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**HUICO, INC.**



May 4, 1979

United States Nuclear  
Regulatory Commission  
Region IV  
Suite 1000  
611 Ryan Plaza Drive  
Arlington, TX 76011

ATTENTION: Mr. Uldis Potapovs  
Chief Vendor Inspection Branch

SUBJECT: NRC Audit Findings  
Docket No. 99900089/79-01

REFERENCE: HUICO, Inc. Letter dated March 30, 1979

Gentlemen:

This letter is written to ammend HUICO, Inc. exceptions to audit findings Items D and F as discussed with Mr. W. M. McNeill May 3, 1979. Our ammended responses for audit findings D and F are identified with the same item designations as used in the referenced letter.

ITEM D

1. HUICO, Inc., Visual Examination Procedures will be revised or ammended to include references to the "General Shop Welding Standard" for inspection of material after removal of temporary attachments. This action will be completed no later than May 31, 1979.
2. HUICO, Inc. Visual Examination Procedures w 'll be revised or ammended to include references to the Welding Procedure Specification for requirements for maximum offset. This action will be completed no later than May 31, 1979.
3. HUICO, Inc. Visual Examination Procedures will be revised or ammended to include references to the Welding Procedure Specification for surveillance of welding procedure requirements. This action will be completed no later than May 31, 1979.

Action to Prevent Recurrence

The Huico Inc. Quality Assurance Manager will review the Visual Examination Procedures to assure no other similar requirements have been omitted.

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# HUICO, INC.

United States Nuclear  
Regulatory Commission

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May 4, 1979

## ITEM F

### Tensile Tester

An annotation will be made to the HUICO Master Equipment List indicating that the Tensile Tester is calibrated by the manufacturer per the manufacturer's procedures and tolerances. This action will be completed no later than May 31, 1979.

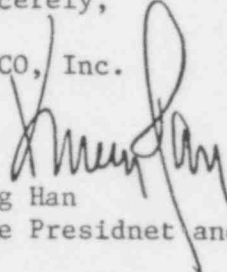
### Action to Prevent Recurrence

The Quality Control Inspection Supervisor shall review the Master Equipment List to assure that there is no more equipment in this category.

If you have any further questions regarding this response, please do not hesitate to contact me.

Sincerely,

HUICO, Inc.

  
Kung Han  
Vice President and Manager

KH:cg

cc: L. Wright            J. Harper  
L. Ramsett            E. Potter  
D. Volkman            D. Vance  
R. Olson