



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION IV  
611 RYAN PLAZA DRIVE, SUITE 1000  
ARLINGTON, TEXAS 76012

15 MAY 1979

DR-10g

Docket No. 99900525/79-01

Gilbert/Commonwealth  
ATTN: Mr. N. R. Barker  
General Manager  
Quality Assurance Division  
P. O. Box 1498  
Reading, Pennsylvania 19603

Gentlemen:

This refers to the QA program inspection conducted by Mr. D. G. Anderson of this office on April 24-27, 1979, of your facility at Reading, Pennsylvania, and to the discussions of our findings with you and members of the Gilbert/Commonwealth staff at the conclusion of the inspection.

Areas examined during the QA program inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

During this inspection it was found that the implementation of your QA program failed to meet certain NRC requirements. The specific findings and references to the pertinent requirements are identified in the enclosures to this letter.

Please provide us within thirty (30) days a written statement containing, (1) a description of steps that have been or will be taken to correct these items, (2) a description of steps that have been or will be taken to prevent recurrence, and (3) the dates your corrective actions and preventive measures were or will be completed.

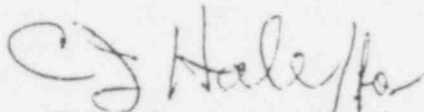
In accordance with Section 2.790 of the Commission's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter with enclosure and your reply together with the enclosed inspection report will be placed in the Commission's Public Document Room. If this report contains any information that you believe to be proprietary, it is necessary that you make a written application within thirty (30) days to this office to withhold such information from public disclosure. Any such application must include a full statement of the reasons on the basis of which it is claimed that the information is proprietary, and should be prepared so that proprietary information identified in the application is contained in a separate part of the document. If we do not hear from you in this regard within the specified period, the report will be placed in the Public Document Room.

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Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

A handwritten signature in cursive script, appearing to read "U. Potapovs".

Uldis Potapovs, Chief  
Vendor Inspection Branch

Enclosures:

1. Notice of Deviation
2. Inspection Report No. 99900525/79-01