

TR

VIRGINIA ELECTRIC AND POWER COMPANY
RICHMOND, VIRGINIA 23261

July 2, 1979

Norman C. Moseley, Director
Division of Reactor Operations Inspection
Office of Inspection and Enforcement
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

Serial No. 90A
PO/DLB:baw
Docket No.: 50-338
License No.: NF -4

Subject: IE Bulletin 79-01
North Anna Power Station Unit No. 1

Dear Mr. Moseley:

This letter is in response to IE Bulletin 79-01, "Environmental Qualification of Class IE Equipment."

In response to IE Bulletin 79-01, we directed our architect-engineer (A-E) and our NSSS supplier to review the environmental qualification of all class IE electrical equipment at North Anna Units No. 1 and 2.

This review by our A-E has been completed for Unit No. 1. Results are included as Table 1, which contains all class IE equipment, both safety related and non-safety related, that was procured by the A-E.

Only two potential qualification problems have been identified:

1. Chiller Equipment

The chiller equipment room contains control and relay room air conditioning equipment. The chiller equipment room is located adjacent to the turbine building and has a ventilation duct which is open to the turbine building. Under a postulated condition such that a steam line break in the turbine building directs a jet of steam directly into the area of the ventilation duct, the temperature in the chiller equipment room could reach 211°F. We have no information indicating qualification of the chiller equipment under these conditions. Chiller equipment affected is listed on pages 1, 2, 3 and 10 of Table 1.

2. Safeguards Building Ventilation Fans

The emergency ventilation fans located in the safeguards building, designed as seismic Class I, are provided for ventilation of the recirculation spray and safety injection pumps area in the unlikely event the ventilation exhaust system is disabled. The ventilation exhaust system is run by two seismic Class I fans located in the auxiliary building and has the capability of diverting the effluent through the common iodine filter bank. Ventilation is designed to limit temperatures during warm weather to a maximum of 120°F and

USNRC REGIONAL OFFICE
ATLANTA, GEORGIA
9/11/79
A10:26

503 284 790450
7908080 OFFICIAL COPY

109 Q

during cool weather to a minimum of 75°F. The spaces containing the recirculating spray and safety injection pumps and their valve rooms are subject to potential radioactive contamination from gland leakage. Our A-F has estimated that under accident conditions the radiation dose to the emergency ventilation fans could reach approximately 10⁶ rads. We have no information on the qualification of these fans to such a radiation exposure.

We will continue to pursue qualification or an alternate resolution of these two outstanding items and will inform you of our actions on or about July 31, 1979.

Qualification data for safety-related equipment provided by the NSSS vendor are included in documents which have previously been submitted to the NRC as vendor proprietary. In many cases the non-proprietary versions of these documents which we have received are not sufficiently detailed to determine qualification. We have made arrangements to receive more detailed documents and will forward qualification data in a subsequent submittal on or about July 31, 1979.

IF Bulletin 79-01A was received following the final preparation of the attachment. Several ASCO solenoid valves previously identified as not qualified have been replaced or will be replaced as soon as possible. These valves were located in the RCS sampling system. Our letter, serial no. 466, dated June 14, 1979, and addressed to Mr. Victor Stello provides additional information.

Very truly yours,

C. M. Stallings

C. M. Stallings
Vice President-Power Supply
and Production Operations

cc: James P. O'Feilly, Director
Office of Inspection and Enforcement
Region II

North Anna Power Station Unit No. 1
 Environmental Qualification of A-E Supplied
 Class 1E Equipment

Table 1

<u>Equipment Description & Mark No.</u>	<u>Description of Accident Environment</u>	<u>Environment to Which Equip. Is Qualified</u>	<u>Manner of Qualification</u>	<u>Qualification Document</u>
<u>Control & Relay Room A/C Chillers</u> Building: 1-EV-E-4A, B, C; D, NA-247; located in chiller room.	MSLS in turbine bldg. Equipment outside crane wall exposed to: <ol style="list-style-type: none"> 1. High ambient temperature 211°F for duration of steam discharge in vicinity of chiller room air intakes - 30 minutes. 2. High ambient moisture content - saturated steam, 100% RH for duration of steam discharge - 30 minutes. 	None	None	None
<u>Line Pumps - Air Conditioning</u> Singhan-Willmetts Company; EV-P-22A, B, C; 1-EV-P-22A, B, C; D, NA-276; located in Chiller Room.	MSLS in turbine bldg. Equipment outside crane wall exposed to: <ol style="list-style-type: none"> 1. High ambient temperature 211°F for duration of steam discharge in vicinity of chiller room air intakes - 30 minutes. 2. High ambient moisture content - saturated steam, 100% RH for duration of steam discharge - 30 minutes. 	None	None	None

503 286
 POOR ORIGINAL

Equipment Description & Mark No.

Air Conditioning Self-Cleaning
Registers - Elliot Company;
1-EV-5-1A, B; P.O. MA-149; located in
Chiller Room.

Description of Accident Environment

MSELB in turbine bldg. Equipment
outside crane wall exposed to:
1. High ambient temperature 211°F
for duration of steam discharge in
vicinity of chiller room air
intakes - 30 minutes.
2. High ambient moisture content-
saturated steam, 100% RH for
duration of steam discharge - 30
minutes.

Environment to Which Equip. is Qualified

None

Manner of Qualification

None

Qualification Document

None

Propeller Fan - Aerovent Fan
Company, Incorporated; 1-EV-F-24;
P.O. MA-241; located in Chiller Room.

MSELB in turbine bldg. Equipment
outside crane wall exposed to:

1. High ambient temperature 211°F
at saturated atmosphere

1. High ambient temperature 211°F
for duration of steam discharge in
vicinity of chiller room air
intakes - 30 minutes.

2. High ambient moisture content-
saturated steam, 100% RH for
duration of steam discharge - 30
minutes.

Vendor's reply to TLX inquiry

TLX-3-29-79 - W. B. Shumacher
J. E. Krechting

POOR ORIGINAL

503 287

Shipwork Description & Mark No.	Description of Accident Environment	Environment to which Equip. is Qualified	Manner of Qualification	Qualification Documents
<p>101 Operated V&V's - Fisher Vermeer Co. - Continental Division - P.O. - Natick 01913- 2008, located in charcoal filter room from Chiller Room.</p> <p>part of automatic strainer assembly</p>	<p>MSLB in turbine bldg. Equipment outside crane wall exposed to:</p> <ol style="list-style-type: none"> High ambient temperature 211°F for duration of steam discharge in vicinity of chiller room air intakes - 30 minutes. High ambient moisture content - saturated steam, 100% RH for duration of steam discharge - 30 minutes. 	None	None	None

POOR ORIGINAL

503 288

Item	Description of Accident Environment	Exposure to which Equip. is Qualified	Manner of Qualification	Qualification Document
1	Loss of coolant accidents (LOCA)	2 x 10 ⁶ rads	Test	General Cable Letter dated 12-22-71
2	Radiation: 1 x 10 ⁶ rads (based on 6 months LOCA). In addition the 40 year radiation dose of 4 x 10 ⁶ rads must be considered for a total possible radiation dose of 1.0e x 10 ⁶ rad.			

- Item Description & Part No.
- 1K-255/1255
 - Alum. pow-r cable
 - Triplex Cable
 - 3 Triplex 1000 MCM
 - 4 3/8 500 MCM alum. armor
 - 5 3/8 1250 MCM alum. armor
 - 6 3/8 1250 MCM st. armor
 - 10 3/8 1000 MCM
 - 12 3/8 1000 MCM alum. armor
 - 13 3/8 470 MCM alum. armor
 - 14 Triplex 470 MCM
 - 15 1/8 1300 MCM

POOR ORIGINAL

503 289

Equipment Description & Mark No.

P.O. WA-254/1256
600 V Alum. Power Cable
(General Cable)
MCS-5 Triplex 500 MCN
MCS-7 Triplex 250 MCN
MCS-11 Triplex 2/0 AWG
MCS-12 Triplex 1 AWG.

Description of Accident Environment

Loss-of-Coolant Accident (LOCA)
Reduce from 380°F to 350°F
30 to 60 min
150°F
>60 min
-5 psig
0 to 30 min
Reduce from 65 to 0 psig
30 to 60 min
0 psig
>60 min
Spray: 0-4 hrs. Solution of boric acid (2000-2400 ppm boron) buffered to a pH of 8.5 to 9 with NaOH. >4 hrs similar solution with a pH of 7 to 8

Environment to which Equip. is Qualified

Loss-of-Coolant Accident (LOCA)
Irradiated to $.55 \times 10^6$ rads
100 psig @ 300°F for 4 hrs
62 psig @ 310°F for 1 hr
20 psig @ 260°F for 43 hrs
2.5 psig @ 260°F for 5 days

Spray: Throughout test cycle solution consisting of a 2000 ppm solution of boron as boric acid buffered with H_2CO_3 to a pH of 9.0
Irradiated an additional 1.45×10^6 rads bringing the total exposure to 2×10^6 rads

Manner of Qualification

Test - Sequential

Qualification Agency
General Cable Letter dated

12-22-71

POOR ORIGINAL

503 290

Equipment Description & Mark. No.

P.O. MA-128/1128
600 V Cu. Power Cable
Okonite

MCA-20 1/2 250 MCM
MCA-21 1/2 2/0 AWG
MCA-15 Triplex #4 AWG
MCA-16 Triplex #4 AWG
MCA-17 3/4 #8 AWG
MCA-18 3/4 #10 AWG
MCA-19 3/4 #12 AWG

Description of Accident Environment

Loss-of-Coolant Accident (LOCA)

280°F 0 to 30 Min
Reduce from 280°F to 150°F 30 to 60 Min
150°F >60 Min
#5 psig 0 to 30 Min
Reduce from #5 to 0 ps 30 to 60 Min
0 ps >60 Min
7.2 x 10⁻⁷ rads

Spray:
0-4 hr Solution of boric acid (2000-2100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH
>4 hr Similar solution with a pH of 7 to 9

Main Steam Line Break (MSLB)

430°F 0 to 3 Min
280°F 2 to 60 Min
165°F >60 Min
40 psig 0 to 60 Min
psig >60 Min
3 x 10⁻⁷ rads

Environment to Which Equip. is Qualified

Loss-of-Coolant Accident (LOCA)

Aged 168 hr @ 121°C
Irradiated to 2 x 10⁶ rads

FWR exposure:
80 psig @ 324°F For 4 hr
16 psig @ 252°F For 7 days

Spray: 10,000 ppm boric acid
Buffered with NaOH to a pH of 10.5
throughout the FWR exposure period

Boiling Water Reactor Exposure (BWR)
A series of transient cycles each consisting of a rise to a specified pressure and temp for a specified time and a gradual return to initial conditions. Following transient cycles 100 day exposure to live steam @ 100 psig, 212°F

BWR exposure includes a transient cycle at 104 psig at 345°F for 3 hours and 20 min.

MSLB

Same as "Description of Accident Environment"

Manner of Qualification

Test - Sequential

Test - Analysis

Maximum calculated surface temperature during limiting MSLB is 335°F which does not exceed qualification temperature of 345°F given in FWR exposure portion of LOCA qualification.

Pressure and Radiation - Test
Refer to LOCA qualification.

Qualification Document

Okonite's Engineering Report
No. 141 dated 2/25/72

Additional Supporting Documents

Outline of Franklin Institute
Research Laboratory report F-C1694

IEEE Transaction Paper T 74 044 4

MSLB Qualification Documents

FSAR Section 3C and response to
Comment 7.17 (Note to be revised
to include this item).

POOR ORIGINAL

503 291

Equipment Description & Mark No.

P.O. NA-359/1359
High Temperature Cable
Cerro Wire and Cable Company

MCA-15 Triplex 250 MCM
MCA-17 Triplex #2/0 AWG
MCA-33 6/0 2-#8 and 4-#12
MCA-61 7/0 #12 AWG
MCA-36 4/0 #16 AWG
MCA-37 2/0 #8 AWG

Description of Accident Environment

Loss of Coolant Accident (LOCA)

280°F 0 to 30 Min
Reduce from 280°F
to 150°F 30 to 60 Min
150°F >60 Min
45 psig 0 to 30 Min
Reduce from 45
to 0 psig 30 to 60 Min
0 psig >60 Min
7.2 x 10⁷ rads

Sprays:

0-4 hr Solution of boric acid
(2000-2100 ppm boron) buffered to
a pH of 8.5 to 11 with NaOH
34 hr Similar solution
with a pH of 7 to 9

MSLB

430°F 0 to 2 Min
280°F 2 to 40 Min
165°F >60 Min
40 psig 0 to 40 Min
0 psig >60 Min
3 x 10⁷ rads

Environment to Which Equip. Is Qualified

LOCA

Irradiated to 2 x 10⁸ rads
50 psig and 274°F 12 hr

Sprays: Last 2 hr of 12 hr period with a
solution of borated water containing
approximately 1,720 ppm of boron as boric
acid

Reduced to 5 psig and 164°F over an
unspecified time with spray continuing

164°F at 5 psig for the remainder of the
7 day period without spray
F-C 750 indicates that in an earlier
test the spray was buffered with
NaOH to pH of 9

MSLB

Same as "Description of Accident
Environment"

Manner of Qualification

Test - Sequential

Qualification Document

Franklin Institute Research
Laboratory Report F-C2857

Cerro's Supplement to F.I.R.L.
Report F-C2857

Franklin Institute Research
Laboratory Report F-C2750

Cerro's Supplement to F.I.R.L.
Report F-C2750

Temperature - Analysis

Maximum calculated surface tempera-
ture during limiting MSLB is 335°F
which does not exceed qualification
temperature of 460°F given in
Rockbestos' (formerly Cerro) letter
dated 4/25/77

Pressure and Radiation - Test

Refer to LOCA Qualification

FSAR Section 3C and response to
Comment 7.17

Rockbestos's letter dated 4/25/77

LOCA qualification documents

POOR ORIGINAL

503 . 292

Equipment Description & Mark No.
 600 V Control Cable
 Cable Mfg. and Cable Company

- MCA-19 2/C #2 AWG
- MCA-20 1/C #16 AWG
- MCA-21 2/C #16 AWG
- MCA-22 3/C #16 AWG
- MCA-23 3/C #16 AWG
- MCA-24 3/C #16 AWG
- MCA-25 3/C #16 AWG
- MCA-26 3/C #16 AWG
- MCA-27 3/C #16 AWG
- MCA-28 3/C #16 AWG
- MCA-29 3/C #16 AWG
- MCA-30 3/C #16 AWG
- MCA-31 3/C #16 AWG
- MCA-32 3/C #16 AWG
- MCA-33 3/C #16 AWG
- MCA-34 3/C #16 AWG
- MCA-35 3/C #16 AWG
- MCA-36 3/C #16 AWG
- MCA-37 3/C #16 AWG
- MCA-38 3/C #16 AWG
- MCA-39 3/C #16 AWG
- MCA-40 3/C #16 AWG
- MCA-41 3/C #16 AWG
- MCA-42 3/C #16 AWG
- MCA-43 3/C #16 AWG
- MCA-44 3/C #16 AWG
- MCA-45 3/C #16 AWG
- MCA-46 3/C #16 AWG
- MCA-47 3/C #16 AWG
- MCA-48 3/C #16 AWG
- MCA-49 3/C #16 AWG
- MCA-50 3/C #16 AWG
- MCA-51 3/C #16 AWG
- MCA-52 3/C #16 AWG
- MCA-53 3/C #16 AWG
- MCA-54 3/C #16 AWG
- MCA-55 3/C #16 AWG
- MCA-56 3/C #16 AWG
- MCA-57 3/C #16 AWG
- MCA-58 3/C #16 AWG
- MCA-59 3/C #16 AWG
- MCA-60 3/C #16 AWG
- MCA-61 3/C #16 AWG
- MCA-62 3/C #16 AWG
- MCA-63 3/C #16 AWG
- MCA-64 3/C #16 AWG
- MCA-65 3/C #16 AWG

Description of Accidents Environment

Level of Contaminants in Area

- 280°F 0 to 30 Mla
- Red. from 280°F 30 to 40 Mla
- 150°F 0 to 40 Mla
- 45 psig 260 Min
- Reduce from 45 0 to 30 Mla
- to 0 psig 0 to 30 Mla
- 0 psig 260 Min
- 2.2 x 10⁶ rads
- Spray: 0-8 hrs Solution of boric acid (2,000-2,100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH
- 24 hr similar solution with a pH of 7 to 9

Environment to which Equip. Is Qualified

Level

- Irradiated to 2 x 10⁶ rads
- 50 psig and 276°F
- Spray: Last 2 hr of 12 hr period with a solution of boric acid water containing approximately 1,720 ppm of boron as boric acid
- Reduce to 5 psig and 160°F over an unspecified time with spray continued
- 160°F at 5 psig for the remainder of 7 day period with no spray

MSLR

- 430°F 0 to 2 Min
- 280°F 2 to 60 Min
- 165°F 240 Min
- 40 psig 0 to 80 Min
- 0 psig 0 to 80 Min
- 3 x 10⁶ rads 240 Min

MSLR

- Thermally aged for 1300 hrs @ 150°C.
- Irradiated at a rate of 0.30 x 10⁶ rads per hr for total dose of .01 x 10⁶ rad.
- Spray: Solution of 4.00 ppm boron and Hydrazine solution rain-in at a pH value of between 8.4 and 10.0 for 359 hrs.
- 376°F @ 58 psig 0 to 12 min
- 376°F @ 62 psig 13 to 15 min
- 366°F @ 62 psig 15 to 20 min
- 337°F @ 60 psig 20 to 25 min
- 327°F @ 60 psig 25 min to 3.4 hrs
- Reduce from 327°F @ 60 psig to 242°F @ 12 psig 3.4 to 359 hrs

Method of Qualification

Test - Sequential

Qualification Document

Franklin Institute Research Laboratory Report F-C2857

Carro's Supplement to F.I.R.L. Report F-C2857

Test - Sequential

Rochester Company
 Report 13-10407-1528-13-2
 Test was performed on cable of a similar construction as that supplied in P.O. MA-312 and 312

POOR ORIGINAL

503 293

Equipment Description & Mark No.

P.O. MA-265/1265
300 V Instrument Cable
(Boston Insulated Wire and Cable)

WGA-40 8/c No. 16 AWG
WGA-55 45/c No. 16 AWG
WGA-67 19/c No. 16 AWG
WGA-68 12/c No. 16 AWG
WGA-69 2/c No. 16 AWG
WGA-70 18/c No. 16 AWG
WCB-35 2/c No. 16 AWG
WCB-39 1/c No. 16 AWG

Description of Accident Environment

LOCA
280°F 0 to 30 min
Reduce from 280°F to 150°F 30 to 60 min
150°F >60 min
45 psig 0 to 30 min
Reduce from 45 to 0 psig 30 to 60 min
0 psig >60 min
7.2 x 10⁸ rads
Spray:
0-4 hrs solution of boric acid (2000-2100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH
>4 hrs similar solution with a pH of 7 to 9

Environment to Which Equip. Is Qualified

LOCA
Irradiated to 1 x 10⁸ rads
280°F at 45 psig 60 min
205°F at 0 psig 24 hrs
Spray: Throughout 25 hr period

Solution of 0.30 molar boron as boric acid with the pH adjusted to 8-8.5 with a 0.019 molar solution of NaOH

Manner of Qualification

Test - Sequential

Qualification Document

B.I.W. Letters dated 1-17-72
12-14-71

Main Steam Line Break (MSLB)

410°F 0 to 2 min
280°F 2 to 60 min
145°F >60 min
40 psig 0 to 60 min
0 psig >60 min
1 x 10⁸ rads

MSLB

Same as "Description of Accident Environment"

Temperature - Analysis
Maximum calculated surface temperature during limit
MSLB is 343°F which does not exceed qualification temperature of 460°F given in B.I.W. letter dated 10-12-76.

Pressure and Radiation - Test refer to LOCA qualification

FSAR Section 10 and response to comment 7.17

B.I.W. letter dated 10-12-76
LOCA Qualification documents

POOR ORIGINAL

503 294

Qualification Document
 Franklin Institute Research
 Laboratory Report F-C2857
 Cerro's Supplement to F.I.R.L.
 Report F-C2857
 Franklin Institute Research
 Laboratory Report F-C2750
 Cerro's Supplement to F.I.R.L.
 Report F-C2750

Manner of Qualification
 Test - Sequential

Environment to which Equip. is Qualified

LOCA
 Irradiated to 2×10^6 rads
 50 psig at 275°F 12 hrs
 Spray: Last 2 hrs of 12 hr period
 solution of bottled water containing
 approximately 1720 ppm of boron as boric
 acid
 Reduce to 5 psig and 185°F over an
 unspecified time with spray continued.
 180°F at 5 psig for the remainder of
 7 day period without spray.
 F-C2750 indicates that in an earlier
 test the spray was buffered with NaOH
 to a pH of 9

Description of Accident Environment

Loss of Coolant Accident (LOCA)
 180°F 0 to 30 min
 Reduce from 280°F 30 to 60 min
 to 150°F 340 min
 45 psig 0 to 30 min
 Reduce from 45 30 to 60 min
 to 0 psig 280 min
 0 psig
 7.2 x 10⁶ rads
 Spray:
 0-8 hrs solution of boric acid
 (2000-2100 ppm boron) buffered
 to a pH of 8.5 to 11 with NaOH
 8-8 hrs similar solution with a
 pH of 7 to 9

Equipment Description & Part No.

P.O. NO-253
 Thermocouple Extension Wire
 (SRIE Wire, 501 Cable)
 MCB-48 1 pair No. 16 Copper-
 Constantan
 MCB-49 1 pair No. 16 Iron-
 Constantan

POOR ORIGINAL

503 295

Equipment Description & Mark No.

P.O. NO-175/1175
5 # Alum. Power Cable
1000AL121
MCA-4 3/8 500 MCM
MCA-12 3/8 1000 MCM
MCA-3 Triple 1000 MCM
MCA-13 3/8 #12 AWG

Description of Accident Environment

Radiation
4.2 x 10⁴ rads (based on 6 month LAXA). In addition, the 40 year radiation dose of 3 x 10⁴ rads must be considered for a total possible radiation dose of 7.2 x 10⁴ rads.

Environment to which Equip. is Qualified

2 x 10⁴ rads

Manner of Qualification

Test

Qualification Document

General's Engineering Report No. 181 dated 2/29/72
Additional Supporting Documents
Outline of Franklin Institute Research Laboratory Report F-C1694
IEEE Transaction Paper T78 044 6

POOR ORIGINAL

503 296

Equipment Description & Mark No.

P.O. No-184/1384
600 W Aluminum Power Cable
Okonite

MCB-5 Triplex 500 MCM
MCB-7 Triplex 250 MCM
MCB-11 Triplex #1/0 AWG.
MCB-12 Triplex #1 AWG.

Description of Accident Environment

Loss-of-Coolant Accident (LOCA)

280°F 0 to 30 min
Reduce from 280°F to 150°F 30 to 60 min
150°F >40 min
45 psig 0 to 30 min
Reduce from 45 to 0 psig 30 to 60 min
0 psig >40 min
7.2 x 10⁷ rads

Spray:
0-4 hr Solution of boric acid (2,000-2,100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH.
>4 hr Similar solution with a pH of 7 to 9.

Environment to Which Equip. Is Qualified

LOCA

Aged 168 hr at 121°C
Irradiated to 2 x 10⁸ rads

PWR Exposure:

324°F at 80 psig 0 to 4 hr
252°F at 16 psig for 7 days
Spray: 10,000 ppm boric acid buffered with NaOH to a pH of 10.5 throughout the PWR exposure period.

Boiling Water Reactor Exposure:

A series of transient cycles each consisting of a rise to a specified pressure and temperature for a specified time and a gradual return to initial condition. Following transient cycles 100 day exposure to live steam 0 psig @ 212°F.

Manner of Qualification

Test - Sequential

Qualification Document

Okonite's Engineering Report No. 141 dated February 29, 1972

Additional supporting Documents

Outline of Franklin Institute Research Laboratory Report F-C1694

IEEE Transaction Paper T 74-344 4

POOR ORIGINAL

503 297

Equipment Description & Mark No.

P.O. 12-192/1192
300 V Instrument Cable
(SERIO. MISC. AND COPES)
MCA-47 19/0 No. 16 AMG.
MCA-48 12/0 No. 16 AMG.
MCA-70 18/0 No. 16 AMG.
MCA-35 2/0 No. 16 AMG.
MCA-39 1/0 No. 16 AMG.

Description of Accident Environment

LOCA
280°F
Reduce from 280°F
to 150°F
150°F
45 psig
Reduce from 45
to 0 psig
0 psig
7.2 x 10⁷ rads
Spray:
0-4 hrs solution of boric acid
(2000-2100 ppm boron) buffered to
pH of 8.5 to 11 with NaOH > 4 hrs
similar solution with a pH of 7
to 9

Environment to which Equip. is Qualified

LOCA
Aged 1100 hrs. @ 150°C
Irradiated to 2 x 10⁷ rads
280°F @ 70 psig 0 to 10 sec
rise to 366°F @ 10 sec to 5 min
113 psig
366°F @ 113 psig
Reduce to 340°F
280°F @ 70 psig 5 min to 3 hr
Rise to 366°F 5 hr to 5 hr @ 10 sec
to 5 hr
366°F @ 113 psig 5 hr @ 5 min to 8 hrs
335°F @ 93 psig 8 hr to 11 hr
315°F @ 69 psig 11 hr to 15 hr
265°F @ 28 psig 15 hr to 4 day
212°F @ 0 psig 4 day to 30 day
Spray:
1st 4 hrs of 30 day period - solution
of the following composition
0.28 molar B₂O₃
0.064 molar Na₂S₂O₃
NaOH to make pH between 9-11
Following above 30 day LOCA period and
additions period of 100 day at 200°F.

Manner of Qualification

Test - Sequential

Qualification Documents

Rockbestos (formerly Carrol)
Letter dated 2-21-73 and its
attached report

MSLR

430°F
280°F
145°F
40 psig
0 psig
3 x 10⁷ rads
0 to 2 min
2 to 40 min
>40 min
0 to 10 min
>40 min

MSLR

Same as Description of Accident Envir-
onment

TV Pressure - Analysis
Maximum calculated surface
temperature during limiting
MSLR is 363° which does not
exceed qualification tem-
perature of 460° given in
Rockbestos (formerly Carrol)
letter dated 4-25-77
Pressure and Radiation - Test
Refer to LOCA Qualification

FCMR Section 3C and response
to comment 7.17
Rockbestos letter dated
4-25-77
LOCA qualification document

POOR ORIGINAL

503 298

BENDABLE RESTRICTION MARKING
 P.O. No. 4087718
 Thermocouple Extension Wire
 Boston Insulated Wire & Cable
 MCW-68 1 pair 816 copper-
 constantan

Description of Accident Environment
 LOSS-OF-COOLANT SYSTEM (LOCA)
 280°F 0 to 30 Min
 Reduce from 280°F 30 to 60 Min
 to 150°F
 150°F >60 Min
 Reduce from 85 30 to 60 Min
 to 0 psig >60 Min
 7.2 x 10⁸ rads

Environment to which Equip. is Qualified
 LOCA
 Irradiated to 1 x 10⁸ rads
 280°F at 85 psig 60 min
 203°F at 0 psig 24 hrs
 Solution of 0.20 molar boric acid
 acid with the pH adjusted to 8-8.5 with
 a 0.019 molar solution of NaOH for
 25 hr period.

Manner of Qualification
 Test - Sequential

Qualification Document
 B.I.M. letters dated:
 2-7-75
 1-17-72
 12-18-71

POOR ORIGINAL

503-299

Equipment Description & Mark No.

Co. No. 422/1922

Radial Cap's

Position: Insulated Misc. & Cabinet

CA-72 Trial

Description of Accident Environment

Loss of Coolant Accident (LOCA)

280°F Reduce from 280°F 0 to 30 min
to 150°F 30 to 60 min
150°F >60 min
45 psig 0 to 30 min
Reduce from 45 to 0 psig 30 to 60 min
7.2 x 10⁷ rads >60 min

Spray:
0-4 hr. Solution of boric acid (2,000-2,100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH.
>4 hr similar solution with a pH of 7 to 9.

Environment to which Equip. is Exposed

LOCA

Irradiated to 2 x 10⁸ rads 0 to 15 min
300°F @ 80 psig
Reduce to 252°F 15 to 45 min
@ 16 psig 45 min to 13 day
252°F @ 16 psig

Spray:
Throughout 13 day period. A solution of 2,000 ppm boric acid buffered to a pH of 8 to 8.5 with NaOH.
Following above, an additional 17 days exposure to 200°F @ 0 psig.

Manner of Qualification

Test - Sequential

Qualification Document

E.I.M.'s Engineering Comments
No. 2665-EP Rev. 4
(specifically Test No. 75C008)

POOR ORIGINAL

503 300

IDENTIFICATION & MARK NO.

3-104/1104

Cu. Power Cable-Heat Tracing

(2)

2/C #10 AWG

Description of Accident Environment

Loss of Coolant Accident (LOCA)

280°F Reduce from 280°F 0 to 30 min
 to 150°F 30 to 60 min
 150°F 260 min
 85 psig Reduce from 85 0 to 30 min
 to 0 psig 30 to 60 min
 7.2 x 10⁶ rads 260 min

Spray:
 0-4 hr Solution of boric acid
 (2,000-2,100 ppm boron) buffered
 to a pH of 8.5 to 11 with NaOH.
 24 hr Similar solution with a
 pH of 7 to 9.

Environment to which Equip. is Qualified

LOCA

Aged 14 days at 250°F
 Irradiated to .5 x 10⁶ rads and aged at
 280°F for 7 days
 For 31 day period
 280°F/70 psig 0 to 10 sec
 Rise to 366°F/ 10 sec to 5 min
 111 psig 5 min to 3 hr
 366°F/111 psig 3 hr to 5 hr
 Reduce to 140°F 5 hr to 5 hr
 280°F/70 psig and 10 sec
 Rise to 366°F/ 5 hr and 10 sec to
 111 psig 5 hr and 5 min
 366°F/111 psig 5 hr and 5 min
 to 8 hr
 335°F/95 psig 8 hr to 11 hr
 315°F/85 psig 11 hr to 15 hr
 285°F/78 psig 15 hr to a day
 212°F/0 psig a day to 31 day

Spray:

Continuously for 31 day period solution of
 2,000 ppm boron as boric acid buffered
 with NaOH to a pH to 9-11.
 Irradiated to 1.5 x 10⁶ rads during the
 31 day period. Total 2 x 10⁶ rads

Method of Qualification

Test - Sequential

Qualification Document

Franklin Institute Research Laboratory
Report F-C-1694

Additional Supporting Data

IEEE Transaction Paper T 74 044 04

POOR ORIGINAL

503 501

<u>Equipment Description & Mark No.</u>	<u>Description of Accident Environment</u>	<u>Environment to Which Equip. Is Qualified</u>	<u>Manner of Qualification</u>	<u>Qualification Document</u>
<p>Motor Operated Valves - Elliot Company: 1-20V-2V-115-1, 2 1-20V-2V-115-1, 2; P.O. NA-259; located in Chiller Room is components of self-cleaning trainers.</p>	<p>MSLB in turbine bldg. Equipment in Chiller Room exposed to:</p> <ol style="list-style-type: none"> 1. High ambient temperature 211°F for duration of steam discharge in vicinity of chiller room air intakes - 30 minutes. 2. High ambient moisture content-saturated steam, 100% RH for duration of steam discharge - 30 minutes. 	None	None	None
<p>Chiller Room Pump Pumps - Winston Pump Company: 1-DB-P-10A, CB; P.O. NA-421; locat 1 in Chiller Room.</p>	<p>MSLB in turbine bldg. Equipment in chiller room exposed to:</p> <ol style="list-style-type: none"> 1. High ambient temperature 211°F for duration of steam discharge in vicinity of chiller room air intakes 30 minutes. 2. High ambient moisture content-saturated steam, 100% RH for duration of steam discharge - 30 minutes. 	<ol style="list-style-type: none"> 1. High ambient temperature 211°F at saturated atmosphere 	Vendor reply to TLX inquiry	TLX 3-28-79 - John Anderson to J. E. Krecting

POOR ORIGINAL

503 302

Equipment Description & Part No.	Description of Accident Environment	Environment to which Equip. is Qualified	Manner of Qualification	Qualification Documents
Centrifugal Fans - Buffalo Forge Co., P.O. No. 214	LOCA - Fan motors exposed to:	Radiation Dose of 7×10^6 rads	Vendor's reply to TIX inquiry	TIX-3-29-79 - W. B. Shumacher J. E. Kretzing
V. 1-2V-1-40A,B located in Auxiliary Bldg., El. 2910-10	1. Radiation Ione IV 40 YE dose = LOCA dose = 880 * 160 = 140800 rads	None	None	None
Metal Flow Fans - Joy Mfg. Co., P.O. No. KA-201; 1-2V-7-71A,B located in Safeguards Bldg., El. 2077-6	LOCA - Fan motors exposed to: 1. Radiation 40 YE dose - 1×10^6 rads	None	None	None

POOR ORIGINAL

503 303

Qualification Comment
 Conax Corp. Test
 Report IIS-107

Manner of Qualification
 Test

Environment to which Equip. is Qualified
 LOS

Description of Accident Environment
 Loss-of-Coolant Accident (LOCA)

Equipment Description & Mark No.
 -O, NA 313/1111
 Reactor Containment Electrical
 Identification - 503A
 Conaxtron Inc. No. 5531
 Polysulfone Terminal Blocks

Radistion: 2.5 x 10⁷ rads minimum
 253°F @ 25 psig 0 to 30 sec
 282°F @ 45 psig 30 to 60 sec
 285°F @ 45 psig 60 to 90 sec
 298°F @ 57.5 psig 90 to 120 sec
 292°F @ 48 psig 2.5 to 4 min
 289°F @ 45 psig 4 to 5 min
 300°F @ 56 psig 5 to 10 min
 293°F @ 47 psig 10 to 15 min
 287°F @ 47 psig 15 to 30 min

Reduce from 280°F 0 to 30 min
 to 150°F 30 to 60 min
 150°F >60 min
 45 psig 0 to 30 min
 Reduce from 45 to 0 psig 30 to 60 min
 0 psig >60 min
 7.2 x 10⁷ rads
 Spray = 0 to 4 hours / ion of borlic acid (2000-2100 ppm, buffered) to a pH of 8.5 to 11.0 with NaOH. Beyond 4 hours similar solution with a pH of 7 to 8.

Range
 Thermo aging 300°F for 74 hr

SPRAY
 Solution boron 1,403 ppm
 Buffered to 7.7 pH at 210°F, 10 ppm for 30 min.
 140°F @ 0 psig For 240 hr

Main Steam Line Break (MSLB)
 430°F 0 to 7 min
 280°F 2 to 60 min
 165°F >60 min
 40 psig 0 to 60 min
 0 psig >60 min
 3 x 10⁷ rads

POOR ORIGINAL

503 304

Classification & Mark No.
 Identification MAS-90-22
 No. MA-33
 Fuel Transmitters
 MAS751A and B

Manner of Qualification
 Test - Sequential
 Radiation and Environmental
 Exposure Spray Exposure
 performed on a separate
 instrument

Environment to which Equip. is Qualified

LOCA
 280°F 0 to 60 m. /
 280 to 150°F 60 to 180 min
 150°F 180 min to 14 days
 45 psig 0 to 60 min
 450 psig 60 to 150 min
 13.5 psia 150 min to 14 d
 Radiation Exposure 2 x 10⁵ rads

Description of Accident Environment

Loss-of-Coolant Accident (LOCA)
 280°F Reduce from 280°F 0 to 30 min
 to 150°F 30 to 60 min
 150°F >60 min
 45 psig 0 to 30 min
 Reduce from 45 to 0 psig 30 to 60 min
 0 psig >60 min
 7.2 x 10⁵ rads

Manner of Qualification

Spray = 15,000 ppm boric acid buffered to a pH of 10.5 with NaOH solution for 8 hours. Spray density = 0.15 gpm per ft².

MAIN STEAM LINE BREAK (MSLB)
 430°F 0 to 2 min
 280°F 2 to 40 min
 185°F >60 min
 40 psig 0 to 40 min
 0 psig >60 min
 3 x 10⁵ rads

MSLB

As above

POOR ORIGINAL

503 305

Equipment Description & Mark No.

NAMCO Model EA-180
Limit Switches
Located on the following
Control Valves

TV-80 100B, D, F
CC 101B
CC 102B, D, F
CC 105A, B, C
DA 100B
DG 100B
EM 100C
VG 100B
SS 100A
SS 101A
SS 102A
SS 104A
SS 106A
SS 112A

Description of Accident EnvironmentLoss-of-Coolant Accident (LOCA)

280°F	0 to 30 min
Reduce from 280°F	
to 150°F	30 to 60 min
150°F	>60 min
45 psig	0 to 30 min
Reduce from 45	
to 0 psig	30 to 60 min
0 psig	>60 min
7.2 x 10 ⁷ rads	

Spray:

0-4 hrs solution of boric acid
(2000-2100 ppm boron) buffered
a pH of 8.5 to 11 with NaOH
> hrs similar solution with a
pH of 7 to 9

Main Steam Line Break (MSLB)

430°F	0 to 2 min
280°F	2 to 60 min
165°F	>60 min
40 psig	0 to 60 min
0 psig	>60 min
3 x 10 ⁷ rads	

Environment to Which Equip. Is QualifiedLOCA

Heat aging @ 200°F for 200 hrs mechanical
aging 100,000 cycles under electrical load

340°F	0 to 3 hrs
Reduce from 340°F	
to 120°F	3 to 5 hrs
SEQUENCE REPEATED	
250°F	to 3.5 days
200°F	3.5 to 30 days
70 psi	0 to 8 hrs
10 psi	8 hrs to 30 days

Radiation Exposure 2.04 x 10⁷ rads

Spray: Boric acid and water buffered to
a pH of 10-11 with NaOH solution for 4
days, water spray for 26 days spray
density = .015 gpm/ft²

MSLB

Maximum surface temperature is 285°F per
ESG calculation 11712-ES-197-0 dated
3-16-78 and is well below qualification
temperature
Radiation Exposure see LOCA Test.

Manner of Qualification

Sequential Test -

Heat Aging
Mechanical Aging
Radiation Exposure
Seismic Testing
LOCA Test

MSLB

Calculation

Qualification Document

Report Entitled:

*Qualification of NAMCO controls
limit switch Model EA-180 to IEEE
Standards 344 (*75) 323 (*74)
and 362 (*72)*
dated 3-3-78 and revised 4-7-78

ESG Calculation 11712-ES-197-0
dated 3-16-78

POOR ORIGINAL

503 306

Equipment Description & Mark No.	Description of Accident Environments	Environment to Which Equip. Is Qualified	Manner of Qualification	Qualification Record
P.O. 10-174/1174 Motor Control Centers MCC-111-2A MCC-111-2B MCC-111-2C	Loss of Coolant Accident (LOCA) Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 4×10^6 rads must be considered for a total possible radiation dose of 1.04×10^6 rads.	Minimum total integrated doses of 1.8×10^6 rads of gamma source radiation.	Test	Blockner-Moeller letter dated 3/16/73

POOR ORIGINAL

503 307

Element Description & Mark No.	Description of Accident Environment	Environment to which Equip. is Qualified	Manner of Qualification	Qualification Document
No. 0194 (Flanged & Wafer Type Entry Valves) No. 1083, B (Component Cooling Exchanger (Co.) Bldg Tunnel Area)	Loss-of-Coolant Accident (LOCA) Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 8×10^5 rads must be considered for a total possible radiation dose of 1.08×10^6 rads.	Radiation Level: 40 yr integrated - 2×10^7 rads	2.0×10^7 rads gamma radiation at Isonedix, Inc. Parsippany, NJ	Limitorqus Report No. 80003
No. 1113A, B (Fuel Pool Cooler Section) No. 1113C (Lower Level)	Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 8×10^5 rads must be considered for a total possible radiation dose of 1.08×10^6 rads.	40 yr integrated - 2×10^7 rads	Same as above	Limitorqus Report No. 80003
No. 0127 (Decontamination Spray Nozzle)	Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 8×10^5 rads must be considered for a total possible radiation dose of 1.08×10^6 rads.	Radiation Level 10^6 rads	Unknown	Letter from Vendor C. Bell (GI) March 10, 1979

POOR ORIGINAL

503 308

Equipment Description & Mark No.
 P.O. No-311/1113
 Resistor Containment Electrical
 Emulsion - Q001A

Item 1 of 2

Penetration Assemblies

- Type IA - Instrumentation
- IB - Control
- IC, IIA, IIB, IIC, IID and
- IIE - Low Voltage Power
- III - Triaxial
- IV - Thermocouples

Description of Acc. Cont. Environment

Loss-of-Coolant Accident (LOCA)

280°F 0 to 30 min
 Reduce from 280°F 30 to 60 min
 to 150°F 140 min
 130°F 0 to 30 min
 45 psig Reduce from 45 to
 0 psig 70 to 60 min
 4.2 x 10⁶ rads
 Sprays
 0-3 hrs solution of boric acid (2,000-
 2,100 PPM boron) buffered to a pH of
 8.5 to 11.0 with NaOH beyond 3 hrs
 similar solution with a pH of 7 to 9.

Environment to which Equip. is Qualified

Chemical Spray - From 0-30 min. No chemical
 spray was introduced from 20 min to 30 days
 assembly was subjected to spray solution:
 Boron content was .23 molar as H₂BO₃
 NaOH = 10-- to 4 x 10⁻² molar
 pH = 5.0 to 8.0

Pressure and Temperature

Pressure >45 psig & >280°F 0 to 30 min
 Decrease from 45 psig to 0 psig 0 to 30 min
 and 280°F to 245°F 30 to 60 min
 150°F + 20°F & 0 psig 1 hr to 10 days
 -4°F

Radiation

1 x 10⁶ rads gamma radiation minimum

Manner of Qualification

Penetration assemblies were tested by
 using a prototype with characteristics
 pertinent to each individual type.
 This was first exposed to radiation
 then pressure and temperature and
 finally chemical spray.

Qualification Document

Conax report "Maximum Emergency
 Environmental Test Report for
 Electrical Penetration Assemblies
 No. IPS-73.8 dated 5/11/75
 Radiation Test Almaraz service
 test conax report IPS-137.

POOR ORIGINAL

503 309

Equipment Description & Mark No.

Item 2 of 2

Splices (Field and Factory)

Description of Accident Environment

Loss of Coolant Accident (LOCA)

280°F
 Reduce from 280°F to 150°F
 150°F
 45 psig
 Reduce from 45 to 0 psig
 0 psig
 4.2 x 10⁴ rads
 Spray:
 0 to 4 hrs solution of boric acid (2,000-7,100 PPM boron) buffered to a pH of 8.5 to 11.0 with NaOH beyond 4 hrs similar solution with a pH of 7 to 9.

Environment to which Equip. is Qualified

Chemical Spray - From 0+ -2:0 hr spray continuously with a solution of the following contents:
 Boron content = .21 molar (3,900 PPM) NaOH content = 10⁻⁴ to 4 x 10⁻² MOLA
 pH = 7.7 to 7.8

TEMPERATURE AND PRESSURE

210°F ± 45° psig
 Reduce from 45 to 0 psig
 Reduce from 280°F to 150°F
 Raised from 140°F to 150°F
 0 to 30 min
 30 to 60 min
 30 to 60 min
 1 to 240 hrs

Radiation

10 x 10⁷ rads gamma radiation minimum

Manner of Qualification

Splices were made using various representative cable types and sizes which had been attached to a prototype penetration assembly. The prototype was first subjected to radiation exposure, then temperature, pressure and chemical spray concurrently.

Qualification Document

Conax Report "Test Procedure and Report on Electrical Terminations Subjected to Design Basis Accident Environment" No. IFS-117 dated 10/5/73

Radiation: Almaraz Service Test
 Conax Report IFS-117.

POOR ORIGINAL

503 310

Equipment Description & Mark No.
 P.O. No. 111/111
 NUCLEAR CONTAINMENT ELECTRICAL
 ELECTRICAL SYSTEM

Item 1 of 2
 Penetration Assemblies
 Type IA - Instrumentation
 Type IB - Control
 Type IC, IIA, IIB, IIC, IID and
 IIE - Low Voltage Power

Description of Accident Environments

Main Steam Line Break (MSLB)
 430°F 0 to 2 min
 280°F 2 to 60 min
 185°F 240 min
 80 psig 0 to 60 min
 0 psig 0 to 60 min
 3.5 x 10⁶ rads >40 min

Environment to which Equip. is Qualified

(MSLB)
 180°F 0 to 30 min
 Range 292°F to 220°F
 Range 245°F to 146°F
 (Note 1)
 Range 67 to 56 psig
 0 psig
 2.3 x 10⁷ rads gamma radiation minimum

NOTE 1 - Temperature qualification by analysis per Qualification Document #2.

Manner of Qualification

(MSLB)
 Penetration assemblies were tested by using a prototype with characteristics pertinent to each individual type. This was first exposed to radiation then pressure and temperature.

Qualification Documents

1. CH2I Report "Maximum Emergency Environmental Test Report for Electrical Penetration Assemblies," No. EP-71.4 dated May 13, 1975.
2. PSOR Appendix X "Safety Related Equipment Temperature Transients During the Limited Main Steam Line Break" and IFC Comment 7.17 of the same subject.

POOR ORIGINAL

503 811

Requirement Description 4. M. 1. 23.
 P.O. 10-111/1111
 Reactor Containment Electrical
 Qualification - COPAX
 Item 1 of 2
 Splices (field and factory)

Description of Accidents, Failures

Main Steam Line Break (MSLB)
 830°F 0 to 2 min
 240°F 2 to 40 min
 165°F >40 min
 40 psig 0 to 40 min
 0 psig >40 min
 3.4 x 10⁶ rads

Environment to Which Equip. Is Qualified

INSULT
 Raise from 109°F 0 to 30 sec
 to 253°F
 Raise from 253°F 1 to 2 min
 to 290°F 2 to 30 min
 282°F
 Range 114°F 30 to 60 min
 to 294°F
 Range 160°F 60 min to 240 hr
 to 150°F 0 to 24 psig
 45° psig 1 to 30 min
 0 psig 30 min to 240 hr
 2.5 x 10⁷ rads gamma radiation minimum

NOTE 1 - Temperature

Qualification by analysis per Qualification
 Document #2.

Manner of Qualification

INSULT

Splices were made using various
 representative cable types and
 sizes which had been attached to a
 prototype penetration assembly. The
 prototype was first subjected to
 radiation exposure, then temperature
 and pressure, concurrently.

Qualification Document

INSULT

1. COMAR Report "Test Procedure and Report on Electrical Terminations Subjected to Design Basis Accident Environment" No. IFS-107 dated October 5, 1973.
2. FSAR Appendix 3C "Safety Related Equipment Temperature Transients During the Limited Main Steam Line Break" and NSC Comment 7.17 of the same subject.

POOR ORIGINAL

503 312

Equipment Description & Mark No.

E.O. NA-155

Inside Recirc. Spray Pump Motor
 General Electric - 100 hp, 440 V,
 1.1 S.F., Class B insulation,
 Model: 5K3175-J1B

Description of Accident EnvironmentLoss-of-Coolant Accident (LOCA)

280°F	0 to 30 min
Reduce from 28°F	
to 150°F	30 to 60 min.
150°F	>60 min.
45 psig	0 to 30 min
Reduce from 45	
to 0 psig	30 to 60 min
0 psig	60 min
7.2×10^7 rads	

Spray: 0 to 4 hr solution of boric acid (2000-2100 ppm boron, buffered to a pH of 8.5 to 11.0 with NaOH. Beyond 4 hrs similar solution with a pH of 7 to 9.

Environment to Which Equip. Is QualifiedLoss-of-Coolant Accident (LOCA)

Pressure and Temperature - 45 psig at 275-280°F from 0-30 min. Pressure was reduced to 0 psig at 100°F ±5°F within next 30 min. During this 60 min steam exposure motor was sprayed with chemical solution at 20 gpm. Motor was at full load throughout. Four cycles were run as described above, stopping motor between each cycle to take readings. At the fifth cycle till end of 7 day temp reduced to 150°F at 0 psig and sprayed continuously with chemical solution.

Radiation - Motor was exposed to an equivalent dose of 2×10^8 rads at a dose rate of 40.5×10^4 rads/hr

Chemical Spray - Spray continuously 0-7 days with a water solution of boric acid, lithium hydroxide and sodium hydroxide with the following concentrations:

Boron - 0.23 molar (as boric acid)
 lithium hydroxide - 1.0×10^{-2} molar
 sodium hydroxide - 1.0×10^{-2} molar

The above will result in a pH of 5.5 to 6.5.

Manner of Qualification

Motor was tested sequentially by first subjecting it to the cumulative radiation dose and then the steam/chemical spray with elevated temperature and pressure.

Qualification Document

Topical Report on G.E. Vertical Induction Motors Inside Contain Recirculation Spray Pump Motors Surry Power Station - Second Addendum to Cover Heat Aging, Radiation Exposure, Vibration, Steam/Chemical Spray Exposure Qualification Test - Docket No 50-280 and 50-281 by M. W. Shee Vertical Motor Products Section General Electric Company, San Jose, California June 12, 1973 (pages 34 to 64)

POOR ORIGINAL

503-513

Equipment Description & Mark No.

Description of Accident Environment

Environment to Which Equip. Is Qualified

Manner of Qualification

Qualification Document

EA-255

Main Steam Line Break (MSLB)

Main Steam Line Break (MSLB)

Inside Recirc. Spray Pump Motor
General Electric - 100 hp, 440 v,
1.15 S.F., Class B Insulation,
Model: 5K6319KJ1B

430°F 0 to 2 min
280°F 3 to 60 min
165°F >60 min
40 psig 0 to 60 min
8 psig >60 min
3 x 10⁴ rads

Temperature - Motor was qualified to the design environment by analysis.

Pressure - See LOCA qualification for this motor.

Radiation - Motor was exposed to an equivalent air dose of 2 x 10⁴ rads at a dose rate of 0.5 x 10⁴ rad/hr.

The motor was qualified by utilizing the LOCA qualification test results i.e., radiation exposure, temperature, pressure. A heat transfer calculation was performed (Ref. PSAR, Section 3C) to obtain the maximum surface temperature that will be experienced during a MSLB. This value (271°F) was then compared to the value (280°F) that the motor was tested for. Since the motor was qualified for the LOCA at a temperature of 280°F, the lower surface temperature of 271°F proved the acceptable operation of the motor during a MSLB.

1. Final Safety Analysis Report - Section 3C, (pages 1 to 21)
2. Topical Report on GE Vertical Induction Motors - Inside Containment Recirculation Spray Pump Motors - Surry Power Station - Second Addendum to Cover Heat Aging, Radiation Exposure, Vibration, and Steady/Chemical Spray Exposure Qualification Tests - Docket Number 50-280 and 50-281 by M. W. Sheets
Vertical Motor Products Section,
General Electric Company -
San Jose, California
June 12, 1973
(pages 36 to 60)

POOR ORIGINAL

503 314

Requirement Description & Mark No.	Description of Accident Environment	Environment to Which Equip. Is Qualified	Manner of Qualification	Qualification Document
SCV-80 100A, B, C, D, E, F				
CC 100A, B, C	Loss of Coolant Accident (LOCA)	LOCA	Sequential Test	Franklin Institute
CC 101A, B	Reduce from 280 psig to 150 psig	Reduce from 460 psig to 380 psig	Radiation followed by Environmental Exposure	Research Laboratories (RLI); Test Report P-C-5139
CC 102A, B, C, D, E, F	30 to 60 min	Reduce from 380 psig to 280 psig		
CC 103A, B	150 psig	150 psig		
CC 104A-1, A-2, B-1, B-2, C-1, C-2	65 psig	129 psia		
CC 105A, B, C	0 to 20 min	118 psia		
CV 100A, B, C, D	Reduce from 85 to 0 psig	Reduce from 118 to 25 psia		
DA 100A, B	30 to 60 min	13.5 psia		
DC 100A, B	>60 min			
EA 101A, B	0 psig			
EA 102A, P, C, D, E, F, G, H	2.7 x 10 ⁷ rads			
EA 103A, B	Sprays			
EA 104A, B	0-8 hrs Solution of boric acid (2000-2100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH 28 hrs			
EA 105A, B	similar solution with a pH of 7 to 9			
EA 106A, B	Main Steam Line Break			
EA 107A, B	0 to 2 min			
EA 108A, B	2 to 40 min			
EA 109A, B	165 psig			
EA 110A, B	40 psig			
EA 111A, B	0 psig			
EA 112A, B	3 x 10 ⁷ rads			
EA 113A, B				

POOR ORIGINAL

503 315

Q. No., Location & Date No.

Q. No. KA-31
V Switchgear
KA-25-03 (1981)
KA-25-04 (1981)
KA-27-01 (1981)
KA-25-02 (1971)

Description of Accident Environment

Loss-of-Coolant Accident (LOCA) Radiation - 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 1×10^6 rads must be considered for a total possible radiation dose of 1.05×10^6 rads.

Environment to which Equip. is Qualified

Loss-of-Coolant Accident Radiation - 1×10^6 rads

Manner of Qualification

Loss of Coolant Accident Tested

Qualification Document

Loss of Coolant Accidents Letters dated 3/21/79 and 4/25/79 certifying compliance with IEEE 323 III Imperial Corp

POOR ORIGINAL

503 31

Equipment Description & Mark No.

Marathon Series 200 and 1500
terminal blocks (Phenolic)

Connectron Type WSE-3,
WSE-1 and PSU's Terminal
Blocks. (Nylon)

Thermo-Electric Terminal
Block No. 1225 (Thermosetting
Phenolic)

GE Terminal Blocks
EB5 and EB25 (Phenolic)

Westinghouse Type TBAL
Terminal Blocks (Nylon)

Description of Accident Environment

Loss-of-Coolant Accident (LOCA)
Exposition: 1×10^6 rads (Based on
6 month LOCA). In addition, the 40 year
radiation dose of 4×10^6 rads must be
considered for a total possible radiation
dose of 1.0×10^7 rads.

Environment to Which Equip. is Qualified

Radiation: Unfilled Phenolic can with-
stand a gamma exposure dose over
 1×10^6 rads before there is any signifi-
cant effect on the phenolic.

Radiation: Nylon has been test to a gamma
exposure dose over 10^6 rads with no effect.

Manner of Qualification

Terminal Block material was compared
with identical material for the
effects high level radiation

Qualification Document

REIC Report No. 21 Radiation
Effect Information Center,
Columbus, Ohio. Buchanan Product
Manual Insert 2.1 Rev. 4/23/74

POOR ORIGINAL

503 317

Qualification Document
 Okonite's Engineering Report
 No. 141 dated February 29, 1972

Manner of Qualification
 Test - Sequential

Temperature - Analysis
 Maximum calculated surface temperature during limiting MSIB is 270°F which does not exceed qualification temperature of 325°F given in Okonite Engineering Report No. 141.
 Pressure and Radiation - Test
 Refer to LOCA qualification

Environment to which Equip. is Qualified
 LOCA
 Age, 168 hr at 121°C
 Irradiated to 2 x 10⁶ rads
 PWR Exposure:
 80 psig/325°F for 8 hours
 16 psig/252°F for 7 days
 Spray 10,000 ppm boric acid buffered with NaOH to a pH of 10.5 throughout the PWR exposure period.
 MSIB Exposure:
 A series of transient cycles each consisting of a rise to a specified pressure and temp. for a specified time and a gradual return to initial conditions. Following transient cycles 100 day exposure to live steam 0 psig, 212°F

Description of Accident Environment
 Loss of Coolant Accident (LOCA)
 280°F Reduce from 280°F 0 to 30 min
 150°F 150°F 30 to 40 min
 45 psig 45 psig >60 min
 Reduce from 45 to 0 psig 0 to 30 min
 0 psig 30 to 60 min
 7.2 x 10⁶ rads >60 min
 Spray:
 0-4 hr solution of boric acid (2,000-2,100 ppm boron) buffered to a pH of 8.5 to 11 with NaOH
 > 1% NaOH solution with a pH of 7 to 9

Equipment Description & Mark No.
 Okonite Termination Tape Field Purchased
 T-55 Insulating Tape
 T-35 Jacketing Tape

Main Steam Line Break (MSLB)
 830°F 0 to 2 min
 280°F 2 to 40 min
 145°F >60 min
 40 psig 0 to 40 min
 0 psig >60 min
 3 x 10⁶ rads

MSW Calculation ES-105
 "Equipment Temperature Transient for Okonite Tape Splices"
 Okonite's Engineering Report
 No. 141 dated February 29, 1972

POOR ORIGINAL

503 318

<u>Equipment Description & Mark No.</u>	<u>Description of Accident Environment</u>	<u>Environment to Which Equip. Is Qualified</u>	<u>Manner of Qualification</u>	<u>Qualification Document</u>
Raychem heat shrinkable field splicing material WCSF type coated with Type-M adhesive	<u>Loss-of-Coolant Accident (LOCA)</u> Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 4×10^6 rads must be considered for a total possible radiation dose of 1.04×10^7 rads.	Postulated loss-of-coolant accident with a radiation exposure of 1.5×10^6 rads plus an additional 5×10^6 rads of gamma irradiation for a total qualified dose of 2×10^6 rads	Combined thermal and radiation aging period followed by a simultaneous exposure to steam, chemical spray and gamma radiation	Raychem Technical Report F-CR033, Jan. 1975
Raychem high voltage terminations EVT	Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 4×10^6 rads must be considered for a total possible radiation dose of 1.04×10^7 rads.	Irradiation of the materials in a cobalt 60 gamma source at 0.50 Mrads per hour to total doses of 2×10^6 rads	Sequence of test 1st thermal aging then irradiation	Raychem Report #71100 Revision 1
Raychem high voltage bus connectors EV6C	Radiation: 1×10^6 rads (based on 6 month LOCA). In addition, the 40 year radiation dose of 4×10^6 rads must be considered for a total possible radiation dose of 1.04×10^7 rads.	Irradiation of the material with 5×10^6 rads	Sequence of test 1st thermal aging followed by irradiation	Letter from Raychem dated 4/22/79 and EPICENT PRO Raychem Report IT1508/1

503 319
POOR ORIGINAL