

## LICENSEE EVENT REPORT

CONTROL BLOCK:                      (1) (PLEASE PRINT OR TYPE ALL REQUIRED INFORMATION)

0	1	W	I	P	B	H	2	2	0	0	-	0	0	0	0	0	-	0	0	3	4	1	1	1	1	4		5											
7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35											
LICENSEE CODE															LICENSE NUMBER										LICENSE TYPE										CAT 58				

0	1	L	6	0	5	0	0	0	3	0	1	7	0	7	1	1	7	9	8	0	7	2	4	7	9	9															
7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35													
CON'T		REPORT SOURCE										DOCKET NUMBER										EVENT DATE										REPORT DATE									

## EVENT DESCRIPTION AND PROBABLE CONSEQUENCES (10)

0 2 During repair activities connected with the inspection and repair of the

0 3 main feed line (IE Bulletin 79-13), it was confirmed on 7-11-79 that the

0 4 branch connection of the auxiliary feed line to the main feed line was

0 5 not fabricated per design requirements. Calculations indicate that rein-

0 6 forcement of the branch connection falls below that required by Code.

0 7 Eight years of operation, along with a preservice hydrostatic test and

0 8 annual leak tests, have not indicated any problem with the integrity of

7 8 these connections.

0	9	C	H	11	B	12	C	13	P	I	P	E	X	X	14	A	15	Z	16									
7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35
LER RO REPORT NUMBER		EVENT YEAR		CAUSE CODE		CAUSE SUBCODE		COMPONENT CODE								COMP. SUBCODE		VALVE SUBCODE		SEQUENCE REPORT NO.		OCCURRENCE CODE		REPORT TYPE		REVISION NO.		
7		9		11		12		P I P E X X								A		Z		0 0 6		0 1		T		0		
ACTION TAKEN		FUTURE ACTION		EFFECT ON PLANT		SHUTDOWN METHOD		HOURS		ATTACHMENT SUBMITTED		N. D-4 FORM SUB.		PRIME COMP SUPPLIER		COMPONENT MANUFACTURER												
F		X		C		Z		0 0 0 1 0		Y		N		A		B 1 3 0												
33		34		35		36		37		40		41		42		43		44		45		46		47				

## CAUSE DESCRIPTION AND CORRECTIVE ACTIONS (27)

1 0 During the main feed line repair outage, the two branch connections have

1 1 been replaced by weldolets. Unit 1 auxiliary feed line connections were

1 2 found to have been similarly constructed and will be reinforced to meet

1 3 design requirements.

1	5	G	28	0	0	0	29	N/A	30	C	31	Engineer observation	32
7	8	9	10	11	12	13	14	15	16	17	18	19	20
FACILITY STATUS		% POWER		OTHER STATUS		METHOD OF DISCOVERY		DISCOVERY DESCRIPTION					

1	6	Z	33	Z	34	N/A	35	N/A	36
7	8	9	10	11	12	13	14	15	16
ACTIVITY		CONTENT		AMOUNT OF ACTIVITY		LOCATION OF RELEASE			

1	7	0	0	0	37	Z	38	N/A	39
7	8	9	10	11	12	13	14	15	16
PERSONNEL EXPOSURES		TYPE		DESCRIPTION					

1	8	0	0	0	40	N/A	41
7	8	9	10	11	12	13	14
PERSONNEL INJURIES		TYPE		DESCRIPTION			

1	9	Z	42	N/A	43
7	8	9	10	11	12
LOSS OF OR DAMAGE TO FACILITY		TYPE		DESCRIPTION	

2	0		44		45
7	8	9	10	11	12
PUBLICATION		DESCRIPTION			

NAME OF PREPARER C. W. FayPHONE 414/277/2811

7908010385

NRC USE ONLY

ATTACHMENT TO LICENSEE EVENT REPORT NO. 79-006/01T-0

Wisconsin Electric Power Company  
Point Beach Nuclear Plant Unit 2  
Docket No. 50-301

During repair activities connected with NRC IE Bulletin 79-13 and the replacement of the main feed line reducers and a short length of piping on Unit 2 "A" and "B" steam generators, it was confirmed on July 11, 1979, that the branch connection of the incoming 3" auxiliary feed line at the 16" main feed line was not fabricated per design and Piping Code B31.1 requirements.

Calculations indicate that reinforcement of the branch connection falls below that required by the Code.

It should be noted that approximately eight years of operation, along with a preservice hydrostatic test at 1356 psig and a minimum of one 800 psig leak test per year, have not indicated any problem with the integrity of these branch connections.

During the main feed line repair outage, the two branch connections have been replaced by weldolets to meet Code requirements.

Unit 1 auxiliary feed line connections were found to have been similarly constructed and will be reinforced to meet design requirements. This repair will be completed as early as practicable following the return to service of Unit 2.

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