

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION V

1990 N. CALIFORNIA BOULEVARD SUITE 202, WALNUT CREEK PLAZA WALNUT CREEK, CALIFORNIA 94596

June 6, 1979

Docket Nos. 50-275 50-323

Pacific Gas and Electric Company 77 Beale Street San Francisco, California 94106

Attention: Mr. Philip A. Crane, Jr.

Assistant General Counsel

Gentlemen:

Enclosed is supplement IE Bulletin 79-01A. It requires action by you with regard to power reactor facilities with an operating license except for the 11 SEP plants which are listed in Enclosure 2.

This Bulletin is also being sent for information to the 11 SEP plants and all power reactor facilities with a construction permit. No action or written response is required for construction permit facilities or the 11 SEP plants.

Should you have questions regarding this Bulletin or the actions required of you, please contact this office.

Since, ely,

R. H. Engelken

Director

Enclosure:

IE Bulletin No. 79-01A

cc w/enclosure:

W. A. Raymond, PG&E

J. D. Worthington, PG&E

R. Ramsay, PG&E, Diablo Canyon

8 420 310 7907190423

110

UNITED STATES NUCLEAR REGULATORY COMMISSION OFFICE OF INSPECTION AND ENFORCEMENT WASHINGTON, D.C. 20555

June 6, 1979

IE Bulletin No. 79-01A

SUPPLEMENT NO. 79-01A TO IE BULLETIN 79-01 - ENVIRONMENTAL QUALIFICATION OF CLASS 1E EQUIPMENT (DEFICIENCIES IN THE ENVIRONMENTAL QUALIFICATION OF ASCO SOLENOID VALVES)

Description of Circumstances:

Recently, a noncompliance report under 10 CFR Part 21 was received by the NRC from the Henry Pratt Company, manufacturer of butterfly valves which are installed in the primary containment at the Three Mile Island Unit 2 Nuclear Station. These butterfly valves are used for purge and exhaust purposes and are required to operate during accident conditions. The report discusses the use of an unqualified solenoid valve for a safety-related valve function which requires operation under accident conditions. The solenoid valve in question is Catalogue No. HT-8331A45, manufactured by the Automatic Switch Company (ASCO) of Florham Park, New Jersey. This pilot valve is used to pilot control the pneumatic valve actuators which are installed on the containment ventilation butterfly valves at this facility.

The deficiency in these solenoid valves identified in the Part 21 Report concerns the parts made of acetal plastic material. The acetal disc holder assembly and bottom plug in the pilot valve assembly are stated by ASCO to have a maximum service limit of 400,000 Rad integrated drsage and 200 degrees F temperature. According to ASCO, exposure of these acetal plastic parts to specified maximum environmental conditions may render the solenoid pilot valve inoperable which would cause the associated butterfly valve to malfunction.

Further investigation at ASCO by the NRC staff has revealed that the valve seals in most ASCO solenoid valves contain Buna "N" elastomer material, which reportedly has a maximum service limit of 7,000,000 Rad integrated dosage and 180 degrees F temperature. The investigation further revealed that ASCO has available a line of qualified solenoid operated pilot valves (ASCO Catalogue No. NP-1) which have no plastic parts, utilize ethylene propylene or viton elastomers and have a continuously energized operating life of four years, under normal embient conditions up to 140 degrees F. According to the manufacturer, at the end of this period, the coil, manual operator (optional feature) and all resilient parts must be replaced. These preventive maintenance

instructions are specified in the install are provided to the purchaser with each s

The final items of concern identified cur application of Class "A", "B", or "F" so accident environment. In this regard, A

DUPLICATE DOCUMENT

Entire document previously entered into system under:

ANO 790 7020173

No. of pages: /

420 211