



81 SOMERSET PLACE • CLIFTON, NEW JERSEY 07012 • (201) 779-3970

November 14, 1979

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United States Nuclear  
Regulatory Commission  
Region IV  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76010

Attention: Mr. Uldis Potapovs, Chief  
Vendor Inspection Branch

Gentlemen:

In response to the findings presented in the inspection report number 99900301/79-01 we submit the following:

- A. (1) The visual inspection procedure No. 140 has been revised to include the acceptance criteria of "Tolerance for Vessel Shells (NB or NC-4221), maximum offset of Aligned Sections" (NB or NC-4232) and "Reinforcement of Welds" (NB or NC-4436). Personnel involved have been made aware of the deviations and have been reinstructed in the use of the revised edition of the visual inspection procedure No. 140.
- (2) A new procedure, Number 158, addressing the use of temporary attachments and their removal has been instituted in our Q. A. Program, in accordance with NB or NC-4231.2. The personnel involved have been reinstructed regarding application of the subject procedure.
- B. The recording of instrument serial numbers as required by Section 10.1.2 of the Q. A. Program is being accomplished by recording the number in the remarks section of the traveler. The personnel involved have been reinstructed regarding Section 10.1.2 of the Q. A. Program.

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The traveler is now being revised to have  
"Instrument No." imprinted so as to preclude  
the possibility of a recording omission.  
This will be accomplished by December 31, 1979.

We trust this is in complete compliance with the re-  
quirements.

Very truly yours,

ATLAS INDUSTRIAL MANUFACTURING COMPANY

A handwritten signature in cursive script, appearing to read 'Frank DeLorenzo'.

Frank DeLorenzo  
President

FDL:ep

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