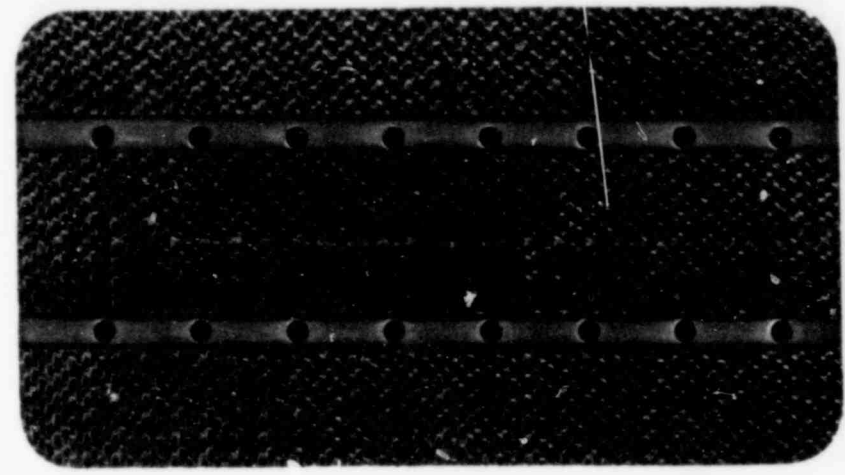


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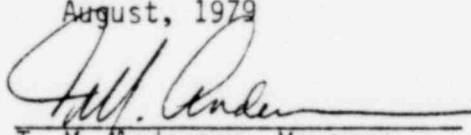
STUDY OF TWO-PHASE NATURAL  
CIRCULATION FOLLOWING A SMALL LOCA  
USING THE NOTRUMP CODE

by

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P. E. Meyer  
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August, 1979

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### SUMMARY

An analysis of the small break loss of coolant accident (LOCA) using the more advanced thermal-hydraulic code NOTRUMP has been conducted for the first time. The case analyzed related to a postulated 2 inch diameter, cold leg break in a RESAR-3, 4-loop plant. The NOTRUMP code was used in the "time-window" mode, i.e., the initial part of the transient, just prior to the start of steam generator tube drainage, was simulated using WFLASH and the conditions were then fed to NOTRUMP.

The NOTRUMP analysis simulates the natural circulation behavior of the reactor coolant system well. Using [ ] in the vertical regions of the system such as the steam generator U-tubes, and [ ] in the cold and hot leg piping, the code models the draining back of substantial amounts of liquid from the up-hill side of the U-tubes to the reactor vessel.

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a, c

The above special capabilities of the NOTRUMP code lead to results of the transient strikingly different from those predicted by the current small break LOCA evaluation model using WFLASH. For the case analyzed, the WFLASH model, without the drain back capability in the up-hill side of the U-tubes and the hot legs, shows an early uncovering of the core at about 1700 seconds to a depth of 6 feet. Replenished by the drain back and further aided by the reduced static head resistance to steam relief resulting from it, the vessel mixture shows no uncovering of the core in the NOTRUMP case.

Another interesting observation from the NOTRUMP analysis results is the tendency of the system to seek the broken and the intact loops for steam relief in an alternating fashion. The flow from the reactor vessel is

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seen to initially favor the less resistive broken loop. This causes the loop-seal in the broken loop to clear first. The subsequent condensation of the enhanced steam flow in this loop leads to a re-plugging of the broken loop loop-seal. The increasing resistance in the broken loop now causes the steam flow to switch to the intact loops, leading to clearing of the loop-seals there. This switching of the steam flow between the broken and intact loops may be expected to go on for an extended duration with decreasing amplitude and increasing period as the reactor decay heat level falls off.

The analysis contained herein demonstrates the conservatism of the Westinghouse Small Break Evaluation Model. It also provides an independent calculation of two phase natural circulation with a new computer code. It is shown that WFLASH can perform a reasonable simulation of two-phase natural circulation.

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## SMALL BREAK LOCA ANALYSIS

### WFLASH-NOTRUMP STUDY

#### 1.0 INTRODUCTION

The concerns<sup>(1)</sup> relating to the decay heat removal under natural circulation in a pressurized water reactor (PWR) plant, employing U-tube type steam generators, following a steam generator-dependent small break loss of coolant accident (LOCA), have prompted an advanced analysis of this type of event.

The simulation of the process occurring during a small break LOCA using the current evaluation model and the WFLASH code<sup>(2)</sup>, although predicting conservative results in terms of the maximum cladding temperatures reached and core uncover, does not describe all of the flow phenomena accurately. For example, the current analysis tool does not attempt to model the draining back into the reactor vessel of the liquid contained initially in the up-hill side of the steam generator U-tubes or that subsequently formed in them by condensation of steam. Under a low steam flow situation in the hot legs and in the U-tubes, this liquid may be expected to drain back towards the reactor vessel against the steam flow. Although the up-hill side of the U-tubes is represented as a unique control volume in the WFLASH model (see Figure 1 - nodes 3 and 5), nodes 3 and 5 are treated as homogeneous fluid nodes, with the result that the emptying of these nodes is essentially due to forward transport into the down-hill side nodes 9 and 10 in the form of a two-phase mixture. In order for the liquid in nodes 3 and 5 to drain back into the reactor vessel, the pressure gradient between nodes 3 and 5, and the reactor vessel node 1 has to undergo a favorable direction change. As a result of this restrictive feature in the current WFLASH model, the liquid contained in the up-hill side of the U-tubes causes the following: 1) the benefit from the possible draining into the reactor vessel is lost 2) the prolonged presence of the liquid in the up-hill side of the U-tubes offers additional resistance to hot leg flow from the vessel, and 3) the loop-seals in the cold legs have to pass additional amounts of liquid, carried forward from the up-hill side of

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the U-tubes, before they can void. These characteristics of the analysis based on the WFLASH model generally result in conservative behavior of the steam-water mixture in the reactor vessel, often leading to substantial uncovering of the core.

The more advanced thermal-hydraulic computer program NOTRUMP(3) is a new tool with special capability to analyze situations involving co-current and counter-current flows of steam and water in horizontal and vertical flow fields. The present study using the NOTRUMP code is an attempt at introducing more realism into the analysis of small break LOCA. This also constitutes the first time use of the NOTRUMP code in such an analysis.

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## 2.0 WFLASH-NOTRUMP ANALYSIS

Due to the present lack of a reactor coolant pump model in NOTRUMP, this first time application of the code to the total nuclear steam supply system (NSSS) had to rely on input of dynamic conditions from WFLASH by "patching". The choice of "space-window" mode of using NOTRUMP, modeling only the steam generators and the hot legs with forcing functions derived from WFLASH, was rejected early in the effort for reasons of the absence of overall system feedback effects. It was decided to perform the analysis in the "time-window" mode instead, modeling the total system but with initial conditions corresponding to a time following reactor scram and stoppage of the reactor coolant pumps as indicated by WFLASH.

For the purpose of the current study, a NOTRUMP model consisting of [ ] nodes to represent the NSSS was used. The model is shown in Figure 2. The diagram is mostly self-explanatory. Using the NOTRUMP terminology, the "fluid nodes" (marked by uncircled numbers) represent segments of the system volume and contain fluid mass. The "flow links" (denoted by circled numbers) serve as connections between specified fluid nodes and carry fluid.

The [ ] model contains sufficient detail in representing the system for analysis of small break LOCA. Fluid nodes [ ] are arranged serially to represent the reactor core. The vessel upper plenum is represented by [ ] and the lower plenum by [ ]. The volume of the downcomer is [ ]. The piping and the primary side volumes of the steam generators in the broken and intact loops are represented [ ] as can be seen from the diagram. The U-tube volume of each of the two loops is [ ]. The hot leg in each loop is represented by [ ] and the loop-seals by [ ]. The volumes of the primary coolant pumps are included in [ ]. The cold leg volume of the intact loop is [ ]

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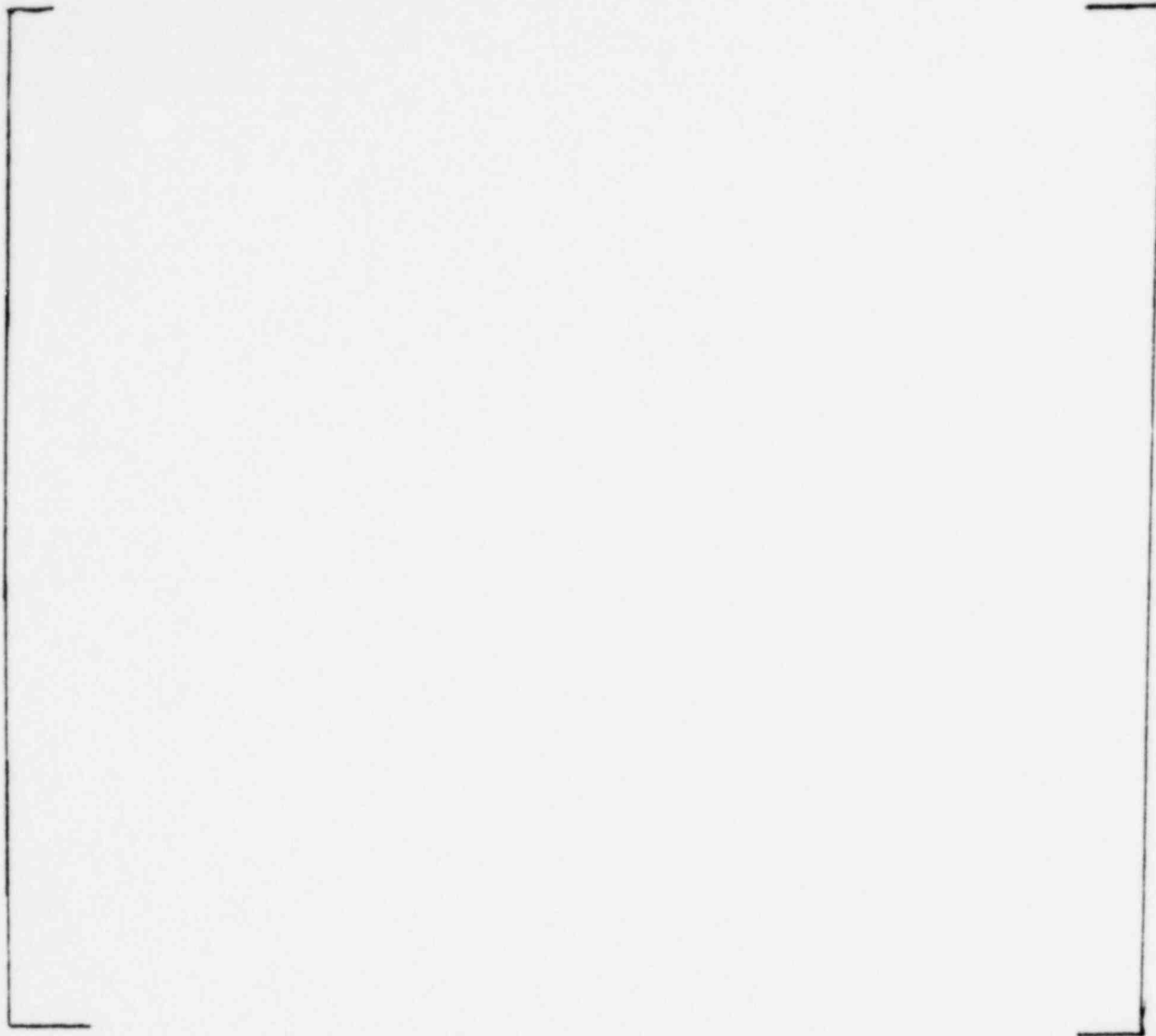
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[ ] The accumulators are represented by [ ] and [ ] and the steam generator shell-sides by [ ].

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Using the foregoing NOTRUMP model a postulated small break LOCA event in a RESAR-3 4-loop plant was analyzed. The break was assumed to be a 2 inch diameter hole in the cold leg of one of the loops. This break size was chosen since it is the largest size which requires energy removal through the steam generators for a substantial period of time. A corresponding WFLASH run, with the standard small break LOCA assumptions of loss of off-site power at the instant of reactor scram, minimum safety injection and minimum auxiliary feedwater, formed the basis for the NOTRUMP analysis.

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NOTRUMP INPUT DATA:

The starting time of the NOTRUMP analysis was 240 seconds from the initiation of the event. This time point was chosen from the WFLASH basis run since the reactor coolant pumps had coasted down, and forced pumping of the primary coolant had ceased. Also at this time the liquid in the steam generator U-tubes had not yet begun to drain. The primary and secondary system fluid conditions such as pressure, mass, and enthalpy corresponding to this time in WFLASH transient were input to the NOTRUMP code. Also the heat stored in the system metals was considered likewise. Salient features of the input to NOTRUMP are summarized below:

- Core decay heat history as in WFLASH.
- Core power shape, skewed to the top, as in WFLASH.
- Decay energy deposited into individual fuel and cladding mass lumps associated with core fluid nodes.
- Pumped safety injection pressure-flow characteristics as in WFLASH.

[

- Break located [ ] at the bottom of the cold leg pipe.

[

- Break fluid discharge model as in WFLASH - modified Zaloudek in the subcooled regime and Moody in the two-phase regime.

]

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]

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- Steam generator safety valve characteristics as in WFLASH.

[ - ] a,c

- Auxiliary feed flowrate as in WFLASH.

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### 3.0 RESULTS

Using the NOTRUMP code, the 2 inch diameter small break LOCA event was analyzed, as outlined in Section 2.0.

A comparison of the NOTRUMP and the WFLASH results reveals interesting differences in the dynamic behaviors as predicted by the two codes. (Plots are available in Reference 4, Section 3.1, Case E for the WFLASH Case). Some of these differences are attributable to the specific modeling capabilities of the respective computer codes, [

some of the differences noticed early in the NOTRUMP transient can be explained by the starting of the NOTRUMP run from an unsteady state as obtained from WFLASH ("patching" mis-match).

Following a brief rise in the reactor coolant system (RCS) pressure, believed to result from the "patching" mis-match, the NOTRUMP case (Figure 3) does not exhibit as long of a plateau at the steam generator safety setpoint level as seen in the WFLASH case. The RCS pressure plot for Case E, Section 3.1 of WCAP-9600 shows that the pressure stays around 1200 psia until about 1800 seconds. The pressure in the NOTRUMP case is seen to fall below this level early, at about 1450 seconds. The difference in the behaviors of the cold leg loop-seals in the two simulations is traced to be the major cause of this.

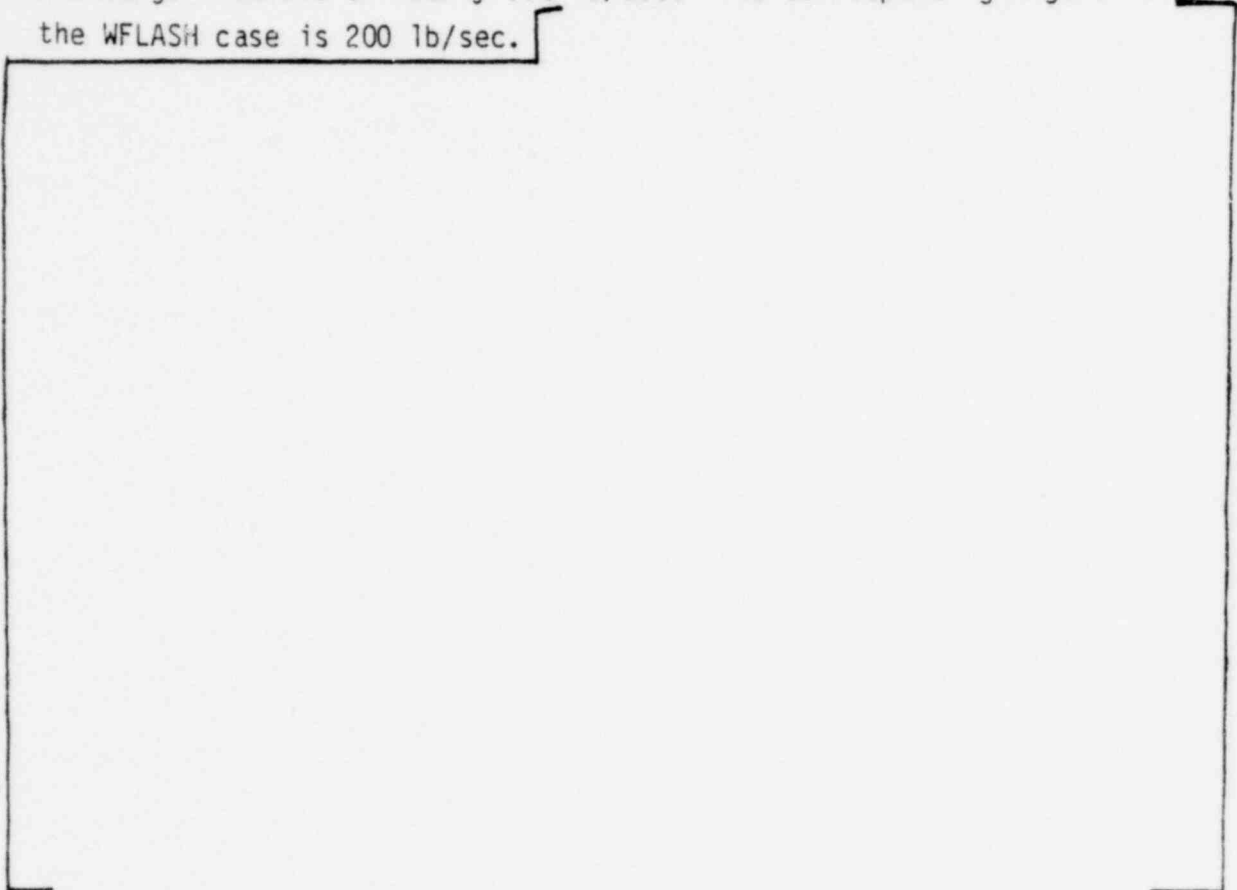
In the case of the WFLASH analysis, the loop-seal in the broken loop cold leg is found to clear at about 1800 seconds which brings about an effective relief of system pressure by steam discharge through the break. The NOTRUMP analysis shows a much earlier clearing of the loop-seal at 1450 seconds. This early clearing of the loop-seal is a direct consequence of draining back into the reactor vessel a significant part of the liquid in the up-hill side of the U-tubes initially present and formed by condensation later. From Figures 77 and 39 it can be seen that this flow reversal and steam condensation begin as early as 600 seconds. This draining back of the liquid, as portrayed by NOTRUMP, would have otherwise continued to feed the loop-seal causing an extended resistance to steam relief as normally simulated by WFLASH.

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The more rapid depressurization of the NOTRUMP case is also influenced to a smaller extent by higher break mass and energy discharge rates and enhanced condensation of steam in the U-tubes.

A comparison of the break flowrates as calculated by NOTRUMP (Figure 101) and WFLASH (Reference 4, Section 3.1) shows substantially higher values for the former. For example, prior to the clearing of the loop-seal, at 1400 seconds, the NOTRUMP case yields a subcooled break discharge flowrate of nearly 300 lb/sec. The corresponding figure for the WFLASH case is 200 lb/sec.

*a, c*



Furthermore, following clearing of the loop-seal, when the break fluid node becomes saturated, substantially higher break mass and energy flowrates are calculated by NOTRUMP. Whereas WFLASH predicts saturated steam discharge during this time regime, NOTRUMP shows substantial liquid discharge along with steam. This is due to the way the break is represented in the NOTRUMP analysis.

The enhanced condensation in the NOTRUMP case also contributes to the more rapid depressurization. The NOTRUMP case shows (see Figures 39 and 61) development of steam space in the U-tube nodes [ ] as early as 600 seconds. With the condensation heat transfer coefficient [ ] applied in the steam region, more effective heat transfer from the primary takes place. In the WFLASH model, recall that the up-hill side tube volumes (nodes 3 and 5 in Figure 1) are treated as homogeneous fluid nodes and consequently these do not develop explicit steam spaces in them. [ ]

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Figures 5 through 76 show plots of mixture heights and mixture void fraction in various locations of interest. Although these plots are of use in understanding the behavior of the system, the table on page 3-9 makes this understanding easier.

A significant contribution to resistance to natural circulation in the loops arises from the amounts of liquid trapped in the steam generator tubes and the loop-seals. The tabulated values of the liquid mass in various locations of the broken and intact loops at various times during the transient demonstrate how the loops void and become replenished with liquid from condensation. In the table, the data corresponding to fluid nodes in the intact loop are shown within parentheses.

At the start of the NOTRUMP run at 240 seconds the liquid mass distribution in the broken and intact loops is seen to be symmetric. This is due to the fact that the asymmetric effect of the break in the broken loop has not begun to be felt yet, dominated by the forced circulation of the coolant. As natural circulation takes over from this stage, the broken loop, with its less resistive path, is preferred by the flow leaving the reactor vessel. As the flows in the hot legs of both loops decay as shown by Figures 77, 78, 89 and 90, the hot legs and steam generator fluid nodes begin to drain.

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The table shows that during this time, the hot side of the intact loop has drained more than that of the broken loop. At about 600 seconds (see Figures 77 and 89) the hot legs of both loops begin to drain liquid into the reactor vessel for the first time. Due to safety injection in the intact loop (see Figure 97 for liquid flow reversal into intact loop loop-seal) and the asymmetric preference of the loop flows, the loop-seal in the broken loop clears first at about 1450 seconds. This is also seen in the table ( $t = 1500$  seconds, Fluid Node 26).

Figure 103 shows the hot leg mass flowrate for Case E of WCAP-9600, Section 3.1. This plot can be compared to Figure 77. Note that Case E of WCAP-9600 overpredicts the time at which natural circulation terminates (800 seconds rather than 600 seconds) due to the homogeneous modeling in the up-hill side of the steam generator. This overprediction is not consequential since the core remains covered. Between the time of steam generator drain initiation (340 seconds) and 600 seconds, WFLASH and NOTRUMP flows agree rather well. The WFLASH flow oscillates more than NOTRUMP



The clearing of the loop-seal in the broken loop at about 1450 seconds causes a sudden surge of flow in the broken loop, and a corresponding reduction in the intact loop (see Figures 78 and 90). The RCS pressure responds to this first clearing of a loop by a rapid fall (see Figure 3). The increased steam flow through the broken loop steam generator leads to enhanced liquid build-up in the loop due to condensation. The increasing resistance caused by this forces more steam flow now through the intact loop. Eventually this leads to a clearing of the intact loop loop-seal at around 2600 seconds as shown in the table of liquid mass distribution. A sudden rise in the intact loop hot leg steam flow may be noticed in Figures 90.

A crucial part of all small break LOCA analyses is the behavior of the core mixture height. The WFLASH run shows uncovering of the core by the mixture to a depth of 6 ft. at around 1700 seconds, prior to voiding of the loop-seal. Following loop-seal voiding, the core is quickly recovered by a two-phase mixture. In contrast, this new study using the NOTRUMP code shows that the core remains covered throughout the transient.

#### MICHELSON'S NATURAL CIRCULATION MODES

The NOTRUMP analysis of the 2 inch cold leg break for a typical 4-Loop Plant allows a clearer analytical picture of the various modes of natural circulation following a small LOCA as described by Michelson(1). All of the modes discussed by Michelson are observed in this analysis except Mode 6, "Re-established Natural Circulation With the Reactor Vessel Pressure Controlling." This mode does not occur because the 2 inch break is large enough that system refill above the vessel nozzle elevations will not occur.

Mode 1, "Natural Circulation With Pressurizer Pressure Controlling", actually occurs during the WFLASH part of this analysis. It terminates where the pressurizer empties at ~120 seconds. This can be seen from the pressurizer level plot for Case E, Section 3.1 of WCAP-9600.

Mode 2, "Natural Circulation With Reactor Vessel Pressure Controlling", begins at 120 seconds. This can be seen from the (vessel) mixture level plot for Case E, Section 3.1 of WCAP-9600. This plot depicts the growth of the steam space at the top of the vessel as the mixture level decreases. This mode of natural circulation continues as the NOTRUMP portion of the analysis begins at 240 seconds. Figure 23 shows the upper plenum mixture level still decreasing. After this time, the densities of the fluid in the core, hot legs and steam generator up-hill side are decreasing due to flashing and boiling. This can be seen in Figures 10, 12, 14, 16, 18, 20, 22, 34, 38 and 40. On the other hand, the fluid inventories in the steam generator down-hill side and reactor



vessel downcomer remain subcooled until at least 600 seconds. This can be seen in Figures 42, 44, 26, 28 30 and 32. Thus, an improved density gradient for natural circulation develops and loop flow increases. This is seen in Figure 77 between 250 seconds and 340 seconds.

Mode 3, "Transition From Natural Circulation to Core Boiling Mode", begins at 340 seconds when the steam generator starts to drain. The steam generator initially begins to drain on the down-hill side. If a snapshot was taken of the systems at this time the "hot half" of the natural circulation loop (bottom of core to the top of the steam generator) is full of a two-phase mixture. The cold half of the system is saturated or subcooled liquid. Thus, there is a driving force for natural circulation which will continue to push a two-phase mixture over the top of the steam generator tube (Note: The effect of multiple tubes in parallel is under investigation in a separate study) for a short period of time. As the down-hill side of the steam generator drains, this flow diminishes until at around 600 seconds the loop flow drops fairly abruptly and begins to oscillate (see Figure 78). A schematic of the system at this stage is shown in Figure 104. It is expected that with several tubes of various bend radii modeled, this stoppage of natural circulation will happen at different times for different tubes. Also, oscillations will probably occur amongst the various tubes. Multiple tube modeling is now being performed. At any rate, when the flow stops, the up-hill side of the steam generator also begins to drain. This can be seen on Figure 39.

It should be pointed out that while reactor coolant loop flow has stopped, local flow loops are developing between the core and the steam generator allowing steam to flow from the core to the steam generator and condensate to flow in the reverse direction. This is a form of natural circulation: reflux boiling.

Mode 4, "Core Boiling", begins at 600 seconds with core steam bubbling through liquid in the up-hill side of the steam generator. Some of this steam is condensed on both the up-hill and down-hill side of the steam generator. This is the beginning of the "reflux boil" mode. However,

steam is being stored in the steam generator as indicated by the falling liquid levels. The system pressure will "seek" a value which will condense the difference between the steam entering the steam generator from the core and that being stored as the break drains the system. The counter-current flow models in NOTRUMP indicates that the water condensed on the up-hill side of the steam generator drains back to the vessel along the bottom of the hot leg. This is indicated as negative flow in Figures 77 and 79. This occurs as the core steam continues to flow into the steam generator along the top of the hot leg as indicated as positive flow on Figure 78.

Some thought has been given to how the steam generator begins to drain. It must be first realized that the vertical U-tube Steam Generator has a tremendous amount of heat removal capacity which allows for rapid condensation of steam even with very small temperature driving force. When two-phase mixture is first introduced into the inlet of the steam generator, there is still a driving force for condensation and the primary side of the steam generator is still above saturation pressure. The initial steam flow is condensed quickly. At some time in the transient the tubes on the up-hill side of the steam generator reach saturation pressure (slightly above secondary pressure). At this point simultaneous condensation and flashing is occurring and soon steam reaches the down-hill side of the steam generator. Several phenomena are also occurring on the down-hill side of the steam generator. First, it is still above saturation pressure and the secondary pressure. Therefore, voids are being collapsed. The steam bubbles acquire a drift velocity which is opposite to the direction of the main flow. The steam bubbles are originally still being carried with the flow but they decelerate. For a while void collapse prevents coalescence of these bubbles.

Mode 4 continues as the system continues to drain. By about 1300 seconds, the steam generators are completely drained (see Figures 35 and 45). Reflux is still occurring on both sides of the steam generator as evidenced by the presence of both liquid and steam discharging from the outlet of the steam generator and falling by gravity into the loop-seal (see Figures 81 and 82). Shortly thereafter, the loop-seal has drained

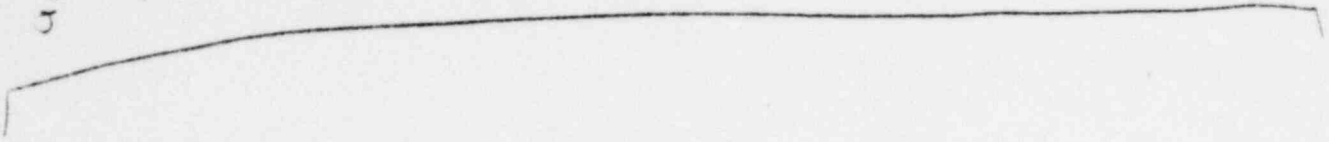
to the point where steam can be vented directly to the break. This causes an increase in the broken loop steam flow (see Figures 78, 80, 84, 86 and 101). The ensuing phenomena during Mode 4 were discussed in detail earlier. That is, condensation on the up-hill side of the broken loop steam generator leads to a build-up of water, which causes the steam flow to diminish and eventually to switch over to the intact loops. At about 3500 seconds, safety injection flow exceeds break flow and the vessel level begins to recover.

Mode 5, "Transition From Core Boiling to Natural Circulation", is an incomplete mode for this size break in the sense intended by Michelson. The system does not refill for this size break so continuous two-phase natural circulation does not occur again. However, the reflux boiler form of natural circulation continues indefinitely. Decay heat is being removed predominantly by the break as seen by Figure 102. The condition of alternating steam venting through the intact and broken loops may continue during this mode.

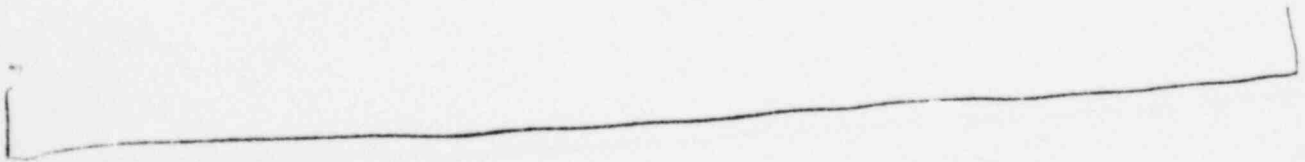
Some time later the down-hill side of the steam generator reaches saturation pressure and the steam bubbles begin to coalesce. Drain of the down-hill side of the steam generator begins. It consists of a growing upper region of water film on the tube surface surrounding a steam core with a level of saturated liquid below that is "draining out" of the steam generator.

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#### 4.0 CONCLUSIONS

The use of the NOTRUMP code with its special capability to model steam and liquid movement under natural circulation conditions in the reactor coolant system brings the analysis of the small break LOCA a step closer to reality. The new analysis [

] shows results strikingly different from those conservatively predicted by the current WFLASH evaluation model. a, c

This analysis demonstrates that uncovering of the core does not occur during a small LOCA if the drainage of the steam generator is modeled more correctly. It also demonstrates that WFLASH adequately predicts two-phase natural circulation.

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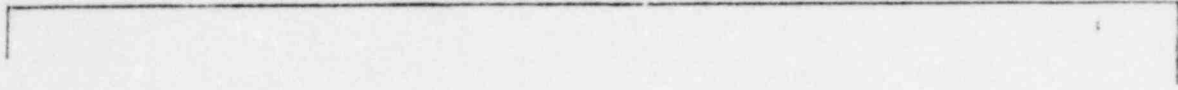
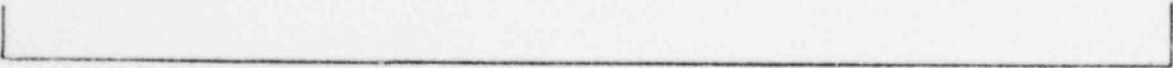


Figure 1 WFLASH Model for a (y) PWR

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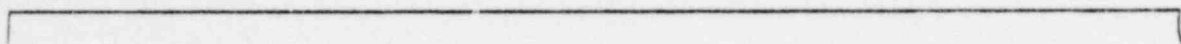
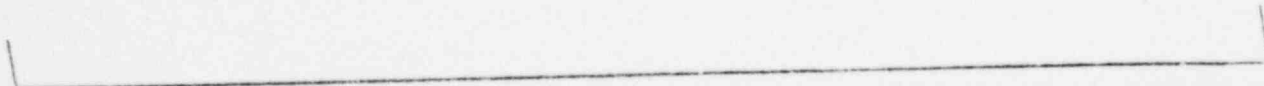
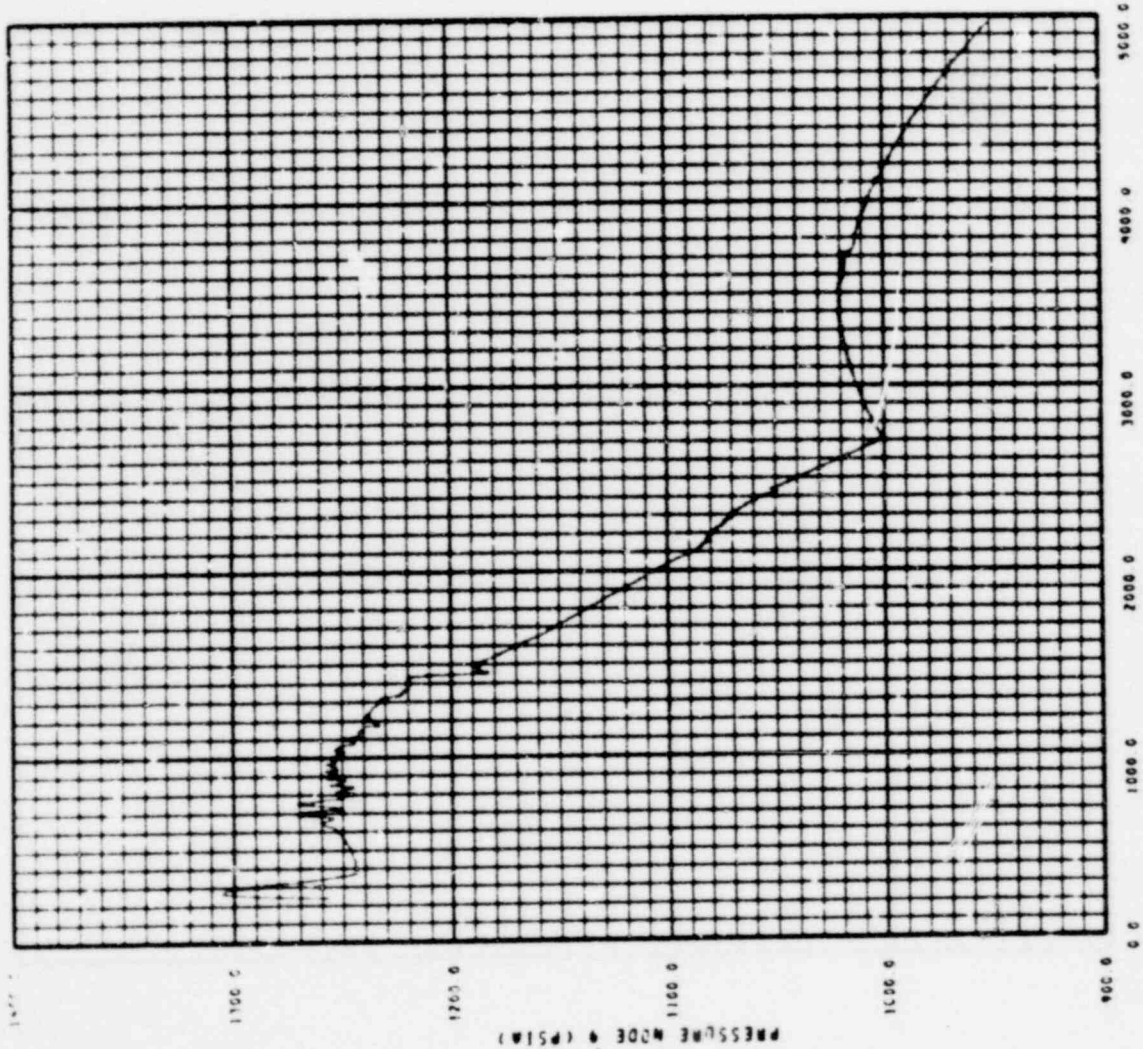


FIGURE 2.

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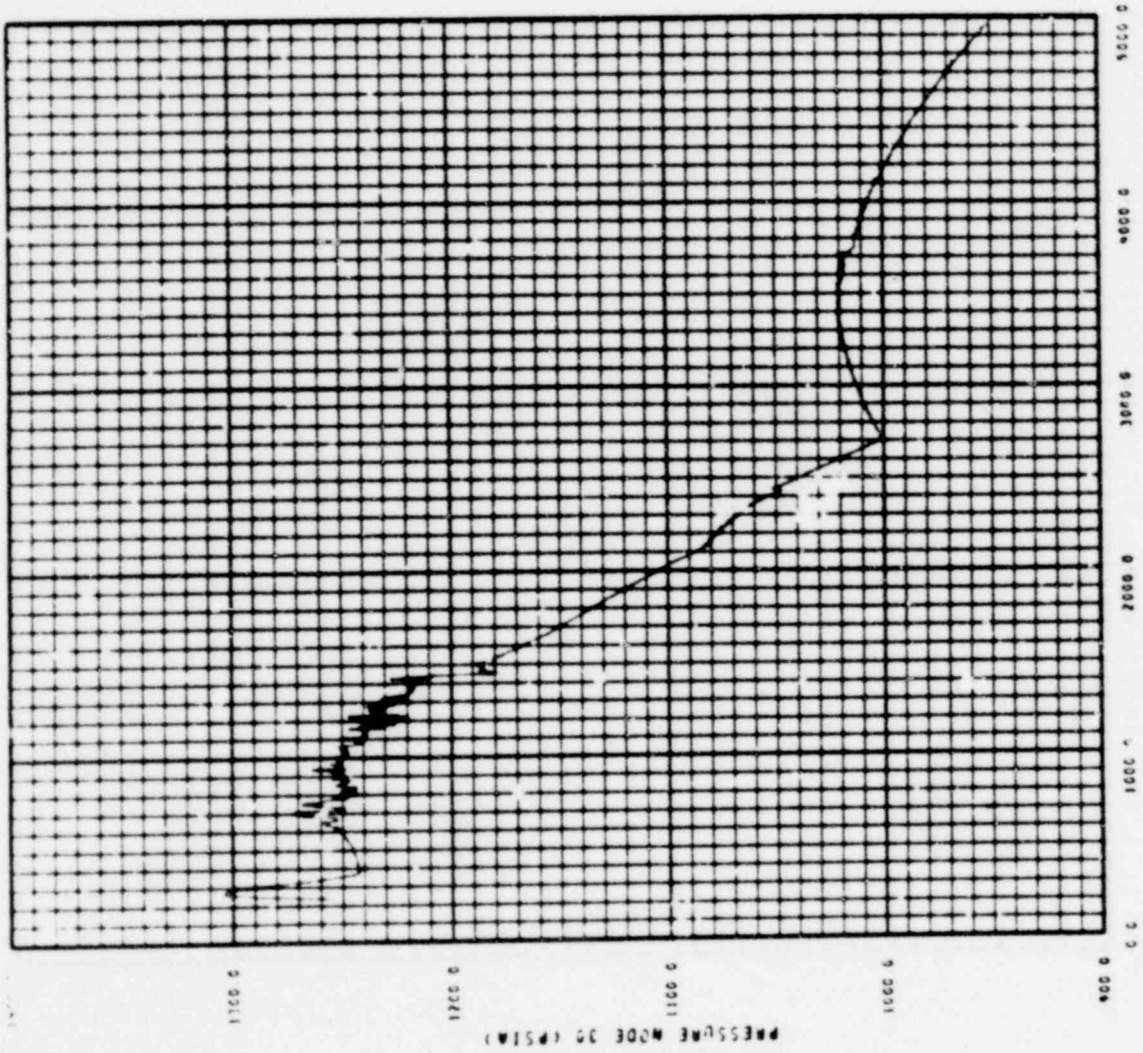


RESARG 2 IN CL MFLASH-MOTRUPP

FIGURE 3

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RESORB 2 IN CL MFLASH-NOTRUMP

FIGURE 4

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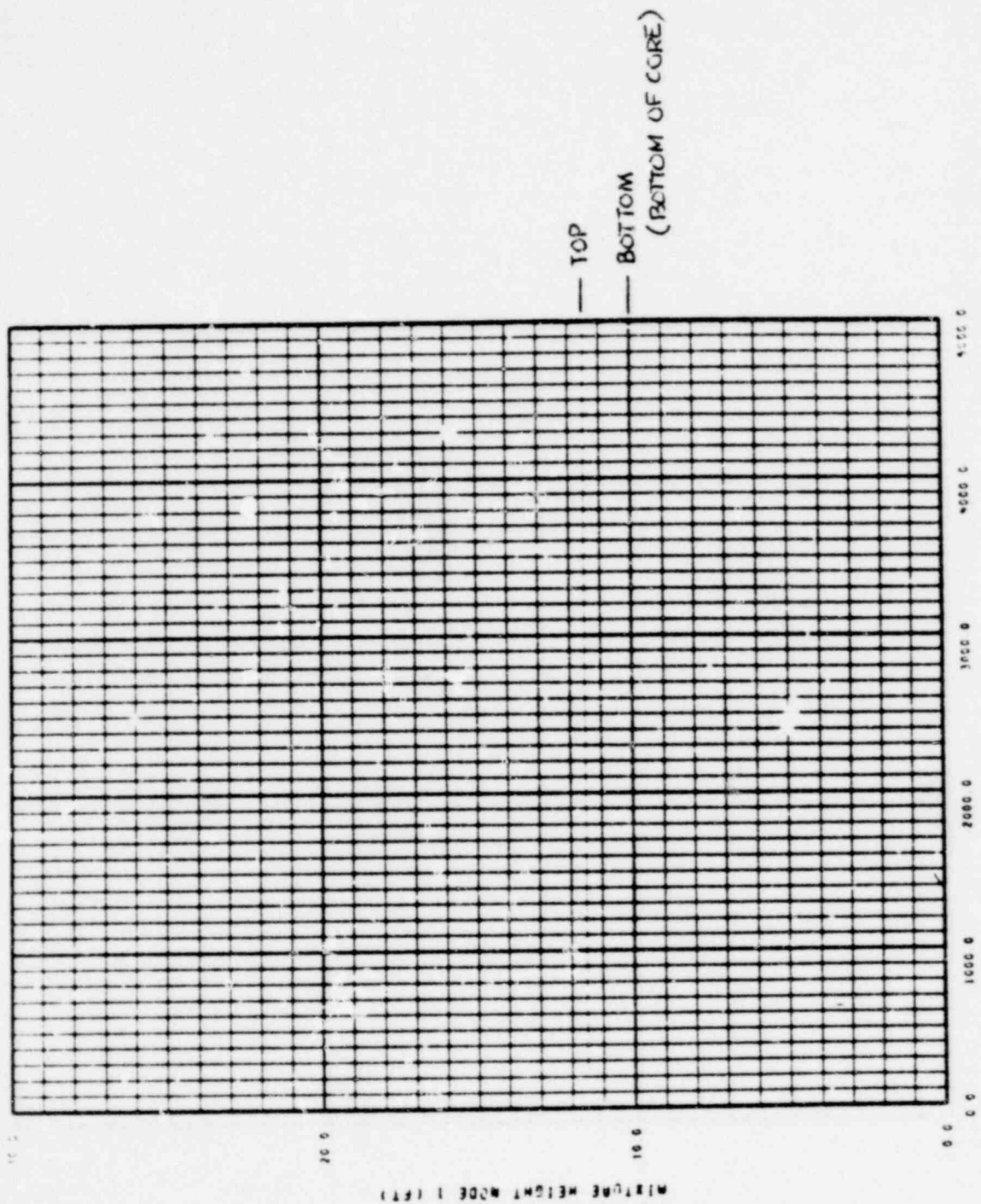


FIGURE 5

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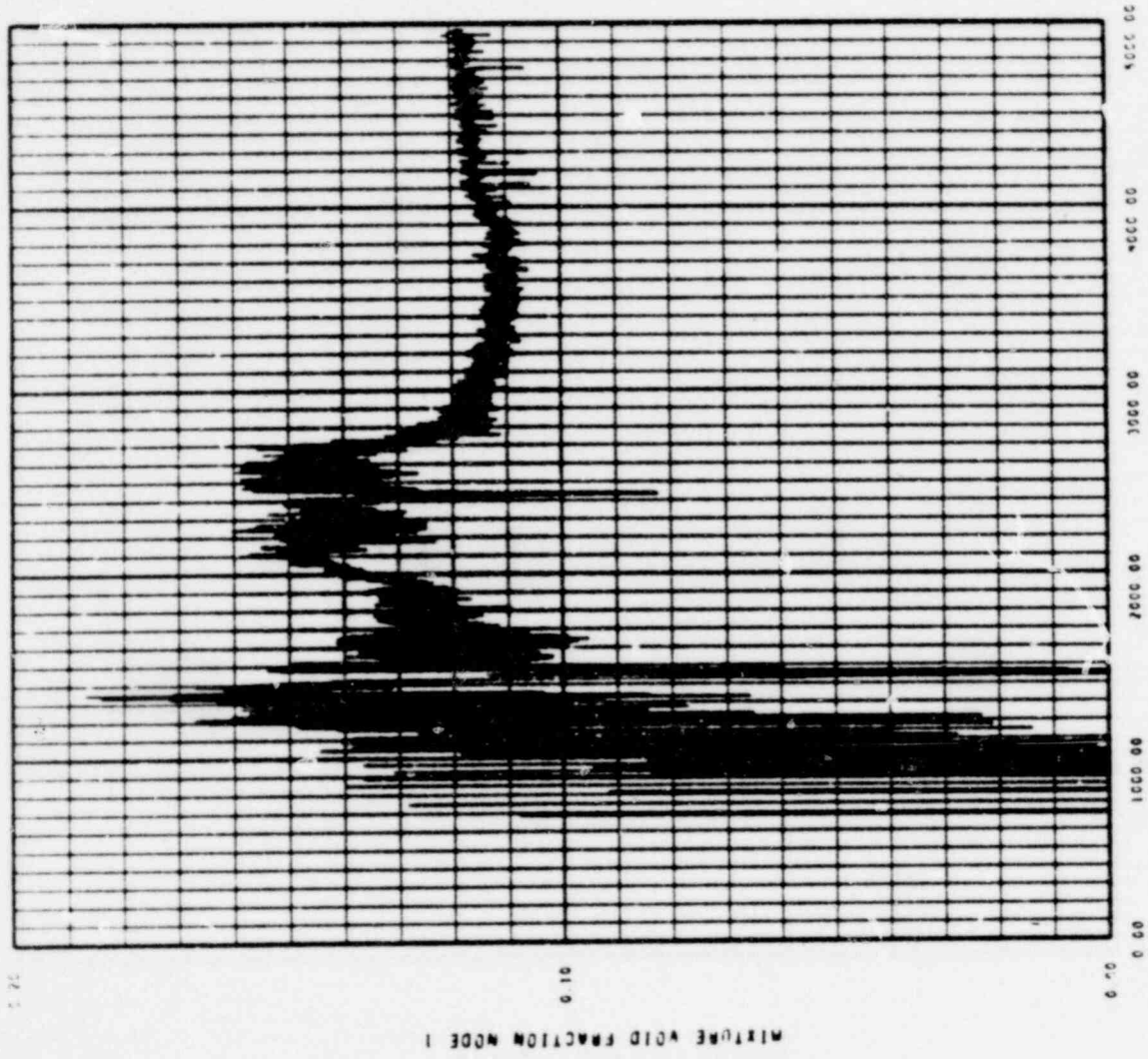
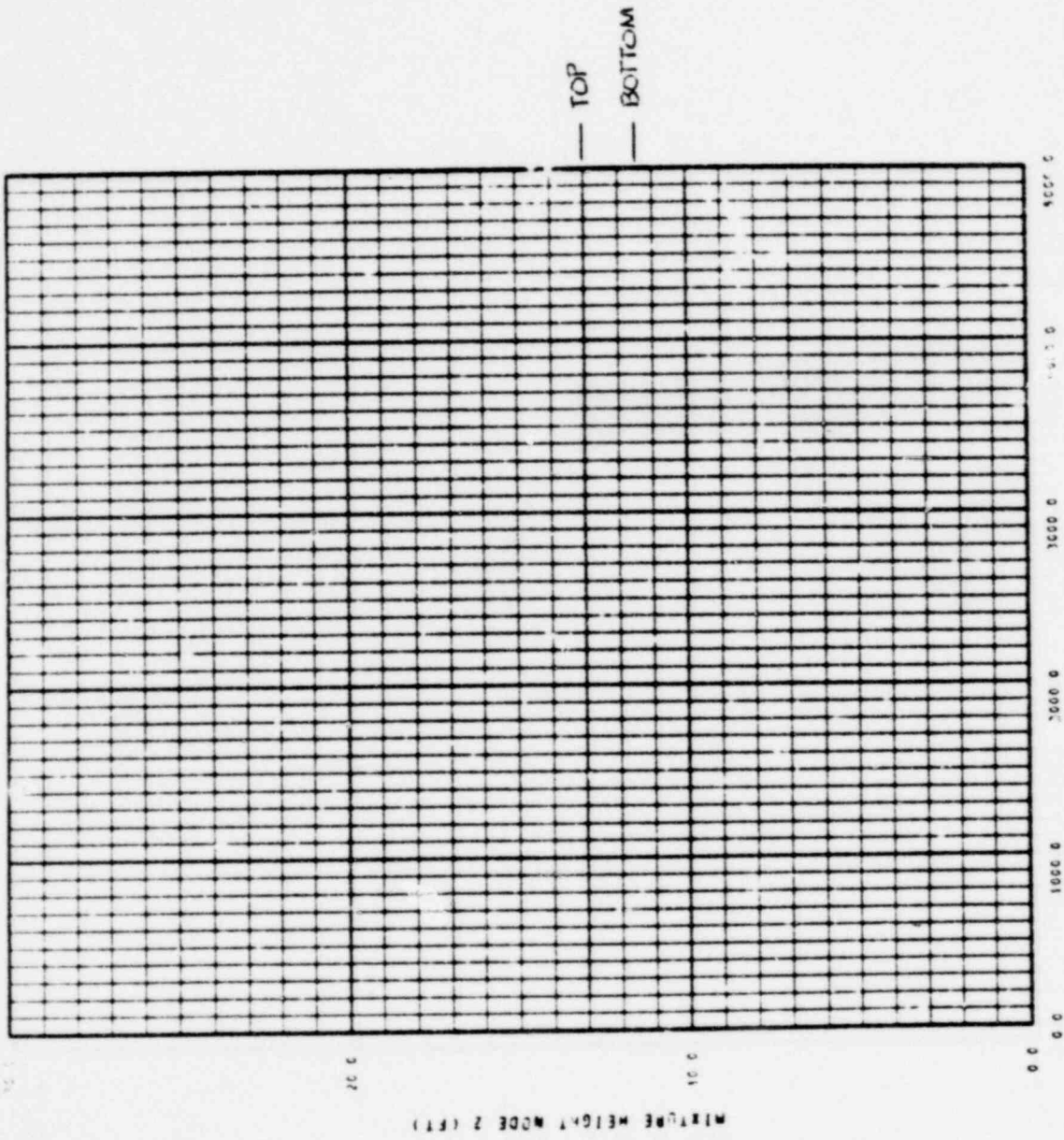


FIGURE 6

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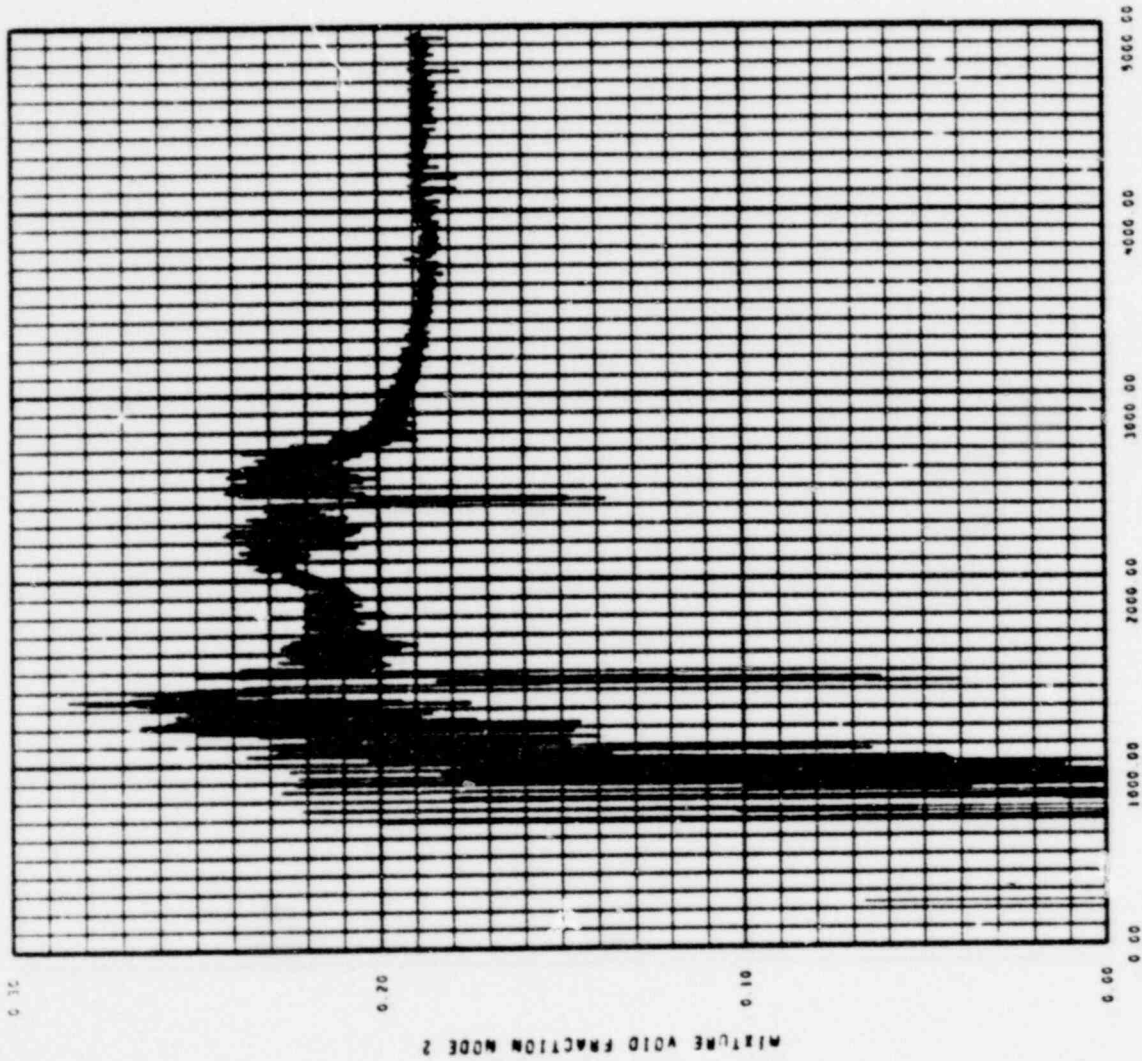


RESAR3 2 IN CL WFLASH-NUTRUMP

FIGURE 7

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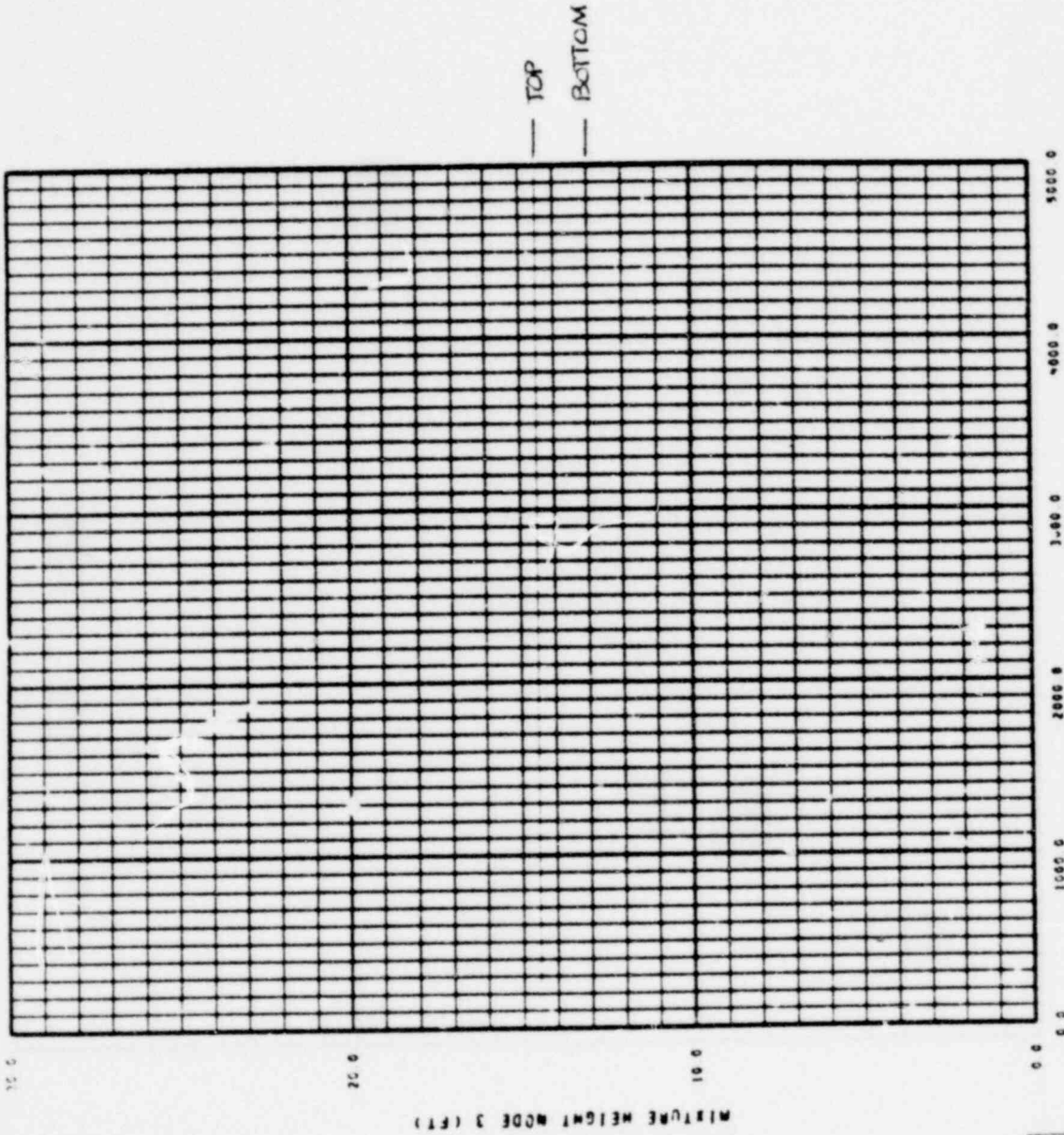
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RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 8

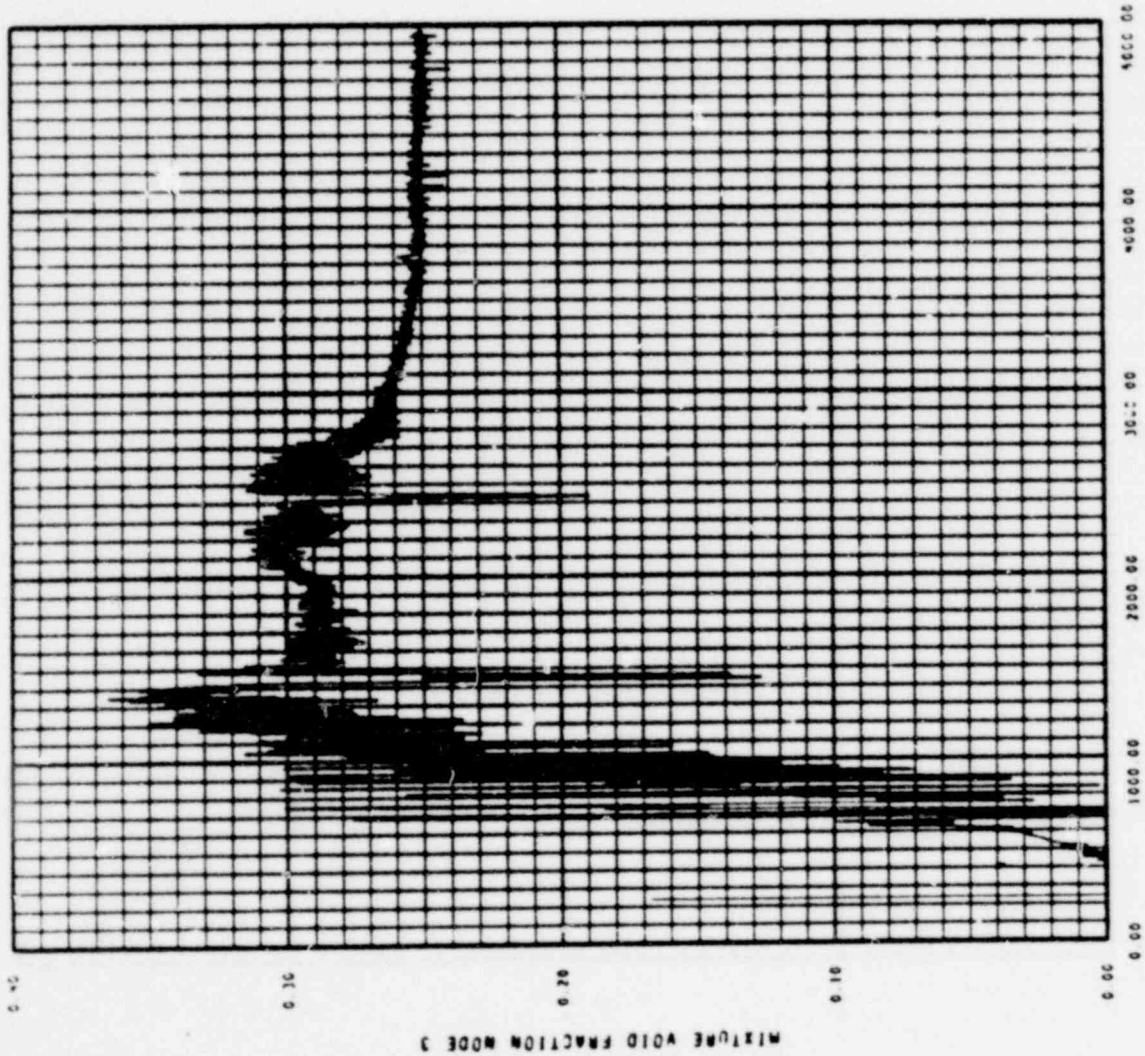
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RESMAP 2 IN CL MFLASHM-NOTRUMP  
FIGURE 9



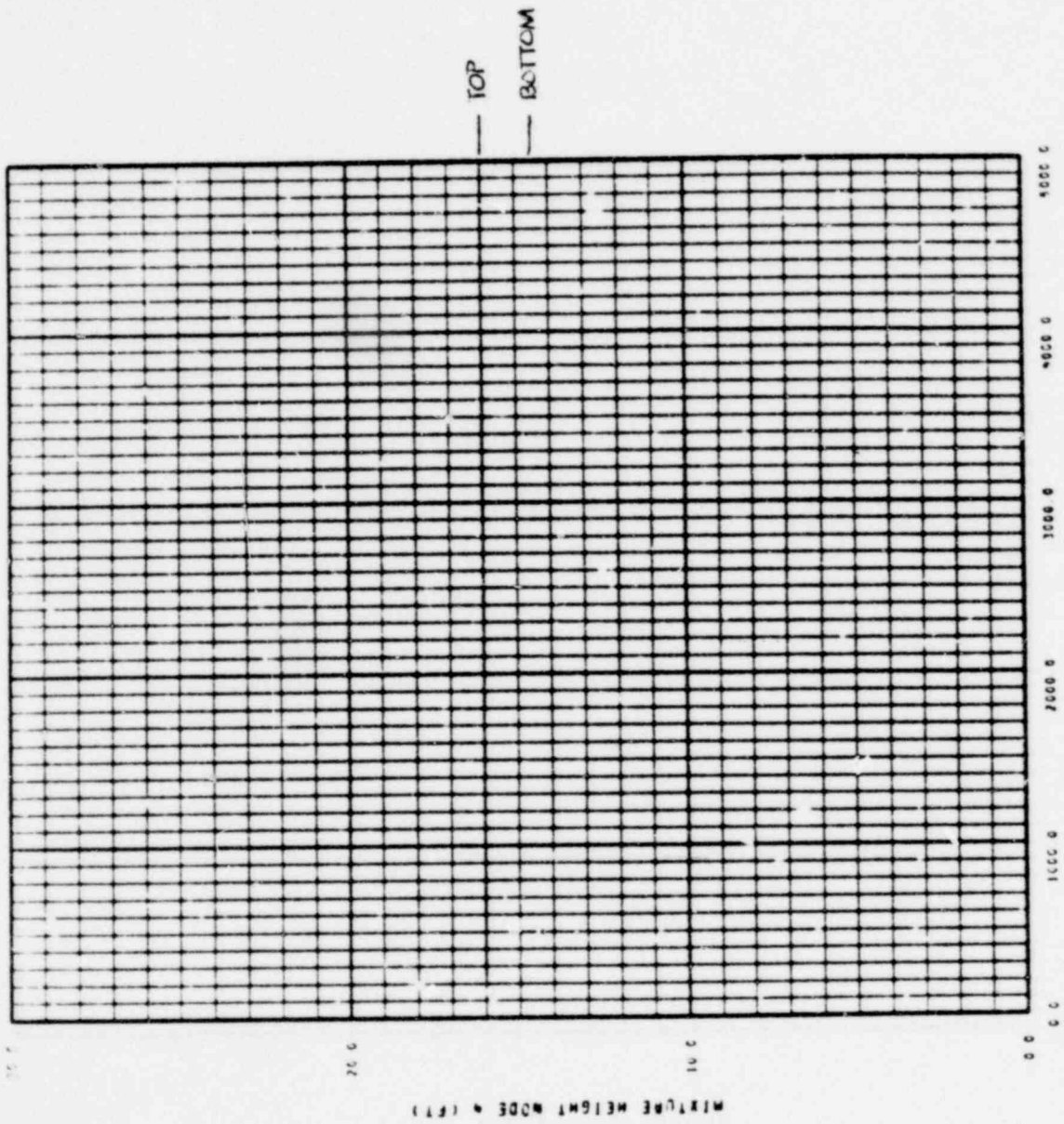
RESARJ 2 IN CL MFLASH-MOTRUMP

FIGURE 10

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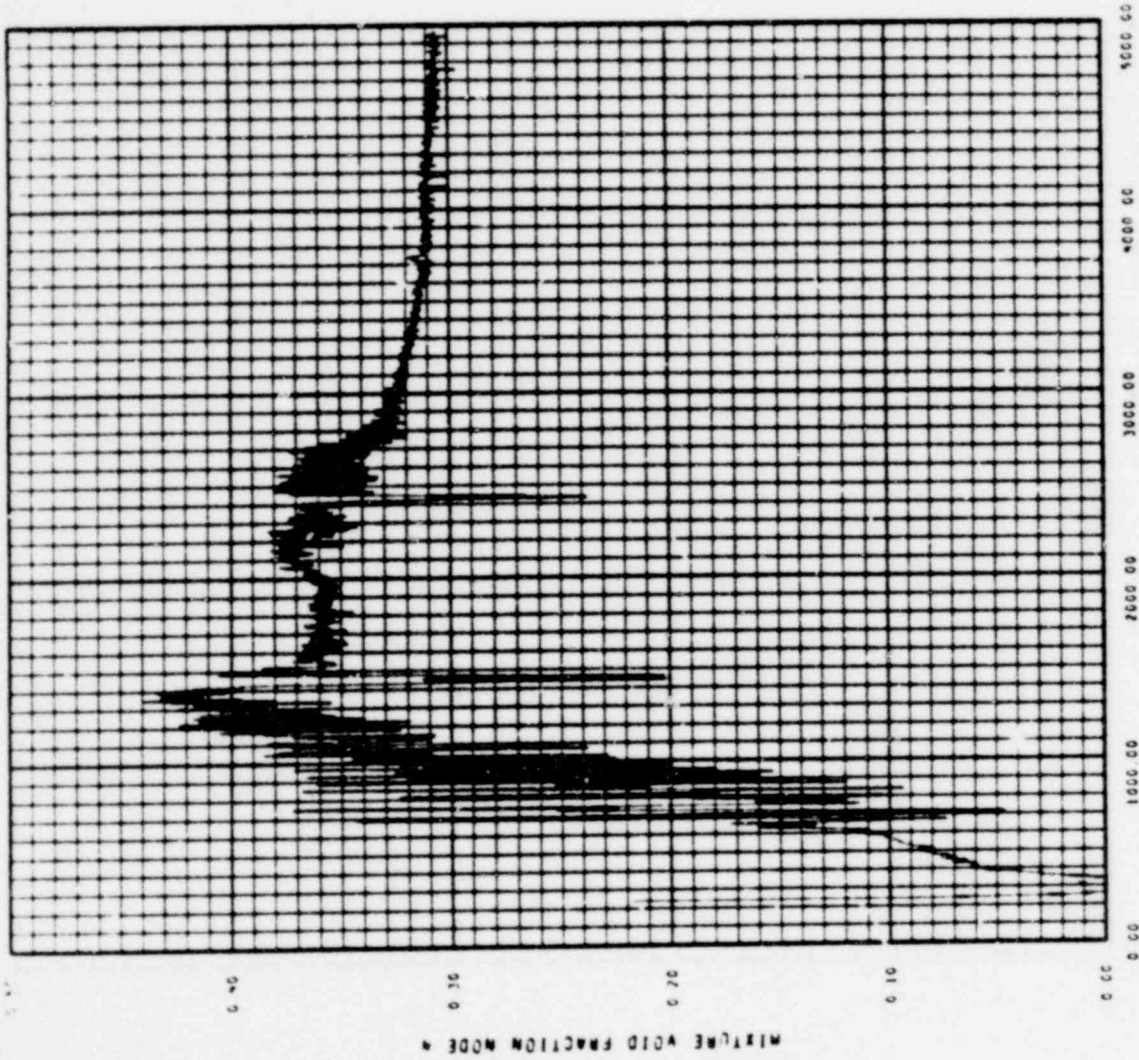


RESABJ 2 IN CL WFLASM-NOTRUMP

FIGURE II

POOR ORIGINAL

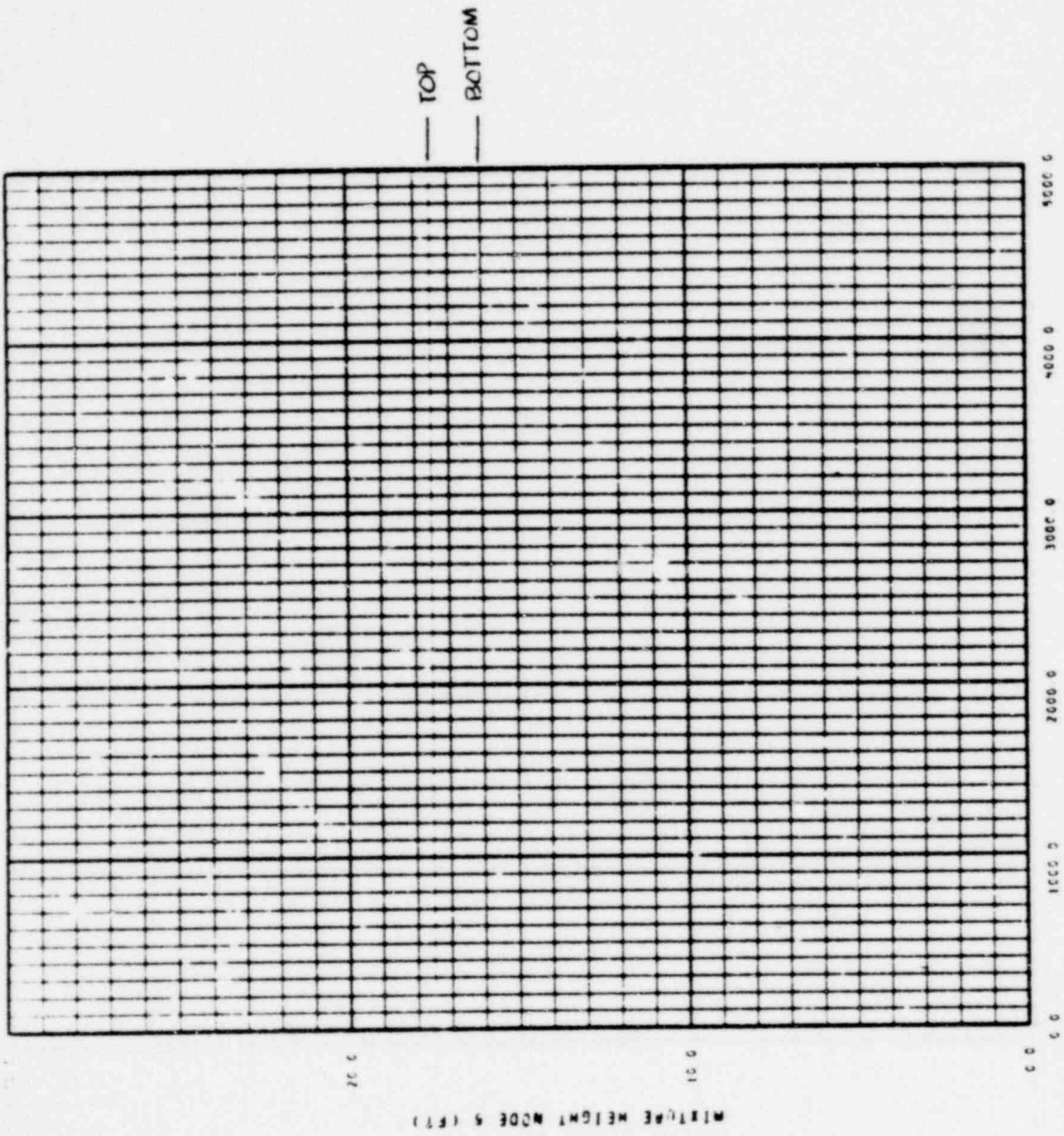
1105 135



RESAR3 2 IN CL WFLASH-MOTRUMP

FIGURE 12

POOR ORIGINAL



— TOP  
 - - - BOTTOM

20.0

10.0

0.0

MIXTURE HEIGHT NODE 5 (FT)

TIME (SECONDS)

RESAR 2 IN CL WFLASH-MOTRUMP

FIGURE 13

POOR ORIGINAL

1105 137

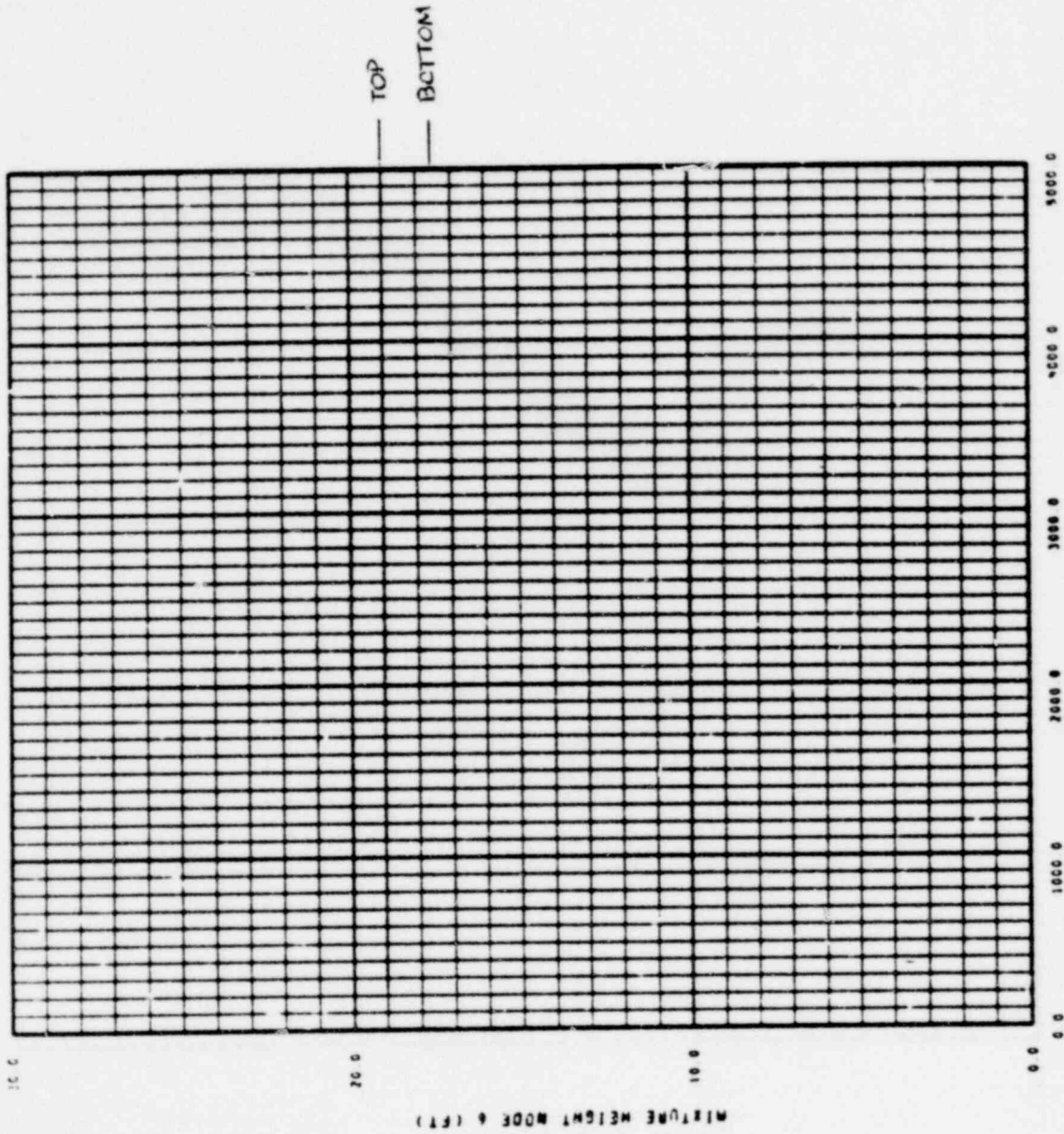


TIME (SECONDS)

RESURF 2 IN CL WFLASH-NOTRUMP

FIGURE 14

POOR ORIGINAL

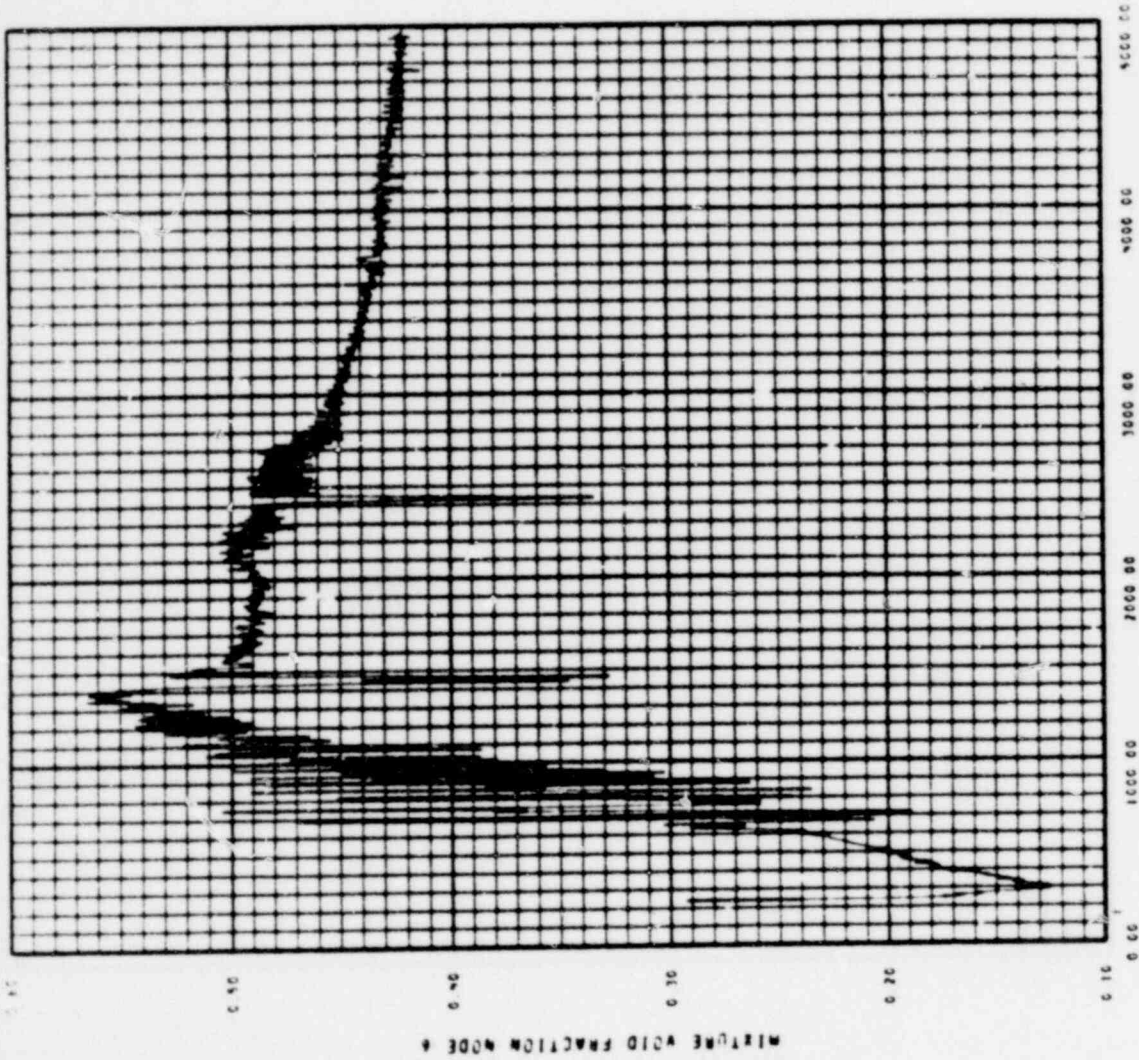


RESARG 2 IN CL - PLASM-NOTRUMP

FIGURE 15

POOR ORIGINAL

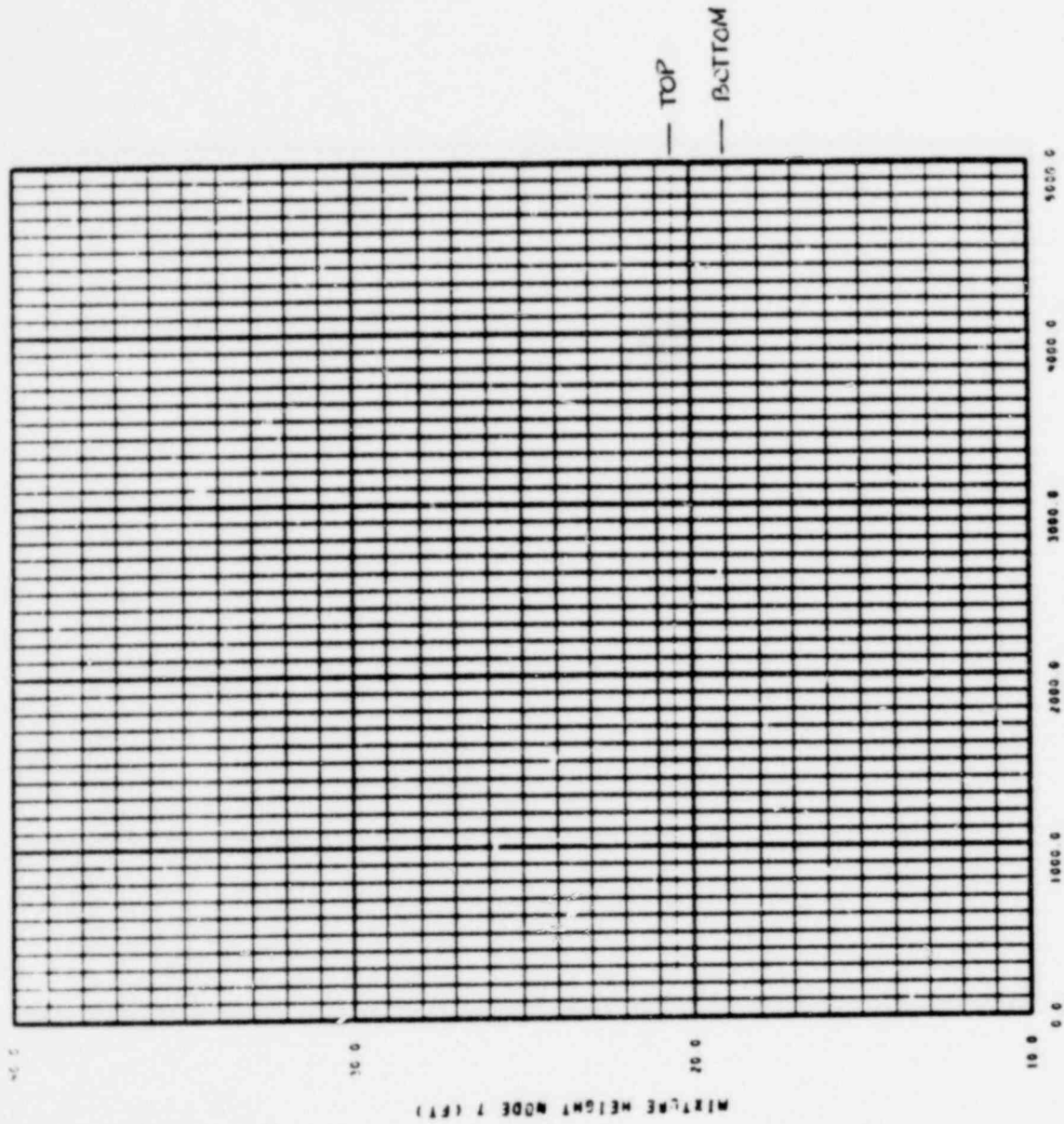
1105 139



RESRAD 2 IN CL WFL5M-NOTRUMP

POOR ORIGINAL

FIGURE 16

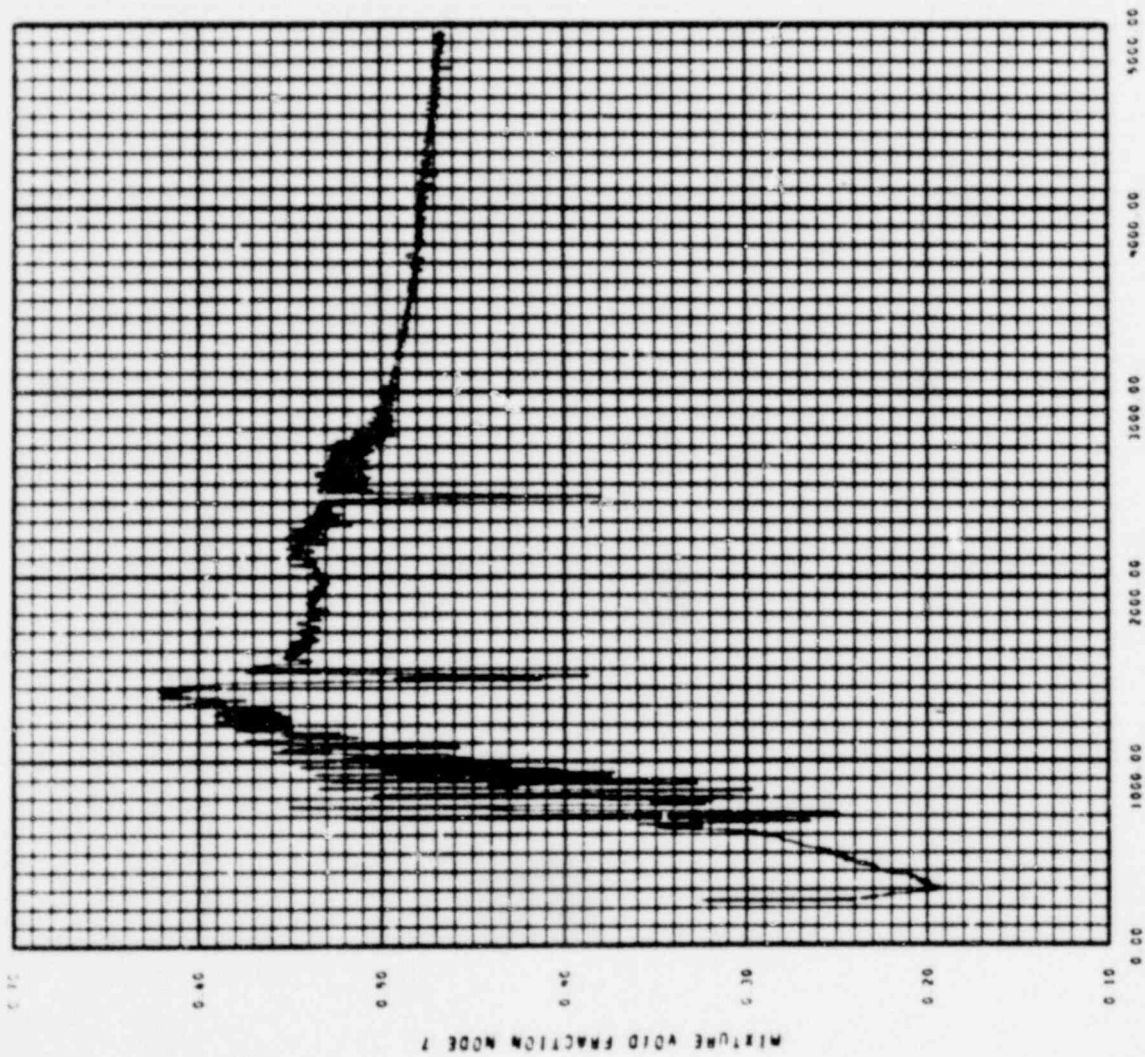


RESAR3 2 IN CL WFLASH-NO"RUMP

FIGURE 17

POOR ORIGINAL

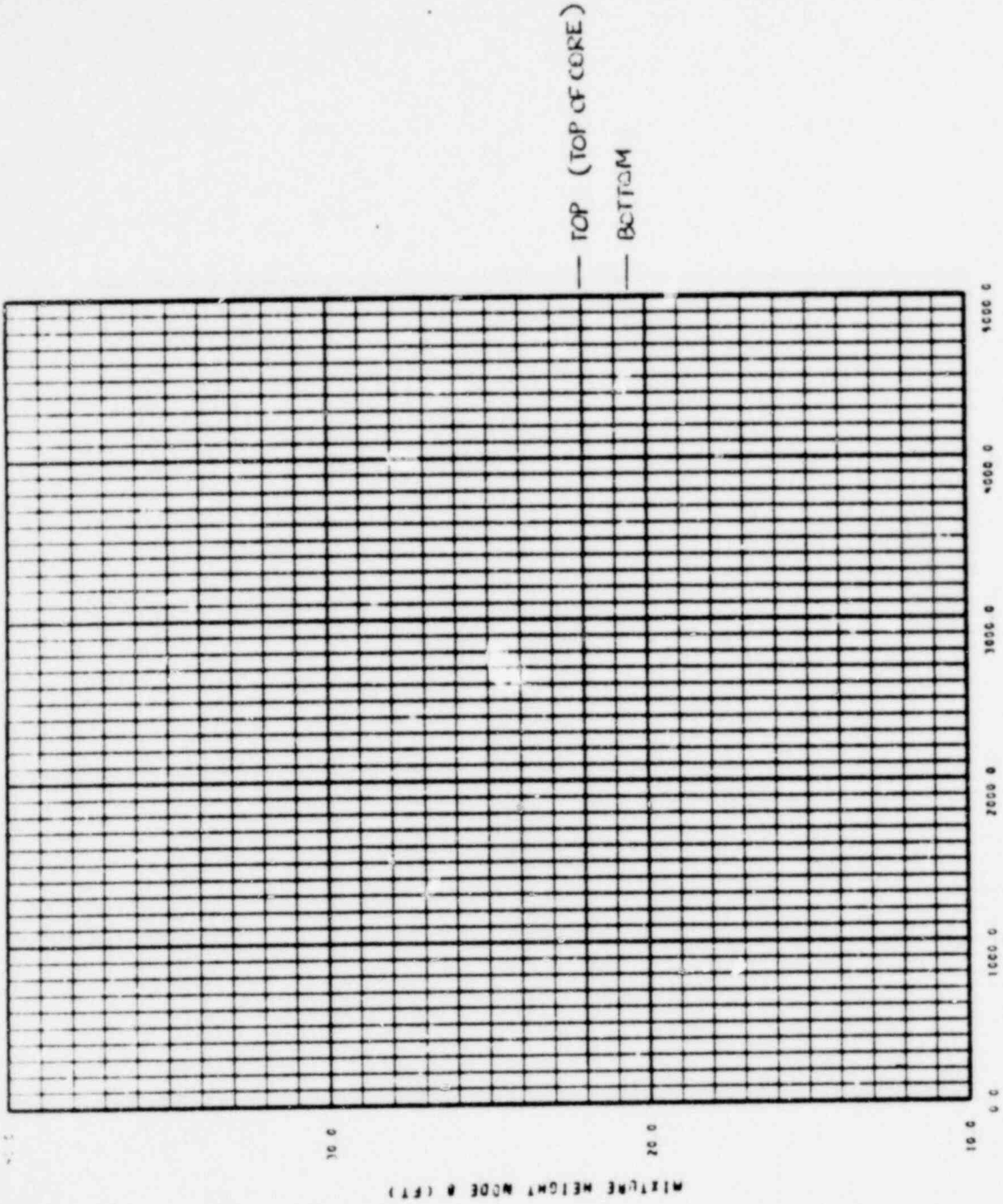
1105 141



1105 1  
**POOR ORIGINAL**  
 RESAR3 2 IN CL WFLASH NOTRUMP

FIGURE 18



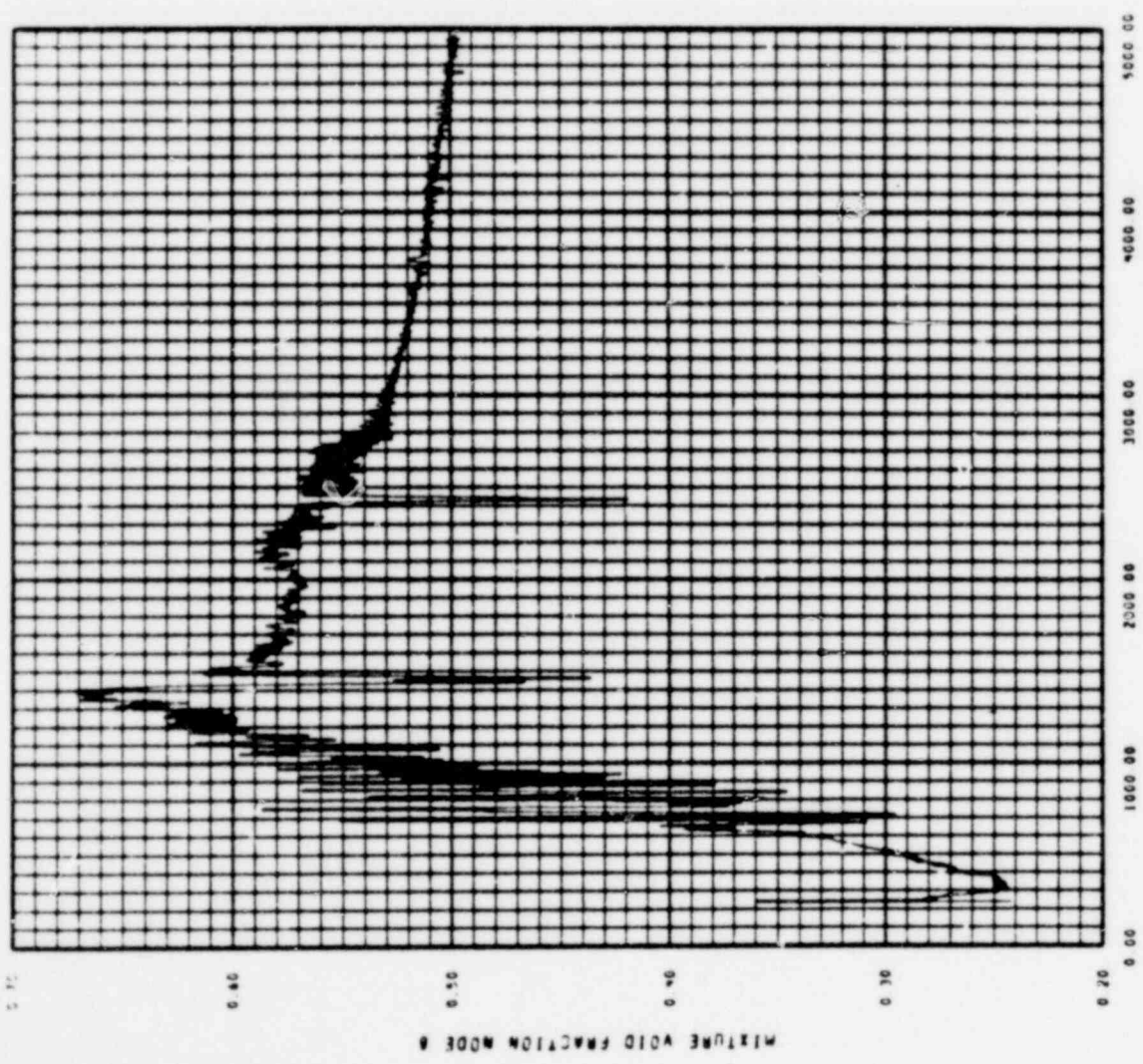


RESARD 2 IN CL MFLASH-NOTRUMP

FIGURE 19

1105 143

POOR ORIGINAL

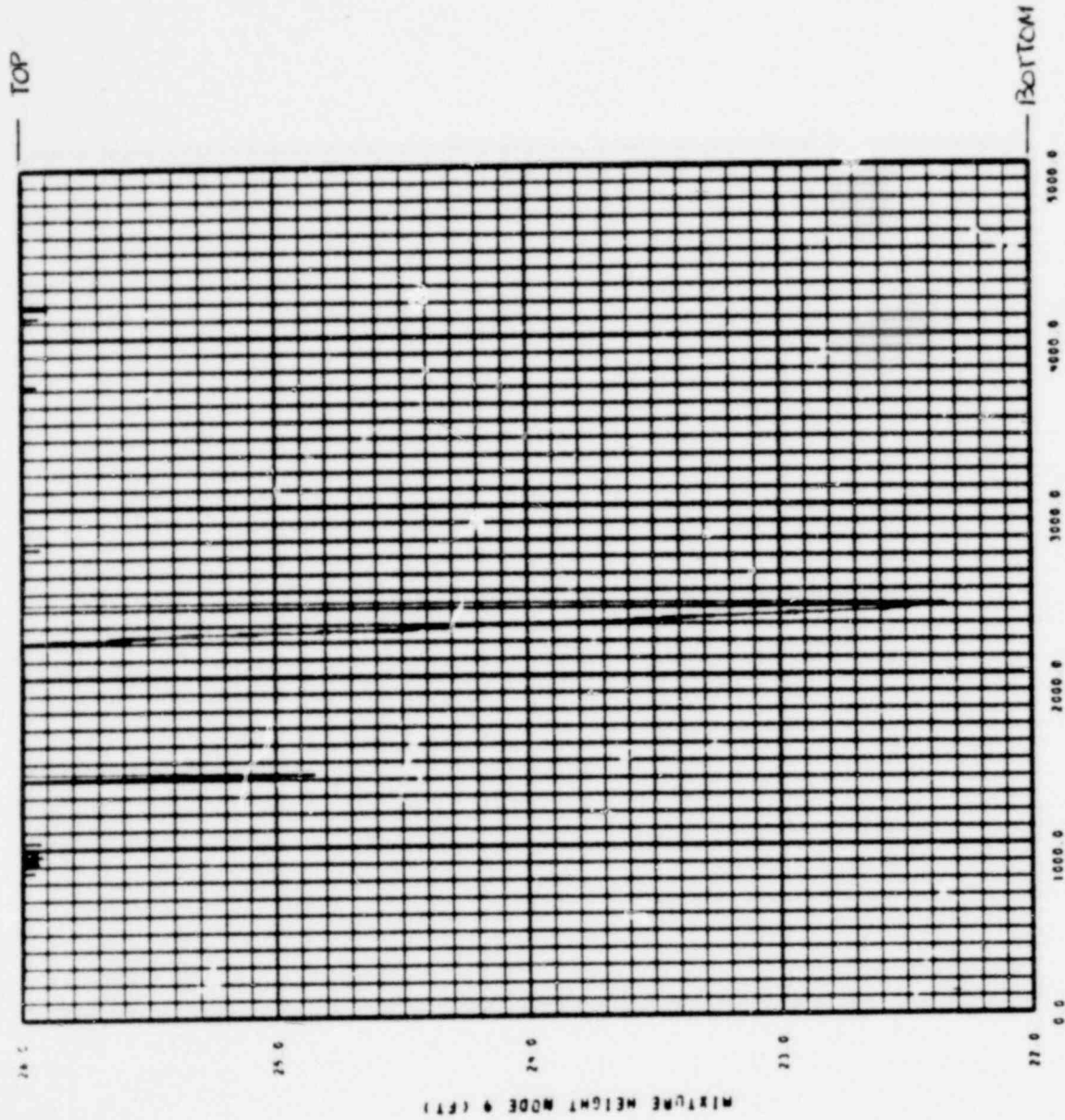


RESART 2 IN CL MFLASH-NOTRUMP

FIGURE 20

POOR ORIGINAL

1105 144



RESARD 2 IN CL WFLASH-MOTRUMP

FIGURE 2.1

POOR ORIGINAL

1105 145

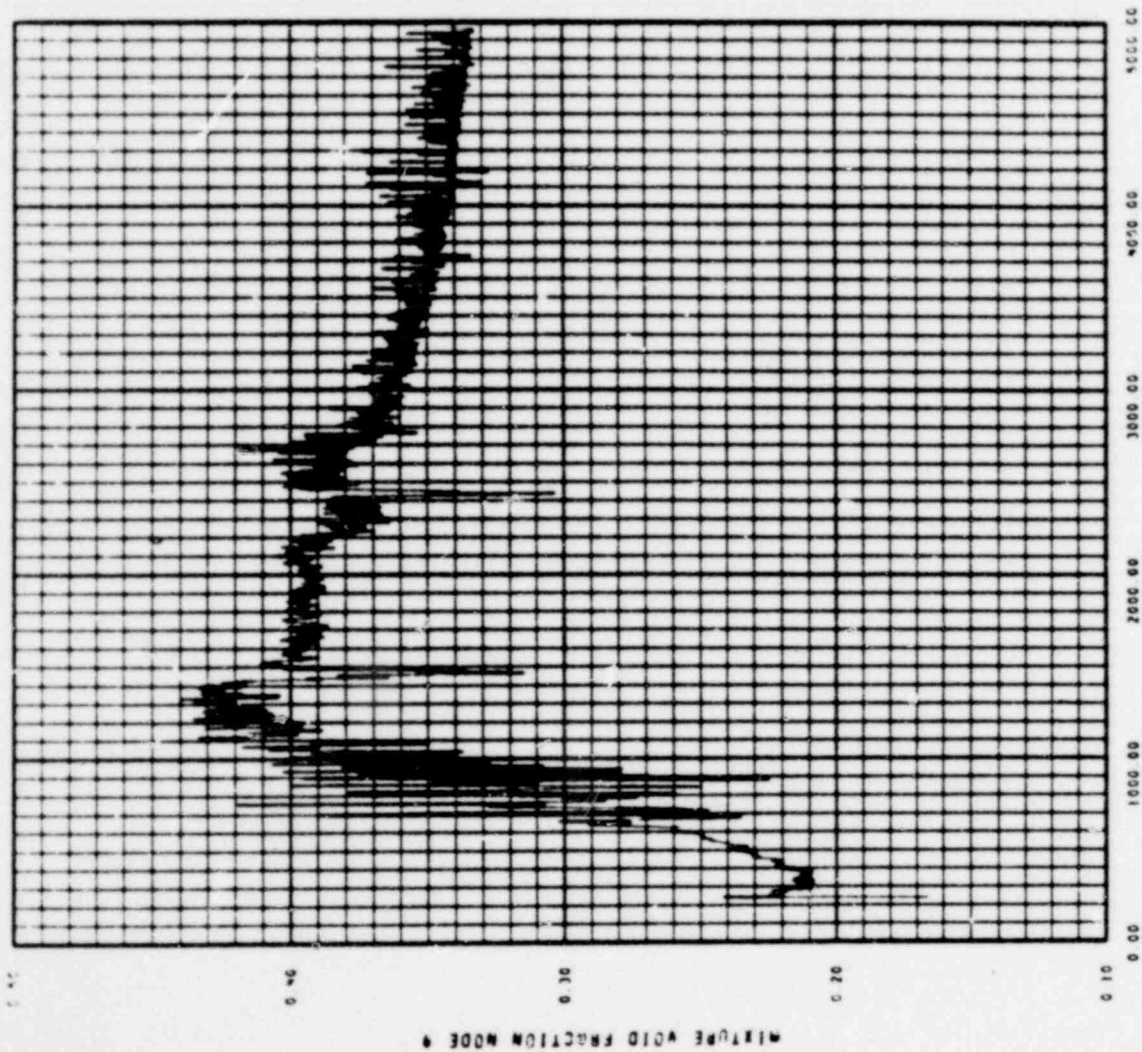
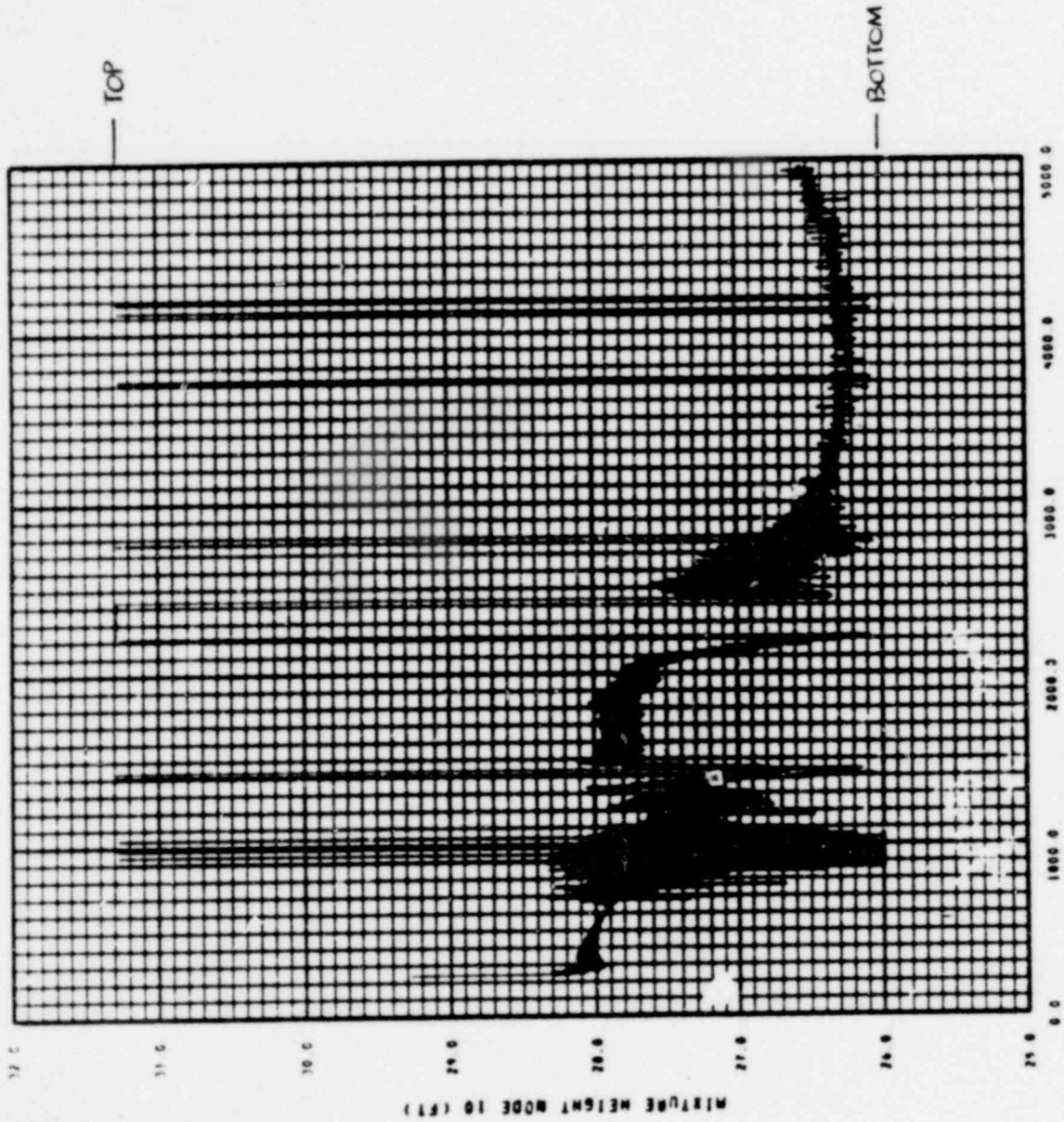


FIGURE 22

**POOR ORIGINAL**

1105 146

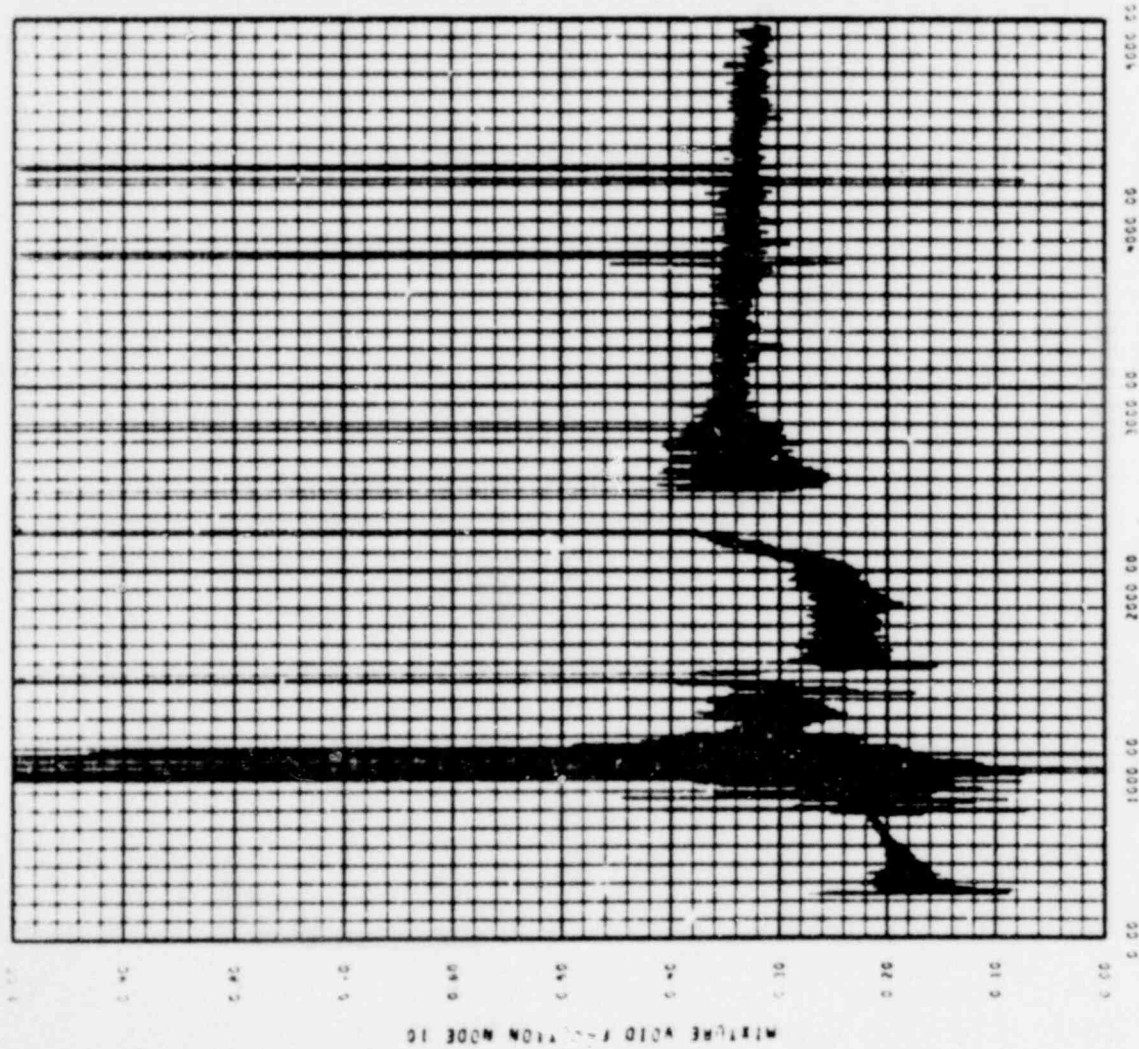


RESAB3 2 IN CL MFLASH-NOTRUMP

FIGURE 23

1105 147

POOR ORIGINAL

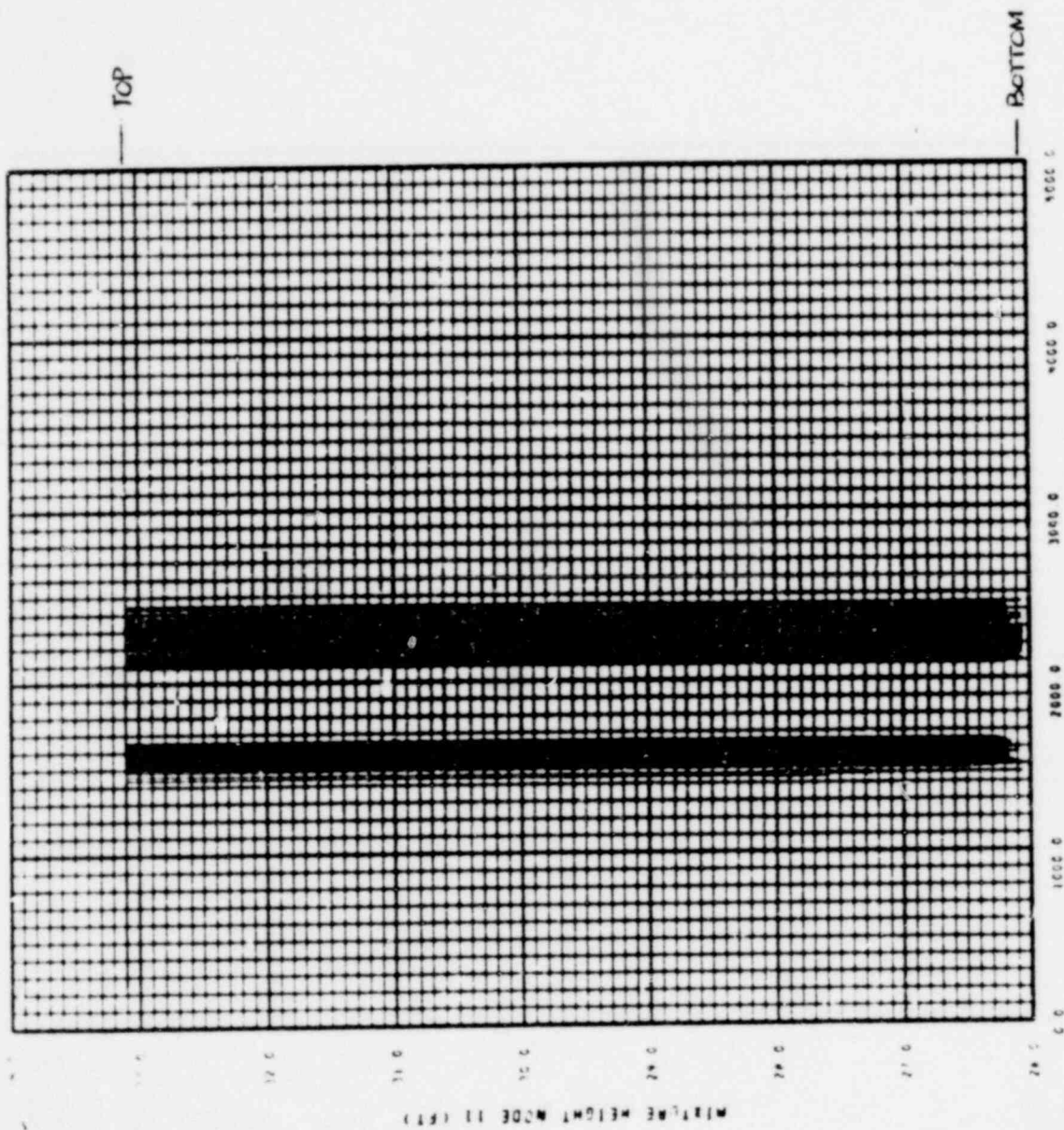


RESURS 2 IN CL MFLASH-NOTRUMP

FIGURE 24

1105 148

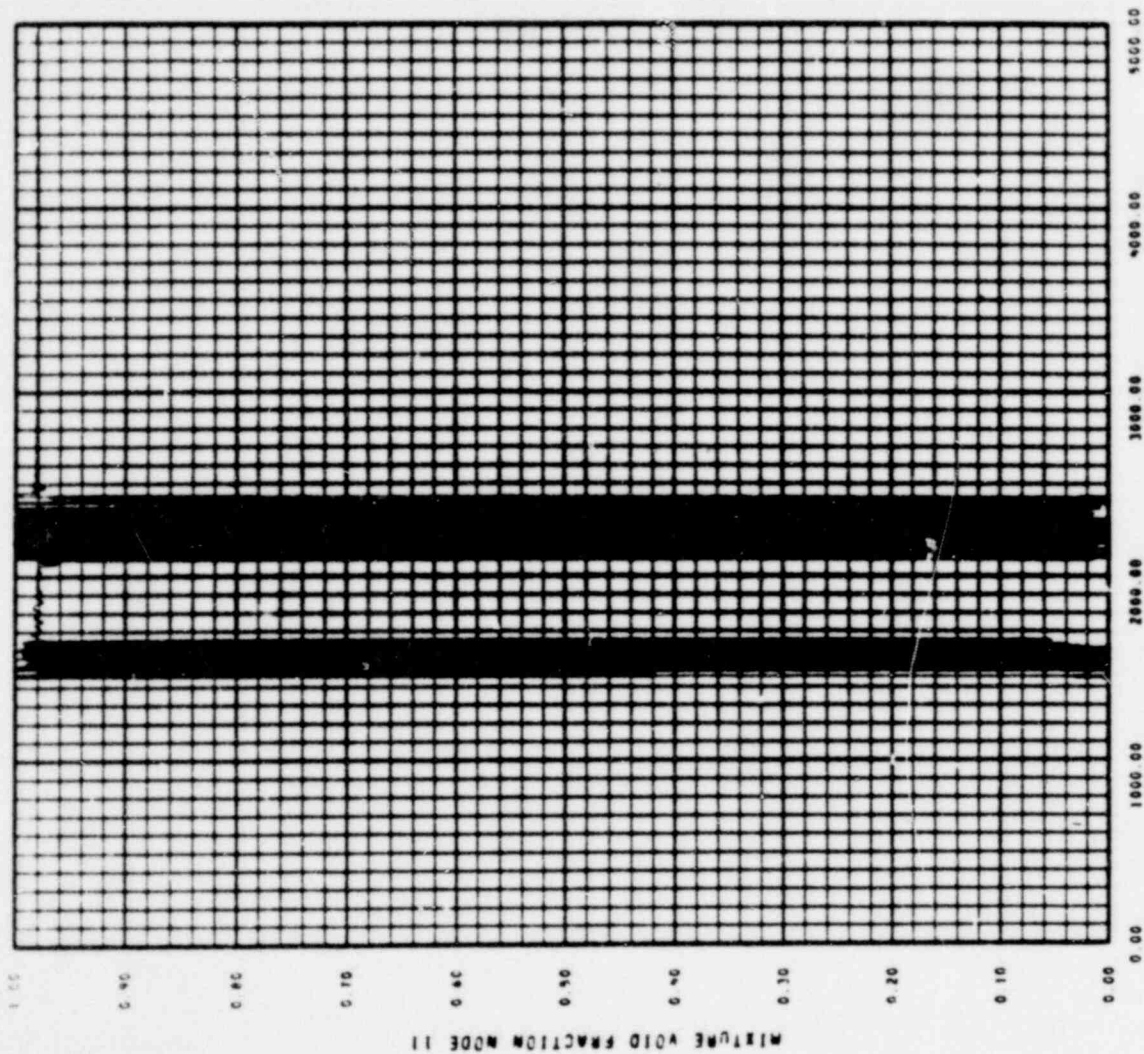
**POOR ORIGINAL**



RESART 2 IN CL MFLA 3-NOTRUMP  
 FIGURE 25

POOR ORIGINAL

1105 149



RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 26

1105 150

**POOR ORIGINAL**



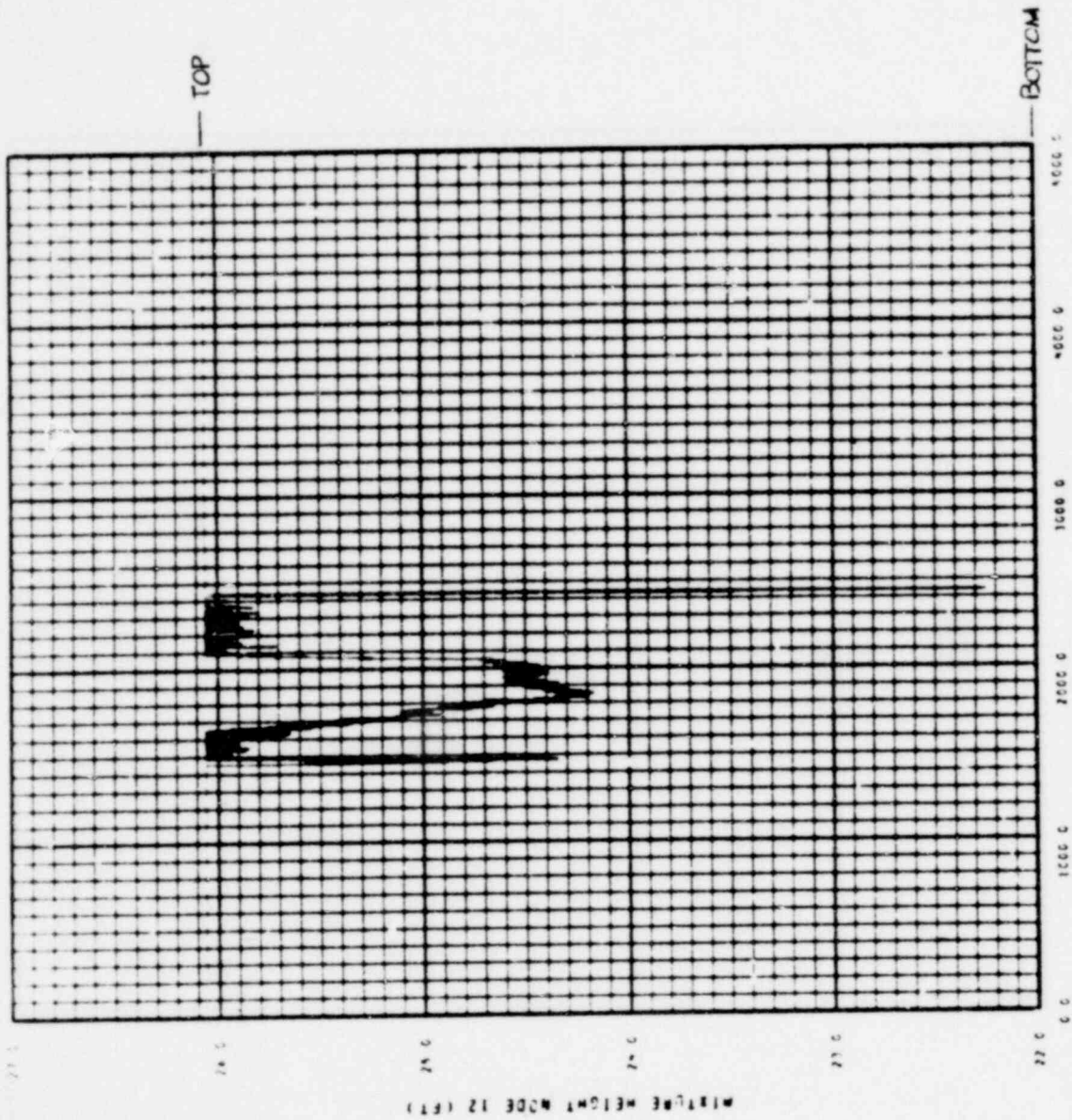
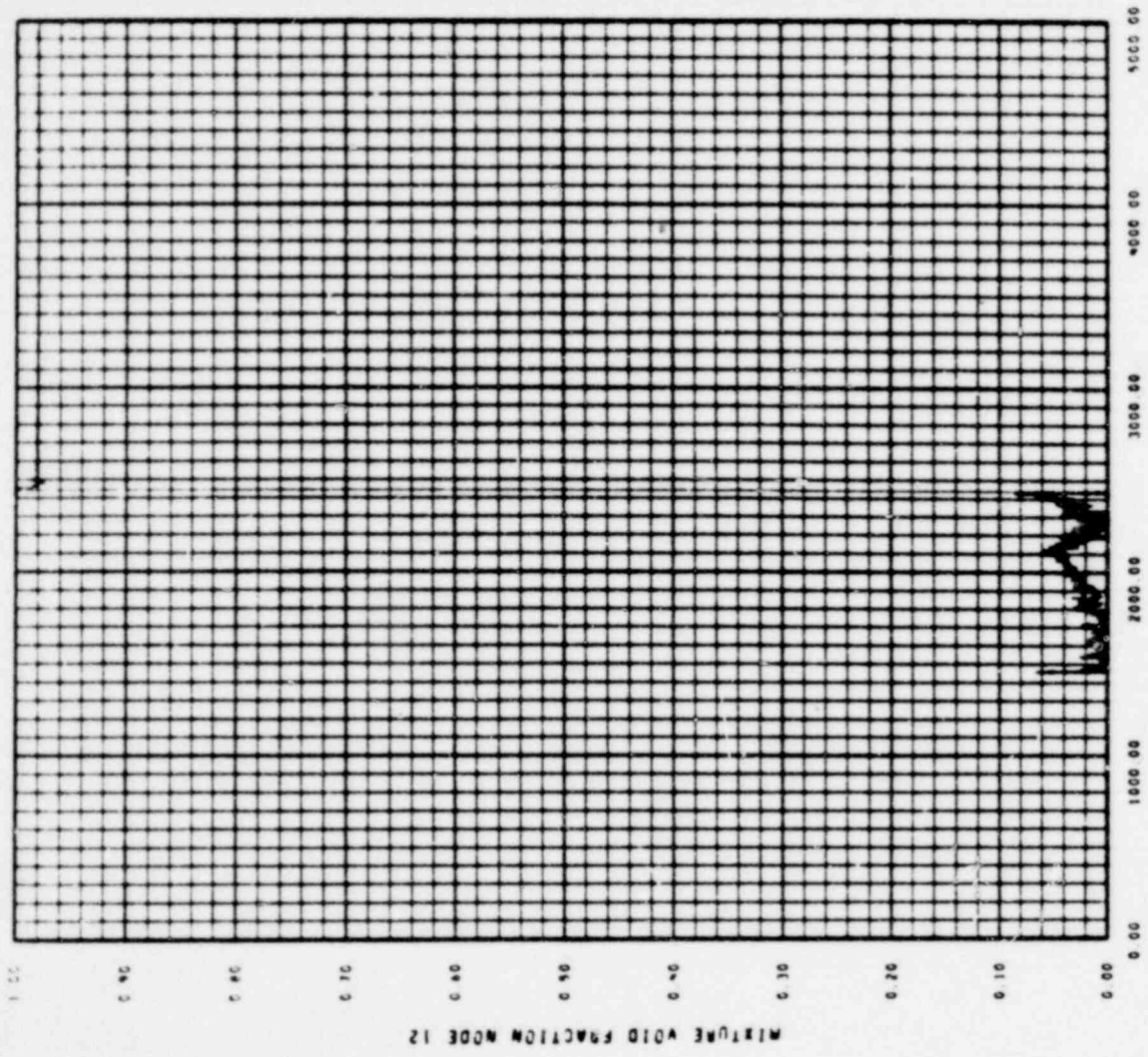


FIGURE 27

POOR ORIGINAL

1105 151

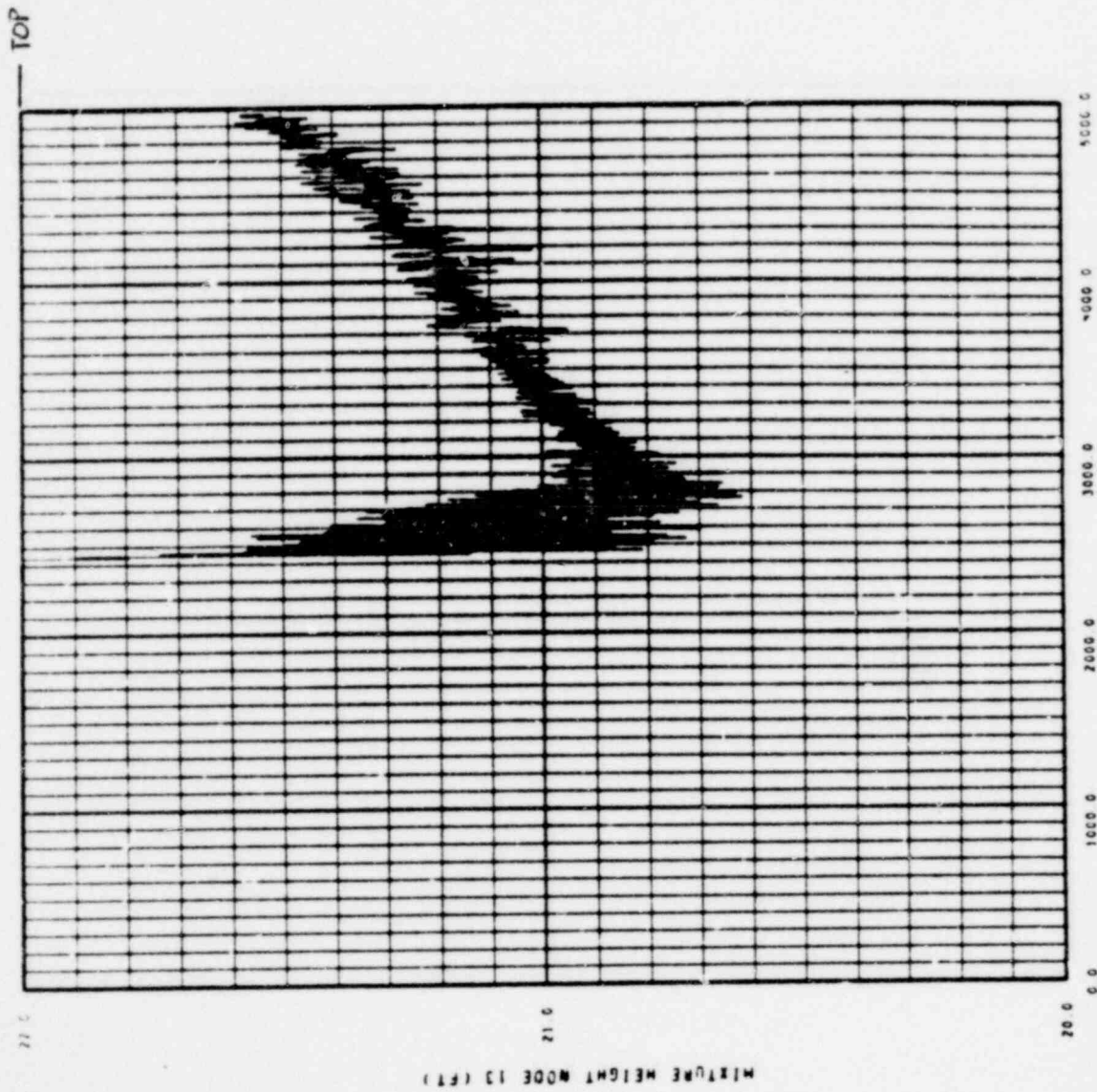


RESAB3 2 IN CL WFLASH-NOTRUMP

FIGURE 28

POOR ORIGINAL

1105 152

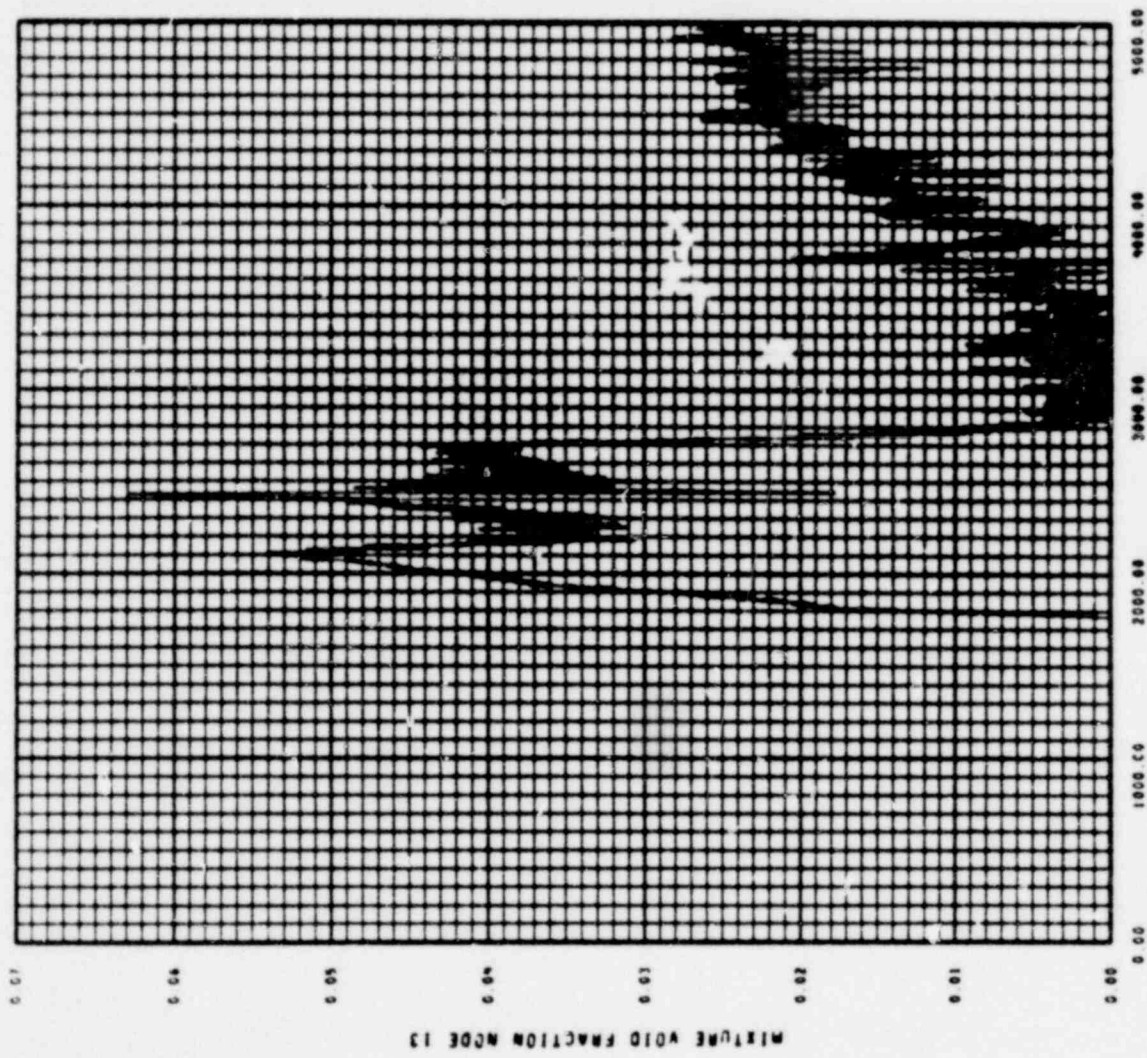


**POOR ORIGINAL**

1105 153

RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 29

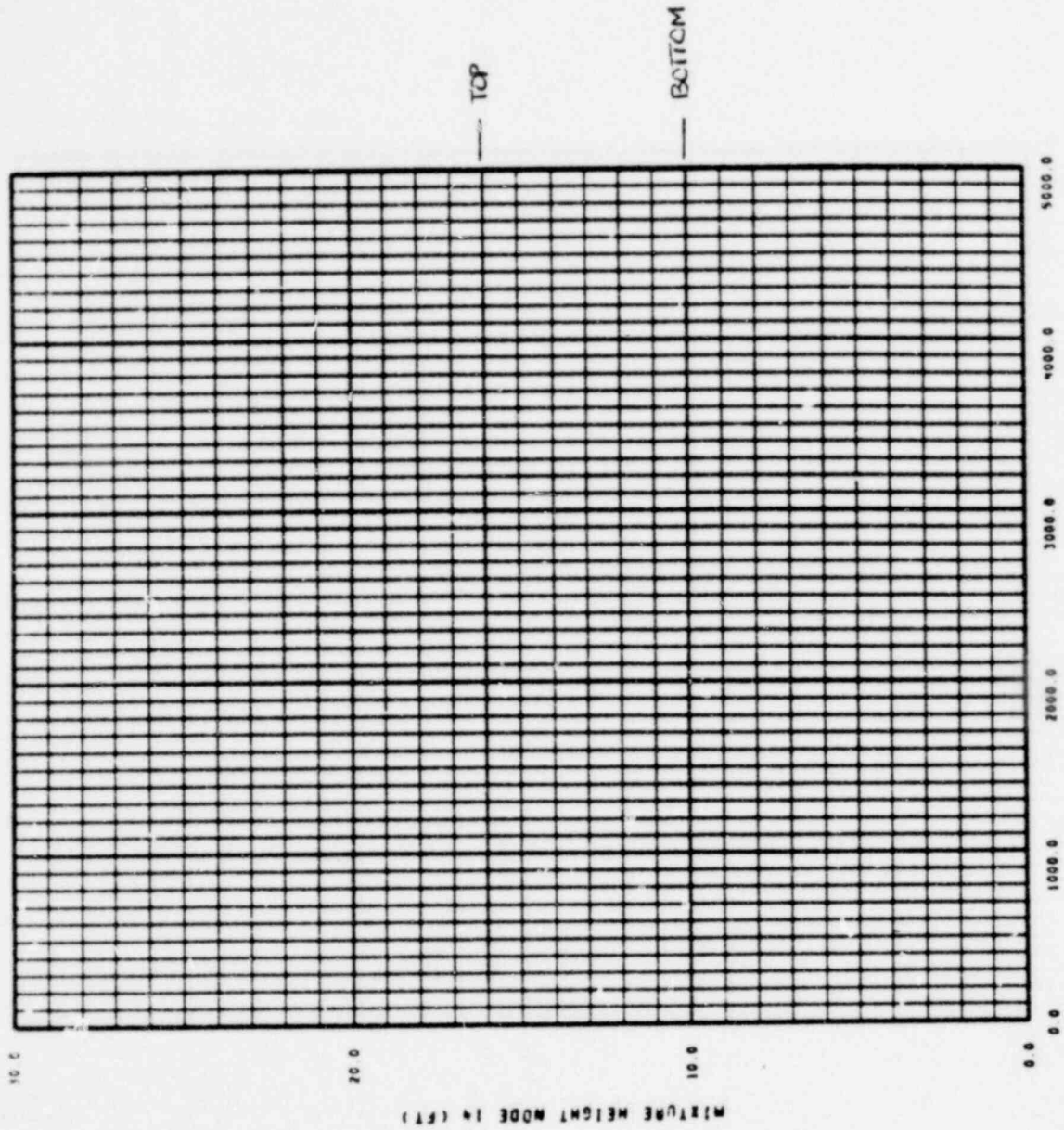


RESAR3 2 IN CL WFLSM-NOTRUMP

FIGURE 30

**POOR ORIGINAL**

1105 154

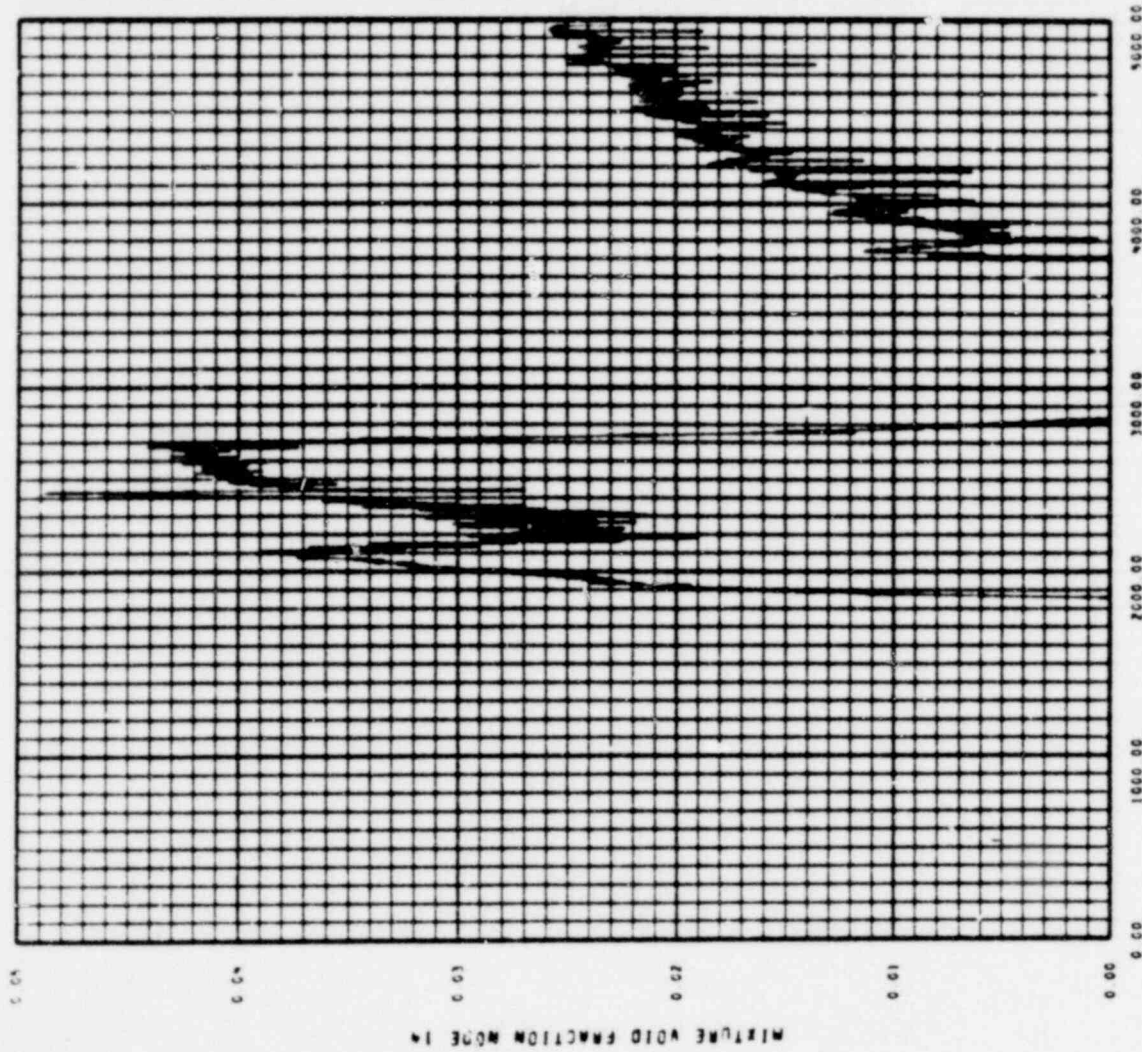


RESAR3 2 IN CL WFLASH-MOTRUMP

FIGURE 31

. 1105 155

**POOR ORIGINAL**

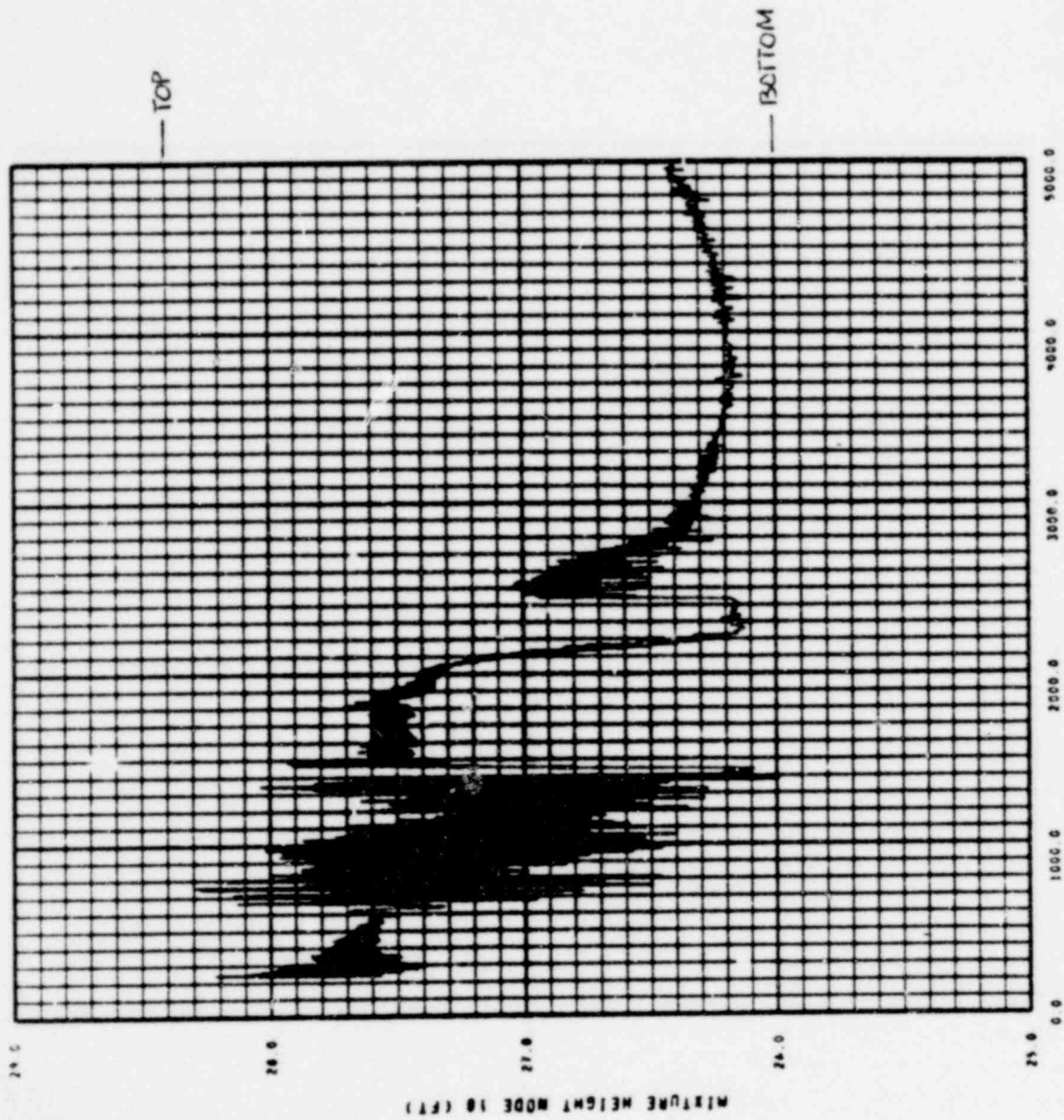


RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 32

1105 156

**POOR ORIGINAL**



TIME (SECONDS)

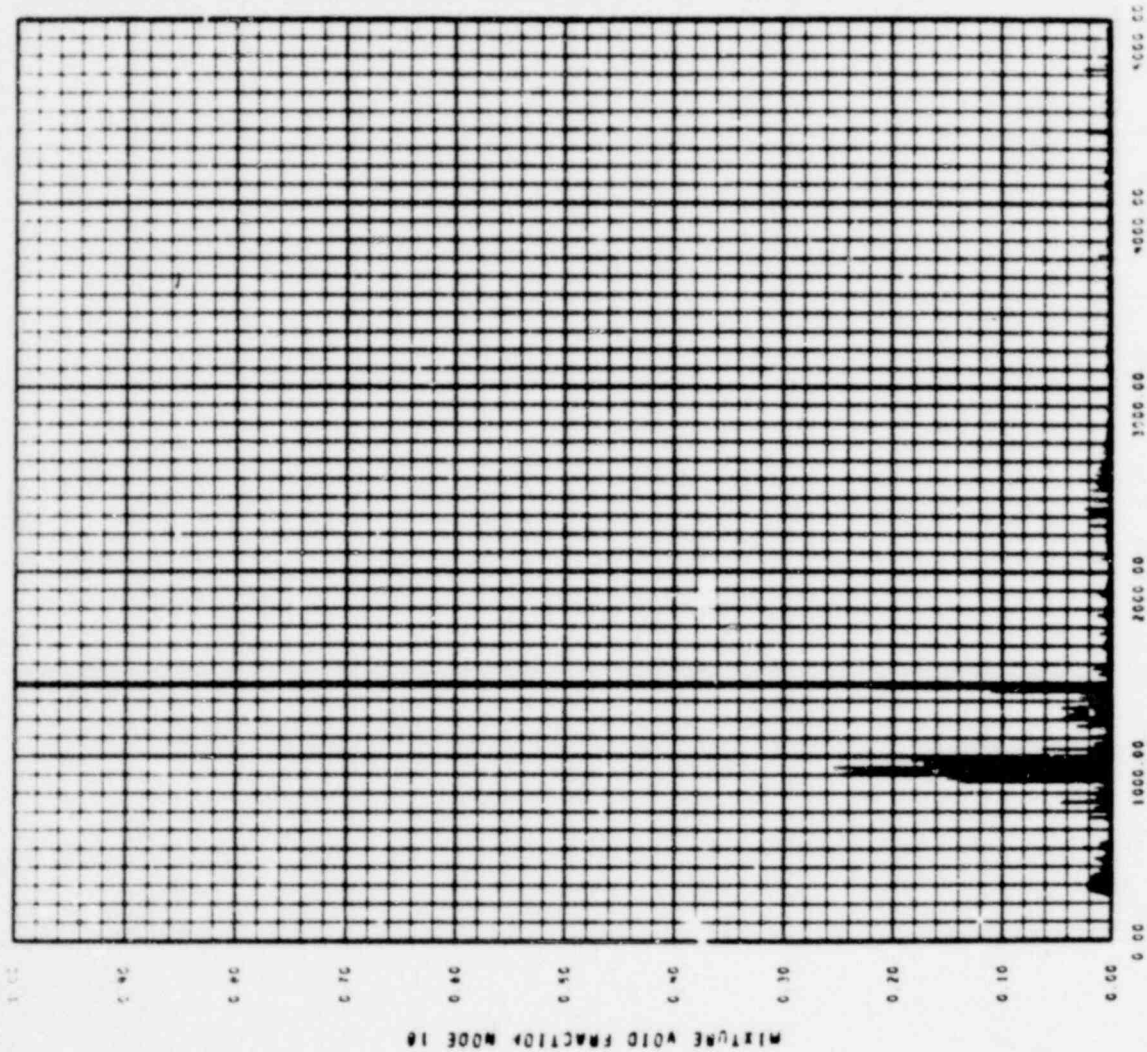
RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 33

MIXTURE HEIGHT MODE 10 (FT)

1105 157

POOR ORIGINAL



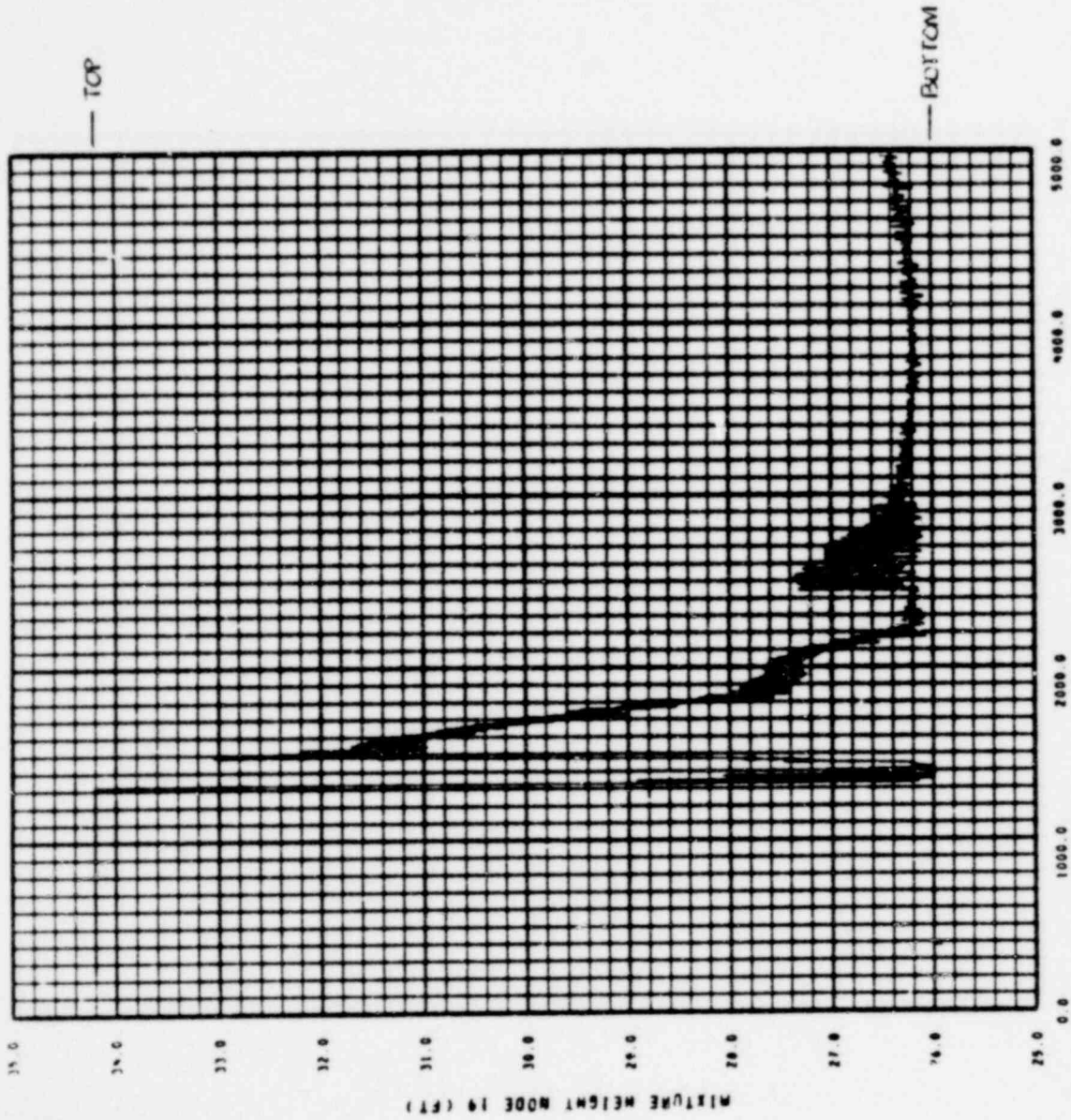
RESAB 2 IN CL WFLASH-NOTRUMP

FIGURE 34

1105 158

POOR ORIGINAL



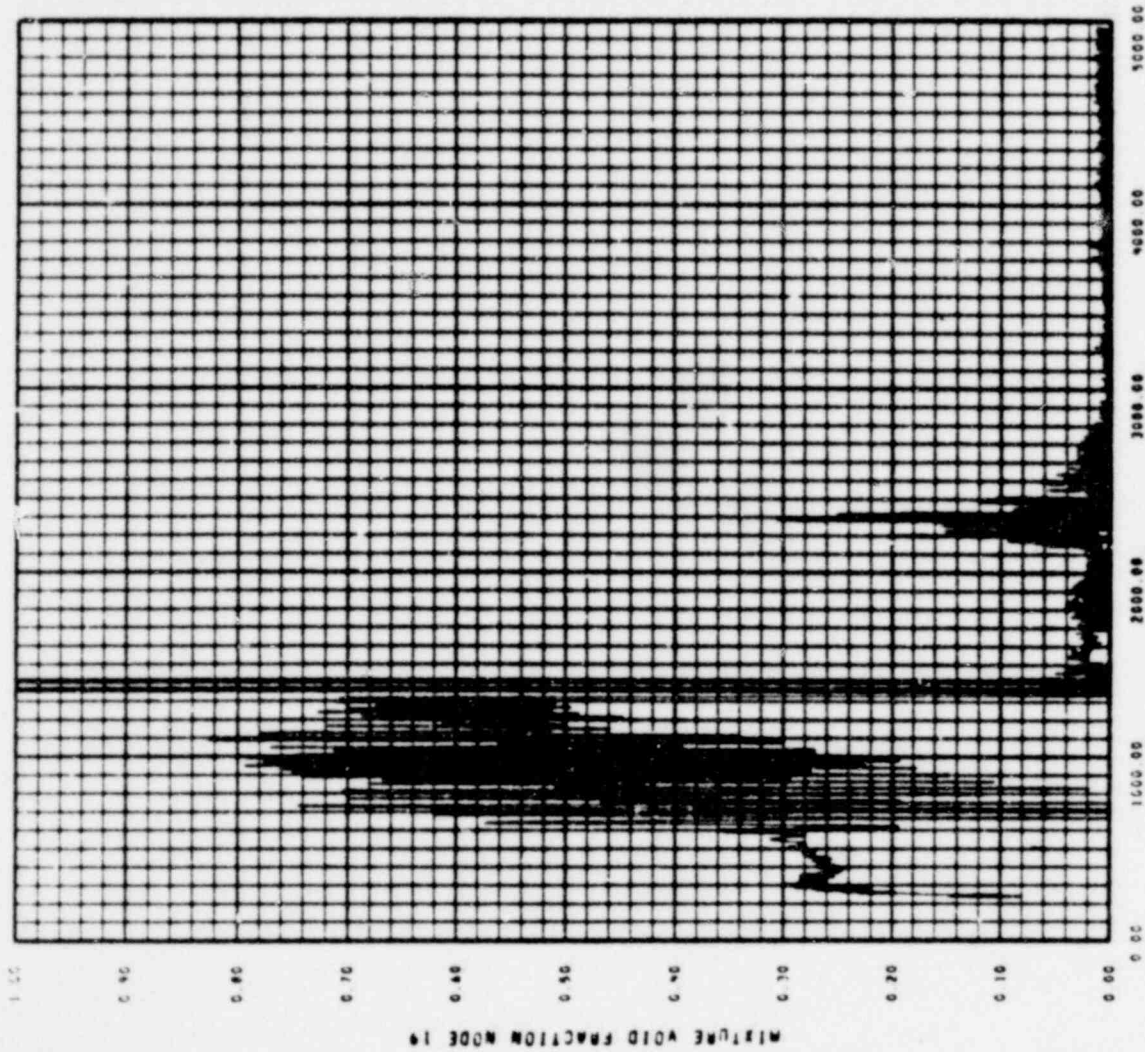


RESAB3 2 IN CL MFLASH-NOTRUMP

FIGURE 35

POOR ORIGINAL

1105 159



RESAR3 2 IN CL MFLASH-NOTRUMP

FIGURE 36

POOR ORIGINAL

1105 160

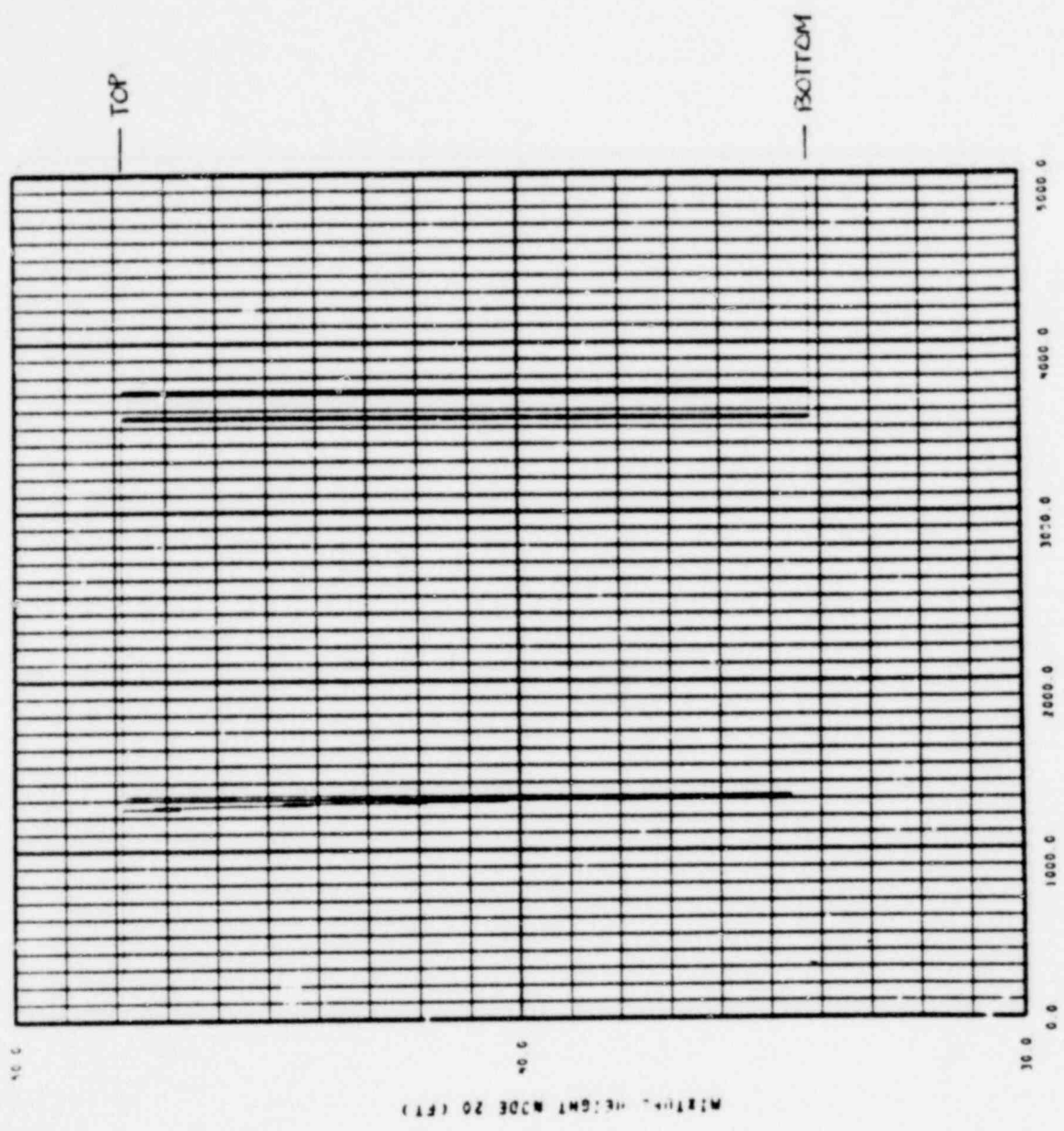
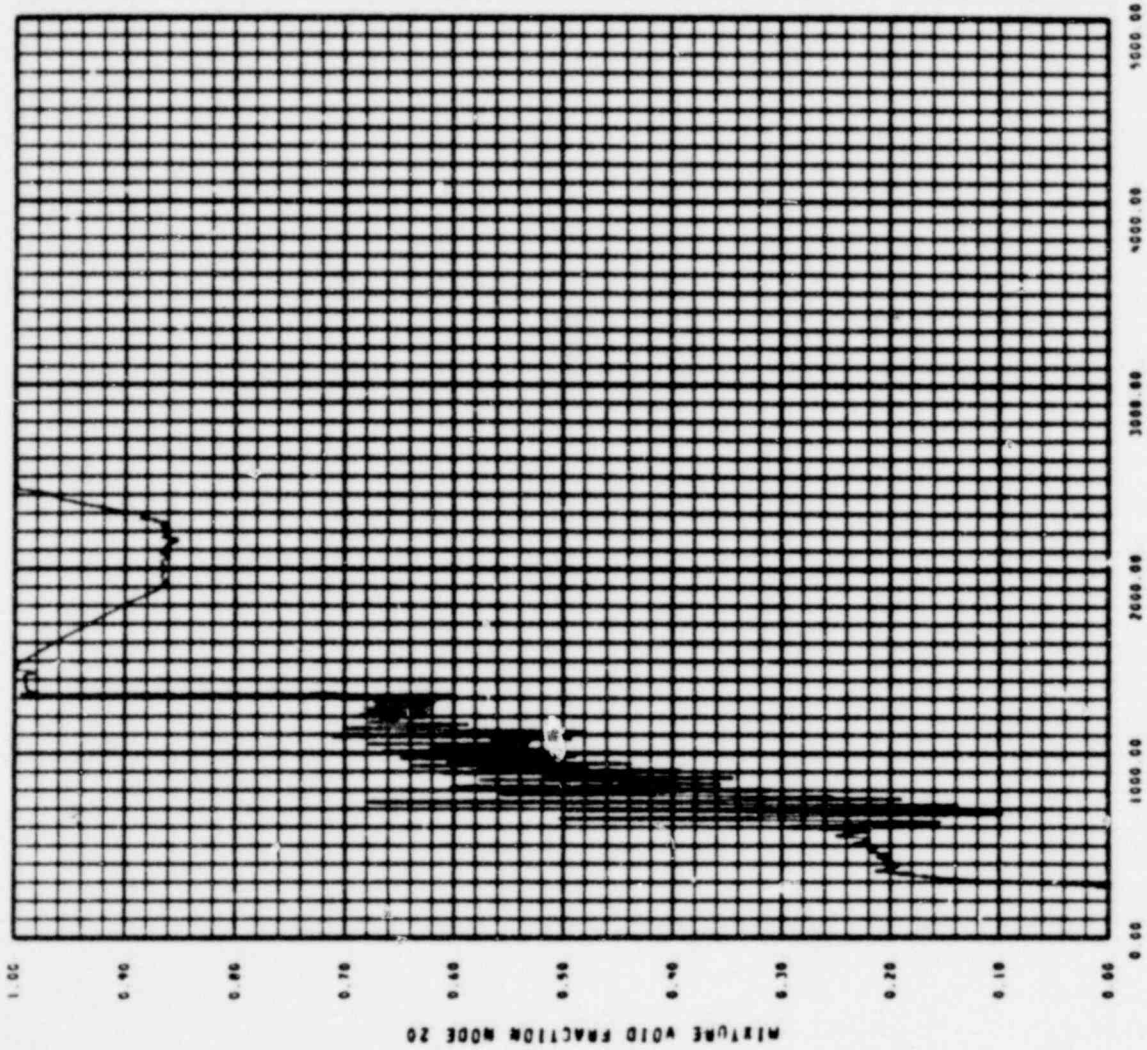


FIGURE 37

RECORD 3 IN C:\MFL\ASW-MOTRILL

1105 161

POOR ORIGINAL

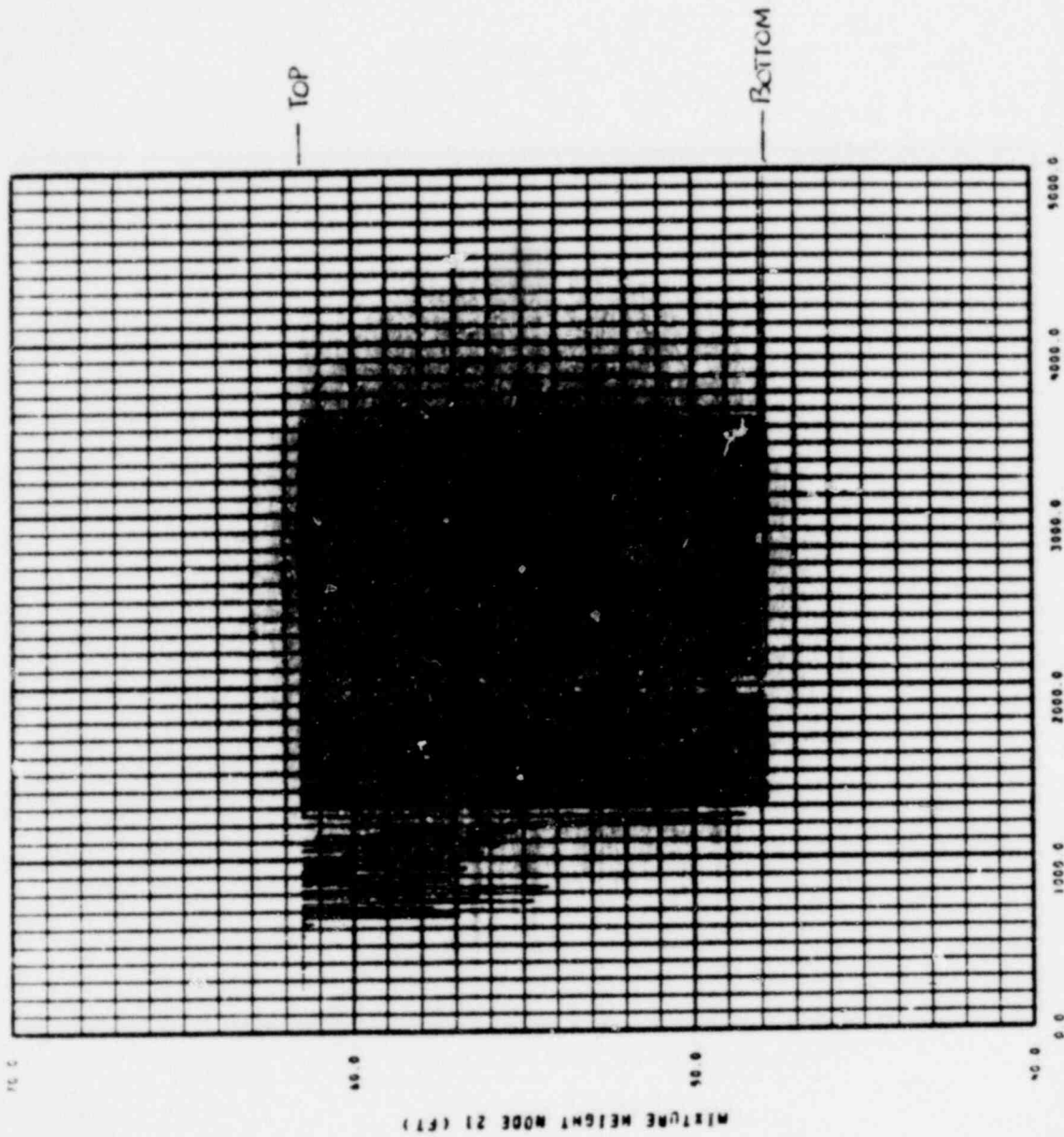


RESAB3 2 IN CL MFLASH-NOTRUMP

FIGURE 38

1105 162

**POOR ORIGINAL**

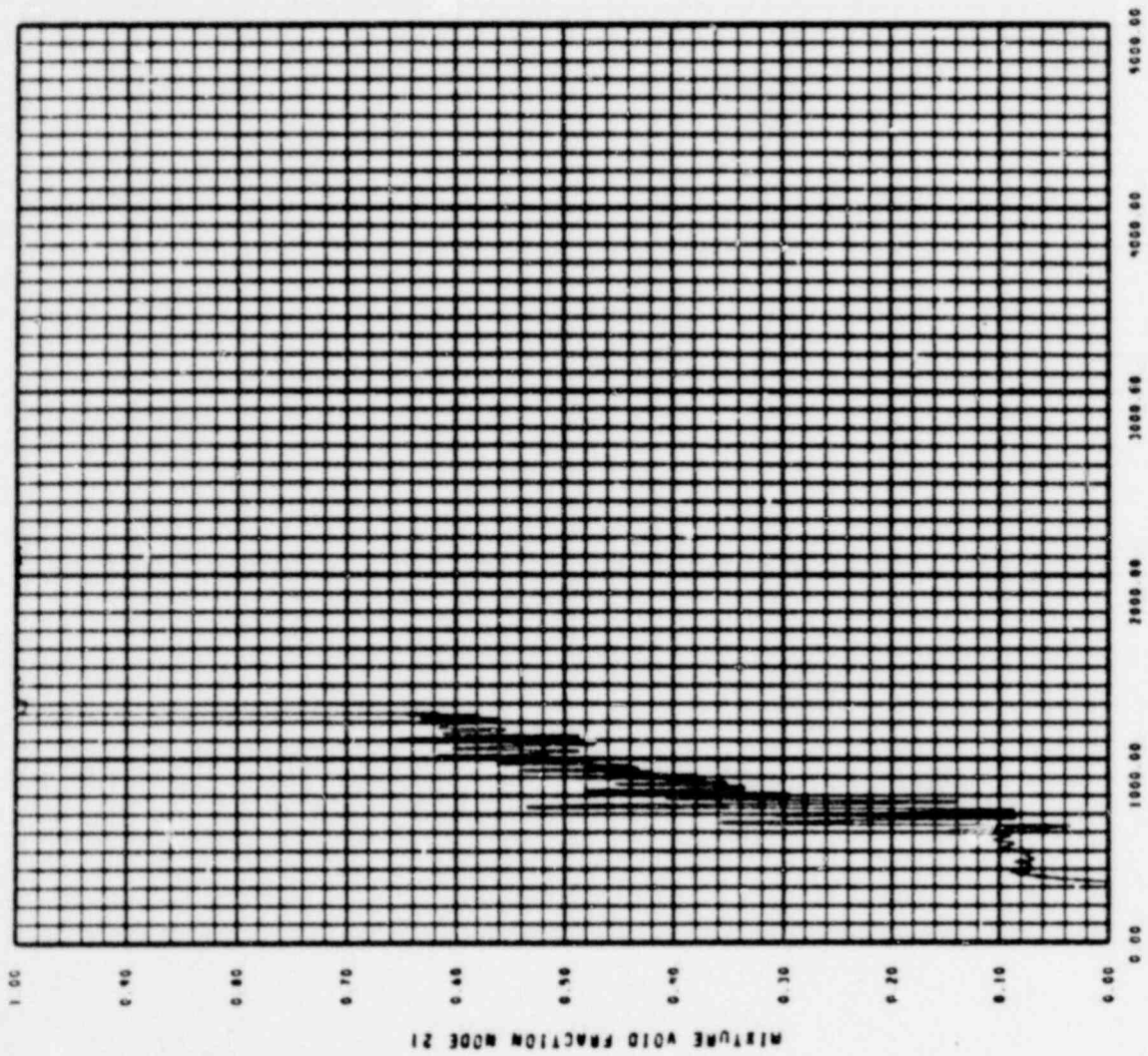


RESAR3 2 IN CL MFLASH-NOTRUMP

FIGURE 39

1105 163

POOR ORIGINAL

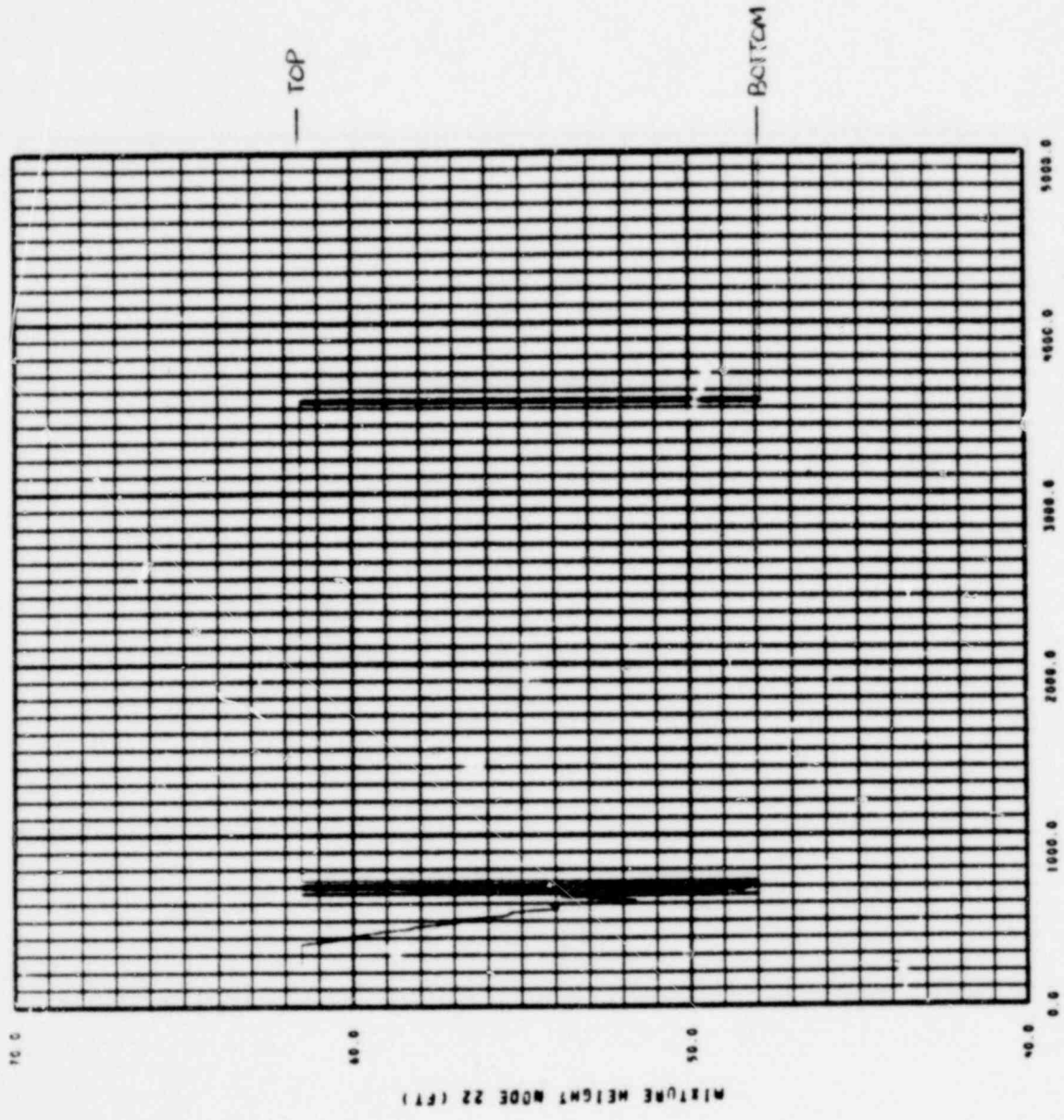


RESAB3 2 IN CL MFLASH-NOTRUMP

FIGURE 40

1105 164

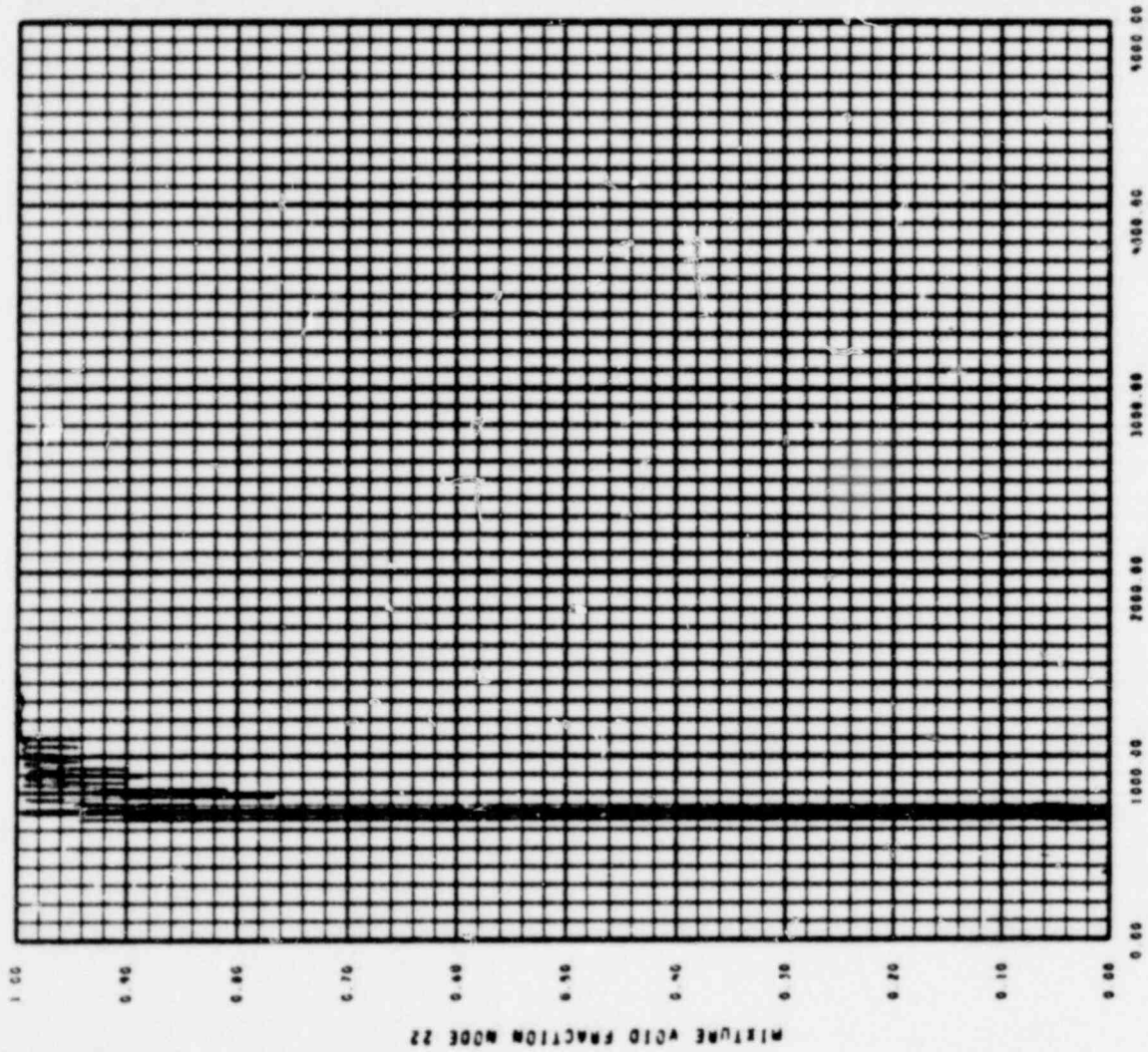
**POOR ORIGINAL**



RESARD 2 IN CL MFLASH-NOTRUMP  
 FIGURE 4)

**POOR ORIGINAL**

1105 165



PESAR3 2 IN CL MFLAS4-ROTTRUMP  
TIME (SECONDS)

FIGURE 42

1105 166

**POOR ORIGINAL**



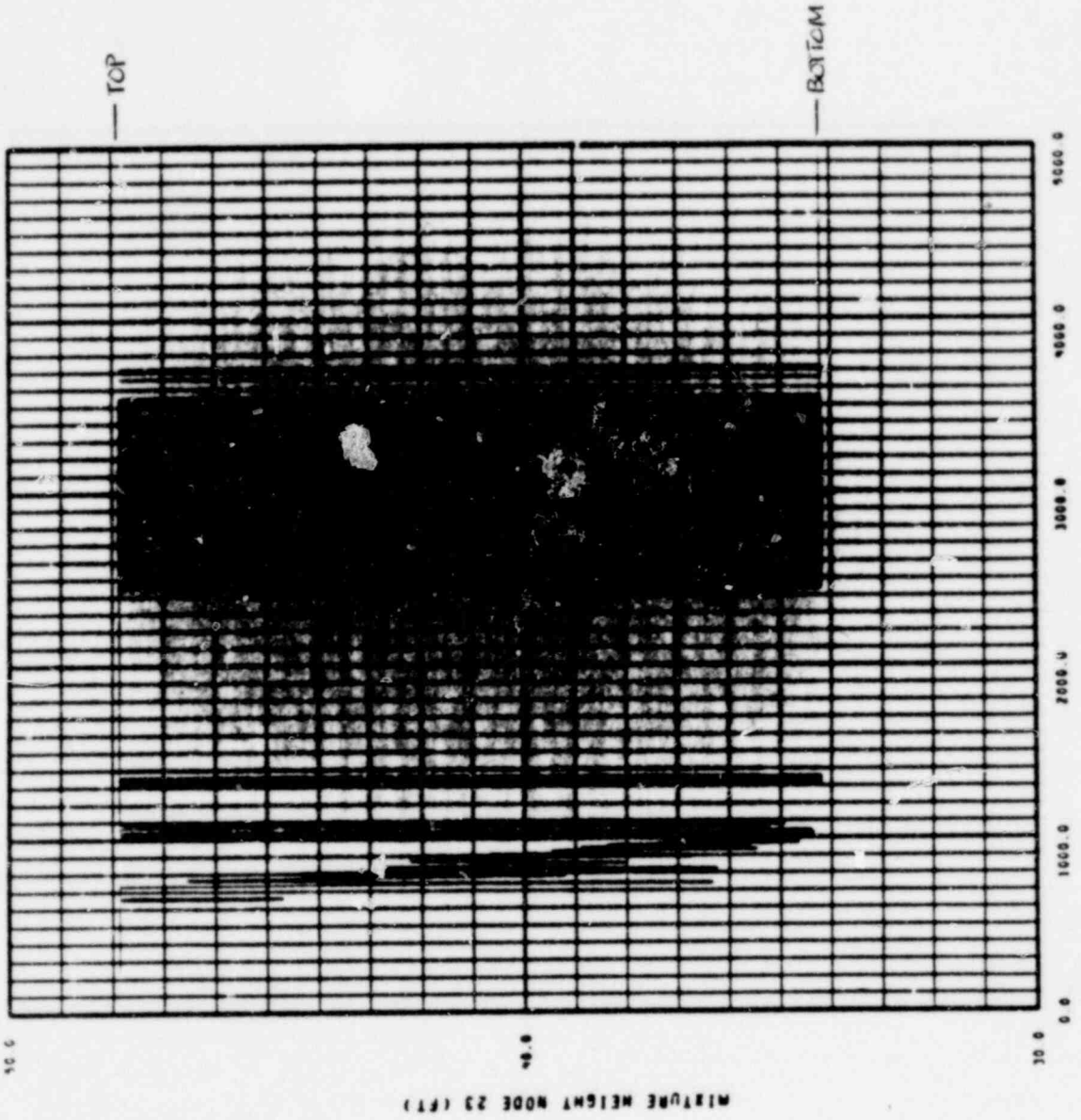
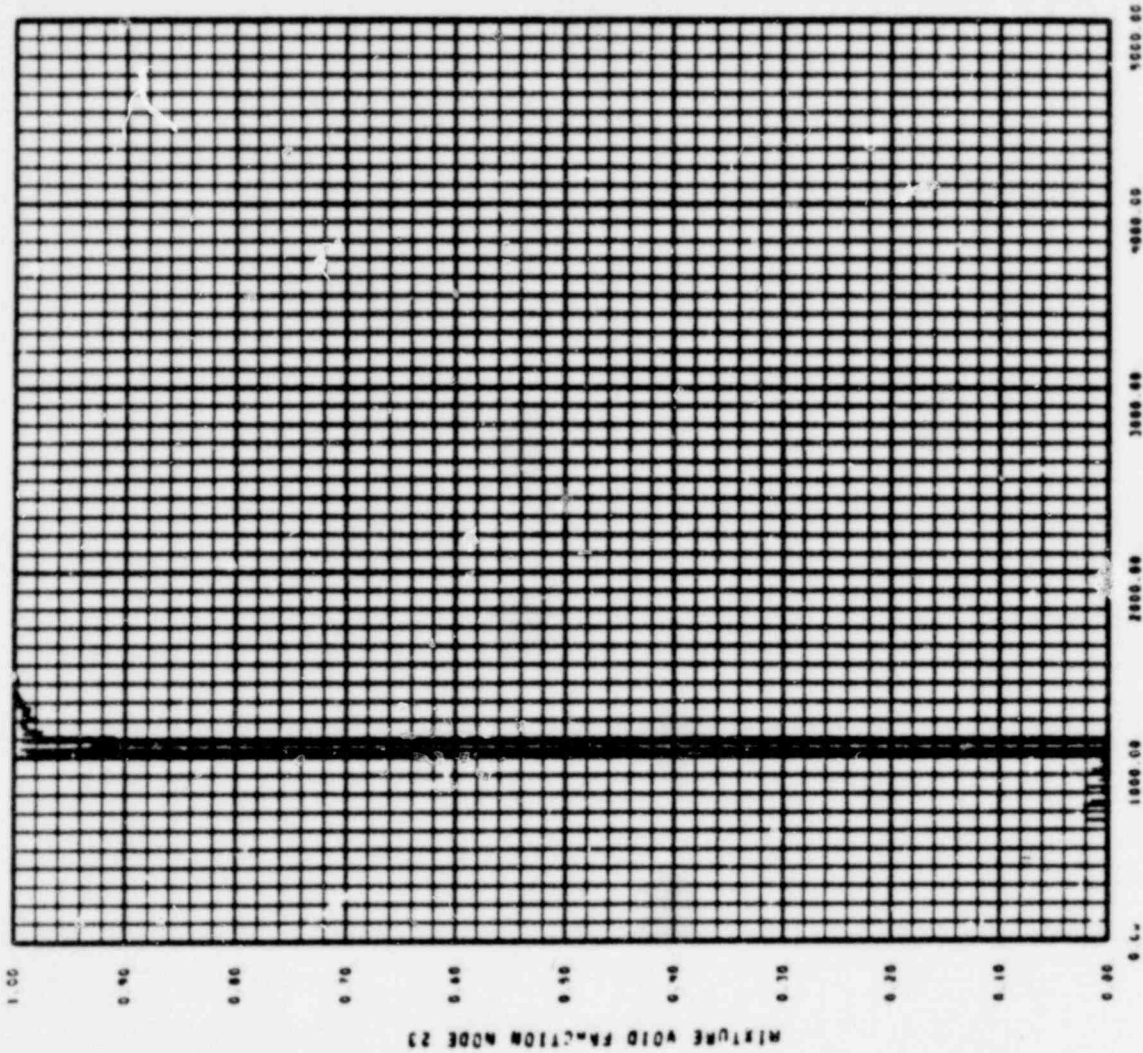


FIGURE 43

RESAR3 2 IN CL MFLASH-MOTRUMP

POOR ORIGINAL

1105 167

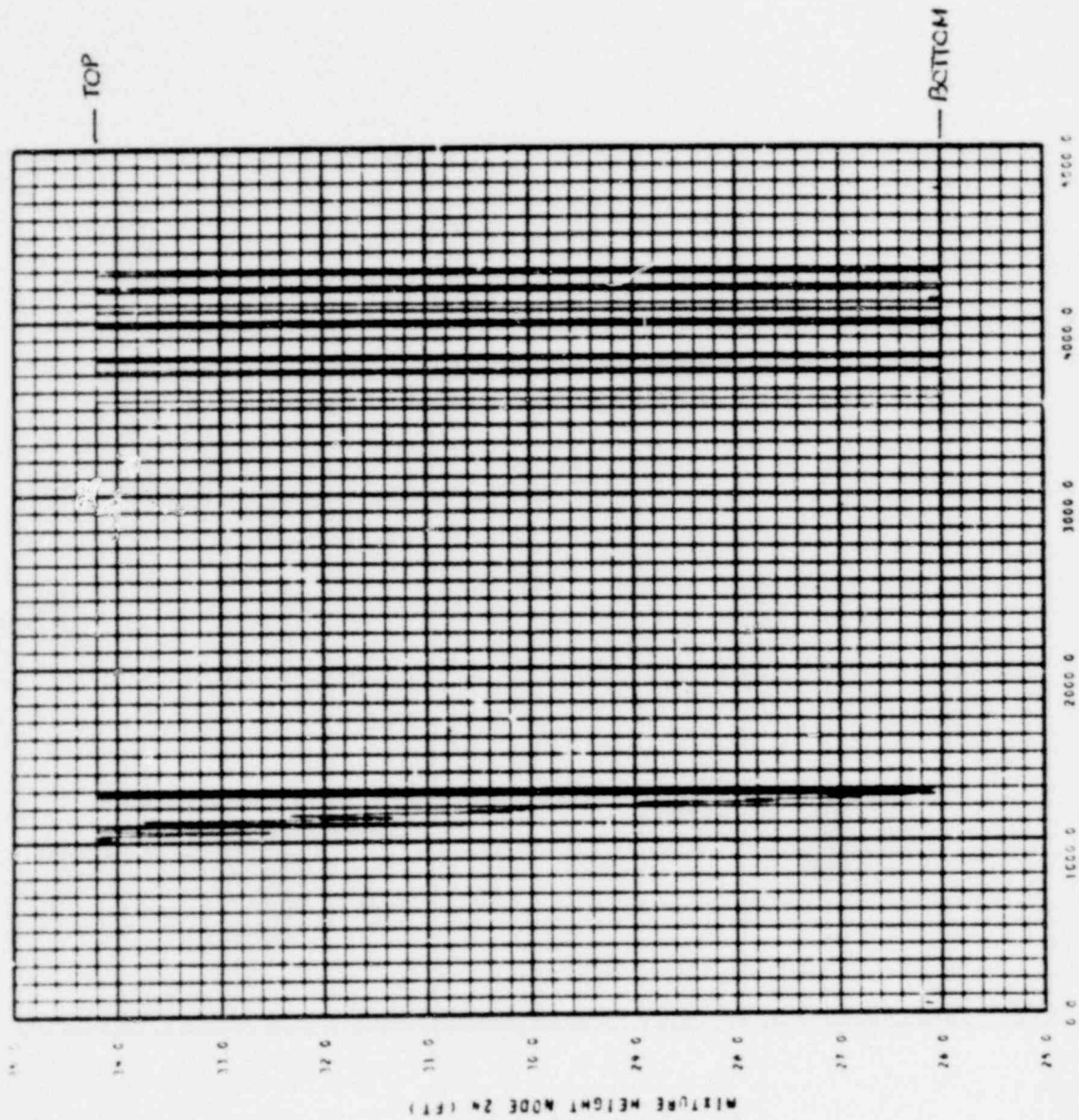


RESA03 2 IN CL WFLASW-NOTRUMP

FIGURE 4A

1105 168

**POOR ORIGINAL**

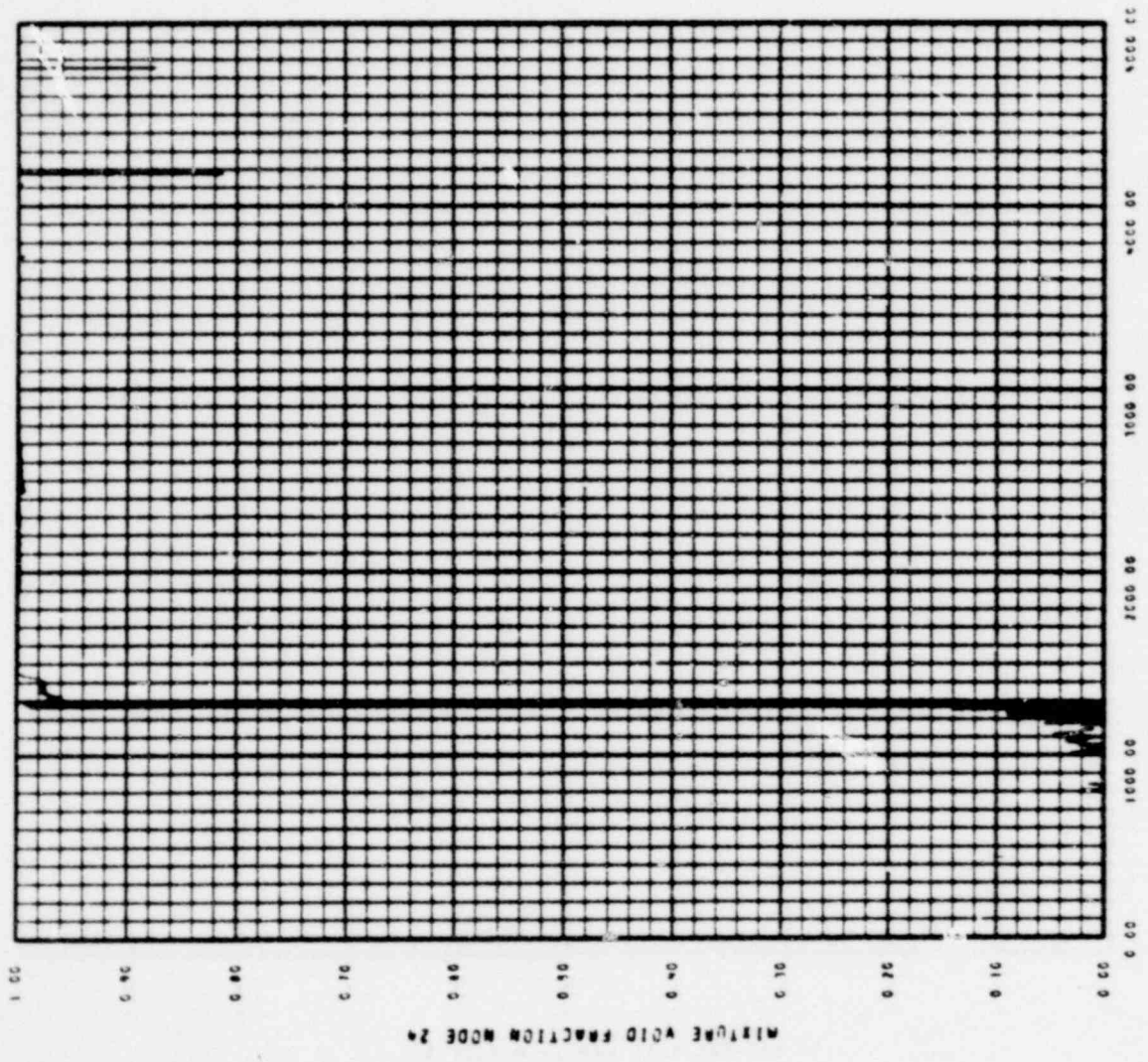


RECAP 2 IN CL WPLASH-NOTRUMP

FIGURE 45

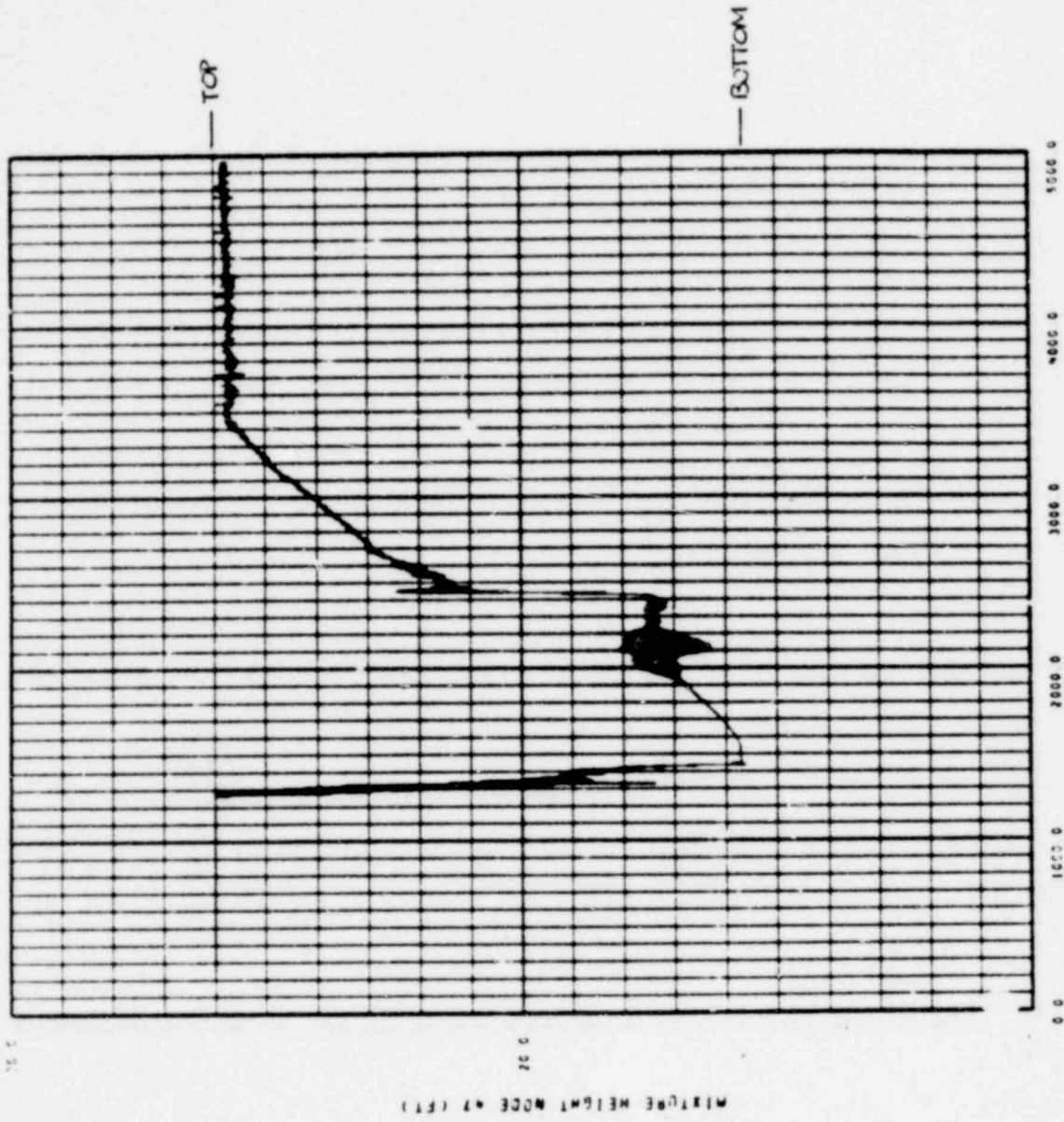
POOR ORIGINAL

1105 169



**POOR ORIGINAL**  
 RESAR 7 IN CL MFLASH-MOTRUMP  
 TIME (SECONDS)  
 FIGURE 46

1105 170

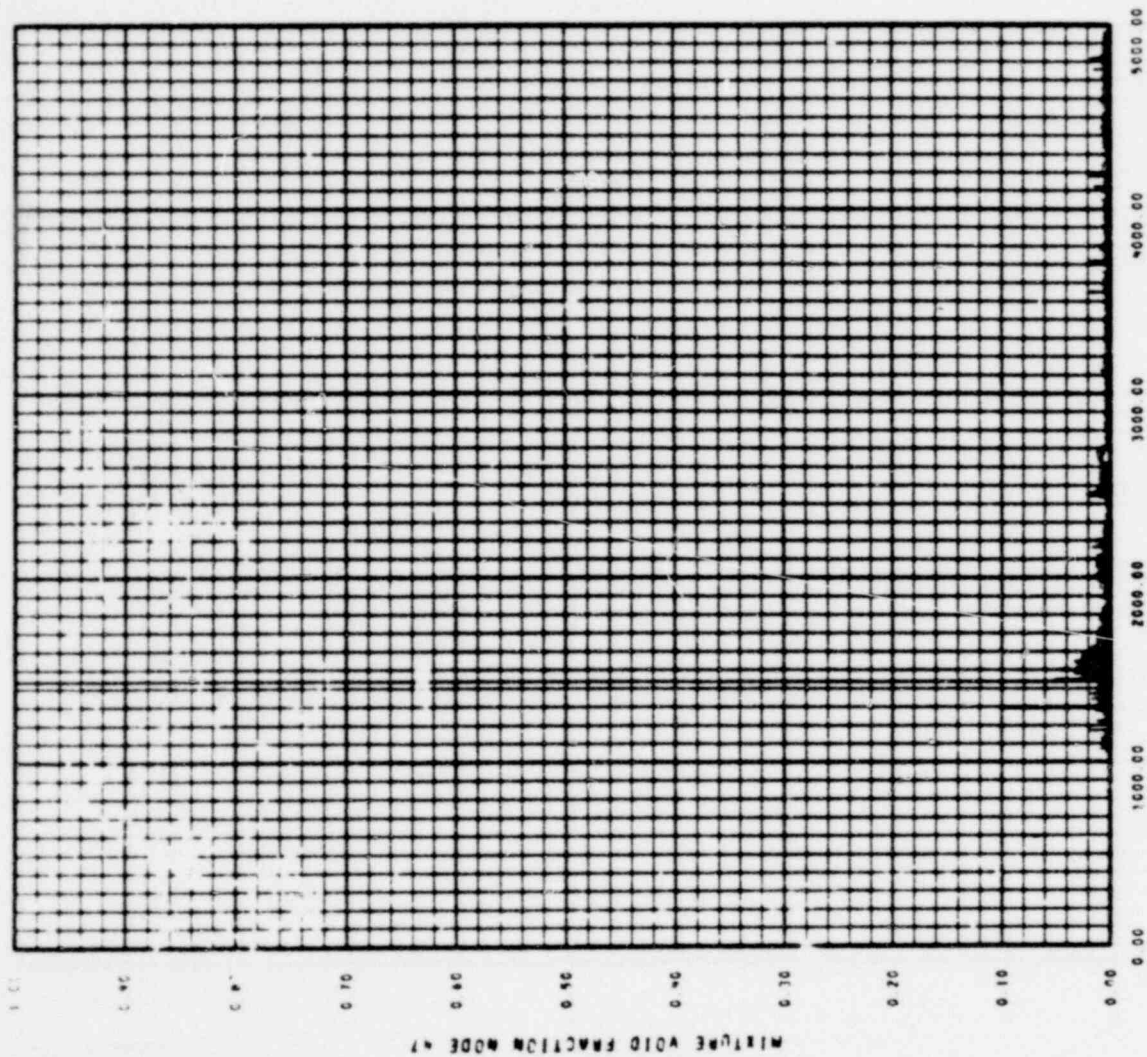


RESARD 2 IN CL WFLASH-NOTRUMP

FIGURE 47

POOR ORIGINAL

1105 171



RESAR3 2 IN CL WFLASH-MOTRUMP

FIGURE 4S

**POOR ORIGINAL**

1105 172

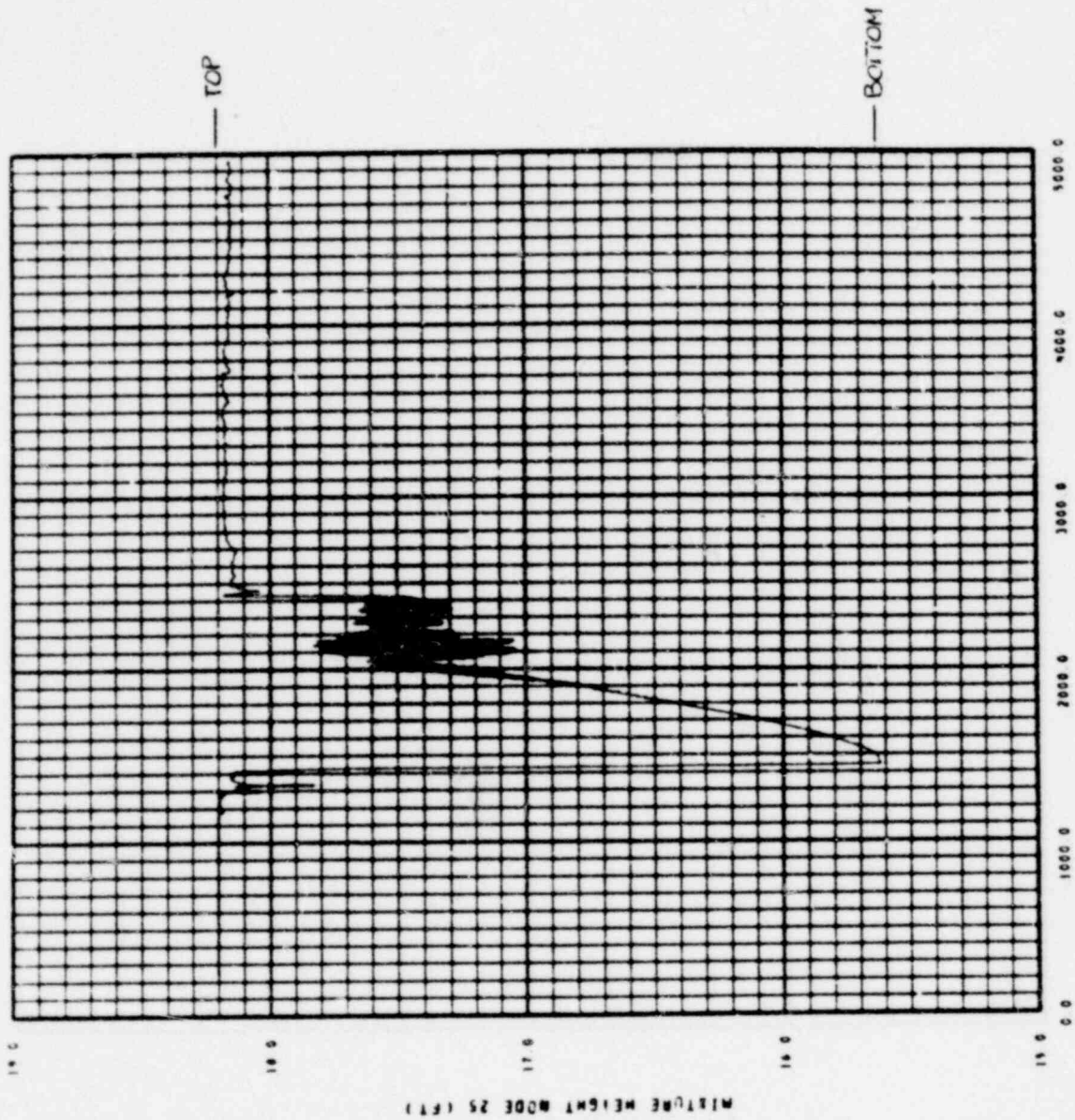
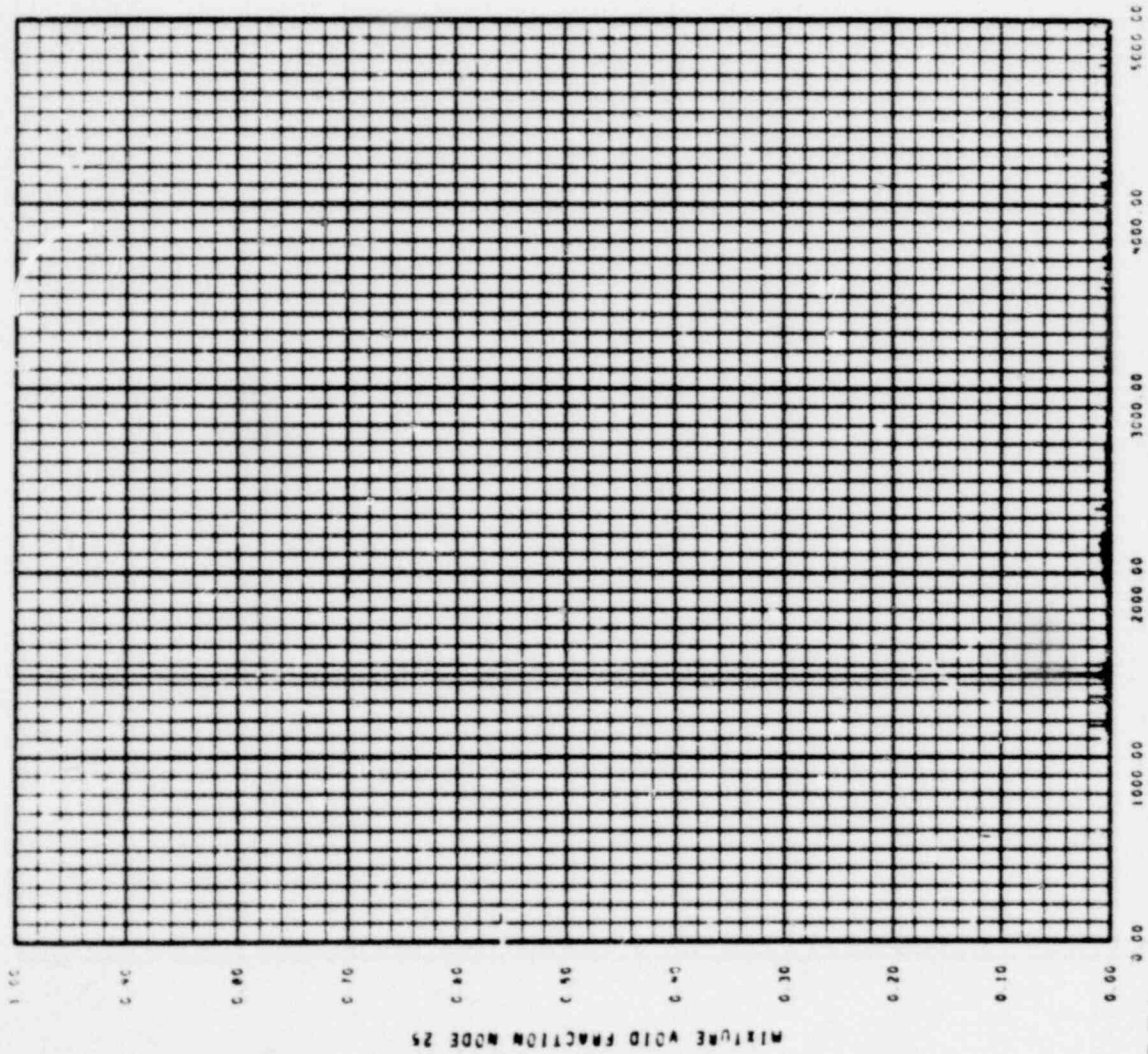


FIGURE 49

RESEARCH 2 IN CL WFLASH-NOTRUMP

1105 173

POOR ORIGINAL



1105 174

**POOR ORIGINAL**

RESAR3 2 IN CL WFLASH-NOTPUMP

FIGURE 50



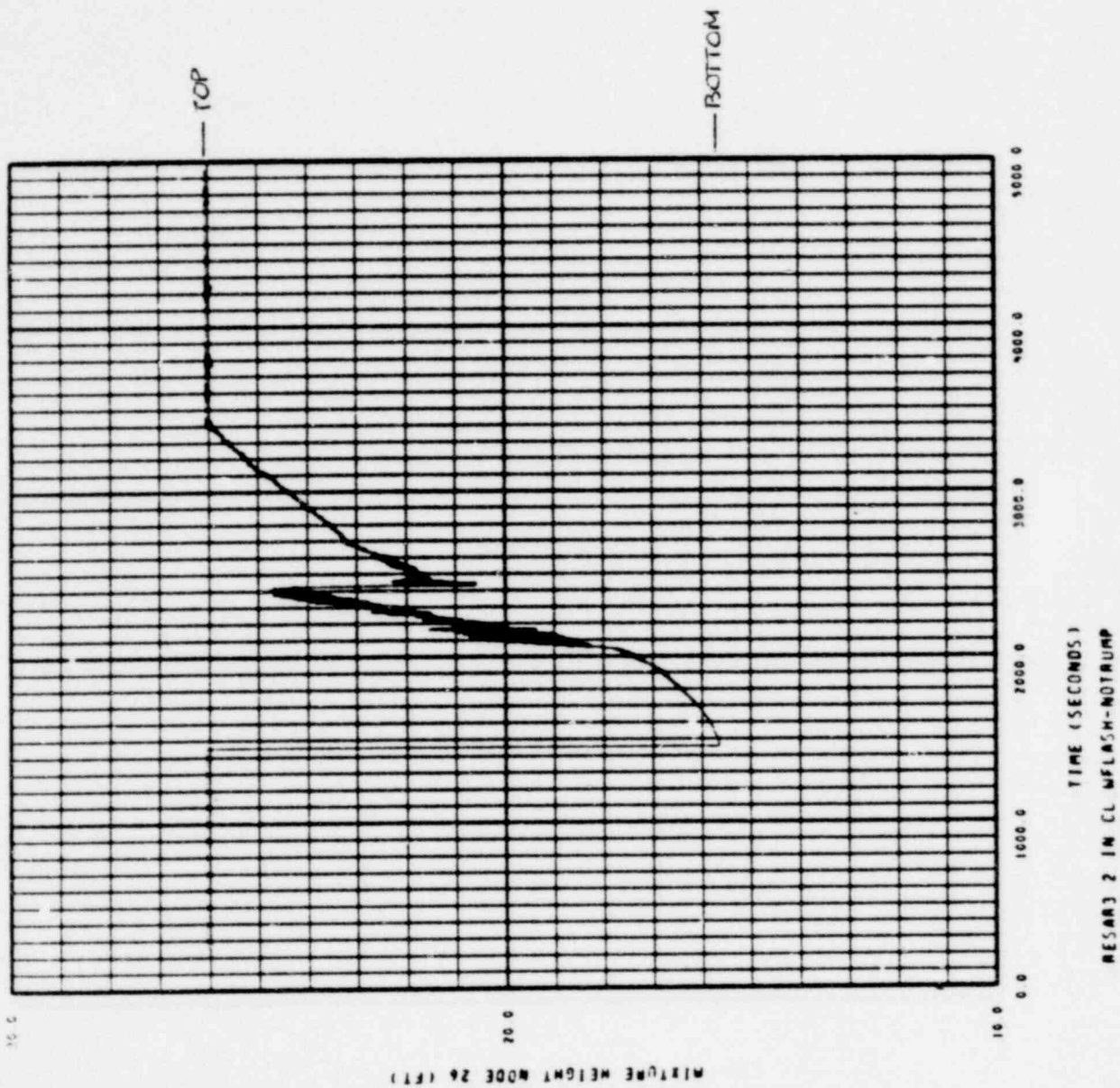
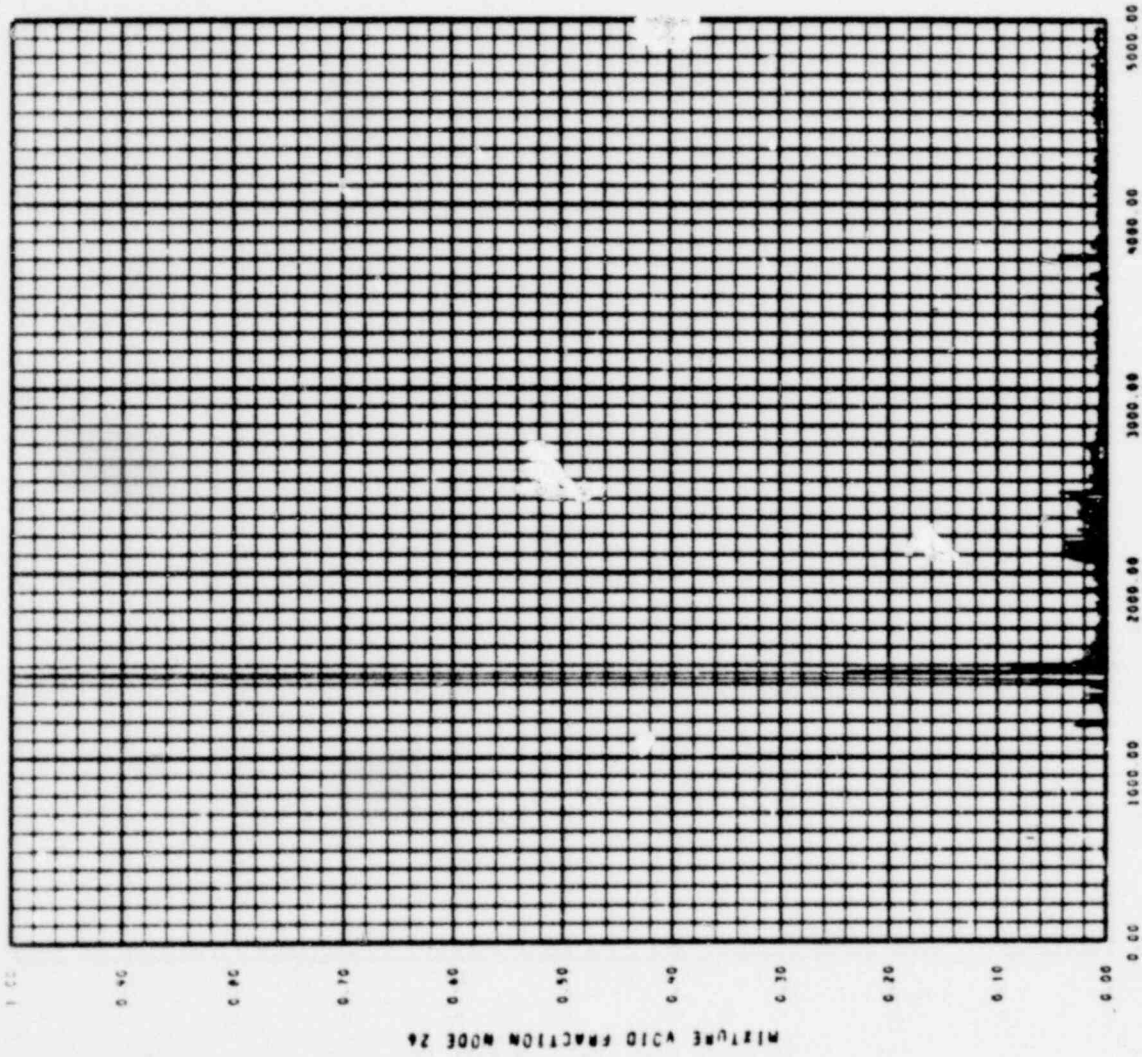


FIGURE 51

POOR ORIGINAL

1105 175

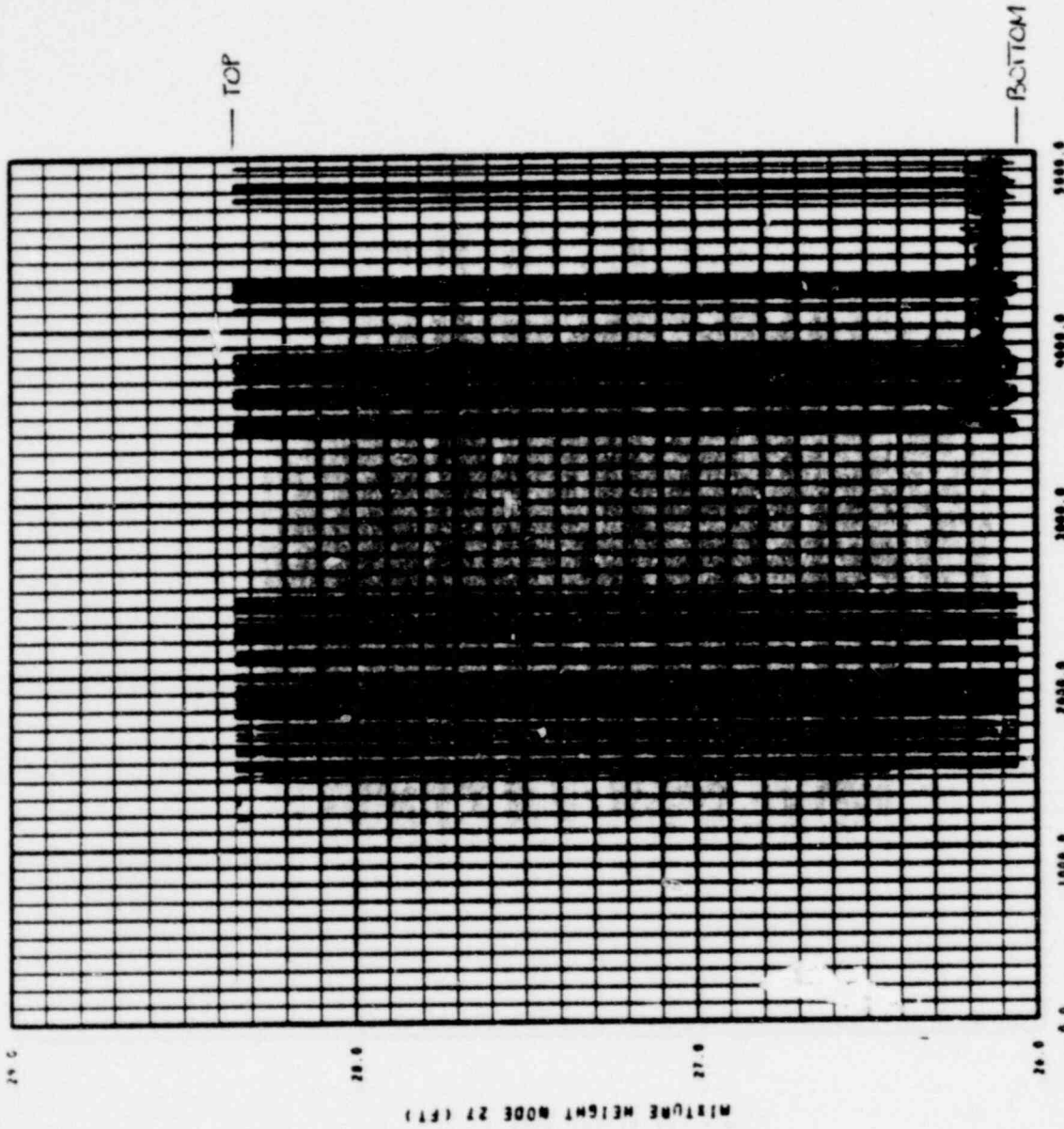


**POOR ORIGINAL**

RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 52

1105 176

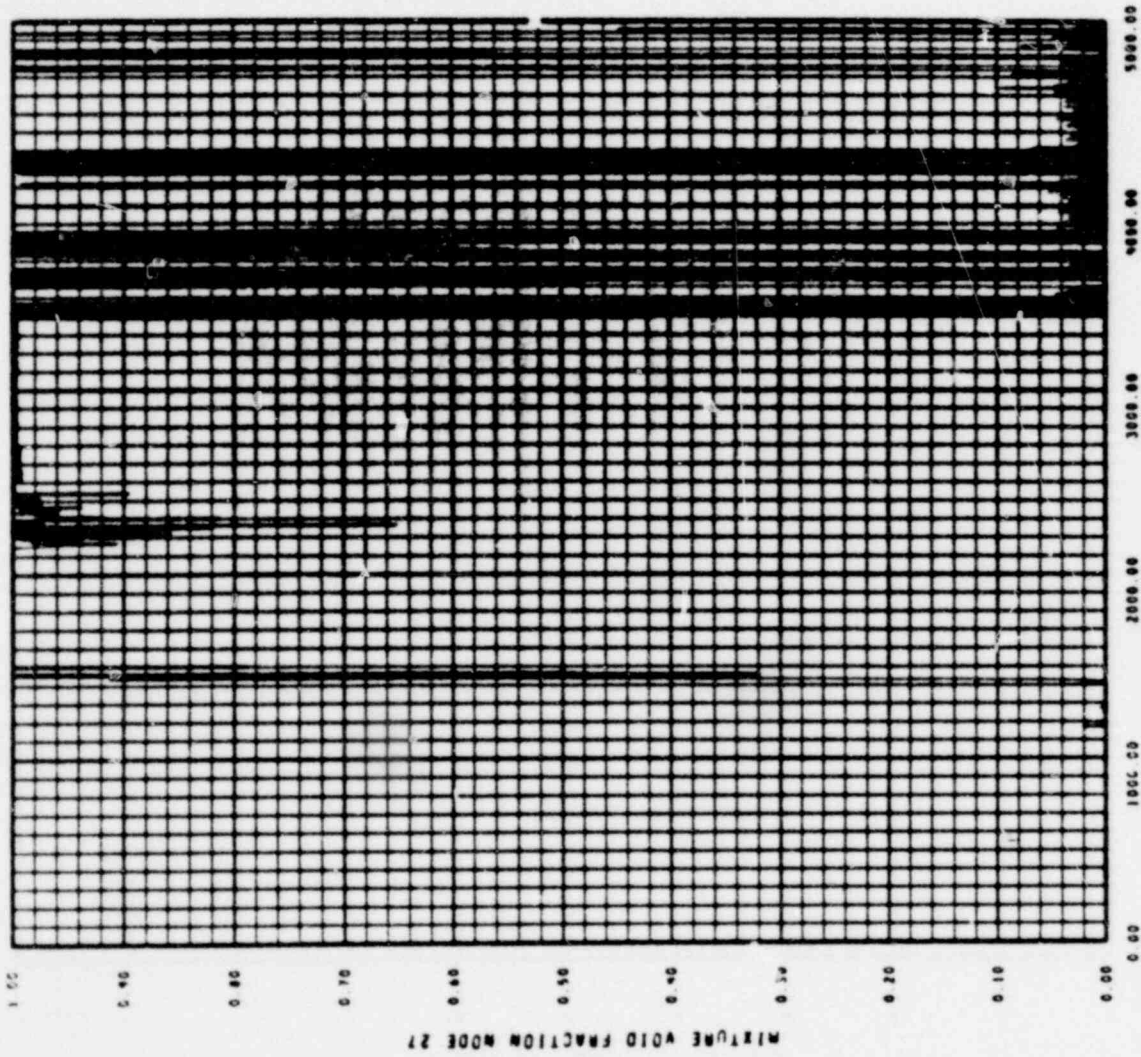


RESARP 2 IN CL MFLASH-NOTRUMP

FIGURE 53

1105 177

POOR ORIGINAL

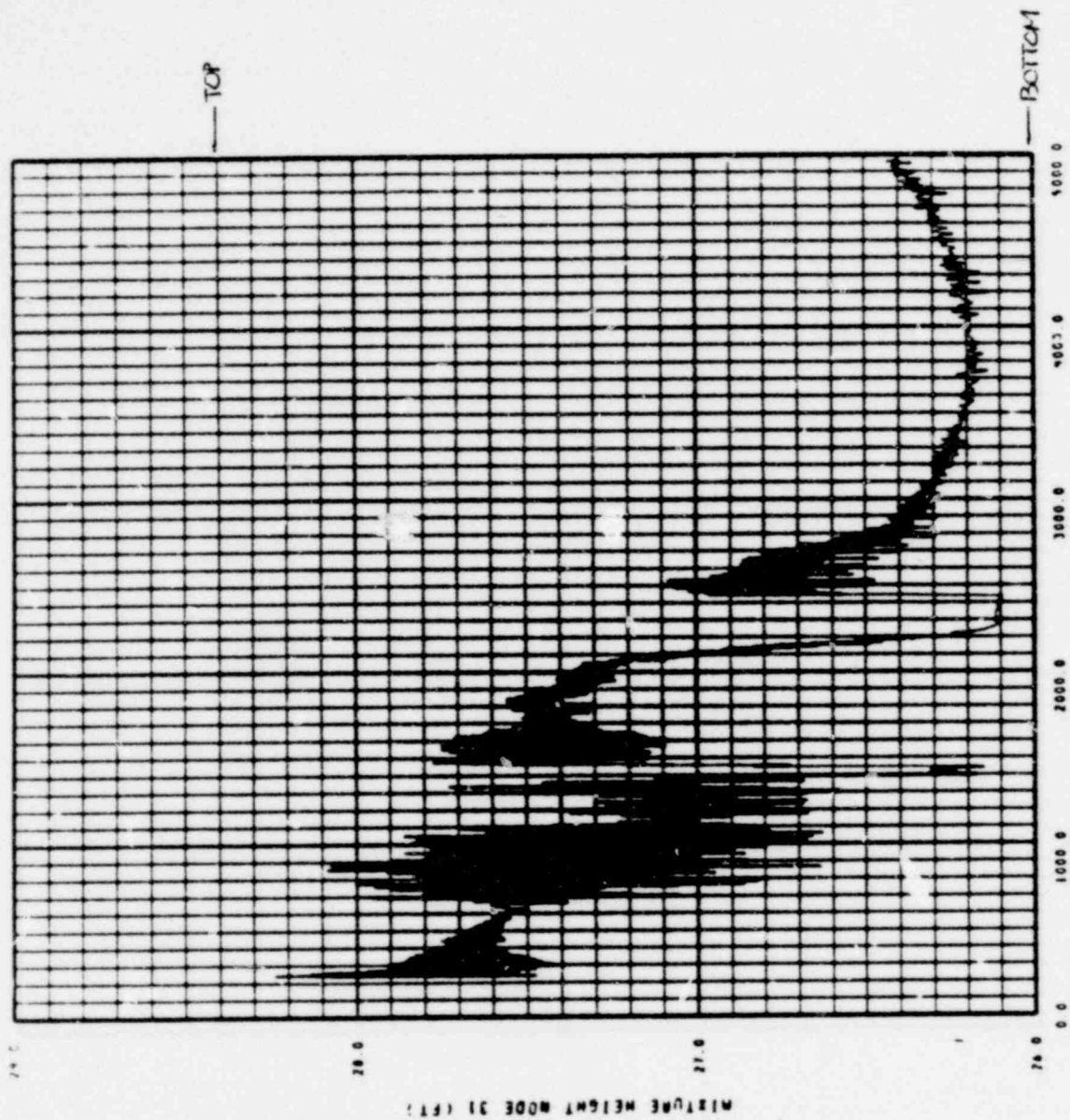


1105 178

**POOR ORIGINAL**

RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 54

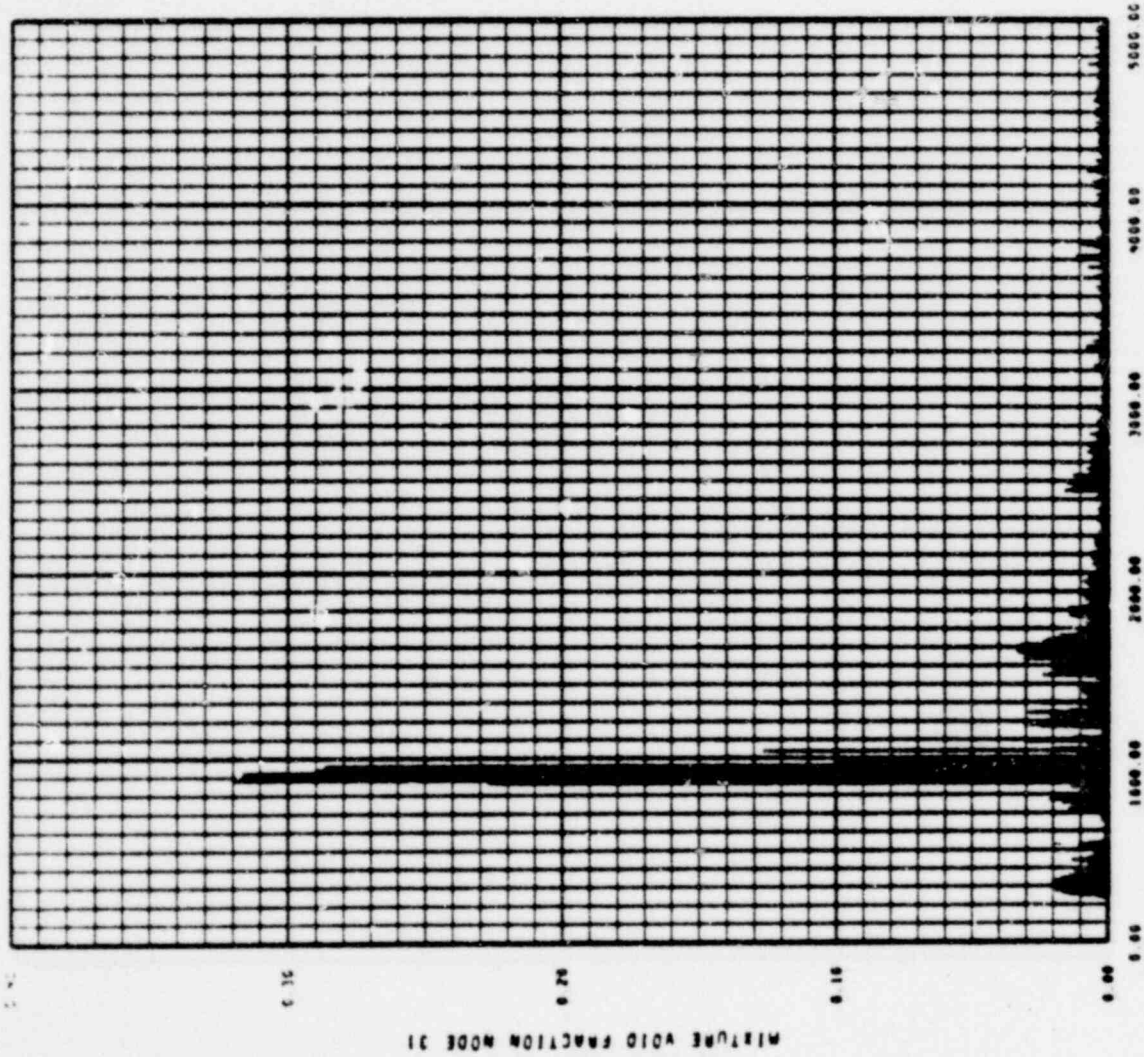


RESAMP 2 IN CL MFLASH-MOTRUMP

FIGURE 55

1105 179

POOR ORIGINAL



RESAR3 2 IN CL MFLASH-NOTRUMP

FIGURE 56

POOR ORIGINAL

1105 180

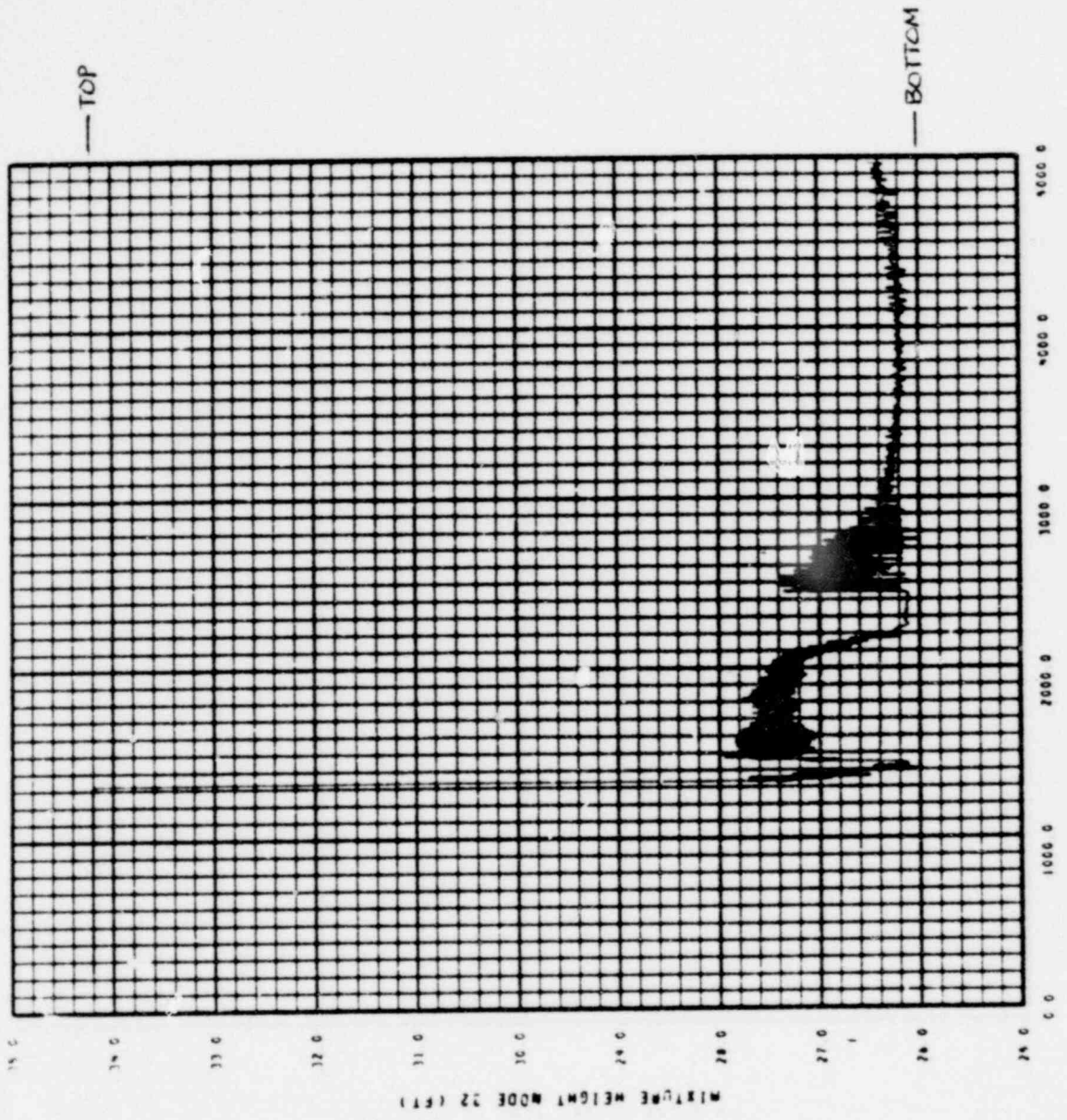
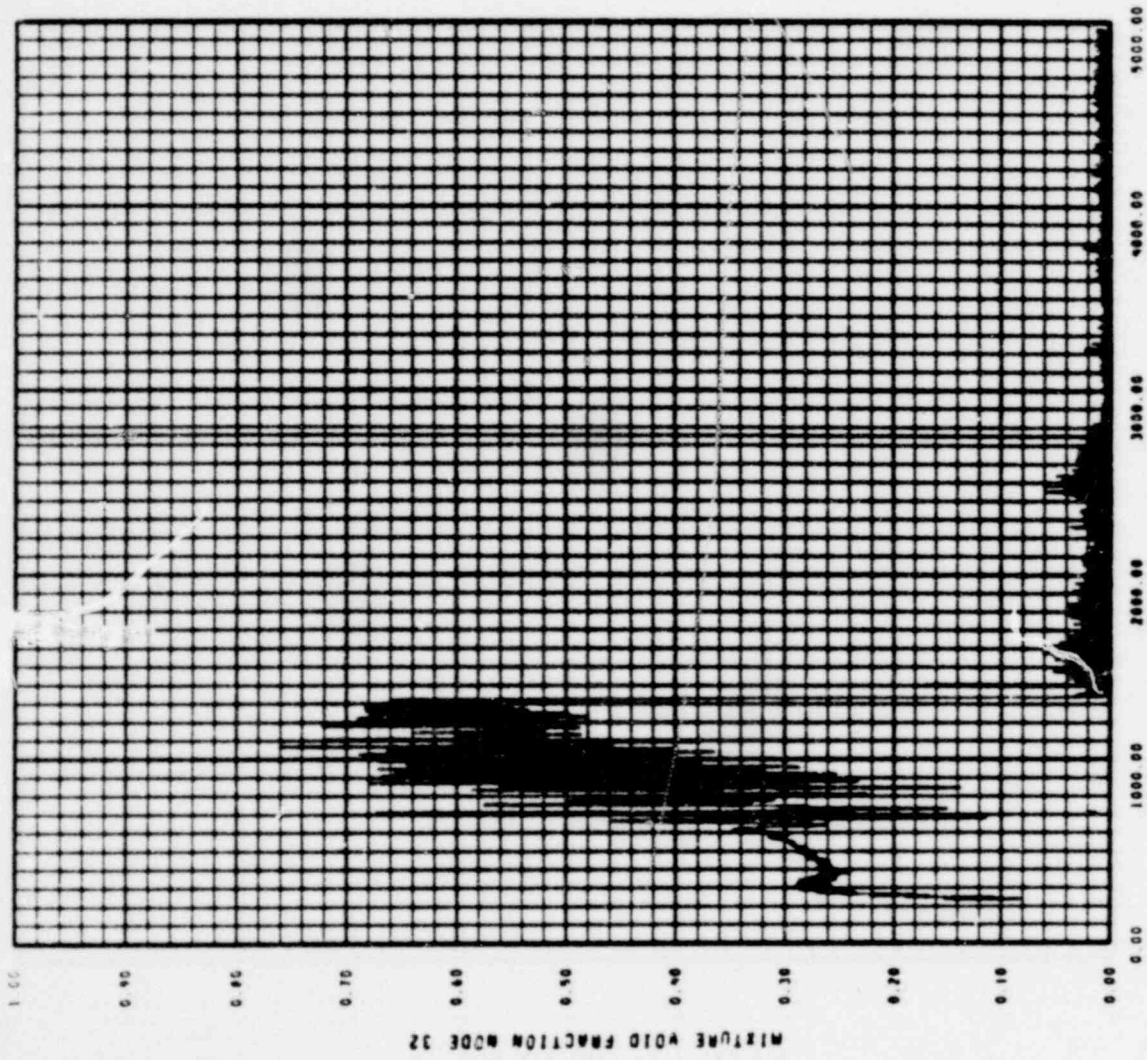


FIGURE 57

RECAP 2 IN CL WFLASH-NOTRUMP

1105 181

**POOR ORIGINAL**



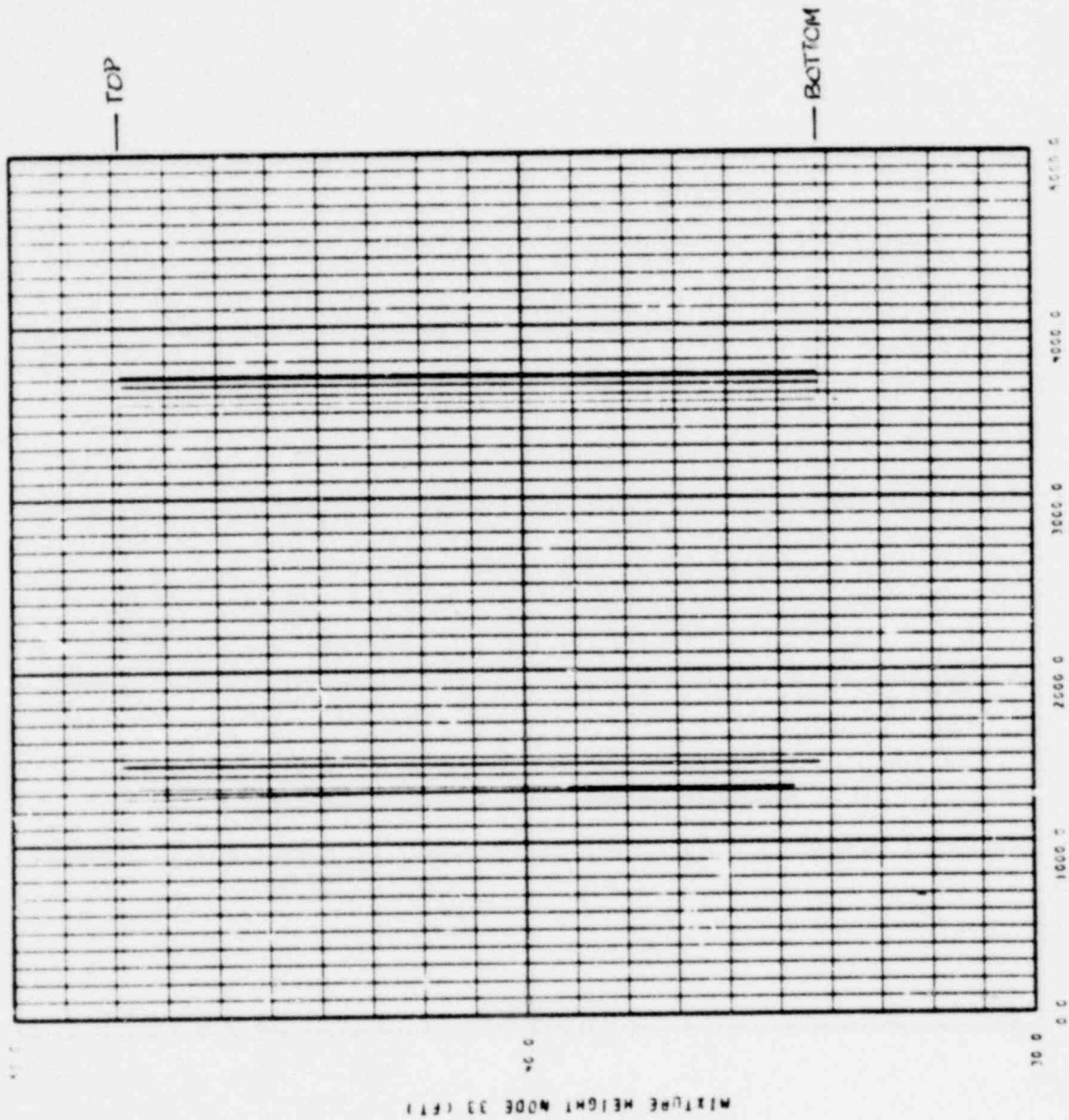
RESAR3 2 IN CL MFLASH-NOTRUMP

FIGURE 58

POOR ORIGINAL

1105 182



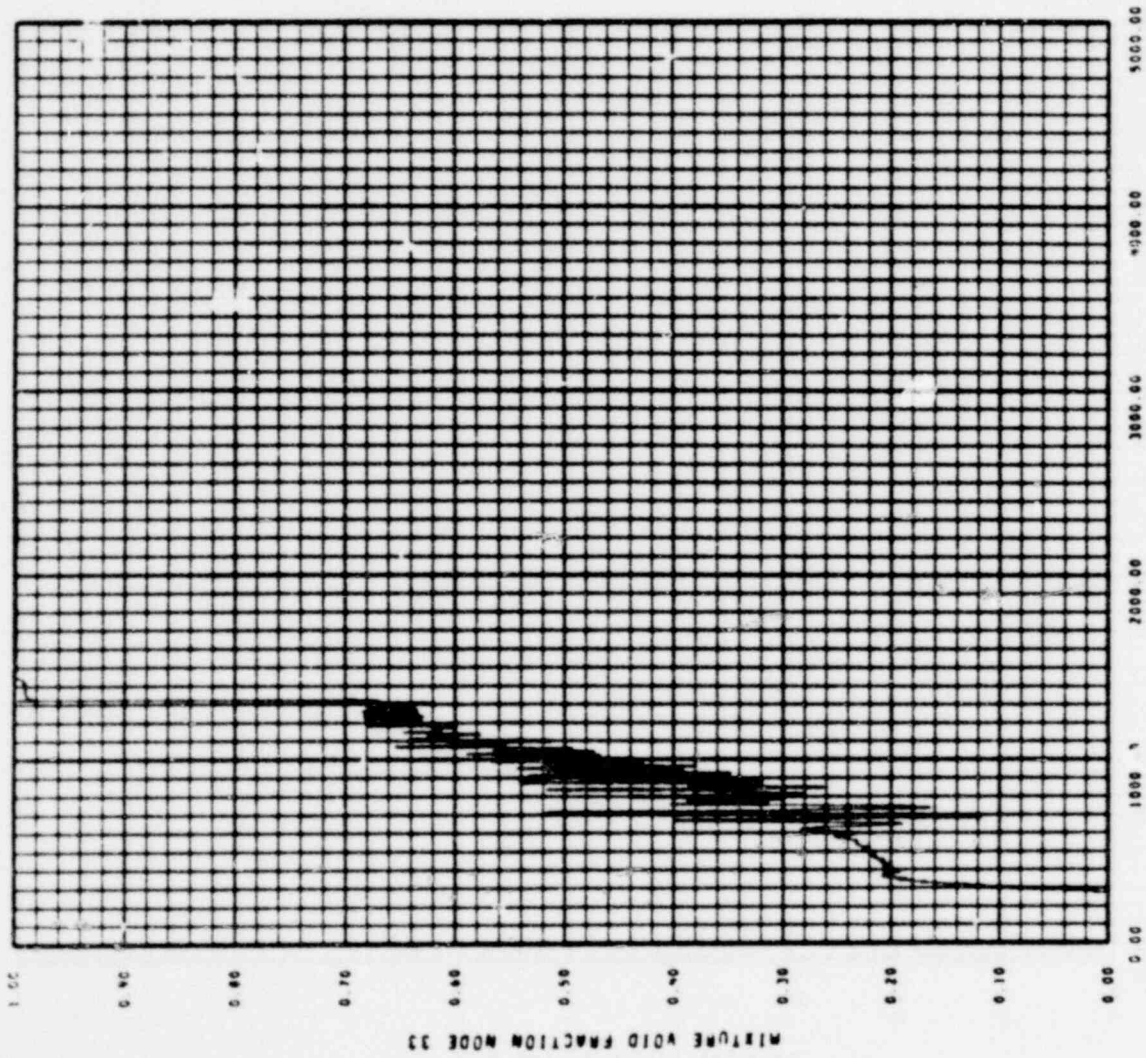


RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE 59

1105 183

POOR ORIGINAL



RESAR3 2 IN CL WFLASH-NOTRUMP  
 TIME (SECONDS)

FIGURE 60

POOR ORIGINAL

1105 184

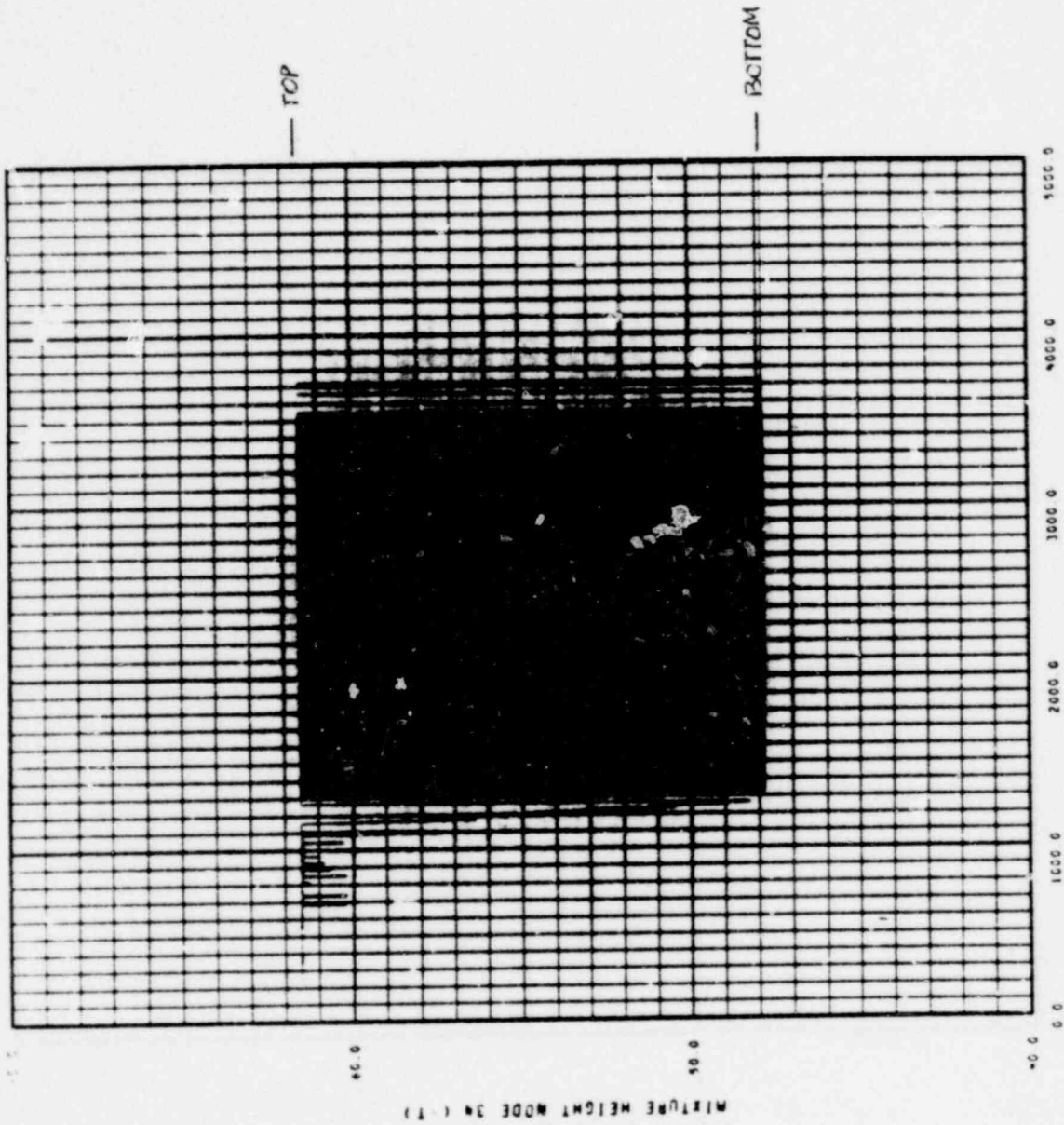
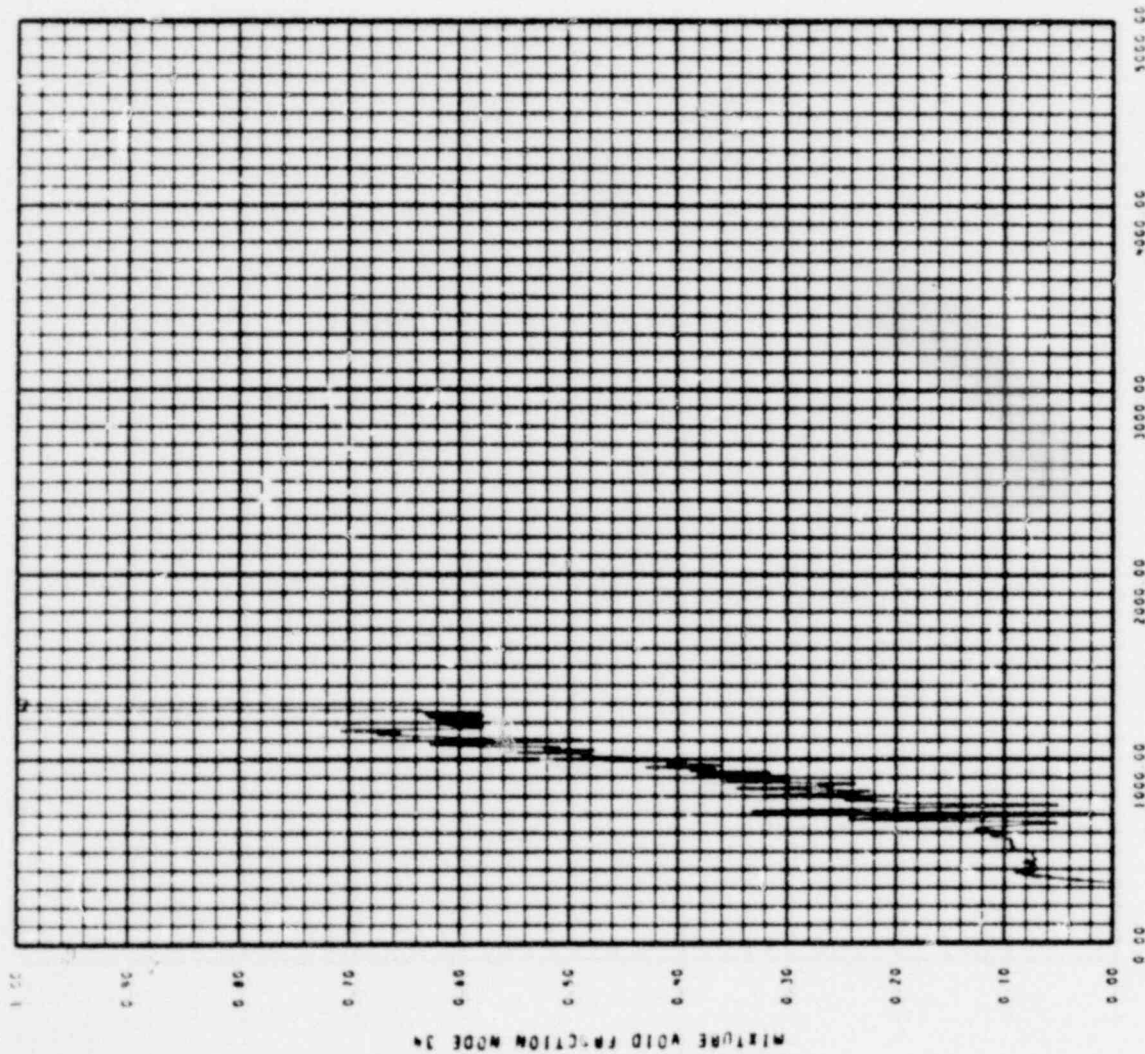


FIGURE 6)

POOR ORIGINAL

1105 185

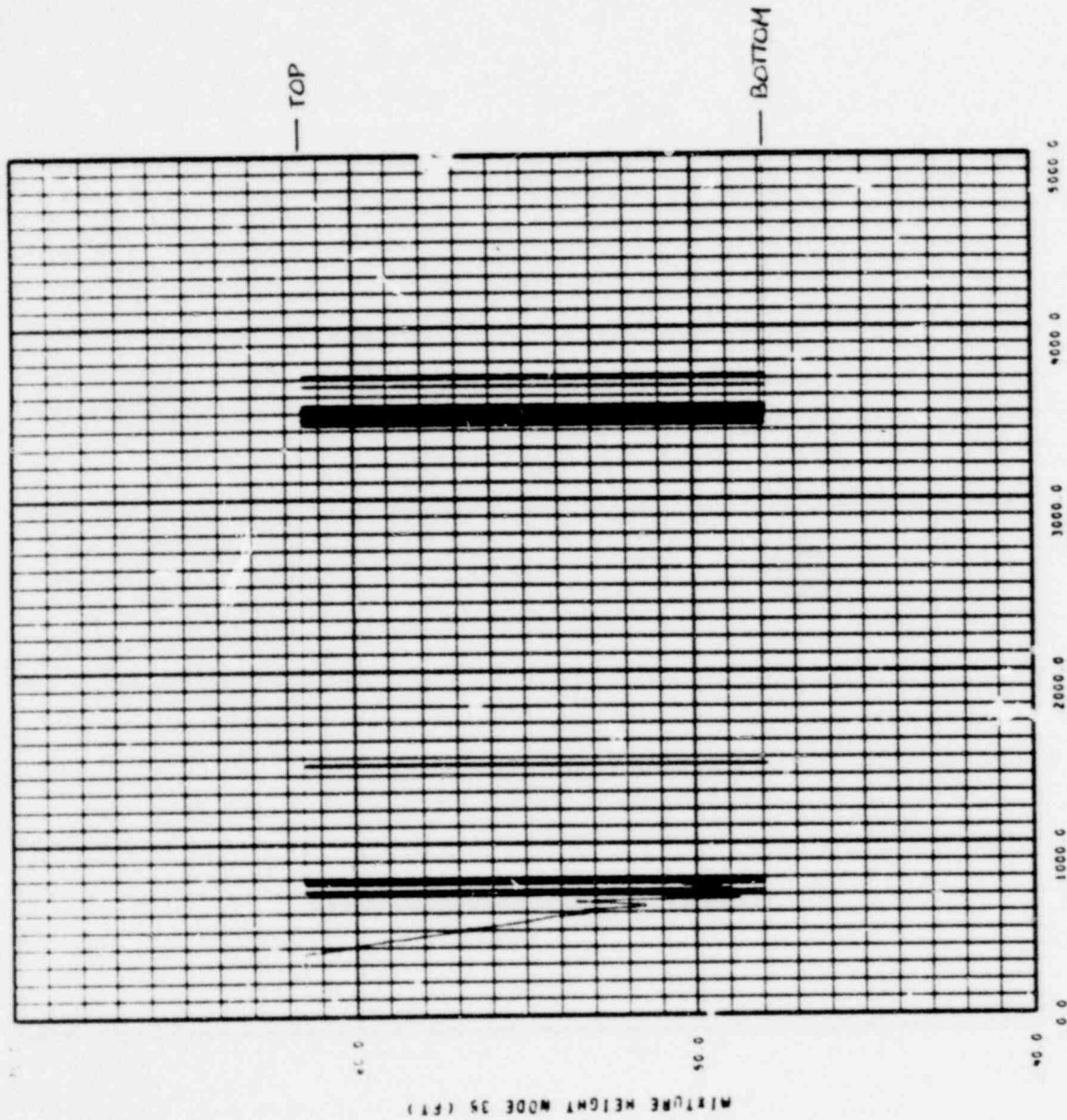


RES-23 2 IN CL #FLASH-NOTRUMP

FIGURE G2

1105 186

POOR ORIGINAL

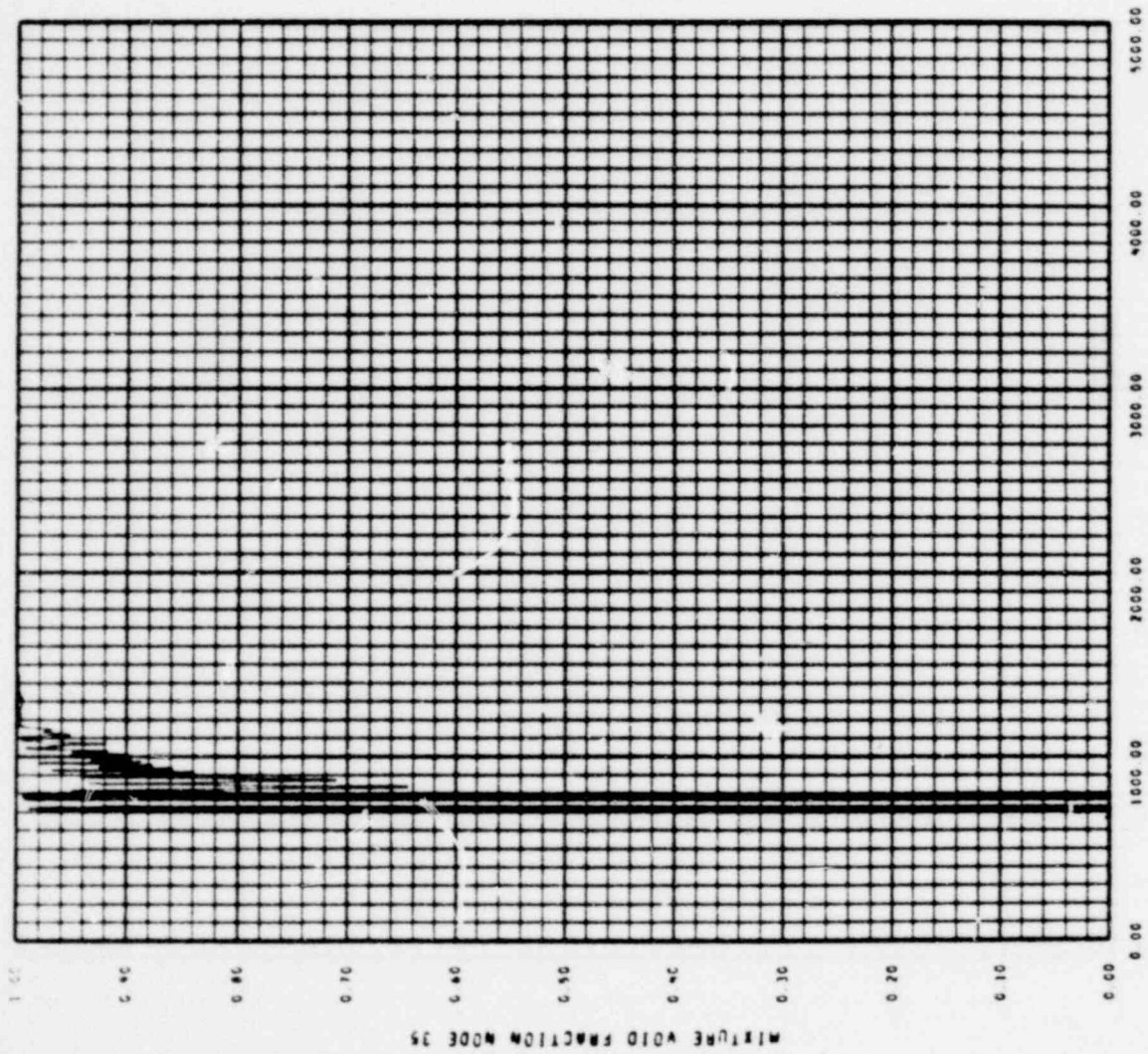


RESAR 2 IN CL WFLASH-NOTRUMP

FIGURE 63

1105 187

POOR ORIGINAL



RESA3 2 IN CL MFLASH-NOTRUMP

FIGURE 64

**POOR ORIGINAL**

1105 188

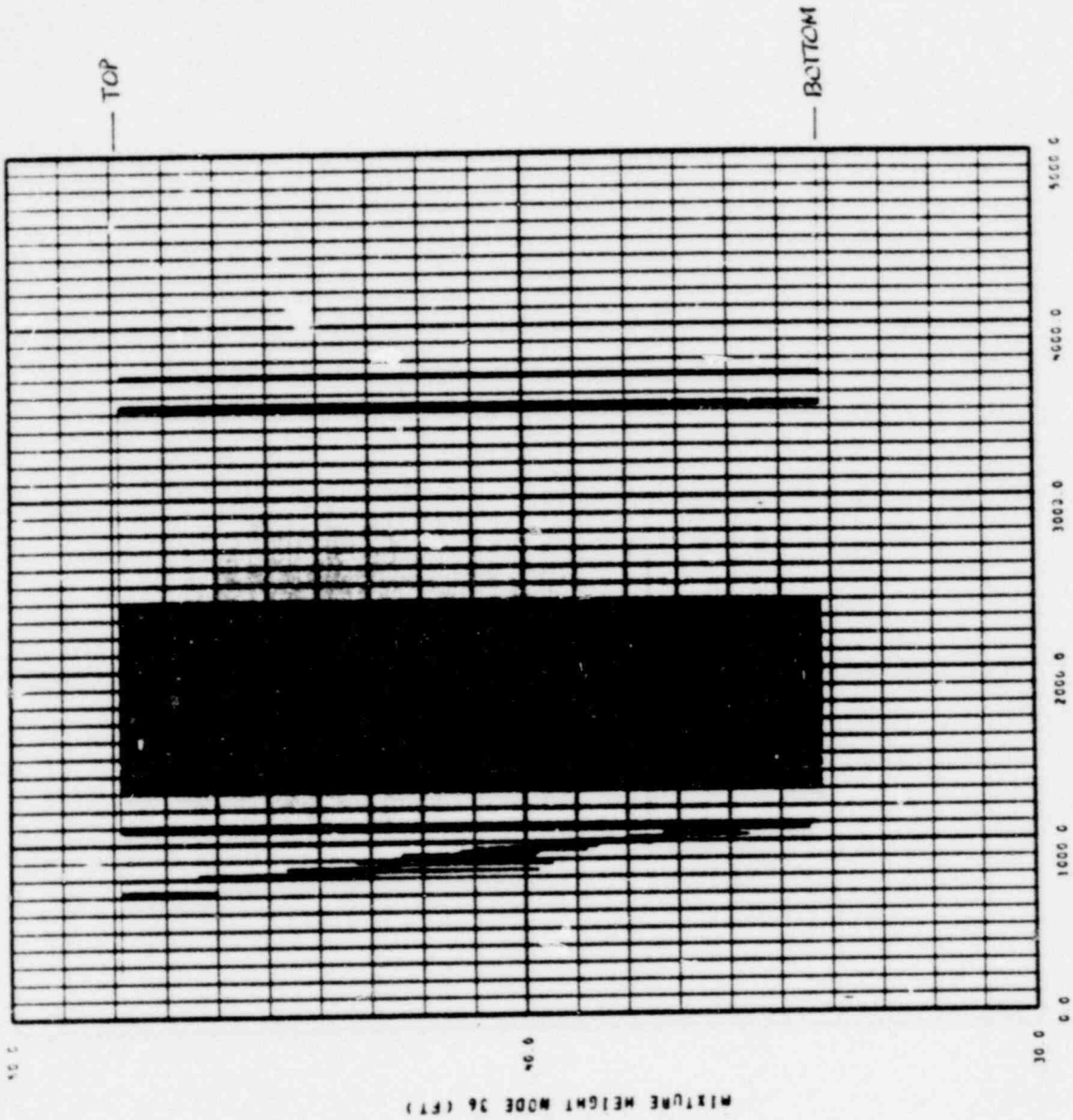


FIGURE 65

RESAR 2 IN CL WFLASH-NOTRUMP

. 1105 189

**POOR ORIGINAL**

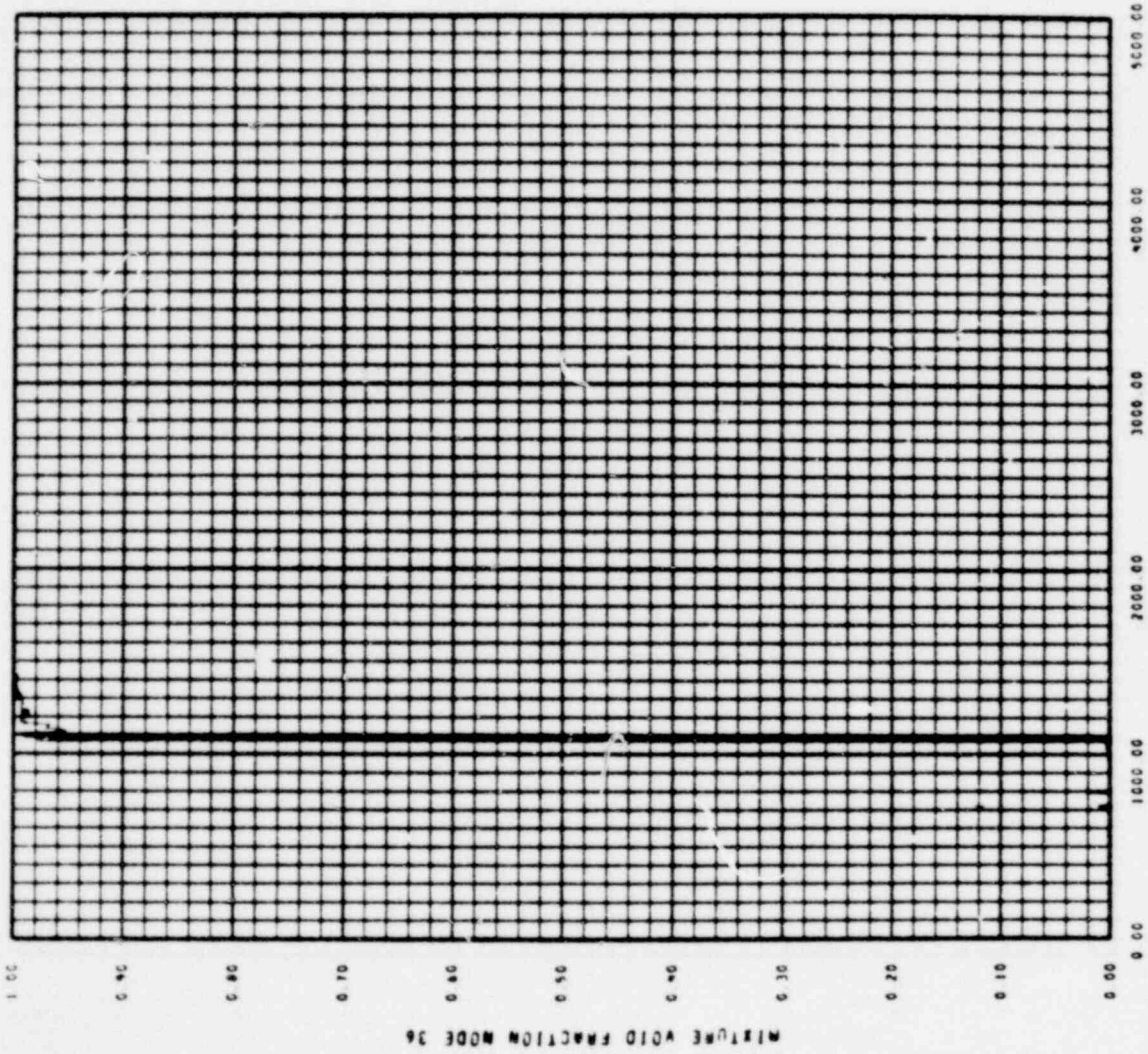


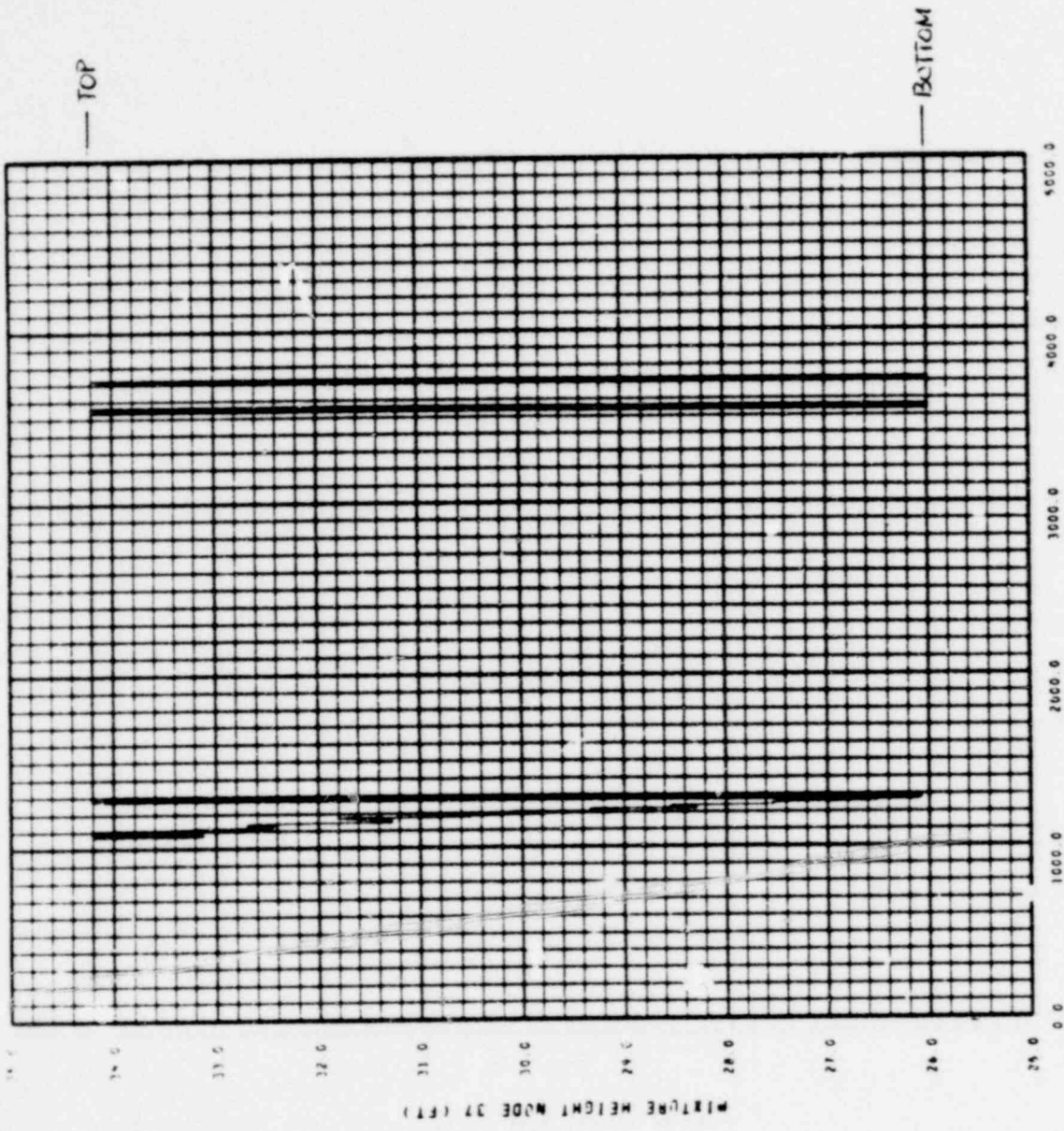
FIGURE 66

RESAR3 2 IN CL WFLASH-NOTRUMP

1105 190

**POOR ORIGINAL**





RESARJ 2 IN CL WFLASH-NOTRUMP

FIGURE 67

POOR ORIGINAL

1105 191

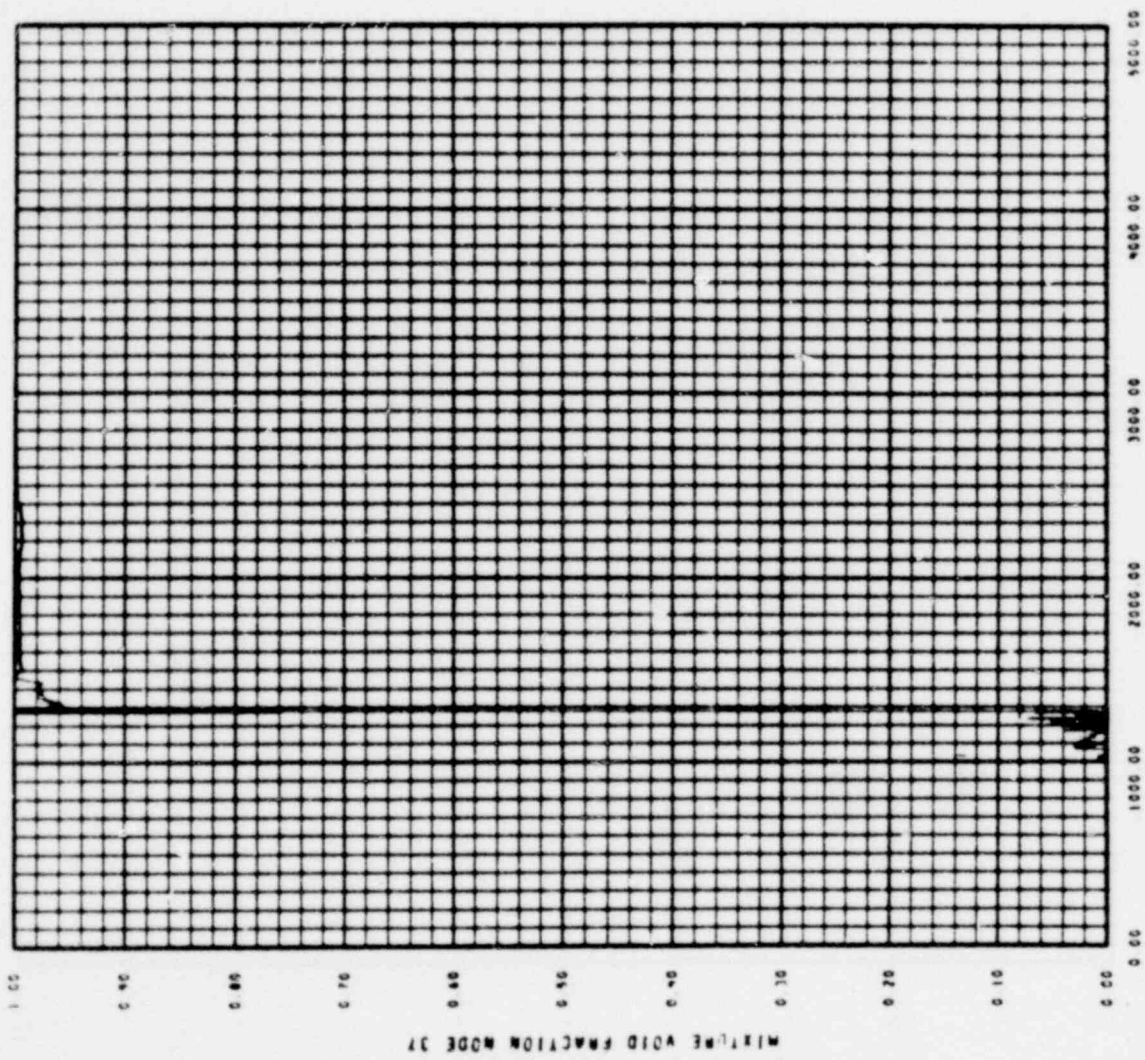


FIGURE 68

**POOR ORIGINAL** RESA3 2 IN CL WFLASH-NOTRUMP

1105 192

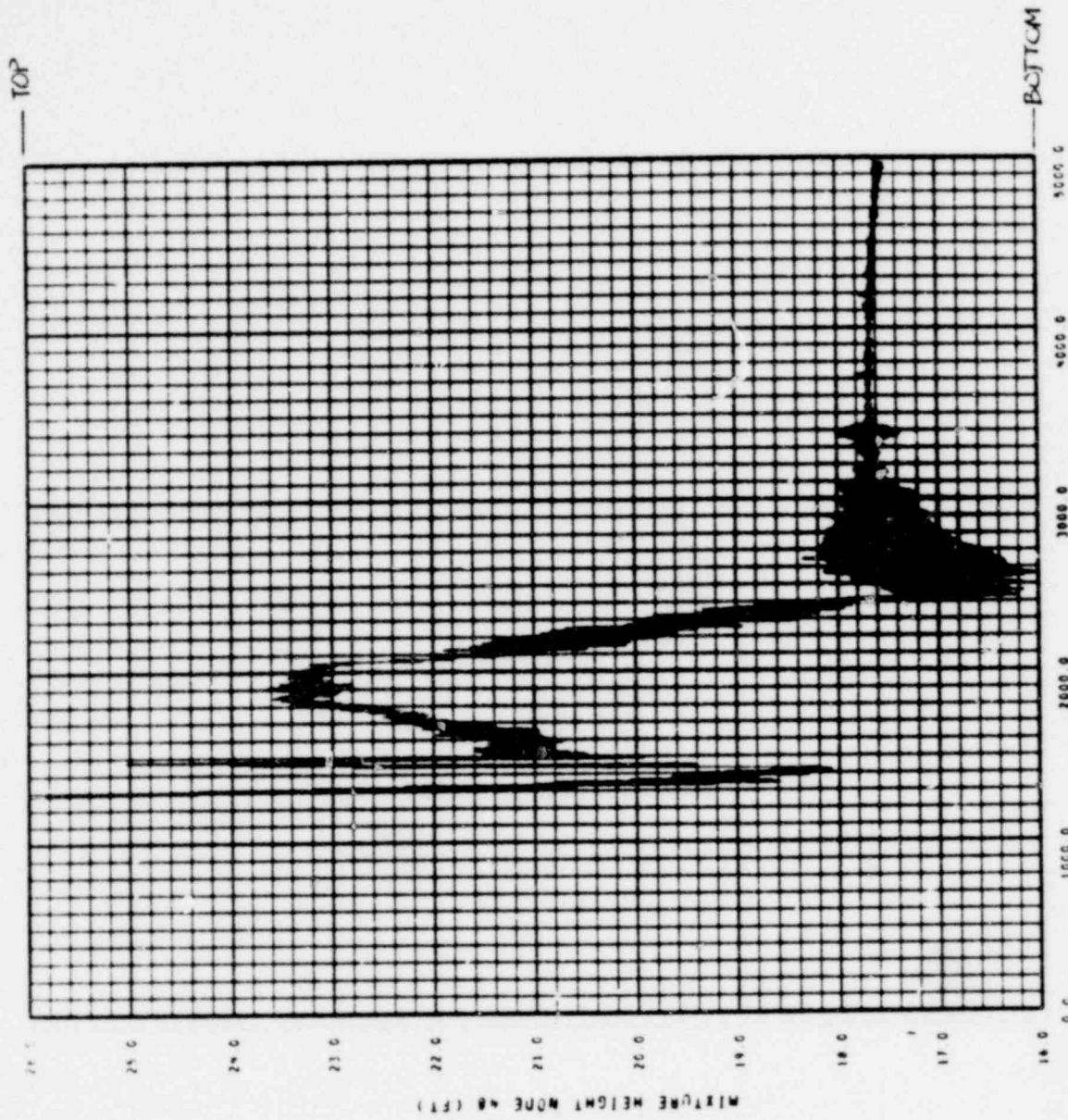
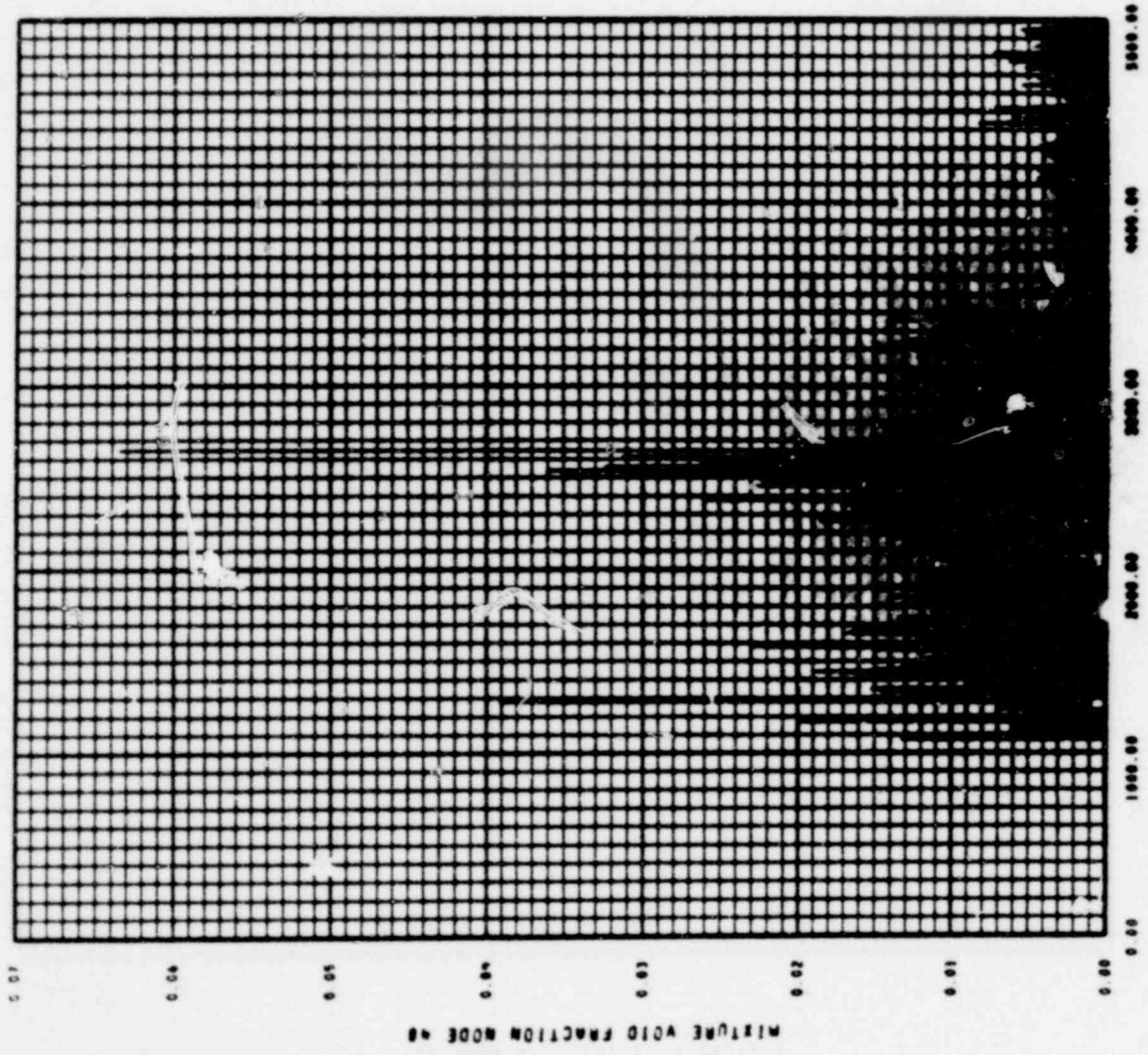


FIGURE 69

RESAB 2 IN CL MFLASH-NOTRUMP

1105 193

POOR ORIGINAL

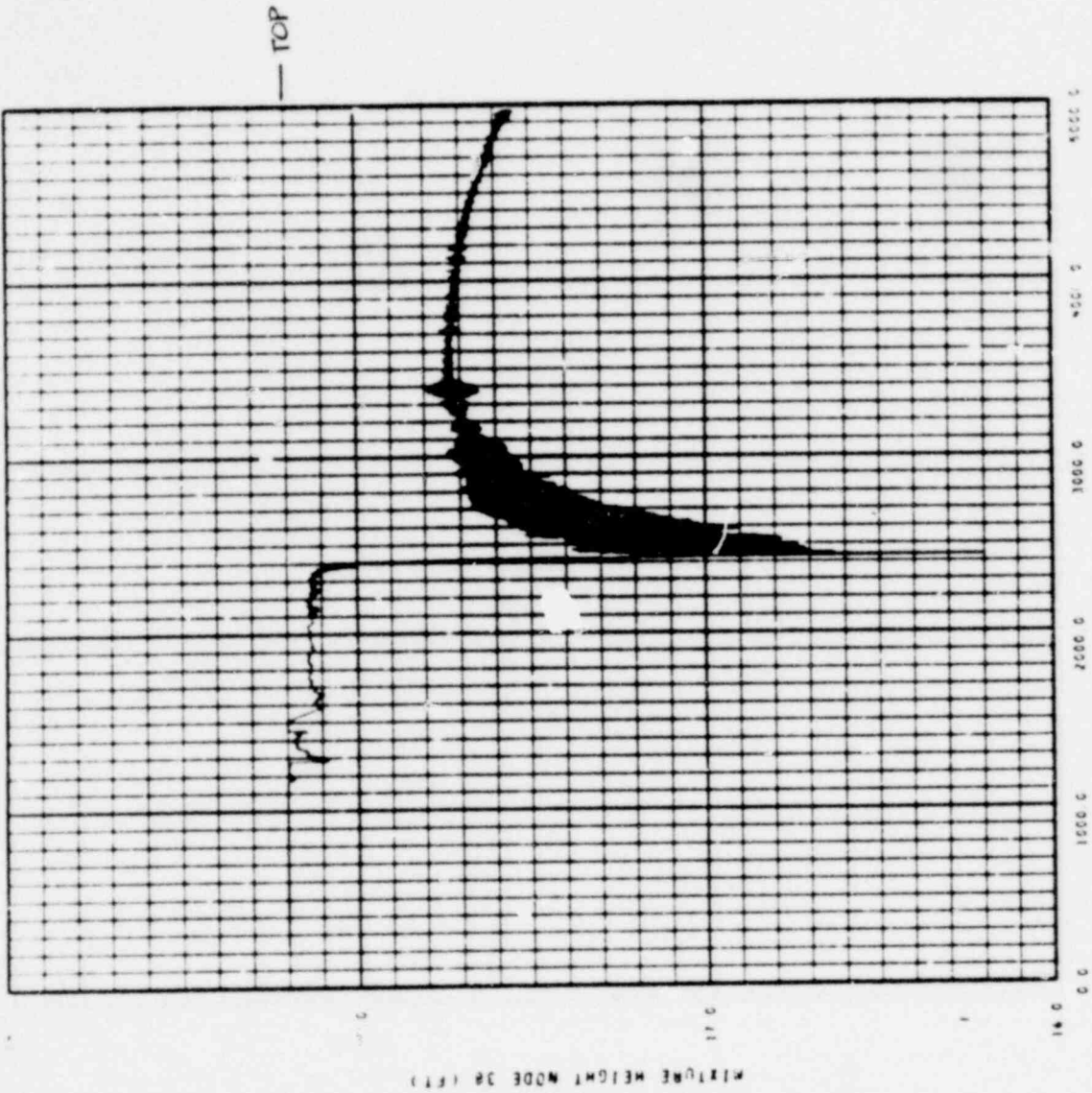


RESA83 2 IN CL MFLASH-MOTRUMP

FIGURE 70

. 1105 194

POOR ORIGINAL



RESAP 2 IN CL FLASH-NO TRUMP

FIGURE 71

1105 195

POOR ORIGINAL

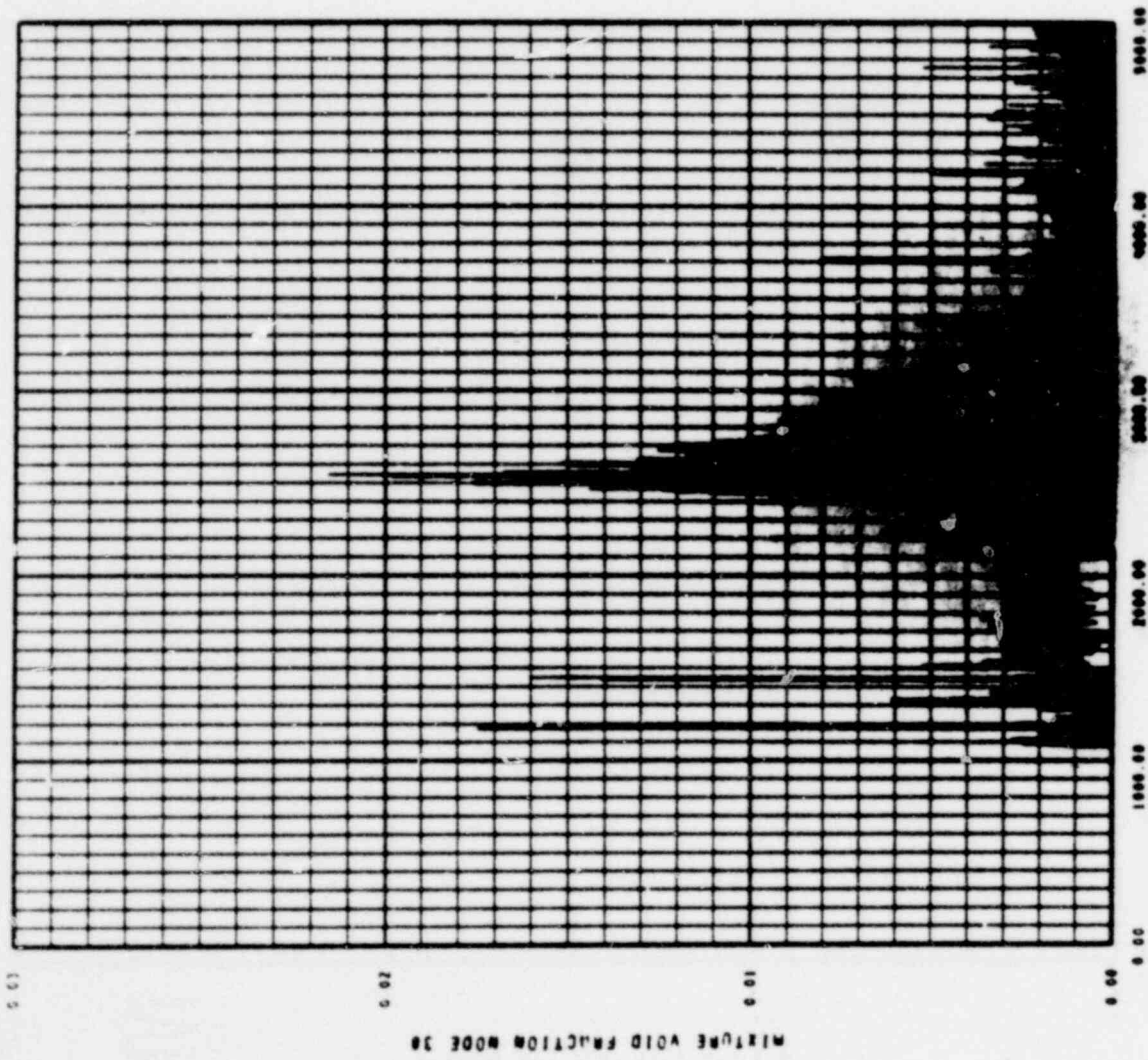


FIGURE 72

POOR ORIGINAL

1105 196

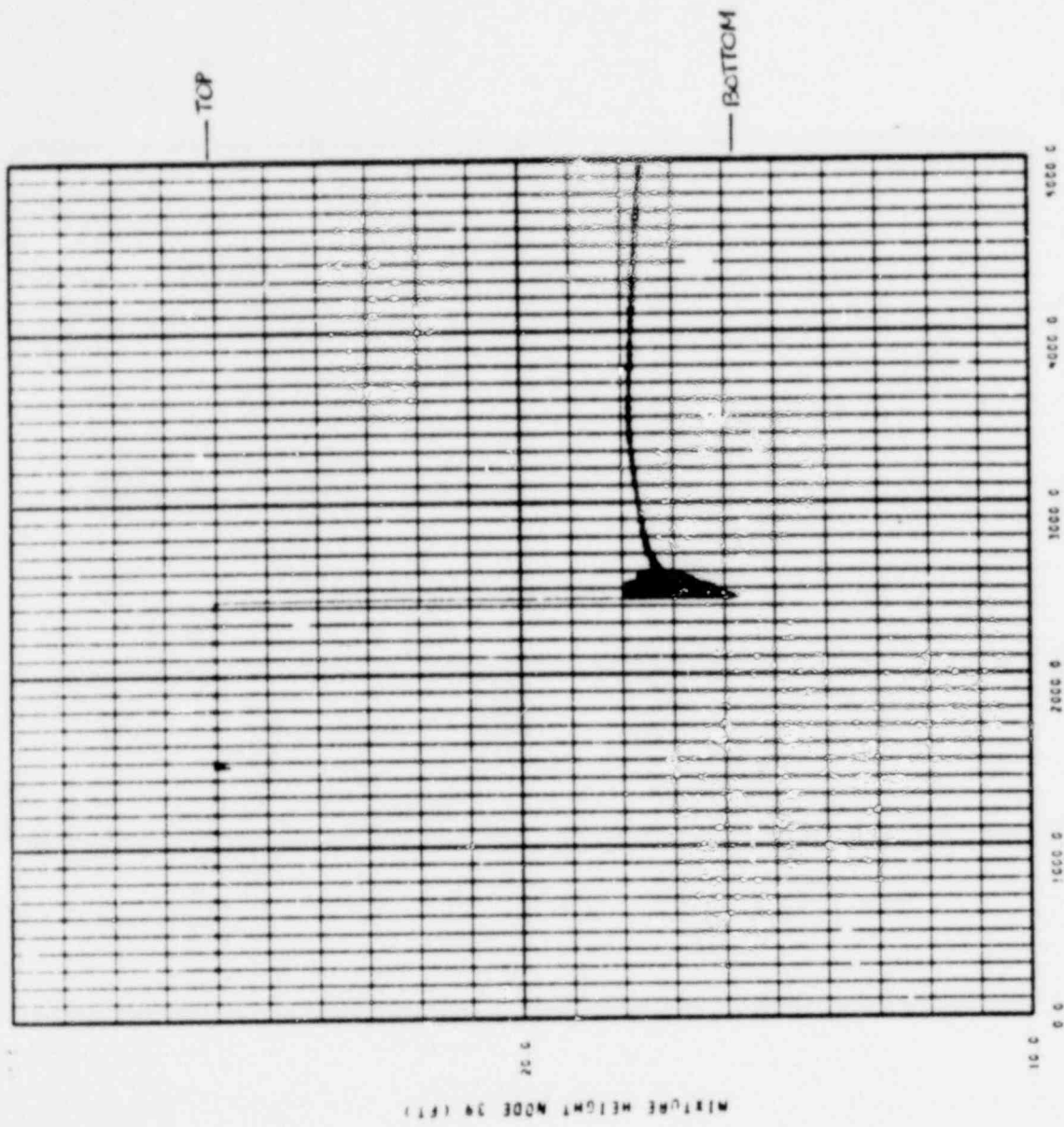
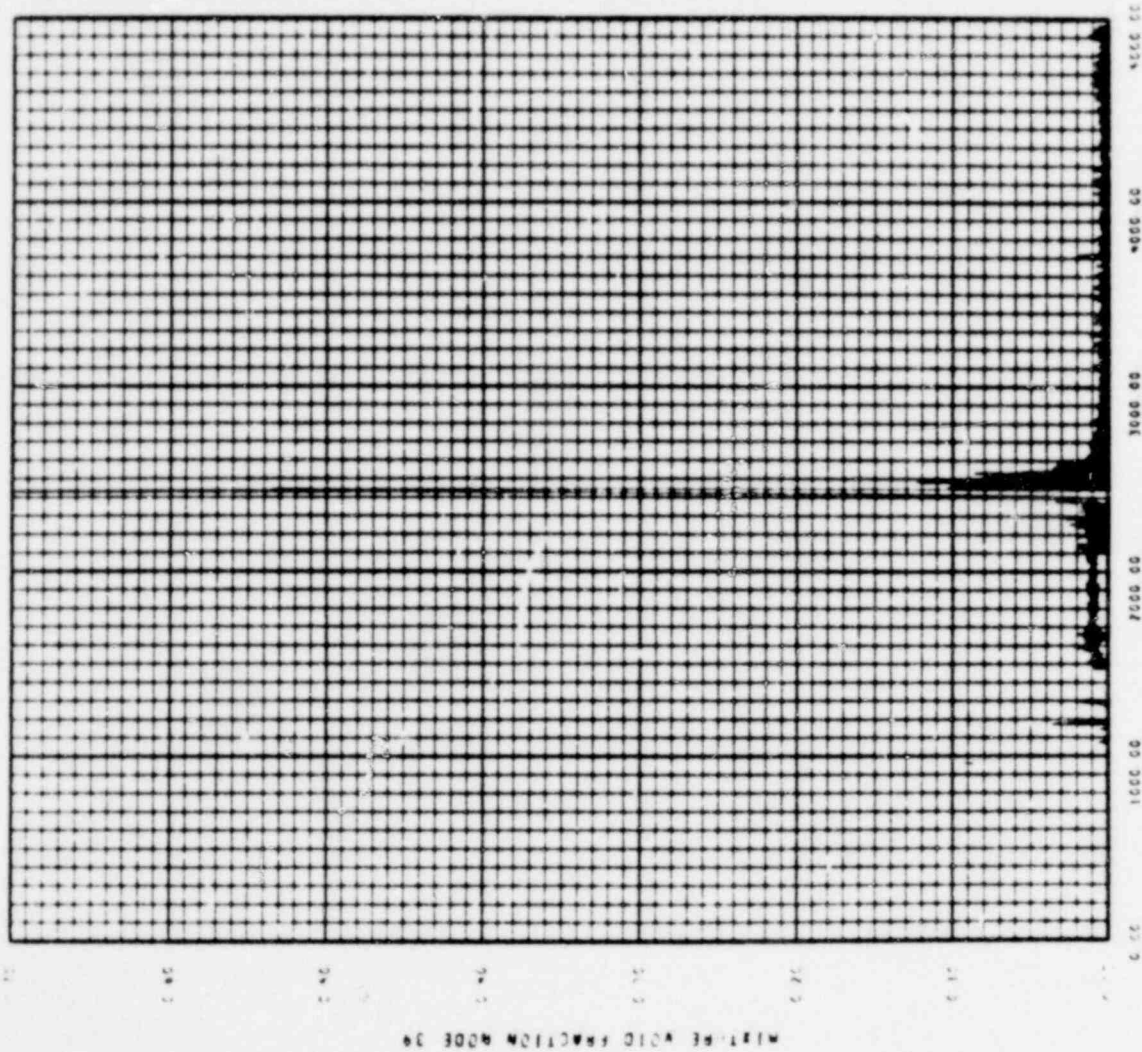


FIGURE 73

1105 197

POOR ORIGINAL

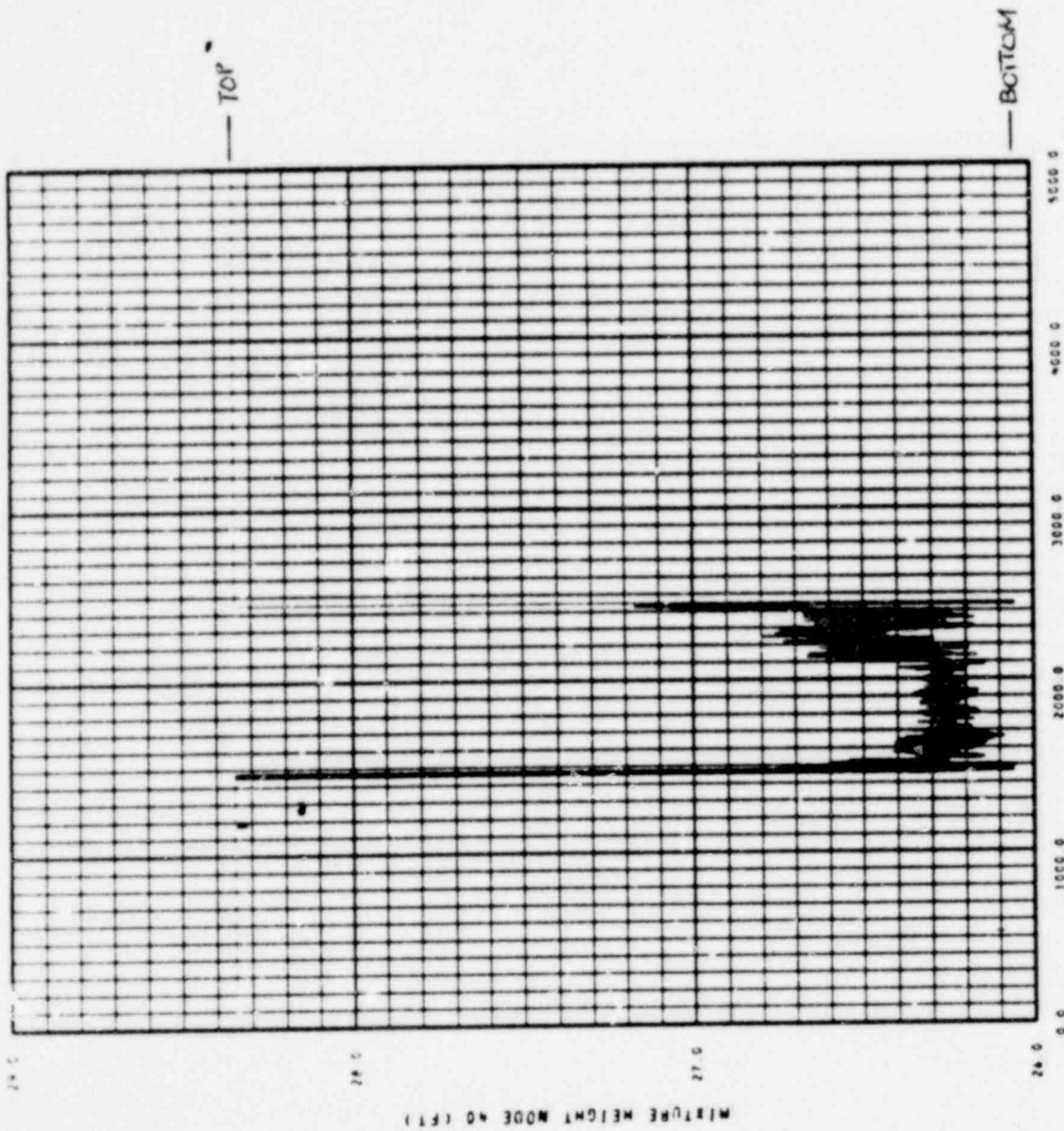


**POOR ORIGINAL**  
 REAR 3 IN CL WFLASH-NOTRUMP

FIGURE 74

1105 198





RESARS 2 IN CL WFLASH-NOTRUP  
TIME (SECONDS)

FIGURE 75

1105 199

**POOR ORIGINAL**

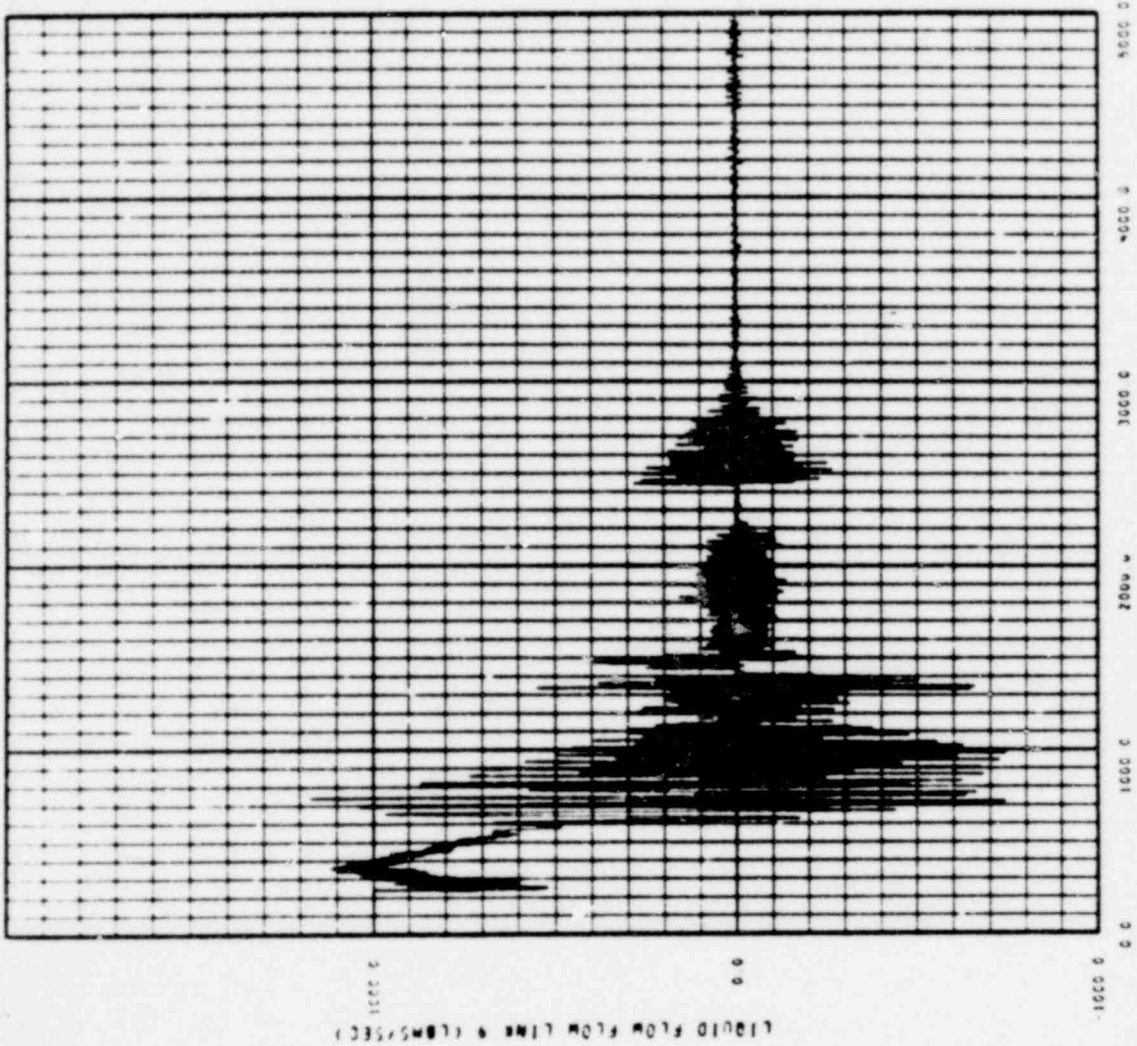


FIGURE 76

RECORD 2 IN CI MELACH-NOTRUMP

POOR ORIGINAL

1105 200

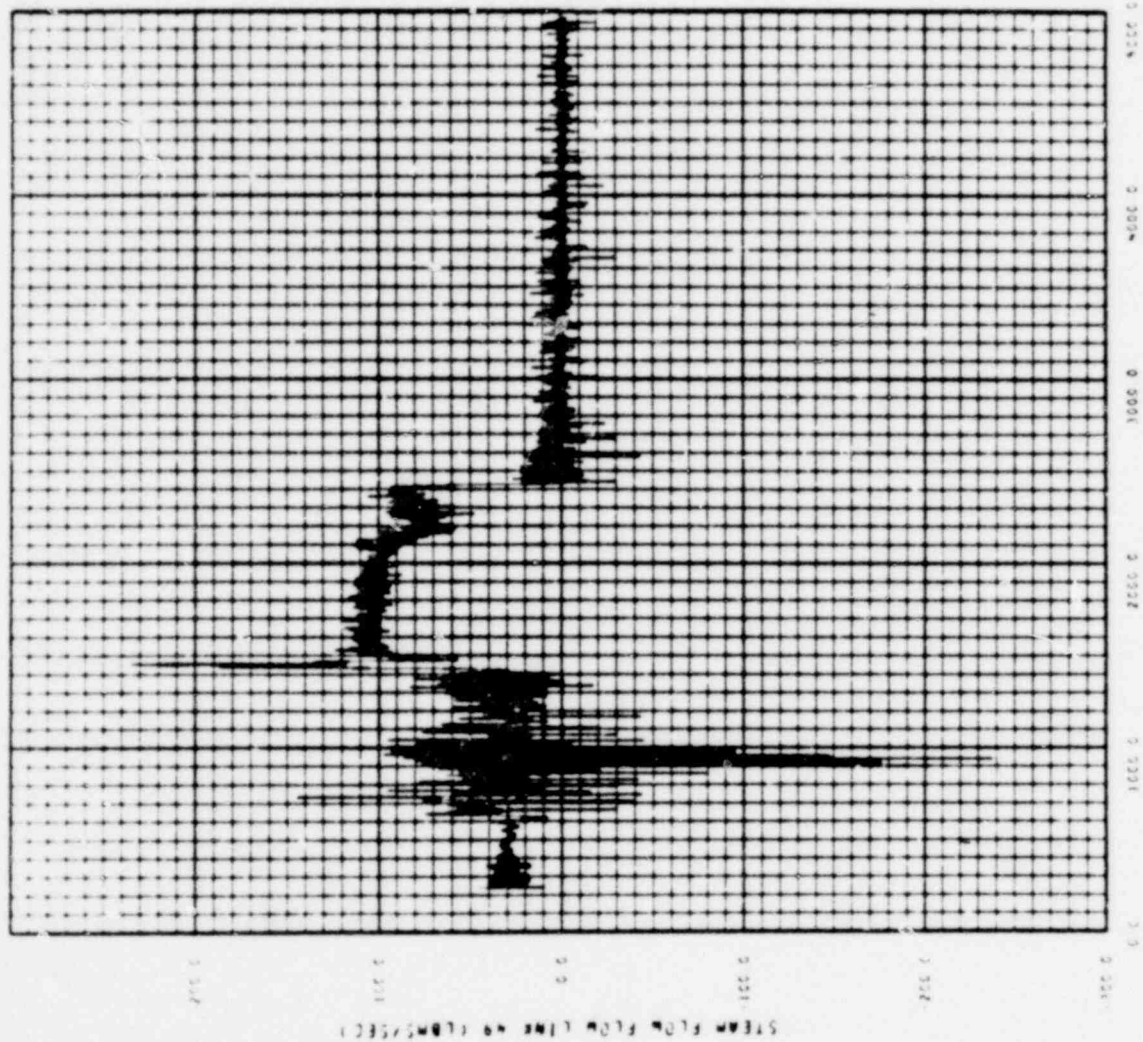


**POOR ORIGINAL**

1105 201

RESAR3 2 IN CL W/FLASH-NOTRUMP

FIGURE 77

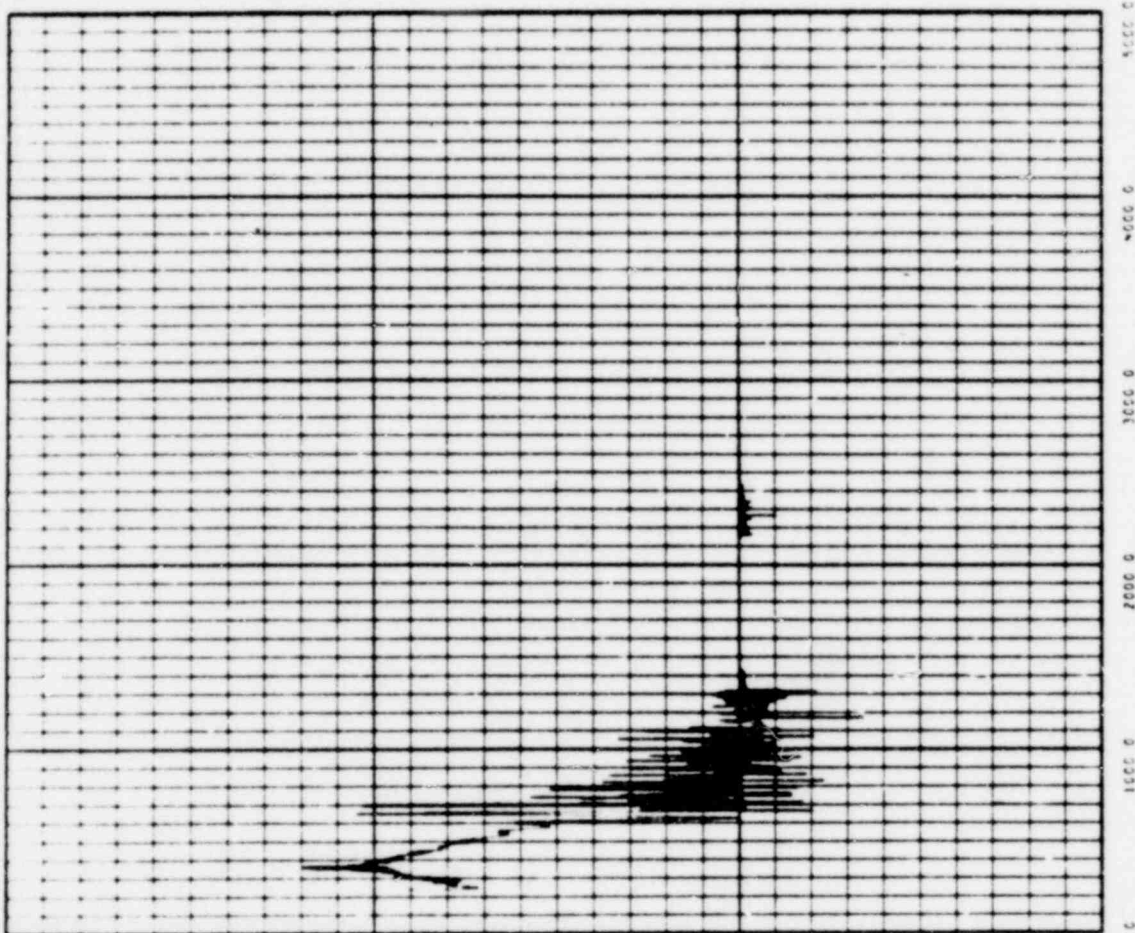


RECORD 2 IN CL FLASH MONTROPP  
 TIME (SECONDS)

FIGURE 78

1105 202

**POOR ORIGINAL**



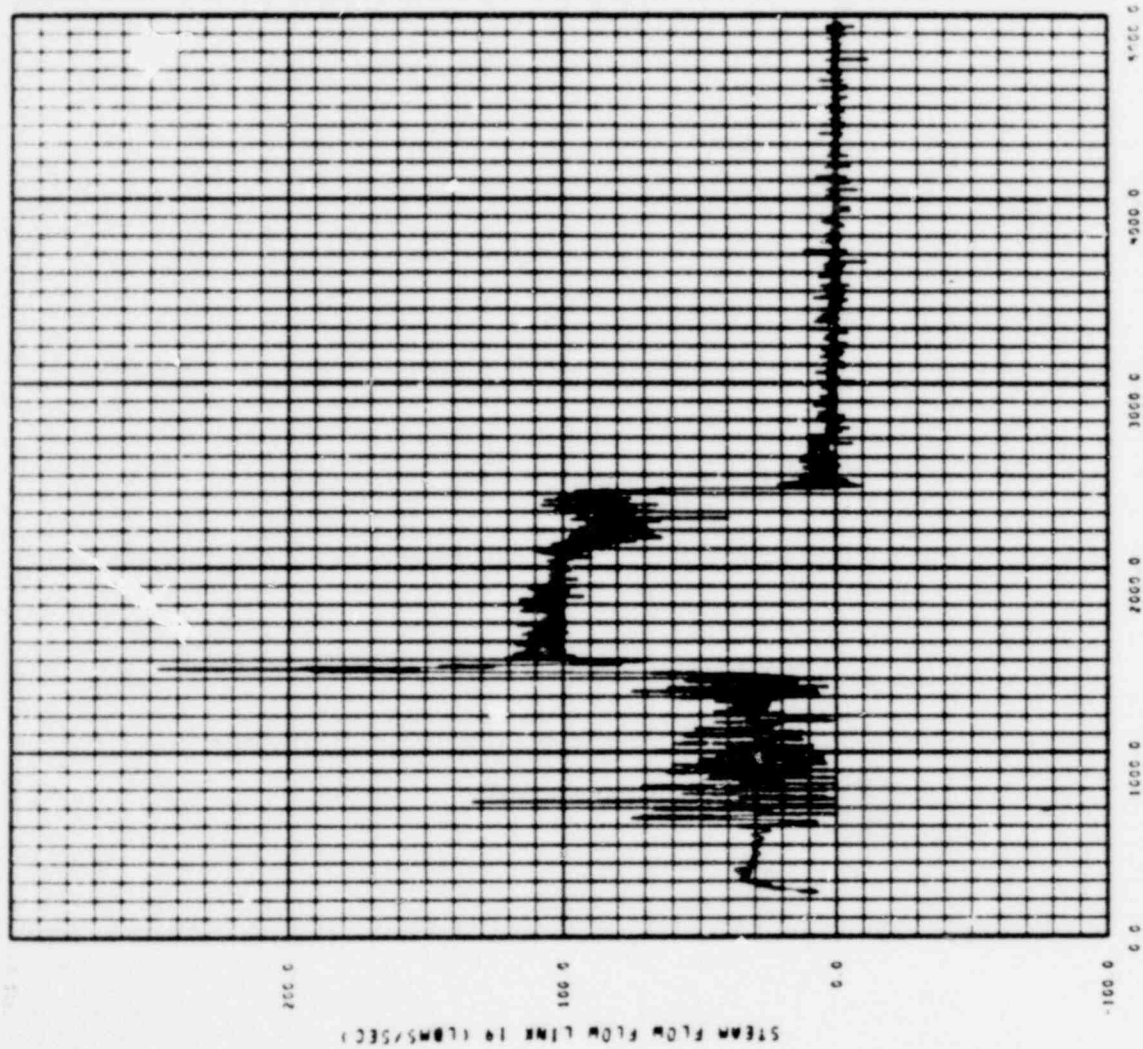
L1010 FLOW LINE IN FLAME/5511

RESAR 2 IN CL WFLASH-NOTRUMP

FIGURE 79

1105 203

**POOR ORIGINAL**

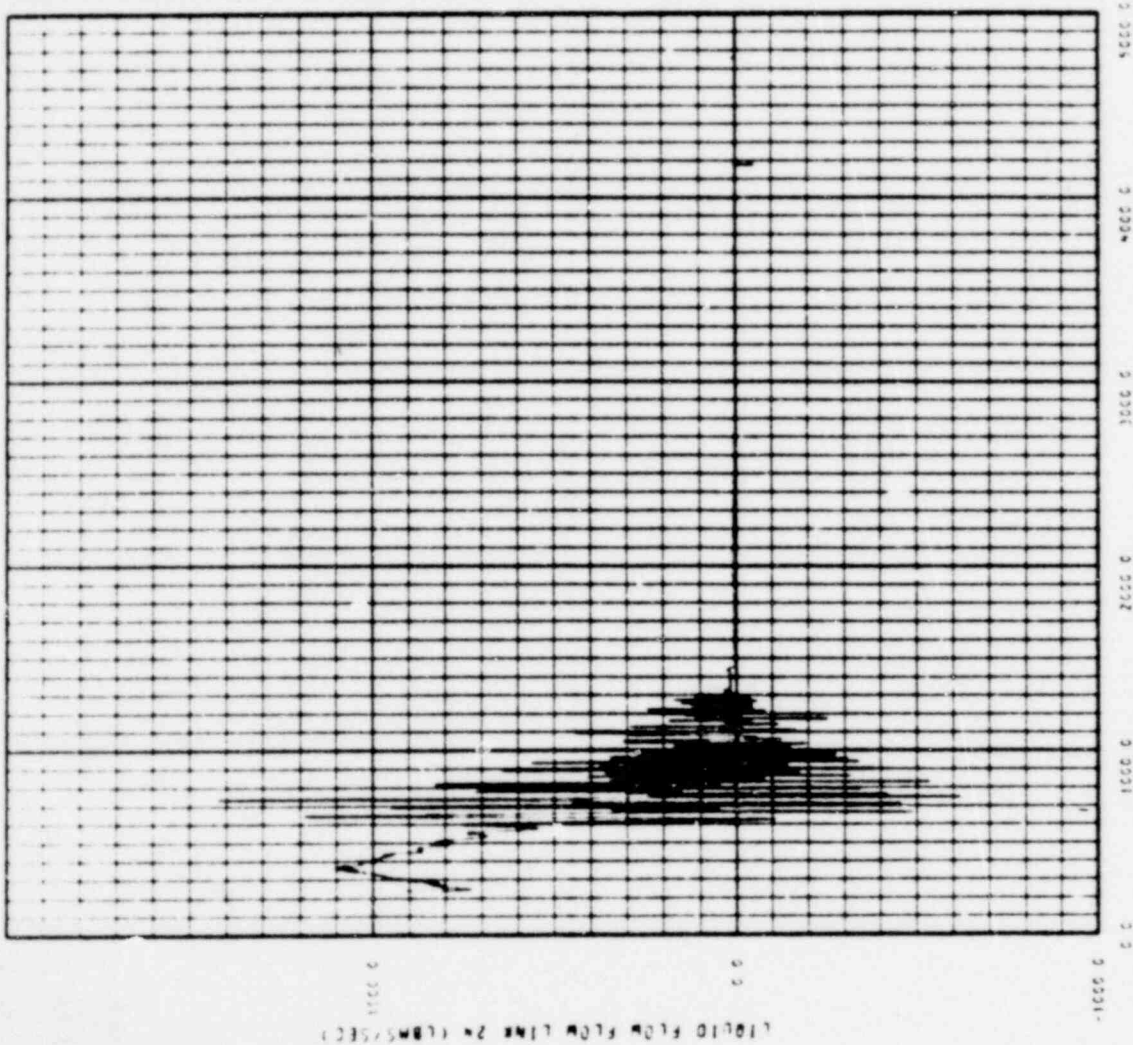


REFSAB 2 IN CL WFLASH-NOTRUMP  
TIME (SECONDS)

FIGURE 30

**POOR ORIGINAL**

1105 204

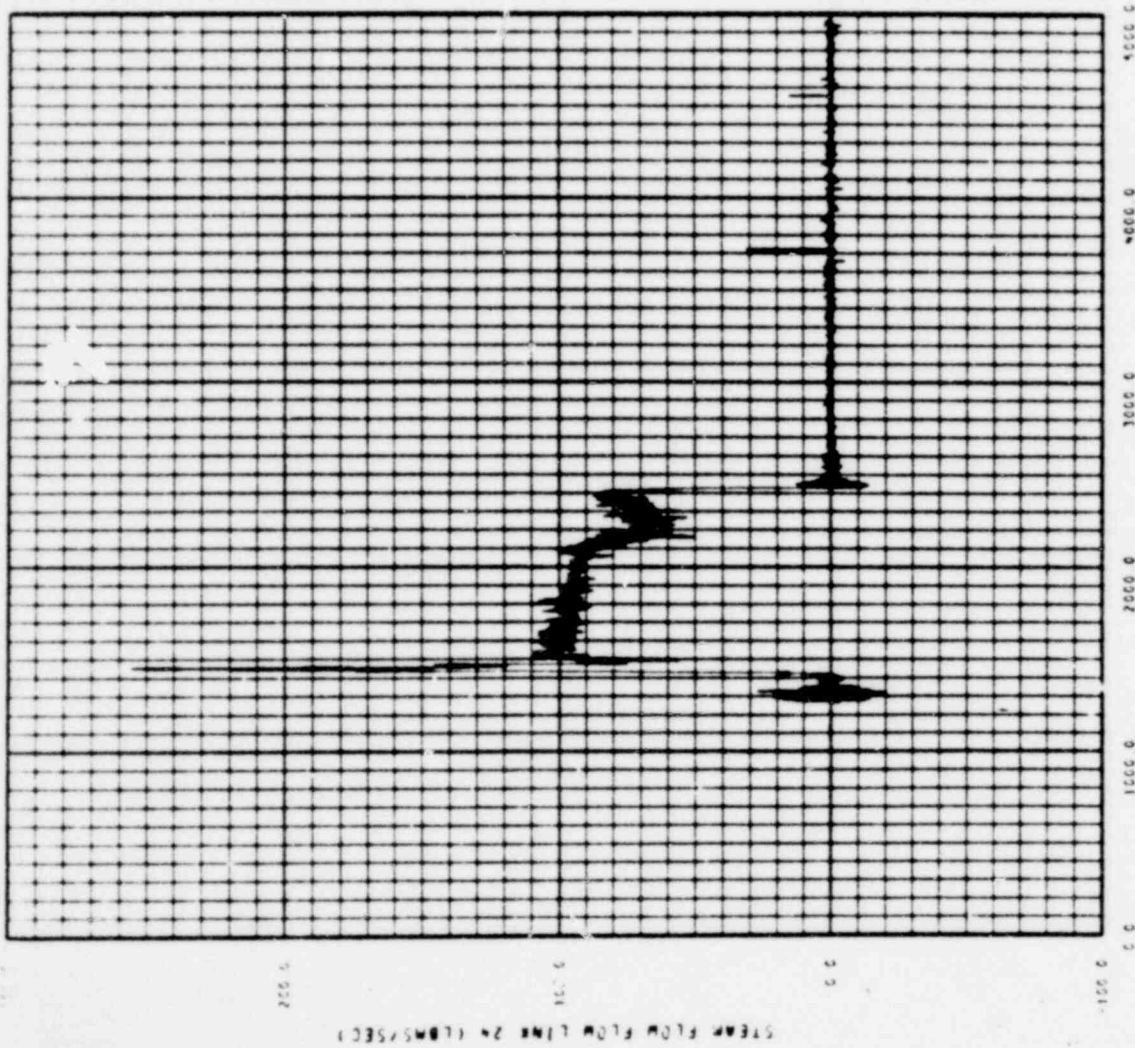


RECORD 2 IN CL WFLASH-NOTRUMP

FIGURE 81

1105 205

**POOR ORIGINAL**



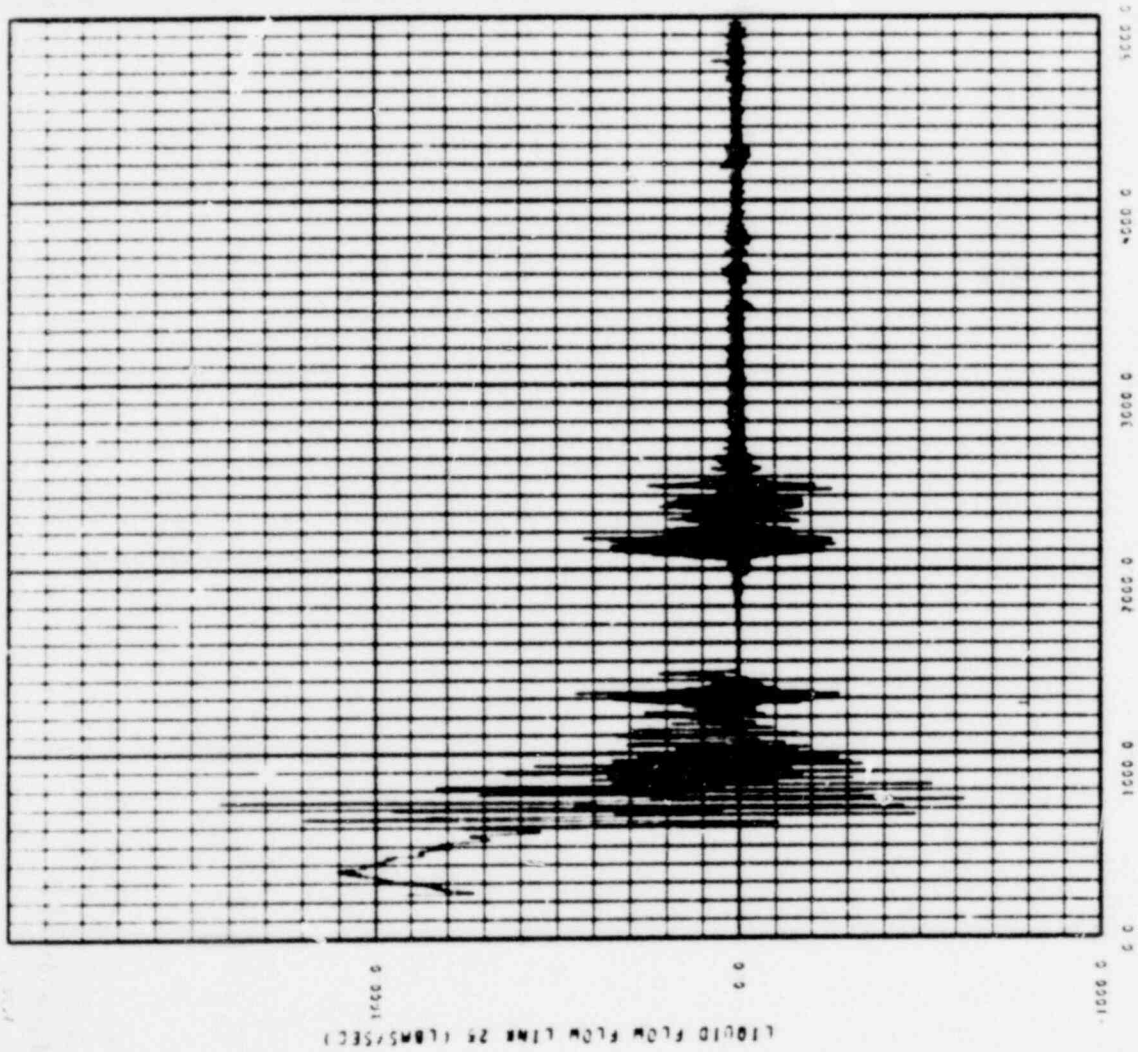
RESA3 2 IN CL WFLASH-NOTRUMP

FIGURE 82

**POOR ORIGINAL**

1105 200



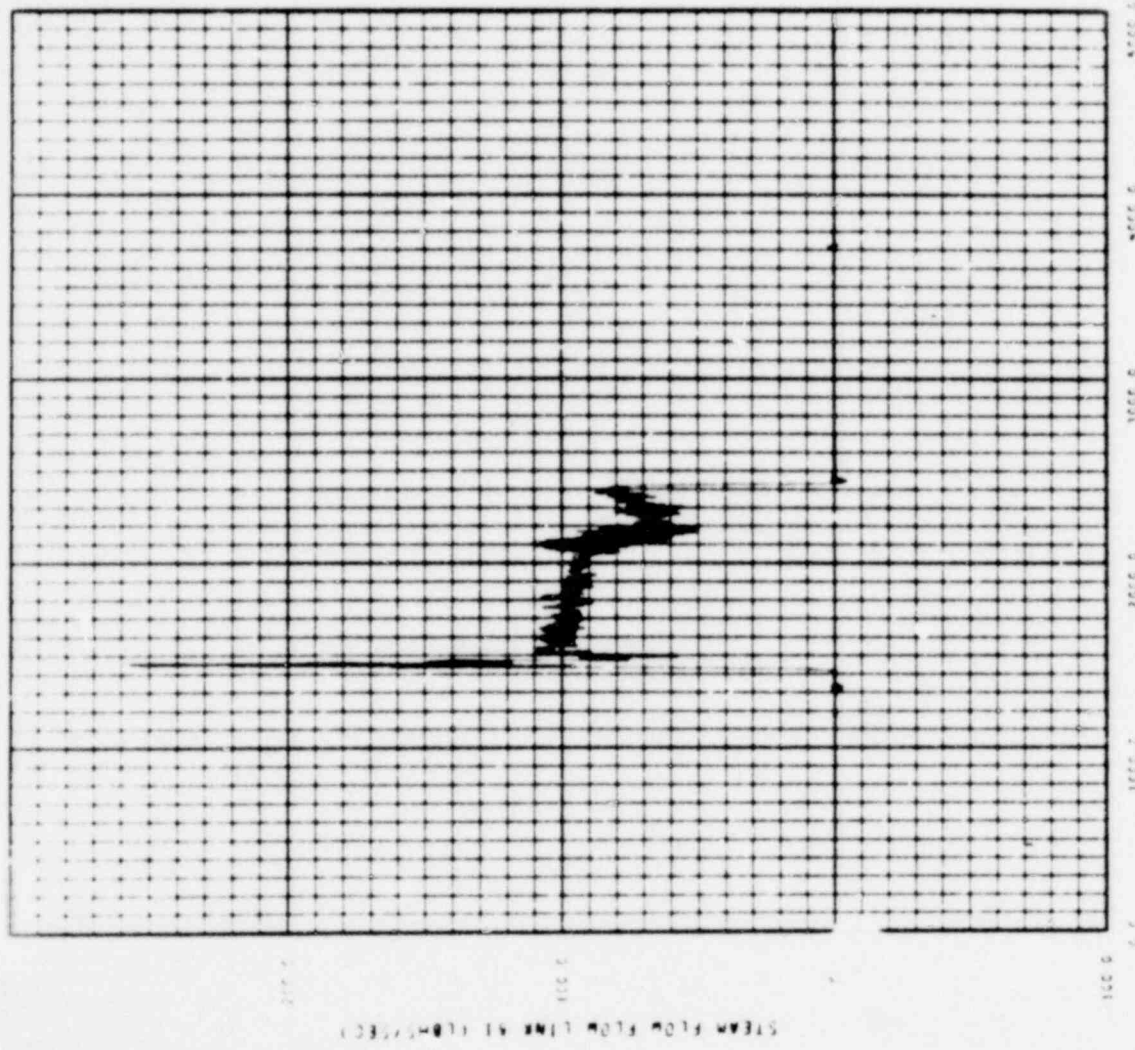


RESAR3 2 IN CL WFLASH-NOTRUMP

FIGURE S3

**POOR ORIGINAL**

. 1105 207

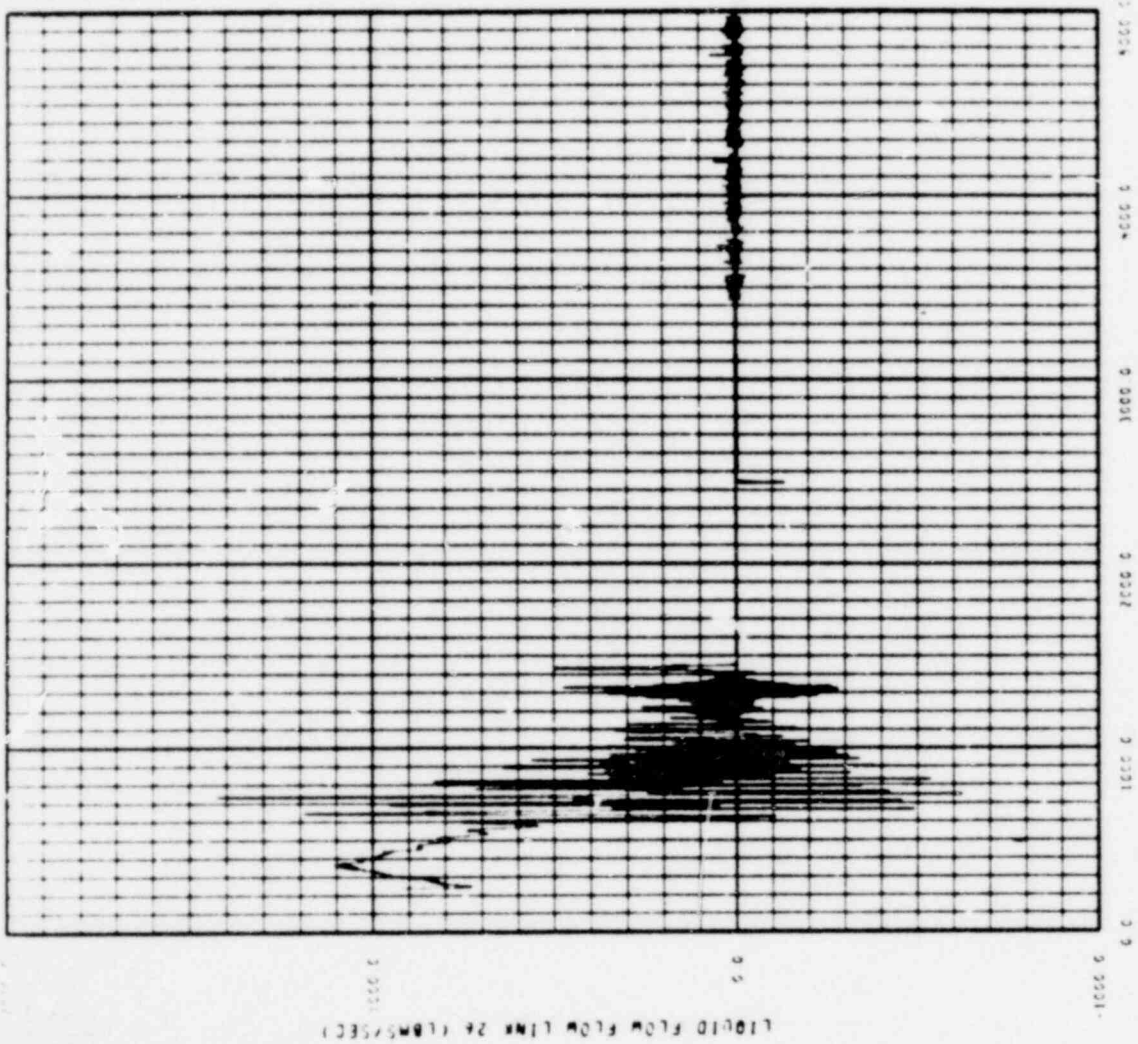


. 1105 208

RESULT 7 IN CL WFLASH-NOTRIMP

FIGURE 84

**POOR ORIGINAL**

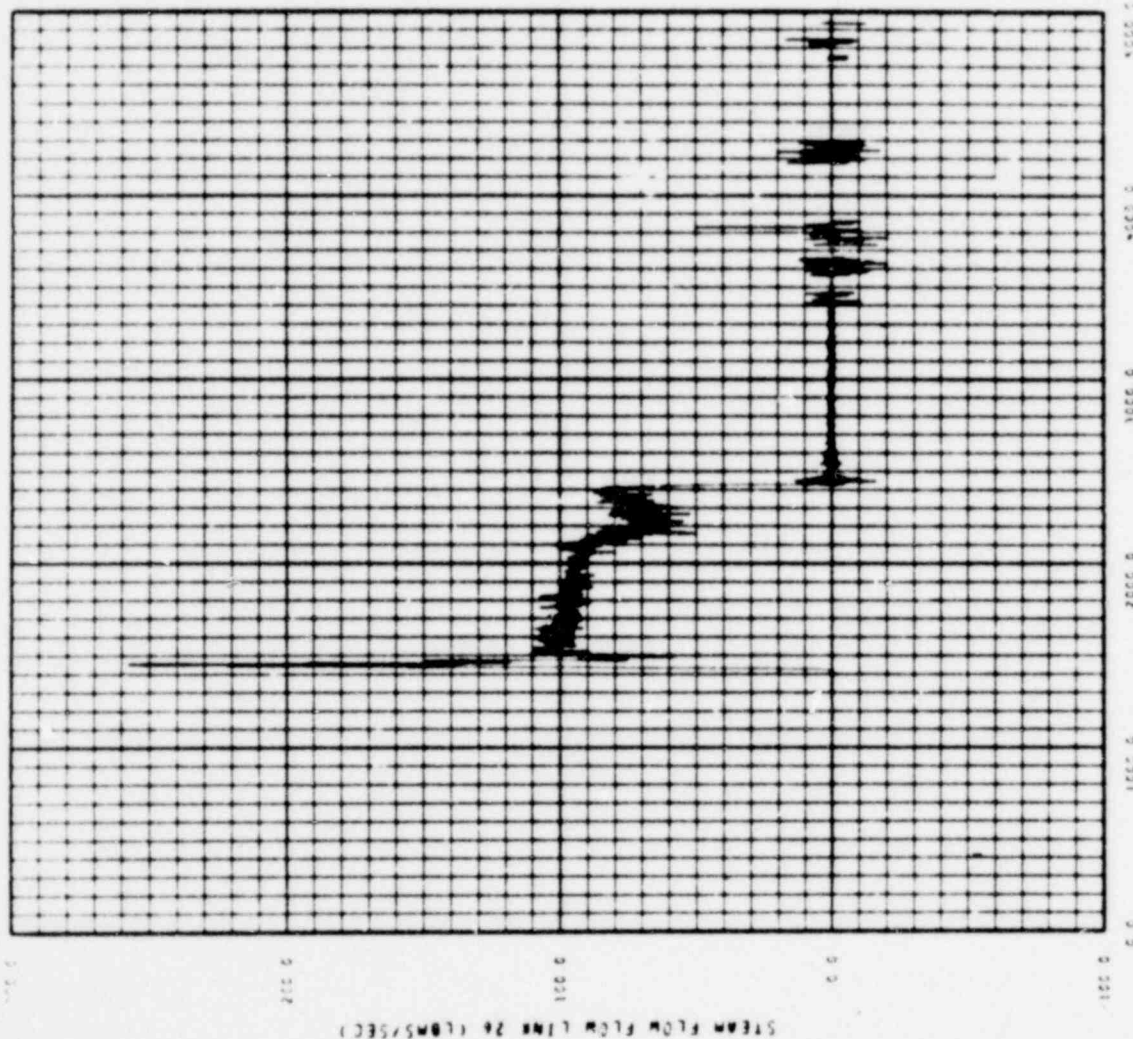


REAR 2 IN CL W/FLASH-NOTRUMP

FIGURE 85

**POOR ORIGINAL**

1105 209

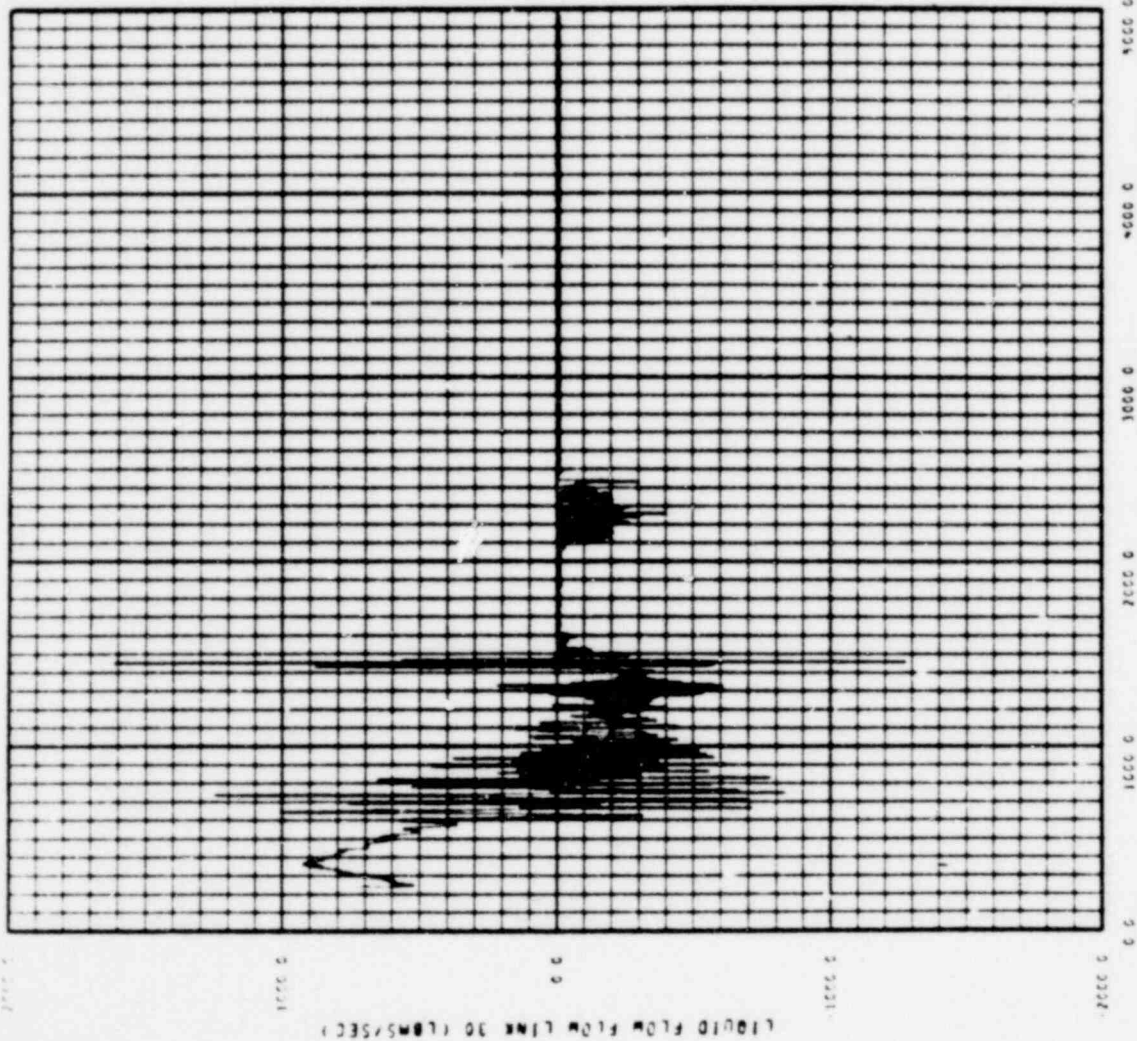


RESAB 2 IN CL MFLASH-NOTRUMP

FIGURE 86

1105 210

**POOR ORIGINAL**

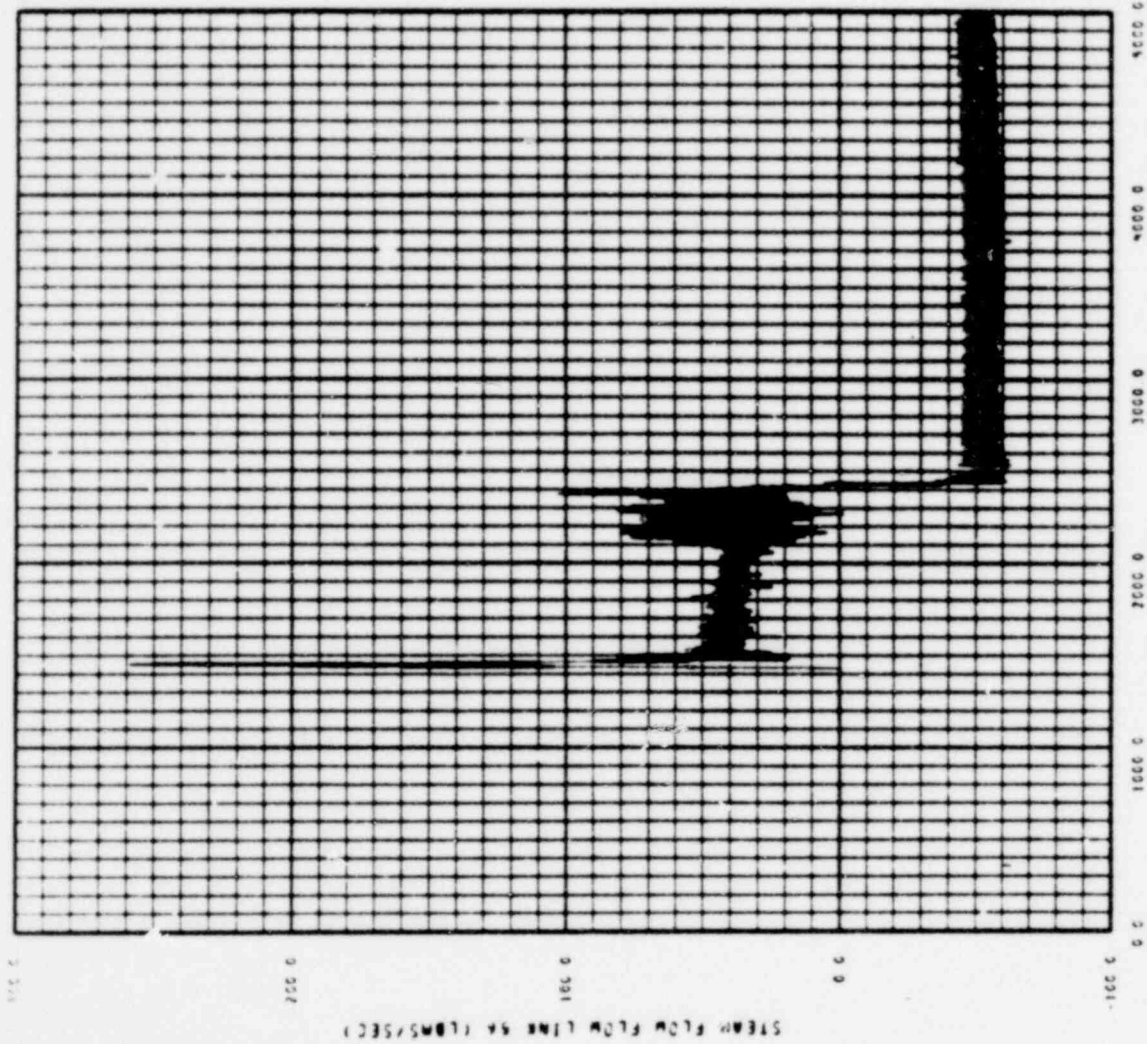


RESART 2 IN CL WFLASH-MOTRUMP

FIGURE 87

1105 211

**POOR ORIGINAL**

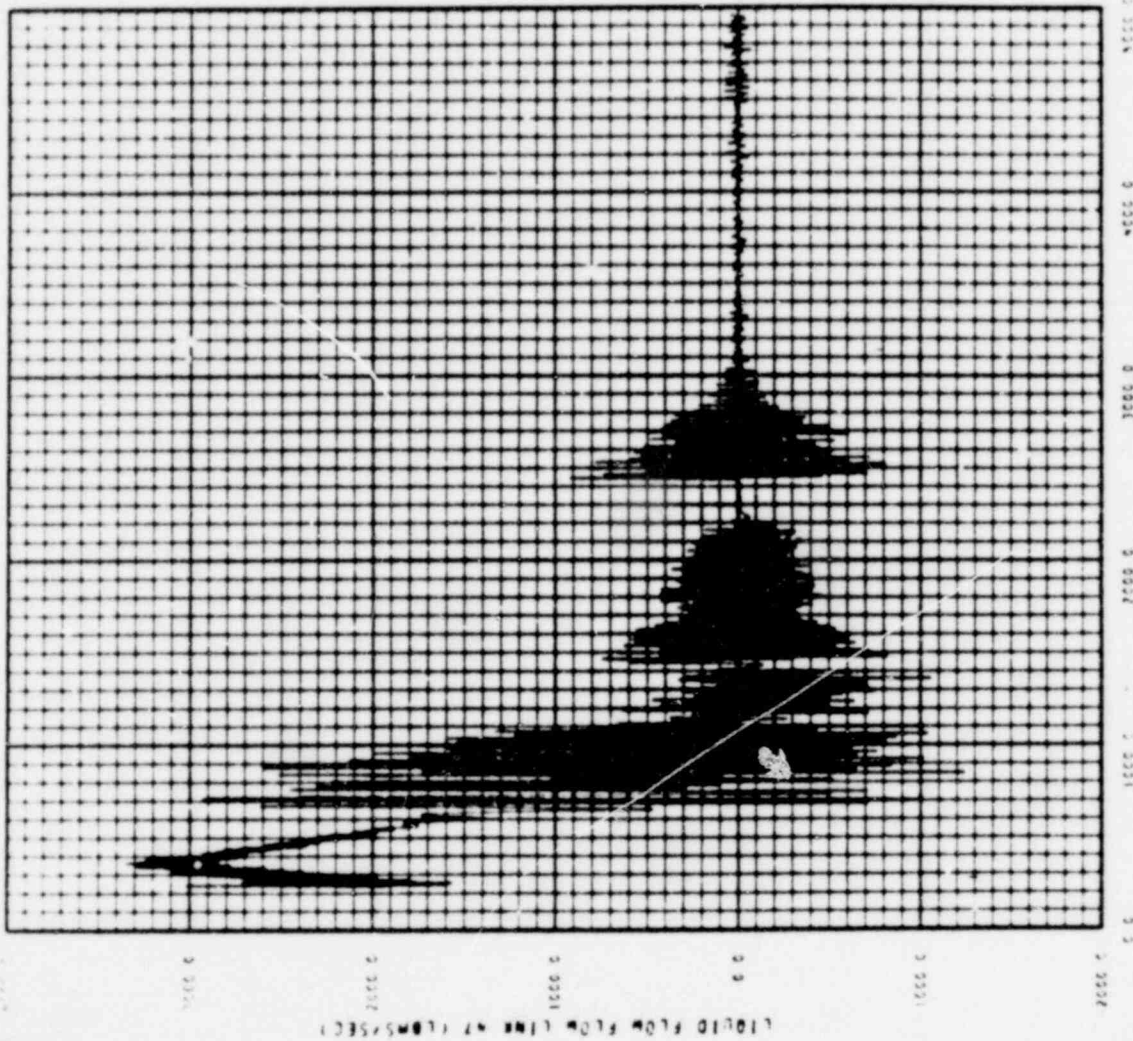


RESARD 2 IN CL WFLASH-NOTRUMP

FIGURE 88

1105 212

POOR ORIGINAL

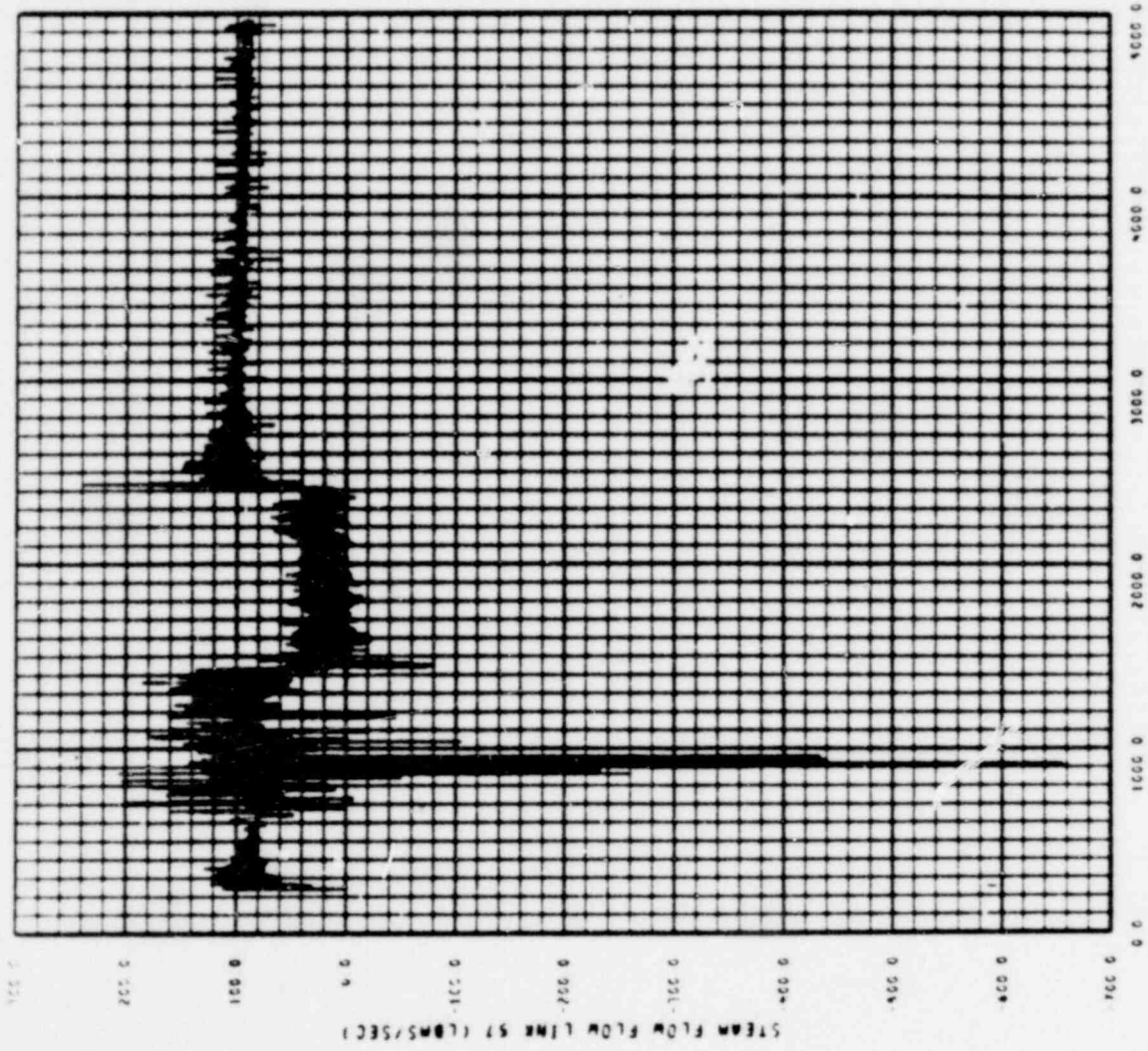


RECAP 2 IN CL W/FLASH-NO TRUMP

FIGURE 89

POOR ORIGINAL

1105 213



RESA3 2 IN CL WFLASH-NOTRUMP

FIGURE 90

1105 214

**POOR ORIGINAL**



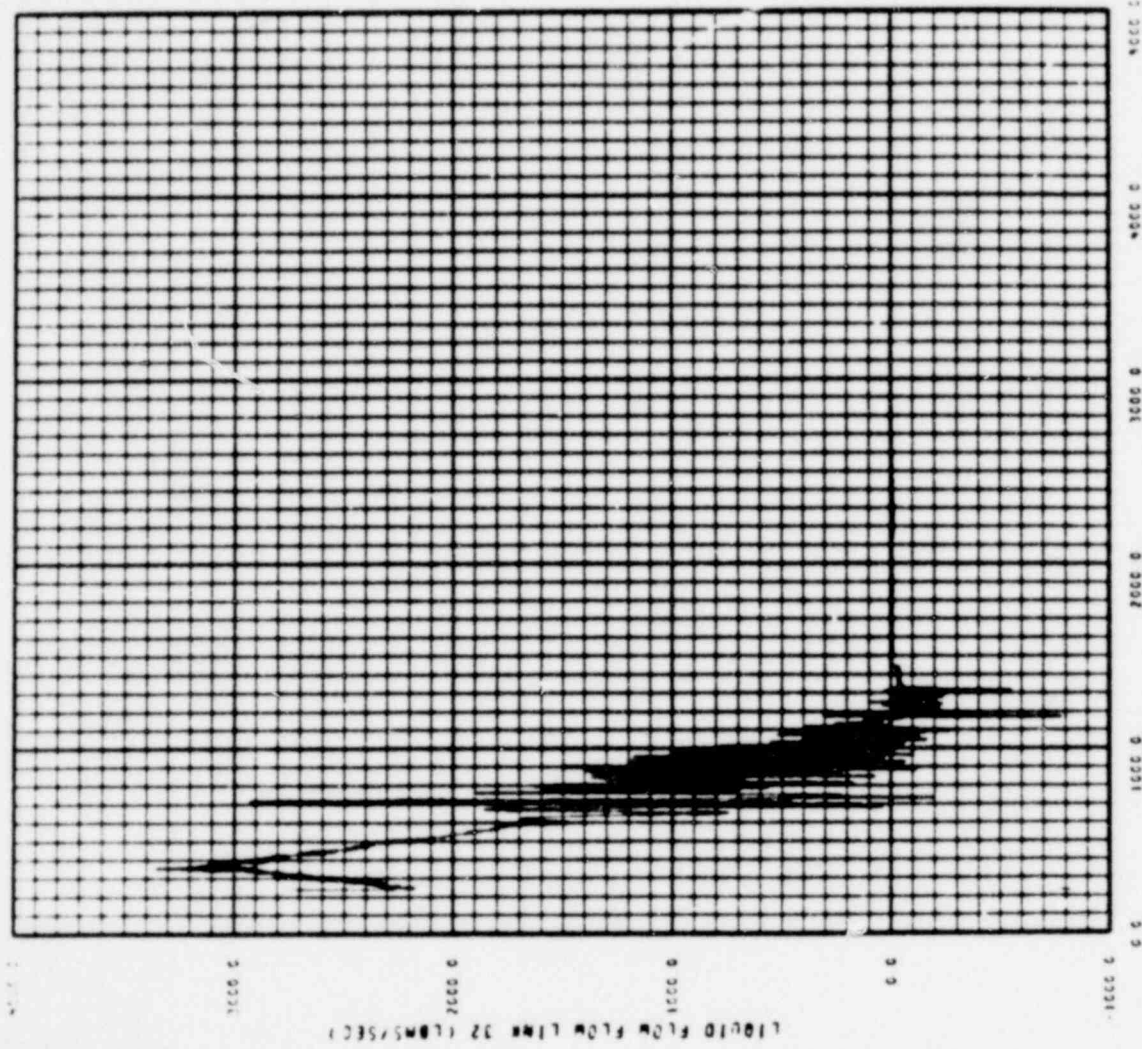
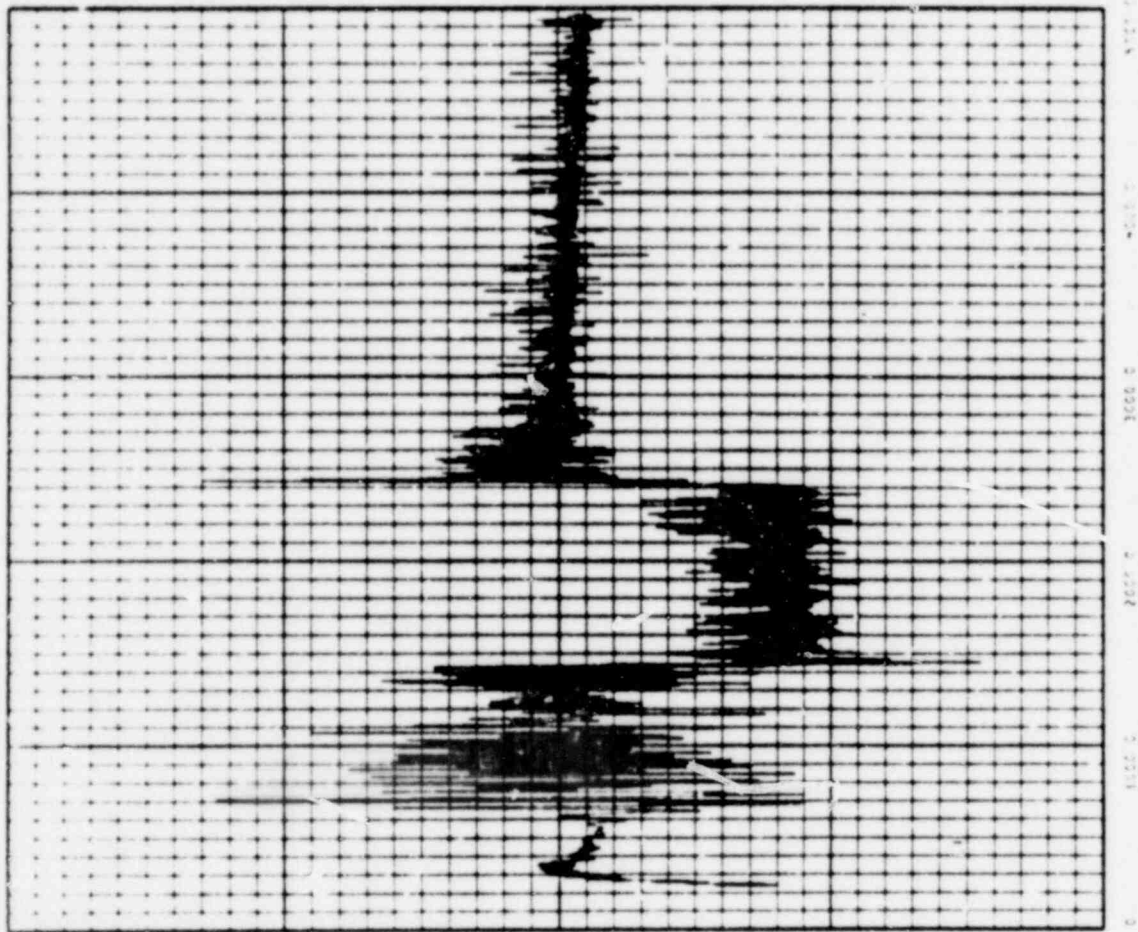


FIGURE 2 IN CL WFLASH-NOTRUMP

FIGURE 91

**POOR ORIGINAL**

1105 215



STEAM FLOW FROM LINK 22 (LBS/SEC)

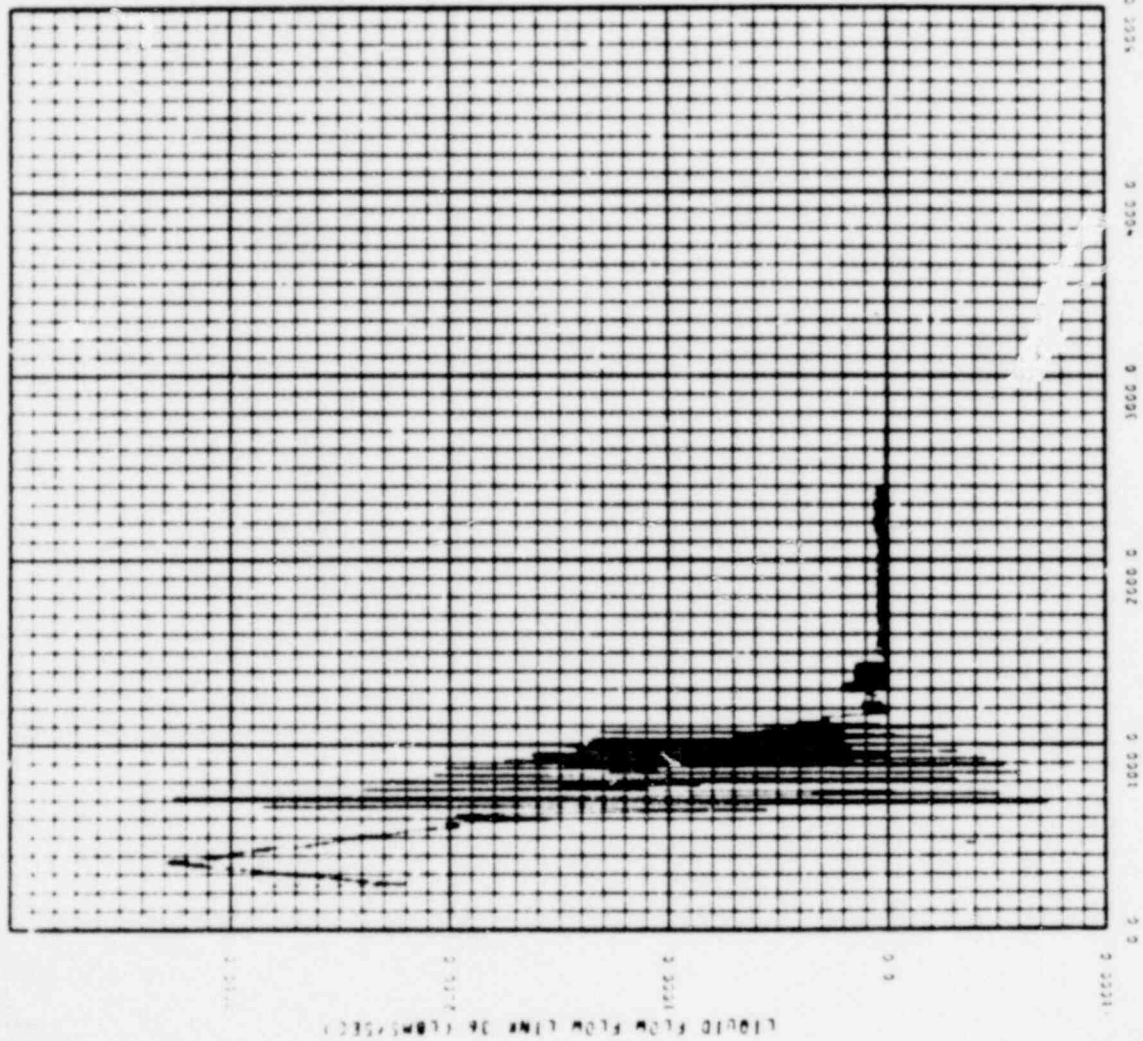
TIME (SECONDS)

FIGURE 92

POOR ORIGINAL

1105 216

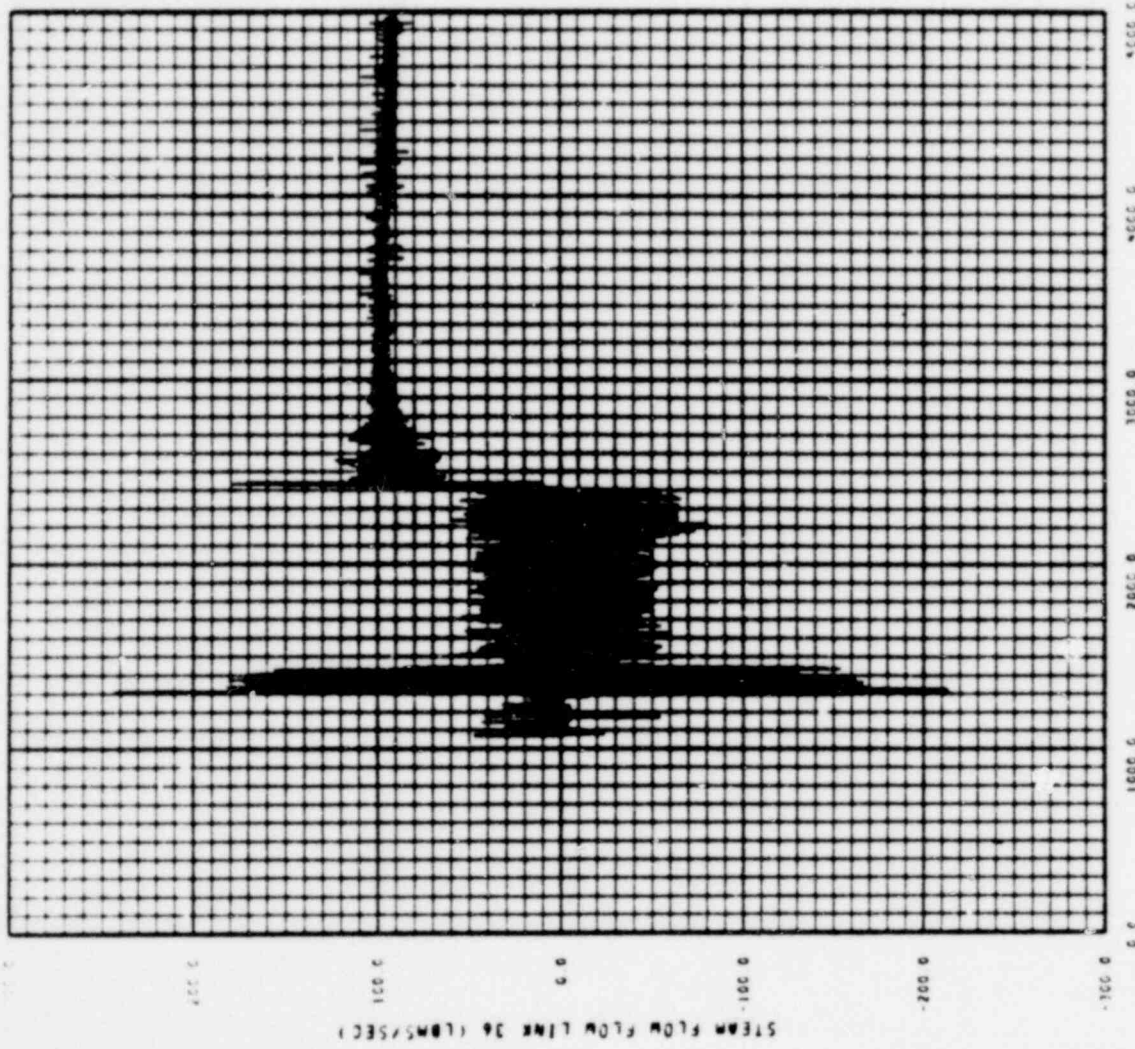
1105 217



**POOR ORIGINAL**

RE-AR3 2 IN CL WFLASH-NOTRUMP

FIGURE 93

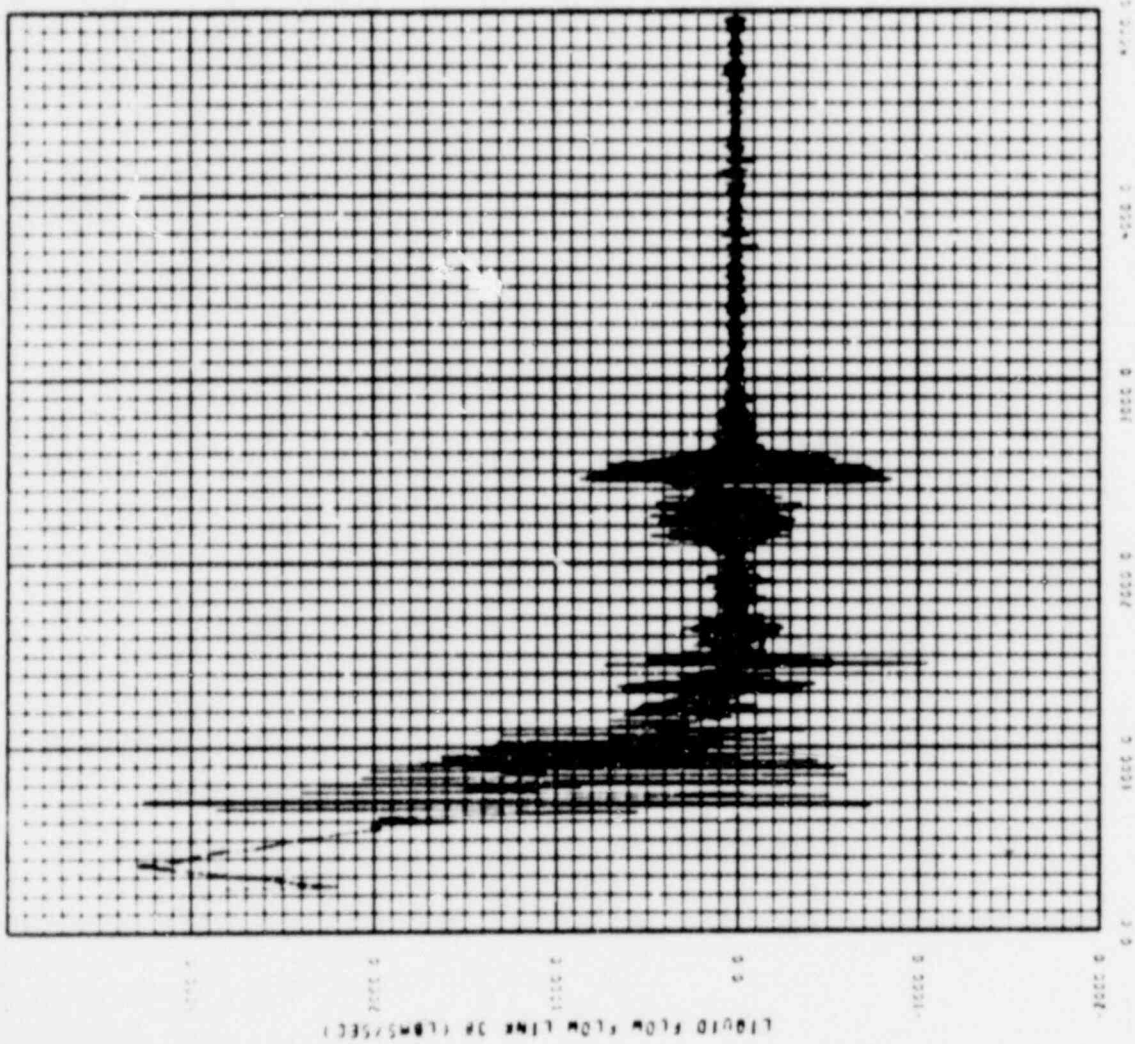


1105 218

RESAR3 2 IN CL WFLASH-NOTRUMP  
TIME (SECONDS)

FIGURE 94

**POOR ORIGINAL**

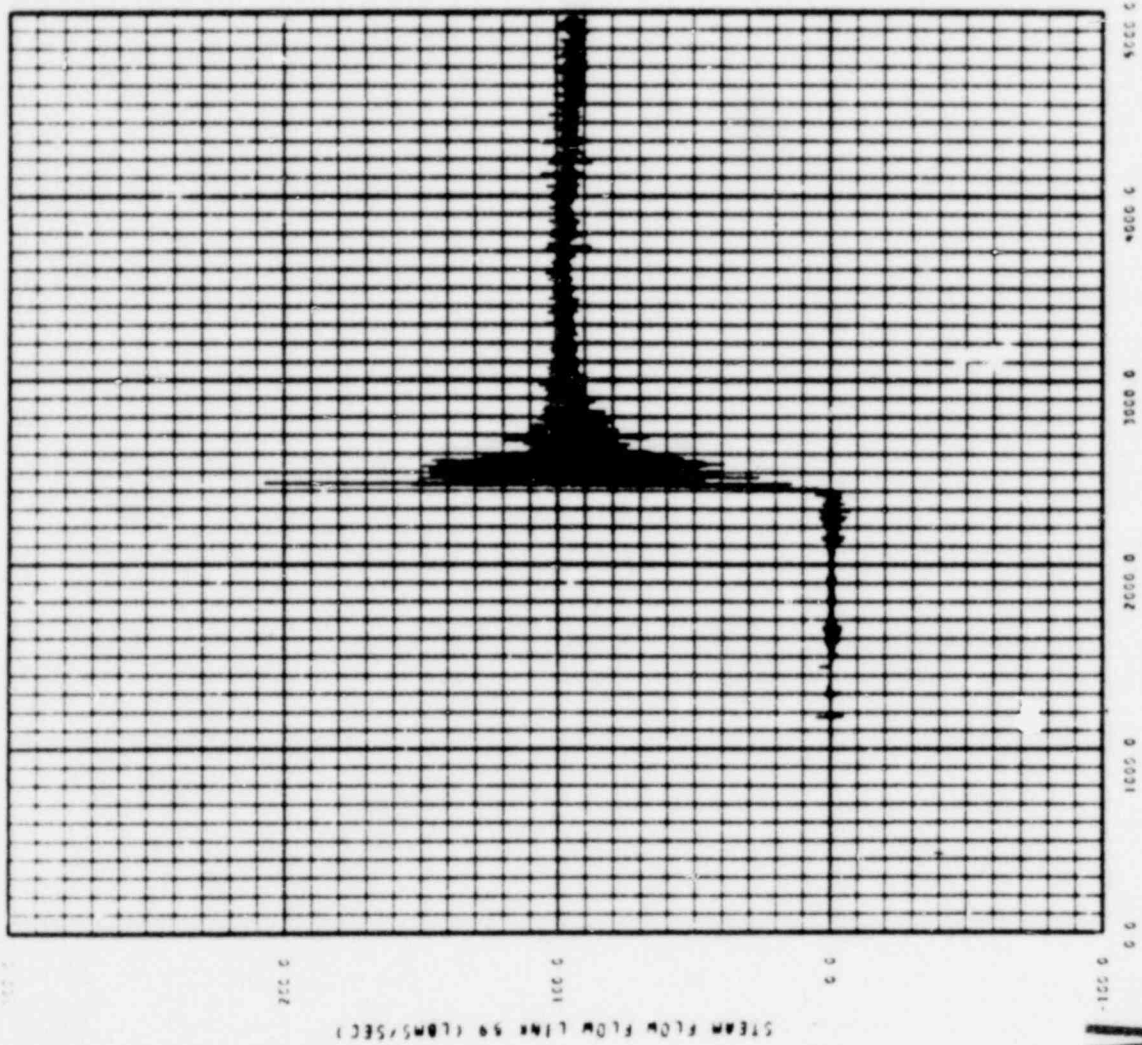


RESARD 2 IN CL WFLM-NOTRUP

FIGURE 95

1105 219

POOR ORIGINAL

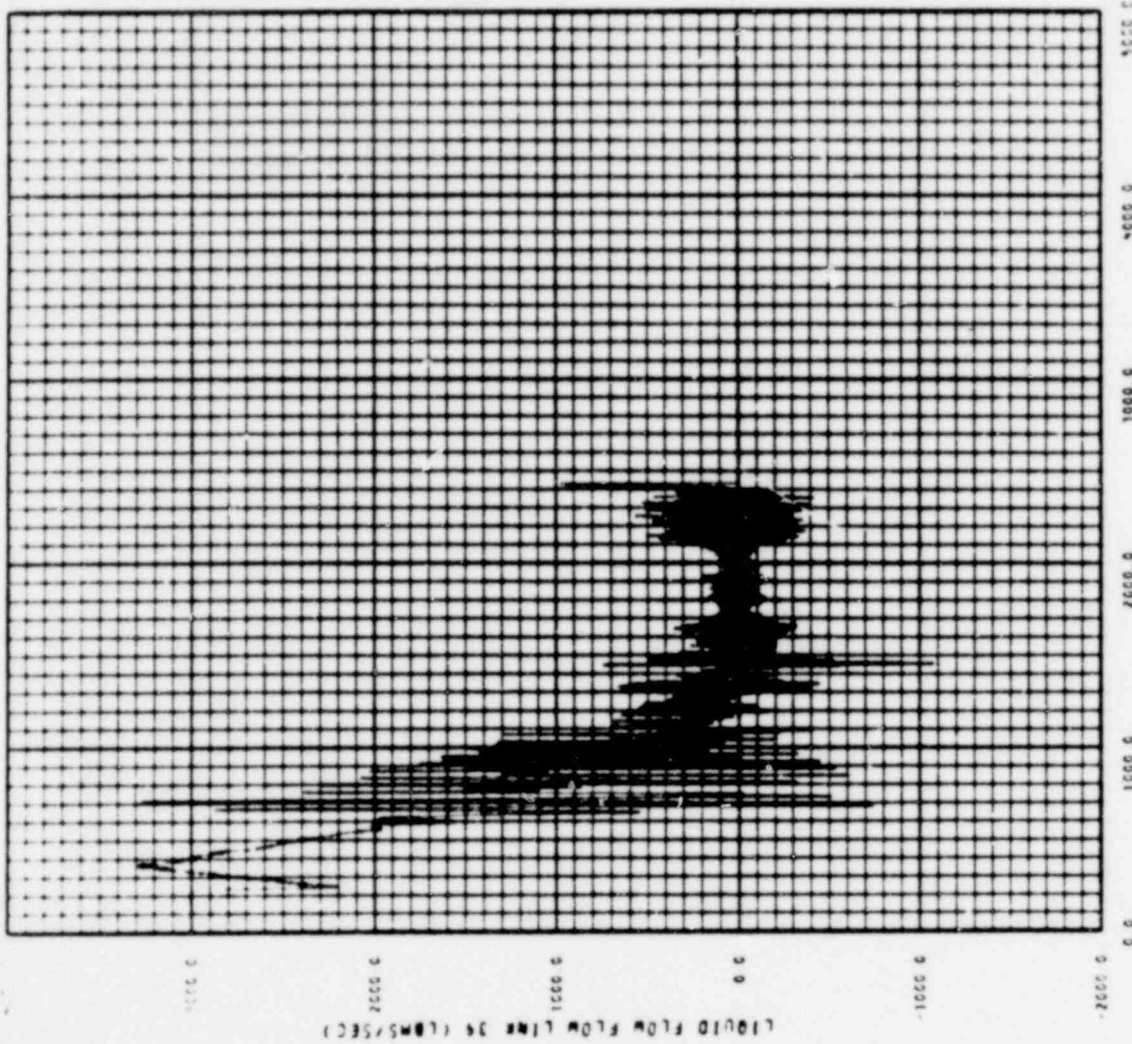


RESRAD 2 IN CL WFLASH-NOTRUMP

FIGURE 96

1105 220

**POOR ORIGINAL**

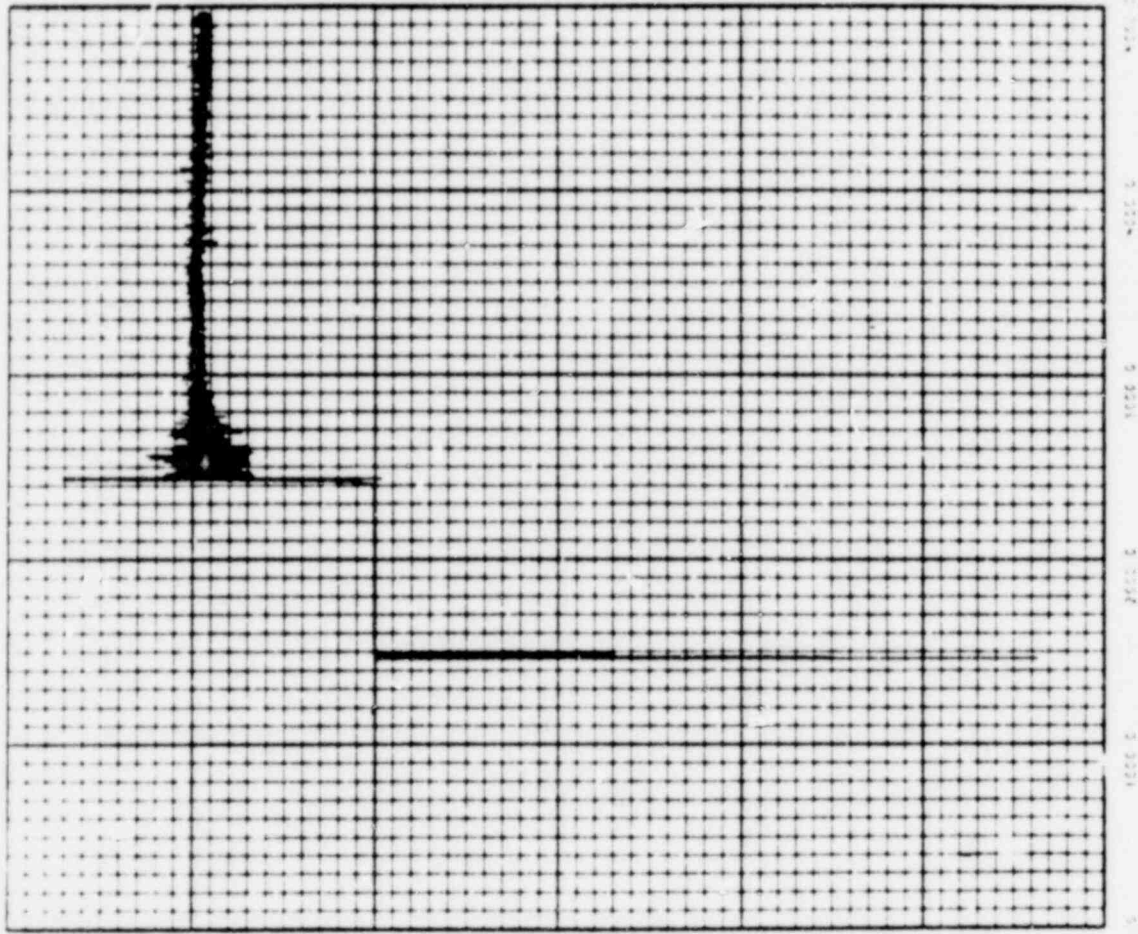


RESM3 2 IN CL WFLASH-NUTRUP  
 TIME (SECONDS)

FIGURE 97

1105 221

POOR ORIGINAL



FROM FILM WITH LINE TO CORRECT

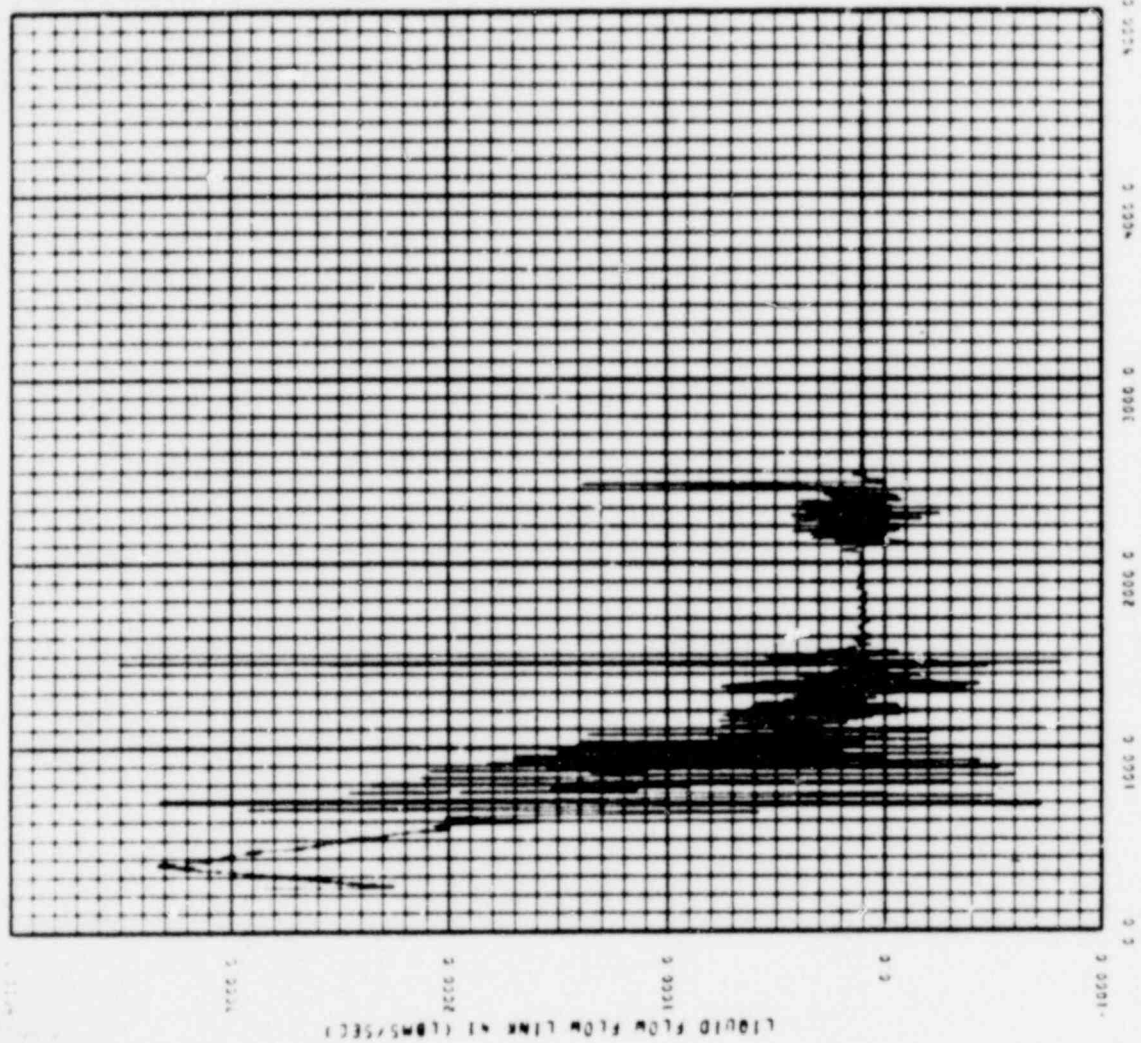
1105 222

**POOR ORIGINAL**

REAR 2 IN. DISPLACEMENT  
TIME (SECONDS)

FIGURE 98



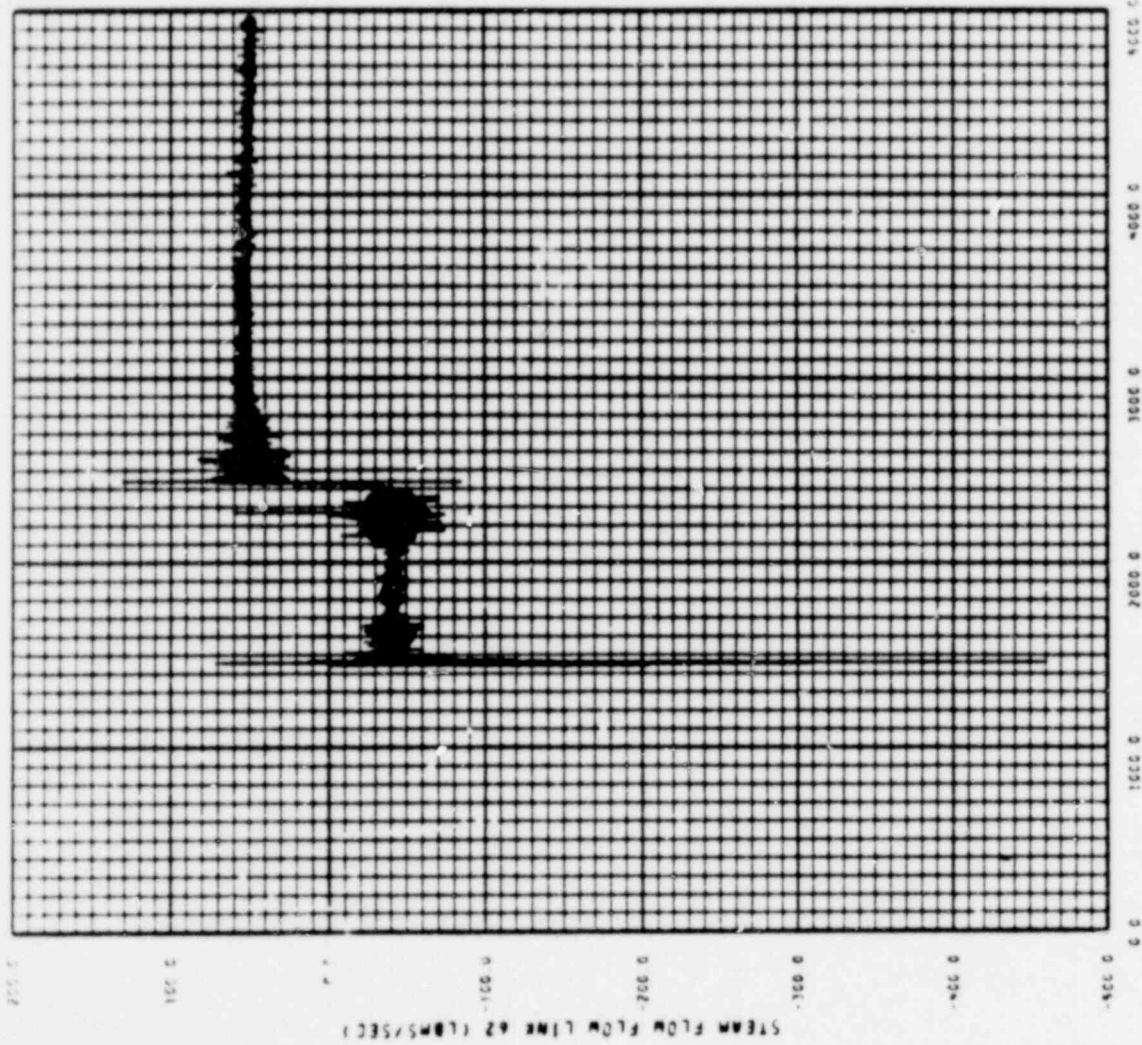


RESART 2 IN CE WFLM-NOTRUMP

FIGURE 99

1105 223

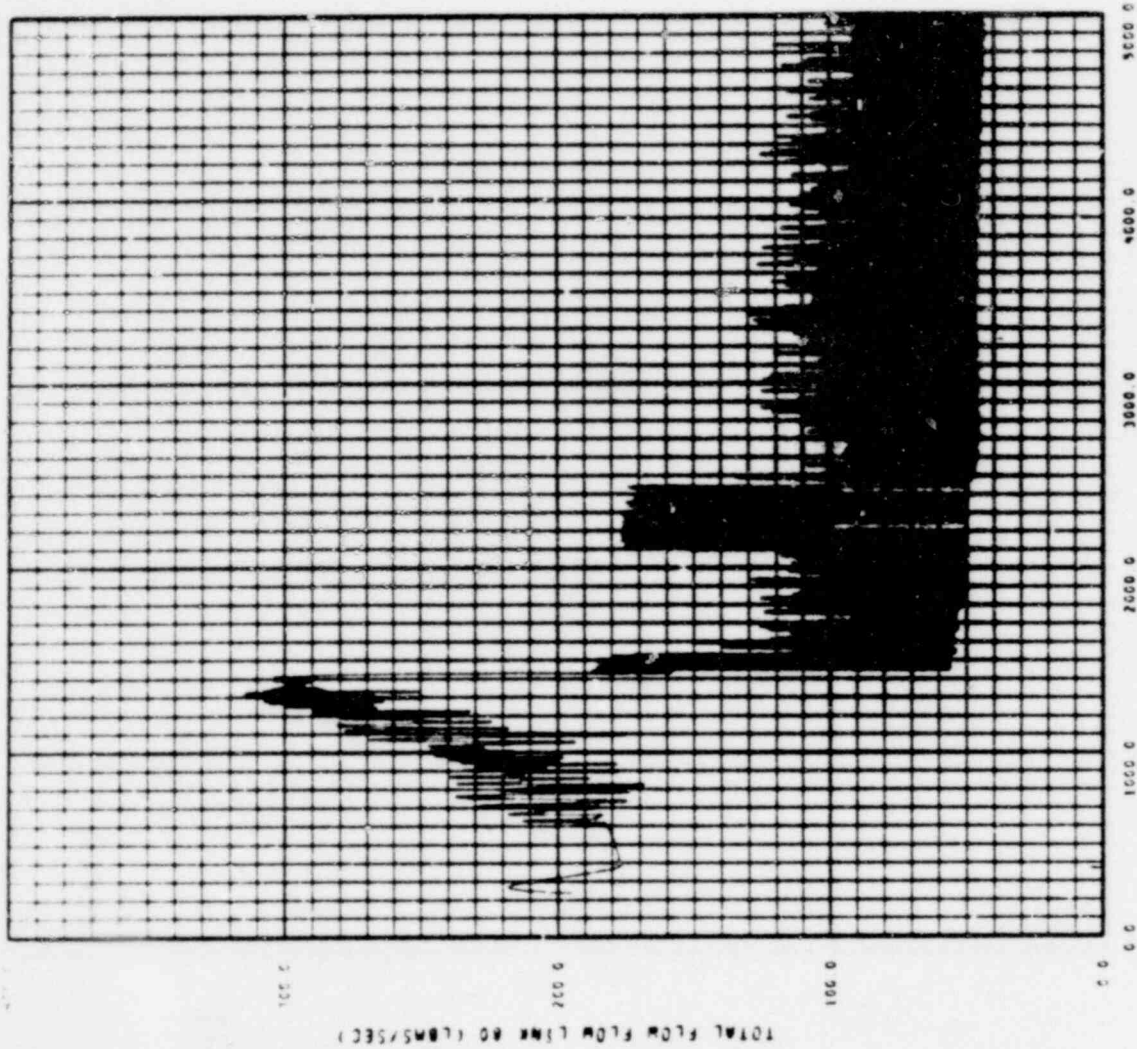
**POOR ORIGINAL**



RESAR3 2 IN CL WFLASH-NOTRUMP  
 TIME (SECONDS)  
 FIGURE 100

1105 224

**POOR ORIGINAL**



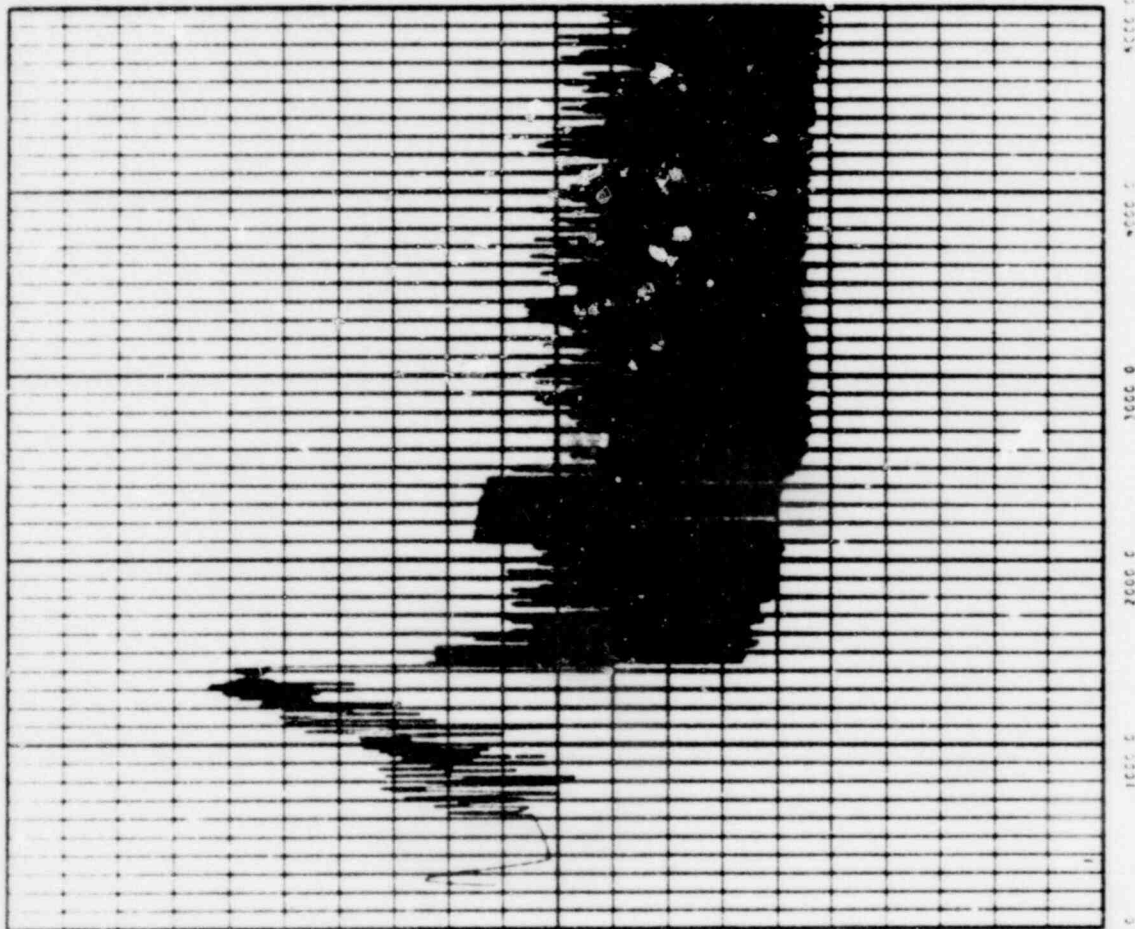
**POOR ORIGINAL**

1105 225

RESABJ 2 IN CL WFLASH-NOTRUMP

FIGURE 101

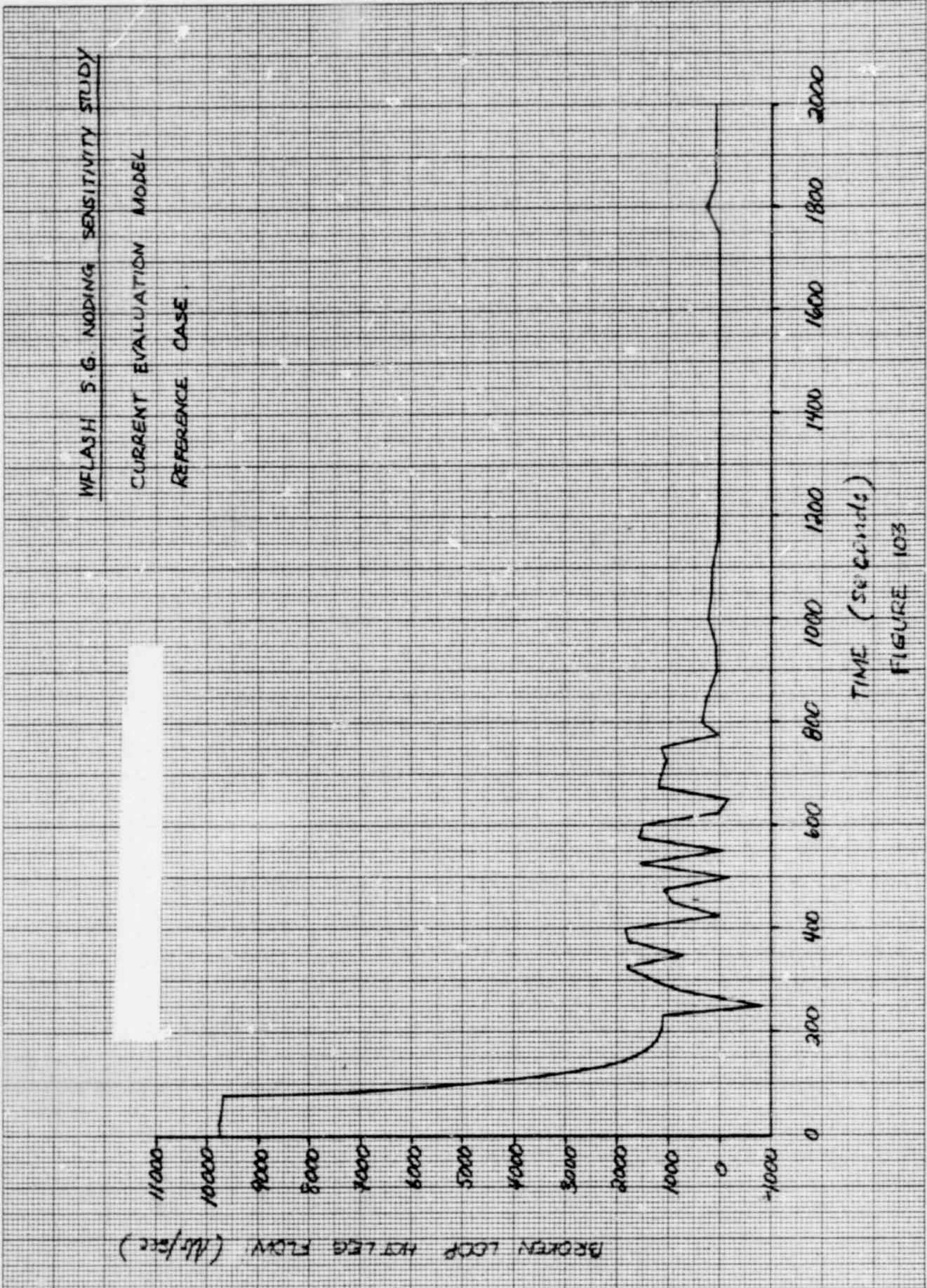
. 1105 226



REACTOR 2 IN CL WFLAS-M-NOTHRUP

FIGURE 102

**POOR ORIGINAL**



POOR ORIGINAL

. 1105 227

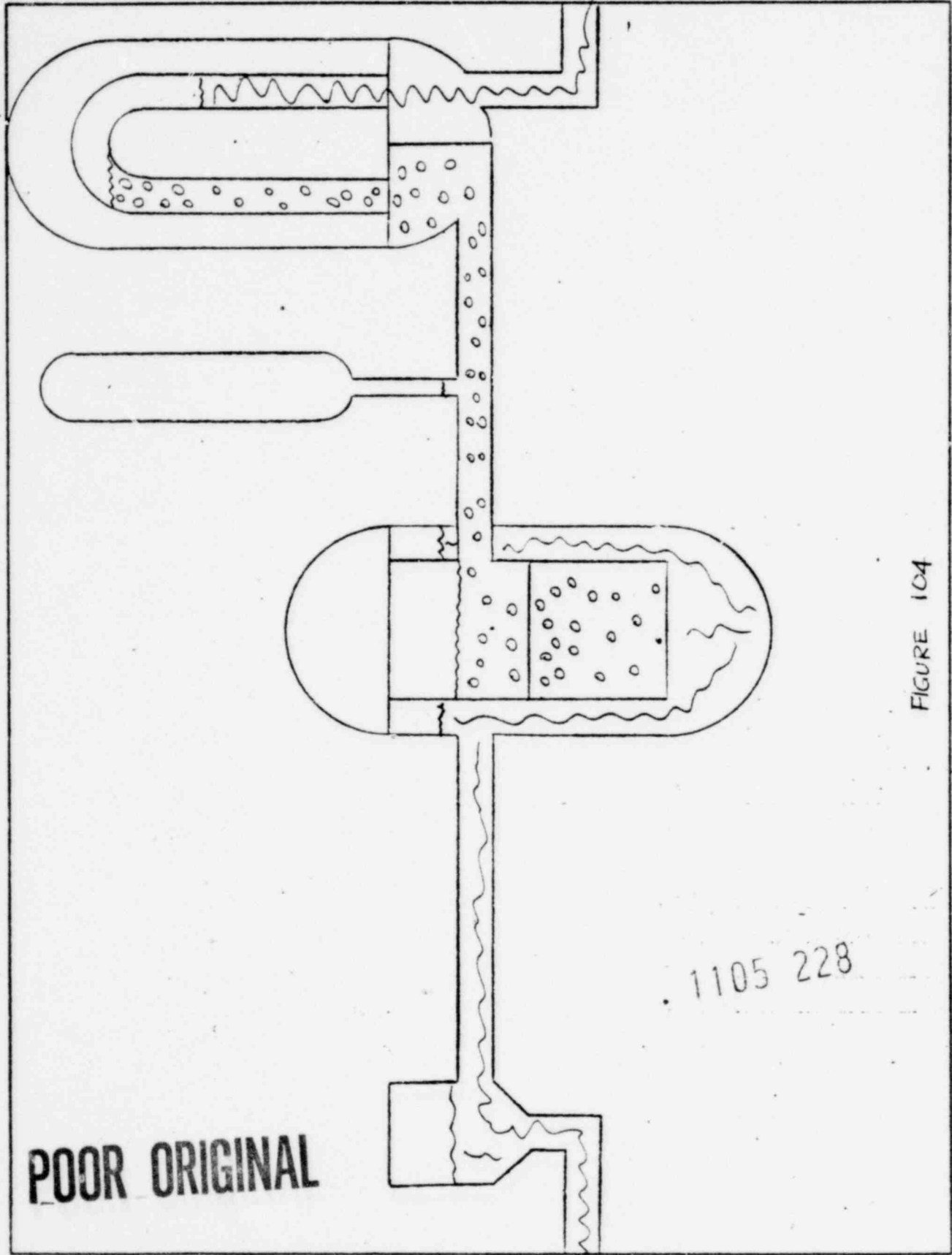


FIGURE 104

POOR ORIGINAL

1105 228

WESTINGHOUSE ELECTRIC CORPORATION

1105 229

POOR ORIGINAL