NRC FORM 591M PART 1 U.S. NUCLEAR REGULATORY COMMISSION									
NOT CER 2.201 SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION									
1. LICENSEE/LOCATIO	IN INSPECTED:		2. NRC/REGIONAL OFFICE						
Location Inspecte	e, Burlington, MA 01803 ed: Job Site in Jackson, MI		Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352						
REPORT NUMBER(S 3. DOCKET NUMBER(S)		4. LICENSE NUMBER		S) 5. DATE(S) OF INSPECTION					
)		(5)						
150-00020		MA-12-8361		May 16, 2019					
LICENSEE: The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows: 1. Based on the inspection findings, no violations were identified. 2. Previous violation(s) closed.									
non-repet	3. The violations(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.								
	Non-cited violation(s) were discuss	sed involving the follo	wing requirement(s):						
 Non-cited violation(s) were discussed involving the following requirement(s): During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11. (Violations and Corrective Actions) 									
Statement of Corrective Actions									
I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.									
TITLE	PRINTED NAME		SIGNATURE		DATE				
LICENSEE'S REPRESENTATIVE									
NRC INSPECTOR	Ryan Craffey		Pife Creft	rej	05/23/2019				
BRANCH CHIEF	Aaron McCraw		1 ITA	\mathcal{L}	05/31/2019				

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NRC FORM 591M PART 3 (07-2012) 10 CFR 2.201 U.S. NUCLEAR REGULATORY COMMISSION Docket File Information SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION								
1. LICENSEE/LOCATION INSPECT			2. NRC/REGIONAL OFFICE					
QSA Global, Inc. 40 North Avenue, Burling Location Inspected: Job S			Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352					
REPORT NUMBER(S) 20190	02							
3. DOCKET NUMBER(S)		4. LICENSE NUMBER(S)	5. DATE(S) OF INSPECTION				
150-00020		MA-12-8361		May 16, 2019				
6. INSPECTION PROCEDURES USED			7. INSPECTION FOCUS AREAS					
87121, 87125			All					
	-							
1. PROGRAM CODE(S) 03211	2. PRIORITY 2	3. LICENSEE CONTAC Robert Kelly - T	echnical Manager	4. TELEPHONE NUMBER (603) 438-4767				
Main Office Inspection Next Ins			on Date: TBD					
Field Office Inspe	ction							
✓ Temporary Job Site Inspection 135 West Trail Street, Jackson, MI								
PROGRAM SCOPE								
This was an announced field inspection of a sealed source manufacturing company authorized by the Commonwealth of Massachusetts to use radioactive material for numerous applications, including but not limited to source and device fabrication, distribution, servicing, and emergency retrieval, as well as instrument calibration and student instruction. The company used this license to perform demonstrations of industrial radiography for training purposes in NRC jurisdiction under the terms of a reciprocity request approved in May 2019. The scope of this inspection was limited to observations of the practical portions of a 40-hour radiation safety course provided by two instructors to a group of radiographer's assistants and assistants-in-training employed by the client, a public utility based in Jackson, Michigan.								
PERFORMANCE OBSERVATIONS								
The inspector accompanied the licensee's instructors at the client's laboratory services facility in Jackson to observe the practical portions of the training course, which consisted of guided demonstrations of radiographic operations at a simulated temporary job site using a QSA Model 880D exposure device, as well as guided demonstrations of the effect that shielding and distance had on survey meter exposure readings using a QSA Model 773 instrument calibrator inside the client's permanent radiographic installation. While directing the conduct of these activities, both instructors maintained a satisfactory emphasis on the implementation of ALARA practices, minimization of public exposure, and compliance with NRC regulatory requirements and licensee procedures. The inspector noted that both instructors used adequate, calibrated and operable dosimetry and survey instrumentation during these activities, and were knowledgeable of radiation protection principles, the use and maintenance of radiography equipment, and emergency response measures.								
While on site, the inspector reviewed the instructors' radiographer and radiography trainer certifications, as well as a copy of the company's current Massachusetts license for radioactive materials and the licensee's NRC Form 241 dated April 23, 2019. This form and its enclosure accurately described the activities observed during this inspection.								