

Belgian R&D on Environmental Effects on Materials Degradation in LWRs

International Workshop on Age-Related Degradation of Reactor
Vessels and Internals, USNRC, Washington, 23-24/5/2019

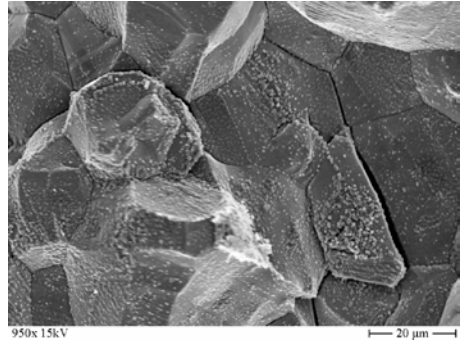
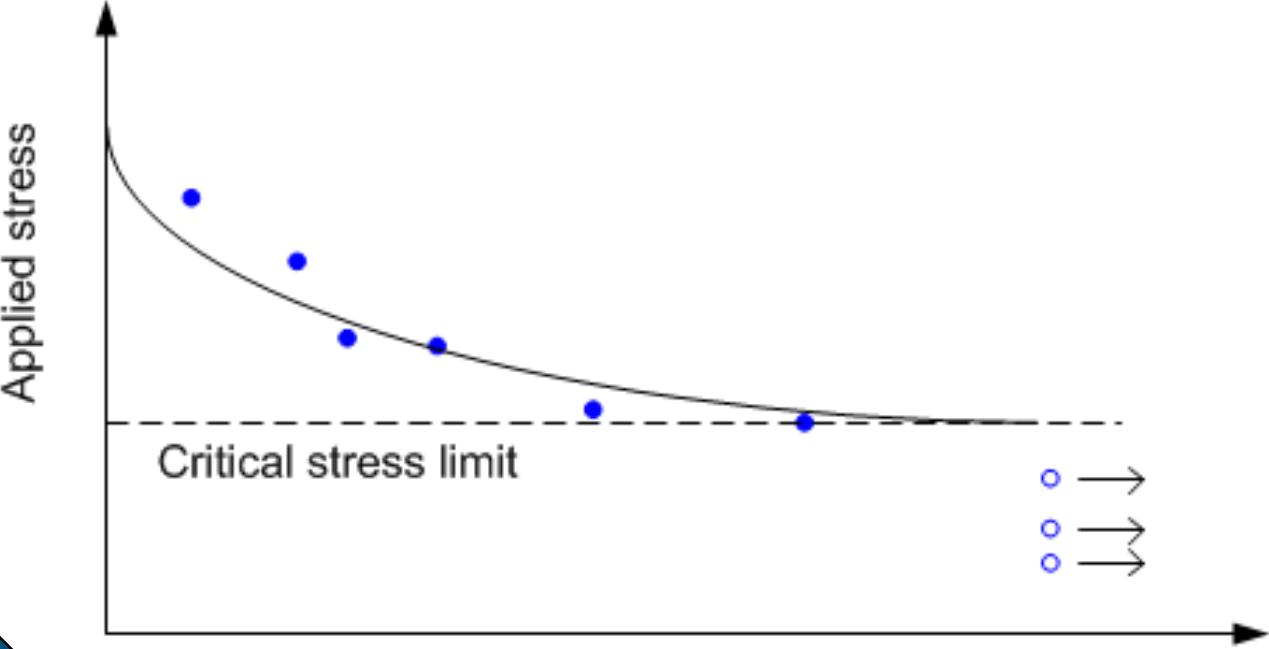
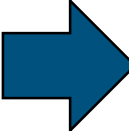
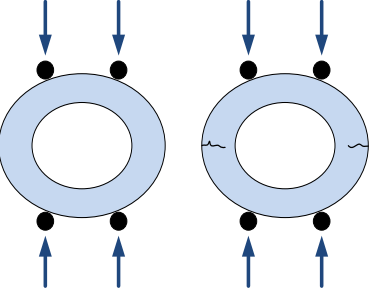
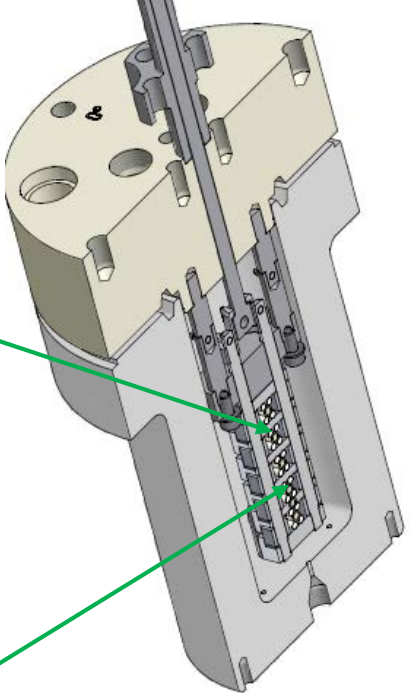
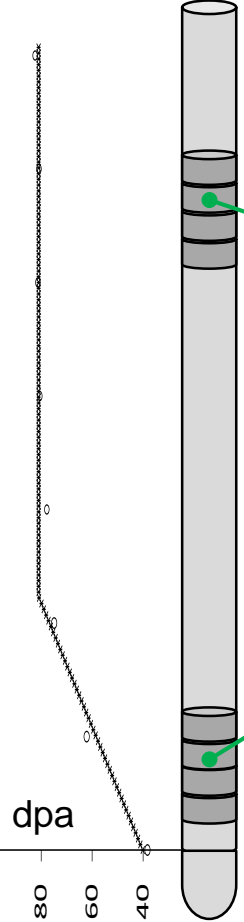


- IASCC
- Hydrogen issues for RPV
- Corrosion fatigue austenitic stainless steels in PWR environment

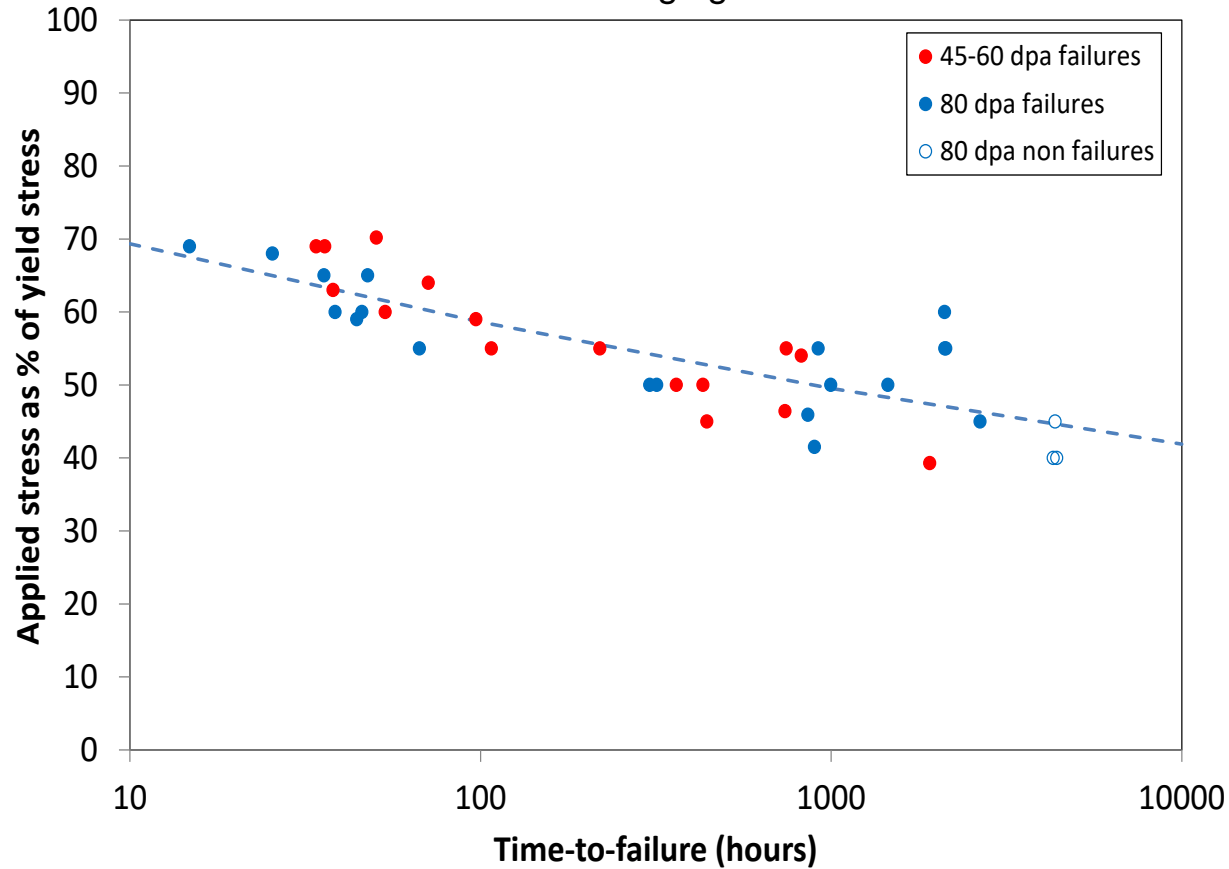
IASCC: experimental program

Thimble tube
(Thiange 1)
CW 316

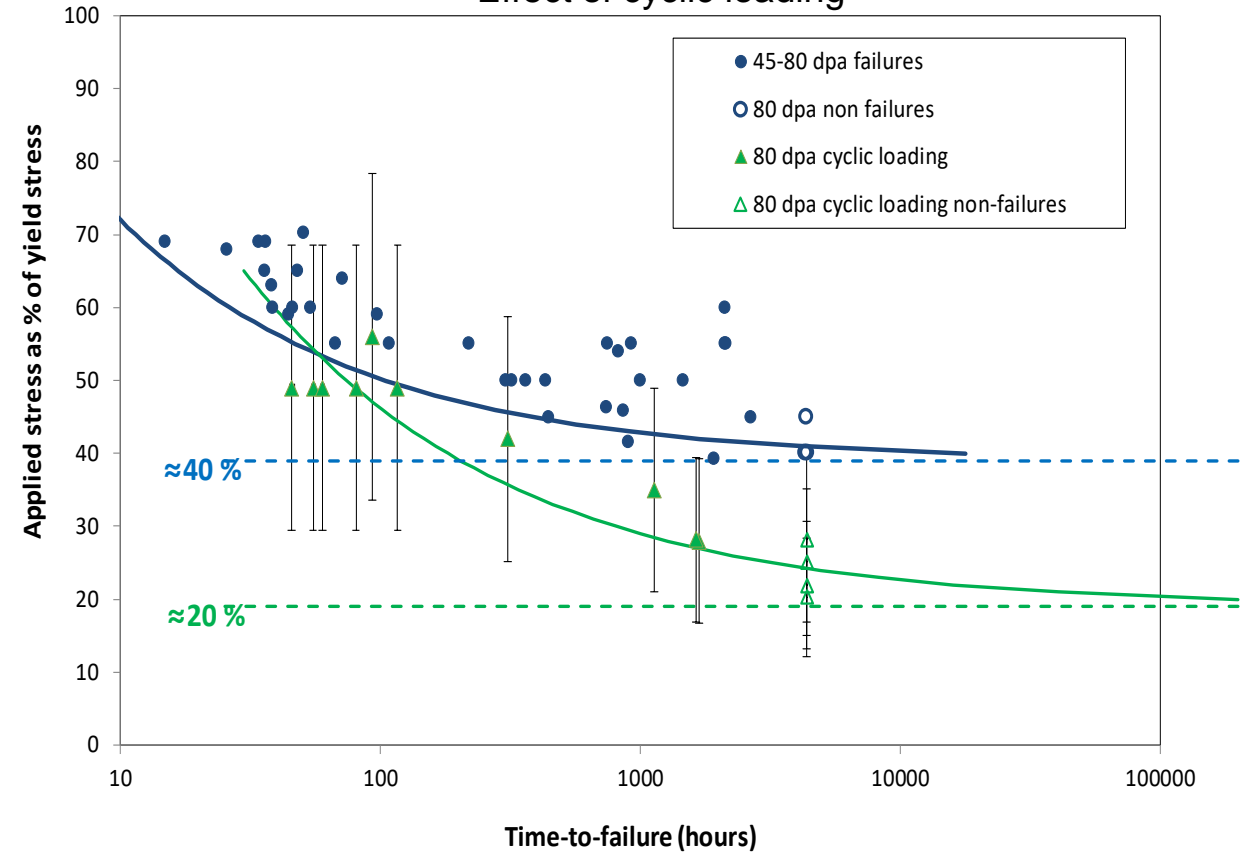
O-ring compression test
in PWR environment



Effect of damaging dose



Effect of cyclic loading



R. W. Bosch, M. Vankeerberghen, R. Gérard, F. Somville, IASCC crack initiation testing of thimble tube material with a dose up to 80 dpa under PWR conditions, Fontevraud 8, 2014

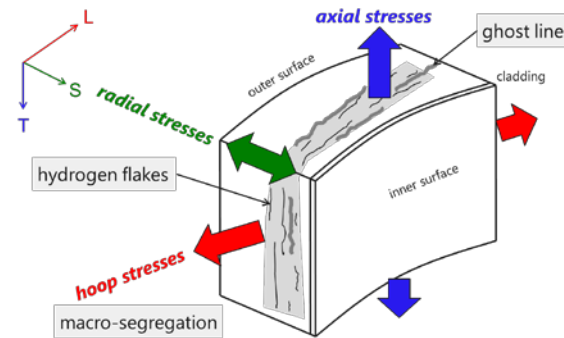
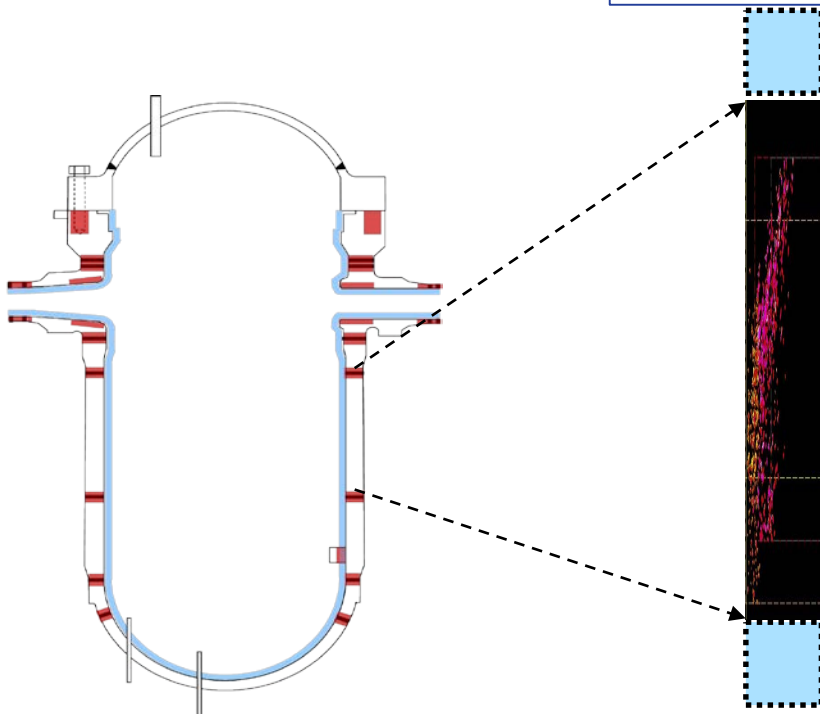
R. W. Bosch, M. Konstantinovic, M. Vankeerberghen, R. Gérard, F. Somville, Effect of cyclic loading on IASCC stress threshold of thimble tube material with a dose up to 80 dpa under PWR conditions, Fontevraud 9, 2018

- No apparent difference of time to failure – stress limit between 45 & 80 dpa -> saturation
- Stress threshold at $\approx 40\%$ of yield stress (≈ 400 Mpa) for time up to 6 months
- Cyclic loading failures occurred at a significantly lower average stress than under constant load conditions, effect was more pronounced at lower stress levels
- On-going: Development of deterministic & probabilistic failure assessments based on experimental results

Hydrogen issues

- 2012** Discovery of flows in RPV of Doel 3 & Tihange 2 NPP identified later as hydrogen flakes formed during fabrication
- 2015** Hypothesis of Prof. W. Bogaerts (KU Leuven) with support of Prof. D.D. Macdonald (UC Berkeley) on defects instability (media & press)
- 2016** Report of Boonen&Peirs on balance of H₂ in ingot: deficit of H₂ to form hydrogen flakes structure
- 2015-2018** Presentations, papers, invited talks, master thesis on "Mechanisms for Instability of Hydrogen Flakes During Reactor Operation"

Doel 3 / Tihange 2



2012 UT Doel 2/Tihange2

2014 UT Doel 2/Tihange2

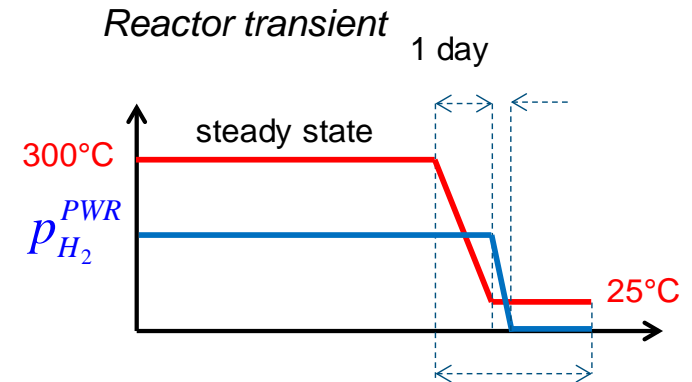
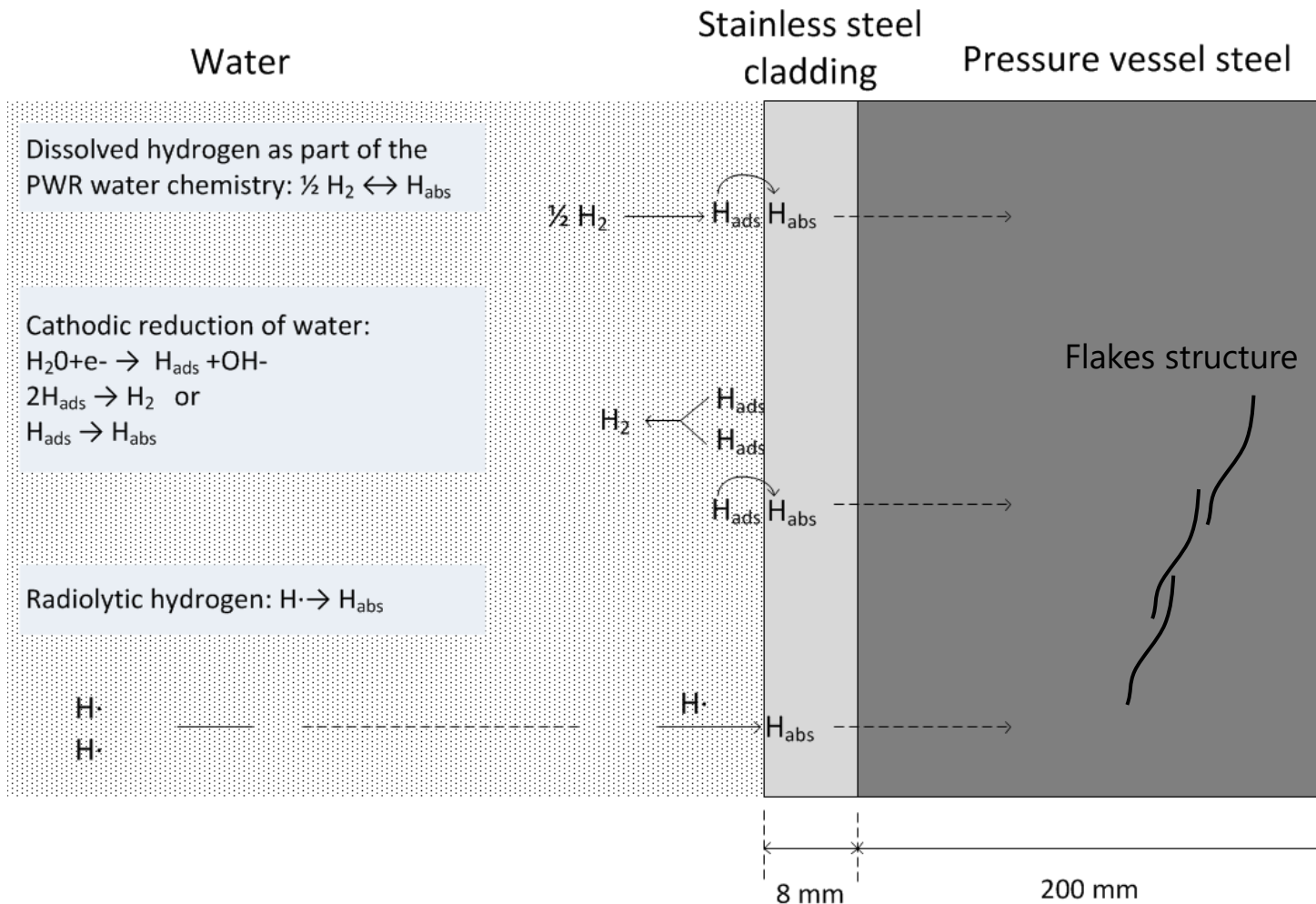
2016 UT Doel 2

2017 UT Tihange 2



No evidences on further evolution of the defects during operation

Potential sources of hydrogen



Mass-transport model^{3 month}

- Atomic hydrogen $\frac{\partial c_{\text{H}}(x,t)}{\partial t} = -D_{\text{H}} \frac{\partial^2 c_{\text{H}}(x,t)}{\partial x^2} - S_{\text{H}}^{\text{dt}}(x,t) - S_{\text{H}}^{\text{fl}}(x,t) - S_{\text{H}}^{\text{flake}}(x,t)$
- Flat traps $\frac{\partial c_{\text{H}}^{\text{fl}}(x,t)}{\partial t} = S_{\text{H}}^{\text{fl}}(x,t)$
- Deep traps $\frac{\partial c_{\text{H}}^{\text{dt}}(x,t)}{\partial t} = S_{\text{H}}^{\text{dt}}(x,t)$
- Flakes $\frac{\partial p_{\text{H}_2}^{\text{flake}}(x,t)}{\partial t} - \frac{p_{\text{H}_2}^{\text{flake}}(x,t)}{T(t)} \frac{dT(t)}{dt} = R T(t) \frac{(k_2^{\text{rpv}} (c_{\text{H}}(x,t))^2 - k_1^{\text{rpv}} p_{\text{H}_2}^{\text{flake}}(x,t)) \left(\frac{S}{V}\right)_{\text{flake}}}{2}$
- Additional source term $S_{\text{H}}^{\text{flake}}(x,t) = \left(k_2^{\text{rpv}} (c_{\text{H}}(x,t))^2 - k_1^{\text{rpv}} p_{\text{H}_2}^{\text{flake}}(x,t) \right) \left(\frac{S}{V}\right)_{\text{flake}} f_{\text{v}}^{\text{flake}}$

Significant scatter on mass transport, adsorption/desorption rates and hydrogen trapping parameters in steels reported in literature

Assessment of hydrogen sources, mass transport and pressure build-up

- Assessment of atomic hydrogen sources:
 - Absorption
 - Radiolysis
 - Corrosion reactions
 - Mass transport model of hydrogen in RPV structure
 - Assessment of pressure built-up during reactor transients
 - Critical evaluation of hydrogen balance during flake formation
-
- Experimental study in representative conditions: on hold



Consistent explanation of formation

No driving force for flake propagation

- Horizon 2020 INCEFA-PLUS (Increased safety in nuclear power plants covering deficiencies in the assessment of environmental fatigue) project 2015-2020
 - To address identified gaps and provide more data points on
 - Effects of surface conditions
 - Effect of hold time
 - Effects of mean stress/strain
 - Outcome
 - Protocol for Environment Assisted Fatigue testing (basis for ISO standard)
 - Modified fatigue analysis procedures (with more appropriate conservatism)
 - Fatigue curves for assessment of environmental effect on fatigue endurance (F_{en})
- Doel 1 Upper Plenum Injection line fracture examination (presentation “Doel 1&2 Upper Plenum Injection Line Issue”, Michel DE SMET)

Copyright © 2019 - SCK•CEN

PLEASE NOTE!

This presentation contains data, information and formats for dedicated use only and may not be communicated, copied, reproduced, distributed or cited without the explicit written permission of SCK•CEN.

If this explicit written permission has been obtained, please reference the author, followed by 'by courtesy of SCK•CEN'.

Any infringement to this rule is illegal and entitles to claim damages from the infringer, without prejudice to any other right in case of granting a patent or registration in the field of intellectual property.

SCK•CEN

Studiecentrum voor Kernenergie
Centre d'Etude de l'Energie Nucléaire
Belgian Nuclear Research Centre

Stichting van Openbaar Nut
Fondation d'Utilité Publique
Foundation of Public Utility

Registered Office: Avenue Herrmann-Debrouxlaan 40 – BE-1160 BRUSSELS
Operational Office: Boeretang 200 – BE-2400 MOL



STUDIECENTRUM VOOR KERNENERGIE
CENTRE D'ETUDE DE L'ENERGIE NUCLEAIRE