



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION IV
1600 EAST LAMAR BOULEVARD
ARLINGTON, TEXAS 76011-4511

May 1, 2019

Mr. Brad Pate, President
High Country Fabrication
1000 West 1st Street,
Casper, WY 82604

SUBJECT: NRC INSPECTION 030-37748/2019-001 AND NOTICE OF VIOLATION

Dear Mr. Pate:

This letter refers to the unannounced inspection conducted on February 25 and 28, 2019, at your facility in Casper, Wyoming. The inspection was an examination of activities conducted under your license as they relate to public health and safety, to confirm compliance with the U.S. Nuclear Regulatory Commission's (NRC's) rules, regulations, and with the conditions of your license. Within these areas, the inspection consisted of a selected examination of procedures and representative records, observations of activities, independent radiation measurements and interviews with personnel. The preliminary inspection findings were discussed with you and your staff at the conclusion of the onsite portion of the inspection on February 28, 2019. A final exit briefing was conducted telephonically with your radiation safety officer on April 19, 2019.

Based on the results of the inspection, one or more violations of NRC requirements were identified. The violations were evaluated in accordance with the NRC Enforcement Policy, which can be found at the NRC's Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/enforce-pol.html>. The violation(s) involved NRC security requirements and are discussed and cited in the non-public Notice of Violation (Notice) contained in the Enclosure to this letter. The circumstances surrounding the violation(s), the significance of the issues, and the need for lasting and effective corrective actions were discussed with you on February 28, 2019. The violation(s) are being cited because they were identified by the NRC during the inspection.

You are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response. The guidance in NRC Information Notice 96-28, "Suggested Guidance Relating to Development and Implementation of Corrective Action," may be helpful in preparing your response. You can find the Information Notice on the NRC website at: <http://pbadupws.nrc.gov/docs/ML0612/ML061240509.pdf>.

**The Enclosure contains Sensitive
Unclassified Non-Safeguards
Information. When separated from its
Enclosure, this cover letter is
decontrolled**

B. Pate

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Information regarding the reason for the violations, the corrective actions taken and planned to correct the violations and prevent recurrence, and the date when full compliance will be (was) achieved should be addressed. The NRC review of your response to the Notice will also determine whether further enforcement action is necessary to ensure compliance with regulatory requirements.

However, the material enclosed herewith contains Security-Related Information in accordance with 10 CFR 2.390(d)(1) and its disclosure to unauthorized individuals could present a security vulnerability. Therefore, the material in the enclosure will not be made available electronically for public inspection in the NRC Public Document Room or from the NRC's document system (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>. Because Security-Related Information is necessary to provide an acceptable response, please mark your entire response Security-Related Information in accordance with 10 CFR 2.390(d)(1) and follow the instructions for withholding in 10 CFR 2.390(b)(1).] In accordance with 10 CFR 2.390(b)(1)(ii), the NRC is waiving the affidavit requirements for your response.

If you have any questions concerning this matter, please contact Mr. James Thompson of my staff at (817) 200-1538.

Sincerely,



Patricia Silva, Chief
Materials Inspection Branch

Docket No.: 030-37748
License No.: 49-29300-01

Non-Public Enclosure:
Notice of Violation (Notice)

cc (w/Enclosure):
Doug Gumm, Manager
Wyoming Office of Homeland Security