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1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
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4	ADVISORY COMMITTEE ON REACTOR SAFEGUARDS
5	(ACRS)
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7	NUSCALE SUBCOMMITTEE
8	+ + + + +
9	OPEN SESSION
10	+ + + + +
11	WEDNESDAY
12	JANUARY 23, 2019
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14	ROCKVILLE, MARYLAND
15	+ + + + +
16	The Subcommittee met at the Nuclear
17	Regulatory Commission, Two White Flint North, Room
18	3D50, 11545 Rockville Pike, at 10:46 a.m., Dennis Bley
19	and Harold Ray, Co-Chairs, presiding.
20	COMMITTEE MEMBERS:
21	DENNIS BLEY, Co-Chair
22	HAROLD RAY, Co-Chair*
23	RONALD G. BALLINGER, Member
24	CHARLES H. BROWN, JR., Member
25	MARGARET SZE-TAI Y. CHU, Member
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1	MICHAEL CORRADINI, Member
2	VESNA B. DIMITRIJEVIC, Member*
3	JOSE MARCH-LEUBA, Member
4	GORDON R. SKILLMAN, Member
5	
6	DESIGNATED FEDERAL OFFICIAL:
7	MICHAEL SNODDERLY
8	
9	ALSO PRESENT:
10	DOUG BOWMAN, NuScale
11	PROSANTA CHOWDHURY, NRO
12	AMY D'AGOSTINO, RES
13	RYAN FLAMAND, NuScale
14	CARRIE FOSAAEN, NuScale
15	BRIAN GREEN, NRR
16	AMANDA MARSHALL, NSIR
17	LAUREN NIST, NRR
18	STEVE POPE, NuScale
19	MAURIN SCHEETZ, NRR
20	TIM TOVAR, NuScale
21	
22	
23	
24	*Present via telephone
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5	Staff presentation on Chapter 18
6	Opportunity for Public Comment
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1	PROCEEDINGS
2	10:46 a.m.
3	CO-CHAIR BLEY: The meeting will now come
4	to order.
5	This is a meeting of the Advisory
б	Committee on Reactor Safeguards, the NuScale
7	Subcommittee. I'm Dennis Bley, Chairman for today's
8	Subcommittee meeting.
9	Members in attendance are Ron Ballinger,
10	Dick Skillman, Charlie Brown, Jose March-Leuba,
11	Margaret Chu, Mike Corradini. On the phone line we
12	have Harold Ray, and we are expecting Vesna
13	Dimitrijevic.
14	Mike Snodderly is the Designated Federal
15	Official for this meeting.
16	The Subcommittee will review the staff
17	Safety Evaluation Report with Open Items on Chapter
18	13, Conduct of Operations, and Chapter 18, Human
19	Factors Engineering, to the NuScale design
20	certification application. Today we have members of
21	the NRC staff and NuScale to brief the Subcommittee.
22	The ACRS was established by a statute and
23	is governed by the Federal Advisory Committee Act,
24	FACA. That means that the Committee can only speak
25	through its published letter reports. We hold
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5 1 meetings to gather information to support our 2 deliberations. Interested parties who wish to provide 3 4 comments can contact our office requesting time after 5 the meeting announcement is published in The Federal Register. We also set aside 10 minutes at the end of 6 7 the day for members of the public who wish to make a 8 comment. Written comments are also welcome. 9 The ACRS section of the U.S. NRC public 10 website provides our Charter, Bylaws, letter reports, and transcripts of all full and subcommittee meetings, 11 12 including the slides presented there. This meeting was not noticed in 13 The 14 Federal Register because of the closure of the federal 15 But we are here today. The meeting has government. been noticed on the NRC public website, and some 16 members of the public have been notified of this 17 meeting directly. The meeting was announced as an 18 19 open/closed meeting. And let me take a break right 20 here and mention how we're going to do that. It's a 21 little different than shown in the agenda. 22 At some time during the first session this 23 morning, we will reach a point where NuScale will go 24 into a proprietary briefing. At that point, we'll 25 close the meeting and turn off the public phone line.

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1 We expect to be back following lunch at 12:45. Ιt 2 might be as late as 1:00. But, at that time, the 3 public phone line will be open again, and it will be 4 an open meeting. And there will be another closed 5 session at the end of the day today. But, before we go into that closed session, we'll ask if there are 6 7 comments from members of the public. No written statement or request for making 8 9 statement to the Subcommittee has been an oral received from the public concerning this meeting. 10 A transcript of the meeting is being kept 11 12 and will be made available. Therefore, we request that participants in this meeting use the microphones 13 14 located throughout the meeting room when addressing the Subcommittee. Participants should first identify 15 themselves and speak with sufficient clarity and 16 17 volume so they can be heard. And for you guys who have never been here 18 19 before, today in this room the mics never shut off. 20 So, you'll always be on. 21 We have a bridge line established for the 22 listen to the meeting. To minimize public to 23 disturbance, the public line is kept in a listen-in mode until we invite comments. 24 25

To avoid disturbance, I request that

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1	attendees put their electronic devices in the off or
2	noise-free mode.
3	We'll now proceed with the meeting. But,
4	before I turn it over to NuScale, there are a couple
5	of things I want to mention.
6	I received some notes from members of the
7	Committee, trying to read through the DCD and the SERs
8	on this work. From there, some things aren't
9	completely clear.
10	I'll just mention to everybody, only three
11	or four of us who are now on the Committee were on the
12	Committee in July of 2015, when we visited the plant.
13	And I think only two of those three or four actually
14	went there.
15	We saw some things that you can't find in
16	the DCD or the SER. If you read a little further,
17	like the report we were provided on staffing, you'll
18	find another reference to another report called
19	"Conduct of Operations," which, unlike Chapter 13,
20	really tells us how you operate the plant inside the
21	control room.
22	The one thing that was quite confusing to
23	many of us was, with six operators, kind of who does
24	what? And NuScale and the staff will touch on this
25	today, but they might not go quite as far. So, I want
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1	to get this out for all of you at this point.
2	There are six SROs. Three of them
3	function much like in other plants. The shift
4	manager, the control room supervisor, and the STA,
5	pretty much the same as we're used to seeing. There
6	are three ROs, and those reactor operators, one of
7	them they designate him RO1 in that report I
8	mentioned. It's RP-0215-10815, "Concept of
9	Operations". It tells you how it works the way we saw
10	it.
11	And how it works is that that first
12	operator, RO1, runs all 12 plants. You don't divvy
13	the reactors up among all six operators. One person
14	runs all 12.
15	When you read the SER, you'll see a lot of
16	"We meet the criteria laid out in this NUREG" and in
17	this B&O report, but you don't see anything of the
18	sort that, when I was there, gave me some confidence
19	in this approach.
20	And the two things that really anchor this
21	are kind of the cleverness of the main control panel
22	with different colors, different flashing signals. I
23	don't remember about the sounds. But it made it very
24	easy for the one operator who's running all 12 to
25	identify problems in any of the 12 units and sort of
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1 have an initial ranking of what could be most important. That lets them do what they want to do and 2 3 focus properly. 4 The second thing is, the philosophy tends 5 to be, if things get busy, because you can with this

plant, you throw a switch and you go into the passage 7 shutdown mode, passive cooling. And then, the operator can pretty much ignore that unit while they 8 9 work on others. So, if they get an accident on one unit, the one quy takes it. If it gets too confusing 10 11 or they get something on another unit, he hands it 12 off. And when it reaches the point that there's more than people can do, they put them into the safe mode. 13

14 And you don't find that anywhere in the 15 I'm curious as to why not. stuff we've read. I'm going to ask the staff about that when we get to 16 17 Chapter 18, because it seems to be the key to making this thing work properly. 18

19 All of that said, it gives you some 20 perspective for when we get to Chapter 18. And at 21 this point, we're back to Chapter 13.

22 And I'm going to turn it over to Doug 23 Bowman, who will do our first presentation.

Doug?

Good morning. MR. BOWMAN: My name is

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1	Doug Bowman. I'm the Supervisor of Plant Operations
2	at NuScale Power.
3	Dr. Bley, I appreciate all your questions,
4	and I think we'll answer some of them in this
5	presentation. But, of course, if we don't, we know
6	we'll get questions from you.
7	And we will go into the background and
8	history of how, a little bit about how we arrived at
9	the conduct of operations that you guys observed in
10	2015.
11	A little bit about me. I have been at
12	NuScale for nearly five years now, working either as
13	an individual contributor performing human factors
14	engineering and operations work or now in my role as
15	the Supervisor, Plant Operations. Prior to that, I
16	worked on the commercial side of the nuclear industry
17	for 24 years. I was Senior Reactor Operator licensed
18	at both D.C. Cook and Byron, held many different
19	positions at both plants from engineering through
20	operations, work control, training, a wide variety of
21	positions, and took the opportunity in 2014 to come to
22	NuScale and work.
23	Also with me today is Ryan Flamand. Ryan,
24	you want to talk a little bit about yourself?
25	MR. FLAMAND: Sure. My name is Ryan
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1	Flamand. I work with Doug in plant operations, have
2	done a lot of the work on HNB as an individual
3	contributor.
4	Specific to Chapter 13, I was involved in
5	the development of conduct of operations, which will
6	be part of what the question I think we might be able
7	to answer today or help answer; and also, a generic
8	technical guidance, which is the basis for the
9	emergency operating procedures.
10	Previous to that, similarly to Doug, I
11	have 15 years commercial operating experience as a
12	Senior Reactor Operator licensed at Palisades. I also
13	was a reactor operator and also an equipment operator
14	for a period of time.
15	Previous to that, I was six years in the
16	Navy, a reactor operator on the USS California.
17	So, that's it.
18	MR. TOVAR: Good morning. My name is Tim
19	Tovar. I'm the Manager of Plant Operations at NuScale
20	Power.
21	I've been with the company for about six
22	and a half years now. My background, I started with
23	a mechanical engineering degree from RPI. I want into
24	the Navy to help pay for that, actually. Seven years
25	in the Navy as a submarine officer, was a radcon
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12 1 officer on a tender during my shore tour for a couple 2 of years. 3 Then, went into civilian nuclear power, 4 licensed at Robinson Nuclear Power or Robinson Nuclear 5 Plant as a Senior Reactor Operator. Held the 6 positions of Operations Manager and Radiation 7 Protection Manager there. Went to First Energy and 8 was the Fleet Outage Manager for three years there, 9 and then, came to NuScale. So, I've got a C7, 14, and 3, and six and 10 half years' worth of nuclear experience. 11 Good morning. 12 MS. FOSAAEN: Hi. Carrie I am a Licensing Supervisor with NuScale. 13 Fosaaen. 14 I've been there for three and a half years now. Prior to that, I was in commercial nuclear 15 licensing individual at Monticello Nuclear 16 as а 17 Generating Plant. And previous to that, I did a year in decommissioning. 18 19 My bachelor's is in nuclear engineering 20 and a master's in health physics. And I've been involved with this team for 21 22 about the last year. 23 MR. BOWMAN: So, I'll go a little bit more 24 into our operational staff --25 CO-CHAIR BLEY: But, before you qo

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	13
1	ahead
2	MR. BOWMAN: Sure.
3	CO-CHAIR BLEY: if we raise any
4	questions that your answers would move into the
5	proprietary area, it's up to you to say we'll pick
6	that up in the closed session. Okay?
7	MR. BOWMAN: Sure. Absolutely. We'll
8	protect our proprietary. Thank you.
9	I went through the introductions. I'd
10	like to go through a few more introductions. I
11	believe we're a little different than a typical
12	nuclear vendor. So, right now on staff, the group
13	that did the work, we have 18 previous licensing
14	director operators. We've held licenses at a wide
15	variety of plants covering three different vendors.
16	So, you can see the list up there on the board. In
17	total, we have 569 years of nuclear experience and 16
18	former Navy nuclear veterans.
19	So, our background I believe is a little
20	unique compared to the typical vendor. We have a lot
21	of operations background, and operations was brought
22	in very early to the NuScale design, recognizing the
23	unique challenges that were going to be placed by the
24	fact that we believe we needed fewer operators to
25	operate these plants.
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A little on logistics. So, "Conduct of Operations," Chapter 13, is primarily a collection of combined operating license holder actions to describe the structure of the organizations and programs that support plant operations. It also gets into qualifications and training of the individuals in the organizations.

8 So, as Dr. Bley mentioned, this 9 presentation is in two parts. There will be a nonproprietary portion first, which will be actually 10 11 relatively short, and then, we have a proprietary version, which really goes deeper into the details of 12 the Generic Technical Guidelines. 13

And the Security and Fitness for Duty Programs will not be covered as part of this. Although they are a part of Chapter 13, we are not covering them in this presentation.

All right. So, organizational structure. 18 Section 13.1 included "See all actions to describe the 19 20 corporate or home office management and technical 21 organizations, onsite support operations organizations," and then, the qualifications for each 22 23 management -- all the positions that are listed there. 24 13.2 lists all the training programs. So, 25 this includes the initial and continuing License

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Training Program for the Reactor Operators and Senior Reactor Operators. And then, there's a list of programs that are required for initial and periodic retraining in qualifications. This is the list from 10 CFR 51.20, the list of training programs that are required.

7 Section 13.3 covers the emergency plan. It does include some description that comes out of the 8 9 standard plant design. And that really is regarding 10 the Technical Support Center. So, it provides descriptions for the ventilation systems for the 11 Technical Support Center, communication systems, the 12 TSC workstations, the emergency response data systems. 13 14 And then, there are three COL actions contained in 15 there to develop the Operation Support Center, the emergency offsite facility, and the overall emergency 16 17 plan. I had a question, but 18 MEMBER CORRADINI: 19 I'm not sure if -- are you done with 13.3 now --20 MR. BOWMAN: Yes. MEMBER CORRADINI: -- and you're about to 21 22 qo to 4?

MR. BOWMAN: I'm going to move on.
 MEMBER CORRADINI: Okay. So, you have a
 plethora of acronyms. Explain to me what an "ISV" is,

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16 and when is it done? Because that connects to the 1 2 open item in this section. Correct. So, Integrated 3 MR. BOWMAN: 4 System Validation is the final test of the Human 5 Factors Engineering Program. Integrated System Validation is a test of the procedures, the human-6 7 system interface, and the operators, to ensure that they can safely operate the plant under the conditions 8 9 So, that is an open item because we we've set. completed testing in September of this year, and we 10 are currently working through completing the report of 11 12 that testing effort. CORRADINI: 13 MEMBER Oh, so on your 14 simulator, or what I remember to be the thing, it has 15 already been done? You just have yet to document it 16 and show it to the staff? 17 MR. BOWMAN: That's correct. We've completed all the testing required for ISV. 18 19 MEMBER CORRADINI: Okay. Okay. Somehow 20 that escaped me. 21 MR. BOWMAN: Okay. 22 CO-CHAIR BLEY: Well, it's not in what we 23 read. 24 (Laughter.) 25 MR. BOWMAN: It isn't. It is an open

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1	item.
2	MEMBER CORRADINI: Okay. You helped me.
3	Thank you.
4	CO-CHAIR BLEY: So, this and we'll ask
5	the staff about this if this is complete, when you
б	respond finally to the staff, that hits an awful lot
7	of the open items that are in the SER.
8	MR. BOWMAN: That's correct.
9	CO-CHAIR BLEY: Maybe 80 percent of them.
10	I'm just guessing off the top.
11	MR. BOWMAN: And I actually have a slide
12	at the end that I'll go through and
13	CO-CHAIR BLEY: Oh, okay.
14	MR. BOWMAN: delineate each open item,
15	how we believe it's going to be closed.
16	CO-CHAIR BLEY: We had a question from one
17	of the members who's not actually here and a couple
18	from other members. They pointed to this section.
19	So, I think that's a place to bring it up.
20	Here it speaks of the fact that the number
21	of modules is up to 12. The question was, is this the
22	place that's actually set or is it set somewhere in
23	other parts of the DCD?
24	MR. TOVAR: The
25	CO-CHAIR BLEY: Yes, go ahead.
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1	MR. TOVAR: To answer your question, the
2	design certification application is written around 12
3	modules. And our staffing was geared towards
4	operating up to 12 modules.
5	CO-CHAIR BLEY: And if you operate less
6	than 12 modules, if somebody puts in less than 12, two
7	questions came up. One is well, three questions
8	maybe one is, do you operate the way you planned to
9	operate with 12 with a fewer number, if there's only
10	one or two or three? The same staffing? Or would
11	that be a COL thing that somebody might want to
12	change?
13	MR. TOVAR: For the licensed operator
14	staffing
15	CO-CHAIR BLEY: Yes.
16	MR. TOVAR: what we have written is up
17	to 12 operating
18	CO-CHAIR BLEY: So, 1 to 12
19	MR. TOVAR: Correct.
20	CO-CHAIR BLEY: it applies?
21	MR. TOVAR: If there's any operating
22	units, then, currently, we have the requirement for
23	six licensed operators.
24	CO-CHAIR BLEY: Another question that came
25	up was, if a utility decides to build one of these
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1	with less than 12 modules say they're going to do
2	three at first are all of the common systems going
3	to be installed at that time? Or could there be
4	something less than what we see for the supporting
5	systems?
6	MR. TOVAR: I would say that we don't have
7	any official like written documentation for this, but
8	the reactor building and all the common systems
9	associated with that would have to be built and,
10	essentially, installed. The option to only build
11	CO-CHAIR BLEY: As described, all of them?
12	MR. TOVAR: As described. There may be
13	some components that may be installed at a later date,
14	but, essentially, all the piping and everything that
15	goes through the walls, all that would have to be
16	really laid out.
17	The option, if we only had six or less
18	modules to only build one of the turbine buildings,
19	and then, build the second turbine building at a later
20	date, would be a possibility. But, again, this is
21	CO-CHAIR BLEY: Is that something that
22	would require an amendment to the well, I forget
23	how you describe it that would come up during the
24	COL, and it would be an exception to the design cert?
25	MR. TOVAR: I think that there would have
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1	to be a bit of engineering work if there was plans to
2	build like a two-unit, four-unit, six-unit NuScale
3	plant. Because there would be some impacts, if
4	nothing else, from the seismic aspect of it. If you
5	only built one building, it may have some impact.
6	But, again, I'm getting out of my area of
7	expertise, and we don't have anything written down as
8	far as this goes. The design certification
9	application is for 12 units, and the understanding is
10	that, to make it cost-effective, the customer is going
11	to install over a period of time the 12 units.
12	CO-CHAIR BLEY: The 12 units? Well, we'll
13	take this to the staff, too, because it seems to me,
14	if you did something less, it would mean an exception
15	to the design cert, a change to the rule at the COL
16	stage. So, we'll see what they have to say about
17	that.
18	And the other question I remember people
19	passing around was: suppose you built three, and
20	then, you're going to add another three. Nobody was
21	able to find anything that described, if you're doing,
22	essentially, construction work while you're operating
23	three units, three modules, what kind of controls need
24	to be in place to allow that construction work to go
25	ahead? And we didn't see anything written about that,
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	21
1	or at least I didn't.
2	MR. TOVAR: Correct. We have COL action
3	items that describe generating the procedures that
4	would control those activities. So, we don't
5	currently have any of those procedural guidance, any
6	of that procedural guidance
7	MEMBER CORRADINI: So, that falls to the
8	owner/operator of the plant
9	MR. TOVAR: Correct.
10	MEMBER CORRADINI: to define how they
11	would modify or even stop operation, commercial
12	operation of a plant as certain construction
13	operations are taking place? They would have to
14	develop the procedures to decide what turns on and
15	what turns off, et cetera?
16	MR. TOVAR: Correct. In our construction
17	plans, it's always been envisioned that we would have
18	the facility built. We'd install a module, and while
19	modules were being installed, subsequently, that we
20	could start up and operate the modules that were ready
21	to be operated. So that we could, basically, be
22	commercially generating power and a revenue stream as
23	the rest of the plant was built out.
24	CO-CHAIR BLEY: So, as you see it, this is
25	an item for the COL to deal with?
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1	MR. TOVAR: Yes, as far as the specific
2	procedures
3	CO-CHAIR BLEY: Because construction work
4	could be threat to the operating.
5	MR. TOVAR: Correct, but
б	CO-CHAIR BLEY: And it's dependent on how
7	it's done.
8	MR. TOVAR: If you look at the actual what
9	it takes to install a module, it's very similar,
10	essentially, to a refueling actually.
11	CO-CHAIR BLEY: A refueling, yes.
12	MR. TOVAR: And you're limited to moving
13	one module at a time, just due to the equipment to
14	assemble those modules. So, it really is no different
15	from the refueling activities that would take place.
16	And you could have up to 11 modules operating when
17	you're moving the module to do the refueling
18	activities.
19	MEMBER SKILLMAN: I have a bunch of
20	questions, but every question I have is from
21	documentation that is marked confidential. So, I'm
22	going to wait until the end for that confidential
23	period. But let me ask one or two questions.
24	A hundred and sixty megawatt reactor,
25	small by comparison. NuCore's are up to 4,000
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1	megawatts. You were at Cook and Byron. Byron is a
2	big plant, real big. And you were at Palisades,
3	medium size. And you were at Brunswick.
4	MR. TOVAR: No, I was at Robinson.
5	MEMBER SKILLMAN: Robinson.
6	MR. TOVAR: Yes.
7	MEMBER SKILLMAN: Medium big.
8	MR. TOVAR: Right. I also spent time as
9	a Fleet Outage Manager at Perry, Davis-Besse, and
10	Beaver Valley.
11	MEMBER SKILLMAN: Well, big, middle, and
12	small.
13	(Laughter.)
14	I was on the Oversight Board for FENOC for
15	a long time.
16	But here's where I'm going with my
17	question. Please stick with me. A hundred and sixty
18	megawatt reactor. Between the three of you, you've
19	got some significant PWR experience with big machines.
20	What is it in the FENOC excuse me in the NuScale
21	training that is going to make sure that the one
22	reactor operator that might be looking at 12 plants on
23	the indications that Dr. Bley was talking about isn't
24	complacent in thinking he or she is looking at process
25	heating units versus a live core reactor that has real
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1	consequences for an accident?
2	I ask this question based on the No. 1
3	lesson we learned out at TMI-2, and that's respect for
4	the technology. I think we're so comfortable with no
5	scrams. We operate 24-month fuel cycles. We go
6	almost breaker to breaker. We have crews on watch
7	right now that have never experienced a trip. So,
8	it's easy to get lulled into believing an accident
9	can't happen, a trip won't happen, and when it does
10	happen, all the automatic systems are going to take
11	over.
12	Here is a man or a woman looking at one,
13	two, three, six, maybe 11 units, with a module being
14	moved. What makes sure that individual really
15	understands that this is not just a little process
16	heating unit, 160 megawatts, but this is a live core
17	plant that can have a loss-of-coolant accident, even
18	though it's very, very improbable and you only have
19	these two high-impact human factors items? What keeps
20	them focused?
21	MR. TOVAR: A couple of things. One is,
22	I think one of the things that we did bring to NuScale
23	is the operating experience. Now the 18 licensed
24	operators, previously licensed operators, that we saw
25	is just the people that are currently on staff and

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25 1 currently within the operations group. That doesn't 2 take into account Dale Atkinson, who was the Chief 3 Nuclear Officer up at Energy Northwest. It doesn't 4 take into account other folks that are scattered 5 throughout the organization with their operating And it doesn't take into account the 6 experience. 7 people that have cycled through our organization that have had tons of operating experience and input into 8 9 this. 10 So, one of the things that we're very proud of is that operating experience, that we have 11 12 baked in a lot of the human factors into the humansystem interface that helps as far as reducing human 13 errors and, basically, ensures that the operator is 14 less likely to make mistakes. 15 So, we do those things, but in Chapter 13 16 Now there is a COL action item to 17 it's training.

18 develop that. I certainly would expect that we carry 19 on the current culture in the nuclear industry in 20 training our operators to understand that nuclear is 21 special. Reactivity, radiation, residual heat, and 22 that they fully understand and internalize that, the 23 special nature of that.

I think the operating experience that we have with Fukushima, with TMI, with Chernobyl, and the

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realization that an event like Fukushima can happen and whole countries can shut down their entire nuclear industry, essentially. You know, Germany is an amazing example of that, where they have taken and said that they're going to shut down all their nuclear power plants. It's incredible.

7 So, we have the use of OE that we have 8 also incorporated into our design and we'll 9 incorporate into our training, to make sure that folks 10 understand those important aspects of nuclear power.

Then, of course, we have the regulator 11 12 that essentially enforces that, to make sure that we have programs that do incorporate operating experience 13 14 and the training programs are accredited, and we have 15 the operators who are licensed and have to go through 16 that process. So, there's a lot of checks and 17 balances to make sure that, as NuScale grows up and actually starts to operate, that we do incorporate the 18 19 respect for nuclear and make sure that we don't become 20 complacent.

21 The fact that have six licensed we 22 operators and the oversight from a shift technical 23 advisor, the concurrence advisor, shift manager, all in the control room watching these folks as they 24 25 control the reactors also is very similar to a current

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1	control room. And I'm sure we'll carry on that
2	"nuclear is special and deserves respect" mentality.
3	MEMBER SKILLMAN: I appreciate the
4	explanation. Let me kind of hang onto this topic and
5	pull one more string. And I don't think this is
б	proprietary. If it is, then I'll wait for later.
7	It appears as though the whole conduct of
8	operations is designed around three critical safety
9	functions: reactivity, decay heat removal, protection
10	of the containment, those three. Is there room for
11	any others? If I look at your PRA, if I look at your
12	Chapter 15, if I look at your Chapter 18 and your
13	Chapter 13, my view is there's something missing.
14	And here's what I think it is: if you
15	have knowledge of Millstone, what got Millstone into
16	trouble was that they were moving fuel before 96
17	hours. Remember that? They had not allowed that fuel
18	to decay.
19	I know of no other facility where you can
20	have a live reactor and you can be moving 36
21	assemblies 25 or 30 feet away from that live reactor.
22	And you do that with a 734-ton module. You can be
23	actually emplacing a new one that's fresh or removing
24	one that is decaying to your maintenance stand.
25	Doesn't that create a different type of
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1	safety function independent of your Chapter 19 that
2	says it can't happen? Isn't that a different, a
3	fundamentally different environment?
4	Think about it. You're on watch at Byron.
5	When you move fuel, the head's off or the head's on.
6	The fuel is in the pool. And you're back to Ops.
7	That fuel is being handled by someone else. It's not
8	your operators. Or, if it is, they're not on shift
9	for the reactor. They are working with maintenance or
10	they're working with other crews.
11	Here you're actually moving a module
12	adjacent to one, two, five live modules. Is there
13	another critical safety function beyond reactivity,
14	decay heat removal, and containment that deserves a
15	different level of attention and perhaps a different
16	piece of staffing?
17	MR. TOVAR: I believe I understand your
18	question. I think the answer is, no, that there's not
19	another critical safety function. I think it's an
20	important aspect of our design that needs to be
21	understood and controlled. I think that any
22	technology has risks associated with it. When you are
23	refueling a reactor and lifting the head over that
24	vessel, there's inherent risks that go with that.
25	MEMBER SKILLMAN: But you're not lifting
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29 1 over a vessel here. You've got four or five or six or 11 living, breathing, 160-megawatt plants, cores, and 2 3 you're moving a 734-ton machine 25-30 feet away. And 4 the protection for that is your crane, your super 5 single-failure-proof crane. TOVAR: Well, we have training, 6 MR. 7 qualifications, and our NAV1 crane. And I'll bet if one of 8 MEMBER SKILLMAN: 9 you had been at ANO-1, you might be thinking twice 10 about the answer to my question. I think the crane issue and module handling may have a requirement for 11 a CSF, in addition to the three upon which you have 12 your staffing. Let me ask you to consider that before 13 14 you reject it. 15 I struggle to differentiate MR. TOVAR: 16 too much between a current operating plant and the 17 actions that they take when refueling and lifting a heavy load over the core, and certainly we've had --18 19 MEMBER SKILLMAN: Is that core at power? 20 MR. TOVAR: No, sir. 21 MEMBER SKILLMAN: I didn't think so. 22 I think it's a MR. FLAMAND: great 23 question and it's very thought-provoking. One thing 24 I would say is, to put it in perspective as well, 25 those three safety functions -- and maybe this doesn't

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apply to the question -- do apply to each of the individual operating units. So, it's not that there's three safety functions as a site. So, if something were to happen and that crane affected one of the other units, those have independent three safety functions. So, if it affected containment or if it affected reactivity, that would be shown for that unit's safety function.

9 The other piece I guess I'd like to just 10 bring up is, because we've had discussions on how to 11 generate three -- again, that's different from other 12 designs. Some aspects of what would be traditional 13 safety functions have been incorporated.

14 So, for instance, what came to mind when 15 you were talking about refueling is water level and 16 how much water is there while I'm doing this refueling 17 activity, so that I have shielding for the folks There's tech specs for that 18 above, and all that. 19 ultimate heat sink level. And the ultimate heat sink 20 is incorporated into the core heat removal safety 21 function.

22 So, sometimes our simplification of three 23 safety functions -- and I don't know how much you've 24 had a chance to look at it, but it might include 25 things that might traditionally be -- like at my

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1	plant, it would have been an ultimate heat sink kind
2	of safety function on its own, where that's part of
3	heat removal for us. I don't know if that helps.
4	MEMBER SKILLMAN: No, I agree with you.
5	The CSFs are applied to each core. I got that. I'm
6	kind of saying, what happens when your crane doesn't
7	perform the way it should and you end up with a
8	dropped module that might affect two or three
9	operating modules? That's where I'm really going with
10	this.
11	Let me stop here because all my homework
12	is really kind of peeling back on this one issue, not
13	to give you the raspberries, but just to raise this
14	one issue. The NuScale design is unique in the whole
15	world because you're moving a 734-ton machine near
16	operating cores contemporaneously. And I don't think
17	there's anything fundamentally wrong with that, but I
18	believe that that develops perhaps some scenarios that
19	have not been addressed in staffing, have not been
20	addressed in Chapter 18.
21	So, I'm raising it here on Chapter 13
22	because you might say, as head of Ops, you know what,
23	we might peel out special teams to do those movements,
24	and we might consider the single-failure-proof crane
25	from a different perspective. It might have some
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32 1 safety functions that the NUREGs really might not have explored for operating plants. 2 3 I can tell you for a fact the TMI-2 4 cleanup was stopped for three months because we 5 couldn't get the crane qualified. I can tell you for a fact that TMI-1 refueling was halted because the 6 7 brakes didn't set on the puller crane and it was 8 inching down one inch at a time, and we didn't have a 9 safe place to put that head, 160 tons. 10 So, I've been through a number of these events at Three Mile and in the consulting that I did 11 for 10 years at other plants. 12 It's almost as if the crane issues are kind of aux operators take care of 13 14 that; contractors take care of that. 15 But, in the NuScale design, the crane is front and center of the operating units. 16 And I 17 believe that's different, and it might require a thicker magnifying glass as you put together your 18 19 staffing plan and as you look at Chapter 18. 20 One thing I will mention is MR. TOVAR: 21 that NuScale does envision having dedicated а 22 refueling team assigned to it with a licensed operator 23 on that team. 24 MR. BOWMAN: That was going to be my 25 We right now in our staffing plan mention, too.

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1	envision a Senior Reactor Operator, either fully
2	licensed or a limited fuel handling license, in charge
3	of any module movement. So, indeed, Operations will
4	be, at a minimum, supervising that activity.
5	In the current fleet, if they did an
6	activity like that and I don't believe this would
7	change for us you would put together a team to do
8	that activity. They would be briefed. They would be
9	high-level to management oversight to ensure that that
10	activity went properly and that appropriate
11	contingency actions were put in place.
12	But it is a normal activity to happen.
13	But all those pieces have to be in place for that to
14	go on. So, there's a great deal of oversight that I
15	would anticipate in place for any module movement that
16	went on at a NuScale plant.
17	MEMBER SKILLMAN: But let me make my final
18	point. And that is, what's different here is you're
19	moving adjacent to live cores at power. When we did
20	it, the reactor was shut down. We would be on decay
21	heat for two weeks. We had all of the protections and
22	all of the admin that you just mentioned, Doug. So,
23	I fully understand that.
24	What I'm saying is, in this design, there
25	is a unique feature that may need a different level of
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1	attention. It isn't going to be normal ops when
2	you've got 11 machines that are at power and you're
3	dragging this 734-ton machine 25 feet away from all 11
4	of them.
5	So, let's pick it up in the proprietary
6	session when I can refer to the documents. But I
7	really challenge you on that.
8	Thank you.
9	MR. TOVAR: Thank you.
10	MEMBER MARCH-LEUBA: Don't go so fast.
11	Mr. Chairman, I noticed he has some
12	questions for the closed session. I have some
13	questions for the closed session. And I noticed that
14	we have half an hour scheduled for the whole thing.
15	So, we may want to be flexible.
16	CO-CHAIR BLEY: We have to control things
17	a bit. So, let's see what happens.
18	MEMBER MARCH-LEUBA: Well, I mean, I think
19	the closed session would probably be more important
20	than the open session.
21	CO-CHAIR BLEY: Thank you.
22	MEMBER MARCH-LEUBA: But, that said, I
23	have an open session question, too.
24	CO-CHAIR BLEY: He's only got like two
25	more slides for the open session.
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1	Go ahead.
2	MEMBER MARCH-LEUBA: So, don't get me
3	wrong, I'm a computer guy. I love computer
4	procedures. Data cycles is something I admire. I
5	mean, once I was in a 767 flight simulator in the
б	lounge in the Rome Airport, and they let you go and
7	play with it. And they let me land the 767 on the
8	Venice Airport, and I accomplished it. All you have
9	to do is push one button and extend the flaps. That's
10	all you have to do to land a 767. And I messed up 50
11	percent of the thing; I pulled the flaps too fast.
12	(Laughter.)
13	But, with that said, in your training, the
14	problem I'm having is these computer procedures are
15	great, but we claim, I think, to minus 25 failure
16	probability, which is really currently low. And when
17	you claim those low probabilities, you have to worry
18	about and I'm going to raise Charlie's blood
19	pressure right here you're letting the computer run
20	your facility. They exercise a computer that knows
21	all the signals, knows all the procedures, and tells
22	you what to do.
23	In the training, who gets precedent, the
24	computer or the pilot or the operator and the paper
25	procedures? If the operator with the paper procedures
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1	sees, hey, the computer is telling me something is
2	wrong, and I don't believe you, when you're training
3	who takes precedent?
4	MR. BOWMAN: So, I can try to answer part
5	of that. In the Generic Technical Guidelines, we
6	have, obviously, the I'm going to be careful here
7	not to pass into the proprietary realm the HSI
8	evaluates the critical safety functions we've
9	discussed and determines if one is being challenged,
10	and provides the operator with that information. And
11	then, he has to go take action.
12	Also, he's basing all that information
13	off of our best qualified instrumentation; the
14	computer is. And then, right now, right now the role
15	of the STA is the STA backs that up. So, it provides
16	an independent, the STA provides an independent check
17	of the human-system interface to ensure that the
18	correct decision is being made within the EOPs.
19	So, he is independently looking at his
20	best indications in a different manner than how the
21	HSI is looking at them to back it up. And that's one
22	example I can give you where we have the human built
23	in to back up the computer in this case.
24	MEMBER MARCH-LEUBA: But is that part of
25	the training?
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1	MR. BOWMAN: Yes.
2	MEMBER MARCH-LEUBA: Do you emphasize,
3	"Don't believe the computer; rely on it, but don't
4	believe it."?
5	MR. BOWMAN: Correct. So, any training
6	program I've been involved with, you have to believe
7	your indications, unless you can be shown that they
8	are wrong. But you have to question your indications
9	all the time to ensure they're working properly.
10	MEMBER MARCH-LEUBA: It's different to
11	read a needle with what the pressure is and having a
12	complex computer algorithm
13	MR. BOWMAN: Right.
14	MEMBER MARCH-LEUBA: running on God
15	knows what platform, that can be on a blue screen of
16	death anytime. If you claim only 10 to the minus 3
17	probability of failure, I'll give you that, but when
18	you claim 10 to the minus 25, nothing has that
19	probability of failure.
20	And while you're thinking, let me give you
21	an example of that Air France flight that was going
22	over there in the Atlantic. And they were going at
23	40,000 feet and 600 miles per hour. And the computer
24	decided that they were stalling. And the computer and
25	the pilot, they started fighting with each other, and
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1	at the end the plane ended up on the bottom of the
2	Atlantic.
3	MR. BOWMAN: So, I'll go back. I'll try
4	to do a better explanation. What the STA is looking
5	at is, physically, not a computer per se; it is part
б	of our fuel programmable gate array system, part of
7	our safety system. He's looking at those indications
8	that are the best qualification that he can see in the
9	control room. The computer algorithm is taking that
10	information separately and doing an assessment.
11	MEMBER MARCH-LEUBA: But the problem I'm
12	having
13	MR. BOWMAN: But that's the safety, that's
14	the safety aspect of it.
15	MEMBER MARCH-LEUBA: For the last 15
16	years, I've been an operator in this plant, and the
17	computer has always been right. And suddenly, the
18	computer gets a wrong indication because a mouse chews
19	through a cable, or something.
20	MR. BOWMAN: Sure.
21	MEMBER MARCH-LEUBA: That's going to be
22	part of the training. Say, "Rely on the computer, but
23	always verify." And I get the idea that maybe we have
24	too much overreliance on the computer.
25	MR. TOVAR: I'll say that Chapter 13 has
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1	COL action items for the development of the training
2	program. But, because we completed the Integrated
3	System Validation, we had the opportunity to develop
4	quite extensive training for the Integrated System
5	Validation operators. We hired 22 contract operators
6	and put them through a training class that was,
7	roughly, seven months long five and a half months
8	long. Trained them on the NuScale design. They had,
9	most of them, all except for two had no background in
10	the NuScale design. So, we trained those folks.
11	And one of the things that the NRC staff
12	expressed during our pre-application engagements was
13	exactly that, a concern over failure of the I&C
14	system, and so forth. So, during that training, we
15	did train them on failures of the I&C system. And we
16	understand the importance of the operators to be able
17	to function and keep the core safe, even in the worse-
18	case I&C failures. And in some cases, we took,
19	essentially, the entire control room and took that
20	out.
21	To me, it's very confusing, as an
22	operator, to have those displays up and displaying,
23	but you know that the system has failed. And what
24	it's showing you is a frozen screen from 10 minutes
25	ago. So, to me, that's very disorienting, as an
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1	operator.
2	But the crews that we put through that,
3	the training and the actual testing performed those
4	actions well.
5	CO-CHAIR BLEY: Let me follow that up just
6	a second. I'll get right back to you.
7	If you fail the whole computer system all
8	at once and it goes black, that's really not the worst
9	thing.
10	MR. TOVAR: Yes.
11	CO-CHAIR BLEY: The worst thing is when
12	you get something in between. Some things are right;
13	some things are wrong.
14	MR. TOVAR: Sure.
15	CO-CHAIR BLEY: Did you do any of that
16	kind of testing?
17	MR. FLAMAND: So, we did do and I don't
18	know if we're going to talk about this in one of the
19	slides but you might back up a little bit. The
20	control room has multiple different computer systems.
21	That's the first time I've heard the low probability
22	number and it's pretty good. But it's probably
23	because each unit has what's called module control, a
24	non-safety computer system with redundant components
25	within it and redundant servers. So, there is
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1	failover and redundancy there.
2	To get to your question, during this ISV
3	testing and previous staffing testing, we did do where
4	we took a workstation down or we took one of the
5	servers down to see what would happen. The effect and
6	how we showed it wasn't much because it goes over to
7	the failover. And then, we also showed, if you take
8	everything down, and that, basically, as you kind of
9	alluded to, isn't as hard.
10	We also showed and I think this was
11	just probably from not the official OE, but just
12	operator daily OE. I'm used to, hey, this valve
13	didn't move because it's been in the same position for
14	the last year, and now it gets a demand signal. So,
15	we tried to show those kinds of failures. So, hey, if
16	an automation expects a valve to respond when it
17	didn't, you know, there's ways of timing, or whatnot,
18	that the automation can help the operator.
19	And then, if you're out of bounds, again,
20	these computer-based procedures are non-safety, and
21	the safety systems are separate and
22	MEMBER MARCH-LEUBA: The problem I'm
23	having is that software has ways of taking you and
24	failing in the most unusual ways. Really, with
25	software, my car-driving software, I mean, it's great.
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1	But
2	MR. BOWMAN: But, you know, highlights of
3	the system that the STA is verifying is not software-
4	based. It does not use software. The system that the
5	STA is using to verify the indications is not
6	software-based. It is programmable gate arrays. So,
7	they do not run software. They're really running a
8	logic network. It's a very different technology than
9	a software-based computer.
10	MEMBER MARCH-LEUBA: If PGAs are software,
11	they cannot even modify this thing.
12	MR. BOWMAN: Right, but they're burnt in
13	and they can't be subject to code. They can't be
14	modified once they've been tested and verified.
15	MEMBER MARCH-LEUBA: Yes, but there is a
16	combination of variables that makes the logic give you
17	the wrong answer.
18	MR. BOWMAN: Right. But, again, I can't
19	overstate the fact that the STA is independently
20	assessing those variables and looking at them in an
21	entirely different way than the software is.
22	MEMBER MARCH-LEUBA: And to the 10 to the
23	minus 3, I'll give you that anytime. We don't even
24	have to justify it. But 10 to the minus 25, no.
25	MEMBER BALLINGER: I would suggest that
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1	somebody on your staff get a hold of a book called The
2	Glass Cage.
3	CO-CHAIR BLEY: Either way, just for the
4	Committee members, Jose was right; this meeting might
5	go to 8:00 or 9:00 tonight.
6	(Laughter.)
7	At least, let's not be repetitive, if we
8	can help it.
9	MEMBER MARCH-LEUBA: We haven't started
10	the tricky questions.
11	MR. BOWMAN: Ready to go on? Okay.
12	All right. So, Section 13.4 establishes
13	the operational programs necessary to safely support
14	the plant. There's a long list of those programs that
15	have been built in the current fleet, and this is our
16	COL action item to have the COL build those programs,
17	a large range of things from pre-in-service testing
18	down to the road to fire protection, security, and et
19	cetera. So, that list is in front of you.
20	And then, plant procedures and
21	CO-CHAIR BLEY: Can I interrupt you as you
22	begin?
23	MR. BOWMAN: Sure.
24	CO-CHAIR BLEY: This one really bothers
25	me. As you've said, you've now got 18 formally-

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1 licensed operators. You've spent a lot of time with trying to come up with a display that would really 2 3 allow the operators to follow the 12 reactors well. 4 You did a lot of training. You've experimented with 5 procedures. You've tried different kinds of manning things. And finally come up with something you think 6 7 is pretty good. And then, instead of getting a set of 8 9 operating procedures that match exactly what you've been doing, you put this on the COL applicant who's 10 11 never seen a plant like this before. That bothers me. 12 I don't know why the EOPs should be a COL action item. Have you got EOPs you're going to give them? 13 14 MR. BOWMAN: Yes. 15 And they might modify CO-CHAIR BLEY: 16 them? 17 MR. BOWMAN: Well, we have Generic Technical Guidelines, just like the existing industry 18 19 uses, you know, Westinghouse, ERG, or GERG. So, we 20 have the basis for the procedures, and we'll provide 21 them a writer's guide on how they'll be developed. 22 CO-CHAIR BLEY: You don't actually have 23 procedures your operators have been using? 24 MR. BOWMAN: Yes, and I will get into 25 that --

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45 1 CO-CHAIR BLEY: Yes, you don't, or, yes, 2 you do? 3 MR. BOWMAN: Yes, do. Yes, we 4 absolutely --5 CO-CHAIR BLEY: Okay. I'll wait for closed session. 6 That's good. 7 MR. BOWMAN: Yes, I would say that's a 8 good closed session question. We answer some of that 9 in the closed session. 10 CO-CHAIR BLEY: Okay. Because I didn't find much help in most of what I read. 11 12 Go ahead. 13 MR. BOWMAN: Okay. So, there we go. 14 Okay. 15 So, part of Section 13.5 includes the COL 16 action item to ensure plant-specific emergency 17 operating procedures are developed. And the staff, during the review of that, requested that we provide 18 19 them a set of Generic Technical Guidelines as part of 20 the DCA. 21 So, our goals for development of these 22 were that we provide an entirely symptom-based set of 23 procedures, unlike some of the current industry which 24 uses а mix of event-based and symptom-based 25 procedures. We wanted the status to be easily

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assessed by the operator. Given the number of units they had to look at, we needed a quick assessment 3 capability. And we wanted the OPs to be fully 4 integrated in the human-system interface. And I will show you that in the closed session. I think we do that in the closed session.

7 And also, we wanted a single set of that would address 8 procedures all post-accident 9 So, our Generic Technical Guidelines that actions. 10 we've developed cover the legacy emergency operating procedures, severe accident management guidelines, 11 12 LOLA or loss of large area, extended loss of AC power, and extensive damage mitigation guidelines in the 13 14 current procedure set, which are typically broken out 15 in separate procedure sets that the operator has to transition between based on conditions. 16

17 So, how did we start work on the development of the Generic Technical Guidelines? 18 19 There are several pieces to this. One of them was the 20 critical safety functions that Mr. Skillman alluded 21 Another piece of it was, we had to go and find to. 22 all the actions that we had committed to in the DCA. 23 Now we present this as though we went and 24 looked for them. In all honesty, we were integrated 25 into the development of these actions the entire time

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1	they were being worked on as part of the DCA.
2	So, PRA, if they were proposing an action,
3	they would come and talk to us about what they thought
4	we should do, and we would provide a discussion and
5	some guidance on how to build that.
6	Anyway, so the places we went and looked
7	are Chapter 7, which Chapter 7 is the I&C failure
8	section where the defense-in-depth analysis is
9	contained. And there are no credited actions there.
10	FSAR Chapter 15, which is the plant design
11	basis for the design-basis events, and there are no
12	actions in there.
13	Chapter 18, human factors engineering task
14	analysis and associated reference. One of the things
15	that people probably don't highlight enough is Chapter
16	18 actually asks our subject matter experts to develop
17	actions to see if they believe there are actions that
18	need to be taken. So, we used our SMEs as well.
19	However, there are no credited actions there. We did
20	develop actions there.
21	CO-CHAIR BLEY: I'm sorry, I was saving
22	this until later. Between Chapter 13 and Chapter 18,
23	and maybe more in the SERs, if it weren't for the I&C
24	guys, I would say these reports were the most
25	cluttered with acronyms I've ever tried to find.
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1	(Laughter.)
2	So, what was that last acronym you said?
3	S-E
4	MR. BOWMAN: Subject matter experts, SMEs.
5	So, in our case, our subject matter
6	experts were the people I alluded to at the beginning
7	of the presentation, the 18 operators, former licensed
8	operators we had which developed our Chapter 18 task
9	analysis, which you can say task analysis and
10	procedures in the same breath for us. They're one and
11	the same to us.
12	So, FSAR Chapter 19, which is the PRA
13	actions, those actions assumed in beyond-design-basis
14	events. In that case, there are seven actions there.
15	And then, Chapter 20, which are the
16	again, it is called beyond design basis, but Chapter
17	19 is the PRA evaluation; Chapter 20 is the chapter
18	where we have taken those for example, ELAP,
19	extended loss of AC power, and extensive damage
20	mitigation guideline actions are in there. So,
21	there's two actions in there.
22	Chapter 21 is the multi-unit design
23	considerations, and there are none. And then, system
24	requirements and limitations, as defined in the system
25	description documents, which is our own engineering
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1	documents. We also found
2	MEMBER SKILLMAN: Let me just offer an
3	insight here. And neither of these two citations that
4	I will make are proprietary.
5	From your Chapter 19, it is 19.1.6.2 on
6	page 19.1-102. "Key insights. Key insights from
7	LPSD, low power shutdown events. Module drop
8	accidents are the dominant contributors to core
9	damage."
10	Then, you write, "The calculated
11	probability of such events is low, and a large release
12	does not occur from a dropped module, even if the
13	containment is damaged due to radionuclide scrubbing
14	by the pool." That's dandy as long as your pool
15	hasn't been damaged by the module drop.
16	The second citation from your Chapter 15,
17	and this is what really got me going on this question.
18	"NuScale Power Module Drop Accident is 15.7.6 in your
19	Chapter 15. "The use of this single-failure-proof
20	crane precludes the need to perform low drop
21	evaluations. As a result, no design basis accident
22	analysis has been performed to assess the radiological
23	consequences of a nuclear power module drop accident."
24	So, at least as I see it, your critical
25	safety functions screen out this whole topic because
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of the dependence on that single-failure-proof crane, or the reliability, your assumed reliability of that crane, and the assumption that you'll get enough scrubbing that, even if you drop the module, it's not a problem.

But the real issue for me is not just a 6 7 dropped module; it's the consequence. If that crane 8 fails or if the reeving fails or the brakes fail, you 9 can have a module, 734 tons, bump into one, two, or And it seems to me that that 10 three other modules. raises the bar. I think that's a different deal, and 11 I think we ought to be talking about it. I think your 12 own documentation, if you weave it together a little 13 14 differently than the way you have woven it together, 15 you might come to that same conclusion.

So, let me stop there until we get to the proprietary session.

MR. BOWMAN: Right. So, that's a great segue because the next thing we're going to do is -- my presentation for the open part is done. And we give a list of acronyms as our last slide.

22 CO-CHAIR BLEY: Okay. We don't have your 23 slides for the closed session yet. How many slides 24 are there and how long were you expecting it to take? 25 MEMBER MARCH-LEUBA: It's only five

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1	slides. Only five or six slides, right?
2	MR. BOWMAN: Yes. I don't think there's
3	even 25 in the closed session.
4	So, the closed session is not on this
5	computer right now?
6	MEMBER CORRADINI: We're going to have to
7	make sure.
8	MR. BOWMAN: Okay. Really, the discussion
9	will go into more detail about the Generic Technical
10	Guidelines, is what the closed session discussion is
11	about.
12	CO-CHAIR BLEY: Maybe that will help us
13	later.
14	Mike, let's set up for the closed session.
15	We're going to go well beyond where we thought we
16	would in time.
17	MR. SNODDERLY: Okay. I think that's a
18	good idea.
19	CO-CHAIR BLEY: And maybe you can talk
20	with the staff and the NuScale folks
21	MR. SNODDERLY: Yes.
22	CO-CHAIR BLEY: in between about us
23	hanging around later tonight.
24	MR. SNODDERLY: Yes. Okay. So, what I'd
25	like to do is to ask Prosanta and Steven Pope to look
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1	around the room, and if you identify anyone that
2	doesn't have a need to know all members of the
3	public or anyone from the staff that doesn't have a
4	need to know, I need you to leave the room.
5	MEMBER MARCH-LEUBA: Are we on the record
6	still? You should close the open session.
7	(Whereupon, at 11:46 a.m., the foregoing
8	matter recessed from open session and went into closed
9	session until 1:15 p.m.)
10	CO-CHAIR BLEY: The meeting will come back
11	to order and at this time we'll hear from the staff
12	about Chapter 13.
13	Prosanta, are you going to start?
14	MR. CHOWDHURY: Yes. Good afternoon. My
15	name is Prosanta Chowdhury. I'm the project manager
16	for Chapter 13 of the NuScale design certification
17	application review by the staff, by the NRC staff.
18	And with me I have Amanda Marshall for Nuclear
19	Security and Incident Response Office, and also Maurin
20	Scheetz from Nuclear Reactor Regulation Office.
21	As for my credentials I have been a
22	project manager at NRO since 2008 and I have gone
23	through several projects including an site permit in
24	2015. I have also been as a PM involved in the review
25	of EPR design certification application in the past.
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1	So as part of my background I have a
2	nuclear engineering master's degree and also a
3	master's degree in electrical engineering. I have in
4	the past worked for the Louisiana State government for
5	18 years as a radiation protection specialist. I have
б	joined the NRC in 2005.
7	And Amanda and Maurin will talk about
8	their credentials.
9	MS. MARSHALL: Yes, good afternoon. My
10	name is Amanda Marshall. As Prosanta said, I work in
11	the Office of Nuclear Security and Incident Response
12	as an emergency preparedness specialist. I reviewed
13	Section 13.3 of the NuScale design certification
14	application. I've been with the NRC for 13 years
15	working in emergency planning for the past 5 or years.
16	And prior to that I was on the security side of NSIR
17	focused on law enforcement response to nuclear power
18	plants.
19	MS. SCHEETZ: All right. Good afternoon.
20	My name is Maurin Scheetz. I have been with the NRC
21	for the past five years predominantly in operator
22	licensing as an examiner, and I've also done some time
23	in the Office of New Reactors as part of this review.
24	We've since merged back with the Office of Nuclear
25	Reactor Regulation. So five years with the NRC
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1	predominantly in operator licensing.
2	Before my time at the NRC I did work in
3	re-qualification training at the San Onofre Generating
4	Station. And prior to that I was in the Nuclear Navy
5	as an officer on an aircraft carrier.
6	So I as far as Chapter 13 goes, I
7	looked at the organizational structure, the training
8	and the procedure sections of Chapter 13. So I'm
9	going to roll right into that.
10	MR. CHOWDHURY: Yes.
11	MS. SCHEETZ: So next
12	MR. CHOWDHURY: One second. So the staff
13	is going to present Chapter 13 to the members of the
14	Committee. And also this is the agenda we have. The
15	staff I already introduced the review team. The
16	purpose and scope will be covered, review activities
17	and timeline, focus areas, open items and conclusions.
18	So as far as project managers go, Greg
19	Cranston is the lead project manager in LB1, Licensing
20	Branch 1 in NRO.
21	So with that I think we're going to
22	overview of Chapter 13 we have these sections that
23	will be covered: 13.1, 13.2, 13.3, 13.4 and 13.5.
24	You already heard 13.6, Security, and we are not
25	presenting that. However, based on a comment from one
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1	of the members is that the staff indeed reviewed 13.6.
2	Staff indeed issued a request for additional
3	information, received responses and disposition
4	responses. Staff also had an audit conducted, a demi
5	half-audit conducted back in December 2017.
6	So with that I'll turn it over to Maurin
7	to cover 13.1 and 13.2.
8	MS. SCHEETZ: Thank you, Prosanta.
9	Regulations require a COL applicant referencing a
10	standard design to describe their corporate level
11	management and technical support organization and the
12	on-site operating organization. Therefore, we
13	reviewed the application Section 13.1, Organizational
14	Structure, for acceptable COL information items for
15	the COL applicant to provide descriptions of the
16	corporate-level management, technical support
17	organization and on-site operating organization to
18	include a description of the training and
19	qualification requirements for personnel in these
20	organizations.
21	The staff finds that the three COL items
22	that provided in this section of the application
23	addressed the applicable requirements for these
24	descriptions of the COL's organizational structure.
25	That's all I have for this section.
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1	Next slide, please? The COL applicant is
2	also responsible for describing the training programs
3	and to provide a schedule for training plant staff.
4	The staff reviewed the application section 13.2,
5	Training, to verify COL information items exist for
6	descriptions of the training programs for licensed
7	operator initial and re-qualification training and
8	non-licensed operator or correction, non-licensed
9	plant staff initial training and periodic retraining.
10	The staff also verified COL information
11	items include information about the qualifications for
12	non-licensed staff enrolled in these training
13	programs. For example, that would be non-licensed
14	operators, STAs, instrument and control technicians,
15	chemistry technicians, maintenance technicians and
16	other engineering support staff.
17	The staff finds that the two COL
18	information items provided by the applicant address
19	the training program description requirements and
20	therefore are acceptable.
21	CO-CHAIR BLEY: You didn't say STA, did
22	you?
23	MS. SCHEETZ: I did say STA. So
24	CO-CHAIR BLEY: They're licensed SROs.
25	MS. SCHEETZ: Correct. So in the NuScale

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1	model they intend them to be licensed SROs. They
2	don't regulations don't require for them to hold an
3	SRO license, though most of the fleet or most of
4	the operating plants do that.
5	CO-CHAIR BLEY: Yes.
б	MS. SCHEETZ: Yes.
7	MEMBER SKILLMAN: Maurin, what attention
8	did you give to training of those who will handle the
9	modules?
10	MS. SCHEETZ: Do you mean fuel handling?
11	Is that what you mean?
12	MEMBER SKILLMAN: Well, I'm afraid if I
13	say yes to that, it narrows the question I'm really
14	asking.
15	(Laughter.)
16	MEMBER SKILLMAN: You know, a fuel
17	assembly weighs as much as a Volkswagen. These are
18	half-size. So they weigh as much as a Fiat. Okay?
19	The modules are 732 tons. This is not a trivial load.
20	Is there any specific attention given to handling
21	those modules, training-wise?
22	MS. SCHEETZ: So I hear what you're
23	saying. I understand the question. So for our
24	review, because we looked at COL information items,
25	because that's what's required at this stage for the
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1	design certification application, we didn't look at
2	the details of what the training program the
3	content of the training program. That would be looked
4	at when the COL application comes in, to look into the
5	actual topics and how it's organized. Is that going
6	to be a licensed operator training program requirement
7	or is that going to fall into a different training
8	program for anomalies and stuff on those.
9	MEMBER SKILLMAN: Fair enough. Thank you.
10	MEMBER MARCH-LEUBA: Since we're on the
11	training, you heard us this morning talking about the
12	training, about HSI, human system interface failures
13	due to software or computer hardware. Did you
14	consider any of those in your review?
15	MS. SCHEETZ: So your question is did we
16	look at where HSI training would come into a training
17	program?
18	MEMBER MARCH-LEUBA: Yes.
19	MS. SCHEETZ: Did we review that?
20	MEMBER MARCH-LEUBA: Assuming that
21	software fails most of the time, maybe once every 100
22	years, but it does fail.
23	MS. SCHEETZ: So for this review again we
24	looked at COL information items, so I would expect the
25	NRC staff to review HSI degradations or malfunctions
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1	and how operators in the control room and outside the
2	control room are trained on that in the FSCOLCs.
3	MEMBER MARCH-LEUBA: And for the record I
4	love HSI approach, I love computer-aided procedures.
5	I in the example I gave this morning I love being
6	able to land a 767 without any training. Okay? But
7	the operator must have a healthy respect for failures
8	and there is over-reliance. The computer is telling
9	me there's been an issue. It will be okay. You
10	should always look at the other two. And that's part
11	of training and part of the philosophy of doing
12	things. Thank you.
13	MS. SCHEETZ: I agree. I totally agree.
14	And I could say that from an operator licensing
15	standpoint in Part 55 we have requirements that would
16	essentially require that kind of training for operator
17	staff. So that's where I would from a regulator I
18	would expect to see it in the Part 55 sections.
19	Any other questions?
20	(No audible response.)
21	MS. SCHEETZ: Okay. So now I'm going to
22	pass it to Amanda Marshall.
23	MS. MARSHALL: Yes, good afternoon. For
24	a design certification review Section 13.3 is intended
25	to address those design features, facilities,
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60 1 functions and equipment that are technically relevant 2 to the design that are not site-specific and that 3 affect some aspect of emergency planning or the 4 capability of а licensee to cope with plant 5 emergencies. The applicant may choose the extent to 6 7 which the application includes EP information to be reviewed as part of the design certification and 8 9 there's no minimum amount of information that they 10 must include. NuScale chose to include in the DCA and 11 12 the staff reviewed emergency planning design information related to a technical support center, 13 14 emergency response data system, TSC engineering work 15 stations, decontamination facilities, the process specifically the 16 sampling system, post-accident sampling function of which there's an associated open 17

22 MEMBER MARCH-LEUBA: So you addressed the 23 emergency procedures, how the evacuation would be 24 done, things like that, but did not address the 25 emergency planning zone, the size of these zones.

which is actually in Chapter 14.

item, and four COL information items related to the

operation support center, an emergency operations

facility, a comprehensive emergency plan and EP ITAAC,

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1	MS. MARSHALL: That's correct.
2	MEMBER MARCH-LEUBA: That's correct?
3	MS. MARSHALL: That's outside the scope of
4	this particular review.
5	MEMBER MARCH-LEUBA: Because we keep
6	saying that we really to see the how the source
7	terms are calculated.
8	MEMBER CORRADINI: The source term is
9	going to be used for multiple things, but I think the
10	staff's point is that the emergency planning zone is
11	not part of the DCA.
12	MS. MARSHALL: That's correct.
13	MEMBER MARCH-LEUBA: It's not on any DCAs?
14	MEMBER CORRADINI: Not any DCA. Not just
15	this one. Not any DCA.
16	MEMBER MARCH-LEUBA: But last in
17	December we had some kind of talk about the LPZ, the
18	low population zone. They said at a minimum it has to
19	be the size of the exclusion ridge.
20	MEMBER CORRADINI: That's for accident
21	I'm
22	MEMBER MARCH-LEUBA: Okay.
23	MEMBER CORRADINI: not sure exactly
24	what you're talking about, but
25	MEMBER MARCH-LEUBA: You did not consider
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1	EPZ as
2	(Simultaneous speaking.)
3	MS. MARSHALL: Yes, that's correct, sir.
4	You may be referring there's a few technical
5	reports out as well as an SMR rulemaking, which are a
6	little more focused on the EPZ size.
7	MEMBER MARCH-LEUBA: Now remind me again;
8	I mean, in the Clinch River Breeder reactor site where
9	we have licensed or have an approval
10	MEMBER CORRADINI: That was the ESP that
11	we looked at. That's unrelated to whatever technology
12	is there.
13	MEMBER MARCH-LEUBA: Correct. The early
14	site permit. But they do have some recommendations
15	from NuScale about the size of their emergency
16	planning zone, if I remember correctly.
17	MEMBER CORRADINI: Well, they used
18	we're a little off topic, but just to be clear, they
19	used four different potential SMRs that would fit, and
20	then when they decided the size of their emergency
21	planning when they made the recommendation for the
22	acceptability of the emergency planning zone, they
23	used an 800-megawatt thermal machine
24	MEMBER MARCH-LEUBA: Yes.
25	MEMBER CORRADINI: and an associated
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1	scale source term for 800 megawatts.
2	MEMBER MARCH-LEUBA: Okay. But my
3	impression is that they were using some numbers
4	directly from the NuScale report. That's what I
5	thought they said.
6	MEMBER CORRADINI: I think not.
7	MEMBER MARCH-LEUBA: Okay.
8	MEMBER CORRADINI: I think they scaled
9	everything to a canonical 800-megawatt thermal. Which
10	is in the open session, so we can talk about that?
11	CO-CHAIR BLEY: Yes.
12	MEMBER CORRADINI: Okay.
13	MS. MARSHALL: Okay. NUREG-0800
14	identifies various emergency planning reviewer
15	interface areas which support the review of Section
16	13.3 which are not the specific focus of this meeting
17	nor of the staff's evaluation contained in SER Section
18	13.3.
19	Primary SER interface areas for EP
20	include: SER Section 6.4, which provides information
21	regarding the protection of main control room
22	personnel during an emergency; SER Section 7.2.13.7,
23	which provides information related to TSC data
24	retrieval capabilities; SER Section 9.3.2, which
25	provides information pertaining to the process
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64 1 sampling system; SER Section 9.4.1, which provides the 2 staff's determination of the acceptability of the HVAC system that supplies the main control room and the 3 4 TSC; SER Section 9.5.2, which discusses voice and data 5 communications equipment; SER Section 12.1.2.3, which provides staff's determination 6 the of the 7 acceptability of the on-site decontamination facilities proposed by the applicant; and finally SER 8 Section 15.3, which contains information related to 9 TSC radiological habitability. 10 So as you can see, there's a lot of tentacles to other SER sections. 11 12 Next slide, please? This slide identifies that there is one open item associated with Section 13 14 13.3 EP review related to the post-accident sampling 15 function of the process sampling system. And the DCA itself, DCA Part 2, Tier 2, Section 9.3.2 states that 16 17 the function of the process sampling system, or PSS, is to provide the means to obtain representative 18 19 liquid and gaseous samples from various primary and 20 secondary process streams and components for

21 monitoring analyzing the chemical and and 22 radiochemical conditions. The PSS capability is used 23 during normal plant operations and following accident conditions without the need for a dedicated post-24 25 accident sampling system.

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1	As I mentioned earlier, the capability to
2	obtain a post-accident sample is an interface item
3	with Section 9.3.2. And in EP space Planning Standard
4	B-9 of 10 CFR 50.47 requires adequate method systems
5	and equipment for assessing and monitoring actual
6	potential off-site consequences of a radiological
7	emergency condition are in use. And the guidance in
8	NUREG-0654, Evaluation Criteria, (I)(2) identifies a
9	post-accident sampling capability as an acceptable
10	means of meeting this requirement.
11	As you see on the slide the resolution of
12	this open item is ongoing, and if the process sampling
13	system is determined to be acceptable as a means for
14	obtaining a post-accident sample in accordance with 10
15	CFR $50.34(f)(2)(D)(ii)$ and $(B)(iii)$, then this open
16	item will be resolved.
17	And that's all I have. Oh, excuse me.
18	Except for my conclusion.
19	With the exception of that open item
20	concerning the capability to obtain a post-accident
21	sample, the staff concluded on the basis of its review
22	that the EP design-related features included in the
23	DCA that the applicant met the applicable regulatory
24	requirements. When the process sampling system review
25	is complete the NRC staff will update its conclusion
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1	to reflect the disposition of this open item.
2	That's all I have. Thank you.
3	MR. CHOWDHURY: Section 13.4, Operational
4	Programs. This is a COL item. The COL applicants
5	are required by 10 CFR 52.79 to describe operational
6	programs, but similar requirements do not exist for
7	DCAs.
8	NuScale did provide COL Item 13.4-1
9	stating that a COL applicant that references the
10	NuScale design certification will provide site-
11	specific information including an implementation
12	schedule, operation programs operational programs.
13	So the staff has reviewed this COL item
14	and then compared with the Standard Review Plan
15	Section 13.4, Draft Revision 4, September 2018, and
16	find it to be acceptable.
17	MS. SCHEETZ: Section 13.5 is Plant
18	Procedures. Plant procedures include administrative
19	procedures, operating procedures, emergency operating
20	procedures, as well as maintenance and other
21	procedures for safety-related activities. COL
22	applicants are required to develop these type of
23	procedures that are plant-specific, thus the staff
24	reviewed the COL information items in Application
25	Section 13.5, Plant Procedures, for a COL to provide
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1 procedure description and information about procedure 2 program development and implementation. 3 CO-CHAIR BLEY: You actually review the 4 procedures or just 5 MS. SCHEETZ: Just 6 CO-CHAIR BLEY: review the plan? 7 MS. SCHEETZ: We review that the 8 application, the design certification application has 9 COL information items that would then have a 10 description of these 11 (Simultaneous speaking.) 12 CO-CHAIR BLEY: When the COL comes up and 13 they have their procedure, do you review the 14 procedures or just ensure they have procedures? 15 MS. MARSHALL: The COL applicant review 16 stage, descriptions of the procedures, and then I do 17 think the SRP does into procedure review, especially 18 for 19 (Simultaneous speaking.) 20 CO-CHAIR BLEY: The reason I'm asking 21 is		67
3 CO-CHAIR BLEY: You actually review the 4 procedures or just 5 MS. SCHEETZ: Just 6 CO-CHAIR BLEY: review the plan? 7 MS. SCHEETZ: We review that the 8 application, the design certification application has 9 COL information items that would then have a 10 description of these 11 (Simultaneous speaking.) 12 CO-CHAIR BLEY: When the COL comes up and 13 they have their procedure, do you review the 14 procedures or just ensure they have procedures? 15 MS. MARSHALL: The COL applicant review 16 stage, descriptions of the procedures, and then I do 17 think the SRP does into procedure review, especially 18 for 19 (Simultaneous speaking.) 20 CO-CHAIR BLEY: The reason I'm asking	1	procedure description and information about procedure
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<pre>19 (Simultaneous speaking.) 20 CO-CHAIR BLEY: The reason I'm asking</pre>	17	think the SRP does into procedure review, especially
20 CO-CHAIR BLEY: The reason I'm asking	18	for
	19	(Simultaneous speaking.)
21 is	20	CO-CHAIR BLEY: The reason I'm asking
	21	is
22 MR. CHOWDHURY: Maybe for fuel loading.	22	MR. CHOWDHURY: Maybe for fuel loading.
23 Maybe.	23	Maybe.
24 MS. SCHEETZ: Yes, as part of operational	24	MS. SCHEETZ: Yes, as part of operational
25 programs for fuel.	25	programs for fuel.

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1	CO-CHAIR BLEY: I couldn't hear, Prosanta.
2	MS. SCHEETZ: I'm saying it may be right
3	before fuel loading that the actual procedures would
4	be looked at, but I'm not sure about that.
5	CO-CHAIR BLEY: Who would know?
6	MS. SCHEETZ: It's in our SRP. I thought
7	you
8	MR. CHOWDHURY: I don't have
9	MS. SCHEETZ: We can get back to you on
10	that.
11	CO-CHAIR BLEY: I'd like to know. And, I
12	don't know, were you here all morning?
13	MS. SCHEETZ: I was here all morning.
14	CO-CHAIR BLEY: NuScale has prepared
15	guidelines that are essentially the emergency
16	procedures that are going to be used and I don't know
17	why you're not looking at those now.
18	MS. SCHEETZ: So I am, and I'm going to
19	get into that. That's
20	CO-CHAIR BLEY: Where? Okay.
21	MS. SCHEETZ: In this section. So this
22	section has essentially two parts because there are
23	COL information items to actually provide descriptions
24	of these procedures in the implementation program.
25	And we did the DC applicant is required to provide

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69 1 generic technical guidelines which are reviewed at 2 this stage. And so that was part of my review in this So I'll get into that. 3 section. 4 The seven COL information items provided 5 we found to be acceptable because they addressed the requirements for procedures. And then additionally 6 7 the staff reviewed the applicant's generic technical 8 guidelines, or GTGs, and those are used by the COL 9 develop plant-specific technical applicant to 10 guidelines that then form the basis for plant-specific emergency operating procedures. The GTGs are the 11 12 applicant responsibility of the DC and NuScale provided them as part of the application. 13 14 As a reminder, a lot of the detail in the 50 --15 16 CO-CHAIR BLEY: I'm sorry. Ιf you 17 reviewed them, do they look like guidelines or do they look like actual procedures that you'll work from? 18 19 MS. SCHEETZ: They -- the GTGs themselves 20 is a -- it's a large package of both. I would say you 21 could use those as procedures right now, but they also 22 have a lot of basis information and implementation 23 strategy and other stuff. And they do contain a lot 24 of proprietary information, so I think a lot of the 25 discussion on the GTGs we might have to hold off for

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1	the closed session. I just want to caution that.
2	CO-CHAIR BLEY: I understand that. So we
3	might revisit this section in the Chapter 18 closed
4	session, if I remember. Go ahead.
5	MS. SCHEETZ: Yes, I think we can
6	definitely cover I'll be here for the closed
7	session for Chapter 18.
8	CO-CHAIR BLEY: Okay. Good.
9	MS. SCHEETZ: So, but I'm
10	MEMBER MARCH-LEUBA: This morning, I don't
11	know if it was the open or the closed session, I don't
12	remember, but we were shown some graphic diagram of
13	decision making. There are five or six of those and
14	the GTGs, which are basically the procedures, but
15	they're not written as a procedure. It's a graphical
16	procedure. Yes, a flow chart.
17	CO-CHAIR BLEY: Well, that was in the
18	closed session.
19	MEMBER MARCH-LEUBA: Oh, was it?
20	MS. SCHEETZ: Yes.
21	MEMBER MARCH-LEUBA: Okay. So we
22	didn't
23	(Simultaneous speaking.)
24	CO-CHAIR BLEY: closed session.
25	(Simultaneous speaking.)
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1	MEMBER MARCH-LEUBA: that's in it?
2	CO-CHAIR BLEY: And as I understand it,
3	those are part of the general guideline document you
4	talked about
5	MEMBER MARCH-LEUBA: That is correct.
б	CO-CHAIR BLEY: that's now on our
7	SharePoint site.
8	MEMBER MARCH-LEUBA: That is correct.
9	CO-CHAIR BLEY: Members can access that.
10	MEMBER MARCH-LEUBA: And they're actually
11	full PDF. You can blow up those charts and you
12	actually read what it says, whereas the slide we saw
13	this morning you cannot. It's a big chart.
14	CO-CHAIR BLEY: I'm sorry for the
15	diversion. Go ahead.
16	MS. SCHEETZ: That's okay. I can speak
17	about the staff's review of the GTGs. So the NuScale
18	GTGs contain generic guidance for procedure writers to
19	develop procedures that will be used by plant
20	operators to ensure plant safety during an accident.
21	The guidance covers the content for emergency
22	operating procedures, severe accident management
23	guidelines, and guidance for extended loss of AC power
24	and loss or large-area events.
25	The staff evaluated the technical adequacy
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1	of the NuScale GTGs to determine if they are
2	acceptable for use in the development of a COL
3	applicant's plant-specific technical guidelines. In
4	our review the staff focused on three areas: We
5	looked at the design-specific critical safety
б	functions that the applicant identified and described,
7	we looked at what methods the applicant used to
8	identify operator actions, and the operator actions
9	necessary to assess and maintain the critical safety
10	functions including the basis for this information.
11	Also, as part of this review we looked at
12	the use of type B post-accident monitoring variables
13	in the GTGs. Type B post-accident monitoring
14	variables are defined as variables that provide
15	primary information to control room operators to
16	assess critical safety functions during an accident.
17	The applicant provided a list of the type B post-
18	accident monitoring variables in the application. The
19	staff found some differences between the type B post-
20	accident monitoring variables in the application and
21	those presented in the GTGs for operators to use for
22	assessing the critical safety functions.
23	In response to requests for additional
24	information about this item, about this inconsistency
25	the applicant informed us that it planned to validate
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1	the GTGs using the Human Factors Engineering
2	Integrated System or ISV testing and validation
3	methods and then make changes to the GTGs.
4	Therefore, there's one open item in this
5	SER for the applicant to provide updated GTGs as
6	necessary and to resolve the PAM post-accident
7	monitoring variable inconsistencies and account for
8	any necessary changes resulting from those
9	validations.
10	MEMBER CORRADINI: So just to in short,
11	when they submit their report for their ISV, whatever
12	that is
13	MS. SCHEETZ: Yes.
14	MEMBER CORRADINI: that's what you will
15	review to make sure this open item is satisfied?
16	MS. MARSHALL: I would expect either if it
17	comes in the Integrated System Validation Report or
18	another way of NuScale informing the staff that
19	they've completed the validation activities of the
20	generic technical guidelines, and then I guess a new
21	revision of the GTGs.
22	CO-CHAIR BLEY: And
23	MS. SCHEETZ: I'm sure NuScale can answer
24	how
25	CO-CHAIR BLEY: it would be okay if you
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1	gave up using acronyms.
2	MS. SCHEETZ: Okay. I can, yes.
3	CO-CHAIR BLEY: GTG is?
4	MS. SCHEETZ: GTG, PAM. I can use
5	CO-CHAIR BLEY: No.
6	MEMBER CORRADINI: No, I think he wants
7	MS. SCHEETZ: Do you want me to
8	MEMBER CORRADINI: you to say it out
9	loud.
10	MS. SCHEETZ: Okay.
11	CO-CHAIR BLEY: Say what the words are.
12	MS. SCHEETZ: So you want me to say
13	generic technical guidelines?
14	CO-CHAIR BLEY: I do. Thank you.
15	MS. SCHEETZ: I will.
16	(Laughter.)
17	MR. BOWMAN: Dennis?
18	MS. SCHEETZ: Doug, did you want to
19	MR. BOWMAN: Hey, Dennis? One comment.
20	We will be submitting a revised set of generic
21	technical guidelines once we have completed the work
22	associating with getting we have to get the ISV
23	Report done.
24	CO-CHAIR BLEY: That will be before the
25	design cert is complete?
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1	MR. BOWMAN: Yes.
2	CO-CHAIR BLEY: Okay. So we'll see you
3	again on this when there are no open items remaining.
4	MR. BOWMAN: Yes.
5	MS. SCHEETZ: That's correct.
6	MEMBER MARCH-LEUBA: And
7	MEMBER SKILLMAN: Maurin, what
8	challenge
9	CO-CHAIR BLEY: Thanks.
10	MEMBER SKILLMAN: did you give I'm
11	sorry, Jose.
12	MEMBER MARCH-LEUBA: Oh, no. Go ahead.
13	MEMBER SKILLMAN: Maurin, what challenge
14	did the staff give to the adequacy of the critical
15	safety function? There are only three and they become
16	the they have become the foundation for almost
17	everything. What consideration did the staff give to
18	challenging whether or not something has been
19	orphaned, something has been overlooked?
20	MS. SCHEETZ: Okay. So we did challenge
21	the applicant on the critical safety functions.
22	There's not in the SRP there's not clear, hey, this
23	is how you review critical safety functions. We had
24	to go into a lot of the background information of TMI
25	action plan items and look at where these critical
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1	safety functions came from in the beginning and the
2	background information for them and kind of come up
3	with a plan of what how we would do this review.
4	So the first thing we did was you know,
5	what do the other PWRs have for critical safety
6	functions? So we did a comparison of NuScale critical
7	safety functions to traditional or large light
8	water reactor critical safety functions for PWR. And
9	when we found okay, why don't they have several of
10	those safety functions? Then we issued a request for
11	additional information to NuScale asking about
12	asking more information about why these critical
13	safety functions and not these other ones.
14	So, and NuScale did provide a response
15	which we found acceptable basically explaining that
16	those other safety function critical safety
17	functions that we're used to seeing are inherent to
18	the three critical safety functions that they present,
19	which we found acceptable. We agreed with them on
20	that.
21	MEMBER SKILLMAN: Would you give
22	consideration to taking one more look recognizing that
23	the critical safety functions that have been developed
24	are common for PWRs? And they certainly address fuel
25	in terms of reactivity, decay heat and containment,
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but they don't look at the unique features of this plant independent from the fact that there are 12 smaller-sized pressurized water reactors. There are other features of this plant I think that need -- that deserve to be at least challenged in terms of whether those unique features might in fact constitute the basis for an additional or different safety function in addition to the three that are focused on the fuel.

9 MS. SCHEETZ: I agree. So I can also say 10 that because of -- in part of the Chapter 18 human factors engineering review we've also incorporated --11 okay, what are the important human actions? 12 We've looked at that part of the review to understand what 13 14 is known about the NuScale design at this time and how 15 that factors into plant safety functions, safety functions and critical safety functions. 16 So that is 17 part of the human factors engineering process the staff does, and we'll -- I think we'll get into this 18 19 in Chapter 18.

20 questions We do have some on fuel 21 operations for NuScale, and I do believe we have an 22 open item in Chapter 18 reserved for what important 23 human actions might come out of what we know at a 24 later time about fuel handling and module movement. 25 So using the human factors engineering process, that

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1	information would get fed back into the process and
2	the staff would have an opportunity to assess plant
3	safety functions and understand if there is something
4	missing there.
5	MEMBER SKILLMAN: Thank you.
6	MEMBER MARCH-LEUBA: Don't go too fast.
7	He stole my time.
8	NuScale has finally learned how they're
9	trying to implement what we've always been saying,
10	that you should have a generic design and then make
11	cookie cutter reactors, make them all the same. And
12	I applaud them for that. This is what everybody has
13	been trying to do, which means that these generic
14	guidelines, the GTGs, are not really generic. They're
15	plant-specific because all plant are the same. And
16	that's what I believe NuScale intends.
17	So I sense a little gap on the review.
18	You're reviewing the point of view of the operator
19	actions. I missed the Chapter 15 reviewer's reviewing
20	them for technical contents. Is this operator action
21	the appropriate one to do at this condition, or is it
22	a better one, or is it a bad one? And I've reserved
23	some time for the closed session to give you some
24	examples about that.
25	MS. SCHEETZ: Okay. I can say that as
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1	part of this review we did interface with the Chapter
2	15 technical reviewers, Chapter 19 technical
3	reviewers, 20 and 21 to understand what operator
4	actions were or were not required and how they if
5	they appeared in the generic technical guidelines. So
6	that's when I talk about we looked at the
7	methodology that NuScale used to identify operator
8	actions, we looked at across other chapters.
9	MEMBER MARCH-LEUBA: Before we close open
10	item 13.5-1 I will not just review a document that
11	NuScale sent. I would love to see all technical
12	experts from all branches in NRR and NRO get together
13	and look at there are not many. There is only five
14	screens with some flow charts. I mean, there aren't
15	that many. And you can review them in an afternoon.
16	If I was the king of the world and I was organizing
17	this, I would make a workshop, internal workshop in
18	NRO, say everybody come here, we're going to go
19	through the procedures for NuScale. Let's see what
20	you think. And that would be very valuable. As I
21	say, I reserve some examples that are proprietary for
22	later on.
23	MS. SCHEETZ: Okay. Thank you.
24	CO-CHAIR RAY: Dennis?
25	CO-CHAIR BLEY: Yes, sir? Go ahead,
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1	Harold.
2	CO-CHAIR RAY: I understood that you were
3	advised we will revisit this area after the two items
4	are closed in the exchange you had a few minutes ago.
5	CO-CHAIR BLEY: That's right.
6	CO-CHAIR RAY: I just wanted us to see if
7	we make note, either our staff or somehow, that will
8	bring it back to our attention so we don't miss that.
9	I think
10	MEMBER CORRADINI: Well, we're
11	automatically going to see it, Harold, when they close
12	the open items. We have to make sure we're satisfied
13	with it.
14	CO-CHAIR BLEY: We'll have an open
15	we'll have meetings on I believe each chapter again
16	with no open items.
17	MEMBER CORRADINI: In Phase 5.
18	CO-CHAIR BLEY: Phase 5.
19	CO-CHAIR RAY: I just I didn't want it
20	to go past us somehow because we didn't recognize it.
21	That's all.
22	CO-CHAIR BLEY: We'll have to remember we
23	want to look for it, though. Keep a note.
24	CO-CHAIR RAY: Help me do that, will you?
25	CO-CHAIR BLEY: I'm not the right one to
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1	ask.
2	CO-CHAIR RAY: Well, I'll ask
3	MEMBER CORRADINI: I'll we'll remember.
4	CO-CHAIR RAY: Mr. Snodderly can take note
5	of it. That's fine.
6	CO-CHAIR BLEY: Mike Snodderly's got it.
7	MEMBER MARCH-LEUBA: We're on Chapter
8	Section 13.5. I will address this in the closed
9	session with more detail, but there is a section under
10	reactivity control, 13.5.4.17 pardon me, that has
11	all that number in which you quote verbatim what
12	NuScale said about the ATWS transit. So have you seen
13	this ATWS transit? Have they documented the ATWS
14	transit? Has the staff seen this document anywhere,
15	because Chapter 15 says we don't need to give you an
16	ATWS result because we're so good that we don't need
17	one.
18	MS. SCHEETZ: So, no, I have not looked at
19	the specific documentation for ATWS.
20	MEMBER MARCH-LEUBA: We'll go into a
21	little more detail later on this afternoon, but I am
22	convinced that if you give me the ATWS transit I can
23	make that thing go straight widely on flow, and I will
24	read from NuScale's own report that says so. So I
25	would please ask you to even if we don't resolve

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1	it, that don't have that quote on the SER on page 13
2	of 34.
3	MS. SCHEETZ: I know what yes.
4	MEMBER MARCH-LEUBA: Because it feels like
5	an implicit approval of what they're saying. And I
6	don't think we have reviewed it aggressively enough.
7	MS. SCHEETZ: Okay. So what I can say
8	about the generic technical guidelines is that so far
9	we believe that they are logically structured, they
10	appropriately have prioritized safety and defense-in-
11	depth functions, they adequately describe initial and
12	follow-up evaluation when critical safety functions
13	are challenged or not met, they can be practically
14	implemented and they provide adequate design-specific
15	information for a COL applicant to use in the
16	development of plant-specific guidelines, and then the
17	b subsequently emergency operating procedures.
18	The staff plans to review the results of
19	generic technical guideline validation to understand
20	if operators were successful in using the generic
21	technical guidelines during simulated accident
22	scenarios and to understand what if any changes the
23	applicant has identified for the generic technical
24	guidelines or the application.
25	MEMBER SKILLMAN: Maurin, I would like to
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1	ask a specific question. This is in the Safety
2	Evaluation, Chapter 13. It is in Section 13.5.4.2.1,
3	13,5.4.2.1, Critical Safety Functions. And the text
4	is describing the low temperature over-pressurization
5	protection system. And there's one statement here:
6	"The NuScale reactor pressure vessel is designed to
7	withstand the maximum passive system cool-down rate."
8	And you will find that on PDF page 13-29.
9	And my question is has that has the
10	staff verified the accuracy of that statement? And
11	this is important because when the plant goes into
12	ECCS mode, they actually add cool water to the reactor
13	vessel. So I the reason I'm raising this is part
14	of the TMI accident was the operators' fear of over-
15	pressurizing. If you talk to those operators, they
16	were afraid of fracturing the reactor coolant system.
17	So I'm really asking have you verified, has staff
18	verified the NuScale statement?
19	MS. SCHEETZ: So a predecessor did this
20	specific part of the review before I took it over, so
21	I'd have to check with him about who in Chapter 15 you
22	talked about he talked to you about this. My
23	understanding was that Chapter 15 was a large
24	interface in this review as far as verifying these
25	requests for additional information responses from the

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1	applicant. So I believe that we have verified that
2	through Chapter 15 and all.
3	MEMBER SKILLMAN: This is in Chapter 13,
4	the statements in Chapter 13.
5	MS. SCHEETZ: The Chapter the statement
6	is in Chapter 13 because we were explaining about why
7	other critical safety functions didn't need to be
8	specified because they were inherent to the critical
9	safety functions that NuScale had outlined, so this
10	kind of explains that basis for that decision.
11	MEMBER SKILLMAN: Thank you.
12	MS. SCHEETZ: That's all I have.
13	CO-CHAIR BLEY: Yes, we are. That's it.
14	I'm just curious; and I don't know if you can answer
15	this, given that you have reviewed the guidelines at
16	this point, when a COL should a COL come forward
17	and they say we have no changes with respect to the
18	design cert, what will you be looking for them to do
19	on this COL item, 13.5-2 through 7? Will you expect
20	anything or will you just say, well, if you use those
21	as your procedures, that's great? We've already
22	MS. SCHEETZ: No, I think we would I
23	would expect that the staff would do a new review of
24	the design-specific emergency operating procedures,
25	whether or not they
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1	CO-CHAIR BLEY: Even if they're the same?
2	MS. SCHEETZ: Even if they're the same,
3	yes.
4	CO-CHAIR BLEY: Thank you.
5	MS. SCHEETZ: We would follow our review
6	procedures.
7	MEMBER MARCH-LEUBA: Yes, but I think it
8	would be more efficient if we do it once instead of
9	every time a new module gets built. I mean, if you
10	have 12 modules, you just pick 12 reviews of the GTGs?
11	I mean, every time you put a new
12	CO-CHAIR BLEY: Well, wait.
13	MEMBER MARCH-LEUBA: module into
14	effect, will you expect it to
15	CO-CHAIR BLEY: The procedures will not
16	change dependent on whether there's 1, 2, 3 or 12
17	modules, I don't think.
18	MEMBER MARCH-LEUBA: They're not going to
19	change with respect to the GTGs that already exist.
20	CO-CHAIR BLEY: Yes.
21	MEMBER MARCH-LEUBA: It would be more
22	efficient to do it once and
23	(Simultaneous speaking.)
24	CO-CHAIR BLEY: Well, the way it was just
25	explained it would be done once on the first COLA.
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1	The rest of the COLAs could refer to that one. But I
2	don't know why it couldn't be done now myself, which
3	is why I was asking it, too. I agree with you.
4	Anything from the Committee?
5	(No audible response.)
6	CO-CHAIR BLEY: All right. At this time
7	no, we're going to go to Chapter 18, open session.
8	Thank you so much. The same people will
9	be back for Chapter 18?
10	MR. CHOWDHURY: Correct.
11	CO-CHAIR BLEY: Okay. Thanks, Prosanta.
12	MR. CHOWDHURY: Well, we have more people.
13	CO-CHAIR BLEY: And more? Okay.
14	(Laughter.)
15	CO-CHAIR BLEY: Let's stand them up in the
16	center of this dome.
17	(Pause.)
18	CO-CHAIR BLEY: All right. Is there any
19	reason for us to delay or can we go ahead?
20	Okay. Dough, you're up.
21	MR. BOWMAN: All right. Good afternoon,
22	everybody. We're going to present on Chapter 18 now.
23	NuScale recognizes some unique goals in
24	Chapter 18. We went through a little bit of this in
25	Chapter 13. But given the unique nature of the
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unique things that we were going to be faced with.

So we set some goals early on. We wanted 6 7 to integrate human factors engineering into the development, design and evaluation of the plant. 8 And what that really resulted in is deliberate elimination 9 of operator actions in the design-basis. 10 We as operators certainly were staunch advocates of that 11 12 We also wanted to provide an HFE design position. facilitated safe reliable 13 that and operation, 14 maintenance testing, inspections around the plant. 15 Really what resulted from that was we wanted to allow an operator to be able to quickly assess the status of 16 17 all 12 units. We're going to show you some examples of the human system interface that we designed to 18 19 allow that to happen.

And we wanted to provide a state-of-theart human factors design that satisfied the regulatory requirements, and out of that we really wanted to expand the use of automation. I know we've talked about this extensively in 13. For routine normal tasks to limit operator workload really do the things

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that computers are doing now.

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So in light of that I'm going to -- this 2 3 presentation is going to -- I'm not going to walk 4 through every single section of Chapter 18, but I'm 5 going to walk through the areas that we felt were very important to our development, and we're going to talk 6 7 about how we developed our Concept of Operations, and really that Concept of Operations leads up to the 8 staffing plan validation for the first major event we 9 So we'll discuss did in human factors engineering. 10 11 that. We'll follow that up with the integrated system 12 validation and how all of those two items flange together. And that's really what this presentation is 13 14 going to be about.

15 did So operating an extensive we It is the first area I'm going to 16 experience review. 17 talk about. And we reviewed the operating experience in the following industries: Currently operating 18 19 nuclear power plants; that was an obvious choice for 20 us, nuclear facilities that do not produce power, nonnuclear power plants, a U.S. military platform. 21 And 22 we also went into the health care industry. We looked 23 at a neonatal care intensive unit where they monitor 24 multiple babies over the course of -- or children as Electrical distribution and 25 part of that exercise.

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1	the airline industry. And our purpose was to review
2	was to identify human factors engineering safety
3	issues and incorporate identified positive features in
4	the NuScale plant design.
5	CO-CHAIR BLEY: When you said "non-
6	nuclear," that could be almost anything in the world.
7	What kind of things are you talking about?
8	MR. BOWMAN: Well, in this case it was a
9	non-nuclear power plant, right?
10	CO-CHAIR BLEY: Oh, it was a power plant?
11	MR. BOWMAN: So we are I'm going to
12	talk about the specific because that's one very
13	specific we
14	(Simultaneous speaking.)
15	CO-CHAIR BLEY: But not chemical
16	processing plants, that kind of stuff?
17	MR. BOWMAN: I don't believe we did any
18	chemical plants at all.
19	CO-CHAIR BLEY: Okay. Just curious.
20	MR. BOWMAN: So the things we were worried
21	about. From the current industry inside of a nuclear
22	inside of the current commercial nuclear area we
23	were worried about alarm avalanche. That idea that at
24	the time that an event occurs, especially a reactor
25	trip or a major accident, the operator is inundated
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with alarms. And many of these alarms are essentially not applicable to the situation he's looking at. He has to know what alarms are just normal that are going to come into the situation, then he has to look for those alarms that are actually pertinent to his situation.

7 So we established a tiered alarm system. 8 Now this isn't unusual to use a tiered alarm system. 9 three levels Ours is set up with of alarm notification: alarm, caution and notice. 10 And I will provide you at least some visual examples of how we'd 11 12 do that, but a brief explanation. Alarm -- go ahead. CO-CHAIR BLEY: Before you do that, you 13 14 now have 18 former licensed operators with you. How 15 many did you have back when you were doing this work? Were there operators involved in deciding how these 16 17 alarms ought to be displayed? There's been other people 18 MR. BOWMAN:

19 involved despite the ones the we have now. I couldn't 20 tell you exactly how many, but yes, we've had other 21 people who've come and gone out of our project.

22 CO-CHAIR BLEY: Not just people, but
23 operators?
24 MR. BOWMAN: Operators, yes. Absolutely.

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CO-CHAIR BLEY: Go ahead.

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MR. BOWMAN: All right. So a tiered alarm system. The alarm is -- operates as we're all used to. There's a continuous alarm sound and a flashing indication that stays in until you acknowledge the alarm. And we expect those alarms to be used on a very limited basis for those things that actually require an operator to take action in our safety concern.

The caution behaves differently. It comes 9 10 in. It provides a single tone to the operator and 11 then it stops. There's no continuous alarm function. 12 On the human system interface you can see how many cautions you have in at a given time. 13 There's a 14 yellow icon that shows you how many cautions you have 15 in.

And then the final one is a notice, and 16 the notice is essentially kind of like getting an 17 Essentially it's a way for the human system 18 email. 19 interface to provide the operator with information 20 that's not critical in nature, but he needs to provide 21 the operator that information. There's a lot of 22 alarms today in the industry that are like that that 23 are currently -- they're all one tier and you don't know the difference. 24

So an example of this would be we do have

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1	an automation that covers that monitors all 12
2	units and looks for whether or not a dilution needs to
3	be performed. And if that automation decides that
4	it's ready for a dilution, it will provide a notice to
5	the operator that it wants to dilute for example Unit
6	8. Then the operator would go and review that
7	information and decide whether or not he wanted to
8	allow that automation to continue. That's an example
9	of a notice.
10	CO-CHAIR BLEY: Does a notice tell him
11	why?
12	MR. BOWMAN: Yes, absolutely. When he
13	brings up that screen, it's going to show him all the
14	parameters on that unit and why it thinks it's time
15	for it to go dilute. And he can review all that and
16	decide if he wants to move on with that or not.
17	And again, a dilution is not a time-critical
18	there's nothing critical about the operator performing
19	a dilution. It's a thing to maintain your power is
20	all it really is. So that's one piece of what we did.
21	Operating multiple units from a single
22	control room. Obviously given the lack of information
23	about that in the industry, we especially the
24	American industry, we started looking outside of the
25	American industry. So obviously we started with our

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93 1 on subject matter experts and they provided us some 2 initial ideas about what our staffing level should be 3 and what our basis should be. 4 But then we went to Bruce Power, and Bruce 5 Power, the Canadian plants, they operate four units from a single control room. And from 6 this 7 benchmarking trip we took a concept they use where 8 they have a control room supervisor -- although we've 9 kind of talked about him as being in a traditional role, and he does serve that traditional role. He is 10 a bit step-backed in his oversight because he's much 11 more of a resource manager in the control room than he 12 is direct oversight of a reactor operator performing 13 So we took that idea from Bruce Power. 14 a duty. 15 And also at Bruce Power they'll have 16 operators who are operating at the controls, but they

17 also have additional operators in the control room 18 that are basically resources for those operators at 19 the controls to perform various activities. So we 20 also took that concept, and that's a part of how we 21 got to our operations concept.

Then the other major one was -- we did benchmarking at the T.H. Wharton Gas Turbine Generating Station. So this -- at this plant they have a total of 17 different turbines operating, both

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1	gas generation and steam turbine units, and they both
2	operate in both simple and combined cycle and they're
3	all operated by a single operator in a single control
4	room. So 17 individual units. One operator is
5	monitoring them all. Different designs, different
6	design features, different eras. So there's a wide
7	variety of what he has to take in.
8	CO-CHAIR BLEY: Were you able to see
9	anything about their operating history and what kind
10	of problems occurred?
11	MR. BOWMAN: Some. We did use some of it.
12	I didn't personally go on this trip, but I can tell
13	you that for example they had a lot of problems where
14	they didn't understand
15	CO-CHAIR BLEY: "They" being the
16	operators?
17	MR. BOWMAN: The operators at this gas
18	plant didn't understand their I&C system well enough.
19	So they didn't understand the effects of failures. So
20	we within our design certainly looked at that. We
21	provide the operators with backup control stations.
22	We have a procedure built already a draft
23	procedure; we don't have real procedures yet for this
24	kind of thing a draft procedure that describes what
25	the operator does in various failure states on the I&C
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system, depending on which portion of the system is broken or failed. So we've developed some of that work already.

4 But also the concept of a single operator 5 operating multiple units evolved. So what we wound up with for the three reactor operators that you talked 6 7 little bit about earlier is we have RO-1 as а 8 described. He is operator at controls for 12 units. 9 He's monitoring 12 units. And he has two other 10 operators that are resources for him to use depending on what's going on, are resources for him to help. 11 And that allows the maximum amount of flexibility with 12 addressing problems as they come up for that crew. 13

Instead of for example having an operator -- three operators each describing -- covering four units, they can only cover those four units and how much further can they extend their use? For the single operator, he's in passive control, what we term passive control, as the plants are operating in normal conditions.

21 CO-CHAIR BLEY: Can I ask you a question?
22 MR. BOWMAN: Sure.
23 CO-CHAIR BLEY: I had to take -- I saw it
24 there five, six -- four years ago, whenever that was,

but I read through the DCD, I read through the SER.

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1	I didn't find anything. I went to the staffing and
2	whatever it is final report. Didn't find anything
3	there except a reference to the Concept of Operations
4	report where I found either specific details or at
5	least close-to-specific details with hints of the rest
6	of what you've described.
7	I think this material is very important to
8	support your philosophy of how to operate these
9	plants, yet from a regulatory point of view; at least
10	my regulatory point of view, it's in a tertiary
11	document. I don't know why you didn't recommend and
12	the staff didn't say that that document ought to be
13	I forget the words they used picked up by
14	reference
15	MR. BOWMAN: So the
16	CO-CHAIR BLEY: for the design.
17	MEMBER SKILLMAN: Incorporated by
18	reference.
19	CO-CHAIR BLEY: Incorporated by reference.
20	MEMBER SKILLMAN: IBR.
21	MR. BOWMAN: So the Concept of Operations
22	is actually required by NUREG-1711 and is submitted
23	and on the docket as part of our application.
24	MR. TOVAR: There's two different
25	documents that we have: One is the Concept of
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1 Operations, which is a higher-level document that describes at a high level roles and responsibilities 2 3 and the staffing. We have a Conduct of Operations, 4 which I think your -- is really where your interest 5 lies -is a much more detailed document that 6 describes the conduct of the operators within the 7 control room, different human error prevention 8 techniques and so forth, what is the requirements for 9 peer checking and so forth. That was not incorporated 10 by reference or docketed. As they are not in commercial plants today it doesn't make sense to have 11 that type of controls on a document like that because 12 that makes it much more difficult for --13 14 MEMBER CORRADINI: Was the overview 15 document explained, the process that we observed back 16 in -- when we were physically there, because you guys 17 took us through at least -- I can't remember who else 18 in the room was there. 19 CO-CHAIR BLEY: Just me, I think. 20 MEMBER CORRADINI: No, you and I. 21 CO-CHAIR BLEY: Of the people who were 22 still on -- were you there, Ron? 23 MEMBER BALLINGER: Oh, yes, I was there. 24 CO-CHAIR BLEY: Okay. 25 MEMBER CORRADINI: That you took us

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98 through the what-ifs about if one plant went to some 1 2 sort of --CO-CHAIR BLEY: Well, they actually ran a 3 4 drill --5 (Simultaneous speaking.) MEMBER CORRADINI: They ran the drill. 6 7 CO-CHAIR BLEY: I need to come back. The 8 document I'm looking at is -- wow, that's a different 9 number than -- oh, no. RP0215-10815-P, and it's 10 called Concepts, with an S, of Operations. MR. BOWMAN: But that does describe the 11 role of --12 (Simultaneous speaking.) 13 14 CO-CHAIR BLEY: It does. 15 MR. BOWMAN: Yes. CO-CHAIR BLEY: It does. And that's the 16 17 one I was talking about. The other one I haven't 18 seen, so I'm going to have to go look for that. 19 (Laughter.) 20 CO-CHAIR BLEY: Conduct of Operations. 21 MR. BOWMAN: So the Concept of Operations, 22 document you referenced, is incorporated by the 23 reference and was --24 (Simultaneous speaking.) 25 CO-CHAIR BLEY: No, it's not. Nowhere I

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1	saw in either the DCD or the SER. If it is, please
2	show us. Not this instant, but fill us in. That one
3	I would like I think that would be a good idea.
4	The Conduct of Operations one, if you can give us a
5	report on that, that would be of interest, because I
б	didn't see that referenced anywhere.
7	MR. BOWMAN: But to echo Tim's comment, I
8	don't believe the Conduct of Operations is
9	appropriate. I mean, mind you, we're reviewing it,
10	obviously. I don't believe it's appropriate to bring
11	into a DCA application, but
12	CO-CHAIR BLEY: Well, that might be. It's
13	the other one that I was
14	MR. BOWMAN: Right.
15	CO-CHAIR BLEY: thinking should be.
16	MR. BOWMAN: Okay.
17	CO-CHAIR BLEY: Because I didn't see
18	anywhere else where this was addressed.
19	MR. BOWMAN: Sure.
20	MR. TOVAR: And I just checked Chapter 18
21	of the design certification application and it is not
22	referenced directly, but if you
23	CO-CHAIR BLEY: Yes.
24	MR. TOVAR: look into
25	CO-CHAIR BLEY: It's true.
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1	MR. TOVAR: I want to say the Staffing
2	and Qualification Results Summary Report
3	CO-CHAIR BLEY: It references it.
4	MR. TOVAR: it will be referenced
5	(Simultaneous speaking.)
6	CO-CHAIR BLEY: That is true. That's why
7	I called it a tertiary
8	(Simultaneous speaking.)
9	MEMBER CORRADINI: That's how he found it.
10	MR. TOVAR: Right.
11	CO-CHAIR BLEY: That's how I found it. I
12	didn't
13	MR. TOVAR: Okay.
14	CO-CHAIR BLEY: find it until like
15	Friday and didn't get a copy of it to look at until
16	Sunday.
17	MEMBER SKILLMAN: Doug, let me ask this
18	question: When I look at my RO license and my SRO
19	license, there's a blank. It gives my name and I'm
20	authorized to operate reactor with facility
21	designation, and there's the facility designation.
22	And for both my licenses there's just one reactor.
23	What is the vision that NuScale has and what is the
24	NRC's vision for how your reactor how the NuScale
25	reactor operators' licenses will be identified,
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1	because one of the key facets of, at least the
2	licenses that most of us have held, is the issue of
3	accountability. If you are the OAC and you fail to
4	operate in accordance with procedure, you own it.
5	MR. BOWMAN: So
6	MEMBER SKILLMAN: So here you are, an
7	individual perhaps with a license to operate sub 1,
8	sub 2, sub 3, sub 4, sub 5, sub 6, and it's good old
9	sub 7 that goes belly up in the night. You say, well,
10	really, I was just monitoring it. I wasn't operating.
11	He was operating.
12	MR. BOWMAN: So I'll try to answer that in
13	two parts. So I'll start off with both of my
14	licenses have two facilities on them because I was
15	licensed
16	(Simultaneous speaking.)
17	MEMBER SKILLMAN: On both? Okay.
18	MR. BOWMAN: So we envision that first
19	part of that question to be answered with the docket.
20	I believe we're going to have individual dockets for
21	the units. So therefore, an operator would be
22	licensed on those 12 units.
23	No. 2, our I don't know how far I can
24	go in open session with this one in terms of
25	discretion of
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1	PARTICIPANT: If it's displayed in a non-
2	proprietary simulator presentation, it's
3	(Simultaneous speaking.)
4	MR. BOWMAN: Yes, we can do that. Okay.
5	We use a concept called passive and active control in
6	the Concept in the Conduct of Operations. So if
7	the Operator 1 I say one guy is in charge, RO-1,
8	and one person is he that person is monitoring
9	those 12 units and there's nothing displayed on the
10	HSI. So when somebody wants to go take action on the
11	unit, we go into a mode we call active control.
12	So if it's going to be RO-1, which on
13	certain cases, limited cases we roll out and take very
14	small actions, he would actually change the HSI to
15	show that he is in active control of that unit. And
16	that's a symbol that an icon that shows up. If he
17	were to do a bigger a bigger task needed to be
18	done, then for example RO-2 might do it. Well, when
19	RO-2 took over control of that unit, you would put his
20	icon up there and show that he's in control.
21	So our Concept of Operations; we like to
22	use this term a lot, is baked into our human system
23	interface. We have a very clear set of roles and
24	responsibilities. We know who's in charge of all the
25	units all the time and it's displayed for anybody who
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1	walks into the control room to see.
2	MEMBER SKILLMAN: Thank you.
3	MR. BOWMAN: All right. So I'll move onto
4	task analysis. I'm leading up to to get back to
5	our summary, I'm leading up to the staffing plan
б	validation. We talked about operating experience and
7	how we developed our Concept of Operations. I'm going
8	to talk about task analysis.
9	This is really a brief slide, but task
10	analysis was important to us because much like the
11	question about the generic technical guidelines, the
12	task analysis we did for human factors engineering.
13	When you look at it, it looks like a procedure. I
14	mean, that's the way we wound up using it. We
15	developed task analysis to look like procedures.
16	This was done by our subject matter
17	experts, the 18-plus people, SROs, we've had working
18	on this project for four-plus years. More than that.
19	The five years I've been around. We actually put this
20	task analysis into the database that almost the entire
21	industry uses for training. That allows us to use
22	that task analysis as a training basis, too, in the
23	systematic approach to training. So our intention is
24	to build the entire operations program forward
25	starting with human factors engineering and keep
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1	developing the project as we move on.
2	Next slide. Treatment of Important Human
3	Actions. So we've talked about this in Chapter 13 a
4	bit, but we have two risk-important human actions. We
5	talked about the other seven actions we identified
6	during GTG or generic technical guideline
7	development, but these are the two important ones.
8	And we've discussed them before. We're adding water
9	to the reactor coolant system with a chemical and
10	volume control system and adding water to containment
11	with the containment flood and drain system.
12	We needed to develop these to know what
13	our staffing plan validation test was going to look
14	like. We had to understand them well. And recognize
15	there are no deterministic important human actions
16	identified in by transient max analysis or by the
17	diversity or defense-in-depth coping analysis.
18	CO-CHAIR BLEY: I don't know quite what
19	that means, but
20	MR. BOWMAN: So I'll talk about it by
21	chapter then.
22	CO-CHAIR BLEY: Okay. That's fine.
23	MR. BOWMAN: We found our important human
24	actions in Chapter 19 like we discussed. These other
25	two, the major areas were the human factors
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105 1 engineering regulations tell you to look is in Chapter 2 7 in your diversity and defense-in-depth analysis, and in Chapter 15 under your accident analysis to look for 3 4 operator actions. 5 CO-CHAIR BLEY: And we haven't reviewed 6 that yet. Chapter 15 --7 MR. BOWMAN: Seven you've reviewed. 8 CO-CHAIR BLEY: -- we haven't. Seven we 9 have. 10 MR. BOWMAN: Yes. MEMBER SKILLMAN: Doug, isn't that -- that 11 12 that slide, the deterministic second bullet on important human actions were identified, so on and so 13 forth, based on your critical safety functions. 14 15 Because the real root of this and of these two highly important actions come out of your critical safety 16 17 functions. They're driven by the CSFs. Well, they're certainly 18 MR. BOWMAN: 19 categorized under CSFs and put in that way, but we 20 were always looking for places where people were 21 trying to specify actions for operators. When I went 22 back to that early statement where I said we were a 23 staunch defenders of the position that we didn't want 24 any operators -- operator actions in the design. So 25 Chapter 15 and Chapter 7 we were -- I don't know how

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1	best to put it we defended that position strongly.
2	Any time somebody brought up an
3	engineer might bring up a solution to a problem we
4	were having with a design, they might say, yes, we can
5	put an operator action here. It's common in the
б	industry. We came back with, no, we need to come up
7	with a solution that doesn't require an operator
8	action.
9	MEMBER SKILLMAN: Okay.
10	CO-CHAIR BLEY: Okay. And this was in
11	Chapter 18 you talk about this for the important
12	actions. Or no, for the deficiencies? You looked
13	for
14	MR. BOWMAN: No, no, no. This is back in
15	the design stage.
16	MEMBER SKILLMAN: This is your overall
17	MR. BOWMAN: I'm sorry. I'm going back,
18	way back
19	(Simultaneous speaking.)
20	MEMBER SKILLMAN: Yes, this is your
21	overarching design?
22	MR. BOWMAN: Right, this is how we this
23	is our design philosophy. We were strong about not
24	wanting operator action.
25	MEMBER SKILLMAN: So I'm going to agree
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1 with you that that is the appropriate overarching 2 design intent, and I think you fulfilled that by and 3 large by being faithful to your CSFs. And I just 4 think there may be one or two more that need to be 5 elevated to CSF category, because I think they are so important that they need attention. 6 So I would 7 suggest that -- generally I agree with you, but I think the lens needs to be opened a little wider. 8 9 So I think that we've heard MR. TOVAR: 10 that message very clearly --MEMBER SKILLMAN: Yes, okay. 11 12 MR. TOVAR: -- and we need to go back and make sure that we --13 14 MEMBER SKILLMAN: I'll stop. 15 MR. TOVAR: -- take a look at that. 16 MEMBER SKILLMAN: I'll stop. It's just 17 really a chapter 18, but it's also a Chapter 13 issue. Sure, and I'm not asking --18 MR. TOVAR: 19 CO-CHAIR BLEY: Can I put a little onus on 20 you? 21 MR. TOVAR: Sure. 22 CO-CHAIR BLEY: Earlier when you followed 23 this line you gave them at least the example of the 24 crane moving loads while the other plants are 25 I didn't hear another one you offered operating.

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1	them. Did you have another one? I don't think so.
2	MEMBER SKILLMAN: I well
3	CO-CHAIR BLEY: I think it was just that
4	one.
5	MEMBER SKILLMAN: Only to the extent that
6	it's woven between Chapter 15
7	CO-CHAIR BLEY: Yes, but if
8	MR. TOVAR: and 18.
9	CO-CHAIR BLEY: there are two or three
10	more important safety functions
11	MEMBER SKILLMAN: No, I
12	CO-CHAIR BLEY: we know about, we ought
13	to tell them why we think that's
14	MEMBER SKILLMAN: I do not have
15	CO-CHAIR BLEY: I kind of suspect I
16	could throw a couple in, but almost all of them could
17	be reduced to what they have except for the thing you
18	were talking about.
19	MEMBER SKILLMAN: Yes. No, I don't have
20	one beyond that, Dennis.
21	CO-CHAIR BLEY: Okay.
22	MEMBER SKILLMAN: Yes, I agree. I agree.
23	CO-CHAIR BLEY: I just didn't want to
24	leave them with an assignment that had no answer.
25	MEMBER SKILLMAN: No, and I'm not trying
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1	to give
2	CO-CHAIR BLEY: Not that we can give you
3	assignments
4	(Simultaneous speaking.)
5	MEMBER SKILLMAN: Yes. No, but I'm not
6	trying to give them raspberries, either. I'm not
7	trying to hassle them. I am
8	CO-CHAIR BLEY: No, I was just trying to
9	be
10	(Simultaneous speaking.)
11	MEMBER SKILLMAN: Very sensitive to the
12	module and the crane, that coupling. Okay.
13	MR. BOWMAN: All right. So a little bit
14	of background about the important human actions.
15	We've talked about what they are, but I'm going to
16	tell you when we use them. This is a bit of a
17	simplification, but I'm an operator; I like simpler
18	answers better than more complex ones.
19	We categorized the important human actions
20	of the three major design beyond-design-basis
21	accident events. The first is a containment bypass
22	event, which is could either be a LOCA outside of
23	containment, un-isolable in either on CVCS, for
24	example, would be a great example, or you could have
25	a steam generator tube failure in combination with an
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1 un-isolable stem break, which would also force you to 2 lose inventory out of the -- outside of the module. 3 That's really what a containment bypass event is. And 4 in that case we need to add water using the CVCS 5 system to the reactor coolant system in order to address that. Again, beyond-design-basis. 6 7 The second is a failure of ECCS where 8 either all of the reactor vent valves or all of the 9 reactor re-cert valves fail to open. So this isn't a normal single-failure ECCS failure. This is a -- all 10 three -- there's three vent valves on top of the 11 12 system that are on top of the reactor coolant system that are part of the ECCS system. All three of those 13 14 have to fail to open in this case. MEMBER CORRADINI: And either that or --15 16 (Simultaneous speaking.) MR. BOWMAN: Or the reactor re-cert valve 17 -- both reactor re-cert valves have to fail. 18 Aqain, 19 beyond-design-basis failure ECCS. 20 And the third is a complete failure of the 21 decay heat removal system. That means the whole 22 system, all trains are failed and both reactor safety In this case you have no way 23 valves failed to open. 24 to remove heat. So in that case you actually -- you

just use the containment flood system to add water

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1	outside of containment in order to provide a coupling
2	of the reactor coolant system with the open heat sync
3	to cool down the reactor.
4	So what's important about that
5	MEMBER CORRADINI: Sorry, but for all
6	three of these you require back to the my
7	question about the two actions, either CFDS or CVCS
8	must be actuated to satisfy
9	MR. BOWMAN: Right.
10	MEMBER CORRADINI: to get around it?
11	MR. BOWMAN: I'll go back to that. So
12	when and if you would bypass on that, you can
13	actually use either the containment flood action or
14	the CVCS action to address it.
15	In the ECCS failure the only thing that's
16	successful
17	MEMBER CORRADINI: IS CVCS?
18	MR. BOWMAN: is the CVCS. And in the
19	last one I talked about, the failure of decay heat
20	removal and the reactor safety valves, only the
21	containment flood system is accessible.
22	So both of those important human actions
23	were sampled by the staffing plan validation. I'll
24	talk a little bit more about what staffing plan
25	validation was in a minute.
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1 And then all of the human actions that 2 were performed from the main control room assumed in 3 the PRA were sampled during the integrative system 4 validation. That's the later testing which was 5 completed. We looked at all seven of those actions and did those -- not all seven. We didn't do the 6 7 local action. All the one from the control room were 8 sampled during the integrated system validation. 9 CO-CHAIR BLEY: I want to ask you a 10 question because it wasn't transparent to me either in 11 the DCD or in the SER. To me. It might be clear to 12 everyone else. The ISV, the integrated system validation, and the SPV, the staffing plan validation, 13 14 both seem to be key to many open items that I saw. Can you explain the difference between those two? 15 MR. BOWMAN: I will get into those in just 16 Hopefully that will explain your -- answer 17 a minute. In fact, we'll talk about it now. 18 your question. 19 talking about staffing So and 20 qualification --21 MEMBER BROWN: If I could interrupt for a 22 Go back a page. You say the IHAs second. Go back. 23 utilized in three major beyond-design-basis are 24 accident conditions, yet in -- and I'm trying to 25 correlate this with some words in Chapter 18 that says

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1	you only have two IHAs.
2	MR. BOWMAN: Correct.
3	MEMBER BROWN: Two risk-important. And
4	that is relative to the un-isolate and initiate
5	injection of the inventory of the vessel using CVS
6	CVCS system. The second one is to un-isolate and
7	initiate injection of inventory to the containment.
8	MR. BOWMAN: Correct.
9	MEMBER BROWN: And yet
10	MR. BOWMAN: Two actions will cover these
11	three beyond-design-basis
12	MEMBER BROWN: Is that
13	MR. BOWMAN: So I'll walk
14	MEMBER BROWN: I'm trying to get that's
15	what I'm trying to get is what's the
16	(Simultaneous speaking.)
17	MR. BOWMAN: All go through it again. So
18	the containment bypass event can be addressed by
19	either using the adding water to the reactor
20	coolant system with CVCS or by using the CFDS. Either
21	one of those will work, because in these cases the
22	ECCS valves are open and your the water can come in
23	either from containment or into the reactor coolant
24	system.
25	In the second case, the ECCS failure, you
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1	have to put water into the reactor coolant system.
2	The containment flood and drain system is not
3	effective in this case to prevent core damage. So you
4	have to put containment CVCS into the reactor
5	coolant system to mitigate this event.
6	And the third one, the complete failure of
7	decay heat removal, basically all of your heat removal
8	systems, you have to put water outside of outside
9	of the reactor coolant system in the containment
10	vessel in order to couple the core reactor coolant
11	system to the ultimate heat sink to address it.
12	So there are three events and there are
13	two actions we use to address all of them, just in
14	different combinations depending on the event.
15	MEMBER BROWN: Okay.
16	MR. BOWMAN: And then if you go back and
17	look at the GTGs, we have direction that gives the
18	operator which one to use under which event. So
19	although they're not event-based, they are symptom-
20	based.
21	MEMBER BROWN: Okay. Thanks for the
22	connection.
23	MR. BOWMAN: Does that
24	MEMBER BROWN: Yes. Yes. No, I
25	MR. BOWMAN: Okay.
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1	MEMBER BROWN: I've been listening.
2	That's what I have read and all of a sudden I my
3	I had two and just with burned it in my brain,
4	which is a very small brain these days.
5	MR. BOWMAN: All right. So staffing
6	qualification, again our staffing qualification was
7	based on the fact that we have no operator actions
8	required for design-basis events. The HSI provides
9	at-a-glance assessment of the plant conditions and
10	facilitates protection of the creating conditions and
11	one operator can have primary focus on maintaining and
12	monitoring a role during normal, abnormal and
13	emergency conditions. And that's the role described
14	in the Concept of Operations for RO-1.
15	So the results of SPV, I'll start with.
16	SPV verified that a NuScale plant can be operated
17	CO-CHAIR BLEY: Say the words.
18	MR. BOWMAN: Staffing Plan Validation
19	CO-CHAIR BLEY: Thank you.
20	MR. BOWMAN: verified the NuScale plant
21	can be operated safely and reliably from a single
22	control room by a contingent of three reactor
23	operators, three licensed reactor operators and three
24	licensed senior reactor operators. We do have a COL
25	action item that will determine the non-licensed
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1	operator staffing requirement.
2	CO-CHAIR BLEY: Okay. How are you going
3	at that?
4	MR. BOWMAN: We did model in both
5	staffing plan validation and integrated system
6	validation we modeled four non-licensed operators just
7	to allow those events to go on. We need to do a
8	separate assessment of some kind to determine how many
9	operators that will be, but that is a COL action. I
10	mean, they may ask us to do that for them, but
11	CO-CHAIR BLEY: Okay.
12	MR. BOWMAN: that's something the need
13	to determine.
14	So our staffing plant validation was
15	performed in August of 2016. This I'm going to
16	talk about scope. This event, this staffing plan
17	validation consisted of two crews of five NuScale
18	operations staff. This is not a separate group. This
19	is a group of people we pulled from inside of our
20	organization, 10 people total. They were trained to
21	perform the tasks necessary to complete staffing plan
22	validation and they did not know the content or
23	sequence of any of the scenarios.
24	So the scenario tasks for staffing plan
25	validation were samples from the task analysis, which
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1	is why I talked about it earlier, based on the
2	following attributes: We did task analysis and then
3	we evaluated them using human factors engineering
4	tools. So these are the attributes that we looked for
5	and sampled from. So it would be a high-risk task,
6	high-stress task. You can see the list there.
7	What we're after is a large workload
8	under a high-risk or high-stress condition is what we
9	were looking for when we did the sampling for staffing
10	plan validation.
11	CO-CHAIR BLEY: Just an aside, because I
12	was a little concerned about the human reliability
13	analysis so far down in the PRA. I'm trying to think
14	of when you did these different things. Did the
15	people doing the human reliability analysis in the PRA
16	have access to the thinking about what's high-stress,
17	all of the items on this list, as they did that work?
18	And if they didn't, I'm wondering if they shouldn't go
19	back and make sure they picked up things that the rest
20	of you thought of.
21	MR. BOWMAN: I'm not sure if one of our
22	PRA members are the line or not, but my understanding
23	of the HRA was consisted of is a very simple
24	model
25	CO-CHAIR BLEY: Very simple?
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118 1 MR. BOWMAN: -- that allows -- that says 2 the first time an action appears in an event tree, 3 there would be a one in a thousand chance the operator 4 would fail. And then it goes down to one in a hundred 5 for two and it progresses down until you always fail 6 them. 7 CO-CHAIR BLEY: Okay. So I don't -- I didn't need an answer to this, but if somebody from 8 9 the PRA group is on the line, one day maybe when we 10 come back with no open items, you can tell me how this is going to be done in a less-simplistic way for the 11 final PRA before fuel load. And I hope that won't 12 just be saying that's up to the COL applicant. 13 14 Go ahead. 15 MEMBER SKILLMAN: I've got to --16 CO-CHAIR BLEY: It's a separate thing. Ι 17 don't think we need to talk about it. 18 MEMBER SKILLMAN: I got to ask this 19 question: High-stress. I operated with a guy who 20 when things were really coming apart at the seams, he 21 was so lazy his automatic watch would stop. 22 (Laughter.) 23 MEMBER SKILLMAN: He did not get stressed 24 under any circumstances. And his DNA was just flat-

lined. But he was a great operator. He never missed

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1	a beat, but he did not stress.
2	CO-CHAIR BLEY: You may have worked with
3	a guy like one I worked with. When it was as simplest
4	thing like a startup, he was completely stressed,
5	right?
6	MEMBER SKILLMAN: But my only point is
7	CO-CHAIR BLEY: You have both kinds.
8	MEMBER SKILLMAN: what might be very
9	high-stress for me might be a non-item for Dr.
10	Ballinger. How do you identify what's high-stress?
11	MR. BOWMAN: Well, for this juncture where
12	we were at in the design, it was the subject matter
13	expert's job to identify if he thought the task was
14	high-risk.
15	MEMBER SKILLMAN: Fair enough. Okay.
16	MR. BOWMAN: And that's really what we do.
17	CO-CHAIR BLEY: Did he do any checking
18	MR. BOWMAN: I have a story for you about
19	a person
20	(Simultaneous speaking.)
21	MR. BOWMAN: Yes, we found also during
22	ISV, integrated system validation
23	(Simultaneous speaking.)
24	CO-CHAIR BLEY: Did you see any change to
25	that during your simulator exercises that might say we
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1	didn't think this was high-stress, but everybody's
2	having trouble with it, or vice-versa?
3	MR. BOWMAN: It was actually probably
4	likely more towards the other what so what we
5	traditionally felt was high-stress, for example
6	accident mitigation, especially within the design, is
7	essentially not really all that stressful in the
8	NuScale design. Not so much the other way.
9	I mean, so the tasks that we sampled are
10	fairly obvious to you. Major accidents, beyond-
11	design-basis accidents, fires. And the other side of
12	this is it wasn't just this sampling. They also had
13	to be not something you couldn't drop, right?
14	Something you couldn't stop doing. So you have to
15	respond to the fire. I can't stop responding to the
16	fire. A surveillance that's going on I might be able
17	to stop and move onto something else. So that really
18	shouldn't be part of our workload concerns. So we
19	look for fires. Medical conditions. A medical issue
20	in the plant. We sampled that.
21	CO-CHAIR BLEY: But that shouldn't be part
22	of our workload concern, but when you read lots of
23	incident reports
24	MR. BOWMAN: Sure.
25	CO-CHAIR BLEY: people get tied up in
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1	that sort of routine stuff and don't come around in
2	time sometimes.
3	MR. BOWMAN: I have personal experience,
4	so that was why we
5	(Laughter.)
6	CO-CHAIR BLEY: Don't we all? Okay. So
7	you do have it? Okay.
8	MR. BOWMAN: Absolutely.
9	MEMBER CORRADINI: So must to make sure I
10	understand. So you went through all the Chapter 15
11	accidents at least
12	MR. BOWMAN: Yes.
13	MEMBER CORRADINI: and see how they
14	kind of fell out relative to these attributes?
15	MR. BOWMAN: Correct. And we sampled
16	quite a few Chapter 15 accidents during the staffing
17	plan validation.
18	MEMBER CORRADINI: Okay. That's fine.
19	My next question is since this is an area
20	that we've been talking about that I have I am
21	learning; I'm not I can't criticize or ask
22	questions about that much I'm curious about how did
23	you for the analysis or for the simulation of
24	the Chapter 15 accidents you were using RELAP and
25	NRELAP?
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1	MR. BOWMAN: Correct.
2	MEMBER CORRADINI: Okay.
3	MR. BOWMAN: The simulator model, as you
4	so this was after you guys visited, so it would
5	have been a more developed version of the same
б	simulator that you guys saw.
7	MEMBER CORRADINI: Okay. Fine. Thank
8	you.
9	MR. BOWMAN: Okay. So these tasks, we
10	took the sampling of tasks, we grouped them into three
11	very challenging scenarios and each crew, these two
12	crews performed all three scenarios. So these
13	scenarios I would have some examples for you what
14	we put into them, but there was if any of you are
15	familiar with the initial license training exam, it
16	would look two or three of them stacked together at
17	times and how much was going on in these scenarios.
18	We intended them to be very challenging high-workload
19	scenarios to prove that the design could be operated
20	with the operators we had.
21	MEMBER CORRADINI: And so I'm sorry to ask
22	this question. So let me make sure I understand. So
23	you had the dozen units, modules, whatever you call
24	them, and something would happen here and something
25	okay. That's what I wanted to check.
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1	MR. BOWMAN: Right. We would have
2	multiple events on multiple units in a single
3	scenario.
4	MEMBER CORRADINI: Okay.
5	MR. BOWMAN: Scenarios generally lasted
6	about less than two hours and they would run across
7	for example, they might run across a Chapter 15 event
8	and a design-basis event and then maybe a multi-unit
9	event as well.
10	MEMBER CORRADINI: Thank you.
11	MR. BOWMAN: So our testing methodology
12	was based on what we anticipated doing for integrated
13	system validation testing, so that meant that we took
14	we had observers in the room. We collected their
15	feedback. We collected feedback from the operators
16	themselves. We collected task times, which means if
17	there was a timed task within that evolution, we would
18	take a stopwatch and watch the guy from start to
19	finish and see how long it took him. And our SPV
20	again successfully demonstrated that NuScale design
21	could be safely operated by the proposed staff.
22	So after SPV we did some more work on
23	human system interface design. Just a little bit of
24	background about it. We have a multi-faceted team, so
25	we I talked a lot about the operators we used. We
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1	also have human factors engineers that do work for us,
2	too. So we're their input is important, but we are
3	led by the operations group in terms of doing this
4	human factors engineering work. It sounds a little
5	strange, but that's the way we did it.
6	MEMBER CORRADINI: Doesn't sound strange
7	to me.
8	MR. BOWMAN: I mean, my background, I
9	don't have any human factors engineering background
10	and I'm in charge of our human factors engineers. But
11	they've been a great resource and they've been a great
12	fantastic input to us.
13	So we went through and
14	MEMBER SKILLMAN: Let me ask this: The
15	two groups of five you chose, two groups of five
16	MR. BOWMAN: Yes.
17	MEMBER SKILLMAN: what gives you
18	confidence that those individuals are representative
19	of a future licensee's individuals?
20	MR. TOVAR: So that wasn't really the
21	intent of the staffing plan validation. That was more
22	the intent of the integrated system validation, which
23	is a more comprehensive test. For this we wanted to
24	show that a crew of competent licensed operators; and
25	that's what they simulated, would be capable of
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1	operating the plant in a very challenging high-
2	workload situation.
3	MEMBER SKILLMAN: This is kind of a proof
4	of principle as opposed to
5	MR. TOVAR: Exactly.
6	MEMBER SKILLMAN: checking out a future
7	licensee? Understand.
8	MR. TOVAR: Okay.
9	MR. BOWMAN: Okay. Yes, thanks.
10	MR. BOWMAN: Okay. So here's an example
11	screen we have up. And this is actually what we
12	termed the process library, so when you ask about your
13	electronic procedures, this is the screen that does
14	our electronic procedures for us.
15	On the left-hand side you can see a column
16	with a menu list of various procedures that you're
17	allowed to go access. On the very right-hand column
18	you have a progress bar and that progress bar shows
19	you all the active procedures anywhere in all 12 units
20	at any time. So anybody in the control room can
21	access that information on the right-hand bar and tell
22	every activity that's going on in the control room at
23	the time. And he can also go click on it, select it
24	and it will pull up into his process library and he
25	can see live where that person is at.
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1	CO-CHAIR BLEY: Any time they hit a point
2	where they trip the unit and put it in its safe mode,
3	does this disappear or are they still in the middle of
4	those procedures?
5	MR. BOWMAN: So I show you this as a
б	single example. It would probably be good to have a
7	layout. You've seen the layout. But we have three
8	work stations
9	CO-CHAIR BLEY: It's been a long time.
10	MR. BOWMAN: we have three work
11	stations. There's four screens in front of the
12	operator. Each operator is at their work station.
13	There's also a large horseshoe that has all 12 units
14	mimicked up in front of it. So when a unit does for
15	example a reactor trip there's many indications that
16	come in to tell the operator this has happened.
17	One is there's a large overview screen
18	that provides an indication that the reactor is
19	tripped and whether or not that trip has been
20	successful or not. There's a series of four screens
21	below it in the horseshoe that also come out of sleep
22	mode and wake up and show the status of for example
23	our critical safety functions and but there's lots
24	of ways for him to know that has happened. This stays
25	up and available at all times. Or I shouldn't say at
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1	all times, but it doesn't change status because of
2	that
3	CO-CHAIR BLEY: Okay.
4	MR. BOWMAN: change in the status of
5	the unit.
6	MEMBER BROWN: If a screen pops up, how
7	long before it disappears?
8	MR. BOWMAN: As long as there is an
9	actuated safety function those screens stay up, right?
10	PARTICIPANT: Right.
11	MEMBER BROWN: But if something else
12	happens and you need it so it disappears and
13	something else comes in in its place?
14	CO-CHAIR BLEY: Or they stack up?
15	MR. FLAMAND: So the critical safety
16	function display isn't meant to be moved. It's pretty
17	much got an area so that way the operator always know
18	to go look there. At the work station you're able to
19	maneuver your screens however the user wants them.
20	And so
21	MEMBER BROWN: But they don't change
22	without you changing them?
23	MR. FLAMAND: Not at your work station.
24	MR. BOWMAN: Correct.
25	MEMBER BROWN: Let me give you a
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1	frustration. How many times have I been doing
2	something, had to go pull something else up and I have
3	to make it so small I can't read it or you cover up
4	what you're doing, you can't remember what you read on
5	the other page and you're snapping back and forth, and
6	by that time, when you're my age, you've forgotten
7	what you're looking for in the first place.
8	MEMBER CORRADINI: They're not that
9	MEMBER BROWN: Huh?
10	MEMBER CORRADINI: They're not going
11	through
12	(Laughter.)
13	MR. FLAMAND: That's my answer.
14	MR. BOWMAN: We've addressed many of those
15	things. For example, the font sizes are limited based
16	on the screen, a human factors engineering principle.
17	You can't actually they have to be a certain size
18	to be readable at all times. We don't shrink down
19	into windows for any screens or fall full screen
20	systems, but you can go through and select what
21	screens you want up. And operators, as we went
22	through the integrated system validation, found they
23	wanted certain sequences of screens up, and that's
24	what they like, depending on what work they were
25	doing.
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1	MEMBER CORRADINI: Are some of these back
2	up on paper, pull up paper? I think they asked the
3	same question about
4	MR. BOWMAN: Some of the procedures you
5	have paper backup when appropriate.
6	MEMBER MARCH-LEUBA: Some or all?
7	MR. BOWMAN: Some. Not all.
8	CO-CHAIR BLEY: They're
9	MR. BOWMAN: You got to
10	CO-CHAIR BLEY: The DCA says some.
11	MR. BOWMAN: Yes, so the go ahead.
12	MR. FLAMAND: I was just going to say one
13	of the things that we showed because we did have
14	operators use backup procedure sets. And they were
15	still electronic. They were just on tablets. So then
16	we could have whole sets of procedures on an
17	electronic tablet. And the nice thing about that is
18	then the same feel and look at the operator would see
19	in an interface is what they see on the tablet, same
20	place keeping, same so that way it wasn't a
21	jarring. They moved from one
22	(Simultaneous speaking.)
23	MEMBER CORRADINI: a three-ring binder
24	is a tablet, an external
25	(Simultaneous speaking.)

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1	MR. FLAMAND: Correct. Yes. And now you
2	can have 10 of those and have your entire procedure
3	set.
4	MEMBER MARCH-LEUBA: The failure that
5	happens here is reproduced on the tablet? That's what
6	you're saying?
7	MR. FLAMAND: Say that again, please?
8	MEMBER MARCH-LEUBA: The same failure of
9	your software that is happening on this screen is
10	reproduced on the tablet?
11	MR. FLAMAND; Well, the tablet is not
12	connected to the HSI. They're separate.
13	MEMBER MARCH-LEUBA: But it's a logic
14	failure where the programmers messed up?
15	MR. BOWMAN: Well, we do have
16	CO-CHAIR BLEY: I mean, if they have the
17	procedure and if it's a procedure, it can be in
18	black and white or it can
19	(Simultaneous speaking.)
20	MEMBER MARCH-LEUBA: No, it's a failure to
21	implement it. I mean, it's a quality control
22	MR. BOWMAN: But for example I'll give
23	you an example: We do have a paper procedure
24	available. The paper procedure is the loss of I&C,
25	because if you lose that, you don't have access to
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1	this. So where appropriate we do have paper backup
2	procedures.
3	MEMBER MARCH-LEUBA: Why not have them
4	all on paper? It's just been too a little
5	obstinate.
6	MEMBER BROWN: What did you call these?
7	The tablets, whatever the latest winkle is for these
8	little doohickeys?
9	MR. FLAMAND: Yes.
10	MEMBER BROWN: You can tell I don't have
11	one. They're not really paper?
12	MEMBER MARCH-LEUBA: Similar to your
13	phone.
14	MEMBER BROWN: 2002 cell phone. It works.
15	They're not paper? There's no paper is what you're
16	telling me. They're written in tablets?
17	MR. BOWMAN: No, no. There is some paper
18	where appropriate.
19	MEMBER BROWN: Oh, okay. All right.
20	MR. BOWMAN: For example, the loss of
21	I&C
22	MEMBER BROWN: I got lost in that
23	iteration back and forth here with the
24	MR. BOWMAN: For example, the loss of I&C
25	procedure is on paper because when you lose I&C, you
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1	don't have access to these procedures in the HSI
2	anymore. So it's then appropriate to have
3	MEMBER BROWN: Yes, but you've got the
4	tablet.
5	MR. BOWMAN: We could use the tablet, but
6	in this case it might be easier just to turn around
7	and grab the paper procedure.
8	MEMBER BROWN: It's much easier to look at
9	pages than turning back and forth.
10	CO-CHAIR BLEY: Depends your generation,
11	right?
12	MR. FLAMAND: Depends on your generation.
13	CO-CHAIR BLEY: But when you go to the
14	tablet wherein the big board, the normal system it
15	says as the following three functions achieved and it
16	will tell you yes, they are. You don't have that on
17	the tablet, correct? You have to go find it yourself?
18	MR. FLAMAND: You're not communicating
19	with the HSI, so you
20	CO-CHAIR BLEY: At all?
21	MR. FLAMAND: So for instance; and Doug
22	talked about this earlier, one of the reasons of the
23	STA to go look for things separate was, one, to try to
24	address the issue of a problem on the HSI, a software
25	problem. That's another backup. Another could be if
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1	all the if the system's gone, I have a way to still
2	address the critical safety functions manually. And
3	then of course there is a paper version of the
4	critical safety of the emergency operating
5	procedures. So that would be one of the few set of
б	paper procedures available.
7	CO-CHAIR BLEY: in your test programs have
8	you run at least some kind of simulation on every
9	emergency operating procedure?
10	MR. BOWMAN: We have gone through we
11	did not get through every branch in the simulator. We
12	have on tabletops on everything in the emergency ops.
13	Every branch
14	CO-CHAIR BLEY: Have you exercised them
15	all? The reason I ask is, out in the operating fleet,
16	we've done a pretty good job of that. Somewhere
17	people have exercised all of them. And then, we came
18	up with the shutdown emergency procedures and thought
19	we were really smart. And I was doing some work with
20	one of the plants that had done that, and we started
21	running events, and procedures had all kinds of dead-
22	ends in them that the guy who wrote them never thought
23	of. If you don't exercise them, you don't know
24	they're going to work, even for the things you've
25	thought of, let alone the things that we talked about.
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1	MR. BOWMAN: So, my background was you had
2	to go through every branch of the procedure to
3	validate it. So, that effort, the open item in
4	Chapter 13 about validation of the GTGs
5	CO-CHAIR BLEY: So, you will do that?
6	MR. BOWMAN: Yes.
7	MEMBER CORRADINI: What open item is that?
8	MR. BOWMAN: The Chapter 13 one about the
9	validation of
10	MEMBER CORRADINI: The 13.5.1?
11	MR. BOWMAN: the Generic Technical
12	Guidelines. I think it's 13.5.1, yes.
13	MEMBER CORRADINI: Okay, fine.
14	MR. BOWMAN: Yes.
15	MEMBER CORRADINI: All right. Thank you.
16	Thanks.
17	MR. BOWMAN: That's what we need to do.
18	CO-CHAIR BLEY: Okay. And that part of
19	testing you have not done?
20	MR. BOWMAN: We've actually completed it.
21	We just haven't written the report on it yet.
22	CO-CHAIR BLEY: Oh, okay. So, that's
23	MR. BOWMAN: So, in Integrated System
24	Validation, we were able to complete a large majority
25	of that work of getting through the emergency
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1	operating procedures. So, we took credit for that.
2	CO-CHAIR BLEY: And then, you had a few
3	more?
4	MR. BOWMAN: We had a few more that we had
5	to clean up.
6	CO-CHAIR BLEY: Okay.
7	MR. BOWMAN: Okay. So, human factors
8	verification and validation. This is where we get
9	into that Integrated System Validation. We all talk
10	about Integrated System Validation as V&V, but there's
11	several other elements to V&V and human factors
12	engineering design.
13	Design verification would be one of those.
14	So, those activities were conducted between August of
15	2017 and July of 2018. And then, we did actual
16	Integrated System Validation testing performed with
17	the crews from July 23rd, 2018 through September 6th,
18	2018.
19	So, we had three crews of operators. They
20	were selected to participate in the training program
21	to qualify them as ISV Certified Training Operators.
22	So, unlike the training we did for staffing plan
23	validation, which was limited, this looked more like
24	a full-blown certification program, five and a half
25	months of training. Both classroom and simulator
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1 training was done for the operators. These people 2 were brought in mostly from outside of our company and 3 were independent from our HSI design group. 4 MR. FLAMAND: I'd just like to make one 5 point since we're talking about this topic. One of the specific things we were looking for, when we 6 7 brought this group of people in, is who would be the 8 operators, what would be the dynamics of operators at 9 a future NuScale plant. So, there was a large crosssection of experience, you know, younger experience. 10 And that was on purpose, so that we could get a wide 11 range of who we thought -- you know, they might get a 12 license operator upgrade or you might get someone 13 14 through the Navy. And we had all of those kind of 15 backgrounds involved. Yes, we had people directly 16 MR. BOWMAN: 17 from engineering school, directly out of the Navy. 18 Some had been non-licensed operators at other 19 facilities. Some had been licensed operators at other 20 So, we had a mix of just everybody we facilities. 21 thought would be in a program. 22 MEMBER SKILLMAN: Was there a proportion 23 of those that washed out? 24 MR. BOWMAN: We did not wash anybody out. 25 We did lose people along the way. They were contract

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1	staff, and in some cases some chose to take other jobs
2	along the way.
3	MEMBER SKILLMAN: Okay.
4	MR. TOVAR: I'll correct that. We did
5	MR. BOWMAN: Oh, I'm sorry, yes.
6	MR. TOVAR: We did terminate two
7	individuals, and then, we had additional individuals
8	that left on their own choice.
9	MEMBER SKILLMAN: Thank you.
10	MR. TOVAR: Yes.
11	MR. BOWMAN: So, the overall conclusion of
12	Integrated System Validation testing, although this is
13	staff a draft topic, is that NuScale's control and
14	design staffing plan supports safe operation of a
15	NuScale plant.
16	So, the V&V RSR is an open item from the
17	Chapter 18 SER. It's more than one open item. It's
18	many open items in Chapter 18.
19	The V&V RSR, Results Summary Report, will
20	be submitted by the end of March 2019. We completed
21	two trials for 12 scenarios. So, we had three
22	different crews, and we cycled those crews through
23	these two different trials. So, we rotated them
24	through, and all the crews saw some portion of the
25	testing.
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1 During those 24 total scenarios, we 2 collected 8,000 total data points. We created and 3 wrote 32 human engineering discrepancies. We have 4 three categories. We had no Priority 1s, nine 5 Priority 2s, and 23 Priority 3s. quickly 6 I'11 let Ryan talk about 7 priorities. MR. FLAMAND: Yes, what does that mean to 8

A Priority 1 would be a safety-significant-type 9 us? action. So, if we found something that potentially an 10 11 important action couldn't be performed, that would 12 probably fall under that priority. Priority 2 is more operation of the plant or operability of equipment. 13 14 Priority 3 is basically, hey, it doesn't fall into safety, it doesn't really fall into operation of the 15 16 plant.

17 So, you can see we had a lot of Priority 18 3s. Those are things that were typically we saw 19 performance that could be better, but it wouldn't have 20 affected the plant safety or operations.

21 CO-CHAIR BLEY: So, the HEDs, the human 22 engineering discrepancies, they are things, when you 23 did the testing, you said, "That isn't what we 24 expected," or something like that?

MR. FLAMAND: Right.

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1	CO-CHAIR BLEY: Is that where they came
2	from? I didn't see that well laid out, where they
3	came from.
4	MR. BOWMAN: And you probably really won't
5	see them until the Results Summary Report come out.
6	Yes, most of our stuff was, most of the
7	items were gathered as would have started out
8	potentially as feedback from the operators or from the
9	observers.
10	CO-CHAIR BLEY: Okay. So, maybe not the
11	testing itself, but the operator said, "This is
12	something that was"
13	MR. BOWMAN: It could have been a testing
14	problem as well.
15	CO-CHAIR BLEY: Okay.
16	MR. BOWMAN: But, yes, most of what we
17	wrote up as human engineering discrepancies are: this
18	procedure step doesn't work the way I like it to work.
19	CO-CHAIR BLEY: Okay. So, they were kind
20	of reports from the people trying to use them?
21	MR. BOWMAN: Or this human-system
22	interface, I don't like the way this is laid out. I'd
23	rather have it laid out this way.
24	CO-CHAIR BLEY: Okay. And those, if they
25	were Priority 1s, your goal was to fix them
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1	MR. BOWMAN: We had to fix before we
2	finished the RSR.
3	CO-CHAIR BLEY: Okay. And fixing was a
4	design change usually or
5	MR. BOWMAN: Results Summary Report.
б	It could be a design change. It could be
7	a procedure change. It could be a human-system
8	interface change.
9	CO-CHAIR BLEY: Okay. If the procedure
10	wasn't working right, yes. Okay.
11	MR. BOWMAN: You could have even
12	potentially addressed it as a training item.
13	CO-CHAIR BLEY: So, when we see is it
14	the report on the ISV
15	MR. BOWMAN: Yes.
16	CO-CHAIR BLEY: where we'll see these
17	delineated
18	MR. BOWMAN: That's correct.
19	CO-CHAIR BLEY: and what you did about
20	them?
21	MR. BOWMAN: Yes.
22	CO-CHAIR BLEY: Okay. And that will all
23	be reviewed by the staff by the time we get back
24	together on this. Okay. Thank you.
25	MEMBER SKILLMAN: Were the HEDs primarily
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1	on the primary side or on the secondary side?
2	MR. FLAMAND: I don't know if I really
3	categorize them primary or secondary.
4	MEMBER SKILLMAN: If they were over on the
5	reactor side or over on the steam plant auxiliary side
6	shooting a bogus signal into the primary?
7	MR. FLAMAND: No, they weren't really I
8	wouldn't categorize them quite that way. It was more,
9	a good example might be someone is using a startup
10	procedure. And this is just an example. But they had
11	maybe a wording issue or there was some clarification
12	that the crew got through the scenario, but it just
13	wasn't
14	MEMBER SKILLMAN: Crisp?
15	MR. FLAMAND: efficient and crisp and
16	clean. So, it's definitely something we wanted to
17	fix. So, at the end of the day, the crew was able to
18	get through startup, and then, we showed that, but
19	there might be a piece to that that there was
20	discussion on, or whatever.
21	And so, I do want to say, too, during this
22	testing there is acceptance criteria. So, there's
23	clean acceptance criteria as part of the test, and
24	then, there's what we called performance measures.
25	So, certain things that they would do. Workload is a
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performance measure. That could have been a way an HED is generated.

3 The participants get asked certain 4 questions. They might say, "Hey, my workload is 5 really high, and that might have triggered us." So, maybe we saw nothing, you know, like it didn't really 6 7 happen. I would say we pretty much saw everything. 8 But, potentially, they could have reported a high 9 workload, which, then, generated us to figure out, okay, why did that happen; where did that come up? 10 Maybe it was because this procedure wasn't written 11 12 well, and that's how we're going to fix it.

MEMBER SKILLMAN: I asked the question 13 because it's hard to be operating at, say, 85 percent 14 15 of power unless your secondary plant is absorbing 85 So, sometimes you say 16 percent power by the reactor. 17 the plant is not functioning, and the question is, which part of the plant is not functioning? Is it on 18 19 the reactor side or condensate feedwater, or, you 20 know, the turbine? What's going on over there? So, 21 it takes the two. 22 MR. TOVAR: Yes, I think most of the human 23 engineering deficiencies that we saw --

24MEMBER SKILLMAN: Over on the primary side25probably?

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1	MR. TOVAR: Well, like were related to the
2	human-system interface. Like, for example, the
3	notification system for the alarms, cautions, and
4	notifications. So, that would cross boundaries. If
5	a caution came in and we didn't have an audio sound
6	that was supposed to be there, or it was inconsistent,
7	that may be like a human engineering deficiency, but
8	it would cross boundaries, depending on where the
9	caution came from. But it was part of the human-
10	system interface and not really a plant-generated
11	issue.
12	MEMBER SKILLMAN: Okay. Thank you.
13	MR. TOVAR: I did want to just throw out
14	a couple items here. Cleanup. We said NRELAP was
15	used in the simulator. It is actually RELAP. So, I
16	just wanted to do that correction. We used RELAP5-3D,
17	Studsvik S3R, Jay TOP, Merit, and Jay ELECTRIC as our
18	modeling software.
19	One other thing we talked about was having
20	data lost to the operators and getting confusing. In
21	the Integrated System Validation, we didn't run into
22	that as an issue with the operators losing data. If
23	you had an overhead view of what the operator station
24	looked like, they have four separate computer screens
25	that they can put data on. And so, they became very
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1	proficient at putting data up and accessing the data
2	that they needed.
3	That was it.
4	MR. BOWMAN: A point on this slide, the
5	important human actions integrated with some
6	validation were completed with 70 percent margin of
7	the time allowed; i.e., it took us 25 percent of the
8	required time to complete the action on average.
9	MEMBER CORRADINI: So, these are the seven
10	actions, five
11	MR. BOWMAN: Only the two important human
12	actions.
13	MEMBER CORRADINI: Oh, oh, oh, excuse me.
14	The two that would solve the three okay.
15	MR. BOWMAN: That's correct.
16	Okay. Design implementation
17	MEMBER SKILLMAN: Wait, wait, wait.
18	MR. BOWMAN: Go ahead.
19	MEMBER SKILLMAN: When you communicate
20	that, that the operators completed those actions
21	within 25 percent of 100 percent of the time that was
22	necessary or required, is that telling you something
23	about your design other than there's a lot of margin
24	in the time that is allowed for the operator actions?
25	Is that communicating something that needs to be
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1	listened to?
2	MR. BOWMAN: That's all we're trying to
3	communicate, is the fact that we have lots of time to
4	complete those important human actions as well.
5	MEMBER SKILLMAN: Okay. Thank you.
6	CO-CHAIR BLEY: Can you be specific about
7	margin to what? Your expectation or margin to damage
8	or?
9	MR. BOWMAN: So, our PRA group did
10	analysis for us that shows how long from the time the
11	operator sees the queue to take that action until he
12	needs to be done to be successful.
13	MEMBER CORRADINI: But I think what he's
14	asking is, what state variable goes awry that creates
15	the end time? In other words, if the time is two
16	minutes, is it to get to, essentially, the fuel design
17	criteria?
18	MR. BOWMAN: The best thing to do would be
19	to walk you through an example. So, in a bypass LOCA,
20	containment bypass LOCA, you have 90 minutes to get
21	CVCS in service. That starts at a time whenever the
22	operator
23	MEMBER CORRADINI: We can do it later.
24	MR. BOWMAN: We can do it later. Sorry.
25	CO-CHAIR BLEY: Okay. So, we'll try to
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1	remember that for the closed session.
2	MR. BOWMAN: We'll answer your question
3	later. I hope this will answer your question.
4	MEMBER SKILLMAN: You said "minutes," not
5	"seconds," right?
6	CO-CHAIR BLEY: We'll wait for the closed
7	session.
8	MR. BOWMAN: I said no, I might have
9	said "seconds". I don't know.
10	(Laughter.)
11	MEMBER CORRADINI: He didn't say anything.
12	MEMBER SKILLMAN: He didn't say that.
13	(Laughter.)
14	MR. BOWMAN: All right. We're pretty
15	close anyway. So, let's finish this up.
16	Design implementation. So, this is an
17	activity that happens in the future, right? Design
18	implementation takes the design. Once we're done, we
19	have a DCA-committed design, an approved design, and
20	this will track the changes that are done to the
21	design between what we did and what the COL eventually
22	implements. And there is ITAAC that will confirm
23	that.
24	So, COL items, there are three COL items
25	in Chapter 18, one for the human performance
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1	monitoring program, which is essentially a program
2	that looks at how the operators are functioning within
3	the HSI and reports on their performance, then takes
4	corrective actions.
5	Also, one we already discussed about the
б	non-licensed operator staffing.
7	And then, the training program and
8	procedure development for the COL are addressed in
9	Chapter 13, which we have previously covered.
10	Open items. So, there are a total of 23
11	open items in the SER. And as you asked earlier, 19
12	of those we believe will be closed by the submission
13	of the V&V Results Summary Report. One will be closed
14	when we complete a revision to the Human-System
15	Interface Style Guide after the RSR is completed, the
16	Results Summary Report is completed. One will be
17	closed by the completion of the Chapter 7, 15, and 19
18	SERs. So, we're tied into those three chapters.
19	And then, the closure of the remaining two
20	items are actively being pursued between the NRC and
21	NuScale staff. One of them is related to the main
22	control room and human-system interface ITAAC and its
23	method of closure, and the second one is related to
24	the remote shutdown station ITAAC.
25	And that's all I've got to discuss. Any
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1	other questions?
2	CO-CHAIR BLEY: Nothing from the
3	Committee?
4	MEMBER BROWN: Yes.
5	CO-CHAIR BLEY: Well, talk.
6	MEMBER BROWN: No, I thought you had
7	something.
8	CO-CHAIR BLEY: I was going to send us on
9	a break. Are you interfering with our break?
10	(Laughter.)
11	MEMBER BROWN: Do you want me to ask my
12	question before the break?
13	CO-CHAIR BLEY: If you want to ask it.
14	MEMBER BROWN: Oh, okay. I just wanted to
15	backtrack to the alarm avalanche routine where you
16	talk about your alarms, cautions, and notices. And I
17	went back through Chapter 7, and it talks about
18	they're generated by the MCS and, then, presented to
19	the operators in the main control room and remote
20	shutdown station.
21	But there's nothing in either of the
22	chapters which talks about how they're aggregated,
23	what alarms. You talked about you all did an analysis
24	of the alarms, but you didn't want unimportant
25	alarms, but they're all important but critical
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1 alarms to be masked by what I would call the trip-2 less-important or less-critical alarms. But there's 3 nothing listing it. Who is going to develop that list 4 and where is it? Are they specified now? Are they 5 delineated or required by the DCA? It didn't sound like -- I could find no listing in any chapter of 6 7 alarm aggregation. I only looked at three, the ones that had instrumentation in them. 8

We did do that 9 BOWMAN: alarm MR. 10 aggregation for the Integrated System Validation. So, 11 we have those set of alarms that we built for Integrated System Validation, based off of those 12 design documents. You know, what was put as an alarm, 13 14 what was put as a caution, what was put as a notice within that model, meaning the control --15

MEMBER BROWN: But how are they displayed for aggregation purposes? I mean, are the critical alarms displayed so the guy can see them, and the ones that are yellow are on some other panel somewhere where he doesn't have to look at them?

21 MR. BOWMAN: Every screen, if you look at 22 this, the top of the screen --23 MEMBER BROWN: My God, that's terrible. 24 (Laughter.)

You just lost it right there.

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1	MR. BOWMAN: So, up at the top there's a
2	red stop sign at the top left.
3	MEMBER BROWN: I can see the little red
4	thing up in the upper right-hand corner.
5	MR. BOWMAN: Yes, but hold on.
6	MEMBER BROWN: I got it.
7	MR. BOWMAN: So, this one is on every
8	screen. This top bar is on every screen. So, no
9	matter what screen you have up, you always have an
10	indication of how many alarms are happening. And
11	again, the alarm
12	MEMBER BROWN: That tells you how many?
13	MR. BOWMAN: That tells you how many also,
14	yes.
15	CO-CHAIR BLEY: Well, that's very
16	intelligible. I'm not cutting any slack here.
17	MR. TOVAR: It would be much, much more
18	clear when you get into the actual control room to see
19	this. It's displayed in multiple locations, but it's
20	very clear to the operations individuals how many
21	alarms they have, how many have cleared.
22	CO-CHAIR BLEY: If you want to talk about
23	this more, let's wait until later.
24	MEMBER BROWN: This is for the closed
25	session?
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1	CO-CHAIR BLEY: Yes, there's some things
2	I want to tell you, too, in the closed session.
3	MEMBER MARCH-LEUBA: Give me 20 seconds.
4	I talk very fast.
5	CO-CHAIR BLEY: We know that.
6	(Laughter.)
7	MEMBER MARCH-LEUBA: Is it fair to say
8	that your validation of your human operations is based
9	on this alarm aggregation? And if you change the
10	aggregation, you will have to rerun it?
11	MR. BOWMAN: We would have to evaluate it.
12	I don't know that we would have to rerun it. It would
13	depend on whether or not it impacted the results of
14	ISV.
15	MEMBER MARCH-LEUBA: Okay. So, you plan
16	to use it to validate?
17	MR. BOWMAN: Yes.
18	MEMBER MARCH-LEUBA: Just as well as you
19	did with the hours?
20	(Laughter.)
21	CO-CHAIR BLEY: Okay. At this point
22	MEMBER BROWN: Just one observation, so
23	they can think about it while we break.
24	CO-CHAIR BLEY: You bet.
25	MEMBER BROWN: It's just, for those of you
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1	who are nuclear operators, we spent a lot of time
2	trying to make sure that there was nothing showing up
3	red that didn't have to be paid attention to
4	immediately. And the warnings were pretty much
5	sublimated. They were kind of I won't say "out of
6	mind," but they were out of we paid a lot of
7	attention to that. And that's why I asked the
8	question. I just look for some way, a visual way for
9	the operators not to be distracted; that's all.
10	CO-CHAIR BLEY: We can come back and
11	MEMBER BROWN: That's my thought process.
12	That's all I wanted to get across during the break.
13	CO-CHAIR BLEY: That was a hammer. We're
14	on break until 3:20.
15	(Whereupon, the foregoing matter went off
16	the record at 3:03 p.m. and went back on the record at
17	3:21 p.m.)
18	CO-CHAIR BLEY: This SER feels to me like
19	it's all process, meeting criteria from this NUREG,
20	that NUREG. And it becomes very repetitious. It's
21	really hard to read. And the technical meat is hidden
22	under those things and never gets really brought out.
23	For example, there's no words that really
24	explain to a reader, or a regulator I would think, how
25	do the minimum staff actually control 12 reactors, and
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1	why does it work? How does it work? Does it really
2	work?
3	So, we're meeting lots of criteria, but I
4	didn't see anything that really talked to the
5	technical issues. But I look forward to your
6	presentations, and we'll probably have some questions
7	as you go forward.
8	Prosanta, I'll turn it over to you.
9	MEMBER SKILLMAN: Dennis?
10	CO-CHAIR BLEY: Yes?
11	MEMBER SKILLMAN: Just an issue of admin
12	here. My version of the SE has "Official Use Only -
13	Proprietary Information" at the top of each page. So,
14	I'm wondering what environment we are in in this
15	meeting as we, if you will, dig into this issue. Is
16	this a proprietary session?
17	MR. SNODDERLY: This is Mike Snodderly
18	from the staff.
19	So, Dick, that's partly my fault. When
20	the staff first provides us the SE in a timely manner,
21	they also send it to NuScale for them to do their
22	proprietary designation. So, prior to that
23	designation, we call it "proprietary". So, that's why
24	it's labeled the way it is.
25	What I would suggest is that you proceed
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1	with your question, and then, we'll ask NuScale or the
2	staff to step in if they feel like you're going into
3	an area, and we'll do it during the closed session.
4	Does that sound fair?
5	CO-CHAIR BLEY: Yes, as long as it's okay
6	with NuScale.
7	MR. SNODDERLY: Right. That's what I'm
8	saying. I think they'll stop us from saying anything
9	that
10	CO-CHAIR BLEY: So, interrupt us if
11	anything
12	MR. SNODDERLY: Say, "Let's cover this in
13	a closed session."
14	CO-CHAIR BLEY: I don't know where you
15	stand on this.
16	MR. SNODDERLY: That's the version you
17	have. That's the version that you guys
18	CO-CHAIR BLEY: And it's proprietary
19	because at this point it hadn't been reviewed to
20	ensure
21	MR. SNODDERLY: We're asking you to treat
22	it as such until the staff
23	CO-CHAIR BLEY: that it's not
24	proprietary?
25	MR. CHOWDHURY: Wait. Please let me
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1	chime-in here.
2	Again, let me introduce myself once again.
3	I'm Prosanta Chowdhury. I'm the Project Manager for
4	Chapter 18, the NuScale design certification
5	application review.
6	And the staff will present the Chapter 18
7	Safety Evaluation at this meeting. And this is the
8	phase 2 SER with Open Items.
9	To go back to your initial comment about
10	the voluminous SE, this SE will be streamlined. The
11	staff needed to document. We recognize the issue that
12	you brought up. The staff documented everything that
13	they needed to, so that they can go into the phase
14	with no open items to clean it up. So, in phase 5
15	you'll see
16	CO-CHAIR BLEY: I look forward to phase 5.
17	MR. CHOWDHURY: Yes. So, I want to
18	clarify that.
19	Then, regarding the proprietary version,
20	we initially provide any SE to the applicant as
21	proprietary pending their verification of proprietary
22	information and any factual errors. Once we receive
23	confirmation that there is no proprietary, we list it
24	publicly, or if there is proprietary, redact it and
25	release it for the public.
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1	For Chapter 18 SE, a redacted version has
2	been released to the public. So, that portion does
3	not have proprietary marking on any page at all. And
4	both the ML numbers have been provided to ACRS staff.
5	So, maybe it's the timing issue that you
6	didn't get to have that in your system, but we do have
7	a redacted version for the purpose of this meeting.
8	In the proprietary version, we do have proprietary
9	information bracketed with bold paired brackets. So,
10	please be aware of those.
11	CO-CHAIR BLEY: And if we should wander
12	into that or ask you questions, please say, "That's
13	proprietary. We can't go into it." But we'll have a
14	closed session at the end
15	MR. CHOWDHURY: We will.
16	CO-CHAIR BLEY: to cover both Chapter
17	13 and 18, if there are additional questions for the
18	staff.
19	MR. CHOWDHURY: Sure.
20	CO-CHAIR BLEY: Thanks, Prosanta. Please
21	go ahead.
22	MR. CHOWDHURY: Sure.
23	The technical staff we have today is
24	Lauren Nist, next to me. And then, next to her is Dr.
25	Brian Green, and then, Maurin Scheetz, and Dr. Amy
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1	D'Agostino. And the lead Project Manager for this
2	project is Greg Cranston. I wanted to recognize him.
3	With that, I'll turn it over to Lauren.
4	She will be the key presenter, and then, the others
5	will assist her in fulfilling. And they will provide
6	you their credentials as well as the sections of the
7	application that they have individually reviewed and
8	coordinated.
9	Lauren?
10	MS. NIST: Good afternoon. As Prosanta
11	said, I'm Lauren Nist, and I have been at the NRC
12	can everyone hear me, by the way, or should I turn
13	this microphone?
14	CO-CHAIR BLEY: Turn it towards you,
15	please.
16	MS. NIST: Thank you.
17	CO-CHAIR BLEY: We have to have a good
18	record.
19	MS. NIST: Thank you.
20	So, I've been working here now at the NRC
21	for about four and a half years as a Human Factors
22	Engineering Technical Reviewer and, also, as an
23	Operator Licensing Examiner. Prior to joining the NRC
24	staff, I worked also with Maurin at San Onofre Nuclear
25	Generating Station in license operator requalification
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158 1 training. And prior to that, I was also in the 2 nuclear Navy, also on a target, the USS Nimitz, for 3 about two and a half years and non-nuclear Navy prior 4 to that on a destroyer. 5 So, that's my background, and introduce Brian Green. 6 7 MR. GREEN: Hi. I'm Brian Green. I've been with the NRC almost nine years now, almost all of 8 9 it doing human factors work, both in NRO and in NRR. Prior to that, I was at the University of Buffalo 10 where I studied trust in automation and human factors 11 12 associated with aviation maintenance tasks. MS. D'AGOSTINO: Hi. 13 I'm Dr. Amy 14 D'Agostino. I've been with the NRC since 2009. So, 15 I'm coming up on 10 years. I work in the Office of Research, but I did a year-long rotation to NRO to 16 17 help with this review. I'm a Human Factors Analyst. My background is I have my PhD in organizational and 18 19 human factors psychology from the University of 20 Connecticut. 21 MS. NIST: So, today we will discuss the 22 purpose and scope of our review, the review activities 23 that we've conducted thus far, the activities that we 24 plan to complete in the near-term, areas of interest 25 specific to our review, the status of the open items

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1	discussed in our Safety Evaluation Report, and our
2	plans for closing them.
3	Additionally, some of our colleagues who
4	are reviewing Chapter 7, Instrumentation and Controls,
5	of the application shared with us that there were some
6	human factors-related questions that were raised
7	during the Subcommittee meeting back in August. And
8	so, we tried to address those questions in this
9	presentation as well.
10	Also, before we move on, I'd like
11	MEMBER BROWN: Will you highlight those?
12	MS. NIST: I can do that.
13	MEMBER BROWN: When you get there.
14	MS. NIST: Sure.
15	Before we move on, I'd actually like to
16	address two of the questions that came up in the
17	previous session. So, the first question I'd like to
18	address has to do with the concept of ops, Concept of
19	Operations Technical Report, and clarification of what
20	it means for a document to be incorporated by
21	reference and where you will find that information.
22	So, the concept of operations document
23	that talks about the roles and responsibilities of the
24	operators, methods of control, that document is
25	incorporated by reference into DCD Tier 2. That means
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1	it is essentially, even though it's in literally a
2	separate paper, it is treated as the DCD Tier 2
3	CO-CHAIR BLEY: Where does it say that?
4	Sometimes I see it spelled out. I didn't see it
5	spelled out for this one.
6	MS. NIST: You know what is incorporated
7	by reference by looking at Chapter 1. There's a
8	section of Tier 2, Table 1.6-2, which shows you the
9	technical reports that are part of the DCA.
10	CO-CHAIR BLEY: Thank you.
11	MS. NIST: And then, the Topical Reports
12	are in Table 1.6-1.
13	That is different than going to Chapter 18
14	of the DCD and looking at the individual sections and
15	seeing references listed. Those are just references.
16	That does not mean
17	CO-CHAIR BLEY: Yes, but somewhere in
18	Chapter 18 one of the other reports actually is
19	labeled "incorporated by reference".
20	MS. NIST: Well
21	CO-CHAIR BLEY: There you go.
22	MS. NIST: You have to go to Chapter 1 to
23	see what is actually incorporated and treated as part
24	of the DCD.
25	The second question

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1	CO-CHAIR BLEY: And concepts of
2	operations, RP-2015, or whatever it is, is
3	incorporated by reference?
4	MS. NIST: Yes, sir.
5	CO-CHAIR BLEY: Okay. That makes me more
6	comfortable.
7	MR. GREEN: I believe the acronym that's
8	used to describe this document is simply CONOPS, and
9	it's in the functional requirements analysis. There's
10	a reference to the document in there.
11	CO-CHAIR BLEY: As CONOPS?
12	MR. GREEN: But it may not have been clear.
13	CO-CHAIR BLEY: Chapter 13, right, is
14	never mind. To me, this is the real concept of
15	operations. It's how you're going to operate the
16	machine
17	MR. GREEN: There's an overlap between the
18	two.
19	CO-CHAIR BLEY: Yes.
20	MR. GREEN: It makes sense to consider it
21	in both.
22	CO-CHAIR BLEY: And lack of overlap, too,
23	yes.
24	Okay. Go ahead.
25	MS. NIST: And then, the second question
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1	was from the Chapter 13 session that I'm going to let
2	Maurin address, having to do with inspection of
3	operating procedures at a site.
4	MS. SCHEETZ: So, you asked about when or
5	how does the NRC staff review the plant-specific
6	technical review guidelines and the emergency
7	operating procedures.
8	So, the plant-specific technical review
9	guidelines are submitted with a COL applicant and
10	they're part of a procedure generation package. Those
11	would be reviewed at the COL application level by the
12	NRC staff using NUREG-0800, the Staff Review Plan.
13	CO-CHAIR BLEY: So, if another plant comes
14	along, they would reference that COL, yes?
15	MS. SCHEETZ: If another COL comes along,
16	they could submit their own plant-specific ones or
17	CO-CHAIR BLEY: Or they could reference
18	this
19	MS. SCHEETZ: But I think the thought that
20	they use NuScale's Generic Technical Guidelines to
21	create their own plant-specific. How plant-specific
22	that is depends on the COL.
23	And then, the emergency operating
24	procedures are looked at in the NRC's Construction
25	Inspection Program. So, that's during inspection as
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1 we get closer to fuel loading, so that EOPs, emergency 2 operating procedures, are expected to be very mature 3 at that point. And the inspectors will go in using Inspection Procedure 42454, 4 which is Part 52, 5 Emergency Operating Procedures, which has very clear guidance for inspectors to look at the emergency 6 7 operating procedures.

8 CO-CHAIR BLEY: Yes, and most of our 9 existing plants, there's a wide range -- well, not a wide range -- there's a lot of differences 10 in specifics, different set points, that sort of thing, 11 12 as you go through the EOPs from one unit to another of the same general type. But, in most of those cases, 13 14 they didn't stick to the design cert. They've done 15 other things.

MS. SCHEETZ: I think when you talk about the operating reactors, emergency operating procedures came about at a later time, not --

19 CO-CHAIR BLEY: I wasn't talking about the20 operating plants.

MS. SCHEETZ: Okay.

CO-CHAIR BLEY: I was talking about ones that have come forward to get --

MS. SCHEETZ: To get design certifications?
CO-CHAIR BLEY: Yes.

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164 1 MS. SCHEETZ: I can't answer that. I'm 2 not --3 CO-CHAIR BLEY: I told you what. 4 MS. SCHEETZ: Okay. 5 CO-CHAIR BLEY: Go ahead. MS. SCHEETZ: I thought you were asking. 6 7 I'm sorry. CO-CHAIR BLEY: So, in this case, people 8 9 come in and use the actual design, replicate it. And 10 then, one would expect that the procedures won't change very much because the reason they changed in 11 12 the other cases was because there were desiqn differences actually within the same general design 13 14 cert. 15 Go ahead. That's all I have. 16 MS. SCHEETZ: 17 CO-CHAIR BLEY: So, when the applicant was up, they talked that they kind of expect all these 18 19 plants to follow very closely. We see that. It could 20 be that only the -- let me turn my question around. 21 They have a document that lays out, it 22 has, essentially, a version of the procedures. If a 23 COL comes along and adopts those essentially as is, 24 would you have to review it again or would you just 25 point to the design cert and say that it's a match?

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1	Do you review them to the depth that you could say
2	you've actually reviewed the proposed EOPs?
3	MS. SCHEETZ: I don't see any way out of
4	not completing the inspection procedure for inspectors
5	to look at the emergency operating procedures. So, my
6	belief is that they would be reviewed by those
7	inspectors at the as-constructed plant.
8	And in that procedure there's a lot of
9	detail about how many of these procedures were
10	actually table-topped or simulated in the simulator
11	with the COL staff. So, not NuScale doing it as part
12	of a different validation, but the COL at that point
13	doing it.
14	CO-CHAIR BLEY: So, in the design cert,
15	what we're doing now, you haven't reviewed that
16	document that contains what might be the procedures
17	for the first COL?
18	MS. SCHEETZ: No. We've looked at what's
19	supposed to be used as generic technical information
20	for a COL to base their emergency operating procedures
21	on.
22	CO-CHAIR BLEY: I'm not saying this the
23	way I'm trying to. You've reviewed that as generic?
24	MS. SCHEETZ: Generic.
25	CO-CHAIR BLEY: If I come in with an
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1	application next year for a COL and say I'm going to
2	use that exactly as written, would there be an
3	additional review?
4	MS. SCHEETZ: Yes, there would be a review
5	during the construction program.
6	CO-CHAIR BLEY: Even if they're using the
7	same thing? Is that because you didn't review them at
8	the level one would review it at the COL stage?
9	MS. SCHEETZ: Yes, I think that they're
10	not going to be called I doubt that a COL I'm
11	speculating. I doubt that a COL would be operating
12	with generic technical guidelines. They'd be
13	operating with emergency operating procedures, which
14	are required in technical specifications. So, they're
15	going to be looked at through the Technical
16	Specifications Program, and then, the Construction
17	Inspection Program.
18	MS. NIST: So, if I might add, what has
19	been reviewed for within the scope of the design
20	certification is the design certification element
21	provided a document that can be used as the guidelines
22	for the development of their site-specifics
23	procedures.
24	When a COL applicant applies, then we have
25	review criteria that we'll be reviewing, in part to
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167 1 address the COL item provided in Section 13.5. And 2 so, part of our review criteria would be to look and 3 see if certain things have been provided and if they 4 have sufficient process to develop site-specific 5 emergency operating procedures. what looking here 6 Now we're at is 7 correct me if I'm wrong -- adequacy of these 8 guidelines as the basis for the development of the 9 site-specific procedures. So, there would be 10 additional review at the COL stage when the application comes in. 11 12 CO-CHAIR BLEY: Okay. then, 13 MS. NIST: And there's the 14 inspection piece which happens prior to operation after the license is issued. 15 CO-CHAIR BLEY: I apologize that I haven't 16 read the current document because I didn't know it was 17 there until today. I'll be reading it. But the way 18 19 it was described is that, although it's guidelines, 20 it's really essentially the procedures they expect a plant would use, and if you adopted it verbatim, I'm 21 22 wondering why there would be another review. Is that 23 because we didn't review them as if they were 24 operating procedures today? Or is it something else? 25 Does that question make sense to you? If it doesn't

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1	make sense, just say so.
2	MS. NIST: I think what's confusing is
3	so, you're basically asking, why is there a COL item
4	if they're provided procedures, essentially?
5	CO-CHAIR BLEY: Well, I asked them that
6	earlier. I mean, you heard their answer, I suppose.
7	I don't know if you were here.
8	MS. NIST: I did hear the answer, and I
9	can tell you, you know, that we've reviewed what's on
10	the docket and what's been provided as generic
11	technical guidelines to meet the scope of the DC
12	review.
13	CO-CHAIR BLEY: Go ahead. Whoever is
14	next, go ahead.
15	MS. NIST: That would be me.
16	(Laughter.)
17	Next slide, please.
18	So, the purpose of our human factors
19	engineering review was to determine whether the human
20	factors engineering design of the NuScale standard
21	plant control room supports operators in the safe
22	operation of the plant. Additionally, the Applicant
23	requested that minimum licensed operator staffing
24	requirements specific to the NuScale power plant
25	design be adopted as requirements applicable to
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1	licensees, referencing the NuScale power plant design
2	certification in lieu of those stated in
3	10 CFR 50.54(m).
4	To provide a technical justification for
5	its proposed operator staffing requirements, the
б	Applicant conducted a staffing plan validation test,
7	which they discussed previously, using personnel
8	trained on NuScale operations to perform a set of
9	challenging high workload scenarios in the 12-unit
10	main control room simulator.
11	So, I'd also like to take this opportunity
12	just to remind us that many of the specific details of
13	the staffing plan validation tests were proprietary.
14	And so, if we have a specific discussion about that,
15	we will need to do that in the closed session.
16	To conduct our review and develop the
17	Safety Evaluation, we reviewed the following parts of
18	the application: we reviewed the application Tier 2,
19	Chapter 18, as well as parts of Chapter 7, 15, and 19
20	that were related to human factors engineering topics.
21	Chapter 18 of the DCD also summarizes the
22	numerous human factors engineering technical reports
23	that were included with the application. These
24	reports contain a description of the methods the
25	Applicant used to conduct the various human factors
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1 analyses and summaries of those results; a description 2 of the human-system interfaces, or HSIs, available to 3 the operators; the concepts of operations, which describes the roles and responsibilities of the 4 5 control room operators and how they will interact with 6 one another and use the HSIs to operate the plant; a 7 description of the methods that the Applicant used to conduct and evaluate the staffing plan validation as 8 9 well as the results. They also provided a description 10 of the methods that they used to conduct the Integrated System Validation test. 11 As previously mentioned, the Applicant 12 completed its Integrated System Validation testing in 13 14 September of 2018, and they have informed us that they 15 will provide us the results of that testing by the end of this March. 16

Additionally, we reviewed the information in Tier 1, Section 3.15, for human factors engineering, which includes design description as well as an ITAAC for human factors engineering.

21 Chapter 14 of the Safety Evaluation Report 22 documents our review of the human factors engineering 23 And there is some overlap with Chapter 18. ITAAC. also 24 Our review activities included 25 And on the next slide, I'll discuss several audits.

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1	in more detail what we did and what we observed and
2	when we did it.
3	As discussed in the Chapter 18 Safety
4	Evaluation Report, we used the guidance in NUREG-0711,
5	HFE Program Review Model, and NUREG-0700, Human System
6	Interface Design Review Guidelines, to evaluate the
7	Applicant's HFE design and make our findings; in our
8	Safety Evaluation documents, the current status of our
9	review and the conclusions that we've made so far, as
10	well as the open items.
11	Next slide, please.
12	So, one of the members asked that I point
13	out a question from the Subcommittee. I think we
14	attempted to address those here on that slide. But
15	one of the questions was whether the staffing plan had
16	been settled in the DCD or if it was a policy issue
17	before the Commission. And the answer is that this
18	particular issue is being addressed as part of this
19	design certification review activity. That is in
20	accordance with, this strategy is in accordance with
21	the plan that was set forth in SECY-11-0098, where we
22	informed the Commission that we would evaluate
23	staffing proposals on a case-by-case basis using some
24	of the guidance that had been developed specifically
25	for that purpose.
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1	CO-CHAIR BLEY: Did they issue an SER on
2	that SECY?
3	MS. NIST: An SRM?
4	CO-CHAIR BLEY: Yes. Sorry.
5	MS. NIST: No, sir. It was an information
6	paper.
7	CO-CHAIR BLEY: Okay.
8	MS. NIST: Also, someone had asked whether
9	the design of the human-system interfaces were fixed.
10	And the answer is basically yes, at the end of the
11	design certification review, the HED design for the
12	standard plant will be fixed by NuScale completing the
13	activities related to verification and validation.
14	CO-CHAIR BLEY: So, when we see the V&V,
15	verification and validation, report, we will see those
16	details of what the panel looks like, how it's used,
17	all the information?
18	MS. NIST: Well
19	CO-CHAIR BLEY: I mean, I think this is
20	important because well, you guys had a visit out
21	there, right?
22	MS. NIST: Yes, at least one.
23	CO-CHAIR BLEY: Did you watch the
24	simulator?
25	MS. NIST: Yes, we did.
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1	CO-CHAIR BLEY: Did they run a whole
2	series of things on it?
3	I'm still stuck with the two things that
4	made that convincing to me, and those are not directly
5	addressed here. One is the way the panel was laid out
6	so that one person could really have an understanding
7	of what was going wrong in particular units, if that
8	started to happen, particular modules, and then, pass
9	it off to others.
10	The other piece was the ability to easily
11	put it into a safe state, so they didn't have to spend
12	time monitoring it.
13	There aren't any words about that in the
14	SER that I saw. To me, that's more convincing than
15	saying, "We met all the criteria in NUREG so-and-so
16	and the B&O report." And there's nothing there that
17	tells me that you really paid attention to that.
18	MS. NIST: So, I think what we can do,
19	because I think that we have that information there,
20	but, unfortunately, like you said earlier, I don't
21	think it's elevated in the document such that it's
22	blinking light, you know, getting your attention,
23	hoping to make a finding. So, we hear your feedback,
24	and we thank you for.
25	I'll talk about this more at the end, but
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1 we will be -- we need to recognize this is an interim 2 And so, our review strategy, as I said a product. 3 moment ago, we reviewed this guidance. And so, this 4 guidance has a lot of guidance related to the overall 5 HFE process. And so, we can talk about why we felt that it was necessary to review the process activities 6 7 that ultimately led to the development of the HSI 8 design. 9 But, having said that, we do realize that 10 we need to, as we get the results, we need to tie that 11 together into a way that ultimately supports our 12 findings. And so, hearing your feedback is valuable to us to make sure that we rely on the information, 13 14 and not only that we find it compelling from a process 15 standpoint, observations, but our which are documented, maybe not necessarily in the SER, but in 16 17 some of the audit reports -- and we can go back and 18 look at that. 19 CO-CHAIR BLEY: Okay. I think that would 20 be useful. 21 Maybe at some point we'll talk about 22 schedule with the Applicant again. But there's a lot 23 of open items here, but they don't depend on many 24 sources. So, when you get a couple of these sources 25 back, you'll be able to deal with them.

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1	From what we've heard, they've done most
2	of the tests they plan to do. Can you give me a hint
3	of when you expect to hear from them and how long it's
4	going to take you to go through? I think this section
5	will be much more understandable once that work is
б	done. But I am curious, how does the time line up
7	with the time available?
8	MR. CHOWDHURY: Chapter 18 has identified
9	23 open items. I think 19 of them are related to the
10	V&V RSR that the Applicant informed us would be
11	submitted by March 31st.
12	CO-CHAIR BLEY: Okay.
13	MR. CHOWDHURY: So, here's what happens:
14	it is that two things will happen. One is that we
15	received Revision 2 of the design certification
16	application in October. By that time, the staff had
17	completed writing or drafting the SER. So, this SER
18	is consistent with Revision 1 of the application.
19	Changes that have been made as a result of
20	NuScale's own initiatives as well as in response to
21	certain RAIs, Requests for Additional Information,
22	those will be incorporated in the next version of the
23	SE.
24	CO-CHAIR BLEY: Well, Rev. 2 is already
25	posted on the NRC website.
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1	MR. CHOWDHURY: That is correct, Rev. 2 of
2	the application, the SE going into phase 5
3	CO-CHAIR BLEY: Ah, okay.
4	MR. CHOWDHURY: So, we think between this
5	phase 3 that we are going through now and phase 4 this
6	SE will be updated, revised, streamlined, as I
7	mentioned before. And then, a clean product will be
8	available by the end of the phase 4. I don't have the
9	date right now, but the schedule. You know, we have
10	a schedule of phase 4. I believe that's the end of
11	this year, but I have to make sure that's correct.
12	But, by phase 4, the SE will have no open items and be
13	clean.
14	CO-CHAIR BLEY: Okay.
15	MR. CHOWDHURY: So, right now, we know
16	that March 31st, the deadline that the Applicant wants
17	to submit the Results Summary Report, it is important
18	for us to meet the subsequent milestones of our SE.
19	CO-CHAIR BLEY: Okay.
20	MR. CHOWDHURY: So, we have not developed
21	internal milestones because we want to make sure that
22	we get that. And also, one RAI response is still
23	pending, the response to RAI 9415. We are expecting
24	it next week, also, or the end of this month. So,
25	based on all of
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1	CO-CHAIR BLEY: So, it looks to be
2	tracking?
3	MR. CHOWDHURY: Yes.
4	CO-CHAIR BLEY: I guess just one more
5	comment on the SER. Since you based it on meeting the
6	criteria in at least two NUREGs and the BNL-NUREG/CR,
7	it's very repetitive. Because lots of those criteria
8	are repetitive, it would be easier for almost anyone
9	to read and understand if you could somehow merge
10	those kind of things that are the same into one place
11	and not repeat them many times.
12	MS. NIST: Right. So, we realize that,
13	and that is going to be something that we will be
14	paying attention to moving forward.
15	CO-CHAIR BLEY: What you said earlier,
16	yes.
17	MS. NIST: I think part of this is an
18	artifact of an intention to be very thorough in this
19	review and be transparent about what we reviewed, why
20	we looked at it. But, certainly, moving forward to
21	the final product, we'll definitely take that into
22	consideration and work for readability of the
23	document.
24	CO-CHAIR BLEY: Thank you.
25	Go ahead.
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1	MS. NIST: Okay. I think that actually we
2	can
3	MR. CHOWDHURY: Let me make one comment.
4	On this slide, you will see the last bullet. It says,
5	"Phase 4 activities in progress." So, what it means
6	is that the staff has already started reconciling
7	information that came in response to RAIs.
8	CO-CHAIR BLEY: Okay. And Chapter 10 is
9	on V&V and is really loaded with them, yes.
10	MR. CHOWDHURY: Okay.
11	MS. NIST: Now I'd like to discuss the
12	activities that we've completed in the course of our
13	review of
14	CO-CHAIR BLEY: I'm sorry?
15	MEMBER MARCH-LEUBA: Use the microphone.
16	MS. NIST: Okay. How's that? Okay.
17	Thank you.
18	So, I'd like to discuss the activities
19	that we've completed and what we're planning to do
20	moving forward. As part of pre-application activities
21	that started around the 2015 timeframe, we reviewed
22	the Applicant's Human Factors engineering
23	Implementation Plan which described their proposed
24	means of conducting human factors analyses, developing
25	the human-system interface design, and validating the
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effectiveness of that design.

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As part of that, we also reviewed their method for conducting the staffing plan validation, and we observed one of two weeks of the staffing plan validation testing. NuScale is the first applicant to conduct a staffing plan validation, and we're reviewing the staffing plan validation results for the first time.

As we discussed previously, we used two 9 10 quidance documents to evaluate the Applicant's 11 staffing plan validation methods and results. So, the 12 first was NUREG-1791, Guidance for Assessing Exemption Requests, and the nuclear power plant license operator 13 14 staffing requirements in 10 CFR 50.549(m). And the 15 second is Attachment B of Chapter 18 of the standard 16 review plan, "Methodology to Assess the Workload of Challenging Operational Conditions in Support 17 of Minimum Staffing Level Reviews". 18

19 NUREG-1791 describes for а process 20 systematically reviewing and evaluating alternative 21 staffing plans. This process involves reviewing data 22 and analyses from validation exercises that are 23 performed to demonstrate the effectiveness and safety 24 of a proposed staffing plan.

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And Attachment B, Chapter 18, of the

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1 standard review plan is based on the technical report 2 that was prepared by Brookhaven National Laboratory. 3 Its main focus is to provide a methodology for 4 developing a sample of scenarios to be used 5 specifically for this kind of a test to simulate challenging high workload scenarios. Key performance 6 7 measures for the staffing plan validation include 8 acceptable task performance, operator workload, and 9 situation awareness.

As discussed in Chapter 18 of the Safety 10 Evaluation Report, we concluded that the Applicant's 11 12 method for performing the validation was consistent with this quidance. And, also, the results of the 13 14 staffing plan validation shows that, for each of the scenarios, the operators completed all of the tasks 15 within any specified time limits while maintaining 16 workload and situation awareness within acceptable 17 levels. 18

Additionally, as I mentioned, we went to observe one of the two weeks of testing. And we observed that the operators were able to complete all of the tasks in the scenarios. They maintained adequate situation awareness, and it appeared that their workload was very manageable.

The operators were able to use the

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1 indications provided by the HSI to diagnose the 2 scenario events in timely а manner and take So, for example, 3 appropriate actions. one event 4 resulted in an increase in megawatts and reactor power 5 for one unit. The HSI or the displays and controls for the affected unit showed an increase in megawatts 6 7 and reactor power. The operators identified the 8 change in these parameters for the affected unit 9 within seconds of the HSI providing the changes. And 10 during this event, the operators also used other indications in the control room to confirm their 11 diagnosis. 12 So, ultimately, we have concluded that the 13 14 staffing plan validation results do validate the 15 proposed staffing plan. Following docketing of the application and 16 the start of our review, we reviewed the Applicant's 17 human factors engineering analyses, as summarized in 18 19 the application. We also conducted two audits to 20 review the results of those analyses. 21 Specifically, we reviewed a sample of the 22 Applicant's operating experience review, their task 23 analyses, and their function allocation results. We 24 found that the Applicant completed those analyses that 25 were necessary to identify the inputs to the human-

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system interface design, and we found that those analyses were acceptable.

3 So, we also conducted an audit to review 4 the Integrated System Validation Test Plan. And then, 5 we went out to observe two of the seven weeks of the Integrated System Validation testing. 6 We observed 7 that the preliminary scenario results showed that the pass/fail criteria for the scenarios had been met and 8 issues were being identified and documented for 9 10 further analysis and evaluation by the Applicant. Issues were identified and documented, but the staff 11 12 did observe that there apparent not were any significant human performance degradations as a result 13 14 of the identified issued.

While we were observing the ISV testing, 15 we also assessed a sample of the control room HSIs to 16 17 confirm that the design complies with certain regulatory requirements for human-system interfaces 18 19 and, also, that it conformed to their own design-20 specific human factors engineering design guidelines. 21 For example, we compared a sample of the computer-22 procedures based to the relevant quidance in 23 NUREG-0700 and found that they conformed to the 24 guidance with a few minor exceptions, and that there 25 was adequate justification for not conforming to all

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1	of the guidelines.
2	We also observed the operators using the
3	safety display and indication system to complete
4	critical safety function checks following simulated
5	unit trips. And we saw that the crew could complete
6	those checks for all units in the time required by the
7	Applicant's procedure.
8	Finally, when we receive it, we will
9	review the Applicant's ISV and other validation
10	results and update the Safety Evaluation Report. And
11	in phase 4, we'll also be resolving the open items,
12	which we'll discuss in more detail later.
13	Next slide, please.
14	In preparation for review of small modular
15	reactor designs, the staff developed two guidance
16	documents that identified potential human performance
17	issues that were specific to small modular reactors.
18	These were NUREG/CR-7126, Human Performance Issues
19	Related to the Design and Operation of Small Modular
20	Reactors, and NUREG/CR-7202, NRC Reviewer Aid for
21	Evaluating the Human Performance Aspects Related to
22	the Design and Operation of Small Modular Reactors.
23	Some of the potential human performance
24	issues identified in these NUREGs were relevant to the
25	NuScale design. And so, we considered them during our
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1	review, and I'd like to share a few examples.
2	First, the design allows for operation of
3	all units from a single-operator workstation. So, we
4	were interested particularly to see what kinds of
5	design features would help to prevent operators from
6	taking actions intended for one unit on a different
7	unit, or otherwise referred to as wrong unit errors.
8	We observed that the Applicant has used
9	consistent and clear schemes for unit labeling on
10	their displays that are used for monitoring and
11	control. Also, the concept of operations defines the
12	roles and responsibilities of the control room
13	operators. The operators have different
14	responsibilities for the different units, which can
15	also help to prevent operating errors.
16	Additionally, although the human-systems
17	interfaces at the operator workstations can be used to
18	operate safety-related components, the operator must
19	first deliberately operate the enable non-safety
20	control switch and no automatic or manual safety
21	actuation signals can be present. Operation of the
22	enable non-safety control switch to allow operation of
23	safety-related components from these operator
24	workstations is only necessary under a limited set of
25	conditions. Also, it is an action that is intended to
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1	be controlled by procedures, and because it occurs in
2	the control room within sight of the control room
3	supervisor's workstation, it can also be overseen by
4	the control room supervisor.

Additionally, if an event occurs on a given unit that requires actuation of a protective signal from the module protection system, the module protection system will position the safety equipment as necessary, regardless of the position of the enable non-safety control switch or the component.

Thus, we concluded that the HSI design features, the concept of operations, and the module protection system design features do help to minimize opportunities for, and consequences of, significant wrong unit errors.

We were also interested to see how the crew could manage the operation of up to 12 units from one single control room. For example, if multiple alarms are received at once for one unit, the HSI should help the operators identify the high-priority alarms and determine what actions, if necessary, are needed.

The NuScale Plant Notification System is designed with multiple features that allow operators to identify relatively higher-priority alarms and

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1	determine how to respond. During the ISV audit that
2	we conducted, we observed alarm prioritization, and we
3	did not observe any cascading alarm conditions that
4	impacted operator performance during those scenarios.
5	Additionally, as was discussed
6	previously
7	CO-CHAIR BLEY: Was that because of the
8	nature of the drills you were watching or was it
9	because of some aspect of the design of these modules?
10	MS. NIST: So both. The design, as Doug
11	mentioned earlier, they've set up a tiered system to
12	help prioritize and display the important alarms and
13	priority to the operators. So, we observed, also, the
14	operators using that system, interacting with that
15	system. Of course, given the scenario, you would
16	expect to have more alarms, depending on how
17	significant the consequences are of that scenario
18	other than others.
19	But we did, just from a sampling
20	perspective, when we were trying to figure out when we
21	wanted to go observe, we were interested specifically
22	in observing scenarios where there would be relatively
23	more action happening, so that we could observe what
24	to us would be the more significant scenarios to see
25	how operators were interacting with the system.
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1	CO-CHAIR BLEY: I don't know if this kind
2	of information is appropriate for the SER. Is it
3	documented in a trip report or something? I don't see
4	anything referred to. You know, the things you're
5	telling me here are pretty important with the judgment
б	that you're making in the SER.
7	MS. NIST: Yes, we refer to the audit
8	report for the ISV audit.
9	CO-CHAIR BLEY: In the SER?
10	MS. NIST: Yes, we have.
11	CO-CHAIR BLEY: Which part?
12	MS. NIST: It would be
13	CO-CHAIR BLEY: The staffing part?
14	MS. NIST: No. It would be in 18.10.
15	CO-CHAIR BLEY: 10, V&V. Okay.
16	MS. NIST: Yes. And the staffing plan
17	validation audit also has an audit report that is also
18	referenced in 18.5 of the SER.
19	Finally, the last point on this slide,
20	speaking to novel HSI design features, we've observed
21	that the Applicant has included novel HSIs in the
22	control room. For example, one of these control room
23	display designs, which is proprietary, is intended to
24	help operators detect changes in unit status. And we
25	were interested to see how operators use this display
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1	during both the staffing plan validation and the
2	Integrated System Validation testing, and whether it
3	was effective. And we observed instances where this
4	particular display was an effective tool to alert the
5	operators promptly to changes in unit status.
6	Next slide, please.
7	We've talked to some extent today about
8	this, but, again, there are several open items. The
9	majority of those we expect to be able to close when
10	we get the results of the validation testing.
11	There's one open item related to adequacy
12	of the scope of the human factors engineering ITAAC,
13	and we are working with NuScale to resolve that issue.
14	There's also an open related to remote shutdown, as
15	it's described in Chapter 7, and we'll be tracking the
16	resolution of that issue to make sure that our SER is
17	consistent with the way that that issue is resolved.
18	Also, the reviews for Chapter 7, 15, and
19	19 are happening at the same time as this review.
20	Chapter 7 is much further along. But we will be
21	monitoring the progress of those reviews to make sure
22	that our conclusions are consistent with the
23	conclusions in those Safety Evaluation Reports as they
24	progress as well, since the information in those
25	sections feeds directly into Chapter 18 in some cases.
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1	And then, also, this is more of an
2	administrative item. It's just to ensure that the HFE
3	reports yet to be received are incorporated by
4	reference into Tier 2.
5	Next slide, please.
б	So, in conclusion, to speak to what we've
7	been able to determine thus far about the Applicant's
8	HFE design and the proposed staffing plan, there was
9	also the staffing plan validation testing does support
10	the Applicant's proposed staffing plan. And we'll
11	confirm if there were any staffing issues identified
12	during ISV, that they've made any changes to that
13	plan, if they were necessary.
14	Also, based on our observations of ISV
15	tests, we expect that the ISV results will provide
16	evidence that the HFE design adequately supports
17	personnel in the safe operation of the plant. But,
18	again, we do need to resolve the open items and
19	complete our review of the validation and verification
20	results prior to making our finding, which we will be
21	doing in phase 4.
22	CO-CHAIR BLEY: I have a minor request.
23	I guess we won't have another break. But, at some
24	point in time, if you can flag to where those audit
25	reports are referenced, it would be helpful.
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1	MS. NIST: Sure.
2	CO-CHAIR BLEY: The references aren't at
3	the end of every chapter. So, they must be scattered
4	through. That would be helpful.
5	MS. D'AGOSTINO: The ISV audit is, if you
6	look at page 18-142, the ML number is 1829A, or
7	298A189.
8	CO-CHAIR BLEY: There were more, though,
9	right?
10	MS. D'AGOSTINO: Yes. That was the ISV
11	audit, and there is the June 2018 audit as well.
12	CO-CHAIR BLEY: Oh, yes. Okay. And
13	they're in ADAMS, so we can find them.
14	MS. D'AGOSTINO: Yes.
15	CO-CHAIR BLEY: Okay. Thank you.
16	MS. D'AGOSTINO: ML 18208A370.
17	MR. GREEN: Was that the staffing plan
18	validation? I think he was looking for that one as
19	well.
20	MS. D'AGOSTINO: No, they were just the
21	two ISVs.
22	MR. GREEN: Okay.
23	CO-CHAIR BLEY: Thanks, Lauren.
24	MS. NIST: Sure.
25	CO-CHAIR BLEY: You don't need to give us
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1	any more.
2	MS. D'AGOSTINO: Okay.
3	CO-CHAIR BLEY: We can find them now.
4	MS. NIST: Thank you. That concludes our
5	prepared remarks.
6	CO-CHAIR BLEY: On everything?
7	(Laughter.)
8	MS. NIST: I wanted to make sure we had
9	plenty of time to address any questions.
10	CO-CHAIR BLEY: I guess I think I agree
11	with you, a lot of the confusion comes from trying to
12	get everything in here. Some of the judgments are
13	probably laid out in your audit reports. It would be
14	helpful to have some of that up in the SER, so you
15	understand the engineering basis for some of the
16	conclusions. I mean, it felt very checklist-oriented
17	to me. "We met criterion 3. We met criterion 4." I
18	find if the engineering judgments are in there,
19	they're so buried among the other stuff, I couldn't
20	find them or missed them.
21	MS. NIST: I understand.
22	CO-CHAIR BLEY: Anything from other
23	members in the open session?
24	(No audible response.)
25	Raise your hand if you have questions for
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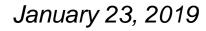
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1	the closed session.
2	Okay. Were there other things that we
3	flagged for the closed session that you remember?
4	Okay. Oh, no, it's the open session. So,
5	yes, get the phone line open.
6	And while we're waiting for the phone
7	line, is there anybody in the room who would like to
8	make a comment? If so, please come to the podium over
9	here and state your name and who you represent, and
10	give us your comment.
11	Don't be shy.
12	Okay. Is the phone line open?
13	If anybody on the public line is there,
14	just say a word or two, so I can see if it's open, if
15	there is anybody. We don't know yet.
16	PARTICIPANT: NuScale Corvallis is here,
17	just so you know the line is open.
18	CO-CHAIR BLEY: Okay. So, NuScale's line
19	is open.
20	MR. SNODDERLY: Yes. Yes, the NuScale
21	line is always open.
22	CO-CHAIR BLEY: If there's anybody on the
23	public line who would like to make comment, please
24	give us your name and your comment.
25	(No audible response.)
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1	Going, going. I guess not. Thank you.
2	MR. SNODDERLY: So, please close that open
3	line. But keep the NuScale line open, but close the
4	public line.
5	CO-CHAIR BLEY: I'll wait until we finish
б	the closed session
7	MR. SNODDERLY: And so, if the NuScale
8	person is on the open line, hold there to make sure it
9	is closed. If not, you'll tell us.
10	And then, as we go into closed session, I
11	need to ask anyone from the public or from the staff
12	that does not have a need to know to leave.
13	Prosanta and Steve, if you can help?
14	Okay. So, I think we're good.
15	All right. Once we verify the open line
16	is closed, I think, yes, we can go into closed
17	session.
18	CO-CHAIR BLEY: Okay. So, is the NuScale
19	person who was on the public line still there? If so,
20	say something very loud, so we can hear you.
21	(No audible response.)
22	I guess it's closed.
23	(Whereupon, at 4:09 p.m., the foregoing
24	matter recessed from open session and went into closed
25	session.)
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ACRS Presentation Conduct of Operations Chapter 13 Overview



Doug Bowman

Supervisor Plant Operations



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Introductions

- Doug Bowman- Supervisor Plant Operations
- Ryan Flamand- Senior Reactor Operator 5

Operations Staff

- 18 previously licensed SROs
- Licenses held at:
 - Byron
 - Columbia
 - DC Cook
 - Limerick
 - Nine Mile Point
 - Palisades
 - HB Robinson
 - Seabrook
- 569 years of nuclear experience
- 16 Navy nuclear veterans



Primarily a collection of action items for a Combined Operating License holder to describe the structure of the organizations and programs supporting plant operations, as well as the qualification of the individuals in the organizations.

Security and FFD programs covered separately.



Organizational structure

Section 13.1 includes COL actions to describe:

- corporate or home office management and technical support organization
- onsite operations organization
- qualification requirements for each management, operating, technical, and maintenance position described in the operating organization



Training programs

Section 13.2 includes COL actions for a description and schedule for:

- initial license training program for reactor operators and senior reactor operators
- licensed operator requalification program
- initial training, periodic retraining, and qualification(s):
 - non-licensed operators
 - shift supervisors
 - shift technical advisors
 - I&C technicians
 - electrical maintenance personnel
 - mechanical maintenance personnel
 - radiological protection technicians
 - chemistry technicians
 - engineering support personnel



Emergency Plan

Section 13.3 describes the emergency facilities included in the standard plant design. This includes:

- TSC including the following associated systems
 - Ventilation systems
 - Communications systems
 - TSC workstations
- Emergency response data systems

This section also includes 3 COL actions that require development of:

- 1) operations support center
- 2) emergency offsite facility
- 3) the overall emergency plan



Operational programs

Section 13.4 includes COL actions to provide site-specific information, including implementation schedule:

- Pre-service and In-service testing and inspection
- Environmental Qualification
- Fire protection
- Containment leak rate
- Process and Effluent monitoring and sampling
- Radiation protection
- Training
- Process control
- Emergency planning
- Security
- Quality Assurance
- Motor operated valve
- Maintenance Rule
- Initial test



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Plant Procedures

Section 13.5 includes COL actions to provide a description of and a plan for the development, implementation and control of the following procedure areas:

- administrative procedures
- operations and maintenance procedures
- plant radiation protection procedures
- emergency preparedness procedures
- calibration and test procedures
- chemical-radiochemical control procedures
- radioactive waste management procedures
- maintenance and modification procedures
- material control procedures
- plant security procedures



Plant Procedures – Generic Technical Guidance

Section 13.5 also includes COL actions to ensure that plant specific emergency operating procedures are developed

The staff requested that we provide a set of generic technical guidelines as part of the DCA

Goals for development:

- Symptom based procedure
- Status easily assessed by the operator
- Fully integrated into the HSI
- A single procedure set addresses all post accident actions (covers the legacy emergency operating procedure, severe accident management, LOLA/ELAP/extensive damage mitigation)



Plant Procedures – Generic Technical Guidance

How did NuScale start development of the GTGs?

Source document	Credited Actions
FSAR Chapter 7 I&C failure defense in depth analysis	0
FSAR Chapter 15 plant design basis response to DBE's	0
FSAR Chapter 18 HFE task analysis and associated reference	0
FSAR Chapter 19 operator actions assumed in beyond-design-basis PRA	7
FSAR Chapter 20 operator actions assumed in beyond-design-basis evaluations	2
FSAR Chapter 21 multi-unit design considerations	0
System requirements and limitations as defined in system description documents	0



Acronyms

- CFDS- containment flooding and drain system
- **COL-** combined license
- CVCS- chemical and volume control system
- DCA- Design Certification Application
- DBE- design basis event
- ECCS- emergency core cooling system
- ELAP- extended loss of AC power
- FFD- fitness-for-duty
- FSAR- Final Safety Analysis Report

GTG- Generic Technical Guidelines

- HFE- human factors engineering
- HSI- human system-interface
- I&C- instrumentation and control
- IHA- important human action
- LOLA- loss of large areas
- PRA-probabilistic risk assessment
- TSC- technical support center
- **SRO-** Senior Reactor Operator



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United States Nuclear Regulatory Commission

Protecting People and the Environment

Safety Evaluation with Open Items: Ch 13, Conduct of Operations

NuScale Design Certification Application Review

ACRS Subcommittee Meeting January 23, 2019

Agenda



- NRC staff review team
- Purpose and scope
- Review activities and timeline
- Focus areas
- Open items
- Conclusion

NRC Staff Review Team



- Technical Staff Presenters
 - Maurin Scheetz, NRR DCA Sections 13.1, 13.2, 13.5
 - Amanda Marshall, NSIR DCA Section 13.3
 - Prosanta Chowdhury, NRO DCA Section 13.4
- Project Managers
 - Greg Cranston Lead Project Manager
 - Prosanta Chowdhury Chapter 13 Project Manager

Overview of Chapter 13



Section	Description
13.1	Organizational Structure – contains COL items which require the COL applicant to develop the management and tech support organizational structure including design, construction, operating, and maintenance responsibilities. This includes the qualification requirements such as education, training, and experience for each position.
13.2	Training – contains COL items which require the COL applicant to develop the description and schedule of the training program for licensed reactor operators and non-licensed plant staff.
13.3	Emergency Planning – contains a description of design-related emergency planning features, such as the Technical Support Center, as well as COL Items pertaining to emergency planning.
13.4	Operational Programs – contains a COL item which requires a COL applicant to provide site-specific information, including implementation schedule, for operational programs.
13.5	Plant Procedures – contains COL items which require the COL applicant to describe the admin & operating procedures for all operational modes, and a schedule for preparing the procedures.

Technical Topics Section 13.1 – Organizational Structure



Scope of Review

• The purpose of this section is to provide assurance that the applicant has established acceptable COL Information Items pertaining to the corporate-level management, technical support and onsite operating organizations necessary for the safe design, construction, testing and operation of the nuclear plant, including training and qualification requirements. That is, the COL applicant will have the necessary managerial and technical resources to support the plant staff in construction, operation, maintenance, and in the event of an emergency.

Focus Areas

• Three COL information items are provided, COL 13.1-1 through 13.1-3. Staff found that the COL information items appropriately identified and sufficiently addressed the required information.

Open Items

None

Conclusion

• The staff has reviewed DCA Part 2, Tier 2, Section 13.1, "Organization Structure," and determined that the applicant's approach for COL items describing the corporate-level management and technical support organization, and the onsite operating organization, is acceptable to meet all applicable requirements.

Technical Topics Section 13.2 – Training



Scope of Review

• The purpose of this section is to provide assurance that the applicant has established acceptable COL Information Items pertaining to a description of, and schedule for, (1) the licensed operator training program for reactor operators and senior reactor operators, including the licensed operator requalification program, and (2) the training program for the nonlicensed plant staff.

Focus Areas

• Two COL information items COL 13.2-1 and COL 13.2-2 are provided pertaining to a description and schedule of training programs for licensed and non-licensed staff.

Open Items

None

Conclusion

• The staff has reviewed DCA Part 2, Tier 2, Section 13.2, "Training," and determined that applicant's approach for COL items for training programs is acceptable.

Technical Topics Section 13.3 – Emergency Planning



Scope of Review

• The purpose of this section is to address those design features, facilities, functions, and equipment that are technically relevant to the design, that are not site specific, and that affect some aspect of emergency planning (EP) or the capability of a licensee to cope with plant emergencies. The applicant may choose the extent to which the application includes EP features to be reviewed as part of the design certification.

Focus Areas

- Technical Support Center (TSC)
- Emergency Response Data System
- TSC Engineering Workstations
- Decontamination Facilities
- Process Sampling System (Post-Accident Sampling function)
- Operations Support Center (COL Item 13.3-1)
- Emergency Operations Facility (COL Item 13.3-2)
- Emergency Plan (COL Item 13.3-3)
- EP ITAAC (COL Item 14.3-1)

Technical Topics Section 13.3 – Emergency Planning



Open Items

- Open Item 13.3-1 Process Sampling System
 - DCA Part 2, Tier 2, Section, 9.3.2, states that "[t]he function of the process sampling system (PSS) is to provide the means to obtain representative liquid and gaseous samples from various primary and secondary process streams and components for monitoring and analyzing the chemical and radiochemical conditions. The PSS capability is used during normal plant operations and following accident conditions without the need for a dedicated post-accident sampling system."
 - The capability to obtain a post-accident sample is an interface item between SRP Section 9.3.2, "Process Sampling Systems," and SRP Section 13.3.
 - Resolution is ongoing: If the process sampling system is determined to be acceptable as a means for obtaining a post-accident sample in accordance with 10 CFR 50.34(f)(2)(vii) and (viii), then this open item will be resolved.

Conclusion

• With the exception of Open Item 13.3-1, the staff concludes, on the basis of its review of the EP design-related features included in the DCA, that the applicant has met the applicable regulatory requirements.

Technical Topics Section 13.4 – Operational Programs



Scope of Review

 COL applicants are required by 10 CFR 52.79 to describe operational programs, but similar requirements do not exist for DCAs. Staff evaluated this section using Draft Revision 4 of SRP 13.4, which was published in September 2018, to ensure COL Information Item(s) include necessary requirements for COL applicants consistent with the SRP.

Focus Areas

• The applicant provided COL Item 13.4-1 stating that a COL applicant that references the NuScale Power Plant design certification will provide site-specific information, including implementation schedule, for operational programs.

Open Items

• None

Conclusion

• The staff has reviewed DCA Part 2 Tier 2, Section 13.4, "Operational Programs," and determined that the COL Information Item is acceptable because the applicant appropriately directs the COL applicant to develop operational programs, consistent with the list in SRP Section 13.4, draft Rev. 4.

Technical Topics Section 13.5 – Plant Procedures



Scope of Review

• The purpose of this section is to for the NRC staff to review the acceptability of COL information items for descriptions of plant procedures and the establishment of a program for development and implementation of plant procedures. The staff also reviewed the technical adequacy of the NuScale Generic Technical Guidelines (GTGs) for use as a basis for development of COL applicant Plant Specific Technical Guidelines (P-STGs).

Focus Areas

- Seven COL information items are provided, COL 13.5-1 through 13.5-5, 13.5-7, and 13.5-8 for plant procedures.
- The GTG review focused on (1) the three CSFs defined for the NuScale power plant, (2) the methodology used to identify operator actions, and (3) the CSF flowchart logic and operator actions necessary to assess and maintain the CSFs, including the bases.

Open Items

• The staff is unable to conclude that the NuScale GTGs are acceptable for use as a basis for the development of COL applicant P-STGs. This is contingent upon the achievement of satisfactory results from ISV testing and validation activities and the subsequent incorporation of any necessary changes to the GTGs and the associated PAM variables. This is being tracked as **Open Item 13.5-1**.

Conclusion

• The staff has reviewed DCA Part 2, Tier 2, Section 13.5, "Plant Procedures," and determined that the COL Information Items the applicant provided are appropriate and acceptable. The staff will make a conclusion on the GTGs at a later time.

January 23, 2019

Chapter 13 Conduct of Operations

Acronyms



COL: Combined License

- **CSF:** Critical Safety Function
- DCA: Design Certification Application
- **EP: Emergency Planning**
- GTG: Generic Technical Guidelines
- ISV: Integrated System Validation
- ITAAC: inspections, tests, analyses, and acceptance criteria
- OER: operating experience review
- NRO: US NRC Office of New Reactors
- NRR: US NRC Office of Nuclear Reactor Regulation
- NSIR: US Office of Nuclear Security and Incident Response
- PAM: Post Accident Monitoring
- **PSS: Process Sampling System**
- **RES: US NRC Office of Research**
- **TSC: Technical Support Center**

ACRS Presentation Human Factor Engineering Chapter 18 Overview



January 23, 2019

Doug Bowman

Supervisor Plant Operations



Human Factors Engineering – NuScale goals

- 1. Integrate HFE into the development, design, and evaluation of the plant
 - Eliminate operator actions in the design basis
- 2. Provide an HFE design that facilitates the safe, efficient and reliable operation, maintenance, testing, inspection, and surveillance of the plant
 - Ensure an operator is able to quickly assess the status off all 12 units
- 3. Provide a state-of-the-art human factors design that satisfies regulatory requirements
 - Expand the use of automation for routine normal tasks to limit operator workload



Operating Experience Review

- NuScale performed an extensive review of operating experience in the following industries and facilities:
 - Currently operating nuclear power plants
 - Nuclear facilities that do not produce power
 - Nonnuclear power plants
 - A U.S. military platform
 - The heath care, electrical distribution, airline industry
- The purpose of the review was to identify HFErelated safety issues and incorporate identified positive features in the NuScale plant design.



Operating Experience Summary

Current Industry concerns and benefits:

- Alarm avalanche in the control room and the need to prioritize and control them.
 - Tiered alarm system Alarm, Caution and Notice
- Operating multiple units from a single control room
 - SMEs with commercial plant experience from various disciplines at NuScale provided input to the initial staffing levels and bases.
 - Benchmarking at Bruce Power displayed the operation of four reactors in the same control room.
 - From this benchmarking trip, the concept of the control room supervisor as a resource manager and providing additional operators as a resource to the at the controls operator evolved.
 - Benchmarking at T. H. Wharton Gas Turbine generating station (a total of 17 gas and steam turbine units operating in both simple and combined cycle) operated by a single operator from a single control room.
 - From this benchmarking trip, the concept of a single operator in control of multiple units evolved.
 - Providing the operators with back up control stations and a thorough understanding of various I&C system failures and effects was important.



Task Analysis

- Performed by SMEs former commercial licensed operators.
- Provided the foundation for all procedures developed for SPV testing required to operate the plant.
- TA was the cornerstone for cognitive and performance based operator training that is required for S&Q.
- TA was essential to the HSI development and the V&V process.
- Used a software database that the nuclear industry currently uses to manage operator training programs.



Treatment of Important Human Actions Results

Important Human Actions:

- The NuScale plant identified two risk-important human actions:
 - 1) Add water to the Reactor Coolant system with the Chemical and Volume Control system
 - 2) Add water to Containment with the Containment flood and drain system
- No deterministic-important human actions were identified by transient and accident analysis or by diversity and defense-in-depth coping analysis.



Treatment of Important Human Actions Results

- The IHAs are utilized in three major beyond design basis accident conditions:
 - Containment Bypass event
 - ECCS failure of either all Reactor Vent valves or all Reactor recirc valves to open
 - Complete failure of the decay heat removal system and both reactor safety valves
- Both important human actions were sampled during staffing plan validation
- All human actions performed from the MCR assumed in the PRA were sampled during ISV



Staffing and Qualifications Summary

- S&Q activities were based on the following NuScale design attributes:
 - no operator actions are required for design basis events.
 - the HSI design provides 'at-a-glance' assessment of plant conditions and facilitates early detection of degrading conditions.
 - one operator can have primary focus of maintaining a monitoring role during normal, abnormal, and emergency conditions.
- SPV verified that a NuScale power plant can be operated safely and reliably from a single control room by a contingent of:
 - three licensed reactor operators
 - three licensed senior reactor operators
- Non-Licensed operators
 - COL will address the staffing and qualifications of non-licensed operators.



8

Staffing Plan Validation

- Performed August 2016
- Consisted of two crews of five NuScale Operations staff
 - Trained to perform the tasks necessary to accomplish the validation
 - Did not know the content or sequence of the scenarios



Staffing Plan Validation

Scenario Tasks were sampled from the task analysis based on the following attributes:

- High risk
- High stress
- High consequence of inaccurate performance
- High cognitive or physical work load
- Requires communication outside of operations
- Abnormal, transient or severe conditions
- High time pressure
- Also sampled tasks with a high frequency (once a day or more)



Staffing Plan Validation

- These tasks were grouped into three very challenging scenarios and each crew performed all three scenarios
- Testing methodology was based on NuScale's anticipated ISV testing methodology
- Observer and operator feedback was collected
- Task times were collected for those tasks that had time limits
- SPV successfully demonstrated that the NuScale design could be safely operated by the proposed staff.

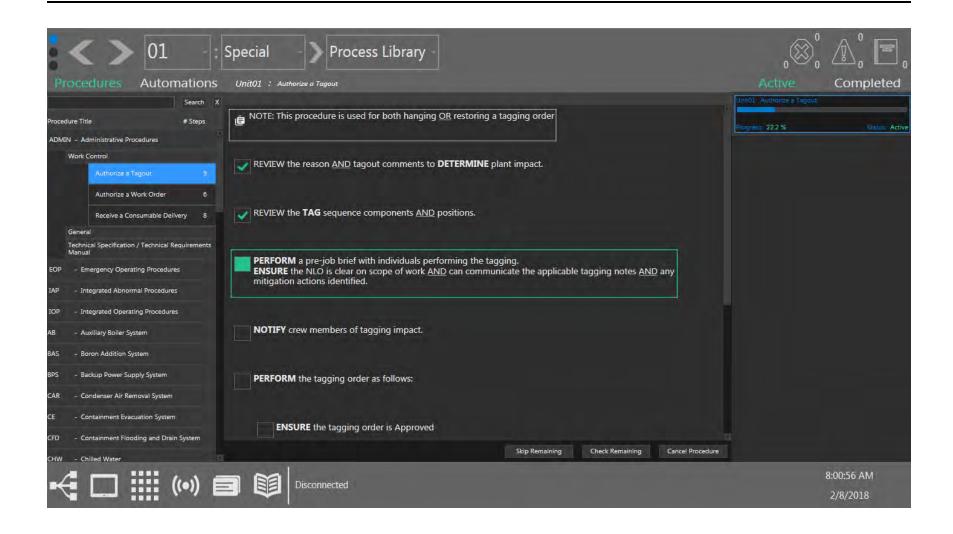


Human-System Interface Design Summary

- NuScale's integrated HSI design was developed by a multi-faceted HSI design team that brought unique skills and knowledge to the effort.
- FRA/FA, TIHA and TA results, tabletop activities helped the team develop the layout and construct the MCR simulator.



Human-System Interface Design Summary





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Human Factors Verification and Validation Summary

- Design verification activities were conducted between August 23, 2017 through July 23, 2018
- The NuScale ISV testing was performed from July 23, 2018 through September 6, 2018.
- Three crews of operators were selected to participate in a training program to qualify them as ISV-certified operators.
- This training primarily focused on technical design knowledge, but also stressed the importance of providing feedback during the ISV testing period.
- The overall conclusion of the testing is that the NuScale control room design and staffing plan support safe operation of the NuScale plant.



Human Factors Verification and Validation Summary

- V&V RSR is an open item for the Chapter 18 SER.
- V&V RSR will be submitted by the end of March 2019
- Completed 2 trials for all 12 scenarios
 - ~8000 total data points captured
- 32 HEDs
 - no Priority 1
 - 9 Priority 2
 - 23 Priority 3
- IHA actions completed with 72% margin of the time allowed



Design Implementation Summary

- Completion of design implementation activities is tracked and confirmed by an ITAAC.
- This ensures that the as-built design conforms to the verified and validated design resulting from the HFE design process.
- After completion of start-up testing and provisional turn over, a licensee institutes a HPM program to evaluate impacts on human performance going forward.



COL items

- A COL applicant that references the NuScale Power Plant design certification will provide a description of the HPM program in accordance with applicable NUREG-0711 or equivalent criteria.
- A COL applicant that references the NuScale Power Plant design certification will address the S&Q of non-licensed operators.
- The training program and procedure development for the COL are addressed in Chapter 13.



Open items

- Total of 23 open items in the SER
- 19 will be closed by the V&V RSR
- 1 will be closed by completion of revision to HSI Style Guide
- 1 will be closed by completion of the Chapter 7, 15 and 19 SERs

Closure of the remaining 2 items are being actively being pursued between the NRC and NuScale staff

- RAI 9415 MCR and HSI ITAAC and its method of closure
- RAI 9612 Remote Shutdown Station ITAAC



Acronyms

- COL- combined license
- ECCS- emergency core cooling system ٠
- FA- functional analysis •
- FRA- functional requirements analysis ٠
- HED- human engineering discrepancies •
- HFE- human factors engineering •
- HPM- human performance monitoring ٠
- HSI- human system-interface •
- I&C- instrument and controls ٠
- IHA- important human action ٠
- ISV- integrated system validation •
- ITAAC- Inspections, Test, Analyses, and ٠ Acceptance Criteria
- MCR- main control room •

- PRA- probabilistic risk assessment
- RSR- results summary report
- SER- safety evaluation report
- SME- subject matter expert
- SPV- staffing plan validation
- S&Q- staffing and gualification
- TA- task analysis
- TIHA- treatment of important human ٠ actions
- V&V- verification and validation •



Revision: 0

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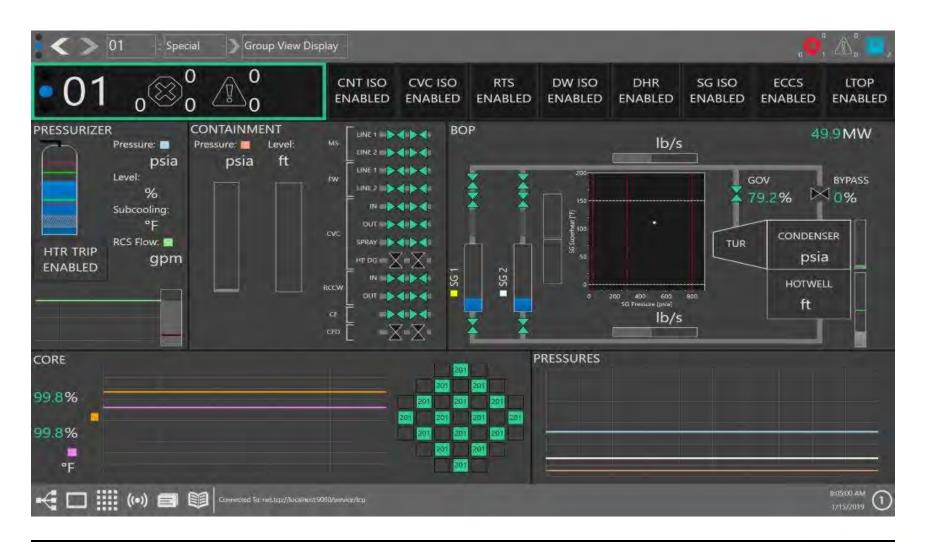




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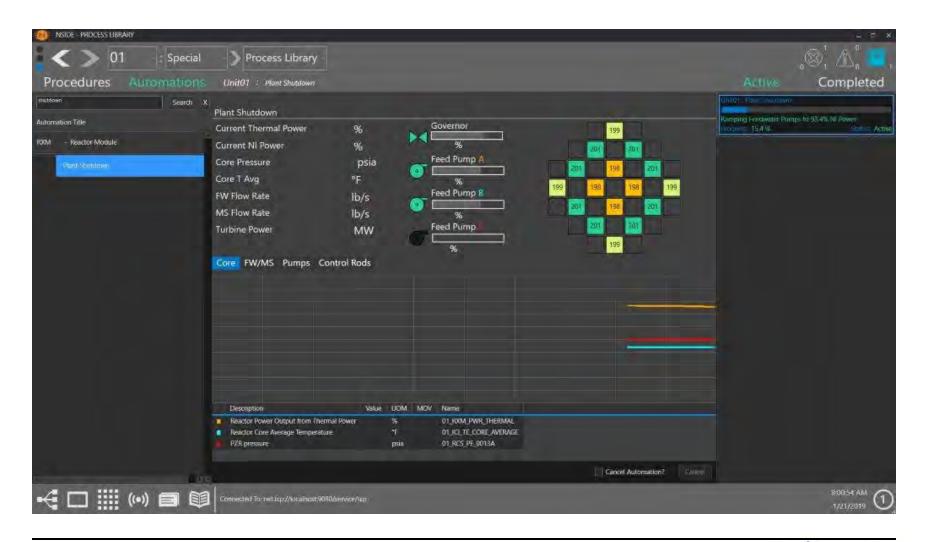


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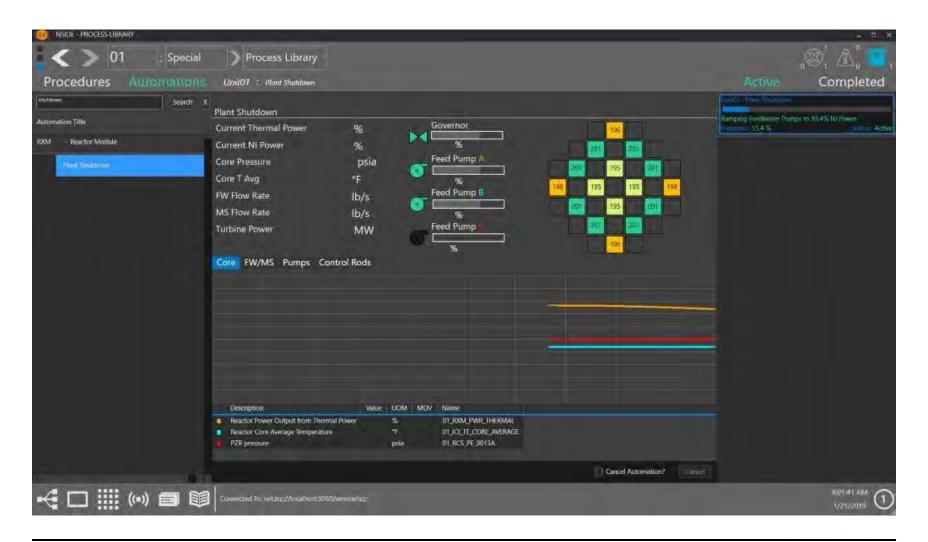




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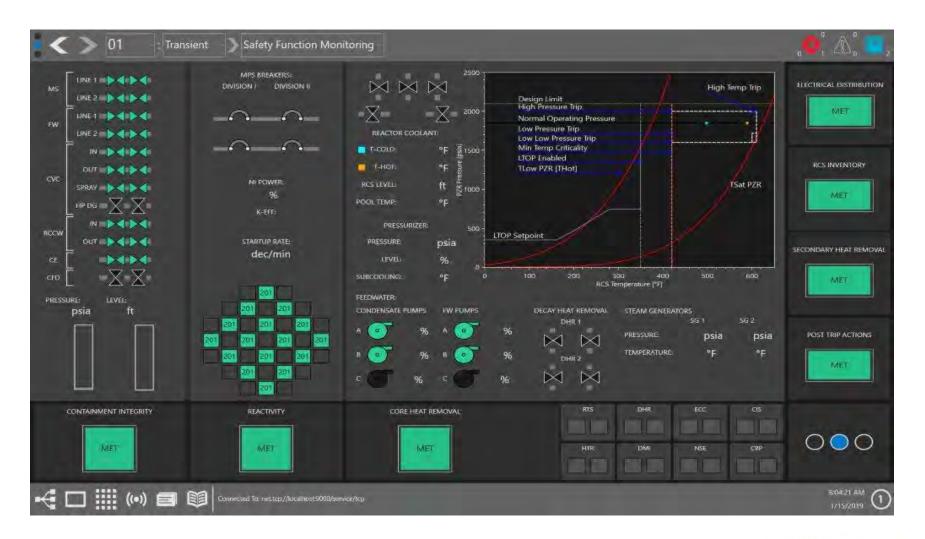


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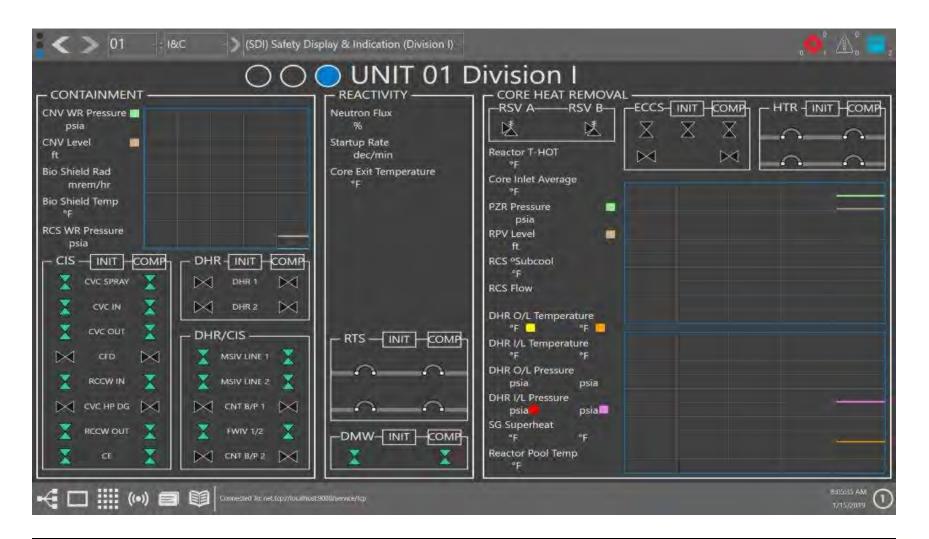
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United States Nuclear Regulatory Commission

Protecting People and the Environment

Safety Evaluation with Open Items: Ch 18, Human Factors Engineering

NuScale Design Certification Application Review

ACRS Subcommittee Meeting January 23, 2019

NRC Staff Review Team



Technical Staff

- Dr. Amy D'Agostino, RES
- Dr. Brian Green, NRR
- Lauren Nist, NRR
- Maurin Scheetz, NRR

Project Managers

- Greg Cranston Lead Project Manager
- Prosanta Chowdhury Chapter 18 Project Manager

Agenda



- Purpose and scope
- Review activities and timeline
- Areas of interest
- Open items
- Conclusion

Purpose and Scope



Purpose

- Verify that the HFE design of the NuScale Standard Plant control room supports operators in the safe operation of the plant
- Verify there is sufficient technical justification for a new, designspecific staffing regulation
- Scope
 - DCA Part 2, Tier 2, Ch 18 as well as parts of Ch 7, 15, and 19
 - HFE technical reports
 - Methods used to conduct HFE analyses and the results
 - Description of the HSI design and the concept of operations
 - SPV methods and results
 - ISV methods (**note**: ISV results will be submitted no later than March 2019)
 - DCA Part 2, Tier 1, Section 3.15
 - Audits of HFE analyses, SPV testing, and ISV testing

Review Activities and Timeline



- Pre-application activities (complete)
 - Reviewed HFE IPs
 - Conducted audit of SPV methods and SPV test
- Phase 1 and 2 activities (complete)
 - Reviewed and conducted audit of results of HFE analyses
 - Reviewed and conducted audit of ISV methods, ISV testing, and HSIs
- Phase 4 activities (in progress)
 - Review the applicant's V&V results and resolve open items

Areas of Interest



- Potential human performance issues specific to SMRs are identified in NUREG/CR-7126 and NUREG/CR-7202
- The staff considered the effects of the following on human performance and safe plant operation:
 - Multi-unit operation from a single operator workstation and from a single control room
 - Relatively higher amount of automation
 - Novel HSI design features

Open Items



- The Phase 2 SER contains 23 open items for the following topics:
 - Review of the applicant's V&V results (19 open items)
 - Scope of the HFE ITAAC and documentation of the HFE activities to be performed by the licensee (1 open item)
 - Evaluate whether changes to Ch 7 related to remote shutdown affect Ch 18 and verify accuracy of the SER (1 open item)
 - Confirm conclusions in SER Chapters 7, 15 and 19 about the treatment of important human actions are consistent with those in Ch 18 (1 open item)
 - Ensure that HFE reports are incorporated by reference into Tier 2 (1 open item)

Conclusion



- The results of the SPV testing support the applicant's proposed staffing plan. The staff will confirm the ISV results also support the staffing plan or that any changes have been made if needed.
- Based on the staff's observations of the ISV test, the staff expects that the ISV results will provide evidence that the HFE design adequately supports plant personnel in safely operating the plant.
- The open items identified in the safety evaluation need to be resolved for the staff to find that the HFE design complies with all NRC requirements related to HFE and thus that the HFE design supports personnel in the safe operation of the plant.

January 23, 2019

Chapter 18 Human Factors Engineering

Acronyms



FA: function allocation

- FRA: functional requirements analysis
- HFE: human factors engineering
- HSI: human-system interface
- IP: implementation plan
- ISV: integrated system validation
- ITAAC: inspections, tests, analyses, and acceptance criteria
- OER: operating experience review
- NRR: US NRC Office of Nuclear Reactor Regulation
- **RES: US NRC Office of Research**
- RSR: results summary report
- SER: safety evaluation report
- SPV: staffing plan validation
- TA: task analysis
- V&V: verification and validation