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REGULATORY DOCKET FILE COPY

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January 18, 1978

Director of Nuclear Reactor Regulation  
U. S. Nuclear Regulatory Commission  
Washington, D. C. 20555

Attention: Mr. George Lear, Chief  
Operating Reactors Branch #3  
Division of Operating Reactors

Gentlemen:

IN-SERVICE INSPECTION AND TESTING PROGRAMS  
UNIT NO. 1  
DOCKET NO. 50-272  
SALEM NUCLEAR GENERATING STATION



In our letter of October 11, 1977 on In-service Inspection and Testing Program, Footnote 1 of Attachment 1, Table 2; was incomplete. Please replace Table 2 with the attached revision.

If you require additional information or clarification, please contact us.

Very truly yours,

F. P. Librizzi  
General Manager -  
Electric Production

A001/S  
1/40\*

## ATTACHMENT 1

TABLE 2  
CLASS 2 COMPONENTS, PARTS, AND METHODS OF EXAMINATION

Item No.	Examination Category Table IWC-2520	Components and Parts to be Examined	Method
Pressure Vessels <sup>1</sup>			
C1.1	C-A	Circumferential butt welds	Volumetric
C1.2	C-B	Nozzle-to-vessel welds	Volumetric
C1.3	C-C	Integrally-welded supports	Surface
C1.4	C-D	Pressure-retaining bolting	Visual and either surface or volumetric
Piping			
C2.1	C-F, C-G	Circumferential butt welds	Volumetric
C2.2	C-F, C-G	Longitudinal weld joints in fittings	Volumetric
C2.3	C-F, C-G	Branch pipe-to-pipe weld joints	Volumetric
C2.4	C-D	Pressure-retaining bolting	Visual and either surface or volumetric
C2.5	C-E-1	Integrally-welded supports	Surface
C2.6	C-E-2	Support components	Visual
Pumps <sup>1</sup>			
C3.1	C-F, C-G	Pump casing welds	Volumetric
C3.2	C-D	Pressure-retaining bolting	Visual and either surface or volumetric
C3.3	C-E-1	Integrally-welded supports	Surface
C3.4	C-E-2	Support components	Visual
Valves			
C4.1	C-F, C-G	No components within this category	-
C4.2	C-D	Pressure-retaining bolting	Visual and either surface or volumetric
C4.3	C-E-1	Integrally-welded supports	Surface
C4.4	C-E-2	Support components	Visual

<sup>1</sup> Class 2 Components (subject to the exemption criteria of IWC 1220)

Charging Safety Injection Pumps 11, 12, and 13  
 No. 1 Reactor Coolant Filter  
 No. 1 Excess Letdown Heat Exchanger (Tube Side)  
 No. 1 Regenerative Heat Exchanger  
 No. 1 Letdown Heat Exchanger (Tube Side)  
 Accumulators 11, 12, 13, and 14  
 Boron Injection Tank  
 Refueling Water Tank  
 Safety Injection Pumps 11 and 12  
 RHR Heat Exchangers 11 and 12  
 RHR Pumps 11 and 12  
 Chemical Volume and Control Tank  
 Head Tanks 11, 12, 13 and 14  
 Refueling Water Storage Tank Heat Exchanger  
 Refueling Water Storage Tank Heating Water Recirc. Pump  
 Containment Spray Pumps 11 and 12  
 Steam Generators 11, 12, 13 and 14 (Shell Side)