



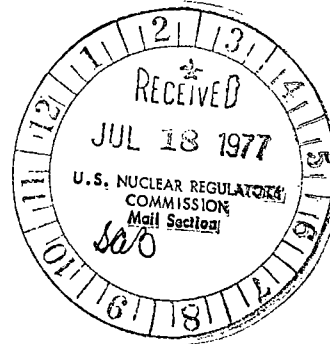
**Consumers  
Power  
Company**

*D. Jordan*  
**Regulatory Docket File**

General Offices: 212 West Michigan Avenue, Jackson, Michigan 49201 • Area Code 517 788-0550

July 8, 1977

Mr James G Keppler  
Office of Inspection and Enforcement  
Region III  
US Nuclear Regulatory Commission  
799 Roosevelt Road  
Glen Ellyn, IL 60137



DOCKET 50-255 - LICENSE DPR-20 -  
PALISADES PLANT - SI BOTTLE  
LEVEL DEVIATIONS - ER-77-029

Attached is a reportable occurrence which involved a safety injection tank level outside of Technical Specifications limits for the Palisades Plant.

*David P. Hoffman*

David P Hoffman  
Assistant Nuclear Licensing Administrator

JUL 11 1977

# LICENSEE EVENT REPORT

Palisades

CONTROL BLOCK: 1         6

[PLEASE PRINT ALL REQUIRED INFORMATION]

|               |  |  |  |  |  |  |  |  |  |                         |  |  |  |  |  |  |  |  |  |              |  |  |  |  |  |  |  |  |  |            |  |  |  |  |  |  |  |  |  |
|---------------|--|--|--|--|--|--|--|--|--|-------------------------|--|--|--|--|--|--|--|--|--|--------------|--|--|--|--|--|--|--|--|--|------------|--|--|--|--|--|--|--|--|--|
| LICENSEE NAME |  |  |  |  |  |  |  |  |  | LICENSE NUMBER          |  |  |  |  |  |  |  |  |  | LICENSE TYPE |  |  |  |  |  |  |  |  |  | EVENT TYPE |  |  |  |  |  |  |  |  |  |
| M I P A L 1   |  |  |  |  |  |  |  |  |  | 0 0 - 0 0 0 0 0 0 - 0 0 |  |  |  |  |  |  |  |  |  | 4 1 1 1 1    |  |  |  |  |  |  |  |  |  | 0 3        |  |  |  |  |  |  |  |  |  |
| 7 8 9 14      |  |  |  |  |  |  |  |  |  | 15 25                   |  |  |  |  |  |  |  |  |  | 26 30        |  |  |  |  |  |  |  |  |  | 31 32      |  |  |  |  |  |  |  |  |  |

|             |  |  |  |  |  |  |  |  |  |               |  |  |  |  |  |  |  |  |  |                 |  |  |  |  |  |  |  |  |  |             |  |  |  |  |  |  |  |  |  |             |  |  |  |  |  |  |  |  |  |
|-------------|--|--|--|--|--|--|--|--|--|---------------|--|--|--|--|--|--|--|--|--|-----------------|--|--|--|--|--|--|--|--|--|-------------|--|--|--|--|--|--|--|--|--|-------------|--|--|--|--|--|--|--|--|--|
| REPORT TYPE |  |  |  |  |  |  |  |  |  | REPORT SOURCE |  |  |  |  |  |  |  |  |  | DOCKET NUMBER   |  |  |  |  |  |  |  |  |  | EVENT DATE  |  |  |  |  |  |  |  |  |  | REPORT DATE |  |  |  |  |  |  |  |  |  |
| 01 CONT * * |  |  |  |  |  |  |  |  |  | L L           |  |  |  |  |  |  |  |  |  | 0 5 0 - 0 2 5 5 |  |  |  |  |  |  |  |  |  | 0 6 0 8 7 7 |  |  |  |  |  |  |  |  |  | 0 7 0 8 7 7 |  |  |  |  |  |  |  |  |  |
| 7 8 57 58   |  |  |  |  |  |  |  |  |  | 59 60         |  |  |  |  |  |  |  |  |  | 61 68           |  |  |  |  |  |  |  |  |  | 69 74       |  |  |  |  |  |  |  |  |  | 75 80       |  |  |  |  |  |  |  |  |  |

**EVENT DESCRIPTION**

|  |  |  |  |  |  |  |  |  |  |    |
|--|--|--|--|--|--|--|--|--|--|----|
| 02 Routine once-per-shift checks identified a high level condition for safety injection    |  |  |  |  |  |  |  |  |  | 80 |
| 03 tank, T82C, which exceeded Technical Specification 3.3.1.b requirements by 1.6 percent. |  |  |  |  |  |  |  |  |  | 80 |
| 04 The other three tanks were within specifications. The level was adjusted to bring       |  |  |  |  |  |  |  |  |  | 80 |
| 05 T82C within specifications.   |  |  |  |  |  |  |  |  |  | 80 |
| 06 (ER-77-029)   |  |  |  |  |  |  |  |  |  | 80 |

|             |  |  |  |  |  |  |  |  |  |            |  |  |  |  |  |  |  |  |  |                |  |  |  |  |  |  |  |  |  |                          |  |  |  |  |  |  |  |  |  |                        |  |  |  |  |  |  |  |  |  |           |  |  |  |  |  |  |  |  |  |
|-------------|--|--|--|--|--|--|--|--|--|------------|--|--|--|--|--|--|--|--|--|----------------|--|--|--|--|--|--|--|--|--|--------------------------|--|--|--|--|--|--|--|--|--|------------------------|--|--|--|--|--|--|--|--|--|-----------|--|--|--|--|--|--|--|--|--|
| SYSTEM CODE |  |  |  |  |  |  |  |  |  | CAUSE CODE |  |  |  |  |  |  |  |  |  | COMPONENT CODE |  |  |  |  |  |  |  |  |  | PRIME COMPONENT SUPPLIER |  |  |  |  |  |  |  |  |  | COMPONENT MANUFACTURER |  |  |  |  |  |  |  |  |  | VIOLATION |  |  |  |  |  |  |  |  |  |
| 07 S F      |  |  |  |  |  |  |  |  |  | E          |  |  |  |  |  |  |  |  |  | I N S T R U    |  |  |  |  |  |  |  |  |  | A                        |  |  |  |  |  |  |  |  |  | F 1 8 0                |  |  |  |  |  |  |  |  |  | Y         |  |  |  |  |  |  |  |  |  |
| 7 8 9 10    |  |  |  |  |  |  |  |  |  | 11         |  |  |  |  |  |  |  |  |  | 12 17          |  |  |  |  |  |  |  |  |  | 43                       |  |  |  |  |  |  |  |  |  | 44 47                  |  |  |  |  |  |  |  |  |  | 48        |  |  |  |  |  |  |  |  |  |

**CAUSE DESCRIPTION**

|  |  |  |  |  |  |  |  |  |  |    |
|--|--|--|--|--|--|--|--|--|--|----|
| 08 On 6/8/77 a Deviation Report was initiated for the "as found" indication for C safety |  |  |  |  |  |  |  |  |  | 80 |
| 09 injection bottle level transmitter/indicator. It was found that instrument drift      |  |  |  |  |  |  |  |  |  | 80 |
| (specifically zero drift) had produced a 3-4 percent error in level indication. The      |  |  |  |  |  |  |  |  |  | 80 |
| (Contd on Attached Sheet)  |  |  |  |  |  |  |  |  |  | 80 |

|                 |  |  |  |  |  |  |  |  |  |          |  |  |  |  |  |  |  |  |  |              |  |  |  |  |  |  |  |  |  |                     |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|-----------------|--|--|--|--|--|--|--|--|--|----------|--|--|--|--|--|--|--|--|--|--------------|--|--|--|--|--|--|--|--|--|---------------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| FACILITY STATUS |  |  |  |  |  |  |  |  |  | % POWER  |  |  |  |  |  |  |  |  |  | OTHER STATUS |  |  |  |  |  |  |  |  |  | METHOD OF DISCOVERY |  |  |  |  |  |  |  |  |  | DISCOVERY DESCRIPTION                  |  |  |  |  |  |  |  |  |  |
| 11 E            |  |  |  |  |  |  |  |  |  | 1 0 0    |  |  |  |  |  |  |  |  |  | NA           |  |  |  |  |  |  |  |  |  | b                   |  |  |  |  |  |  |  |  |  | Normal once-a-shift log sheet readings |  |  |  |  |  |  |  |  |  |
| 7 8 9           |  |  |  |  |  |  |  |  |  | 10 12 13 |  |  |  |  |  |  |  |  |  | 44           |  |  |  |  |  |  |  |  |  | 45 46               |  |  |  |  |  |  |  |  |  | 80                                     |  |  |  |  |  |  |  |  |  |

|                           |  |  |  |  |  |  |  |  |  |                    |  |  |  |  |  |  |  |  |  |                    |  |  |  |  |  |  |  |  |  |                     |  |  |  |  |  |  |  |  |  |
|---------------------------|--|--|--|--|--|--|--|--|--|--------------------|--|--|--|--|--|--|--|--|--|--------------------|--|--|--|--|--|--|--|--|--|---------------------|--|--|--|--|--|--|--|--|--|
| FORM OF ACTIVITY RELEASED |  |  |  |  |  |  |  |  |  | CONTENT OF RELEASE |  |  |  |  |  |  |  |  |  | AMOUNT OF ACTIVITY |  |  |  |  |  |  |  |  |  | LOCATION OF RELEASE |  |  |  |  |  |  |  |  |  |
| 12 Z                      |  |  |  |  |  |  |  |  |  | Z                  |  |  |  |  |  |  |  |  |  | NA                 |  |  |  |  |  |  |  |  |  | NA                  |  |  |  |  |  |  |  |  |  |
| 7 8 9                     |  |  |  |  |  |  |  |  |  | 10 11              |  |  |  |  |  |  |  |  |  | 44                 |  |  |  |  |  |  |  |  |  | 45 80               |  |  |  |  |  |  |  |  |  |

**PERSONNEL EXPOSURES**

|          |  |  |  |  |  |  |  |  |  |       |  |  |  |  |  |  |  |  |  |             |  |  |  |  |  |  |  |  |  |
|----------|--|--|--|--|--|--|--|--|--|-------|--|--|--|--|--|--|--|--|--|-------------|--|--|--|--|--|--|--|--|--|
| NUMBER   |  |  |  |  |  |  |  |  |  | TYPE  |  |  |  |  |  |  |  |  |  | DESCRIPTION |  |  |  |  |  |  |  |  |  |
| 13 0 0 0 |  |  |  |  |  |  |  |  |  | Z     |  |  |  |  |  |  |  |  |  | NA          |  |  |  |  |  |  |  |  |  |
| 7 8 9 11 |  |  |  |  |  |  |  |  |  | 12 13 |  |  |  |  |  |  |  |  |  | 80          |  |  |  |  |  |  |  |  |  |

**PERSONNEL INJURIES**

|          |  |  |  |  |  |  |  |  |  |             |  |  |  |  |  |  |  |  |  |
|----------|--|--|--|--|--|--|--|--|--|-------------|--|--|--|--|--|--|--|--|--|
| NUMBER   |  |  |  |  |  |  |  |  |  | DESCRIPTION |  |  |  |  |  |  |  |  |  |
| 14 0 0 0 |  |  |  |  |  |  |  |  |  | NA          |  |  |  |  |  |  |  |  |  |
| 7 8 9 11 |  |  |  |  |  |  |  |  |  | 12 80       |  |  |  |  |  |  |  |  |  |

**PROBABLE CONSEQUENCES**

|                            |  |  |  |  |  |  |  |  |  |    |
|----------------------------|--|--|--|--|--|--|--|--|--|----|
| 15 See the attached sheet. |  |  |  |  |  |  |  |  |  | 80 |
|----------------------------|--|--|--|--|--|--|--|--|--|----|

**LOSS OR DAMAGE TO FACILITY**

|          |  |  |  |  |  |  |  |  |  |             |  |  |  |  |  |  |  |  |  |
|----------|--|--|--|--|--|--|--|--|--|-------------|--|--|--|--|--|--|--|--|--|
| TYPE     |  |  |  |  |  |  |  |  |  | DESCRIPTION |  |  |  |  |  |  |  |  |  |
| 16 Z     |  |  |  |  |  |  |  |  |  | NA          |  |  |  |  |  |  |  |  |  |
| 7 8 9 10 |  |  |  |  |  |  |  |  |  | 80          |  |  |  |  |  |  |  |  |  |

**PUBLICITY**

|       |  |  |  |  |  |  |  |  |  |    |
|-------|--|--|--|--|--|--|--|--|--|----|
| 17 NA |  |  |  |  |  |  |  |  |  | 80 |
|-------|--|--|--|--|--|--|--|--|--|----|

**ADDITIONAL FACTORS**

|       |  |  |  |  |  |  |  |  |  |    |
|-------|--|--|--|--|--|--|--|--|--|----|
| 18 NA |  |  |  |  |  |  |  |  |  | 80 |
|-------|--|--|--|--|--|--|--|--|--|----|

|    |  |  |  |  |  |  |  |  |  |    |
|----|--|--|--|--|--|--|--|--|--|----|
| 19 |  |  |  |  |  |  |  |  |  | 80 |
|----|--|--|--|--|--|--|--|--|--|----|

Cause Description Continued From Line 10

instrument was recalibrated and an evaluation was performed of the consequences of this error assuming that it had existed over the previous five months. While this evaluation was in progress, the C SI bottle level was found to be 60% (1.6 percent above the Technical Specifications limit) at 0015 on 6/8/77. The level was returned to within specifications by 0100 the same morning. Meanwhile, the concurrent investigation revealed that numerous violations from 1 to 2 percent below the Technical Specifications limit had occurred for C bottle under the above assumption. The discrepancy developed due to conflicts between the bottle level indicators and high-low level switch alarms.

Probable Consequences From Line 15

Since the violations described above are of such similar nature, they are being treated in a single event report. It should be noted that since the violations occurred for only one of the four SI bottles and that the other three had normal levels, the total volume available in each instance for a safety injection was certainly within acceptable limits.