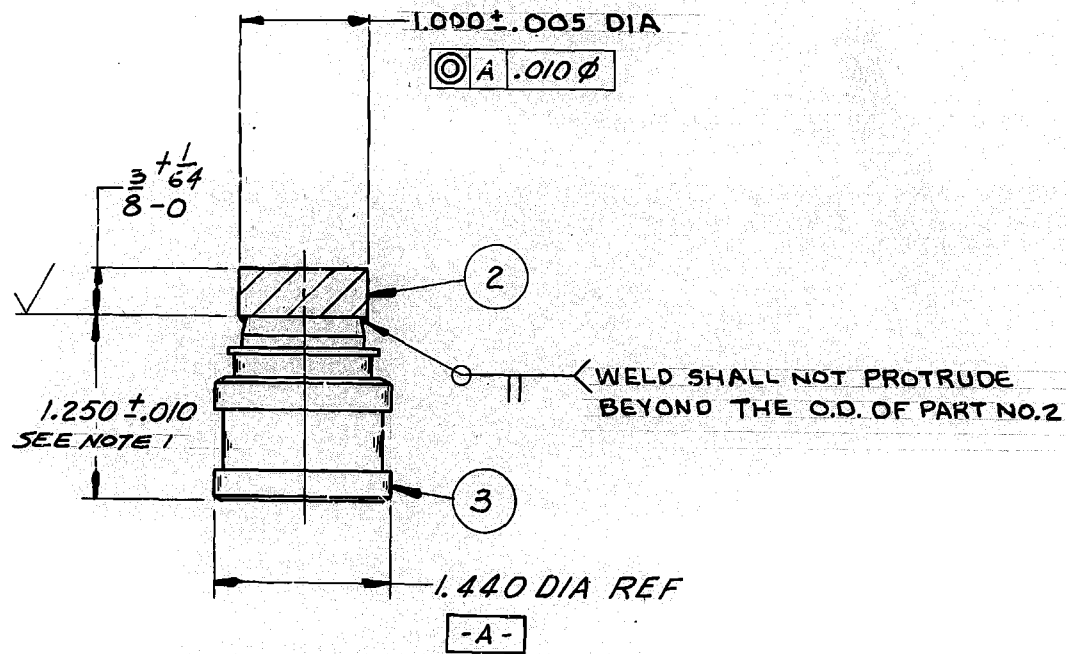


REVISIONS				
REV	DESCRIPTION	DATE	APPROVAL	M F
1	DELETED THREADS IN PT 2 1.000±.005 WAS 8" DIA. DELETED "A" REVISED WELD CALL OUT.	2/8/85	JTC JHR PLC	

BILL OF MATERIAL				
PART NO.	QUAN.	DWG. NO.	DESCRIPTION	MAT'L SPEC
1	-	1154086C	CAP DEWATERING ASSY	
2	1	1154086C	CAP	304L OR 316L SST
3	1	1154097A	SOCKET, HANSEN PT. NO. ML3-H21 (3/8 NPT) W/O TRIM	316 SST

NOTES:  
1. P/N 3 IS PURCHASED FROM HANSEN WITHOUT THE SHUTOFF VALVE TRIM AND IS MACHINED TO THE 1.250 DIMENSION BEFORE WELDING.



TOLERANCES UNLESS OTHERWISE SPECIFIED						
ALL TOLERANCE DEFINITIONS PER ANSI Y14.5 - 1973						
ALL DIMENSIONS ARE FOR PART TEMPERATURE OF 68°F						
	UP TO 6" INCL.	OVER 6" TO 12" INCL.	OVER 12" TO 24" INCL.	OVER 24" TO 6'-0" INCL.	OVER 6'-0" TO 14'-0" INCL.	OVER 14'-0"
DECIMAL DIMENSIONS	± .003"	± .005"	± .005"	± .010"	± .031"	
FRAC. DIM. MACH.	± 1/64"	± 1/32"	± 1/32"	± 1/16"	± 1/16"	± 1/8"
FRAC. DIM. UNMACH.	± 1/16"	± 1/16"	± 3/32"	± 1/8"	± 3/16"	± 3/16"
DIM. FOR BURNING	± 1/8"	± 1/8"	± 1/8"	± 1/8"	± 3/16"	± 3/16"
MACHINED SURFACES	FLATNESS	.001"/IN. OF SURFACE UP TO .020" MAX			BREAK CORNERS	
	PERPENDICULARITY	.002"/IN. OF SURFACE UP TO .020" MAX			1/64" R. MAX	
	CONCENTRICITY	.015" DIA.			OR CHAMFER	
	ANGULARITY	± 0° - 30°			CHAMFER ± 5°	
ALL MACHINED SURFACES TO HAVE 250/RHR FINISH UNLESS OTHERWISE NOTED						

3	FUEL CANISTER ASSY	1154070F
2	FILTER CANISTER ASSY	1154078F
1	KNOCKOUT CANISTER ASSY	1154041F
NO.	DRAWING TITLE	DWG. NO.
	REFERENCE DWGS	

THIS DRAWING IS THE PROPERTY OF Babcock & Wilcox a McDermott Company AND IS LOANED UPON CONDITION THAT IT IS NOT TO BE REPRODUCED OR COPIED IN WHOLE OR IN PART, OR USED FOR FURNISHING INFORMATION TO OTHERS, OR FOR ANY OTHER PURPOSE DETRIMENTAL TO THE INTEREST OF BABCOCK & WILCOX AND WILL BE RETURNED UPON REQUEST.

DO NOT SCALE USE DIMENSIONS ONLY SCALE 1/1

DRAWING NO. 1154086 C REV. NO. 1

DATE 8-31-84

CONTRACT NO.