

**SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION**

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| <b>1. LICENSEE/LOCATION INSPECTED:</b><br><br>Terracon Consultants, Inc.<br>4765 West Junction Street<br>Springfield, MO 65802<br><br>REPORT NUMBER(S) 2018001 | <b>2. NRC/REGIONAL OFFICE</b><br><br>Region III<br>U. S. Nuclear Regulatory Commission<br>2443 Warrenville Road, Suite 210<br>Lisle, IL 60532-4352 |
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| <b>3. DOCKET NUMBER(S)</b><br><br>030-38835 | <b>4. LICENSE NUMBER(S)</b><br><br>24-35241-01 | <b>5. DATE(S) OF INSPECTION</b><br><br>10/17/18 |
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**LICENSEE:**  
 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

\_\_\_\_\_ Non-cited violation(s) were discussed involving the following requirement(s):

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.  
 (Violations and Corrective Actions)

**Statement of Corrective Actions**

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

| TITLE                     | PRINTED NAME    | SIGNATURE                  | DATE     |
|---------------------------|-----------------|----------------------------|----------|
| LICENSEE'S REPRESENTATIVE |                 |                            |          |
| NRC INSPECTOR             | Kevin G. Null   | <i>[Signature]</i>         | 10/17/18 |
| BRANCH CHIEF              | Aaron T. McCraw | <i>[Signature]</i> for ATM | 11/7/18  |

**Docket File Information**

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| 3. DOCKET NUMBER(S)<br><br>030-38835 | 4. LICENSE NUMBER(S)<br><br>24-35241-01 | 5. DATE(S) OF INSPECTION<br><br>October 17, 2018 |
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| 6. INSPECTION PROCEDURES USED<br><br>87121 | 7. INSPECTION FOCUS AREAS<br><br>All |
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**SUPPLEMENTAL INSPECTION INFORMATION**

|                                |                      |   |   |
|--------------------------------|----------------------|---|---|
| 1. PROGRAM CODE(S)<br><br>3320 | 2. PRIORITY<br><br>1 | 3. LICENSEE CONTACT<br><br>Michael Donnelly | 4. TELEPHONE NUMBER<br><br>(417) 864-5100 |
|--------------------------------|----------------------|---|---|

Main Office Inspection      Next Inspection Date: 10/17/2019

Field Office Inspection \_\_\_\_\_

Temporary Job Site Inspection \_\_\_\_\_

**PROGRAM SCOPE**

This was a routine, unannounced inspection of a licensee authorized to conduct industrial radiography at a permanent radiographic installation (PRI) at its facility located at 2306 West Phelps Street, Springfield, Missouri, and at temporary job sites under NRC jurisdiction. The licensee manufactured large steel vessels and conducted gamma radiography in the PRI about 1 - 2 times per week to verify the quality of welds. The licensee had one PRI where about 85% of its radiography work was performed. Periodically, the licensee performed radiography at temporary job sites at various locations in Springfield, Missouri. The licensee was staffed by a radiation safety officer (RSO)/radiographer and one other radiographer.

**Performance Observations**

The inspector toured the licensee's facility and the PRI, interviewed the RSO and the other radiographer, and observed both individuals perform a mock setup for an exposure. Both individuals demonstrated pre-radiographic equipment safety checks and post-exposure surveys of the guide tube and camera. The inspector noted that both radiographers utilized appropriate personal dosimetry including a whole body badge, and a properly calibrated pocket ion chamber (PIC) and alarming rate dosimeter. They also demonstrated operable audible/visible alarming systems in the PRI, and the use of properly calibrated survey instrumentation. The inspector reviewed both radiographer's certification cards and training records, sealed source leak test and physical inventory records, survey meter and PIC calibration records, personal dosimetry for calendar years 2017 and 2018 to date, and records of safety checks of equipment.

Using a calibrated Canberra model RadEyeG gamma survey meter, the inspector performed independent surveys in the area where the exposure devices were being stored, as well as areas immediately adjacent to the storage area.

No violations or NRC requirements were identified.