NRC FORM 195 (2-76)			U.S. N	JCLEA	REGULATORY COMMIS	SION DO	SO- 20 296	
NRC DISTRIBUTION FOR PART 50 DOCKET MATERIAL						FI	LE NUMBER	
V'		IT FUR FAR		mA1	L111/1L		INCIDENT REPORT	
TO:			FROM:			DA	TE OF DOCUMENT	
					ley Authority	} 	7/14/77	
			Chattanooga, Tenn H. S. Fox				ATE RECEIVED 7/18/77	
DNOTE DNOTE			PROP		INPUT FORM	NU	MBER OF COPIES RECEIVED	
DORIGINAL BUNCLASSIFIED						•	1 66	
DESCRIPTION				ENCI	l .osure /			
				×	•		•	
· ,,				Licensee Event Report				
•			_	on 6/21/77 concerbing the releif valve on the				
a	· ~	TARETA STATE	Rh(uid control pump 3A	
DO NOT	<u>'</u>	YEMON.	LAS /		which opened at low pressure and stuck in a partially open position during conduct of SI 4.4.A.1.			
402.0			~					
ACKNO	TX7	T.EDGE	\mathcal{D}_{i}	•	onduct of SI 4.4.1 o++5p	1. I.		
ACKINO	¥ ¥	سندان حداسا المبت	•	i - 1	, ,			
PLANT NAME: Browns Fer	ŗv	Nuclear Pl	ant					
, Unit No. 3				1			•	
RBT 7/19/								
				1			-	
				1				
				1			POSURE IS INVOLVED	
							KREGER/J. COLLINS '	
· · · · · · · · · · · · · · · · · · ·					CY EN	<u> </u>	<u>Rec'd</u>	
			FOR ACTION		RMATION			
BRANCH CHIEF:		Schw	encer	_ _				
W/ 3 CYS FOR ACTION		21		- -				
LTC_ASST.:		znep	PAKS_		 		·	
A				- -				
-			•	 				
		•	INTERNAL	ISTRI	BUTION	 		
REG ETLE							,	
NRC PDR								
T & F (2)					*			
MTPC			· · · · · · · · · · · · · · · · · · ·					
SCHROEDER/IPPOLITO								
HOUSTON					•			
NOVAK/CHECK					······································			
GRIMES			 		· · · · · · · · · · · · · · · · · · ·			
KNIGHT								
BUTLER	-			-	<u> </u>			
HANAUER .			 					
TEDESCO				-				
ETSENHUT				 				
BAER						 		
SHAO	-							
KREGER/ J. COLLINS								
ROSA								
			•					
		EXTERNAL	DISTRIBUTION				CONTROL NUMBER	
I.PDR: Athens,	H	LB.					*	
TIC:					•		7770	
NSIC:						\square \mathcal{U}	Charles Malh	
AODO (46) OPER AO O	AT	В .	- 	[-		-17	The state of the s	
ACRS (16) SENT AS C						<i>'</i>	1 2	
ACKS (ID) SENT AS C								

Y. S. C. The state of the s



TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401

JUL 14 1977

Hr. Norman C. Moseley, Director U.S. Nuclear Regulatory Commission Office of Inspection and Enforcement Region II 230 Peachtree Street, NW., Suite 1217 Atlanta, Georgia 30303 -

Dear Mr. Moseley:





TENNESSEE VALLEY AUTHORITY - BROWNS FERRY NUCLEAR PLANT UNIT 3 -DOCKET NO. 50-296 - FACILITY OPERATING LICENSE DPR-68 - REPORTABLE OCCURRENCE REPORT BFRO-50-296/778

The enclosed report is to provide details concerning the relief valve on the discharge of standby liquid control pump 3A which was observed to open at 1300 psig instead of the designed setting of 1400 psig and which stuck in a partially open position during performance of SI 4.4.A.1. This report is submitted in accordance with Browns Ferry Technical Specifications Section 6. This event occurred on Browns Ferry unit 3.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

Director of Power Production

Enclosure (3) cc (Enclosure):

Director (3)

Office of Management Information and Program Control U.S. Nuclear Regulatory Commission

Washington, D.C. 20555

Director (40) Office of Inspection and Enforcement U.S. Nuclear Regulatory Commission Washington, D.C. 20555

> # 1 which is the work of the way

> > An Equal Opportunity Employer

MINIO THE YOR AND AGE, 4" SHO

JUL 14 1977

A COMPANIES OF STREET

A ST THINK IN THE

₹

and the second seco

A THE STATE OF THE

AND A SECTION OF THE SECTION OF THE

.

group to set organization

gi 'si ma is 10, 19

หลอยการ การเกาะ การเกาะ

CONTROL BLOCK:		(PLEASE PRINT ALL REQUIRED INFORMATION)
LICENSEE NAME O 1 A L B R F 3 0 0 - 0 0 7 8 9 14 15	E NUMBER 0 0 0 0 - 0 0 25	LICENSE TYPE TYPE 14 1 1 1 1 0 3 2 2 2 30 31 32
CATEGORY	T NUMBER - 0 2 9 6 0 0	EVENT DATE REPORT DATE
EVENT DESCRIPTION O[2]		,
7 B 9 03 L 7 B 9	•	·
7 B 9 . [0]4 L	(SEE ATTACHED)	80
7 8 9 0 5 7 8 9		80
06		80 80
7 8 9 SYSTEM CAUSE CODE CODE O 7 S F E V A L V E X CAUSE DESCRIPTION	PRIME COMPONENT COMPONENT SUPPLIER MANUFACTURE C 7 1 1	r er violation
0 8		80
7 8 9 09 <u>1</u> 7 8 9	(SEE ATTACHED)	80
7 8 9 10 L 7 8 9		80
FACILITY STATUS	S METHOD OF DISCOVERY B 44 45 46 .	DISCOVERY DESCRIPTION NA 80
FORM OF ACTIVITY CONTENT RELEASED OF RELEASE AMOUNT OF ACTIVITY 1 2 2 1 1 NA 7 8 9 10 11 PERSONNEL EXPOSURES	44 45	LOCATION OF RELEASE NA 80
NUMBER TYPE DESCRIPTION 13 0 0 0 2	NA	80
PERSONNEL INJURIES NUMBER DESCRIPTION 14 0 0 0	NA .	
OFFSITE CONSEQUENCES	NA	80
LOSS OR DAMAGE TO FACILITY TYPE DESCRIPTION		
7 8 9 10	NA	80
PUBLICITY 17	NA NA	80
ADDITIONAL FACTORS	na Na	1
18 L 7 8 9		80
19 L 7 8 9	NA .	. 80
NAME:		_ PHONE:

• . • . . 1

NSP

NORTHERN STATES POWER COMPANY

MINNEAPOLIS, MINNESOTA 55401

July 13, 1977

Mr J G Keppler, Director, Region III
Office of Inspection & Enforcement
U S Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, IL 60137

Dear Mr Keppler:

PRAIRIE ISLAND NUCLEAR GENERATING PLANT Docket No. 50-282 License No. DPR-42

Inoperability of #12 AFWP Discharge Valve

The Licensee Event Report for this occurrence is reproduced on the back of this letter. Enclosed are three copies.

Yours very truly,

L O Mayor, PE

Manager of Nuclear Support Services

LOM/LLT/deh

cc: Director, IE, USNRC (30)

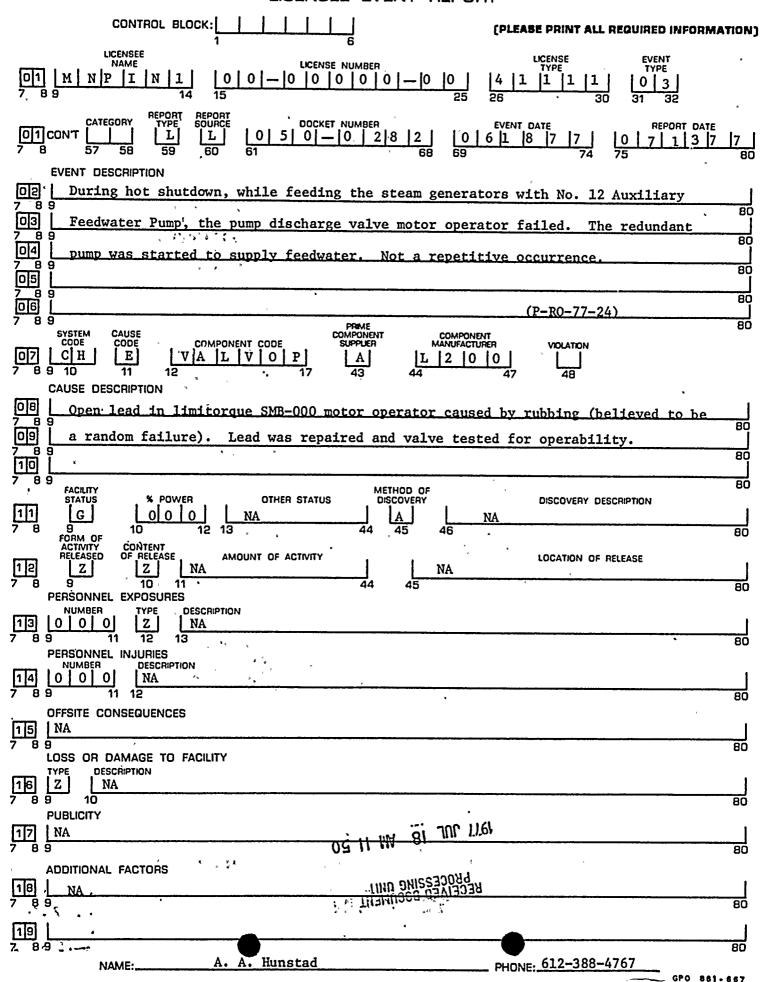
Director, MIPC, USNRC (3)

G Charnoff

MPCA

Attn: J W Ferman

LICENSEE EVENT REPORT



Event Description

During performance of SI 4.4.A.1, the relief valve on the discharge of standby liquid control pump 3A was observed to open at 1300 psig instead of the designed setting of 1400 psig and stuck in a partially open position. The relief valve was removed from the system, disassembled, and the plug, plug guide, and seat were replaced. The valve was tested and was observed to open at 1400 psig. It was then re-installed in the system, and SI 4.4.A.1 was performed satisfactorily. All redundant systems were available. A similar event occurred on this same pump on January 22, 1977, when another relief valve which was subsequently replaced, also opened prematurely. (BFRO -50-296/778)

Cause Description

The inside surface of the plug guide and outside surface of the plug both had a scored area of approximately one-quarter inch square. The scored places caused the relief valve to stick in the open position.

It is not known what caused the valve to open at a pressure lower than designed; because after the valve was removed from the system, before parts were replaced, it was tested and found to open at 1400 psig. It is possible that during the throttling process there was a pressure spike causing the valve to lift at its set pressure and stick in the open position. The scoring appears to have been caused by foreign material which worked in the small clearance between the plug and plug guide. The relief valve is a "Crosby" 1 x 2 style JMWK. Replacement parts were installed as indicated in the "Event Description".

•

· .

•

•

.

8 0

THE WILL AND THE WAR THE WAY TO T

TENNESSEE VALLEY AUTHORITY

CHATTANOOGA, TENNESSEE 37401

July 14, 1977

Mr. Norman C. Moseley, Director U.S. Nuclear Regulatory Commission Office of Inspection and Enforcement Region II 230 Peachtree Street, NW., Suite 1217 Atlanta, Georgia 30303

30 Peachtree Street, NW., Suite 1217
tlanta, Georgia 30303
Regulatory D

Dear Mr. Moseley:

Regulatory Docket File

TENNESSEE VALLEY AUTHORITY - BROWNS FERRY NUCLEAR PLANT UNIT 3 - DOCKET NO. 50-296 - FACILITY OPERATING LICENSE DPR-68 - REPORTABLE OCCURRENCE REPORT BFR0-50-296/778

The enclosed report is to provide details concerning the relief valve on the discharge of standby liquid control pump 3A which was observed to open at 1300 psig instead of the designed setting of 1400 psig and which stuck in a partially open position during performance of SI 4.4.A.1. This report is submitted in accordance with Browns Ferry Technical Specifications Section 6. This event occurred on Browns Ferry unit 3.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

H. S. Fox

Director of Power Production

Enclosure (3) cc (Enclosure):

Director (3)

Office of Management Information and Program Control

U.S. Nuclear Regulatory Commission

Washington, D.C. 20555

Director (40)

Office of Inspection and Enforcement

U.S. Nuclear Regulatory Commission

Washington, D.C. 20555

724 113 1 KM 10 45

Pr. Norman G. Moseley, Director U.S. Nuclear Regulatory Commission Office of Inspection and Inforcement Region II
230 Feachtree Street, U.S., Suite 1217 Atlanta, Georgia 30303

Dear Mr. Moseley:

THERESH VALLEY AUTRORITY - ENGLAS PLRAY FIGURE LANK LATE 3 - DOCKET NO. 51-296 - FACILITY OPERATION LICENSE BPR-68 - REPORTABLE OCCURRENCE REPORT BPR0-50-296/778

The enclosed report is to provide details concarning the relief valve on the discharge of standby liquid control purp 3A which was observed to open at 1300 psig instead of the designed setting of 1400 psig and which stuck in a partially open position during performance of SI 4.4.4.1. This report is submitted in accordance with froms Ferry Technical Specifications Section 6. This event occurred on Browns Ferry unit 3.

Very truly yours,

THUM SEED VALLEY AUTHORITY

.. S. Fox Director of Power Production

Office of Management Information and Progress Control U.S. Muclear Regulatory Corphanion Mashimston, D.C. 2055

Director (40)
Office of Inspection and Inforcement U.S. Suclear Septiatory Countieston Sashington, D.C. 20555
18.U VMC | W | O +>

PROCESSING UNIT RECEIVED DOCUMENT

CONTROL BLOCK:		(PLEASE PRINT ALL REQUIRED INFORMATION
DI A L B R F 3 0 0 - 0 7 8 9 14 15	CENSE NUMBER 0 0 0 0 0 0 0 0 0 0 25	LICENSE TYPE TYPE 4 1 1 1 1 0 3 26 30 31 32
	OCKET NUMBER 0 - 0 2 9 6 0 68 69	EVENT DATE REPORT DATE 6 2 1 7 7
02 L 7 8 9		80
7 8 9	· (SEE ATTACHED)	. 80
7 8 9	(OLD ATTACKED)	80
0 5 7		80
7 8 9 SYSTEM CAUSE CODE CODE COMPONENT CODE X	PRIME COMPONENT COMPON MANUFACT N C 7 17 43 44	NENT VIOLATION 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
CAUSE DESCRIPTION OB		
7 8 9	(SEE ATTACHED)	80
7 8 9 10 7 8 9		
FACILITY STATUS NA POWER OTHER S NA 10 12 13	TATUS METHOD OF DISCOVERY 44 45 48	DISCOVERY DESCRIPTION NA . 80
FORM OF ACTIVITY CONTENT RELEASED OF RELEASE AMOUNT OF ACT NA 9 10 11 PERSONNEL EXPOSURES	44 45	LOCATION OF RELEASE NA 80
13 0 0 0 <u>Z</u> DESCRIPTION 7 B 9 11 12 13	NA NA	80
PERSONNEL INJURIES NUMBER DESCRIPTION 14 0 0 0 11 12	NA .	
OFFSITE CONSEQUENCES 15 7 8 9	NA	. 80
LOSS OR DAMAGE TO FACILITY TYPE DESCRIPTION . 16 3	NA	
7 8 9 10 PUBLICITY 17 L 7 8 9	NA	80
ADDITIONAL FACTORS	NA	80
7 . 8 9	NA	80
7 8 9	•	PHONE:

Event Description

During performance of SI 4.4.A.1, the relief valve on the discharge of standby liquid control pump 3A was observed to open at 1300 psig instead of the designed setting of 1400 psig and stuck in a partially open position. The relief valve was removed from the system, disassembled, and the plug, plug guide, and seat were replaced. The valve was tested and was observed to open at 1400 psig. It was then re-installed in the system, and SI 4.4.A.1 was performed satisfactorily. All redundant systems were available. A similar event occurred on this same pump on January 22, 1977, when another relief valve which was subsequently replaced, also opened prematurely. (BFRO -50-296/778)

Cause Description

The inside surface of the plug guide and outside surface of the plug both had a scored area of approximately one-quarter inch square. The scored places caused the relief valve to stick in the open position.

It is not known what caused the valve to open at a pressure lower than designed; because after the valve was removed from the system, before parts were replaced, it was tested and found to open at 1400 psig. It is possible that during the throttling process there was a pressure spike causing the valve to lift at its set pressure and stick in the open position. The scoring appears to have been caused by foreign material which worked in the small clearance between the plug and plug guide. The relief valve is a "Crosby" 1 x 2 style JMWK. Replacement parts were installed as indicated in the "Event Description".

