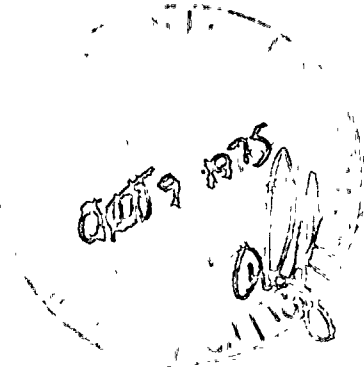


REC'D

SECURITY

APPENDIX A

RECEIVED



Rec'd w/ the Ltr  
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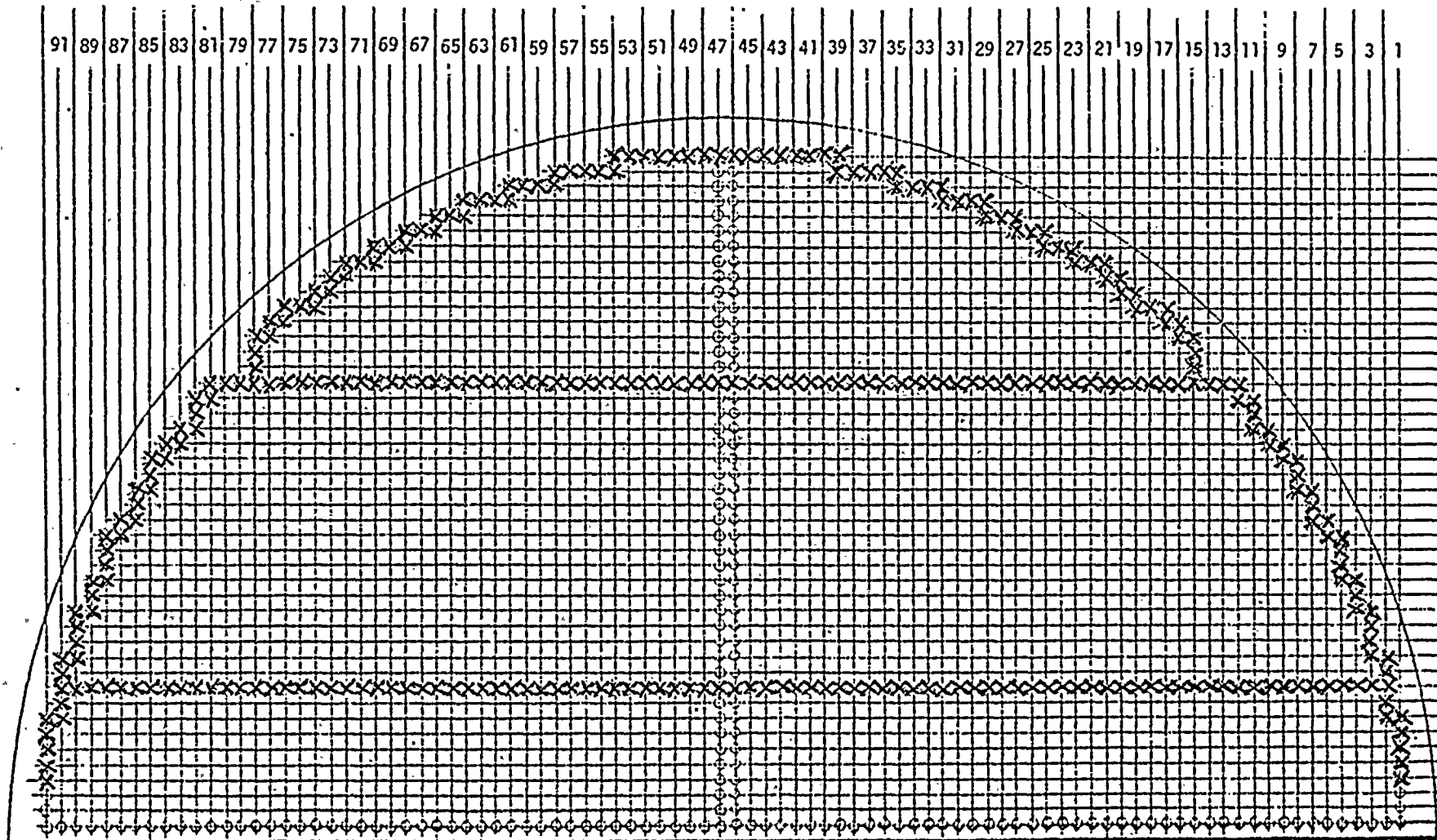
THE  
FEDERAL  
BUREAU OF  
INVESTIGATION  
U. S. DEPARTMENT OF JUSTICE

MEMORANDUM  
TO : DIRECTOR, FBI  
FROM : SAC, NEW YORK  
SUBJECT: [Illegible]

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MANWAY

NOZZLE →

FPL STEAM GENERATOR

APPENDIX A



## FPL "A" S/G

Tubes inspected from 1st support through the Tubesheet area.

| COL | ROW | DEFECT | ORIGIN | LOCATION     |
|-----|-----|--------|--------|--------------|
| 3   | 13  | Dent   |        | 36" above TS |
| 11  | 6   | Dent   |        | 24" above TS |
| 17  | 5   | Dent   |        | 23" above TS |
| 17  | 27  | Dent   |        | 6" above TS  |
| 17  | 28  | <20%   | ID     | 40" above TS |
| 26  | 24  | Dent   |        | 30" above TS |
| 26  | 35  | Dent   |        | 24" above TS |
| 28  | 22  | Dent   |        | 18" above TS |
| 30  | 33  | Dent   |        | 24" above TS |
| 32  | 34  | Dent   |        | 33" above TS |
| 34  | 14  | Dent   |        | 24" above TS |
| 35  | 9   | Dent   |        | 25" above TS |
| 37  | 42  | Dent   |        | 3" above TS  |
|     |     | Dent   |        | 5" above TS  |
| 41  | 20  | Dent   |        | 38" above TS |
| 44  | 12  | Dent   |        | 30" above TS |
| 45  | 15  | Dent   |        | 17" above TS |
| 46  | 5   | Dent   |        | 36" above TS |
| 46  | 20  | Dent   |        | 24" above TS |
| 49  | 19  | Dent   |        | 22" above TS |
| 50  | 10  | Dent   |        | 24" above TS |
| 51  | 36  | Dent   |        | 20" above TS |
| 54  | 2   | Dent   |        | 10" above TS |
| 56  | 36  | Dent   |        | 38" above TS |
| 56  | 38  | Dent   |        | 4" above TS  |
| 57  | 15  | <<20%  | ID     | 21" above TS |
| 58  | 29  | Dent   |        | 36" above TS |
| 59  | 24  | Dent   |        | 27" above TS |
| 61  | 7   | Dent   |        | 17" above TS |
| 62  | 34  | Dent   |        | 32" above TS |
| 65  | 25  | Dent   |        | 17" above TS |
|     |     | Dent   |        | 24" above TS |
| 66  | 4   | Dent   |        | 22" above TS |
| 67  | 1   | Dent   |        | 40" above TS |
| 67  | 4   | Dent   |        | 24" above TS |
| 68  | 22  | Dent   |        | 16" above TS |
| 69  | 8   | Dent   |        | 12" above TS |
| 69  | 15  | Dent   |        | 30" above TS |
| 72  | 4   | Dent   |        | 24" above TS |
| 72  | 22  | Dent   |        | 15" above TS |
| 73  | 31  | Dent   |        | 24" above TS |

## FPL "A" S/G

| COL | ROW | DEFECT | ORIGIN | LOCATION     |
|-----|-----|--------|--------|--------------|
| 74  | 15  | Dent   |        | 24" above TS |
| 78  | 17  | Dent   |        | 30" above TS |
| 84  | 5   | Dent   |        | 24" above TS |
| 86  | 10  | Dent   |        | 24" above TS |
| 87  | 17  | Dent   |        | 24" above TS |
| 91  | 4   | Dent   |        | 15" above TS |

## Tubes tested through the U-Bend

|    |    |               |    |                                                                 |
|----|----|---------------|----|-----------------------------------------------------------------|
| 3  | 10 | Dent          |    | At #2 Support                                                   |
| 4  | 15 | Dent          |    | At #2 Support                                                   |
| 7  | 23 | Dent          |    | At #2 Anti-vibration bar                                        |
| 16 | 34 | Dent          |    | Between #3 & #4 Anti-Vib-<br>ration bar                         |
| 17 | 35 | Dent<br><<20% | ID | 30" above #4 Support<br>Between #2 & #3 Anti-vib-<br>ration bar |
| 31 | 42 | Dent          |    | At #6 Support                                                   |
| 37 | 44 | Dent          |    | Between #3 & #4 anti-vib-<br>ration bar                         |
| 39 | 44 | Dent          |    | Between #3 & #4 anti-vib-<br>ration bar                         |
| 39 | 45 | Dent          |    | 24" above #3                                                    |
| 40 | 45 | Dent          |    | Between #3 & #4 Anti-vib-<br>ration bar                         |
| 42 | 45 | Dent          |    | 24" above #5                                                    |
| 45 | 45 | Dent          |    | Between #3 & #4 Anti-vib-<br>ration bar                         |
| 46 | 45 | Dent          |    | 24" above #4                                                    |
|    |    | Dent          |    | 24" above #5                                                    |
| 52 | 45 | Dent          |    | 24" above #5                                                    |
| 54 | 45 | Dent          |    | Between #4 anti-vibration<br>bar & #6 Coldleg                   |
|    |    | Dent          |    | 24" above #5                                                    |
| 91 | 12 | Dent          |    | At #1 anti-vibration bar                                        |

## FPL "B" S/G

Tubes tested from 1st support through the Tubesheet area

| COL | ROW | DEFECT | ORIGIN | LOCATION             |
|-----|-----|--------|--------|----------------------|
| 1   | 2   | 20%    | ID     | 8" above TS          |
| 2   | 11  | Dent   |        | 2" above TS          |
| 7   | 23  | Dent   |        | 8" above TS          |
| 9   | 26  | Dent   |        | 25" above TS         |
|     |     | Dent   |        | 10" above TS         |
| 10  | 5   | Dent   |        | 16" above TS         |
| 11  | 4   | Dent   |        | 21" above TS         |
| 11  | 9   | Dent   |        | 10" above TS         |
| 11  | 26  | Dent   |        | 21" above TS         |
| 13  | 4   | Dent   |        | 30" above TS         |
| 13  | 21  | Dent   |        | 15" above TS         |
| 16  | 22  | Dent   |        | 10" above #1 Support |
| 16  | 27  | Dent   |        | 30" above TS         |
|     |     | Dent   |        | 3" above TS          |
| 17  | 20  | Dent   |        | 8" above TS          |
| 21  | 16  | Dent   |        | 16" above TS         |
| 32  | 21  | Dent   |        | 30" above TS         |
| 35  | 30  | Dent   |        | 24" above TS         |
|     |     | Dent   |        | 6" above TS          |
| 35  | 44  | Dent   |        | 24" above TS         |
| 36  | 41  | Dent   |        | 30" above TS         |
|     |     | Dent   |        | 5" above TS          |
| 39  | 40  | Dent   |        | 12" above TS         |
| 42  | 8   | Dent   |        | 12" above TS         |
| 43  | 7   | <<20%  | ID     | 12" above TS         |
| 45  | 10  | Dent   |        | 28" above TS         |
| 46  | 11  | Dent   |        | 24" above TS         |
| 46  | 23  | Dent   |        | 8" above TS          |
| 49  | 12  | Dent   |        | 12" above TS         |
| 52  | 3   | Dent   |        | 24" above TS         |
| 52  | 25  | Dent   |        | 7" above TS          |
| 52  | 31  | Dent   |        | 10" above TS         |
| 54  | 32  | <<20%  | ID     | 16" above TS         |
| 61  | 5   | <20%   | ID     | 6" above TS          |
| 64  | 18  | Dent   |        | 20" above TS         |
| 66  | 19  | <<20%  | ID     | 37" above TS         |
| 71  | 35  | <<20%  | ID     | 40" above TS         |
| 75  | 25  | Dent   |        | 36" above TS         |
| 76  | 27  | Dent   |        | 4" above TS          |
| 77  | 10  | Dent   |        | 8" above TS          |
| 78  | 31  | Dent   |        | 30" above TS         |
| 78  | 32  | Dent   |        | 40" above TS         |

## FPL "B" S/G

| COL | ROW | DEFECT | ORIGIN | LOCATION     |
|-----|-----|--------|--------|--------------|
| 84  | 6   | Dent   |        | 30" above TS |
| 85  | 24  | Dent   |        | 14" above TS |
| 91  | 9   | Dent   |        | 20" above TS |

## Tubes tested through the U-Bend

|    |    |      |                                    |
|----|----|------|------------------------------------|
| 2  | 11 | Dent | 24" above #4                       |
| 3  | 12 | Dent | 30" above #4                       |
| 4  | 17 | Dent | 30" above #4                       |
|    |    | Dent | 24" above #2                       |
| 5  | 10 | Dent | 30" above #2                       |
| 5  | 17 | Dent | 32" above #4                       |
| 7  | 23 | Dent | Between #1 & #2 anti-vibration bar |
| 9  | 26 | Dent | 26" above #4                       |
| 10 | 26 | Dent | 26" above #4                       |
| 11 | 27 | Dent | 24" above #5                       |
| 11 | 28 | Dent | 30" above #5                       |
|    |    | Dent | 24" above #2                       |
| 12 | 30 | Dent | 28" above #4                       |
|    |    | Dent | 41" above #4                       |
| 15 | 31 | Dent | At #6                              |
| 15 | 32 | Dent | At #6                              |
| 17 | 30 | Dent | At #6                              |
|    |    | Dent | 24" above #2                       |
| 17 | 35 | Dent | 40" above #5                       |
|    |    | Dent | 40" above #4                       |
|    |    | Dent | 36" above #2                       |
| 18 | 30 | Dent | At #6                              |
|    |    | Dent | 24" above #2                       |
| 19 | 30 | Dent | At #6                              |
| 20 | 30 | Dent | At #6                              |
| 20 | 36 | Dent | At #4 Anti-vibration bar           |
| 20 | 37 | Dent | At #4 anti-vibration bar           |
| 21 | 30 | Dent | At #6                              |
| 21 | 37 | Dent | At #4 anti-vibra bar               |
| 21 | 38 | Dent | At #1 anti-vibration bar           |
| 22 | 30 | Dent | At #6                              |
| 23 | 30 | Dent | At #6                              |
| 23 | 39 | Dent | At #3 anti-vibration bar           |
| 24 | 30 | Dent | At #6                              |
| 25 | 30 | Dent | At #6                              |

## FPL "B" S/G

| COL | ROW | DEFECT | ORIGIN | LOCATION                          |
|-----|-----|--------|--------|-----------------------------------|
| 25  | 39  | Dent   |        | At #4 anti-vibration bar          |
| 25  | 40  | Dent   |        | At #4 anti-vibration bar          |
| 26  | 30  | Dent   |        | At #6                             |
| 27  | 30  | Dent   |        | At #6                             |
| 28  | 30  | Dent   |        | At #6                             |
| 29  | 30  | Dent   |        | At #6                             |
| 29  | 41  | Dent   |        | At #6                             |
| 29  | 42  | Dent   |        | Between #2 & #3 antivibration bar |
| 30  | 30  | Dent   |        | At #6                             |
| 31  | 30  | Dent   |        | At #6                             |
| 32  | 30  | Dent   |        | At #6                             |
| 33  | 30  | Dent   |        | At #6                             |
| 34  | 30  | Dent   |        | At #6                             |
| 35  | 10  | Dent   |        | 24" above #4                      |
| 35  | 30  | Dent   |        | At #6                             |
| 36  | 30  | Dent   |        | At #6                             |
| 37  | 30  | Dent   |        | At #6                             |
| 38  | 10  | Dent   |        | 24" above #4                      |
| 40  | 30  | Dent   |        | 24" above #4                      |
| 71  | 30  | Dent   |        | 24" above #5                      |
| 72  | 30  | Dent   |        | 24" above #5                      |
| 72  | 38  | Dent   |        | At #1 anti-vibration bar          |
| 76  | 10  | Dent   |        | 24" above #5                      |
| 82  | 10  | Dent   |        | 16" above #2                      |
| 90  | 13  | <<20%  | ID     | 40" above #2                      |

## FPL "C" S/G

Tubes tested from 1st support through the tubesheet area

| COL | ROW | DEFECT | ORIGIN | LOCATION     |
|-----|-----|--------|--------|--------------|
| 4   | 12  | Dent   |        | 15" above TS |
| 14  | 4   | Dent   |        | 24" above TS |
| 16  | 23  | 35%    | ID     | 15" above TS |
| 18  | 7   | Dent   |        | 9" above TS  |
| 18  | 25  | Dent   |        | 2" above TS  |
| 19  | 6   | Dent   |        | 40" above TS |
|     |     | Dent   |        | 20" above TS |
| 25  | 30  | Dent   |        | 20" above TS |
| 36  | 33  | Dent   |        | 4" above TS  |
| 39  | 42  | Dent   |        | 38" above TS |
| 40  | 42  | Dent   |        | 32" above TS |
| 41  | 42  | Dent   |        | 35" above TS |
| 43  | 35  | Dent   |        | 40" above TS |
| 44  | 11  | Dent   |        | 40" above TS |
| 46  | 9   | Dent   |        | 10" above TS |
| 50  | 10  | Dent   |        | 22" above TS |
| 54  | 1   | Dent   |        | 18" above TS |
|     |     | Dent   |        | 14" above TS |
| 55  | 15  | Dent   |        | 9" above TS  |
| 57  | 17  | Dent   |        | 26" above TS |
| 57  | 42  | Dent   |        | 24" above TS |
| 61  | 22  | Dent   |        | 24" above TS |
| 61  | 33  | Dent   |        | 24" above TS |
| 68  | 10  | Dent   |        | 21" above TS |
| 69  | 1   | Dent   |        | 24" above TS |
| 69  | 20  | Dent   |        | 32" above TS |
| 69  | 33  | Dent   |        | 14" above TS |
| 69  | 38  | Dent   |        | 35" above TS |
| 71  | 2   | Dent   |        | 7" above TS  |
| 74  | 30  | Dent   |        | 10" above TS |
| 78  | 1   | Dent   |        | 7" above TS  |
|     |     | Dent   |        | 12" above TS |
| 79  | 22  | Dent   |        | 14" above TS |
| 80  | 16  | Dent   |        | 18" above TS |
|     |     | Dent   |        | 10" above TS |
|     |     | Dent   |        | 6" above TS  |

## FPL "C" S/G

Tubes tested through the U-Bend

| COL | ROW | DEFECT | ORIGIN | LOCATION                           |
|-----|-----|--------|--------|------------------------------------|
| 15  | 31  | Dent   |        | 24" above #2                       |
| 23  | 39  | Dent   |        | At #4 anti-vibration bar           |
|     |     | Dent   |        | At #2 anti-vibration bar           |
| 31  | 10  | Dent   |        | At #3 anti-vibration bar           |
| 32  | 10  | Dent   |        | At #3 anti-vibration bar           |
| 33  | 10  | Dent   |        | At #3 anti-vibration bar           |
| 34  | 10  | Dent   |        | At #3 anti-vibration bar           |
| 35  | 10  | Dent   |        | At #3 anti-vibration bar           |
| 40  | 10  | Dent   |        | At #4 anti-vibration bar           |
| 41  | 10  | Dent   |        | At #4 anti-vibration bar           |
| 42  | 10  | Dent   |        | At #4 anti-vibration bar           |
| 45  | 10  | Dent   |        | At #4 anti-vibration bar           |
| 45  | 30  | <<20%  | ID     | 35" above #4                       |
| 42  | 10  | Dent   |        | At #4 anti-vibration bar           |
| 46  | 45  | Dent   |        | At #1 antivibration bar            |
| 59  | 43  | Dent   |        | At #2 anti-vibration bar           |
| 60  | 43  | Dent   |        | At #2 anti-vibration bar           |
| 62  | 42  | Dents  |        | Around #4 anti-vibration bar       |
|     |     | Dent   |        | At #2 anti-vibration bar           |
| 72  | 38  | Dent   |        | At #2 anti-vibration bar           |
| 76  | 35  | Dent   |        | At #2 anti-vibration bar           |
| 78  | 33  | Dent   |        | At #3 anti-vibration bar           |
| 80  | 30  | Dent   |        | Between #3 & #4 anti-vibration bar |
| 88  | 20  | Dent   |        | 38" above #4                       |

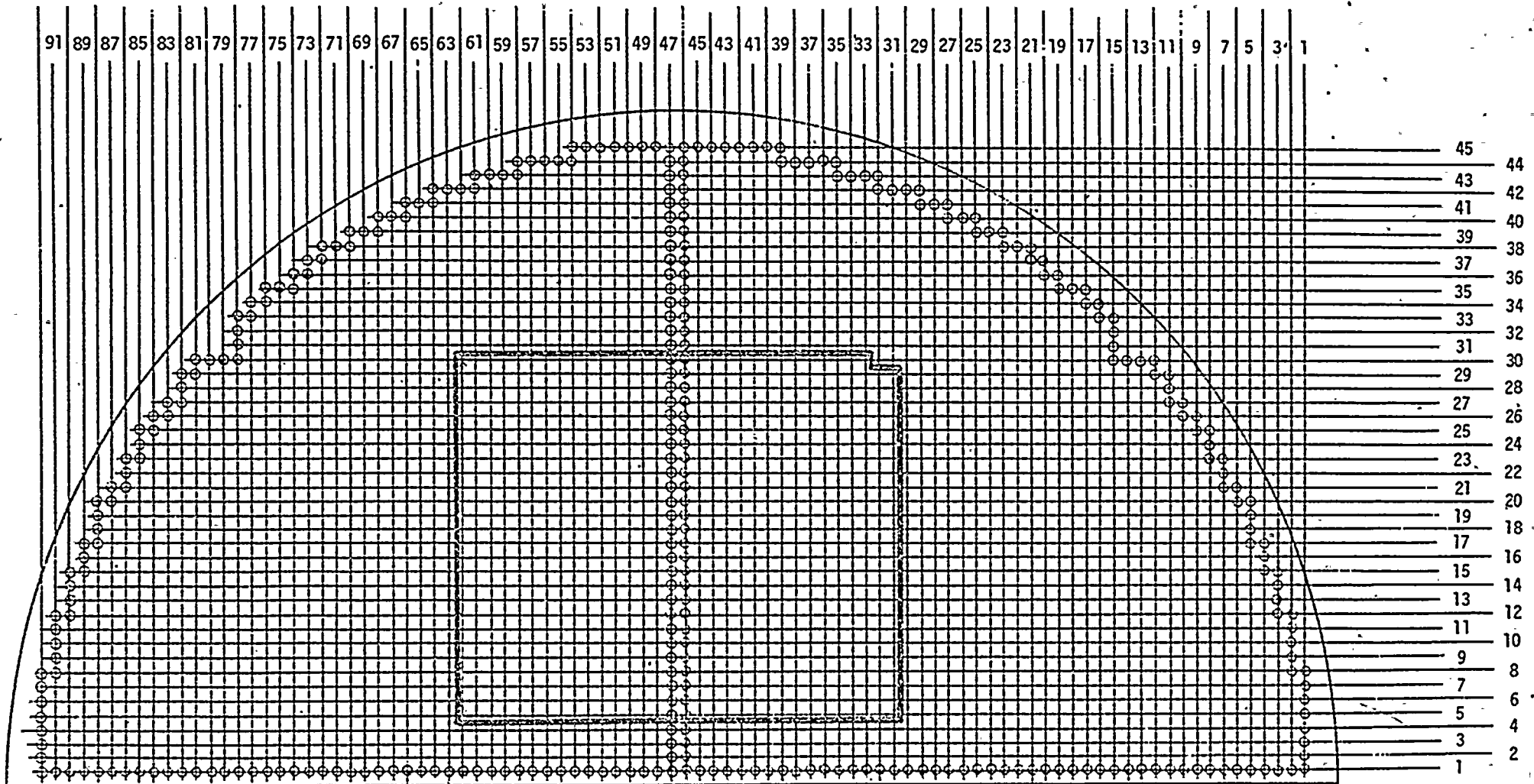
APPENDIX B

[illegible]

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



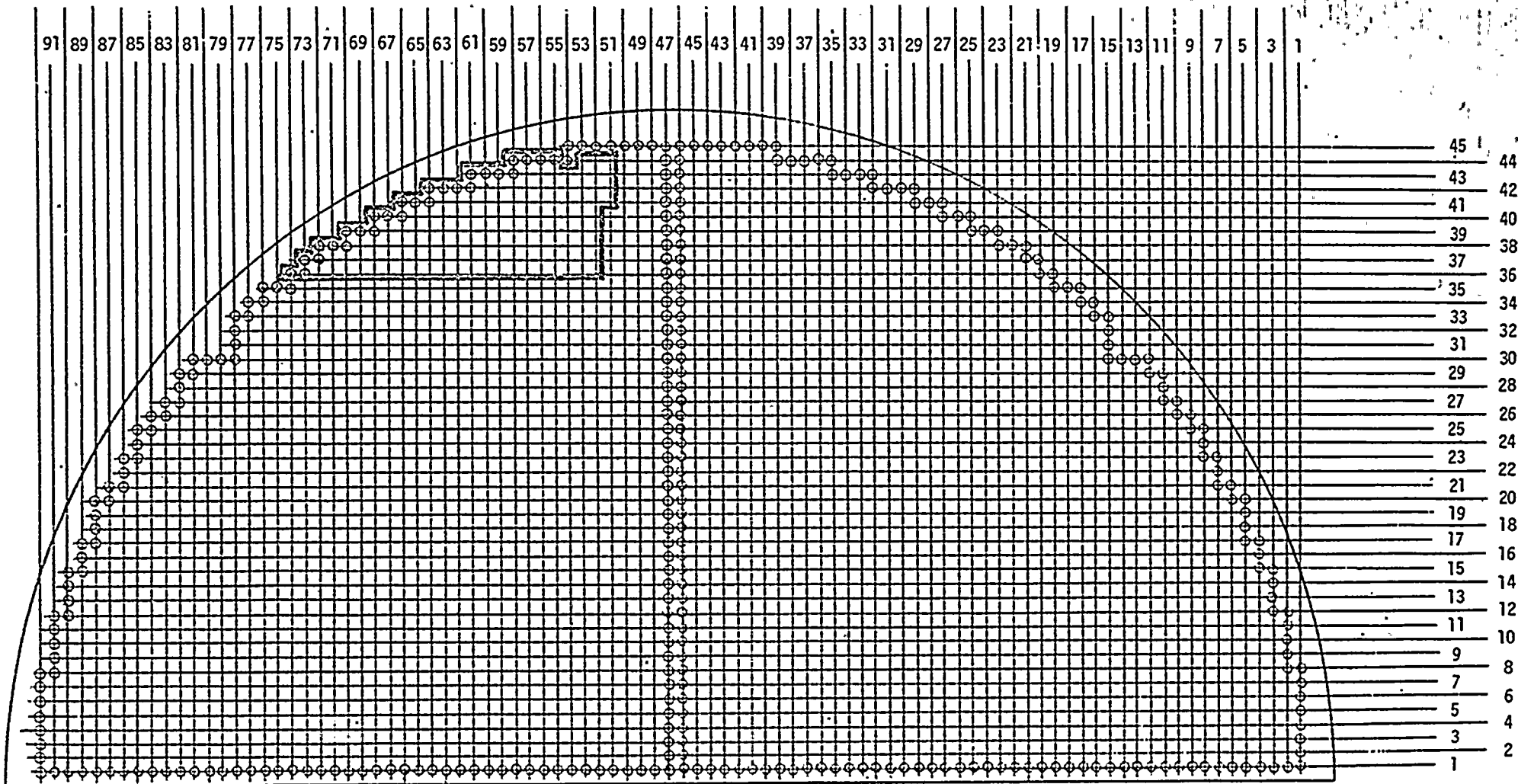
APPENDIX B



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

TUBES EXAMINED AT 400 KHZ  
AROUND U-BEND

NOZZLE →

LOOP B HOT LEG FPL STEAM GENERATOR

ROWS

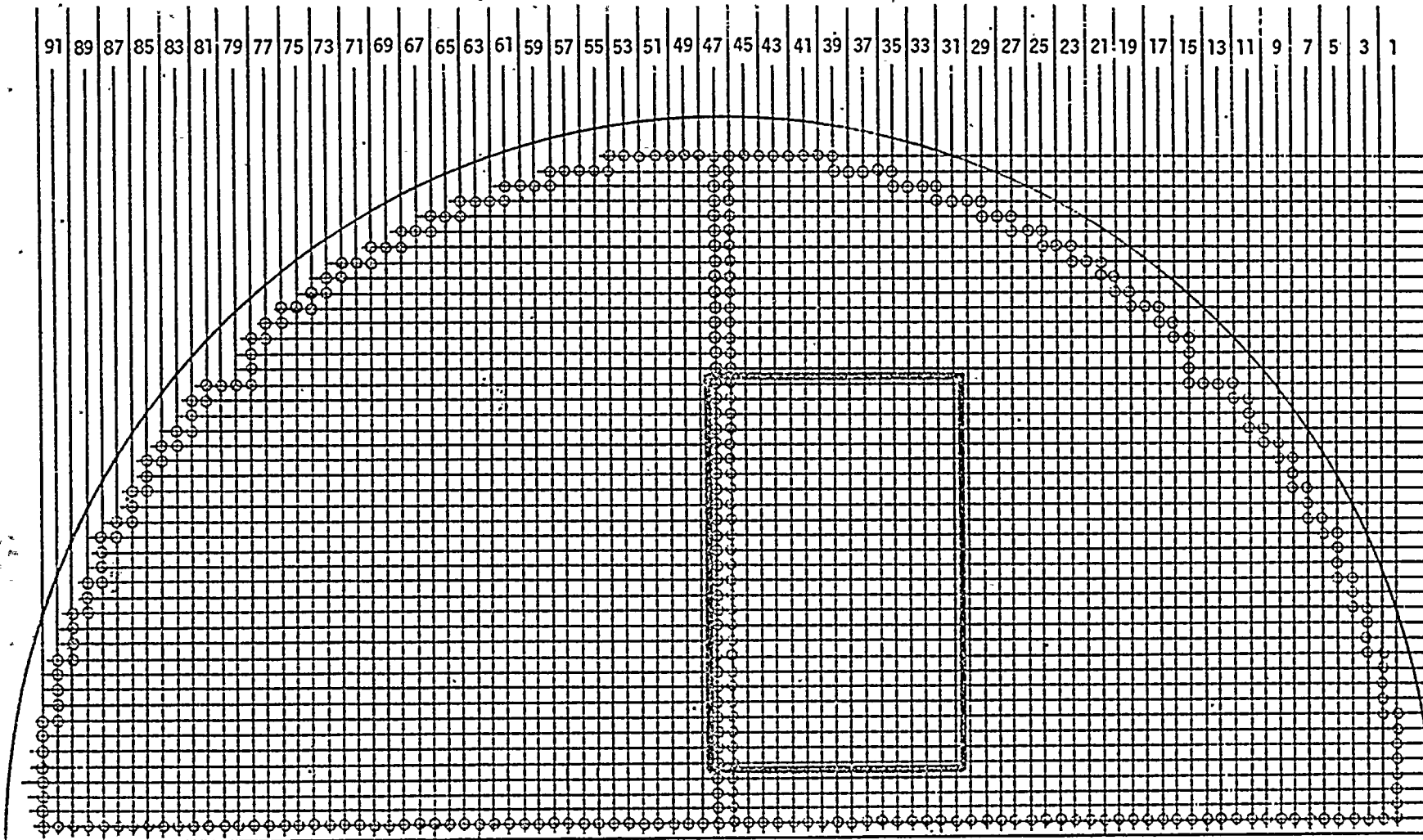
APPENDIX B



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MANWAY

TUBES EXAMINED AT 100 KHZ  
TO FIRST SUPPORT

NOZZLE →

LOOP 'B' HOT LEG FPL STEAM GENERATOR

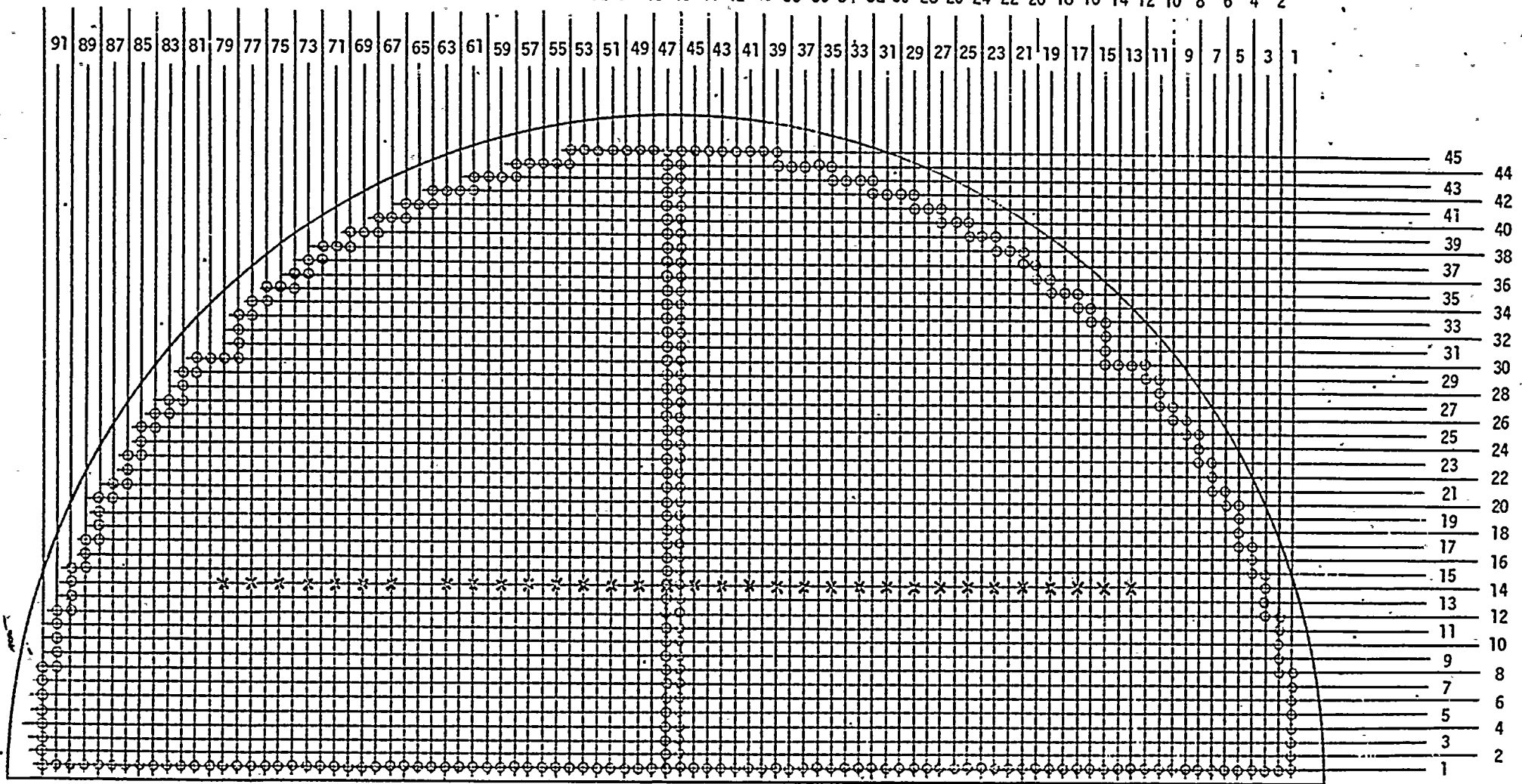
APPENDIX B



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



ROWS

← MANWAY

TUBES EXAMINED AT 100KHZ  
AT TOP SUPPORT

NOZZLE →

LOOP B' HOT LEG FPL STEAM GENERATOR

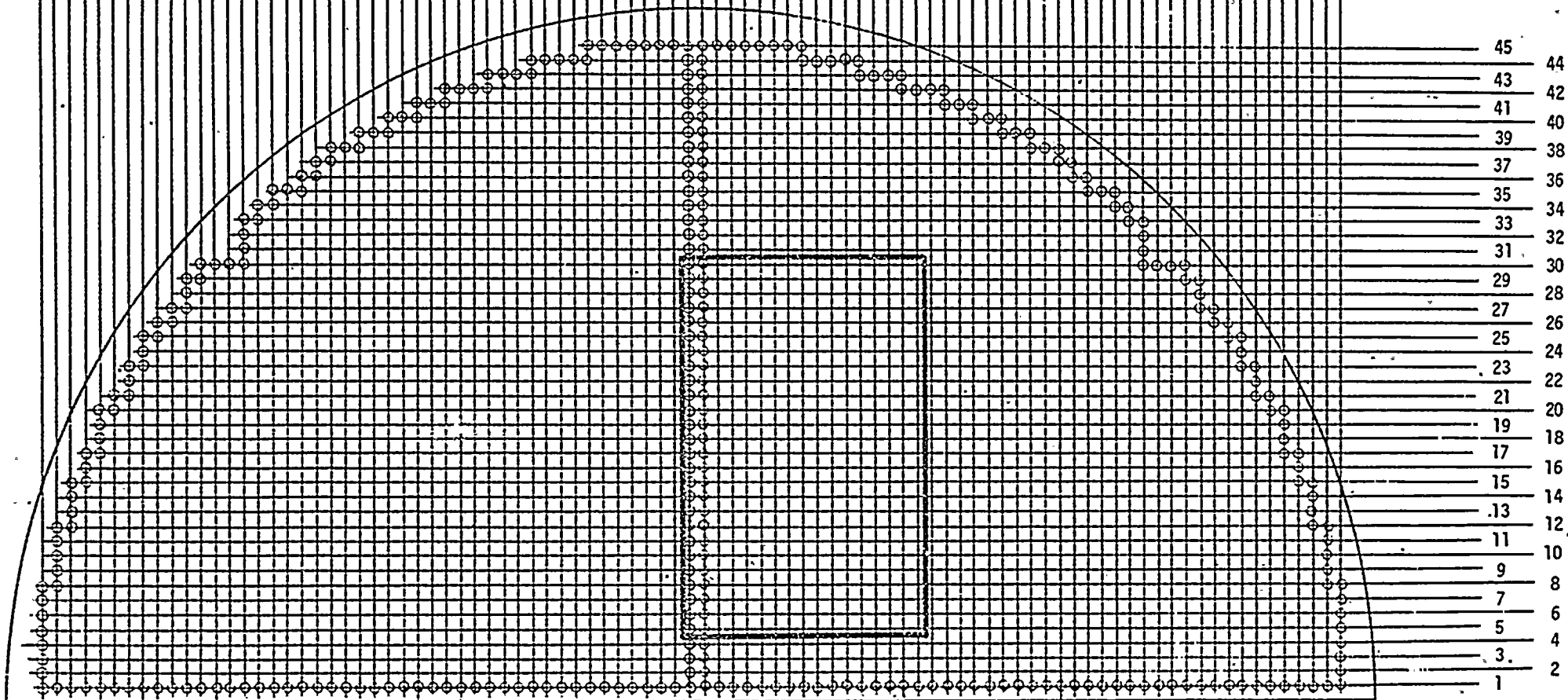
APPENDIX B



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

TUBES EXAMINED AT 100 KHZ  
TO FIRST SUPPORT

NOZZLE →

ROWS

LOOP B' COLD LEG FPL STEAM GENERATOR

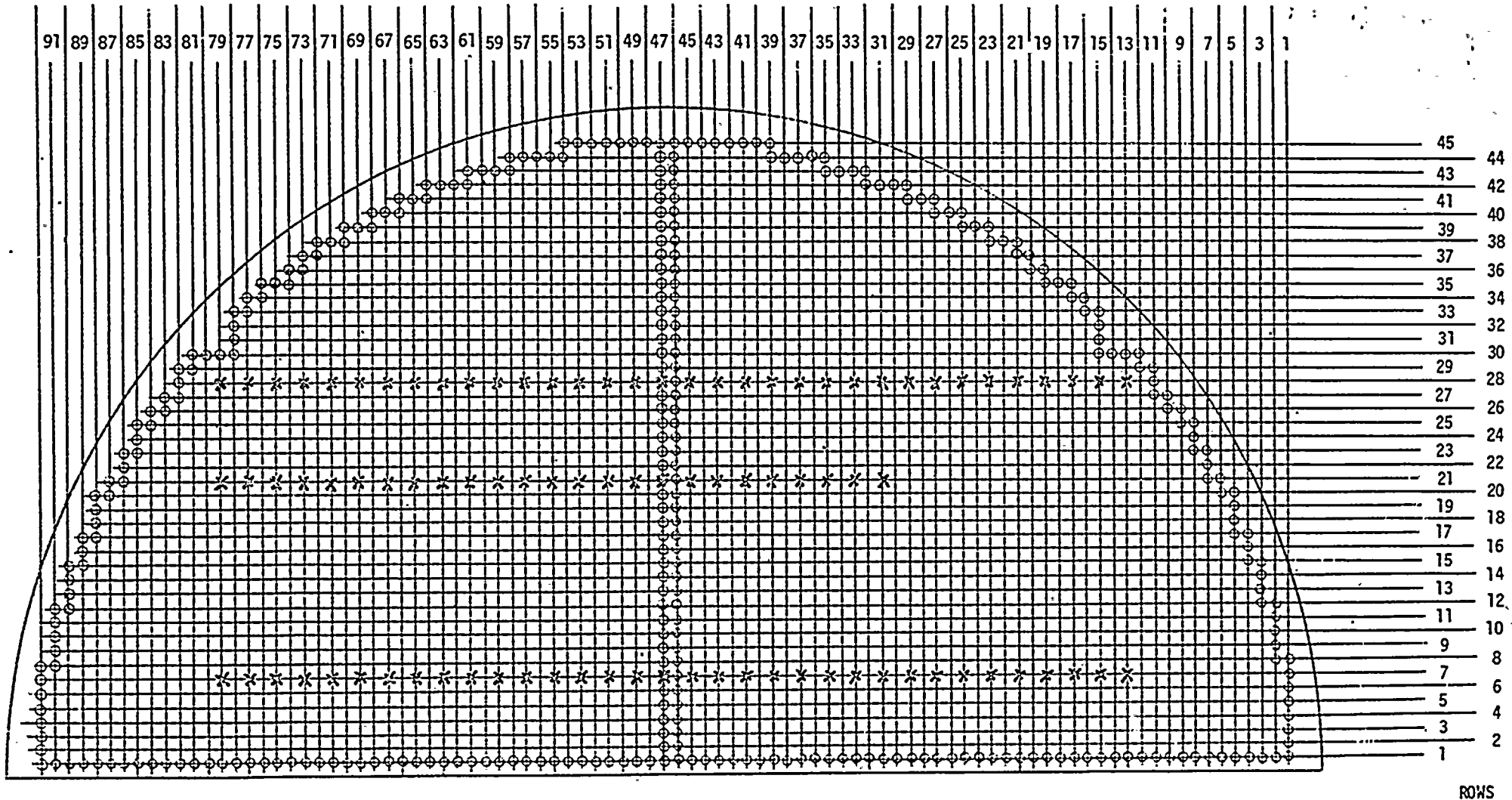
APPENDIX B



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MAINWAY

TUBES EXAMINED AT 25 KHZ  
AT FIRST SUPPORT.  
LOOP B' HOT LEG FPL STEAM GENERATOR

NOZZLE →

ROWS

APPENDIX B



1



→

TUBES EXAMINED AT 25 KHZ  
TO TOP SUPPORT.

## NOZZLE

LOOP 'B' HOT LEG

FPL STEAM GENERATOR

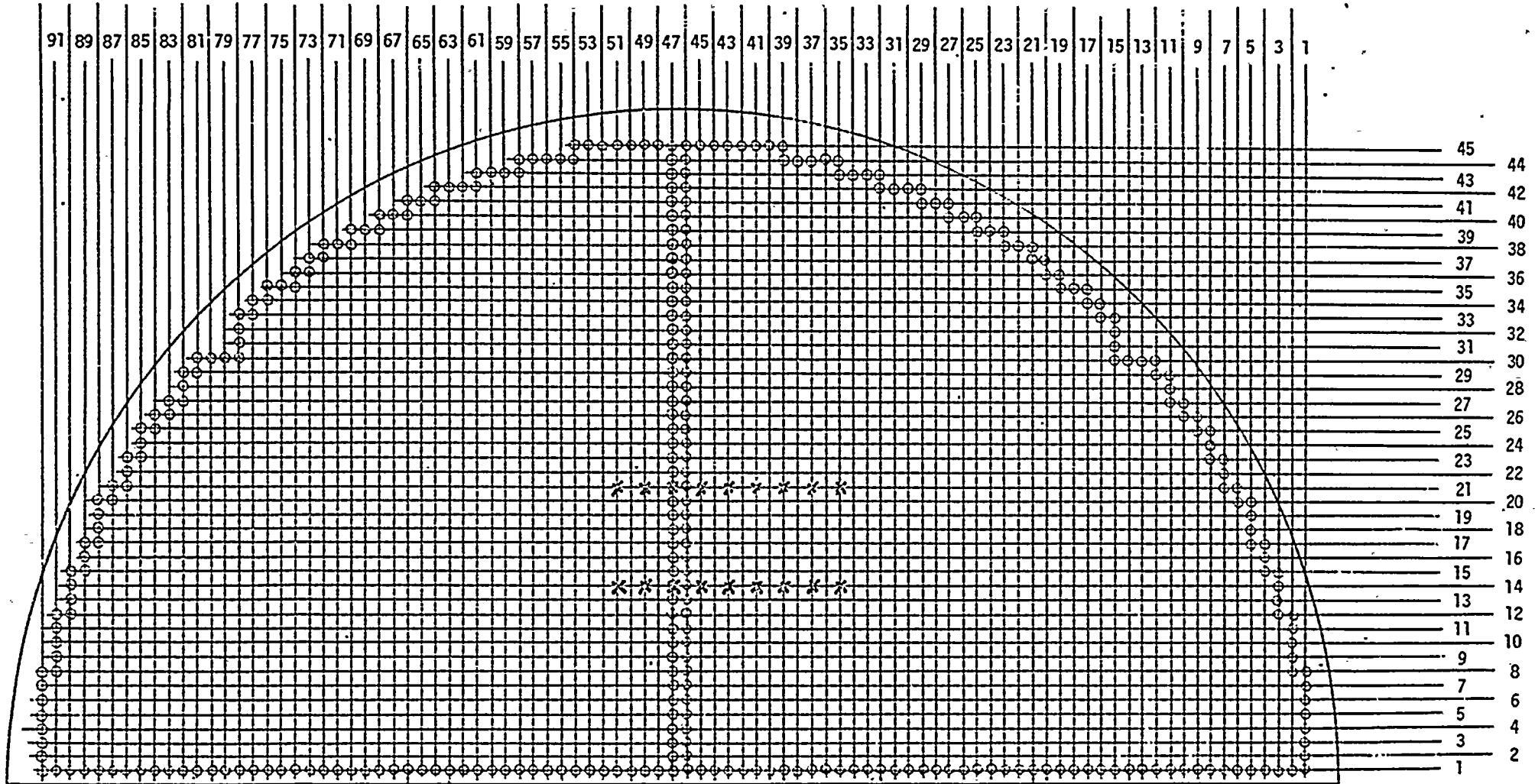
## APPENDIX B



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

TUBES EXAMINED AT 25 KHZ  
AT FIRST SUPPORT  
LOOP B COLD LEG FPI. STEAM GENERATOR

NOZZLE →

ROWS

APPENDIX B

# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit #3

STEAM GENERATOR: Loop B - Hot Leg

TEST FREQUENCY: 25 KHz

DATE: December, 1973

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 7   | 13     | 0"                             | 7   | 49     | 0"                             |
| 7   | 15     | 0"                             | 7   | 51     | 1/2"                           |
| 7   | 17     | 1/2"                           | 7   | 53     | 0"                             |
| 7   | 19     | 1/2"                           | 7   | 55     | 0"                             |
| 7   | 21     | 1"                             | 7   | 57     | 0"                             |
| 7   | 23     | 1"                             | 7   | 59     | 0"                             |
| 7   | 25     | 1/2"                           | 7   | 61     | 0"                             |
| 7   | 27     | 1/2"                           | 7   | 63     | 0"                             |
| 7   | 29     | 1/2"                           | 7   | 65     | 0"                             |
| 7   | 31     | 0"                             | 7   | 67     | 0"                             |
| 7   | 33     | 0"                             | 7   | 69     | 0"                             |
| 7   | 35     | 0"                             | 7   | 71     | 0"                             |
| 7   | 37     | 0"                             | 7   | 73     | 0"                             |
| 7   | 39     | 0"                             | 7   | 75     | 0"                             |
| 7   | 41     | 0"                             | 7   | 77     | 0"                             |
| 7   | 43     | 1/2"                           | 7   | 79     | 0"                             |
| 7   | 45     | 0"                             |     |        |                                |
| 7   | 47     | 0"                             |     |        |                                |

APPENDIX B



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit #3

STEAM GENERATOR:

Loop B - Hot Leg

TEST FREQUENCY: 25 KHz.

DATE:

December, 1973

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 14  | 13     | 0"                             | 14  | 47     | 2-1/2"                         |
| 14  | 15     | 0"                             | 14  | 49     | 3"                             |
| 14  | 17     | 0"                             | 14  | 51     | 2-1/2"                         |
| 14  | 19     | 0"                             | 14  | 53     | 2"                             |
| 14  | 21     | 1/2"                           | 14  | 55     | 1/2"                           |
| 14  | 23     | 1/2"                           | 14  | 57     | 1"                             |
| 14  | 25     | 1/2"                           | 14  | 59     | 1"                             |
| 14  | 27     | 1/2"                           | 14  | 61     | 1/2"                           |
| 14  | 29     | 1/2"                           | 14  | 63     | 1/2"                           |
| 14  | 31     | 1/2"                           | 14  | 65     | 1/2"                           |
| 14  | 33     | 1/2"                           | 14  | 67     | 1/2"                           |
| 14  | 35     | 1/2"                           | 14  | 69     | 1/2"                           |
| 14  | 37     | 1/2"                           | 14  | 71     | 1/2"                           |
| 14  | 39     | 1-1/2"                         | 14  | 73     | 1/2"                           |
| 14  | 41     | 1"                             | 14  | 75     | 0"                             |
| 14  | 43     | 1-1/2"                         | 14  | 77     | 0"                             |
| 14  | 45     | 2"                             | 14  | 79     | 0"                             |

APPENDIX B



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit #3

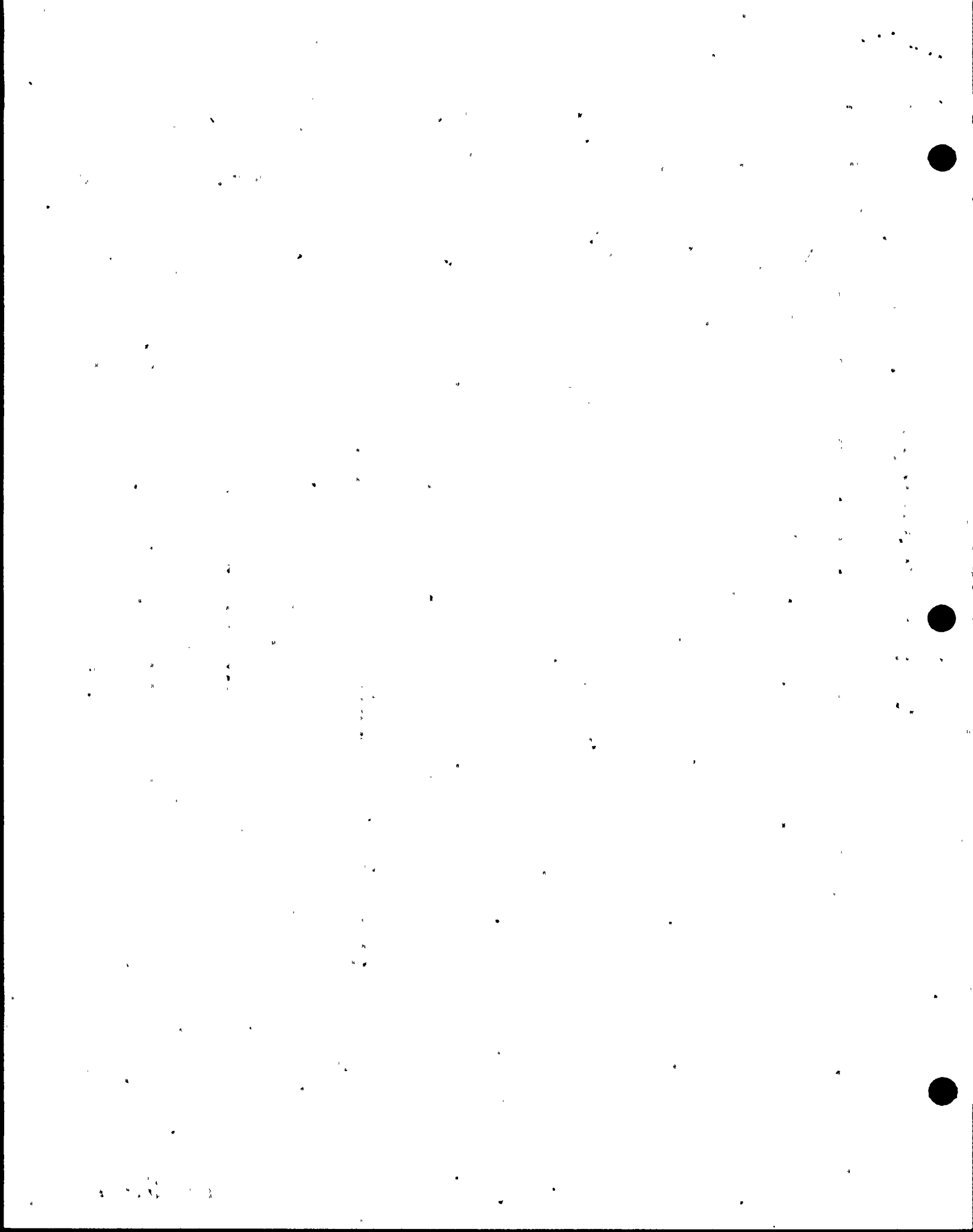
STEAM GENERATOR: Loop B - Hot Leg

TEST FREQUENCY: 25 KHz

DATE: December, 1973

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 21  | 11     | 0"                             | 21  | 49     | 1/2"                           |
| 21  | 13     | 0"                             | 21  | 51     | 1/2"                           |
| 21  | 15     | 0"                             | 21  | 53     | 1"                             |
| 21  | 17     | 0"                             | 21  | 55     | 1"                             |
| 21  | 19     | 0"                             | 21  | 57     | 1/2"                           |
| 21  | 21     | 0"                             | 21  | 59     | 1/2"                           |
| 21  | 23     | 0"                             | 21  | 61     | 1/2"                           |
| 21  | 25     | 1/2"                           | 21  | 63     | 1/2"                           |
| 21  | 27     | 1/2"                           | 21  | 65     | 1/2"                           |
| 21  | 29     | 1/2"                           | 21  | 67     | 0"                             |
| 21  | 31     | 1/2"                           | 21  | 69     | 0"                             |
| 21  | 33     | 1/2"                           | 21  | 71     | 0"                             |
| 21  | 35     | 1/2"                           | 21  | 73     | 0"                             |
| 21  | 37     | 1/2"                           | 21  | 75     | 0"                             |
| 21  | 39     | 1/2"                           | 21  | 77     | 0"                             |
| 21  | 41     | 1/2"                           | 21  | 79     | 0"                             |
| 21  | 43     | 1/2"                           |     |        |                                |
| 21  | 45     | 1/2"                           |     |        |                                |
| 21  | 47     | 1/2"                           |     |        |                                |

APPENDIX B



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit #3

STEAM GENERATOR: Loop B - Hot Leg

TEST FREQUENCY: 25 KHz

DATE: December, 1973

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 28  | 13     | 0"                             | 28  | 47     | 1/2"                           |
| 28  | 15     | 0"                             | 28  | 49     | 1/2"                           |
| 28  | 17     | 0"                             | 28  | 51     | 0"                             |
| 28  | 19     | 0"                             | 28  | 53     | 1/2"                           |
| 28  | 21     | 0"                             | 28  | 55     | 1"                             |
| 28  | 33     | 1/2"                           | 28  | 57     | 1"                             |
| 28  | 25     | 1/2"                           | 28  | 59     | 1"                             |
| 28  | 27     | 1"                             | 28  | 61     | 0"                             |
| 28  | 29     | 1"                             | 28  | 63     | 0"                             |
| 28  | 31     | 0"                             | 28  | 65     | 0"                             |
| 28  | 33     | 1/2"                           | 28  | 67     | 0"                             |
| 28  | 35     | 1/2"                           | 28  | 69     | 0"                             |
| 28  | 37     | 1"                             | 28  | 71     | 0"                             |
| 28  | 39     | 1/2"                           | 28  | 73     | 0"                             |
| 28  | 41     | 1/2"                           | 28  | 75     | 0"                             |
| 28  | 43     | 1/2"                           | 28  | 77     | 0"                             |
| 28  | 45     | 1/2"                           | 28  | 79     | 0"                             |

APPENDIX B



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit #3

STEAM GENERATOR: Loop B -- Cold Leg

TEST FREQUENCY: 25 KHz

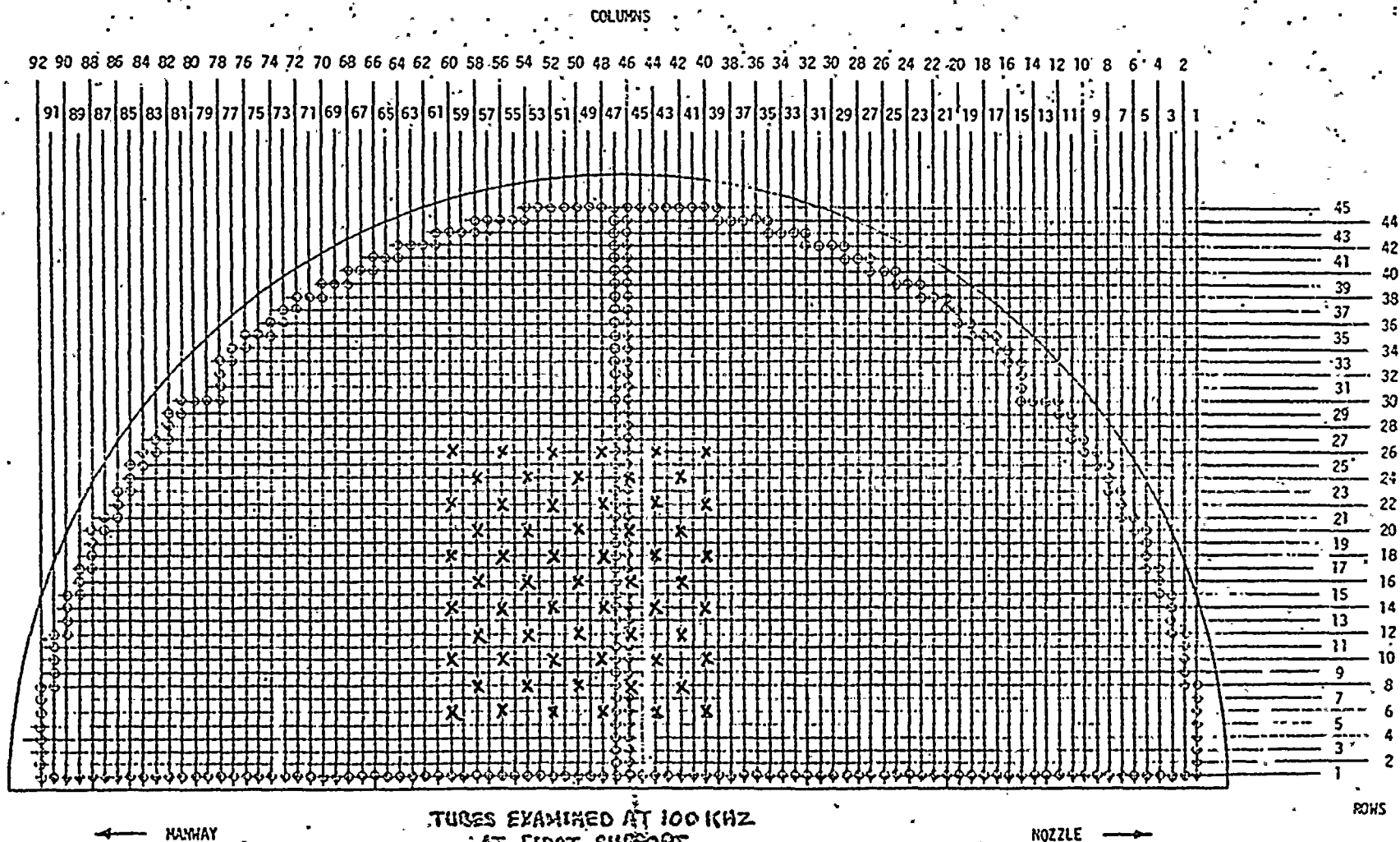
DATE: December, 1973

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 14  | 35     | 2-1/2"                         | 21  | 35     | 1"                             |
| 14  | 37     | 2-1/2"                         | 21  | 37     | 1"                             |
| 14  | 39     | 2-1/2"                         | 21  | 39     | 1/2"                           |
| 14  | 41     | 2"                             | 21  | 41     | 1/2"                           |
| 14  | 43     | 2"                             | 21  | 43     | 1/2"                           |
| 14  | 45     | 2"                             | 21  | 45     | 1/2"                           |
| 14  | 47     | 1-1/2"                         | 21  | 47     | 1/2"                           |
| 14  | 49     | 1"                             | 21  | 49     | 1/2"                           |
| 14  | 51     | 1"                             | 21  | 51     | 1/2"                           |

APPENDIX B



APPENDIX C



LOOP A HOT & COLD LEG FLA STEAM GENERATOR UNIT 4



APPENDIX D-1

1. The first part of the document is a list of names and addresses of the members of the committee. The names are listed in alphabetical order, and the addresses are listed below each name. The list includes the names of the members of the committee, the names of the members of the subcommittee, and the names of the members of the advisory committee. The addresses are listed in the same order as the names.

2. The second part of the document is a list of the names and addresses of the members of the committee. The names are listed in alphabetical order, and the addresses are listed below each name. The list includes the names of the members of the committee, the names of the members of the subcommittee, and the names of the members of the advisory committee. The addresses are listed in the same order as the names.

3. The third part of the document is a list of the names and addresses of the members of the committee. The names are listed in alphabetical order, and the addresses are listed below each name. The list includes the names of the members of the committee, the names of the members of the subcommittee, and the names of the members of the advisory committee. The addresses are listed in the same order as the names.

EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN       | LOCATION             |
|-----|--------|----------|--------------|----------------------|
| 3   | 69     | 31       | O.D.         | 1/2" above tubesheet |
| 5   | 19     | 35       | O.D.         | 1/2" above tubesheet |
| 5   | 65     | 30       | O.D.         | 1/2" above tubesheet |
| 5   | 68     | 24       | O.D.         | 1/2" above tubesheet |
| 7   | 23     | 23       | O.D.         | 1/2" above tubesheet |
| 8   | 25     | 40       | O.D.         | 1/2" above tubesheet |
| 8   | 28     | 29       | O.D.         | 1/2" above tubesheet |
| 8   | 44     | 54       | O.D.         | At top of tubesheet  |
| 9   | 21     | 33       | O.D.         | 1/2" above tubesheet |
| 9   | 68     | 24       | O.D.         | 1/2" above tubesheet |
| 10  | 22     | 21       | O.D.         | 1/2" above tubesheet |
| 10  | 50     |          | I.D. or Dent | 15" above tubesheet  |
| 10  | 51     | 21       | O.D.         | 1" above tubesheet   |
| 11  | 21     | 21       | O.D.         | 1/2" above tubesheet |
| 11  | 22     | 22       | O.D.         | 1/2" above tubesheet |
| 11  | 59     | 28       | O.D.         | 1" above tubesheet   |
| 12  | 37     | 34       | O.D.         | 1/2" above tubesheet |
| 12  | 39     | 45       | O.D.         | At top of tubesheet  |
| 12  | 40     | 65       | O.D.         | 1/2" above tubesheet |
| 12  | 65     | 21       | O.D.         | 1/2" above tubesheet |
| 13  | 26     | 28       | O.D.         | 1/2" above tubesheet |
| 13  | 27     | 21       | O.D.         | 1/2" above tubesheet |
| 13  | 32     | 34       | O.D.         | 1/2" above tubesheet |
| 13  | 69     | 38       | O.D.         | 1/2" above tubesheet |
| 14  | 68     | 28       | O.D.         | 1/2" above tubesheet |
| 15  | 40     | 37       | O.D.         | 1" above tubesheet   |
| 15  | 44     | 48       | O.D.         | 1/2" above tubesheet |
|     |        | 62       | O.D.         | 1" above tubesheet   |
| 15  | 46     | 31       | O.D.         | 1" above tubesheet   |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION                   |
|-----|--------|----------|--------|----------------------------|
| 15  | 49     | 36       | O.D.   | 1" above tubesheet         |
| 15  | 58     | 36       | O.D.   | 1" above tubesheet         |
| 15  | 68     | 28       | O.D.   | 1/2" above tubesheet       |
| 15  | 69     | 24       | O.D.   | 1/2" above tubesheet       |
| 16  | 37     | 50       | O.D.   | 1" above tubesheet         |
| 16  | 44     | 48       | O.D.   | 1/2" above tubesheet       |
| 16  | 46     | 50       | O.D.   | 1" above tubesheet         |
| 16  | 58     | 100      | O.D.   | 1" above tubesheet, leaker |
| 17  | 23     | 28       | O.D.   | At top of tubesheet        |
| 17  | 37     | 24       | O.D.   | 1/2" above tubesheet       |
| 17  | 39     | 40       | O.D.   | 1/2" above tubesheet       |
| 17  | 44     | 32       | O.D.   | 1/2" above tubesheet       |
| 18  | 42     | 34       | O.D.   | 1" above tubesheet         |
| 18  | 44     | 23       | O.D.   | 1" above tubesheet         |
| 18  | 48     | 30       | O.D.   | 1" above tubesheet         |
| 18  | 65     | 27       | O.D.   | 1/2" above tubesheet       |
| 19  | 48     | 46       | O.D.   | 1" above tubesheet         |
|     |        | 22       | O.D.   | 1/2" above tubesheet       |
| 19  | 64     | 32       | O.D.   | 1/2" above tubesheet       |
| 20  | 25     | 40       | O.D.   | 1/2" above tubesheet       |
| 20  | 64     | 32       | O.D.   | 1/2" above tubesheet       |
| 20  | 65     | 32       | O.D.   | 1/2" above tubesheet       |
| 21  | 27     | 29       | O.D.   | 1/2" above tubesheet       |
| 21  | 64     | 25       | O.D.   | 1/2" above tubesheet       |
| 22  | 34     | 26       | O.D.   | 1/2" above tubesheet       |
| 22  | 41     | 62       | O.D.   | 1" above tubesheet         |
| 22  | 55     | 44       | O.D.   | 1/2" above tubesheet       |
| 23  | 40     | 26       | O.D.   | 1/2" above tubesheet       |
| 23  | 54     | 25       | O.D.   | 1/2" above tubesheet       |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 23  | 55     | 25       | O.D.   | 1/2" above tubesheet |
| 24  | 26     | 35       | O.D.   | 1/2" above tubesheet |
| 24  | 27     | 35       | O.D.   | 1/2" above tubesheet |
| 24  | 41     | 58       | O.D.   | 1" above tubesheet   |
| 24  | 55     | 36       | O.D.   | 1" above tubesheet   |
| 24  | 63     | 47       | O.D.   | 1/2" above tubesheet |
| 25  | 26     | 38       | O.D.   | 1/2" above tubesheet |
| 25  | 27     | 24       | O.D.   | 1/2" above tubesheet |
| 25  | 37     | 72       | O.D.   | 1/2" above tubesheet |
| 25  | 41     | 98       | O.D.   | At top of tubesheet  |
| 25  | 42     | 44       | O.D.   | 1/2" above tubesheet |
| 25  | 47     | 30       | O.D.   | 1" above tubesheet   |
|     |        | 48       | O.D.   | 3/4" above tubesheet |
|     |        | 53       | O.D.   | 1/2" above tubesheet |
| 25  | 53     | 28       | O.D.   | 1" above tubesheet   |
| 25  | 54     | 25       | O.D.   | 1" above tubesheet   |
| 25  | 55     | 37       | O.D.   | 1/2" above tubesheet |
| 25  | 56     | 62       | O.D.   | 1" above tubesheet   |
| 25  | 60     | 23       | O.D.   | 1/2" above tubesheet |
| 26  | 25     | 33       | O.D.   | 1/2" above tubesheet |
| 26  | 26     | 48       | O.D.   | 1/2" above tubesheet |
| 26  | 29     | 60       | O.D.   | 1/2" above tubesheet |
| 26  | 30     | 45       | O.D.   | 1/2" above tubesheet |
| 26  | 35     | 38       | O.D.   | 1" above tubesheet   |
| 26  | 44     | 38       | O.D.   | 1/2" above tubesheet |
| 26  | 59     | 28       | O.D.   | 1" above tubesheet   |
| 26  | 60     | 34       | O.D.   | 1" above tubesheet   |
| 27  | 27     | 46       | O.D.   | At top of tubesheet  |
| 27  | 29     | 62       | O.D.   | 1/2" above tubesheet |



EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 27  | 30     | 85       | O.D.   | 1/2" above tubesheet |
| 27  | 35     | 64       | O.D.   | At top of tubesheet  |
| 27  | 36     | 60       | O.D.   | 1/2" above tubesheet |
| 27  | 37     | 58       | O.D.   | 1/2" above tubesheet |
| 27  | 38     | 31       | O.D.   | 1" above tubesheet   |
| 27  | 39     | 49       | O.D.   | 1" above tubesheet   |
| 27  | 40     | 41       | O.D.   | 1" above tubesheet   |
| 27  | 43     | 24       | O.D.   | 1/2" above tubesheet |
| 28  | 36     | 60       | O.D.   | 1/2" above tubesheet |
| 28  | 37     | 99       | O.D.   | At top of tubesheet  |
| 28  | 38     | 58       | O.D.   | 1" above tubesheet   |
| 28  | 39     | 89       | O.D.   | 1" above tubesheet   |
| 28  | 40     | 58       | O.D.   | 1/2" above tubesheet |
| 28  | 41     | 52       | O.D.   | 1" above tubesheet   |
| 28  | 43     | 72       | O.D.   | 1" above tubesheet   |
| 28  | 47     | 69       | O.D.   | 1/2" above tubesheet |
| 29  | 38     | 52       | O.D.   | 1" above tubesheet   |
| 29  | 39     | 38       | O.D.   | 1" above tubesheet   |
| 29  | 40     | 33       | O.D.   | 1/2" above tubesheet |
| 29  | 41     | 42       | O.D.   | 1" above tubesheet   |
| 29  | 43     | 68       | O.D.   | 1" above tubesheet   |
| 29  | 55     | 22       | O.D.   | 1/2" above tubesheet |
| 29  | 56     | 27       | O.D.   | 1/2" above tubesheet |
| 30  | 40     | 80       | O.D.   | 1/2" above tubesheet |
| 30  | 41     | 31       | O.D.   | 1/2" above tubesheet |
| 30  | 42     | 38       | O.D.   | 1" above tubesheet   |
| 30  | 50     | 36       | O.D.   | 1/2" above tubesheet |
| 30  | 51     | 50       | O.D.   | 1/2" above tubesheet |
| 30  | 54     | 26       | O.D.   | 1/2" above tubesheet |
| 30  | 57     | 68       | O.D.   | 1/2" above tubesheet |
| 32  | 42     | 52       | O.D.   | At top of tubesheet  |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 32  | 46     | 52       | O.D.   | At top of tubesheet  |
| 32  | 52     | 30       | O.D.   | 1/2" above tubesheet |
| 32  | 54     | 23       | O.D.   | 1/2" above tubesheet |
| 33  | 54     | 30       | O.D.   | 1/2" above tubesheet |
| 34  | 55     | 70       | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 4   | 68     | <20      | O.D.   | 1/2" above tubesheet |
| 4   | 69     | <20      | O.D.   | 1/2" above tubesheet |
| 5   | 22     | <20      | O.D.   | 1/2" above tubesheet |
| 5   | 24     | <20      | O.D.   | 1/2" above tubesheet |
| 5   | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 6   | 22     | <20      | O.D.   | 1/2" above tubesheet |
| 6   | 65     | <20      | O.D.   | 1/2" above tubesheet |
| 6   | 66     | <20      | O.D.   | 1/2" above tubesheet |
| 6   | 69     | <20      | O.D.   | 1/2" above tubesheet |
| 7   | 19     | <20      | O.D.   | 1/2" above tubesheet |
| 7   | 20     | <20      | O.D.   | At top of tubesheet  |
| 7   | 22     | <20      | O.D.   | 1/2" above tubesheet |
| 7   | 24     | <20      | O.D.   | At top of tubesheet  |
| 7   | 25     | <20      | O.D.   | At top of tubesheet  |
| 7   | 45     | <20      | O.D.   | At top of tubesheet  |
| 7   | 65     | <20      | O.D.   | At top of tubesheet  |
| 7   | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 7   | 68     | <20      | O.D.   | 1/2" above tubesheet |
| 7   | 69     | <20      | O.D.   | 1/2" above tubesheet |
| 8   | 24     | <20      | O.D.   | At top of tubesheet  |
| 8   | 45     | <20      | O.D.   | At top of tubesheet  |
| 8   | 68     | <20      | O.D.   | 1/2" above tubesheet |
| 8   | 69     | <20      | O.D.   | At top of tubesheet  |
| 9   | 51     | <20      | O.D.   | 1" above tubesheet   |
| 9   | 64     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 65     | <20      | O.D.   | At top of tubesheet  |
| 9   | 66     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 67     | <20      | O.D.   | At top of tubesheet  |



EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 9   | 69     | <20      | O.D.   | At top of tubesheet  |
| 10  | 21     | <20      | O.D.   | 1/2" above tubesheet |
| 10  | 25     | <20      | O.D.   | At top of tubesheet  |
| 10  | 26     | <20      | O.D.   | 1/2" above tubesheet |
| 10  | 28     | <20      | O.D.   | 1/2" above tubesheet |
| 10  | 64     | <20      | O.D.   | At top of tubesheet  |
| 10  | 65     | <20      | O.D.   | At top of tubesheet  |
| 11  | 23     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 26     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 27     | <20      | O.D.   | At top of tubesheet  |
| 11  | 28     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 29     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 30     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 43     | <20      | O.D.   | At top of tubesheet  |
| 11  | 64     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 65     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 67     | <20      | O.D.   | At top of tubesheet  |
| 11  | 68     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 69     | <20      | O.D.   | At top of tubesheet  |
| 12  | 25     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 26     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 27     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 28     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 30     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 31     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 32     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 12  | 34     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 44     | <20      | O.D.   | At top of tubesheet  |
|     |        | <20      | O.D.   | 24" above tubesheet  |
| 12  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 62     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 64     | 20       | O.D.   | 1/2" above tubesheet |
| 12  | 66     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 68     | <20      | O.D.   | At top of tubesheet  |
| 12  | 69     | <20      | O.D.   | At top of tubesheet  |
| 13  | 31     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 33     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 35     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 46     | <20      | O.D.   | 5" above tubesheet   |
| 13  | 47     | <20      | O.D.   | 1" above tubesheet   |
| 13  | 64     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 65     | 20       | O.D.   | 1/2" above tubesheet |
| 13  | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 68     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 25     | 20       | O.D.   | 1/2" above tubesheet |
| 14  | 27     | <20      | O.D.   | At top of tubesheet  |
| 14  | 29     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 31     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 35     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 36     | <20      | O.D.   | 1" above tubesheet   |
| 14  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 43     | <20      | O.D.   | At top of tubesheet  |



EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/Setpember 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 14  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 45     | <20      | O.D.   | 1" above tubesheet   |
| 14  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 58     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 59     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 62     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 63     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 64     | <20      | O.D.   | At top of tubesheet  |
| 14  | 66     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 34     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 36     | <20      | O.D.   | 1" above tubesheet   |
| 15  | 43     | <20      | O.D.   | 2" above tubesheet   |
| 15  | 45     | <20      | O.D.   | At top of tubesheet  |
| 15  | 63     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 64     | <20      | O.D.   | At top of tubesheet  |
| 15  | 65     | <20      | O.D.   | At top of tubesheet  |
| 15  | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 24     | <20      | O.D.   | At top of tubesheet  |
| 16  | 27     | <20      | O.D.   | At top of tubesheet  |
| 16  | 29     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 34     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 35     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 36     | <20      | O.D.   | 1" above tubesheet   |
| 16  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 43     | <20      | O.D.   | 3" above tubesheet   |
| 16  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 56     | <20      | O.D.   | 1" above tubesheet   |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 16  | 57     | <20      | O.D.   | 1" above tubesheet   |
| 16  | 61     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 24     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 29     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 33     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 34     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 35     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 36     | <20      | O.D.   | 1" above tubesheet   |
| 17  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 46     | 20       | O.D.   | 1" above tubesheet   |
| 18  | 23     | <20      | O.D.   | At top of tubesheet  |
| 18  | 28     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 29     | <20      | O.D.   | At top of tubesheet  |
| 18  | 30     | <20      | O.D.   | At top of tubesheet  |
| 18  | 36     | <20      | O.D.   | 1" above tubesheet   |
| 18  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 46     | <20      | O.D.   | 1" above tubesheet   |
| 18  | 47     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 52     | <20      | O.D.   | 1" above tubesheet   |
| 18  | 66     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 67     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 35     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 36     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 66     | <20      | O.D.   | At top of tubesheet  |
| 20  | 26     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 46     | <20      | O.D.   | 24" above tubesheet  |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION                   |
|-----|--------|----------|--------|----------------------------|
| 21  | 25     | <20      | O.D.   | 1/2" above tubesheet       |
| 21  | 33     | <20      | O.D.   | 1/2" above tubesheet       |
| 21  | 67     | <20      | O.D.   | At top of tubesheet        |
| 22  | 28     | <20      | O.D.   | 18" above tubesheet        |
| 22  | 33     | <20      | O.D.   | 1/2" above tubesheet       |
| 22  | 53     | <20      | O.D.   | 1/2" above tubesheet       |
| 22  | 54     | 20       | O.D.   | 1" to 1/2" above tubesheet |
| 22  | 56     | <20      | O.D.   | 1/2" above tubesheet       |
| 22  | 57     | <20      | O.D.   | 1/2" above tubesheet       |
| 22  | 58     | <20      | O.D.   | 1/2" above tubesheet       |
| 22  | 64     | <20      | O.D.   | 1/2" above tubesheet       |
| 22  | 65     | <20      | O.D.   | At top of tubesheet        |
| 23  | 53     | <20      | O.D.   | 1" above tubesheet         |
| 23  | 56     | <20      | O.D.   | 1/2" above tubesheet       |
| 23  | 64     | <20      | O.D.   | 1/2" above tubesheet       |
| 24  | 40     | <20      | O.D.   | 1/2" above tubesheet       |
| 24  | 42     | <20      | O.D.   | 1/2" above tubesheet       |
| 24  | 53     | 20       | O.D.   | 1/2" above tubesheet       |
| 24  | 54     | <20      | O.D.   | 1/2" above tubesheet       |
| 24  | 56     | <20      | O.D.   | 1" above tubesheet         |
| 24  | 59     | <20      | O.D.   | 24" above tubesheet        |
| 25  | 31     | <20      | O.D.   | At top of tubesheet        |
| 25  | 32     | <20      | O.D.   | At top of tubesheet        |
| 25  | 38     | <20      | O.D.   | At top of tubesheet        |
| 25  | 52     | <20      | O.D.   | 1" above tubesheet         |
| 25  | 57     | <20      | O.D.   | 1/2" above tubesheet       |
| 25  | 62     | <20      | O.D.   | 1/2" above tubesheet       |
| 25  | 65     | <20      | O.D.   | 30" above tubesheet        |
| 26  | 27     | <20      | O.D.   | 1/2" above tubesheet       |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 26  | 31     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 36     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 38     | <20      | O.D.   | 1" above tubesheet   |
| 26  | 39     | <20      | O.D.   | At top of tubesheet  |
| 26  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 57     | <20      | O.D.   | 1" above tubesheet   |
| 26  | 58     | <20      | O.D.   | 1" above tubesheet   |
| 27  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 33     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 42     | <20      | O.D.   | 1" above tubesheet   |
| 28  | 47     | <20      | O.D.   | 15" above tubesheet  |
| 29  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 38     | <20      | O.D.   | At top of tubesheet  |
| 29  | 42     | <20      | O.D.   | 1" above tubesheet   |
| 29  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 38     | <20      | O.D.   | At top of tubesheet  |
| 30  | 39     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 55     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 43     | <20      | O.D.   | At top of tubesheet  |
| 31  | 50     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

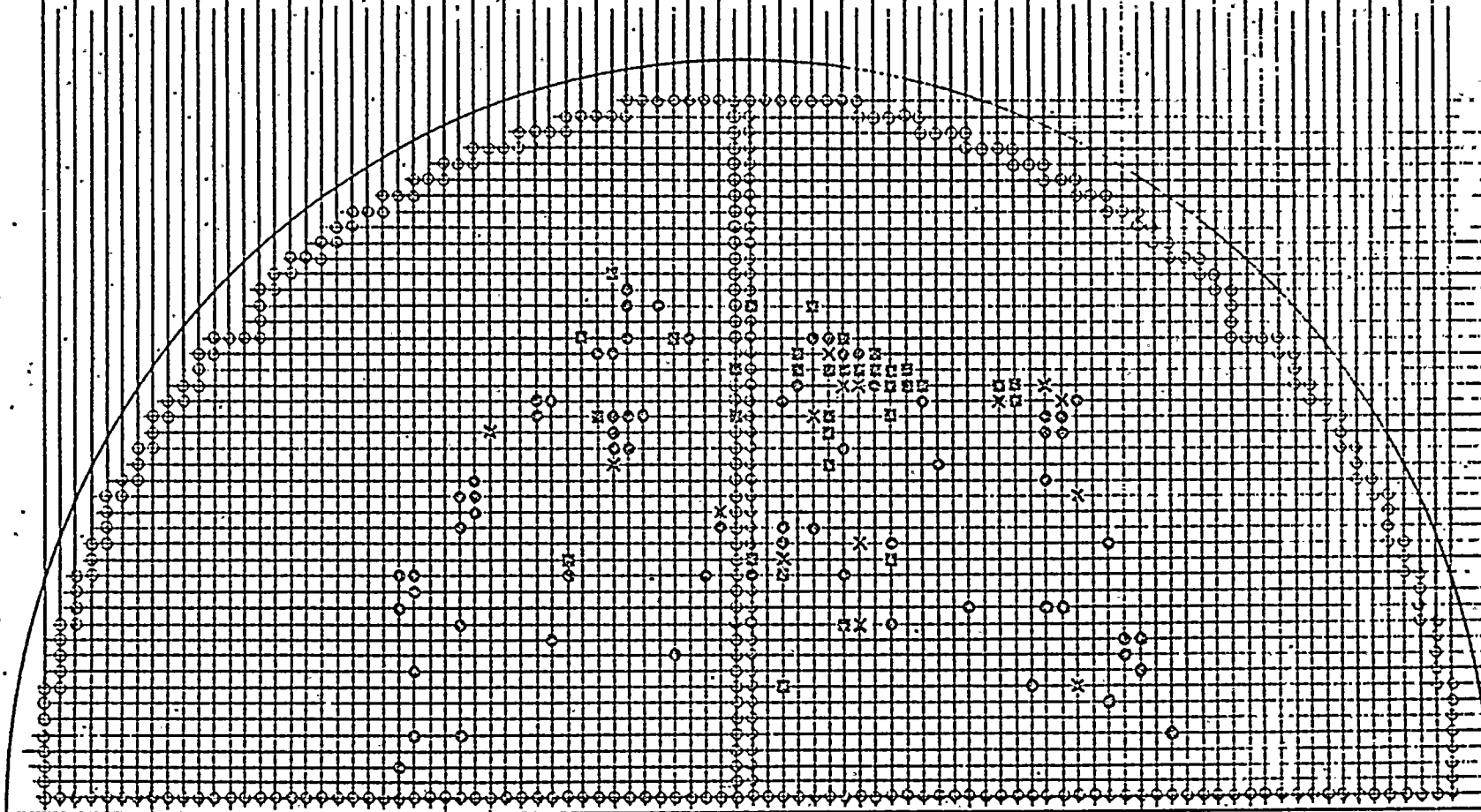
| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 31  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 55     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 56     | <20      | O.D.   | 1/2" above tubesheet |
| 32  | 41     | <20      | O.D.   | At top of tubesheet  |
| 32  | 43     | <20      | O.D.   | At top of tubesheet  |
| 32  | 53     | <20      | O.D.   | At top of tubesheet  |
| 33  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 33  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 33  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 34  | 54     | <20      | O.D.   | 1/2" above tubesheet |
| 35  | 55     | <20      | O.D.   | 1/2" above tubesheet |



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



45 44  
43 42  
41 40  
39 38  
37 36  
35 34  
33 32  
31 30  
29 28  
27 26  
25 24  
23 22  
21 20  
19 18  
17 16  
15 14  
13 12  
11 10  
9 8  
7 6  
5 4  
3 2

ROWS

← MANWAY

A-INLET  
 ■ ≥50%  
 X 40-49%  
 ○ 21-39%

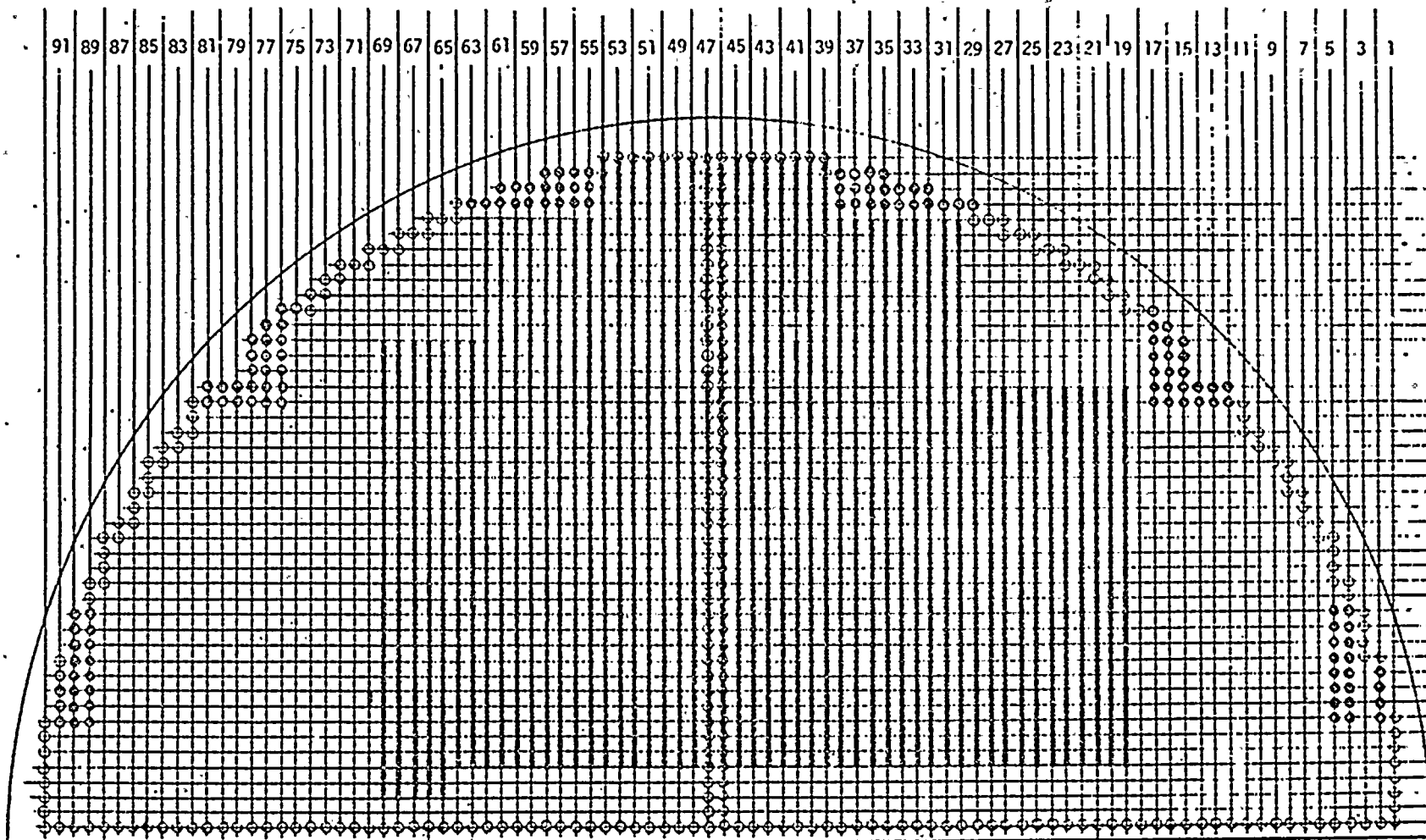
NOZZLE →



# COLUMNS

92 90 88 85 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



45  
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3  
2

ROWS

MANWAY

A-INLET  
 | INSPECTED UP TO FIRST SUPPORT.  
 ○ INSPECTED COMPLETELY AROUND U-BEND  
 ⊗ INSPECTED AS FAR AS POSSIBLE AROUND U-BEND

NOZZLE



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 25 KHZ

DATE: August 1974

## CRUD LEVEL MEASUREMENTS PRE AND POST LANCING

| ROW | COL | HEIGHT |      | ROW | COL | HEIGHT |      |
|-----|-----|--------|------|-----|-----|--------|------|
|     |     | PRE    | POST |     |     | PRE    | POST |
| 8   | 12  | 0      |      | 8   | 58  | 1/2"   |      |
| 8   | 14  | 0      |      | 8   | 60  | 1/4"   |      |
| 8   | 16  | 0      |      | 8   | 62  | 1"     |      |
| 8   | 18  | 1/2"   |      | 8   | 64  | 1/2"   |      |
| 8   | 20  | 1/2"   |      | 8   | 66  | 1/2"   |      |
| 8   | 22  | 1"     |      |     |     |        |      |
| 8   | 24  | 1"     |      |     |     |        |      |
| 8   | 26  | 1/2"   |      |     |     |        |      |
| 8   | 28  | 1/2"   |      |     |     |        |      |
| 8   | 30  | 0      |      |     |     |        |      |
| 8   | 32  | 0      |      |     |     |        |      |
| 8   | 34  | 0      |      |     |     |        |      |
| 8   | 36  | 0      |      |     |     |        |      |
| 8   | 38  | 0      |      |     |     |        |      |
| 8   | 40  | 0      |      |     |     |        |      |
| 8   | 42  | 0      |      |     |     |        |      |
| 8   | 44  | 1/2"   |      |     |     |        |      |
| 8   | 46  | 1/2"   |      |     |     |        |      |
| 8   | 48  | 0      |      |     |     |        |      |
| 8   | 50  | 0      |      |     |     |        |      |
| 8   | 52  | 0      |      |     |     |        |      |
| 8   | 54  | 0      |      |     |     |        |      |
| 8   | 56  | 0      |      |     |     |        |      |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

TEST FREQUENCY: 25 KHZ

DATE: August 1974

## CRUD LEVEL MEASUREMENTS PRE AND POST LANCING

| ROW | COL | HEIGHT |      | ROW | COL | HEIGHT |      |
|-----|-----|--------|------|-----|-----|--------|------|
|     |     | PRE    | POST |     |     | PRE    | POST |
| 14  | 12  | 0      |      | 21  | 12  | 0      |      |
| 14  | 14  | 0      |      | 21  | 14  | 0      |      |
| 14  | 16  | 0      |      | 21  | 16  | 0      |      |
| 14  | 18  | 0      |      | 21  | 18  | 0      |      |
| 14  | 20  | 0      |      | 21  | 20  | 0      |      |
| 14  | 22  | 1"     |      | 21  | 22  | 0      |      |
| 14  | 24  | 1/2"   |      | 21  | 24  | 1/2"   |      |
| 14  | 26  | 1"     |      | 21  | 26  | 1/2"   |      |
| 14  | 28  | 1"     |      | 21  | 28  | 1"     |      |
| 14  | 30  | 1"     |      | 21  | 30  | 1/2"   |      |
| 14  | 32  | 3"     |      | 21  | 32  | 1/2"   |      |
| 14  | 34  | 3"     |      | 21  | 34  | 1/2"   |      |
| 14  | 36  | 3"     |      | 21  | 36  | 1/2"   |      |
| 14  | 38  | 2-1/2" |      | 21  | 38  | 1/2"   |      |
| 14  | 40  | 2"     |      | 21  | 40  | 1"     |      |
| 14  | 42  | 2"     |      | 21  | 42  | 1/2"   |      |
| 14  | 44  | 2-1/2" |      | 21  | 44  | 1/2"   |      |
| 14  | 46  | 3"     |      | 21  | 46  | 1/2"   |      |
| 14  | 48  | 3"     |      | 21  | 48  | 1"     |      |
| 14  | 50  | 2-1/2" |      | 21  | 50  | 2-1/2" |      |
| 14  | 52  | 1-1/2" |      | 21  | 52  | 1"     |      |
| 14  | 54  | 3"     |      | 21  | 54  | 2-1/2" |      |
| 14  | 56  | 1-1/2" |      | 21  | 56  | 1/2"   |      |
| 14  | 58  | 1-1/2" |      | 21  | 58  | 1-1/2" |      |
| 14  | 60  | 1/2"   |      | 21  | 60  | 1/2"   |      |
| 14  | 62  | 1-1/2" |      | 21  | 62  | 1"     |      |
| 14  | 64  | 1/2"   |      | 21  | 64  | 1/2"   |      |
| 14  | 66  | 1/2"   |      | 21  | 66  | 1/2"   |      |

# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Inlet

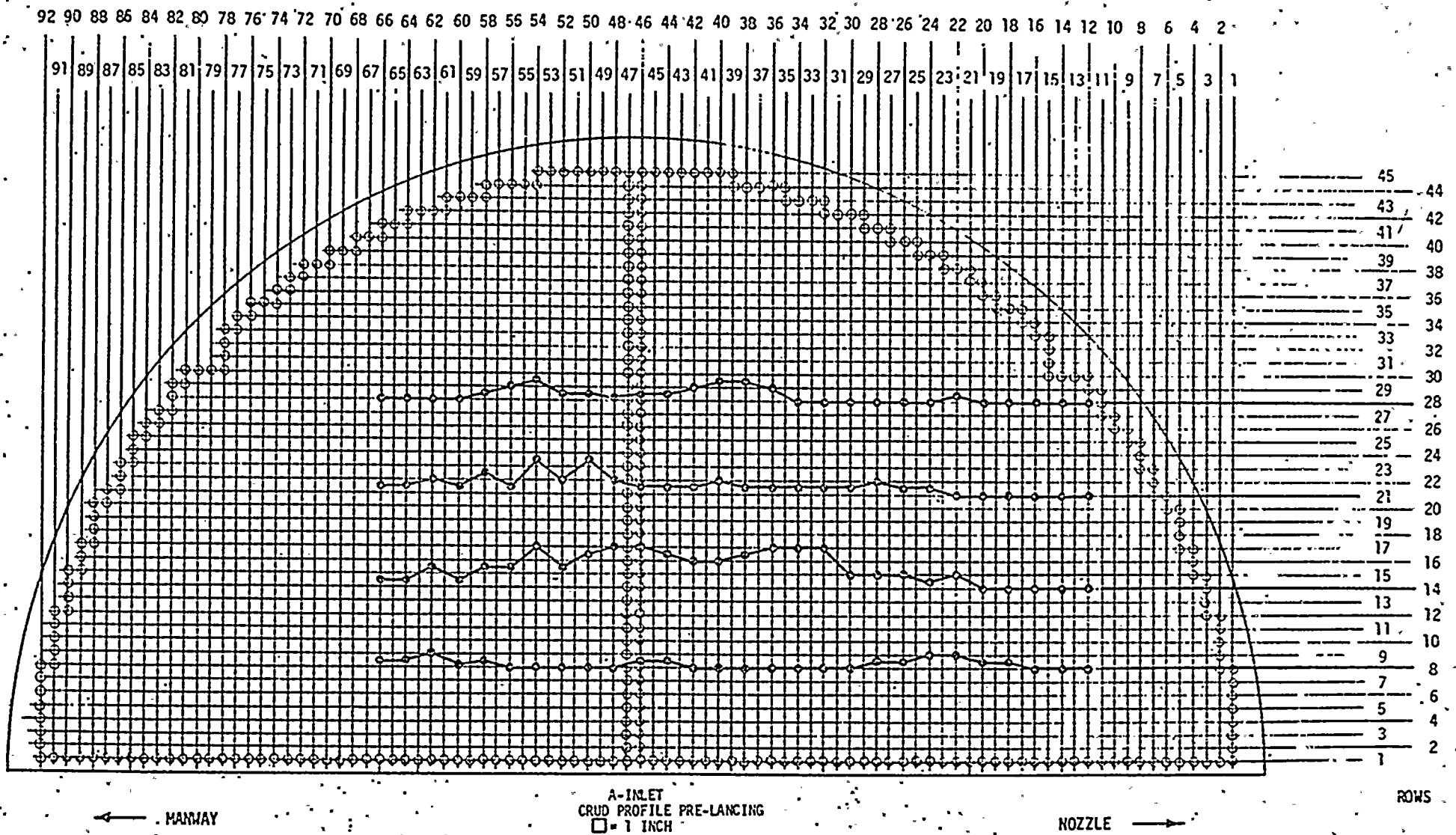
TEST FREQUENCY: 25 KHZ

DATE: August 1974

## CRUD LEVEL MEASUREMENTS PRE AND POST LANCING

| ROW | COL | HEIGHT |      | ROW | COL | HEIGHT |      |
|-----|-----|--------|------|-----|-----|--------|------|
|     |     | PRE    | POST |     |     | PRE    | POST |
| 28  | 12  | 0      |      |     |     |        |      |
| 28  | 14  | 0      |      |     |     |        |      |
| 28  | 16  | 0      |      |     |     |        |      |
| 28  | 18  | 0      |      |     |     |        |      |
| 28  | 20  | 0      |      |     |     |        |      |
| 28  | 22  | 1/2"   |      |     |     |        |      |
| 28  | 24  | 0      |      |     |     |        |      |
| 28  | 26  | 0      |      |     |     |        |      |
| 28  | 28  | 0      |      |     |     |        |      |
| 28  | 30  | 0      |      |     |     |        |      |
| 28  | 32  | 0      |      |     |     |        |      |
| 28  | 34  | 0      |      |     |     |        |      |
| 28  | 36  | 1"     |      |     |     |        |      |
| 28  | 38  | 1-1/2" |      |     |     |        |      |
| 28  | 40  | 1-1/2" |      |     |     |        |      |
| 28  | 42  | 1"     |      |     |     |        |      |
| 28  | 44  | 1/2"   |      |     |     |        |      |
| 28  | 46  | 1/2"   |      |     |     |        |      |
| 28  | 48  | 1/4"   |      |     |     |        |      |
| 28  | 50  | 1/2"   |      |     |     |        |      |
| 28  | 52  | 1/2"   |      |     |     |        |      |
| 28  | 54  | 1-1/2" |      |     |     |        |      |
| 28  | 56  | 1"     |      |     |     |        |      |
| 28  | 58  | 1/2"   |      |     |     |        |      |
| 28  | 60  | 0      |      |     |     |        |      |
| 28  | 62  | 0      |      |     |     |        |      |
| 28  | 64  | 0      |      |     |     |        |      |
| 28  | 66  | 0      |      |     |     |        |      |

# COLUMNS





# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Outlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 20  | 38     | 25       | O.D.   | 1/2" above tubesheet |
| 23  | 46     | 23       | O.D.   | 1" above tubesheet   |
| 24  | 45     | 23       | O.D.   | 1/2" above tubesheet |
| 24  | 46     | 23       | O.D.   | 1/2" above tubesheet |
| 26  | 46     | 23       | O.D.   | 1/2" above tubesheet |
| 27  | 46     | 31       | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Outlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 13  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 39     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 39     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 39     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

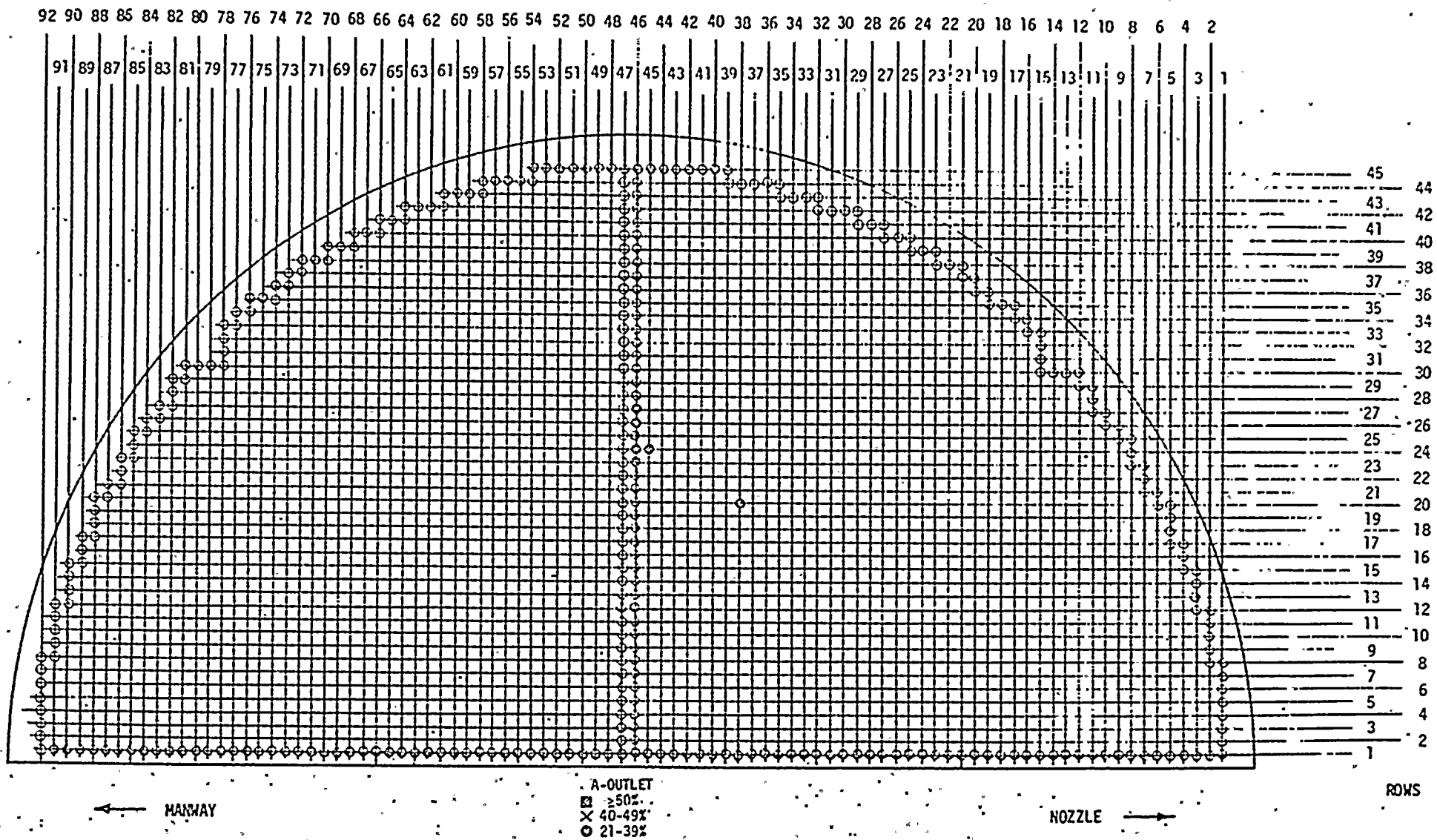
STEAM GENERATOR: A Outlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 22  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 25  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 46     | <20      | O.D.   | 1/2" above tubesheet |

# COLUMNS

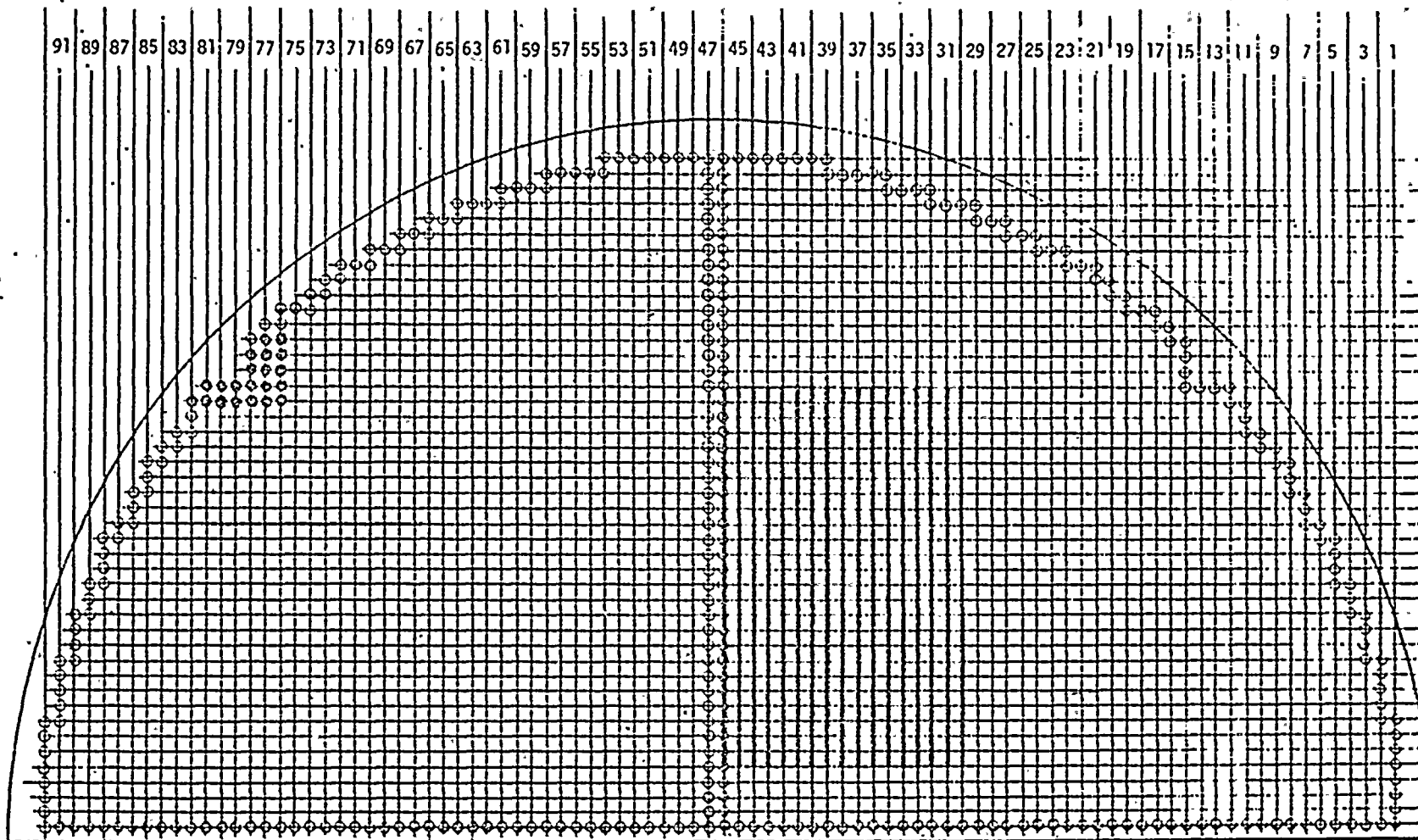




# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



45 44  
43 42  
41 40  
39 38  
37 36  
35 34  
33 32  
31 30  
29 28  
27 26  
25 24  
23 22  
21 20  
19 18  
17 16  
15 14  
13 12  
11 10  
9 8  
7 6  
5 4  
3 2

ROWS

← MANWAY

A-OUTLET  
! INSPECTED TO THE FIRST SUPPORT  
○ INSPECTED COMPLETELY AROUND U-BEND  
○ INSPECTED AS FAR AS POSSIBLE AROUND U-BEND

NOZZLE →



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Outlet

TEST FREQUENCY: 25 KHZ

DATE: August 1974

## CRUD LEVEL MEASUREMENTS PRE AND POST LANCING

| ROW | COL | HEIGHT |      | ROW | COL | HEIGHT |      |
|-----|-----|--------|------|-----|-----|--------|------|
|     |     | PRE    | POST |     |     | PRE    | POST |
| 8   | 20  | 1-1/2" |      | 14  | 20  | 2"     |      |
| 8   | 22  | 2"     |      | 14  | 22  | 2-1/2" |      |
| 8   | 24  | 3"     |      | 14  | 24  | 4"     |      |
| 8   | 26  | 4"     |      | 14  | 26  | 4-1/2" |      |
| 8   | 28  | 4"     |      | 14  | 28  | 4-1/2" |      |
| 8   | 30  | 4"     |      | 14  | 30  | 5-1/2" |      |
| 8   | 32  | 4"     |      | 14  | 32  | 4"     |      |
| 8   | 34  | 3-1/2" |      | 14  | 34  | 3-1/2" |      |
| 8   | 36  | 3-1/2" |      | 14  | 36  | 4"     |      |
| 8   | 38  | 3-1/2" |      | 14  | 38  | 4"     |      |
| 8   | 40  | 4-1/2" |      | 14  | 40  | 4"     |      |
| 8   | 42  | 5-1/2" |      | 14  | 42  | 4"     |      |
| 8   | 44  | 5"     |      | 14  | 44  | 4-1/2" |      |
| 8   | 46  | 4-1/2" |      | 14  | 46  | 4-1/2" |      |
| 8   | 54  | 4-1/2" |      | 14  | 54  | 3"     |      |
| 8   | 56  | 3-1/2" |      | 14  | 56  | 3"     |      |
| 8   | 58  | 3"     |      | 14  | 58  | 3"     |      |
| 8   | 60  | 3"     |      | 14  | 60  | 3-1/2" |      |
| 8   | 62  | 3"     |      | 14  | 62  | 3"     |      |
| 8   | 64  | 3"     |      | 14  | 64  | 3-1/2" |      |
| 8   | 66  | 3-1/2" |      | 14  | 66  | 3-1/2" |      |
| 8   | 68  | 4"     |      | 14  | 68  | 3-1/2" |      |
| 8   | 70  | 4"     |      | 14  | 70  | 3"     |      |
| 8   | 72  | 3"     |      | 14  | 72  | 1-1/2" |      |
| 8   | 74  | 2"     |      | 14  | 74  | 1"     |      |
| 8   | 76  | 1"     |      | 14  | 76  | 0      |      |
| 8   | 78  | 0      |      | 14  | 78  | 0      |      |
| 8   | 80  | 0      |      | 14  | 80  | 0      |      |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: A Outlet

TEST FREQUENCY: 25 KHZ

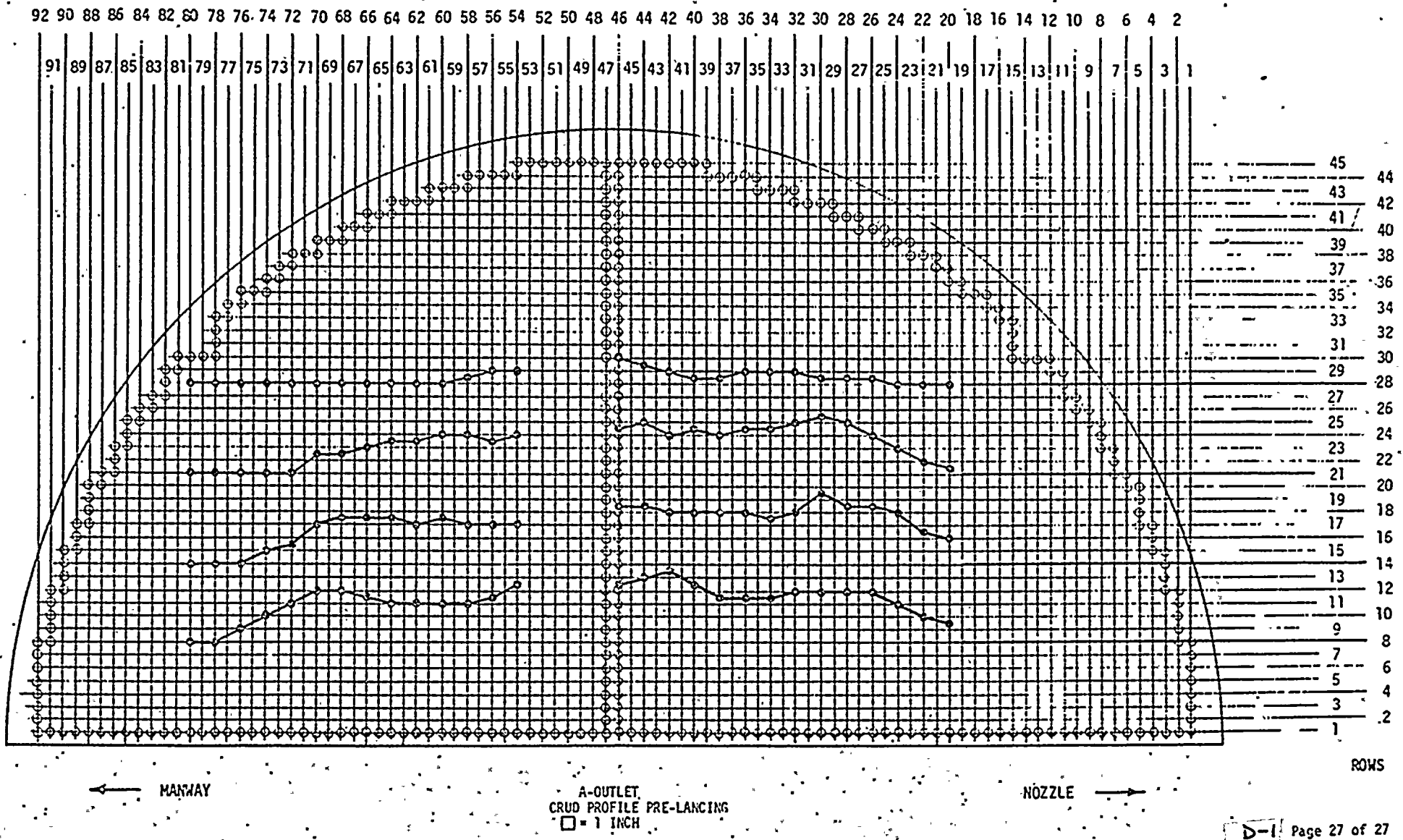
DATE: August 1974

## CRUD LEVEL MEASUREMENTS PRE AND POST LANCING

| ROW | COL | HEIGHT |      | ROW | COL | HEIGHT |      |
|-----|-----|--------|------|-----|-----|--------|------|
|     |     | PRE    | POST |     |     | PRE    | POST |
| 21  | 20  | 1/2"   |      | 28  | 20  | 0      |      |
| 21  | 22  | 1"     |      | 28  | 22  | 0      |      |
| 21  | 24  | 2"     |      | 28  | 24  | 0      |      |
| 21  | 26  | 3"     |      | 28  | 26  | 1/2"   |      |
| 21  | 28  | 4"     |      | 28  | 28  | 1/2"   |      |
| 21  | 30  | 4-1/2" |      | 28  | 30  | 1/2"   |      |
| 21  | 32  | 4"     |      | 28  | 32  | 1"     |      |
| 21  | 34  | 3-1/2" |      | 28  | 34  | 1"     |      |
| 21  | 36  | 3-1/2" |      | 28  | 36  | 1"     |      |
| 21  | 38  | 3"     |      | 28  | 38  | 1/2"   |      |
| 21  | 40  | 3-1/2" |      | 28  | 40  | 1/2"   |      |
| 21  | 42  | 3"     |      | 28  | 42  | 1"     |      |
| 21  | 44  | 4"     |      | 28  | 44  | 1-1/2" |      |
| 21  | 46  | 3-1/2" |      | 28  | 46  | 2"     |      |
| 21  | 54  | 3"     |      | 28  | 54  | 1"     |      |
| 21  | 56  | 2-1/2" |      | 28  | 56  | 1"     |      |
| 21  | 58  | 3"     |      | 28  | 58  | 1/2"   |      |
| 21  | 60  | 3"     |      | 28  | 60  | 0      |      |
| 21  | 62  | 2-1/2" |      | 28  | 62  | 0      |      |
| 21  | 64  | 2-1/2" |      | 28  | 64  | 0      |      |
| 21  | 66  | 2"     |      | 28  | 66  | 0      |      |
| 21  | 68  | 1-1/2" |      | 28  | 68  | 0      |      |
| 21  | 70  | 1-1/2" |      | 28  | 70  | 0      |      |
| 21  | 72  | 0      |      | 28  | 72  | 0      |      |
| 21  | 74  | 0      |      | 28  | 74  | 0      |      |
| 21  | 76  | 0      |      | 28  | 76  | 0      |      |
| 21  | 78  | 0      |      | 28  | 78  | 0      |      |
| 21  | 80  | 0      |      | 28  | 80  | 0      |      |



# COLUMNS





APPENDIX D-2



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 5   | 71     | 44       | O.D.   | 1/2" above tubesheet |
| 6   | 64     | 50       | O.D.   | At top of tubesheet  |
| 6   | 65     | 48       | O.D.   | 1/2" above tubesheet |
| 7   | 81     | 46       | O.D.   | 1" above tubesheet   |
| 9   | 30     | 36       | O.D.   | At top of tubesheet  |
| 9   | 67     | 38       | O.D.   | At top of tubesheet  |
| 9   | 79     | 42       | O.D.   | 1/2" above tubesheet |
| 9   | 80     | 49       | O.D.   | 1/2" above tubesheet |
| 9   | 82     | 48       | O.D.   | 1/2" above tubesheet |
| 10  | 22     | 28       | O.D.   | 1/2" above tubesheet |
| 10  | 81     | 49       | O.D.   | 1/2" above tubesheet |
| 11  | 23     | 41       | O.D.   | 1/2" above tubesheet |
| 11  | 48     | 76       | O.D.   | 1/2" above tubesheet |
| 11  | 80     | 30       | O.D.   | 1/2" above tubesheet |
| 11  | 81     | 29       | O.D.   | 1/2" above tubesheet |
| 11  | 82     | 46       | O.D.   | 1/2" above tubesheet |
| 12  | 21     | 22       | O.D.   | 1/2" above tubesheet |
| 12  | 22     | 32       | O.D.   | 1/2" above tubesheet |
| 12  | 24     | 27       | O.D.   | 1/2" above tubesheet |
| 12  | 29     | 25       | O.D.   | At top of tubesheet  |
| 12  | 30     | 26       | O.D.   | At top of tubesheet  |
| 13  | 75     | 67       | O.D.   | 1" above tubesheet   |
|     |        | 60       | O.D.   | 1/2" above tubesheet |
| 14  | 26     | 38       | O.D.   | 1/2" above tubesheet |
| 15  | 35     | 21       | O.D.   | 1/2" above tubesheet |
| 15  | 36     | 21       | O.D.   | 1/2" above tubesheet |
| 15  | 40     | 42       | O.D.   | 1/2" above tubesheet |
| 15  | 41     | 38       | O.D.   | 1/2" above tubesheet |
| 16  | 32     | 46       | O.D.   | 1" above tubesheet   |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION               |
|-----|--------|----------|--------|------------------------|
| 16  | 36     | 24       | O.D.   | 2" above tubesheet     |
| 16  | 37     | 40       | O.D.   | 1" above tubesheet     |
| 16  | 38     | 55       | O.D.   | 1/2" above tubesheet   |
| 16  | 39     | 44       | O.D.   | 1" above tubesheet     |
| 16  | 39     | 30       | O.D.   | 1/2" above tubesheet   |
| 16  | 40     | 21       | O.D.   | 1" above tubesheet     |
| 17  | 34     | 44       | O.D.   | 1-1/2" above tubesheet |
| 17  | 35     | 35       | O.D.   | 1" above tubesheet     |
| 17  | 36     | 21       | O.D.   | 1" above tubesheet     |
| 17  | 38     | 30       | O.D.   | 1" above tubesheet     |
| 17  | 39     | 36       | O.D.   | 2-1/2" above tubesheet |
| 17  | 68     | 37       | O.D.   | 1/2" above tubesheet   |
| 18  | 34     | 23       | O.D.   | 1" above tubesheet     |
| 18  | 36     | 34       | O.D.   | 2" above tubesheet     |
| 18  | 37     | 38       | O.D.   | 2-1/2" above tubesheet |
| 18  | 39     | 36       | O.D.   | 3" above tubesheet     |
| 18  | 41     | 23       | O.D.   | 3" above tubesheet     |
| 18  | 45     | 23       | O.D.   | 2" above tubesheet     |
| 18  | 69     | 44       | O.D.   | 1/2" above tubesheet   |
| 18  | 70     | 26       | O.D.   | 1/2" above tubesheet   |
| 19  | 23     | 37       | O.D.   | At top of tubesheet    |
| 19  | 36     | 29       | O.D.   | 1/2" above tubesheet   |
| 19  | 37     | 38       | O.D.   | 1/2" above tubesheet   |
|     |        | 21       | O.D.   | 1" above tubesheet     |
| 19  | 39     | 40       | O.D.   | 1/2" above tubesheet   |
| 19  | 41     | 40       | O.D.   | 1" above tubesheet     |
| 19  | 42     | 40       | O.D.   | 2" above tubesheet     |
| 19  | 43     | 38       | O.D.   | 2" above tubesheet     |
| 19  | 44     | 25       | O.D.   | 3" above tubesheet     |
| 19  | 45     | 35       | O.D.   | 3" above tubesheet     |
| 19  | 46     | 32       | O.D.   | 3" above tubesheet     |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 19  | 58     | 32       | O.D.   | At top of tubesheet  |
| 20  | 37     | 29       | O.D.   | 1/2" above tubesheet |
| 20  | 39     | 40       | O.D.   | 1/2" above tubesheet |
| 20  | 43     | 30       | O.D.   | 1/2" above tubesheet |
| 20  | 44     | 33       | O.D.   | 1" above tubesheet   |
| 20  | 49     | 38       | O.D.   | 2" above tubesheet   |
| 20  | 55     | 27       | O.D.   | 1/2" above tubesheet |
| 21  | 38     | 27       | O.D.   | 1/2" above tubesheet |
| 21  | 45     | 26       | O.D.   | 1/2" above tubesheet |
| 22  | 40     | 22       | O.D.   | 1/2" above tubesheet |
| 22  | 45     | 50       | O.D.   | At top of tubesheet  |
| 22  | 53     | 26       | O.D.   | 1" above tubesheet   |
|     |        | 22       | O.D.   | 1/2" above tubesheet |
| 22  | 55     | 27       | O.D.   | 1" above tubesheet   |
| 24  | 27     | 23       | O.D.   | 1/2" above tubesheet |
| 24  | 28     | 50       | O.D.   | 1/2" above tubesheet |
| 24  | 29     | 36       | O.D.   | 1/2" above tubesheet |
| 25  | 25     | 21       | O.D.   | 1/2" above tubesheet |
| 25  | 26     | 95       | O.D.   | 1/2" above tubesheet |
| 25  | 27     | 95       | O.D.   | At top of tubesheet  |
| 25  | 28     | 72       | O.D.   | 1/2" above tubesheet |
| 25  | 29     | 70       | O.D.   | 1/2" above tubesheet |
| 25  | 30     | 23       | O.D.   | 1/2" above tubesheet |
| 26  | 25     | 54       | O.D.   | 1/2" above tubesheet |
| 26  | 26     | 84       | O.D.   | At top of tubesheet  |
| 26  | 27     | 74       | O.D.   | At top of tubesheet  |
| 26  | 28     | 70       | O.D.   | 1/2" above tubesheet |
|     |        | 34       | O.D.   | At top of tubesheet  |
| 26  | 29     | 50       | O.D.   | 1/2" above tubesheet |
| 26  | 50     | 40       | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 27  | 26     | 29       | O.D.   | 1" above tubesheet   |
|     |        | 29       | O.D.   | At top of tubesheet  |
| 27  | 27     | 67       | O.D.   | At top of tubesheet  |
| 27  | 28     | 82       | O.D.   | At top of tubesheet  |
| 27  | 29     | 83       | O.D.   | 1" above tubesheet   |
| 27  | 30     | 60       | O.D.   | 1" above tubesheet   |
| 27  | 31     | 50       | O.D.   | 1" above tubesheet   |
| 27  | 60     | 26       | O.D.   | At top of tubesheet  |
| 28  | 24     | 30       | O.D.   | At top of tubesheet  |
| 28  | 25     | 42       | O.D.   | At top of tubesheet  |
| 28  | 27     | 37       | O.D.   | 3" above tubesheet   |
|     |        | 35       | O.D.   | 2" above tubesheet   |
| 28  | 28     | 50       | O.D.   | 1" above tubesheet   |
|     |        | 55       | O.D.   | 1/2" above tubesheet |
| 28  | 29     | 30       | O.D.   | 1" above tubesheet   |
| 28  | 30     | 70       | O.D.   | 1" above tubesheet   |
| 28  | 54     | 21       | O.D.   | 1" above tubesheet   |
| 28  | 55     | 24       | O.D.   | 1" above tubesheet   |
| 28  | 56     | 31       | O.D.   | 1" above tubesheet   |
| 28  | 57     | 97       | O.D.   | 1" above tubesheet   |
| 28  | 59     | 37       | O.D.   | 1" above tubesheet   |
| 29  | 23     | 30       | O.D.   | 1/2" above tubesheet |
| 29  | 26     | 24       | O.D.   | 1/2" above tubesheet |
| 29  | 27     | 30       | O.D.   | 1" above tubesheet   |
| 29  | 30     | 52       | O.D.   | 1/2" above tubesheet |
| 29  | 39     | 24       | O.D.   | 1/2" above tubesheet |
| 29  | 40     | 38       | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 29  | 41     | 35       | O.D.   | 1/2" above tubesheet |
| 29  | 45     | 46       | O.D.   | 1" above tubesheet   |
|     |        | 32       | O.D.   | 1/2" above tubesheet |
| 29  | 54     | 27       | O.D.   | 1" above tubesheet   |
| 29  | 55     | 27       | O.D.   | 1" above tubesheet   |
|     |        | 34       | O.D.   | 1/2" above tubesheet |
| 29  | 56     | 30       | O.D.   | 1" above tubesheet   |
| 29  | 57     | 50       | O.D.   | 1" above tubesheet   |
| 29  | 59     | 70       | O.D.   | At top of tubesheet  |
| 30  | 21     | 46       | O.D.   | 1/2" above tubesheet |
| 30  | 28     | 54       | O.D.   | 1/2" above tubesheet |
| 30  | 37     | 57       | O.D.   | 1/2" above tubesheet |
| 30  | 38     | 36       | O.D.   | 1/2" above tubesheet |
| 30  | 39     | 40       | O.D.   | 1/2" above tubesheet |
| 30  | 40     | 40       | O.D.   | 1/2" above tubesheet |
| 30  | 42     | 78       | O.D.   | At top of tubesheet  |
| 30  | 43     | 23       | O.D.   | 1/2" above tubesheet |
| 30  | 44     | 21       | O.D.   | 1/2" above tubesheet |
| 30  | 51     | 35       | O.D.   | 1/2" above tubesheet |
| 30  | 52     | 38       | O.D.   | 1/2" above tubesheet |
| 30  | 54     | 52       | O.D.   | 1" above tubesheet   |
| 30  | 55     | 34       | O.D.   | 1/2" above tubesheet |
| 30  | 56     | 36       | O.D.   | 1/2" above tubesheet |
| 31  | 39     | 40       | O.D.   | 1/2" above tubesheet |
| 31  | 42     | 21       | O.D.   | 1/2" above tubesheet |
| 31  | 56     | 47       | O.D.   | 1" above tubesheet   |
| 32  | 21     | 59       | O.D.   | 1/2" above tubesheet |
|     |        | 70       | O.D.   | At top of tubesheet  |
| 32  | 22     | 34       | O.D.   | 1/2" above tubesheet |
| 32  | 43     | 34       | O.D.   | 1/2" above tubesheet |



EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 32  | 50     | 54       | O.D.   | 1" above tubesheet   |
| 32  | 53     | 70       | O.D.   | 1/2" above tubesheet |
| 32  | 54     | 61       | O.D.   | 1" above tubesheet   |
|     |        | 30       | O.D.   | 1/2" above tubesheet |
| 32  | 55     | 37       | O.D.   | 1/2" above tubesheet |
| 32  | 56     | 72       | O.D.   | 1" above tubesheet   |
|     |        | 60       | O.D.   | 1/2" above tubesheet |
| 33  | 41     | 34       | O.D.   | 1/2" above tubesheet |
| 33  | 42     | 58       | O.D.   | 1/2" above tubesheet |
| 33  | 43     | 25       | O.D.   | 1" above tubesheet   |
|     |        | 36       | O.D.   | 1/2" above tubesheet |
| 33  | 51     | 34       | O.D.   | 1/2" above tubesheet |
| 33  | 53     | 55       | O.D.   | 1/2" above tubesheet |
| 33  | 54     | 54       | O.D.   | 1" above tubesheet   |
| 33  | 55     | 45       | O.D.   | 1/2" above tubesheet |
| 34  | 43     | 63       | O.D.   | At top of tubesheet  |
| 34  | 52     | 45       | O.D.   | 1/2" above tubesheet |
| 34  | 54     | 21       | O.D.   | 1" above tubesheet   |
|     |        | 63       | O.D.   | 1/2" above tubesheet |
| 34  | 55     | 24       | O.D.   | 1/2" above tubesheet |
| 35  | 54     | 35       | O.D.   | 1" above tubesheet   |
| 35  | 55     | 24       | O.D.   | 1/2" above tubesheet |
| 36  | 53     | 34       | O.D.   | 1/2" above tubesheet |
| 36  | 54     | 29       | O.D.   | 1/2" above tubesheet |
| 36  | 55     | 34       | O.D.   | 1/2" above tubesheet |
| 37  | 55     | 23       | O.D.   | 1/2" above tubesheet |
| 39  | 54     | 60       | O.D.   | At top of tubesheet  |
| 42  | 53     | 62       | O.D.   | At top of tubesheet  |
| 43  | 35     | 62       | O.D.   | At No. 1 support     |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 5   | 15     | <20      | O.D.   | 1/2" above tubesheet |
| 5   | 21     | <20      | O.D.   | 1/2" above tubesheet |
| 8   | 78     | <20      | O.D.   | 1/2" above tubesheet |
| 8   | 79     | <20      | O.D.   | 1/2" above tubesheet |
| 8   | 80     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 21     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 75     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 76     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 81     | <20      | O.D.   | At top of tubesheet  |
| 10  | 82     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 21     | <20      | O.D.   | At top of tubesheet  |
| 11  | 22     | 20       | O.D.   | 1/2" above tubesheet |
| 11  | 28     | <20      | O.D.   | 1/2" above tubesheet |
| 11  | 35     | <20      | O.D.   | At top of tubesheet  |
| 11  | 46     | <20      | I.D.   | 34" above tubesheet  |
| 11  | 75     | <20      | O.D.   | At top of tubesheet  |
| 11  | 76     | <20      | O.D.   | At top of tubesheet  |
| 11  | 79     | <20      | O.D.   | At top of tubesheet  |
| 12  | 23     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 44     | <20      | O.D.   | At top of tubesheet  |
| 12  | 70     | <20      | O.D.   | At top of tubesheet  |
| 12  | 71     | <20      | O.D.   | At top of tubesheet  |
| 12  | 75     | <20      | O.D.   | At top of tubesheet  |
| 12  | 76     | <20      | O.D.   | At top of tubesheet  |
| 12  | 78     | <20      | O.D.   | At top of tubesheet  |
| 12  | 79     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 82     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 22     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 13  | 23     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 66     | <20      | O.D.   | At top of tubesheet  |
| 13  | 69     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 71     | <20      | O.D.   | At top of tubesheet  |
| 13  | 72     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 74     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 23     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 36     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 37     | <20      | O.D.   | At top of tubesheet  |
| 14  | 38     | <20      | O.D.   | At top of tubesheet  |
| 14  | 42     | <20      | O.D.   | At top of tubesheet  |
| 14  | 66     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 75     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 30     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 33     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 34     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 37     | <20      | O.D.   | At top of tubesheet  |
| 15  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 39     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 42     | <20      | O.D.   | At top of tubesheet  |
| 15  | 43     | <20      | O.D.   | At top of tubesheet  |
| 15  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 64     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 71     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 31     | <20      | O.D.   | At top of tubesheet  |
| 16  | 33     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 16  | 34     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 35     | <20      | O.D.   | 1" above tubesheet   |
| 16  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 43     | <20      | O.D.   | At top of tubesheet  |
| 16  | 44     | <20      | O.D.   | At top of tubesheet  |
| 16  | 47     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 63     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 32     | <20      | O.D.   | 1" above tubesheet   |
| 17  | 37     | 20       | O.D.   | 2" above tubesheet   |
|     |        | 20       | O.D.   | 1/2" above tubesheet |
| 17  | 40     | <20      | O.D.   | 3" above tubesheet   |
| 17  | 41     | <20      | O.D.   | 3" above tubesheet   |
| 17  | 42     | <20      | O.D.   | 2" above tubesheet   |
| 17  | 43     | <20      | O.D.   | 2" above tubesheet   |
| 17  | 44     | <20      | O.D.   | 1" above tubesheet   |
| 17  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 33     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 35     | 20       | O.D.   | 1" above tubesheet   |
| 18  | 38     | <20      | O.D.   | 3" above tubesheet   |
| 18  | 40     | <20      | O.D.   | 3" above tubesheet   |
| 18  | 42     | <20      | O.D.   | 3" above tubesheet   |
| 18  | 43     | <20      | O.D.   | 2" above tubesheet   |
| 18  | 44     | 20       | O.D.   | 1/2" above tubesheet |
| 18  | 46     | <20      | O.D.   | 3" above tubesheet   |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 18  | 47     | <20      | O.D.   | 1" above tubesheet   |
| 18  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 33     | <20      | O.D.   | At top of tubesheet  |
| 19  | 35     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 47     | <20      | O.D.   | 1" above tubesheet   |
| 19  | 48     | <20      | O.D.   | 2" above tubesheet   |
| 19  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 54     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 36     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 38     | <20      | O.D.   | At top of tubesheet  |
| 20  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 47     | <20      | O.D.   | 3" above tubesheet   |
| 20  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 51     | <20      | O.D.   | 1" above tubesheet   |
| 20  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 53     | <20      | O.D.   | 2" above tubesheet   |
| 20  | 54     | 20       | O.D.   | 1/2" above tubesheet |
| 20  | 63     | <20      | O.D.   | 1/2" above tubesheet |
| 20  | 64     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 20  | 70     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 25     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 32     | <20      | O.D.   | 34" above tubesheet  |
| 21  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 44     | <20      | O.D.   | At top of tubesheet  |
| 21  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 47     | <20      | O.D.   | 2" above tubesheet   |
| 21  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 51     | <20      | O.D.   | 1" above tubesheet   |
| 21  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 53     | <20      | O.D.   | 1" above tubesheet   |
| 21  | 54     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 55     | <20      | O.D.   | 1/2" above tubesheet |
| 21  | 57     | <20      | O.D.   | At top of tubesheet  |
| 22  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 50     | <20      | O.D.   | At top of tubesheet  |
| 22  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 22  | 54     | <20      | O.D.   | 1" above tubesheet   |
| 22  | 57     | <20      | O.D.   | At top of tubesheet  |
| 23  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 46     | <20      | O.D.   | 9" above tubesheet   |
| 23  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 23  | 51     | <20      | O.D.   | At top of tubesheet  |
| 23  | 52     | <20      | O.D.   | At top of tubesheet  |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 23  | 53     | <20      | O.D.   | At top of tubesheet  |
| 23  | 54     | <20      | O.D.   | At top of tubesheet  |
| 23  | 55     | <20      | O.D.   | At top of tubesheet  |
| 24  | 25     | <20      | O.D.   | 1/2" above tubesheet |
| 24  | 26     | <20      | O.D.   | 1/2" above tubesheet |
| 24  | 30     | <20      | O.D.   | At top of tubesheet  |
| 24  | 32     | <20      | O.D.   | 1/2" above tubesheet |
| 24  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 24  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 24  | 53     | <20      | O.D.   | At top of tubesheet  |
| 24  | 54     | <20      | O.D.   | At top of tubesheet  |
| 24  | 55     | <20      | O.D.   | At top of tubesheet  |
| 25  | 31     | <20      | O.D.   | At top of tubesheet  |
| 25  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 25  | 51     | <20      | O.D.   | At top of tubesheet  |
| 25  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 25  | 55     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 24     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 30     | 20       | O.D.   | 1/2" above tubesheet |
| 26  | 31     | <20      | O.D.   | At top of tubesheet  |
| 26  | 32     | <20      | O.D.   | At top of tubesheet  |
| 26  | 33     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 43     | 20       | O.D.   | 1" above tubesheet   |
| 26  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 26  | 55     | <20      | O.D.   | 1" above tubesheet   |
| 27  | 33     | <20      | O.D.   | At top of tubesheet  |
| 27  | 39     | <20      | O.D.   | At top of tubesheet  |
| 27  | 40     | <20      | O.D.   | At top of tubesheet  |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400. KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 27  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 54     | <20      | O.D.   | At top of tubesheet  |
| 27  | 55     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 57     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 58     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 59     | <20      | O.D.   | 1/2" above tubesheet |
| 27  | 61     | <20      | O.D.   | At top of tubesheet  |
| 28  | 23     | <20      | O.D.   | At top of tubesheet  |
| 28  | 26     | <20      | O.D.   | 1/2" above tubesheet |
|     |        | <20      | O.D.   | At top of tubesheet  |
| 28  | 31     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 34     | <20      | O.D.   | At top of tubesheet  |
| 28  | 35     | <20      | O.D.   | At top of tubesheet  |
| 28  | 36     | <20      | O.D.   | At top of tubesheet  |
| 28  | 37     | <20      | O.D.   | At top of tubesheet  |
| 28  | 38     | <20      | O.D.   | At top of tubesheet  |
| 28  | 39     | <20      | O.D.   | At top of tubesheet  |
| 28  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 28  | 58     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 22     | <20      | O.D.   | At top of tubesheet  |
| 29  | 24     | 20       | O.D.   | At top of tubesheet  |
| 29  | 28     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 29     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 33     | <20      | O.D.   | At top of tubesheet  |
| 29  | 36     | <20      | O.D.   | At top of tubesheet  |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet Side

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 29  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 38     | <20      | O.D.   | At top of tubesheet  |
| 29  | 42     | <20      | O.D.   | At top of tubesheet  |
| 29  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 29  | 58     | <20      | O.D.   | At top of tubesheet  |
| 30  | 22     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 24     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 26     | <20      | O.D.   | At top of tubesheet  |
| 30  | 27     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 47     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 30  | 54     | <20      | O.D.   | At top of tubesheet  |
| 30  | 57     | <20      | O.D.   | At top of tubesheet  |
| 31  | 20     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 42     | <20      | O.D.   | 1" above tubesheet   |
| 31  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 54     | <20      | O.D.   | 1/2" above tubesheet |
| 31  | 55     | <20      | O.D.   | 1/2" above tubesheet |
| 32  | 41     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: B Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

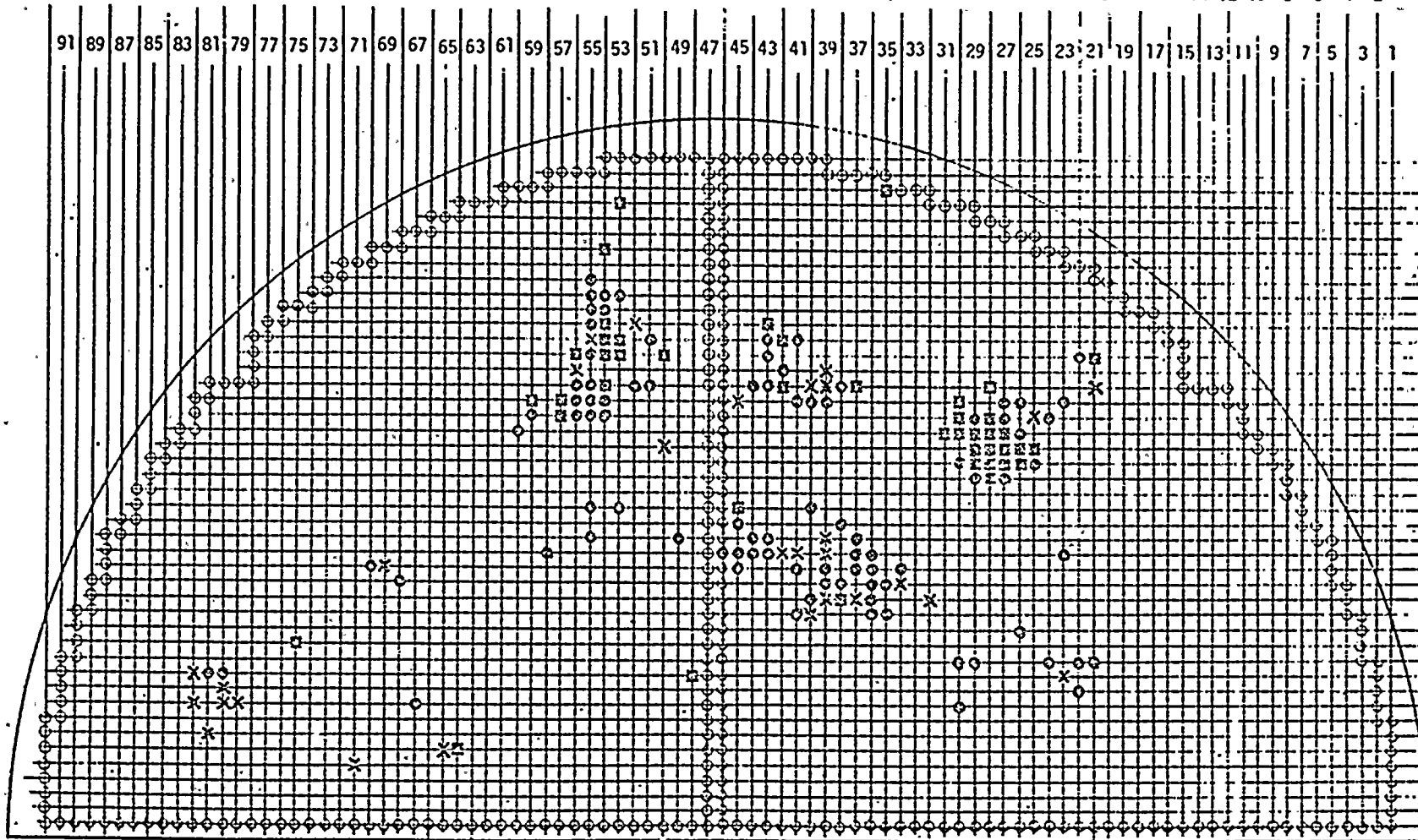
| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 32  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 32  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 32  | 45     | <20      | O.D.   | At top of tubesheet  |
| 33  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 33  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 33  | 56     | <20      | O.D.   | 1/2" above tubesheet |
| 33  | 57     | <20      | O.D.   | 1/2" above tubesheet |
| 34  | 42     | <20      | O.D.   | At top of tubesheet  |
| 34  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 34  | 53     | <20      | O.D.   | At top of tubesheet  |
| 34  | 56     | <20      | O.D.   | At top of tubesheet  |
| 35  | 52     | <20      | O.D.   | At top of tubesheet  |
| 35  | 53     | 20       | O.D.   | 1/2" above tubesheet |
|     |        | <20      | O.D.   | At top of tubesheet  |
| 37  | 54     | <20      | O.D.   | At top of tubesheet  |
| 38  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 38  | 54     | 20       | O.D.   | 1/2" above tubesheet |
| 39  | 53     | <20      | O.D.   | 1/2" above tubesheet |



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MANWAY

□ B-INLET  
X 40-49%  
● 21-39%

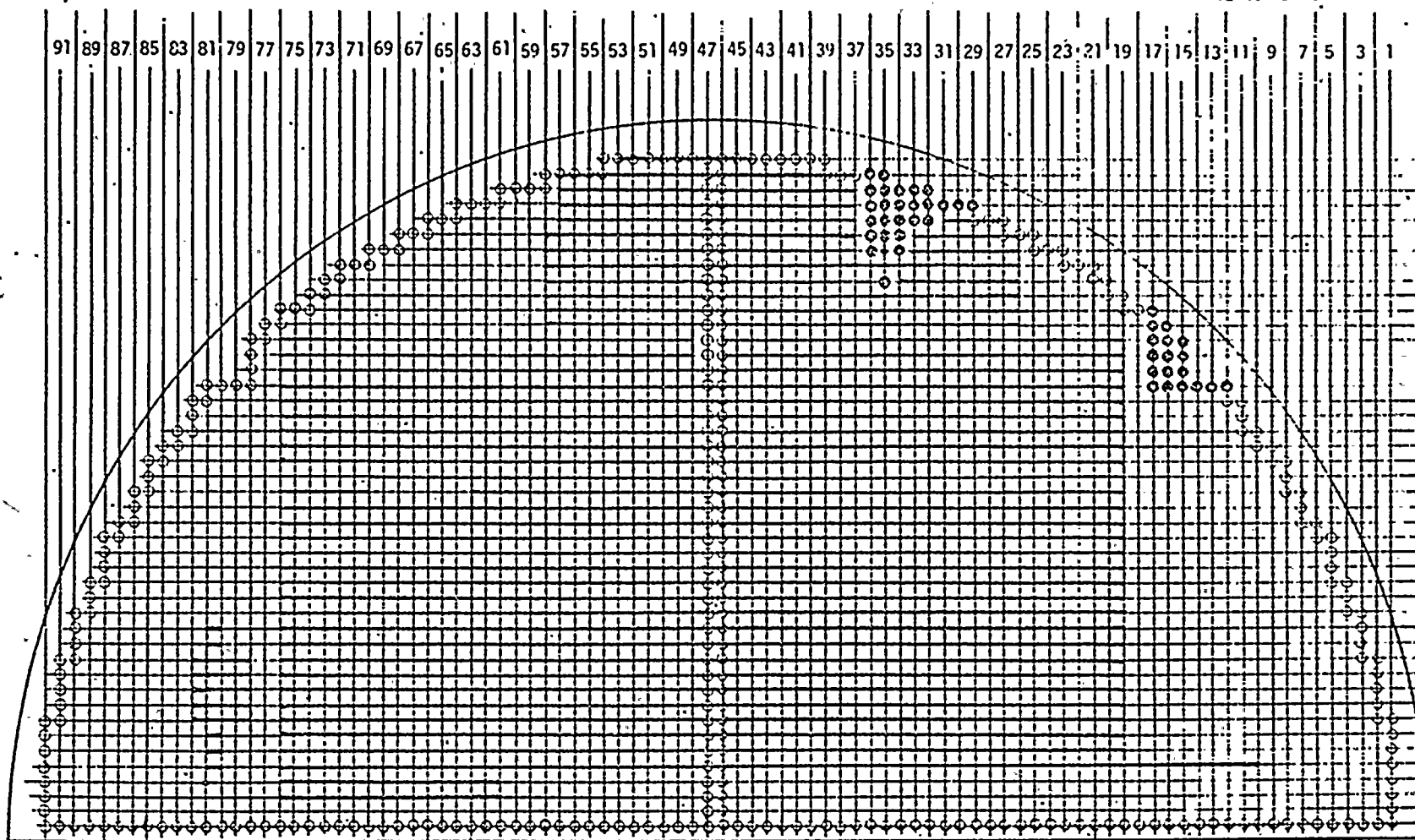
NOZZLE →



# COLUMNS

92 90 88 85 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

MANWAY

- INSPECTED UP TO FIRST SUPPORT
- INSPECTED COMPLETELY AROUND U-BEND
- INSPECTED AS FAR AS POSSIBLE AROUND U-BEND

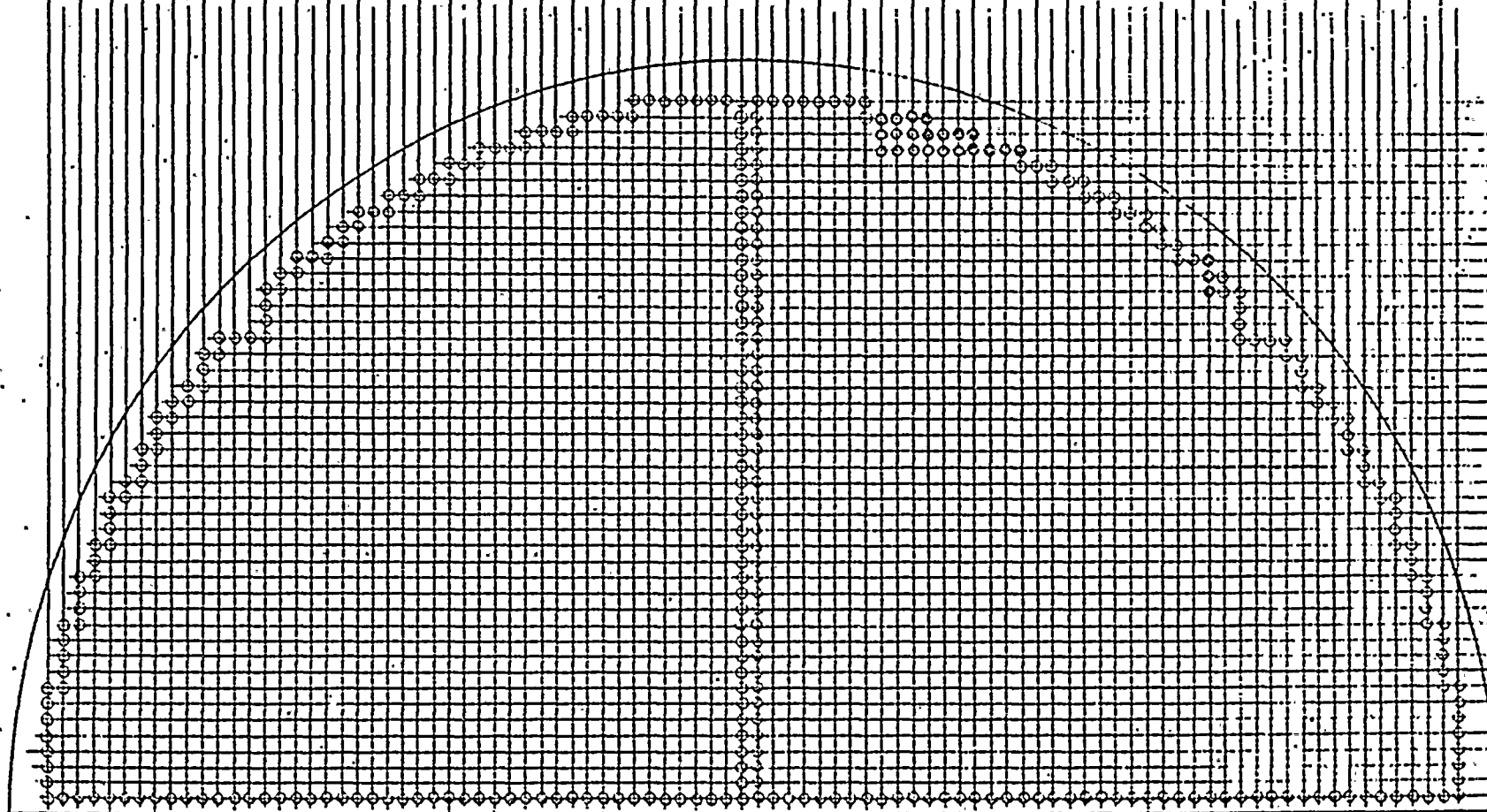
NOZZLE



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

- B-OUTLET
- ⌋ INSPECTED TO THE FIRST SUPPORT
  - ⊙ INSPECTED COMPLETELY AROUND U-BEND
  - INSPECTED AS FAR AS POSSIBLE AROUND U-BEND

NOZZLE →

ROWS



APPENDIX D-3

1. The first part of the document is a list of names and addresses, which are arranged in a columnar format. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses.

2. The second part of the document is a list of names and addresses, which are arranged in a columnar format. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses.

3. The third part of the document is a list of names and addresses, which are arranged in a columnar format. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses.

4. The fourth part of the document is a list of names and addresses, which are arranged in a columnar format. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses.

5. The fifth part of the document is a list of names and addresses, which are arranged in a columnar format. The names are written in a cursive script, and the addresses are written in a more formal, printed style. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses. The list is organized into three main sections, each separated by a horizontal line. The first section contains names and addresses, the second section contains names and addresses, and the third section contains names and addresses.

# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: C Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 13  | 48     | 40       | O.D.   | 1/2" above tubesheet |
| 14  | 41     | 25       | O.D.   | 1/2" above tubesheet |
| 14  | 53     | 25       | O.D.   | 1" above tubesheet   |
| 14  | 53     | 23       | O.D.   | 1/2" above tubesheet |
| 15  | 37     | 32       | O.D.   | 1/2" above tubesheet |
| 15  | 47     | 52       | O.D.   | 3" above tubesheet   |
| 15  | 48     | 55       | O.D.   | 3" above tubesheet   |
| 15  | 49     | 32       | O.D.   | 2" above tubesheet   |
| 15  | 50     | 24       | O.D.   | 2" above tubesheet   |
|     |        | 31       | O.D.   | 1/2" above tubesheet |
| 15  | 51     | 51       | O.D.   | 1/2" above tubesheet |
| 15  | 53     | 25       | O.D.   | 1/2" above tubesheet |
| 16  | 48     | 24       | O.D.   | 3" above tubesheet   |
| 16  | 49     | 50       | O.D.   | 3" above tubesheet   |
| 16  | 51     | 53       | O.D.   | 1/2" above tubesheet |
| 16  | 52     | 41       | O.D.   | 1/2" above tubesheet |
| 16  | 73     | 27       | O.D.   | 1/2" above tubesheet |
| 17  | 53     | 33       | O.D.   | 1/2" above tubesheet |
| 28  | 30     | 91       | O.D.   | At top of tubesheet  |
| 33  | 54     | 31       | O.D.   | 1/2" above tubesheet |
| 39  | 51     | 50       | O.D.   | 1/2" above tubesheet |
| 39  | 52     | 24       | O.D.   | 1/2" above tubesheet |
| 41  | 53     | 52       | O.D.   | 1/2" above tubesheet |
| 42  | 53     | 29       | O.D.   | 1/2" above tubesheet |



EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: C Inlet Side

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 11  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 12  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 37     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 38     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 13  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 44     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 46     | 20       | O.D.   | 1/2" above tubesheet |
| 14  | 47     | <20      | O.D.   | 1" above tubesheet   |
| 14  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 14  | 50     | <20      | O.D.   | 1" above tubesheet   |
| 14  | 52     | <20      | O.D.   | 1" above tubesheet   |
| 14  | 75     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 39     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 41     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 44     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: C Inlet

TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 15  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 15  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 39     | <20      | O.D.   | 2" above tubesheet   |
| 16  | 40     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 42     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 44     | <20      | O.D.   | 1" above tubesheet   |
| 16  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 47     | <20      | O.D.   | 1/2" above tubesheet |
| 16  | 50     | <20      | O.D.   | 2" above tubesheet   |
| 16  | 53     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 43     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 45     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 46     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 47     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 17  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 47     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 49     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 51     | <20      | O.D.   | 1/2" above tubesheet |
| 18  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 48     | <20      | O.D.   | 1/2" above tubesheet |
| 19  | 51     | <20      | O.D.   | 1/2" above tubesheet |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point No. 4

STEAM GENERATOR: C Inlet

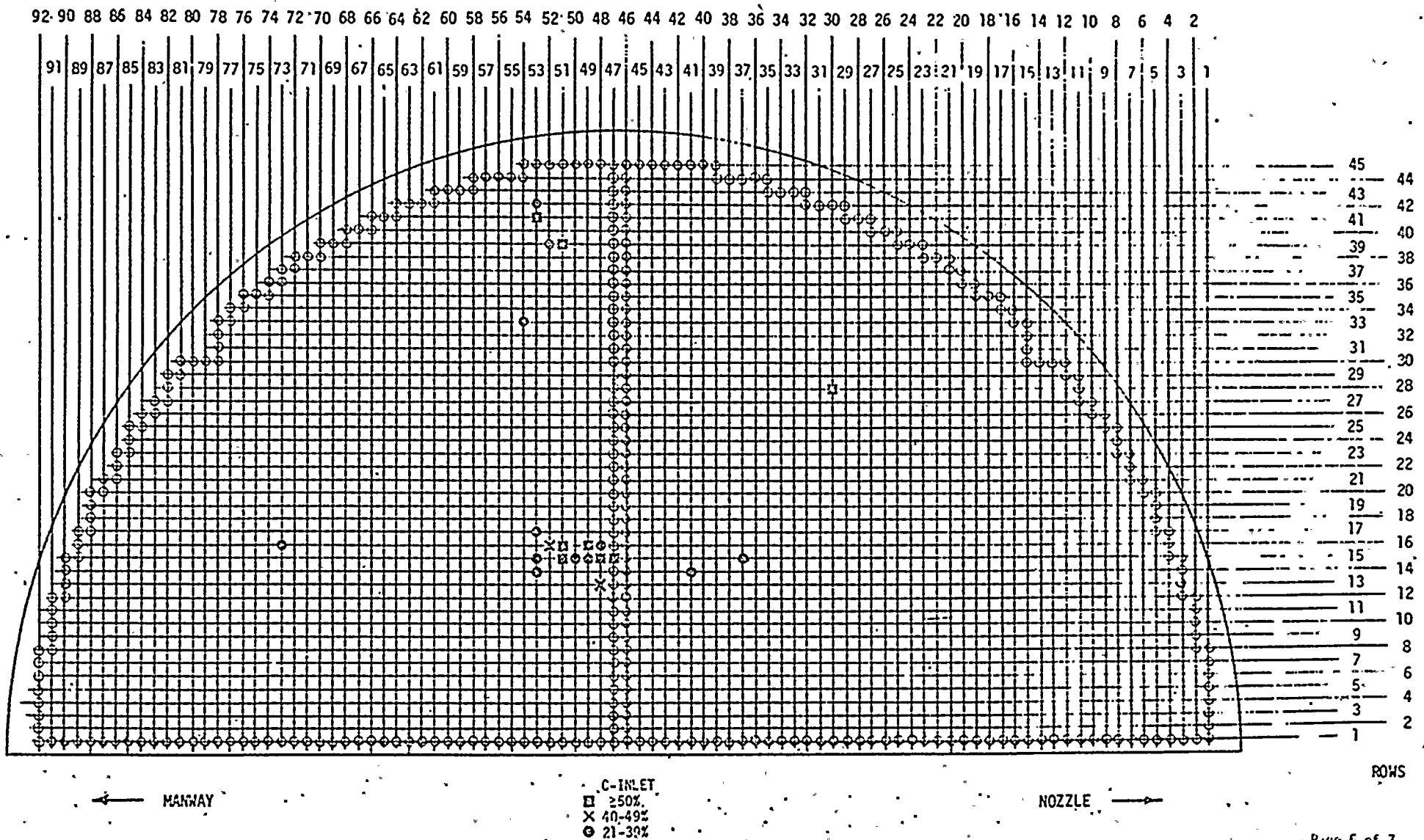
TEST FREQUENCY: 400 KHZ

DATE: August/September 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 32  | 44     | <20      | O.D.   | At top of tubesheet  |
| 35  | 50     | <20      | O.D.   | 1/2" above tubesheet |
| 38  | 52     | <20      | O.D.   | 1/2" above tubesheet |
| 40  | 52     | <20      | O.D.   | 1/2" above tubesheet |



# COLUMNS

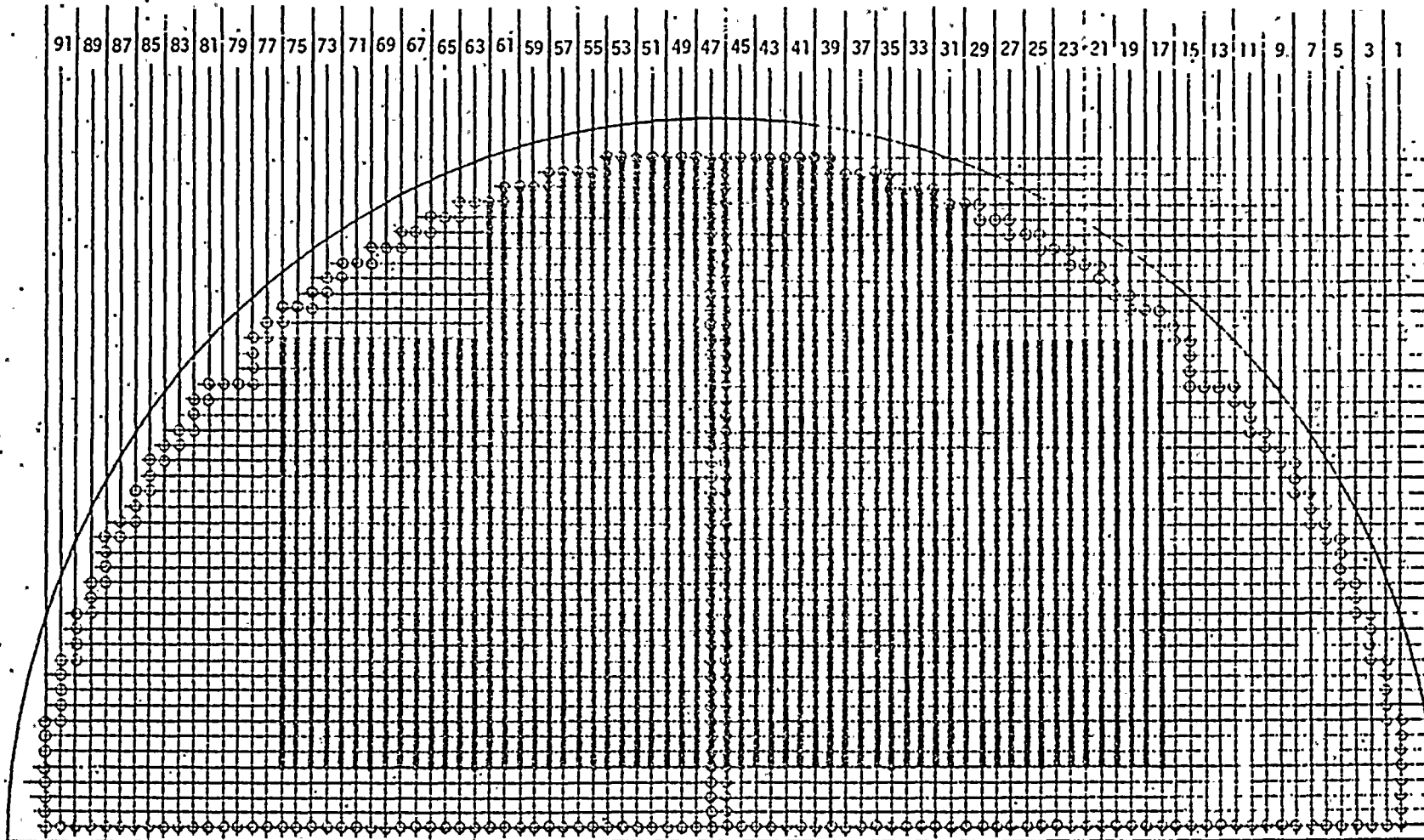




# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

C-INLET

- 1 INSPECTED TO THE FIRST SUPPORT
- INSPECTED COMPLETELY AROUND U-BEND
- INSPECTED AS FAR AS POSSIBLE AROUND U-BEND

MANWAY

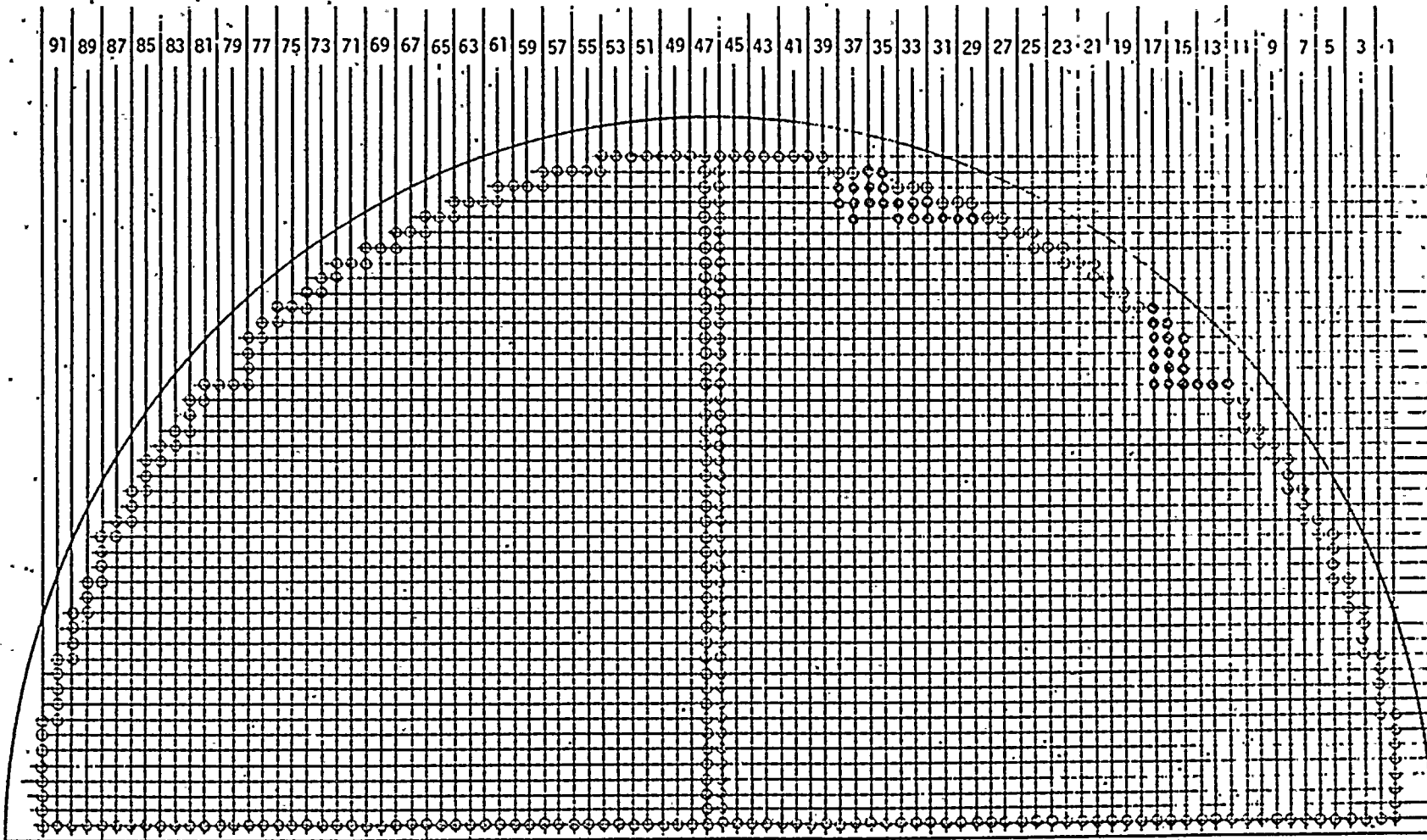
NOZZLE



# COLUMNS

92 90 88 85 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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MANWAY

- C-CUTLET
- INSPECTED TO THE FIRST SUPPORT
- INSPECTED COMPLETELY AROUND U-BEND
- INSPECTED AS FAR AS POSSIBLE AROUND U-BEND

NOZZLE

ROWS



APPENDIX D-4

100

# LIST OF TUBES EXPLOSIVELY PLUGGED

## Steam Generator A

| ROW | COL   | ROW | COL   |
|-----|-------|-----|-------|
| 1.  | 8 44  | 18. | 27 37 |
| 2.  | 12 40 | 19. | 28 36 |
| 3.  | 15 44 | 20. | 28 37 |
| 4.  | 16 37 | 21. | 28 38 |
| 5.  | 16 46 | 22. | 28 39 |
| 6.  | 16 58 | 23. | 28 40 |
| 7.  | 22 41 | 24. | 28 41 |
| 8.  | 24 41 | 25. | 28 43 |
| 9.  | 25 37 | 26. | 28 47 |
| 10. | 25 41 | 27. | 29 38 |
| 11. | 25 47 | 28. | 29 43 |
| 12. | 25 56 | 29. | 30 40 |
| 13. | 26 29 | 30. | 30 51 |
| 14. | 27 29 | 31. | 30 57 |
| 15. | 27 30 | 32. | 32 42 |
| 16. | 27 35 | 33. | 32 46 |
| 17. | 27 36 | 34. | 34 55 |

## Steam Generator B

| ROW | COL   | ROW | COL   |
|-----|-------|-----|-------|
| 1.  | 6 64  | 22. | 28 30 |
| 2.  | 11 48 | 23. | 28 57 |
| 3.  | 13 75 | 24. | 29 30 |
| 4.  | 16 38 | 25. | 29 57 |
| 5.  | 22 45 | 26. | 29 59 |
| 6.  | 24 28 | 27. | 30 28 |
| 7.  | 25 20 | 28. | 30 37 |
| 8.  | 25 27 | 29. | 30 42 |
| 9.  | 25 28 | 30. | 30 54 |
| 10. | 25 29 | 31. | 32 21 |
| 11. | 26 25 | 32. | 32 50 |
| 12. | 26 26 | 33. | 32 53 |
| 13. | 26 27 | 34. | 32 54 |
| 14. | 26 28 | 35. | 32 56 |
| 15. | 26 29 | 36. | 33 42 |
| 16. | 27 27 | 37. | 33 53 |
| 17. | 27 28 | 38. | 33 54 |
| 18. | 27 29 | 39. | 34 43 |
| 19. | 27 30 | 40. | 34 54 |
| 20. | 27 31 | 41. | 39 54 |
| 21. | 28 28 | 42. | 42 53 |
|     |       | 43. | 43 35 |

## Steam Generator C

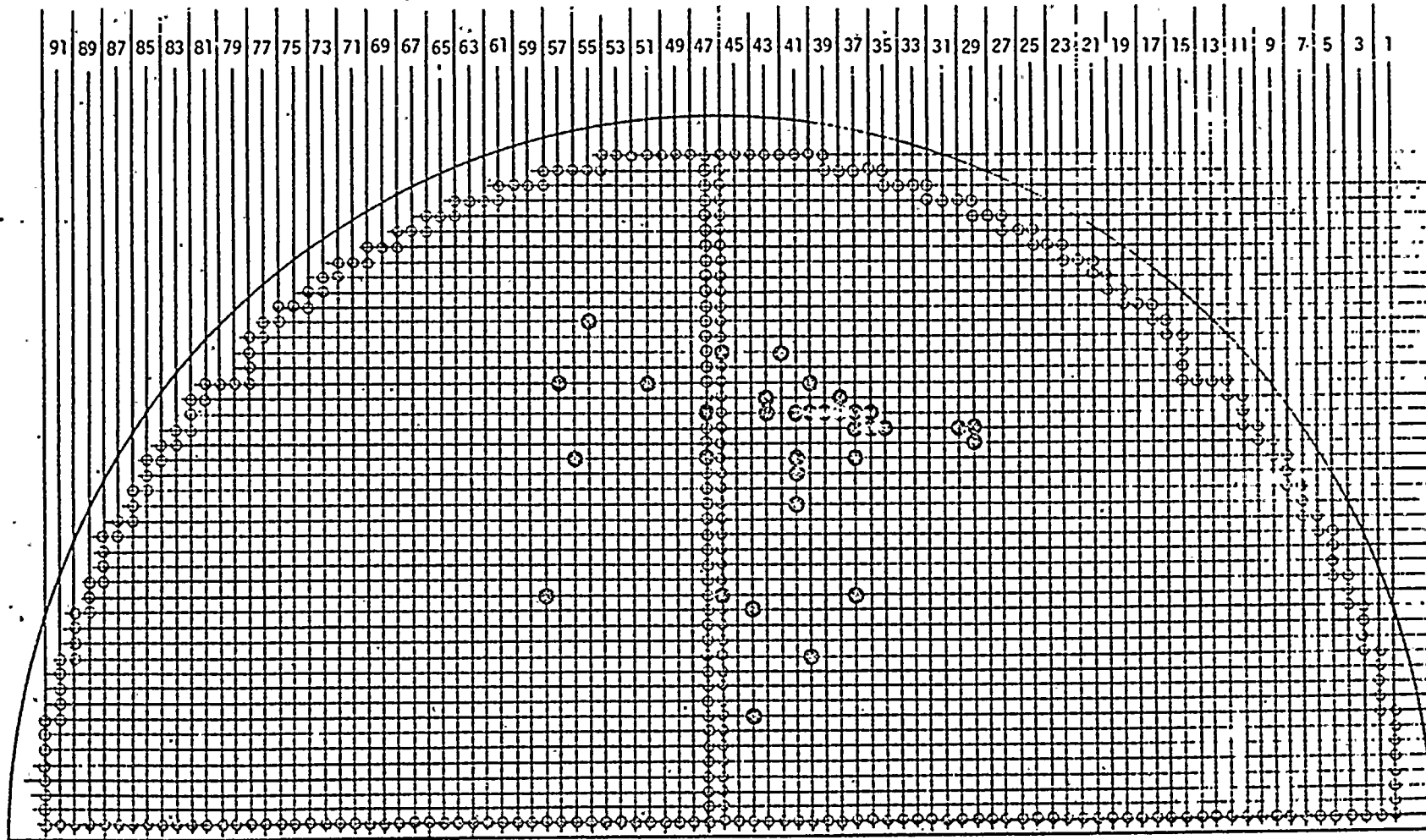
| ROW | COL   |
|-----|-------|
| 1.  | 15 47 |
| 2.  | 15 48 |
| 3.  | 15 51 |
| 4.  | 16 49 |
| 5.  | 16 51 |
| 6.  | 28 30 |
| 7.  | 39 51 |
| 8.  | 41 53 |



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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19 18  
17 16  
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3 2

ROWS

← MANWAY

⊗ A STEAM GENERATOR  
TUBES PLUGGED

NOZZLE →

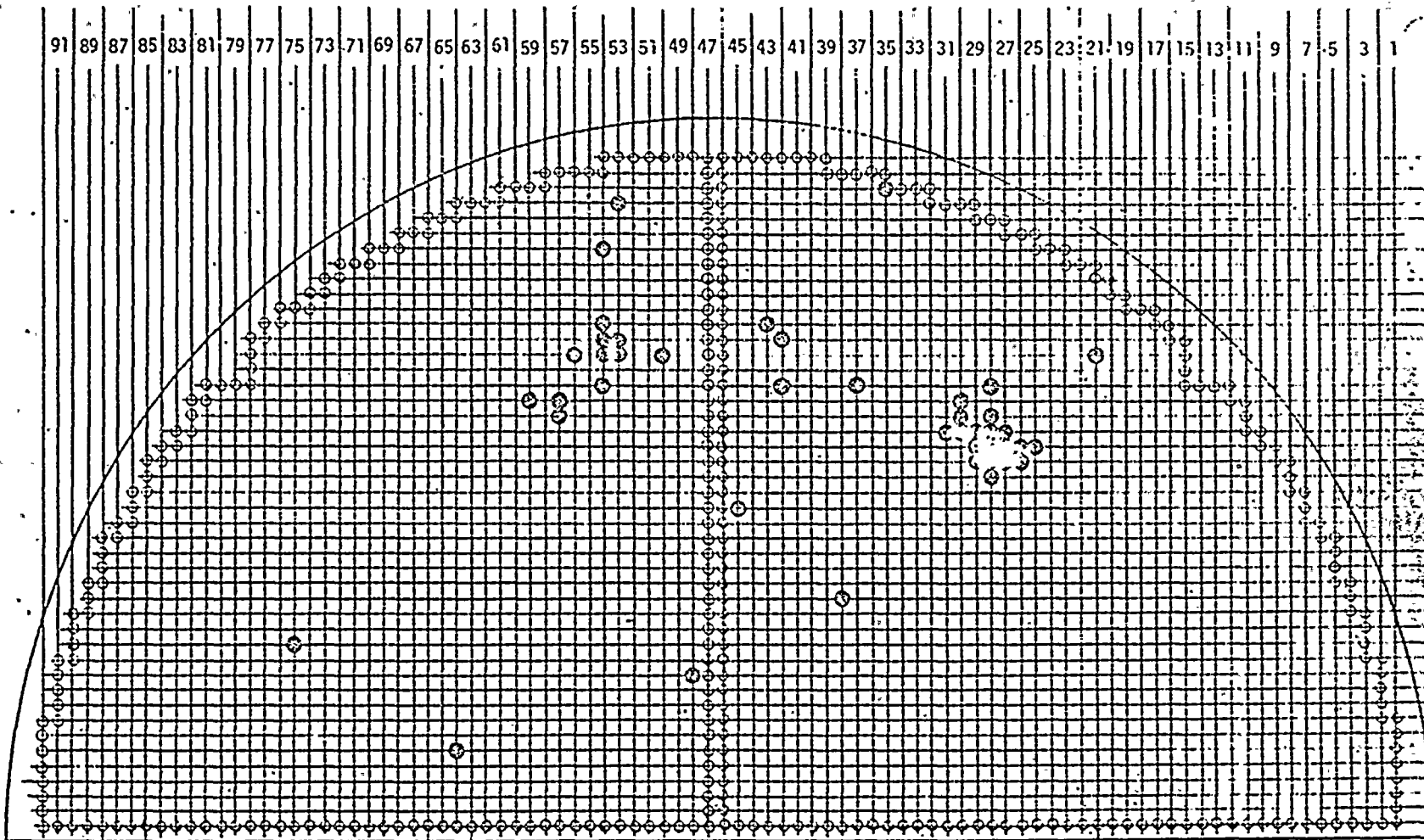
D-4 20F 4-



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MANWAY

⊗ B STEAM GENERATOR  
TUBES PLUGGED

NOZZLE →

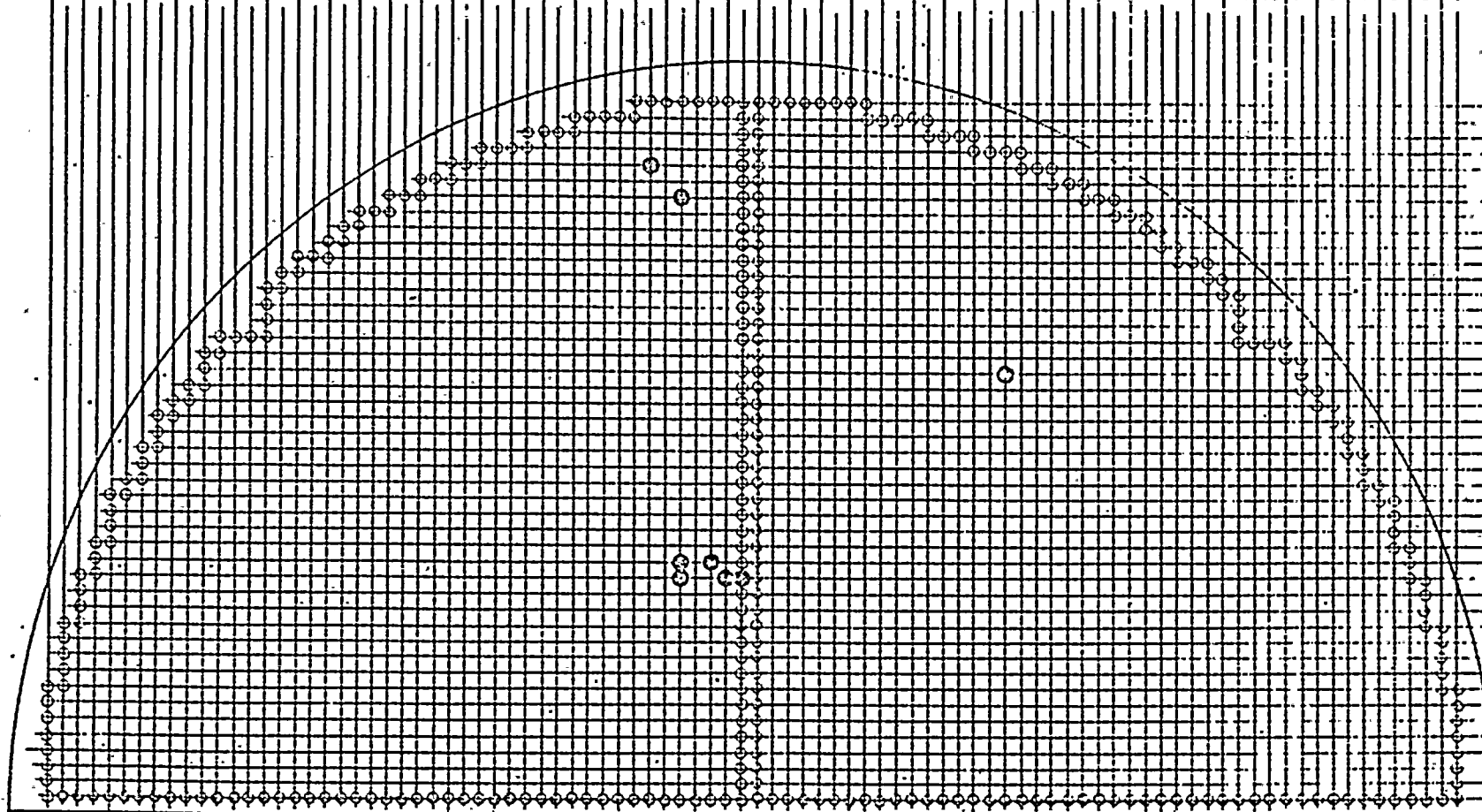
D-4 3 OF 4



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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27 26  
25 24  
23 22  
21 20  
19 18  
17 16  
15 14  
13 12  
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5 4  
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1

← MANWAY

⊙ C STEAM GENERATOR  
TUBES PLUGGED

NOZZLE →

ROWS

D-4 4 OF 4



APPENDIX E

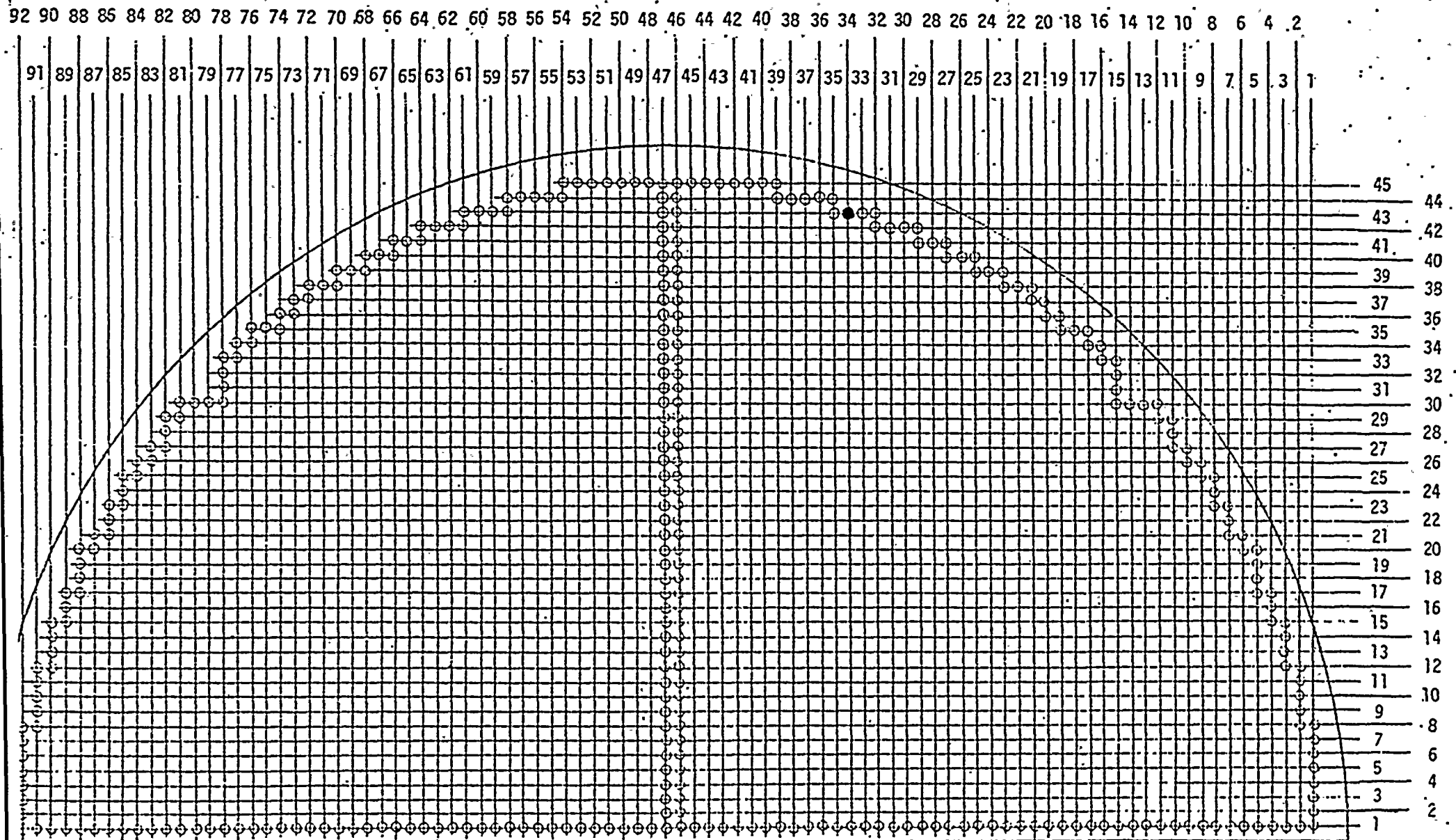
1. The first part of the document is a list of names and addresses of the members of the committee.

2. The second part of the document is a list of names and addresses of the members of the committee.

3. The third part of the document is a list of names and addresses of the members of the committee.

# Location of Leaking Tube

COLUMNS



← MANWAY

FLORIDA POWER & LIGHT CO.  
TURKEY POINT UNIT # 3

STEAM GENERATOR

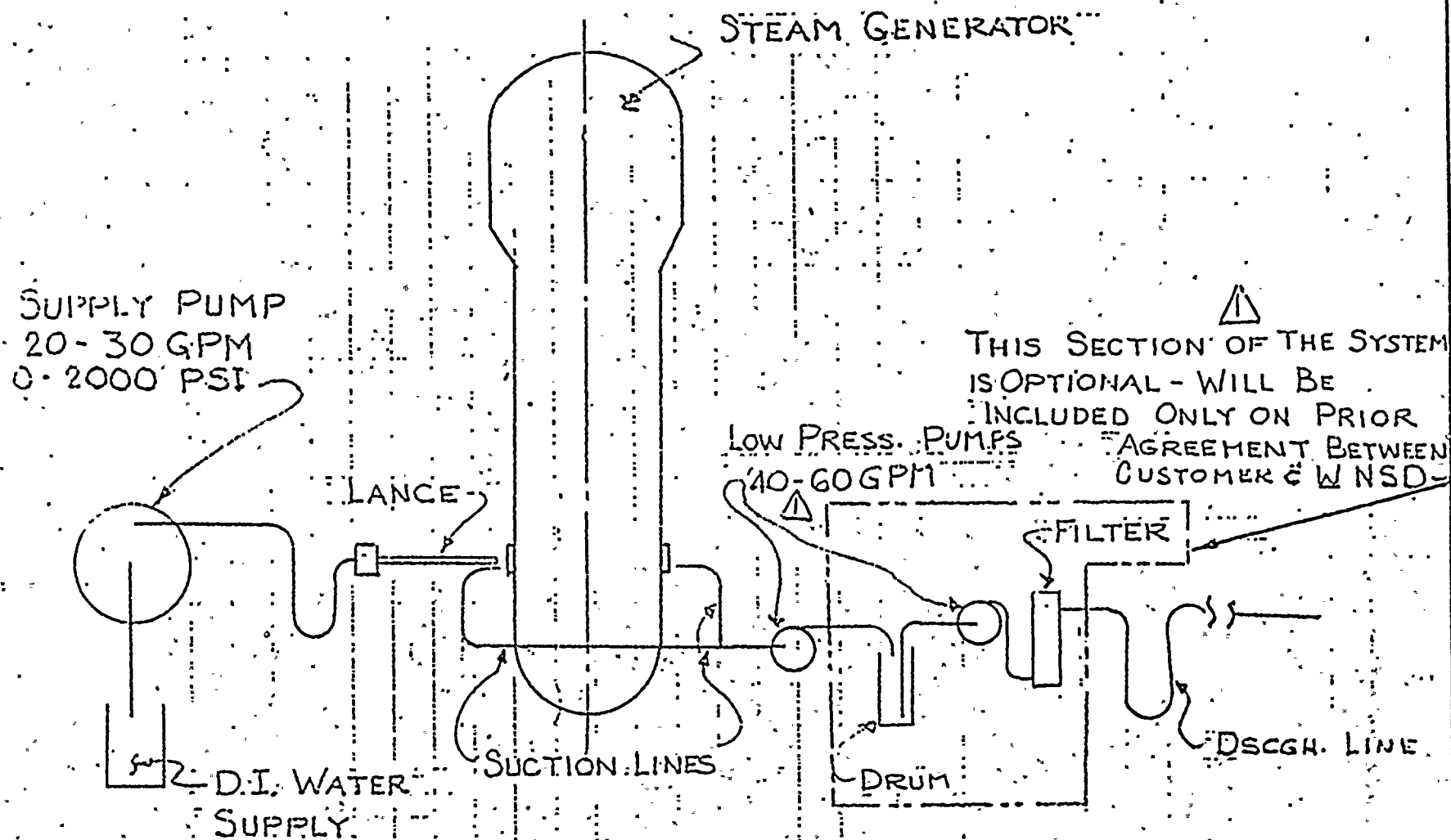
NOZZLE →

APPENDIX E

ROWS



APPENDIX F



TUBE SHEET LANCING SCHEMATIC

THE UNIVERSITY OF CHICAGO

APPENDIX G-1

Steam Generator A



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "A" INLET  
DATE: Nov, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION                   |
|-----|--------|----------|--------|----------------------------|
| 8   | 90     | 9.6      | O.D.   | At 3 <sup>RD</sup> SUPPORT |
| 9   | 25     | 37       | O.D.   | 1" ABOVE TUBESHEET         |
| 10  | 25     | <20      | O.D.   | At TOP OF TUBESHEET        |
| 12  | 30     | <20      | O.D.   | " " " "                    |
| 12  | 31     | <20      | O.D.   | " " " "                    |
| 12  | 32     | <20      | O.D.   | " " " "                    |
| 12  | 33     | <20      | O.D.   | " " " "                    |
| 13  | 29     | <20      | O.D.   | " " " "                    |
| 13  | 30     | <20      | O.D.   | " " " "                    |
| 13  | 31     | <20      | O.D.   | " " " "                    |
| 13  | 32     | <20      | O.D.   | " " " "                    |
| 13  | 33     | <20      | O.D.   | " " " "                    |
| 13  | 34     | <20      | O.D.   | " " " "                    |
| 13  | 63     | <20      | O.D.   | " " " "                    |
| 14  | 28     | <20      | O.D.   | " " " "                    |
| 14  | 29     | <20      | O.D.   | " " " "                    |
| 14  | 30     | <20      | O.D.   | " " " "                    |
| 14  | 31     | <20      | O.D.   | 1" ABOVE TUBESHEET         |
| 14  | 32     | <20      | O.D.   | " " " "                    |
| 14  | 33     | <20      | O.D.   | " " " "                    |
| 14  | 34     | <20      | O.D.   | " " " "                    |
| 14  | 35     | <20      | O.D.   | " " " "                    |
| 14  | 62     | <20      | O.D.   | At TOP OF TUBESHEET        |
| 14  | 63     | <20      | O.D.   | " " " "                    |
| 14  | 64     | <20      | O.D.   | " " " "                    |
| 14  | 66     | <20      | O.D.   | " " " "                    |
| 14  | 67     | <20      | O.D.   | " " " "                    |



# EDDY CURRENT TEST RESULTS

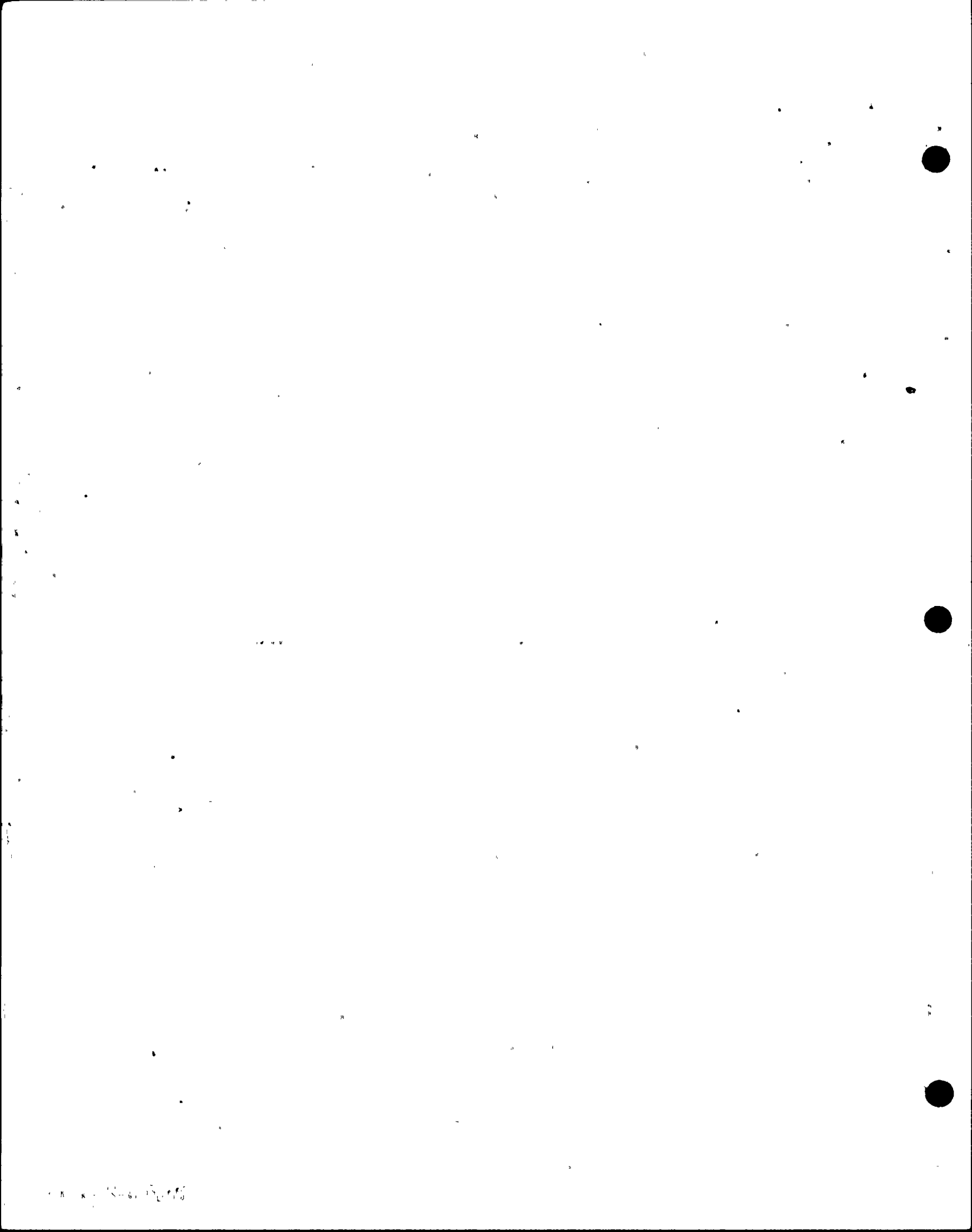
SITE: *TURKEY POINT UNIT 3*

STEAM GENERATOR: *"A" INLET*

TEST FREQUENCY: *400 KHZ*

DATE: *NOV, 1974*

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 15  | 28     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 15  | 29     | <20      | O.D.   | " " " "              |
| 15  | 30     | 23       | O.D.   | 1/2" ABOVE TUBESHEET |
| 15  | 31     | 36       | O.D.   | 1" " "               |
| 15  | 32     | <20      | O.D.   | " " "                |
| 15  | 33     | <20      | O.D.   | " " "                |
| 15  | 34     | <20      | O.D.   | " " "                |
| 15  | 35     | <20      | O.D.   | " " "                |
| 15  | 36     | <20      | O.D.   | 1/2" " "             |
| 15  | 38     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 15  | 61     | 67       | O.D.   | 1" ABOVE TUBESHEET   |
| 15  | 62     | <20      | O.D.   | AT TOP OF " "        |
| 15  | 63     | <20      | O.D.   | " " " "              |
| 15  | 64     | <20      | O.D.   | " " " "              |
| 15  | 66     | <20      | O.D.   | " " " "              |
| 15  | 67     | <20      | O.D.   | " " " "              |
| 16  | 28     | <20      | O.D.   | " " " "              |
| 16  | 29     | 68       | O.D.   | " " " "              |
| 16  | 30     | <20      | O.D.   | " " " "              |
| 16  | 31     | <20      | O.D.   | 1" ABOVE TUBESHEET   |
| 16  | 32     | <20      | O.D.   | " " "                |
| 16  | 33     | <20      | O.D.   | " " "                |
| 16  | 34     | 41       | O.D.   | " " "                |
| 16  | 35     | 28       | O.D.   | " " "                |
| 16  | 36     | <20      | O.D.   | " " "                |
| 16  | 37     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 16  | 38     | <20      | O.D.   | " " " "              |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "A" INLET  
DATE: Nov., 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 16  | 41     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 16  | 42     | < 20     | O.D.   | " " " "             |
| 16  | 43     | < 20     | O.D.   | " " " "             |
| 16  | 44     | < 20     | O.D.   | " " " "             |
| 16  | 45     | < 20     | O.D.   | " " " "             |
| 16  | 46     | < 20     | O.D.   | " " " "             |
| 16  | 47     | < 20     | O.D.   | " " " "             |
| 16  | 48     | < 20     | O.D.   | " " " "             |
| 16  | 49     | < 20     | O.D.   | " " " "             |
| 16  | 50     | < 20     | O.D.   | " " " "             |
| 16  | 55     | < 20     | O.D.   | " " " "             |
| 16  | 56     | < 20     | O.D.   | " " " "             |
| 16  | 57     | < 20     | O.D.   | " " " "             |
| 16  | 58     | < 20     | O.D.   | " " " "             |
| 16  | 60     | < 20     | O.D.   | " " " "             |
| 16  | 61     | < 20     | O.D.   | " " " "             |
| 16  | 62     | < 20     | O.D.   | " " " "             |
| 17  | 29     | 44       | O.D.   | " " " "             |
| 17  | 30     | 43       | O.D.   | 1" ABOVE TUBESHEET  |
| 17  | 31     | 27       | O.D.   | " " " "             |
| 17  | 32     | < 20     | O.D.   | " " " "             |
| 17  | 33     | < 20     | O.D.   | " " " "             |
| 17  | 34     | < 20     | O.D.   | " " " "             |
| 17  | 35     | < 20     | O.D.   | " " " "             |
| 17  | 36     | < 20     | O.D.   | " " " "             |
| 17  | 37     | < 20     | O.D.   | " " " "             |
| 17  | 38     | < 20     | O.D.   | " " " "             |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "A" INLET  
DATE: Nov, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 17  | 39     | < 20     | O.D.   | 1" ABOVE TUBESHEET  |
| 17  | 40     | 27       | O.D.   | " " "               |
| 17  | 41     | 39       | O.D.   | " " "               |
| 17  | 42     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 17  | 43     | < 20     | O.D.   | " " " "             |
| 17  | 44     | < 20     | O.D.   | 2" ABOVE TUBESHEET  |
| 17  | 45     | < 20     | O.D.   | " " "               |
| 17  | 46     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 17  | 47     | < 20     | O.D.   | " " " "             |
| 17  | 48     | < 20     | O.D.   | " " " "             |
| 17  | 49     | < 20     | O.D.   | " " " "             |
| 17  | 50     | < 20     | O.D.   | " " " "             |
| 17  | 51     | < 20     | O.D.   | " " " "             |
| 17  | 52     | < 20     | O.D.   | " " " "             |
| 17  | 53     | < 20     | O.D.   | " " " "             |
| 17  | 54     | < 20     | O.D.   | " " " "             |
| 17  | 55     | < 20     | O.D.   | " " " "             |
| 17  | 56     | < 20     | O.D.   | " " " "             |
| 17  | 57     | < 20     | O.D.   | " " " "             |
| 17  | 58     | < 20     | O.D.   | " " " "             |
| 17  | 63     | 64       | O.D.   | 1" ABOVE TUBESHEET  |
| 17  | 67     | < 20     | O.D.   | " " "               |
| 18  | 29     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 18  | 30     | < 20     | O.D.   | 1" ABOVE TUBESHEET  |
| 18  | 31     | < 20     | O.D.   | " " "               |
| 18  | 32     | < 20     | O.D.   | " " "               |
| 18  | 33     | < 20     | O.D.   | AT TOP OF TUBESHEET |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3

STEAM GENERATOR: "A" INLET

TEST FREQUENCY: 400 KHz

DATE: Nov 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 18  | 34     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 18  | 35     | <20      | O.D.   | " " " "             |
| 18  | 36     | <20      | O.D.   | " " " "             |
| 18  | 37     | <20      | O.D.   | " " " "             |
| 18  | 38     | <20      | O.D.   | 1" ABOVE TUBESHEET  |
| 18  | 39     | <20      | O.D.   | " " " "             |
| 18  | 40     | <20      | O.D.   | " " " "             |
| 18  | 41     | <20      | O.D.   | " " " "             |
| 18  | 42     | <20      | O.D.   | 2" " "              |
| 18  | 43     | <20      | O.D.   | " " " "             |
| 18  | 44     | <20      | O.D.   | " " " "             |
| 18  | 45     | <20      | O.D.   | " " " "             |
| 18  | 46     | <20      | O.D.   | " " " "             |
| 18  | 47     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 18  | 48     | <20      | O.D.   | " " " "             |
| 18  | 49     | <20      | O.D.   | " " " "             |
| 18  | 50     | <20      | O.D.   | " " " "             |
| 18  | 51     | <20      | O.D.   | " " " "             |
| 18  | 52     | <20      | O.D.   | 1" ABOVE TUBESHEET  |
| 18  | 53     | <20      | O.D.   | " " " "             |
| 18  | 54     | <20      | O.D.   | " " " "             |
| 18  | 55     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 18  | 56     | <20      | O.D.   | " " " "             |
| 18  | 57     | <20      | O.D.   | " " " "             |
| 18  | 58     | <20      | O.D.   | " " " "             |
| 19  | 25     | 41       | O.D.   | 1" ABOVE TUBESHEET  |
| 19  | 26     | 41       | O.D.   | " " " "             |

# EDDY CURRENT TEST RESULTS

SITE: TRUCKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "A" INLET  
DATE: NOV., 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 19  | 29     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 19  | 30     | 66       | O.D.   | 1" ABOVE TUBESHEET  |
| 19  | 31     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 19  | 32     | < 20     | O.D.   | " " " "             |
| 19  | 33     | < 20     | O.D.   | " " " "             |
| 19  | 34     | < 20     | O.D.   | " " " "             |
| 19  | 36     | < 20     | O.D.   | " " " "             |
| 19  | 37     | 35       | O.D.   | " " " "             |
| 19  | 38     | 27       | O.D.   | " " " "             |
| 19  | 39     | 55       | O.D.   | 1" ABOVE TUBESHEET  |
| 19  | 40     | 78       | O.D.   | " " " "             |
| 19  | 41     | 35       | O.D.   | " " " "             |
| 19  | 42     | 40       | O.D.   | 2" " "              |
| 19  | 43     | < 20     | O.D.   | " " " "             |
| 19  | 44     | 27       | O.D.   | 1" " "              |
| 19  | 45     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 19  | 46     | < 20     | O.D.   | " " " "             |
| 19  | 47     | < 20     | O.D.   | " " " "             |
| 19  | 48     | < 20     | O.D.   | " " " "             |
| 19  | 49     | < 20     | O.D.   | " " " "             |
| 19  | 50     | < 20     | O.D.   | " " " "             |
| 19  | 51     | < 20     | O.D.   | " " " "             |
| 19  | 52     | < 20     | O.D.   | " " " "             |
| 19  | 53     | < 20     | O.D.   | " " " "             |
| 19  | 54     | < 20     | O.D.   | 1" ABOVE TUBESHEET  |
| 19  | 55     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 19  | 56     | < 20     | O.D.   | " " " "             |



# EDDY CURRENT TEST RESULTS

SITE: *TURKEY POINT UNIT 3*

TEST FREQUENCY: *400 KHz*

STEAM GENERATOR: *"A" INLET*

DATE: *Nov, 1974*

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 20  | 30     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 20  | 31     | < 20     | O.D.   | " " " "             |
| 20  | 32     | < 20     | O.D.   | " " " "             |
| 20  | 33     | < 20     | O.D.   | " " " "             |
| 20  | 34     | < 20     | O.D.   | " " " "             |
| 20  | 36     | < 20     | O.D.   | " " " "             |
| 20  | 37     | < 20     | O.D.   | " " " "             |
| 20  | 38     | 55       | O.D.   | 1" ABOVE TUBESHEET  |
| 20  | 39     | 72       | O.D.   | " " " "             |
| 20  | 40     | < 20     | O.D.   | " " " "             |
| 20  | 41     | 39       | O.D.   | " " " "             |
| 20  | 42     | 40       | O.D.   | " " " "             |
| 20  | 43     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 20  | 44     | < 20     | O.D.   | " " " "             |
| 20  | 45     | < 20     | O.D.   | " " " "             |
| 20  | 46     | < 20     | O.D.   | " " " "             |
| 20  | 47     | < 20     | O.D.   | " " " "             |
| 20  | 48     | 36       | O.D.   | " " " "             |
| 20  | 49     | < 20     | O.D.   | " " " "             |
| 20  | 50     | < 20     | O.D.   | " " " "             |
| 20  | 51     | < 20     | O.D.   | " " " "             |
| 20  | 52     | < 20     | O.D.   | " " " "             |
| 20  | 53     | < 20     | O.D.   | " " " "             |
| 20  | 54     | < 20     | O.D.   | " " " "             |
| 20  | 55     | < 20     | O.D.   | " " " "             |
| 20  | 56     | < 20     | O.D.   | " " " "             |
| 21  | 29     | < 20     | O.D.   | " " " "             |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "A" INLET  
DATE: NOV, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 21  | 36     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 21  | 37     | <20      | O.D.   | " " " "             |
| 21  | 38     | <20      | O.D.   | 1" ABOVE TUBESHEET  |
| 21  | 39     | 77       | O.D.   | " " "               |
| 21  | 40     | 42       | O.D.   | " " "               |
| 21  | 41     | 55       | O.D.   | " " "               |
| 21  | 42     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 21  | 43     | <20      | O.D.   | " " " "             |
| 21  | 44     | <20      | O.D.   | " " " "             |
| 21  | 45     | <20      | O.D.   | " " " "             |
| 21  | 46     | <20      | O.D.   | " " " "             |
| 21  | 48     | <20      | O.D.   | " " " "             |
| 21  | 49     | <20      | O.D.   | " " " "             |
| 21  | 50     | <20      | O.D.   | " " " "             |
| 21  | 51     | <20      | O.D.   | " " " "             |
| 21  | 52     | <20      | O.D.   | " " " "             |
| 21  | 53     | <20      | O.D.   | " " " "             |
| 21  | 54     | <20      | O.D.   | " " " "             |
| 21  | 66     | <20      | O.D.   | " " " "             |
| 22  | 50     | <20      | O.D.   | " " " "             |
| 22  | 51     | <20      | O.D.   | " " " "             |
| 22  | 52     | <20      | O.D.   | " " " "             |
| 23  | 61     | 83       | O.D.   | 1" ABOVE TUBESHEET  |
| 24  | 32     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 24  | 33     | <20      | O.D.   | " " " "             |
| 25  | 24     | <20      | O.D.   | " " " "             |
| 25  | 25     | <20      | O.D.   | " " " "             |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "A" INLET  
DATE: NOV, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 25  | 28     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 25  | 29     | <20      | O.D.   | " " " "             |
| 25  | 32     | <20      | O.D.   | " " " "             |
| 25  | 33     | <20      | O.D.   | " " " "             |
| 25  | 34     | <20      | O.D.   | " " " "             |
| 25  | 35     | <20      | O.D.   | " " " "             |
| 25  | 36     | <20      | O.D.   | " " " "             |
| 25  | 37     | <20      | O.D.   | " " " "             |
| 26  | 24     | <20      | O.D.   | " " " "             |
| 26  | 25     | <20      | O.D.   | " " " "             |
| 26  | 33     | <20      | O.D.   | " " " "             |
| 26  | 56     | <20      | O.D.   | 1" ABOVE TUBESHEET  |
| 26  | 57     | <20      | O.D.   | " " " "             |
| 26  | 58     | <20      | O.D.   | " " " "             |
| 26  | 64     | 42       | O.D.   | " " " "             |
| 27  | 56     | <20      | O.D.   | " " " "             |
| 27  | 58     | <20      | O.D.   | " " " "             |
| 28  | 39     | <20      | O.D.   | AT TOP OF TUBESHEET |
| 28  | 40     | <20      | O.D.   | " " " "             |
| 29  | 41     | <20      | O.D.   | " " " "             |
| 29  | 42     | <20      | O.D.   | " " " "             |
| 30  | 38     | <20      | O.D.   | " " " "             |
| 30  | 39     | <20      | O.D.   | " " " "             |
| 30  | 40     | <20      | O.D.   | " " " "             |
| 30  | 41     | <20      | O.D.   | " " " "             |
| 30  | 42     | <20      | O.D.   | " " " "             |
| 30  | 43     | <20      | O.D.   | " " " "             |



### EDDY CURRENT TEST RESULTS.

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "A" INLET  
DATE: Nov 1974

[illegible]

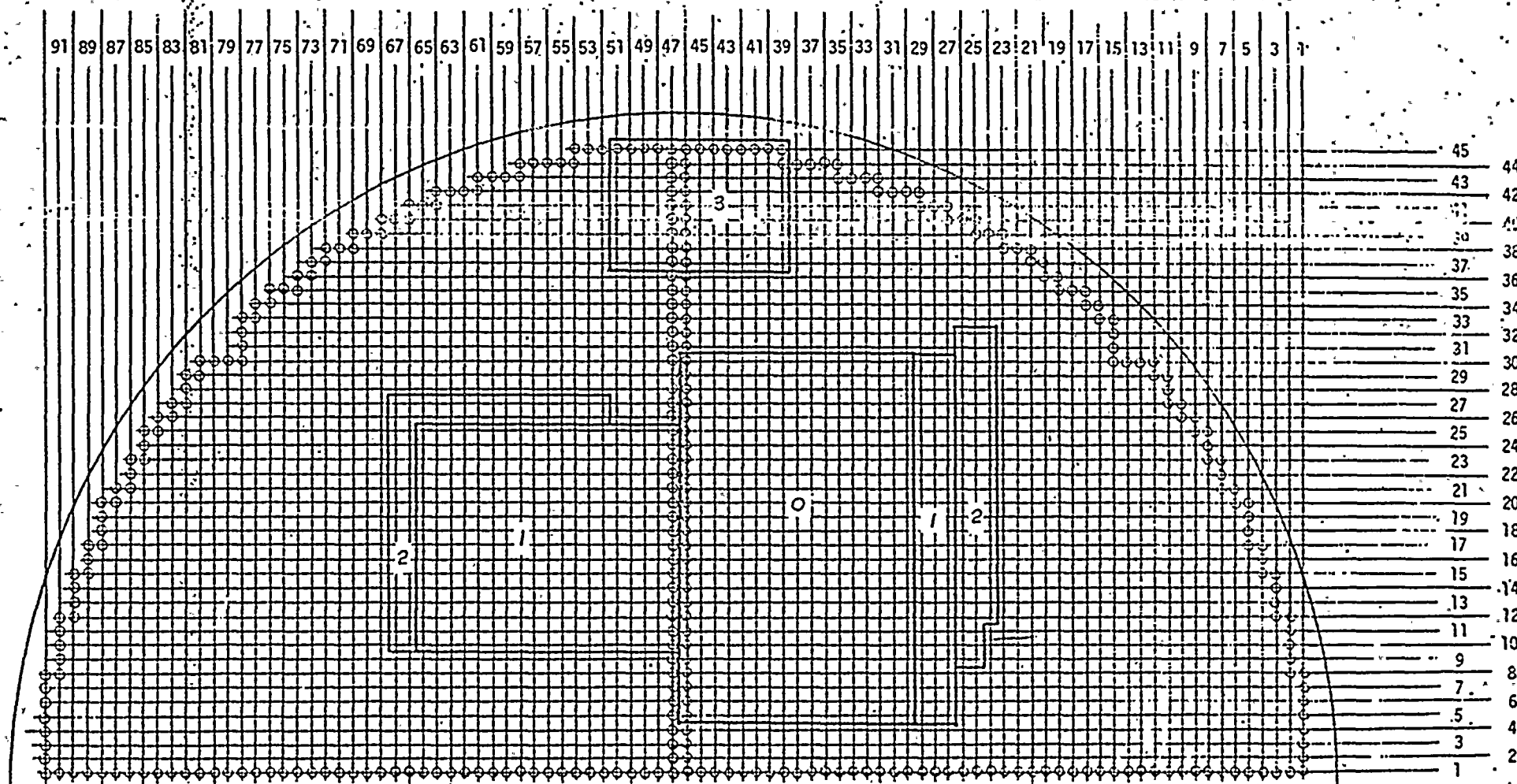


- 0 - Original Scope
- 1 - Expanded Scope No. 1
- 2 - Expanded Scope No. 2
- 3 - Expanded Scope No. 3

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

Steam Generator A - Inlet 400 KHZ to First Support

NOZZLE →

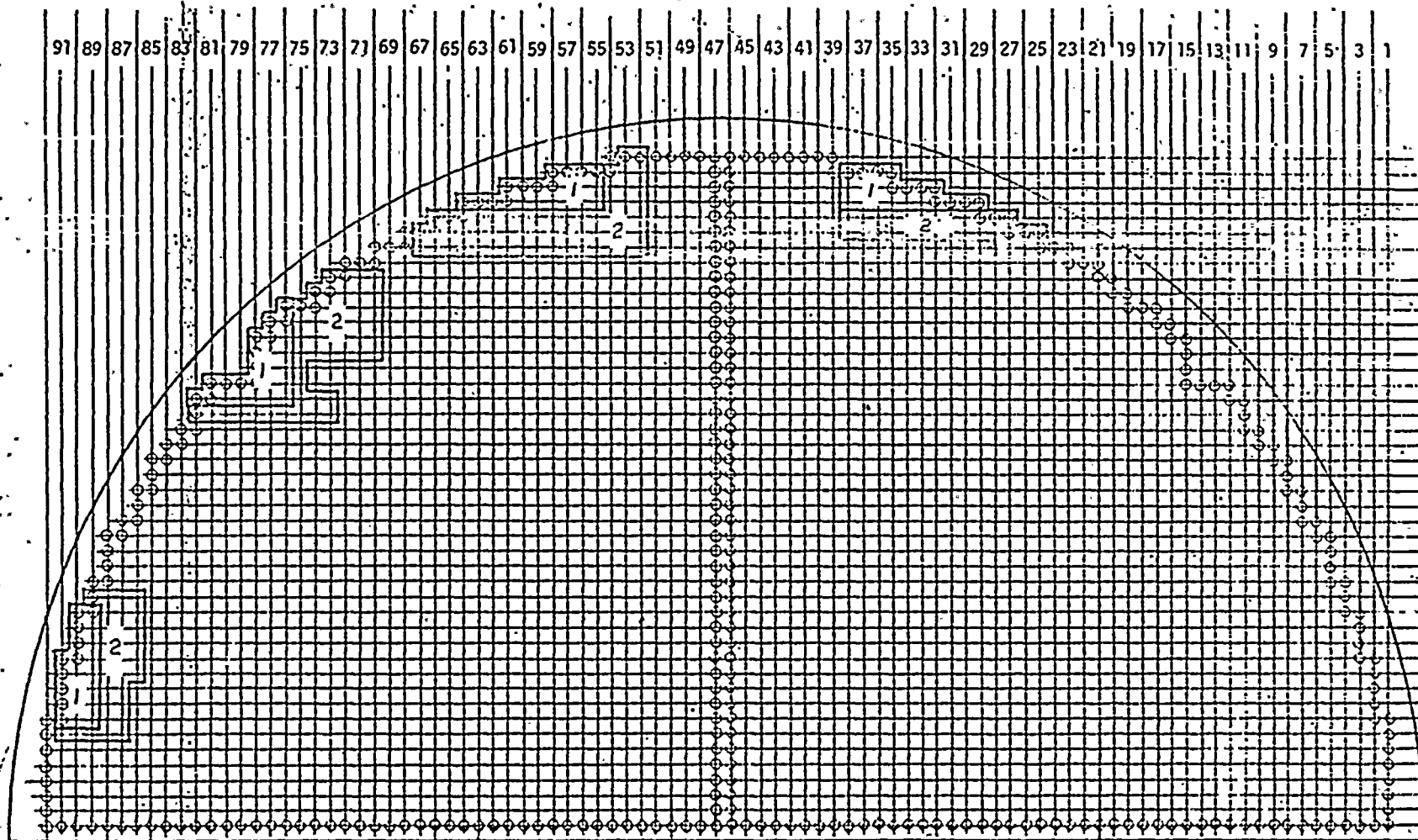
ROWS

1 - Expanded Scope No. 1  
 2 - Expanded Scope No. 2

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

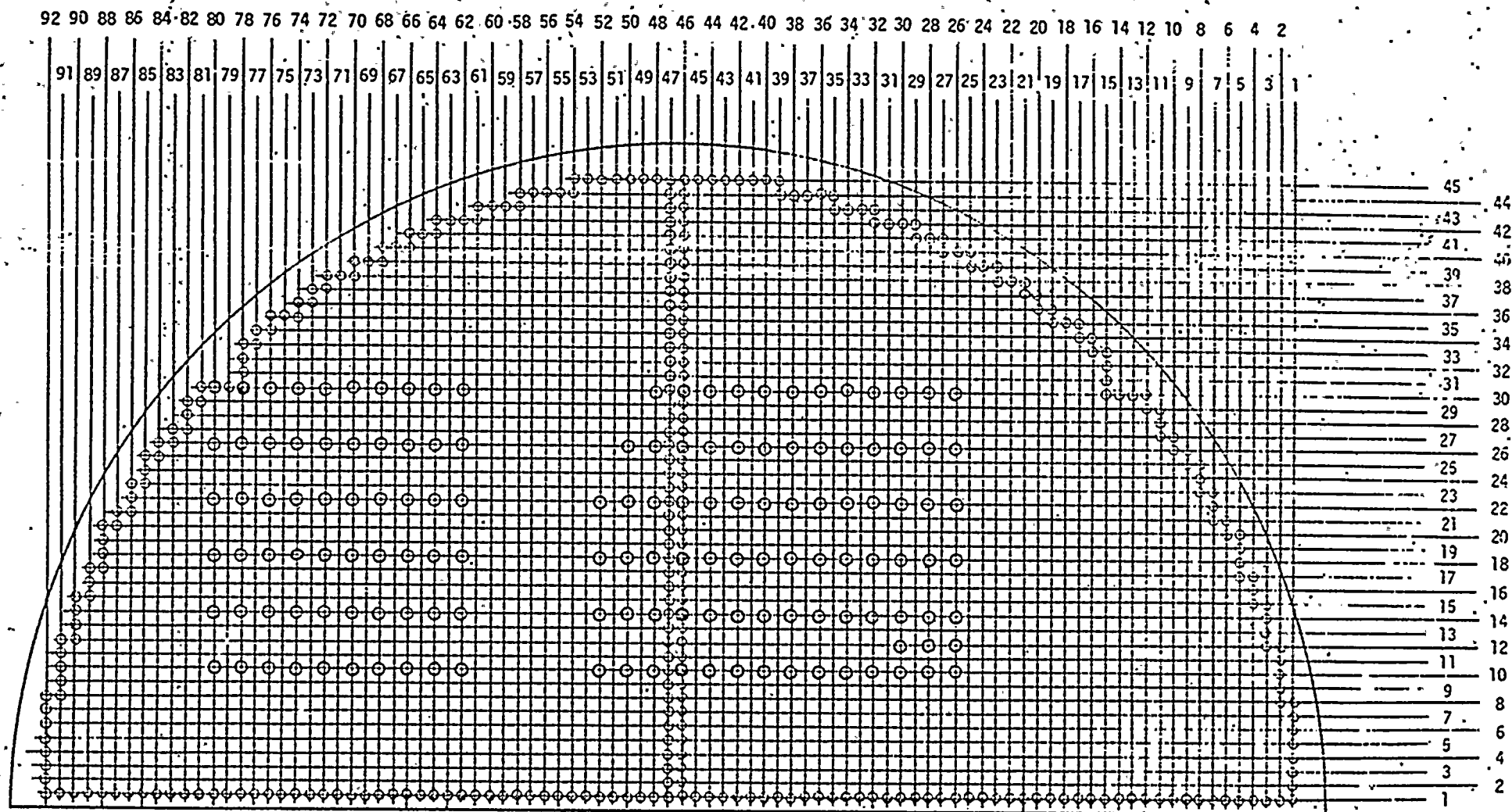
← MAINWAY

Steam Generator A - Inlet 400 KHZ Around U-Bend

NOZZLE →



# COLUMNS



← MANWAY

Steam Generator A - Inlet 100 KHZ. to First Support

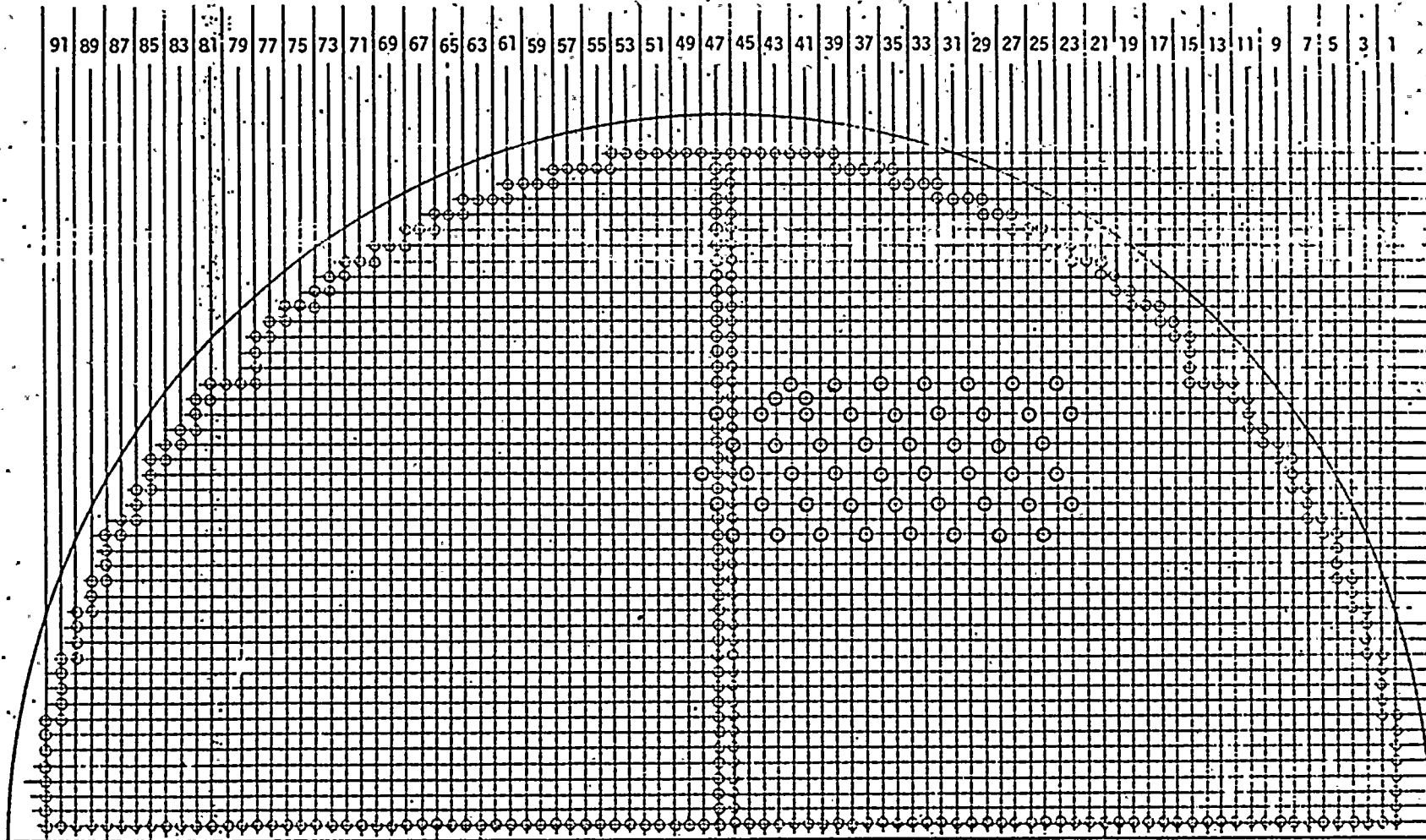
NOZZLE →

ROWS

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MANWAY

Steam Generator A - Outlet 400 KHZ Around U-Bend

NOZZLE →



APPENDIX G-2

Steam Generator B



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit 3  
TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "B" INLET  
DATE: OCT. & NOV. 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION                    |
|-----|--------|----------|--------|-----------------------------|
| 9   | 51     | < 20     | O.D.   | 1/2" ABOVE TUBESHEET (T.S.) |
| 13  | 89     | 70       | O.D.   | AT 1 <sup>ST</sup> SUPPORT. |
| 15  | 37     | < 20     | O.D.   | 1/2" ABOVE TUBESHEET        |
| 15  | 38     | < 20     | O.D.   | " " "                       |
| 15  | 39     | < 20     | O.D.   | " " "                       |
| 15  | 40     | < 20     | O.D.   | " " "                       |
| 15  | 43     | < 20     | O.D.   | " " "                       |
| 15  | 44     | < 20     | O.D.   | " " "                       |
| 15  | 45     | < 20     | O.D.   | " " "                       |
| 15  | 53     | < 20     | O.D.   | AT TOP OF "                 |
| 15  | 57     | < 20     | O.D.   | 1/2" ABOVE "                |
| 15  | 58     | < 20     | O.D.   | " " "                       |
| 16  | 39     | < 20     | O.D.   | " " "                       |
| 16  | 40     | < 20     | O.D.   | " " "                       |
| 16  | 41     | < 20     | O.D.   | " " "                       |
| 16  | 42     | < 20     | O.D.   | " " "                       |
| 16  | 43     | < 20     | O.D.   | " " "                       |
| 16  | 44     | < 20     | O.D.   | " " "                       |
| 16  | 45     | 20       | O.D.   | " " "                       |
| 16  | 48     | < 20     | O.D.   | AT TOP OF "                 |
| 16  | 50     | < 20     | O.D.   | 1/2" ABOVE TUBESHEET        |
| 16  | 51     | 20       | O.D.   | " " "                       |
| 16  | 53     | < 20     | O.D.   | AT TOP OF "                 |
| 17  | 41     | < 20     | O.D.   | 1" ABOVE "                  |
| 17  | 42     | < 20     | O.D.   | " " "                       |
| 17  | 43     | < 20     | O.D.   | " " "                       |
| 17  | 44     | < 20     | O.D.   | " " "                       |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3

TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "B" INLET

DATE: OCT 3 NOV 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 17  | 45     | < 20     | O.D.   | 1" ABOVE TUBESHEET  |
| 17  | 46     | < 20     | O.D.   | 1/2" " "            |
| 17  | 47     | < 20     | O.D.   | " " "               |
| 17  | 49     | < 20     | O.D.   | AT TOP OF TUBESHEET |
| 17  | 51     | < 20     | O.D.   | 1/2" ABOVE "        |
| 17  | 53     | < 20     | O.D.   | " " "               |
| 17  | 54     | < 20     | O.D.   | " " "               |
| 18  | 38     | < 20     | O.D.   | AT TOP OF "         |
| 18  | 41     | < 20     | O.D.   | 1/2" ABOVE "        |
| 18  | 42     | < 20     | O.D.   | 1" " "              |
| 18  | 43     | < 20     | O.D.   | " " "               |
| 18  | 44     | < 20     | O.D.   | " " "               |
| 18  | 45     | < 20     | O.D.   | " " "               |
| 18  | 46     | < 20     | O.D.   | 1/2" " "            |
| 18  | 47     | < 20     | O.D.   | " " "               |
| 18  | 48     | < 20     | O.D.   | " " "               |
| 18  | 49     | < 20     | O.D.   | " " "               |
| 18  | 50     | < 20     | O.D.   | " " "               |
| 18  | 51     | < 20     | O.D.   | " " "               |
| 18  | 52     | < 20     | O.D.   | " " "               |
| 18  | 53     | < 20     | O.D.   | " " "               |
| 18  | 54     | < 20     | O.D.   | " " "               |
| 19  | 41     | < 20     | O.D.   | " " "               |
| 19  | 42     | < 20     | O.D.   | " " "               |
| 19  | 43     | < 20     | O.D.   | " " "               |
| 19  | 44     | < 20     | O.D.   | " " "               |
| 19  | 46     | < 20     | O.D.   | " " "               |



# EDDY CURRENT TEST RESULTS

SITE: Turkey Point Unit 3

STEAM GENERATOR: "B" INLET

TEST FREQUENCY: 400 KHz

DATE: Oct & Nov, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 19  | 47     | < 20     | O.D.   | 1/2" ABOVE TUBESHEET |
| 19  | 48     | < 20     | O.D.   | " " "                |
| 19  | 49     | < 20     | O.D.   | " " "                |
| 19  | 50     | < 20     | O.D.   | " " "                |
| 19  | 51     | < 20     | O.D.   | " " "                |
| 19  | 52     | < 20     | O.D.   | " " "                |
| 19  | 54     | < 20     | O.D.   | AT TOP OF "          |
| 19  | 55     | < 20     | O.D.   | " " "                |
| 19  | 56     | < 20     | O.D.   | " " "                |
| 20  | 43     | < 20     | O.D.   | 1/2" ABOVE "         |
| 20  | 44     | < 20     | O.D.   | " " "                |
| 20  | 46     | < 20     | O.D.   | " " "                |
| 20  | 49     | < 20     | O.D.   | " " "                |
| 20  | 50     | < 20     | O.D.   | " " "                |
| 20  | 51     | < 20     | O.D.   | " " "                |
| 20  | 52     | 21       | O.D.   | " " "                |
| 20  | 54     | < 20     | O.D.   | " " "                |
| 21  | 43     | < 20     | O.D.   | " " "                |
| 24  | 58     | < 20     | O.D.   | AT TOP OF "          |
| 24  | 59     | < 20     | O.D.   | 1/2" ABOVE "         |
| 25  | 30     | < 20     | O.D.   | 1/2" " "             |
| 25  | 54     | < 20     | O.D.   | AT TOP OF "          |
| 25  | 55     | < 20     | O.D.   | 1/2" ABOVE "         |
| 25  | 56     | < 20     | O.D.   | " " "                |
| 25  | 58     | < 20     | O.D.   | " " "                |
| 26  | 35     | < 20     | O.D.   | " " "                |
| 26  | 38     | < 20     | O.D.   | " " "                |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3

TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "B" INLET

DATE: OCT 3 NOV, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION                              |
|-----|--------|----------|--------|---------------------------------------|
| 26  | 39     | <20      | O.D.   | 1/2" ABOVE TUBESHEET                  |
| 26  | 56     | <20      | O.D.   | " " "                                 |
| 26  | 57     | <20      | O.D.   | " " "                                 |
| 27  | 36     | <20      | O.D.   | " " "                                 |
| 27  | 39     | <20      | O.D.   | " " "                                 |
| 27  | 56     | <20      | O.D.   | " " "                                 |
| 27  | 60     | <20      | O.D.   | " " "                                 |
| 28  | 35     | <20      | O.D.   | " " "                                 |
| 28  | 36     | <20      | O.D.   | " " "                                 |
| 28  | 37     | <20      | O.D.   | " " "                                 |
| 28  | 55     | <20      | O.D.   | " " "                                 |
| 28  | 56     | <20      | O.D.   | " " "                                 |
| 28  | 57     | <20      | O.D.   | " " "                                 |
| 29  | 55     | <20      | O.D.   | AT TOP OF "                           |
| 29  | 56     | <20      | O.D.   | 1/2" ABOVE "                          |
| 29  | 81     | 47       | O.D.   | AT 2 <sup>ND</sup> SUPPORT            |
|     |        | 54       | O.D.   | AT 1 <sup>ST</sup> SUPPORT            |
| 30  | 35     | <20      | O.D.   | 1/2" ABOVE TUBESHEET                  |
| 30  | 13     | <20      | O.D.   | AT #4 ANTI-VIBRATION BAR              |
| 30  | 55     | <20      | O.D.   | AT TOP OF TUBESHEET                   |
| 30  | 56     | <20      | O.D.   | " " " "                               |
| 30  | 79     | 60       | O.D.   | AT 1 <sup>ST</sup> SUPPORT            |
| 31  | 78     | 66       | O.D.   | " " "                                 |
| 32  | 17     | <20      | O.D.   | AT 1 <sup>TH</sup> SUPPORT - COLD LEG |
| 42  | 33     | 20       | O.D.   | 2" ABOVE 6 <sup>TH</sup> SUPPORT      |
| 42  | 32     | 30       | O.D.   | " " " "                               |
|     |        | 55       | O.D.   | AT 1 <sup>ST</sup> SUPPORT            |



## EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3

TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "B" INLET

DATE: OCT 5 NOV, 1974

[illegible]



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT #3

STEAM GENERATOR: LOOP B; HOT LEG

TEST FREQUENCY: 25 KHZ

DATE:

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 7   | 12     | 0                              | 7   | 58     | 0                              |
|     | 14     | 0                              |     | 60     | 0                              |
|     | 16     | 1/2"                           |     | 62     | 0                              |
|     | 18     | 1"                             |     | 64     | 0                              |
|     | 20     | 1"                             |     | 66     | 0                              |
|     | 22     | 1"                             |     | 68     | 0                              |
|     | 24     | 1/2"                           |     | 70     | 0                              |
|     | 26     | 0                              |     | 72     | 1/2"                           |
|     | 28     | 0                              |     | 74     | 1/2"                           |
|     | 30     | 0                              |     | 76     | 1/2"                           |
|     | 32     | 0                              |     | 78     | 0                              |
|     | 34     | 0                              |     | 80     | 0                              |
|     | 36     | 0                              |     | 82     | 0                              |
|     | 38     | 0                              |     |        |                                |
|     | 40     | 1"                             |     |        |                                |
|     | 42     | 2"                             |     |        |                                |
|     | 44     | 1"                             |     |        |                                |
|     | 46     | 1/2"                           |     |        |                                |
|     | 48     | 0                              |     |        |                                |
|     | 50     | 0                              |     |        |                                |
|     | 52     | 0                              |     |        |                                |
|     | 54     | 0                              |     |        |                                |
|     | 56     | 0                              |     |        |                                |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT #3

STEAM GENERATOR: LOOP B; HOT LEG

TEST FREQUENCY: 25 KHZ

DATE: OCTOBER, 1974

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 14  | 12     | 0                              | 14  | 72     | 1/2"                           |
|     | 14     | 0                              |     | 74     | 1/2"                           |
|     | 16     | 0                              |     | 76     | 0                              |
|     | 18     | 0                              |     | 78     | 0                              |
|     | 20     | 1 1/2"                         |     | 80     | 0                              |
|     | 22     | 1 1/2"                         |     | 82     | 0                              |
|     | 24     | 1"                             |     |        |                                |
|     | 26     | 1"                             | 21  | 12     | 0                              |
|     | 28     | 1"                             |     | 14     | 0                              |
|     | 30     | 1"                             |     | 16     | 0                              |
|     | 32     | 1 1/2"                         |     | 18     | 0                              |
|     | 34     | 2"                             |     | 20     | 1/2"                           |
|     | 36     | 1 1/2"                         |     | 22     | 1/2"                           |
|     | 38     | 1 1/2"                         |     | 24     | 1"                             |
|     | 40     | 2 1/2"                         |     | 26     | 1 1/2"                         |
|     | 42     | 3"                             |     | 28     | 1 1/2"                         |
|     | 44     | 3"                             |     | 30     | 2 1/2"                         |
|     | 46     | 3"                             |     | 32     | 2 1/2"                         |
|     | 48     | 2 1/2"                         |     | 34     | 2 1/2"                         |
|     | 50     | 1"                             |     | 36     | 2 1/2"                         |
|     | 52     | 1/2"                           |     | 38     | 2 1/2"                         |
|     | 54     | 1/2"                           |     | 40     | 2 1/2"                         |
|     | 56     | 1/2"                           |     |        |                                |
|     | 58     | 1 1/2"                         |     |        |                                |
|     | 60     | 1 1/2"                         |     |        |                                |
|     | 62     | 1"                             |     |        |                                |
|     | 64     | 1/2"                           |     |        |                                |
|     | 66     | 1/2"                           |     |        |                                |
|     | 68     | 1/2"                           |     |        |                                |
|     | 70     | 1/2"                           |     |        |                                |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 21  | 42     | 2"                             | 28  | 12     | 0                              |
|     | 44     | 3 1/2"                         |     | 14     | 0                              |
|     | 46     | 2 1/2"                         |     | 16     | 0                              |
|     | 48     | 3 1/2"                         |     | 18     | 0                              |
|     | 50     | 2"                             |     | 20     | 0                              |
|     | 52     | 1"                             |     | 22     | 0                              |
|     | 54     | 1 1/2"                         |     | 24     | 1/2"                           |
|     | 56     | 1"                             |     | 26     | 0                              |
|     | 58     | 1/2"                           |     | 28     | 1 1/2"                         |
|     | 60     | 1/2"                           |     | 30     | 2"                             |
|     | 62     | 1 1/2"                         |     | 32     | 2"                             |
|     | 64     | 1 1/2"                         |     | 34     | 1 1/2"                         |
|     | 66     | 1 1/2"                         |     | 36     | 2 1/2"                         |
|     | 68     | 1 1/2"                         |     | 38     | 3"                             |
|     | 70     | 0                              |     | 40     | 1 1/2"                         |
|     | 72     | 0                              |     | 42     | 1"                             |
|     | 74     | 0                              |     | 44     | 1 1/2"                         |
|     | 76     | 0                              |     | 46     | 1"                             |
|     | 78     | 0                              |     | 48     | 1 1/2"                         |
|     | 80     | 0                              |     | 50     | 0                              |
|     | 82     | 0                              |     | 52     | 2 1/2"                         |
|     |        |                                |     | 54     | 3 1/2"                         |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 28  | 56     | 3"                             |     |        |                                |
|     | 58     | 2"                             |     |        |                                |
|     | 60     | 0                              |     |        |                                |
|     | 62     | 0                              |     |        |                                |
|     | 64     | 0                              |     |        |                                |
|     | 66     | 0                              |     |        |                                |
|     | 68     | 0                              |     |        |                                |
|     | 70     | 0                              |     |        |                                |
|     | 72     | 0                              |     |        |                                |
|     | 74     | 0                              |     |        |                                |
|     | 76     | 0                              |     |        |                                |
|     | 78     | 0                              |     |        |                                |
|     | 80     | 0                              |     |        |                                |
|     | 82     | 0                              |     |        |                                |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT #3

STEAM GENERATOR: LOOP B; COLD LEG

TEST FREQUENCY: 400KHZ

DATE: OCTOBER 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 5   | 31     | <20      | O.D.   | At top of tubesheet  |
| 5   | 32     | <20      | "      | 1/2" above tubesheet |
| 5   | 33     | <20      | "      | "                    |
| 5   | 34     | <20      | "      | "                    |
| 5   | 35     | <20      | "      | "                    |
| 5   | 36     | <20      | "      | "                    |
| 5   | 37     | <20      | "      | "                    |
| 5   | 38     | <20      | "      | "                    |
| 5   | 39     | <20      | "      | "                    |
| 5   | 40     | <20      | "      | "                    |
| 6   | 30     | <20      | "      | At top of tubesheet  |
| 6   | 31     | 26       | "      | 1/2" above tubesheet |
| 6   | 32     | 23       | "      | "                    |
| 6   | 33     | <20      | "      | "                    |
| 6   | 34     | <20      | "      | "                    |
| 6   | 35     | <20      | "      | "                    |
| 6   | 36     | <20      | "      | "                    |
| 6   | 37     | <20      | "      | "                    |
| 6   | 38     | <20      | "      | "                    |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 6   | 39     | <20      | OD     | 1/2" above tubesheet |
| 6   | 40     | <20      | OD     | " "                  |
| 6   | 41     | <20      | OD     | " "                  |
| 6   | 42     | <20      | OD     | " "                  |
| 6   | 43     | <20      | OD     | at top of tubesheet  |
| 6   | 44     | <20      | OD     | " "                  |
| 7   | 30     | 26       | "      | 1/2" above tubesheet |
| 7   | 31     | 30       | "      | " "                  |
| 7   | 32     | <20      | "      | " "                  |
| 7   | 33     | <20      | "      | " "                  |
| 7   | 34     | <20      | "      | " "                  |
| 7   | 35     | 20       | "      | " "                  |
| 7   | 36     | <20      | "      | " "                  |
| 7   | 37     | <20      | "      | " "                  |
| 7   | 38     | <20      | "      | " "                  |
| 7   | 39     | <20      | "      | " "                  |
| 7   | 40     | <20      | "      | " "                  |
| 7   | 41     | <20      | "      | " "                  |
| 7   | 42     | <20      | "      | " "                  |
| 7   | 43     | <20      | "      | " "                  |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION           |
|-----|--------|----------|--------|--------------------|
| 7   | 44     | <20      | OD     | 2" above tubesheet |
| 7   | 46     | <20      | "      | "                  |
| 8   | 30     | 21       | "      | "                  |
| 8   | 31     | <20      | "      | "                  |
| 8   | 32     | <20      | "      | "                  |
| 8   | 33     | <20      | "      | "                  |
| 8   | 34     | <20      | "      | "                  |
| 8   | 35     | <20      | "      | "                  |
| 8   | 36     | <20      | "      | "                  |
| 8   | 37     | <20      | "      | "                  |
| 8   | 38     | <20      | "      | "                  |
| 8   | 40     | <20      | "      | "                  |
| 8   | 41     | <20      | "      | "                  |
| 8   | 42     | <20      | "      | "                  |
| 8   | 43     | <20      | "      | "                  |
| 8   | 44     | <20      | "      | "                  |
| 8   | 45     | <20      | "      | "                  |
| 8   | 46     | <20      | "      | "                  |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 9   | 30     | <20      | O.D.   | 1/2" above tubesheet |
| 9   | 31     | "        | "      | "                    |
| 9   | 32     | "        | "      | "                    |
| 9   | 33     | "        | "      | "                    |
| 9   | 34     | "        | "      | "                    |
| 9   | 35     | "        | "      | "                    |
| 9   | 36     | "        | "      | "                    |
| 9   | 37     | "        | "      | "                    |
| 9   | 38     | "        | "      | "                    |
| 9   | 39     | "        | "      | "                    |
| 9   | 41     | "        | "      | "                    |
| 9   | 42     | "        | "      | "                    |
| 9   | 43     | "        | "      | "                    |
| 9   | 44     | "        | "      | "                    |
| 9   | 45     | "        | "      | "                    |
| 9   | 46     | "        | "      | "                    |
| 10  | 28     | "        | "      | "                    |
| 10  | 29     | "        | "      | "                    |
| 10  | 30     | "        | "      | "                    |
| 10  | 31     | "        | "      | "                    |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 10  | 32     | < 1.0    | O.D.   | 1/2" above tubesheet |
| 10  | 33     | "        | "      | "                    |
| 10  | 37     | "        | "      | "                    |
| 10  | 38     | "        | "      | "                    |
| 10  | 40     | "        | "      | "                    |
| 10  | 42     | "        | "      | "                    |
| 10  | 43     | "        | "      | "                    |
| 10  | 44     | "        | "      | "                    |
| 10  | 45     | "        | "      | "                    |
| 10  | 46     | "        | "      | "                    |
| 11  | 28     | "        | "      | "                    |
| 11  | 29     | "        | "      | "                    |
| 11  | 30     | "        | "      | "                    |
| 11  | 31     | "        | "      | "                    |
| 11  | 32     | "        | "      | "                    |
| 11  | 33     | "        | "      | "                    |
| 11  | 34     | "        | "      | "                    |
| 11  | 42     | "        | "      | "                    |
| 11  | 43     | "        | "      | "                    |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 11  | 44     | <20      | OD     | 1/2" above tubesheet |
| 11  | 45     | "        | "      | "                    |
| 11  | 46     | 28       | "      | "                    |
| 12  | 28     | <20      | "      | "                    |
| 12  | 29     | "        | "      | "                    |
| 12  | 30     | "        | "      | "                    |
| 12  | 31     | "        | "      | "                    |
| 12  | 32     | "        | "      | "                    |
| 12  | 33     | "        | "      | "                    |
| 12  | 34     | "        | "      | "                    |
| 12  | 35     | "        | "      | "                    |
| 12  | 42     | "        | "      | "                    |
| 12  | 43     | "        | "      | "                    |
| 12  | 44     | "        | "      | "                    |
| 12  | 45     | "        | "      | "                    |
| 12  | 46     | 30       | "      | "                    |
| 13  | 28     | <20      | "      | "                    |
| 13  | 29     | "        | "      | "                    |
| 13  | 30     | "        | "      | "                    |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 13  | 31     | <20      | OD     | 1/2" above tubesheet |
| 13  | 32     | "        | "      | "                    |
| 13  | 33     | "        | "      | "                    |
| 13  | 34     | "        | "      | "                    |
| 13  | 35     | "        | "      | "                    |
| 13  | 37     | "        | "      | "                    |
| 13  | 38     | "        | "      | "                    |
| 13  | 39     | "        | "      | "                    |
| 13  | 42     | "        | "      | "                    |
| 13  | 43     | "        | "      | "                    |
| 13  | 44     | "        | "      | "                    |
| 13  | 45     | "        | "      | "                    |
| 13  | 46     | "        | "      | "                    |
| 14  | 28     | "        | "      | "                    |
| 14  | 29     | "        | "      | "                    |
| 14  | 30     | "        | "      | "                    |
| 14  | 31     | "        | "      | "                    |
| 14  | 32     | "        | "      | "                    |
| 14  | 33     | "        | "      | "                    |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 14  | 34     | <20      | O.D    | 1/2" above tubesheet |
| 14  | 35     | "        | "      | "                    |
| 14  | 37     | "        | "      | "                    |
| 14  | 38     | "        | "      | "                    |
| 14  | 41     | "        | "      | "                    |
| 14  | 42     | 27       | "      | "                    |
| 14  | 43     | <20      | "      | "                    |
| 14  | 44     | 32       | "      | "                    |
| 14  | 45     | 25       | "      | "                    |
| 14  | 46     | 27       | "      | "                    |
| 15  | 28     | <20      | "      | "                    |
| 15  | 29     | "        | "      | "                    |
| 15  | 30     | "        | "      | "                    |
| 15  | 31     | "        | "      | "                    |
| 15  | 32     | "        | "      | "                    |
| 15  | 33     | "        | "      | "                    |
| 15  | 34     | "        | "      | "                    |
| 15  | 35     | "        | "      | "                    |
| 15  | 36     | "        | "      | "                    |
| 15  | 37     | "        | "      | "                    |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION            |
|-----|--------|----------|--------|---------------------|
| 15  | 38     | <20      | OD     | 5" above tubesheet  |
| 15  | 40     | "        | "      | "                   |
| 15  | 41     | "        | "      | "                   |
| 15  | 42     | "        | "      | "                   |
| 15  | 43     | "        | "      | "                   |
| 15  | 44     | "        | "      | "                   |
| 15  | 45     | "        | "      | "                   |
| 15  | 46     | "        | "      | at top of tubesheet |
| 16  | 28     | "        | "      | "                   |
| 16  | 29     | "        | "      | 5" above tubesheet  |
| 16  | 30     | "        | "      | "                   |
| 16  | 31     | "        | "      | "                   |
| 16  | 32     | "        | "      | "                   |
| 16  | 33     | "        | "      | "                   |
| 16  | 34     | "        | "      | "                   |
| 16  | 35     | "        | "      | "                   |
| 16  | 37     | "        | "      | "                   |
| 16  | 38     | "        | "      | "                   |
| 16  | 40     | "        | "      | "                   |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 16  | 41     | <20      | O.D    | 1/2" above tubesheet |
| 16  | 42     | "        | "      | "                    |
| 16  | 43     | "        | "      | "                    |
| 16  | 44     | "        | "      | "                    |
| 16  | 45     | "        | "      | "                    |
| 16  | 46     | "        | "      | at top of tubesheet  |
| 17  | 29     | "        | "      | 1/2" above tubesheet |
| 17  | 30     | "        | "      | "                    |
| 17  | 31     | "        | "      | "                    |
| 17  | 32     | "        | "      | "                    |
| 17  | 33     | "        | "      | "                    |
| 17  | 34     | "        | "      | "                    |
| 17  | 35     | "        | "      | "                    |
| 17  | 36     | "        | "      | "                    |
| 17  | 41     | 20       | "      | "                    |
| 17  | 42     | "        | "      | "                    |
| 17  | 43     | "        | "      | "                    |
| 17  | 44     | "        | "      | "                    |
| 17  | 45     | "        | "      | "                    |



# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 18  | 31     | <20      | O.D    | 1/2" above tubesheet |
| 18  | 33     | 27       | "      | "                    |
| 18  | 34     | <20      | "      | "                    |
| 18  | 39     | "        | "      | "                    |
| 18  | 40     | 30       | "      | "                    |
| 18  | 41     | <20      | "      | at top of tubesheet  |
| 18  | 42     | "        | "      | "                    |
| 19  | 33     | "        | "      | 1/2" above tubesheet |
| 19  | 34     | "        | "      | "                    |
| 20  | 33     | "        | "      | "                    |
| 20  | 34     | "        | "      | "                    |
| 20  | 35     | "        | "      | "                    |
| 20  | 37     | "        | "      | "                    |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT #3

STEAM GENERATOR: 100P B ; COLD LEG

TEST FREQUENCY: 25 KHZ

DATE: OCTOBER 1974

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 7   | 20     | 3"                             | 7   | 70     | 2"                             |
|     | 22     | 3"                             |     | 72     | 2"                             |
|     | 24     | 3"                             |     | 74     | 2"                             |
|     | 26     | 3"                             |     | 76     | 1 1/2"                         |
|     | 28     | 3"                             |     | 78     | 1 1/2"                         |
|     | 30     | 3 1/2"                         |     | 80     | 0                              |
|     | 32     | 3 1/2"                         |     | 82     | 0                              |
|     | 34     | 3 1/2"                         |     |        |                                |
|     | 36     | 4"                             | 14  | 20     | 3"                             |
|     | 38     | 4"                             |     | 22     | 3 1/2"                         |
|     | 40     | 5"                             |     | 24     | 3 1/2"                         |
|     | 42     | 5 1/2"                         |     | 26     | 3 1/2"                         |
|     | 44     | 5"                             |     | 28     | 3 1/2"                         |
|     | 46     | 3 1/2"                         |     | 30     | 3 1/2"                         |
|     | 56     | 1 1/2"                         |     | 32     | 4"                             |
|     | 58     | 1 1/2"                         |     | 34     | 4 1/2"                         |
|     | 60     | 1 1/2"                         |     |        |                                |
|     | 62     | 1 1/2"                         |     | 36     | 4"                             |
|     | 64     | 1 1/2"                         |     | 38     | 4"                             |
|     | 66     | 1 1/2"                         |     | 40     | 4"                             |
|     | 68     | 1 1/2"                         |     | 42     | 4"                             |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR:

TEST FREQUENCY:

DATE:

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 14  | 44     | 4"                             | 21  | 28     | 4 1/2"                         |
|     | 46     | 4"                             |     | 30     | 5"                             |
|     | 56     | 2"                             |     | 32     | 5"                             |
|     | 58     | 3"                             |     | 34     | 5"                             |
|     | 60     | 3"                             |     | 36     | 5"                             |
|     | 62     | 2"                             |     | 38     | 5 1/2"                         |
|     | 64     | 2"                             |     | 40     | 5"                             |
|     | 66     | 2"                             |     | 42     | 5"                             |
|     | 68     | 2"                             |     | 44     | 4"                             |
|     | 70     | 2"                             |     | 46     | 5"                             |
|     | 72     | 2"                             |     | 56     | 3 1/2"                         |
|     | 74     | 2"                             |     | 58     | 4"                             |
|     | 76     | 1 1/2"                         |     | 60     | 3 1/2"                         |
|     | 78     | 0                              |     | 62     | 3 1/2"                         |
|     | 80     | 0                              |     | 64     | 3 1/2"                         |
|     | 82     | 0                              |     | 66     | 4"                             |
|     |        |                                |     | 68     | 4"                             |
| 21  | 20     | 0                              |     | 70     | 3 1/2"                         |
|     | 22     | 1/2"                           |     | 72     | 2"                             |
|     | 24     | 1 1/2"                         |     | 74     | 1/2"                           |
|     | 26     | 4"                             |     |        |                                |

# EDDY CURRENT TEST RESULTS

SITE:

STEAM GENERATOR

TEST FREQUENCY:

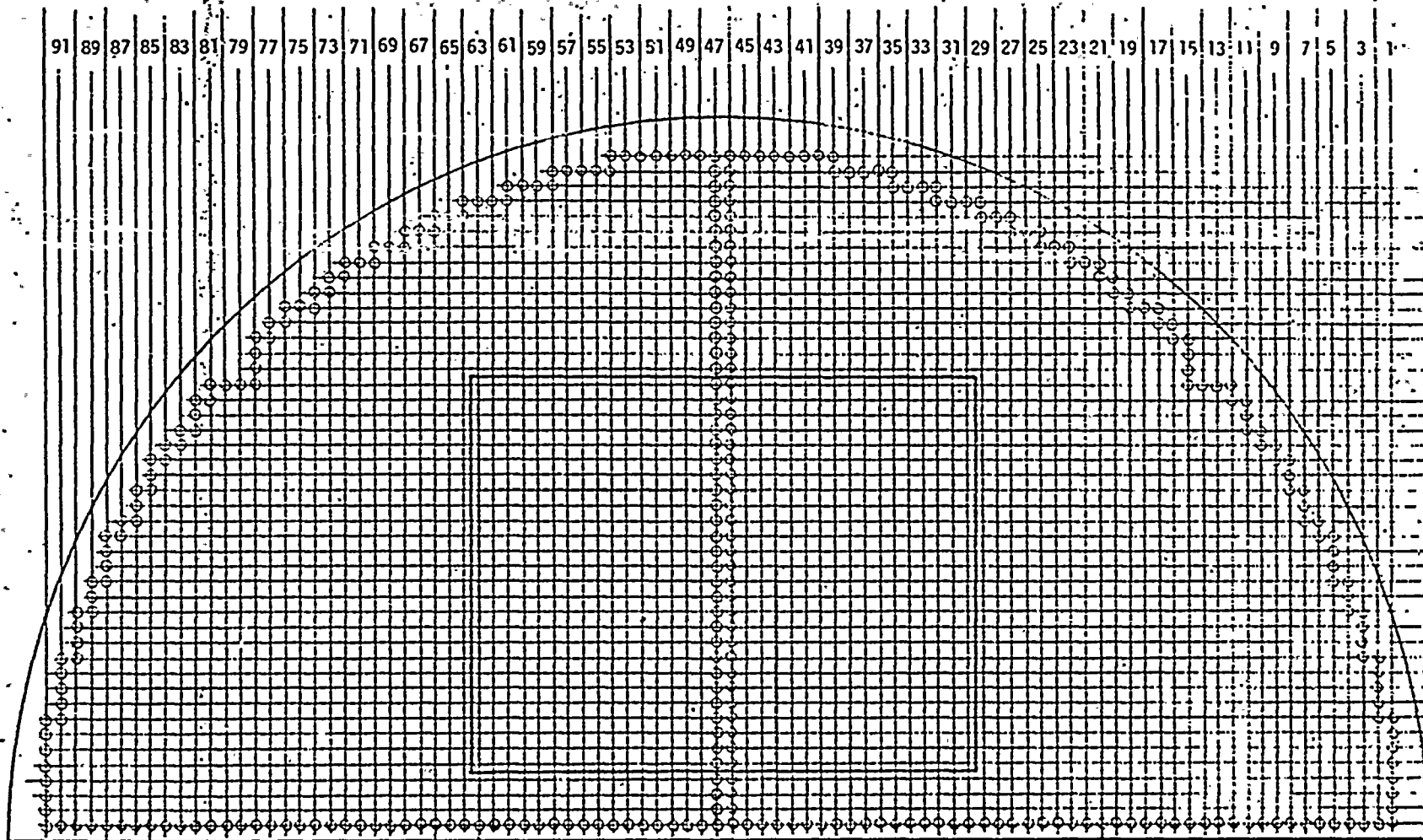
DATE:

| ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS | ROW | COLUMN | RECORDED HEIGHT<br>OF DEPOSITS |
|-----|--------|--------------------------------|-----|--------|--------------------------------|
| 21  | 76     | 0                              | 28  | 62     | 1"                             |
|     | 78     | 0                              |     | 64     | 0"                             |
|     | 80     | 0                              |     | 66     | 0"                             |
|     | 82     | 0                              |     | 68     | 0                              |
| 28  | 20     | 0                              |     | 70     | 0                              |
|     | 22     | 0                              |     | 72     | 0                              |
|     | 24     | 0                              |     | 74     | 0                              |
|     | 26     | 0                              |     | 76     | 0                              |
|     | 28     | 0                              |     | 78     | 0                              |
|     | 30     | 1/2"                           |     | 80     | 0                              |
|     | 32     | 2"                             |     | 82     | 0                              |
|     | 34     | 4"                             |     |        |                                |
|     | 36     | 3"                             |     |        |                                |
|     | 38     | 2 1/2"                         |     |        |                                |
|     | 40     | 3"                             |     |        |                                |
|     | 42     | 1 1/2"                         |     |        |                                |
|     | 44     | 2 1/2"                         |     |        |                                |
|     | 46     | 4"                             |     |        |                                |
|     | 56     | 3 1/2"                         |     |        |                                |
|     | 58     | 3 1/2"                         |     |        |                                |
|     | 60     | 2"                             |     |        |                                |

# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MAINWAY

Steam Generator B - Inlet 400 KHZ to First Support

NOZZLE →

G-2

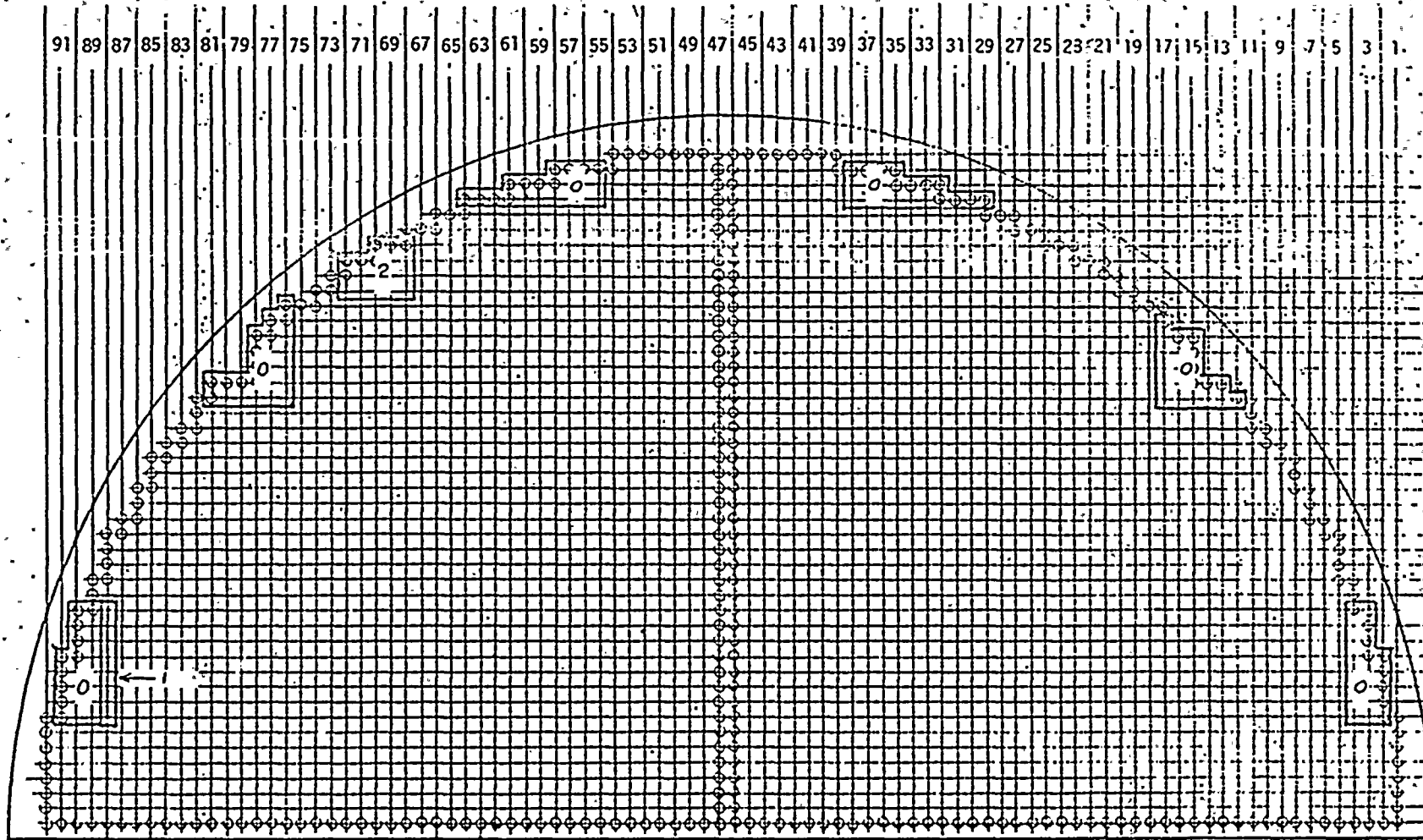
24 of 28



# COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



ROWS

← MANWAY

Steam Generator B - Inlet 400 KHZ Around U-Bend

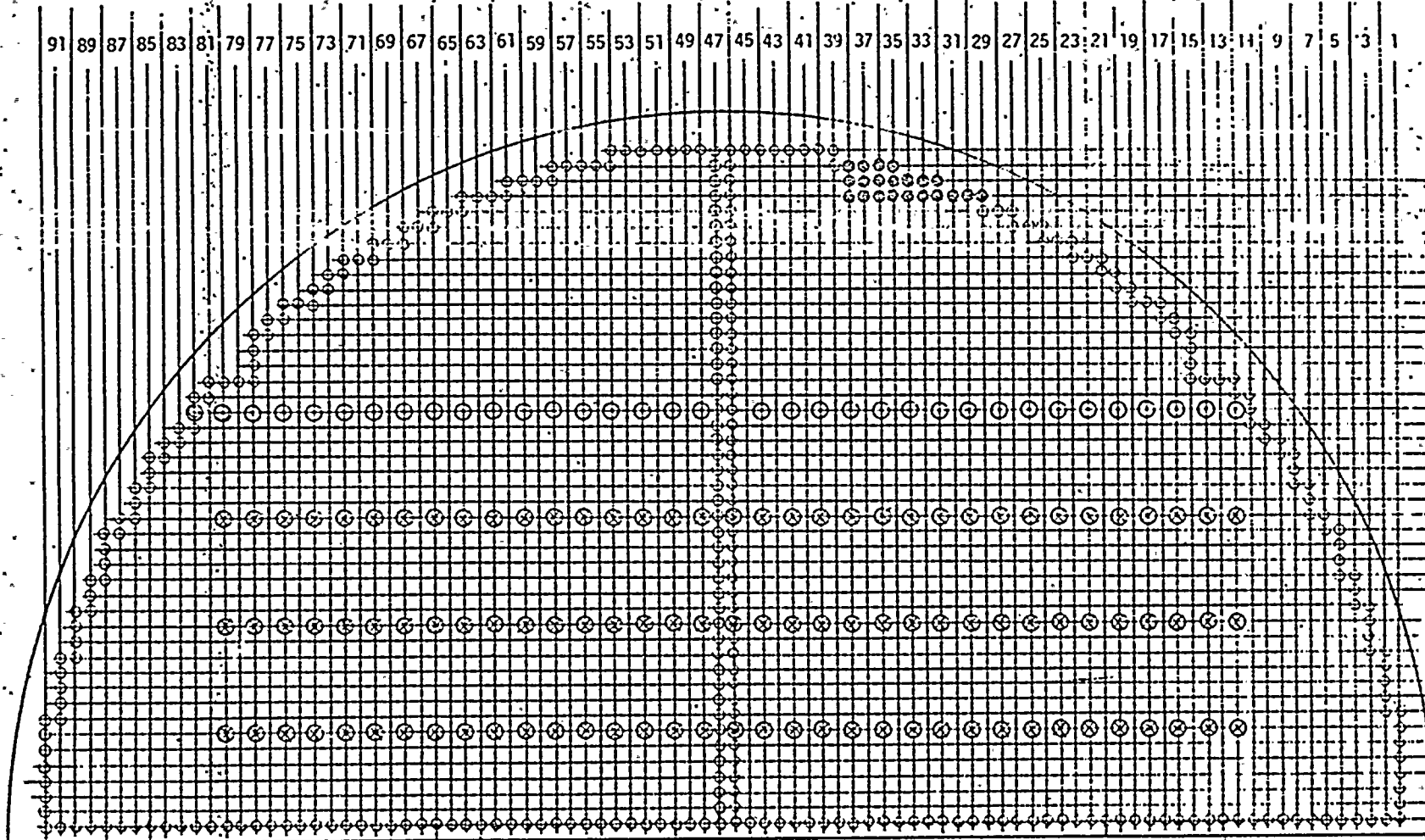
NOZZLE →



100 KHZ Around  
 25 KHZ Through First  
 100 KHZ Through First Support

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2



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ROWS

← MANWAY

Steam Generator B - Inlet 25 and 100 KHZ Testing

NOZZLE →

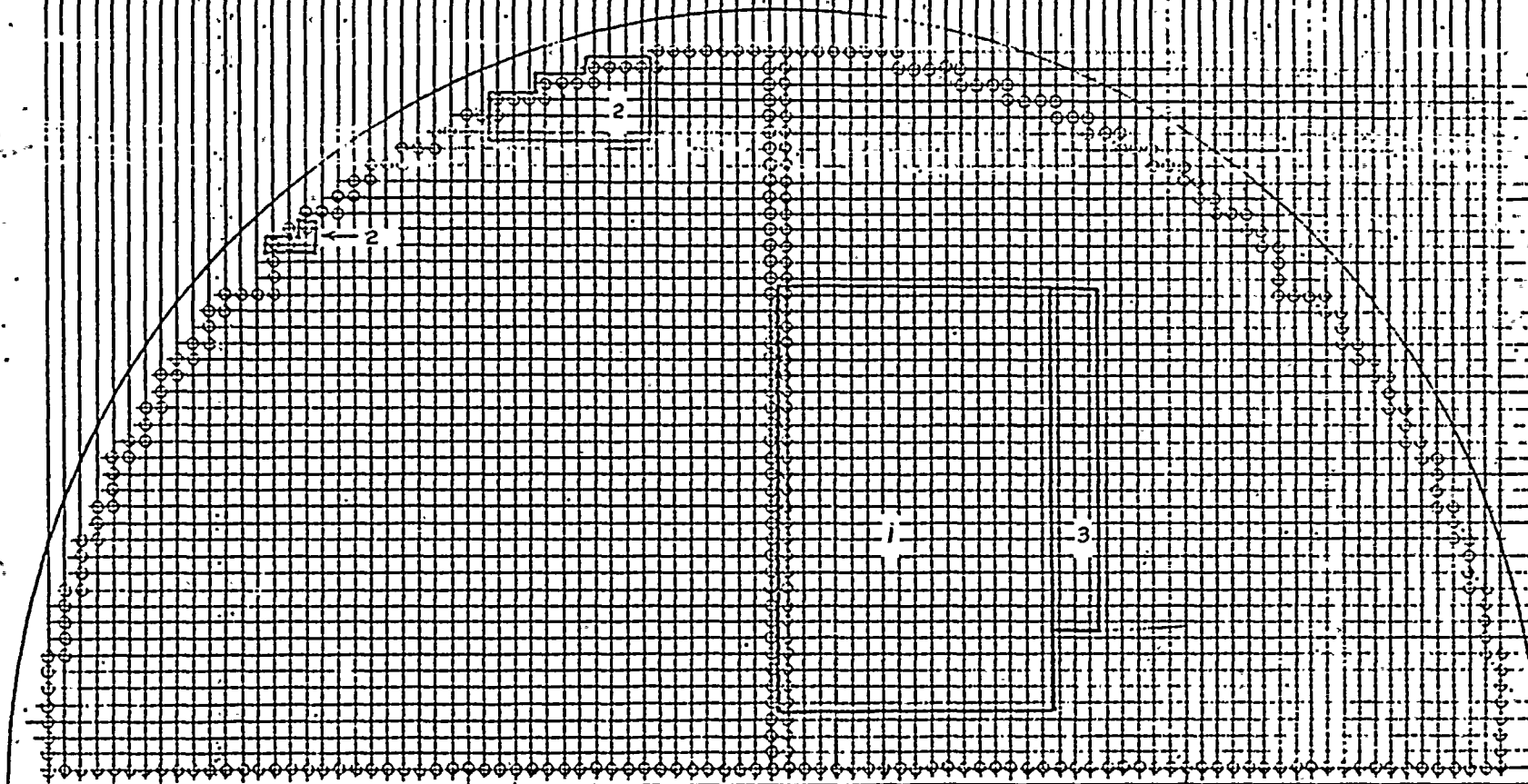


- 1 - Original Scope
- 2 - Original Scope - Around U-Bend
- 3 - Expanded Scope - Around U-Bend

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

Steam Generator B - Outlet 400 KHZ Testing

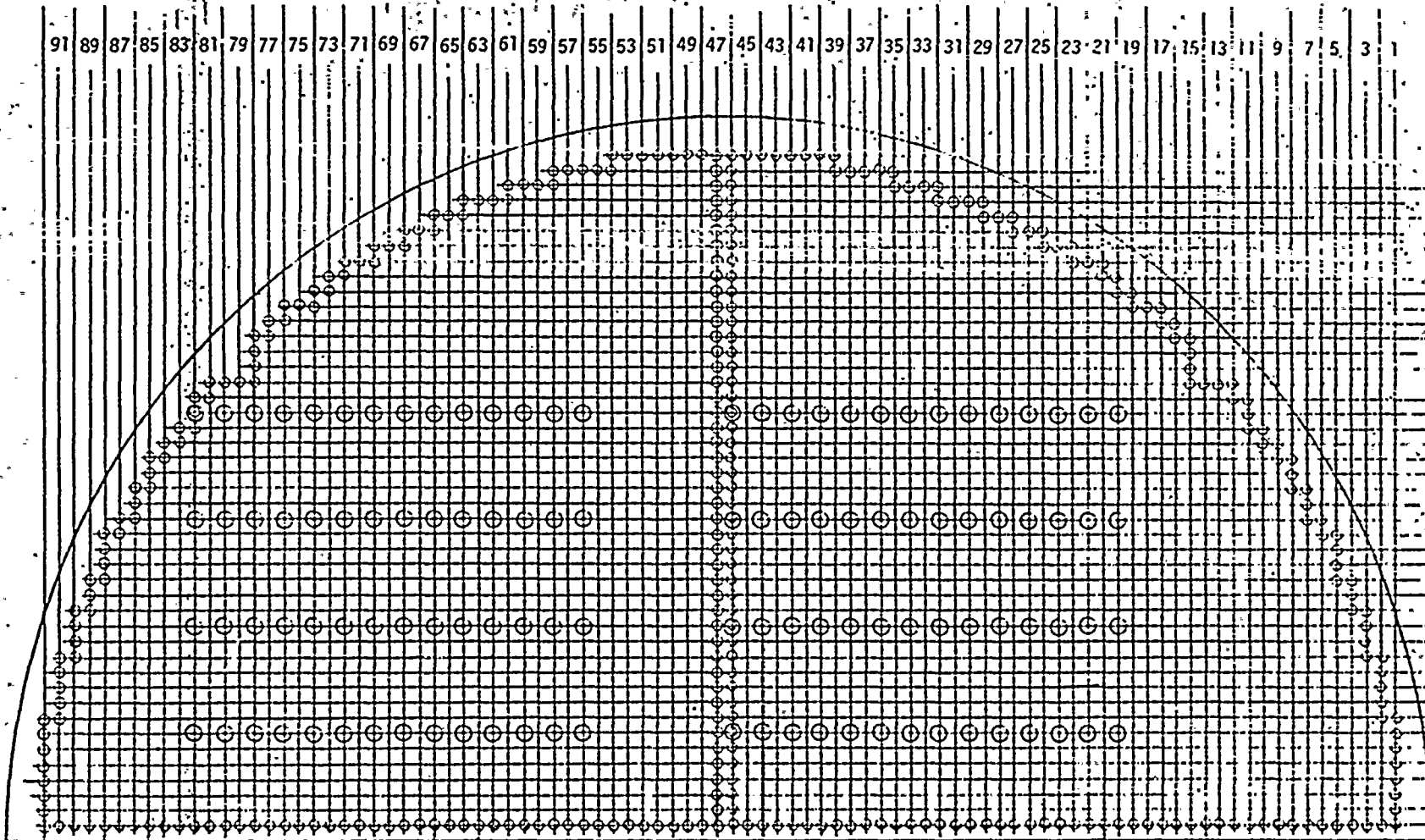
NOZZLE →

ROWS

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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ROWS

← MANWAY

Steam Generator B' - Outlet 25 KHZ to First Support

NOZZLE →



APPENDIX G-3

Steam Generator C



# EDDY CURRENT TEST RESULTS.

SITE: TURKEY POINT UNIT 3

TEST FREQUENCY: 400 KHZ

STEAM GENERATOR: "C" INLET

DATE: Nov, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 14  | 46     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 15  | 35     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 15  | 40     | <20      | O.D.   | " " " "              |
| 15  | 42     | <20      | O.D.   | " " " "              |
| 15  | 43     | <20      | O.D.   | " " " "              |
| 15  | 44     | <20      | O.D.   | " " " "              |
| 15  | 45     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 15  | 46     | <20      | O.D.   | " " " "              |
| 16  | 35     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 16  | 36     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 16  | 37     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 16  | 38     | <20      | O.D.   | " " " "              |
| 16  | 39     | <20      | O.D.   | " " " "              |
| 16  | 40     | <20      | O.D.   | " " " "              |
| 16  | 41     | 44       | O.D.   | " " " "              |
| 16  | 42     | <20      | O.D.   | " " " "              |
| 16  | 43     | <20      | O.D.   | " " " "              |
| 16  | 45     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 16  | 46     | <20      | O.D.   | " " " "              |
| 17  | 35     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 17  | 36     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 17  | 37     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 17  | 38     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 17  | 39     | 32       | O.D.   | " " " "              |
| 17  | 40     | <20      | O.D.   | " " " "              |
| 17  | 41     | <20      | O.D.   | " " " "              |
| 17  | 42     | 32       | O.D.   | " " " "              |



# EDDY CURRENT TEST RESULTS

SITE: *TURKEY POINT UNIT 3*  
TEST FREQUENCY: *400 KHZ*

STEAM GENERATOR: *"C" INLET*  
DATE: *Nov, 1974*

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 17  | 43     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 17  | 44     | <20      | O.D.   | " " "                |
| 17  | 45     | <20      | O.D.   | " " "                |
| 18  | 33     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 18  | 34     | <20      | O.D.   | " " " "              |
| 18  | 35     | <20      | O.D.   | " " " "              |
| 18  | 36     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 18  | 37     | <20      | O.D.   | " " "                |
| 18  | 38     | <20      | O.D.   | " " "                |
| 18  | 39     | <20      | O.D.   | 1" " "               |
| 18  | 40     | <20      | O.D.   | 1/2" " "             |
| 18  | 41     | <20      | O.D.   | 1" " "               |
| 18  | 42     | 31       | O.D.   | 1" " "               |
| 18  | 43     | <20      | O.D.   | 1" " "               |
| 18  | 44     | <20      | O.D.   | 1/2" " "             |
| 18  | 45     | <20      | O.D.   | " " "                |
| 18  | 46     | <20      | O.D.   | " " "                |
| 19  | 37     | <20      | O.D.   | " " "                |
| 19  | 39     | <20      | O.D.   | " " "                |
| 19  | 40     | 26       | O.D.   | " " "                |
| 19  | 41     | <20      | O.D.   | 1" " "               |
| 19  | 42     | <20      | O.D.   | " " "                |
| 19  | 43     | <20      | O.D.   | " " "                |
| 19  | 44     | <20      | O.D.   | 1/2" " "             |
| 19  | 45     | <20      | O.D.   | " " "                |
| 19  | 46     | <20      | O.D.   | " " "                |
| 20  | 38     | <20      | O.D.   | AT TOP OF TUBESHEET  |

# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "C" INLET  
DATE: NOV, 1974

| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 20  | 39     | < 20     | O.D.   | AT TOP OF TUBESHEET  |
| 20  | 40     | < 20     | O.D.   | 1/2" ABOVE TUBESHEET |
| 20  | 41     | < 20     | O.D.   | 1 1/2" " "           |
| 20  | 42     | < 20     | O.D.   | " " "                |
| 20  | 43     | < 20     | O.D.   | 1" " "               |
| 20  | 44     | 21       | O.D.   | 1/2" " "             |
| 20  | 45     | < 20     | O.D.   | " " "                |
| 20  | 46     | < 20     | O.D.   | AT TOP OF TUBESHEET  |
| 21  | 39     | < 20     | O.D.   | 1/2" ABOVE TUBESHEET |
| 21  | 40     | < 20     | O.D.   | " " "                |
| 21  | 41     | < 20     | O.D.   | " " "                |
| 21  | 42     | < 20     | O.D.   | " " "                |
| 21  | 43     | 49       | O.D.   | " " "                |
| 21  | 44     | < 20     | O.D.   | " " "                |
| 21  | 45     | < 20     | O.D.   | " " "                |
| 21  | 46     | < 20     | O.D.   | " " "                |
| 22  | 40     | < 20     | O.D.   | " " "                |
| 22  | 41     | < 20     | O.D.   | " " "                |
| 22  | 42     | < 20     | O.D.   | " " "                |
| 22  | 43     | 20       | O.D.   | " " "                |
| 22  | 44     | 21       | O.D.   | " " "                |
| 22  | 45     | < 20     | O.D.   | " " "                |
| 22  | 46     | < 20     | O.D.   | " " "                |
| 23  | 41     | < 20     | O.D.   | AT TOP OF TUBESHEET  |
| 23  | 43     | < 20     | O.D.   | " " " "              |
| 23  | 44     | < 20     | O.D.   | " " " "              |
| 25  | 37     | < 20     | O.D.   | " " " "              |



# EDDY CURRENT TEST RESULTS

SITE: TURKEY POINT UNIT 3  
TEST FREQUENCY: 400 KHz

STEAM GENERATOR: "C" INLET  
DATE: NOV 1974

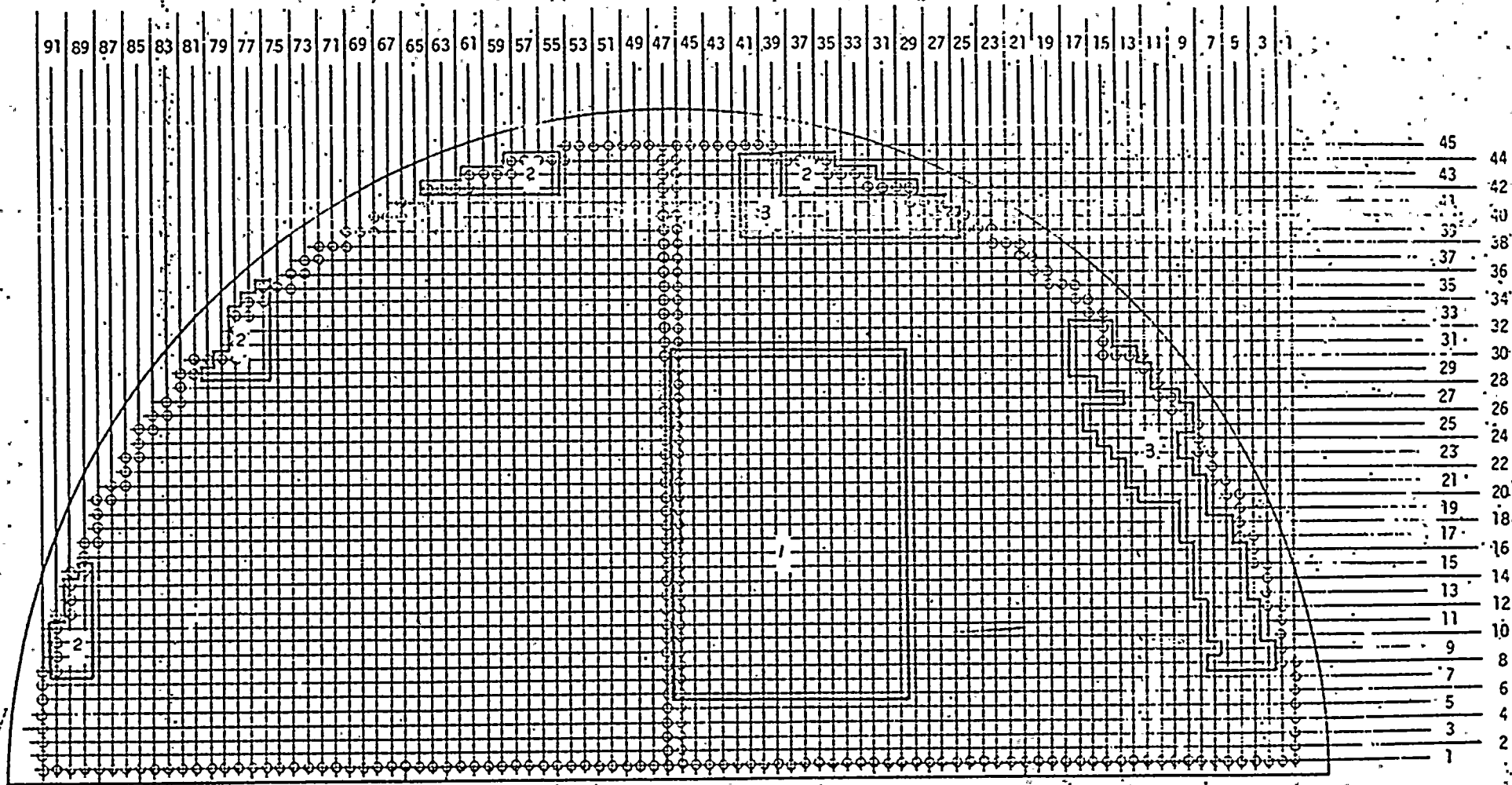
| ROW | COLUMN | % DEFECT | ORIGIN | LOCATION             |
|-----|--------|----------|--------|----------------------|
| 25  | 40     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 26  | 36     | <20      | O.D.   | " " " "              |
| 26  | 37     | <20      | O.D.   | " " " "              |
| 26  | 38     | <20      | O.D.   | " " " "              |
| 27  | 39     | <20      | O.D.   | " " " "              |
| 27  | 40     | <20      | O.D.   | " " " "              |
| 28  | 37     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 28  | 38     | <20      | O.D.   | " " " "              |
| 28  | 39     | 43       | O.D.   | " " " "              |
| 28  | 40     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 29  | 37     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 29  | 38     | 31       | O.D.   | " " " "              |
| 29  | 39     | <20      | O.D.   | AT TOP OF TUBESHEET  |
| 29  | 40     | <20      | O.D.   | " " " "              |
| 29  | 42     | <20      | O.D.   | 1/2" ABOVE TUBESHEET |
| 41  | 32     | 53       | O.D.   | 6" " " "             |
| 43  | 33     | <20      | O.D.   | 1" ABOVE #6 SUPPORT  |
| 43  | 34     | 54       | O.D.   | 3" " " "             |
| 43  | 35     | 75       | O.D.   | 2" " " "             |
| 44  | 35     | 55       | O.D.   | 1" " " "             |
| 44  | 36     | 64       | O.D.   | 1" " " "             |
| 44  | 37     | 50       | O.D.   | 1" " " "             |
| 44  | 38     | <20      | O.D.   | AT #6 SUPPORT        |
|     |        |          |        |                      |
|     |        |          |        |                      |
|     |        |          |        |                      |
|     |        |          |        |                      |

- 1 - Original Scope in First Support
- 2 - Expanded Scope Around U-Bends
- 3 - Expanded Scope No. 2 Around U-Bends

COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

Steam Generator C - Inlet 400 KHZ Testing

NOZZLE →

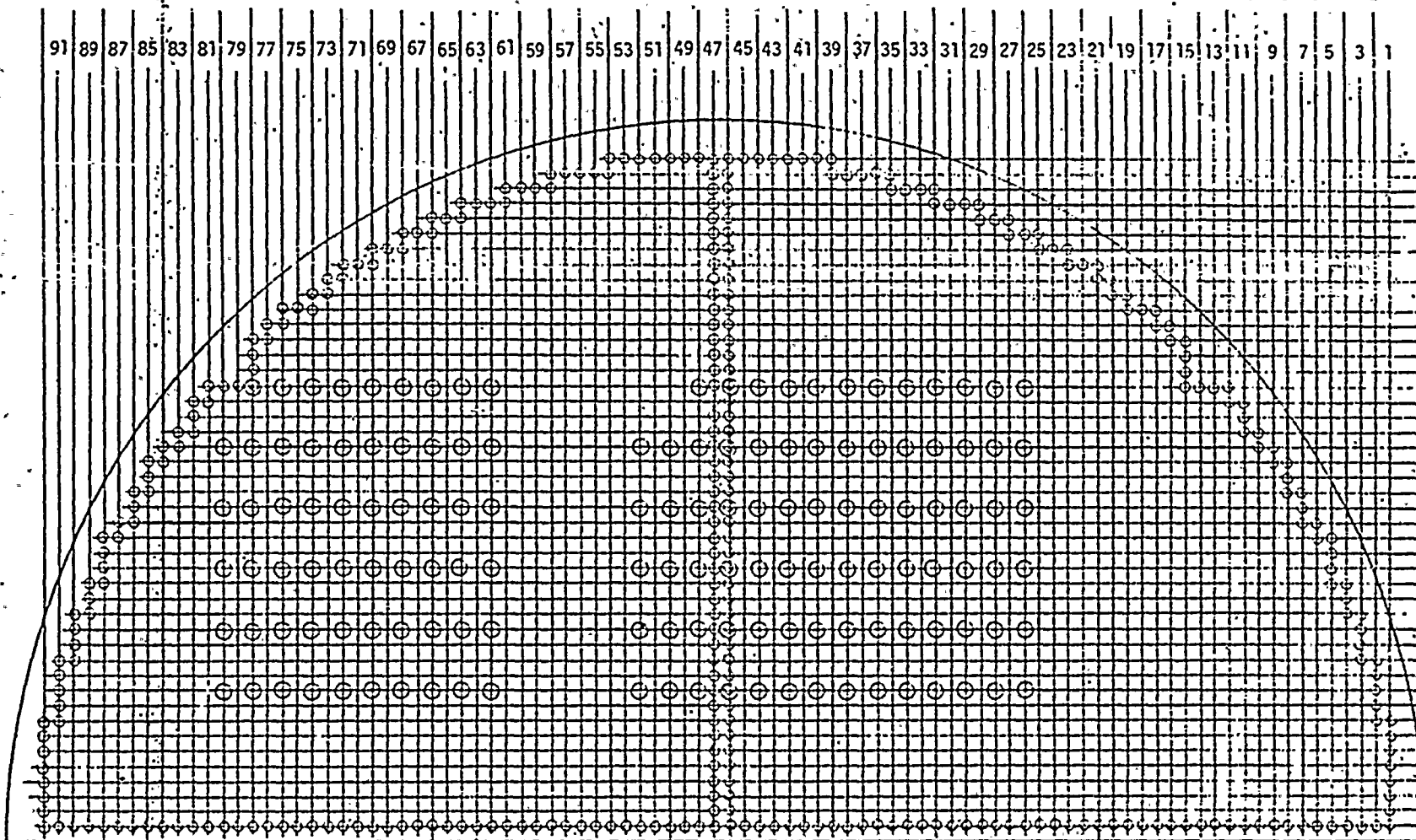
ROWS



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



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← MAINWAY

Steam Generator C - Inlet 409 KHZ Through First Support

NOZZLE →

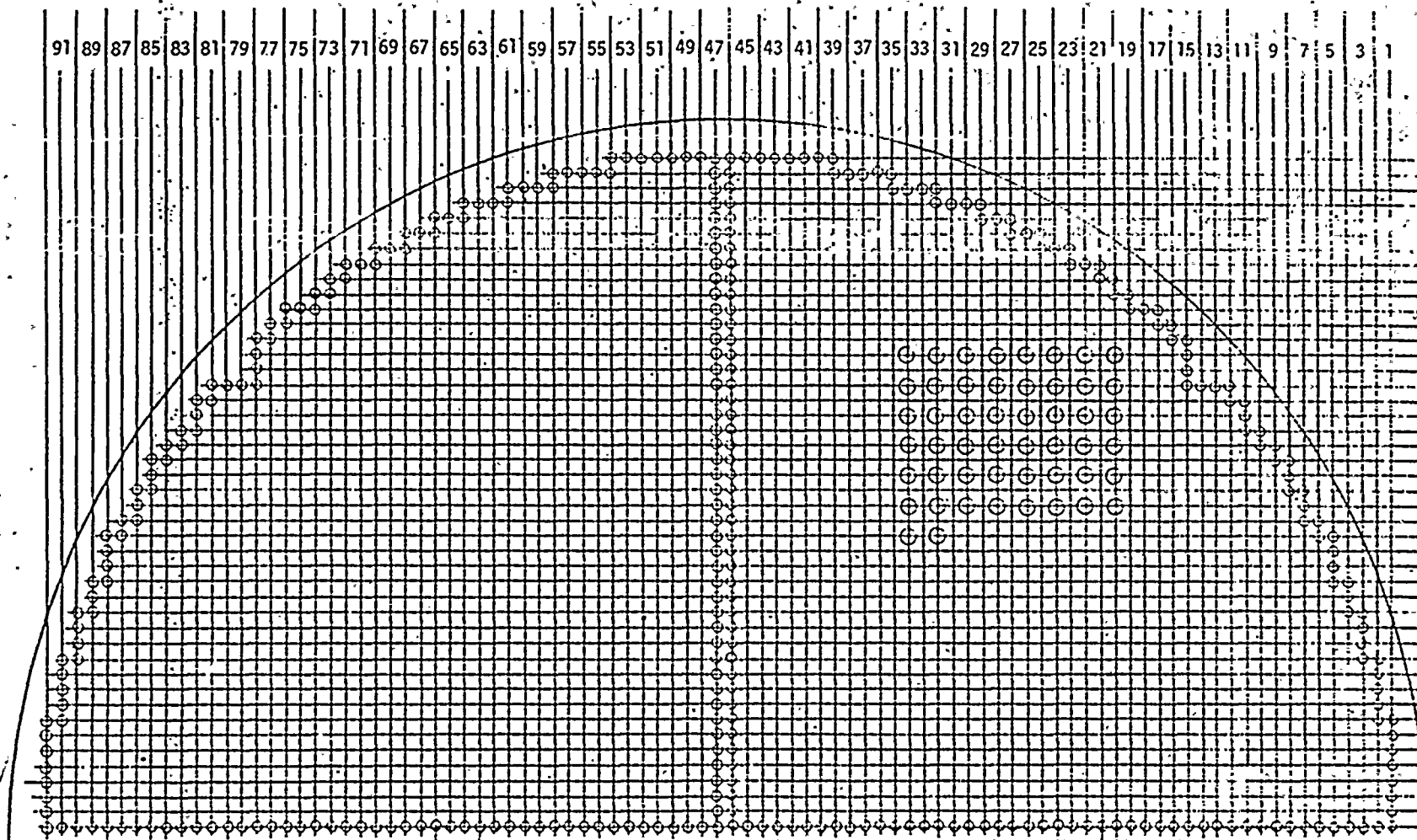
ROWS



COLUMNS

92 90 88 86 84 82 80 78 76 74 72 70 68 66 64 62 60 58 56 54 52 50 48 46 44 42 40 38 36 34 32 30 28 26 24 22 20 18 16 14 12 10 8 6 4 2

91 89 87 85 83 81 79 77 75 73 71 69 67 65 63 61 59 57 55 53 51 49 47 45 43 41 39 37 35 33 31 29 27 25 23 21 19 17 15 13 11 9 7 5 3 1



← MANWAY

Steam Generator C - Outlet 400 KHZ Around U-Bend

NOZZLE →

ROWS



APPENDIX G-4

Explosive Plugging

Listed below by steam generator are the tubes which were explosively plugged:

Steam Generator A

Row 8 Column 90  
row 15 Column 61  
Row 16 Column 29  
Row 17 Column 63  
Row 19 Column 30  
Row 19 Column 39  
Row 19 Column 40  
Row 20 Column 38  
Row 20 Column 39  
Row 21 Column 39  
Row 21 Column 41  
Row 23 Column 61  
Row 32 Column 78  
Row 43 Column 33  
Row 43 Column 37  
Row 44 Column 36  
Row 44 Column 41  
Row 45 Column 47  
Row 45 Column 49

Steam Generator B

Row 13 Column 89  
Row 29 Column 81  
Row 30 Column 79  
Row 31 Column 78  
Row 42 Column 32  
Row 43 Column 33  
Row 43 Column 34

Steam Generator C

Row 41 Column 32  
Row 43 Column 34  
Row 43 Column 35  
Row 44 Column 35  
Row 44 Column 36  
Row 44 Column 37



## APPENDIX H

1. The first part of the report discusses the general principles of the method used in the investigation. It is divided into two main sections: a description of the method and a discussion of the results. The method section describes the general principles of the method and the results section discusses the results of the investigation.

2. The second part of the report discusses the specific details of the method used in the investigation. It is divided into two main sections: a description of the method and a discussion of the results. The method section describes the specific details of the method and the results section discusses the results of the investigation.

3. The third part of the report discusses the specific details of the method used in the investigation. It is divided into two main sections: a description of the method and a discussion of the results. The method section describes the specific details of the method and the results section discusses the results of the investigation.

1. The first part of the document is a list of names and addresses of the members of the committee.

2. The second part of the document is a list of names and addresses of the members of the committee.

3. The third part of the document is a list of names and addresses of the members of the committee.

UNIT 4 S/G EC INSPECTION

| <u>S/G</u> | <u>No. Tubes*</u> | <u>Freq. (KHz)</u> | <u>Remarks</u> |
|------------|-------------------|--------------------|----------------|
| A          | 1000              | 400                | Inlet          |
| A          | 75                | 25                 | Inlet          |
| A          | 1000              | 400                | Outlet         |
| A          | 60                | 25                 | Outlet         |
| B          | 600               | 400                | Inlet          |
| B          | 1000              | 400                | Outlet         |
| C          | 180               | 400                | Inlet          |
| C          | 1000              | 400                | Outlet         |

\*Approximate No. of tubes tested.



APPENDIX I

THE UNIVERSITY OF CHICAGO

DEPARTMENT OF CHEMISTRY

RESEARCH REPORT

NO. 1000

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### Steady State AVT Limits

#### Condensate Chemistry Limits

Cation Conductivity,  $\mu\text{hos/cm}$  < 0.2

#### Feedwater Chemistry Limits

pH at 25° C 8.8 - 9.2

Fe, ppb <10      Hydrazine, ppb [O<sub>2</sub>] + 5

Cu, ppb <5      Total Conductivity,  $\mu\text{hos/cm}$  < .4

Dissolved O<sub>2</sub>, ppb < 5

- 1) Feedwater pH is adjusted through the use of Ammonium Hydroxide.
- 2) Dissolved Oxygen is controlled through the use of hydrazine, mechanical vacuum deaeration and elimination of airleaks in the system.

#### Steam Generators

pH at 25°C 8.5 - 9.0

Cation Conductivity,  $\mu\text{hos/cm}$  <2.0

Na, ppm <0.1

Cl, ppm <0.15

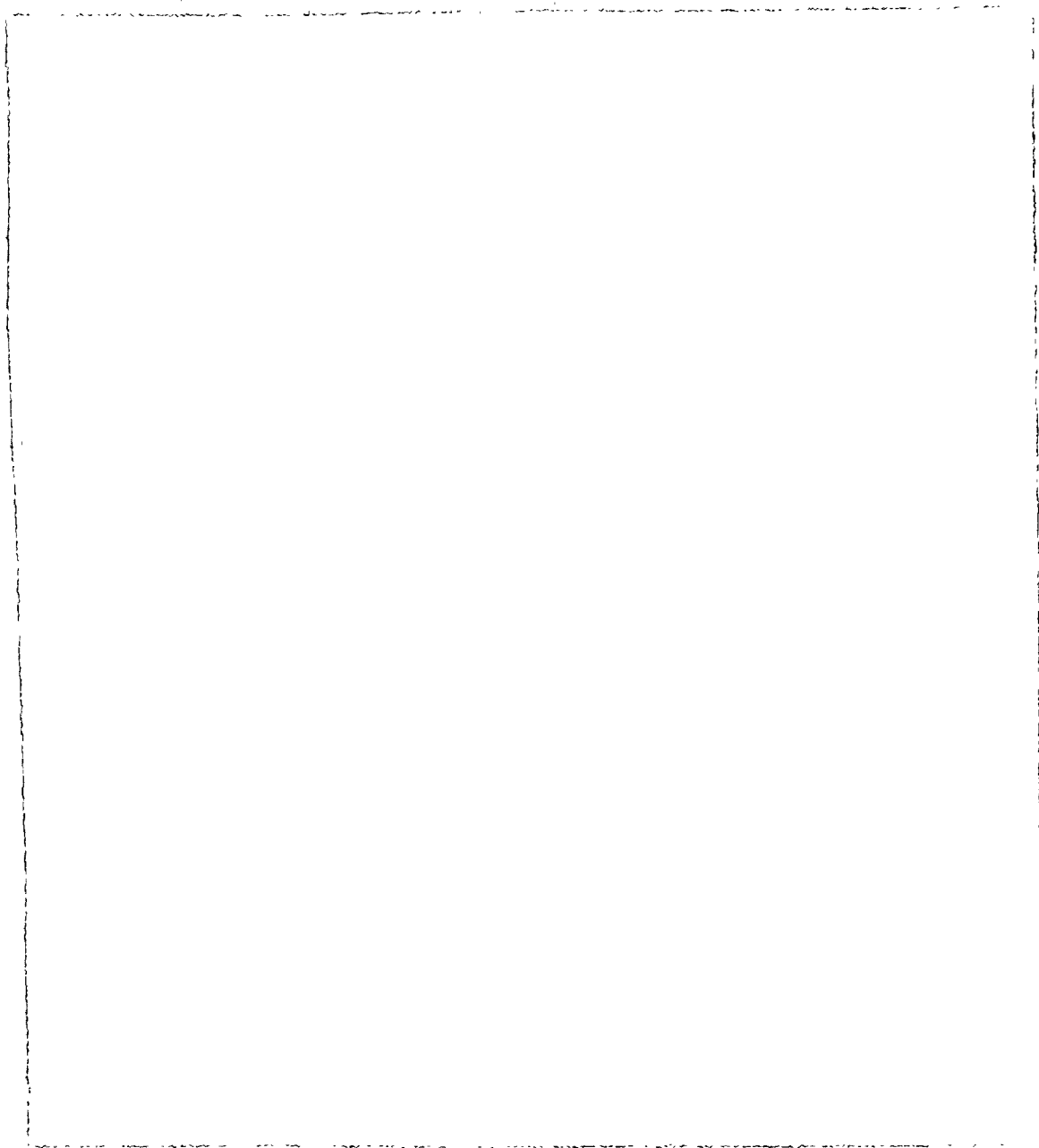
SiO<sub>2</sub> ppm <1

Free Hydroxide, as ppm CaCO<sub>3</sub> 0 + .15 - 0.0

Suspended Solids, ppm <1

Blowdown Rate, gpm/SG >15

- 1) A continuous blowdown of at least 15 gpm/SG should be maintained to blow out suspended solids.
- 2) A liquid release permit is required for blowdown whenever radioactivity is detected.
- 3) Chloride content is maintained <0.15 ppm by using Grade A makeup and high blowdown rates.
- 4) Silica is maintained <1 ppm by using Grade A makeup and high blowdown rates.

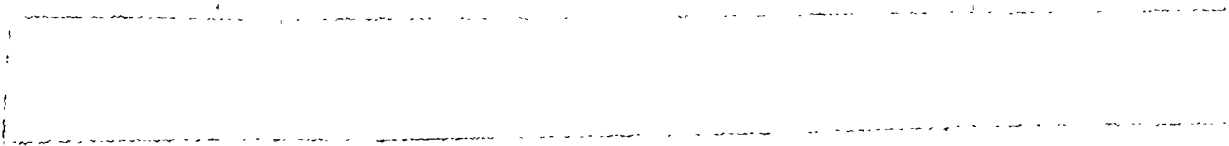
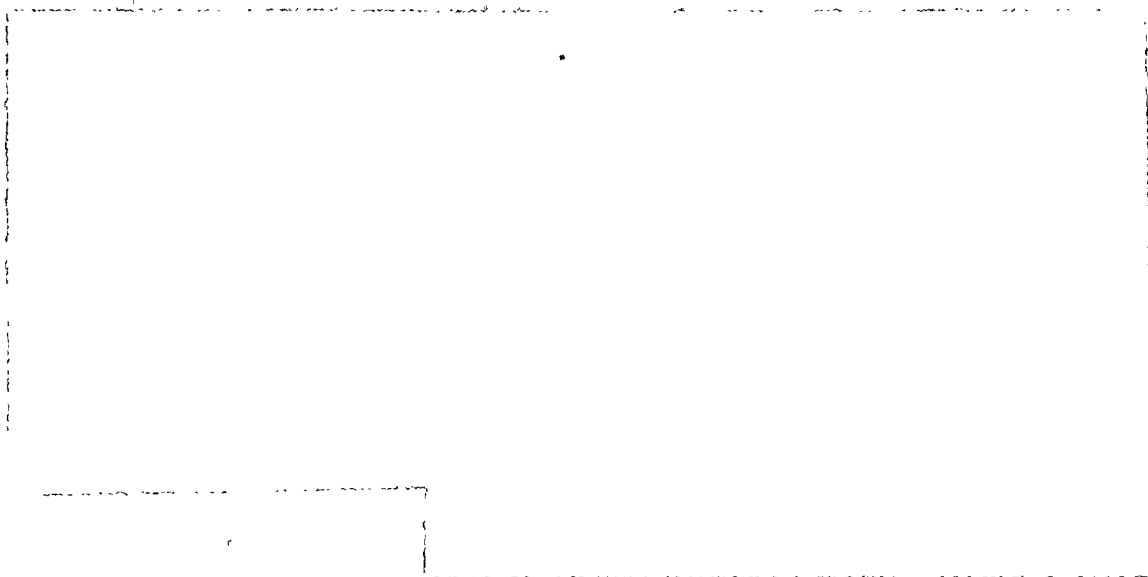


Transient AVT Limits

Limiting Conditions for Power Operation

|                                          | <u>Steam Generator</u> | <u>Condensate</u> | <u>Feedwater</u>   |
|------------------------------------------|------------------------|-------------------|--------------------|
| pH @ 25°C                                | 8.0 - 9.2              |                   | 8.8 - 9.2          |
| Total Conductivity, $\mu\text{mhos/cm}$  | 120                    | 1.5               | 4                  |
| Cation Conductivity, $\mu\text{mhos/cm}$ | 120                    | 1.5               |                    |
| Na, ppm                                  | 6                      |                   |                    |
| Cl, ppm                                  | 10                     |                   |                    |
| Dissolved O <sub>2</sub> , ppb           |                        |                   | 20                 |
| Hydrazine, ppm                           |                        |                   | <[O <sub>2</sub> ] |
| Free Hydroxide, as ppm CaCO <sub>3</sub> | 1.0                    |                   |                    |

NOTE: Operation beyond the normal specifications must be limited to 24 hours. Corrective action including shutdown if necessary is recommended within this period.



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## Chemistry Limits for PHOSPHATE Treatment

### Condensate and Feedwater Chemistry

pH at 25 C                      8.7 - 8.9  
Dissolved Oxygen, ppb        <5  
Chloride, ppm                  <0.10  
Residual Hydrazine, ppb      10 - 20

- 1) The dissolved oxygen is measured at the steam generator inlet and controlled through the use of hydrazine.
- 2) The chloride content of condensate samples will be much higher if a condenser leak develops. The limits above are applicable when condenser leakage is not present.

### Steam Generators

pH at 25 C                      9.6 - 9.88  
Phosphate, ppm                25 - 35  
Chloride, ppm                  <1  
Total Solids, ppm              <50  
Suspended Solids, ppm        <5  
Silica, ppm                    <.5

- 1) Liquid release permit is required for blowdown whenever radioactivity is present.
- 2) pH is adjusted through the use of phosphates and/or blowdown.
- 3) Phosphate concentration is controlled through blowdown and/or the addition of sodium phosphate compounds. The sodium to phosphate molar ratio is maintained between 2.3 and 2.6.

THE UNIVERSITY OF CHICAGO

DEPARTMENT OF THE HISTORY OF ARTS

AND ARCHITECTURE

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### PHOSPHATE Treatment Transient Conditions

- 1) Chloride content is maintained at the required level by using makeup water with zero chlorides. Chloride levels will increase whenever a condenser tube leak develops but shall be reduced as soon as possible,
- 2) In case of major primary to secondary leakage and/or major condenser in-leakage, the TDS upper limit may be amended to 600 ppm for a short period of time. Every effort shall be made to reduce the TDS to below 50 ppm as soon as practicable,

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APPENDIX J



## OPERATING PLANTS TRANSITION FROM PHOSPHATE TO AVT CHEMISTRY

### General

Sludge deposits on the secondary side of the steam generator tube sheet consist of normal secondary side corrosion products like magnetite, precipitated solids such as sodium phosphate of varying ratios, and reaction products formed among these and other species entering the steam generator. The compatibility of this environment with the steam generator tubes is now regarded as uncertain, and thus an important phase in the transition from the phosphate chemistry control to AVT is the elimination or "neutralization" of the sludge bed. It is known that some of the compounds formed by iron and phosphate solutions hydrolyze at low temperatures, and that the "hideout" of sodium phosphate salts is reversed as heat flux or power level are reduced in the steam generator; further the retrograde solubility displayed by phosphate salts suggests further re-resolution of precipitated phosphates may be expected upon cooldown of the RCS. This is the background against which the steps outlined for the transition to AVT should be viewed.

### Summary of Operations

#### 1. Pre-Shutdown

To initiate the "neutralization" of the sludge blanket, the injection of phosphates into the steam generator is terminated approximately one week before the plant is to be shutdown. This step results in a rapid depletion of the drum liquid phosphate inventory and initiates a leaching process in the sludge; in order to maximize the benefits derived from the leaching action, blowdown is maximized during this period.

NOTE: During this period the secondary side chemistry control approximates AVT; as a result renewed attention should be given to condenser maintenance. Except for the residual phosphate, the AVT chemistry specifications should be the guide for secondary system operation.

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## 2. Shutdown Sequence

As the plant is unloaded in preparation for the transition shutdown, removal of phosphates returned to the bulk liquid upon load reduction is advisable. Therefore programmed holds at 50% and 25% power are scheduled to flush out such phosphates as appear during the load reduction phase. Of course, during this period maximum blowdown will improve the effectiveness of the flushing action.

Blowdown should be continued as long as practical through the cooldown process to facilitate removal of the phosphate and sodium.

## 3. Shutdown Operations

- A. Eddy-Current Examination: Performance of eddy-current (EC) testing is intended to determine the condition of the steam generator tubes from a maintenance standpoint and to provide a base-line against which the subsequent operation with AVT may be evaluated. Additionally, the sludge burden of the steam generators is also determined prior to sludge lancing operations.

All steam generators should be tested, both hot leg and cold leg sides, for tube-wall penetration; at least one unit should be examined for sludge signals.

- B. Sludge Lancing: After the sludge height has been measured in at least one steam generator, all units should be lanced to break-up, wash and remove as much of the sludge deposit as possible. It is recognized that 100% removal is generally not expected, but the cleansing action of the lancing process together with post-startup blowdown are considered to accomplish effectively a "neutralization" of the remaining deposits.
- C. Refill of Steam Generators: Upon completion of the sludge lancing the steam generators should be brought to Cold Wet Layup conditions by filling them with oxygen-free (<0.1 ppm) condensate makeup quality water treated with hydrazine and ammonia. Nominal wet layup conditions require:

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|                               |                           |
|-------------------------------|---------------------------|
| pH                            | 10 - 10.5                 |
| N <sub>2</sub> H <sub>4</sub> | 75 - 150 ppm              |
| NH <sub>3</sub>               | As required to achieve pH |

- D. Condenser Maintenance: Maximum advantage should be taken during the shutdown to eliminate leakage from the condenser tubes. Condenser leakage contaminants are regarded as the principle threat to steam generator tube integrity under the AVT chemistry program.

#### 4. Startup Sequence

- A. Heatup and Hot Standby/Shutdown: Since the steam generator will pass through the temperature range of maximum solubility for the residual phosphate salts, it is important that blowdown be initiated as soon as possible and maintained at maximum rates. Hold the plant at zero load until the steam generator chemistry conditions have stabilized, signified by cation conductivity, Na and PO<sub>4</sub> concentrations.
- B. Plant Loading: Take the plant up in load in programmed steps, holding at 25% and 50% power until chemical stability has been achieved in the steam generator blowdown as indicated by cation conductivity, Na and PO<sub>4</sub> concentrations. For this purpose and to reduce the expected high solids levels, blowdown rates should be maintained as high as practical within plant limitations.
- C. Full Power Operation: After the plant has achieved normal full power operation at the specified AVT conditions, the blowdown rate may be reduced to 15 gpm/steam generator.

#### Summary

The injection of phosphates into the steam generator is terminated in preparation for the AVT transition phosphate. Before and during the shutdown sequence blowdown is maximized to optimize the leaching of the sludge deposits. Eddy-current testing is performed to determine the condition of the steam generator tubes and the amount of sludge present. Sludge lancing is performed to break up, wash and remove the sludge deposits and to re-dissolve the residual phosphate salts. The steam generators are returned to cold wet layup conditions, and the condensers are checked to prevent excessive in-leakage during the transition.



The unit is brought back into operation in a deliberate fashion to minimize retention of phosphate compounds; maximum blowdown is maintained until the plant is operating normally with AVT control.

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