



November 25, 1977  
L-77-357

*Contract*  
*50-250*  
*351*

Mr. James P. O'Reilly, Director, Region II  
Office of Inspection and Enforcement  
U. S. Nuclear Regulatory Commission  
230 Peachtree Street, N.W., Suite 1217  
Atlanta, Georgia 30303

Dear Mr. O'Reilly:

Re: RII:WHB  
50-250/77-22  
50-251/77-22

Florida Power & Light Company has reviewed the subject inspection report. There is no proprietary information in the report.

Very truly yours,

Robert E. Uhrig  
Vice President

REU/MAS/lah

cc: Robert Lowenstein, Esquire



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION II  
230 PEACHTREE STREET, N.W. SUITE 1217  
ATLANTA, GEORGIA 30303

NOV 3 1977

In Reply Refer To:

RII:WHB

50-250/77-22

50-251/77-22

Florida Power and Light Company  
Attn: Dr. R. E. Uhrig, Vice President  
of Nuclear and General  
Engineering

P. O. Box 013100  
9250 West Flagler Street  
Miami, Florida 33101

Gentlemen:

This refers to the inspection conducted by Mr. W. H. Bradford of this office on October 11-14, 1977, of activities authorized by NRC Operating License Nos. DPR-31 and DPR-41 for the Turkey Point 3 and 4 facilities, and to the discussion of our findings held with Mr. J. K. Hayes at the conclusion of the inspection.

Areas examined during the inspection and our findings are discussed in the enclosed inspection report. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, no items of noncompliance were disclosed.

In accordance with Section 2.790 of the NRC's "Rules of Practice", Part 2, Title 10, Code of Federal Regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room. If this report contains any information that you (or your contractor) believe to be proprietary, it is necessary that you make a written application within 20 days to this office to withhold such information from public disclosure. Any such application must include a full statement of the reasons on the basis of which it is claimed that the information is proprietary, and should be prepared so that proprietary information identified in the application is contained in a separate part of the document. If we do not hear from you in this regard within the specified period, the report will be placed in the Public Document Room.

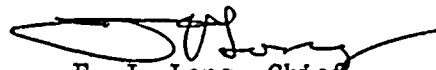
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Florida Power and  
Light Company

-2-

Should you have any questions concerning this letter, we will be glad to discuss them with you.

Very truly yours,

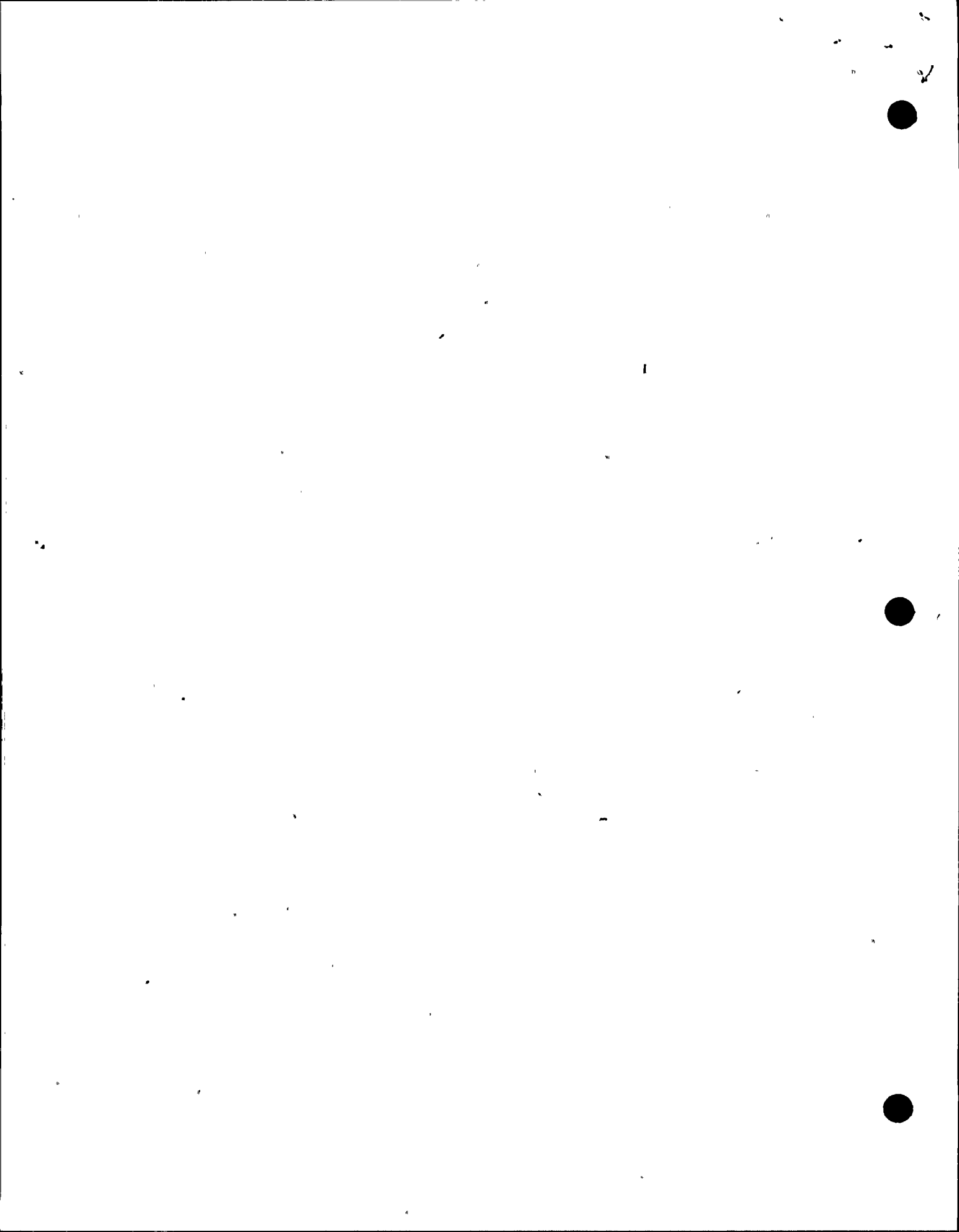


F. J. Long, Chief  
Reactor Operations and  
Nuclear Support Branch

Enclosure:

RII Inspection Report Nos.  
50-250/77-22 and 50-251/77-22

cc: H. E. Yaeger, Plant Manager  
Turkey Point Plant  
P: O. Box 13100  
9250 West Flagler Street  
Miami, Florida 33101





UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION II  
230 PEACHTREE STREET, N.W. SUITE 1217  
ATLANTA, GEORGIA 30303

Report No.: 50-250/77-22; 50-251/77-22

Docket No.: 50-250; 50-251

License No.: DPR-31; DPR-41

Licensee: Florida Power and Light  
P. O. Box 013100  
9250 West Flagler Street  
Miami, Florida 33101

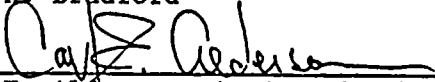
Facility Name: Turkey Point Units 3 and 4

Inspection at: Turkey Point site

Inspection conducted: October 11-14, 1977

Inspector: W. H. Bradford

Reviewed by:

  
C. E. Alderson, Acting Chief  
Nuclear Support Section No. 2  
Reactor Operations and Nuclear Support Branch

11/2/77  
Date

Inspection Summary

Inspection on October 11-14, 1977 (Report 50-250/77-22; 50-251/77-22)

Areas Inspected: Routine, unannounced inspection of operator requalification training program and formal training and retraining programs for non-licensed plant personnel. The inspection involved 24 inspector hours on site by one NRC inspector.

Results: In the two areas inspected, no items of noncompliance or deviations were found.

DETAILS I

Prepared by: W. H. Bradford  
W. H. Bradford, Reactor Inspector  
Nuclear Support Section No. 2  
Reactor Operations and Nuclear  
Support Branch

11/2/77  
Date

Dates of Inspection: October 11-14, 1977

Reviewed by: C. E. Alderson  
C. E. Alderson, Acting Chief  
Nuclear Support Section No. 2  
Reactor Operations and Nuclear  
Support Branch

11/2/77  
Date

1. Persons Contacted

Florida Power and Light Company

- \*J. K. Hayes, Plant Superintendent Nuclear
- P. J. White, Maintenance Superintendent
- \*K. E. Beatty, Training Supervisor
- R. L. Coleman, Training Instructor Supervisor
- W. C. Miller, Assistant Training Instructor
- R. E. Dodson, Requalification Instructor
- J. S. Wade, Chemical Supervisor
- E. R. LaPierre, Radiochemist, Training Supervisor
- V. A. Kaminkas, Reactor Supervisor
- \*T. E. Knox, Mechanical Maintenance Supervisor
- R. C. Toland, Mechanical Maintenance Training Supervisor
- L. D. Clawson, Electrical Maintenance Training Supervisor
- \*R. H. Reinhart, Quality Control Operations Engineer
- \*W. R. Williams, Assistant Superintendent Electrical Maintenance
- Richard Cook, Training and Quality Control Supervisor  
for Instrumentation and Control
- \*B. C. Kilpatrick, Assistant Superintendent Maintenance
- \*R. K. Spooner, Quality Assurance Operations Supervisor
- \*D. W. Jones, Quality Control Supervisor
- \*Alan E. Siebe, Assistant Manager of Quality Assurance Operations
- \*J. E. Moore, Superintendent Nuclear Operations

\*Denotes those present at exit interview.

2. Licensee Action on Previous Inspection Findings

Not inspected.

3. Unresolved Items

None identified during this inspection.

4. Exit Interview

The inspector met with licensee representatives (denoted in paragraph 1) at the conclusion of the inspection. The scope and findings of the inspection were summarized by the inspector.

5. Licensed Operator Regualification Training

The inspector reviewed the plant licensed operator regualification training program and procedures. Training related documentation for four (4) licensed operating personnel were reviewed and two (2) licensed operators were interviewed to verify that the operator regualification training was being conducted in accordance with Appendix A of 10 CFR 55 and Technical Specification 6.4.1, which requires that a training program for the plant staff shall be maintained which meets or exceeds the recommendations of Section 5.5 of ANSI N18.1-1971.

No items of noncompliance or deviations were identified.

6. Retraining and Replacement Training for Nonlicensed Personnel

The inspector reviewed training related documentation and procedures and interviewed eight (8) persons selected from the maintenance, radiation control and test groups to verify that the training described in Administrative Procedures 0301, "Licensed Operator Regualification Program" and 0304, "Plant Training" is being provided for nonlicensed personnel and meets the requirements of Section 6.4.1 of the Technical Specifications, and ANSI N18.1-1971.

The training conducted for nonlicensed personnel appears to satisfy the requirements of ANSI N18.1-1971 with the exception of that provided to the Electrical and Mechanical Maintenance sections. The inspector was able to determine, through review of records and interviews that training to date had included some training in Administrative Procedures, and some training in plant systems.

This training was not considered to be sufficient to satisfy the requirements of ANSI N18.1-1971 in that the training did not include scheduled instruction and reviews covering all appropriate administrative procedures, maintenance procedures, plant systems and system interrelation. The licensee had recognized this problem and had initiated plans to accomplish this training. The licensee stated that this program will be implemented by January 1, 1978. The implementation of the licensee's planned corrective action will be verified during future inspections.