

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED:  Acuren Inspection, Inc. adba WIT Pipeline / TEI / Acuren Pipeline 4566 Abrahamson Road, Duluth, MN 55811 Location Inspected: Hemlock, MI  REPORT NUMBER(S) 2018003		2. NRC/REGIONAL OFFICE  Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352	
3. DOCKET NUMBER(S)  030-38913	4. LICENSE NUMBER(S)  22-27593-01	5. DATE(S) OF INSPECTION  June 20, 2018	

**LICENSEE:**

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

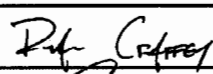
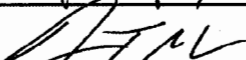
- ☒ 1. Based on the inspection findings, no violations were identified.
- ☐ 2. Previous violation(s) closed.
- ☐ 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

\_\_\_\_\_ Non-cited violation(s) were discussed involving the following requirement(s):

- ☐ 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.  
(Violations and Corrective Actions)

**Statement of Corrective Actions**

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Ryan Craffey		06/27/2018
BRANCH CHIEF	Aaron McCraw		06/29/2018

**Docket File Information**  
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6. INSPECTION PROCEDURES USED  87121	7. INSPECTION FOCUS AREAS  FE 1		

**SUPPLEMENTAL INSPECTION INFORMATION**

1. PROGRAM CODE(S)  03320	2. PRIORITY  1	3. LICENSEE CONTACT  Bruce Karie - Corporate RSO	4. TELEPHONE NUMBER  (262) 639-7066
<input type="checkbox"/> Main Office Inspection      Next Inspection Date:      No Change			
<input checked="" type="checkbox"/> Field Office Inspection      12334 Geddes Road, Hemlock, MI			
<input type="checkbox"/> Temporary Job Site Inspection			

**PROGRAM SCOPE**

This was an unannounced, escalated enforcement followup inspection of a large non-destructive testing company authorized to use radioactive material for industrial radiography and other testing applications at numerous field stations and a temporary job sites throughout NRC jurisdiction. The purpose of this inspection was to verify the completion and assess the effectiveness of corrective actions taken in response to a violation of NRC security requirements, identified during field inspections by the NRC on December 15, 2017, and January 17, 2018, respectively.

**PERFORMANCE OBSERVATIONS**

The inspector confirmed that the licensee had taken corrective actions at the Hemlock field office as described in its written response dated March 27, 2018. The inspector identified no additional examples of the violation, and determined that the licensee had implemented effective corrective actions to restore compliance and address the potential for recurrence at the field office in Hemlock. The violation will remain open pending a similar evaluation at the licensee's Rochester field office.

No other violations of NRC requirements were identified as a result of this inspection.