



June 11, 2018

ULNRC-06443

U. S. Nuclear Regulatory Commission  
Attn: Document Control Desk  
Washington, DC 20555-0001

10 CFR 50.54  
10 CFR 50.71

Ladies and Gentlemen:

**DOCKET NUMBER 50-483 and 72-1045  
CALLAWAY PLANT UNIT 1  
UNION ELECTRIC CO.  
RENEWED FACILITY OPERATING LICENSE NPF-30  
Operating Quality Assurance Manual (OQAM) Revision 33**

References:

1. Ameren Missouri Letter ULNRC-06340, "Operating Quality Assurance Manual (OQAM) Revision 32 Correction," dated November 16, 2016

Furnished herewith is OQAM Revision 33. Pursuant to the requirements of 10 CFR 50.54 and 10 CFR 50.71, the OQAM has been revised to incorporate changes since the last docketed revision transmitted via Reference 1.

The following are provided as attachments to this letter:

1. Description and Justification for Proposed Changes to the OQAM
2. OQAM Revision 32b mark-up, identifying changes through the use of strikeovers and inserts
3. Updated pages which constitute OQAM Revision 33

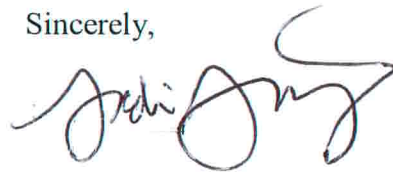
The major changes in this revision include:

- Addition of a 90-day grace period for completing Supplier Audits and Evaluations.
- Removal of the offsite independent review committee known as the Nuclear Safety Review Board.
- Removal of section describing Independent Technical Review group activities.
- Addition of a required independent review of matters involving safe operation of the plant to be conducted at least once per twelve months.

Revision 33 incorporates OQAM Change Notices (CNs) 17-001, 17-002, 17-003 and 17-004. The CNs were reviewed internally and determined to not represent reductions in commitment to the Operating Quality Assurance Program as previously accepted by the NRC. The OQAM continues to maintain its focus on activities affecting quality, consistent with importance to safety, including compliance to 10 CFR 50 Appendix B requirements.

If there are any questions, please contact Mark Hillstrom, Nuclear Oversight Audit Supervisor, at 314-225-1487.

Sincerely,



F. M. Diya  
Senior Vice President and  
Chief Nuclear Officer

MAH/DER/nmb

Attachments:

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- 3) Updated pages which constitute OQAM Revision 33

cc: Mr. Kriss M. Kennedy  
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