



UNITED STATES  
NUCLEAR REGULATORY COMMISSION

REGION III  
2443 WARRENVILLE RD. SUITE 210  
LISLE, IL 60532-4352

JUN 05 2018

Bruce F. Karie  
Radiation Safety Officer  
Acuren Inspection, Inc.  
ADBA/WIT Pipeline  
ADBA/TEI  
ADBA/Acuren Pipeline  
4566 Abrahamson Road  
Duluth, MN 55811

Dear Mr. Karie:

Enclosed is Amendment No. 07 to your NRC Material License No. 22-27593-01 in accordance with your request.

You requested the release of your facility located at 2525 Old Hardin Road, Billings, Montana for unrestricted use. Based on the review of the information you provided, the NRC staff has concluded that all licensable radioactive material has been removed from your facility and residual radioactive material attributable to licensed activities does not exceed current NRC criteria. Based on these conclusions, no further remediation or actions with respect to NRC regulated material is required. Your facility is suitable for unrestricted use.

You also requested to remove Items 6.H., 6.K., 6.Q., 6.R., 6.T., 6.V., 6.W., and 6.X. listed in Amendment No. 5. On April 5 and April 16, 2018, we contacted you to request additional information regarding the possession and disposal of those licensed materials. However, we have not received additional information for those licensed materials. Therefore, we did not remove them from the license. If you would like to remove any licensed material from the license, please provide information regarding the possession and disposal of every device listed under the listed isotopes (provide a copy of transferring receipts and the last leak test of the associated sealed sources/devices); if you have never possessed any of them, please state.

An environmental assessment for this action is not required, since this action is categorically excluded under Title 10 of the *Code of Federal Regulations* (CFR) Section 51.22(c).

Please review the enclosed document carefully and be sure that you understand all conditions. If there are any errors or questions, please notify the U.S. Nuclear Regulatory Commission, Region III office at (630) 829-9887 so that we can provide appropriate corrections and answers.

You will be periodically inspected by NRC. Failure to conduct your program in accordance with NRC regulations, license conditions, and representations made in your license application and supplemental correspondence with NRC will result in enforcement action against you. This could include issuance of a notice of violation, or imposition of a civil penalty, or an order suspending, modifying or revoking your license as specified in the General Statement of Policy and Procedure for NRC Enforcement Actions. Since serious consequences to employees and the public can result from failure to comply with NRC requirements, prompt and vigorous

The enclosed document contains sensitive security-related information.  
When separated from this cover letter this letter is uncontrolled.

B. Karie

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enforcement action will be taken when dealing with licensees who do not achieve the necessary meticulous attention to detail and the high standard of compliance which NRC expects of its licensees.

The NRC's Safety Culture Policy Statement became effective in June 2011. While a policy statement and not a regulation, it sets forth the agency's *expectations* for individuals and organizations to establish and maintain a positive safety culture. You can access the policy statement and supporting material that may benefit your organization on NRC's safety culture Web site at <http://www.nrc.gov/about-nrc/regulatory/enforcement/safety-culture.html>. We strongly encourage you to review this material and adapt it to your particular needs in order to develop and maintain a positive safety culture as you engage in NRC-regulated activities.

NRC's Regulatory Issue Summary (RIS) 2005-31 provides criteria to identify security-related sensitive information and guidance for handling and marking of such documents. This ensures that potentially sensitive information is not made publicly available through ADAMS, the NRC's electronic document system. Pursuant to NRC's RIS 2005-31 and in accordance with 10 Code of Federal Regulations 2.390, the enclosed license document is exempt from public disclosure because its disclosure to unauthorized individuals could present a security vulnerability. The RIS may be located on the NRC Web site at: <http://www.nrc.gov/reading-rm/doc-collections/gen-comm/reg-issues/2005/ri200531.pdf> and the link for frequently asked questions regarding protection of security related sensitive information may be located at: <http://www.nrc.gov/reading-rm/sensitive-info/faq.html>.

A copy of this letter will be available electronically for public inspection in the NRC Public Document Room or from the NRC's Agencywide Documents Access and Management System (ADAMS), accessible from the NRC Web site at <http://www.nrc.gov/reading-rm/adams.html>.

Sincerely,

  
Frank P. D. Tran  
Health Physicist  
Materials Licensing Branch

License No. 22-27593-01  
Docket No. 030-38913

Enclosure: Amendment No. 07