

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

<p>1. LICENSEE/LOCATION INSPECTED:</p> <p>Acuren Inspection, Inc. ADBA WIT Pipeline 4566 Abrahamson Road Duluth, MN 55811 Location Inspected: Job site in Laruel, MT REPORT NUMBER(S) 2018002</p>	<p>2. NRC/REGIONAL OFFICE</p> <p>Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352</p>
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<p>3. DOCKET NUMBER(S)</p> <p>030-38913</p>	<p>4. LICENSE NUMBER(S)</p> <p>22-27593-01</p>	<p>5. DATE(S) OF INSPECTION</p> <p>April 24, 2018</p>
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LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

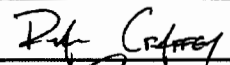
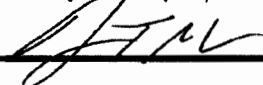
- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

_____ Non-cited violation(s) were discussed involving the following requirement(s):

- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
(Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Jason vonEhr (Region IV)	 (for JvE)	05/15/2018
BRANCH CHIEF	Aaron McCraw		06/01/2018

Docket File Information

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6. INSPECTION PROCEDURES USED 87121	7. INSPECTION FOCUS AREAS FE 1-6
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SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S) 03320	2. PRIORITY 1	3. LICENSEE CONTACT Bruce Karie, Corporate RSO	4. TELEPHONE NUMBER (218) 722-5555
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- Main Office Inspection Next Inspection Date: No Change
- Field Office Inspection
- Temporary Job Site Inspection CHS Refinery, 803 US 212 South, Laurel, MT

PROGRAM SCOPE

This was an unannounced field inspection of a large non-destructive testing company authorized to use radioactive material for industrial radiography at numerous field stations and at temporary job sites throughout NRC jurisdiction. The scope of this inspection was limited to a review of licensed activities ongoing at a temporary job site on the premises of the CHS Refinery in Laurel, MT. The refinery was undergoing a turnaround (i.e. outage) and had a substantial number of contractors on-site, including one crew from Acuren Inspection.

PERFORMANCE OBSERVATIONS

The inspector interviewed the licensee's crew, and evaluated their radiography equipment and dosimetry. Both members of the crew were carded radiographers certified by the State of Illinois. Each had calibrated and operable survey instruments, rate alarm meters, pocket dosimeters, and TLDs. Their camera was adequately labeled for transportation.

The crew's radiography work was scheduled for the morning, however they were waiting for a crane lift that, as of late afternoon, had not occurred. Therefore, the inspector did not have an opportunity to observe the crew conducting radiography at the refinery.

No violations were identified as a result of this inspection. The inspector conducted an exit meeting with the licensee's Corporate RSO on May 11, 2018.

From: [Craffey, Ryan](#)
To: ["Bruce Karie"](#)
Subject: NRC Inspection Report
Date: Friday, June 01, 2018 11:15:00 AM
Attachments: [NRC Inspection Report - Acuren Inspection \(Laurel MT 2018\).pdf](#)

Hello Bruce,

Attached is a completed copy of the report for Mr. vonEhr's inspection of an Acuren crew in Laurel, Montana back in April. Since no violations were identified, no additional action on your part is required, but as always, feel free to reach out any time if we may be of any assistance.

Thanks!

Ryan Craffey
Health Physicist
US Nuclear Regulatory Commission
Materials Inspection Branch, Region III
(630) 829-9655