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VIRGINIA ELECTRIC AND POWER COMPANY

RICHMOND, VIRGINIA 23261

31 MAY 27 A 3:40
May 22, 1981

Mr. James P. O'Reilly, Director
Office of Inspection and Enforcement
U. S. Nuclear Regulatory Commission
Region II
101 Marietta Street, Suite 3100
Atlanta, Georgia 30303

Serial No. 287
NO/RMT:ms
Docket Nos. 50-280
50-281
License Nos. DPR-32
DPR-37

Dear Mr. O'Reilly:

We have reviewed your letter of April 30, 1981 in reference to the inspection conducted at Surry Power Station between March 31 - April 3, 1981 and reported in IE Inspection Report Nos. 50-280/81-11 and 50-281/81-11. Our responses to the specific infractions are attached.

We have determined that no proprietary information is contained in the reports. Accordingly, the Virginia Electric and Power Company has no objection to these inspection reports being made a matter of public disclosure. The information contained in the attached pages is true and accurate to the best of my knowledge and belief.

Very truly yours,

B. R. Sylvia

B. R. Sylvia
Manager - Nuclear
Operations and Maintenance

Attachment

City of Richmond
Commonwealth of Virginia
Acknowledged before me this 22 day of May, 1981

James C. [Signature]
Notary Public

My Commission expires: 2-22, 1985

SEAL

cc: Mr. Steven A. Varga, Chief
Operating Reactors Branch No. 1
Division of Licensing

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PDR ADOCK 05000280
Q PDR

SURRY POWER STATION RESPONSE TO
NOTICE OF VIOLATION APPENDED TO INSPECTION
REPORT 50-280/81-11 - 50-281-81/11

NRC COMMENT:

Non-Compliance Item 280, 281/81-11-01, "Failure to Establish Adequate Controls for Protection of Equipment."

10 CFR 50, Appendix B, Criterion XIII as implemented by Topical Report VEP-1-3A, Section 17.2.13 requires measures be established to control preservation of equipment to prevent damage.

Contrary to the above, on April 1, 1981, adequate measures were not established to control protection of equipment to prevent damage in that two examples of scaffolding supported by safety related piping were noted.

This is a Severity Level V Violation (Supplement II.E.).

RESPONSE:

1. The item as stated is correct.
2. CORRECTIVE STEPS WHICH HAVE BEEN TAKEN AND ACHIEVED:

The scaffolding was immediately removed and the piping examined to ensure no damage had been incurred. The contractor was instructed not to install or rig to piping systems. This was accomplished during the NRC inspection.

3. CORRECTIVE STEPS WHICH WILL BE TAKEN TO AVOID FURTHER VIOLATIONS:

Surveillance is conducted on a daily basis to ensure scaffolding is properly installed.

4. DATE WHEN FULL COMPLIANCE WILL BE ACHIEVED:

Full compliance has been achieved.

NRC COMMENT:

Non-Compliance Item 280, 281/81-11-02, "Failure to Follow Welding Material Control Procedures."

10 CFR 50, Appendix B, Criterion V, as implemented by Topical Report VEP-1-3A, Section 17.2.5 requires activities affecting quality be accomplished in accordance with documented procedures. Daniel Construction Company Procedure WP-502, Revision 3, "Control of Welding Materials", paragraph 4.4-2 requires welding electrode caddies to be plugged in at all times.

Contrary to the above, on April 1, 1981, activities affecting quality were not accomplished in accordance with documented procedures in that a welder was welding on a main steam support with cold welding electrodes from a cold unplugged caddie.

This is a Severity Level VI Violation (Supplement II.F.). This violation applies to Unit one only.

RESPONSE:

1. The item as stated is correct.

2. REASON FOR VIOLATION:

Another craft had unplugged the weld caddie in order to use the outlet without the welder's knowledge.

3. CORRECTIVE STEPS WHICH HAVE BEEN TAKEN AND ACHIEVED:

The rod in the caddie was destroyed and the weld metal deposited by the welder was removed. This was accomplished during the NRC inspection.

4. CORRECTIVE STEPS WHICH WILL BE TAKEN TO AVOID FURTHER VIOLATIONS:

The personnel involved has been instructed not to unplug weld caddies. Continuous monitoring of the weld caddies is being conducted.

5. DATE WHEN FULL COMPLIANCE WILL BE ACHIEVED:

Full compliance has been achieved.