

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: Gamma Irradiator Service 337 Distillery Hill Road Benton, PA 17814 REPORT NUMBER(S) 2018001		2. NRC/REGIONAL OFFICE U.S. Nuclear Regulatory Commission Region I, 475 Allendale Road King of Prussia, Pennsylvania 19406-1415	
3. DOCKET NUMBER(S) 030-36438	4. LICENSE NUMBER(S) 37-30850-01	5. DATE(S) OF INSPECTION 1/25/2018, 2/6/2018, and 4/2/2018	

LICENSEE:

The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- Based on the inspection findings, no violations were identified.
- Previous violation(s) closed.
- The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

Non-cited violation(s) were discussed involving the following requirement(s) and corrective action(s):

4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with the NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11. (Violations and Corrective Actions)

10 CFR 20.1101(c) requires licensees to periodically (at least annually) review the radiation protection program content and implementation.

Contrary to the above, Gamma Irradiator Services did not periodically, (at least annually) review the radiation protection program content and implementation. Specifically, the licensee last performed a review of the radiation protection program on September 26, 2016, and did not perform an annual review in 2017.

This is a Severity Level IV Violation (Section 6.7)

Mr. Stout reported that this occurred due to the departure of the previous RSO. Mr. Stout reported that he would conduct an annual review of the radiation protection program and place the requirement on an Outlook calendar.

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE	DOYLE TERRY STOUT	<i>[Signature]</i>	4/2/18
NRC INSPECTOR	R. Ragland, Sr. Health Physicist	<i>[Signature]</i>	4/25/2018
BRANCH CHIEF	A. Burritt, Chief	<i>[Signature]</i>	5/1/18

SUNSI Review Completed By: / RA / Randolph Ragland *[Signature]* Public Non-Sensitive