

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: CHS, Inc. 803 US Hwy 212 South, Laurel, MT REPORT NO.: 2018-001	2. NRC/REGIONAL OFFICE U.S. Nuclear Regulatory Commission Region IV, 1600 East Lamar Blvd Arlington, Texas 76011-4511	
3. DOCKET NUMBER 030-19130	4. LICENSE NUMBER 25-14757-01	5. DATE(S) OF INSPECTION April 24, 2018

LICENSEE:
 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

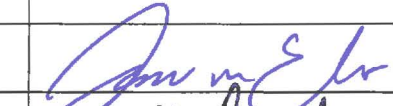

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy to exercise discretion, were satisfied.

- Non-Cited Violation(s) was/were discussed involving the following requirement(s) and Corrective Action(s):

- 4. During this inspection certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.

Licensee's Statement of Corrective Actions for Item 4, above.

I hereby state that, within 30 days, the actions described by me to the inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

Title	Printed Name	Signature	Date
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	J. vonEhr		5/01/2018
BRANCH CHIEF	Michael C. Hay		5/7/18

VonEhr, Jason

From: Jany, Dave <Dave.Jany@chsinc.com>
Sent: Friday, May 04, 2018 3:20 PM
To: VonEhr, Jason
Subject: [External_Sender] RE: NRC Inspection of CHS Refinery

Report 591M received and filed.

Thank you Jason,

Dave

From: VonEhr, Jason [mailto:Jason.VonEhr@nrc.gov]
Sent: Friday, May 04, 2018 11:07 AM
To: Jany, Dave <Dave.Jany@chsinc.com>
Subject: NRC Inspection of CHS Refinery

Mr. Dave Jany,

I'd like to thank you for your time today, and during the NRC inspection on April 24, 2018. As I briefly discussed today, the NRC has determined that no violations were identified. The attached NRC Inspection Report (NRC Form 591M) documents the results of the inspection. This does not require you to take any action and you are not required to sign it or return it. I do however request a courtesy email response from you acknowledging receipt.

If you have any questions or concerns, please do not hesitate to contact me,

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Jason vonEhr
Health Physicist
U.S. Nuclear Regulatory Commission, Region-IV
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Arlington, Texas 76011-4511

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