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United States Nuclear Regulatory Commission
Attention: Document Control Desk
Washington, D.C. 20555

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License No.: DPR-32

VIRGINIA ELECTRIC AND POWER COMPANY (DOMINION ENERGY VIRGINIA)
SURRY POWER STATION UNIT 1
CORE OPERATING LIMITS REPORT
SURRY 1 CYCLE 29 PATTERN ZEU REVISION 0

Pursuant to Surry Technical Specification (TS) 6.2.C, attached is a copy of the Core Operating Limits Report (COLR) for Surry Power Station Unit 1, Cycle 29, Pattern ZEU, Revision 0.

If you have any questions or require additional information, please contact Mr. Gary Miller at (804) 273-2771.

Sincerely,

A handwritten signature in black ink, appearing to read 'BLS'.

B. L. Stanley, Director
Nuclear Regulatory Affairs
Dominion Energy Services, Inc. for
Virginia Electric and Power Company

Attachment:

Core Operating Limits Report, Surry Unit 1 Cycle 29 Pattern ZEU Revision 0

Commitment Summary: There are no new commitments contained in this letter.

ADD1
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Attachment

CORE OPERATING LIMITS REPORT

**Surry Unit 1 Cycle 29
Pattern ZEU**

Revision 0

1.0 INTRODUCTION

This Core Operating Limits Report (COLR) for Surry Unit 1 Cycle 29 has been prepared in accordance with the requirements of Surry Technical Specification 6.2.C.

The Technical Specifications affected by this report are:

TS 2.1 – Safety Limit, Reactor Core
TS 2.3.A.2.d – Overtemperature ΔT
TS 2.3.A.2.e – Overpower ΔT
TS 3.1.E - Moderator Temperature Coefficient
TS 3.12.A.1, TS 3.12.A.2, TS 3.12.A.3 and TS 3.12.C.3.b.1(b) - Control Bank Insertion Limits
TS 3.12.A.1.a, TS 3.12.A.2.a, TS 3.12.A.3.c and TS 3.12.G – Shutdown Margin
TS 3.12.B.1 and TS 3.12.B.2 - Power Distribution Limits (Heat Flux Hot Channel Factor and Nuclear Enthalpy Rise Hot Channel Factor)
TS 3.12.F – DNB Parameters
TS Table 4.1-2A – Minimum Frequency for Equipment Tests: Item 22 – RCS Flow

2.0 REFERENCES

1. VEP-FRD-42, Rev. 2.2-A, “Reload Nuclear Design Methodology,” October 2017.

Methodology for:

TS 2.1 – Safety Limit, Reactor Core
TS 3.1.E - Moderator Temperature Coefficient
TS 3.12.A.1, TS 3.12.A.2, TS 3.12.A.3 and TS 3.12.C.3.b.1(b) - Control Bank Insertion Limit
TS 3.12.A.1.a, TS 3.12.A.2.a, TS 3.12.A.3.c and TS 3.12.G – Shutdown Margin
TS 3.12.B.1 and TS 3.12.B.2 - Heat Flux Hot Channel Factor and Nuclear Enthalpy Rise Hot Channel Factor
TS 3.12.F – DNB Parameters
TS Table 4.1-2A – Minimum Frequency for Equipment Tests: Item 22 – RCS Flow

2. WCAP-16009-P-A, “Realistic Large Break LOCA Evaluation Methodology Using the Automated Statistical Treatment of Uncertainty Method (ASTRUM),” (Westinghouse Proprietary), January 2005.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Heat Flux Hot Channel Factor

3. WCAP-10054-P-A, “Westinghouse Small Break ECCS Evaluation Model Using the NOTRUMP Code,” (Westinghouse Proprietary), August 1985.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Heat Flux Hot Channel Factor

4. WCAP-10079-P-A, "NOTRUMP, A Nodal Transient Small Break and General Network Code," (Westinghouse Proprietary), August 1985.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Heat Flux Hot Channel Factor

5. WCAP-12610-P-A, "VANTAGE+ Fuel Assembly Report," (Westinghouse Proprietary), April 1995.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Heat Flux Hot Channel Factor

6. WCAP-12610-P-A and CENPD-404-P-A, Addendum 1-A, "Optimized ZIRLO," (Westinghouse Proprietary), July 2006.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Heat Flux Hot Channel Factor

7. VEP-NE-2-A, Rev. 0, "Statistical DNBR Evaluation Methodology," June 1987.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Nuclear Enthalpy Rise Hot Channel Factor

8. DOM-NAF-2-P-A, Rev. 0.3, "Reactor Core Thermal-Hydraulics Using the VIPRE-D Computer Code," including Appendix B, "Qualification of the Westinghouse WRB-1 CHF Correlation in the Dominion VIPRE-D Computer Code," and Appendix D, "Qualification of the ABB-NV and WLOP CHF Correlations in the Dominion VIPRE-D Computer Code," September 2014.

Methodology for:

TS 3.12.B.1 and TS 3.12.B.2 - Nuclear Enthalpy Rise Hot Channel Factor

9. WCAP-8745-P-A, "Design Bases for Thermal Overpower Delta-T and Thermal Overtemperature Delta-T Trip Function," September 1986.

Methodology for:

TS 2.3.A.2.d – Overtemperature ΔT

TS 2.3.A.2.e – Overpower ΔT

3.0 OPERATING LIMITS

The cycle-specific parameter limits for the specifications listed in Section 1.0 are presented in the following subsections. These limits have been developed using the NRC-approved methodologies specified in Technical Specification 6.2.C and repeated in Section 2.0.

3.1 Safety Limit, Reactor Core (TS 2.1)

The Reactor Core Safety Limits are presented in **Figure A-1**.

3.2 Overtemperature ΔT (TS 2.3.A.2.d)

$$\Delta T \leq \Delta T_0 \left[K_1 - K_2 \left(\frac{1+t_1s}{1+t_2s} \right) (T - T') + K_3 (P - P') - f(\Delta I) \right]$$

Where:

ΔT is measured RCS ΔT , °F.

ΔT_0 is the indicated ΔT at RATED POWER, °F.

s is the Laplace transform operator, sec^{-1} .

T is the measured RCS average temperature (T_{avg}), °F.

T' is the nominal T_{avg} at RATED POWER, $\leq 573.0^\circ\text{F}$.

P is the measured pressurizer pressure, psig.

P' is the nominal RCS operating pressure ≥ 2235 psig.

$$K_1 \leq 1.1425$$

$$K_2 \geq 0.01059 / ^\circ\text{F}$$

$$K_3 \geq 0.000765 / \text{psig}$$

$$t_1 \geq 29.7 \text{ seconds}$$

$$t_2 \leq 4.4 \text{ seconds}$$

$$f(\Delta I) \geq \begin{cases} 0.0268 \{-24 - (q_t - q_b)\}, & \text{when } (q_t - q_b) < -24.0\% \text{ RATED POWER} \\ 0, & \text{when } -24.0\% \text{ RATED POWER} \leq (q_t - q_b) \leq +8.0\% \text{ RATED POWER} \\ 0.0188 \{(q_t - q_b) - 8.0\}, & \text{when } (q_t - q_b) > +8.0\% \text{ RATED POWER} \end{cases}$$

Where q_t and q_b are percent RATED POWER in the upper and lower halves of the core, respectively, and $q_t + q_b$ is the total THERMAL POWER in percent RATED POWER.

3.3 Overpower ΔT (TS 2.3.A.2.e)

$$\Delta T \leq \Delta T_0 \left[K_4 - K_5 \left(\frac{t_3 s}{1 + t_3 s} \right) T - K_6 (T - T') - f(\Delta I) \right]$$

Where:

ΔT is measured RCS ΔT , °F.

ΔT_0 is the indicated ΔT at RATED POWER, °F.

s is the Laplace transform operator, sec^{-1} .

T is the measured RCS average temperature (T_{avg}), °F.

T' is the nominal T_{avg} at RATED POWER, $\leq 573.0^\circ\text{F}$.

$$K_4 \leq 1.0965$$

$$K_5 \geq 0.0198 / ^\circ\text{F} \text{ for increasing } T_{\text{avg}}$$

$$K_6 \geq 0.001074 / ^\circ\text{F} \text{ for } T > T'$$

$$\geq 0 / ^\circ\text{F} \text{ for decreasing } T_{\text{avg}}$$

$$\geq 0 \text{ for } T \leq T'$$

$$t_3 \geq 9.0 \text{ seconds}$$

$f(\Delta I)$ = as defined above for OT ΔT

3.4 Moderator Temperature Coefficient (TS 3.1.E)

The Moderator Temperature Coefficient (MTC) limits are:

+6.0 pcm/°F at less than 50 percent of RATED POWER, and

+6.0 pcm/°F at 50 percent of RATED POWER and linearly decreasing to 0 pcm/°F at RATED POWER

3.5 Control Bank Insertion Limits (TS 3.12.A.1, TS 3.12.A.2, TS 3.12.A.3, and TS 3.12.C.3.b.1(b))

3.5.1 The control rod banks shall be limited in physical insertion as shown in **Figure A-2**.

3.5.2 The rod insertion limit for the A and B control banks is the fully withdrawn position as shown on **Figure A-2**.

3.5.3 The rod insertion limit for the A and B shutdown banks is the fully withdrawn position as shown on **Figure A-2**.

3.6 Shutdown Margin (TS 3.12.A.1.a, TS 3.12.A.2.a, TS 3.12.A.3.c and TS 3.12.G)

Shutdown margin (SDM) shall be $\geq 1.77 \% \Delta k/k$.

3.7 Power Distribution Limits (TS 3.12.B.1 and TS 3.12.B.2)

3.7.1 Heat Flux Hot Channel Factor - FQ(z)

$$FQ(z) \leq \frac{CFQ}{P} K(z) \text{ for } P > 0.5$$

$$FQ(z) \leq \frac{CFQ}{0.5} K(z) \text{ for } P \leq 0.5$$

$$\text{where: } P = \frac{\text{THERMAL POWER}}{\text{RATED POWER}}$$

$$CFQ = 2.5$$

$$K(z) = 1.0 \text{ for all core heights, } z$$

3.7.2 Nuclear Enthalpy Rise Hot Channel Factor - FΔH(N)

$$F\Delta H(N) \leq CFDH * \{1 + PFDH(1 - P)\}$$

$$\text{where: } P = \frac{\text{THERMAL POWER}}{\text{RATED POWER}}$$

$$CFDH = 1.635$$

$$PFDH = 0.3$$

3.8 DNB Parameters (TS 3.12.F and TS Table 4.1-2A)

Departure from Nucleate Boiling (DNB) Parameters shall be maintained within their limits during POWER OPERATION:

- Reactor Coolant System $T_{\text{avg}} \leq 577.0 \text{ }^\circ\text{F}$
- Pressurizer Pressure $\geq 2205 \text{ psig}$
- Reactor Coolant System Total Flow Rate $\geq 273,000 \text{ gpm}$ (Tech Spec Limit)
and $\geq 274,000 \text{ gpm}$ (COLR Limit)

Figure A-1

**REACTOR CORE SAFETY LIMITS
THREE LOOP OPERATION, 100% FLOW**

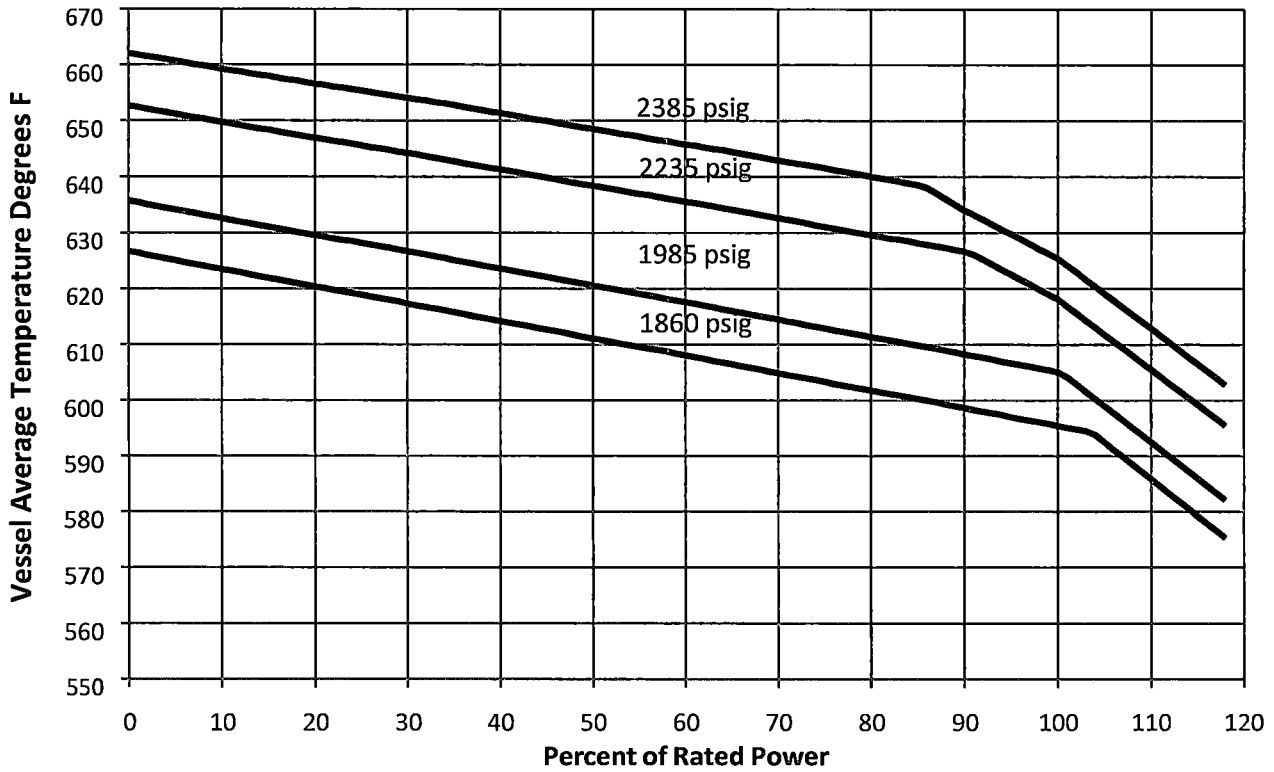


Figure A-2
Surry 1 Cycle 29
Rod Group Insertion Limits
Max w/d position =230 steps

