

SAFETY INSPECTION REPORT AND COMPLIANCE INSPECTION

1. LICENSEE/LOCATION INSPECTED: Acuren Inspection, Inc. ADBA WIT Pipeline 4566 Abrahamson Road Duluth, MN 55811 Locations Inspected: Ona, WV; job site in Ravenswood, WV REPORT NUMBER(S) 2018001	2. NRC/REGIONAL OFFICE Region III U. S. Nuclear Regulatory Commission 2443 Warrenville Road, Suite 210 Lisle, IL 60532-4352
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3. DOCKET NUMBER(S) 030-38913	4. LICENSE NUMBER(S) 22-27593-01	5. DATE(S) OF INSPECTION January 29-30, 2018
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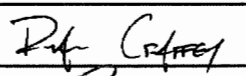

LICENSEE:
 The inspection was an examination of the activities conducted under your license as they relate to radiation safety and to compliance with the Nuclear Regulatory Commission (NRC) rules and regulations and the conditions of your license. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, and observations by the inspector. The inspection findings are as follows:

- 1. Based on the inspection findings, no violations were identified.
- 2. Previous violation(s) closed.
- 3. The violation(s), specifically described to you by the inspector as non-cited violations, are not being cited because they were self-identified, non-repetitive, and corrective action was or is being taken, and the remaining criteria in the NRC Enforcement Policy, to exercise discretion, were satisfied.

 _____ Non-cited violation(s) were discussed involving the following requirement(s):
- 4. During this inspection, certain of your activities, as described below and/or attached, were in violation of NRC requirements and are being cited in accordance with NRC Enforcement Policy. This form is a NOTICE OF VIOLATION, which may be subject to posting in accordance with 10 CFR 19.11.
 (Violations and Corrective Actions)

Statement of Corrective Actions

I hereby state that, within 30 days, the actions described by me to the Inspector will be taken to correct the violations identified. This statement of corrective actions is made in accordance with the requirements of 10 CFR 2.201 (corrective steps already taken, corrective steps which will be taken, date when full compliance will be achieved). I understand that no further written response to NRC will be required, unless specifically requested.

TITLE	PRINTED NAME	SIGNATURE	DATE
LICENSEE'S REPRESENTATIVE			
NRC INSPECTOR	Randy Ragland (Region I)	 (for RR)	03/23/2018
BRANCH CHIEF	Aaron McCraw		03/23/2018

Docket File Information

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6. INSPECTION PROCEDURES USED 87121	7. INSPECTION FOCUS AREAS 03.01 - 03.07
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SUPPLEMENTAL INSPECTION INFORMATION

1. PROGRAM CODE(S) 03320	2. PRIORITY 1	3. LICENSEE CONTACT Corey Ford - Site RSO	4. TELEPHONE NUMBER (937) 673-8783
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Main Office Inspection Next Inspection Date: No Change

Field Office Inspection 2467 Rte 60, Ona, WV

Temporary Job Site Inspection 43 Ritmore Glen, Ravenswood, WV

PROGRAM SCOPE

This was an unannounced routine inspection of a large non-destructive testing company authorized to use radioactive material for industrial radiography at numerous field stations and at temporary job sites throughout NRC jurisdiction. The scope of this inspection was limited to a review of licensed activities based out of the field station in Ona, West Virginia [coordinates for access road: 38.428842, -82.199856]. The majority of their work at this very active facility involves conducting radiography for gas pipeline work. Bruce Karie is their Corporate RSO, Chris Dixon is the Assistant RSO, and Corey Ford is the Site RSO for the location in Ona. The licensee has 17 certified radiographers and three assistant radiographers, and they conduct radiography at field sites on a daily basis and in their permanent radiographic installation on a monthly basis.

PERFORMANCE OBSERVATIONS

The inspector reviewed program records including inventory, leak tests, utilization logs, annual review, dosimetry records, training records, radiological postings, instrument calibration records, and radiographer certification records. The inspector conducted observations of radiographic work on the premises of Valtronics Solutions in Ravenswood, West Virginia. The work was conducted by a certified radiographer and assistant radiographer. The individuals established radiological boundaries, restricted access, continuously monitored the site boundary, performed radiological surveys of the camera and guide tubes, after each exposure. The radiographers also maintained appropriate shipping documents including a bill of lading and emergency response paperwork. The inspector performed independent surveys using an NRC supplied R0-2 ion chamber, Serial No. 010354, Calibration Date 12/08/2017. All results were less than maximum limits listed in the sealed source and device registry for the QSA 880 Camera (SSD No. MA-1059-D-334-S).

No violations of NRC requirements were identified as a result of this inspection

Craffey, Ryan

From: Craffey, Ryan
Sent: Wednesday, March 28, 2018 6:47 PM
To: 'Bruce Karie'
Subject: NRC Inspection Report
Attachments: NRC Inspection Report - Acuren Inspection (Ona 2018).pdf

Good evening Bruce,

Attached is a copy of the report for our inspection on January 28 and 29, 2018 (with in office review through March 8, 2018) of your field office in Ona, WV. Since no violations were identified, no additional action on your part is required. As always, feel free to let me know if you have any questions or concerns. Thanks!

Ryan Craffey

Health Physicist
US Nuclear Regulatory Commission
Materials Inspection Branch, Region III
(630) 829-9655