## NOTICE OF VIOLATION

Consumers Power Company
Palisades Nuclear Generating Plant

Docket No. 50-255 License No. DPR-20

During an NRC inspection conducted on August 28 through October 17,1997, one violation of NRC requirements was identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," NUREG-1600, the violation is listed below:

10 CFR 50, Appendix B, Criterion V, states, "Activities affecting quality shall be prescribed by documented instructions, procedures, or drawings, of a type appropriate to the circumstances and shall be accomplished in accordance with these instructions, procedures, or drawings."

Palisades Nuclear Plant Administrative Procedure 7.02, ALARA Program, Revision 8, dated June 6, 1997, Section 6.3, "Control of Radioactive Contamination," states, in part, that the plant objective is to maintain the extent of contamination areas ALARA. Control of radioactive contamination can be accomplished by minimizing the potential for release of radioactivity to the working environment, minimizing contamination of personnel and utilizing good radiological work practices to limit the spread of contamination.

Contrary to the above, Permanent Maintenance Procedure WGS-M-2, "Inspection and Repair of Waste Gas Compressor C-50A and C-50B," Revision 4, dated September 19, 1995, was inappropriate to the circumstances in that it allowed gagging of relief valve RV-1114, which resulted in venting the waste gas surge tank to the auxiliary building, resulting in the contamination of five individuals on August 12, 1997.

This is a Severity Level IV violation (Supplement I).

Pursuant to the provisions of 10 CFR 2.201, Consumers Power Company is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555 with a copy to the Regional Administrator, Region III, and a copy to the NRC Resident Inspector at the facility that is the subject of this Notice, within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid further violations, and (4) the date when full compliance will be achieved. Your response may reference or include previous docketed correspondence, if the correspondence adequately addresses the required response. If an adequate reply is not received within the time specified in this Notice, an order or a Demand for Information may be issued to show cause why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be taken. Where good cause is shown, consideration will be given to extending the response time.

Because your response will be placed in the NRC Public Document Room (PDR), to the extent possible, it should not include any personal privacy, proprietary, or safeguards information so that it can be placed in the PDR without redaction. If personal privacy or proprietary information is necessary to provide an acceptable response, then please provide a bracketed copy of your response that identifies the information that should be protected and a redacted copy of your response that deletes such information. If you request withholding of such material, you must specifically identify the portions of your response that you seek to have withheld and provide in ail the bases for your claim of withholding (e.g., explain why the disclosure of information will create an unwarranted invasion of personal privacy or provide the information required by 10 CFR 2.790(b) to support a request for withholding confidential commercial or financial information). If safeguards information is necessary to provide an acceptable response, please provide the level of protection described in 10 CFR 73.21.

Dated at Lisle, Illinois, this 19th day of December 1997