

**ATTACHMENT 2**

**CONSUMERS POWER COMPANY  
PALISADES PLANT  
DOCKET 50-255**

**TECHNICAL SPECIFICATIONS CHANGE REQUEST  
LICENSE DPR-20  
PRIMARY COOLANT PUMP FLYWHEEL INSPECTIONS**

**Proposed Pages**

2 Pages

9601250076 960118  
PDR ADOCK 05000255  
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SYSTEMS SURVEILLANCEAPPLICABILITY

Applies to preoperational and inservice structural surveillance of the reactor vessel and other Class 1, Class 2 and Class 3 system components.

OBJECTIVE

To insure the integrity of the Class 1, Class 2 and Class 3 piping systems and components.

SPECIFICATIONS

a,b,c,d - Deleted

- e. The Inservice Inspection program shall be reevaluated as required by 10 CFR 50, Section 50.55a(g)(5) to consider incorporation of new inspection techniques that have been proven practical, and the conclusions of the evaluation shall be used as appropriate to update the inspection program.
- f. Surveillance of the regenerative heat exchanger shall be performed as indicated in Table 4.3.2.
- g. A surveillance program to monitor radiation induced changes in the mechanical and impact properties of the reactor vessel materials shall be maintained as described in Section 4.5.3 of the FSAR.

TABLE 4.3.2

Miscellaneous Surveillance Items

<u>Equipment</u>	<u>Method</u>	<u>Frequency</u>
Regenerative Heat Exchanger		
a. Primary Side Shell to Tube Sheet Welds	Volumetric	5-Year Maximum Interval(100%)
b. Primary Head	Volumetric	5-Year Maximum Interval (100%)

**ATTACHMENT 3**

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PALISADES PLANT  
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**Current Pages Marked to Show Changes**

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- e. The Inservice Inspection program shall be reevaluated as required by 10 CFR 50, Section 50.55a(g)(5) to consider incorporation of new inspection techniques that have been proven practical, and the conclusions of the evaluation shall be used as appropriate to update the inspection program.
- f. Surveillance of the regenerative heat exchanger and ~~primary coolant pump flywheels~~ shall be performed as indicated in Table 4.3.2.
- g. A surveillance program to monitor radiation induced changes in the mechanical and impact properties of the reactor vessel materials shall be maintained as described in Section 4.5.3 of the FSAR.

TABLE 4.3.2

Miscellaneous Surveillance Items

<u>Equipment</u>	<u>Method</u>	<u>Frequency</u>
1. Regenerative Heat Exchanger		
a. Primary Side Shell to Tube Sheet Welds	Volumetric	5-Year Maximum Interval(100%)
b. Primary Head	Volumetric	5-Year Maximum Interval (100%)
<del>2. Primary Coolant Pump Flywheels</del>	<del>Volumetric</del>	<del>100% Upper Flywheel Each Refueling</del>

**ATTACHMENT 4**

**CONSUMERS POWER COMPANY  
PALISADES PLANT  
DOCKET 50-255**

**LICENSE DPR-20**

**"RELAXATION OF PRIMARY COOLANT PUMP  
FLYWHEEL INSPECTION REQUIREMENTS"**