



**Consumers
Power**

**POWERING
MICHIGAN'S PROGRESS**

Palisades Nuclear Plant: 27780 Blue Star Memorial Highway, Covert, MI 49043

December 20, 1995

U S Nuclear Regulatory Commission
Document Control Desk
Washington, DC 20555

DOCKET 50-255 - LICENSE DPR-20 - PALISADES PLANT
RESPONSE TO NRC GENERIC LETTER 92-01, REVISION 1, SUPPLEMENT 1:
REACTOR VESSEL STRUCTURAL INTEGRITY - CORRECTION OF TYPOGRAPHICAL
ERRORS

Consumers Power Company submitted our six-month response to Generic Letter 92-01, Revision 1, Supplement 1 on November 17, 1995. However, Attachments 2 and 3 each contained a typographical error. The errors were in the intermediate calculations for weight percent copper and because of their typographical nature, they did not affect the final best estimate values for weight percent copper. Enclosed are corrected Attachments 2 and 3.

SUMMARY OF COMMITMENTS

This letter contains no new commitments and no revisions to existing commitments.

Richard W Smedley
Manager, Licensing

CC Administrator, Region III, USNRC
Project Manager, NRR, USNRC
NRC Resident Inspector - Palisades

Attachment

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ATTACHMENT 1

**CONSUMERS POWER COMPANY
PALISADES PLANT
DOCKET 50-255**

CORRECTED ATTACHMENTS 2 AND 3

Weight Percent Copper in Heat 34B009 Welds

Sample Description	Cu %	Weight	(Cu %) x Weight
ML1 surv.	0.184	1	0.184
PAL SG, region 3	0.185	2	0.37
HBR2 torus-dome	0.187	1	0.187
PAL SG, region 2	0.190	2	0.38
PAL SG, region 1	0.190	2	0.38
Sum		8	1.501
Mean Value	0.188		

Weight Percent Nickel in Heat 34B009 Welds

Sample Description	Average Ni %
ML1 surv. weld	1.05
HBR2 torus-dome weld	0.80
Palisades SG	1.09
Mean Value	0.98

Weight Percent Copper in Heat 27204 Welds

Sample Description	Cu %	Weight	(Cu%) x Weight
Mihama 6-152	0.180	1	0.180
FC 1-410B	0.194	8	1.552
D5805 & D5927	0.195	1	0.195
DC1 surv. weld	0.198	1	0.198
Salem 6-046B	0.223	1	0.223
PAL 1-982	0.230	1	0.230
Sum		13	2.578
Mean Value	0.198		

Weight Percent Nickel in Heat 27204 Welds

Sample Description	Average Ni %
Mihama 6-152	0.96
DC1 surv. weld	1.00
D5805 & D5927	1.01
PAL 1-982	1.05
FC 1-410B	1.07
Mean Value	1.02