

REGULATORY INFORMATION DISTRIBUTION SYSTEM (RIDS)

may

ACCESSION NBR: 8403220073 DOB, DATE: 84/03/15 NOTARIZED: NO DOCKET #
 FACIL: 50-410 Nine Mile Point Nuclear Station, Unit 2, Niagara Moho 05000410
 AUTH. NAME: MANGAN, C.V. AUTHOR AFFILIATION: Niagara Mohawk Power Corp.
 RECIP. NAME: SCHWENCER, A. RECIPIENT AFFILIATION: Licensing Branch 2

SUBJECT: Forwards "Preservice & Inservice Insp Plan," in response to request for addl info re Question F250.1.
see rpt in files drawings are on top of shelf.

DISTRIBUTION CODE: B001S COPIES RECEIVED: LTR 1 ENCL 8 SIZE: 1+185
 TITLE: Licensing Submittal: PSAR/FSAR Amdts & Related Correspondence

NOTES: PNL 1cy FSAR'S & AMDTS ONLY. 05000410

Aperture card Dist.

	RECIPIENT ID CODE/NAME	COPIES LTTR ENCL	RECIPIENT ID CODE/NAME	COPIES LTTR ENCL
	NRR/DL/ADL	1 0	NRR LB2 BC	1 0
	NRR LB2 LA	1 0	HAUGHEY, M 01	3 3
INTERNAL:	ELD/HDS3	1 0	IE FILE	1 0
	IE/DEPER/EPB 36	3 0	IE/DEPER/IRB 35	1 0
	IE/DQASIP/QAB21	1 0	NRR/DE/AEAB	1 0
	NRR/DE/CEB 11	1 0	NRR/DE/EHEB	1 0
	NRR/DE/eqB 13	2 0	NRR/DE/GB 28	2 0
	NRR/DE/MEB 18	1 0	NRR/DE/MTEB 17	1 0
	NRR/DE/SAB 24	1 0	NRR/DE/SGEB 25	1 0
	NRR/DHFS/HFEB40	1 0	NRR/DHFS/LQB 32	1 0
	NRR/DHFS/PSRB	1 0	NRR/DL/SSPB	1 0
	NRR/DSI/AEB 26	1 0	NRR/DSI/ASB	1 0
	NRR/DSI/CPB 10	1 0	NRR/DSI/CSB 09	1 0
	NRR/DSI/ICSB 16	1 0	NRR/DSI/METB 12	1 0
	NRR/DSI/PSB 19	1 0	NRR/DSI/RAB 22	1 0
	NRR/DSI/RSB 23	1 0	<u>REG FILE</u> 04	1 1
	RGN1	3 0	RM/DDAMI/MIB	1 0
EXTERNAL:	ACRS 41	6 0	BNL (AMDTS ONLY)	1 0
	DMB/DSS (AMDTS)	1 0	FEMA-REP DIV 39	1 0
	LPDR 03	1 1	NRC PDR 02	1 1
	NSIC 05	1 1	NTIS	1 1

NOTES:

Drawings to Pm - 1 set

Reg File - 1 set

Printed Dist

TOTAL NUMBER OF COPIES REQUIRED: LTR 54 ENCL 47

MEMORANDUM

TO: Jeff Bartlett, DMB

DATE: 4-5-84

FROM: Robin Green, PRC

COPIES TO:

SUBJ: Special Handling Packages -(RIDS)

The attached Special Handling package, ANO.#

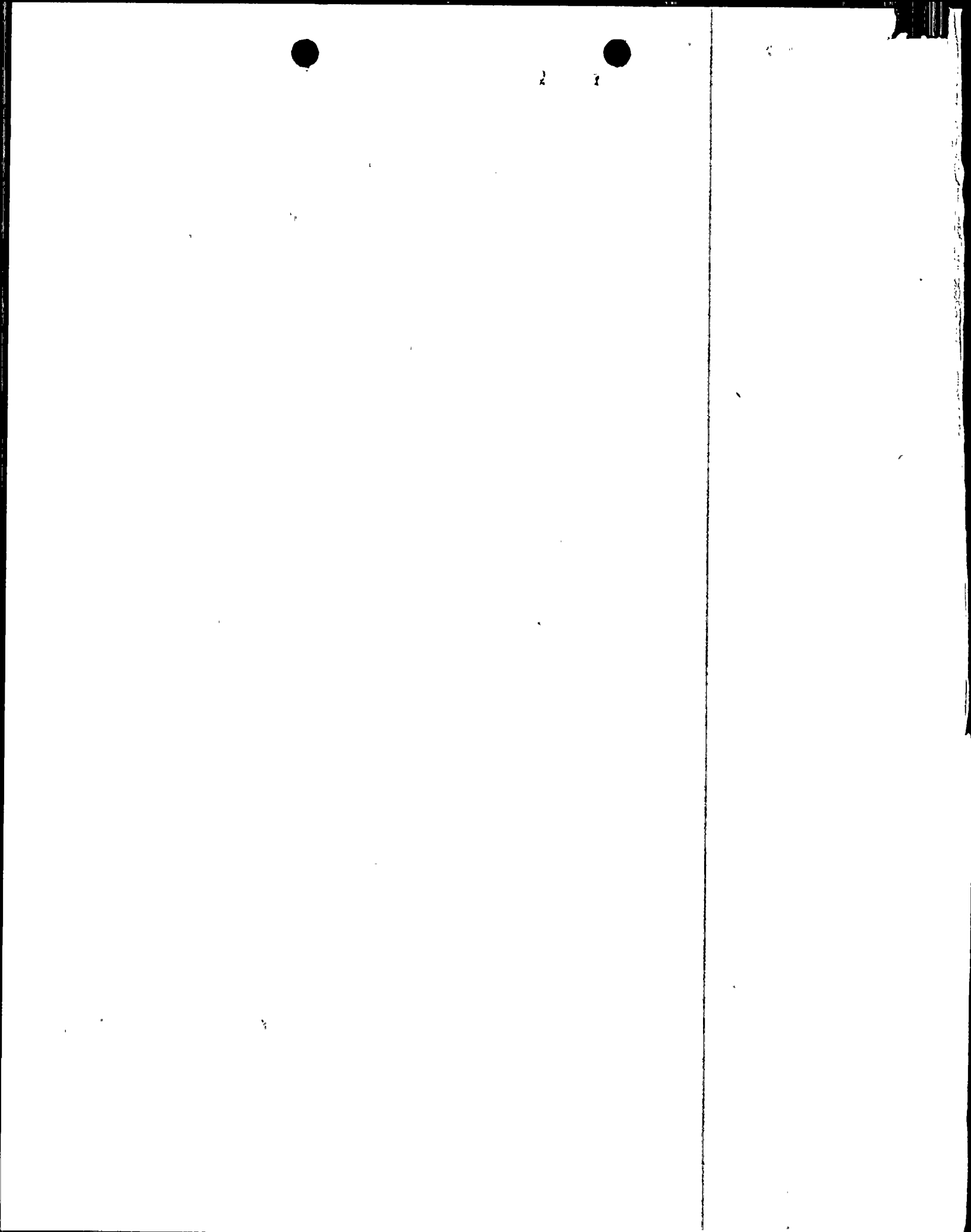
8403220073

and its oversized enclosures (maps, etc.) have been completely processed per DMB's request.

If you have any questions concerning the above package please contact Robin Green at (ext-28641).

NOTE-* If the total number of drawings exceed 25, the aperture cards will be sent to you upon their coding completion.

RG/jlm



March 15, 1984
(NMP2L 002)

Mr. A. Schwencer, Chief
Licensing Branch No. 2
Division of Licensing
U.S. Nuclear Regulatory Commission
Washington, DC 20555

Dear Mr. Schwencer:

Subject: Request for Additional Information
Nine Mile Point Unit 2

In response to Question #F250.1, eight (8) copies of the Pre-Service and Inservice Inspection Plan are enclosed. Two (2) copies of Piping and Instrument Diagrams (P&ID) have also been enclosed.

Very truly yours,

C. V. Mangar

C. V. Mangar
Vice President
Nuclear Engineering & Licensing

CVM/MWS:ja
Enclosures
xc: Boyd Brown
EG&G Idaho (w/P&IDs)

Printed Dist
Boo1
1/4
Aperture Card Dist
Drawings
To: Pm - 1 Set
Reg File - 1 Set

8403220073 840315
PDR ADOCK 05000410
G PDR

Page 10

1948
1949
1950

1951
1952
1953

1954
1955
1956

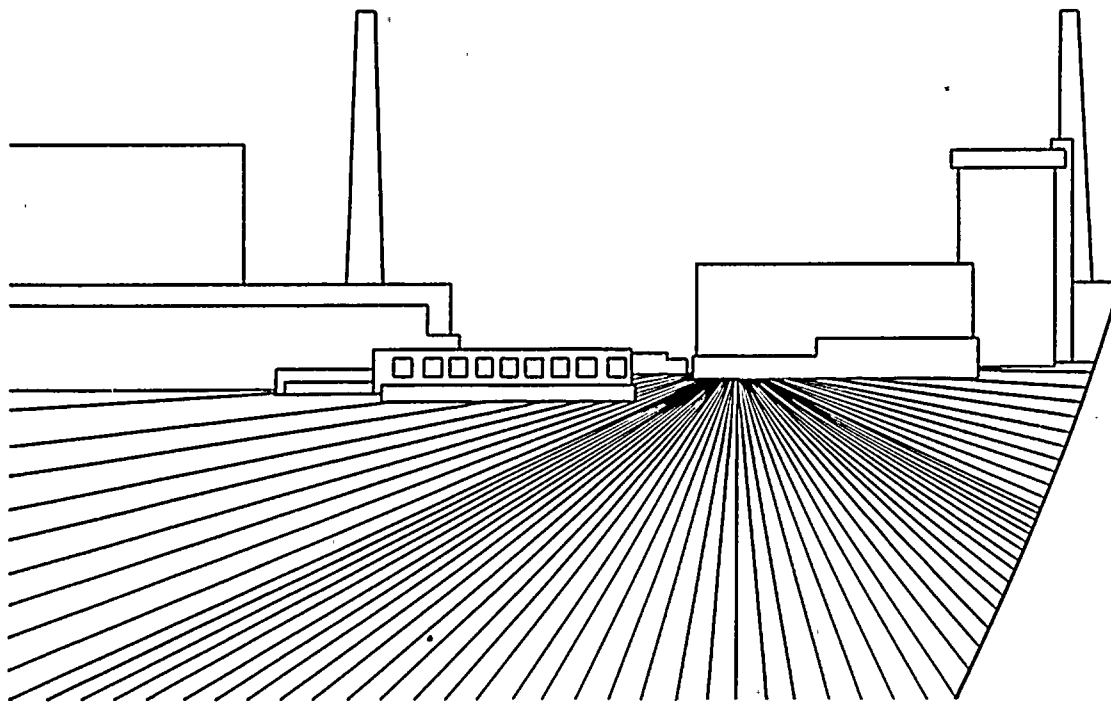
1957
1958

1959
1960

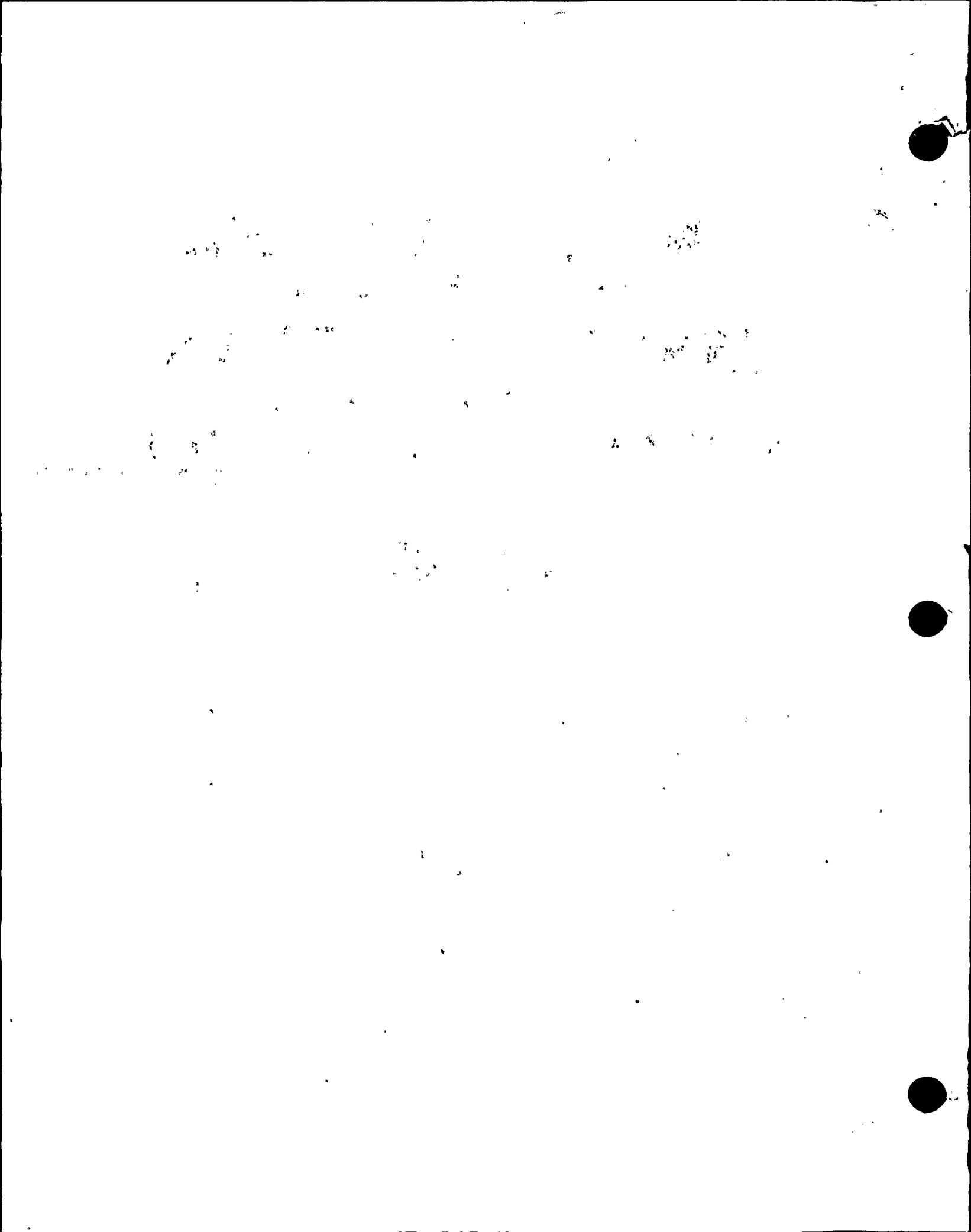
control # 8403220073

PRESERVICE AND INSERVICE INSPECTION PLAN NINE MILE POINT NUCLEAR STATION — UNIT 2

NM NIAGARA
MOHAWK



VOL. 1



Nine Mile Point. Unit 2

PRESERVICE AND INSERVICE INSPECTION PLAN

TABLE OF CONTENTS

<u>Section</u>	<u>Title</u>	<u>Page</u>
1	GENERAL REQUIREMENTS	1-1
1.1	SCOPE AND RESPONSIBILITIES	1-1
1.1.1	Applicable Code for Preservice Inspection	1-1
1.1.2	Applicable Code for Inservice Inspection	1-2
1.1.3	Later Codes	1-2
1.1.4	Requests for Relief from Code Requirements	1-3
1.1.5	Definition of Terms	1-4
1.2	EXAMINATION AND TEST REQUIREMENTS	1-4
1.2.1	Methods of Examination	1-4
1.2.1.1	Volumetric Examination	1-4
1.2.1.2	Surface Examination	1-5
1.2.1.3	Visual Examination	1-5
1.2.2	Pressure Tests	1-5
1.2.3	Inservice Testing of Pumps	1-5
1.2.4	Inservice Testing of Valves	1-6
1.2.5	Inservice Testing of Snubbers	1-6
1.3	PLANT DESIGN FEATURES TO PROVIDE INSPECTABILITY	1-6
1.3.1	Weld Contour, Access, and Surface Finish for Ultrasonic Examination	1-6
1.3.2	Weld Access for Surface Examination	1-7
1.3.3	Weld Access for Visual Examination	1-7
1.3.4	Removable Insulation	1-7
1.3.5	Access Platforms	1-7
1.4	EVALUATION OF EXAMINATION AND TEST RESULTS	1-7
1.5	REPAIRS AND REPLACEMENTS	1-8
1.6	RECORDS AND REPORTS	1-9
1.6.1	Responsibility	1-9
1.6.2	Reports for Preservice and Inservice Inspection of Class 1, 2, and 3 Components and Component Supports	1-9
1.6.3	Records of Class 1, 2 and 3 Pressure Tests	1-9
1.7	PRESERVICE INSPECTION PROGRAM SCHEDULE	1-9
1.8	INSERVICE INSPECTION PROGRAM SCHEDULE	1-10
1.8.1	Code Class 1, 2, and 3 Inspection Program	1-10
1.9	FUTURE UPDATES	1-11

Nine Mile Point Unit 2

TABLE OF CONTENTS (Cont)

<u>Section</u>	<u>Title</u>	<u>Page</u>
1.10	INSERVICE DIAGRAMS	1-11
1.11	PLAN FORMAT	1-11
2	CLASS 1 COMPONENTS	2-1
2.1	SCOPE AND RESPONSIBILITY	2-1
2.1.1	Class 1 Components	2-1
2.2	EXAMINATIONS AND INSPECTIONS	2-1
2.2.1	Preservice Inspection	2-1
2.2.2	Inservice Inspection	2-2
2.3	ACCEPTANCE STANDARDS	2-2
2.3.1	Preservice Inspections	2-2
2.3.2	Inservice Inspections	2-2
2.4	SYSTEM PRESSURE TEST	2-2
2.4.1	Pressure Test Guidelines	2-3
2.5	REPAIRS AND REPLACEMENTS	2-3
2.5.1	Repairs	2-3
2.5.2	Replacements	2-3
2.5.3	Construction Code	2-3
3	CLASS 2 COMPONENTS	3-1
3.1	SCOPE AND RESPONSIBILITY	3-1
3.1.1	Class 2 Components Inservice Diagrams	3-1
3.2	EXAMINATIONS AND INSPECTION	3-1
3.2.1	Preservice Inspection	3-1
3.2.2	Inservice Inspection	3-1
3.3	ACCEPTANCE STANDARDS	3-2
3.3.1	Preservice Inspections	3-2
3.3.2	Inservice Inspections	3-2
3.4	SYSTEM PRESSURE TEST	3-2
3.4.1	Pressure Test Guidelines	3-2
3.5	REPAIRS AND REPLACEMENTS	3-3
3.5.1	Repairs	3-3
3.5.2	Replacements	3-3
3.5.3	Construction Code	3-3

Nine Mile Point Unit 2

TABLE OF CONTENTS (Cont)

<u>Section</u>	<u>Title</u>	<u>Page</u>
4	CLASS 3 COMPONENTS	4-1
4.1	SCOPE AND RESPONSIBILITY	4-1
4.1.1	Class 3 Components Inservice Diagrams	4-1
4.2	EXAMINATION REQUIREMENTS	4-1
4.2.1	Preservice Inspection	4-1
4.2.2	Inservice Inspection	4-1
4.3	ACCEPTANCE STANDARDS	4-2
4.3.1	Preservice Inspection	4-2
4.3.2	Inservice Inspection	4-2
4.4	SYSTEM PRESSURE TEST	4-2
4.4.1	Pressure Test Guidelines	4-2
4.5	REPAIRS AND REPLACEMENTS	4-3
4.5.1	Repairs	4-3
4.5.2	Replacements	4-3
4.5.3	Construction Code	4-3
5	INSERVICE TESTING OF PUMPS	5-1
5.1	SCOPE	5-1
5.2	INSERVICE TEST PROCEDURES	5-1
5.2.1	Inservice Tests	5-1
5.2.2	Baseline Values	5-2
5.2.3	Pump Test Schedule	5-2
5.3	METHODS OF MEASUREMENT	5-2
5.4	RECORDS OF INSERVICE TESTS	5-2
6	INSERVICE TESTING OF VALVES	6-1
6.1	SCOPE AND RESPONSIBILITY	6-1
6.2	TEST REQUIREMENTS	6-1
6.2.1	Preservice Tests	6-1
6.2.2	Inservice Test Requirements	6-1
6.2.3	Valve Test Schedule	6-2
6.2.3.1	Category A and B Valve Exercising Schedule	6-2
6.2.3.2	Category A Valve Leak Rate Test Schedule	6-3
6.2.3.3	Category C Safety Valve and Relief Valve Test	6-3

Nine Mile Point Unit 2

TABLE OF CONTENTS (Cont)

<u>Section</u>	<u>Title</u>	<u>Page</u>
	Schedule	
6.2.3.4	Category D Valve Test Schedules	6-3
6.2.4	Replacement, Repair, and Maintenance	6-3
6.3	RECORDS AND REPORTS	6-3
6.3.1	Records of Value Inservice Tests	6-4
6.3.2	Valve Inservice Test Plans	6-4
6.3.3	Valve Inservice Test Record	6-5
7	COMPONENT SUPPORTS	7-1
7.1	INTRODUCTION	7-1
7.1.1	Code Editions	7-1
7.1.2	Supports Requiring Examinations and Tests	7-1
7.2	SCOPE AND RESPONSIBILITY	7-2
7.2.1	Scope	7-2
7.2.2	Supports Exempt From Examination and Test	7-2
7.2.3	Integral Attachment Pad Type Boundaries	7-2
7.2.4	Piping Components	7-3
7.3	EXAMINATION AND INSPECTION	7-4
7.3.1	Application of Examination Methods	7-4
7.3.2	Preservice Examination	7-4
7.3.3	Inservice Examination	7-4
7.4	STANDARDS FOR EXAMINATION EVALUATIONS	7-5
7.5	REPAIR PROCEDURES	7-5
7.6	TEST REQUIREMENTS	7-5
7.6.1	Preservice Tests	7-5
7.6.2	Inservice Tests	7-5
7.6.3	Test Procedures	7-6
7.7	CORRECTIVE ACTION	7-6
7.8	EXAMINATION AND TESTING OF SNUBBERS	7-6
7.8.1	Introduction	7-6
7.8.2	Terminology	7-7
7.8.3	Procedures and Equipment	7-8
7.8.3.1	Examination and Test Procedures	7-8
7.8.3.2	Examination and Test Results	7-9
7.8.3.3	Instrumentation and Test Equipment	7-9
7.8.3.4	Maintenance Procedures	7-9

Nine Mile Point Unit 2

TABLE OF CONTENTS (Cont)

<u>Section</u>	<u>Title</u>	<u>Page</u>
7.8.3.5	Snubber Modification and Replacement Procedures	7-10
7.8.4	Personnel Qualifications	7-10
7.8.5	Preservice Examination and Operability Testing Requirements	7-10
7.8.5.1	Preservice Operability Test Requirements	7-10
7.8.5.2	Preservice Examination Requirements	7-11
7.8.5.3	Preservice Thermal Movement Examination Requirements	7-11
7.8.5.4	Preservice Examination and Testing Records	7-12
7.8.6	Inservice Examination and Testing Requirements	7-12
7.8.6.1	Inservice Examination and Testing Programs	7-12
7.8.6.2	Snubber Groups for Inservice Examination and Operability Testing Programs	7-12
7.8.6.3	Inservice Examination Requirements	7-13
7.8.6.4	Inservice Examination Acceptance Criteria	7-14
7.8.6.5	Inservice Examination Failure Evaluation	7-15
7.8.6.6	Inservice Examination Frequency, Sample Size, and Composition	7-16
7.8.6.7	Inservice Examination Corrective Action	7-17
7.8.6.8	Inservice Operability Testing Requirements	7-18
7.8.6.9	Inservice Operability Testing Acceptance Criteria	7-19
7.8.6.10	Inservice Operability Testing Failure Evaluation	7-20
7.8.6.11	Inservice Operability Testing Frequency, Sample Size, and Composition	7-21
7.8.6.12	Inservice Operability Testing Methods	7-23
7.8.6.13	Inservice Operability Testing Corrective Action	7-23
7.8.6.14	Inservice Examination and Testing Records	7-24
7.8.7	Records and Recordkeeping	7-24
7.8.7.1	Requirements	7-24
7.8.7.2	Preservice Records	7-24
7.8.7.3	Inservice Records	7-24
7.9	SUMMARY	7-25
7.9.1	Preservice Examinations (Including Snubbers)	7-25
7.9.2	Preservice Testing of Snubbers	7-25

Nine Mile Point Unit 2

TABLE OF CONTENTS (Cont)

<u>Section</u>	<u>Title</u>	<u>Page</u>
7.9.3	Inservice Examination (Excluding Snubbers)	7-25
7.9.4	Inservice Examination of Snubbers	7-25
7.9.5	Inservice Testing of Snubbers	7-25
8	CODE CASES	8-1
9	REQUESTS FOR RELIEF	9-1
10	PROCEDURES FOR INSERVICE INSPECTION AND INSERVICE TESTING	10-1
11	PIPING SYSTEM ISOMETRICS	11-1
12	COMPONENT DETAIL DRAWINGS	12-1
13	PIPING AND COMPONENT SUPPORT DRAWINGS	13-1
APPENDIX A	CLASS 1 COMPONENTS/PSI	
APPENDIX B	CLASS 2 COMPONENTS/PSI	
APPENDIX C	CLASS 3 COMPONENTS/PSI	
APPENDIX D	INSERVICE TESTING OF PUMPS	
APPENDIX E	INSERVICE TESTING OF VALVES	
APPENDIX F	COMPONENT SUPPORTS/PSI	
APPENDIX G	CLASS 1 COMPONENTS/ISI	
APPENDIX H	CLASS 2 COMPONENTS/ISI	
APPENDIX I	CLASS 3 COMPONENTS/ISI	
APPENDIX J	COMPONENT SUPPORTS/ISI	

Nine Mile Point Unit 2

LIST OF TABLES

<u>Table Number</u>	<u>Title</u>
1-1	INSERVICE DIAGRAMS
1-2	ISI ABBREVIATIONS
2-1	CODE CLASS 1 INSERVICE DIAGRAMS
2-2	DELETED
2-3	DELETED
3-1	CODE CLASS 2 INSERVICE DIAGRAMS
3-2	DELETED
3-3	DELETED
4-1	CODE CLASS 3 INSERVICE DIAGRAMS
4-2	DELETED
4-3	DELETED
5-1	DELETED
6-1	DELETED
6-1a	SYMBOLS USED TO DESIGNATE VALVE TYPES
6-1b	SYMBOLS USED TO DESIGNATE VALVE ACTUATOR TYPES
6-1c	SYMBOLS USED TO DESIGNATE VALVE POSITIONS
6-2	CATEGORY C SAFETY AND RELIEF VALVES TESTING SCHEDULE
PS-1	DELETED
PS-2	DELETED
PS-3	DELETED
PS-4	DELETED
PS-5	DELETED
PS-6	DELETED
S-1	DELETED
IS-1	DELETED
IS-2	DELETED
IS-3	DELETED
IS-4	DELETED
IS-5	DELETED
IS-6	DELETED
V-3	VISUAL EXAMINATION VT-3
V-4	VISUAL EXAMINATION VT-4



Nine Mile Point Unit 2

LIST OF FIGURES

<u>Figure Number</u>	<u>Title</u>
7-1	INTEGRAL ATTACHMENT
7-2	DELETED



Nine Mile Point Unit 2

Section 1

GENERAL REQUIREMENTS

1.1 SCOPE AND RESPONSIBILITIES

The purpose of the Inservice Inspection Program is twofold.

1. To provide rules and requirements for monitoring the pressure-containing piping systems, components, and supports of the reactor coolant system, portions of the associated auxiliary systems, and the emergency core cooling systems in order to provide an assessment of the general overall condition of the reactor coolant boundary.
2. To provide rules and requirements for performing operability tests on pumps, valves, and snubbers to ensure their continued operational readiness.

Title 10 of the Code of Federal Regulations, Part 50.55a(g) requires preservice inspection, inservice inspection, and inservice testing to be performed in accordance with Section XI of the American Society of Mechanical Engineers (ASME), Boiler and Pressure Vessel Code, Rules for Inservice Inspection of Nuclear Reactor Coolant Systems, including applicable addenda.

The performance of the Preservice and Inservice Inspection Program shall be the responsibility of NMPC or its designated agents. This responsibility shall include the requirements contained in IWA-1400(a) through (o) of the Code.

1.1.1 Applicable Code for Preservice Inspection

The Preservice Inspection Program for Niagara Mohawk Power Corporation's (NMPC) Nine Mile Point Nuclear Station - Unit 2 (Unit 2) shall be in compliance with the rules and regulations of 10CFR50.55a and Section XI of the ASME Boiler and Pressure Vessel Code, 1980 Edition, including addenda through Winter 1980 with a modification for preservice examination of Class 1 and Class 2 components. The modification shall be the performance of a preservice volumetric examination on the weld volume defined by the entire wall thickness (t) in all welds where volumetric examination is required (refer to Figures IWB-2500-8, -9, -10, and -11 and Figures IWC-2500-4 and -7). The weld volume that will be examined exceeds the

Nine Mile Point Unit 2

(1/3 t) code requirement shown on the referenced figures for these welds.

In addition, appropriate Code Class 2 pipe welds in the residual heat removal system, emergency core cooling system, and containment heat removal system shall be examined. The extent of the preservice examinations for these systems shall be determined using the requirements of paragraph IWC-1220, Table IWC-2520, Categories C-F and C-G, and paragraph IWC-2411 in the 1974 Edition and addenda through the Summer 1975 addenda of Section XI. of the ASME Code.

1.1.2 Applicable Code for Inservice Inspection

The Inservice Inspection (ISI) and Inservice Testing (IST) Programs for Unit 2 shall be developed in compliance with the rules and regulations of 10CFR50.55a(g)(4). In accordance with the requirements of 10CFR50.55a(g)(4), this plan shall be revised for the initial 120-month inservice inspection interval and for each successive 120-month inservice inspection interval, where necessary, to incorporate the requirements contained in the latest editions and addenda of the ASME Code incorporated by reference in 10CFR50.55a(b)(2) 12 months prior to the date of issuance of the operating license for the initial 120-month interval and 12 months prior to the start of each successive 120-month interval. In addition, appropriate Code Class 2 pipe welds in the residual heat removal system, emergency core cooling system, and containment heat removal system shall be examined. The extent of the inservice examinations for these systems shall be determined using the requirements of paragraph IWC-1220, Table IWC-2520, Categories C-F and C-G, and paragraph IWC-2411 in the 1974 Edition and addenda through the Summer 1975 addenda of Section XI of the ASME Code.

1.1.3 Later Codes

As permitted by paragraphs 10CFR50.55a(g)(2) and (g)(4), NMPC may elect, for certain components, to meet requirements set forth in later editions and addenda of the Code than the editions and addenda specified in the approved Program Plan. The later Codes selected shall have been incorporated by reference in 10CFR50.55(b)(2). Additionally, use of the later Codes shall be subject to approval by the Nuclear Regulatory Commission.

Nine Mile Point Unit 2

1.1.4 Requests for Relief from Code Requirements

Under the provisions of 10CFR50.55a(g)(5)(iii), relief from Code examination and/or test requirements for components, supports, or support elements shall be requested in writing to the Nuclear Regulatory Commission when components or supports are exempted from examination by subsequent editions of the ASME Code incorporated by reference in 10CFR50.55(b)(2) provided other relevant Code requirements are met, or when safety hazards or technical difficulties make examination impractical. The request for relief shall become part of this plan and part of the component or support examination and test records and shall contain the following information.

1. Identification of the component or support, including its name and number as given in the FSAR, its function, and the ASME III Code Class.
2. The Code requirement that is impractical or the later Code exemption.
3. The basis for the request for relief.
4. The inspection periods and intervals for which the requested relief is needed.
5. Alternate tests or examinations being proposed when Code requirements are impractical.
6. The schedule for implementing the alternate tests or examinations.
7. The impact on the overall level of plant quality and safety if it is impossible to perform an alternate examination.
8. The preservice inspection results and the inservice inspection results, if any, for the components or supports for which the relief is being requested.

When the requests for relief are due to radiation considerations, the following additional information shall be included:

1. Total estimated man-rem exposure involved in the examination.
2. Radiation levels at the test area.

Nine Mile Point Unit 2

3. Flushing or shielding capabilities that might reduce radiation levels.

The components or supports for which relief from examination has been granted by the Nuclear Regulatory Commission will be exempted from the Code examination or test requirement for which relief was requested.

1.1.5 Definitions of Terms

AUGMENTED - denotes those inspections or examinations which go beyond the requirements of ASME Section XI. These inspections/examinations are required by NUREGs, IE bulletins, and other agencies with control over the construction, testing, and operation of nuclear power plants.

INSPECTION INTERVAL - denotes the number of calendar years following placement of the power unit into commercial service as defined by Article IWA-2400.

INSPECTION PERIOD - denotes those divisions of the inspection interval that are covered by this inservice inspection and testing program.

1.2 EXAMINATION AND TEST REQUIREMENTS

Periodic examinations and tests are required to be performed on certain Code Class 1, 2, and 3 pressure-containing components and their supports to ensure continued integrity and operational readiness of the plant throughout its lifetime. The required examinations and tests for specific components and component supports are identified in subsequent sections of this program.

1.2.1 Methods of Examination

The methods of examination used on each component and system shall be in accordance with the requirements in Subarticle IWA-2000 of ASME XI. These methods are defined below. The specific components and supports to be examined by these methods are given in Sections 2, 3, 4, and 7 of this Plan.

1.2.1.1 Volumetric Examination

Volumetric examination is defined as ultrasonics, radiography, and eddy current. Ultrasonic examination (UT) shall be used most commonly for weld examination, although radiograph (RT) may be used under certain conditions, and

Nine Mile Point Unit 2

eddy current (ET) may be specified for examining steam generator tubes and heat exchanger tubes.

1.2.1.2 Surface Examination

Surface examination is defined as magnetic particle (MT) or liquid penetrant (PT) and shall be used for weld examinations.

1.2.1.3 Visual Examination

Visual examination is defined in IWA-2210 as VT-1 through VT-4 and shall be used as follows:

- VT-1 Visual examination to determine general condition of components, parts or surfaces for corrosion, cracks, erosion, wear, or physical damage.
- VT-2 Locate evidence of leakage from pressure-retaining systems and components during an inservice test, component functional test, or pressure test. Insulation need not be removed for performance of VT-2 visual examinations.
- VT-3 Determine general mechanical and structural condition of components and their supports. This may require measurement of clearances, checking bolt tightness, and other checks to determine structural integrity.
- VT-4 Determine conditions relating to the operability of components or devices of mechanical components such as snubbers, pumps, valves, component supports and spring and weight-constant hangers. Disassembly of the components may be required.

1.2.2 Pressure Tests

Code Class 1, 2, and 3 components require system pressure tests each inspection period and hydrostatic tests each inspection interval to meet the requirements of ASME XI. Detailed requirements for pressure tests are given in Sections 2, 3, and 4 of this Plan.

1.2.3 Inservice Testing of Pumps

Periodic inservice testing shall be performed on all pumps that are (a) ASME Section III, Code Class 1, 2, or 3, (b)

Nine Mile Point Unit 2

provided with an emergency power source and required to maintain the plant in a shutdown condition or to mitigate consequences of an accident, and (c) pumps not categorized as Code Class 1, 2, or 3 but are considered to be safety related.

The pump test program is given in Section 5 of this Plan.

1.2.4 Inservice Testing of Valves

Periodic inservice testing shall be performed on ASME III, Code Class 1, 2, and 3 valves that are required to perform a specific function in shutting down a reactor to maintain the plant in a safe shutdown condition or in mitigating the consequences of an accident. In addition, valves not categorized as Code Class 1, 2, or 3 which are considered safety related shall also be included in the program.

The valve test program is given in Section 6 of this Plan.

1.2.5 Inservice Testing of Snubbers

Periodic inservice operability testing shall be performed on all ASME III, Code Class 1, 2, and 3 snubbers.

The snubber test program is given in Section 7 of this Plan.

1.3 PLANT DESIGN FEATURES TO PROVIDE INSPECTABILITY

ASME III design specifications of Code Class 1 and 2 equipment include the following requirements for inservice inspection:

1.3.1 Weld Contour, Access, and Surface Finish for Ultrasonic Examination

All Code Class 1 and 2 welds that require ultrasonic examination are finished and contoured to permit unbroken contact of the ultrasonic transducer with the weld through the couplant medium. The base metal is clean, free of weld spatter, slag, etc, and the weld has a surface smoothness of 250 rms or better and a minimum piping longitudinal clearance of $4t + 2$ in. except for extraordinary cases on both sides of the weld centerline on pipe welds, where t is the thickness of the base metal (in inches).

Code Class 1 and 2 welds that require manual volumetric examination can be reached by hand and have a minimum 6-in. (except in extraordinary cases) radial clearance around surfaces requiring examination. Welds that will be

Nine Mile Point Unit 2

ultrasonically examined by automatic devices are provided with clearance to accommodate the devices that will be used. All areas that require ultrasonic examination are tested in an unpainted condition to enhance coupling between the transducer and surface.

1.3.2 Weld Access for Surface Examination

Code Class 1 and 2 welds that require surface examination have been provided with a minimum radial clearance of 6 in. to permit manual access with magnetic particle probes or dye penetrant brushes and sprays.

1.3.3 Weld Access for Visual Examination

Welds that require direct visual VT-1, VT-3, or VT-4 examination can be seen either directly with the eye or indirectly by means of optical devices such as mirrors, periscopes, boroscopes, or fiberoptics. In addition, mechanical components such as snubbers, supports, spring loaded and constant weight hangers, pumps, and valves which may require disassembly to perform a visual examination are provided with access and clearance within practical limitations to permit required testing, removal, and disassembly of the component. Snubbers are removable to facilitate operability tests.

1.3.4 Removable Insulation

Insulated welds that require either volumetric or surface examination are provided with removable insulation over the full examination area and with storage space for the removed insulation.

1.3.5 Access Platforms

Permanent platforms for inservice inspection access have been provided in many areas, particularly in high radiation areas where personnel exposure must be minimized. In other areas, space has been provided for erection of temporary scaffolding.

1.4 EVALUATION OF EXAMINATION AND TEST RESULTS

The Owner or his agent shall be responsible for the evaluation of the results of each inservice examination and inservice test. Evaluations shall be performed in accordance with Article IWA-3000 and other appropriate articles of ASME XI as follows:

Nine Mile Point Unit 2

Class 1 Components, IWB-3000
Class 2 Components, IWC-3000
Class 3 Components, IWD-3000
Component Supports, IWF-3000
Snubber Tests, IWF-5000
Pump Tests, IWP-3000
Valve Tests, IWV-3000

Test parameter limits for pumps and valves that require inservice testing are listed in Section 5, Pump Testing, and Section 6, Valve Testing.

1.5 REPAIRS AND REPLACEMENTS

Repairs to components shall be made in accordance with Article IWA-4000 and other appropriate articles of ASME XI as follows:

Class 1 Components, IWB-4000
Class 2 Components, IWC-4000
Class 3 Components, IWD-4000
Component Supports, IWF-4000

Pumps and valves shall be repaired in accordance with manufacturers' recommendations.

Replacements shall meet the requirements of the original Construction Code in accordance with Article IWA-7000 and other appropriate articles of ASME XI as follows:

Class 1 Components, IWB-7000
Class 2 Components, IWC-7000
Class 3 Components, IWD-7000

As provided for in IWA-7210(c), replacements may meet all or portions of the requirements of later editions of the Construction Code provided that the specific requirements of IWA-7210(c) are met.

Replacement of pumps, valves, and supports shall be in accordance with the Owners' specifications.

Nine Mile Point Unit 2

1.6 RECORDS AND REPORTS

1.6.1 Responsibility

The Owner or its Agent shall develop and maintain, at Unit 2, a system of documentation to ensure the availability and storage of the following records:

1. Examination and test plans and schedules.
2. Reports of examination and test results.
3. Description of examination, test methods, and procedures.
4. Reports of evaluations of results.
5. Reports of corrective actions, repairs, and replacements.

1.6.2 Reports for Preservice and Inservice Inspection of Class 1, 2, and 3 Components and Component Supports

The Owner shall prepare plans and schedules for preservice and inservice inspection that will meet the requirements of ASME XI. Plans and schedules shall be filed with the enforcement and regulatory authorities having jurisdiction at the plant site.

The Owner's inservice inspection reports shall be filed with the enforcement and regulatory authorities having jurisdiction at the plant site within 90 days after completion of the inservice inspection.

1.6.3 Records of Code Class 1, 2, and 3 Pressure Tests

The record of the visual examination conducted during a system leakage test or a system hydrostatic test shall consist of itemization of the number and location, and quantification (i.e., drops per minute per item) of leaks.

1.7 PRESERVICE INSPECTION PROGRAM SCHEDULE

Preservice examinations and operability tests required by ASME XI, Articles IWB, IWC, IWD, IWF, IWP, and IWV for Code Class 1, 2, and 3 components and supports shall be performed prior to initial startup of the plant.

Required preservice examinations and tests for specific Code Class 1, 2, and 3 components and supports are described in the subsequent sections of this plan.

Nine Mile Point Unit 2

1.8 INSERVICE INSPECTION PROGRAM SCHEDULE

1.8.1 Code Class 1, 2, and 3 Inspection Program

The inservice inspection program for Code Class 1, 2, and 3 components is based on four consecutive 10-yr inspection intervals covering the 40-yr plant life. This schedule is in accordance with ASME XI, IWA-2420, Inspection Program B. The inspection intervals are determined by the number of calendar years from the date of commercial operation as defined by the regulation of the Federal Power Commission, Chapter 1 - Title 18, Code of Federal Regulations 101 paragraph 9.D. The 10-yr inspection intervals may each be decreased or extended (but not cumulatively) by as much as 1 yr.

If the plant is out of service continuously for 6 mo or more, the inspection interval during which the outage occurs may be extended for a period equivalent to the outage.

Each inspection interval is divided into three inspection periods. The first period ends 3 calendar years after the beginning of the interval, the second period after 7 yrs, and the third period after 10 yrs, coincident with the end of the interval. Except as provided for in ASME XI, at least 16 percent of the inspections required must be completed by the end of the first period, with credit for not more than 34 percent if additional examinations are completed, and at least 50 percent must be completed by the end of the second period with credit for not more than 67 percent. One hundred percent of the required inservice inspections must be completed by the end of each 10-yr inspection interval.

A major exception to the above rules occurs in examination of pressure-retaining welds in the reactor pressure vessel that may be deferred to the end of the 10-yr inspection interval. This exception and others are discussed in detail in Section 2 of this Inservice Inspection Program for the specific components.

It is intended that the inservice examinations be performed during plant outages such as refueling shutdowns or maintenance shutdowns occurring during the inspection interval. Inservice tests are intended to be performed during normal plant operation as well as during shutdown periods.

Where the extent of inspections requires the examination of all the components during the first inspection interval, the

Nine Mile Point Unit 2

same components inspected by the expiration of one-third of the first interval shall be inspected by the expiration of one-third of successive inspection intervals (second 10 yrs, etc). This rotational basis shall be used throughout the successive inspection intervals insofar as practical.

Where less than all the components are required to be inspected in the first inspection interval, a similar percentage of components not previously inspected (other than the preoperational examinations) shall be required in each successive inspection interval.

Test schedules are given for specific pumps, valves, and snubbers in Sections 5, 6, and 7 of this plan.

1.9 FUTURE UPDATES

The test and inspection programs described in this report will be updated 6 months prior to the anticipated date of commercial operation.

1.10 INSERVICE DIAGRAMS

Submitted with this program is a set of P&IDs that show all systems and portions of systems in Unit 2 that require examination or test.

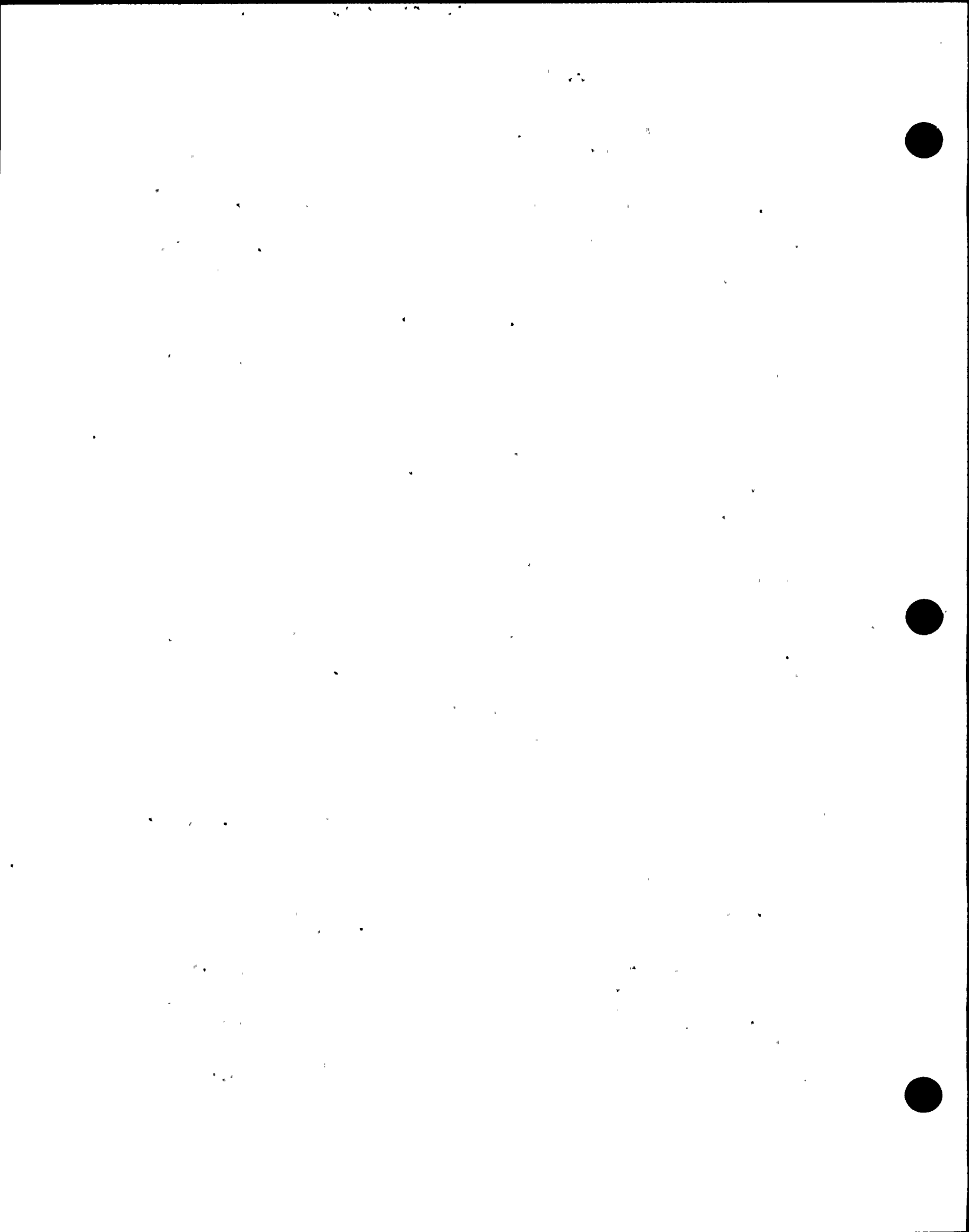
The inservice diagrams are FSKs or P&IDs which are color-coded to facilitate review of the program and contain the following information:

1. Identification of Code Class 1, 2, and 3 boundaries.
2. Identification of Code Class 1, 2, and 3 components.

The inservice diagrams submitted with this program are listed in Table 1-1.

1.11 PLAN FORMAT

Appendices A, B, C, and F contain ASME III Classes 1, 2, 3, and component support listings for preservice examinations. Appendices G, H, I, and J will contain ASME III Classes 1, 2, 3, and component support listings for inservice examinations. Appendices D and E contain listings for inservice testing of pumps and valves. A list of the abbreviations used throughout the appendices is provided as Table 1-2.



Nine Mile Point Unit 2

TABLE 1-1

INSERVICE DIAGRAMS

<u>System</u>	<u>P&ID Figure Number</u>
Breathing Air	9.3-3
Reactor Building Closed-Loop Cooling Water	9.2-3
Containment Atmosphere Monitoring	6.2
Primary Containment Purge	9.4-8
High-Pressure Core Spray	6.3-1
Low-Pressure Core Spray	6.3-4
Reactor Building Equipment Drains	9.3-9
Reactor Building Floor Drains	9.3-9
Air Startup-Standby Diesel Generator	9.5-40
Standby Diesel-Generator Fuel	9.5-40
Fire Protection-Water	9.5-1
Feedwater	10.1-6
N ₂ Inerting System	In Preparation
Standby Gas Treatment	9.4-8
DBA Hydrogen Recombiner	6.2
Control Building Air Conditioning	9.4-1
Control Building Chilled Water	9.4-1
Instrument Air	9.3-1
Reactor Core Isolation Cooling	5.4-9
Reactor Vessel Instrumentation	5.3-1
Containment Leakage Monitoring	6.2
Main Steam	10.1-3
Reactor Coolant (Recirculation)	5.4-2
Control Rod Drive Hydraulic System	4.6-1
Residual Heat Removal System	5.4-13
Service Air	9.3-1
Spent Fuel Pool Cooling and Cleanup	9.1-5
Standby Liquid Control	9.3-17
Main Steam Safety Valves, Vents, and Drains	10.1-3
Service Water	9.2-1
Reactor Water Cleanup	5.4-16

NOTE: Unit 2 P&IDs submitted with the FSAR are provided. The Inservice diagrams will be submitted April 30, 1985.



Nine Mile Point Unit 2

TABLE 1-2

ISI ABBREVIATIONS

BCW	Branch Weld Connection
BH	Bushing
BOT	Bottom
BT	Bolt
CBW	Circumferential Butt Weld
CPL	Coupling
CS	Cap Screw
DIA	Diameter
DLR	Dollar
DR=1	Less Than 100 mRem/hr
DR=2	100-500 mRem/hr
DR=3	Greater than 500 mRem/hr
EBL	Elbowlet
ELB	Elbow
EXL	Extruded Outlet
EXT	Extension
FE	Flow Element
FLG	Flange
ES	Flange Surface
HCP	Half Coupling
HD	Head
HBW	Horizontal Butt Weld
IW	Integral Weld
IR	Inside Radius
LTR	Later
MBW	Meridional Weld
N	No
NF	ASME III Subsection NF
N/A	Not Applicable
NA	Not Applicable
NOL	Nipplelet
NOZ	Nozzle
NT	Nut
PL	Plate/Plug
PRB	Pressure Retaining Boundary
RDL	Radial
RED	Reducer/Reducing
RPV	Reactor Pressure Vessel
REBLBR	Refueling Bellows Bar
RMVD	Removed
SDL	Saddle
SEED	Safe End
SEEDX	Safe End Extension
SHL	Shell
SOL	Sockolet
SPW	Special Wall



Nine Mile Point Unit 2

TABLE 1-2 (Cont)

SR	Short Radius
ST	Stud
SWL	Sweepolet
SW	Socket Weld
THDD	Threaded
TOL	Threadolet
TRN	Trunion
V	Vessel
VBW	Vertical Butt Weld
VIW	Valve Inlet Weld
VOW	Valve Outlet Weld
WCP	Weld Cap
WNF	Weld Neck Flange
WOL	Weldolet
WS	Washer
Y	Yes
Z	Primary to Secondary Containment Penetration



Nine Mile Point Unit 2

SECTION 2

CLASS 1 COMPONENTS

2.1 SCOPE AND RESPONSIBILITY

This section of the plan provides the rules and requirements for preservice inspection and inservice inspection, acceptance standards for flaw indications, system pressure tests, and repairs and replacements for ASME Code Class 1 pressure-retaining components and their integral attachments.

2.1.1 Class 1 Components

The ASME Code Class 1 inservice diagrams are listed in Table 2-1.

2.2 EXAMINATIONS AND INSPECTIONS

The examinations shall be witnessed or otherwise verified by an Inspector.

2.2.1 Preservice Inspection

The preservice examinations required by Article IWB-2000 of ASME Section XI shall be completed prior to commercial operation. These preservice examinations shall be applied to the component parts identified in Table IWB-2500-1 and shall be extended to include essentially 100 percent of the pressure-retaining welds in all Class 1 components, except in those components exempted from examination by IWB-1220(a), (b), and (c) or by an approved request for relief.

In addition to the exemptions mentioned above, in Category B-0, control rod drive housings, essentially 100 percent of the welds in the installed peripheral control rod drive housings only shall be examined.

Appendix A identifies the specific components and parts which require preservice examination, and those which are exempt by IWB-1220(a), (b), (c), or by an approved request for relief.

Nine Mile Point Unit 2

2.2.2 Inservice Inspection

The inservice examinations required by Article IWB-2000 of ASME Section XI shall be completed in accordance with the schedule established by Table IWB-2412-1. These inservice examinations shall be applied to the applicable component parts identified in Table IWB-2500-1 for the first inspection interval. Components exempted from examination by IWB-1220 or by an approved request for relief shall be excluded from inservice inspection.

Appendix G identifies the specific components and parts which require inservice inspection during the first inspection interval and those which are exempted by IWB-1220(a), (b), (c) or by an approved request for relief.

2.3 ACCEPTANCE STANDARDS

Acceptance standards shall be in accordance with Article IWB-3000 of the Code.

2.3.1 Preservice Inspections

The preservice examinations shall be evaluated by comparing the examination results with the acceptance standards specified in Article IWB-3000.

2.3.2 Inservice Inspections

Inservice nondestructive examination results shall be compared with recorded results of the preservice examination and prior inservice examinations. Acceptance of the components for continued service shall be in accordance with the requirements of Article IWB-3000.

2.4 SYSTEM PRESSURE TEST

Code Class 1 pressure-retaining components within each system boundary shall be subject to system pressure tests in accordance with the rules and requirements contained in Articles IWA-5000 and IWB-5000 of the ASME Code Section XI.

Final detailed procedures which meet these requirements and the requirements of Pressure Test Guidelines under Section 2.4.1 of this ISI program shall be prepared by the Owner or its Agent.

Prior to use, all system pressure test and hydrostatic test procedures shall satisfy the authorized inspector that the procedures satisfy all requirements of ASME XI.

Nine Mile Point Unit 2

2.4.1 Pressure Test Guidelines

System pressure test procedures shall comply with the requirements of Article IWA-5000, and as applicable, Article IWB-5000 for Class 1 components.

The written procedures shall define whether the pressure test is a system leak test or hydrostatic test, and shall fully define the pressure test boundaries. The procedures shall include sufficient detail to identify applicability of the procedure to the component being tested, and shall provide technical adequacy to ensure that the test meets the requirements and intent of ASME XI.

2.5 REPAIRS AND REPLACEMENTS

2.5.1 Repairs

Repair procedures for pressure-retaining components and component supports shall meet the rules and requirements contained in Articles IWA-4000 and IWB-4000.

Repair operations shall be performed in accordance with a program delineating essential requirements of the complete repair cycle (IWA-4130).

2.5.2 Replacements

Articles IWA-7000 and IWB-7000 provide the rules and requirements for replacements. Replacements are defined as spare and renewal components, appurtenances, and subassemblies or parts of a component or system. Replacement also includes the addition of components, such as valves, and system changes, such as rerouting of piping.

2.5.3 Construction Code

Repairs and replacements should be in accordance with the Owners' design specification and construction code of the component or system. Later editions of the construction code or Section III of the Boiler and Pressure Vessel Code, either in its entirety, or portions thereof, may be used provided they meet or exceed the original construction code requirements or an engineering evaluation is performed justifying use of the later codes. If the repair welding cannot be performed in accordance with these requirements, alternate rules are provided in IWB-4000.



Nine Mile Point Unit 2

TABLE 2-1

CODE CLASS 1 INSERVICE DIAGRAMS

<u>System</u>	<u>P&ID Figure Number</u>
High-Pressure Core Spray	6.3-1
Low-Pressure Core Spray	6.3-4
Reactor Building Equipment Drains	9.3-9
Feedwater	10.1-6
Reactor Core Isolation Cooling	5.4-9
Main Steam	10.1-3
Reactor Coolant (Recirculation)	5.4-2
Residual Heat Removal	5.4-13
Standby Liquid Control	9.3-17
Reactor Water Cleanup	5.4-16

NOTE: Unit 2 P&IDs submitted with the FSAR are provided. The Inservice diagrams will be submitted April 30, 1985.



Nine Mile Point Unit 2

TABLE 2-2

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE 2-3

THIS TABLE HAS BEEN DELETED.



SECTION 3

CLASS 2 COMPONENTS

3.1 SCOPE AND RESPONSIBILITY

This section of the Plan provides the rules and requirements for preservice inspection and inservice inspection, acceptance standards for flaw indications, system pressure tests, and repairs and replacements for ASME III Code Class 2 pressure-retaining components and their integral attachments.

3.1.1 Class 2 Components Inservice Diagrams

The ASME Code Class 2 Inservice Diagrams are listed in Table 3-1.

3.2 EXAMINATIONS AND INSPECTIONS

The examinations shall be witnessed or otherwise verified by an Inspector.

3.2.1 Preservice Inspection

The preservice examinations required by Article IWC-2000 of ASME Section XI shall be completed prior to commercial operation. These preservice examinations shall be applied to the applicable component parts identified in Table IWC-2500-1. Appendix B identifies the specific components and parts which require preservice examination. Components exempted from examination by IWC-1220(a), (b), and (c) or by an approved request for relief shall be excluded from preservice examination, but are listed in Appendix B.

3.2.2 Inservice Inspection

The inservice examinations required by Article IWC-2000 of ASME Section XI shall be completed in accordance with the schedule established by Table IWC-2412-1 and Section 1.8 of this plan. These examinations shall be applied to the applicable component parts identified in Table IWC-2500-1 for the first inspection interval. Components exempted from examination by IWC-1220 or by an approved request for relief shall be excluded from inservice inspection.

Nine Mile Point Unit 2

Appendix H identifies the specific components and parts which require inservice inspection during the first inspection interval.

3.3 ACCEPTANCE STANDARDS

Acceptance standards shall be in accordance with Article IWC-3000 of the Code.

3.3.1 Preservice Inspections

The preservice examinations shall be evaluated by comparing the examination results with the acceptance standards specified in Article IWB-3000.

3.3.2 Inservice Inspections

Inservice nondestructive examination results shall be compared with recorded results of the preservice examination and prior inservice examinations. Acceptance of the components for continued service shall be in accordance with the requirements of Article IWB-3000.

3.4 SYSTEM PRESSURE TEST

Code Class 2 pressure-retaining components within each system boundary shall be subject to system pressure tests in accordance with the rules and requirements contained in Article IWA-5000 and IWC-5000 of the ASME Code, Section XI.

Final detailed procedures which meet these requirements and the requirements of Pressure Test Guidelines under Section 3.4.1 of this ISI program shall be prepared by the Owner, or its Agent.

Prior to use, all system pressure test and hydrostatic test procedures shall satisfy the authorized inspector that the procedures satisfy all requirements of ASME XI.

3.4.1 Pressure Test Guidelines

System pressure test procedures shall comply with the requirements of Article IWA-5000, and as applicable, Article IWC-5000 for Class 2 components.

The written procedures shall define whether the pressure test is a system leak test or hydrostatic test, and shall fully define the pressure test boundaries. The procedures shall include sufficient detail to identify applicability of the procedure to the component being tested, and shall

Nine Mile Point Unit 2

provide technical adequacy to ensure that the test meets the requirements and intent of ASME XI.

3.5 REPAIRS AND REPLACEMENTS

3.5.1 Repairs

Repair procedures for Class 2 pressure-retaining components and component supports shall meet the rules and requirements contained in Articles IWA-4000 and IWC-4000.

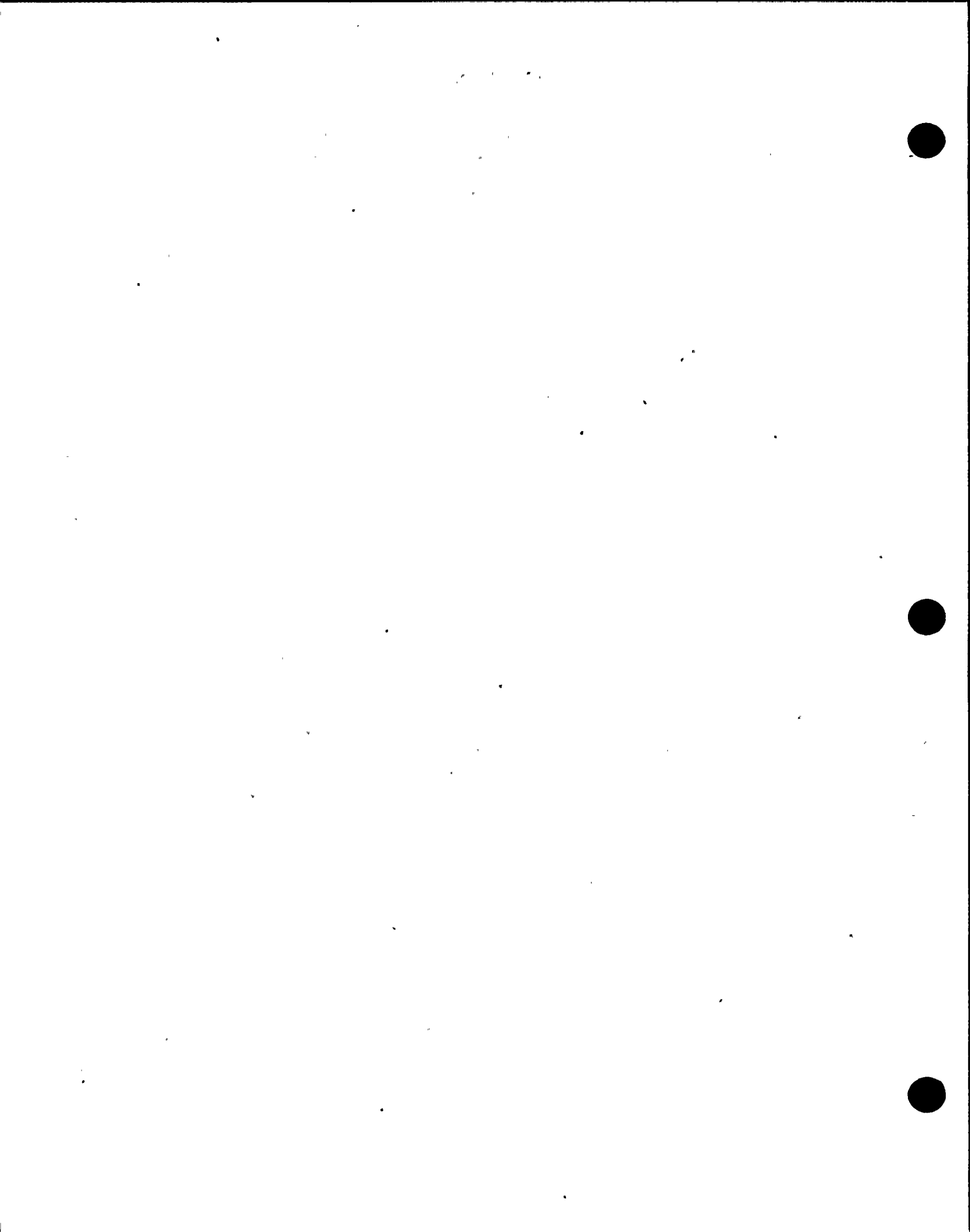
Repair operations shall be performed in accordance with a program delineating essential requirements of the complete repair cycle (IWA-4130).

3.5.2 Replacements

Articles IWA-7000 and IWC-7000 provide the rules and requirements for replacements. Replacements are defined as spare and renewal components, appurtenances, and subassemblies or parts of a component or system. Replacement also includes the addition of components, such as valves, and system changes, such as rerouting of piping.

3.5.3 Construction Code

Repairs should be in accordance with the Owners' design specification and construction code of the component or system. Later editions of the construction code or Section III of the Boiler and Pressure Vessel Code either in its entirety or portions thereof may be used provided they meet or exceed the original construction code requirements or an engineering evaluation is performed justifying use of the later codes. If the repair welding can not be performed in accordance with these requirements, alternate rules are provided in IWC-4000.



Nine Mile Point Unit 2

TABLE 3-1

CODE CLASS 2 INSERVICE DIAGRAMS

<u>System</u>	<u>P&ID Figure Number</u>
Breathing Air	9.3-3
Reactor Building Closed-Loop Cooling	9.2-3
Containment Atmosphere Monitoring	6.2
Primary Containment Purge	9.4-8
Reactor Building Equipment Drains	9.3-9
Reactor Building Floor Drains	9.3-9
Fire Protection - Water	9.5-1
Standby Gas Treatment	9.4-8
DBA Hydrogen Recombiner	6.2
Instrument Air	9.3-1
Reactor Core Isolation Cooling	5.4-9
Reactor Vessel Instrumentation	5.3-1
Containment Leakage Monitoring	6.2
Main Steam	10.1-3
Reactor Coolant (Recirculation)	5.4-2
Control Rod Drive Hydraulics	4.6-1
High-Pressure Core Spray	6.3-1
Low-Pressure Core Spray	6.3-4
Residual Heat Removal	5.4-13
Service Air	9.3-1
Spent Fuel Pool Cooling and Cleanup	9.1-5
Standby Liquid Control	9.3-17
Reactor Water Cleanup	5.4-16

NOTE: Unit 2 P&IDs submitted with the FSAR are provided. The inservice diagrams will be submitted April 30, 1985.



Nine Mile Point Unit 2

TABLE 3-2

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE 3-3

THIS TABLE HAS BEEN DELETED.



SECTION 4

CLASS 3 COMPONENTS

4.1 SCOPE AND RESPONSIBILITY

This section of the plan provides the rules and requirements for preservice inspection and inservice inspection, acceptance standards for flaw indications, system pressure tests, and repairs and replacements for ASME Code Class 3 pressure-retaining components and their integral attachments.

4.1.1 Class 3 Components Inservice Diagrams

The ASME Code Class 3 inservice diagrams are listed in Table 4-1.

4.2 EXAMINATION REQUIREMENTS

The examinations shall be witnessed or otherwise verified by an Inspector.

4.2.1 Preservice Inspection

The preservice examinations required by Article IWD-2000 of ASME Section XI shall be completed prior to commercial operation. These preservice examinations shall be applied to the applicable component parts identified in Table IWC-2500-1. Appendix C identifies the specific components and parts which require preservice examination. Components exempted from examination by IWD-1220.1 and 1220.2 or by an approved request for relief shall be excluded from preservice examination, but are listed in Appendix C.

4.2.2 Inservice Inspection

The inservice examinations required by Article IWD-2000 of ASME Section XI shall be completed in accordance with the schedule established by Section 1.8 of this plan. These examinations shall be applied to the applicable component parts identified in Table IWD-2500-1. Appendix I identifies the specific components and parts which require inservice inspection during the first inspection interval. Components exempted from examination by IWD-1220 or by an approved request for relief shall be excluded from inservice inspection, but are listed in Appendix I.

Nine Mile Point Unit 2

4.3 ACCEPTANCE STANDARDS

Acceptance standards shall be in accordance with Article IWD-3000 of the Code.

4.3.1 Preservice Inspections

The preservice examinations shall be evaluated by comparing the examination results with the acceptance standards specified in Article IWD-3000.

4.3.2 Inservice Inspections

Inservice nondestructive examination results shall be compared with recorded results of the preservice examination and prior inservice examinations. Acceptance of the components for continued service shall be in accordance with the requirements of Article IWD-3000.

4.4 SYSTEM PRESSURE TEST

Code Class 3 pressure-retaining components within each system boundary shall be subject to system pressure tests in accordance with the rules and requirements contained in Articles IWA-5000 and IWD-5000 of the ASME Code, Section XI.

Final detailed procedures which meet these requirements and the requirements of Pressure Test Guidelines under Section 4.4.1 of this ISI program shall be prepared by the Owner, or its Agent.

Prior to use, all system pressure test and hydrostatic test procedures shall satisfy the authorized inspector that the procedures satisfy all requirements of ASME XI.

4.4.1 Pressure Test Guidelines

System pressure test procedures shall comply with the requirements of Article IWA-5000, and as applicable, Article IWD-5000 for Class 3 components.

The written procedures shall define whether the pressure test is a system leak test or hydrostatic test, and shall fully define the pressure test boundaries. The procedures shall include sufficient detail to identify applicability of the procedure to the component being tested, and shall provide technical adequacy to ensure that the test meets the requirements and intent of ASME XI.

Nine Mile Point Unit 2

4.5 REPAIRS AND REPLACEMENTS

4.5.1 Repairs

Repair procedures for Class 3 pressure-retaining components and component supports shall meet the rules and requirements contained in Article IWA-4000 and IWD-4000.

Repair operations shall be performed in accordance with a program delineating essential requirements of the complete repair cycle (IWA-4130).

4.5.2 Replacements

Articles IWA-7000 and IWD-7000 provide the rules and requirements for replacements. Replacements are defined as spare and renewal components, appurtenances, and subassemblies or parts of a component or system. Replacement also includes the addition of components, such as valves, and system changes, such as rerouting of piping.

4.5.3 Construction Code

Repairs should be in accordance with the Owners' design specification and construction code of the component or system. Later editions of the construction code or Section III of the Boiler and Pressure Vessel Code either in its entirety or portions thereof may be used provided they meet or exceed the original construction code requirements or an engineering evaluation is performed justifying use of the later codes. If the repair welding cannot be performed in accordance with these requirements, alternate rules are provided in IWD-4000.



Nine Mile Point Unit 2

TABLE 4-1

CODE CLASS 3 INSERVICE DIAGRAMS

<u>System</u>	<u>P&ID Figure Number</u>
Remote Building Closed-Loop Cooling	9.2-3
Air Startup-Standby Diesel Generator	9.5-40
Standby Diesel-Generator Fuel	9.5-40
N2 Inerting System	In Preparation
Control Building Air-Conditioning	9.4-1
Control Building Chilled Water	9.4-1
Instrument Air	9.3-1
Main Steam	10.1-3
Reactor Coolant (Recirculation)	5.4-2
Residual Heat Removal	5.4-13
Spent Fuel Pool Cooling and Cleanup	9.1-5
Main Steam Safety Valves, Vents, and Drains	10.1-13
Service Water	9.2-1
Reactor Water Cleanup	5.4-16

NOTE: Unit 2 P&IDs submitted with the FSAR are provided. The inservice diagrams will be submitted April 30, 1985.



Nine Mile Point Unit 2

TABLE 4-2

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE 4-3

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

SECTION 5

INSERVICE TESTING OF PUMPS

5.1 SCOPE

This section provides the rules and requirements for inservice testing of ASME III Class 1, 2, and 3 centrifugal and displacement type pumps that are provided with an emergency power source that are required to perform a specific function in shutting down the reactor or in mitigating the consequences of an accident. Pumps not categorized as ASME Code Class 1, 2, or 3, but considered to be safety-related, are also covered. These pumps are listed in Appendix D.

Pumps and drivers that are excluded from testing requirements by IWP-1200 or are exempted from testing by an approved request for relief shall not be tested under this program, but are listed in Appendix D.

5.2 INSERVICE TEST PROCEDURES

5.2.1 Inservice Tests

Pumps (and drivers when required by the Code) shall be tested in accordance with the rules and requirements contained in IWP-3000, except bearing temperature measurements shall not be required.

Vibration and bearing temperature are two basic parameters that describe the mechanical characteristics of a pump. Baseline vibration and bearing temperature values determined under a specific dynamic load (of speed, differential pressure, and flow rate) should be reproduced within specified limits during subsequent tests under similar load conditions. Deviations from baseline values may indicate changes in the mechanical components that require corrective action. Due to the difficulty in measuring bearing temperature accurately, a total vibration signature program measuring and recording vibration amplitudes over a frequency range, will be used in lieu of bearing temperature testing.

Nine Mile Point Unit 2

5.2.2 Baseline Values

Baseline values are defined as one or more fixed sets of values of the parameters shown in Table IWP-3100-1 as measured or observed when the equipment is known to be operating acceptably. All subsequent test results shall be compared to these reference values or to new reference values established in accordance with IWP-3111 and IWP-3112.

5.2.3 Pump Test Schedule

In accordance with IWP-3400, the pumps identified in Appendix D shall be tested nominally once every 3 months when the plant is operating. Testing should be continued during shutdown periods if this can be accomplished reasonably. Pumps not tested during plant shutdown must be tested within 1 week after the plant is returned to normal service.

Pumps that require testing, but operate more than once every 3 months, need not be run or stopped in order to run a special pump test, provided that the same data required by a test are taken when the pump is running in regular service and duplicating the hydraulic circuit used for baseline or reference values.

5.3 METHODS OF MEASUREMENT

The methods of measurement and instrumentation used shall meet the requirements contained in IWP-4000.

5.4 RECORDS OF INSERVICE TESTS

The records and plans required by IWP-6000 shall be developed and maintained by Niagara Mohawk Power Corporation or its designated agent.

Nine Mile Point Unit 2

TABLE 5-1

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

SECTION 6

INSERVICE TESTING OF VALVES

6.1 SCOPE AND RESPONSIBILITY

This section provides the rules and requirements for inservice testing to assess operational readiness of the ASME Code Class 1, 2, and 3 valves (and their actuating and position-indicating systems) required to perform a specific function in shutting down the reactor to the cold shutdown condition or in mitigating the consequences of an accident. In addition, valves that are not categorized as Code Class 1, 2, or 3, but are considered safety related, are also included in the test program.

Table 6-1 identifies these valves. Valves exempted from testing by IWV-1200 or by an approved request for relief shall not be tested under this program, but are listed on Table 6-1.

6.2 TEST REQUIREMENTS

6.2.1 Preservice Tests

The preservice tests required by IWV-3100 shall be performed on all of the applicable valves listed in Table 6-1 after installation and prior to service.

6.2.2 Inservice Test Requirements

The tests required by IWV-3000 shall be performed on all of the applicable valves identified in Table 6-1 at the testing frequencies specified in IWV-3000.

Nominal valve test requirements are summarized as follows:

Category A - Active valves require exercising once every 3 months and leak testing during scheduled refueling outages, but not less than once every 2 yrs. Valves that perform both a pressure isolation and a containment isolation function must be leak tested to satisfy the requirements of both 10CFR50, Appendix J (Type C test), and ASME XI, IWV-3420.

Valves that perform only a pressure isolation function will be leak tested to satisfy the requirements of ASME XI, IWV-3420. Valves that perform only a containment isolation

Nine Mile Point Unit 2

function will be leak tested to satisfy the requirements of 10CFR50, Appendix J (Type C test). Passive valves require only leak testing as described above.

Category B - Active valves require exercising once every 3 months. Passive valves do not require testing.

Category C - Active valve test requirements vary according to valve type. Safety valves and check valves may be bench tested or tested in place. The test schedule is a function of the number of months from startup to testing and of the total number of Category C safety valves and is shown in Table 6-2. Active check valves require exercising once every 3 months. Passive valves do not require testing.

Category D - Active valve test requirements differ by valve type. For explosive-actuated valves, 20 percent of the charges must be removed, fired, and replaced with fresh charges every 2 yrs. Rupture disk valves require no specific tests except that testable designs shall be tested in accordance with manufacturer's instructions. Passive valves do not require testing.

ASME Section XI, Article IWV, provides for alternative means and schedules for testing valves that cannot be tested as described above.

6.2.3 Valve Test Schedule

Valve test schedules vary depending on the parameter tested and the test category of each valve.

6.2.3.1 Category A and B Valve Exercising Schedule

Category A and B valves shall be full-stroke exercised at least once every 3 months. If they cannot safely be fully stroked when the plant is operating, the valves shall be part-stroke exercised during plant operation and full-stroke exercised during cold shutdown. A schedule of the valves shall be developed and maintained. Valves in regular use that operate in the course of plant operation at frequencies that will satisfy the exercising requirements will not be additionally exercised, provided that the observations required by the valve test program are made and analyzed during plant operation and are recorded at intervals of not more than 3 months.

Valves in systems that are not operable need not be exercised in accordance with the test schedule. In such

Nine Mile Point Unit 2

cases, they shall be tested within 30 days prior to the return of the system to operability.

6.2.3.2 Category A Valve Leak Rate Test Schedule

Category A valves shall be leak rate tested at least once every 2 years.

6.2.3.3 Category C Safety Valve and Relief Valve Test Schedule

Category C safety valves and relief valves shall be tested in accordance with the schedule in ASME XI in Table IWV-3510-1.

6.2.3.4 Category D Valve Test Schedules

Every 2 yrs at least 20 percent of the charges in explosively actuated valves shall be removed, fired, and replaced with charges from a fresh batch. If any charge fails to fire, all charges with the same batch number shall be removed, destroyed, and replaced with charges from a fresh batch from which a sample charge shall have been tested satisfactorily.

6.2.4 Replacement, Repair, and Maintenance

When a valve or its control system has been replaced or repaired or undergone maintenance that could affect its performance, and prior to the time it is returned to service, it shall be tested to demonstrate that the performance parameters that could be affected by the replacement, repair, or maintenance are within acceptable limits.

NOTE

Adjustment of stem packing; removal of the bonnet, stem assembly, or actuator; and disconnection of hydraulic or electrical lines are examples of maintenance that could affect valve performance parameters.

6.3 RECORDS AND REPORTS

Records of test results required by IWV-6000 shall be developed and maintained by Niagara Mohawk Power Corporation or its designated agent.

Nine Mile Point Unit 2

6.3.1 Records of Valve Inservice Tests

A list of valves shall be maintained to record the current status of the test program. When a valve is successfully tested, only the date of the successful test is required to be listed. In addition, the Owner, or its Agent, shall maintain a record, that shall include the following, for each valve covered by the inservice test program:

The manufacturer and the manufacturer's model and serial or other identification number.

A copy or summary of the manufacturer's test report, if available.

6.3.2 Valve Inservice Test Plans

The valve inservice test plan shall include the following:

Valve number

Coordinates on P&ID drawings

Valve manufacturer

Valve nominal size

Valve type

Actuator type

Stroke time (for power actuated valves)

Leakage rate (for Category A valves)

Setpoint (for relief valves)

ASME III Code Class valve

Valve test category

Normal position

Safety function position

Active or passive

Position indication

Test parameters

Nine Mile Point Unit 2

Feasibility of testing valve during normal plant operation

Comparison of Technical Specification and inservice test requirements

Exceptions taken to performing valve tests

Valve test procedures

6.3.3 Valve Inservice Test Record

The valve test record shall include the following:

Date of test

Measured and observed quantities

Identification of instruments used

Comparisons with allowable ranges of test valves and analysis of deviations

Requirements for corrective action

Signature of the person or persons responsible for conducting and analyzing the test



Nine Mile Point Unit 2

TABLE 6-1

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE 6-1a

SYMBOLS USED TO DESIGNATE VALVE TYPES

<u>Symbol</u>	<u>Meaning</u>
AN	Angle Valve
BF	Butterfly
BL	Ball
CK	Check
DA	Diaphragm
GA	Gate
GL	Globe
PG	Plug
RD	Rupture Disk
RG	Regulating
RL	Relief
SK	Spring Check
SC	Stop Check
VB	Vacuum Breaker

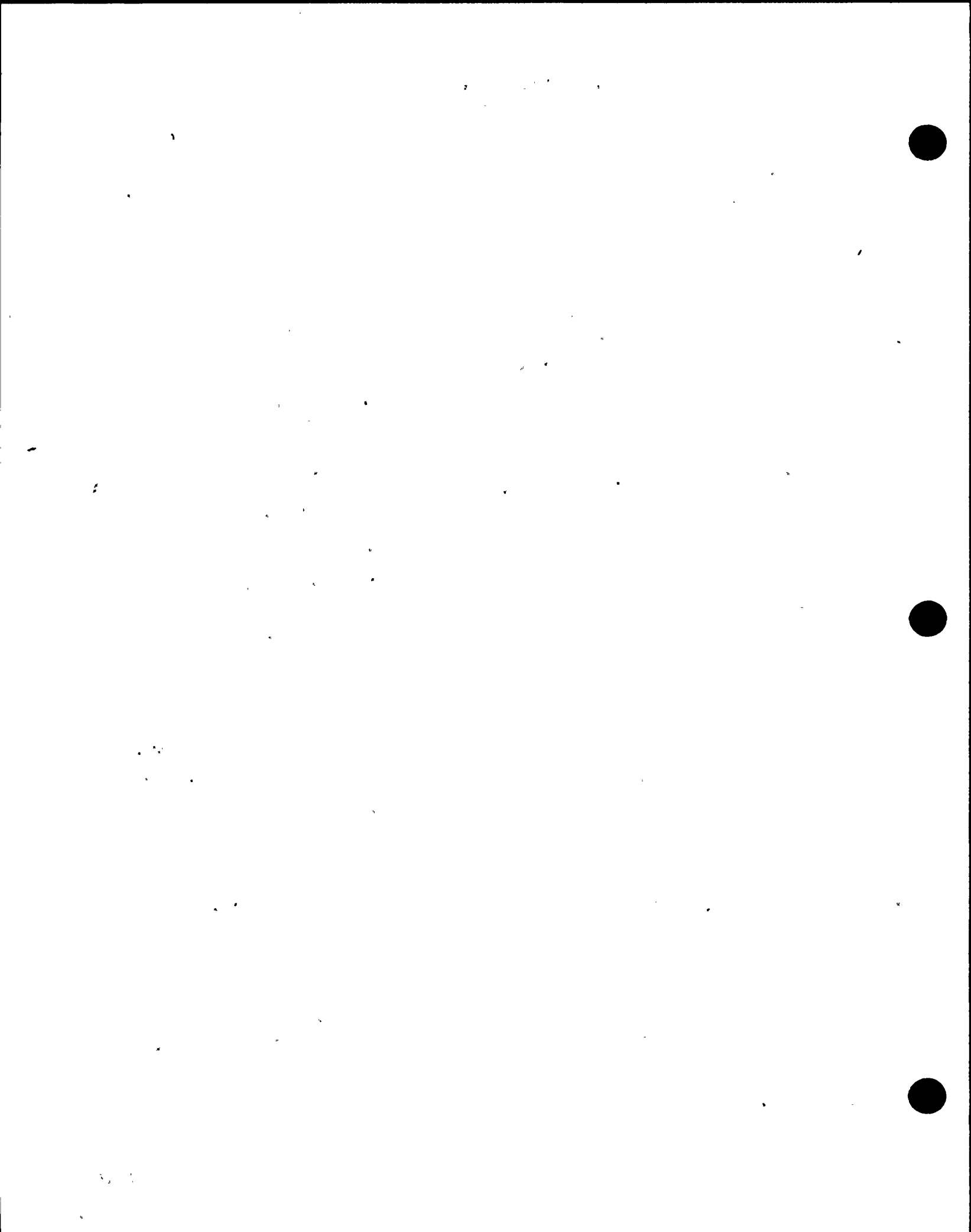


Nine Mile Point Unit 2

TABLE 6-1b

SYMBOLS USED TO DESIGNATE VALVE ACTUATOR TYPES

<u>Symbol</u>	<u>Valve Actuator Types</u>	<u>Meaning</u>
A		Air Operator
M		Manual Operator
MO		Motor Operator
SA		Self-Actuated
S		Solenoid Operator
H		Hydraulic Operator
E		Electrical
XP		Explosive Operator

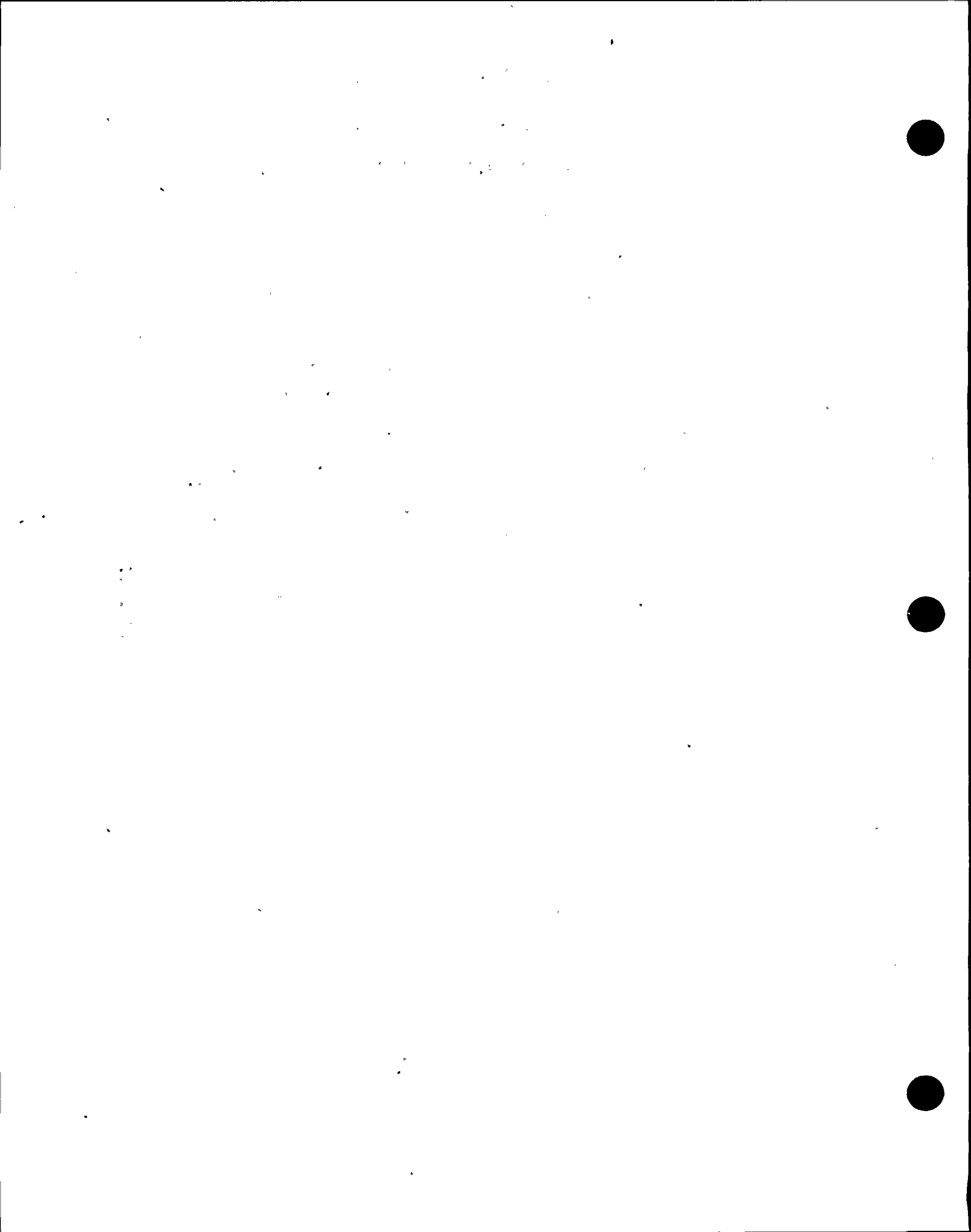


Nine Mile Point Unit 2

TABLE 6-1c

SYMBOLS USED TO DESIGNATE VALVE POSITIONS

<u>Symbol</u>	<u>Meaning</u>
O	Open
C	Closed
LO	Locked Open
LC	Locked Close
TH	Throttled
-	Valve position determined by other system parameters, as in the case of check valves.
N	None
AI	As Is
VB	Vacuum Breaker



Nine Mile Point Unit 2

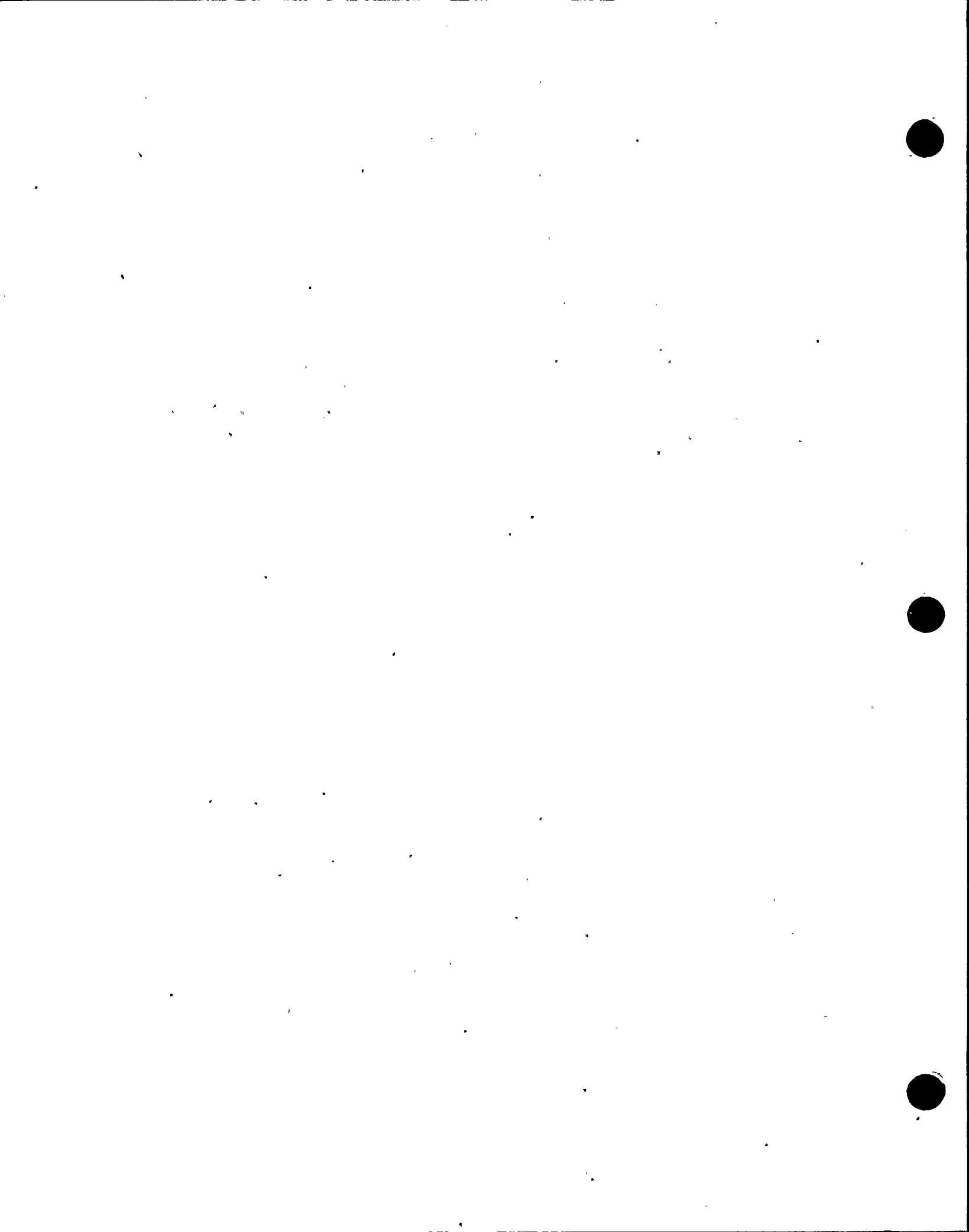
TABLE 6-2

CATEGORY C SAFETY AND RELIEF VALVES
TESTING SCHEDULE

<u>Time Period</u>	<u>Number of Valves to be Tested</u>
Startup through first refueling	Minimum of $N_1/60$ x total valves in this category
First refueling through second refueling	Additional valves to make cumulative amount tested at least $N_2/60$ x total valves in this category
Second refueling through third refueling, etc.	Additional valves to make cumulative amount tested at least $N_3/60$ x total valves in this category

NOTE:

N_1 , N_2 , N_3 , etc, are the numbers of months from startup to first refueling, second refueling, third refueling, etc. When N is a number larger than 60, all valves that have not been tested during the preceding 5-yr period shall be tested. The following period shall then be considered to be the same as "startup through first refueling" for purposes of determining test frequency, with the added requirement that at each refueling all valves that have not been tested during the preceding 5-yr period shall be tested. The subsequent period will be considered the same as the first refueling through the second refueling, etc, with N determined by counting months from the new starting point.



Nine Mile Point Unit 2

SECTION 13

PIPING AND COMPONENT SUPPORT DRAWINGS

13.1 Piping and Component Support Drawings

The detailed listing of piping and component supports in Appendix F indicates the applicable drawing for each support and snubber covered by the preservice inspection plan.

The drawings will be made available upon request.



Nine Mile Point Unit 2

SECTION 7

COMPONENT SUPPORTS

7.1 INTRODUCTION

7.1.1 Code Editions

This section of the plan provides preservice and inservice examination and test requirements and the acceptance standards for ASME III Code Class 1, 2, and 3 component supports based on the 1980 Edition through Winter 1980 Addenda of the ASME Boiler and Pressure Vessel Code, Section XI, and lists the specific supports requiring preservice and inservice examination and tests.

The preservice examinations and tests for component supports shall be in accordance with the rules and requirements contained within the 1980 Edition through Winter 1980 Addenda of the ASME Boiler and Pressure Vessel Code, Section XI, Subsections IWF and IWA.

The inservice examinations and tests for component supports shall be in accordance with the same or later Code Edition and Addenda applied to the components and approved by the Nuclear Regulatory Commission, to the extent practical.

This section will be updated to reflect the applicable code edition and addenda for inservice examinations and tests at a later date, if necessary, to comply with 10CFR50.55a(g)(4).

7.1.2 Supports Requiring Examinations and Tests

Appendix F lists all ASME III Class 1, 2, 3 supports that require visual examination for preservice inspection. Supports that are exempt from examination are also listed in Appendix F.

Appendix J lists supports for ASME III Class 1, 2 and 3 components or piping that are required to be examined under IWB, IWC, and IWD during the first inspection interval. These supports must be inspected on each successive inservice inspection interval.

The snubbers that require functional testing are listed in Appendix F. These are all of the nonexempt snubbers that

Nine Mile Point Unit 2

have ASME III, Code Class 1, 2, or 3 components or piping. (Currently there are no hydraulic snubbers in Unit 2.)

7.2 SCOPE AND RESPONSIBILITY (IWF-1000)

7.2.1 Scope

The examination and testing requirements of Subsection IWF and this plan shall be limited to the Class 1, 2, and 3 component supports required to be constructed in accordance with Subsection NF of the Code and for which all of the requirements of the Construction Code have been met. Supports that have been constructed in accordance with Subsection NF and do not support ASME Class 1, 2, or 3 components are not within the scope of Section XI and this plan.

The examination requirements in Subsection IWF shall be applied to plate and shell type (F-A), linear type (F-B), and component standard type (F-C) supports that are within the support examination boundaries defined by IWF-1300. As shown on the component support drawings, supports may be composed of a combination of linear, plate and shell, and component standard types of support elements.

Functional testing of component supports shall be limited to Class 1, 2, and 3 snubbers.

7.2.2 Supports Exempt From Examination and Test

The Code rules for Subarticle IWF-1230, Supports Exempt from Examination and Test, are being prepared. Exemptions for supports shall be requested as outlined in Section 1 of this Plan.

7.2.3 Integral Attachment Pad Type Boundaries

Paragraph IWF-1300(a) of the referenced Code defines the boundary of an integral attachment and, therefore, defines the support examination boundary as the distance from the pressure-retaining component as indicated in Subsections IWB, IWC, and IWD.

However, Subsections IWB, IWC, and IWD and Figures IWB-2500-13, IWB-2500-15, IWC-2500-5, and IWD-2500-1 do not explicitly define examination boundaries for integral pad-type attachments as shown in Figure 7-1.

The integral attachment pad (B) and the welded connection (C) meet the design requirements in the applicable Code

Nine Mile Point Unit 2

subsection for the class of component to which they are attached; therefore, the distance from the pressure boundary (A) to the surface of the integral attachment pad (B), as illustrated by t in Figure 7-1, will define the minimum IWB, IWC, and IWD examination boundary for this plan. The Code subsection which is applicable to the welded connection which connects the integral support to the integral attachment is specified in the design specification (NF-1132.2). The welded connection will be included in the applicable Code subsection examination boundary.

7.2.4 Piping Components

The referenced code (IWF-2510) does not define the extent of a piping component for the purpose of selecting pipe supports which require inservice inspection. The extent of a piping component could be defined as a single spool piece or as all of the piping of the same Code Class within a system. The definition will greatly affect the number of supports requiring inservice inspection. A single spool piece may not have any supports, while a large system could have hundreds. The extent of a piping component will be defined for the purposes of this plan as all of the run pipe contained within the pipe stress calculation boundaries. Two or more calculations are usually required for piping of the same Code Class within a system. The calculations generally contain an average of 15 pipe supports.

The pipe stress calculation boundaries are defined in the calculation and are located at the first pipe support anchor in either direction along the pipe run and/or at equipment nozzle connections.

Pipe supports which are located on the same pipe run between anchors and/or equipment affect each other; however, supports and piping which are separated by anchors and equipment do not affect each other significantly. By selection of the calculation boundaries as outlined above, the proper interaction of the supports and piping is accounted for in the analysis. The piping contained within a pipe stress calculation, therefore, seems like a reasonable definition for the extent of a piping component.

The supports which are located within the boundaries of a particular pipe stress calculation, including the anchors at the calculation boundaries, will be identified as requiring inservice inspection provided the piping contained within the calculation requires inservice examination by Section XI.

Nine Mile Point Unit 2

7.3 EXAMINATION AND INSPECTION (IWF-2000)

7.3.1 Application of Examination Methods

The VT-3 and VT-4 visual examination requirements of IWF-2000 and this plan shall apply to all nonexempt component supports and support elements, including snubbers.

The examinations of the welded and mechanical connections and the examinations of component standard supports defined in Table IWF-2500-1 shall be in accordance with the VT-3 and VT-4 visual examination methods specified in Table IWF-2500-2.

Additionally, the plate and shell type and linear type support structural members (i.e., baseplates, beams) shall be examined by the VT-3 methods defined in IWA-2213. Category F-C supports shall be examined by both VT-3 and VT-4 visual examination.

7.3.2 Preservice Examination

The visual examinations specified in Table IWF-2500-2 shall be performed completely, once, as a preservice examination for supports identified in Appendix F.

The preservice visual examinations shall be performed following the initiation of system tests and shall be completed prior to commercial operation.

7.3.3 Inservice Examination

The inservice examinations shall be completed in accordance with the requirements of IWF-2400, IWF-2500, and this plan for all supports identified in Appendix J.

For multiple components that are similar in design, function, and service and that are within the same system, the supports of only one component of each type require inservice examination by IWF-2510(b). This is applied to similar pumps, pressure vessels, and heat exchangers within a system, provided that the support designs are the same and operating temperatures and pressures are similar, that they are located in the same building and floor (g values will be the same), and that the piping attached to them is similar in size, all of which results in similar support loadings.

Some piping arrangements within a system are similar or are mirror images of each other; however, support arrangements

Nine Mile Point Unit 2

and loading may vary. The inservice exemptions of IWF-2510(b) generally will not apply to piping component supports.

7.4 STANDARDS FOR EXAMINATION EVALUATIONS (IWF-3000)

Evaluation of preservice and inservice examination results shall be performed in accordance with the requirements of Article IWF-3000 and this plan.

The acceptance standards for support items, bolting and alignment in Subarticle IWF-3400 are being prepared. The Unit 2 ISI Plan will be revised to include the standards after they are incorporated into the Code and are approved by the Nuclear Regulatory Commission.

Acceptance standards for support items, including bolting and alignment, shall be in accordance with the requirements of the design specifications and construction code in the absence of the Section XI requirements.

7.5 REPAIR PROCEDURES (IWF-4000)

The requirements for repair procedures in Article IWF-4000 are being prepared. The Unit 2 ISI Plan will be revised to include the procedures after they are incorporated into the Code and are approved by the Nuclear Regulatory Commission.

Repairs to supports and replacement of supports shall be in accordance with the requirements of the design specifications and the construction code in the absence of the Section XI requirements.

7.6 INSERVICE TEST REQUIREMENTS (IWF-5000)

7.6.1 Preservice Tests

The preservice operability tests required by IWF-5200 and Section 7.8 of this plan shall be performed for all Code Class 1, 2, or 3 snubbers identified in Table S-1 regardless of size and prior to installation.

7.6.2 Inservice Tests

The Inservice Tests For Snubbers 50 kips Or Greater, Subarticle IWF-5300, are under development. The Unit 2 ISI Plan will be revised to include the test requirements after they are incorporated into the Code and are approved by the Nuclear Regulatory Commission.

Nine Mile Point Unit 2

The inservice tests required by IWF-5400 shall be performed for all nonexempt snubbers regardless of size, in accordance with approved test procedures.

Qualitative testing, as outlined in Section 7.8, may be used in lieu of quantitative test measurements to demonstrate operability for those snubbers for which testing is impractical.

7.6.3 Test Procedures

All snubber functional test procedures shall meet the test requirements contained in Article IWF-5000 and Section 7.8 of this plan and the corresponding test requirements contained in the design specification. All test procedures shall be reviewed and approved by the Owner or its agent.

7.7 CORRECTIVE ACTION

Immediate corrective action shall be taken for all supports that do not meet the Code requirements or functional test requirements. Systems or components will not be put into service until corrective action has been completed. Systems or components will be evaluated and removed from service, if necessary, if a support is found inoperable, has lost structural integrity, or cannot be repaired or replaced within 72 hrs. If a safety-related system or component is damaged, overstressed, or is likely to be damaged, the system or components will be taken out of service immediately. Systems or components will not be put into service until corrective action has been completed.

7.8 EXAMINATION AND TESTING OF SNUBBERS

7.8.1 Introduction

This section contains the general requirements for examination and testing of ASME III, Code Class 1, 2, and 3 snubbers; the frequency for performing the examinations and tests; the criteria for segregating snubbers into examination and test groups, and acceptance standards.

The purpose of this plan is to demonstrate operational readiness of the snubbers by requiring the performance of the examinations, tests, and, when necessary, corrective action on selected snubber groups at required frequencies or periods.

Certain snubbers, as defined above, may be waived in part or totally on a case-by-case basis from the requirements of

Nine Mile Point Unit 2

this section provided that an exemption from the examination or test has been granted in accordance with Section 1.

7.8.2 Terminology

The following list of definitions is provided to assure a uniform understanding of selected terms used in this section.

1. Activation - the change in parameter that verifies restraining action.
2. Breakaway Force - the minimum applied force required to initiate extension or retraction of the snubber.
3. Drag Force - the force required to maintain the extension or retraction of the snubber at a constant velocity prior to activation.
4. Snubber - a device which provides restraint to a component or system during a sudden application of forces but allows essentially free motion during thermal movement.
5. Inaccessible Snubbers - those snubbers that are in a high radiation area or other conditions that would render it impractical for the snubbers to be examined under normal plant operating conditions without exposing plant personnel to undue hazards.
6. Maintenance - action taken to prevent or correct deficiencies in the function of a snubber.
7. Mechanical Snubbers - devices in which load is transmitted entirely through mechanical components.
8. Normal Operating Conditions - operating conditions during reactor startup, operating at power, hot standby, reactor cooldown to cold shutdown.
9. Operability Testing - an element of inspection consisting of measurement of parameters that verify snubber performance.
10. Operating Temperature - the temperature of the environment surrounding a snubber at its installed plant location during the phase of plant operation for which the snubber function is required.

Nine Mile Point Unit 2

11. Release Rate - the velocity or acceleration of extension or retraction of the snubber under a specified load after activation of the snubber took place.
12. Activation Velocity - the maximum velocity of extension or retraction of the snubber prior to the onset of restraining action.
13. Threshold Acceleration - the maximum acceleration of extension or retraction of the snubber prior to the onset of restraining action.
14. Swing Clearance - the movement envelope within which the snubber must operate without restriction, from the cold installed position to the hot operating position.
15. Test Temperature - the temperature of the snubber at the time of the test.

7.8.3 Procedures and Equipment

7.8.3.1 Examination and Test Procedures

Examinations and tests shall be performed in accordance with written procedures.

As a minimum, these procedures shall include:

1. General Description (Method and Objectives)
2. Scope of Application
3. References
4. Prerequisites, Precautions, and Limitations
5. Test Equipment Required
6. Sequential Actions to be Followed
7. Acceptance Criteria
8. Data Sheets.

Nine Mile Point Unit 2

7.8.3.2 Examination and Test Results

As a minimum, the results of examination and test data shall be documented and shall include:

1. Manufacturer's model number, serial number, type, and unique location identification of the snubber
2. Pertinent examination and test data
3. Identification and disposition of nonconformances
4. Information to identify the test/examination performed, procedure used, and the test/examination date
5. Test equipment used and calibration dates
6. Acceptability of test/examination results
7. Inspector's identification.

7.8.3.3 Instrumentation and Test Equipment

Instrumentation and test equipment used to verify the performance of the snubber shall be capable of measuring the test parameters over their amplitude and frequency ranges with accuracy sufficient enough to obtain meaningful test results.

All instruments and test equipment used in performing the tests shall be calibrated and controlled in accordance with written procedures to assure accuracy of measured data.

7.8.3.4 Maintenance Procedures

Maintenance activities that may affect the ability of the snubber to perform its intended function shall be completed in accordance with written procedures. Snubbers, which undergo maintenance activities which may alter the snubber's intended function, shall be examined and tested in accordance with the applicable requirements of Section 7.8.5.1 after maintenance is completed. The written maintenance procedures shall specify the appropriate examinations and tests.

Nine Mile Point Unit 2

7.8.3.5 Snubber Modification and Replacement Procedures

Modified and/or replacement snubbers shall be examined and tested in accordance with written procedures and in accordance with the requirements of Section 7.8.5. The written procedures shall specify the appropriate examinations and tests.

7.8.4 Personnel Qualifications

Personnel who are required to witness, perform, and/or evaluate the examinations and tests shall be qualified in accordance with the owner's administrative procedures.

7.8.5 Preservice Examination and Operability Testing Requirements

7.8.5.1 Preservice Operability Testing Requirements

Preservice operability tests shall be performed on all snubbers, once, prior to installation. Testing may be performed at the manufacturer's facility, at the plant site, or at an independent qualified testing laboratory. The testing shall verify that:

1. The force that will initiate motion (breakaway force) or the force that will maintain low velocity displacement (drag force), whichever is applicable is within specified limits, both in tension and compression.
2. Activation is within the specified range of velocity or acceleration in both tension and compression.
3. Release rate, where applicable, is within the specified range in tension and compression. For units specifically required not to displace under continuous load, the ability of the snubber to withstand load without displacement shall be demonstrated.

Snubbers that fail any of the preservice operability tests shall be evaluated for the cause(s) of failure(s). If a design or manufacturing deficiency in the snubber is found, it shall be corrected. Modified, repaired, and replacement snubbers shall be tested in accordance with the above requirements.

Nine Mile Point Unit 2

7.8.5.2 Preservice Examination Requirements

A preservice examination shall be made on all snubbers. This examination shall be conducted after installation and shall be completed prior to commercial operation. The initial examination shall as a minimum verify:

1. There are no visible signs of damage or impaired operability as a result of storage, handling, or installation.
2. The snubber load rating, location, orientation, position setting, and configuration (attachments, extensions, etc) are in accordance with design drawings and specifications. Installation records (based on physical inspections) verifying that the snubbers were installed according to design drawings and specifications shall be acceptable in meeting this requirement.
3. Adequate swing clearance is provided to allow snubber movement.
4. Structural connections such as pins, bearings, studs, fasteners, and other connecting hardware such as lock nuts, tabs, wire, and cotter pins are installed correctly.

If the period between the preservice examination and initial system preoperational test exceeds 6 months, the examinations shall be repeated.

Snubbers which are installed incorrectly or otherwise fail to meet any of the preservice examination requirements shall be installed correctly, repaired, or replaced. The corrected, repaired, and replacement snubbers shall be examined in accordance with the requirements of this paragraph. Additionally, replacement snubbers shall be operability tested in accordance with the requirements of 7.8.5.1.

7.8.5.3 Preservice Thermal Movement Examination Requirements

During initial system heatup and cooldown, the thermal movement of snubbers in systems whose design operating temperature exceeds 250°F shall be verified as follows:

1. During initial system heatup and cooldown at temperature plateaus record the thermal movement. Verify; at each plateau, that the snubber movement

Nine Mile Point Unit 2

is within acceptable design limits. All discrepancies or inconsistencies shall be evaluated and corrected, if necessary, prior to proceeding to the next specified plateau.

The total thermal movement from cold to hot at full operating temperature shall be recorded. This value may be either measured directly if maximum operating temperature was attained, or extrapolated from lower temperature readings. The cold or hot position setting shall be evaluated and adjusted if necessary to ensure adequate snubber clearance from fully extended or retracted positions.

2. Verify that there is swing clearance at specified heatup and cooldown plateaus.

7.8.5.4 Preservice Examination and Testing Records

Preservice examination and testing results shall be recorded in accordance with the requirements of Section 7.8.7.

7.8.6 Inservice Examination and Testing Requirements

7.8.6.1 Inservice Examination and Testing Programs

Two separate and distinct inservice programs are required, the inservice visual examination program and the inservice operability testing program. Each program has separate schedules. The requirements and schedules for both programs are specified in the following sections.

7.8.6.2 Snubber Groups for Inservice Examination and Operability Testing Programs

Snubbers shall be categorized into groups for the purpose of visual examination and operability testing. The groups for visual examination need not be identical to the groups for operability testing. A snubber may be included in more than one group. Groups shall only be established based on the following:

1. Snubbers shall be grouped according to accessibility. Accessible and inaccessible snubber groups may be formed and considered separately from each other for the purpose of visual examination, operability testing, and failure analysis.
2. Snubbers may be grouped according to physical characteristics and environmental conditions. The

Nine Mile Point Unit 2

snubber groups may be considered separately from each other for the purpose of visual examination and operability testing. Physical characteristics which may form the basis for grouping include manufacturer, design, type, size, capacity, supported components, and materials. Environmental characteristics which may form the basis for grouping include temperature, humidity, loadings, and susceptibility to damage.

3. Snubbers shall be categorized according to cause of failure. Cause of failure may not be identifiable until the examination and test program commences. Snubber failure mode groups, described below, shall be formed as failure information becomes available. Snubber failure mode groups may be considered separately from each other for the purpose of examination and testing. The following failure mode groups shall be used:
 - a. Generic Failures - failures resulting from a defect in manufacturing or design that gives cause to suspect other similar units. This includes failures of any unit that fails to withstand the environment or application for which they were designed.
 - b. Application Induced Failures - failures resulting from incorrect application of the unit or environmental conditions for which it has not been designed or qualified.
 - c. Isolated Failures - failures resulting from damage caused during installation or shutdown (i.e., standing on the units, dropping equipment or tools on the unit, etc). The nature of the failure does not lend other units to be suspect.
 - d. Unexplained Failures - failures that cannot be categorized as generic, application induced, or isolated. This includes all failures for which the cause of failure cannot be determined.

7.8.6.3 Inservice Examination Requirements

1. Inservice examination shall be a visual examination for impaired functional ability such as leakage, corrosion, or degradation from environmental ex-

Nine Mile Point Unit 2

posure or operating conditions. An examination procedure and checklist shall be prepared for this purpose.

2. Snubbers shall not be subjected to prior maintenance specifically for the purpose of meeting examination requirements.

7.8.6.4 Inservice Examination Acceptance Criteria

To be acceptable, a snubber shall be capable of performing its design function as installed. There may be conditions present which are undesirable but do not render the installed snubber inoperable. These and any unacceptable snubber are subject to corrective action.

To be acceptable, the snubber installation must meet all of the following requirements. If it fails to meet any one of these requirements, it shall be identified as unacceptable unless an engineering evaluation or test establishes that the snubber installation was capable of performing its required function as found.

1. Snubbers shall be installed so that they will carry the specified load. Loose fasteners, deformed members, or detection of disconnected components are some of the conditions which can adversely affect the load carrying capability of the installation. Detection of these conditions requires the identification of the installation as unacceptable, unless an engineering evaluation determines the snubber installation as found is capable of carrying the design load.
2. Snubbers shall be installed in such condition that they do not restrict the thermal movement of the pipe or other equipment that the installation is designed to protect or restrain. Misalignment, deformation, binding, and jamming are some of the conditions which can result in restricted thermal movement. If no indication of binding or misalignment is observed and the snubber is free to pivot at the pinned connections, the provisions of this requirement are considered to have been satisfied.
3. The visible design features required for the actuation of the snubber shall be functional. Features which can be visually verified are to be observed.

Nine Mile Point Unit 2

7.8.6.5 Inservice Examination Failure Evaluation

Snubbers which do not meet the examination acceptance criteria shall be evaluated to determine the cause of the failure and shall be considered unacceptable. The unacceptable snubbers shall be categorized according to the failure modes in 7.8.6.2(3). The categorization of snubbers into failure mode groups shall be used as a basis for determining subsequent corrective action and examination frequencies in accordance with 7.8.6.6 and 7.8.6.7.

The following failure evaluation criteria shall be used to categorize snubbers into each failure mode group.

1. Generic Failures

- a. All snubbers that are determined to be in the same generic failure mode group as the unacceptable unit shall be considered unacceptable for the purpose of determining corrective action. Replacement and modified snubbers shall be recategorized as acceptable for the purpose of determining the time to subsequent examination provided the provisions of 7.8.6.4 are met. Additionally, an inservice examination shall be completed for the replacement and modified snubbers after at least 2 months of reactor power operation and prior to 12 calendar months.

2. Application Induced Failures

All snubbers that are determined to be in the same application failure mode group as the unacceptable snubbers shall be considered unacceptable for the purpose of determining the time to subsequent examination. Snubbers in this group, other than the original unacceptable snubbers, shall be recategorized as acceptable provided they are visually examined and meet the provisions of 7.8.6.4. Additionally, an inservice examination shall be completed for all recategorized snubbers after at least 2 months of reactor power operation and prior to 12 calendar months.

3. Isolated Failures

All unacceptable units in this group which have been repaired or replaced shall be recategorized as acceptable for the purpose of establishing the time

Nine Mile Point Unit 2

to subsequent examination provided the provisions of 7.8.6.4 are met.

4. Unexplained Failures

All snubbers that are determined to be in the same failure mode group as the unacceptable snubbers shall be considered unacceptable for the purpose of determining the time to subsequent examination.

7.8.6.6 Inservice Examination Frequency, Sample Size, and Composition

1. The initial inservice examination of snubbers shall include all (100 percent) of the installed snubbers in the facility. The examination shall be initiated after at least 2 months of reactor power operation and shall be completed prior to 12 calendar months after initial power operation. The results of the initial inservice examination shall be evaluated in accordance with the provisions of 7.8.6.5.
2. When evaluations in accordance with 7.8.6.5 reveal the number of inoperable snubbers within a group, subsequent examinations shall be required for all snubbers within each group in accordance with the following schedule.

<u>No. Unacceptable Snubbers In Group Being Examined</u>	<u>Months to Subsequent Examination For That Group</u>
0	18
1	12
2	6
3,4	4
5,6,7	2
8 or more	1

NOTE: The time interval to subsequent examinations may vary by plus or minus 25 percent to coincide with planned outages.

3. Subsequent examination shall continue by groups in accordance with the previously described schedules. The time to subsequent examination for any given group shall not be lengthened more than one step at a time when the number of inoperable snubbers within a group decreases.

Nine Mile Point Unit 2

4. If, after two successive examination intervals, at the maximum time interval allowed for a group, the maximum time interval is again allowed for a group, the maximum time interval for the next required examination of that group may be increased if justified by the owner and accepted by the regulatory authority having jurisdiction over the facility.

The inservice sample composition shall be as follows:

1. Snubbers selected for examination in reduced sample lots shall be on a representative basis of the snubber installation within the group.
2. All snubbers shall be examined in turn.
3. Snubber installations subject to increased wear, deterioration, or damage may be examined more frequently and those installations in hazardous locations may be examined less frequently than the average.

7.8.6.7 Inservice Examination Corrective Action

The following corrective action shall be taken for snubbers:

1. Generic Failures

Snubbers which are categorized as generic failures and have generic defects shall be modified, repaired, or replaced. The modified, repaired, or replacement snubbers shall have a history of proven performance for the intended application and environment or shall be tested to the requirements of the design specification and meet the requirements of Section 7.8.5.

2. Application Induced Failures

Snubbers which are categorized as application induced failures shall be modified or replaced if the application or environment is not modified to meet the application requirements of the snubbers. The modified or replacement snubbers shall have a history of proven performance for the intended application and environment or shall be tested to the requirements of the design specification and meet the requirements of Section 7.8.5. Snubbers which are categorized as application induced failures may

Nine Mile Point Unit 2

be repaired, if damaged, provided the application or environment is modified to meet the application requirements of the snubbers.

3. Isolated Failures

Snubbers which are categorized as isolated failures shall be modified, repaired, or replaced.

4. Unexplained Failures

Snubbers which are categorized as unexplained failures shall be modified, repaired, or replaced with equivalent or different snubbers. An engineering evaluation shall be performed to determine the cause of repetitive failures and eliminate the repetitive failures over a period of time, and to specify the type and size of the different replacement snubbers.

Components/systems whose snubbers fail the examinations or tests should be examined to ensure that the supported component/system has not been impaired. In lieu of repair or replacement of any unacceptable or suspect units, the units may be deleted based on the analysis of the affected piping system. However, a failure analysis shall be completed to establish subsequent examination and testing frequencies for the remaining snubbers within that group.

Snubbers with deficiencies which do not require identification of the snubbers as unacceptable should be restored to such condition as to ensure that the snubbers remain acceptable at least during the next service period.

7.8.6.8 Inservice Operability Testing Requirements

1. Operability testing of snubbers shall be performed to verify the following:
 - a. The force that will initiate motion (breakaway force) or the force that will maintain low velocity displacement (drag force), whichever is applicable, is within specified limits, both in tension and compression.
 - b. Activation is within the specified range of velocity or acceleration in both tension and compression.

Nine Mile Point Unit 2

- c. Release rate, where applicable, is within the specified range in tension and compression. For units specifically required not to displace under continuous load, the ability of the snubber to withstand load without displacement shall be demonstrated.
2. Snubbers need not be tested at full rated load for verifying operability provided that the measured parameters during the reduced load test can be correlated to operability parameters at rated load.
3. Qualitative testing may be used in lieu of quantitative measurements in meeting the requirements of Section 7.8.6.9 provided adequate justification can be presented and accepted for this position to the regulatory authority having jurisdiction over the facility. In those cases, the owner shall obtain sufficient data to justify, based upon service history or life cycle testing, the ability of the parameter in question to be within specification over the life of the snubber. For example, demonstration that activation takes place at the proper levels without measurement of the activation velocity or threshold acceleration. A test report shall be available for each snubber exempted from an inservice quantitative test requirement. The test report must verify the parameter was within specifications to allow exemption of the snubber from quantitative testing of the parameter.

7.8.6.9 Inservice Operability Testing Acceptance Criteria

1. To be acceptable, a snubber shall meet all of the following performance test criteria:
 - a. Activation is within the specified values.
 - b. Release rate, where applicable, is within the specified values. If the device is required to resist all displacement after activation, the resistance to displacement must be exhibited.
 - c. Breakaway and/or drag force does not exceed specified quantities in both directions.
2. For snubbers justified in accordance with Section 7.8.6.8.3, the qualitative test result

Nine Mile Point Unit 2

shall demonstrate the acceptability of the snubber.

7.8.6.10 Inservice Operability Testing Failure Evaluation

Snubbers which do not meet the operability testing acceptance criteria shall be evaluated to determine the cause of the failure and shall be considered unacceptable.

The unacceptable snubbers shall be categorized according to the failure modes in Section 7.8.6.2 (3). The categorization of snubbers into failure mode groups shall be used as a basis for determining subsequent corrective action and testing requirements in accordance with the provisions of Sections 7.8.6.11 and 7.8.6.13.

The following failure evaluation criteria shall be used to determine the number of unacceptable snubbers in each failure mode group.

1. Generic Failures

All snubbers determined to be in the same generic failure mode group as the unacceptable snubbers shall be considered unacceptable. Replacement, modified, and repaired snubbers shall be reclassified as acceptable for the purpose of establishing testing requirements in accordance with the provisions of Section 7.8.6.11, provided they meet the provisions of Section 7.8.6.9.

2. Application Induced Failures

All unacceptable snubbers in this group and suspect snubbers determined to be in the same application induced failure mode group as the unacceptable snubbers shall be considered unacceptable for the purpose of establishing testing requirements in accordance with the provisions of Section 7.8.6.11.

3. Isolated Failures

All unacceptable snubbers in this group shall be recategorized as acceptable for the purpose of establishing testing requirements in accordance with the provisions of Section 7.8.6.11.

Nine Mile Point Unit 2

4. Unexplained Failures

The number of unacceptable snubbers shall establish the testing requirements in accordance with the provisions of Section 7.8.6.11. Subsequent lots for testing shall be composed of snubber(s) similar in design, application, and configuration to the unacceptable snubber(s).

7.8.6.11 Inservice Operability Testing Frequency, Sample Size and Composition

Testing shall take place at least once every inspection period using an initial representative sample consisting of 10 percent of the safety-related snubbers in the facility. As far as practical, the initial representative sample selected for testing shall include the various designs, configurations, operating environments, range of sizes, and capacity of snubbers.

Snubbers of parallel and multiple installation locations shall be identified and counted individually.

For the first lot tested, a sample which is representative of the snubber designs and installations in the plant shall be selected. Snubbers shall be divided into groups and subgroups in accordance with Section 7.8.6.2. The first sample tested shall be, as far as practicable, a composite based on the ratio of the total number of snubbers in each particular group or subgroup to the total number of snubbers installed in the plant.

For each unacceptable snubber, an additional 10 percent of the snubbers from the same group as the unacceptable snubbers shall be tested. As far as is practical, the subsequent samples shall include:

1. Snubbers of the same manufacturer's design.
2. Snubbers immediately adjacent to those found unacceptable.
3. Snubbers from the same piping system.
4. From other piping systems, snubbers that have similar operating conditions such as temperature, humidity, vibration, and radiation.

Testing shall continue until the number of snubbers tested in each group (in the facility) is equal to or greater than

Nine Mile Point Unit 2

10 percent of all snubbers in each group (in the facility), or until all snubbers in each group (in the facility) have been tested.

For subsequent Inservice Operability Testing intervals, each representative sample shall be selected from previously untested snubbers. Additionally, snubbers that failed during the previous test interval shall be retested.

After all snubbers have been tested, the tests shall be repeated, taking the same snubbers (or their replacements) in the same sequence as the original test to extent practicable.

For lots tested during subsequent testing intervals, the sample shall be based on the experience of past inservice operability testing. A larger proportion of snubbers shall be selected from groups in which unacceptable snubbers have been found. As far as practical, different snubbers shall be selected during each test interval so that eventually all snubbers will be tested.

Nine Mile Point Unit 2

Snubbers shall not receive prior maintenance specifically for the purpose of meeting an operability test requirement.

7.8.6.12 Inservice Operability Testing Methods

1. Testing is to be performed on the snubbers in their "as found" condition to the fullest extent practical.
2. Test methods employed must not alter the condition of the snubber to the extent the test results misrepresent the original snubber condition.
3. Inservice operability testing may be accomplished with the snubber installed in its permanent location by utilizing owner-approved test methods and equipment.
4. Snubbers may be removed and bench-tested in accordance with owner-approved test procedures. After reinstallation, the snubber shall meet the requirements of Section 7.8.6.4.
5. If it is extremely difficult to utilize the test methods in paragraphs (3) and (4) above due to the physical size of the snubber or inaccessibility of location, the snubber subcomponents shall be examined and tested in accordance with approved procedures. Reassembly of individual components must be in accordance with approved procedures.
6. Testing methods may be used which measure specified parameters indirectly or which measure parameters other than those specified if test results can be correlated to the specified parameters through established methods.

7.8.6.13 Inservice Operability Testing Corrective Action

When a snubber is determined to be unacceptable as a result of inservice operability testing, corrective action shall be taken as follows:

1. Components/systems whose snubbers fail the test shall be examined to ensure that the supported component(s) has not been impaired.
2. A failure analysis shall be performed in accordance with Section 7.8.6.10 to determine the number of unacceptable snubbers.

Nine Mile Point Unit 2

3. The test sample is to be increased and additional testing performed in accordance with the provisions of Section 7.8.6.11.
4. Unacceptable snubbers shall be adjusted, modified, repaired, or replaced in accordance with the requirements of Section 7.8.6.7 and the approved maintenance procedures.

7.8.6.14 Inservice Examination and Testing Records

Inservice examination and testing records shall be maintained in accordance with Section 7.8.7.

7.8.7 Records and Recordkeeping

7.8.7.1 Requirements

Record copies of acceptance tests, design specifications, operating and maintenance instructions, written inspection procedures, test equipment, calibration records, examination results, test results, maintenance records, replacement records, and schedules of inspection shall be maintained and controlled in accordance with the owner's administrative procedures.

7.8.7.2 Preservice Records

Records necessary to verify the results of the preservice program shall be maintained and shall include, as a minimum:

1. Preservice test results
2. Examination records
3. Thermal movement inspection records
4. Nonconformance and corrective action required to be completed during the preservice inspection.

7.8.7.3 Inservice Records

Records necessary to verify the results of the inservice program shall be maintained and shall include, as a minimum:

1. Checklists verifying inservice examination, fluid levels, and as-found position setting.
2. Inservice operability test results.

Nine Mile Point Unit 2

3. Nonconformance results, nonconformance evaluations, and corrective action.
4. Frequency of examination.
5. Record of determination of months to subsequent examination.

7.9 SUMMARY

7.9.1 Preservice Examination (Including Snubbers)

All of the nonexempt supports, including snubbers, listed in Appendix F shall be visually examined (VT-3 and/or VT-4 as applicable) once as a preservice examination.

7.9.2 Preservice Testing of Snubbers

All of the snubbers, regardless of size, shall be functionally tested in accordance with the requirements of Sections 7.6.2 and 7.8 as a preservice test.

7.9.3 Inservice Examination (Excluding Snubbers)

All of the nonexempt supports and support elements, excluding snubbers, listed in Appendix J shall be visually examined (VT-3 and/or VT-4 as applicable) during each inspection interval according to the component examination schedule.

7.9.4 Inservice Examination of Snubbers

All of the nonexempt snubbers listed in Appendix J shall be visually examined (VT-3 and VT-4) in accordance with the requirements contained in Sections 7.6.3 and 7.8 of this plan.

7.9.5 Inservice Testing of Snubbers

All of the nonexempt snubbers, regardless of size, listed in Appendix J shall be functionally tested in accordance with the requirements contained in Sections 7.6.3 and 7.8 of this plan.

1



Nine Mile Point Unit 2

TABLE PS-1

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE PS-2

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE PS-3

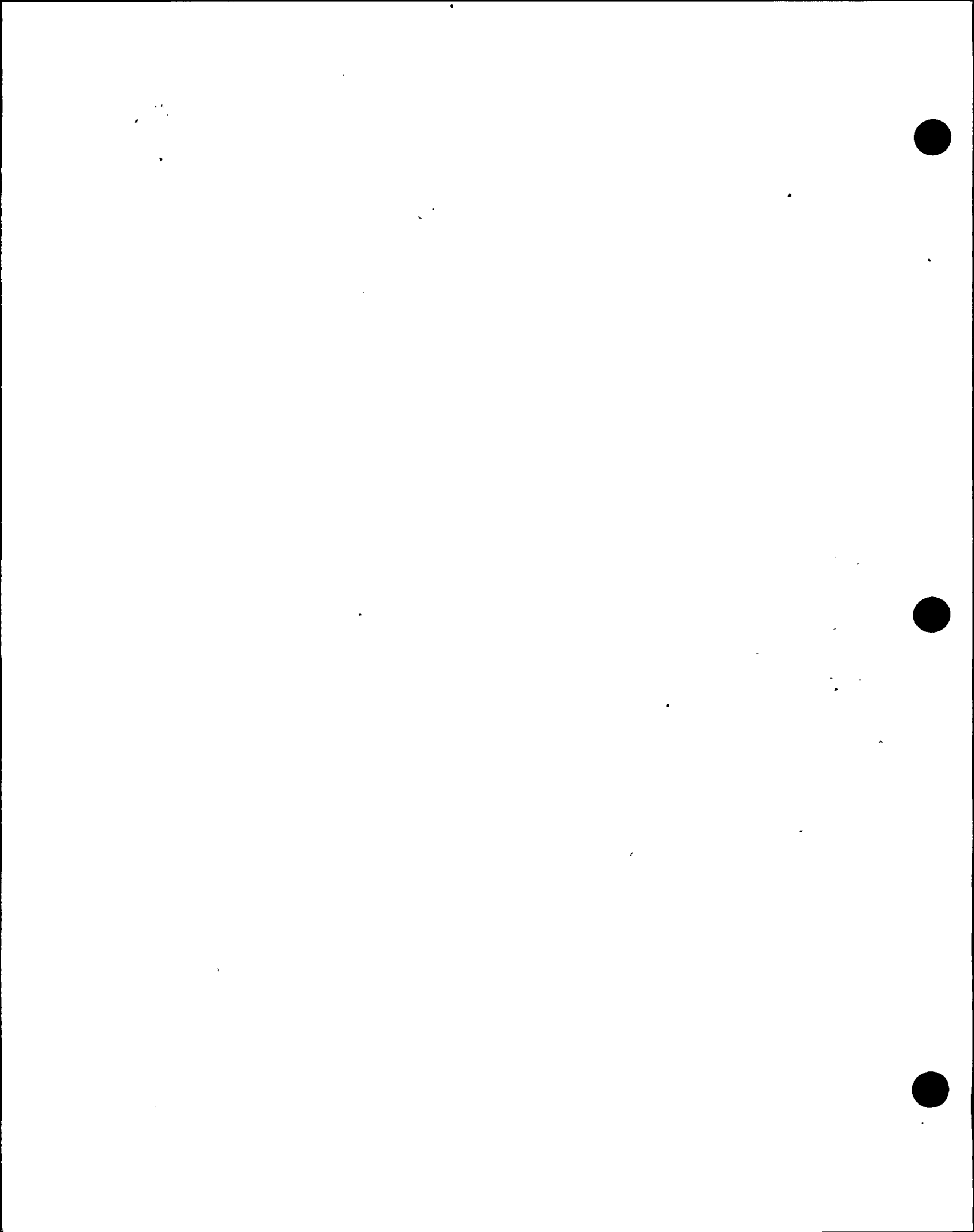
THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE PS-4

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE PS-5

THIS TABLE HAS BEEN DELETED.

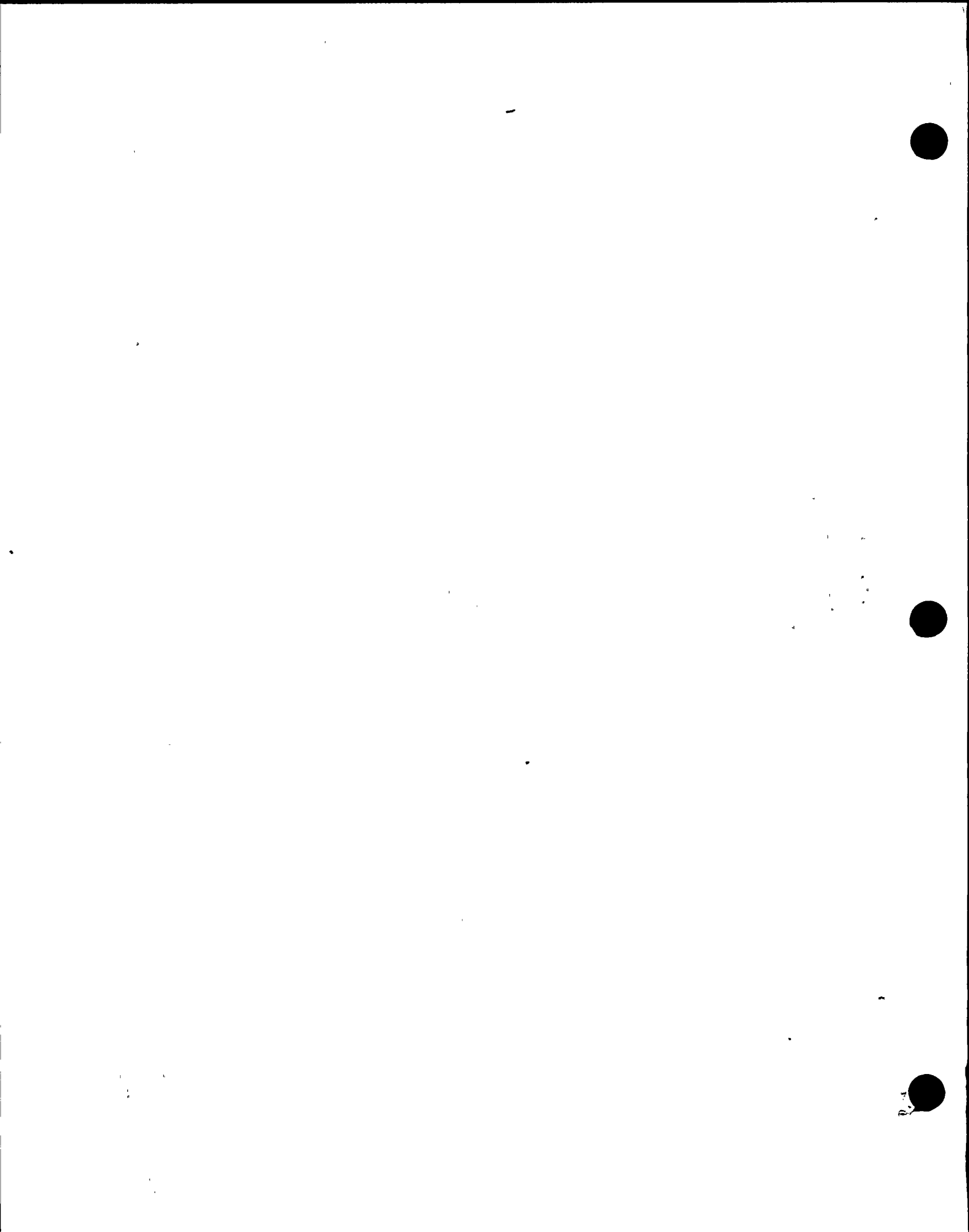
225



Nine Mile Point Unit 2

TABLE PS-6

THIS PAGE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE S-1

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE IS-1

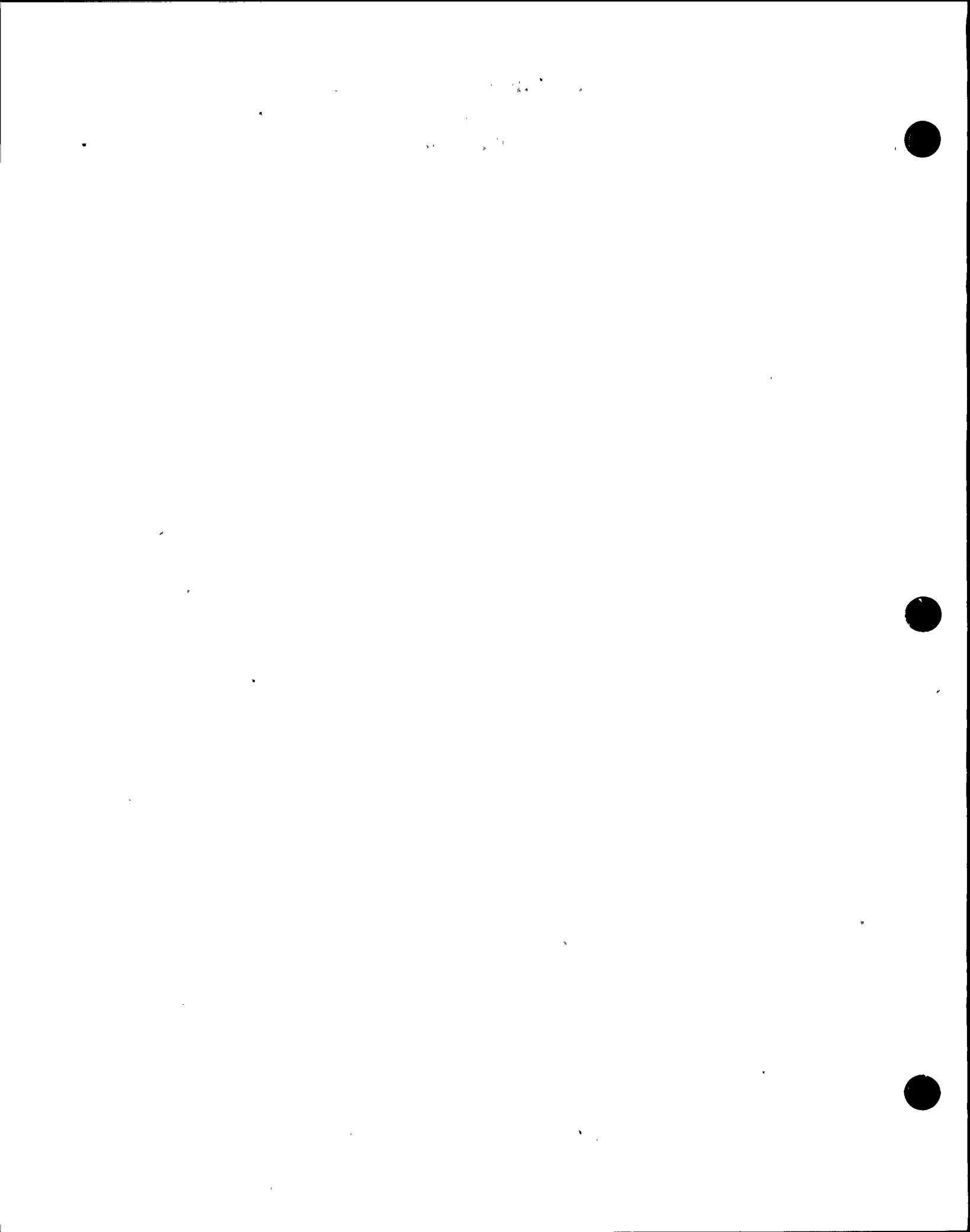
THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE IS-2

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE IS-3.

THIS TABLE HAS BEEN DELETED.

Revision

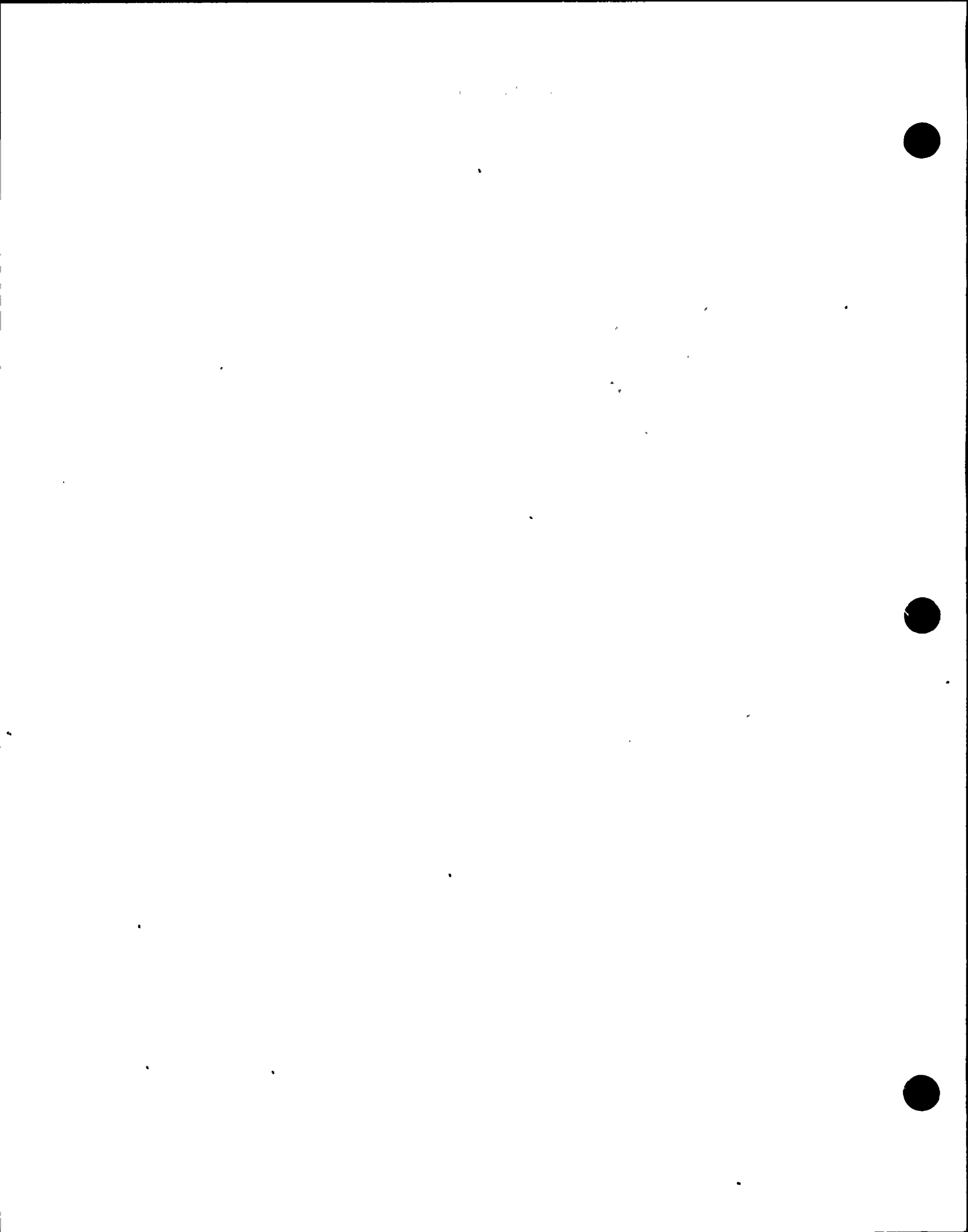
September 1984



Nine Mile Point Unit 2

TABLE IS-4

THIS TABLE HAS BEEN DELETED.



Nine Mile Point Unit 2

TABLE IS-5

THIS TABLE HAS BEEN DELETED.

Revision

September 1984



Nine Mile Point Unit 2

TABLE IS-6

THIS TABLE HAS BEEN DELETED.

Revision

September 1984

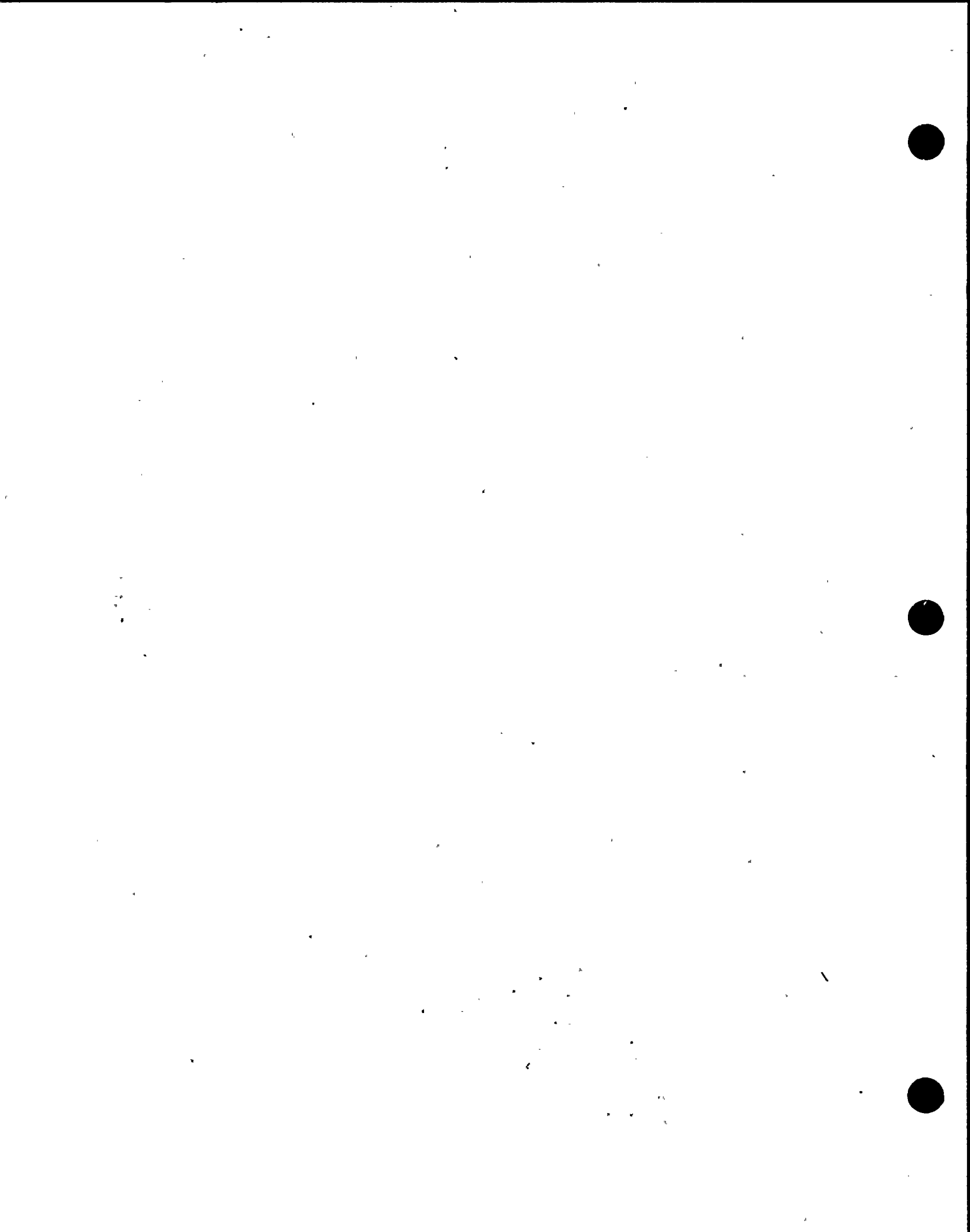


Nine Mile Point Unit 2

TABLE V-3

VISUAL EXAMINATION

Condition	Bolted and Threaded Connect-ions							Sliding Surfaces	Closed Tolerance Machined Surfaces
	Entire Support Assembly	Welded Connect-ions	Pinned Connect-ions	Plate Structures	Beam Structures	Catalog Items			
1. Missing Parts	X	X		X			X		
2. Loose Parts	X	X		X			X		
3. Wrong Parts (Size, Type, etc)	X	X		X			X		
4. Incorrect Assembly	X	X		X	X	X	X		
5. Improper Alignment	X	X					X		
6. Improper Angular Alignment (Hot and Cold Positions)	X						X		
7. Interferences (Hot and Cold Positions)	X						X		
8. Excessive Deformation	X	X	X	X	X	X	X		
9. Improper Gaps	X								
10. Improper Clearances	X			X			X	X	
11. Insufficient Thread Engagement		X					X		
12. Incorrect Location	X								
13. Corrosion	X	X	X	X	X	X	X	X	
14. Erosion	X	X	X	X	X	X	X	X	
15. Cracks	X	X	X	X	X	X	X	X	
16. Linear Indications			X				X		
17. Loss of Structural Integrity	X	X	X	X	X	X	X		
18. Wear		X		X	X	X	X	X	
19. Improper Torque or Tightness		X					X		
20. Loose or Missing Paint	X				X	X	X		
21. Scoring							X	X	
22. Debris					X	X	X	X	
23. Excessive Roughness							X	X	
24. Weld Splatter							X	X	
25. Arc Strikes							X	X	
26. Paint Deposits							X	X	



Nine Mile Point Unit 2

TABLE V-4

VISUAL EXAMINATION VT-4

<u>Condition</u>	<u>Spring Hangers</u>	<u>Mechanical Snubbers</u>
Hot Position Setting	X	X
Cold Position Setting Within Required Acceptable Setting Range	X	X
Total Travel	X	X
Visible Indications of Impaired Operability	X	X
<u>Operability Tests*</u>		
Breakaway Force Test [IWF-5400(1)]		X
Acceleration Test [IWF-5400(2) & (3)]		X

*Operability tests will verify that the snubbers meet the operability test requirements in the design specification and in IWF-5400.



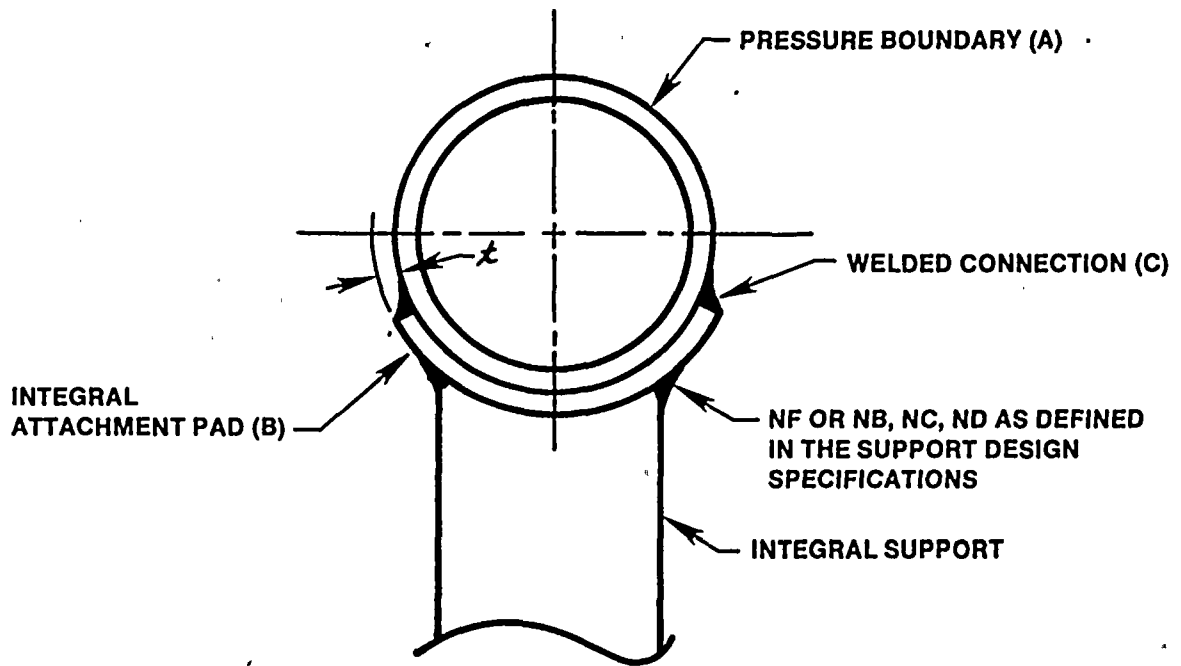
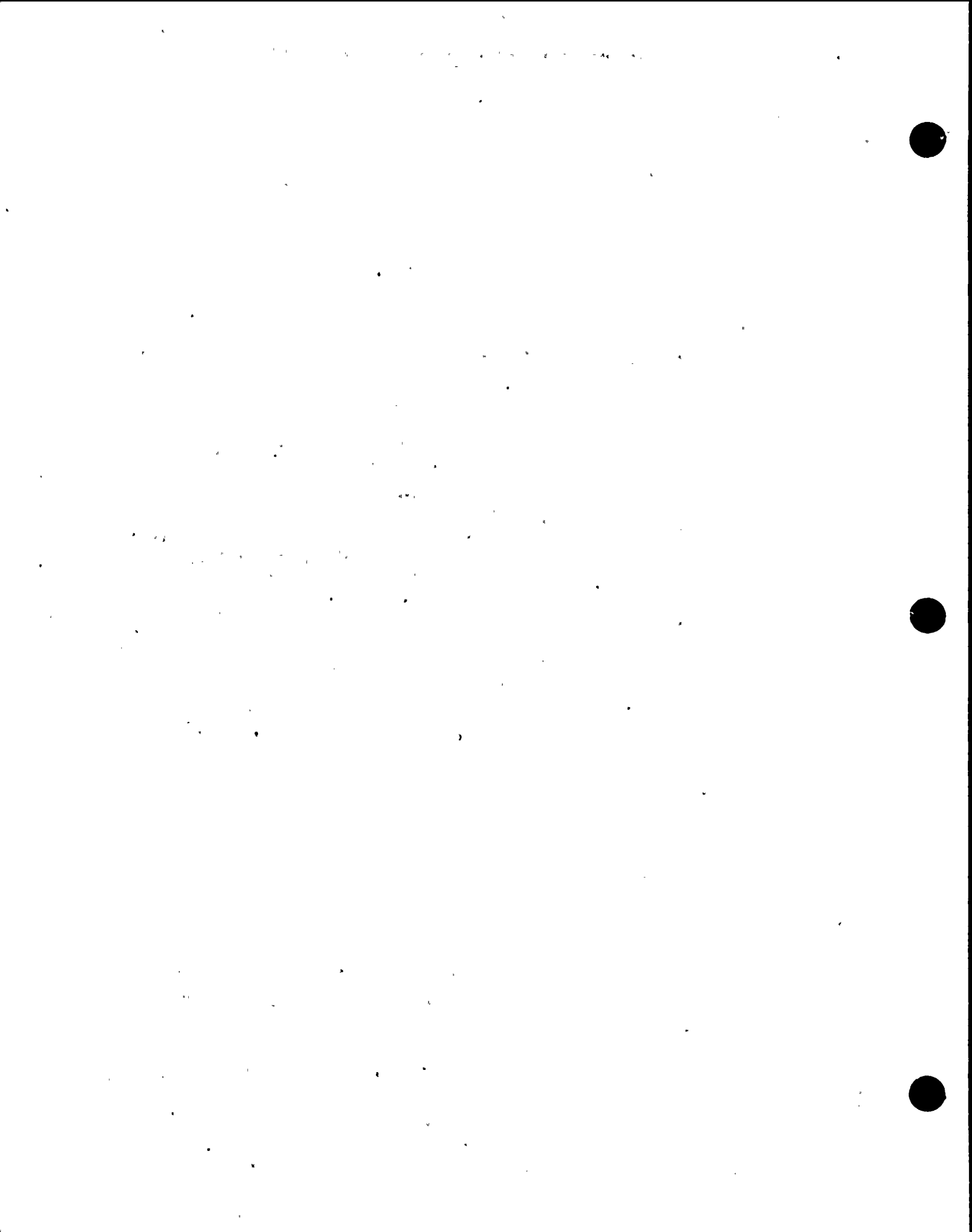


FIGURE 7-1

INTEGRAL ATTACHMENT

NIAGARA MOHAWK POWER CORPORATION
NINE MILE POINT-UNIT 2



**(THIS FIGURE HAS
BEEN DELETED)**

FIGURE 7-2

NIAGARA MOHAWK POWER CORPORATION
NINE MILE POINT-UNIT 2

REVISION

DECEMBER 1984



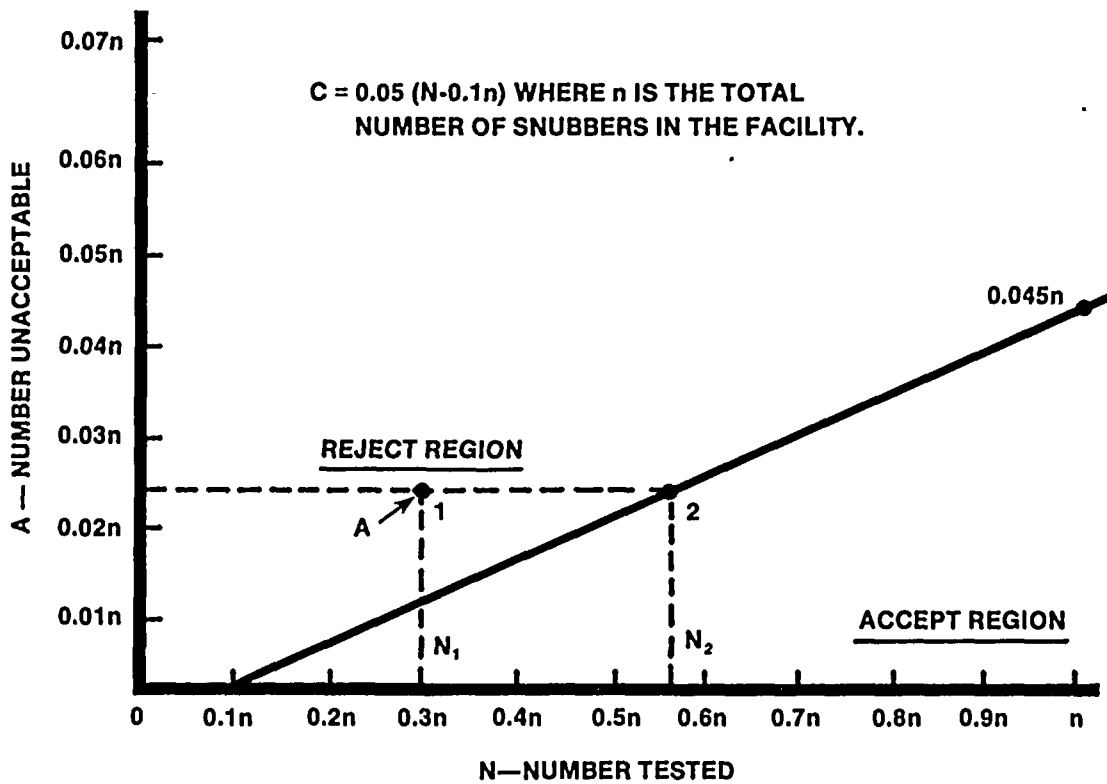
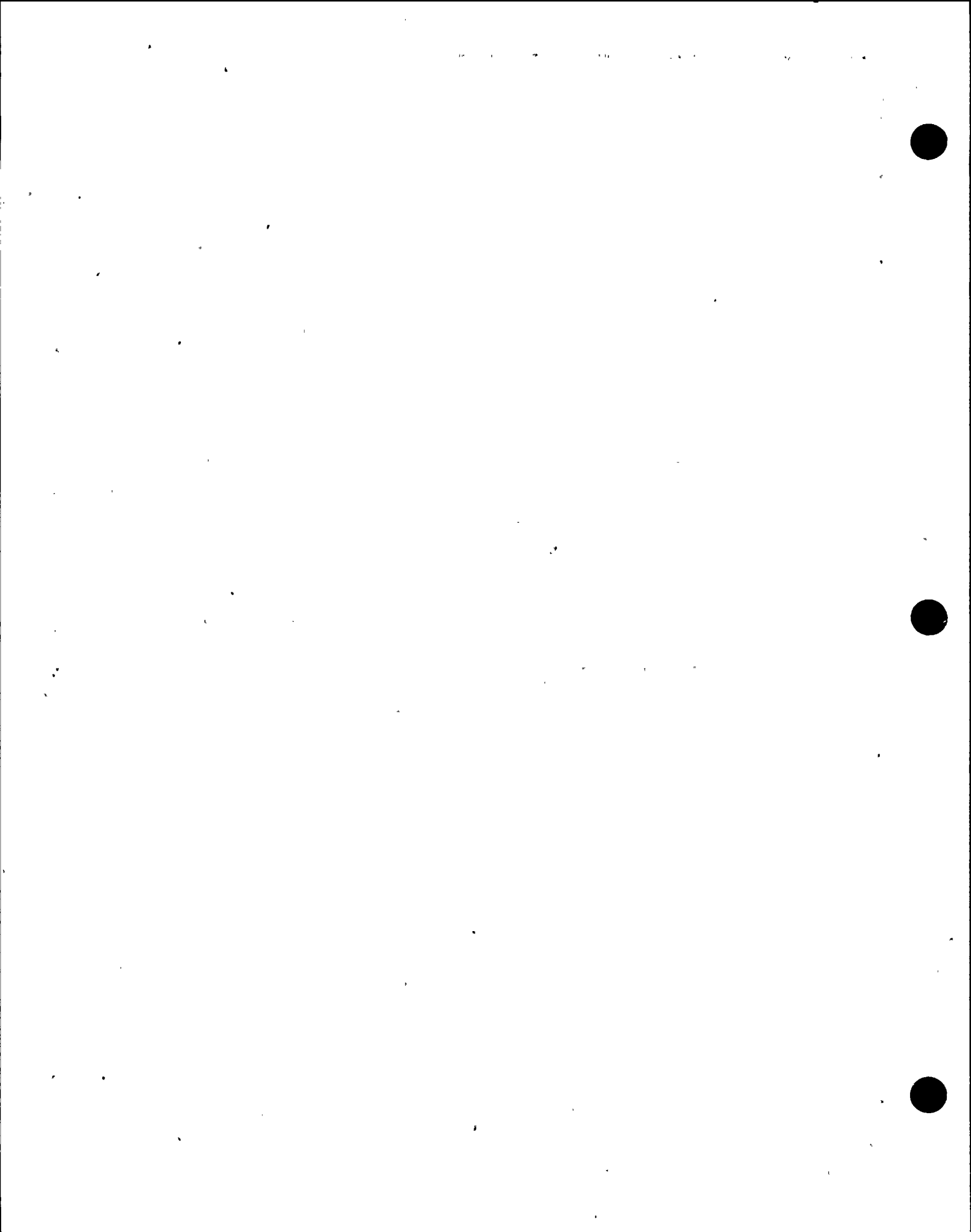


FIGURE 7-2

PLOT FOR ACCEPT-REJECT
OF SNUBBERS

NIAGARA MOHAWK POWER CORPORATION
NINE MILE POINT-UNIT 2



Nine Mile Point Unit 2

SECTION 8

CODE CASES

NMPC reserves the right to use any Code Cases applicable to the Edition and Addenda in use and which have been referenced by Regulatory Guide 1.147, and whose use may be necessary or desirable due to conditions found during the course of examinations. It should be noted that all examinations of stainless steel piping systems shall be performed using procedures, techniques, and personnel which have been qualified to the requirements of the EPRI NDE Center for Detection of IGSCC.

A list of all Code Cases referenced in Regulatory Guide 1.147 actually used during the inspection of Unit 2 will be provided in November of 1985.



Nine Mile Point Unit 2

SECTION 9

REQUESTS FOR RELIEF

9.1 Requests for Relief

At the time of this submittal NMPC has not identified any Requests for Relief. During the course of the Preservice Examination it may become necessary to seek approval from the NRC for Requests for Relief for Unit 2. At such time that Requests for Relief are identified, they will be processed and evaluated and submitted to the NRC for approval.

A list of any Approved Requests for Relief for Unit 2 will be listed in a table in this section.



Nine Mile Point Unit 2

Relief Request No.: RR-IWC-1

RELIEF REQUEST FOR RHR, HPCS, AND
LPCS SYSTEM PUMP CASING WELDS

1. Identification of Components

Components - 2RHS*P1A, P1B, P1C pump casing welds
- 2CSH*P1 pump casing welds
- 2CSL*P1 pump casing welds

See the attached ISI sketches:

004A, 004B, 004C, 010A, 010B, 010C, 088A, 088B, 089A,
089B, 090A, and 090B, which indicate the welds for which
relief is requested.

2. ASME Section XI Requirements

Pump casing welds require a surface examination in
accordance with Table IWC-2500-1, Category C-G, Item
No. C6.10.

3. Basis for Relief

The pump casing welds listed are inaccessible due to the
pump being installed in a concrete pit, which does not
allow access to the pump casing exterior to perform
surface examinations. The pumps would require
disassembly in order to perform the required
examination. Pump disassembly at this stage of
construction is considered impractical and not in the
interest of safety from both a potential pump damage and
disassembly/reassembly error.

In addition, the structural integrity of the pump(s)
pressure boundary(s) has been demonstrated during
fabrication and construction and will undergo
hydrostatic testing as part of ASME Section III final
certification.

4. Inspection Period for Relief Request

Preservice Inspection.

5. Alternate Tests or Examinations

All ASME Section III nondestructive examinations
indicated on pages 3 and 4 of 4 will be used. In



Nine Mile Point Unit 2

RR-IWC-1 (Cont)

addition, the pumps will receive further testing in accordance with ASME Section XI, Article IWP, which further ensures the pumps' structural integrity.

6. Schedule for Implementing Alternate Test

The alternate test will be performed during PSI.

7. Impact to Overall Plant Level of Quality

No impact.

8. Preservice Examination Results

The results of the ASME Section III examinations indicated on pages 3 and 4 of 4 will be included in the Final Summary Report.

9. Radiation Considerations

None.



Nine Mile Point Unit 2

RR-IWC-1 (Cont)

<u>WELD NUMBER</u>	<u>COMPONENT/ WELD NAME</u>	<u>EXAM CAT</u>	<u>ITEM NO.</u>	<u>EXAM REQ</u>	<u>ASME III EXAM METHOD</u>
PW207	2CSH*P1 Item 2.2 to 2.1	C-G	C6.10	Sur	Vol
PW208	2CSH*P1 Item 2.2 to 2.2	C-G	C6.10	Sur	Vol
PW209	2CSH*P1 Item 2.2 to 2.6	C-G	C6.10	Sur	Vol
PW212	2CSH*P1 Item 2.2 to 2.2	C-G	C6.10	Sur	Vol
PW217	2CSH*P1 Item 2.2 Long Weld	C-G	C6.10	Sur	Vol
PW218	2CSH*P1 Item 2.2 Long Weld	C-G	C6.10	Sur	Vol
PW219	2CSH*P1 Item 2.2 Long Weld	C-G	C6.10	Sur	Vol
PW311	2CSL*P1 Item 2.3 to 2.1	C-G	C6.10	Sur	Vol
PW312	2CSL*P1 Item 2.3 to 2.5	C-G	C6.10	Sur	Vol
PW315	2CSI*P1 Item 2.3 Long Weld	C-G	C6.10	Sur	Vol
PW111A	2RHS*P1A Item 2.3 to 2.1	C-G	C6.10	Sur	Vol
PW111B	2RHS*P1B Item 2.3 to 2.1	C-G	C6.10	Sur	Vol
PW111C	2RHS*P1C Item 2.3 to 2.1	C-G	C6.10	Sur	Vol
PW112A	2RHS*P1A Item 2.3 to 2.3	C-G	C6.10	Sur	Vol

Revision

3 of 4

July 1987



Nine Mile Point Unit 2

RR-IWC-1 (Cont)

<u>WELD NUMBER</u>	<u>COMPONENT/ WELD NAME</u>	<u>EXAM CAT</u>	<u>ITEM NO.</u>	<u>EXAM REQ</u>	<u>ASME III EXAM METHOD</u>
PW112B	2RHS*P1B Item 2.3 to 2.3	C-G	C6.10	Sur	Vol
PW112C	2RHS*P1C Item 2.3 to 2.3	C-G	C6.10	Sur	Vol
PW113A	2RHS*P1A Item 2.3 to 2.5	C-G	C6.10	Sur	Vol
PW113B	2RHS*P1B Item 2.3 to 2.5	C-G	C6.10	Sur	Vol
PW113C	2RHS*P1C Item 2.3 to 2.5	C-G	C6.10	Sur	Vol
PW116A	2RHS*P1A Item 2.3 Upper	C-G	C6.10	Sur	Vol
PW116B	2RHS*P1B Item 2.3 Upper	C-G	C6.10	Sur	Vol
PW116C	2RHS*P1C Item 2.3 Upper	C-G	C6.10	Sur	Vol
PW118A	2RHS*P1A Item 2.3 Lower	C-G	C6.10	Sur	Vol
PW118B	2RHS*P1B Item 2.3 Lower	C-G	C6.10	Sur	Vol
PW118C	2RHS*P1C Item 2.3 Lower	C-G	C6.10	Sur	Vol



Nine Mile Point Unit 2

Relief Request No.: RR-IWC-2'

RELIEF REQUEST FOR ASME SECTION III CLASS 2 PIPING
SUBMERGED UNDERWATER

1. Identification of Components

Pages 3 of 5 through 5 of 5 identify certain welds in the CSH, CSL, ICS, and RHS systems classified in accordance with ASME Section XI Examination Category C-F, which are submerged in the suppression pool or otherwise inaccessible.

2. ASME Section XI Requirements

Piping is non-exempt and requires a volumetric and/or surface examination in accordance with Table IWC-2500-1, Category C-F, Item No. C5.11 and/or C5.21.

3. Basis for Relief

Relief is requested due to inaccessibility of the welds located underwater within the suppression pool or otherwise inaccessible.

Structural integrity of those portions of the piping system has been demonstrated during fabrication and erection under ASME Section III. The piping has been designed for submerged conditions and postulated plant loading combinations. Postulated cracks in this piping are not detrimental to the safety function of the systems in which these lines are located.

4. Inspection Period for Relief Request

Preservice Inspection.

5. Alternate Tests or Examinations

These welds received RT examination for ASME III.

6. Schedule for Implementing Alternate Tests

Prior to completion of PSI.

7. Impact to Overall Plant Level of Quality

No impact.



Nine Mile Point Unit 2

RR-IWC-2 (Cont)

8. Preservice Examination Results

ASME Section III RT examination results will be included
in the Final Summary Report. |

9. Radiation Considerations

None.



Nine Mile Point Unit 2

RR-IWC-2 (Cont)

<u>WELD NUMBER</u>	<u>COMPONENT/ WELD NAME</u>	<u>EXAM CAT</u>	<u>ITEM NO.</u>	<u>EXAM REQ</u>
25-05-CSH-FW012	Pipe/Elbow	C-F	C5.11	Sur
25-05-CSH-FW013	Pipe/WNF	C-F	C5.11	Sur
25-05-CSH-FW014	Elbow/Z-12	C-F	C5.11	Sur
25-19-CSH-FW011*	Elbow/Z-13	C-F	C5.11	Sur
25-19-CSH-SW013*	Pipe/Elbow	C-F	C5.11	Sur
26-01-CSL-FW026	Pipe/Elbow	C-F	C5.11	Sur
26-01-CSL-FW027	Pipe/WNF	C-F	C5.11	Sur
26-01-CSL-FW028	Elbow/Z-15	C-F	C5.11	Sur
26-01-CSL-FW035	Pipe/Pipe	C-F	C5.11	Sur
57-08-ICS-FW007*	Pipe/Pene Z-19	C-F	C5.11	Sur
57-08-ICS-FW015*	Pipe/Elbow	C-F	C5.11	Sur
57-08-ICS-FW016*	Pipe/Elbow	C-F	C5.11	Sur
57-08-ICS-SW056	Pipe/Plate	C-F	C5.11	Sur
Diff 1-A*	Pipe/Z-88A	C-F	C5.21	Vol and Sur
Diff 1-B*	Pipe/Pipe	C-F	C5.21	Vol and Sur
Diff 1-C*	Pipe/Pipe	C-F	C5.21	Vol and Sur
Diff 1-D*	Pipe/Pipe	C-F	C5.21	Vol and Sur



Nine Mile Point Unit 2

RR-IWC-2 (Cont)

<u>WELD NUMBER</u>	<u>COMPONENT/ WELD NAME</u>	<u>EXAM CAT</u>	<u>ITEM NO.</u>	<u>EXAM REQ</u>
Diff 1-E	Pipe/Flange	C-F	C5.21	Vol and Sur
Diff 1-M	Pipe/Flange	C-F	C5.21	Vol and Sur
Diff 2-A*	Pipe/Z-88B	C-F	C5.21	Vol and Sur
Diff 2-B*	Pipe/Pipe	C-F	C5.21	Vol and Sur
Diff 2-C*	Pipe/Pipe	C-F	C5.21	Vol and Sur
Diff 2-D*	Pipe/Pipe	C-F	C5.21	Vol and Sur
Diff 2-E	Pipe/Flange	C-F	C5.21	Vol and Sur
Diff 2-M	Pipe/Flange	C-F	C5.21	Vol and Sur
66-08-RHS-FW001	Pipe/Pipe	C-F	C5.11	Sur
66-08-RHS-FW003*	Pipe/Z73	C-F	C5.11	Sur
66-08-RHS-FW011*	Pipe/Elbow	C-F	C5.11	Sur
66-08-RHS-SW018*	Pipe/Elbow	C-F	C5.11	Sur
66-13-RHS-FW023	Pipe/Elbow	C-F	C5.11	Sur
66-13-RHS-FW024	Pipe/WNF	C-F	C5.11	Sur



Nine Mile Point Unit 2

RR-IWC-2 (Cont)

<u>WELD NUMBER</u>	<u>COMPONENT/ WELD NAME</u>	<u>EXAM CAT</u>	<u>ITEM NO.</u>	<u>EXAM REQ</u>
66-13-RHS-FW025	Z5A/Elbow	C-F	C5.11	Sur
66-13-RHS-FW029	Pipe/Pipe	C-F	C5.11	Sur
66-17-RHS-FW010*	Pipe/Z6B	C-F	C5.11	Sur
66-17-RHS-SW016*	Pipe/Elbow	C-F	C5.11	Sur
66-22-RHS-FW021	Pipe/Elbow	C-F	C5.11	Sur
66-22-RHS-FW022	Pipe/WNF	C-F	C5.11	Sur
66-22-RHS-FW023	Pipe/Z5C	C-F	C5.11	Sur
66-22-RHS-FW029	Pipe/Pipe	C-F	C5.11	Sur
66-23-RHS-FW018	Flg/Pipe	C-F	C5.11	Sur
66-23-RHS-FW019	Pipe/Sr Elb	C-F	C5.11	Sur
66-23-RHS-FW020	Elb/Z-5B	C-F	C5.11	Sur
66-23-RHS-FW022	Pipe/Pipe	C-F	C5.11	Sur
66-28-RHS-FW007*	Z-6A/Elbow	C-F	C5.11	Sur
66-28-RHS-SW006*	Elb/Pipe	C-F	C5.11	Sur

*Indicates weld is not submerged, but is otherwise inaccessible..



Nine Mile Point Unit 2

Relief Request No.: RR-IWC-3

RELIEF REQUEST FOR ASME SECTION III, CLASS 2
DIFFUSERS (2RHS*DIFF1 AND DIFF2)
SHELL WELDS

1. Identification of Components

Page 3 of 3 identifies those welds as shown on ISI Isometric Drawing Nos. ISI-66-11 and 66-07 for which relief is requested.

2. ASME Section XI Requirements

Volumetric examination is required in accordance with Table IWC-2500-1, Category C-A, Item No. C1.10.

3. Basis for Relief

Relief is requested due to inaccessibility of welds located underwater within the suppression pool.

Structural integrity of the diffusers has been demonstrated during fabrication and installation under ASME Section III. A through-wall crack in the diffuser is not detrimental to the safety function of the RHS system.

4. Inspection Period for Relief Request

Preservice Inspection.

5. Alternate Tests or Examinations

These welds received ASME Section III RT examination.

6. Schedule for Implementing Alternate Tests

Prior to completion of PSI.

7. Impact to Overall Plant Level of Quality

No impact.

8. Preservice Examination Results

ASME Section III RT examination results will be included in the Final Summary Report.



Nine Mile Point Unit 2

Relief Request No.: RR-IWC-4

RELIEF REQUEST FOR ASME SECTION III, CLASS 2
DIFFUSERS (2RHS*DIFF1 AND DIFF2)
NOZZLE-TO-SHELL WELDS

1. Identification of Components

Page 3 of 3 identifies those welds as shown on ISI Isometric Drawing Nos. ISI-66-11 and 66-07 for which relief is requested.

2. ASME Section XI Requirements

Volumetric and surface examinations are required in accordance with Table IWC-2500-1, Category C-B, Item No. C2.21.

3. Basis for Relief

Relief is requested due to the inaccessibility of welds located underwater within the suppression pool.

Structural integrity of the diffusers has been demonstrated during fabrication and installation under ASME Section III. A through-wall crack in the diffuser is not detrimental to the safety function of the RHS system.

4. Inspection Period for Relief Request

Preservice Inspection.

5. Alternate Tests or Examinations

These welds received ASME Section III RT examination.

6. Schedule for Implementing Alternate Tests

Prior to completion of PSI.

7. Impact to Overall Plant Level of Quality

No impact.

8. Preservice Examination Results

ASME Section III RT examination results will be included in the Final Summary Report.



Nine Mile Point Unit 2

RR-IWC-4 (Cont)

9. Radiation Considerations

None.



Nine Mile Point Unit 2

Relief Request No.: RR-IWC-5

RELIEF REQUEST FOR ASME SECTION III, CLASS 2
PIPING INTEGRAL ATTACHMENTS

1. Identification of Components

Page 3 of 3 identifies piping integral attachment welds.

2. ASME Section XI Requirements

Piping integral attachment welds require a surface examination in accordance with Table IWC-2500-1, Category C-C, Item No. C3.40.

3. Basis for Relief

Relief is requested due to the inaccessibility of the welds, because they are submerged.

Structural integrity of those portions of the piping boundary has been demonstrated during the fabrication and installation under ASME Section III. The piping and the related integral attachments have been designed for submerged conditions and postulated plant loading combinations. Postulated cracks in this piping are not detrimental to the safety function of the CSL system.

4. Inspection Period for Relief Request

Preservice Inspection.

5. Alternate Tests or Examinations

These welds received ASME Section III surface examination.

6. Schedule for Implementing Alternate Tests

Prior to completion of PSI.

7. Impact to Overall Plant Level of Quality

No impact.

8. Preservice Examination Results

ASME Section III surface examination results will be included in the Final Summary Report.



Nine Mile Point Unit 2

Relief Request No.: RR-IWC-6

RELIEF REQUEST FOR RHR,
HPCS, AND LPCS SYSTEM (ASME CLASS 2)
PUMP INTEGRAL ATTACHMENTS

1. Identification of Components

Pages 3 of 5 through 5 of 5 list pump integral attachments in the CSH, CSL, and RHS pumps classified in accordance with ASME Section XI Examination Category C-C. Refer to the pump drawings with Relief Request RR-IWC-1 which identifies the pump weld numbers.

2. ASME Section XI Requirements

Pump integral attachments require a surface examination in accordance with Table IWC-2500-1, Category C-C, Item No. C3.70.

3. Basis for Relief

The pump integral attachments are inaccessible due to the pump being installed in a concrete pit, which does not allow access to the pump casing to perform surface examinations. The pumps would require disassembly to perform the required examination. Pump disassembly at this stage of construction is considered impractical and not in the interest of safety from both a potential pump damage and disassembly/reassembly error.

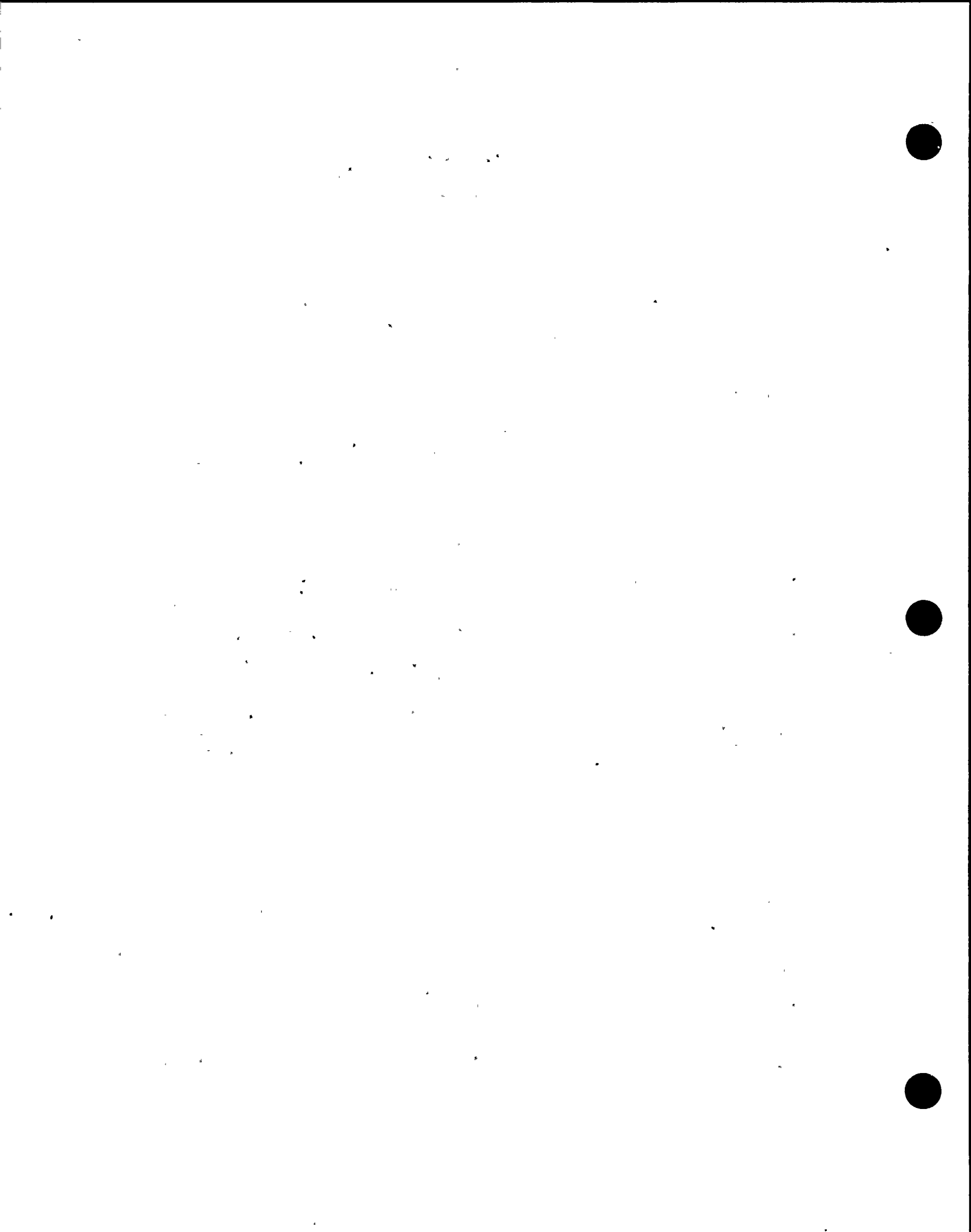
In addition, the structural integrity of the pump(s) pressure boundary(s) has been demonstrated during fabrication and construction and will undergo hydrostatic testing as part of the ASME Section III final certification.

4. Inspection Period for Relief Request

Preservice Inspection.

5. Alternate Tests or Examinations

All ASME Section III nondestructive examinations indicated on pages 3, 4 and 5 of 5 will be used. In addition, the pumps will receive further testing in accordance with ASME Section XI, Article IWP, which further ensures the pumps' structural integrity.



Nine Mile Point Unit 2

RR-IWC-6 (Cont)

6. Schedule for Implementing Alternate Test

The alternate test will be performed during PSI.

7. Impact to Overall Plant Level of Quality

No impact.

8. Preservice Examination Results

The results of the ASME Section III examinations indicated on pages 3, 4, and 5 of 5 will be included in the Final Summary Report.

9. Radiation Considerations

None.



Nine Mile Point Unit 2

RR-IWC-6 (Cont)

<u>Weld Number</u>	<u>Component/ Weld Name</u>	<u>Exam Cat.</u>	<u>Item No.</u>	<u>Exam Req.</u>	<u>ASME III Exam Method</u>
PW202	2CSH*P1 Item 1.14 to 1.7	C-C	C3.70	Sur	Sur
PW211	2CSH*P1 Item 1.14 to 1.2	C-C	C3.70	Sur	Sur
PW220	2CSH*P1 Item 2.5 to 2.2	C-C	C3.70	Sur	Sur
PW221	2CSH*P1 Item 2.5 to 2.2	C-C	C3.70	Sur	Sur
PW222	2CSH*P1 Item 2.7 to 2.2	C-C	C3.70	Sur	Sur
PW223	2CSH*P1 Item 2.7 to 2.2	C-C	C3.70	Sur	Sur
PW224	2CSH*P1 Item 2.4 to 2.2	C-C	C3.70	Sur	Sur
PW225	2CSH*P1 Item 2.4 to 2.2	C-C	C3.70	Sur	Sur
PW226	2CSH*P1 Item 2.3 to 2.2	C-C	C3.70	Sur	Sur
PW227	2CSH*P1 Item 2.3 to 2.2	C-C	C3.70	Sur	Sur
PW229	2CSH*P1 Item 1.9 to 1.7	C-C	C3.70	Sur	Sur
PW230	2CSH*P1 Item 1.9 to 1.7	C-C	C3.70	Sur	Sur
PW307	2CSL*P1 Item 1.15 to 1.2	C-C	C3.70	Sur	Sur
PW319	2CSL*P1 Item 2.2 to 2.5	C-C	C3.70	Sur	Sur



Nine Mile Point Unit 2

RR-IWC-6 (Cont)

<u>Weld Number</u>	<u>Component/ Weld Name</u>	<u>Exam Cat</u>	<u>Item No.</u>	<u>Exam Req</u>	<u>ASME III Exam Method</u>
PW323	2CSL*P1 Item 2.4 to 2.3	C-C	C3.70	Sur	Sur
PW105A	2RHS*P1A Item 1.15 to 1.9	C-C	C3.70	Sur	Sur
PW105B	2RHS*P1B Item 1.15 to 1.9	C-C.	C3.70	Sur	Sur
PW105C	2RHS*P1C Item 1.15 to 1.9	C-C	C3.70	Sur	Sur
PW107A	2RHS*P1A Item 1.15 to 1.2	C-C	C3.70	Sur	Sur
PW107B	2RHS*P1B Item 1.15 to 1.2	C-C	C3.70	Sur	Sur
PW107C	2RHS*P1C Item 1.15 to 1.2	C-C	C3.70	Sur	Sur
PW121A	2RHS*P1A Item 2.2 to 2.5	C-C	C3.70	Sur	Sur
PW121B	2RHS*P1B Item 2.2 to 2.5	C-C	C3.70	Sur	Sur
PW121C	2RHS*P1C Item 2.2 to 2.5	C-C	C3.70	Sur	Sur
PW125A	2RHS*P1A Item 1.13 to 1.1	C-C	C3.70	Sur	Sur
PW125B	2RHS*P1B Item 1.13 to 1.1	C-C	C3.70	Sur	Sur
PW125C	2RHS*P1C Item 1.13 to 1.1	C-C	C3.70	Sur	Sur
PW126A	2RHS*P1A Item 1.13 to 1.1	C-C	C3.70	Sur	Sur

Revision

4 of 5

July 1987



Nine Mile Point Unit 2

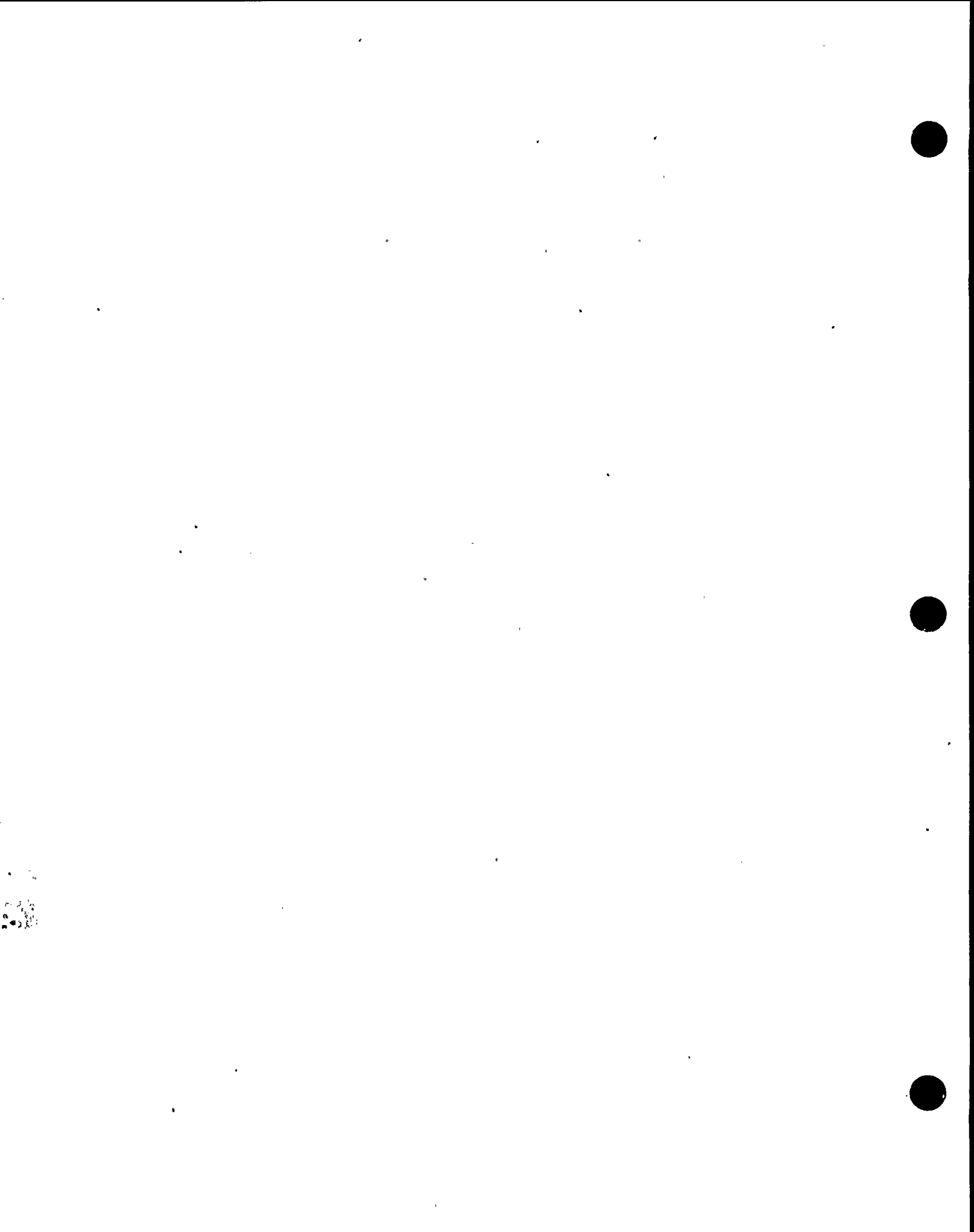
SECTION 10

PROCEDURES FOR INSERVICE INSPECTION AND INSERVICE TESTING

10.1 Inservice Inspection and Testing Procedures

All approved ISI and IST procedures, including hydrostatic and preservice tests which are used for Unit 2, will be tabulated in this section when they become available.

These procedures will be made available for review upon request.



Nine Mile Point Unit 2

SECTION 11

PIPING SYSTEM ISOMETRICS

11.1 Piping Isometric Drawings

A tabulation of piping isometric drawings for systems is covered by the preservice plan listed for each exempt or nonexempt item tabulated in Appendices A, B, and C. The isometric drawings will be made available upon request.



Nine Mile Point Unit 2

SECTION 12

COMPONENT DETAIL DRAWINGS

12.1 Component Detail Drawings

A tabulation of component detail drawings covered by the preservice inspection plan is listed for each nonexempt item as indicated in Appendices A, B, C, and E.

The drawings will be made available upon request.



NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/03/84	PRESERVICE EXAMINATIONS - WELDS			PAGE 1		
SELECTIONS - SORT: BY SYS	CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL	
WELD NO./COMPONENT	25-09-CSH-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-4-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-10-CSH-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-46-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.50 SOL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-15-1	EXAM CAT		SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-10-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-15-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-10-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-15-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-10-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84	PRESERVICE EXAMINATIONS - WELDS			PAGE 2		
SELECTIONS - SORT: BY SYS	CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL	
WELD NO./COMPONENT	25-10-CSH-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 3

SELECTIONS - SORT: BY SYS

CODE CLASS: 1 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	25-10-CSH-FW400	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-170-104	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-170-104	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	25-10-CSH-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-15-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-152	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 4	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	25-10-CSH-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-152	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-010-27-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	25-10-CSH-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-010-27-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV-NOZ	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-10-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1050	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 5
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-015-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2CSH*HGVI20	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-152	SCH/WALL THICK.	/1.125	VT-2	SCAFFOLD REOD.	
ISO DRAWING	25-10-H	MATERIAL	GR7/GR-2H	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8 STUDS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1390	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-015-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2CSH*AOVI08	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CS/PL	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.360-170-104	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	25-10-H	MATERIAL	A574/A105	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1330	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-004-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2CSH*NOVI07	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.330-001-052	SCH/WALL THICK.	/1.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	25-9-J	MATERIAL	GRB7/GR2H	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 20 STUDS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	26-05-CSL-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.380-170-098	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1257	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	170		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 6
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	26-05-CSL-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-4-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ZIG	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	

WELD NO./COMPONENT	26-05-CSL-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-17-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ZIG/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 7
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	26-05-CSL-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-17-I	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.588	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1427	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-05-CSL-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	26-05-CSL-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-010-13-I	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	26-05-CSL-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	26-05-CSL-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	26-05-CSL-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RON DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 8
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	26-05-CSL-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	26-05-CSL-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	26-05-CSL-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-010-13-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-350-T70-098	SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1000	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	26-05-CSL-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IW81220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-010-13-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-F#201	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IW81220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-010-13-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	0.75 SOL/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-FW202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IW81220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-010-13-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 9
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	26-05-CSL-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y INDI220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-17-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SCL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT I302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-004-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL*HCV117	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.4-4 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-052-072	SCH/WAL THICK.	/1.125	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-5-H	MATERIAL	GR7/GR-2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 5 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT I303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-017-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL*MOV104	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.4-4 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-038	SCH/WAL THICK.	/1.125	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-5-H	MATERIAL	GR7/GR-2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 12 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT I391	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-004-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL*AOV101	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CS/PL	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.380-170-098	SCH/WAL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-5-H	MATERIAL	A574/A105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT I304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2DER-002-007-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2DER*MOVI28	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-305	SCH/WAL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	DER7-A-0	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT I305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2DER-002-007-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2DER*MOVI29	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-305	SCH/WAL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	DER7-A-0	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 10

SELECTIONS - SORT: BY SYS

CODE CLASS: 1 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	DER-07A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2DER-002-7-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED.
ISO DRAWING	07-A	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-385A
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	DER-07A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2DER-002-7-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED.
ISO DRAWING	07-A	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-385A
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	DER-07A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2DER-002-7-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED.
ISO DRAWING	07-A	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-385A
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-13-FWS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/MOV-21A	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	5-321-122-075	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	2203	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	425			REMARKS
WELD NO./COMPONENT	47-13-FWS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	MV21A/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	5-321-122-075	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	425			REMARKS
WELD NO./COMPONENT	47-13-FWS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	FTG1A/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	425			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 11
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-13-FWS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-50-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	47-13-FWS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ADV23A	ITEM NUMBER	B911	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-170-089	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=I
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	425			REMARKS

WELD NO./COMPONENT	47-13-FWS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ADV23A/PIPE	ITEM NUMBER	B911	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-170-089	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=I
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-13-FWS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-50-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	47-13-FWS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-50-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	47-13-FWS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/2-4A	ITEM NUMBER	B911	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=I
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 12
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-13-FWS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-024-31-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	Z-4A/4VIZA	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.350-170-092	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-13-FWS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-024-31-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	4VIZA/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-170-092	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-13-FWS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-024-31-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	425		REMARKS	
WELD NO./COMPONENT	47-13-FWS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB1220(BT11)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-024-31-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75" SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-13-P	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	47-13-FWS-FW308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-024-31-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17JA	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-13-P	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-13-FWS-FW309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-024-31-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17JA	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-13-P	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 13
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 8Z-17JA	SCH/WALL THICK.	140 /1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG) 2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 8Z-17JA	SCH/WALL THICK.	140 /1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG) 2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 8Z-17JA	SCH/WALL THICK.	140 /1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG) 2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 8Z-17JA	SCH/WALL THICK.	140 /1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG) 2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 8Z-17JA	SCH/WALL THICK.	140 /1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG) 2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 8Z-17JA	SCH/WALL THICK.	140 /1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG) 2200	OPER. PRESS(P SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 14
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-31-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/#HCV54A	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5-321-175-062	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 2200	OPER. PRESS(PSIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-61-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME #HCV54A/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5-321-175-062	SCH/WALL THICK.	80 /1.219	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-61-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5-321-175-062	SCH/WALL THICK.	80 /1.219	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-61-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME ELBOW/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5-321-175-062	SCH/WALL THICK.	80 /1.219	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-61-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/12.0 SWL	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5-321-175-062	SCH/WALL THICK.	80 /1.219	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-61-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/REG	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5-321-175-062	SCH/WALL THICK.	80 /1.219	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-13-P	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 15
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-13-FWS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-50-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/3FTGIA	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	01.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	425			REMARKS

WELD NO./COMPONENT	47-13-FWS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-31-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-13-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	VALVE BOLT 1306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-031-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS/HCV54A	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	PL	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-175-05Z	SCH/WALL THICK.	/1.125	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	GR2	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 4 PLUGS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-050-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS/MOV2IA	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-175-075	SCH/WALL THICK.	/1.125	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 16 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1310	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-031-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS/V12A	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CS	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.360-170-09Z	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	A574	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1311	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-031-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS/V12B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CS	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.360-170-09Z	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	47-13-P	MATERIAL	A574	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 16
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1392	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-024-050-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS-AOV23A	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CS/PL	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5-350-170-089	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-13-P	MATERIAL	A574/A105	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	47-14-FWS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-018-36-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	REDUCER/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-018-36-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/12.0 SWL	ITEM NUMBER	B9.31	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-018-36-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-018-36-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-018-36-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 17
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-012-53-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME RED/PIPE	ITEM NUMBER	89-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING 47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-012-53-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/PIPE	ITEM NUMBER	89-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING 47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-012-53-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/ELBOW	ITEM NUMBER	89-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING 47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-012-53-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME ELBOW/PIPE	ITEM NUMBER	89-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE FWS	EXEMPTIONS	Y (WB1220(B) (1))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER 2FWS-012-53-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME PIPE/CPL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	
ISO DRAWING 47-14-G	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)	OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-012-53-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/ELBOW	ITEM NUMBER	89-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING 47-14-G	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG) 1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 18
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-14-FWS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B97II	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-14-FWS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B97II	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-14-FWS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-14-FWS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-14-FWS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-14-FWS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 19
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-14-FWS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-14-FWS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-53-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17HD	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-14-G	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1312	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-053-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS*VI6A	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-14-G	MATERIAL	GR8/GR8.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1318	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-053-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS*VI8A	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-14-G	MATERIAL	GR8/GR8.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 20

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	47-15-FWS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SWL/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA-106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA-106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA-106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 21
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-15-FWS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-15-FWS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-15-FWS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-15-FWS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-15-FWS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-15-FWS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 22
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-15-FWS-FW308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISJ DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FW309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-52-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JG	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISJ DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SWG/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JG	SCH/WALL THICK.	80 /0.588	VT-2	SCAFFOLD REED.	N
ISJ DRAWING	47-15-E	MATERIAL	SA-106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JG	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISJ DRAWING	47-15-E	MATERIAL	SA106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JG	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISJ DRAWING	47-15-E	MATERIAL	SA-106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FW310	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JL	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISJ DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 23
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-15-FWS-FW311	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17JL	SCH/WALL THICK.	70.000	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-15-FWS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-15-E	MATERIAL	SA-106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-15-FWS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB-2500-I	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-K-1	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17JP	SCH/WALL THICK.	70.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-15-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS (NOTE 3)
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-15-FWS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB-2500-I	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-K-1	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17JP	SCH/WALL THICK.	70.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-15-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS (NOTE 3)
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-15-FWS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWA1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-34-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.
ISO DRAWING	47-15-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	47-15-FWS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-15-E	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 24	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	47-15-FWS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA-106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA-106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FWXX1	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17JL	SCH/WALL THICK.	1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FWXX2	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17JL	SCH/WALL THICK.	1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-15-FWS-FWXX3	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17JN	SCH/WALL THICK.	1.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-15-E	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 25
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-15-FWS-FWXX4	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JN	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-15-E	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FWXX5	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JQ	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-15-E	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FWXX6	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JQ	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-15-E	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-15-FWS-FWXX7	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-34-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-17JQ	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-15-E	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1313	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-052-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS&VI6B	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	47-15-E	MATERIAL	GR8/GR8.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1314	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-034-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS&VI6C	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	47-15-E	MATERIAL	GR8/GR8.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 26
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1319	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-052-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS*VI8D	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-15-E	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1320	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-034-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS*VI8C	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-15-E	MATERIAL	GR9/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1321	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-054-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS*VI8D	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-15-E	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	47-16-FWS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-51-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/*MOV21D	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-321-122-075	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2207	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER.TEMP.(OF)	425			REMARKS

WELD NO./COMPONENT	47-16-FWS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-51-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	*MOV21B/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-321-122-075	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER.TEMP.(OF)	425			REMARKS

WELD NO./COMPONENT	47-16-FWS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-51-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/*T01D	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-321-122-075	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER.TEMP.(OF)	425			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 27

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-S1-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME #FTG18/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-16-S	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P.SIG) 2200	OPER. PRESS(P.SIG)	1092	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	425		REMARKS	
WELD NO./COMPONENT 47-16-FWS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	NA
SYSTEM CODE FWS	EXEMPTIONS	Y IWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER 2FWS-024-S1-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	
ISO DRAWING 47-16-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	OPER. PRESS(P.SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)	OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT 47-16-FWS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-S1-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME PIPE/#A0V238	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5.360-170-091	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-16-S	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P.SIG) 2200	OPER. PRESS(P.SIG)	1092	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	425		REMARKS	
WELD NO./COMPONENT 47-16-FWS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE FWS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER 2FWS-024-S1-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME #A0V238/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING 5.360-170-091	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING 47-16-S	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P.SIG) 2200	OPER. PRESS(P.SIG)	1092	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF) 450	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT 47-16-FWS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE FWS	EXEMPTIONS	Y IWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER 2FWS-024-S1-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	
ISO DRAWING 47-16-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	OPER. PRESS(P.SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)	OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT 47-16-FWS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE FWS	EXEMPTIONS	Y IWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER 2FWS-024-S1-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD. 10.1-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	SCH/WALL THICK.	140 /2.062	VT-2	SCAFFOLD REOD.	
ISO DRAWING 47-16-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	OPER. PRESS(P.SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)	OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 28
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-16-FWS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-51-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z-4B	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-4B/AVI2B	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-360-170-092	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	AVI2B/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-360-170-092	SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y TWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	140 /2.062	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-16-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 29	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	47-16-FWS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KT	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KT	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KT	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KT	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KT	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KT	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 30
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-16-FWS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KI	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17KI	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-32-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/HVCS48	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	S-321-175-062	SCH/WALL THICK.	140/2.062	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1092	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	HVCS48/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	S-321-175-062	SCH/WALL THICK.	80/1.219	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	450	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80/1.219	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-16-FWS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80/1.219	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 31
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-16-FWS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/12.0 SWL	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.219	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-024-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.219	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-16-FWS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-018-35-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.219	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-16-S	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-032-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS*HCV54B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-175-062	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-16-S	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 24 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-051-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS*MOV21B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-175-075	SCH/WALL THICK.	/1.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-16-S	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 16 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1393	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-024-051-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2FWS*AOV23B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CS/PL	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-360-170-091	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	47-16-S	MATERIAL	A574/A105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 32

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-17-FWS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-018-35-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-018-35-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/12.0 SWL	ITEM NUMBER	B9-31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-17-D	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-018-35-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-018-35-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-018-35-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 33
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-17-FWS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
HANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
HANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
HANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
HANUF. DRAWING		SCH/WALL THICK.	80 /1.125	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-17-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
HANUF. DRAWING		SCH/WALL THICK.	80 /1.125	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-17-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-17-FWS-FW308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
HANUF. DRAWING		SCH/WALL THICK.	80 /1.125	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-17-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 34

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	47-17-FWS-FW309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JU	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-17-D	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-17-FWS-FW310	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JU	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-17-D	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-17-FWS-FW312	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JU	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-17-D	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-17-FWS-FW313	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JU	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	47-17-D	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-17-FWS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y 1WB1220(8)(11	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-54-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	82-17JU	SCH/WALL THICK.	80 70.688	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-17-D	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	47-17-FWS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	82-17JU	SCH/WALL THICK.	80 70.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-17-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 35
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-17-FWS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-17-0	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-17-FWS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-54-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/REACTOR	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-17-0	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1315	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-054-1	EXAM CAT	8-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS&VI60	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5-322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	47-17-0	MATERIAL	GR8/GR8.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	47-18-FWS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SWT/PIPE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-18-0	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-18-FWS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-18-0	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	47-18-FWS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	8-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	47-18-0	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 36
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-18-FWS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-37-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/CPL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 70.688	VT-2		SCAFFOLD REED.
ISO DRAWING	47-18-D	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	47-18-FWS-FW318	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17KZ	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-13-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR-2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-18-FWS-FW319	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17KZ	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-19-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR-2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-18-FWS-FW320	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17KZ	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR-2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-18-FWS-FW321	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17KZ	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR-2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	47-18-FWS-FW322	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17KZ	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR-2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 37
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-18-FWS-FW323	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-I7KZ	SCH/WALL THICK.	7/1.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW324	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-I7KZ	SCH/WALL THICK.	7/1.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW325	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-I7KZ	SCH/WALL THICK.	7/1.125	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-I7KZ	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-I7KZ	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-37-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-I7KZ	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 38

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	47-18-FWS-FW004	EXAM CODE	1960/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SWC/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW328	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17LD	SCH/WALL THICK.	82 /1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW329	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17LD	SCH/WALL THICK.	82 /1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW330	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-17LD	SCH/WALL THICK.	82 /1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 39
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	47-18-FWS-FW331	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17LD	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW326	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17LF	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA515 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW327	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17LF	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA515 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW316	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17LE	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW317	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-17LE	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	47-18-D	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 40	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	47-18-FWS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	Y TWB1220(F)(T)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2FWS-012-33-1	EXAM CAT	J-J	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/CPL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	47-18-FWS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17LG	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17LG	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	47-18-FWS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1300	OPER. PRESS(PSIG)	1069	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 41	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	47-18-FWS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	7/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-18-FWS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	7/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-18-D	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-18-FWS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-18-FWS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	47-18-FWS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2FWS-012-33-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-17LH	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	47-18-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1300	OPER. PRESS(P SIG)	1069	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1316	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-037-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS-V16E	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-18-D	MATERIAL	GR8/GR8.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 42
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1317	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-033-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS*VI6F	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-18-D	MATERIAL	GR8/GRB.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2' STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1322	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-037-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS*VI8E	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-18-D	MATERIAL	GR8/GRB.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2' STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1323	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FWS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2FWS-012-033-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2FWS*VI8F	ITEM NUMBER	87.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-6 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	47-18-D	MATERIAL	GR8/GRB.6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2' STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	57-07-ICS-Fw024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-006-33-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/WNF	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-07-	MATERIAL	SA106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	57-07-ICS-Fw002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-006-60-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	57-07-ICS-VIw01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-006-60-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER	89.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4	REMARKS #AOVIS6; DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 43	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	57-07-ICS-V0W01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 70.432	VT-2		SCAFFOLD REOD. N
ISD DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS #ADV1567 DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-170-100	SCH/WALL THICK.	80 70.432	VT-2		SCAFFOLD REOD. N
ISD DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-170-100	SCH/WALL THICK.	80 70.432	VT-2		SCAFFOLD REOD. N
ISD DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-60-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	57-07-ICS-FW200	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-60-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	57-07-ICS-FW201	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-60-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS		PAGE 44		
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	57-07-ICS-FW202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ICS-006-60-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	57-07-ICS-FW203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ICS-006-60-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	57-07-ICS-FW204	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ICS-006-60-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	57-07-ICS-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-60-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 45
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-07-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	57-07-ICS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	57-07-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	57-07-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	57-07-ICS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	57-07-ICS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 46

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	57-07-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 47
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-07-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB1220(B) (I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-67-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 48
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-07-ICS-SW036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	57-07-ICS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 49
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXANCODE: ALL

WELD NO./COMPONENT	57-07-ICS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-SW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-SW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-SW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/78 PRESERVICE EXAMINATIONS - WELDS PAGE 50
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-07-ICS-FW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB122Q(B)(II)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ICS-006-67-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	57-07-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	57-07-ICS-SW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-67-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.350-170-102	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.350-170-102	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	57-07-ICS-SW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2ICS-006-33-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-07-M	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 51
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-09-ICS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-321-122-089	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-321-122-089	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ICS-010-70-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	5-321-122-089	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	57-09-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-321-122-089	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-321-122-089	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y TWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ICS-010-70-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	5-321-122-089	SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12703784 PRESERVICE EXAMINATIONS - WELDS PAGE 52
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-09-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER	B9.32	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	
WELD NO./COMPONENT	57-09-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	
WELD NO./COMPONENT	57-09-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	
WELD NO./COMPONENT	57-09-ICS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	
WELD NO./COMPONENT	57-09-ICS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 HCP	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	57-09-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	21CS-010-70-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 HCP	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 53
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-09-ICS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	57-09-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	57-09-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	57-09-ICS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	57-09-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	57-09-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	21CS-010-70-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 54
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	57-09-ICS-SW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	CTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IMB1220(B)IT	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ICS-010-70-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/HCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 70.594	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	57-09-ICS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IMB1220(B)IT	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ICS-010-70-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/HCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	57-09-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

WELD NO./COMPONENT	57-09-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2ICS-010-70-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/SWC	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 55	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	VALVE BOLT 1324	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-060-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	21CS*MOV126	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-074	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-7-K	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 6 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1326	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-060-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	21CS*VI05	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-7-K	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1327	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-060-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	21CS*VI06	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-7-K	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1328	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-033-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	21CS*VI85	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-7-K	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1329	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-006-033-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	21CS*VI86	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-7-K	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1325	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	21CS-010-070-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	21CS*MOV129	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	57-9-F	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 56
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	ISC-1018-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-21-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	101-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301FB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	ISC-1018-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-21-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	101-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301FB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	ISC-102A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-22-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	102-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301FA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	ISC-102A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-22-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	102-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301FA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	ISC-102A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-22-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	102-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301FA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	ISC-102A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-23-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	102-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301FA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 57
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	ISC-102A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-23-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	102-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IFA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	ISC-102A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-23-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	102-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IFA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	ISC-105A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-26-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	ISC-105A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-26-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	ISC-105A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-26-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	ISC-105A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-I220(B)(2)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2ISC-001-26-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

ROW DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 58
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	ISC-105A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-T220(B)(2)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ISC-001-26-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REED.	
ISO DRAWING	105-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EW	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	ISC-105A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-T220(B)(2)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ISC-001-25-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NI4D/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REED.	
ISO DRAWING	105-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EW	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	ISC-105A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-T220(B)(2)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ISC-001-25-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REED.	
ISO DRAWING	105-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EW	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	ISC-105A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWB-T220(B)(2)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2ISC-001-25-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REED.	
ISO DRAWING	105-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EW	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	01-13-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	RPV NOZ/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-13-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 59
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-13-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-13-G	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-13-G	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-13-G	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 60
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-13-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-13-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-13-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-13-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-13-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FE-11A/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-13-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-13-MSS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CSW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 61
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-13-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	8CW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PHYV6A	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PHYV6A/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z-1A	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW400	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-1A	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 62
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-13-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-1A/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW 7/1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW 7/1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS

WELD NO./COMPONENT	01-13-MSS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y TWB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-026-152-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW 7/1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-13-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	01-13-MSS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PHV7A	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-180-018	SCH/WALL THICK.	SPW 7/1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS

WELD NO./COMPONENT	B1	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PHV7A/RED	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-180-018	SCH/WALL THICK.	SPW 7/1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-13-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS

WELD NO./COMPONENT	PIPE BOLT 1904	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	7/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS 8-IN. NOZZLE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 63
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	PIPE BOLT 1905	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-G-2	SURF.	Y	
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	Y	
MANUF. DRAWING		SCH/WALL THICK.	/1.750	VT-2		
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS 8-IN. NOZZLE REMARKS

WELD NO./COMPONENT	PIPE BOLT 1906	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-G-2	SURF.	Y	
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1		
MANUF. DRAWING		SCH/WALL THICK.	/1.750	VT-2		
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS 8-IN. NOZZLE REMARKS

WELD NO./COMPONENT	PIPE BOLT 1907	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-G-2	SURF.	Y	
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1		
MANUF. DRAWING		SCH/WALL THICK.	/1.750	VT-2		
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS 8-IN. NOZZLE REMARKS

WELD NO./COMPONENT	VALVE BOLT 1331	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-G-2	SURF.	Y	
COMPONENT/WELD NAME	2MSS*HYV6A	ITEM NUMBER	B7.70	VIS.	Y	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1	Y	
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	/LTR	VT-2		
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS LTR REMARKS

WELD NO./COMPONENT	VALVE BOLT 1332	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-G-2	SURF.	Y	
COMPONENT/WELD NAME	2MSS*HYV6B	ITEM NUMBER	B7.70	VIS.	Y	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1	Y	
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	/LTR	VT-2		
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS LTR REMARKS

WELD NO./COMPONENT	VALVE BOLT 1335	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	
LINE NUMBER	2MSS-026-152-1	EXAM CAT	B-G-2	SURF.	Y	
COMPONENT/WELD NAME	2MSS*HYV7A	ITEM NUMBER	B7.70	VIS.	Y	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1	Y	
MANUF. DRAWING	5.360-180-018	SCH/WALL THICK.	/LTR	VT-2		
ISO DRAWING	01-13-G	MATERIAL	LTR	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS LTR REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 64	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-13-MSS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW316	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA515 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS		PAGE 65		
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-13-MSS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW310	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 66
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-13-MSS-FW311	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DS	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW312	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DQ	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW313	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DQ	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW314	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DQ	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW315	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2DQ	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=?
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW317	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SA515 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 67
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-13-MSS-FW318	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW319	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW320	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW321	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW322	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-13-MSS-FW323	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-43-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-13-J	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 68
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FE-IIB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FEIIB/ELBOW	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/2" SO	ITEM NUMBER	B9-32	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	954	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/HYV08	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 69

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	*HYV6B/PIPE	ITEM NUMBER	B9711	VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	SPW/1.266	VT-2	
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=2
					REMARKS
WELD NO./COMPONENT	01-14-MSS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9711	VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=2
					REMARKS
WELD NO./COMPONENT	01-14-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/Z-1B	ITEM NUMBER	B9711	VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=2
					REMARKS
WELD NO./COMPONENT	01-14-MSS-FW400	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	Z-1B	ITEM NUMBER	B9711	VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
					REMARKS
WELD NO./COMPONENT	01-14-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2MSS-026-151-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	Z-1B/PIPE	ITEM NUMBER	B9711	VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS DR=1
					REMARKS
WELD NO./COMPONENT	01-14-MSS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y-1WB1220(B)(11)	VOL.	N
LINE NUMBER	2MSS-026-151-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/O.75 SOL	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	
ISO DRAWING	01-14-L	MATERIAL		VT-3	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=1
					REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 70

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-151-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-151-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RHV7B	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	A1	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-151-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RHV7B/RED	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	A2	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-154-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RHV7C/RED	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	954	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV NOZ/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 71
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/10.0 SWL	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 72
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-14-L	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-14-L	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-14-L	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-14-L	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-14-L	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-14-MSS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-14-L	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 73
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	PIPE BOLT 1908	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1909	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1910	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1911	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1912	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1333	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-154-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2MSS-HYVOC	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	7LTR	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS LTR	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 74
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1336	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2MSS-026-151-1	EXAM CAT	B-G-2	SURF.	Y	N/A
COMPONENT/WELD NAME	2MSS*HYV7B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-350-180-018	SCH/WALL THICK.	/LTR	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS LTR
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1337	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2MSS-026-154-1	EXAM CAT	B-G-2	SURF.	Y	N/A
COMPONENT/WELD NAME	2MSS*HYV7C	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-360-180-018	SCH/WALL THICK.	/LTR	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-L	MATERIAL	LTR	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS LTR
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	01-14-MSS-FW320	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2ED	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20T	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW312	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20U	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW324	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 75
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-FW316	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DY	SCH/WALL THICK.		VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-14-N	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-14-MSS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DZ	SCH/WALL THICK.	1/1.500	VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-14-MSS-FW321	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2ED	SCH/WALL THICK.	1/1.000	VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-14-MSS-FW322	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2ED	SCH/WALL THICK.	1/1.000	VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-14-MSS-FW323	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2ED	SCH/WALL THICK.	1/1.000	VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-14-MSS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DT	SCH/WALL THICK.	1/1.000	VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 76	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-14-MSS-FW306	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2DT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW307	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2DT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW308	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2DT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW309	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2DT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW310	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2DT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW311	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2DT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 77
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-FW313	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW314	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW315	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW325	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DV	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW326	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DV	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW327	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DV	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 78	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-14-MSS-FW328	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	7/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW329	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	7/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW330	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	7/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW331	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	7/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW317	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	7/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-14-MSS-FW318	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20V	SCH/WALL THICK.	7/1.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-14-N	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 79
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-14-MSS-FW319	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20Y	SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISD DRAWING	01-14-N	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20Z	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20Z	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-14-MSS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-44-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-20Z	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	01-14-N	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV NOZ/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REOD. N
ISD DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REOD. N
ISD DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 80	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-15-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84	PRESERVICE EXAMINATIONS - WELDS			PAGE	81
SELECTIONS - SORT: BY SYS	CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-15-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-15-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-15-MSS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-15-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-15-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-15-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 82	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-15-MSS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/2.0 SOC	ITEM NUMBER	B9.32	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/HYV6C	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	HYV6C/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-180-020	SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 83	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-15-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z-IC	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-154-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-IC/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-15-MSS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-154-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-15-MSS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y (WB220)(T)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-154-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	01-15-MSS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-154-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/HYV7C	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-180-018	SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-15-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-15-G	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 84	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-15-MSS-FW324	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2CT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW325	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2CT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW326	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2CT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW327	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2CT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW310	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-15-MSS-FW311	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 85
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-15-MSS-FW312	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW313	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW314	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW315	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW316	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW317	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CU	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 86
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-15-MSS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CA	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CW	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CW	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CW	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CY	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CY	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 87
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-15-MSS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-2CY	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-15-MSS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-2CY	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-15-MSS-FW308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-2DC	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-15-MSS-FW309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-2DC	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-15-MSS-FW318	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-2DB	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-15-MSS-FW319	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-2DB	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED.
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 88	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-15-MSS-FW328	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DE	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW329	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DE	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW330	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DE	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW331	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DE	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW332	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DE	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-15-MSS-FW333	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DE	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-15-G	MATERIAL	SAS16 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 89
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-15-MSS-FW334	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20E	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW335	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20E	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW320	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20D	SCH/WALL THICK.	1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW321	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20D	SCH/WALL THICK.	1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW322	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20D	SCH/WALL THICK.	1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	01-15-MSS-FW323	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20D	SCH/WALL THICK.	1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-15-G	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 90
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	PIPE BOLT 1913	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-15-G	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1914	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-15-G	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1915	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-15-G	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1916	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-15-G	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	PIPE BOLT 1917	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-026-45-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-15-G	MATERIAL	LTR	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-IN. NOZZLE	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	01-I6-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV NOZZ/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CSW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW 71.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-I6-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 91
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL EXAMCODE: ALL
WELD NO./COMPONENT	01-16-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-TT	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD. N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-16-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-TT	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD. N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-16-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-TT	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD. N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-16-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-TT	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD. N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-16-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9-31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-16-P	MATERIAL	SA105	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-16-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9-31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-16-P	MATERIAL	SA105	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 92	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-16-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL: Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL: Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL: Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL: Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/FE-110	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C3W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL: Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FEE-110/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL: Y	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 93

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	01-16-MSS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9-32	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	HYV6D/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-350-180-020	SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/HYV6D	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-360-180-020	SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/2-10	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 94	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-16-MSS-FW400	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-ID	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-153-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-ID/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.266	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW324	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW325	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW326	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW327	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 95
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-16-MSS-SW015	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-153-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW308	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISD DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW309	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISD DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW310	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISD DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW311	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISD DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB1220(B)(T)	VOL.	CAL BLOCK DWG	
LINE NUMBER	2MSS-026-153-I	EXAM CAT		SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75" SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	
ISD DRAWING	01-16-P	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 96

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	01-16-MSS-FW312	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW313	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW314	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW315	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20G	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20J	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SAS15 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20J	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SAS15 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 97
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-16-MSS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-153-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/4HYV7D	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	C&W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-369-180-018	SCH/WALL THICK.	SPW /1.266	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20J	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA515 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20J	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA515 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20K	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20K	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-20K	SCH/WALL THICK.	1.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	01-16-P	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 98
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-16-MSS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2DK	SCH/WALL THICK.	71.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	82	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-153-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	HYV70/RED	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5-360-180-018	SCH/WALL THICK.	SPW/1.266	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SA106 GR.C	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW316	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	71.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW317	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	71.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW318	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	71.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	01-16-MSS-FW319	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2EE	SCH/WALL THICK.	71.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 99

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	01-16-MSS-FW320	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW321	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW322	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-16-MSS-FW323	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-2EE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-16-P	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	PIPE BOLT 1918	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7-50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-16-P	MATERIAL	LTR	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8-IN. NOZZLE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PIPE BOLT 1919	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7-50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-16-P	MATERIAL	LTR	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8-IN. NOZZLE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 100
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL EXAMCODE: ALL
WELD NO./COMPONENT	PIPE BOLT 1920	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	87.50	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REED.
ISO DRAWING	01-16-P	MATERIAL	LTR	VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 8-IN. NOZZLE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	PIPE BOLT 1921	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-46-1	EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	87.50	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	71.750	VT-2	SCAFFOLD REED.
ISO DRAWING	01-16-P	MATERIAL	LTR	VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 8-IN. NOZZLE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1334	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-153-1	EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS-HYV60	ITEM NUMBER	87.70	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1 Y	REMOVE SHIELD
MANUF. DRAWING	S.350-180-020	SCH/WALL THICK.	/LTR	VT-2	SCAFFOLD REED.
ISO DRAWING	01-16-P	MATERIAL	LTR	VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS LTR
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1338	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-026-153-1	EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS-HYV70	ITEM NUMBER	87.70	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CS	VT-1 Y	REMOVE SHIELD
MANUF. DRAWING	S.350-180-018	SCH/WALL THICK.	/LTR	VT-2	SCAFFOLD REED.
ISO DRAWING	01-16-P	MATERIAL	LTR	VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS LTR
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	01-20-MSS-F001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	24SS-006-150-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-2/PIPE	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-20-F	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS TURBINE AREA;DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	01-20-MSS-V101	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-F	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE MOV112	ITEM NUMBER	85.50	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD N
MANUF. DRAWING	S.321-122-190	SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-20-F	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS TURBINE AREA;DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 101	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	01-20-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-119-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	#MOVITZ/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-321-122-190	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	01-20-F	MATERIAL	SA106 GR. B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS TURBINE AREA DR=1
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1341	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-119-4	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS#MOVITZ	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-112-190	SCH/WALL THICK.	71.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-20-F	MATERIAL	GRB7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 12 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	01-21-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-003-298-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.300	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR. B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-003-298-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.300	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR. B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR. B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 102

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	01-21-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/MOV 207	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-190	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/MOV 207	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-190	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9.32	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB1220(B) (1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 103
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-21-MSS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/MOV ITI	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-190	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	MOV ITI/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-190	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 104
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-21-MSS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/Z-Z	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	540			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1340	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	2MSS-MOV111	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-190	SCH/WALL THICK.	1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-E	MATERIAL	GR67/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 12 BOLTS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 105
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1345	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS#MOV207	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-112-190	SCH/WALL THICK.	7/1.000	VT-2		SCAFFOLD REED.
ISO DRAWING	01-21-E	MATERIAL	GR87/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 12 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1351	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS#V21	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-350-157-180	SCH/WALL THICK.	7	VT-2		SCAFFOLD REED.
ISO DRAWING	01-21-E	MATERIAL	GR87/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 BOLTS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1352	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS#V22	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-360-157-180	SCH/WALL THICK.	7	VT-2		SCAFFOLD REED.
ISO DRAWING	01-21-E	MATERIAL	GR87/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 BOLTS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	01-21-MSS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-1398H	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REED.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-21-MSS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-1398H	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REED.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	01-21-MSS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-1398H	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REED.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 106
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	01-21-MSS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-139BH	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-139BH	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-139BH	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-139BH	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	01-21-MSS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2MSS-006-150-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-139BH	SCH/WALL THICK.	70.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	01-21-F	MATERIAL	SAS15 GR.65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	PIPE BOLT 1901	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-106-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	1.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	106-A	MATERIAL	GRB7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS-NOZZLE-NO. 8
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 107

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	PIPE BOLT 1902	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-231-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REED.
ISO DRAWING	105-A	MATERIAL	GRB7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS BULKHEAD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PIPE BOLT 1903	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-315-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	ST/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A	MATERIAL	GRB7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS BULKHEAD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-106A-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	105-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 108	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-106A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP=302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP=302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-231-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP=302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-231-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	106-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP=302AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-106A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-231-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	106-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP=302AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-106A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP=302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 109

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	MSS-106A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9:21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	105-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9:21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9:21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-106-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9:21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-315-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9:21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-0	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-002-315-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10:10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-0	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 110

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	MSS-106A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2MSS-002-315-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	105-A-0	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-315-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-0	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-106A-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	105-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 111
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-107A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AC	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-107A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AC	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-107A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AC	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-107A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AC	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-107A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AC	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-107A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AC	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 112

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	MSS-107A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISD DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISD DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISD DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISD DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-107A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISD DRAWING	107-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AC
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1339	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-107-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS-MOV108	ITEM NUMBER	87-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	5-321-122-305	MATERIAL	GR8/GR8.6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 113	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	VALVE BOLT 1342	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2MSS#MOV118	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	N
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5-321-112-305	SCH/WALL THICK.	71.000	VT-2	SCAFFOLD REED.	
ISO DRAWING	107-A-0	MATERIAL	GR8/GRB6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1343	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-54-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2MSS#MOV119	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	N
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5-321-112-305	SCH/WALL THICK.	71.000	VT-2	SCAFFOLD REED.	
ISO DRAWING	107-A-0	MATERIAL	GR8/GRB6	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	MSS-110A-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C3W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 114	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-110A-FW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302X	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 115
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-110A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	MSS-110A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	MSS-110A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	MSS-110A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	MSS-110A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	MSS-110A-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 116

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	MSS-110A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 117	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-110A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1344	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	8-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2MSS#MOV189	ITEM NUMBER	87-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-112-163	SCH/WALL THICK.	71-000	VT-2		SCAFFOLD REED.
ISO DRAWING	110-A-0	MATERIAL	GR8/GRB6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-110B-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 118	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-110B-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110B-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110B-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110B-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110B-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-110B-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-110-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 119	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-110B-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-3-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AA	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110B-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AA	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-110B-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-110-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302AA	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CSW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 120	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-175B-FW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-175B-FW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-175B-FW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-175B-FW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-175B-FW036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-175B-FW045	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUV DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 121

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	MSS-175B-FW046	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW047	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW048	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW049	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	VALVE/VALVE	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW051	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW052	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 122	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-175B-FW053	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-175B-FW054	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	110-B-0	MATERIAL	SA335, P22	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302R	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	VALVE BOLT I346	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-175-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2MSS-MOV208	ITEM NUMBER	B7-70	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5-321-112-219	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	175-A-0	MATERIAL	GR8/GR86	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 2 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	MSS-269B-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-11-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	269-B-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EZ	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	MSS-269B-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-11-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	269-B-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EZ	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	MSS-269B-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-11-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	269-B-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EZ	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 123	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-2698-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-11-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2698-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-11-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2698-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-11-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2698-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2698-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2698-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 124	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-269B-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-269B-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-269B-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-269B-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-269B-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-24-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-270B-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-29-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 125	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-2708-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-29-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2708-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-29-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2708-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-29-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2708-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-29-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2708-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-29-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-2708-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-27-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE: 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 126	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-270B-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-27-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-270B-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-27-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-270B-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-27-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-270B-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-27-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-270B-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-27-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	270-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-030A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-30-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 127
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-030A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-30-I	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	30-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	MSS-030A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-30-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	30-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	MSS-030A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-30-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	30-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	MSS-030A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-30-I	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	30-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	MSS-030A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-30-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	30-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	MSS-030A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-001-30-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	30-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 128	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-030A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-30-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IGS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-030A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IGS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-030A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IGS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-030A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IGS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-030A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IGS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-030A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IGS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 129
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-030A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-030A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-030A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-31-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	30-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-033A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-033A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-033A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 130	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-033A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-32-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-33-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 131	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-033A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL:	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-33-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL:	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-33-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL:	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-33-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL:	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-33-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-033A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL:	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-33-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	32-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-047A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL:	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 70.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE: 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 132	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-047A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4	REMARKS DP-302B	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-047A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4	REMARKS DP-302B	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-047A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4	REMARKS DP-302B	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-047A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4	REMARKS DP-302B	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-047A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4	REMARKS DP-302B	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	MSS-047A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	964	VT-4	REMARKS DP-302B	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 133
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL EXAMCODE: ALL
WELD NO./COMPONENT	MSS-047A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-49-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	MSS-047A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.40	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	MSS-047A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	MSS-047A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	MSS-047A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	MSS-047A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2	SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4	REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS

RUN DATE 12703/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 134	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-047A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 135	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-047A-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 136	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-047A-FW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL ULOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-82-1	EXAM CAT	B-J	SURF.	Y	CAL ULOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	MSS-047A-FW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-002-47-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 137

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	MSS-047A-FW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-48-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.40	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160/70.344	VT-2		SCAFFOLD REED.
ISO DRAWING	47-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	964	VT-4		REMARKS DP-302B
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1347	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-047-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	2MSS-VIA	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	47-A-0	MATERIAL	GR8/GR86	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1348	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-048-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	2MSS-VIB	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	47-A-0	MATERIAL	GR8/GR86	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1349	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-049-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	2MSS-VIC	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	47-A-0	MATERIAL	GR8/GR86	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1350	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-002-082-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	2MSS-VIO	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	47-A-0	MATERIAL	GR8/GR86	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-079A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(8)(T)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2MSS-001-78-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 138
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL EXAMCODE: ALL
WELD NO./COMPONENT	MSS-079A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N
LINE NUMBER	2MSS-001-78-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	REMOVE SHIELD
ISO DRAWING	79-A-0	MATERIAL		VT-3	SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DK-30IGU
					REMARKS
WELD NO./COMPONENT	MSS-079A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N
LINE NUMBER	2MSS-001-78-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	REMOVE SHIELD
ISO DRAWING	79-A-0	MATERIAL		VT-3	SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DK-30IGU
					REMARKS
WELD NO./COMPONENT	MSS-079A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N
LINE NUMBER	2MSS-001-78-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	REMOVE SHIELD
ISO DRAWING	79-A-0	MATERIAL		VT-3	SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DK-30IGU
					REMARKS
WELD NO./COMPONENT	MSS-079A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N
LINE NUMBER	2MSS-001-78-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	REMOVE SHIELD
ISO DRAWING	79-A-0	MATERIAL		VT-3	SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DK-30IGU
					REMARKS
WELD NO./COMPONENT	MSS-079A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N
LINE NUMBER	2MSS-001-78-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	REMOVE SHIELD
ISO DRAWING	79-A-0	MATERIAL		VT-3	SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DK-30IGU
					REMARKS
WELD NO./COMPONENT	MSS-079A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	REMOVE SHIELD
ISO DRAWING	79-A-0	MATERIAL		VT-3	SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DK-30IGU
					REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 139
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-079A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-079A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-079A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-079A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-079A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-079A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	79-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84	PRESERVICE EXAMINATIONS - WELDS			PAGE 140
SELECTIONS - SORT: BY SYS	CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL
				EXAMCODE: ALL
WELD NO./COMPONENT	MSS-079A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N
LINE NUMBER	2MSS-001-79-1	EXAM CAT		SURF. N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2
ISO DRAWING	79-A-0	MATERIAL		VT-3
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)		
				CAL BLOCK NO. N/A
				CAL BLOCK DWG N/A
				CAL BLOCK PROC. N/A
				REMOVE INSUL.
				REMOVE SHIELD
				SCAFFOLD REED.
				HIGH RAD. ZONE
				REMARKS DK-301GU
				REMARKS
WELD NO./COMPONENT	MSS-089A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF. N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2
ISO DRAWING	89-A-0	MATERIAL		VT-3
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)		
				CAL BLOCK NO. N/A
				CAL BLOCK DWG N/A
				CAL BLOCK PROC. N/A
				REMOVE INSUL.
				REMOVE SHIELD
				SCAFFOLD REED.
				HIGH RAD. ZONE
				REMARKS DK-301GV
				REMARKS
WELD NO./COMPONENT	MSS-089A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF. N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2
ISO DRAWING	89-A-0	MATERIAL		VT-3
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)		
				CAL BLOCK NO. N/A
				CAL BLOCK DWG N/A
				CAL BLOCK PROC. N/A
				REMOVE INSUL.
				REMOVE SHIELD
				SCAFFOLD REED.
				HIGH RAD. ZONE
				REMARKS DK-301GV
				REMARKS
WELD NO./COMPONENT	MSS-089A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF. N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2
ISO DRAWING	89-A-0	MATERIAL		VT-3
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)		
				CAL BLOCK NO. N/A
				CAL BLOCK DWG N/A
				CAL BLOCK PROC. N/A
				REMOVE INSUL.
				REMOVE SHIELD
				SCAFFOLD REED.
				HIGH RAD. ZONE
				REMARKS DK-301GV
				REMARKS
WELD NO./COMPONENT	MSS-089A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF. N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2
ISO DRAWING	89-A-0	MATERIAL		VT-3
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)		
				CAL BLOCK NO. N/A
				CAL BLOCK DWG N/A
				CAL BLOCK PROC. N/A
				REMOVE INSUL.
				REMOVE SHIELD
				SCAFFOLD REED.
				HIGH RAD. ZONE
				REMARKS DK-301GV
				REMARKS
WELD NO./COMPONENT	MSS-089A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF. N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2
ISO DRAWING	89-A-0	MATERIAL		VT-3
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)		
				CAL BLOCK NO. N/A
				CAL BLOCK DWG N/A
				CAL BLOCK PROC. N/A
				REMOVE INSUL.
				REMOVE SHIELD
				SCAFFOLD REED.
				HIGH RAD. ZONE
				REMARKS DK-301GV
				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 141
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-089A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-80-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 142	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-089A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-089A-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301GV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 143	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-089A-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-89-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	89-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 148	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-092A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-92-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-93-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-93-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	MSS-092A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-93-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 145
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-092A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-93-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-092A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-93-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-092A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-93-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	92-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 146
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-094A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	94-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301EU
						REMARKS
WELD NO./COMPONENT	MSS-094A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	94-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301EU
						REMARKS
WELD NO./COMPONENT	MSS-094A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	94-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301EU
						REMARKS
WELD NO./COMPONENT	MSS-094A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	94-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301EU
						REMARKS
WELD NO./COMPONENT	MSS-094A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	N/A
LINE NUMBER	2MSS-001-95-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	94-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301EU
						REMARKS
WELD NO./COMPONENT	MSS-094A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	94-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301EU
						REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 147
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	MSS-094A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	MSS-094A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-T220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	94-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

ROW DATE 12/03/84	PRESERVICE EXAMINATIONS - WELDS				PAGE 148
SELECTIONS - SORT: BY SYS	CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	MSS-094A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2MSS-001-94-1	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.
ISO DRAWING	94-A-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-30IEU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	PUMP BOLT 1501	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT	B-G-1	SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RCS*PIA	ITEM NUMBER	B6-180	VIS. N	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	73.25	VT-2	SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS CASE TO STUFF BOX 16 EA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	PUMP BOLT 1502	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RCS*PIA	ITEM NUMBER	B7-60	VIS. Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	70.50	VT-2	SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS GRAYLOC SEAL 20 EA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	PUMP BOLT 1503	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	B-G-1	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RCS*PIB	ITEM NUMBER	B6-180	VIS. N	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	73.25	VT-2	SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS CASE TO STUFF BOX 16 EA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	PUMP BOLT 1504	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RCS*PIB	ITEM NUMBER	B7-60	VIS. Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	ST/NT	VT-1	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	70.50	VT-2	SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS GRAYLOC SEAL 20 EA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-10-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REED. N
ISO DRAWING	64-0-LTR	MATERIAL	SA358	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 149

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWA06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PUMP	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /T.153	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	24.0 SW/PIPE	ITEM NUMBER	89.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	8CW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /T.153	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-004-112-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/24.0 SW	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	80 /0.217	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS *HYV17A; 16.030-001-113
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3
WELD NO./COMPONENT	64-00-RCS-FWA08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS *HYV17A; 16.030-001-113
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3
WELD NO./COMPONENT	64-00-RCS-FWA09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS *MOV18A; 16.030-001-080
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 150

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	7/2.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	7/2.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	CROSS/RED	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-9-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-9-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-6-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	CROSS/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 151	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-6-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/I6.0 SWL	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-6-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/I6.0 SWL	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PUMP/SR ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /1.053	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS #MOV10A; 16.030-001-068
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3
WELD NO./COMPONENT	54-00-RCS-FWA30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B) (1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 152

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWA31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(BT)(I)	VOL.	N	N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	ELB/0.75" SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(BT)(I)	VOL.	N	N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	ELB/0.75" SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FW806	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	LTR
COMPONENT/WELD NAME	PUMP/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 71.153	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FW807	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 71.153	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS #HYV17B; 16.030-001-113
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3
WELD NO./COMPONENT	64-00-RCS-FW808	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 71.153	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS #HYV17B; 16.030-001-113
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3
WELD NO./COMPONENT	64-00-RCS-FW809	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 71.153	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS #MOV18B; 16.030-001-080
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 153

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWB10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/ECB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	64-00	MATERIAL	SA403	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS	*MOV18B; 16.030-001-080
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	DR=3
WELD NO./COMPONENT	64-00-RCS-FWB11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/CROSS	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWB14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-21-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWB19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-21-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.375	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWB15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-22-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16.5 SWL/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR93	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-22-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 154	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR94	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REOD. N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR95	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /2.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR96	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /2.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR97	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /2.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR98	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /2.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	64-00	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FW820	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-22-1.	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REOD. N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 155

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWB16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-23-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	16.0 SWL/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-23-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-26-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	16.0 SWL/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. Y
ISD DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-26-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PUMP/SR ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /1.053	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS #MOV10B; 16.030-001-068
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 156	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-FW803	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2	SCAFFOLD REED.	N
ISO DRAWING	64-00	MATERIAL	SA403	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS #MOV1087 16-030-001-068	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	64-00-RCS-FW802	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FW801	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FW812	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-25-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16.0 SWL/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FW817	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-25-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	N
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REED.	N
ISO DRAWING	64-00	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2	SCAFFOLD REED.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 157
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N LTR	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-2-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-FWA10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/ELB	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS *MOVT 8AT 16.030-001-080
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3

WELD NO./COMPONENT	64-00-RCS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N LTR	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/24.0 SWL	ITEM NUMBER	89.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	/2.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	/2.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 158	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL.
WELD NO./COMPONENT	64-00-RCS-FWA11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-3-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/24.0 CROSS	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE 70.877	VT-2	SCAFFOLD REED.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-9-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RED7PIE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-9-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REED.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-10-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16.0 SWL/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-10-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REED.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-11-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16.0 SWL/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE: 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE: 159

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-11-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-FWA21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-11-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	72.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	72.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	72.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	B10.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	72.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 160	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-6-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WAL THICK.	GE /0.720	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-5-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	24.0 CROSS/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WAL THICK.	GE /0.720	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-5-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/16.0 SWL	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WAL THICK.	GE /0.720	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-5-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/16.0 SWL	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WAL THICK.	GE /0.720	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-016-5-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WAL THICK.	GE /0.720	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1244	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	16.0 SWL/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WAL THICK.	GE /0.575	VT-2		SCAFFOLD REED. Y
ISO DRAWING	64-00-	MATERIAL	SA358.	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 161
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-LTR31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	64-00-RCS-LTR32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	64-00-RCS-FWA18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	64-00-RCS-FWA12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-7-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16-0 SKC/PIPE	ITEM NUMBER	B9-31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	64-00-RCS-LTR33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-7-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	64-00-RCS-LTR34	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-7-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 162
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWA17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-7-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR35	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SR ELB/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS #MOVIOAT 16-030-001-068	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	64-00-RCS-LTR36	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR37	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR38	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 163
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWA02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR39	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR40	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/4.0 SWL	ITEM NUMBER	B9-31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-FWA25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4	REMARKS	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 164	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-FWA26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR88	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-1-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWA28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	0.75 SOL/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR41	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	24.0 SWL/PIPE	ITEM NUMBER	B9-31	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 71.153	VT-2		SCAFFOLD REOD. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 165
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-LTR42	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-004-39-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/24.0 SWL	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.217	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1650	OPER. PRESS(P SIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR43	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-004-39-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.217	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1650	OPER. PRESS(P SIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR44	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1650	OPER. PRESS(P SIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR45	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-19-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.153	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1650	OPER. PRESS(P SIG)	1318	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR46	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR47	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	/2.500	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1260	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 166	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXANCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR48	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-K-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	/2.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR49	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-K-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	/2.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR50	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-K-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PLATE/IW	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	/2.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	64-00-	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR51	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/24.0 SWL	ITEM NUMBER	B9-31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR52	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-024-20-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	CROSS/RED	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /1.080	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1260	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR53	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-21-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 167
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-LTR54	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-012-21-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR55	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-016-27-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	16-0 SWL/PIPE	ITEM NUMBER	B9-31	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR56	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-016-27-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	16-0 SWL/PIPE	ITEM NUMBER	B9-31	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR57	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-016-27-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR58	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-016-27-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	CROSS/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR59	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-016-24-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	CROSS/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.720	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 168	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR60	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-016-24-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16" SWL/PIPE	ITEM NUMBER	B9.31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.720	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR61	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-016-24-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	16" SWL/PIPE	ITEM NUMBER	B9.31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.720	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR62	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-016-24-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.720	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR63	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-23-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR64	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-23-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	64-00-RCS-LTR65	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RCS-012-26-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 169	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR66	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-012-26-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.575	VT-2		SCAFFOLD REOD.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR67	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	SR ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.877	VT-2		SCAFFOLD REOD.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR68	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.877	VT-2		SCAFFOLD REOD.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR69	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.877	VT-2		SCAFFOLD REOD.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR70	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.877	VT-2		SCAFFOLD REOD.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-024-18-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/4.0 SWL	ITEM NUMBER	B9.31	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.030-001-058J	SCH/WALL THICK.	GE 70.877	VT-2		SCAFFOLD REOD.
ISO DRAWING	64-00-	MATERIAL	SA403	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 170	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-FWB25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-19-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-FWB30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISD DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 171
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	64-00-RCS-FWB31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-FWB32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR80	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR81	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RCS-024-18-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.877	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1037	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR82	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-25-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1235	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	64-00-RCS-LTR83	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RCS-012-25-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED. N
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1235	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE: 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 172	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	64-00-RCS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-004-112-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	80 /0.217	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1650	OPER. PRESS(PSIG)	1318	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	64-00-RCS-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RCS-012-11-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-2 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-030-001-058J	SCH/WALL THICK.	GE /0.575	VT-2		SCAFFOLD REED.
ISO DRAWING	64-00-	MATERIAL	SA358	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1235	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-002-177-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	SA	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-002-177-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-002-177-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-002-177-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED.
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 173	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RHS-177A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1BW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 174

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RHS-177A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-371BE
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-371BE
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-371BE
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-371BE
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-371BE
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1550	OPER. PRESS(P SIG)	1015	VT-4		REMARKS DP-371BE
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 175	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RHS-177A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	RHS-177A-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.344	VT-2		SCAFFOLD REED. Y
ISO DRAWING	177-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DP-3718E
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1367	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-177-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*MOV67A	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-122-305	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	177-A-0	MATERIAL	GR8/GRB6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1368	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*MOV67B	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-122-305	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	177-A-0	MATERIAL	GR8/GRB6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 176
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1371	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-188-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*V227	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	70.825	VT-2		SCAFFOLD REOD.
ISO DRAWING	177-A-0	MATERIAL	GR8/GR86	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1363	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-028-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*MOV24B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-LTR	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1364	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-044-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*MOV24C	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-LTR	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-05-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-295-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-077	SCH/WALL THICK.	100 70.594	VT-2		SCAFFOLD REOD. N
ISO DRAWING	65-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125J	OPER. PRESS(PSIG)	1012	VT-4		REMARKS *MOV23BT DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-08-RHS-F#012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC 1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-11-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-66-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD 70.280	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	22J	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAYS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 177
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-19-RHS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-075-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z9X/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-19-RHS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-075-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-19-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-075-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-19-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-19-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-075-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-19-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-19-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-119-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z10X	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-19-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-119-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-121	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE: 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 178	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	VALVE BOLT 1361	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-020-064-2	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS*MOV113	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-075	SCH/WALL THICK.	71.125	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-20-G	MATERIAL	GR7/GR2H	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 15" STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-32-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-219-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-121	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-32-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-219-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1014	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-21-RHS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-114-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-075	SCH/WALL THICK.	80/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-114-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/Z11	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-020-114-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-21-T	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 179

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-26-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-44-1	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	4MOV24C/PIPE	ITEM NUMBER	C2-1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.687	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-44-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-26-RHS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-44-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-26-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-44-1	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/2-9C	ITEM NUMBER	C2-1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.687	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-32-RHS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)117	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-219-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-32-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1366	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-219-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS4MOV400	ITEM NUMBER	BT-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-121	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-32-K	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 180	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	66-47-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	#MOVIO4/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-321-123-077	SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-47-RHS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-47-RHS-SW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-47-RHS-SW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-47-RHS-SW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-47-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 181
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-47-RHS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-47-D	MATERIAL	SA106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-47-RHS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-006-142-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-47-D	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-47-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VI43	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-006	SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-47-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VI43/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-006	SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-47-RHS-F#011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-006-142-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-47-D	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-47-RHS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 182	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	66-47-RHS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-47-RHS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-47-RHS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-47-RHS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-47-RHS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-47-RHS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-142-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-47-D	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	232	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	284		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 183
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1359	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*NOV104	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-123-077	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-47-D	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 6 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1369	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-142-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*VI43	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-052-006	SCH/WALL THICK.	70.625	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-47-D	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 6 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-50-RHS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-9A/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-50-RHS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-50-RHS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-50-RHS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 184

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXANCODE: ALL

WELD NO./COMPONENT	66-50-RHS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-50-RHS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-50-RHS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-50-RHS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-50-RHS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-50-RHS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 185
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-50-RHS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-8-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-50-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-50-RHS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-8-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-50-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-50-RHS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-50-RHS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-50-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/AVI6A	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.350-170-096	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-50-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	AVI6A/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.350-170-096	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 186
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-50-RHS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-50-RHS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-50-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-012-8-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-50-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-50-RHS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-012-8-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-50-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-50-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/3HCV53A	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-50-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	3HCV53A/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 187
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-50-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	66-50-RHS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	66-50-RHS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	66-50-RHS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	66-50-RHS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-8-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-50-L	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1015	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	VALVE BOLT 1354	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-008-1	EXAM CAT	B-G-2	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS-MCV53A	ITEM NUMBER	B7.70	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1 Y	REMOVE SHIELD	
MANUF. DRAWING	5-321-052-072	SCH/WALL THICK.	/1.125	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-50-L	MATERIAL	GR7/GR2H	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8-STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 188	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	VALVE BOLT 1362	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-008-I	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS#MOV24A	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-50-L	MATERIAL	GR7/GR2M	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	B STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1394	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-008-I	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS#MOV16A	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.3-13 /LTR	PARTS EXAMINED	CS/PL	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.360-170-096	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-50-L	MATERIAL	A574/A105	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-51-RHS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2-90/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS	PENETRATION;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-51-RHS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-51-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-51-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS	DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 189
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-51-RHS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-51-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ADVI68	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.350-170-096	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-51-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ADVI68/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-51-RHS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-163-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.
ISO DRAWING	66-51-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-51-RHS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-163-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.
ISO DRAWING	66-51-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-51-RHS-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-163-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.
ISO DRAWING	66-51-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

ROR DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 190

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-51-RHS-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(8)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-163-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-51-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-51-RHS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(8)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-163-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-51-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-51-RHS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-51-RHS-SW001	EXAM CODE	1980/460	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-51-RHS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-51-RHS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84.

PRESERVICE EXAMINATIONS - WELDS

PAGE 191

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-51-RHS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/HCV53B	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS	
WELD NO./COMPONENT	66-51-RHS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	HCV53B/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS	
WELD NO./COMPONENT	66-51-RHS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS	
WELD NO./COMPONENT	66-51-RHS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS	
WELD NO./COMPONENT	66-51-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS	
WELD NO./COMPONENT	66-51-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 192

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-51-RHS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-51-RHS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-51-RHS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NOZ	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-51-P	MATERIAL	SA106 GR.9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1355	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS*HCV538	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	/1.125	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-51-P	MATERIAL	GR7/GR2H	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 8 STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1395	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-163-I	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS*AOVI6B	ITEM NUMBER	B7.70	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.3-13 /LTR	PARTS EXAMINED	CS/PL	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.360-170-096	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-51-P	MATERIAL	A574/A105	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 193

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-52-RHS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.9	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-F#002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD ?
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 194

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-52-RHS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(8)(11)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-125-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-52-C	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-170-096	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS #A0V16C;DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	5.360-170-096	SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS #A0V16C;DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 195	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	66-52-RHS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-125-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-52-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-52-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.32I-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS SHCV53C+DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD ?
MANUF. DRAWING	5.32I-052-072	SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS SHCV53C+DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-52-RHS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-125-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-52-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-52-RHS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD ?
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 196

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-52-RHS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RPV NO2	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING		SCH/WALL THICK.	80 /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-52-C	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-71AGN	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-52-C	MATERIAL	SAS15 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW305	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-71AGN	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-52-C	MATERIAL	SAS15 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW306	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-71AGN	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-52-C	MATERIAL	SAS15 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4	REMARKS DR-3	
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 197

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-52-RHS-FW307	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10:10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-7IAGN	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-52-C	MATERIAL	SA516 GR.65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10:10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-7IAGS	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10:10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-7IAGS	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10:10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-7IAGS	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-52-RHS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10:10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	?
MANUF. DRAWING	BZ-7IAGS	SCH/WALL THICK.	80 /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-52-C	MATERIAL	SA516 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	VALVE BOLT 1356	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-G-2	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS-HCV93C	ITEM NUMBER	B7:70	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-072	SCH/WALL THICK.	7/1.125	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-52-C	MATERIAL	GR7/GR2H	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 8" STUDS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 198

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1396	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-125-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*AOVI6C	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.3-13 /LTR	PARTS EXAMINED	CS/PL	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-350-170-096	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-52-C	MATERIAL	A574/A105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-53-RHS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-10A/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 199

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-53-RHS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER	B9-32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-53-RHS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ADV39A	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	3-360-170-094	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-53-RHS-F#003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ADV39A/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	3-360-170-094	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-53-RHS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER	B9-32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-53-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	1 INB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-10-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-53-RHS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOV	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 200
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-53-RHS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/HCV54A	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-321-052-152	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	HCV54A/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5-321-052-152	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-10-1	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B5-50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-53-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-193-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-53-G	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 201
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1357	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-010-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#HCV54A	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-052-152	SCH/WALL THICK.	1.125	VT-2		SCAFFOLD REED.
ISO DRAWING	66-53-G	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1365	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-010-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#MOV40A	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-121	SCH/WALL THICK.		VT-2		SCAFFOLD REED.
ISO DRAWING	66-53-G	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1370	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-010-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#V224	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.322-059-001	SCH/WALL THICK.	0.625	VT-2		SCAFFOLD REED.
ISO DRAWING	66-53-G	MATERIAL	GR8/GRB6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1397	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-010-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#AOV39A	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.3-13 /LTR	PARTS EXAMINED	CS/PL	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.360-170-094	SCH/WALL THICK.		VT-2		SCAFFOLD REED.
ISO DRAWING	66-53-G	MATERIAL	A574/A105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-54-RHS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-54-RHS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 202
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-54-RHS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER	B9-32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 203

SELECTIONS - SORT: BY SYS

CODE CLASS: 1 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-54-RHS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-360-170-094	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS *ADV398;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5-360-170-094	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS *ADV398;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER	B9-32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-30-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-54-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-54-RHS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-4	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

ROW DATE: 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 204

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXANCODE: ALL

WELD NO./COMPONENT	66-54-RHS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(BT11)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-30-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-54-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-54-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-152	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS -HCV548;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-152	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS -HCV548;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS -DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS -DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-54-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-30-1	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	85.30	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-54-N	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1015	VT-4		REMARKS -DISSIMILAR WELD;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 205
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1358	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-030-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#HCV548	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-052-152	SCH/WALL THICK.	7/1.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-54-N	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	VALVE BOLT 1398	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-030-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#AOV398	ITEM NUMBER	B7-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.3-13 /LTR	PARTS EXAMINED	CS/PL	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-380-170-094	SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	66-54-N	MATERIAL	A574/A105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-55-RHS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-63-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CDW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	GE 70.923	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1550	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-55-RHS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-I	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B5-50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 71.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DISSIMILAR METAL DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-55-RHS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 71.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	66-55-RHS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-I	EXAM CAT	B-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10-10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AKK	SCH/WALL THICK.	71.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 206	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	66-55-RHS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-7IAXK	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-55-X	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-55-RHS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-K-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	B10.10	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-7IAXK	SCH/WALL THICK.	/1.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-55-X	MATERIAL	SAS16 GR.70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-55-RHS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/#HCV131	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-021	SCH/WALL THICK.	80 /1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-55-RHS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	#HCV131/PIPE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-021	SCH/WALL THICK.	80 /1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	66-55-RHS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-55-X	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-55-RHS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-55-X	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 207
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	66-55-RHS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-55-RHS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-55-RHS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/MOVIT2	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-075	SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	M0VIT2/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-122-075	SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 208	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	66-55-RHS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELBOW/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-55-RHS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELBOW/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-55-RHS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELBOW/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 209

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-55-RHS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELBOW/0.75 SCL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-55-RHS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SCL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED.
ISO DRAWING	66-55-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-55-RHS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 210

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	66-55-RHS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-159-1	EXAM CAT	8-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z-11	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	66-55-RHS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-150-1	EXAM CAT	8-K-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	810.10	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	71.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-55-X	MATERIAL	SAS16 GR.70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR-3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	VALVE BOLT 1353	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-063-1	EXAM CAT	8-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#HCVI31	ITEM NUMBER	87.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-55-X	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 16 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1360	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-159-1	EXAM CAT	8-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS#MOV112	ITEM NUMBER	87.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-55-X	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 16 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RPV-CK	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.		CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	BASE PL/BASE PLT	ITEM NUMBER	LTR	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	H8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	74.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	16.010-001-167C	MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0-DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR-3 MARK

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 211
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-CM	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BASE PL/BASE PLT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	HBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	74.500	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 60 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CN	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BASE PL/BASE PLT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	HBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	74.500	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 120 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CP	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BASE PL/BASE PLT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	HBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	74.500	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 180 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CR	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BASE PL/BASE PLT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	HBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	74.500	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 240 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CS	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BASE PL/BASE PLT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	HBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	74.500	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 300 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CH	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/SKIRT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	72.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS33 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 135 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 212
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-CJ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/SKIRT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	72.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 315 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/BASE PL	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-167C	SCH/WALL THICK.	72.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RPV-AAK	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	
LINE NUMBER	N/A	EXAM CAT		SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	SKIRT/KNUCKLE	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	15-010-001-167C	SCH/WALL THICK.	72.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RPV-CA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/SKIRT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-187B	SCH/WALL THICK.	74.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 0 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CC	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/SKIRT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-187B	SCH/WALL THICK.	74.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 180 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-CB	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/SKIRT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-187B	SCH/WALL THICK.	74.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 213
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-CD	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SKIRT/SKIRT	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1878	SCH/WALL THICK.	74.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 270 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AAQ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-H	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	KNUCKLE/BOT HD	ITEM NUMBER	B8-10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1878	SCH/WALL THICK.	74.500C	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RPV-DR	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/DLR PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	M3W	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	77.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RPV-DG	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/DLR PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	M3W	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	77.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RPV-AJ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-21	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	C3W	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RPV-DA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	M3W	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 348 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 214

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-DF	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 288 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-DE	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 228 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-DD	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 168 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-DC	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 108 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-DB	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/RAD PL	ITEM NUMBER	B1-22	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1098	SCH/WALL THICK.	76.750	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 48 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	BOT HD/SML RING	ITEM NUMBER	B1-21	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-110A	SCH/WALL THICK.	76.437	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS #1 RING	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 215	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-BA	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-110A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 77 DEG-M	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-BB	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-110A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 197 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-BC	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-110A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 317 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AB	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1-11	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-110A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS #1 AND #2 RINGS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-BD	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-111D	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG #2 RING	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-BE	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-111D	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 210 DEG #2 RING	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 216	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-BF	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	BI-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1110	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 330 DEG #2 RING	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AC	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	BI-11	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1110	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS #2 AND 3 RINGS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-8H	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	BI-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-112A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 170 DEG #3 RING	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-9J	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	BI-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-112A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 290 DEG #3 RING	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-8G	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	BI-12	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-112A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG #3 RING	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AD	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	BI-11	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-112A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS #3 AND 4 RINGS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 217	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ2:368 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ7:105 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ11:842 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ16:579 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ21:316 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ26:052 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE: 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 218	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ30.789 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ35.526 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ40.263 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ45.000 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ49.736 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6.20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ54.473 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 219
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ59-210 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ53-947 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ68-684 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ73-420 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ79-197 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ82-894 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 220	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ87.631 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ92.368 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ97.104 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ101.841 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ106.978 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ111.315 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 221
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TH00 RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ116.052 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TH00 RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ120.788 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TH00 RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ125.525 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TH00 RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ130.262 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TH00 RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ134.999 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TH00 RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ139.736 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 222	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ144.472 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ149.209 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ153.946 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ158.683 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ163.420 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ168.156 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 223

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-037	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ172.693 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-038	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ177.630 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-039	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ182.367 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-040	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ187.104 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-041	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ191.840 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-042	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ196.577 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 224

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-043	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ201.314 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-044	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ206.051 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-045	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ210.788 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-046	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ215.524 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-047	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ220.261 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-048	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ224.998 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 225
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-049	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	8-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86.20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ229.735 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-050	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	8-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86.20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ234.472 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-051	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	8-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86.20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ239.208 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-052	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	8-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86.20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ243.945 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-053	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	8-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86.20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ248.692 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-054	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	8-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86.20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ253.419 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 226
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-055	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ258.156-DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-056	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ262.892-DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-057	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ267.630-DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-058	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ272.366-DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-059	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ277.103-DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-060	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ281.840-DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 227

SELECTIONS - SORT: BY SYS

CODE CLASS: I DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-061	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ296-576 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-062	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ291-313 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-063	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ296-050 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-064	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ300-787 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-065	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ305-524 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-066	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	86-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ310-260 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 228	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-067	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ314:997 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-068	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ319:734 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-069	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ324:471 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-070	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ329:208 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-071	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ333:944 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-072	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2	SCAFFOLD REOD.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ338:681 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE: 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 229

SELECTIONS - SORT: BY SYS

CODE CLASS: 1 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-073	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ3437418 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-074	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ348-155 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-075	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ352-892 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-076	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	THDD RPV STUDS	ITEM NUMBER	B6-20	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ357-628 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-077	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ2-368 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-078	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ7-105 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 230	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-079	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	.76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ11.842 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-080	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	.76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ16.579 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-081	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	.76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ21.316 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-082	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	.76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ26.052 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-083	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	.76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ30.789 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-084	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	.76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ35.526 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 231

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-085	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ40.263 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-086	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ45.000 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-087	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ49.736 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-088	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ54.473 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-089	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ59.210 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-090	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ63.947 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 232	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-091	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ68.684 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-092	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ73.420 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-093	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ78.157 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-094	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ82.894 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-095	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ87.631 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-096	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ92.368 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 233
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-097	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ97.104 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-098	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ101.841 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-099	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ106.578 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-100	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ111.315 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-101	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ116.052 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-102	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ120.788 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 234	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-103	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ125.525 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-104	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ130.262 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-105	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ134.999 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-106	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ139.736 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-107	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ144.472 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-108	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ149.209 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 235
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-109	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISD DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI53.946 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-110	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISD DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI58.683 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-111	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISD DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI63.420 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-112	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISD DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI68.156 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-113	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISD DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI72.893 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-114	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISD DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI77.630 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 236
 SELECTIONS - SORT: BY SYS .CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-115	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ182-367 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-116	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ187-104 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-117	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ191-840 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-118	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ196-577 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-119	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ201-316 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-120	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6-30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ206-051 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 237
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-121	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSTIG)		OPER. PRESS(PSTIG)		VT-4	REMARKS AZ210.788 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-122	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSTIG)		OPER. PRESS(PSTIG)		VT-4	REMARKS AZ215.524 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-123	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSTIG)		OPER. PRESS(PSTIG)		VT-4	REMARKS AZ220.261 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-124	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSTIG)		OPER. PRESS(PSTIG)		VT-4	REMARKS AZ224.998 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-125	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSTIG)		OPER. PRESS(PSTIG)		VT-4	REMARKS AZ229.735 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-126	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF. Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	76.250	VT-2	SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSTIG)		OPER. PRESS(PSTIG)		VT-4	REMARKS AZ234.472 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 238
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-I27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ239.208 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-I28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ243.945 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-129	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ248.682 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-130	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ253.419 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-131	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ258.156 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-132	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-1908	SCH/WALL THICK.	/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ262.892 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 239
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-133	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ257.630 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-134	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ272.366 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-135	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ277.103 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-136	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ281.840 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-137	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ286.576 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-138	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	7/6.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ291.313 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 240	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-I39	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WAL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ296.050 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-I40	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WAL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ300.787 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-I41	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WAL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ305.524 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-I42	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WAL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ310.260 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-I43	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WAL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ314.997 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-I44	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-1908	SCH/WAL THICK.	/6.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ319.734 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS. PAGE 241
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-I45	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ324.471 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-I46	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ329.208 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-147	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ333.944 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-I48	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ338.681 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-149	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ343.418 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-150	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	B6.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1908	SCH/WALL THICK.	/6.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ348.155 DEG	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 242

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-151	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ352.892 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-152	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RPV STUDS RMVD	ITEM NUMBER	86.30	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV STUDS	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-190B	SCH/WALL THICK.	76.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ357.626 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-153	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 1	ITEM NUMBER	86.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ2.368 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-154	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 2	ITEM NUMBER	86.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ7.105 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-155	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 3	ITEM NUMBER	86.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ11.842 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-156	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 4	ITEM NUMBER	86.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ16.579 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 243

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-157	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	RPV NUT 5	ITEM NUMBER	B6.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.	
ISD DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ21.316 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-158	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	RPV NUT 6	ITEM NUMBER	B6.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.	
ISD DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ26.052 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-159	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	RPV NUT 7	ITEM NUMBER	B6.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.	
ISD DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ30.789 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-160	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	RPV NUT 8	ITEM NUMBER	B6.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.	
ISD DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ35.526 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-161	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	RPV NUT 9	ITEM NUMBER	B6.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.	
ISD DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ40.263 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-162	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	RPV NUT 10	ITEM NUMBER	B6.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.	
ISD DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AZ45.000 DEG	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 244	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-163	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 11	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ49.736 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-164	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 12	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ54.473 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-165	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 13	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ59.210 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-166	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 14	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ63.947 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-167	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 15	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ68.684 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-168	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 16	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ73.420 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 245

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-169	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 17	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ78.157 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-170	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 18	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ82.894 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-171	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 19	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ87.631 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-172	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 20	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ92.368 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-173	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 21	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ97.104 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-174	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 22	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ101.841 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE: 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 246

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-175	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 23	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ106.578 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-176	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 24	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ111.315 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-177	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 25	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ116.052 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-178	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 26	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ120.788 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-179	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 27	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ125.525 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-180	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 28	ITEM NUMBER	86-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SAS40	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ130.262 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 247
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-181	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 29	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI34.999 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-182	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 30	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI39.736 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-183	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 31	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI44.472 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-184	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 32	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI49.210 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-185	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 33	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI53.946 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-186	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 34	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZI58.683 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 248

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-187	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 35	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZI63.420 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-188	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 36	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZI58.156 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-189	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 37	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZI72.893 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-190	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 38	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZI77.630 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-191	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 39	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZI82.367 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-192	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 40	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZI87.104 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 249	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-193	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 41	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ191.840 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-194	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 42	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ196.577 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-195	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 43	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ201.314 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-196	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 44	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ206.051 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-197	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 45	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ210.788 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-198	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 46	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ215.524 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 250
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL. SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-199	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 47	ITEM NUMBER	8610	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS A2220.261 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-200	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 48	ITEM NUMBER	8610	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS A2224.998 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-201	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 49	ITEM NUMBER	8610	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS A2229.735 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 50	ITEM NUMBER	8610	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS A2234.472 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 51	ITEM NUMBER	8610	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS A2239.208 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3

WELD NO./COMPONENT	RPV-204	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF. Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 52	ITEM NUMBER	8610	VIS.	REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1	REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2	SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS A2243.945 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 251
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-205	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 53	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ248.692 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-206	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 54	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ253.419 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-207	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 55	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ258.156 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-208	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 56	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ262.892 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-209	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 57	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ267.630 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-210	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 58	ITEM NUMBER	B6-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ272.366 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 252

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-211	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 59	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ277.103 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-212	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 560	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ281.840 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-213	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 61	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ286.576 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-214	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 62	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ291.313 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-215	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 63	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ296.050 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-216	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 64	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ300.787 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 253
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-217	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 65	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZ305.524 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-218	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 66	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZ310.200 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-219	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 67	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZ314.997 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-220	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 68	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZ319.734 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-221	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 69	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZ324.471 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-222	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 70	ITEM NUMBER	B610	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.010-001-270A	SCH/WALL THICK.	79.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AZ329.208 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 254	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXENPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-223	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 71	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ333.944 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-224	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 72	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ338.681 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-225	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 73	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ343.418 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-226	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 74	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ348.155 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-227	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 75	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ352.892 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-228	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT	B-G-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	RPV NUT 76	ITEM NUMBER	B6.10	VIS.		REMOVE INSUL
PID/COORD.	/	PARTS EXAMINED	RPV NUT	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	/9.938	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA540	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AZ357.628 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 255	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-229	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-G-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	SPHERICAL WASHER	ITEM NUMBER	B6.50	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	WASHER	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-270A	SCH/WALL THICK.	7/10.063	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA540	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS QUANTITY 76	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-8K	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1.11	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-113A	SCH/WALL THICK.	7/7.625	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG #4 RING	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-8M	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1.11	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-113A	SCH/WALL THICK.	7/7.625	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 210 DEG #4 RING	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-8N	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL	ITEM NUMBER	B1.11	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	VBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-113A	SCH/WALL THICK.	7/7.625	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 330 DEG #4 RING	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AE	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SHELL/SHELL FLG	ITEM NUMBER	B1.30	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-113A	SCH/WALL THICK.	7/7.625	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS TOP HD FLG AND #4 RING	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AG	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.40	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-168B	SCH/WALL THICK.	7/5.125	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 256

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-DH	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.22	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	75.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 15 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-DJ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.22	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	75.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 75 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-DK	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.22	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	75.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 135 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-DM	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.22	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	75.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 195 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-DN	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.22	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	75.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 255 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-DP	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	B1.22	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	MBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	75.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 315 DEG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 257	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-AH	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-A	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD/TOP HD FLG	ITEM NUMBER	81-21	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-241A	SCH/WALL THICK.	7/3.125	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RPV-ABU	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-H	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD LIFT LUG	ITEM NUMBER	88-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-191B	SCH/WALL THICK.	7/3.500	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ABW	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-H	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD LIFT LUG	ITEM NUMBER	88-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-191B	SCH/WALL THICK.	7/3.500	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 90 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ABX	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-H	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD LIFT LUG	ITEM NUMBER	88-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-191B	SCH/WALL THICK.	7/3.500	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ABY	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-H	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TOP HD LIFT LUG	ITEM NUMBER	88-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-191B	SCH/WALL THICK.	7/3.500	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 270 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ABZ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-H	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RP BL BR/SHL FLG	ITEM NUMBER	88-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-138B	SCH/WALL THICK.	7/1.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0 DEG
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 258

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KA01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-169B	SCH/WALL THICK.	/6.431	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0°/N1/282 FT-4 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-169B	SCH/WALL THICK.	/1.656	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0°/N1/282 FT-4 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ACC	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-169B	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0°/N1/282 FT-4 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-169B	SCH/WALL THICK.	/6.431	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG/N1/282 FT-4 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-169B	SCH/WALL THICK.	/1.656	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG/N1/282 FT-4 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ACF	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-169B	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG/N1/282 FT-4 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 259	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-KA03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/6.437	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 30 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 30 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 30 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ACJ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 30 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/6.437	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 60 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 60 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 260	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-KC04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 60 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-ACH	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 60 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KA05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.6437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-K805	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KC05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AC0	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 261
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KA06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/6.437	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KB06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS33 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KC06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/.875	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-ACT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KA07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/6.437	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 150 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KB07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SAS33 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 150 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 262

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KC07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 150 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KA17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-172B	SCH/WALL THICK.	76.437	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 30 DEG/N4/309 FT-0 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-ACX	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 150 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AEO	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-172B	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 30 DEG/N4/309 FT 0 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KA08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	76.437	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 210 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KB08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	71.250	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS 210 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 263

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KB17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS33 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 30 DEG/N47/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.875	VT-2		SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 210 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	7.875	VT-2		SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 30 DEG/N4/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ADA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS08	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 210 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	76.437	VT-2		SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS08	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 240 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	76.437	VT-2		SCAFFOLD REOD.
ISD DRAWING	N/A	MATERIAL	SAS08	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 90 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 264

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-K809	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	71.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 240 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 240 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AEH	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 90 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ADD	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 240 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 90 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 270 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 265

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KB10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	7.250	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA533 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 270 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KC18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-172B	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 90 DEG/N4/309 FT 0 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KC10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 270 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-ADG	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.		VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 270 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KA19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-172B	SCH/WALL THICK.	7.437	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 150 DEG/N4/309 FT 0 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KA11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-192A	SCH/WALL THICK.	7.437	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 300 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 266	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-K811	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5-10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7/1.250	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 300 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AEM	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 150 DEG/N4/369 FT-0 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KC11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5-10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 300 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-K819	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5-10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	7/1.125	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 150 DEG/N4/309 FT-0 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-ADK	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 300 DEG/N2/283 FT-1 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KC19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5-10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	7.875	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 150 DEG/N4/309 FT-0 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 267	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-KA12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	83-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	76.437	VT-2		SCAFFOLD RECD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	83-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	76.437	VT-2		SCAFFOLD RECD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 210 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-K812	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	85-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	71.250	VT-2		SCAFFOLD RECD.
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	85-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	76.873	VT-2		SCAFFOLD RECD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AER	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	83-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-172B	SCH/WALL THICK.	/	VT-2		SCAFFOLD RECD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 210 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ADN	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	83-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-192A	SCH/WALL THICK.	/	VT-2		SCAFFOLD RECD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N2/283 FT-1 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 268

SELECTIONS - SORT: BY, SYS

CODE CLASS: 1 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-K820	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-1728	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 210 DEG/N4/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-1298	SCH/WALL THICK.	78.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 72 DEG/N3/321 FT 11 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	15.000-001-1728	SCH/WALL THICK.	78.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 210 DEG/N4/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-1298	SCH/WALL THICK.	71.614	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 72 DEG/N3/321 FT 11 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ACR	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-1298	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 72 DEG/N3/321 FT 11 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-1728	SCH/WALL THICK.	76.437	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 270 DEG/N4/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 269	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-KA14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-1298	SCH/WALL THICK.	78.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 108 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AEW	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1728	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 270 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1298	SCH/WALL THICK.	71.614	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 108 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ACU	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1298	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 108 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5-10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1728	SCH/WALL THICK.	71.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 270 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1298	SCH/WALL THICK.	78.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 252 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 270	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-KC21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-172B	SCH/WALL THICK.	7.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 270 DEG/N4/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-129B	SCH/WALL THICK.	1.614	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 252 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-172B	SCH/WALL THICK.	7.437	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AFA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-172B	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N4/309 FT 0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-ACY	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-129B	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 252 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	15-000-001-129B	SCH/WALL THICK.	7.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 288 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 271

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KB16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-129B	SCH/WALL THICK.	/1.614	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 288 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-172B	SCH/WALL THICK.	/1.125	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AEB	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-129B	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 288 DEG/N3/321 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-172B	SCH/WALL THICK.	/.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 330 DEG/N4/309 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-195A	SCH/WALL THICK.	/4.00	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0 DEG/342 FT-9 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-193A	SCH/WALL THICK.	/6.437	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N5/307 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 272
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-AFX	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-195A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0 DEG/N7/341 FT-6 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AFE	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-193A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N5/307 FT-11 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ END/FLANGE	ITEM NUMBER	LTR	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/WNF	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-195A	SCH/WALL THICK.	1.775	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 0 DEG/342 FT-9 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-195A	SCH/WALL THICK.	1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N5/307 FT-11 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-174C	SCH/WALL THICK.	3.594	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS TOP HEAD/N8
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-193A	SCH/WALL THICK.	3.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 120 DEG/N5/307 FT-11 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 273
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-AGA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-174C	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS TOP HEAD/N8
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KB28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ END/FLANGE	ITEM NUMBER	LTR	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/WNF	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-174C	SCH/WALL THICK.	7/1.243	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS TOP HEAD/N8/342 FT-9 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KA24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	7/6.437	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 45 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-KA29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3-90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1008	SCH/WALL THICK.	7/6.906	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 105 DEG/N9/280 FT-7 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-AGD	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-1008	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 105 DEG/N9/280 FT-7 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

WELD NO./COMPONENT	RPV-AFJ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3-100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 45 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 274	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-KB29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/END/PIPE	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-100B	SCH/WALL THICK.	70.625	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 105 DEG/N9/280 FT-7 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-100B	SCH/WALL THICK.	76.906	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 285 DEG/N9/280 FT-7 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-194A	SCH/WALL THICK.	71.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 45 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AGG	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-100B	SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 285 DEG/N9/280 FT-7 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KC24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-194A	SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 45 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KB30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ END/PIPE	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.000-001-100B	SCH/WALL THICK.	70.625	VT-2		SCAFFOLD REOD.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 285 DEG/N9/280 FT-7 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 275

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KA25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	76.437	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 135 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-KA31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-147C	SCH/WALL THICK.	76.844	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG/N10/305 FT-4 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AGK	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-147C	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG/N10/305 FT-4 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-K831	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ END/PIPE	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-147C	SCH/WALL THICK.	70.625	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 180 DEG/N10/305 FT-4 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-AFN	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.		CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	IR	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA508	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 135 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3
WELD NO./COMPONENT	RPV-K825	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	B5.10	VIS.		REMOVE INSUL.
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1		REMOVE SHIELD
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	71.250	VT-2		SCAFFOLD REED.
ISO DRAWING	N/A	MATERIAL	SA533 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 135 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 276

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KA32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-244A	SCH/WALL THICK.	/6.437	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SAS08	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 240 DEG/N16/307 FT-11 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AGN	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-244A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 240 DEG/N16/307 FT-11 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KB32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SF ED	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-244A	SCH/WALL THICK.	/1.250	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SAS33 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 240 DEG/N16/307 FT-11 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KC32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	B5.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.000-001-244A	SCH/WALL THICK.	/0.875	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SAS40	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 240 DEG/N16/307 FT-11 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-KA33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-202B	SCH/WALL THICK.	/3.500	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL	SAS08	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 180 DEG/342 FT-9 IN.	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	
WELD NO./COMPONENT	RPV-AGS	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.010-001-202B	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS TOP HEAD SPARE/N16	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS DR=3	

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 277

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	RPV-KC25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	BS.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	/.875	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	135 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-KB33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	LTR	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ END/FLANGE	ITEM NUMBER	LTR	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/WNF	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-202B	SCH/WALL THICK.	/.1775	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	TOP HEAD/N18
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-KA26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B3.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	/.437	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	315 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-AGU	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B4.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-177A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	20 DEG/N12/298 FT-5 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-AFS	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/IR	ITEM NUMBER	B3.100	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	IR	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	315 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-AGW	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	B4.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-177A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	160 DEG/N12/298 FT-5 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 278	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	RPV-AGX	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-177A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	200 DEG/N12/298 FT-5 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-AGY	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-177A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	340 DEG/N12/298 FT-5 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-KB26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/NOZ END EXT	ITEM NUMBER	85.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/SF ED	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	1.250	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA533 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	315 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-AGZ	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-177A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SA508	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	10 DEG/N13/311 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-KC26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SFED/SFEDX	ITEM NUMBER	85.10	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	SFED/SFEDX	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-000-001-194A	SCH/WALL THICK.	.875	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	315 DEG/N6/299 FT-0 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3
WELD NO./COMPONENT	RPV-HA	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-177A	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	190 DEG/N13/317 FT-11 IN.
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	DR=3

NINE MILE POINT-UNIT 2

PIECBLC01

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 279
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	RPV-HB	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1788	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 20 DEG/N14/317 FT-11 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-HC	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1788	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 160 DEG/N14/317 FT-11 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-HD	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1788	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 200 DEG/N14/317 FT-11 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-HE	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	N/A	EXAM CAT	B-E	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	84.13	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1788	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 340 DEG/N14/317 FT-11 IN.	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-HF	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	83.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1798	SCH/WALL THICK.	70.634	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL		VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS BOT HEAD/NIS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

WELD NO./COMPONENT	RPV-HG	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RPV	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	N/A	EXAM CAT	B-D	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	NOZ/SHELL	ITEM NUMBER	83.90	VIS.	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED	NOZ/V	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16-010-001-1388	SCH/WALL THICK.	7.375	VT-2	SCAFFOLD REED.	
ISO DRAWING	N/A	MATERIAL	SBI66 INCONEL	VT-3	HIGH RAD. ZONE Y	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS 0 DEG/N17/SEAL LEAK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS DR=3	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 280

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1372	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-LTR	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2SLS*MOV5A	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	LTR	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1373	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-LTR	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2SLS*MOV5B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	LTR	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1374	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-LTR	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2SLS*VEX3A	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	LTR	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1375	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-LTR	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2SLS*VEX3B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	LTR	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1376	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-LTR	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2SLS*VEX3B	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	LTR	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1377	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-LTR	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2SLS*V50	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.324-060-087	SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	LTR	MATERIAL	GR7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE: 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE: 281	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	PIPE BOLT 1922	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	ST/NT	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	71.000	VT-2		SCAFFOLD REED.
ISO DRAWING	20-A-1	MATERIAL	GR86/GR6	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 8-IN. NOZZLE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-297/PIPE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 282
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-91-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-90-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-90-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-90-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 283
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-90-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP=375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-87-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP=375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-87-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP=375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-87-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP=375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-87-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP=375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP=375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 284
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
HANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD Y
HANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD Y
HANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-87-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
HANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
HANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
HANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS

PAGE 285

SELECTIONS - SORT: BY SYS

CODE CLASS: 1 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-075A-FW040	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

ROR DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 286

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW041	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 70.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW042	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW043	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW044	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW045	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW046	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 287
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW047	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW049	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW050	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW051	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW048	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 / 0.200	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW052	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 288
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW053	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW054	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWB-I220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-075A-FW055	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW056	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW057	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW058	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL.
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S 70.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 289	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	SLS-075A-FW059	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-25-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW060	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-25-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW061	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW062	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW063	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW064	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	805 /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/78A PRESERVICE EXAMINATIONS - WELDS PAGE 290
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-075A-FW065	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW066	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-075A-FW067	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-22-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	75-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	PIPE BOLT 1923	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-75-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7-50	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	B7/NT	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/LTR	VT-2		SCAFFOLD REOD.
ISO DRAWING	75-A-0	MATERIAL	LTR	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2SLS*FE113
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	SLS-088A-FW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-40	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.281	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)		OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375R
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 291
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-088A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 292
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-088A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PPGC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISD DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 293
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	SLS-088A-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

WELD NO./COMPONENT	SLS-088A-FW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-88-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80S /0.200	VT-2		SCAFFOLD REED. Y
ISO DRAWING	88-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 294

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	SLS-088A-FW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.281	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.281	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.281	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.281	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	89-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	SLS-088A-FW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2SLS-150-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. N
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.281	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	88-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	235	VT-4		REMARKS DP-375T
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	560			REMARKS
WELD NO./COMPONENT	09-14-WCS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y [WB1220(B)](1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-750-214-I	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	DK-301AK	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 295	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	09-14-WCS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-750-220-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	DK-301AK	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-14-WCS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-750-221-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	DK-301AK	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1385	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-094-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS*V368	ITEM NUMBER	87.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-324-060-087	SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	WCS-LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 BOLTS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1386	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-094-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS*V367	ITEM NUMBER	87.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-324-060-087	SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	WCS-LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 BOLTS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1387	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS*V368	ITEM NUMBER	87.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-324-060-087	SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	WCS-LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 BOLTS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1388	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS*V369	ITEM NUMBER	87.70	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-324-060-087	SCH/WALL THICK.	/1.750	VT-2		SCAFFOLD REOD.
ISO DRAWING	WCS-LTR	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2 BOLTS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 296	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	VALVE BOLT 1379	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-008-006-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#MOV102	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-122-102	SCH/WALL THICK.	71.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-LTR	MATERIAL	GR2H/GR87	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 12" STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1381	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-004-099-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#MOV104	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-122-033	SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-LTR	MATERIAL	GR2H/GR7	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 4" STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1383	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-008-087-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#MOV112	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-122-102	SCH/WALL THICK.	71.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-LTR	MATERIAL	GR2H/GR7	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 12" STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1389	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-004-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#V41	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BT/NT	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5-321-052-315	SCH/WALL THICK.	7	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-LTR	MATERIAL	GRB7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2" BOLTS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-05-WCS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1050	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-05-WCS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B5.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DISSIMILAR METAL WELD
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS DR=3

RUN DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL

PAGE 297
 SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	09-05-WCS-SW001	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-05-WCS-SW002	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-05-WCS-SW003	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-05-WCS-SW004	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-05-WCS-FW002	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-05-WCS-FW003	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS MOV104;DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 298

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	09-05-WCS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VACVE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5-321-122-033	SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y TWB1220(B) (1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2WCS-004-2-1	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-05-E	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4	REMARKS	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 299
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	09-05-WCS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-2-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	8.0 X4.0 SWL	ITEM NUMBER	89-31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/8.0 X4.0 SWL	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE	12/03/84	PRESERVICE EXAMINATIONS - WELDS		PAGE	300
SELECTIONS - SORT: BY SYS	CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	09-05-WCS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	1030	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	09-05-WCS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	N
LINE NUMBER	2WCS-004-1-1	EXAM CAT		SURF.	N
COMPONENT/WELD NAME	0.75 SOL	ITEM NUMBER		VIS.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1	
MANUF. DRAWING		SCH/WALL THICK.	80S /0.337	VT-2	
ISO DRAWING	09-05-E	MATERIAL		VT-3	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	1030	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS
WELD NO./COMPONENT	09-05-WCS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	80 /0.337	VT-2	
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	1030	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS #MOV105;DR=3
WELD NO./COMPONENT	09-05-WCS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	80 /0.337	VT-2	
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	1030	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3
WELD NO./COMPONENT	09-05-WCS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	1030	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3
WELD NO./COMPONENT	09-05-WCS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	Y
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	
DESIGN PRESS(P.SIG)	1250	OPER. PRESS(P.SIG)	1030	VT-4	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 301

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	09-05-WCS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-05-WCS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-004-1-1	EXAM CAT	B-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B5.50	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-05-E	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DISSIMILAR METAL WELD	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-06-WCS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-102	SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS #MOV103;DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-06-WCS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-102	SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS #MOV103;DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-06-WCS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/8.0 X4.0 SWL	ITEM NUMBER	B9.31	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-06-U	MATERIAL	SA105	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 302

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	09-06-WCS-FW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2WCS-008-86-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS WELD ON .75 IN. INST. LINE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW205	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2WCS-008-86-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW206	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2WCS-008-86-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW207	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2WCS-008-86-1	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PTCEBLO1

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 303

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	09-06-WCS-FW208	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-008-86-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS WELD ON .75 IN. INST LINE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW209	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(I)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-008-86-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS WELD ON .75 IN. INST LINE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-102	SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS #MOV102;DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-102	SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS #MOV102;DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS Z-23;DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW007	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS Z-23;DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 306

SELECTIONS - SORT: BY SYS

CODE CLASS: I

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	09-06-WCS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-86-I	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5-321-122-102	SCH/WALL THICK.	80 /0.300	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS *MOVII2;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER	B9-32	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 305	
SELECTIONS - SORT: BY SYS		CODE CLASS: I	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	09-06-WCS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS *MOV101;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS *MOV101;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	89.11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-025	SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y 1WB-1220(B111)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-004-3-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REED.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-025	SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS *V32;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

ROW DATE: 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE: 306
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	09-06-WCS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-025	SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS *V32;DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	89.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.276	VT-2		SCAFFOLD REED. Y
ISO DRAWING	09-06-U	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 307
 SELECTIONS - SORT: BY SYS CODE CLASS: I DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	09-06-WCS-FW200	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DRAIN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW201	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DRAIN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DRAIN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	N/A	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DRAIN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	09-06-WCS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-004-3-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/8" X 4 SWL	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-06-U	MATERIAL	SA105	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	09-06-WCS-FW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y IWB1220(B)(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-004-3-1	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.0 30L	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	80 /0.337	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-06-U	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 308
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	09-14-WCS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW041	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW040	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW039	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW038	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW037	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y 1WB1220(B)(1)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2WCS-008-250-I	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	09-14-V	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 309
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	09-14-WCS-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-14-WCS-SW036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-14-WCS-SW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-14-WCS-SW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-14-WCS-SW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

WELD NO./COMPONENT	09-14-WCS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 310	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	09-14-WCS-SW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-250-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 311	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	09-14-WCS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-077	SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS MN STM TUNNEL #NOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS MN STM TUNNEL #NOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS MN STM TUNNEL #NOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS MN STM TUNNEL #NOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS MN STM TUNNEL #NOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	B9-11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	2200	OPER. PRESS(PSIG)	1130	VT-4	REMARKS MN STM TUNNEL #NOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	

RUN DATE 12/03/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 312	
SELECTIONS - SORT: BY SYS		CODE CLASS: 1	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: ALL
WELD NO./COMPONENT	09-14-WCS-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4	REMARKS MN STEAM TUNNEL #MOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-FW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4	REMARKS MN STEAM TUNNEL #MOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-SW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4	REMARKS MN STM TUNNEL #MOV200	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-SW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4	REMARKS MN STM TUNNEL	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS DR=3	
WELD NO./COMPONENT	09-14-WCS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4	REMARKS MN STM TUNNEL DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	
WELD NO./COMPONENT	09-14-WCS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	Y-IWB1220(B)(1)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2WCS-008-89-1	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REED.	
ISO DRAWING	09-14-V	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS MN STM TUNNEL	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 313

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	09-14-WCS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4		REMARKS MN STM TUNNEL DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	09-14-WCS-SW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4		REMARKS MN STM TUNNEL DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	09-14-WCS-SW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4		REMARKS MN STM TUNNEL DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	09-14-WCS-SW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4		REMARKS MN STM TUNNEL DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	09-14-WCS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2WCS-008-89-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	89-11	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	160 /0.906	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	09-14-V	MATERIAL	SA106 GR.8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	2200	OPER. PRESS(P SIG)	1130	VT-4		REMARKS MN STM TUNNEL DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	VALVE BOLT 1380	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-008-086-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS-MOV103	ITEM NUMBER	87-70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	1.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-5-E	MATERIAL	GR2H/GRB7	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS 12 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 314

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	VALVE BOLT 1382	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-004-093-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#MOV105	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-5-E	MATERIAL	GR2H/GR7	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 4 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PIPE BOLT 1924	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-008-86-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE BOLTING	ITEM NUMBER	B7.50	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	BT/NT	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-6-U	MATERIAL	GRB7/GR7	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 2WCS#FE115
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1378	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-004-003-I	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#MOV101	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	70.875	VT-2		SCAFFOLD REOD.
ISO DRAWING	09-6-U	MATERIAL	GR2H/GRB7	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 4 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE BOLT 1384	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-025-216-1	EXAM CAT	B-G-2	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2WCS#V32	ITEM NUMBER	B7.70	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	NT/ST	VT-1	Y	REMOVE SHIELD
MANUF. DRAWING	5.321-032-025	SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	09-6-U	MATERIAL	GRB7/GR2H	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS 4 STUDS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	WCS-100A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-100A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 315
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	WCS-100A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	WCS-100A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	WCS-100A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	WCS-100A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	WCS-100A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

WELD NO./COMPONENT	WCS-100A-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-100-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	89-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REED. Y
ISO DRAWING	100-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AB
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 316

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	WCS-012A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-12-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	12-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-012A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-12-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	12-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-012A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-12-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	12-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-012A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-12-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	12-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-012A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-12-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	12-A-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374X
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-217A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-217-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	217-A-1	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374A3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

R0Y DATE 12/03/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 317

SELECTIONS - SORT: BY SYS

CODE CLASS: 1

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: ALL

WELD NO./COMPONENT	WCS-217A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-217-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	217-A-1	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4		REMARKS DP-374AJ
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-217A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-217-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	217-A-1	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4		REMARKS DP-374AJ
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-217A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-217-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	217-A-1	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4		REMARKS DP-374AJ
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-217A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-217-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	217-A-1	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4		REMARKS DP-374AJ
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-217A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-217-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	217-A-1	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4		REMARKS DP-374AJ
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-094A-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 318
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	WCS-094A-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-094A-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-094A-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-094A-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-094A-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS
WELD NO./COMPONENT	WCS-094A-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2WCS-002-94-1	EXAM CAT	B-J	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	B9-21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4		REMARKS DP-374AA
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550			REMARKS

RUN DATE 12/03/84 PRESERVICE EXAMINATIONS - WELDS PAGE 319
 SELECTIONS - SORT: BY SYS CODE CLASS: 1 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: ALL

WELD NO./COMPONENT	WCS-094A-FW008	EXAM CODE	I980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	WCS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2WCS-002-94-I	EXAM CAT	B-J	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	B9.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-16 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.218	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	94-A-0	MATERIAL	SA312 TP316L	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1030	VT-4	REMARKS DP-374AA	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	550		REMARKS	



RUN DATE 12/05/84		NINE MILE POINT-UNIT 2			PRESERVICE EXAMINATIONS - WELDS		PIECBLO1	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974	PAGE 1	
WELD NO./COMPONENT	CSH-18A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A		
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N			
LINE NUMBER	2CSH-750-47-2	EXAM CAT		SURF.	N			
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y			
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1				
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2				
ISO DRAWING	18-A-1	MATERIAL		VT-3				
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4				
DESIGN TEMP.(OF)		OPER. TEMP.(OF)						REMARKS
WELD NO./COMPONENT	CSH-18A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A		
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N			
LINE NUMBER	2CSH-750-47-2	EXAM CAT		SURF.	N			
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y			
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1				
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2				
ISO DRAWING	18-A-1	MATERIAL		VT-3				
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4				
DESIGN TEMP.(OF)		OPER. TEMP.(OF)						REMARKS
WELD NO./COMPONENT	CSH-18A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A		
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N			
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N			
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y			
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1				
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2				
ISO DRAWING	18-A-1	MATERIAL		VT-3				
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4				
DESIGN TEMP.(OF)		OPER. TEMP.(OF)						REMARKS
WELD NO./COMPONENT	CSH-18A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A		
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N			
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N			
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y			
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1				
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2				
ISO DRAWING	18-A-1	MATERIAL		VT-3				
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4				
DESIGN TEMP.(OF)		OPER. TEMP.(OF)						REMARKS
WELD NO./COMPONENT	CSH-18A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A		
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N			
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N			
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y			
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1				
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2				
ISO DRAWING	18-A-1	MATERIAL		VT-3				
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4				
DESIGN TEMP.(OF)		OPER. TEMP.(OF)						REMARKS
WELD NO./COMPONENT	CSH-18B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A		
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N			
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N			
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y			
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1				
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2				
ISO DRAWING	18-B-2	MATERIAL		VT-3				
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4				
DESIGN TEMP.(OF)		OPER. TEMP.(OF)						REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 2
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-188-FW002A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW003A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW004A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW005A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 3

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-188-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-188-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-188-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-188-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-188-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-188-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 4
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-188-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-188-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-18-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	18-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELOS

PAGE 5

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-21A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	21-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-21A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	21-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-21A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	21-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-21A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	21-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-21A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	21-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-21A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	21-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 6
 SELECTIONS - SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-37A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-37A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-37A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-37A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-37A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-37A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37.E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 7

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-37A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 169	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH*P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.4
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 170	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH*P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS WELDS PAGE 8
 SELECTIONS - SORT: BY SYS. CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 171	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.14 TO 1.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 172	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 173	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 174	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 175	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 176	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.2 TO 2.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 9
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 177	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.2 TO 2.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 178	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 179	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.2 TO 2.4
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 180	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.2 TO 2.6
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 181	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y ICS-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.218	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.13 TO 1.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 182	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSH#P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.13 TO 1.12
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 10
 SELECTIONS - SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 183	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSH*P1	ITEM NUMBER	C3.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-003	SCH/WALL THICK.	/1.250	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA105	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.21 TO 1.6
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-105A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-105A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-105A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	105-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 11

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-01-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - #ELDS PAGE 12
 SELECTIONS BY SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-01-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-01-CSH-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-01-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-01-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-01-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-01-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 13	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-01-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	103	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	103	OPER. PRESS(PSIG)		VT-4		REMARKS TUNNEL
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 14
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-01-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW320	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-108TP-778	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-01-CSH-FW321	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-108TP-778	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-01-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-78X	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-78W	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELOS

PAGE 15

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-J3-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 16
 SELECTIONS -- SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-33-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-03-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-03-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-03-CSH-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-03-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-03-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 17
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-03-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-03-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-03-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-78L	SCH/WALL THICK.	/0.250	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS WELDS "PAGE" 18
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-04-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-04-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-04-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-04-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-04-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-04-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 19
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-04-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-FW401	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-FW402	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(A)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-04-K	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)	140	OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-04-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-04-K	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	107	OPER. PRESS(P SIG)	27	VT-4		REMARKS DISSIMILAR; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-04-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-04-K	MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 20
 SELECTIONS - SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-34-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	15.330-001-019	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	27	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-34-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.330-001-019	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL	SA106 GR.B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	27	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-34-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISO DRAWING	25-04-K	MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-04-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 21
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-04-CSH-FW400	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-04-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-FW403	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-04-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-04-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-04-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-04-L	MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-04-CSH-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-04-L	MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 22
 SELECTIONS - SORT: BY SYS. CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-04-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-014-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-04-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	27	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-05-CSH-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IM	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78AM	SCH/WALL THICK.	/0.625	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-05-	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-05-CSH-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-05-CSH-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-05-CSH-SW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-05-CSH-SW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 23
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-05-CSH-S#029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-05-CSH-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-05-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-05-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-05-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CHS-020-13-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-05-M	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CHS-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	STRT-I	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.420-065-016	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	10J	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	140			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 24
 SELECTIONS - .SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-J5-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/STRT1	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.420-065-016	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS FITTING BOUND; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/STRT1	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.420-065-016	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-J5-CSH-SW02I	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y ICW-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.0 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.0 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 25
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-05-CSH-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-158	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS FITTING BOUND; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-158	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS FITTING BOUND; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS WELDS

PAGE 26

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-05-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.330-001-010	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	15.330-001-010	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-05-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	75	VT-4		REMARKS DISSIMILAR METAL; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 27
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-35-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-5	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		N
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		N
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-05-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2CSH-020-13-2	EXAM CAT	C-6	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		N
ISO DRAWING	25-05-M	MATERIAL	SA312 TP304	VT-3		Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-05-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2CSH-020-13-2	EXAM CAT	C-6	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		Y
ISO DRAWING	25-05-M	MATERIAL	SA312 TP304	VT-3		Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-05-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2CSH-018-45-2	EXAM CAT	C-6	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		Y
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	24	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-05-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-018-45-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		N/A
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		N/A
ISO DRAWING	25-05-M	MATERIAL		VT-3		N/A
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		N/A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				N/A
WELD NO./COMPONENT	25-05-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2CSH-020-2-2	EXAM CAT	C-6	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		Y
ISO DRAWING	25-05-M	MATERIAL	SA106 GR B	VT-3		N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	75	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 28
 SELECTIONS - SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-06-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-06-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-06-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-06-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-06-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-06-CSH-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 29

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-06-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 30
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-06-CSH-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 31
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-06-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 32

SELECTIONS --SDRT: BY SYS:

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-06-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 33

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-06-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-06-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	VALVE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-06-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 34
 SELECTIONS -- SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-07-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 35	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-07-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELOS PAGE 36
 SELECTIONS--SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-07-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 37

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-07-CSH-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-07-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-8-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-07-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 38
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-08-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-08-D	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-08-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-08-D	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-08-CSH-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-08-D	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-08-CSH-FW202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 CAP	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-08-D	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-08-CSH-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78AA	SCH/WALL THICK.	/0.250	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-08-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-08-CSH-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78JE	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-08-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 39

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-08-CSH-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78JE	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-08-G	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-08-CSH-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78JE	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-08-G	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-08-CSH-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78JE	SCH/WALL THICK.	/1.500	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-08-G	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-08-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-08-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-08-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. N
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 40
 SELECTIONS - SORT: BY SYS. CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-08-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CHS-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-170-042	SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CHS-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-170-042	SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	104	OPER. TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CHS-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 41	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-08-CSH-S#012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CHS-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FE105	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	7.115-934-018	SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=I	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=I	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CHS-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=I	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=I	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CHS-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 42

SELECTIONS - SORT: BY SYS... CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-08-CSH-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-08-M	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/3.0 WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	
ISD DRAWING	25-08-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	25-08-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/4.0 WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2	SCAFFOLD REED.	
ISD DRAWING	25-08-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS. - WELDS			PAGE 43	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-08-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.0 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REED.
ISO DRAWING	25-08-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-08-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FE105	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	7.115-934-018	SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-08-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-78JE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 44

SELECTIONS SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-09-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-42-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.0 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 45
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-09-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.330-001-052	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	16.330-001-052	SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. N
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 46
 EXAMCODE: 1974

WELD NO./COMPONENT	25-09-CSH-F#002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS PROPOSED SHIELDING; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /1.031	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-09-J	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-09-CSH-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-42-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 47

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-09-CSH-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-09-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-09-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-09-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-09-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-09-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-003-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	VALVE/WNF	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-09-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 48
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-13-CSH-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-010-19-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SAADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-79HT	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-13-	MATERIAL	CSS	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-13-CSH-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SAADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78HR	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-13-	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-13-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-010-19-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-13-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-010-19-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-13-CSH-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-13-CSH-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESEKVICE EXAMINATIONS - WELDS

PAGE 49

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-13-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-13-CSH-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-13-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-13-B	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-13-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-13-B	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-13-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-20-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-13-B	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-13-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-010-19-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	100 /0.719	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-13-B	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 50
 SELECTIONS: SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-13-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-010-19-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-13-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-13-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-13-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-13-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-010-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-13-J	MATERIAL		VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-13-CSH-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-13-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-13-CSH-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 CAP	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-13-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-13-CSH-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-13-J	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 51	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-17-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-17-8	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS PROPOSED SHIELDING; DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-17-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-17-8	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-17-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-17-8	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-17-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-17-8	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-17-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-17-8	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-17-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	25-17-8	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	104		REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 52
 SELECTIONS: SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-17-CSH-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED.
ISO DRAWING	25-17-8	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-17-CSH-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-17-8	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-17-CSH-FW202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-17-8	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-17-CSH-FW203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-17-8	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-17-CSH-FW204	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-17-8	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 53
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-18-CSH-FW205	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW206	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW207	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW208	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW209	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS
 SELECTIONS SORT BY SYSTEM CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 54
EXAMCODE: 1974

WELD NO./COMPONENT	25-18-CSH-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DR=1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW210	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW211	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 CAP	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-18-CSH-FW203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-18-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 55
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL EXAMCODE: 1974
WELD NO./COMPONENT	25-18-CSH-FW204	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IMC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED. N
ISO DRAWING	25-18-C	MATERIAL		VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	25-18-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS
WELD NO./COMPONENT	25-18-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	16.330-001-048	SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS
WELD NO./COMPONENT	25-18-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	16.330-001-048	SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS
WELD NO./COMPONENT	25-18-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS
WELD NO./COMPONENT	25-18-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2	SCAFFOLD REED. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	1575	OPER. PRESS(P SIG)	1238	VT-4	REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 56
 SELECTIONS - SORT: BY SYS: ALL CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-18-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 57
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-18-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-18-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-18-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-18-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-18-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	25-18-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REED. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 58
 SELECTIONS - SORT: BY SYS: 15 S: CODE: CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-18-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-LTR03	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-010-N/A-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	7.161-906-045	SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS #HCV133; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-LTR04	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-010-N/A-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	7.161-906-045	SCH/WALL THICK.	100 /0.719	VT-2		SCAFFOLD REOD. N
ISO DRAWING	25-18-C	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS #HCV133; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	25-18-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100 /0.844	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	25-18-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 59

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-19-CSH-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-78GP	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19LTR	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-19-CSH-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-5-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-78GP	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19LTR	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	1575	OPER. PRESS(PSIG)	1238	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	104		REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	
ISO DRAWING	25-19-C	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-6	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	
ISO DRAWING	25-19-C	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	25-19-CSH-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	25-19-C	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	25-19-CSH-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	25-19-C	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/64 PRESERVICE EXAMINATIONS - WELDS PAGE 60
 SELECTIONS: SORT: BY: SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-19-CSH-FW202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-19-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-19-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-19-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-19-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-19-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 61
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-19-CSH-FW203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-19-CSH-FW204	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-19-CSH-FW205	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-19-CSH-FW206	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-19-CSH-FW207	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-19-CSH-FW208	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-19-C	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 62
 SELECTIONS - SORT: BY SYS: ALL CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-19-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	25-19-C	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELOS

PAGE 63

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-19-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90		REMARKS	
WELD NO./COMPONENT	25-19-CSH-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-19-C	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4	REMARKS,DR=1	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	90		REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 64
 SELECTIONS - SORT: BY SYS. CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-19-CSH-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-102-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-19-C	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	65	VT-4	REMARKS DISSIMILAR METAL WELD	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS DR=1	

WELD NO./COMPONENT	25-19-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-102-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	25-19-C	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	

WELD NO./COMPONENT	25-19-CSH-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-103-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	25-19-C	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	65	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	

WELD NO./COMPONENT	25-19-CSH-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSH-012-103-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	25-19-C	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	65	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	

WELD NO./COMPONENT	25-19-CSH-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-78DL	SCH/WALL THICK.	/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-19-C	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	

WELD NO./COMPONENT	25-19-CSH-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-78DE	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	25-19-C	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	65	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90		REMARKS	

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 65	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-19-CSH-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78DL	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISD DRAWING	25-19-C	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-19-CSH-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78DL	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISD DRAWING	25-19-C	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-19-CSH-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78DL	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISD DRAWING	25-19-C	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-19-CSH-LTR03	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78DE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED. N
ISD DRAWING	25-19-C	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-19-CSH-LTR04	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78DE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED. N
ISD DRAWING	25-19-C	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	25-19-CSH-LTR05	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-012-6-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-78DE	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED. N
ISD DRAWING	25-19-C	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	65	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	90			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 66

SELECTIONS SORT: BY SYS:

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-20-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 67
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-20-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-20-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-20-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-20-CSH-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-20-CSH-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	25-20-CSH-FW202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 68
 SELECTIONS - SORT: BY SYS-- CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	25-20-CSH-FW203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW204	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/64

PRESERVICE EXAMINATIONS - VELDS

PAGE 69

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-20-CSH-S#004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-F#007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 70

SELECTIONS - SORT: BY: SYS.

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-20-CSH-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-20-CSH-FW01F	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-20-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUV DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 71

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-21-CSH-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 72

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	25-21-CSH-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	25-21-CSH-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 73	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	25-21-CSH-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-004-34-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	25-21-A	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	37-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 74
 SELECTIONS BY SORT: BY SYS: CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-37A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	37-A-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-378E	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSH-37A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	37-A-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-378E	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSH-37B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	37-B-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-378D	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSH-37B-FW002A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	37-B-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-378D	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSH-37B-FW003A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	37-B-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-378D	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSH-37B-FW004A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	37-B-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-378D	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 75
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-378-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3780
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-378-FW006A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3780
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-378-FW007A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3780
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-378-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3780
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-378-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3780
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-378-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3780
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 76

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-37B-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37B-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37B-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37B-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37B-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-37B-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	37-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 77
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-378-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-378-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-378-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-750-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	37-3-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 78

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-63A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 79
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-63A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-63A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-63A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-63A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-63A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-63A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 80

SELECTIONS BY SORT: RYCSYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-63A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-002-63-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-63A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 81
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-63A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-63A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	63-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-378A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301DD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301DD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301DD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301DD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 82

SELECTIONS:-- SORT: BY SYS. CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSH-67A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IDD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-67A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IDD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-67A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IDD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-67A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IDD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-67A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IDD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSH-67A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30IDD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 83
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSH-67A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSH-67A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSH	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSH-001-64-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z.309-1/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-1 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	67-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 84

SELECTIONS/SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 184	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG. LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.4
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 185	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG. LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 186	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG. N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 187	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG. N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.21 TO 1.15
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 188	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG. LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.21 TO 1.24
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 189	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG. N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.21
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 85
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 190	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.9 TO 1.2
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 191	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.15 TO 1.2
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 192	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	THROD SPT.	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/2.000	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	AS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.20 TO 1.21
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 193	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.344	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.17 TO 1.21
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 194	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.5 TO 1.3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 195	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.5 TO 1.9
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 86

SELECTIONS: - SORT: BY SYS CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 196	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.154	VT-2		SCAFFOLD REOD.
ISD DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 197	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISD DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.9 TO 1.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 198	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 199	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	SUPRT RING	VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/2.000	VT-2		SCAFFOLD REOD.
ISD DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.4 TO 2.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER	C3.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.5
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2CSL*P1	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.24 TO 1.22
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 87	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	PUMP WELDS 202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	
LINE NUMBER		EXAM CAT	C-6	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER	C3.1	VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/0.500	VT-2	SCAFFOLD REOD.	
ISO DRAWING		MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 8.2 TO 8.1.1	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-6	SURF.	CAL BLOCK PROC. LTR	
COMPONENT/WELD NAME	2CSL#P1	ITEM NUMBER	C3.1	VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	RIBS	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.320-001-003	SCH/WALL THICK.	/2.000	VT-2	SCAFFOLD REOD.	
ISO DRAWING		MATERIAL	A516 GR 70	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 8.4 TO 8.2	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC. N/A	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	07-A-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430L	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC. N/A	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	07-A-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430L	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC. N/A	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	07-A-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430L	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC. N/A	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	07-A-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430L	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 88

SELECTIONS: SORT: BY: SYS: CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-07A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	07-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	07-3-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07B-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	07-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07B-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	07-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07B-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	07-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07B-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	07-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 89

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-078-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	07-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-078-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	07-3-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-078-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	07-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-078-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	07-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-078-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	07-9-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	07-C-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 90
 SECTIONS: RESORT: BY: SYS: CODE: CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-07C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	07-C-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430N	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	07-C-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430N	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	07-C-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430N	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	07-C-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430N	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07C-FW006A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	07-C-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430N	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	CSL-07C-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	07-C-2	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-430N	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

NINE MILE POINT-UNIT 2

PIECUL01

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 91	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	CSL-07C-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	07-C-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07C-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	07-C-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-07C-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	07-C-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 PAGE 92
 SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-11A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 93

SELECTIONS - SORT: BY SYS

CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-11A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 94
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-11A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-10-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-41-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-41-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-41-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-41-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 95

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-11A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-41-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-11A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-41-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	11-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-150-55-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-150-55-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 PAGE 96
 SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-12A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSL-12A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSL-12A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSL-12A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSL-12A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	CSL-12A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 97
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-12A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 98
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-12A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 99

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-12A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-12A-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-002-12-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 100

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51D-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 101
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51D-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE -- 102

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51D-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51D-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 103
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51D-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	15-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EL
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-150-53-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-150-53-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-150-53-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-150-53-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 104

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-17A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-7-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 105
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-17A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-17A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-017-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430P
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-20A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 106

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-20A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-20A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-20A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-20A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-20A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-20A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	17-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430E
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 107
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-01-CSL-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-2-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-01-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-2-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-01-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-2-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-01-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-2-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-2-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-923-256	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE . 108

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-01-CSL-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-923-139	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-01-CSL-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 109

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-01-CSL-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-SW01F	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW202	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 110

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-J1-CSL-FW203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/0.75 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW204	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW205	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 111
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-01-CSL-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-47-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-47-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	1.00 PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 112

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-J1-CSL-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	1.00 PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-46-	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-01-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-01-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	26-01-X	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-01-CSL-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-130H	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-01-X	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 113

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-01-CSL-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130H	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-01-X	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-LTR03	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/TRN	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CU	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-01-X	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-LTR04	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/TRN	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CU	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-01-X	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130J	SCH/WALL THICK.	/0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-01-Z	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	107	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-01-CSL-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130J	SCH/WALL THICK.	/0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-01-Z	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-LTR05	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130BP	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	107	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 114
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-02-CSL-LTR06	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-1308P	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. N
ISD DRAWING	26-02-	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 115
EXAMCODE: 1974

WELD NO./COMPONENT	26-02-CSL-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED.
ISD DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 116

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-02-CSL-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/STRT 1	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.420-065-016	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	STRT 1/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE: 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 117

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-02-CSL-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-02-CSL-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-02-CSL-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	26-02-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	60	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-02-CSL-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	26-02-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	26-02-CSL-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	26-02-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	26-02-CSL-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/TW116	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	26-02-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 118
 SELECTIONS - SORT: BY SYS CODE CLASS: Z DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-02-CSL-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130T	SCH/WALL THICK.	/0.5625	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-T	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130T	SCH/WALL THICK.	/0.5625	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-T	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130T	SCH/WALL THICK.	/0.5625	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-T	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130T	SCH/WALL THICK.	/0.5625	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-T	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-1-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130K	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-02-T	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-02-CSL-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-020-32-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130S	SCH/WALL THICK.	/0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-02-T	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	60	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 119

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 120

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 121
EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	603	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	603	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FE107	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	7.115-934-018	SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FE107	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	603	OPER. PRESS(P SIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 122

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 123

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-158	SCH/WALL THICK.	XS /0.50	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-03-CSL-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-03-CSL-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-03-CSL-SW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-03-CSL-SW040	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-03-CSL-SW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 124

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-SW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW034	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 125
EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW038	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW039	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	7.161-906-002	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-03-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL.	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 126
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-03-CSL-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-03-CSL-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-03-CSL-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-03-CSL-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-03-CSL-SW041	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-14-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-03-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 127

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AJ	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-W	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AJ	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-W	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AS	SCH/WALL THICK.	/0.5625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-W	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-LTR07	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-8-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AS	SCH/WALL THICK.	/0.5625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-03-W	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-1300	SCH/WALL THICK.	/0.75	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-03-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130R	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-03-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 128

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-03-CSL-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130R	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-03-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130R	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-03-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-03-CSL-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130R	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-03-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	100	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-LTR08	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CJ	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-04	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-LTR09	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CJ	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-04-	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-LTR10	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CJ	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	26-04-	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 129
EXAMCODE: 1974

WELD NO./COMPONENT	26-04-CSL-LTR11	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CJ	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-04-	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	C2-1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-04-D	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-04-D	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2-1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-04-D	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2-1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=2

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL EXAMCODE: 1974

PAGE 130

WELD NO./COMPONENT	26-04-CSL-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING NOT IN
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS STALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING NOT IN
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS STALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING NOT IN
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS STALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=2
WELD NO./COMPONENT	26-04-CSL-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING NOT IN
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS STALLED; DR=1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 131

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974*

WELD NO./COMPONENT	26-04-CSL-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=1
WELD NO./COMPONENT	26-04-CSL-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING NOT IN
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS STALLED; DR=1
WELD NO./COMPONENT	26-04-CSL-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING NOT IN
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS STALLED; DR=1
WELD NO./COMPONENT	26-04-CSL-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	26-04-D	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS NOT INSTALLED; DR=1
WELD NO./COMPONENT	26-04-CSL-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.50 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-D	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-04-CSL-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CK	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SASIS GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 132

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	26-04-CSL-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CK	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CK	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130CK	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AL	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AL	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-04-CSL-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-130AL	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-04-E	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 133
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-J4-CSL-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-E-I	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2-5	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-130AL	SCH/WALL THICK.	/0.50	VT-2	SCAFFOLD REED.	N
ISO DRAWING	25-04-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-05-CSL-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-42-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2-1	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-038	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	488	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-05-CSL-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-42-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2-1	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	488	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-05-CSL-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2-1	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	26-05-H	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-05-CSL-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2-1	VIS.	REMOVE INSUL.	Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	26-05-H	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	600	OPER. PRESS(P SIG)	143	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	26-05-CSL-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2CSL-012-42-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/1.50 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	26-05-H	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 134
 EXAMCODE: 1974

WELD NO./COMPONENT	26-05-CSL-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-012-42-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-FW204	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-FW203	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 135
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	26-05-CSL-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-05-CSL-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-003-5-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	26-05-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-9-2	EXAM CAT	C-6	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-06-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	35	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-06-CSL-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-9-2	EXAM CAT	C-6	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-06-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	10J	OPER. PRESS(P SIG)	35	VT-4		REMARKS NO WELD NO. ON ISOS; DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-06-CSL-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2CSL-012-9-2	EXAM CAT	C-6	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	26-06-L	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	35	VT-4		REMARKS NO WELD NO. ON ISOS; DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 136
 EXAMCODE: 1974:

WELD NO./COMPONENT	26-06-CSL-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 137
EXAMCODE: 1974

WELD NO./COMPONENT	26-06-CSL-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	26-06-CSL-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-004-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	26-06-L	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS:
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE: 138
EXAMCODE: 1974.

WELD NO./COMPONENT	26-05-CSL-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	CSL	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR.
LINE NUMBER	2CSL-016-3-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.I.	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	26-5-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	600	OPER. PRESS(PSIG)	143	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170			REMARKS
WELD NO./COMPONENT	26-05-CSL-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-016-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	26-5-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-35A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	35-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430G
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-35A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-35-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	35-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430G
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-001-56-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-001-56-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 139
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-39A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 140

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-39A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 141
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-39A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-4308
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-4308
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-4308
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-4308
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-4308
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW020A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-39-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-4308
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 142
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	CSL-39A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-226-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-39A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-002-11-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	39-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-430B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 143
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-304-I/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30ICE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30ICE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30ICE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30ICE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30ICE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-51A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-30ICE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS -- WELDS

PAGE ... 144

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-518-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	51-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 145
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-518-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	51-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	51-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	51-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	51-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	51-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-518-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	51-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 146

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51B-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISO DRAWING	51-B-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-51B-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISO DRAWING	51-8-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DK-301EH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-51E-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISO DRAWING	51-E-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DK-301EP
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-51E-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISO DRAWING	51-E-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DK-301EP
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-51E-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISO DRAWING	51-E-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DK-301EP
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-51E-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISO DRAWING	51-E-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DK-301EP
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 147

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51E-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	51-E-0.	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DK-301EP
						REMARKS

WELD NO./COMPONENT	CSL-51E-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	51-E-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DK-301EP
						REMARKS

WELD NO./COMPONENT	CSL-51E-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	51-E-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DK-301EP
						REMARKS

WELD NO./COMPONENT	CSL-51E-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	51-E-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DK-301EP
						REMARKS

WELD NO./COMPONENT	CSL-51E-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	51-E-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DK-301EP
						REMARKS

WELD NO./COMPONENT	CSL-51E-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	51-E-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS DK-301EP
						REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 148

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-51E-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISD DRAWING	51-E-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EP
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-51E-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-51-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISD DRAWING	51-E-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301EP
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-52A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-304-1/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISD DRAWING	52-A-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301A.C.J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-52A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISD DRAWING	52-A-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301A.C.J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-52A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISD DRAWING	52-A-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301A.C.J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS
WELD NO./COMPONENT	CSL-52A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.
ISD DRAWING	52-A-0	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DK-301A.C.J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 149
EXAMCODE: 1974

WELD NO./COMPONENT	CSL-52A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	52-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A,C,J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-52A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	52-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A,C,J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-52A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	52-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A,C,J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-52A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-52-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	52-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A,C,J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	54-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-001-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	54-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 150

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	CSL-54A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	54-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	54-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-750-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	54-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-001-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	54-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-001-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	54-X-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	CSL-54A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CSL	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2CSL-001-37-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	6.3-4 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	54-X-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-430K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 151
EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 100	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 101	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.9
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 102	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.4
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 103	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.9
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 104	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.22
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 105	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.9
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 152

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 106	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	A234 GR WPB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.22 TO 1.25
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 107	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	AS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.21 TO 1.22
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 108	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 109	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.9 TO 1.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 110	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.17 TO 1.22
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 111	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.9 TO 1.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALLSYS: ALL EXEMPT: ALL PAGE 153
EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 112	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 2.3 TO 2.1	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 113	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 2.3 TO 2.3	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 114	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER		EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.4	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 2.4 TO 2.3	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 115	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	SAS16 GR 70	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 2.3 TO 2.5	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 116	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 1.25 TO 1.23	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 117	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 8.2 TO 1.23	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 154	
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL	EXAMCODE: 1974
WELD NO./COMPONENT	PUMP WELDS 118	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 8.11
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 119	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 8.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 120	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	A234 GR WPB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.7 TO 8.5
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 121	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.344	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 122	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIA	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.344	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.8
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 123	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 155

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 124	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 125	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.4
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 126	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.6 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 127	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.22
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 128	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GRB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 129	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A234 GR WPB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.22 TO 1.25
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 156
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 130	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.21 TO 1.22
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 131	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.15 TO 1.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 132	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.9 TO 1.2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 133	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(OF)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.17 TO 1.22
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 134	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.9 TO 1.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 135	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.1
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 157

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS I36	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS I37	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.4 TO 2.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS I38	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.5
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS I39	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.25 TO 1.23
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS I40	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 1.23
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS I41	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 8.11
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 158
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 142	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISJ DRAWING		MATERIAL	A106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 8.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 143	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISJ DRAWING		MATERIAL	A234 GR WPB	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.7 TO 8.5
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 144	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.344	VT-2		SCAFFOLD REOD.
ISJ DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 145	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIB	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.344	VT-2		SCAFFOLD REOD.
ISJ DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.7 TO 1.8
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 146	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISJ DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	PUMP WELDS 147	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.750	VT-2		SCAFFOLD REOD.
ISJ DRAWING		MATERIAL	SAS16 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.5 TO 1.9
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 159
EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 148	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISD DRAWING		MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS ITEM 1.6 TO 1.4	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 149	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISD DRAWING		MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS ITEM 1.6 TO 1.9	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 150	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISD DRAWING		MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS ITEM 1.15 TO 1.22	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 151	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISD DRAWING		MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS ITEM 1.15 TO 1.9	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 152	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISD DRAWING		MATERIAL	A234 GR WPB	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS ITEM 1.22 TO 1.25	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 153	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISD DRAWING		MATERIAL	AS16 GR 70	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS ITEM 1.21 TO 1.22	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 160

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 154	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.15 TO 1.2
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 155	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.9 TO 1.2
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 156	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.17 TO 1.22
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 157	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/1.000	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 1.9 TO 1.1
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 158	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 2.3 TO 2.1
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 159	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REED.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS ITEM 2.3 TO 2.3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 161
EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 160	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER		EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.4 TO 2.3
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 161	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 2.3 TO 2.5
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 162	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	SA106 GR.80	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 1.25 TO 1.23
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 163	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 1.23
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 164	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 8.11
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	PUMP WELDS 165	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER		EXAM CAT	C-G	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2		SCAFFOLD REOD.
ISO DRAWING		MATERIAL	A516 GR 70	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS ITEM 8.2 TO 8.7
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS.- WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 162
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	PUMP WELDS 166	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	LTR
LINE NUMBER		EXAM CAT	C-G	SURF. Y	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER	C3.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.562	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL	A234 GR WPB	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 8.7 TO 8.5	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	PUMP WELDS 168	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER		EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	2RHS*PIC	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.310-001-007	SCH/WALL THICK.	/0.344	VT-2	SCAFFOLD REED.	
ISO DRAWING		MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS ITEM 1.7 TO 1.8	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-106A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	106-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371R	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-106A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	106-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371R	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-106A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	106-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371R	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-106A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	106-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371R	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 163

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-106A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	105-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 164
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-106A-FW011A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	105-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW012A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-106A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	106-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371R
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-107-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-107-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 165

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-107A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-107-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-107-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-99-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW006A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-99-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-99-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-107A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-99-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	107-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371S
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 166

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-12A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-176-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-176-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-301-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-301-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-301-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-301-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 167
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-12A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-302-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-302-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-302-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-302-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-303-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-303-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718X
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 168

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-12A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-303-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-303-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-174-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-174-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-299-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-299-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 169
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-12A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-299-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-299-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-300-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-300-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-300-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-12A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-300-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	12-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 170

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-126A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 171
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-126A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	125-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	125-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	125-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE: 172

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-126A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	125-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-126A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-126-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	126-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IM
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IM
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IM
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IM
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 173

SELECTIONS - SORT: BY SYS

CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-129A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-130-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-130-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS-- WELDS

PAGE 174

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-129A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-130-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-130-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-130-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-130-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW016A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 175

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-129A-FW017A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-129A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-129-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	129-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371M
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-135-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW002A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-135-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	136-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 176
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-136A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-136-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-136-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-136-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	136-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-136-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	136-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-136-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-136-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 177
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-136A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-135-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-135-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-135-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	135-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-136A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-135-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	136-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-146-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-146-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	146-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 178
 SELECTIONS - SORT: BY SYS CODE CLASS: Z DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-146A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-146-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	146-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-146-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	146-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	146-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	146-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 179

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-146A-FW009A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AQ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 180
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-146A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AO
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AO
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AO
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-146A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-112-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	145-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AO
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-147A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-147-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	147-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-147A-FW002A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-147-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	147-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 181
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-147A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-118-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	147-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-147A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-118-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	147-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-147A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-118-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	147-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-147A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-118-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	147-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718A
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3018V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3018V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 182

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-149A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 183

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-149A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-305-9/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149B-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149B-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-149B-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 184
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-149B-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-3-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-30100
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149B-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-30100
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149B-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-30100
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149B-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-30100
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149B-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-30100
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149B-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-30100
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 185

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-149B-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149B-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3010D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 186
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-149C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-149C-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS. PAGE 187
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-149C-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-149-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	149-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-151A-FW003A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	151-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-151A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	151-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-151A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	151-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-151A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	151-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-151A-FW007A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	151-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 188
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-151A-FW008A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK DWG N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	CAL BLOCK PROC. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	151-A-3	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DP-37IAF
						REMARKS
WELD NO./COMPONENT	RHS-151A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK DWG N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	CAL BLOCK PROC. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	151-A-3	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DP-37IAF
						REMARKS
WELD NO./COMPONENT	RHS-151A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK DWG N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	CAL BLOCK PROC. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	151-A-3	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DP-37IAF
						REMARKS
WELD NO./COMPONENT	RHS-151A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK DWG N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	CAL BLOCK PROC. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	151-A-3	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DP-37IAF
						REMARKS
WELD NO./COMPONENT	RHS-151A-FW012A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	
LINE NUMBER	2RHS-001-151-2	EXAM CAT		SURF.	N	CAL BLOCK DWG N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	CAL BLOCK PROC. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	151-A-3	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DP-37IAF
						REMARKS
WELD NO./COMPONENT	RHS-162A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	
LINE NUMBER	2RHS-001-325-2	EXAM CAT		SURF.	N	CAL BLOCK DWG N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	CAL BLOCK PROC. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	162-A-1	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DP-371J
						REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 189

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-325-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-321-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-321-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-322-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-322-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-323-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 190
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-323-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 191
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXANCODE: 1974

WELD NO./COMPONENT	RHS-162A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I 220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I 220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 192

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	162-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371J
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1628-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1628-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1628-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 193

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162B-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162B-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162B-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162B-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162B-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162B-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAR
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 194
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-162-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-326-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-326-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-326-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 195
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162C-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-326-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162C-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-326-2	EXAM CAT	<	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162C-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-326-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162C-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162C-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-162C-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-327-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 - PRESERVICE EXAMINATIONS - WELDS PAGE 196
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162C-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-327-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-327-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-327-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Q
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 197

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162C-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-106-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 198

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-162C-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-162C-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-109-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	162-C-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3710
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 199

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	164-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-37IAC	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-164A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	164-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-37IAC	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-164A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	164-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-37IAC	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-164A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	164-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-37IAC	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-164A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	164-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-37IAC	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-164A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	164-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-37IAC	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 200
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 201
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-164A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-164A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-164A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-164B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-164B-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 202

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164B-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 203
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164B-FW013A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	154-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW016A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUV DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 204

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164B-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164B-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-B-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AB
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 205

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 206

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164C-FW009A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL. THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW012B	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL. THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW013A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 207
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164C-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW018A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW021A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW023A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 208
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164C-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164C-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-C-5	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AA
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164D-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 209

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-1640-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 210
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-1640-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-1640-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 211
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-164D-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164D-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-164D-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Z
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264D-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	164-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-3018S
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-165A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-165A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 212
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-165A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-165A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-165A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-164-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-165A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-165A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-165A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 213

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-165A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-165A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-165A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-165A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-165A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-165-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	165-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-168A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-168-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	168-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 214
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-168A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-168-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	169-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BC
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-180-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-180-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-180-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-180-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-180-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 215
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-180A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-180-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 216

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-180A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-180A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-181-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	180-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS OP-37IAZ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-182A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-182-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	182-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AD
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 217
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-182A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-182-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	182-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-182A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-183-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	182-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-182A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-183-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	182-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-182A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-183-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	182-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-182A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-183-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	182-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 218

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-201A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW003A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW008A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 219

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-201A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-201A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-201-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	201-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718B
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-202A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	202-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371W
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-202A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	202-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371W
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-202A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	202-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371W
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 220
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-202A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	202-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371W
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-202A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	202-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371W
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 221

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-213A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-213A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-213-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	213-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371Y
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 222

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-235A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-303-8/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 223
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-235A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	235-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301A.C.K
						REMARKS
WELD NO./COMPONENT	RHS-235A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	235-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301A.C.K
						REMARKS
WELD NO./COMPONENT	RHS-235A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	235-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301A.C.K
						REMARKS
WELD NO./COMPONENT	RHS-235A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	235-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301A.C.K
						REMARKS
WELD NO./COMPONENT	RHS-235A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	235-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301A.C.K
						REMARKS
WELD NO./COMPONENT	RHS-235A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE INSUL.
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		REMOVE SHIELD
ISO DRAWING	235-A-0	MATERIAL		VT-3		SCAFFOLD REOD.
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		HIGH RAD. ZONE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS DK-301A.C.K
						REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 224

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-235A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL. THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL. THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-235A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-235-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL. THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	235-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-303-9/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WAL. THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 225

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-236A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 226

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-236A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-236A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 227

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-236A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-236-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	236-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.C.K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-306-4/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.B.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.B.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.B.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.B.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301A.B.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 228
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-242A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.8.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.8.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.8.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.8.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.8.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A.8.D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 229
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-242A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A,B,D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A,B,D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-242A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-242-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	242-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301A,B,D
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 230
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-264A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-3010K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 231
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-264A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 232
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-264B-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301D J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301D J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301D J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301D J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301D J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DK-301D J
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 233
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-264B-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264B-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUV DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 234

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-264C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301DH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264D-FW001A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-264D-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 235
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-2640-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-2640-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-2640-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-2640-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-2640-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-2640-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 236
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-2640-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2640-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2640-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2640-FW012A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z-303-8/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2640-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-264-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	264-D-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DK-301BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 237
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-269A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-269A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-269A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-329-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-269A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-329-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-269A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-329-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 238

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-329-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 239
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3.		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW015A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-330-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-330-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-330-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-330-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 240
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-89-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-324-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269B-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-324-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 241
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-2698-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-324-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-8-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-8-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-324-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-8-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-8-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-8-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-8-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 242
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-2698-FW009A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371AU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371AU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371AU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-312-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371AU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-312-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371AU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371AU
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 243

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-2698-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-313-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-313-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-2698-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-314-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELOS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 244
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269B-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-314-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269B-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269B-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269B-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269B-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAU
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 245

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-315-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-315-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 246
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-315-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-316-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-316-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-317-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IAV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 247

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269C-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-317-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-291-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 248
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-269C-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-269C-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-269-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	269-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 249

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-281A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-280-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 250
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-281A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 251
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-281A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 SYS: ALL EXEMPT: ALL
 PAGE 252
 EXAMCODE: 1974

WELD NO./COMPONENT	RHS-281A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW024A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW027B	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-281A-FW028A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-281-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 253

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-281A-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-282-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	281-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-286A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-83-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	285-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-286A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-83-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	286-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-286A-FW003A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-286-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	286-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-286A-FW004A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-286-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	285-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AX
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW001A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 254
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-292A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 255
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-292A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-292A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-292A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-318-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-292A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-318-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-292A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-292A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 256

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-292A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-319-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-319-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-320-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-320-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371H
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 257

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-292A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 258

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-292A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-292A-FW030A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-292-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	292-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-123-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IG
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 259
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-309A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-123-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 260

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-309A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-309A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 261
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-309A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 262
 EXAMCODE: 1974

WELD NO./COMPONENT	RHS-309A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-309A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-309-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	309-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371G
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 263

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 264

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-210-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-210-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-210-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 265
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: .1974

WELD NO./COMPONENT	RHS-310A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-210-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW014A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-305-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW017A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-305-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-305-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-305-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 266

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 267
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310A-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-311-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-311-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 268
 EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310A-FW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW034	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW035	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW036	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW037	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW038	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371F
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 269
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310A-FW039	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW040	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310A-FW041	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-127-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IF
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 270
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310B-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-310-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 271
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3108-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3108-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3108-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3108-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3108-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3108-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	310-B-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371N
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS-- WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 272
 EXAMCODE: 1974

WELD NO./COMPONENT	RHS-310B-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	310-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	310-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	310-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-310B-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-124-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	310-8-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-37IN
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 273

SELECTIONS - SORT: BY SYS.

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-328A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-202-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 274
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-328A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	328-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371CJ	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-328A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	328-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371CJ	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-328A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	328-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371CJ	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-328A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	328-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371CJ	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-328A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	328-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371CJ	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	RHS-328A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	328-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371CJ	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 275
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-328A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

PAGE 276
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-328A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL EXEMPT: ALL PAGE: 277
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-328A-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-328A-FW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 278
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-328A-FW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-328-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	328-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37ICJ
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-338A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IBK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-338A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IBK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-338A-FW003A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IBK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-338A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IBK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-338A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-37IBK
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 279
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-338A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-338A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-338A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-338A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-338A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-338A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 280

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-338A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	338-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-338A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	338-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-338A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-352-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	338-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-338A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	338-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-338A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	338-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-338A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	338-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BK	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 281

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-338A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-338A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-338-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	338-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718K
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 282
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-346A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 283

SELECTIONS - SORT: BY SYS

CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-346A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 284

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-346A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	345-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BT
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 285

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-346A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-346A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-346-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	346-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718T
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 286
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3488-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 287
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3488-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-8-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 288

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-348B-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-348B-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-348B-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-348B-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-348B-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-348B-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 289

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3488-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 290
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3488-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-349-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 291
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3488-FW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW034	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW035	EXAM CODE	1974/S75 /	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW036	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW037	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3488-FW038	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 292
 EXAMCODE: 1974

WELD NO./COMPONENT	RHS-348B-FW039	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-348B-FW040	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-348B-FW041	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	348-B-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371CH
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIEC8L01

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 293

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-354A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW008A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 294
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-354A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW011A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-354A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECL01

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 295
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-354A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW019A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW020A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-3718V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 296
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-354A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-354A-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-354-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	354-A-2	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BV
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 297
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-355A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW004A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 298

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-355A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS OP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 299
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-355A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718W
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718W
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718W
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718W
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718W
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-355A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718W
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 300
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-355A-FW020A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	355-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BW	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-355A-FW021A	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	355-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BW	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-355A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	355-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BW	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-355A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	355-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BW	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-355A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	355-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BW	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-355A-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	355-A-4	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371BW	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 301
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-355A-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-355A-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-355-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	355-A-4	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BW
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-36A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	36-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AL
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-36A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	36-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AL
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-36A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-36-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	36-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371AL
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	RHS-371A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-81-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 302
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371A	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371A	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371A	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371A	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371A	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-285-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-A-3	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371A	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 303
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-285-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-A-3	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371A
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371AP-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-AP-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AP
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371AP-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-AP-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AP
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371AP-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-AP-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AP
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371AP-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-AP-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AP
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371AP-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-16-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-AP-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371AP
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 304

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3718-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-92-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-92-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 305
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-3718-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-92-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-92-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-3718-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-B-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-3718
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS.

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 PAGE 306
 SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371B-FW045	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-B-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-371B	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371B-FW046	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-B-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-371B	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371B-FW047	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-B-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-371B	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371B-FW048	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-001-58-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-B-1	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-371B	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-226-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-226-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 307
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371C-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-371C-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	371-C-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS DP-371C	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 308
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371C-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL

PAGE 309
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371C-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 310
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371C-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 311

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371C-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371C-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-002-103-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-C-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371C
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELOS PAGE 312
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-371V-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW059	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-001-304-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-371V-FW060	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-348-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	371-V-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371V
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 313
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-375A-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	375-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-3718S	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-375A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	375-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-3718S	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-375A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	375-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-3718S	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-375A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	375-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-3718S	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-375A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	375-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-3718S	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	RHS-375A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	375-A-0	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DP-3718S	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 314

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	RHS-375A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(0)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 315
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-375A-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL

PAGE 316
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-375A-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-375A-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-375-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	375-A-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DP-371BS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 317
EXAMCODE: 1974

WELD NO./COMPONENT	RHS-59A-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-59A-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-59A-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-59A-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-59A-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	RHS-59A-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 318
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	RHS-59A-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-750-59-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	59-A-1	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DP-371L
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-05-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISO DRAWING	65-05-P	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-05-P	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-011	SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-05-P	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-122-011	SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-05-P	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-05-P	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	574			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 319
EXAMCODE: 1974

WELD NO./COMPONENT	66-05-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 320

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-75-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-75-P	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-75-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-75-P	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	COPE3-VULCAN	SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS #PV21B; DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-75-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-295-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 321
EXAMCODE: 1974

WELD NO./COMPONENT	66-05-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	574			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-50-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-05-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-05-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-50-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-05-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-05-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13AA	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-05-RHS-FW321	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-50-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13BA	SCH/WALL THICK.	/0.906	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-05-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1012	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 322
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-06-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-335-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-077	SCH/WALL THICK.	XS /0.50	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS #MOV238; DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-06-RHS-SW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-335-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-06-RHS-SW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-296-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS #MOV238; DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-06-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-296-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS #MOV238; DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-06-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-296-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS #MOV238; DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-06-RHS-SW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-296-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 323
EXAMCODE: 1974

WELD NO./COMPONENT	66-J6-RHS-SW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-336-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-336-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS #MOV238; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-J6-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-J6-M	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS #PV218; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-J6-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS #MOV238; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-J6-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS #MOV238; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-J6-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS #MOV238; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

RUN DATE: 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 324

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-36-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	COPEX VULCAN	SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	66-36-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS #PV2IB; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-36-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-36-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED.
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 325

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-06-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-138-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/6.00 SWL	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 326
EXAMCODE: 1974

WELD NO./COMPONENT	66-06-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-138-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-138-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/6.00 SWL	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD. Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y-INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-57-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REED.
ISO DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AUX BAY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-06-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 327
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-06-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY FTG BOUND; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-57-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-307-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-307-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-307-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.50	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 328

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-06-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-208-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	60 /0.812	VT-2		SCAFFOLD REOD. N
ISD DRAWING	66-06-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-06-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-110-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-6-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-110-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-06-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-335-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-06-RHS-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-57-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-06-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-57-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 329
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-36-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-57-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-06-M	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-07-RHS-FW344	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13S	SCH/WALL THICK.	/0.406	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-07-AC	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	223	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13H	SCH/WALL THICK.	/0.406	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-07-AC	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW336	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13M	SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-07-AC	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	223	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW329	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13N	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-07-AC	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-204-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-07-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	90			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 330

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-07-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-204-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-204-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-222-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z88B	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-222-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z88B/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 331

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-07-RHS-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 332
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-07-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-111-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-111-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

*SYS: ALL

EXEMPT: ALL

PAGE 333
EXAMCODE: 1974

WELD NO./COMPONENT	66-07-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-006-111-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-07-V	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-07-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-204-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-07-V	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-46-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-07-V	MATERIAL		VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-111-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104		REMARKS	

WELD NO./COMPONENT	66-07-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-254-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.322	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-07-V	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4	REMARKS AUXILIARY BAY; DR=1	
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 334
EXAMCODE: 1974

WELD NO./COMPONENT	66-07-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-254-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.322	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-LTR03	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-46-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-1388	SCH/WALL THICK.	/0.719	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	65-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-07-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-111-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-07-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-08-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-211-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	150	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-08-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-211-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	150	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-08-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-211-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	65-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	150	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	90			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 335
EXAMCODE: 1974

WELD NO./COMPONENT	66-08-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-211-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z73	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. Y
ISO DRAWING	65-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-08-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-228-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z73	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-08-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-257-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N/A
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. N/A
ISO DRAWING	65-08-N	MATERIAL		VT-3		HIGH RAD. ZONE N/A
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-257-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N/A
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. N/A
ISO DRAWING	65-08-N	MATERIAL		VT-3		HIGH RAD. ZONE N/A
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-257-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N/A
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. N/A
ISO DRAWING	65-08-N	MATERIAL		VT-3		HIGH RAD. ZONE N/A
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-257-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N/A
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. N/A
ISO DRAWING	65-08-N	MATERIAL		VT-3		HIGH RAD. ZONE N/A
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 336
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-08-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-257-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/Z98B	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/Z98B	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 337
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-08-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-256-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-F#013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-228-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-08-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 338
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-08-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-227-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-08-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-08-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-08-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-09-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-227-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-09-N	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-08-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-227-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-08-N	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-08-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/I.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 339

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-08-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-211-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-228-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-228-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-228-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-08-RHS-FW201	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-006-228-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 SYS: ALL EXEMPT: ALL EXAMCODE: 1974
 PAGE - 340

WELD NO./COMPONENT	66-08-RHS-LTR06	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-255-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-13Y	SCH/WALL THICK.	/0.216	VT-2		SCAFFOLD REED.
ISO DRAWING	66-08-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-09-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER.TEMP.(OF)	547			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 341
EXAMCODE: 1974

WELD NO./COMPONENT	66-09-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-VIWO1	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	7.161-906-044	SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-53-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE --342

SELECTIONS - SORT: BY SYS

CODE CLASS: Z

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-09-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 343
EXAMCODE: 1974

WELD NO./COMPONENT	66-09-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-09-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	65-09-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-09-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	65-09-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 SYS: ALL EXEMPT: ALL
 PAGE 344
 EXAMCODE: 1974

WELD NO./COMPONENT	66-09-RHS-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-293-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-007	SCH/WALL THICK.	100 /0.594	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	
WELD NO./COMPONENT	66-09-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-008-53-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-09-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-008-53-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 345
EXAMCODE: 1974

WELD NO./COMPONENT	66-09-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	32-13CV	SCH/WALL THICK.	/0.237	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-09-RHS-LTR10	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-53-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	32-13CE	SCH/WALL THICK.	/0.237	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-09-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1013	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-294-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 346
 SELECTIONS - SORT:- BY SYS CODE CLASS: 2 DATE: ALL - SYS: ALL EXEMPT: ALL - EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-F#002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-294-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-077	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	

WELD NO./COMPONENT	66-10-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	

WELD NO./COMPONENT	66-10-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1013	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	547		REMARKS	

WELD NO./COMPONENT	66-10-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	

WELD NO./COMPONENT	66-10-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	

WELD NO./COMPONENT	66-10-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	1RHS-008-054-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 347
EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.	N
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS	
WELD NO./COMPONENT	66-10-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS	
WELD NO./COMPONENT	66-10-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=1	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 348

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-FW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-SW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-SW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/6.00 WOL	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-SW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-87-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	WOL/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(O)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-054-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS AUX BAY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-10-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 349
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-87-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-10-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-008-054-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY; DR=2	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388		REMARKS	
WELD NO./COMPONENT	66-10-RHS-SW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-306-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY FTG BOUND; DR=2	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388		REMARKS	

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 350
 EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-SW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-306-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY FTG BOUND; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-185-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	60 /0.812	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY FTG BOUND; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-10-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-294-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-10-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-10-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 351
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y [WC-1220(D)]	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-90-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-10-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y [WC-1220(D)]	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-90-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-10-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y [WC-1220(D)]	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-10-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-10-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13AG	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13AL	SCH/WALL THICK.	/2.00	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-10-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13CP	SCH/WALL THICK.	/0.625	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-10-M	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	388			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELOS PAGE 352
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-10-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13AG	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-10-M	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

WELD NO./COMPONENT	66-10-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13AL	SCH/WALL THICK.	/2.00	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-10-M	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

WELD NO./COMPONENT	66-10-RHS-FW313	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-008-54-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13CP	SCH/WALL THICK.	/0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-10-M	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS

WELD NO./COMPONENT	66-11-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-66-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED.
ISO DRAWING	66-11-S	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-11-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-66-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-11-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-66-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.280	VT-2		SCAFFOLD REED.
ISO DRAWING	66-11-S	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

NINE MILE POINT-UNIT 2

PIECBL01

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 353

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 354

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 355

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z88A	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-175-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z88A/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-175-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-S	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	90			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-175-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-S	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	90			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 356
EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-250-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.322	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-008-250-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.322	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/6.00 PIPE	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-11-S	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-11-S	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-11-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-11-S	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DR=2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

NINE MILE POINT-UNIT 2

PIEC8L01

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYSPRESERVICE EXAMINATIONS - WELDS
CODE CLASS: Z DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 357
EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-175-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-11-S	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DR=2
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-11-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13C0	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13AN	SCH/WALL THICK.	/0.719	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13AR	SCH/WALL THICK.	/0.25	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13C0	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-11-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13C0	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	15	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	395	OPER.TEMP.(OF)	104			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 358

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-13CQ	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-11-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13AN	SCH/WALL THICK.	/0.719	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-11-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-13AN	SCH/WALL THICK.	/0.719	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

WELD NO./COMPONENT	66-11-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-91-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD. N
MANUF. DRAWING	BZ-13AN	SCH/WALL THICK.	/0.719	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-11-S	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS

NINE MILE POINT-UNIT 2

PIECBLO1

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 359

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-11-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-091-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-11-X	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	15	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	395	OPER. TEMP.(OF)	104			REMARKS
WELD NO./COMPONENT	66-12-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELOS

PAGE 360

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-12-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	65-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	65-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	65-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 361

SELECTIONS - SORT: BY SYS

CODE CLASS: ?

DATE: ALL

SYS: ALL

EXEMPT: ALL- EXAMCODE: 1974

WELD NO./COMPONENT	66-12-RHS-F#011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-F#008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-F#009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE . 362

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-12-RHS-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-252-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DISSIMILAR WELD
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-252-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/Z98A	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-253-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	Z98A/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-253-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-253-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-253-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 363

EXAMCODE: 1974

WELD NO./COMPONENT	66-12-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-12-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-251-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-12-F	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 364

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-080-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-13-RHS-F4023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-080-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-080-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ZSA/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-001-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ZSA	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-001-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	5.360-923-255	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-331-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=1
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

RUN DATE: 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 365
EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-331-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-923-200	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-13-R	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	
WELD NO./COMPONENT	66-13-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=1	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 366
EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY FTG BOUND
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS DR=3

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 367
EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=2	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-13-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-015-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=2	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335		REMARKS	
WELD NO./COMPONENT	66-13-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-020-015-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=2	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 368

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-015-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-015-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-015-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-015-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 369
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-13-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/STRT-1A	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.420-065-017	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-13-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	STRT I-A/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-13-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-002-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-13-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-13-RHS-SW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE , 370.

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-13-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-13-RHS-SW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-133-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-13-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-133-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.321-052-011	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-13-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-1-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-13-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-001-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - #ELOS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 371

EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-13-RHS-SW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-13-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-13-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-1-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFT	SCH/WALL THICK.	/0.406	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFU	SCH/WALL THICK.	/0.75	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFU	SCH/WALL THICK.	/0.75	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFU	SCH/WALL THICK.	/0.75	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-13-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 372

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFU	SCH/WALL THICK.	/0.75	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE N
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=1
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-718M	SCH/WALL THICK.	/0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-718M	SCH/WALL THICK.	/0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-718M	SCH/WALL THICK.	/0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-718M	SCH/WALL THICK.	/0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-13-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-15-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PAO	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KD	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 373
EXAMCODE: 1974

WELD NO./COMPONENT	66-13-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-15-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PAD	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KD	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-15-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PAD	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KD	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-15-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PAD	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KD	SCH/WALL THICK.	/0.50	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW313	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PAD	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFX	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-13-RHS-FW314	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PAD	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFX	SCH/WALL THICK.	/0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-13-R	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	VALVE WELDS 001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-2-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS#MOVIA	ITEM NUMBER	C4.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	TRANSPIECE	VT-1		REMOVE SHIELD
MANUF. DRAWING	5.362-923-200	SCH/WALL THICK.	/0.99	VT-2		SCAFFOLD REED.
ISO DRAWING	66-13R	MATERIAL	SA312/TYP 304	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS TRANSITION PIECE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 374

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71ZV	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71ZM	SCH/WALL THICK.	XS /0.531	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71WG	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71WH	SCH/WALL THICK.	XS /0.337	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71ZV	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71ZM	SCH/WALL THICK.	XS /0.531	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 375
EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71WG	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71WH	SCH/WALL THICK.	XS /0.337	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-?	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-185-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	60 /0.812	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUXILIARY BAY FTG BOUND;
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS DR=3
WELD NO./COMPONENT	66-14-RHS-SW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 376

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-SW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELOS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 377
EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW034	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 378

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 379

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-052-012	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISD DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-14-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	
ISD DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4	REMARKS AUXILIARY BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-158	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY FTG BOUND;
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS DR=3
WELD NO./COMPONENT	66-14-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-20-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-20-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS
WELD NO./COMPONENT	66-14-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-20-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 381
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-SW016	EXAM CODE	1974/S754	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-20-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-14-M	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	320	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	335			REMARKS

WELD NO./COMPONENT	66-14-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-003-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/6.00 SWL	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	65-14-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUXILIARY BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-14-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-3-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	65-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-14-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-003-131-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-14-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-003-131-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.321-052-011	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-14-RHS-SW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-020-185-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/SOL 1.25	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 382
EXAMCODE: 1974

WELD NO./COMPONENT	66-14-RHS-SW032	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-185-2	EXAM CAT.		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SOL 0.75	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-14-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SOL 0.75	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-14-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SOL 2.00	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-14-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-14-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-003-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-14-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL 4.00	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL
PAGE 383
EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-F#002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-S#020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-S#021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-S#022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-S#023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-F#004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 384

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-69-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-225-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-SW031	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-225-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 385
EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-225-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-005	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-225-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-S#028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-S#029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-SW030	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-15-RHS-F#010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-15-M	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 386
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	VALVE/RED	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	7.161-906-037	SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	VALVE/RED	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW404	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.25 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-15-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 387
EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500.	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-15-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(1)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-004-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.25 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-15-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-15-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-15-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-15-M	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 388

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 389
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/20.00 RED	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS AUX BAY FTG BOUND; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RED/PUMP OUTLET	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS AUX BAY FTG BOUND; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71CZ	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-15-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71ZR	SCH/WALL THICK.	XS /0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 390

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71ZR	SCH/WALL THICK.	XS /0.594	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-15-M	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-15-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-710Q	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-710Q	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-710Q	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-710Q	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-15-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-074-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-710Q	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 391
EXAMCODE: 1974

WELD NO./COMPONENT	66-15-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-7100	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REED.
ISD DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-15-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-7100	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REED.
ISD DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-15-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-74-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-7100	SCH/WALL THICK.	/1.00	VT-2		SCAFFOLD REED.
ISD DRAWING	66-15-M	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-16-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-011-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-16-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-16-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-011-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-16-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-16-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-006-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-16-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

-PAGE 392-

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 393

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	265	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-16-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS WELDS

PAGE 394

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-F#005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	265	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-011-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-15-RHS-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/RED	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	193	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 395
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	359	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	359	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-16-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-16-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	353	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	353	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS-- WELDS

PAGE 396

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-16-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-16-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-16-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-16-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-16-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-16-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 397
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71ABQ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71ABQ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71ABQ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-004-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71ABQ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71JH	SCH/WALL THICK.	XS /1.094	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-16-P	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-16-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71JG	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 398

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-16-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	8Z-71JG	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	265	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

WELD NO./COMPONENT	66-16-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	8Z-71JG	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

WELD NO./COMPONENT	66-16-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	8Z-71JG	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-16-P	MATERIAL	SA515 GR65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	265	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

WELD NO./COMPONENT	66-17-RHS-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-70-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	4.00 WOL/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-17-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-17-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-070-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 399
EXAMCODE: 1974

WELD NO./COMPONENT	65-17-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-17-W	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	65-17-RHS-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-17-W	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-178-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	190	OPER. PRESS(PSIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-178-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/Z6B	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	130	OPER. PRESS(PSIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-197-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	Z6B/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	190	OPER. PRESS(PSIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	65-17-RHS-FW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-197-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	130	OPER. PRESS(PSIG)	174	VT-4	REMARKS DISSIMILIAR P1 P8; DR=2	
DESIGN TEMP.(OF)	400	OPER.TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE: 400
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-17-RHS-FW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4	REMARKS 2RHS*V81; DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESEVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 401
EXAMCODE: 1974

WELD NO./COMPONENT	66-17-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-17-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-17-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-17-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-17-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FTG	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	174	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-17-RHS-FW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-17-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 402

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-17-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS FTG BOUND; DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 403
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-17-RHS-SW018	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-015-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW004	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2CSL-012-009-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	100	OPER. PRESS(P SIG)	35	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	170		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW004	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/6.00 WOL	ITEM NUMBER	C2.3	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW019	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-013-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	WOL/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	175	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW003	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-013-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	175	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-SW002	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-006-013-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-17-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	175	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS-- WELDS

PAGE 404

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-17-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	9Z-71X	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	150	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71X	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71X	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71X	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FWXX8	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71AB	SCH/WALL THICK.	STD /0.625	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS SEE BZ-71AB; DR=3	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-17-RHS-FWXX9	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71AB	SCH/WALL THICK.	STD /0.625	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS SEE BZ-71AB; DR=3	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 405

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-17-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DMG N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-17-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-17-RHS-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DMG N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	65-17-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-17-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DMG N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	8Z-71AH	SCH/WALL THICK.	STD /0.625	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-17-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	403	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-17-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DMG N/A
LINE NUMBER	2RHS-018-014-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	8Z-71AH	SCH/WALL THICK.	STD /0.625	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	65-17-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-18-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DMG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	65-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-18-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DMG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISD DRAWING	65-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 406
 EXEMPT: ALL EXANCODE: 1974

WELD NO./COMPONENT	66-18-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-117-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-18-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-117-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-18-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-117-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-18-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 CPL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-18-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 CPL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-18-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-18-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-006-005-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	VALVE/Z-8A	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD. Y
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-18-E	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4		REMARKS BOLTED SHIELDING; DR=3A
DESIGN TEMP.(OF)	350	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 407
EXAMCODE: 1974

WELD NO./COMPONENT	66-18-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS BOLTED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	285	VT-4	REMARKS BOLTED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS BOLTED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-038	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	285	VT-4	REMARKS BOLTED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS BOLTED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 408

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-18-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 409
EXAMCODE: 1974

WELD NO./COMPONENT	66-18-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-18-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-18-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-18-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-18-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-18-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-18-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	194	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	430	OPER. TEMP.(OF)	189			REMARKS
WELD NO./COMPONENT	66-18-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-71JD	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-18-E	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	285	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 SYS: ALL EXEMPT: ALL PAGE 410
 EXAMCODE: 1974

WELD NO./COMPONENT	66-18-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71JD	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	350	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71JD	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71JD	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71JB	SCH/WALL THICK.	XS /0.750	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71NG	SCH/WALL THICK.	XS /0.750	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-18-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71NG	SCH/WALL THICK.	XS /0.750	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 411
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-18-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71NG	SCH/WALL THICK.	XS /0.750	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-18-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-005-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71NG	SCH/WALL THICK.	XS /0.750	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-18-E	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	285	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-19-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-19-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-19-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-19-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-003-055-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 412
EXEMPT: ALL EXANCODE: 1974

WELD NO./COMPONENT	66-19-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-003-055-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	65-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-19-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-003-055-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	FITTING/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.322-059-004	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	65-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-19-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-003-055-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	66-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS	
DESIGN TEMP.(OF)		OPER.TEMP.(OF)			REMARKS	

WELD NO./COMPONENT	66-19-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-121	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-19-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	240	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-19-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	460	OPER.TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 413
EXAMCODE: 1974

WELD NO./COMPONENT	66-19-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 414

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-19-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4	REMARKS PROPOSED SHIELDING	DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-19-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-19-N	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.588	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELOS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 415
EXAMCODE: 1974

WELD NO./COMPONENT	66-19-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	
WELD NO./COMPONENT	66-19-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 416

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-19-RHS-SW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.588	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.688	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KP	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KP	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KP	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71KP	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 417

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-19-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71NJ	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71NJ	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71NT	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71NT	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71NT	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS
WELD NO./COMPONENT	66-19-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-007-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71NT	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	193	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	575	OPER. TEMP.(OF)	480			REMARKS

RUN DATE 12/05/84

PRESEKVICE EXAMINATIONS - WELDS

PAGE 418

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-19-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71FD	SCH/WAL THICK.	STD /0.625	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS

WELD NO./COMPONENT	66-19-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-009-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71FD	SCH/WAL THICK.	STD /0.625	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-19-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	240	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	284			REMARKS

WELD NO./COMPONENT	66-20-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WAL THICK.	/	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-20-G	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-20-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-20-G	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-20-RHS-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-064-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WAL THICK.	/	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-20-G	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS DR=3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-20-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WAL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	368			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 419
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	65-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	65-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISD DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 420
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW330	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71AME	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW331	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71AME	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW332	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71AME	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 421
EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW333	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AME	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW334	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AME	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW335	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AME	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW336	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AME	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW337	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AME	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW338	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 422
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW339	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-7IAMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW340	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-7IAMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW341	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-7IAMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW342	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-7IAMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW343	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-7IAMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW345	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-7IAMC	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 423

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW318	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GR	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW319	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GR	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW320	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GR	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW321	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GR	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW316	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GO	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW317	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GO	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 424

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71FH	SCH/WALL THICK.	STD /0.250	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-20-G	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71FH	SCH/WALL THICK.	STD /0.250	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-23-G	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71FG	SCH/WALL THICK.	STD /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-20-G	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71FG	SCH/WALL THICK.	STD /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-23-G	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71FG	SCH/WALL THICK.	STD /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-20-G	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-20-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71FG	SCH/WALL THICK.	STD /1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-20-G	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 425
EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW314	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GN	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW315	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GN	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GM	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GM	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GM	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-20-RHS-FW313	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71GM	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-20-G	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS -- WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE: 426
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	82-71GL	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-20-G	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-20-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-20-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	65-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-20-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-20-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-20-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	66-20-G	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 427

EXAMCODE: 1974

WELD NO./COMPONENT	66-20-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-20-G	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718R	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-20-G	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718R	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-20-G	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718R	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-20-G	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-20-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-203-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-20-G	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-21-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-064-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-21-T	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE... 428
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-020-064-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-21-T	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-21-RHS-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-003-128-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-21-T	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-21-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-003-128-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-21-T	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-21-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-067-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-21-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-067-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-21-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-067-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 429
 EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-067-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS FTG BOUND; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE . 430

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-21-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C8W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 431
EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 432

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW344	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71EY	SCH/WALL THICK.	XS /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW345	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71EY	SCH/WALL THICK.	XS /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	225	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71FC	SCH/WALL THICK.	STD /0.216	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71FC	SCH/WALL THICK.	STD /0.216	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 433
EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71FC	SCH/WALL THICK.	STD /0.216	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-21-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71FC	SCH/WALL THICK.	STD /0.216	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-21-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.250	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-21-RHS-FW315	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71AHY	SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	N
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-21-RHS-FW314	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71AHC	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-21-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-71EP	SCH/WALL THICK.	STD /0.625	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-21-T	MATERIAL	SA15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	220	OPER. PRESS(P SIG)	163	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 434
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-21-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	0Z-71CX	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-065-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-21-T	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-21-RHS-FWXX1	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	22J	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-21-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-064-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-21-T	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	220	OPER. PRESS(PSIG)	163	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-41-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-22-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	353	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 435
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-41-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-41-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ZSC	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-169-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ZSC/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-169-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-923-255	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.360-923-500	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	160		REMARKS	

RUN DATE 12/05/64
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

 PAGE 436
 EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	356	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 437
EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-FW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-22-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANJF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 438
EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-22-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-22-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	65-22-RHS-VW11	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-169-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.360-923-255	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	65-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS VENDOR WELD; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-22-RHS-VW12	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.360-923-500	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS VENDOR WELD; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	160		REMARKS	
WELD NO./COMPONENT	66-22-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	76	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - 4ELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 439
EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-S#023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-22-V	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-22-V	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-STRW1	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	STRT IC/TEE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-22-V	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		N
MANUF. DRAWING	8Z-71AH3	SCH/WALL THICK.	XS /0.750	VT-2		N
ISO DRAWING	65-22-V	MATERIAL	SA240 TP304	VT-3		Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 440
EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AHS	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA240 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AHS	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA240 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AHS	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA240 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AHS	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA240 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AHS	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-22-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AAL	SCH/WALL THICK.	XS /1.094	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA240 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 441

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	02-71AAL	SCH/WALL THICK.	XS /1.094	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-22-V	MATERIAL	SA240 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	02-71TA	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	02-71AHB	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-042-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	02-71AHB	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-22-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	76	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-22-RHS-FWX18	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-22-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-22-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-22-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 442
EXAMCODE: 1974

WELD NO./COMPONENT	66-22-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-334-2.	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-22-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-22-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-042-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-22-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-22-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-042-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-22-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-22-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-042-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-22-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	VALVE WELDS 003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-42-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*MOVIC	ITEM NUMBER	C4.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	TRANSPIECE	VT-1		REMOVE SHIELD
MANUF. DRAWING	5.360-923-200	SCH/WALL THICK.	/0.99	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-22-V	MATERIAL	SA312/TYP 304	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS TRANSITION PIECE
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	65-23-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	212			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 443
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/STRT 1B	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	STRT 1B/FLG	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	STRT 1B/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AUXILIARY BAY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-23-RHS-FW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-R	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS AUXILIARY BAY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 444
EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS AUX BAYS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	8.00 PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71CV	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71CV; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	8.00 PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71CV	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71CV; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	TRN/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71SL	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71SL; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	TRN/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71SL	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-23-R	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71SL; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-23-R	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 445
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-23-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-23-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-23-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-23-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-23-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	65-23-R	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 446

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71RJ	SCH/WALL THICK.	XS /0.750	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	65-23-R	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS BZ-71RJ; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-21-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-23-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-21-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/SR ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-23-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-21-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/Z-5B	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-23-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-167-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	Z-5B/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-23-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-23-V	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 447
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	65-23-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	65-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	EL9/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	65-23-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 448

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-LTR02	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING	5.360-923-200	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/18.00 RED TEE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS
WELD NO./COMPONENT	66-23-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/SR ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 449
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	SR ELB/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	

WELD NO./COMPONENT	66-23-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/18.00 RED TEE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	

WELD NO./COMPONENT	66-23-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	18.00 RED TEE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	

WELD NO./COMPONENT	66-23-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT		SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	66-23-V	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	

WELD NO./COMPONENT	66-23-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	

WELD NO./COMPONENT	66-23-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 450
EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-F#017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-167-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WV377 VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.350-923-255	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-23-V	MATERIAL	SA312 TP304	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS P-9, P-1; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-S#018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	125	OPER. PRESS(P SIG)	17	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212			REMARKS

WELD NO./COMPONENT	66-23-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT		SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-23-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-137-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	WOL/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 451

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-23-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-137-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING	5.321-052-011	SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL		VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS AUX BAY
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	66-23-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SR ELB	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED. N
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4	REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS
WELD NO./COMPONENT	66-23-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	SR ELB/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED. Y
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4	REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS
WELD NO./COMPONENT	66-23-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED. Y
ISO DRAWING	66-23-V	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	125	OPER. PRESS(PSIG)	17	VT-4	REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	212		REMARKS
WELD NO./COMPONENT	VALVE WELDS 002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-024-22-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	2RHS*MOV1B	ITEM NUMBER	C4.1	VIS. Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	TRANSPIECE	VT-1	REMOVE SHIELD
MANUF. DRAWING	5.36C-923-200	SCH/WALL THICK.	/0.99	VT-2	SCAFFOLD REED.
ISO DRAWING	66-23-V	MATERIAL	SA312/TYP 304	VT-3	HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4	REMARKS TRANSITION PIECE
DESIGN TEMP.(OF)		OPER. TEMP.(OF)			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-20a-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	60 /0.812	VT-2	SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	320	VT-4	REMARKS AUX BAY FTG BOUND; DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388		REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

SYS: ALL

 PAGE 452
 EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-020-208-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	60 /0.812	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	388			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 453
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESEKVICE EXAMINATIONS - WELDS

PAGE 454

SELECTIONS BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	65-24-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	350	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	65-24-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
 SELECTIONS - SORT: BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 SYS: ALL EXEMPT: ALL PAGE 455
 EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-71CA	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-71BV	SCH/WALL THICK.	XS /0.406	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	82-71BV	SCH/WALL THICK.	XS /0.406	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 456

SELECTIONS SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAM CODE: 1974

WELD NO./COMPONENT	66-24-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. N
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718V	SCH/WALL THICK.	XS /0.406	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718V	SCH/WALL THICK.	XS /0.406	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718W	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718X	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-718W	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REED.
ISO DRAWING	66-24-0	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	469	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 457

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-SW029	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	65-24-0	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW028	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		N
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 458

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/6.00 WOL	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BWC	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-24-0	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/1.25 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-023-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 459

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-216-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-216-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-24-0	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-24-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUGS	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-718W	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-24-0	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AEM	SCH/WALL THICK.	XS /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-24-RHS-FW313	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AEM	SCH/WALL THICK.	XS /0.594	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	489	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

PAGE 460
SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-24-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-023-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-AFO	SCH/WALL THICK.	XS /0.322	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-24-0	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	489	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71CG	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-25-P	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 461
EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71CG	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71BF	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER.TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84 PRESEKVICE EXAMINATIONS - WELDS PAGE 462
 SELECTIONS - SORT: BY SYS - CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-SW020	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CHW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4	REMARKS AUX BAY: DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-25-RHS-FW314	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-718B	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-25-P	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-25-RHS-FW315	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-718B	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-25-P	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-25-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-25-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-718A	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-25-P	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

WELD NO./COMPONENT	66-25-RHS-FW313	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-718A	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-25-P	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - XELUS

PAGE 463

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-SW021	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C2.1	VIS.	Y	LTR
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		Y
ISO DRAWING	65-25-P	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4		Y
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-25-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C2.1	VIS.	Y	LTR
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C3W	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		Y
ISO DRAWING	65-25-P	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4		Y
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-25-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	WN FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y	LTR
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		Y
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-25-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/6.00 WOL	ITEM NUMBER	C2.1	VIS.	Y	LTR
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		Y
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-25-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(O)	VOL.	N	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	N/A
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		Y
ISO DRAWING	66-25-P	MATERIAL		VT-3		Y
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		Y
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-25-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	LTR
COMPONENT/WELD NAME	PIPE/#V3	ITEM NUMBER	C2.1	VIS.	Y	LTR
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		Y
MANUF. DRAWING	5.321-052-158	SCH/WALL THICK.	XS /0.500	VT-2		Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4		Y
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84 * PRESERVICE EXAMINATIONS - WELDS PAGE 464
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	#V3/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-158	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/2.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-25-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-25-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/#V6	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-012	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	#V6/SR ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	5.321-052-012	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	SR ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 465

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-25-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-25-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/3.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-25-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-25-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	WOL/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-25-P	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-25-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-51-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4V87	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.321-052-011	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-25-P	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS DR=3
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-25-RHS-FW316	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/6.00 PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	32-71AFM	SCH/WALL THICK.	XS /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	503	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 466

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-FW317	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/6.00 PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71AFM	SCH/WALL THICK.	XS /0.432	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N SAS15 GR 65	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71CD	SCH/WALL THICK.	XS /1.00	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71CD	SCH/WALL THICK.	XS /1.00	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71CD	SCH/WALL THICK.	XS /1.00	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING	BZ-71CD	SCH/WALL THICK.	XS /1.00	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-25-P	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 467

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-25-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD
MANUF. DRAWING	BZ-71CC	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-25-P	MATERIAL	SA515 GR 65	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	217	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

© 1984

PAGE 468

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-25-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71CC	SCH/WALL THICK.	XS /0.250	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-25-P	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71CF	SCH/WALL THICK.	XS /0.406	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	BZ-71CF	SCH/WALL THICK.	XS /0.406	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-25-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-43-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	WN FLG/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-25-P	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	217	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-26-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RED/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 469

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-26-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 470

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	65-6-RHS-F#004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW312	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AN	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW313	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AN	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW314	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/12.00 PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AN	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW315	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/12.00 PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AN	SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71AK-X	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	160			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 471

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-26-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71HC	SCH/WALL THICK.	STD /0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71HC	SCH/WALL THICK.	STD /0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71HC	SCH/WALL THICK.	STD /0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71HC	SCH/WALL THICK.	STD /0.625	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AK-Y	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71HB	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 472

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-26-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71HB	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-26-N	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-26-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71HB	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-26-N	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-26-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71HB	SCH/WALL THICK.	STD /0.500	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-26-N	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-26-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-26-N	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-26-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-26-N	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-26-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/WN FLG	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISD DRAWING	66-26-N	MATERIAL	SA106 GR 9	VT-3	HIGH RAD. ZONE	
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 473
EXAMCODE: 1974

WELD NO./COMPONENT	66-26-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	WN FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IXC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-26-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-FW316	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71GU	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-26-N	MATERIAL	SA515 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84 PRESEVICE EXAMINATIONS - WELDS PAGE 474
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-26-RHS-F#317	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	B2-71GU	SCH/WALL THICK.	STD /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SA515 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	490	OPER. TEMP.(OF)	160			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-6	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-26-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	490	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-26-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-140-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	WOL/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-26-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-140-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-26-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-012-47-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-26-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-140-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	5CW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 475
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-26-RHS-F#008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-140-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/#V21	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-26-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-003-140-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	#V21/WN.FLG	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-26-N	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-26-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-26-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-26-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-012-47-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/#MOV24C	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISO DRAWING	66-26-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	204	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	480	OPER.TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-27-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	193	OPER. PRESS(PSIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER.TEMP.(OF)	356			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 476

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-27-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71EW	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-27-H	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-27-RHS-FW301	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71EW	SCH/WALL THICK.	STD /0.250	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-27-H	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-27-RHS-SW016	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-27-RHS-SW017	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	65-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-27-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-27-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-27-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 477

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-27-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-27-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-27-RHS-SW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-27-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71BK	SCH/WALL THICK.	XS /1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-27-H	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-27-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71BK	SCH/WALL THICK.	XS /1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-27-H	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	
WELD NO./COMPONENT	66-27-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-E-1	SURF. Y	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71BK	SCH/WALL THICK.	XS /1.000	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-27-H	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180		REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 478
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-27-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	8Z-71BK	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-27-H	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-27-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-27-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-27-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-27-H	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-27-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-27-H	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS
WELD NO./COMPONENT	66-27-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-48-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-27-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-27-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. N
ISO DRAWING	66-27-H	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 479
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-27-RHS-VI11	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/*FV38C	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	503	OPER. PRESS(PSIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-27-RHS-VOW12	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-48-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	*FV38C/RED	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	216	VT-4		REMARKS DR=3
DESIGN TEMP.(OF)	212	OPER. TEMP.(OF)	180			REMARKS

WELD NO./COMPONENT	66-27-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	193	OPER. PRESS(PSIG)	182	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS

WELD NO./COMPONENT	66-27-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-49-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-27-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-27-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-31-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISD DRAWING	66-27-H	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

WELD NO./COMPONENT	66-27-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	183	OPER. PRESS(PSIG)	182	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 480

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-27-RHS-SW009	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	182	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-27-RHS-SW010	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/8.00 WOL	ITEM NUMBER	C2.3	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	182	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-27-RHS-FW005	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	182	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-27-RHS-VIWI3	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	RED/#FV388	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	182	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-27-RHS-VOW01	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-49-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	#FV388/RED	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	182	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-27-RHS-SW011	EXAM CODE	1974/575	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISD DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 481
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-27-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	190	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-27-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	190	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-27-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-27-RHS-SW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-27-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	190	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

WELD NO./COMPONENT	66-27-RHS-SW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-31-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-27-H	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 482

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-28-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-166-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-28-N	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	190	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-28-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-166-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	Z-5A/FITTING	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-28-N	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	N
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	173	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-28-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-223-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	Z-6A/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-28-N	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	181	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-28-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-223-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-28-N	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	190	OPER. PRESS(P SIG)	181	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-28-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-223-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-28-N	MATERIAL	SA312 TP304	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	180	OPER. PRESS(P SIG)	181	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	
WELD NO./COMPONENT	66-28-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	190	OPER. PRESS(P SIG)	181	VT-4	REMARKS DR=2	
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 483

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-28-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	180	OPER. PRESS(PSIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
 SELECTIONS BY SYS

 PRESERVICE EXAMINATIONS - WELDS
 CODE CLASS: 2 DATE: ALL

 PAGE 484
 SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-28-RHS-FW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	LTR
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-F	SURF.	N	LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1		N
MANUF. DRAWING		SCH/WALL THICK.	STD /0.375	VT-2		Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	190	OPER. PRESS(PSIG)	181	VT-4		
DESIGN TEMP.(OF)	400	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-018-166-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		
ISO DRAWING	66-28-N	MATERIAL		VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-28-RHS-F4010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-018-233-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		
ISO DRAWING	66-28-N	MATERIAL		VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-28-RHS-LTR01	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-I220(D)	VOL.	N	N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT		SURF.	N	N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-28-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		N
MANUF. DRAWING	8Z-71AM	SCH/WALL THICK.	XS /0.250	VT-2		Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	181	VT-4		
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		N
MANUF. DRAWING	8Z-71AM	SCH/WALL THICK.	XS /0.250	VT-2		Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR B	VT-3		Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	181	VT-4		
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

PAGE 485
EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-28-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AM	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW307	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71AM	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71TJ	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71TJ	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW310	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71TJ	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS
WELD NO./COMPONENT	66-28-RHS-FW311	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-031-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-71TJ	SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-28-N	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	181	VT-4		REMARKS DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	358			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 486
EXAMCODE: 1974

WELD NO./COMPONENT	66-29-RHS-SW001	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	289	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	289	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW041	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	289	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	289	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	289	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD.
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	289	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	355	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 487

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS

RUN DATE 12/05/64 PRESERVICE EXAMINATIONS - WELDS PAGE 488
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-29-RHS-FW018	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	FITTING/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	65-29-W	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-207-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-207-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-207-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-207-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISD DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=2
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED.
ISD DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 489

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-29-RHS-FW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	66-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW033	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISD DRAWING	65-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW034	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	65-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW035	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISD DRAWING	65-29-W	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 490

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-29-RHS-SW036	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	Rhs	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW015	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW039	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. N
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW014	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-040-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	65-29-W	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355			REMARKS
WELD NO./COMPONENT	66-29-RHS-SW002	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 EBL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-29-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-29-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y INC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/1.00 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	66-29-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 491

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-29-RHS-S4009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y (WC-1220(D))	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-004-072-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	66-29-W	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(PSIG)		OPER. PRESS(PSIG)		VT-4		REMARKS
DESIGN TEMP.(OF)		OPER.TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-29-RHS-FW302	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUG	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-710K	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	350	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUG	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-710K	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	350	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUG	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-710K	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	350	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/LUG	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-710K	SCH/WALL THICK.	XS /1.000	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	350	OPER.TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-29-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	Y	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1		REMOVE SHIELD N
MANUF. DRAWING	BZ-710J	SCH/WALL THICK.	XS /0.250	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	350	OPER.TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 492
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-29-RHS-FW308	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/16.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71ADC	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-29-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-29-RHS-FW309	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-024-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/16.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71ADC	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-29-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-29-RHS-FW314	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-04-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71ADA	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-29-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355		REMARKS	
WELD NO./COMPONENT	66-29-RHS-FW315	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-04-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/10.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-29-W	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS AUX BAY; DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355		REMARKS	
WELD NO./COMPONENT	66-29-RHS-FW316	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-04-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355		REMARKS	
WELD NO./COMPONENT	66-29-RHS-FW317	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-04-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-29-W	MATERIAL	SAS15 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	320	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	355		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 493

SELECTIONS - SORT: BY SYS

CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISD DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISD DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISD DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	
ISD DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-E-1	SURF.	Y
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1	
MANUF. DRAWING	BZ-71Z8	SCH/WALL THICK.	XS /0.500	VT-2	
ISD DRAWING	66-30-E	MATERIAL	SA515 GR 65	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	N
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-E-1	SURF.	Y
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	VT-1	
MANUF. DRAWING	BZ-71Z8	SCH/WALL THICK.	XS /0.500	VT-2	
ISD DRAWING	66-30-E	MATERIAL	SA515 GR 65	VT-3	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVIC EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL EXEMPT: ALL PAGE 494
EXAMCODE: 1974

WELD NO./COMPONENT	66-30-RHS-FW305	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-7128	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS PROPOSED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-30-RHS-FW306	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PLATE/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-7128	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS PROPOSED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-30-RHS-FW300	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	TS5X4/PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	8Z-71ADR	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA500-74 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS PROPOSED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-30-RHS-SW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS PROPOSED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-30-RHS-SW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS PROPOSED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-30-RHS-FW003	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	298	VT-4	REMARKS PROPOSED SHIELDING; DR=3	
DESIGN TEMP.(OF)	358	OPER.TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84

PRESERVICE EXAMINATIONS - WELDS

PAGE 495

SELECTIONS - SORT: BY SYS

CODE CLASS: 2

DATE: ALL

SYS: ALL

EXEMPT: ALL

EXAMCODE: 1974

WELD NO./COMPONENT	66-30-RHS-SW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR 3	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-FW004	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	1279	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER	C2.3	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	BCW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR 9	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REED. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR 8	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84 PRESERVICE EXAMINATIONS - WELDS PAGE 496
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-30-RHS-SW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-224-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD.
ISO DRAWING	66-30-E	MATERIAL		VT-3		HIGH RAD. ZONE
DESIGN PRESS(P SIG)		OPER. PRESS(P SIG)		VT-4		REMARKS PROPOSED SHIELDING
DESIGN TEMP.(OF)		OPER. TEMP.(OF)				REMARKS
WELD NO./COMPONENT	66-30-RHS-FW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW006	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y	VOL.	N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-018-24-2	EXAM CAT		SURF.	N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/4.00 WOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.		VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-30-E	MATERIAL		VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-SW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-G	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS
WELD NO./COMPONENT	66-30-RHS-FW007	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-018-24-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C2.1	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2		SCAFFOLD REOD. Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	VT-3		HIGH RAD. ZONE Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	298	VT-4		REMARKS AUX BAY; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284			REMARKS

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: 2 DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 497
EXAMCODE: 1974

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-018-224-2	EXAM CAT	C-G	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C2.1	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	SCAFFOLD REED.	Y
ISO DRAWING	66-30-E	MATERIAL	SA106 GR B	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	REMARKS PROPOSED SHIELDING	DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284	REMARKS	

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-E-1	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/8.00 PIPE	ITEM NUMBER	C2.5	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	1W	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71AGN	SCH/WALL THICK.	XS /1.000	SCAFFOLD REED.	Y
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284	REMARKS	

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	SCAFFOLD REED.	Y
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284	REMARKS	

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	SCAFFOLD REED.	Y
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284	REMARKS	

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C2.1	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	SCAFFOLD REED.	Y
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284	REMARKS	

WELD NO./COMPONENT	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C2.1	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	SCAFFOLD REED.	Y
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284	REMARKS	

RUN DATE 12/05/84* PRESERVICE EXAMINATIONS - WELDS PAGE 498
 SELECTIONS - SORT: BY SYS CODE CLASS: 2 DATE: ALL SYS: ALL EXEMPT: ALL EXAMCODE: 1974

WELD NO./COMPONENT	66-31-RHS-FW309	EXAM CODE	I974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71AHQ	SCH/WAL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-31-S	MATERIAL	SA515 GR 65	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-SW008	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WAL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-31-S	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-SW009	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WAL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-31-S	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-SW010	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WAL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-31-S	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-FW005	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WAL THICK.	XS /0.500	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-31-S	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-FW303	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/10.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71AGV	SCH/WAL THICK.	XS /0.322	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	66-31-S	MATERIAL	SA106 GR 8	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(P SIG)	500	OPER. PRESS(P SIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84
SELECTIONS - SORT: BY SYS

PRESERVICE EXAMINATIONS - WELDS
CODE CLASS: < DATE: ALL

SYS: ALL

EXEMPT: ALL

PAGE 499
EXAMCODE: 1974

WELD NO./COMPONENT	66-31-RHS-FW304	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-E-1	SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/10.00 PIPE	ITEM NUMBER	C2.5	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	14	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-71AGV	SCH/WALL THICK.	X5 /0.322	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-SW022	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	X5 /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-SW023	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG	LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF.	CAL BLOCK PROC.	LTR
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C2.1	VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	C9W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	X5 /0.500	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-31-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS DR=3	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-SW024	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-31-S	MATERIAL		VT-3	HIGH RAD. ZONE	Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-FW019	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-31-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	
WELD NO./COMPONENT	66-31-RHS-FW200	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL.	CAL BLOCK DWG	N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT		SURF.	CAL BLOCK PROC.	N/A
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER		VIS.	REMOVE INSUL.	Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	N
ISO DRAWING	66-31-S	MATERIAL		VT-3	HIGH RAD. ZONE	
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS	
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS	

RUN DATE 12/05/84		PRESERVICE EXAMINATIONS - WELDS			PAGE 500
SELECTIONS - SORT: BY SYS		CODE CLASS: 2	DATE: ALL	SYS: ALL	EXEMPT: ALL EXAMCODE: 1974
WELD NO./COMPONENT	66-31-RHS-SW025	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED. N
ISD DRAWING	66-31-S	MATERIAL		VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS
WELD NO./COMPONENT	66-31-RHS-FW011	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/#MOV248	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED. N
ISD DRAWING	66-31-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS
WELD NO./COMPONENT	66-31-RHS-FW012	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	#MOV248/PIPE	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED. N
ISD DRAWING	66-31-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS PROPOSED SHIELDING; DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS
WELD NO./COMPONENT	66-31-RHS-SW026	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED. N
ISD DRAWING	66-31-S	MATERIAL		VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS
WELD NO./COMPONENT	66-31-RHS-SW027	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	RHS	EXEMPTIONS	Y IWC-1220(D)	VOL. N	CAL BLOCK DWG N/A
LINE NUMBER	2RHS-016-25-2	EXAM CAT		SURF. N	CAL BLOCK PROC. N/A
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED. N
ISD DRAWING	66-31-S	MATERIAL		VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS
WELD NO./COMPONENT	66-31-RHS-FW013	EXAM CODE	1974/S75	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	RHS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG LTR
LINE NUMBER	2RHS-016-25-2	EXAM CAT	C-G	SURF. N	CAL BLOCK PROC. LTR
COMPONENT/WELD NAME	PIPE/Z-9B	ITEM NUMBER	C2.1	VIS. Y	REMOVE INSUL. Y
PID/COORD.	5.4-13 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	XS /0.500	VT-2	SCAFFOLD REED. N
ISD DRAWING	66-31-S	MATERIAL	SA106 GR B	VT-3	HIGH RAD. ZONE Y
DESIGN PRESS(PSIG)	500	OPER. PRESS(PSIG)	279	VT-4	REMARKS DR=3
DESIGN TEMP.(OF)	358	OPER. TEMP.(OF)	284		REMARKS

Nine Mile Point Unit 2

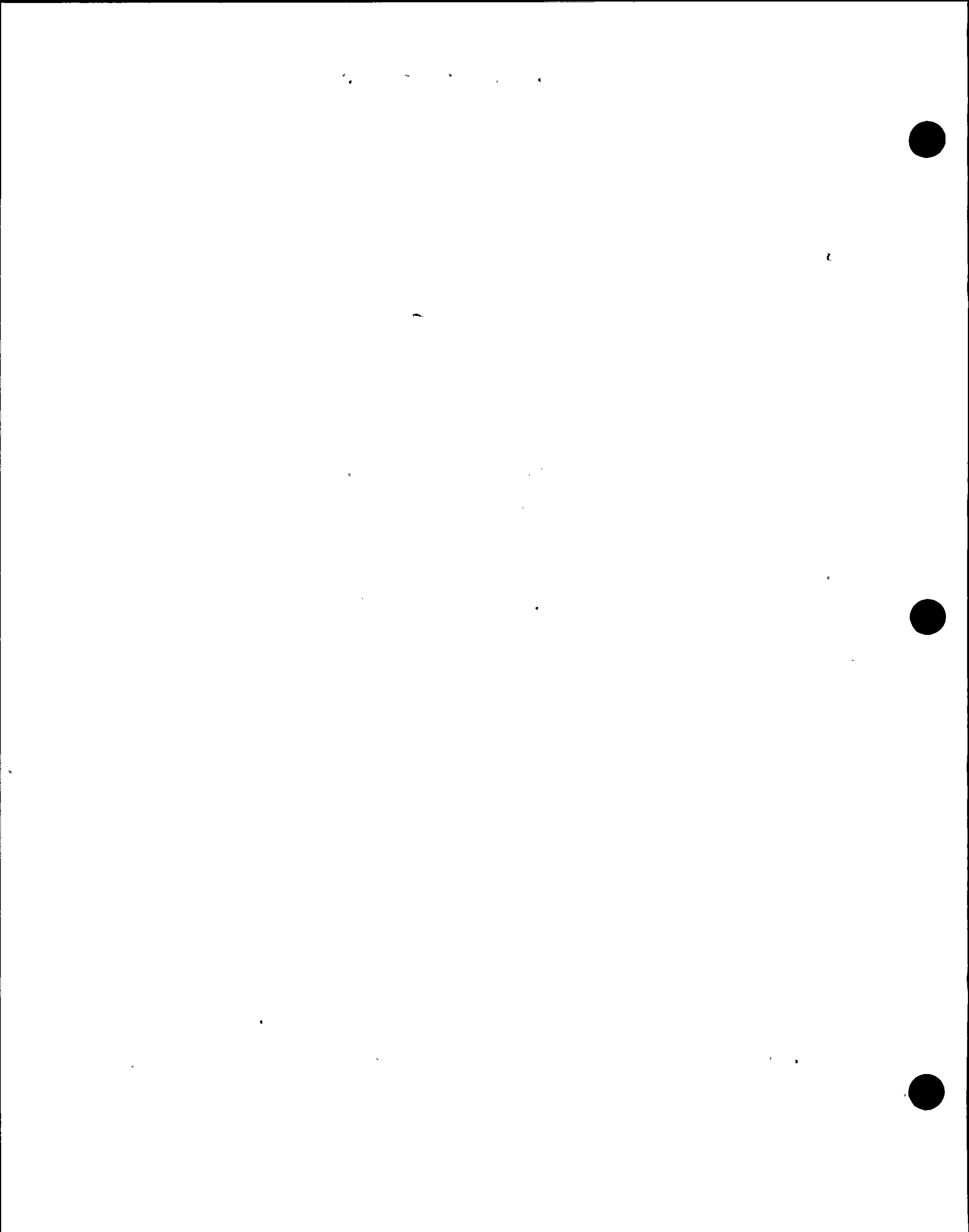
PRESERVICE WELD AND COMPONENT EXAMINATION

CODE CLASS 2

1980

Revision

August 1984



PIEC9L01

CODE CLASS 2

WELD NO./COMPONENT	01-00-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELBDW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/AOV92A	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-091-255	SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	AOV92A/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-091-255	SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-03-MSS-FW200	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	SOCKET/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-03-MSS-FW201	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/V216	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-03-MSS-FW202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	V216/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-03-MSS-FW203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/V217	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-03-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIEC9L01

CODE CLASS 2

WELD NO./COMPONENT	01-03-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-03-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-12201C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-26-4	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.		VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-03-J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-04-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		

PIECBLOT

CODE CLASS 2

WELD NO./COMPONENT	01-04-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-04-MSS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1275	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT		SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-04-MSS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT		SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-04-MSS-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-7-4	EXAM CAT		SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		

08/25/84
PIECBLO1

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 7

WELD NO./COMPONENT	01-04-MSS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-T220TC	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT		SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-04-MSS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-C	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	BZ-2AL	SCH/WALL THICK.	SPW/1.00	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS 2-28 IN. DIAMETER PIPES
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-04-MSS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-C	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	BZ-2AL	SCH/WALL THICK.	SPW/1.00	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS 2-28 IN. DIAMETER PIPES
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-04-MSS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-C	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.094	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS 1-14 IN. DIAMETER PIPE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-04-MSS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-C	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.094	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS 1-14 IN. DIAMETER PIPE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		

PTC8C01

CODE CLASS 2

WELD NO./COMPONENT	01-04-MSS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.094	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	1-14 IN. DIAMETER
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			PIPE
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.094	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	1-14 IN. DIAMETER
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			PIPE
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	1-18 IN. DIAMETER
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			PIPE
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	1-18 IN. DIAMETER
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			PIPE
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	1-18 IN. DIAMETER
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			PIPE
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-04-MSS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2CE	SCH/WALL THICK.	SPW/1.375	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	1-18 IN. DIAMETER
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			PIPE
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2AT	SCH/WALL THICK.	SPW/2.000	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	2 PLATES
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2BS	SCH/WALL THICK.	SPW/2.000	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	2 PLATES
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-04-MSS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-5-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 T2C	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-04-MSS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-7-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 T2D	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PTCC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-04-MSS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT		SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/1.5 T2A	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-04-MSS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT		SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/1.5 T2B	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-04-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD. Y
ISD DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-04-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		
WELD NO./COMPONENT	01-04-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-04-E	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1275	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550		

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/MSVIB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/MSVIA	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	/	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550			
WELD NO./COMPONENT	01-05-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

WELD NO./COMPONENT	01-05-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/MSVID	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550			
WELD NO./COMPONENT	01-05-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/MSVIC	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0550			
WELD NO./COMPONENT	01-05-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/3.438	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-FW200	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y 14C-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-FW201	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER		EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-FW202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER		EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-FW203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER		EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-FW204	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-FW205	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER		EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-FW206	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER		EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	VALVE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-FW207	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 VENT
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-FW208	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 TE102	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/3.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-FW209	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	SOL/TRIM	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 PX
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-FW210	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	MSS	EXEMPTIONS		VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	SOL/TRIM	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 16

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-FW211	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	SOL/TRIM	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000.	OPER. PRESS(PSIG)	0000.			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-FW212	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	MSS	EXEMPTIONS		VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	SOL/TRIM	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	SW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2AR	SCH/WALL THICK.	SPW/1.000	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2-10 IN. DIAMETER PIPES
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-2A0	SCH/WALL THICK.	SPW/0.594	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2-20 IN. DIAMETER PIPES
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT	C-C	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10-1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2AS	SCH/WALL THICK.	SPW/1.000	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2-10 IN. DIAMETER PIPES
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT	C-C	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C3.40	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2AJ	SCH/WALL THICK.	SPW/2.000	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2 PLATES
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT	C-C	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C3.40	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-2AK	SCH/WALL THICK.	SPW/2.000	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2 PLATES
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-SW001	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/3.438	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-048-9-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE CAP	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/3.438	VT-2	SCAFFOLD REOD.	Y
ISD DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-05-MSS-SW004	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT		SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS.	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISD DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 #PT20B
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	0.75 PX
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2MSS-001-235-4
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-4-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCB	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	2MSS-001-99-4
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBLCK

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-2-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-05-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-05-MSS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-8-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-05-MSS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-6-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-05-G	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PTC9101

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 21

WELD NO./COMPONENT	01-06-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EXL/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ADV92B	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-091-210	SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ADV-92B/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-091-210	SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-I220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-06-MSS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-06-MSS-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.	Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS.	Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CSW	VT-1		REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2		SCAFFOLD REED. Y
ISO DRAWING	01-06-K	MATERIAL		VT-3		REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-FW202	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2MSS-016-25-4	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	SOCKET/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	SW	VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	01-06-K	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-06-MSS-FW203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2MSS-016-25-4	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/V218	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.322-132-002	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	01-06-K	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-06-MSS-FW204	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2MSS-016-25-4	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	V218/PIPE	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.322-132-002	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	01-06-K	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-06-MSS-FW205	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2MSS-016-25-4	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/V219	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING	5.322-132-002	SCH/WALL THICK.	/	VT-2		SCAFFOLD REED.
ISO DRAWING	01-06-K	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-06-MSS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	N
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-C	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	C3.40	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-28C	SCH/WALL THICK.	100/LTR	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	16 IN. PROTECTION SADDLE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			FIG. 164 WCD 4 PLCS
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-06-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-016-25-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.21	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/1.031	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-06-K	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

WELD NO./COMPONENT	01-07-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	EXL/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/BYPASS CHEST	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		

WELD NO./COMPONENT	01-07-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBDW/EXL	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBDW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBDW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	BYPASS CHEST/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-FW300	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/10 DIA. PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD
MANUF. DRAWING	BZ-12R	SCH/WALL THICK.	80 /0.365	VT-2	SCAFFOLD REED.
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	01-07-MSS-FW301	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/10 DIA. PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-12R	SCH/WALL THICK.	80 /0.365	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-07-MSS-FW302	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/10 DIA. PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-12S	SCH/WALL THICK.	80 /0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-07-MSS-FW303	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/10 DIA. PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-12S	SCH/WALL THICK.	80 /0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-07-MSS-FW304	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/6 DIA. PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-12W	SCH/WALL THICK.	80 /0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-07-MSS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	BZ-12EF	SCH/WALL THICK.	80 /LTR	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS	18 IN. PROTECTION SADDLE FIG. TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-07-MSS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-07-MSS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE 76.0 SW	ITEM NUMBER	CS.31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-34-4	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE 1.5 SW	ITEM NUMBER	CS.31	VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED.
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		

WELD NO./COMPONENT	01-07-MSS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/1.5 SOL	ITEM NUMBER	CS.31	VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED.
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-07-MSS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REED. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-07-MSS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/4.0 SWL	ITEM NUMBER	C5.31	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	ELBOW/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-07-MSS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-018-10-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELBOW	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.938	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-07-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		
WELD NO./COMPONENT	01-17-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2MSS-028-5-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	REDUCER/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD. Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964		
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540		

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	01-17-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	REDUCER/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-17-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-1-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	REDUCER/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-17-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	REDUCER/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-17-MSS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-5-4	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-17-MSS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-7-4	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-17-MSS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-026-1-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-17-MSS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-3-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-17-MSS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-026-5-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/6.0 SWL	ITEM NUMBER	C5.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-17-MSS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-7-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/6.0 SWL	ITEM NUMBER	C5.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-17-MSS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-026-1-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/6.0 SWL	ITEM NUMBER	C5.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PTEC3L01

CODE CLASS 2

WELD NO./COMPONENT	01-17-MSS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-3-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/6.0 SWL	ITEM NUMBER	CS.31	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-17-MSS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-5-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 TE116	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-17-MSS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-1-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 TE117	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-17-MSS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-028-3-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 TE115	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	SPW/1.339	VT-2	SCAFFOLD REOD.	
ISO DRAWING	01-17-F	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-19-MSS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-18-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	6.0 SWL/PIPE	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	01-19-MSS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-21-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	6.0 SWL/PIPE	ITEM NUMBER	C5.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-19-MSS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-12-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	6.0 SWL/PIPE	ITEM NUMBER	C5.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-19-MSS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-117-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	6.0 SWL/PIPE	ITEM NUMBER	C5.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-19-MSS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-18-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-19-MSS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL.	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-21-4	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.11	VIS.	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

08/25/84
PIEC8L01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 35

WELD NO./COMPONENT	01-19-MSS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-117-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-19-MSS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-12-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0964			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	01-19-MSS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-18-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-19-MSS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-21-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-19-MSS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-12-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	01-19-MSS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-006-117-4	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-19-MSS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-006-19-4	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-19-MSS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-006-21-4	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-19-MSS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-006-12-4	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	01-19-MSS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2MSS-006-117-4	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REOD.
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		

PIEC3L01

WELD NO./COMPONENT	01-19-MSS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-18-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	CAP/2.0 NOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-19-MSS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-21-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	CAP/2.0 NOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-19-MSS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-12-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	CAP/2.0 NOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	01-19-MSS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	MSS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2MSS-006-117-4	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	CAP/2.0 NOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	10.1-3 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	80 /0.432	VT-2	SCAFFOLD REQD.	
ISO DRAWING	01-19-C	MATERIAL		VT-3	REMARKS	TURBINE AREA
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	07-03-SFC-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SFC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SFC-150-262-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.1-5 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-377AH	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	07-00-SFC-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SFC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SFC-150-263-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.1-5 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-377AG	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	07-00-SFC-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SFC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SFC-750-335-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.1-5 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-377AH	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-897-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-340SD	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-990-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-340QA	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-602-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DK-301-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	12-00-IAS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1E-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301HG	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-991-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-340QW	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-898-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-340SF	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-603-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-16-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301HE	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	12-00-IAS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1J-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301HH	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-606-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-604-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-01N-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301GL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-01N-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301GN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	12-00-IAS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-01N-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301HL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-01N-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301HM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-607-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-837-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340QR	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-779-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340UL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	12-00-IAS-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1L-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301GK	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1L-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301GM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1L-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301HL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1S-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301GF	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1S-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1. /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301GH	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	12-00-IAS-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-1S-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301HL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-605-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-526-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340SA	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-500-527-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340JV	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-500-527-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340JW	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	12-00-IAS-LTR29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-525-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	DP-340A	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-525-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	DP-340V	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-150-524-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	DP-340JR	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-010-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	DK-301GJ	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-010-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	DK-301GK	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	12-00-IAS-LTR34	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-010-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	OK-301GP	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR35	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-010-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	OK-301HM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	12-00-IAS-LTR36	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	IAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2IAS-750-608-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	OK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-00-CCP-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-004-555-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	Z33B.PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-7-H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-00-CCP-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-004-555-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV17B/Z33B	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-6-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PTECBLC01

CODE CLASS 2

WELD NO./COMPONENT	18-00-CCP-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-004-105-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/Z348	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-9-R	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-00-CCP-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-004-677-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	Z348/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-9-R	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-11-CCP-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-006-213-3	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV15A/RED	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-11-0	MATERIAL		VT-3	REMARKS	4.0 -Z33A
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-11-CCP-F#005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	N/A	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	Z34A/#MOV15A	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-11-0	MATERIAL		VT-3	REMARKS	4.0 -Z34A
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-11-CCP-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	N/A	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV16A/Z34A	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-11-0	MATERIAL		VT-3	REMARKS	4.0 -Z34A
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	18-11-CCP-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-I220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-006-211-3	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	RED/*MOV16A(4.0)	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD RECD.	
ISO DRAWING	18-11-0	MATERIAL		VT-3	REMARKS	4.0 -Z34A
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	18-15-CCP-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-006-115-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/*MOV265	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-039	SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD RECD.	Y
ISO DRAWING	18-15-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0145	OPER. PRESS(P SIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			

WELD NO./COMPONENT	18-15-CCP-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	N/A	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	*MOV265/Z46A	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-039	SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD RECD.	Y
ISO DRAWING	18-15-K	MATERIAL		VT-3	REMARKS	Z-46 PENETRATION
DESIGN PRESS(P SIG)	0145	OPER. PRESS(P SIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			

WELD NO./COMPONENT	18-15-CCP-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	N/A	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	Z46A/*MOV273	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD RECD.	Y
ISO DRAWING	18-15-K	MATERIAL		VT-3	REMARKS	Z-46 PENETRATION
DESIGN PRESS(P SIG)	0145	OPER. PRESS(P SIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			

WELD NO./COMPONENT	18-15-CCP-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-008-138-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	*MOV273/PIPE	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD RECD.	Y
ISO DRAWING	18-15-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0145	OPER. PRESS(P SIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			

WELD NO./COMPONENT	18-20-CCP-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-008-163-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/#MOV122	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-091	SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	18-20-K	MATERIAL		VT-3	REMARKS	8.0 PENETRATION CL2
DESIGN PRESS(PSIG)	0145	OPER. PRESS(PSIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			
WELD NO./COMPONENT	18-20-CCP-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	N/A	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV122/247	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING	5.321-122-091	SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	18-20-K	MATERIAL		VT-3	REMARKS	Z-47 PENETRATION
DESIGN PRESS(PSIG)	0145	OPER. PRESS(PSIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			
WELD NO./COMPONENT	18-20-CCP-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	N/A	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	Z47/#MOV124	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	18-20-K	MATERIAL		VT-3	REMARKS	Z-47 PENETRATION
DESIGN PRESS(PSIG)	0145	OPER. PRESS(PSIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			
WELD NO./COMPONENT	18-20-CCP-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-008-165-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV124/PIPE	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	18-20-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0145	OPER. PRESS(PSIG)	0060			
DESIGN TEMP.(OF)	0150	OPER. TEMP.(OF)	0106			
WELD NO./COMPONENT	18-46-CCP-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-006-197-4	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	RED/#MOV17A	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-46-J	MATERIAL		VT-3	REMARKS	4.0 -Z33A
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	18-46-CCP-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	Z-33A	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV17A/Z33A	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-46-J	MATERIAL		VT-3	REMARKS	4.0 -Z33A
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-46-CCP-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CCP-006-200-3	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	#MOV94A/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-46-J	MATERIAL		VT-3	REMARKS	4.0 -Z33A
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	18-46-CCP-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CCP	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	Z-33A	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	Z33A/#MOV94A	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.2-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	18-46-J	MATERIAL		VT-3	REMARKS	4.0 -Z33A
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	20-01-ASS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ASS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ASS-006-125-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SWL	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-8 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	20-1-K	MATERIAL		VT-3	REMARKS	831.1 UPGRADE TURBINE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0965			BLDG
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	20-01-ASS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ASS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ASS-006-125-4	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-8 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-244	SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	20-1-K	MATERIAL		VT-3	REMARKS	831.1 UPGRADE TURBINE
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0965			BLDG
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	20-01-ASS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ASS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ASS-006-125-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-8 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-244	SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	20-1-K	MATERIAL		VT-3	REMARKS	B31.1 UPGRADE TURBINE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0965			BLDG
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	20-01-ASS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ASS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ASS-006-125-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-8 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	20-1-K	MATERIAL		VT-3	REMARKS	B31.1 UPGRADE TURBINE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0965			BLDG
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	20-01-ASS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ASS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ASS-006-125-4	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	10.1-8 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	20-1-K	MATERIAL		VT-3	REMARKS	B31.1 UPGRADE TURBINE
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0965			BLDG
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0540			
WELD NO./COMPONENT	24-00-CPS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-002-30-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DB-315-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0110			
WELD NO./COMPONENT	24-00-CPS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-002-19-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DB-315-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0110			

PTC3LO1

CODE CLASS 2

WELD NO./COMPONENT	24-01-CPS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	24-01-8	MATERIAL		VT-3	REMARKS	Z-50 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-15-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	24-01-8	MATERIAL		VT-3	REMARKS	Z-50 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	24-01-8	MATERIAL		VT-3	REMARKS	Z-51 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-01-CPS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-17-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	24-01-8	MATERIAL		VT-3	REMARKS	Z-51 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-01-CPS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	24-01-8	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	24-01-CPS-FW203	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-FW204	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-FW205	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-FW206	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-01-CPS-FW207	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 53

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	24-01-CPS-FW208	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-01-CPS-SW001	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-6 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-SW002	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-01-CPS-SW004	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-01-CPS-SW005	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 54

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	24-01-CPS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-012-24-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	24-01-B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-02-CPS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-014-2-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	24-02-C	MATERIAL		VT-3	REMARKS	Z-49 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-02-CPS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-014-18-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	24-02-C	MATERIAL		VT-3	REMARKS	Z-49 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-02-CPS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-014-2-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	24-02-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	24-02-CPS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CPS-014-2-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISD DRAWING	24-02-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0015			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			

PIEC9L01

CODE CLASS 2

WELD NO./COMPONENT	24-03-CPS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2CPS-014-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	24-03-J	MATERIAL		VT-3		REMARKS Z-48 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-03-CPS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2CPS-014-20-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	24-03-J	MATERIAL		VT-3		REMARKS Z-48 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-03-CPS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2CPS-014-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	24-03-J	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-03-CPS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2CPS-014-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	24-03-J	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	24-03-CPS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CPS	EXEMPTIONS	Y IWC-1220(B	VOL.	N	CAL BLOCK DWG.
LINE NUMBER	2CPS-014-21-2	EXAM CAT		SURF.	N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FLG	ITEM NUMBER		VIS.	Y	REMOVE INSUL.
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1		REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2		SCAFFOLD REOD.
ISO DRAWING	24-03-J	MATERIAL		VT-3		REMARKS
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	26-06-CSL-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE		EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-001-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	/	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	02-112	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-002-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	//	VT-2	SCAFFOLD REQD.	
ISO DRAWING	028-111	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-001-003-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-3858E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-750-006-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-3010W	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-750-009-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-3010W	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 57

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	28-00-DER-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-750-011-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301-A	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-012-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	028-112	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-013-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	EB-10-J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-014-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	028-113	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-016-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	028-111	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	28-00-DER-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-017-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	028-111	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-004-018-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	028-112	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-002-033-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-385AW	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	28-00-DER-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DER	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DER-002-034-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-385B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-05-DFR-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-024-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-5FR	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			

PIE3LO1

CODE CLASS 2

WELD NO./COMPONENT	31-05-DFR-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-025-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-SF-R	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-003-052-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-9-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-003-056-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-9-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-064-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-3F-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-064-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-4F-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	31-09-DFR-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-065-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-5F-R	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-066-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-5F-R	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-067-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-4F-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-068-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-4F-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-069-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	31-3F-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PIEC9L01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 61

WELD NO./COMPONENT	31-09-DFR-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-070-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-3F-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-071-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-3F-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-072-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-1F-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-073-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-2E-H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-074-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-2F-H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	31-09-DFR-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-075-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-1F-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-076-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-5F-R	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-077-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-3F-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-077-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-4F-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-078-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-3F-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	31-09-DFR-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-079-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-2F-H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-006-080-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-2F-H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0018			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0150			
WELD NO./COMPONENT	31-09-DFR-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-081-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-3F-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-082-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-4F-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	31-09-DFR-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-083-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-2F-H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	31-09-DFR-LTR27	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	DFR	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2DFR-004-084-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	31-1F-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	49-00-HCS-LTR12	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-001-025-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-441C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0123			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0040			
WELD NO./COMPONENT	49-00-HCS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-001-026-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-441E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0123			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0040			
WELD NO./COMPONENT	49-00-HCS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-001-027-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-441D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0145			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0070			
WELD NO./COMPONENT	49-00-HCS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-001-028-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-441G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0145			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0070			

08/25/84
PIECBLOININE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 65

WELD NO./COMPONENT	49-00-HCS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-750-024-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-441B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-00-HCS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-750-030-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-441G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-01-HCS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-003-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	49-1	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-01-HCS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-005-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	49-1	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-01-HCS-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-045-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	49-1	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			

PIECLOT

CODE CLASS 2

WELD NO./COMPONENT	49-02-HCS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-006-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	49-2	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-02-HCS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-017-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	49-2	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-02-HCS-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-006-032-2	EXAM CAT		SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	Y
ISO DRAWING	49-2	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0045	OPER. PRESS(P SIG)	0030			
DESIGN TEMP.(OF)	0340	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-03-HCS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-016-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	49-3	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-03-HCS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-018-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	49-3	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 67

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	49-03-HCS-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-006-030-2	EXAM CAT		SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	N
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	Y
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	49-3	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0045	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0340	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-04-HCS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-010-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	49-4	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-04-HCS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-015-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	49-4	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-05-HCS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-012-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	49-5	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			
WELD NO./COMPONENT	49-05-HCS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	HCS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2HCS-003-014-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REED.	
ISO DRAWING	49-5	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0030			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0205			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 68

PTEC3C01

CODE CLASS 2

WELD NO./COMPONENT	50-01-GTS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-001-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-01	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0091			
WELD NO./COMPONENT	50-01-GTS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-002-024-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	08-315-6	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-01-GTS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-033-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-5	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-01-GTS-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-002-041-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	EB-77F-6	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	50-01-GTS-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-003-042-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-112	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			

WELD NO./COMPONENT	50-01-GTS-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-002-043-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	E8-77F-6	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	50-01-GTS-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-003-044-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-113	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	50-01-GTS-LTR29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-021-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-111	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-03-GTS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-012-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-03	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-03-GTS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-037-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-03	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	50-04-GTS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-011-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISD DRAWING	50-04	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-04-GTS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-021-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISD DRAWING	50-04	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-04-GTS-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-038-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISD DRAWING	50-04	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-05-GTS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-014-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISD DRAWING	50-05	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-05-GTS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-008-018-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REEQ.	
ISD DRAWING	50-05	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			

WELD NO./COMPONENT	50-05-GTS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-033-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-05	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-05-GTS-LTR30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-037-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-05	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-06-GTS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-005-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-06	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-06-GTS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-008-008-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-06	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0104			
WELD NO./COMPONENT	50-06-GTS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-034-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	50-06	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

PTC8BL01

CODE CLASS 2

WELD NO./COMPONENT	50-06-GTS-LTR31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-014-038-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-06	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-07-GTS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-010-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-07-GTS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-008-013-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-07-GTS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-019-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-07-GTS-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-008-045-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	50-07-GTS-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-008-046-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-07-GTS-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-010-047-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-07-GTS-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-010-048-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	50-07	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-08-GTS-LTR32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-005-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	50-08	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-08-GTS-LTR33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-014-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	50-08	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	50-09-GTS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-020-036-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-09	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-09-GTS-LTR27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-004-049-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-09	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	50-09-GTS-LTR28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	GTS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2GTS-004-050-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.4-8 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	50-09	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0016			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0135			
WELD NO./COMPONENT	53-00-LMS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	LMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2LMS-750-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	53-00-LMS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	LMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2LMS-750-56-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PTC3L01

CODE CLASS 2

WELD NO./COMPONENT	53-00-LMS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	LMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2LMS-750-62-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-384H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	53-00-LMS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	LMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2LMS-750-62-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-384J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-01-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210(VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(P SIG)	0100	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-01-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210(VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(P SIG)	0100	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-01-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210(VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(P SIG)	0100	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-01-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-01-ICS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-01-ICS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-01-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-01-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-01-ICS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD RECD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS.(PSIG)	0100	OPER. PRESS.(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-01-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD RECD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS.(PSIG)	0100	OPER. PRESS.(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-01-ICS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD RECD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS.(PSIG)	0100	OPER. PRESS.(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-01-ICS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD RECD.	
ISO DRAWING	57-01-F	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD/TUNNEL
DESIGN PRESS.(PSIG)	0100	OPER. PRESS.(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-02-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD RECD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	0100	OPER. PRESS.(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-02-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISD DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISD DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISD DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISD DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISD DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PTICBLOI

CODE CLASS 2

WELD NO./COMPONENT	57-02-ICS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-02-ICS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-02-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-142-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-02-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PTCBLG1

CODE CLASS 2

WELD NO./COMPONENT	57-03-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIEC3LO1

CODE CLASS 2

WELD NO./COMPONENT	57-03-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CODE PLATE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210(VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-12210(VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-03-ICS-S#003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122101	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0155	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122018	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0155	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-S#005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122018	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0155	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122018	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0155	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-03-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122018	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0155	OPER. PRESS(P SIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIECELOT

CODE CLASS 2

WELD NO./COMPONENT	57-03-ICS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-03-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-009	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-009	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-011	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

08/25/84
PIECBL01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 85

WELD NO./COMPONENT	57-04-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-011	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-04-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y INC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-009	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-04-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-19-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD. N	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0212	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-04-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-76-2	EXAM CAT	C-F	SURF.	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	CS.11	VIS.	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD. Y	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0212	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-04-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 86

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-04-ICS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-052-009	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PTIC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-04-ICS-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-19-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-033	SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD. N	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	DISSIMILAR METAL WELD
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0212	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-76-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SADDLES	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. N	
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD N	
MANUF. DRAWING	BZ-76EB	SCH/WALL THICK.	STD/0.500	VT-2	SCAFFOLD REQD. Y	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-04-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-04-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-04-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y INC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-04-ICS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-04-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CRW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 89

WELD NO./COMPONENT	57-04-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

PIECBLOI

CODE CLASS 2

WELD NO./COMPONENT	57-04-ICS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SUL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			

WELD NO./COMPONENT	57-04-ICS-SW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-04-ICS-SW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISD DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD.	
ISD DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-76-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD. Y	
ISD DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0212	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-76-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD. Y	
ISD DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0212	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-76-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REQD. Y	
ISD DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0100	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0212	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-04-ICS-SW034	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-04-ICS-SW036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW037	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0024			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0100			
WELD NO./COMPONENT	57-04-ICS-SW038	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.280	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-04-N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0155	OPER. PRESS(PSIG)	0019			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

08/25/84
PIEC8L01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 94

WELD NO./COMPONENT	57-05-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-035	SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-035	SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL. N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING	5.321-122-045	SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REED. N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293		
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140		
WELD NO./COMPONENT	57-05-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED. N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259		
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140		
WELD NO./COMPONENT	57-05-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED. N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258		
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140		
WELD NO./COMPONENT	57-05-ICS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC=2500	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. N
PID/COORD.	5.4-9 /	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD N
MANUF. DRAWING	BZ-76BK	SCH/WALL THICK.	120/0.625	VT-2	SCAFFOLD REED. Y
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259		
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140		
WELD NO./COMPONENT	57-05-ICS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC=2500	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/SLEEVE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL. N
PID/COORD.	5.4-9 /	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD N
MANUF. DRAWING	BZ-76AM	SCH/WALL THICK.	120/0.250	VT-2	SCAFFOLD REED. Y
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259		
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140		

WELD NO./COMPONENT	57-05-ICS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SLEEVE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-760K	SCH/WALL THICK.	120/0.250	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PADS	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-76AJ	SCH/WALL THICK.	120/0.375	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	2 PADS
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SLEEVE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-760G	SCH/WALL THICK.	120/0.250	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-C	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SADDLE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	BZ-76FA	SCH/WALL THICK.	120/0.813	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-035	SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1525	OPER. PRESS(P SIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PT2CBL01

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	9CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-05-ICS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/2.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-05-ICS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-05-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD RECD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD RECD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD RECD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD RECD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD RECD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-05-ICS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SUL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECSLO1

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-SW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.31	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-SW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REEQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REEQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-05-ICS-SW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PIEC8L01

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-SW031	EXAM CODE	1980/W80.	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A.	
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF.	N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.11	VIS.	Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2		SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3		REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293				
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140				
WELD NO./COMPONENT	57-05-ICS-SW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A	
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF.	Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS.	Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2		SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3		REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293				
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140				
WELD NO./COMPONENT	57-05-ICS-SW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A	
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF.	Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS.	Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2		SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3		REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293				
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140				
WELD NO./COMPONENT	57-05-ICS-SW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR	
SYSTEM CODE	ICS	EXEMPTIONS	N LTR	VOL.	Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF.	Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.21	VIS.	Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-035	SCH/WALL THICK.	120/0.562	VT-2		SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3		REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259				
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140				
WELD NO./COMPONENT	57-05-ICS-V1W	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A	
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL.	N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF.	Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER	C5.11	VIS.	Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1		REMOVE SHIELD	N
MANUF. DRAWING	7.161-906-003	SCH/WALL THICK.	120/0.438	VT-2		SCAFFOLD REOD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3		REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293				
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140				

PIECUL01

CODE CLASS 2

WELD NO./COMPONENT	57-05-ICS-V04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-6-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	VALVE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	7.161-906-003	SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-05-M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1293			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW001	EXAM CODE	1980/W30	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 105

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	57-06-ICS-F#005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PTICBL01

CODE CLASS 2

WELD NO./COMPONENT	57-06-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

WELD NO./COMPONENT	57-06-ICS-SW003	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW005	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW006	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW007	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW009	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PIE3L01

CODE CLASS 2

WELD NO./COMPONENT	57-06-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PIECBLOI

WELD NO./COMPONENT	57-06-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-06-ICS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-122018	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-06-ICS-SW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-06-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1258			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			

PTECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-07-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-006-41-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-074	SCH/WALL THICK.	120/0.562	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-07-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1525	OPER. PRESS(PSIG)	1259			
DESIGN TEMP.(OF)	0170	OPER. TEMP.(OF)	0140			
WELD NO./COMPONENT	57-08-ICS-FWXX2	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-52-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 111

PTCEBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-8-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-52-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-52-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-038	SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-75-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-052-047	SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0050	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-52-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-21-1	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B)	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-21-1	EXAM CAT		SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.5 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-FW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-21-1	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-LTRX1	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PAD	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-76w	SCH/WALL THICK.	STD/0.250	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08	MATERIAL		VT-3	REMARKS	1 PAD
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-LTR01	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/REDUCER	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-LTR02	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-2500	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/BUMPERS	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-76CT	SCH/WALL THICK.	STD/0.250	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08	MATERIAL		VT-3	REMARKS	1 PAD
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-LTR03	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-C	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER	C3.40	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /	PARTS EXAMINED	IW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	8Z-76CS	SCH/WALL THICK.	STD/1.000	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08	MATERIAL		VT-3	REMARKS	PIPE/PIPE
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SWXX2	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-75-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	12.0 CAP/1.0 SOL	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-09-ICS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	C3W	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-09-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-08-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-08-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-SW006	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-06-ICS-SW007	EXAM CODE	1980/W60	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-08-ICS-SW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0050	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC1220B.C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT		SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0050	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-008-38-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.322	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-09-ICS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-06-ICS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-08-ICS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CSW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-56-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.365	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-56-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FITTING/WNF	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.365	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PTC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-SW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-57-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.365	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-SW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC12208.C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-57-2	EXAM CAT		SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	9CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.365	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-57-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.365	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-SW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-SW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW037	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-SW039	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW040	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1229(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	57-08-ICS-SW041	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW042	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW044	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

PIECSLO1

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-SW045	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW046	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW047	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW048	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW049	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REOD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 122

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-08-ICS-SW050	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW051	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW052	EXAM CODE	1980/W30	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-21-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-038	SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	DISSIMILAR WELD
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW056	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-75-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	N
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-08-ICS-SW057	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-012-25-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.375	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0150	OPER. PRESS(P SIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			

WELD NO./COMPONENT	57-08-ICS-S#058	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-56-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.11	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	STD/0.365	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-08-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0150	OPER. PRESS(PSIG)	0017			
DESIGN TEMP.(OF)	0267	OPER. TEMP.(OF)	0228			
WELD NO./COMPONENT	57-09-ICS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	5.321-122-089	SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PTC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-09-ICS-FW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-09-ICS-FW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 CAP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-09-ICS-FW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC1220B,C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-09-ICS-FW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-09-ICS-FW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	N
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-09-ICS-FW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC1220B,C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-45-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WOC	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	
ISD DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-FW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	N
ISD DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-FW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC1220B,C	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	
ISD DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	N
ISD DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	CS.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	N
ISD DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIEC3C01

CODE CLASS 2

WELD NO./COMPONENT	57-09-ICS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REED.	N
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-45-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-45-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-45-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-09-ICS-SW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	ICS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-45-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-45-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-09-ICS-SW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC1220B.C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-010-62-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	Y
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	100/0.719	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-09-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-02	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-02	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PIPE	ITEM NUMBER		VIS. N	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-FW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-02	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. N	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-02	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. N	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-F#005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-F#006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-034	SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/VALVE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	5.321-122-034	SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 129

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-FW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW009	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-FW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/PLATE	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9	PARTS EXAMINED	1W	VT-1	REMOVE SHIELD	
MANUF. DRAWING	82-76CB	SCH/WALL THICK.	/1.000	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	PIPE PLATE 1.0 X 2.5 X
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			4.0
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	57-10-ICS-SW001	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW002	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW003	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 HCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW004	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 HCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW005	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW006	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW007	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 HCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	8CW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW008	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 HCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW010	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-SW011	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW012	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW013	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW014	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW015	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-SW016	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW017	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW018	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	39-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW019	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW020	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REQD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIEC3LO1

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-SW021	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW022	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW023	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW024	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW025	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REEQ.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

08/25/84
PIEC3L01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 135

WELD NO./COMPONENT	57-10-ICS-SW026	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW027	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW028	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW029	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW030	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/4.0 WCP	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIEC3101

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-SW031	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	WCP/1.0 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW032	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW033	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW034	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW035	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PTC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-SW036	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW037	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW038	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW039	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW040	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	57-10-ICS-SW041	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW043	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW044	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW045	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW046	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			

WELD NO./COMPONENT	57-10-ICS-SW047	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW048	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW049	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/FITTING	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	57-10-ICS-SW050	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ICS	EXEMPTIONS	Y IWC-1220(B	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ICS-004-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/WNF	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.4-9 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	120/0.438	VT-2	SCAFFOLD REOD.	
ISO DRAWING	57-10-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	1155			
DESIGN TEMP.(OF)	0575	OPER. TEMP.(OF)	0560			
WELD NO./COMPONENT	65-0-RDS-LTR100	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-79-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5-21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	65-0-RDS-LTR101	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-78-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-0-RDS-LTR102	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-78-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-0-RDS-LTR103	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-77-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-0-RDS-LTR104	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-77-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-0-RDS-LTR105	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-76-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

WELD NO./COMPONENT	65-0-RDS-LTR106	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-76-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	1250	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-0-RDS-LTR107	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-006-75-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	1250	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-0-RDS-LTR108	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-75-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	1250	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	1250	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	1250	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 142

PIECBLG1

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIECBLO1

WELD NO./COMPONENT	65-00-RDS-LTR08	EXAM CODE	1960/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 144

WELD NO./COMPONENT	65-00-RDS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

08/25/84
PIE8L01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 145

WELD NO./COMPONENT	65-00-RDS-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REED.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/1.0 ELB	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-012-108-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-012-108-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-012-108-2	EXAM CAT	C-F	SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	CAP/2.0 SOL	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-80-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REOD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-80-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	N
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR34	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-81-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/0.75 SOL	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR35	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR36	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR37	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR39	EXAM CODE	1980/180	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR39	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	ELB/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR40	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR41	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR42	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	1250	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 150

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR43	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR44	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR45	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR46	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR47	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

WELD NO./COMPONENT	65-00-RDS-LTR48	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR49	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR50	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR51	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	TEE/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR52	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/ELB	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

08/25/84
PIEC5L01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 152

WELD NO./COMPONENT	65-00-RDS-LTR53	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	EL9/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR54	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-66-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/RED	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR55	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-012-105-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	RED/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR56	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-012-105-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/CAP	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR57	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-012-105-2	EXAM CAT	C-F	SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	CAP/0.75 SOL	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	BCW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.844	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	EXAM CODE	1980/W30	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2RDS-008-72-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD. Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450		
WELD NO./COMPONENT	EXAM CODE	1980/W50	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2RDS-008-72-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD. Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450		
WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2RDS-008-71-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD. Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450		
WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2RDS-008-71-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD. Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450		
WELD NO./COMPONENT	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.
LINE NUMBER	2RDS-008-70-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL. N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD. Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000		
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450		

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR63	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-70-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR64	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-69-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR65	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-69-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR66	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-68-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR67	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-68-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR68	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-67-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR69	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-67-2	EXAM CAT	C-F	SURF. Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	PIPE/TEE	ITEM NUMBER	C5.21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-292	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	65-00-RDS-LTR70	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-82-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR71	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-83-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR72	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-84-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR73	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-85-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR74	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-86-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR75	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-87-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR76	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-88-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR77	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-89-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC&L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR78	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-90-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR79	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-91-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR80	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-92-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR81	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-93-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR82	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-94-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR83	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-95-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR84	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-96-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR85	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-97-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-290	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR86	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-001-100-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-294	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR87	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-002-109-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 159

PIECBLU1

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR88	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-002-123-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	LTR	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR89	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-235-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR90	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-236-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR91	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-237-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR92	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-238-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 160

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR93	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-239-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR94	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-242-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR95	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-243-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR96	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-244-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR97	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-245-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 161

PIE6L01

CODE CLASS 2

WELD NO./COMPONENT	65-00-RDS-LTR98	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	RDS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2RDS-750-246-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	65-00-RDS-LTR99	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	LTR
SYSTEM CODE	RDS	EXEMPTIONS	N	VOL. Y	CAL BLOCK DWG.	
LINE NUMBER	2RDS-008-79-2	EXAM CAT	C-F	SURF.Y	CAL BLOCK PROC.	
COMPONENT/WELD NAME	FLG/PIPE	ITEM NUMBER	C5-21	VIS. Y	REMOVE INSUL.	N
PID/COORD.	4.6-1 /LTR	PARTS EXAMINED	CBW	VT-1	REMOVE SHIELD	
MANUF. DRAWING	16.110-958-202	SCH/WALL THICK.	100/0.594	VT-2	SCAFFOLD REQD.	Y
ISO DRAWING	65-00	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	1250	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0450	OPER. TEMP.(OF)	0450			
WELD NO./COMPONENT	67-00-SLS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-4-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-6-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375L	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-150-10-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	67-00-SLS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-14-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-3750	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-15-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-3750	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-150-17-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375J	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-150-18-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-150-20-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PIECBL01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 163

WELD NO./COMPONENT	67-00-SLS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-52-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-70-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-750-72-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-750-73-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-375O	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 164

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	67-00-SLS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-750-78-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-750-79-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-001-84-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375L	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-00-SLS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-150-86-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-375N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-01-SLS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-003-1-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	67-01	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	67-01-SLS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-003-3-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	67-01	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-01-SLS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-003-7-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	67-01	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-01-SLS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-003-80-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	67-01	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-01-SLS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-003-81-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	67-01	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	67-02-SLS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SLS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SLS-003-5-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-17 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	67-02	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	79-00-FPW-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FPW	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2FPW-002-294-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	EB-13J-5	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	79-00-FPW-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FPW	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2FPW-002-296-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	EB-13J-5	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	79-53-FPW-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	FPW	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2FPW-004-347-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.5-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	79-53	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	80-00-AAS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	AAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2AAS-002-610-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340DW	MATERIAL		VT-3	REMARKS	Z-37 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	80-00-AAS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	AAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2AAS-002-609-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340DW	MATERIAL		VT-3	REMARKS	Z-37 PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBLO1

CODE CLASS 2

WELD NO./COMPONENT	80-00-AAS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	AAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2AAS-002-614-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-340MT	MATERIAL		VT-3	REMARKS	Z-44F PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	80-00-AAS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	AAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2AAS-002-615-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-340DL	MATERIAL		VT-3	REMARKS	Z-44F PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	80-00-AAS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	AAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2AAS-002-615-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-340DT	MATERIAL		VT-3	REMARKS	Z-44F PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	80-00-AAS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	AAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2AAS-002-615-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	9.3-3 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DP-340DM	MATERIAL		VT-3	REMARKS	Z-44F PENETRATION
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-105-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISD DRAWING	DK-301EW	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-155-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-301F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-106-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301EW	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-156-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-157-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-107-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301DS	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 169

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-104-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301E0	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-154-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-153-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-103-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301FN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-152-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR12	EXAM CODE	1960/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-102-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301EX	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-151-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-101-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301FB	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-265-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-215-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301ET	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 171

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-217-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301DU	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-266-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-267-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-256-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-208-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301ES	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PIECBL01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 172

WELD NO./COMPONENT	88-00-ISC-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-210-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301ER	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-259-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-260-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-318-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-3018H	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-368-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 173

WELD NO./COMPONENT	88-00-ISC-LTR27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-369-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-320-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	DK-301BJ	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-370-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-373-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-371-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISD DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PTCBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-372-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-321-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301DG	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR34	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-322-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301DY	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR35	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-323-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301DB	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR36	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-314-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301DX	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 175

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR37	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-364-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR38	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-324-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CR	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR39	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-374-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR40	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-363-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y.	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR41	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-313-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 176

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR42	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ISC-750-362-2	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.
ISO DRAWING	DK-301E	MATERIAL		VT-3	REMARKS Z-322-3
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	88-00-ISC-LTR43	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ISC-750-311-2	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.
ISO DRAWING	DK-301CH	MATERIAL		VT-3	REMARKS
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	88-00-ISC-LTR44	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ISC-750-361-2	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	88-00-ISC-LTR45	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ISC-750-325-2	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.
ISO DRAWING	DK-301BZ	MATERIAL		VT-3	REMARKS
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		
WELD NO./COMPONENT	88-00-ISC-LTR46	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO. N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.
LINE NUMBER	2ISC-750-326-2	EXAM CAT		SURF.N	CAL BLOCK PROC.
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.
ISO DRAWING	DK-301BW	MATERIAL		VT-3	REMARKS
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000		
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000		

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 177

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR47	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-327-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-3018C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR48	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-328-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-3018X	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR49	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-329-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-3018Y	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR50	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-330-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301CA	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR51	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-331-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-3018D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PIECBLO1NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 178

WELD NO./COMPONENT	88-00-ISC-LTR52	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-332-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301BK	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR53	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-333-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CB	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR54	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-334-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CS	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR55	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-335-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR56	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-336-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CJ	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECEL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR57	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-337-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR58	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-311-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CH	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR59	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-338-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CT	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR60	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-339-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CP	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR61	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-340-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CQ	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 180

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR62	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-341-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CK	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	0000	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR63	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-342-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301CU	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	0000	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR64	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-375-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	0000	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR65	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-376-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	0000	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR66	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-377-2	EXAM CAT		SURF. N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS.(PSIG)	0000	OPER. PRESS.(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR67	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-378-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR68	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-368-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR69	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-379-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR70	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-380-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR71	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-381-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	88-00-ISC-LTR72	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-382-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR73	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-383-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR74	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-384-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR75	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-385-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR76	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-386-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR77	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-387-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR78	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-361-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR79	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-388-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR80	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-389-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR81	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-390-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 184

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	88-00-ISC-LTR82	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-391-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	88-00-ISC-LTR83	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	ISC	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2ISC-750-392-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	5.3-1 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK301A-K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-2-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-4-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-5-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 185

PTC93C01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-7-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384BT	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-8-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384BT	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-10-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384BV	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR07	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-12-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384BK	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR08	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-13-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384AC	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 186

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR09	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-14-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	89-00-CMS-LTR10	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-16-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	89-00-CMS-LTR11	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-17-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BE	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	89-00-CMS-LTR12	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-19-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	89-00-CMS-LTR13	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-21-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PIECBLOININE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 187

WELD NO./COMPONENT	89-00-CMS-LTR14	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-22-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-3848N	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR15	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-23-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-3848L	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR16	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-25-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR17	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-26-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-3848M	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR18	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-27-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AA	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR19	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-28-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AW	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR20	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-31-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AV	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR21	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-32-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR22	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-35-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384A8	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR23	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-36-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR24	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-38-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384DE	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR25	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-42-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384BC	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR26	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-43-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR27	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-44-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR28	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-45-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-301-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 190

PIEC3L01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR29	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-46-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR30	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-47-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR31	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-48-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR32	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-49-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-0J-CMS-LTR33	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-51-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-3848K	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(P SIG)	0000	OPER. PRESS(P SIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 191

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR34	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-52-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-G	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR35	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-53-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-E	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR36	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-54-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR37	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-55-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384-F	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR38	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-56-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384-D	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 192

PYECBL01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR39	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-57-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-3848B	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR40	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-58-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR41	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-61-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384AG	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR42	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-63-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384AJ	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR43	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-69-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384AF	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84

NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION

PAGE 193

PIECBL01

CODE CLASS 2

WELD NO./COMPONENT	89-00-CMS-LTR44	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-71-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AE	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR45	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-76-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DK-301-C	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR46	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-77-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AG	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR47	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-78-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AK	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	89-00-CMS-LTR48	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-79-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-384AR	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

08/25/84
PTCCBL01NINE MILE POINT 2 - PRESERVICE WELD AND COMPONENT EXAMINATION
CODE CLASS 2

PAGE 194

WELD NO./COMPONENT	89-00-CMS-LTR49	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	CMS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2CMS-750-80-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	6.2 /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-384BF	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	90-00-SAS-LTR01	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SAS	EXEMPTIONS	Y INC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SAS-002-421-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	LTR /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-340GL	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	90-00-SAS-LTR02	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SAS-002-421-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	LTR /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-340GM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	90-00-SAS-LTR03	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SAS-002-421-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	LTR /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-340GN	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			
WELD NO./COMPONENT	90-00-SAS-LTR04	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SAS-002-422-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	LTR /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REOD.	
ISO DRAWING	DP-340GM	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

PIECBLOT

CODE CLASS 2

WELD NO./COMPONENT	90-00-SAS-LTR05	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SAS	EXEMPTIONS	Y IWC-1220(C	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SAS-002-432-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	LTR /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340PJ	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

WELD NO./COMPONENT	90-00-SAS-LTR06	EXAM CODE	1980/W80	EXAM REQ/PROCEDURE	CAL BLOCK NO.	N/A
SYSTEM CODE	SAS	EXEMPTIONS	Y IWC-1220	VOL. N	CAL BLOCK DWG.	
LINE NUMBER	2SAS-002-433-2	EXAM CAT		SURF.N	CAL BLOCK PROC.	
COMPONENT/WELD NAME	LTR	ITEM NUMBER		VIS. Y	REMOVE INSUL.	
PID/COORD.	LTR /LTR	PARTS EXAMINED		VT-1	REMOVE SHIELD	
MANUF. DRAWING		SCH/WALL THICK.	/	VT-2	SCAFFOLD REQD.	
ISO DRAWING	DP-340GS	MATERIAL		VT-3	REMARKS	
DESIGN PRESS(PSIG)	0000	OPER. PRESS(PSIG)	0000			
DESIGN TEMP.(OF)	0000	OPER. TEMP.(OF)	0000			

CODE CLASS TOTAL 972

MENT
GE
TED

AT FOR

OTHER

STED ON

EM

23

AT FOR

OTHER

USE CARD NO