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SUBJECT: Responds to violations noted in Insp Repts 50-259/84-23, 50-260/84-23 & 50-296/84-23. Corrective actions: GE submitted schedule to complete NSSS Phase II vendor manual program. DISTRIBUTION CODE: IEO1D COPIES RECEIVED: LTR <u> </u> ENCL <u>O</u> SIZE: <u>3</u> TITLE: General (50 Dkt)-Insp Rept/Notice of Violation Response							
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#### **TENNESSEE VALLEY AUTHORITY**

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# JAN 29 1988

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U.S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D.C. 20555

Gentlemen:

In the Matter of Tennessee Valley Authority Docket Nos. 50-259 50 - 26050-296

BROWNS FERRY NUCLEAR PLANT (BFN) - UNITS 1, 2, AND 3 - NRC INSPECTION REPORT NOS. 50-259/84-23, 50-260/84-23, AND 50-296/84-23 - VENDOR MANUAL CONTROL PROGRAM

Please refer to my September 9, 1987 letter and earlier correspondence to you which provided updates on TVA's Vendor Manual Control Program at BFN. Long-term commitments for this program are addressed in our Nuclear Performance Plan (NPP), Volume 3, commitment 20, section II-65. However, a short-term commitment was made in a supplemental response to the subject inspection report finding from J. A. Domer to J. P. O'Reilly dated January 25, 1985.

The update on Nuclear Steam Supply System (NSSS) Phase II Vendor Manual program is being performed by General Electric Company (GE). The phase II update involves 290 manuals. GE has submitted a schedule to complete this work by March 18, 1988. This date does not meet the February 1, 1988 commitment date, but will allow existing procedures to be reviewed and updated as required before unit 2 restart.

The current status and plans for completion of the phase II project is as follows. A total of 248 out of 290 manuals will be completed by February 1. 1988. The Division of Nuclear Engineering acceptance process shall be completed by March 25, 1988 on 40 of the remaining 42 manuals. Two manuals (main turbine and HPCI turbine) will be updated upon completion of existing design changes. Both manuals are scheduled to be completed by July 15, 1988.

If you have any questions, please telephone Clare Hsieh at Browns Ferry (205) 729-2635.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

R. Gridley, Director

Nuclear Licensing and **Regulatory Affairs** 

cc: See page 2

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#### Lack of Timely Implementation of Changes to Operating Procedures Resulting from Design Changes

The following positive actions have been taken to address the engineering/plant interface: establishment of a new design change process; enhancement of the DNE and Operations staff interface; integration of system-oriented engineers into the plant organization; establishment of DNE in an advisory role with the Plant Operations Review Committee; engineering coverage for plant evening shift activities; enhanced Operations/DNE management on team actions; and multidiscipline engineering support in daily War Room meetings.

#### Lack of System Integration

TVA recognized the need for improvement as discussed in NPP Volume 1. Additionally, the need for increased interface with plant Operations was also recognized in NPP Volume 2.

The concept includes the three types of system engineers: plant system engineers, project system engineers, and a discipline staffed system engineering specialist. Each level of system engineer has been assigned specific responsibilities to support the system engineering concept.

Should you need additional assistance in resolving this matter, please telephone D. L. Williams at (615) 632-7170.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

M. J. Ray, Deputy Director Nuclear Licensing and Regulatory Affairs

Enclosure cc: See page 3

#### U.S. Nuclear Regulatory Commission

# JAN 29 1988

cc: Mr. G. G. Zech, Assistant Director for Projects Mailstop 7E23 TVA Projects Division Office of Special Projects U.S. Nuclear Regulatory Commission 4350 East-West Highway 7920 Norfolk Avenue Bethesda, Maryland 20814

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