



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-259

BROWNS FERRY NUCLEAR PLANT, UNIT 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 128
License No. DPR-33

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Tennessee Valley Authority (the licensee) dated October 1, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C(2) of Facility Operating License No. DPR-33 is hereby amended to read as follows:

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(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 128, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective 90 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Daniel R. Muller, Director
BWR Project Directorate #2
Division of BWR Licensing

Attachment:
Changes to the Technical
Specifications

Date of Issuance: March 31, 1985



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ATTACHMENT TO LICENSE AMENDMENT NO. 128

FACILITY OPERATING LICENSE NO. DPR-33

DOCKET NO. 50-259

Revise Appendix A as follows:

1. Remove the following pages and replace with identically numbered pages.

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2. The marginal lines on these pages denote the area being changed.

Section

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SAFETY LIMIT

LIMITING SAFETY SYSTEM SETTING

1.1 FUEL CLADDING INTEGRITY

2.1 FUEL CLADDING INTEGRITY

- b. For no combination of loop recirculation flow rate and core thermal power shall the APRM flux scram trip setting be allowed to exceed 120% of rated thermal power.

(Note: These settings assume operation within the basic thermal hydraulic design criteria. These criteria are LHGR < 13.4 kw/ft for 8x8, 8x8R, and P8x8R fuel, MCPR limits of Spec 3.5.k. If it is determined that either of these design criteria is being violated during operation, action shall be initiated within 15 minutes to restore operation within prescribed limits. Surveillance requirements for APRM scram setpoint are given in specification 4.5.L.

- c. The APRM Rod block trip setting shall be:

$$S_{RB} \leq (0.66W + 42\%)$$

where:

S_{RB} = Rod block setting
in percent of rated
thermal power
(3293 MWt)

W = Loop recirculation
flow rate in percent
of rated (rated loop
recirculation flow
rate equals.
 34.2×10^6 lb/hr)

Table 4.2.JSeismic Monitoring Instrument Surveillance Requirements

<u>INSTRUMENT</u>	<u>CHANNEL CHECK</u>	<u>CHANNEL FUNCTIONAL TEST</u>	<u>CHANNEL CALIBRATION</u>
TRIAXIAL TIME HISTORY ACCELOGRAPHS			
a. <u>Unit 1 reactor bldg. base slab (El. 519.0)</u>	Monthly*	6 months	NA
b. <u>Unit 1 reactor bldg. floor slab (El. 621.25)</u>	Monthly*	6 months	NA
c. <u>Diesel-generator bldg base slab (El. 565.5)</u>	Monthly*	6 months	NA
BIAXIAL SEISMIC SWITCHES			
a. <u>Unit 1 reactor bldg. base slab</u>	Monthly*	6 months	once/operating cycle
b. <u>Unit 1 reactor bldg. base slab</u>	Monthly*	6 months	once/operating cycle
c. <u>Unit 1 reactor bldg. base slab</u>	Monthly*	6 months	once/operating cycle
TRIAXIAL PFAA ACCELOGRAPHS			
a. <u>U-1 RBCCW, 10" pipe (El. 625.75)</u>	NA	12 months	N/A
b. <u>U-1 RHRSH, 16" pipe (El. 580.0)</u>	NA	12 months	N/A
c. <u>U-1 core spray system, 14" pipe (El. 544.0)</u>	NA	12 months	N/A

*Except seismic switches

3.5.F Reactor Core Isolation Cooling

2. If the RCICS is inoperable, the reactor may remain in operation for a period not to exceed 7 days if the HPCIS is operable during such time.
3. If specifications 3.5.F.1 or 3.5.F.2 are not met, an orderly shutdown shall be initiated and the reactor shall be depressurized to less than 122 psig within 24 hours.

G. Automatic Depressurization System (ADS)

1. Four of the six valves of the Automatic Depressurization System shall be operable:
 - (1) prior to a startup from a Cold Condition, or,
 - (2) whenever there is irradiated fuel in the reactor vessel and the reactor vessel pressure is greater than 105 psig, except as specified in 3.5.G.2 and 3.5.G.3 below.
2. If three of the six ADS valves are known to be incapable of automatic operation, the reactor may remain in operation for a period not to exceed 7 days, provided the HPCI system is operable. (Note that the pressure relief function of these valves is assured by section 3.6.D of these specifications and that this specification only applies to the ADS function.) If more than three of the six ADS valves are known to be incapable of automatic operation, an immediate orderly shutdown shall be initiated, with the reactor in a hot shutdown condition in 6 hours and in a cold shutdown condition in the following 18 hours.

4.5.F Reactor Core Isolation Cooling

2. When it is determined that the RCICS is inoperable, the HPCIS shall be demonstrated to be operable immediately.

G. Automatic Depressurization System (ADS)

1. During each operating cycle the following tests shall be performed on the ADS:
 - a. A simulated automatic actuation test shall be performed prior to startup after each refueling outage. Manual surveillance of the relief valves is covered, in 4.6.D.2.
2. When it is determined that three of the six ADS valves are incapable of automatic operation, the HPCIS shall be demonstrated to be operable immediately and daily thereafter as long as Specification 3.5.G.2 applies.

3.6 PRIMARY SYSTEM BOUNDARY

6. Whenever the reactor is critical, the limits on activity concentrations in the reactor coolant shall not exceed the equilibrium value of 3.2 $\mu\text{Ci/gm}$ of dose equivalent* I-131.

This limit may be exceeded following power transients for a maximum of 48 hours. During this activity transient the iodine concentrations shall not exceed 26 $\mu\text{Ci/gm}$ whenever the reactor is critical. The reactor shall not be operated more than 5 percent of its yearly power operation under this exception for the equilibrium activity limits. If the iodine concentration in the coolant exceeds 26 $\mu\text{Ci/gm}$, the reactor shall be shut down, and the steam line isolation valves shall be closed immediately.

*That concentration of I-131 which alone would produce the same thyroid dose as the quantity of total iodines actually present.

4.6 PRIMARY SYSTEM BOUNDARY

6. Additional coolant samples shall be taken whenever the reactor activity exceeds one percent of the equilibrium concentration specified in 3.6.B.6 and one of the following conditions are met:
- During startup
 - Following a significant power change**
 - Following an increase in the equilibrium off-gas level exceeding 10,000 $\mu\text{Ci/sec}$ (at the steam jet air ejector) within a 48 hour period.
 - Whenever the equilibrium iodine limit specified in 3.6.B.6 is exceeded.

The additional coolant liquid samples shall be taken at 4 hour intervals for 48 hours, or until a stable iodine concentration below the limiting value (3.2 $\mu\text{Ci/gm}$) is established. However, at least 3 consecutive samples shall be taken in all cases. An isotopic analysis shall be performed for each sample, and quantitative measurements made to determine the dose equivalent I-131 concentration. If the total iodine activity of the sample is below 0.32 $\mu\text{Ci/gm}$, an isotopic analysis to determine equivalent I-131 is not required.

**For the purpose of this section on sampling frequency, a significant power exchange is defined as a change exceeding 15% of rated power in less than 1 hour.

3.6 PRIMARY SYSTEM BOUNDARYH. Seismic Restraints, Supports, and Snubbers

1. During all modes of operation except Cold Shutdown and Refuel, and seismic restraints, supports, and snubbers shall be operable except as noted in 3.6.H.2 and 3.6.H.3 below. All safety-related snubbers are listed in Surveillance Instruction BF SI 4.6.H-1 & -2.
2. With one or more seismic restraint, support, or snubber inoperable; within 72 hours replace or restore the inoperable seismic restraint(s), support(s), or snubber(s), to OPERABLE status and perform an engineering evaluation on the attached component or declare the attached system inoperable and follow the appropriate LIMITING CONDITION statement for that system.
3. If a seismic restraint, support, or snubber (SRSS) is determined to be inoperable while the reactor is in the shutdown or refuel mode, that SRSS shall be made operable or replaced prior to reactor startup. If the inoperable SRSS is attached to a system that is required OPERABLE during the shutdown or refuel mode, the appropriate LIMITING CONDITIONS statement for that system shall be followed.

4.6 PRIMARY SYSTEM BOUNDARYH. Seismic Restraints, Supports, and Snubbers

The surveillance requirements of paragraph 4.6.G are the only requirements that apply to any seismic restraint or support other than snubbers.

Each safety-related snubber shall be demonstrated OPERABLE BY performance of the following augmented inservice inspection program and the requirements of Specification 3.6.H/4.6.H. These snubbers are listed in Surveillance Instructions BF SI 4.6.H-1 and -2.

1. Inspection Groups

The snubbers may be categorized into two major groups based on whether the snubbers are accessible or inaccessible during reactor operation. These major groups may be further subdivided into groups based on design, environment, or other features which may be expected to affect the operability of the snubbers within the group. Each group may be inspected independently in accordance with 4.6.H.2 through 4.6.H.9.

2. Visual Inspection, Schedule, and Lot Size

The first inservice visual inspection of snubbers not previously included in these technical specifications and whose visual inspection has not been performed and documented previously, shall be performed within six months for accessible snubbers and before resuming power after the first refueling outage

3.7 CONTAINMENT SYSTEMSApplicability

Applies to the operating status of the primary and secondary containment systems.

Objective

To assure the integrity of the primary and secondary containment systems.

SpecificationA. Primary Containment

1. At any time that the irradiated fuel is in the reactor vessel, and the nuclear system is pressurized above atmospheric pressure or work is being done which has the potential to drain the vessel, the pressure suppression pool water level and temperature shall be maintained within the following limits.
 - a. Minimum water level =
 - 6.25" (differential pressure control >0 psid)
 - 7.25" (0 psid differential pressure control)
 - b. Maximum water level =
 - 1"

4.7 CONTAINMENT SYSTEMSApplicability

Applies to the primary and secondary containment integrity.

Objective

To verify the integrity of the primary and secondary containment.

SpecificationA. Primary Containment

1. Pressure Suppression Chamber
 - a. The suppression chamber water level be checked once per day. Whenever heat is added to the suppression pool by testing of the ECCS or relief valves the pool temperature shall be continually monitored and shall be observed and logged every 5 minutes until the heat addition is terminated.

TABLE 3.7.E

PRIMARY CONTAINMENT ISOLATION VALVES WHICH TERMINATE
BELOW THE SUPPRESSION POOL WATER LEVEL

<u>Valve</u>	<u>Valve Identification</u>
12-738	Auxiliary Boiler to RCIC
12-741	Auxiliary Boiler to RCIC
43-28A	RHR Suppression Chamber Sample Lines
43-28B	RHR Suppression Chamber Sample Lines
43-29A	RHR Suppression Chamber Sample Lines
43-29B	RHR Suppression Chamber Sample Lines
2-1143	Demineralized Water
71-14	RCIC Turbine Exhaust
71-32	RCIC Vacuum Pump Discharge
71-580	RCIC Turbine Exhaust
71-592	RCIC Vacuum Pump Discharge
73-23	HPCI Turbine Exhaust
73-24	HPCI Turbine Exhaust Drain
73-603	HPCI Turbine Exhaust
73-609	HPCI Exhaust Drain
74-722	RHR
75-57	Suppression Chamber Drain
75-58	Suppression Chamber Drain



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-260

BROWNS FERRY NUCLEAR PLANT, UNIT 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 123
License No. DPR-52

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Tennessee Valley Authority (the licensee) dated October 1, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C(2) of Facility Operating License No. DPR-52 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 123, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective 90 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Daniel R. Muller, Director
BWR Project Directorate #2
Division of BWR Licensing

Attachment:
Changes to the Technical
Specifications

Date of Issuance: March 31, 1986

ATTACHMENT TO LICENSE AMENDMENT NO. 123

FACILITY OPERATING LICENSE NO. DPR-52

DOCKET NO. 50-260

Revise Appendix A as follows:

1. Remove the following pages and replace with identically numbered pages.

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2. The marginal lines on these pages denote the area being changed.

Section

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Table 4.2.J

Seismic Monitoring Instrument Surveillance Requirements

<u>INSTRUMENT</u>	<u>CHANNEL CHECK</u>	<u>CHANNEL FUNCTIONAL TEST</u>	<u>CHANNEL CALIBRATION</u>
<u>TRIAXIAL TIME HISTORY ACCELOGRAPHS</u>			
a. <u>Unit 1 reactor bldg. base slab (El. 519.0)</u> <u>Unit 1 reactor bldg. floor slab</u>	Monthly*	6 months	NA
b. <u>(El. 621.25)</u> <u>Diesel-generator bldg base slab</u>	Monthly*	6 months	NA
c. <u>(El. 565.5)</u>	Monthly*	6 months	NA
<u>BIAXIAL SEISMIC SWITCHES</u>			
a. <u>Unit 1 reactor bldg. base slab</u>	Monthly*	6 months	once/operating cycle
b. <u>Unit 1 reactor bldg. base slab</u>	Monthly*	6 months	once/operating cycle
c. <u>Unit 1 reactor bldg. base slab</u>	Monthly*	6 months	once/operating cycle
<u>TRIAXIAL PEAK ACCELOGRAPHS</u>			
a. <u>U-1 RECCW, 10" pipe (El. 625.75)</u>	NA	12 months	N/A
b. <u>U-1 RMSW, 16" pipe (El. 580.0)</u>	NA	12 months	N/A
c. <u>U-1 core spray system, 14" pipe (El. 544.0)</u>	NA	12 months	N/A

*Except seismic switches

3.5.F Reactor Core Isolation Cooling

2. If the RCICS is inoperable, the reactor may remain in operation for a period not to exceed 7 days if the HPCIS is operable during such time.
3. If specifications 3.5.F.1 or 3.5.F.2 are not met, an orderly shutdown shall be initiated and the reactor shall be depressurized to less than 122 psig within 24 hours.

G. Automatic Depressurization System (ADS)

1. Four of the six valves of the Automatic Depressurization System shall be operable:
 - (1) prior to a startup from a Cold Condition, or,
 - (2) whenever there is irradiated fuel in the reactor vessel and the reactor vessel pressure is greater than 105 psig, except as specified in 3.5.G.2 and 3.5.G.3 below.
2. If three of the six ADS valves are known to be incapable of automatic operation, the reactor may remain in operation for a period not to exceed 7 days, provided the HPCI system is operable. (Note that the pressure relief function of these valves is assured by section 3.6.D of these specifications and that this specification only applies to the ADS function.) If more than three of the six ADS valves are known to be incapable of automatic operation, an immediate orderly shutdown shall be initiated, with the reactor in a hot shutdown condition in 6 hours and in a cold shutdown condition in the following 18 hours.

4.5.F Reactor Core Isolation Cooling

2. When it is determined that the RCICS is inoperable, the HPCIS shall be demonstrated to be operable immediately.

G. Automatic Depressurization System (ADS)

1. During each operating cycle the following tests shall be performed on the ADS:
 - a. A simulated automatic actuation test shall be performed prior to startup after each refueling outage. Manual surveillance of the relief valves is covered, in 4.6.D.2.
2. When it is determined that three of the six ADS valves are incapable of automatic operation, the HPCIS shall be demonstrated to be operable immediately and daily thereafter as long as Specification 3.5.G.2 applies.

3.6 PRIMARY SYSTEM BOUNDARY

6. Whenever the reactor is critical, the limits on activity concentrations in the reactor coolant shall not exceed the equilibrium value of 3.2 $\mu\text{Ci/gm}$ of dose equivalent* I-131.

This limit may be exceeded following power transients for a maximum of 48 hours. During this activity transient the iodine concentrations shall not exceed 26 $\mu\text{Ci/gm}$ whenever the reactor is critical. The reactor shall not be operated more than 5 percent of its yearly power operation under this exception for the equilibrium activity limits. If the iodine concentration in the coolant exceeds 26 $\mu\text{Ci/gm}$, the reactor shall be shut down, and the steam line isolation valves shall be closed immediately.

* That concentration of I-131 which alone would produce the same thyroid dose as the quantity of total iodines actually present.

4.6 PRIMARY SYSTEM BOUNDARY

6. Additional coolant samples shall be taken whenever the reactor activity exceeds one percent of the equilibrium concentration specified in 3.6.B.6 and one of the following conditions are met:
- During startup
 - Following a significant power change**
 - Following an increase in the equilibrium off-gas level exceeding 10,000 $\mu\text{Ci/sec}$ (at the steam jet air ejector) within a 48 hour period.
 - Whenever the equilibrium iodine limit specified in 3.6.B.6 is exceeded.

The additional coolant liquid samples shall be taken at 4 hour intervals for 48 hours, or until a stable iodine concentration below the limiting value (3.2 $\mu\text{Ci/gm}$) is established. However, at least 3 consecutive samples shall be taken in all cases. An isotopic analysis shall be performed for each sample, and quantitative measurements made to determine the dose equivalent I-131 concentration. If the total iodine activity of the sample is below 0.32 $\mu\text{Ci/gm}$, an isotopic analysis to determine equivalent I-131 is not required.

** For the purpose of this section on sampling frequency, a significant power exchange is defined as a change exceeding 15% of rated power in less than 1 hour.

LIMITING CONDITIONS FOR OPERATION

3.6 PRIMARY SYSTEM BOUNDARY

H. Seismic Restraints, Supports, and Snubbers

1. During all modes of operation except Cold Shutdown and Refuel, and seismic restraints, supports, and snubbers shall be operable except as noted in 3.6.H.2 and 3.6.H.3 below. All safety-related snubbers are listed in Surveillance Instruction BF SI 4.6.H.
2. With one or more seismic restraint, support, or snubber inoperable; within 72 hours replace or restore the inoperable seismic restraint(s), support(s), or snubber(s), to OPERABLE status and perform an engineering evaluation on the attached component or declare the attached system inoperable and follow the appropriate LIMITING CONDITION statement for that system.
3. If a seismic restraint, support, or snubber (SRSS) is determined to be inoperable while the reactor is in the shutdown or refuel mode, that SRSS shall be made operable or replaced prior to reactor startup. If the inoperable SRSS is attached to a system that is required OPERABLE during the shutdown or refuel mode, the appropriate LIMITING CONDITIONS statement for that system shall be followed.

SURVEILLANCE REQUIREMENTS

4.6 PRIMARY SYSTEM BOUNDARY

H. Seismic Restraints, Supports, and Snubbers

The surveillance requirements of paragraph 4.6.G are the only requirements that apply to any seismic restraint or support other than snubbers.

Each safety-related snubber shall be demonstrated OPERABLE BY performance of the following augmented inservice inspection program and the requirements of Specification 3.6.H/4.6.H. These snubbers are listed in Surveillance Instructions BF SI 4.6.H-1 and -2.

1. Inspection Groups

The snubbers may be categorized into two major groups based on whether the snubbers are accessible or inaccessible during reactor operation. These major groups may be further subdivided into groups based on design, environment, or other features which may be expected to affect the operability of the snubbers within the group. Each group may be inspected independently in accordance with 4.6.H.2 through 4.6.H.9.

2. Visual Inspection, Schedule, and Lot Size

The first inservice visual inspection of snubbers not previously included in these technical specifications and whose visual inspection has not been performed and documented previously, shall be performed within six months for accessible snubbers and before resuming power after the first refueling outage

3.7 CONTAINMENT SYSTEMSApplicability

Applies to the operating status of the primary and secondary containment systems.

Objective

To assure the integrity of the primary and secondary containment systems.

SpecificationA. Primary Containment

1. At any time that the irradiated fuel is in the reactor vessel, and the nuclear system is pressurized above atmospheric pressure or work is being done which has the potential to drain the vessel, the pressure suppression pool water level and temperature shall be maintained within the following limits.
 - a. Minimum water level =
-6.25" (differential pressure control >0 psid)

-7.25" (0 psid differential pressure control)
 - b. Maximum water level =
-1"

4.7 CONTAINMENT SYSTEMSApplicability

Applies to the primary and secondary containment integrity.

Objective

To verify the integrity of the primary and secondary containment.

SpecificationA. Primary Containment

1. Pressure Suppression Chamber
 - a. The suppression chamber water level be checked once per day. Whenever heat is added to the suppression pool by testing of the ECCS or relief valves the pool temperature shall be continually monitored and shall be observed and logged every 5 minutes until the heat addition is terminated.

TABLE 3.7.A (Continued)

<u>Group</u>	<u>Valve Identification</u>	<u>Number of Power Operated Valves</u>		<u>Maximum Operating Time (sec.)</u>	<u>Normal Position</u>	<u>Action on Initiating Signal</u>
		<u>Inboard</u>	<u>Outboard</u>			
6	Drywell Δ P air compressor suction valve (FCV-64-139)		1	10	C	SC
6	Drywell Δ P air compressor discharge valve (FCV-64-140)		1	10	C	SC
6	Drywell CAM suction valves (FCV-90-254A and 254B)		2	10	0	GC
6	Drywell CAM discharge valves (FCV-90-257A and 257B)		2	10	0	GC
6	Drywell CAM suction valve (FCV-90-255)		1	10	0	GC

TABLE 3.7.D (Continued)

<u>Valve</u>	<u>Valve Identification</u>
90-254B	Radiation Monitor Suction
90-255	Radiation Monitor Suction
90-257A	Radiation Monitor Discharge
90-257B	Radiation Monitor Discharge

TABLE 3.7.E

PRIMARY CONTAINMENT ISOLATION VALVES WHICH TERMINATE
BELOW THE SUPPRESSION POOL WATER LEVEL

<u>Valve</u>	<u>Valve Identification</u>
12-738	Auxiliary Boiler to RCIC
12-741	Auxiliary Boiler to RCIC
43-22A	RHR Suppression Chamber Sample Lines
43-22B	RHR Suppression Chamber Sample Lines
43-27A	RHR Suppression Chamber Sample Lines
43-29A	RHR Suppression Chamber Sample Lines
2-1143	Demineralized Water
71-14	RCIC Turbine Exhaust
71-32	RCIC Vacuum Pump Discharge
71-520	RCIC Turbine Exhaust
71-592	RCIC Vacuum Pump Discharge
73-23	HPCI Turbine Exhaust
73-24	HPCI Turbine Exhaust Drain
73-603	HPCI Turbine Exhaust
73-609	HPCI Exhaust Drain
74-722	RHR
75-57	Suppression Chamber Drain
75-59	Suppression Chamber Drain



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

TENNESSEE VALLEY AUTHORITY

DOCKET NO. 50-296

BROWNS FERRY NUCLEAR PLANT, UNIT 3

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 99
License No. DPR-68

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Tennessee Valley Authority (the licensee) dated October 1, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment and paragraph 2.C(2) of Facility Operating License No. DPR-68 is hereby amended to read as follows:

(2) Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 99, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective 90 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Daniel R. Muller, Director
BWR Project Directorate #2
Division of BWR Licensing

Attachment:
Changes to the Technical
Specifications

Date of Issuance: March 31, 1986

ATTACHMENT TO LICENSE AMENDMENT NO. 99

FACILITY OPERATING LICENSE NO. DPR-68

DOCKET NO. 50-296

Revise Appendix A as follows:

1. Remove the following pages and replace with identically numbered pages.

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2. The marginal lines on these pages denote the area being changed.

Table 4.2.J

Seismic Monitoring Instrument Surveillance Requirements

<u>INSTRUMENT</u>	<u>CHANNEL CHECK</u>	<u>CHANNEL FUNCTIONAL TEST</u>	<u>CHANNEL CALIBRATION</u>
TRIAxIAL TIME HISTORY ACCELOGRAPHs			
a. Unit 1 reactor bldg. base slab (El. 519.0)	Monthly*	6 months	NA
b. Unit 1 reactor bldg. floor slab (El. 621.25)	Monthly*	6 months	NA
c. Diesel-generator bldg. base slab (El. 565.5)	Monthly*	6 months	NA
BIAxIAL SEISMIC SWITCHES			
a. Unit 1 reactor bldg. base slab	Monthly*	6 months	once/operating cycle
b. Unit 1 reactor bldg. base slab	Monthly*	6 months	once/operating cycle
c. Unit 1 reactor bldg. base slab	Monthly*	6 months	once/operating cycle
105 TRIAXIAL PEAK ACCELOGRAPHs			
a. <u>U-1 RPPCM, 10" pipe (El. 625.75)</u>	<u>NA</u>	12 months	N/A
b. <u>S-1 WIPEN, 16" pipe (El. 580.0)</u>	<u>NA</u>	12 months	N/A
c. <u>H-1 core spray system, 14" pipe (El. 544.0)</u>	<u>NA</u>	12 months	N/A

*Except seismic switches

3.3 REACTIVITY CONTROL

- c. Control rods with scram times greater than those permitted by Specification 3.3.C.3 are inoperable, but if they can be inserted with control rod drive pressure they need not be disarmed electrically.
- d. Control rods with a failed "Full-in" or "Full-Out" position switch may be bypassed in the Rod Sequence Control System and considered operable if the actual rod position is known. These rods must be moved in sequence to their correct positions (full in on insertion or full out on withdrawal).

4.3 REACTIVITY CONTROL

- c. When it is initially determined that a control rod is incapable of normal insertion a test shall be conducted to demonstrate that the cause of the malfunction is not a failure in the control rod drive mechanism. If this can be demonstrated an attempt to fully insert the control rod shall be made. If the control rod cannot be inserted and an investigation has demonstrated that the cause of failure is not a failed control rod drive mechanism collet housing, a shutdown margin test shall be made to demonstrate under this condition that the core can be made subcritical for any reactivity condition during the remainder of the operating cycle with the analytically determined, highest worth control rod capable of withdrawal, fully withdrawn, and all other control rods capable of insertion fully inserted.
- d. The control rod accumulators shall be determined operable at least once per 7 days by verifying that the pressure and level detectors are not in the alarmed condition.

3.5 CORE AND CONTAINMENT COOLING SYSTEMSG. Automatic Depressurization System (ADS)

1. Four of the six valves of the Automatic Depressurization System shall be operable:
 - (1) prior to a startup from a Cold Condition, or,
 - (2) whenever there is irradiated fuel in the reactor vessel and the reactor vessel pressure is greater than 105 psig, except as specified in 3.5.G.2 and 3.5.G.3 below.
2. If three of the six ADS valves are known to be incapable of automatic operation, the reactor may remain in operation for a period not to exceed 7 days, provided the HPCI system is operable. (Note that the pressure relief function of these valves is assured by section 3.6.D of these specifications and that this specification only applies to the ADS function.) If more than three of the six ADS valves are known to be incapable of automatic operation, an immediate orderly shutdown shall be initiated, with the reactor in a hot shutdown condition in 6 hours and in a cold shutdown condition in the following 18 hours.

4.5 CORE AND CONTAINMENT COOLING SYSTEMSG. Automatic Depressurization System (ADS)

1. During each operating cycle the following tests shall be performed on the ADS:
 - a. A simulated automatic actuation test shall be performed prior to startup after each refueling outage. Manual surveillance of the relief valves is covered, in 4.6.D.2.
2. When it is determined that three of the six ADS valves are incapable of automatic operation the HPCIS shall be demonstrated to be operable immediately and daily thereafter as long as Specification 3.5.G.2 applies.

3.6 PRIMARY SYSTEM BOUNDARY

3. At steaming rates greater than 100,000 lb/hr, the reactor water quality may exceed specification 3.6.B.2 only for the time limits specified below. Exceeding these time limits of the following maximum quality limits shall be cause for placing the reactor in the cold shutdown condition.
- a. Conductivity
time above
2 $\mu\text{mho/cm@25}^\circ\text{C}$ -
4 weeks/year.
Maximum Limit
10 $\mu\text{mho/cm@25}^\circ\text{C}$
 - b. Chloride
concentration time
above 0.2 ppm -
4 weeks/year.
Maximum Limit -
0.5 ppm.

4.6 PRIMARY SYSTEM BOUNDARY

3. Additional coolant samples shall be taken whenever the reactor activity exceeds one percent of the equilibrium concentration specified in 3.6.B.5 and one of the following conditions are met:
- a. During startup
 - b. Following a significant power change**
 - c. Following an increase in the equilibrium off-gas level exceeding 10,000 uci/sec (at the steam jet air ejector) within a 48 hour period.
 - d. Whenever the equilibrium iodine limit specified in 3.6.B.5 is exceeded.

**For the purpose of this section on sampling frequency, a significant power exchange is defined as a change exceeding 15% of rated power in less than 1 hour.

LIMITING CONDITIONS FOR OPERATION

3.6 PRIMARY SYSTEM BOUNDARY

H. Seismic Restraints, Supports, and Snubbers

1. During all modes of operation except Cold Shutdown and Refuel, and seismic restraints, supports, and snubbers shall be operable except as noted in 3.6.H.2 and 3.6.H.3 below. All safety-related snubbers are listed in Surveillance Instruction BF SI 4.6.H.
2. With one or more seismic restraint, support, or snubber inoperable; within 72 hours replace or restore the inoperable seismic restraint(s), support(s), or snubber(s), to OPERABLE status and perform an engineering evaluation on the attached component or declare the attached system inoperable and follow the appropriate LIMITING CONDITION statement for that system.
3. If a seismic restraint, support, or snubber (SRSS) is determined to be inoperable while the reactor is in the shutdown or refuel mode, that SRSS shall be made operable or replaced prior to reactor startup. If the inoperable SRSS is attached to a system that is required OPERABLE during the shutdown or refuel mode, the appropriate LIMITING CONDITIONS statement for that system shall be followed.

SURVEILLANCE REQUIREMENTS

4.6 PRIMARY SYSTEM BOUNDARY

H. Seismic Restraints, Supports, and Snubbers

The surveillance requirements of paragraph 4.6.G are the only requirements that apply to any seismic restraint or support other than snubbers.

Each safety-related snubber shall be demonstrated OPERABLE BY performance of the following augmented inservice inspection program and the requirements of Specification 3.6.H/4.6.H. These snubbers are listed in Surveillance Instructions BF SI 4.6.H-1 and -2.

1. Inspection Groups

The snubbers may be categorized into two major groups based on whether the snubbers are accessible or inaccessible during reactor operation. These major groups may be further subdivided into groups based on design, environment, or other features which may be expected to affect the operability of the snubbers within the group. Each group may be inspected independently in accordance with 4.6.H.2 through 4.6.H.9.

2. Visual Inspection, Schedule, and Lot Size

The first inservice visual inspection of snubbers not previously included in these technical specifications and whose visual inspection has not been performed and documented previously, shall be performed within six months for accessible snubbers and before resuming power after the first refueling outage

3.7 CONTAINMENT SYSTEMSApplicability

Applies to the operating status of the primary and secondary containment systems.

Objective

To assure the integrity of the primary and secondary containment systems.

SpecificationA. Primary Containment

1. At any time that the irradiated fuel is in the reactor vessel, and the nuclear system is pressurized above atmospheric pressure or work is being done which has the potential to drain the vessel, the pressure suppression pool water level and temperature shall be maintained within the following limits.
 - a. Minimum water level =
 - 6.25" (differential pressure control >0 psid)
 - 7.25" (0 psid differential pressure control)
 - b. Maximum water level =
 - 1"

4.7 CONTAINMENT SYSTEMSApplicability

Applies to the primary and secondary containment integrity.

Objective

To verify the integrity of the primary and secondary containment.

SpecificationA. Primary Containment

1. Pressure Suppression Chamber
 - a. The suppression chamber water level be checked once per day. Whenever heat is added to the suppression pool by testing of the ECCS or relief valves the pool temperature shall be continually monitored and shall be observed and logged every 5 minutes until the heat addition is terminated.



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TABLE 3.7.A (Continued)

Group	Valve Identification	Number of Power Operated Valves		Maximum Operating Time (Sec.)	Normal Position	Action on Initiating Signal
		Inboard	Outboard			
6	Torus Oxygen Sample Line Valves-Analyzer B (FSV-76-63, 64)		2	NA	Note 1	SC
6	Drywell Hydrogen Sample Line Valves-Analyzer B (FSV-76-59, 60)		2	NA	Note 1	SC
6	Drywell Oxygen Sample Line Valves-Analyzer B (FSV-76-61, 62)		2	NA	Note 1	SC.
6	Sample Return Valves-Analyzer B (FSV-76-67, 68)		2	NA	0	GC
7	RCIC Steamline Drain (FSV-71-6A, 6B)		2	5	0	GC
7	RCIC Condensate Pump Drain (FCV-71-7A, 7B)		2	5	C	SC
7	HPCI Hotwell pump discharge isolation valves (FCV-73-17A, 17B)		2	5	C	SC
7	HPCI steamline drain (FCV-73-6A, 6B)		2	5	0	GC
8	TIP Guide Tubes (5)		1 per guide tube	NA	C	GC

NOTE: 1: Analyzers are such that one is sampling drywell hydrogen and oxygen (valves from drywell open - valves from torus closed) while the other is sampling torus hydrogen and oxygen (valves from torus open - valves from drywell closed)

TABLE 3.7.E

PRIMARY CONTAINMENT ISOLATION VALVES WHICH TERMINATE
BELOW THE SUPPRESSION POOL WATER LEVEL

<u>Valve</u>	<u>Valve Identification</u>
12-733	Auxiliary Boiler to RCIC
12-741	Auxiliary Boiler to RCIC
43-28A	RHR Suppression Chamber Sample Lines
43-28B	RHR Suppression Chamber Sample Lines
43-29A	RHR Suppression Chamber Sample Lines
43-29B	RHR Suppression Chamber Sample Lines
71-14	RCIC Turbine Exhaust
71-32	RCIC Vacuum Pump Discharge
71-520	RCIC Turbine Exhaust
71-592	RCIC Vacuum Pump Discharge
73-23	HPCI Turbine Exhaust
73-24	HPCI Turbine Exhaust Drain
73-603	HPCI Turbine Exhaust
73-609	HPCI Exhaust Drain
74-722	RHR
75-57	Suppression Chamber Drain
75-58	Suppression Chamber Drain