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 50-388 Susquehanna Steam Electric Station, Unit 2, Pennsylvania 05000388  
 AUTH. NAME AUTHOR AFFILIATION  
 CURTIS, N.W. Pennsylvania Power & Light Co.  
 RECIP. NAME RECIPIENT AFFILIATION  
 GRIER, B.H. Region 1, Philadelphia, Office of the Director

SUBJECT: Forwards final rept of deficiency on limotorque motor operated valve stem nut staking.

DISTRIBUTION CODE: 8019S COPIES RECEIVED: LTR 1 ENCL 1 SIZE: 2+5  
 TITLE: Construction Deficiency Report (10CFR50.55E)

NOTES: SEND TLE 3CYS ESAR & ALL AMENDS.

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	ID CODE/NAME		LTR	ENCL	ID CODE/NAME		LTR	ENCL
ACTION:	AD LICENSING-21		1	1	BC YOUNGBLOOD15		1	1
	LA RUSHBROOK, M20		1	1	PM STARK, P. 14		1	1
INTERNAL:	AD/RCI/IE		1	1	AE00		1	1
	EDO & STAFF 07		1	1	EQUIP QUAL BR16		1	1
	FIELD COOR/IE13		1	1	HANAUER, S.		1	1
	HYD/GEO BR 22		1	1	I&E 05		2	2
	MPA 08		1	1	NRC PDR 02		1	1
	OELD 23		1	1	OR ASSESS BR 17		1	1
	QA BR 10		1	1	REG FILE 01		1	1
	STANDRDS DEV 11		1	1				
EXTERNAL:	ACRS 24		16	16	LPDR 03		1	1
	NSIC 04		1	1				

JUN 23 1980

**PP&L**

TWO NORTH NINTH STREET, ALLENTOWN, PA. 18101      PHONE: (215) 821-5151

NORMAN W. CURTIS  
Vice President-Engineering & Construction  
821-5381

June 16, 1980

Mr. Boyce H. Grier  
Director, Region I  
U. S. Nuclear Regulatory Commission  
631 Park Avenue  
King of Prussia, Pennsylvania 19406

SUSQUEHANNA STEAM ELECTRIC STATION  
FINAL REPORT OF A DEFICIENCY ON  
LIMITORQUE MOTOR OPERATED VALVE  
STEM NUT STAKING - MCAR G-1  
ERs 100450/100508      FILE 840-4  
PLA-497

References: PLA-475 dated April 25, 1980  
PLA-403 dated September 26, 1979  
PLA-329 dated March 2, 1978

Dear Mr. Grier:

This supplements the above referenced correspondence and provides a final report regarding stem nut staking on Limitorque motor operated valves. The report has been prepared by Bechtel Power Corporation and concurred with by PP&L.

All Limitorque motor operated valves installed in Units 1 & 2 have been inspected/staked. Those valves that have not yet been installed are considered indeterminate and are being controlled via Bechtel nonconformance and condition reports.

Please advise should you require further information.

Very truly yours,

*NW Curtis*

N. W. Curtis  
Vice President-Engineering & Construction-Nuclear

Attachment  
JRB:mcb

B019  
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Mr. Boyce H. Grier

- 2 -

June 16, 1980

cc: Mr. Victor Stello (15)  
Director-Office of Inspection & Enforcement  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555

Mr. G. McDonald, Director  
Office of Management Information & Program Control  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555

Mr. Robert M. Gallo  
U. S. Nuclear Regulatory Commission  
P. O. Box 52  
Shickshinny, Pennsylvania 18655