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TO:	ORIG	CC	OTHER	SENT NRC PDR	SENT LOCAL PDR
Dr. Walter R. Butler	1-signed			XXX	XXX

CLASS	UNCLASS	PROP INFO	INPUT	NO CYS REC'D	DOCKET NO:
	XXXX				50-387 and 388

DESCRIPTION:

Ltr notarized 8-25-75 advising of the installation of nuclear service piping subarticle NB-4600 of the 1974 edition of the ASME B&PV Code, Section III .....

Dist Per M. Rushbrook

PLANT NAME: Susquehanna 1 & 2

ENCLOSURES:

ACKNOWLEDGED
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FOR ACTION/INFORMATION 9-2-75 JGB

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Pennsylvania Power & Light
Co. Allentown, Pa
N.W. Curtis 8-30-75 8-28-75 xxx xxx

Dr. Walter R. Butler 1-signed xxx

xxxx 50-387 & 388

Ltr notarized 8-25-75 advising of the installation of nuclear service piping subarticle NB-4000 of the 1974 edition of the ASME B&PV Code, Section III .....

Dist Per N. Rushbrook

Susquehanna L 12& 2

9-2-75 JGB

Wilkes Barre, Pa

PP&L

TWO NORTH NINTH STREET, ALLENTOWN, PA. 18101 PHONE: (215) 821-5151

August 20, 1975

Regulatory File Cy.

Dr. Walter R. Butler, Chief
Light Water Reactors Branch 1-2
Division of Reactor Licensing
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Docket Nos. 50-387
50-388

SUSQUEHANNA STEAM ELECTRIC STATION
ASME SECTION III - NB-4600
ER 100450 FILES 840-2 & 288
PLA-79

Dear Dr. Butler:

This is to inform you that for field installation of nuclear service piping subarticle NB-4600 of the 1974 edition of the ASME B&PV Code, Section III will be used in leiu of subarticle NB-4600 of the 1971 edition of the ASME B&PV Code, Section III, through the 1972 Addenda with the following exceptions and conditions:

1. All welding shall be done with low hydrogen electrodes.

2. Joints in materials of 3/4" to 1-1/2" thickness, even though less than 0.30% C shall be preheated to minimum of 200°F when PWHT is omitted. This 200° shall also be maintained as a minimum interpass temperature.

3. For joints in materials of 3/4" to 1-1/2" thickness and greater than 0.30% C, in addition to the 200°F minimum preheat temperature, a minimum 200°F interpass temperature shall be maintained.

The PSAR will be changed in a later amendment.

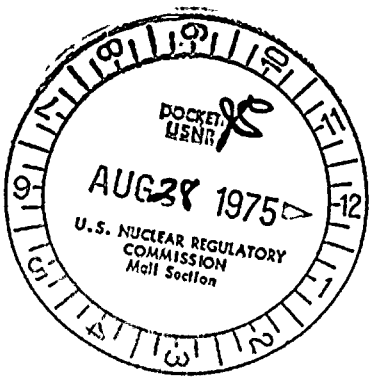
Very truly yours,

N. W. Curtis
Vice President-Engineering and Construction

Sworn to and subscribed before me
this 25th of August, 1975

David W. Landis
Notary Public

My commission expires: March 5, 1976



CTC:jan