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FROM: Pennsylvania Power & Light Co. Allentown, Pa N.W. Curtis			DATE OF DOC 8-20-75	DATE REC'D 8-28-75	LTR XXX	TWX	RPT	OTHER XXX
TO: Dr. Walter R. Butler			ORIG 1-signed	CC	OTHER	SENT NRC PDR		XXX
						SENT LOCAL PDR		XXX
CLASS	UNCLASS XXXXX	PROP INFO	INPUT	NO CYS REC'D		DOCKET NO: <u>50-387</u> and 388		

DESCRIPTION:

Ltr notarized 8-25-75 advising of the installation of nuclear service piping subarticle NB-4600 of the 1974 edition of the ASME B&PV Code, Section III

Dist Per M. Rushbrook

PLANT NAME: Susquehanna 1 & 2

ENCLOSURES:

**ACKNOWLEDGED
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FOR ACTION/INFORMATION 9-2-75 JGB

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76 C.A.E.S

JGB

0775

Co. N.W. Curtis
Allentown, Pa
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8-28-75 8-30-75

xxx

xxx

xxx

I signed

Dr. Walter R. Butler

20-987 1 6 30

xxx

Let notarized 8-28-75 notation on the
installation of nuclear weapons right
subarticle 1B-600 of the 1974 edition of the
AFM 887V Code, section XXI.....

Bill For M. Ruchbrook

Suspension I 128 2

9-8-75 JGB

William Burke, Pa

August 20, 1975

Regulatory File Cy.

Dr. Walter R. Butler, Chief
Light Water Reactors Branch 1-2
Division of Reactor Licensing
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Docket Nos. 50-387
50-388

SUSQUEHANNA STEAM ELECTRIC STATION
ASME SECTION III - NB-4600
ER 100450 FILES 840-2 & 288
PLA-79



Dear Dr. Butler:

This is to inform you that for field installation of nuclear service piping subarticle NB-4600 of the 1974 edition of the ASME B&PV Code, Section III will be used in lieu of subarticle NB-4600 of the 1971 edition of the ASME B&PV Code, Section III, through the 1972 Addenda with the following exceptions and conditions:

1. All welding shall be done with low hydrogen electrodes.
2. Joints in materials of 3/4" to 1-1/2" thickness, even though less than 0.30% C shall be preheated to minimum of 200°F when PWHT is omitted. This 200° shall also be maintained as a minimum interpass temperature.
3. For joints in materials of 3/4" to 1-1/2" thickness and greater than 0.30% C, in addition to the 200°F minimum preheat temperature, a minimum 200°F interpass temperature shall be maintained.

The PSAR will be changed in a later amendment.

Very truly yours,

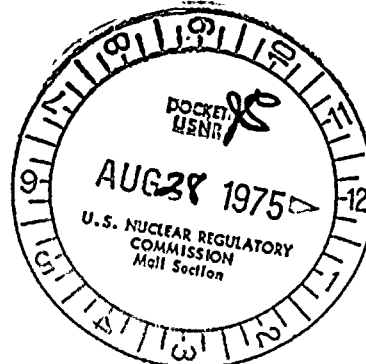
N. W. Curtis

N. W. Curtis
Vice President-Engineering and Construction

Sworn to and subscribed before me
this 25th of August, 1975

David M. Landis
Notary Public

My commission expires: March 15, 1976



CTC:jan



[The text in this section is extremely faint and illegible. It appears to be a multi-paragraph document, possibly a report or a letter, with several lines of text per paragraph. The content is not discernible.]