Mr. W. R. Robinson, Vice President Shearon Harris Nuclear Power Plant Carolina Power & Light Company Post Office Box 165 - Mail Code: Zone 1 New Hill. North Carolina 27562-0165

SUBJECT:

GENERIC LETTER 95-03. "CIRCUMFERENTIAL CRACKING OF STEAM GENERATOR

TUBES" - SHEARON HARRIS NUCLEAR POWER PLANT, UNIT 1 (TAC NO. M92246)

Dear Mr. Robinson:

On April 28, 1995, the U.S. Nuclear Regulatory Commission issued Generic Letter (GL) 95-03 "Circumferential Cracking of Steam Generator Tubes" which requested addressees to evaluate recent operating experience related to circumferential cracking, justify continued operation until the next scheduled steam generator tube inspections, and to develop plans for the next steam generator tube inspections. The staff has reviewed the response dated June 27, 1995, provided by the Carolina Power & Light Company for the Shearon Harris Nuclear Power Plant, Unit 1. As a result of the review of your response, the staff has identified areas for which additional information and/or clarification is needed. The enclosure to this letter contains the information needed for the staff to complete its review of your response to GL 95-03. Please provide the requested response within 30 days of receipt of this letter.

This request is within the original reporting burden for information collection of 350 hours covered by the Office of Management and Budget clearance number 3150-0011 which expires July 31, 1997.

Sincerely.

(Original Signed By)

Ngoc B. Le, Project Manager Project Directorate II-1 Division of Reactor Projects - I/II Office of Nuclear Reactor Regulation

Docket No. 50-400

Distribution

Docket File

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Enclosure: As stated

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cc: w/enclosure: See next page

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UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20555-0001

September 5, 1995

Mr. W. R. Robinson, Vice President Shearon Harris Nuclear Power Plant Carolina Power & Light Company Post Office Box 165 - Mail Code: Zone 1 New Hill, North Carolina 27562-0165

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Ngoc B. Le, Project Manager Project Directorate II-1

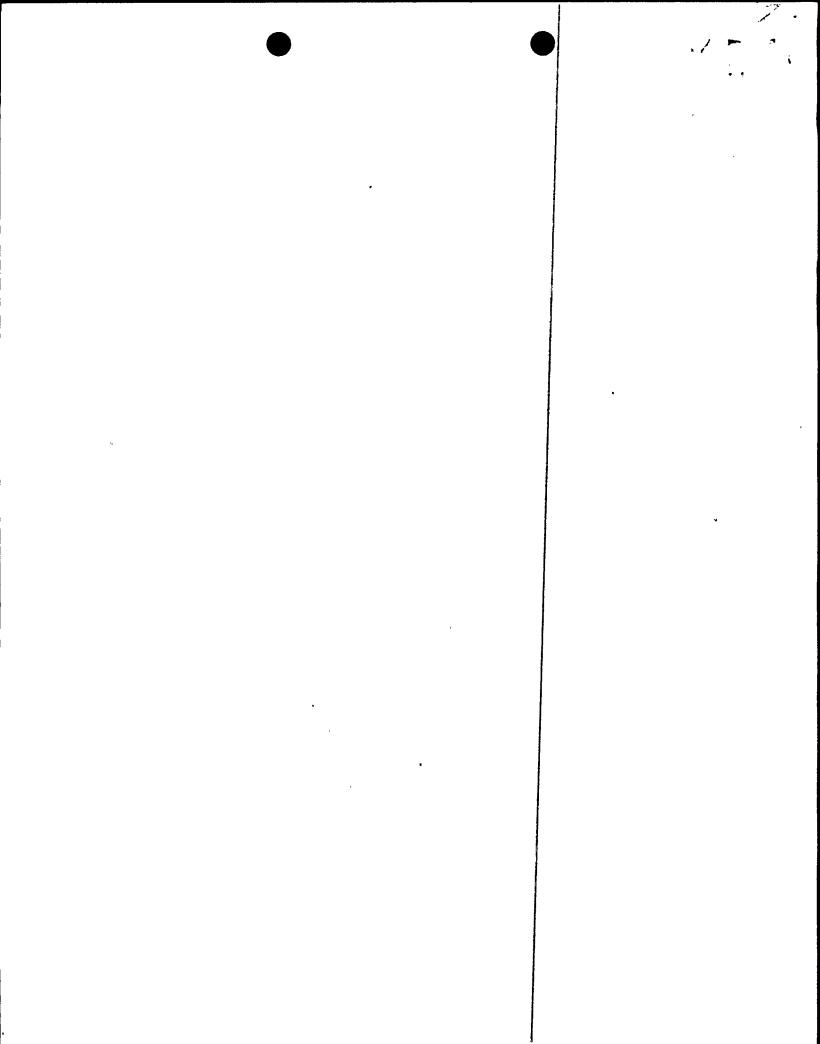
Archael Le

Division of Reactor Projects - I/II Office of Nuclear Reactor Regulation

Docket No. 50-400

Enclosure: As stated

cc: w/enclosure: See next page



Mr. W. R. Robinson Carolina Power & Light Company

cc:

Mr. R. E. Jones General Counsel - Legal Department Carolina Power & Light Company Post Office Box 1551 Raleigh, North Carolina 27602

Resident Inspector/Harris NPS c/o U.S. Nuclear Regulatory Commission 5421 Shearon Harris Road New Hill, North Carolina 27562-9998

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Assistant Attorney General
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Mr. Dayne H. Brown, Director Division of Radiation Protection N.C. Department of Environmental Division of Radiation Protection Commerce & Natural Resources Post Office Box 27687 Raleigh, North Carolina 27611-7687

Mr. H. W. Habermeyer, Jr. Vice President Nuclear Services Department Carolina Power & Light Company Post Office Box 1551 Raleigh, North Carolina 27602

Shearon Harris Nuclear Power Plant Unit 1

Mr. J. W. Donahue Plant Manager - Harris Plant Carolina Power & Light Company Shearon Harris Nuclear Power Plant Post Office Box 165, MC: Zone 1 New Hill, North Carolina 27562-0165

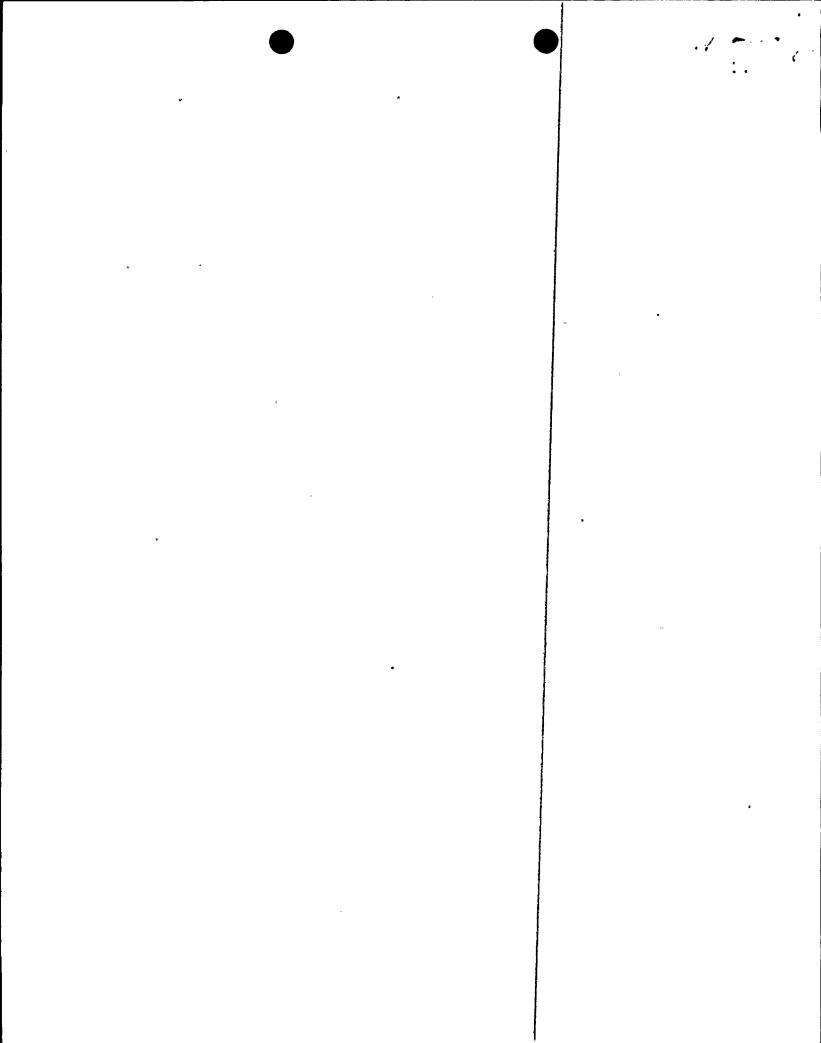
Mr. Robert P. Gruber
Executive Director
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Raleigh, North Carolina 27626

Chairman of the North Carolina Utilities Commission Post Office Box 29510 Raleigh, North Carolina 27626-0510

T. D. Walt
Manager, Regulatory Affairs
Carolina Power & Light Company
Shearon Harris Nuclear Power Plant
P. O. Box 165, Mail Zone 1
New Hill, North Carolina 27562-0165

Mr. Vernon Malone, Chairman Board of County Commissioners of Wake County P. O. Box 550 Raleigh, North Carolina 27602

Mr. Henry Dunlap, Chairman
Board of County Commissioners
of Chatham County
P. O. Box 111
Pittsboro, North Carolina 27312



ENCLOSURE

Harris: REQUEST FOR ADDITIONAL INFORMATION

RE: GENERIC LETTER 95-03, "CIRCUMFERENTIAL CRACKING OF STEAM

GENERATOR TUBES" - SHEARON HARRIS NUCLEAR POWER PLANT, UNIT 1

(TAC NO. M92246)

1. In your response, you indicated that sample expansion will be based on the Electric Power Research Institute PWR Steam Generator Examination Guidelines or the technical specifications, whichever is more conservative. Please clarify the expansion criteria for all locations susceptible to circumferential cracking.

- 2. It was indicated that dents greater than 5.0 volts will be inspected with a probe qualified for circumferential crack detection. Please provide the procedures used for sizing the dents. If a dent voltage threshold is used (e.g., 5.0 volts) for determining the size of the dents, provide the calibration procedure used. If the procedure is identical to the procedure for the voltage-based repair criteria, a detailed description is not necessary.
- 3. Several plants with preheater model steam generators expanded tubes into the tube support plate in the preheater region to minimize the potential for vibration-induced wear. Since these expansions contain similarities to other expanded regions which have experienced circumferential cracking, please discuss whether or not this area is susceptible to circumferential cracking. If this area is susceptible to circumferential cracking, please submit the information requested in Generic Letter (GL) 95-03 per the guidance contained in the GL.

