

TURKEY POINT PLANT
UNIT 4

1993 INSERVICE INSPECTION REPORT

Executive Summary

The inservice inspection examinations performed during this outage and the cumulative total of exams meet the requirements of ASME Section XI. No unacceptable conditions or reportable indications were found.

100% of the A, B, and C steam generator tubes were eddy current tested. No tubes were plugged during this outage.

The NIS-2 forms discuss the repairs and replacements which took place during the 1993 refueling/maintenance outage.

Visual examination and functional testing of snubbers was completed in accordance with ASME Section XI and Technical Specifications. Visual examinations did not reveal any failures. There were three snubber failures in the functional test sample, and no failures in the expanded samples.

The inservice inspection summary tables detail the examinations performed during the second outage of the third period of the second interval.

Selected class 2 and 3 piping were hydrostatically tested in accordance with Section XI of the ASME Boiler and Pressure Vessel Code. All leakage found during the testing was from mechanical joints. Each leak was addressed by repair or adjustment under the control of a Plant Work Order.



TURKEY POINT UNIT 4
1993 REFUELING OUTAGE

Form NIS-1 Owners' Data Report for Inservice Inspections

FORM NIS-1 OWNERS' DATA REPORT FOR INSERVICE INSPECTIONS

- =====
1. Owner: Florida Power and Light Company, P.O. Box 029100,
Miami, Florida 33102
 2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088,
Florida City, Florida 33034
 3. Plant Unit: 4
 4. Owner Certificate of Authorization (if required) N/A
 5. Commercial Service Date : September 7, 1973
 6. National Board Number for Unit: N/A
 7. Components Inspected:

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Steam Generator C	Westinghouse	16A-6341-3 FSGT-2993 4E210C	N/A	N-776
Reactor Coolant Pump A	Westinghouse	5-618J713	N/A	N/A
Reactor Coolant Pump B	Westinghouse	6-618J713	N/A	N/A
Regenerative Heat Exchanger	Sentry Equipment	4E200	N/A	N/A
Residual Heat Exchanger A	Bechtel	4E206A	N/A	N/A
Excess Letdown Heat Exchanger	Bechtel	4E202	N/A	N/A
Residual Heat Removal Pump A	Bechtel	4P210A	N/A	N/A
Residual Heat Removal Pump B	Bechtel	4P210B	N/A	N/A



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Coolant System Piping 4"-RC-1401 4"-RC-1402 4"-RC-1405 4"-RC-1406 12"-RC-1401 27.5"-RCS-1406 27.5"-RCS-1407 27.5"-RCS-1409	Bechtel	N/A	N/A	N/A
Residual Heat Removal Piping 6"-SI-2402 6"-SI-2403 8"-RHR-1401 8"-RHR-1404 8"-SI-2403 8"-SI-2407 8"-SI-2408 10"-SI-1402 10"-RHR-2401 10"-RHR-2402 10"-RHR-2404 10"-SI-2403 12"-RHR-2402 14"-RHR-2401 14"-RHR-2402 14"-RHR-2403 14"-RHR-2405 14"-RHR-2406	Bechtel	N/A	N/A	N/A



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Safety Injection Piping 2"-SI-1401 2"-SI-1402 2"-SI-1406 8"-SI-2401 8"-SI-2405 10"-SI-2401 10"-SI-2402 16"-SI-2401	Bechtel	N/A	N/A	N/A
Chemical and Volume Control Piping 1.5"-CH-1401 2"-CH-1402 2"-CH-1404 2"-CH-1405 3"-CH-1401 3"-CH-1402 3"-CH-1403	Bechtel	N/A	N/A	N/A
Steam Generator Blowdown Piping 6"-BDA-2401 6"-BDB-2402 6"-BDC-2403	Bechtel	N/A	N/A	N/A
Main Steam Piping 26"-MSA-2401 26"-MSB-2402	Bechtel	N/A	N/A	N/A
Containment Spray Piping 6"-CS-2402 6"-CS-2404	Bechtel	N/A	N/A	N/A

1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Feedwater Piping 6"-FW-2401 6"-FW-2402 6"-FW-2403 14"-FW-2401 14"-FW-2402 14"-FW-2403 18"-FW-2401 18"-FW-2402 18"-FW-2403	Bechtel	N/A	N/A	N/A
Component Cooling Water Piping Zone 120 Zone 121 Zone 123 Zone 125 Zone 126 Zone 127 Zone 129 Zone 131 Zone 132 Zone 133 Zone 134 Zone 136 Zone 137 Zone 140 Zone 141 Zone 151 Zone 154	Bechtel	N/A	N/A	N/A
Spent Fuel Pool Cooling Water	Bechtel	N/A	N/A	N/A
Intake Cooling Water	Bechtel	N/A	N/A	N/A



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Auxiliary Feedwater Piping Zone 160 Zone 161 Zone 163	Bechtel	N/A	N/A	N/A



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
 2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
 3. Plant Unit: 4
 4. Owner Certificate of Authorization (if required) N/A
 5. Commercial Service Date : September 7, 1973
 6. National Board Number for Unit: N/A

8. Examination Dates: April 11, 1993 to June 2, 1993

9. Inspection Interval: from 4/14/84 to 4/13/94
 Inspection Period: from 11/25/90 to 4/13/94

10. Abstract of Examinations and Statement Concerning Status of Work Required for Current Interval:

The Inservice Examination of selected Class 1, 2, and 3 components and piping systems of Florida Power and Light's Turkey Point Unit 4 was performed during the 1993 Refuel Outage. This outage began on April 11, 1993 and ended on June 2, 1993. This was the second outage of the third period of the second interval.

The components and piping systems examined were selected per the Second Ten Year Inspection Plan, which was prepared in accordance with the requirements of the 1980 Edition of ASME Section XI with addenda through Winter 1981.

Eddy Current examinations were conducted by FPL personnel from April, 1993 through May, 1993 on Steam Generators A, B, and C. A total of 9,610 tubes were examined. See the attached NIS-BB report for the summary of examination results.

The augmented Feedwater Nozzle piping examination program was conducted during this outage on all three Feedwater lines. The entire area from the nozzle ramp to a point one pipe diameter out on the far side of the elbow was examined with ultrasonics. Cracking was detected on all three nozzle to reducer welds. The reducers were replaced.

An augmented examination was performed on the upper shell to transition piece weld of Steam Generator A. This was in response to industry concerns on cracking in this weld that has been found at other plants. No reportable indications were found.

Snubber functional testing and visual examinations were conducted in accordance with Turkey Pt. 4 Plant Technical Specifications. Examination and testing services were supplied by Siemens Nuclear Power Services, Inc. during the period of April 21, 1993 through May 18, 1993.

System Pressure testing was conducted by plant personnel to applicable Plant Technical Specifications and Procedures.

1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

System Hydrostatic Testing were performed by plant personnel during the period of April 13, 1993 through May 13, 1993 in accordance with Code requirements and Code Case N-498.

The number of examinations performed during this outage and the cumulative total of exams exceed the requirements of Program B of ASME Section XI.

11. Abstract of Conditions Noted
12. Abstract of Corrective Measures Recommended and Taken

Non-destructive examinations were performed on selected welds in class 1, 2, and 3 systems. Volumetric examination methods included Eddy Current, Ultrasonic, and Radiography methods. Surface examinations were conducted with Penetrant and Magnetic Particle methods. Visual techniques were utilized on component supports and other areas where required.

Class 1

Steam Generator "C"

The inlet and outlet manway bolting was examined. Several bolts showed minor corrosion, dents, and other mechanically induced flaws. These bolts were replaced.

Regenerative Heat Exchanger

FPL conducted a visual (VT-3) examination on the Regenerative Heat Exchanger at the beginning of the outage, and a VT-2 during the RCS over pressure test. These examinations were conducted in accordance with Relief Request No. 3. No evidence of leakage or boric acid accumulation from the Regenerative Heat Exchanger was noted.

Reactor Coolant Piping

The elbow to nozzle welds on the RPV inlets were examined using surface techniques. Volumetric requirements were satisfied during the previous outage. No recordable indications were noted.



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

The spring hanger on the pressurizer surge line was replaced and the associated integral attachment was permanently removed. A baseline examination was performed. There were no reportable indications.

Flange bolting and component supports on several lines were examined with Visual techniques. No reportable indications were noted. One weld was examined with radiography. There were no reportable indications.

Residual Heat Removal Piping

Several welds were examined using ultrasonic and/or penetrant techniques. Normal weld geometry was recorded. No reportable indications were noted.

Component supports were examined with Visual techniques. No reportable conditions were noted.

Safety Injection Piping

Several welds were examined using ultrasonic and/or penetrant techniques. Normal weld geometry was recorded. One penetrant indication was noted. An engineering evaluation determined it to be a surface anomaly, present since the plant went on line. It was removed and the area was re-examined. No other reportable indications were noted.

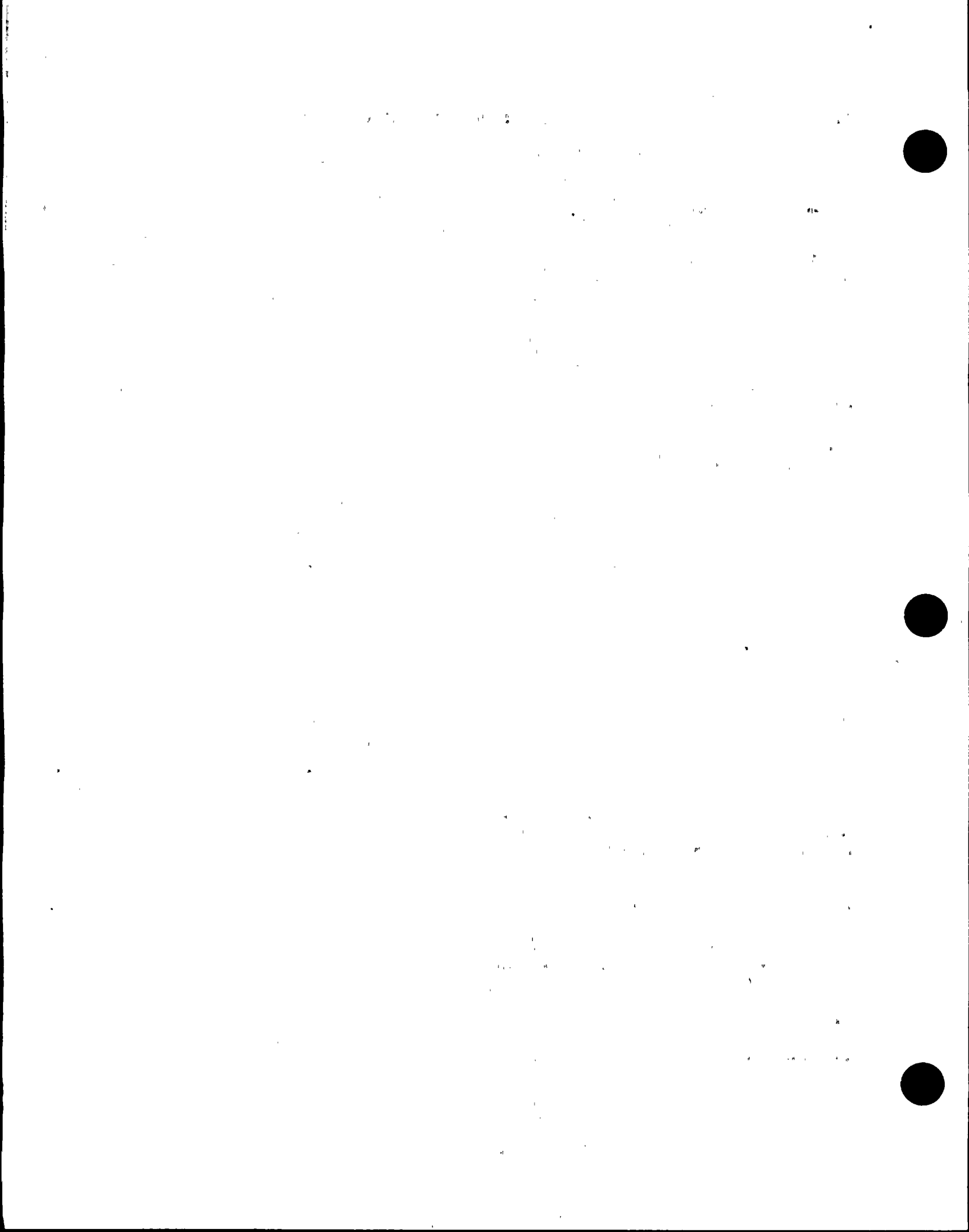
Component supports were examined with Visual techniques. One support tag was missing. The support tag will be replaced. No reportable indications were noted.

Chemical and Volume Control Piping

Surface and volumetric examinations were conducted on selected welds. No reportable indications were noted.

Other Class 1 Information

FPL has recently reviewed the plant Piping and Instrumentation Drawings in an effort to incorporate, to the extent practical, the current guidelines on Section XI Code boundaries. This has



-
1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
 2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
 3. Plant Unit: 4
 4. Owner Certificate of Authorization (if required) N/A
 5. Commercial Service Date : September 7, 1973
 6. National Board Number for Unit: N/A

resulted in several areas being reclassified to either higher or lower Quality Groups. The Seal Leakoff from the Reactor Coolant Pumps was reclassified from Class 1 to Class 2. This resulted in the elimination of these lines from volumetric and surface examination requirements due to current Class 2 exemptions.

In accordance with IWB-2420(a), examinations performed during the first interval were repeated to the extent practical. The following examination areas were substituted:

Zone 040 - Weld 2"-SI-1401-3 was substituted for weld 2"-SI-1401-2. A non-removable support was interfering with cleaning of the examination area. Instead of having limitations, the weld next to this one was selected.

Zone 044 - Weld 2"-SI-1406-3 was substituted for weld 2"-SI-1406-2. A non-removable support was interfering with cleaning of the examination area. Instead of having limitations, the weld next to this one was selected.

Zone 047 - Weld 3"-CH-1403-7 was substituted for weld 3"-CH-1403-2. Weld 7 is located in an exclusion area (high radiation) and was not available for examination. A weld down the line was selected.

Class 2

Residual Heat Removal Pumps

During the previous outage on Unit 3, a leak was found in one of the RHR Pump bodies. The flaw was removed and weld repaired. Examinations were performed on the Unit 4 pumps to assure that leaks had not developed in the other unit. No reportable indications were noted.

Residual Heat Removal

Volumetric and/or surface examinations were performed on selected welds. No reportable indications were noted. Visual examinations were conducted on selected component supports. Drawing discrepancies were noted. The supports were accepted as-is by engineering evaluation. The drawings will be updated to reflect field conditions. A loose lock nut was noted on one support. It was tightened under a Plant Work Order.

1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

Safety Injection

Surface examinations were performed on selected welds. No reportable indications were noted.

Containment Spray

Surface examinations were performed on selected welds. No reportable indications were noted.

Main Steam

Surface examinations were performed on selected welds. No reportable indications were noted.

Steam Generator Blowdown

Volumetric and/or surface examinations were performed on selected welds. Acceptable indications were noted. Visual examinations were conducted on selected component supports. No reportable indications were noted.

Feedwater Bypass

Visual examinations were performed on selected component supports. Chipped concrete was found on one support. It was accepted as-is by engineering evaluation. It will be corrected under a Plant Work Order. No other reportable indications were noted.

Excess Letdown Heat Exchanger

Volumetric examinations were performed on a circumferential weld. A long seam was discovered during this examination. Both welds were examined with no reportable indications.

Residual Heat Removal Heat Exchangers

Surface or volumetric examinations were performed on selected welds. No reportable indications were noted.



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

Class 3

Component Cooling Water

Visual examinations were performed on selected supports and integral attachments. Indications found included paint on spherical bearings, drawings discrepancies, improper spring can settings, and one partially dislodged spherical bearing. These were all accepted by engineering evaluation as performing their intended function. The spherical bearings will be cleaned under a Plant Work Order.

Auxiliary Feedwater

Visual examinations of selected component supports and integral attachments were conducted. Damaged insulation was noted on an adjacent line next to one support. This was accepted as-is by engineering evaluation. The insulation will be modified to provide more clearance for the support.

Augmented Examinations

Reactor Coolant Flywheel Examinations

The 4A Reactor Coolant Pump Motor was replaced during this outage. The removed pump motor will have routine maintenance on it in accordance with Turkey Point procedures. The pump motor placed in service is serial no. 1S-76P499. The flywheel of this motor was examined by Surface and Volumetric techniques by Westinghouse in their Pittsburgh facilities in accordance with Reg. Guide 1.14. No indications were noted.

The flywheel on Reactor Coolant Pump 4B was volumetrically examined. No indications were reported.

Main Feedwater System Piping

An augmented Feedwater Nozzle examination program was conducted during this outage on all three Steam Generators. An ultrasonic examination was performed from the nozzle taper to one pipe diameter beyond the elbow to pipe weld. The examinations detected cracking in the reducer side of the reducer to feedwater nozzles on

- =====
1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
 2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
 3. Plant Unit: 4
 4. Owner Certificate of Authorization (if required) N/A
 5. Commercial Service Date : September 7, 1973
 6. National Board Number for Unit: N/A

all three lines. The reducers were replaced and baseline examinations were performed on the new welds.

Steam Generators

The secondary side of all three Steam Generators were visually examined. No reportable indications were noted.

The "CL" weld on Steam Generator A (transition cone to upper shell) was examined. This examination was performed as part of an ongoing program by FPL to monitor this weld in the Turkey Point Steam Generators. This is due to concern with cracking that has been detected in this weld at other plants. No reportable indications were found.

Report Number	Organization	Description of Services
N/A	FPL	Summary Report of Hydrostatic Testing Program Turkey Point Unit No. 4 Refuel Outage
N/A	FPL	Summary Report Visual Examination and Functional Testing of Snubbers



1. Owner: Florida Power and Light Company, P.O. Box 029100, Miami, Florida 33102
2. Plant: Turkey Point Nuclear Power Plant, P.O. Box 3088, Florida City, Florida 33034
3. Plant Unit: 4
4. Owner Certificate of Authorization (if required) N/A
5. Commercial Service Date : September 7, 1973
6. National Board Number for Unit: N/A

We certify that the statements made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Owner : Florida Power and Light Company

By: John P. Hutchins Date: 8/11/93

Certificate of Authorization No. (if Applicable): N/A
Expiration Date: N/A

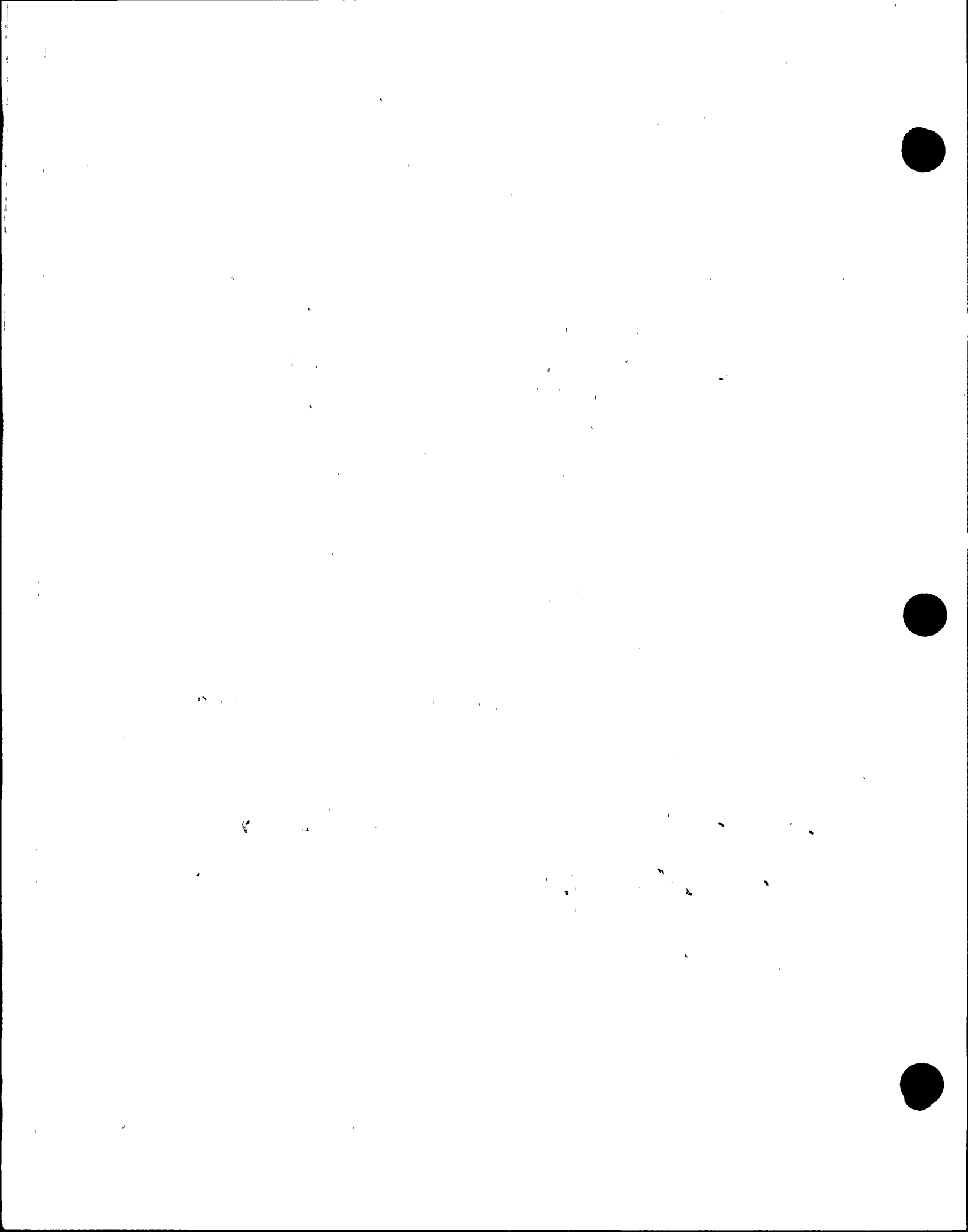
Certificate of Inservice Inspection

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Dade County and employed by Arkwright Mutual Insurance Company of Norwood, Massachusetts have inspected the components described in this Owners' Data Report during the period 04/11/93 to 06/02/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in the Owners' Data Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, and neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

James P. Blum
Inspector's Signature

Date August 10, 1993

NB 8230 (N)(1)
National Board, State,
Province, and No.



TURKEY POINT UNIT 4
1993 REFUELING OUTAGE

Form NIS-BB Owners' Data Report for Eddy Current Examinations



FPL

FORM NIS-BB OWNERS' DATA REPORT FOR EDDY CURRENT EXAMINATION RESULTS

As required by the provisions of the ASME CODE RULES

EDDY CURRENT EXAMINATION RESULTS

PLANT : Turkey Point Unit 4

EXAMINATION DATES: APRIL 24, 1993 thru APRIL 28, 1993

STEAM GENERATOR	TOTAL TUBES INSPECTED	TOTAL TUBES		TUBES PLUGGED AS PREVENTIVE MAINTENANCE	TUBES PLUGGED THIS OUTAGE	TOTAL PLUGGED TUBES IN S/G
		20% - 39%	40% - 100%			
4E210A	3198	2	NONE	NONE	NONE	16
4E210B	3206	9	NONE	NONE	NONE	8
4E210C	3205	19	NONE	NONE	NONE	9

LOCATION OF INDICATIONS

(20% - 100%)

STEAM GENERATOR	AVB BARS	SUPPORT LOCATIONS 1 THROUGH 6		TOP OF TUBE SHEET TO #1 SUPPORT		TOTAL INDICATIONS	
		COLD LEG	HOT LEG	COLD LEG	HOT LEG	20% - 39%	40% TO 100%
4E210A	NONE	2	1	NONE	NONE	3	NONE
4E210B	3	1	2	1	2	9	NONE
4E210C	4	12	7	NONE	NONE	23	NONE

Remarks:

CERTIFICATION OF RECORD

We certify that the statements in this report are correct and the tubes inspected were tested in accordance with the requirements of Section XI of the ASME Code.

Florida Power & Light Co.

DATE: 6-4-93

PREPARED BY: L. Monte Carlo II
S/G EDDY CURRENT COORDINATOR

DATE: 6-4-93

REVIEWED BY: James P. Oliver
INSPECTIONS SUPERVISOR

DATE: 6-14-93

APPROVED BY: K. Craig
S/G PROGRAM MANAGER

CUMULATIVE EXAMINATION REPORT

PTN-4

OUTAGE : 04/93

COMPONENT : S/G A
 DESCRIPTION : 20% TO 100%

Page : 1 of 1
 Date : 6/ 4/93
 Time : 9:35 AM

Row	Col	Leg	Req	Tst/Note	Reel	Probe	Location	04/93				N/A						
								Volts	Deg	Ch	%	Diff	Location	Volts	Deg	Ch	%	
28	14	C	TEH	TEH	AC006-02	A-720-M/ULC	01H 42.6	1.6	145	1	32							
		C	TEH	TEH	AC006-02	A-720-M/ULC	02C 2.7	.8	146	1	31							
14	82	H	TEC	TEC PS	AH004-02	A-720-M/ULC	04C 9.5	.8	157	1	27							

Number of RECORDS Selected from Current Outage : 3
 Number of TUBES Selected from Current Outage : 2

△
 ..



CUMULATIVE EXAMINATION REPORT

PTN-4

OUTAGE : 04/93

Page : 1 of 1

Date : 6/ 4/93

Time : 9:35 AM

COMPONENT : S/G B
DESCRIPTION : 20% TO 100%

										04/93				N/A				
Row	Col	Leg	Req	Tst/Note	Reel	Probe	Location		Volts	Deg	Ch	%	Diff	Location	Volts	Deg	Ch	%
8	18	C	TEH	TEH	BC016-04	A-700-M/ULC	TSC	3.9	.7	148	1	30						
3	24	C	06C	06C	BC011-03	A-720-M/ULC	03C	25.5	.9	150	1	28						
22	37	H	TEC	TEC	SS	BH026-07	A-720-M/ULC	02H	.0	.4	143	1	32					
45	42	H	TEC	TEC		BH013-03	A-720-M/ULC	AV2	.0	.5	P 2	22						
45	43	H	TEC	TEC		BH013-03	A-720-M/ULC	AV2	.0	.6	P 2	23						
22	48	H	TEC	TEC	PC	BH023-06	A-720-M/ULC	TSH	6.3	.7	143	1	32					
45	48	H	TEC	TEC	PS	BH011-03	A-720-M/ULC	AV4	.0	.7	P 2	24						
37	69	H	TEC	TEC	SS	BH030-03	A-720-M/ULC	TSH	21.6	.7	145	1	31					
14	82	H	TEC	TEC	SS	BH004-02	A-720-M/ULC	02H	15.6	1.2	150	1	26					

Number of RECORDS Selected from Current Outage : 9

Number of TUBES Selected from Current Outage : 9



CUMULATIVE EXAMINATION REPORT

PTN-4

OUTAGE : 04/93

COMPONENT : S/G C
DESCRIPTION : 20% TO 100%

Page : 1 of 1
Date : 6/ 4/93
Time : 9:35 AM

Row	Col	Leg	Extent		Reel	Probe	Location	04/93				Diff	N/A					
			Req	Tst/Note				Volts	Deg	Ch	%		Location	Volts	Deg	Ch	%	
28	28	C	TEH	TEH	CC016-04	A-720-M/ULC	05H 44.0	.9	153	1	26							
		C	TEH	TEH	PS	CC016-04	A-720-M/ULC 06H -.9	1.0	149	1	30							
37	32	C	TEH	TEH	CC018-04	A-720-M/ULC	06C -.7	.7	119	P 1	37							
26	37	C	TEH	TEH	CC014-03	A-720-M/ULC	05C 31.5	.8	157	1	20							
3	52	C	06C	06C	PS	CC013-03	A-720-M/ULC 01C 29.6	.6	152	1	25							
43	52	H	TEC	TEC	SS	CH022-05	A-720-M/ULC 05H 12.0	.6	150	1	24							
40	53	C	TEH	TEH	SC	CC021-05	A-720-M/ULC 06C -.5	.6	127	P 1	30							
24	56	H	TEC	TEC	PS	CH023-06	A-720-SF/RM 03C 38.7	.6	135	1	25							
42	56	H	TEC	TEC	SS	CH022-05	A-720-M/ULC 06C -.6	1.2	120	P 1	24							
		H	TEC	TEC	SS	CH022-05	A-720-M/ULC 05C 32.3	.5	141	1	31							
		H	TEC	TEC	SS	CH022-05	A-720-M/ULC 05C 13.2	.6	143	1	30							
33	61	C	TEH	TEH	SS	CC021-05	A-720-M/ULC 03C 26.1	.3	144	1	33							
24	62	H	TEC	TEC	PS	CH024-06	A-720-M/ULC 02C 35.3	.6	162	1	21							
37	69	C	TEH	TEH	PC	CC022-06	A-720-M/ULC 06H .1	.5	150	1	25							
32	70	H	TEC	TEC	PS	CH008-03	A-720-M/ULC AV1 .0	.5		P 2	22							
16	72	H	TEC	TEC	CH	002-01	A-720-M/ULC 05H 43.0	.4	147	1	30							
30	72	H	TEC	TEC	SC	CH006-02	A-720-M/ULC 04C 21.1	.3	152	1	26							
37	72	H	TEC	TEC	PS	CH008-03	A-720-M/ULC 05H 45.0	.5	139	1	36							
		H	TEC	TEC	CH	008-03	A-720-M/ULC AV3 -.2	.5	148	P 2	23							
23	77	H	TEC	TEC	PS	CH007-02	A-720-M/ULC 02C 50.6	.4	148	1	28							
31	80	H	TEC	TEC	SS	CH022-05	A-720-M/ULC 06H 2.3	.4	142	1	31							
27	81	H	TEC	TEC	SC	CH007-02	A-720-M/ULC AV1 .0	.3		P 2	20							
26	82	H	TEC	TEC	SC	CH007-02	A-720-M/ULC AV1 .0	.3		P 2	20							

Number of RECORDS Selected from Current Outage : 23

Number of TUBES Selected from Current Outage : 19

CUMMULATIVE DISTRIBUTION SUMMARY
TURKEY POINT UNIT # 4
04/93

COMPONENT : S/G A

Page : 1 of 1
Date : 06/14/93
Time : 1:30 PM

Examination Dates : 04/24/93 thru 04/28/93

Total Number of Tubes Inspected: 3198

Total Indications

Between 20% and 39%: 3
Greater than or equal to 40% ...: 0

Total Tubes Plugged as Preventive Maint : 0

Total Tubes Plugged: 16

Location Of Indications 20% to 100%

Hot Leg		Cold Leg	
TSH -.5 to 01H -2.1 :	0	TSC -.5 to 01C -2.1 :	0
01H -2.0 to 06H +2.0 :	1	01C -2.0 to 06C +2.0 :	2
06H +2.1 to AV1 -3.1 :	0	06C +2.1 to AV4 -3.1 :	0
AV1 -3.0 to AV4 -3.0 :	0		



CUMMULATIVE DISTRIBUTION SUMMARY
TURKEY POINT UNIT # 4
04/93

COMPONENT : S/G B

Page : 1 of 1
Date : 06/14/93
Time : 1:30 PM

Examination Dates : 04/24/93 thru 04/28/93

Total Number of Tubes Inspected: 3206

Total Indications

Between 20% and 39%: 9
Greater than or equal to 40% ...: 0

Total Tubes Plugged as Preventive Maint : 0
Total Tubes Plugged: 8

Location Of Indications 20% to 100%

Hot Leg		Cold Leg	
TSH -.5 to 01H -2.1 :	2	TSC -.5 to 01C -2.1 :	1
01H -2.0 to 06H +2.0 :	2	01C -2.0 to 06C +2.0 :	1
06H +2.1 to AV1 -3.1 :	0	06C +2.1 to AV4 -3.1 :	1
AV1 -3.0 to AV4 -3.0 :	2		



CUMMULATIVE DISTRIBUTION SUMMARY
TURKEY POINT UNIT # 4
04/93

COMPONENT : S/G C

Page : 1 of 1
Date : 06/14/93
Time : 1:30 PM

Examination Dates : 04/24/93 thru 04/28/93

Total Number of Tubes Inspected: 3205

Total Indications

Between 20% and 39%: 23
Greater than or equal to 40%: 0

Total Tubes Plugged as Preventive Maint : 0
Total Tubes Plugged: 9

Location Of Indications 20% to 100%

Hot Leg		Cold Leg	
TSH -.5 to 01H -2.1 :	0	TSC -.5 to 01C -2.1 :	0
01H -2.0 to 06H +2.0 :	6	01C -2.0 to 06C +2.0 :	12
06H +2.1 to AV1 -3.1 :	4	06C +2.1 to AV4 -3.1 :	0
AV1 -3.0 to AV4 -3.0 :	1		



TURKEY POINT UNIT 4
1993 REFUELING OUTAGE

Form NIS-2 Owners' Data Report of Repairs and Replacements

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date JANUARY 9, 1992

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 200099, PC/M: 88-541, PS: 90-1544
N91-0581, N91-0734, N91-0196
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System MAIN STEAM

Quality Group B

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
GLOBE VALVE	N/A	N/A	N/A	CV-4-1606	Est. 1970	REPLACED	NO
GLOBE VALVE	ANCHOR/DARLING VALVE CO.	DB089-4-4	N/A	CV-4-1606	1990	REPLACEMENT	YES
GLOBE VALVE	N/A	N/A	N/A	CV-4-1607	Est. 1970	REPLACED	NO
GLOBE VALVE	ANCHOR/DARLING VALVE CO.	DB089-4-5	N/A	CV-4-1607	1990	REPLACEMENT	YES
GLOBE VALVE	N/A	N/A	N/A	CV-4-1608	Est. 1970	REPLACED	NO
GLOBE VALVE	ANCHOR/DARLING VALVE CO.	DB089-4-6	N/A	CV-4-1608	1990	REPLACEMENT	YES
GATE VALVE	N/A	N/A	N/A	4-10-001	Est. 1970	REPLACED	NO

7. Description of Work REPLACED ATMOSPHERIC DUMP VALVES CV-4-1606, CV-4-1607, CV-4-1608, AND

THE ASSOCIATED UPSTREAM STOP VALVES 4-10-001, 4-10-002 AND 4-10-003.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other SYSTEM IN SERVICE

Pressure 1650 / 852 psi Test Temp. AMBIENT / 500 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Examinations performed by FPL Construction Quality Control personnel.
Applicable Manufacturer's Data Reports to be attached
ALL WELDING WAS PERFORMED IN ACCORDANCE WITH THE FPL WELD CONTROL
MANUAL AND SITE PROCEDURES.
INVOKED ASME CODE CASE N-416 FOR THE HYDROTEST FOLLOWING THE INSTALLATION.

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed J Marchese Date 1/16, 1992
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period January 1991 to November 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 8230 Factory Mutual System
Inspector's Signature (N) (1)
National Board, State, Province, and Endorsements
Date January 17 1992

BA

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date JANUARY 9, 1992

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 2 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 200099, PC/M: 88-541, PS: 90-1544
N91-0581, N91-0734, N91-0196
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System MAIN STEAM

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
GATE VALVE	ANCHOR/DARLING VALVE CO.	EB089-1-4	N/A	4-10-001	1990	REPLACEMENT	YES
GATE VALVE	N/A	N/A	N/A	4-10-002	Est. 1970	REPLACED	NO
GATE VALVE	ANCHOR/DARLING VALVE CO.	EB089-1-5	N/A	4-10-002	1990	REPLACEMENT	YES
GATE VALVE	N/A	N/A	N/A	4-10-003	Est. 1970	REPLACED	NO
GATE VALVE	ANCHOR/DARLING VALVE CO.	EB089-1-6	N/A	4-10-003	1990	REPLACEMENT	YES

7. Description of Work _____



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33152
Address

Date JANUARY 14, 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
 CWO: 300137 PC/M: 88-249
 MPIL: 90-205M
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name
P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System RESIDUAL HEAT REMOVAL Quality Group B

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
BUTTERFLY VALVE	N/A	N/A	N/A	4-887	Est. 1970	REPLACED	NO
GLOBE VALVE	ANCHOR/DARLING VALVE CO.	EA993-1-1	N/A	4-887	1990	REPLACEMENT	NO
RHR PIPING	N/A	N/A	N/A	4-SIH-15	Est. 1970	REPLACEMENT	NO
RHR PIPING	N/A	N/A	N/A	A	Est. 1970	REPLACEMENT	NO
RHR PIPING	N/A	N/A	N/A	SR-633	Est. 1970	REPLACEMENT	NO
RHR PIPING	N/A	N/A	N/A	4-SIH-25	Est. 1970	REPLACEMENT	NO
RHR PIPING	N/A	N/A	N/A	4-SIH-19	Est. 1970	REPLACEMENT	NO

7. Description of Work REPLACED VALVE AT TAG LOCATION 4-887 DUE TO EXCESSIVE SEAT LEAKAGE, AND ASSOCIATED PIPING. ALSO MODIFIED SUPPORTS 4-SIH-15, 4-SIH-19, 4-SIH-25, SR-633 AND SUPPORT "A" TO MEET DESIGN.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 250 / 750 psi Test Temp. AMBIENT Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Examinations performed by FPL Construction Quality Control personnel.
Applicable Manufacturer's Data Reports to be attached
ALL WELDING WAS PERFORMED IN ACCORDANCE WITH THE FPL WELD CONTROL
MANUAL AND SITE PROCEDURES.

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *J. Marchese* Date 1/16, 1992
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period January 1991 to March 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

James H. Blau Commissions 8230 Factory Mutual System
Inspector's Signature (N) (1)
 Date January 17 1992 National Board, State, Province, and Endorsements

BB

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date JANUARY 14, 1992

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 200093, PC/M: 90-221
 PS: 90-1590, MPIL: 90-255M
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System REACTOR COOLANT Quality Group A

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RCS PIPING LOOP "A"	N/A	N/A	N/A	N/A	Est. 1970	REMOVED	NO
RCS PIPING LOOP "B"	N/A	N/A	N/A	N/A	Est. 1970	REMOVED	NO
RCS PIPING LOOP "C"	N/A	N/A	N/A	N/A	Est. 1970	REMOVED	NO
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	33630	N/A	4-1023	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	29446	N/A	4-1024	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	11988	N/A	4-1025	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	33629	N/A	4-1026	N/A	REMOVED	YES

7. Description of Work REMOVED EXISTING RESISTANCE TEMPERATURE DETECTOR (RTD) BYPASS MANIFOLD

PIPING, VALVES, SUPPORTS AND MECHANICAL SHOCK ARRESTORS.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other N/A

Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Examinations performed by FPL Construction Quality Control personnel.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REMOVAL conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Joe Marchese Date 1/16, 1992
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period December 1990 to May 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 8230 Factory Mutual System
Inspector's Signature (N) (1)
National Board, State, Province, and Endorsements

Date January 17 1992

BH

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date JANUARY 14, 1992

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 2 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 200093, PC/M: 90-221
PS: 90-1590, MPIL: 90-255M
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System REACTOR COOLANT

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	16726	N/A	4-1027	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	35899	N/A	4-1028	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	29447	N/A	4-1029	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	29582	N/A	4-1030	N/A	REMOVED	YES
MECHANICAL SHOCK ARRESTOR	PACIFIC SCIENTIFIC	11990	N/A	4-1031	N/A	REMOVED	YES

7. Description of Work _____



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date January 14, 199²
Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
PWO: 0715 PCM# 87-225
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
Authorization No. N/A
Expiration Date N/A

4. Identification of System Feedwater Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	N/A	N/A	N/A	4-20-706	EST. 1970	Replaced	No
Gate Valve	Henry Vogt	6-215547	N/A	4-20-706	1987	Replacement	No

7. Description of Work Replaced valve at tag location 4-20-706, due to excessive seat leakage.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
Pressure 2000 psi Test Temp. 88 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks All welding was performed in accordance with the FPL Weld Control Manual and site
procedures.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms
repair or replacement
to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed [Signature] Date 1/22, 1992
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors and the State or Province of Dade County, Florida and employed by
Arkwright Mutual Insurance Company of Norwood, MA.
have inspected the components described in this Owner's Report during the period September 17, 1986
to October 6, 1991, and state that to the best of my knowledge and belief,
the Owner has performed examinations and taken corrective measures described in this Owner's Report
in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore,
neither the inspector nor his employer shall be liable in any manner for any personal injury or property
damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature
January 28, 92

Commissions Factory Mutual System
8230 (N) (I)
National Board, State, Province, and Endorsements

1313

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date March 2, 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

PWO: 1217 WA#910712140425

Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Intake Cooling Water Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 19 55 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	N/A	N/A	N/A	4-50-377	EST. 1970	Replaced	No
Gate Valve	Jenkins	N/A	N/A	4-50-377	1991	Replacement	No

7. Description of Work Replaced valve at tag location 4-50-377 due to excessive seat leakage.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure 6 psi Test Temp. 78 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Mechanical connection, No welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Mark P. [Signature] Date 7/11, 19 92
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period July 12, 1991 to February 27, 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature
April 14 1992

Commissions Factory Mutual System
8230 (N) (I)
National Board, State, Province, and Endorsements

BB

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date March 23, 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
PWO: 2256 WA# 901009141716
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Spent Fuel Pool Cooling Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Butterfly Valve	Continental	N/A	N/A	4-820	N/A	Replaced	No
Butterfly Valve	Posi-Seal	56943-1B	N/A	4-820	1991	Replacement	No

7. Description of Work Replaced valve at tag location 4-820 due to excessive seat leakage.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 65 psi Test Temp. 79 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Mechanical connection, No welding performed.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Manit Saffert-Service Lybr Date 3/20, 19 92
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period November 21, 1991 to December 18, 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature] March 26, 1992
Inspector's Signature Commissions Factory Mutual System 8230 (N) (I)
National Board, State, Province, and Endorsements

B/B

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date March 23, 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

PWO: 9057 WA# 911220142110
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Chemical and Volume Control Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Cylinder Block	Union Pump	N/A	N/A	4P201A	N/A	Replaced	No
Cylinder Block	Union Pump	MC35800	N/A	4P201A	1991	Replacement	No

7. Description of Work Replaced Cylinder Block on Charging Pump 4P201A

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure 2350 psi Test Temp. 146 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Mechanical connection, No welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Mark Duffell* Date 3/26/92 . 19 92
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period December 20, 1991 to December 26, 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Samuel B. Glen
Inspector's Signature

Commissions Factory Mutual System 8230 (N) (I)
National Board, State, Province, and Endorsements

Date March 26, 92

BB

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date March 24, 1992
 Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
PWO: 1014 WA# 900724103752
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Reactor Coolant System Quality Group **A**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Pzr.Safety Valve	Crosby	N/A	N/A	RV-4-551A	N/A	Replaced	No
Pzr.Safety Valve	Crosby	N/A	N/A	RV-4-551A	N/A	Replacement	No

7. Description of Work Replaced (8) Studs and (16) Nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Mechanical connection, No welding performed.
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John M. Safford* Date 3/20 19 92
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period July 24, 1990 to July 29, 1991, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James H. Blum
Inspector's Signature

Commissions Factory Mutual System
8230 (N) (I)
National Board, State, Province, and Endorsements

March 26, 92

BB

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date March 30, 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

PWO: 2270 WA# 920108163430
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Intake Cooling Water Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	Jenkins Valve	N/A	N/A	3-50-364	1989	Replaced	No
Gate Valve	Jenkins Valve	N/A	N/A	3-50-364	1991	Replacement	No

7. Description of Work Replaced valve at tag location 3-50-364 due to excessive seat leakage.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 5 psi Test Temp. 78 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Mechanical connection, No welding performed.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Malcolm Dennis Dyer* Date 1/11 19 92
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period January 09, 1992 to February 24, 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Malcolm Dennis Dyer
Inspector's Signature
1992

Commissions Factory Mutual System 8230 (N) (I)
National Board, State, Province, and Endorsements

blb

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date April 29, 1992

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 1

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 500820 PC/M: 89-059
MPIL NO. 92-036M, N-88-0165
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System RESIDUAL HEAT REMOVAL Quality Group B

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
PIPING RHR	N/A	N/A	N/A	TB-1	Est. 1970	REPLACEMENT	NO

7. Description of Work REPLACED UNIDENTIFIED SUPPORT WITH NEW SUPPORT TB-1

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other N/A
Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

Remarks Examinations performed by FPL Construction Quality Control personnel.
Applicable Manufacturer's Data Reports to be attached
ALL WELDING WAS PERFORMED IN ACCORDANCE WITH THE FPL WELD CONTROL
MANUAL AND SITE PROCEDURES.

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed L. Huenigan for J. Marchese Services MGA. Date 4/30, 19 92
 Owner or Owner's Designee, Title site const.

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period March 1, 1992 to April 30, 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
 Inspector's Signature

Date April 30 19 92

Commissions 8230 Factory Mutual System (N) (1)
 National Board, State, Province, and Endorsements

BB

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date August 18, 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

PWO: 2343 WA# 920530 1257 10
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Intake Cooling Water Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Vlv	Jenkins	R92-0704	N/A	4-50-377	Unk.	Replaced	No
Gate Vlv	Jenkins	R92-0412	N/A	4-50-377	Unk.	Replacement	No

7. Description of Work Replaced valve at tag location 4-50-377 due to excessive seat leakage

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 6 psi Test Temp, 89 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NIS-2 (Back)

9. Remarks Mechanical connection, no welding performed.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 8/17, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSPECTOR'S INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period May 30, 1992 to August 18, 1992, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual System
8230 (N) (I)
National Board, State, Province, and Endorsements

Date 8/18 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date 30 SEPT 1992

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

PWO 9901/64 WO 91058735
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp _____

Authorization No. _____

Expiration Date _____

4. Identification of System INTAKE COOLING WATER Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
20 INCH SPOOL PIECE	UNKNOWN	UNKNOWN	N/A	NONE	UNK.	REPLACED	NO
20 INCH SPOOL PIECE	SOUTHEASTERN MUNICIPAL	NONE	N/A	NONE	UNK.	REPLACEMENT	NO

7. Description of Work TAP REPAIR ON OLD SPOOL PIECE FAILED REQUIRING
A REPLACEMENT

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 4.5 psi Test Temp. 86 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

016 9-30-92
 92-011-4

FORM NIS-2 (Back)

9. Remarks MECHANICAL CONNECTION, NO WELDING PERFORMED
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Michael P. Wolf MAINT MGR Date 9/30 19 92
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period 21 NOV 1991 to 13 AUG 1992, and state that to the best of my knowledge and belief,

the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual System 8230 (N) (I)
National Board, State, Province, and Endorsements

Date Sept 30 19 92

134

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date 10/20/92

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Sheet 1 of 1

Unit 1
W092052085 NCR 92-0243
Repair Organization P.O. No., Job No. etc

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
Authorization No. N/A
Expiration Date N/A

4 Identification of System RHR Quality Group B

5. (a) Applicable Construction Code * N/A ASME 1955 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RHR PUMP 4A	INGERSOLL RAND	0967-67	N/A	N/A	EST. 1970	REPAIRED	NO

7. Description of Work REPAIRED BY WELDING

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
Pressure 750 psi Test Temp. 108 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

3 Remarks ALL WELDING WAS PERFORMED IN ACCORDANCE WITH THE FPL
Applicable Manufacturer's Data Reports to be attached
WELD CONTROL MANUAL AND SITE PROCEDURES
HYDROSTATIC TEST # 04-RNR-5025-H-04
* PUMP BUILT TO OWNERS DESIGN SPECIFICATIONS

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this REPAIR conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A _____

Certificate of Authorization No. _____ N/A _____ Expiration Date _____ N/A _____

Signed [Signature] MAINT. MGR Date 10/20 19 92
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period OCTOBER 14, 1992 to OCTOBER 19, 1992 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
 Inspector's Signature

Commissions Factory Mutual System
8230 (N) (I)
 National Board, State, Province, and Endorsements

10/20 19 92

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 7, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92034800 PWO# 5461
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Spent Fuel Pool Cooling Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Butterfly Valve	Posi-Seal	56943-1B	N/A	4-820	1991	Replaced	No
Butterfly Valve	Posi-Seal	56943-1A	N/A	4-820	1991	Replacement	No

7. Description of Work Replaced valve at tag location 4-820 due to excessive seat leakage.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 168 psi Test Temp. 76.6 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Mechanical connection, no welding performed. Hydrostatic test #04-SFPC-3326-H-03
 Applicable Manufacturer's Data Reports to be attached
used to meet pressure test requirements

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A _____

Certificate of Authorization No. _____ N/A _____ Expiration Date _____ N/A _____

Signed *[Signature]* Date 5/11, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period March 11, 1993 to April 2, 1993, and state that to the best of my knowledge and belief,

the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature] Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
Inspector's Signature National Board, State, Province, and Endorsements
 Date May 10 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT Date April 20, 1993
Name
- P.O. BOX 029100, MIAMI, FL 33152 Sheet 1 of 2
Address
2. Plant TURKEY POINT Unit 4
Name CW0: 300567 PCM: 91-200
P.O. BOX 3088, FLORIDA CITY, FL 33034 MPIL: 92-141M WO: 92050608
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by BECHTEL CONSTRUCTION, INC. Type Code Symbol Stamp N/A
Name Authorization No. N/A
P.O. BOX 3218, FLORIDA CITY, FL 33034 Expiration Date N/A
Address
4. Identification of System REACTOR COOLANT SYSTEM
5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SUPPORT ON RCS SYSTEM	NA	NA	NA	SR-400	EST 1970	REPLACEMENT	NO

7. Description of Work REPLACED SPRING CAN SUPPORT MARK #SR-400 I/A/W PC/H 91-200

93-002-4

FORM NIS-2 (Back)

9. Remarks EXAMINATIONS PERFORMED BY FPL CONSTRUCTION QUALITY CONTROL PERSONNEL

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Donald D. Shiller Date 4-22, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period 4/13/93 to 4/20/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Sumit K. Das Commissions NB 8230 FACTORY MUTUAL ENGINEERING ASS
Inspector's Signature (N) (1)
Date April 23, 1993 National Board, State, Province, and Endorsements

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date MAY 1, 1993

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 501016 PWO: 93002706
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System REACTOR COOLANT SYSTEM

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SGC4E210C	WESTINGHOUSE	NA	NA	ITEM # 651B293	EST 1970	REPLACED	NO

7. Description of Work REPLACED 5 PRIMART MAN WAY BOLTS ON STEAM GENERATOR "C" ; COLD LEG

#7, 8, 10, 12 and HOT LEG # 12

FORM NIS-2 (Back)

9. Remarks EXAMINATIONS PERFORMED BY FPL CONSTRUCTION QUALITY CONTROL PERSONNEL

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed J. Marchese Date 5.21, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period 4/28/93 to 5/1/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's Signature

Commissions 8230 (N) (1)
National Board, State, Province, and Endorsements

Date May 24 19 93

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date 05/03/93

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
CWO:501031, WO: 93012484, CR93-0341
Repair Organization P.O. No., Job No. etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name
P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System RESIDUAL HEAT REMOVAL Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
MSA	N/A	N/A	N/A	MSA 4-1016	N/A	Replaced	No
MSA	PSA	N/A	N/A	MSA 4-1016	N/A	Replacement	No

7. Description of Work REPLACED PSA-10 TRANSITION TUBE TO SNUBBER BOLTS (4 BOLTS) ON SNUBBER 4-1016

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure N/A psi Test Temp. N/A Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

93-008-4

9. Remarks Mechanical connection, no welding performed
Applicable Manufacturer's Data Reports to be attached

STATEMENTS OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Marchese Jr. FPL-CSM Date 8/17, 19 93
Owner or Owner's Designee, Title

STATEMENTS OF INSPECTOR INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period 30 APRIL 93 to 1 MAY 93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner, for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature] Commissions Factory Mutual System
Inspector's Signature 8230 (N) (I)
National Board, State, Province, and Endorsements
Date 8/18 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 5/3/93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 1

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 501031 H/O: 91058143
CR-93-359 NCR-91-0279
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System RHR

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
RHR PIPING	NA	NA	NA	SR-2	EST 1970	REPLACED	No

7. Description of Work REPLACED TRANSITION TUBE PER NCR-91-0279 MODIFIED FRONT BRACKET
PER CR-93-359

FORM NIS-2 (Back)

9. Remarks ALL WELDING PERFORMED PER FPL WELD CONTROL MANUAL.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed J. Marchese FPL-CSM Date 5/04, 19 93 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period to , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature

Commissions

FACTORY MUTUAL ENGINEERING ASSOCIATION 8230 (N) (1) National Board, State, Province, and Endorsements

Date May 5 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT Date 04/30/93
Name
P.O. BOX 029100, MIAMI, FL 33152 Sheet 1 of 2
Address
2. Plant TURKEY POINT Unit 4
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034 93008781 CNO: 501038
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by BECHTEL CONSTRUCTION, INC. Type Code Symbol Stamp N/A
Name Authorization No. N/A
P.O. BOX 3218, FLORIDA CITY, FL 33034 Expiration Date N/A
Address
4. Identification of System ICW SYSTEM
5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
4-50-350	HENRY PRATT	NA	NA	NA	NA	REPLACED	NO
4-50-350	HENRY PRATT	7-61465-1	NA	TRITON XR-70	1986	REPLACEMENT	NO
1-1/2" STUD (3)	NA	NA	NA	NA	EST 1970	REPLACED	NO
1-1/2" STUD (3)	NA	NA	NA	R92-5338	1993	REPLACEMENT	NO

7. Description of Work REPLACED EXISTING 30" BUTTERFLY VALVE

FORM NIS-2 (Back)

9. Remarks

ALL WELDING WAS PERFORMED IN ACCORDANCE WITH FPL WELD CONTROL MANUAL.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Russell M. ... for J. Marchese Date 5/24/93 19... Owner or Owner's Designee, Title Construction Supervisor

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period ... to ... and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature: [Signature] Commissions: 8230 (N) (1) National Board, State, Province, and Endorsements Date: May 22 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 04/16/93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

93010174 CWO: 501038
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System ICM SYSTEM

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
4-50-340	HENRY PRATT	2463-1R	NA	NA	1970	REPLACED	NO
4-50-340	HENRY PRATT	S0270-1-1	NA	TRITON XR -70	1992	REPLACEMENT	NO
1-½" STUDS (16)	NA	NA	NA	NA	EST. 1970	REPLACED	NO
1-½" STUDS (16)	NA	NA	NA	R92-5338	1992	REPLACEMENT	NO

7. Description of Work REPLACED EXISTING 30" BUTTERFLY VALVE

FORM NIS-2 (Back)

9. Remarks ALL WELDING WAS PERFORMED IN ACCORDANCE WITH FPL WELD CONTROL MANUAL.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed J. Marchese Date 5/20/93, 19____
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period _____ to _____, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 8230 FACTORY MUTUAL ENGINEERING ASSOC
Inspector's Signature (N) (1)
Date May 21 1993 National Board, State, Province, and Endorsement

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 05/02/93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 2

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

93006364 CW0: 501038
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System ICW SYSTEM

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
1- $\frac{1}{2}$ " STUD (3)	NA	NA	NA	NA	1970	REPLACED	NO
1- $\frac{1}{2}$ " STUD (3)	NA	NA	NA	R87-6683	1987	REPLACEMENT	NO
1- $\frac{1}{2}$ " STUD (15)	NA	NA	NA	NA	1970	REPLACED	NO
1- $\frac{1}{2}$ " STUD (15)	NA	NA	NA	R92-4775	1992	REPLACEMENT	NO
1- $\frac{1}{2}$ " Bolt (7)	NA	NA	NA	NA	1970	REPLACED	NO
1- $\frac{1}{2}$ " BOLT (7)	NA	NA	NA	R89-0222	1989	REPLACEMENT	NO
1- $\frac{1}{2}$ " NUT (1)	NA	NA	NA	NA	1970	REPLACED	NO
1- $\frac{1}{2}$ " NUT (1)	NA	NA	NA	R93-1208	1993	REPLACEMENT	NO
1- $\frac{1}{2}$ " NUT (17)	NA	NA	NA	NA	1970	REPLACED	NO
1- $\frac{1}{2}$ " NUT (17)	NA	NA	NA	R93-1392	1993	REPLACEMENT	NO

7. Description of Work REPLACED BOLTING MATERIAL DURING REINSTALLATION OF PIPING IN ICW

SYSTEM FOR CRAWL THROUGH INSPECTIONS.

FORM NIS-2 (Back)

9. Remarks NO WELDING PERFORMED. ALL MECHANICAL CONNECTIONS

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed J Marchese Date 5/20/93, 19 _____
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA

have inspected the components described in this Owner's Report during the period March 31, 1993 to May 21, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 8230 (N) (1)
Inspector's Signature National Board, State, Province, and Endorsements
Date May 21 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 05/04/93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 1

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 501031, W/O: 93012856, CR-93-349
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System SYSTEM 047, CVCS

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
CVCS PIPING	NA	NA	NA	3"-CH-1403 - 7	EST. 1970	REPAIRED	NO

7. Description of Work FILLED OUT LINEAR INDICATION ON WELD 7

FORM NIS-2 (Back)

9. Remarks NO WELDING PERFORMED
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPAIR conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed *Marchese FPL-CSM* Date 5/04/93, 19____
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period _____ to _____, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Amie H. Hunt Commissions 8230 **FACTORY MUTUAL ENGINEERING ASSO**
 Inspector's Signature (N) (1)
 Date May 5 19 93 National Board, State, Province, and Endorsements

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT Date 05/03/93
Name
- P.O. BOX 029100, MIAMI, FL 33152 Sheet 1 of 1
Address
2. Plant TURKEY POINT Unit 4
Name
- P.O. BOX 3088, FLORIDA CITY, FL 33034 CWO: 501031, W/O: 93012854, CR-93-0324
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by BECHTEL CONSTRUCTION, INC. Type Code Symbol Stamp N/A
Name Authorization No. N/A
- P.O. BOX 3218, FLORIDA CITY, FL 33034 Expiration Date N/A
Address
4. Identification of System SAFETY INJECTION
5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SAFETY INJECTION PIPING	NA	NA	NA	2"-SI-1402-11	EST 1970	REPAIRED	NO

7. Description of Work REMOVED LINEAR INDICATION BY FILING.

FORM NIS-2 (Back)

9. Remarks NO WELDING PERFORMED

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPAIR conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed Marchese FPL-CSM Date 3/04, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period 5/2/93 to 5/2/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Annio B. Blenke
Inspector's Signature

Commissions

FACTORY MUTUAL ENGINEERING ASSOC
8230 (N) (1)
National Board, State, Province, and Endorsements

Date May 5 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 7, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 90054278 PWO# 2864
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Spent Fuel Pool Cooling Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	Aloyco	68M3304	N/A	4-742	N/A	Replaced	No
Gate Valve	Aloyco	C1118	N/A	4-742	1992	Replacement	No

7. Description of Work Replaced valve at tag location 4-742 due to excessive seat leakage.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure 168 psi Test Temp. 76.6 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks All welding was performed in accordance with the FPL Weld Control Manual

Applicable Manufacturer's Data Reports to be attached

and Site Procedures. Hydrostatic test #04-SFPC-3326-H-03

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Mark Jeffrey Lewis Date 5/11, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period January 8, 1993 to April 2, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Date May 11 1993

135

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

93-016-4

1. Owner FLORIDA POWER & LIGHT Date 5/12/93
Name
P.O. BOX 029100 MIAMI, FL 33152 Sheet 1 of 1
Address
2. Plant TURKEY POINT Unit 4
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034 CR-93-415, w/o 9301263, CLKD 701031
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by BECHTEL CONSTRUCTION, INC. Type Code Symbol Stamp N/A
Name Authorization No. N/A
P.O. BOX 3218, FLORIDA CITY, FL 33034 Expiration Date N/A
Address
4. Identification of System STEAM BLOWDOWN
5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SUPPORT	N/A	N/A	N/A	761028-H-421-02 IA	EST 1971	REPAIR	No

7. Description of Work LINEAR INDICATION AT LUG "C" REMOVED

FORM NIS-2 (Back)

9. Remarks No WELDING PERFORMED
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPAIR conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp _____ N/A _____

Certificate of Authorization No. _____ N/A _____ Expiration Date _____ N/A _____

Signed Jm archese Date 5/20, 1993
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period May 10, 1993 to May 21, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 8230 FACTORY MUTUAL ENGINEERING ASS
 Inspector's Signature (N) (1)
 Date May 21 1993 National Board, State, Province, and Endorsement

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT Date April 12, 1993
Name
- P.O. BOX 029100, MIAMI, FL 33152 Sheet 1 of 1
Address
2. Plant TURKEY POINT Unit 4 CWO 200207
Name
- P.O. BOX 3088, FLORIDA CITY, FL 33034 PWO 93005247 : Perm 92-075
Address Repair Organization P.O. No., Job No., etc.
3. Work Performed by BECHTEL CONSTRUCTION, INC. Type Code Symbol Stamp N/A
Name Authorization No. N/A
- P.O. BOX 3218, FLORIDA CITY, FL 33034 Expiration Date N/A
Address
4. Identification of System Reactor Coolant System
5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda
6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
<i>Conoseal</i>	<i>Westinghouse</i>	<i>N/A</i>	<i>N/A</i>	<i>K201</i>	<i>1970</i>	<i>Replaced</i>	<i>No</i>
<i>Conoseal</i>	<i>ABB/CE</i>	<i>N/A</i>	<i>N/A</i>	<i>K201</i>	<i>1993</i>	<i>Replacement</i>	<i>No</i>

7. Description of Work Cono seal Upgrade Per Perm 92-075 ;
UNIT #4. Leak test to be performed during
RCS Over - pressure test under W.O. 93013732
H. Blank
April 5/13/93
 93-017-4

FORM NIS-2 (Back)

9. Remarks The Conoseal upgrade was performed per
Applicable Manufacturer's Data Reports to be attached
the ABB CE PA/QC program in accordance
with RTS No. 93-570 and site approved
ABB traveler No. 2000888-001.

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this redacement conforms
 to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed Joseph Marchese Date 5-12, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period 4-20-93 to 5-1-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore; neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 8230 FACTORY MUTUAL ENGINEERING ASS (N) (1)
Inspector's Signature National Board, State, Province, and Endorsements
 Date May 13 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 05/12/93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 1

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CR-93-385, W/O: 93013371, CW0: 501031
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System STEAM BLOWDOWN SYS # 071

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
SUPPORT	NA	18014	NA	78102B-R-421-01	EST 1971	REPAIR	NO

7. Description of Work MOVE EXISTING REAR BRACKET TO ACHIEVE PROPER "L" DIMENSION

FORM NIS-2 (Back)

9. Remarks ALL WELDING PERFORMED IN ACCORDANCE WITH FPL WELD CONTROL MANUAL

Applicable Manufacturer's Data Reports to be attached

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPAIR conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *J Marchese* Date 5/20/93, 1993
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period 5-10-93 to 5-11-93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

James H. Blum Commissions 8230 (N) (1)
 Inspector's Signature National Board, State, Province, and Endorsements
 Date May 21 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 05/13/93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 1

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

CWO: 501031 CR-93-393 PCN: 93-094 HO: 93013274
Repair Organization P.O. No., Job No., etc.

3. Work Performed by BECHTEL CONSTRUCTION, INC.
Name

Type Code Symbol Stamp N/A

P.O. BOX 3218, FLORIDA CITY, FL 33034
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System CVCS

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
4-VCH-62	NA	NA	NA	NA	EST. 1970	REPLACED	NO
4-VCH-62	NA	NA	NA	NA	1993	REPLACEMENT	NO
PIPING CVCS	NA	NA	NA	3-CH-1403	EST. 1970	REPAIRED	NO

7. Description of Work REPLACED SUPPORT 4-VCH-62 / REPAIRED CVCS PIPING

FORM NIS-2 (Back)

9. Remarks ALL WELDING PERFORMED IN ACCORDANCE WITH FPL WELD CONTROL MANUAL

Applicable Manufacturer's Data Reports to be attached

Three horizontal lines for additional remarks.

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPLACEMENT AND REPAIR conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *J. Marchese* Date 5/13, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period 5/5/93 to 5/13/93, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]
Inspector's Signature
Date May 14 1993

Commissions 8230 (N) (1)
FACTORY MUTUAL ENGINEERING ASSOC
National Board, State, Province, and Endorsements

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 18, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 93012089 PW0# 6253
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group 8

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Stop Check Vlv.	Schutte/Koerting	N/A	N/A	POV-4-2605	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Mechanical connection, no welding performed.
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] MANAGER Date 5-18, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period April 23, 1993 to May 16, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
 Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
 National Board, State, Province, and Endorsements

Date May 18 19 93

BB

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 18, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 93012088 PWO# 6265
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Stop Check Vlv.	Schutte/Koerting	N/A	N/A	POV-4-2606	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Mechanical connection, no welding performed.
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed [Signature] MAINTMAN Date 5-18, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period April 23, 1993 to May 15, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature] _____ Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
Inspector's Signature National Board, State, Province, and Endorsements
 Date May 18 1993

1343

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 18, 1993
 Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
 WO# 92032190 PWO# 9901
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Intake Cooling Water Quality Group C

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Gate Valve	Walworth	N/A	N/A	4-50-325	N/A	Replaced	No
Gate Valve	Walworth	N/A	N/A	4-50-325	N/A	Replacement	No

7. Description of Work Replaced valve at tag location 4-50-325.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure Nominal psi Test Temp. Nominal Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Mechanical connections no welding performed.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A _____

Certificate of Authorization No. _____ N/A _____ Expiration Date _____ N/A _____

Signed [Signature] / Mech Maint Supv Date 5/19 . 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period September 17, 1992 to May 15, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Date May 19 19 93

BB

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 19, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

Siemens / PO# B92691-01146

Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Waste Disposal Quality Group A

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Mech. Snubber	PSA	N/A	N/A	4-1100	N/A	Replaced	No

7. Description of Work Replaced load pin.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure _____ psi Test Temp, _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Original Load Pin damaged.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Mark Duffin-Savon* Date 6/21, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period May 1, 1993 to May 5, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James H. ...
Inspector's Signature
May 24 19 93

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 19, 1993
 Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
Siemens / PO# 892691-01146
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Feedwater Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6: Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Mech. Snubber	PSA	182	N/A	4-1035	N/A	Replaced	No
Mech. Snubber	PSA	11439	N/A	4-1035	N/A	Replacement	No

7. Description of Work Replaced PSA-10 Mechanical Snubber at tag location 4-1035.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced Snubber with previously tested spare serial # 11439.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Mark L. Luff* Date 5/21, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by

Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period May 1, 1993 to May 12, 1993, and state that to the best of my knowledge and belief,

the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Benjamin B. Blunt
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 24 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 19, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

Siemens / PO# 892691-01146
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Mech. Snubber	PSA	4589	N/A	4-1039	N/A	Replaced	No
Mech. Snubber	PSA	6998	N/A	4-1039	N/A	Replacement	No

7. Description of Work Replaced PSA-35 Mechanical Snubber at tag location 4-1039.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced Snubber with previously tested spare serial # 6998.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] [Signature] Date 5/31, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period May 1, 1993 to May 12, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Date May 24 19 93

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 19, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
Siemens / PO# 892691-01146
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Reactor Coolant Quality Group **A**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Mech. Snubber	PSA	16253	N/A	4-1054	N/A	Replaced	No
Mech. Snubber	PSA	15718	N/A	4-1054	N/A	Replacement	No

7. Description of Work Replaced PSA-10 Mechanical Snubber at tag location 4-1054.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced Snubber with previously tested spare serial # 15718 per CR# 93-364.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Monte S. Saffell, Sr.* Date 5/21, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period May 1, 1993 to May 5, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Bennie K. Saffell Commissions Factory Mutual Engineering Assoc.
Inspector's Signature NB 8230 (N) (I)
National Board, State, Province, and Endorsements
May 24 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 19, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
Siemens / PO# 892691-01146
Repair Organization P.O. No., Job No., etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Reactor Coolant Quality Group A

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Mech. Snubber	PSA	11110	N/A	4-1055	N/A	Replaced	No
Mech. Snubber	PSA	7782	N/A	4-1055	N/A	Replacement	No

7. Description of Work Replaced PSA-10 Mechanical Snubber at tag location 4-1055.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form 93-028-4

FORM NIS-2 (Back)

9. Remarks Replaced Snubber with previously tested spare serial # 7782 per CR# 93-326.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A _____

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Mark S. Smith* Date 5/01 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period April 27, 1993 to May 5, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James J. Deane Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
Inspector's Signature National Board, State, Province, and Endorsements

May 24 19 93
Date

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
WO# 93011906 PWO# 6172
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1400	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 5/22, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period April 21, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature] Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
Inspector's Signature National Board, State, Province, and Endorsements

May 22 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029 100, MIAMI, FL 33 102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92031543 PW0# 0259
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1401	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other

Pressure _____ psi Test Temp, _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 5/22, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period January 14, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029 100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92031544 PWO# 0261
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Main Steam Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1402	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John J. Lawrence* Date 5/22, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period January 14, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James R. Glen
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 93008534 PWO# 5606
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1410	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.
 Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A _____

Certificate of Authorization No. _____ N/A _____ Expiration Date _____ N/A _____

Signed *[Signature]* Date 5/02, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period April 12, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature] Commissions Factory Mutual Engineering Assoc.
Inspector's Signature NB 8230 (N) (I)
May 22 19 93 National Board, State, Province, and Endorsements

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92032703 PWO# 0248
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1411	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Plant Service Dept Date 5/22 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period January 5, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 93012824 PWO# 6401
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1412	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] [Signature] Date 5/22, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period May 1, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
WO# 92031546 PWO# 0256
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
Authorization No. N/A
Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1413	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
Pressure _____ psi Test Temp, _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *[Signature]* Date 5/22, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period January 5, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Date May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993
 Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
WO# 93012821 PWO# 6404
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Main Steam Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1403	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Date 5/10, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period May 1, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Date May 22, 93

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029 100, MIAMI, FL 33 102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 93012855 PWO# 64 12
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1405	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] Plant Support Services Dept Date 5/22 . 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period May 1, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92042443 PWO# 1757
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1406	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John P. ...* Date 5/22, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period September 18, 1992 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Thomas B. ...
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 93012822 PW0# 6402
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1408	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John Francis Matiff Service Inc* Date 5/22, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period May 1, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James B. Stewart
Inspector's Signature
May 22 19 93

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92031545 PW0# 0263
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Main Steam Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Consolidated	N/A	N/A	RV-4-1407	N/A	Replaced	No

7. Description of Work Replaced Bonnet studs and nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

93-040-4

9. Remarks Replaced pressure retaining studs and nuts, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John J. Lawrence* *Mark Light* *David J. ...* Date 5/28, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period January 5, 1993 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Samuel H. ...
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 20, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 91058614 PWO# 2264
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
Authorization No. N/A
Expiration Date N/A

4. Identification of System Chemical and Volume Control Quality Group B

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Relief Valve	Crosby	N/A	N/A	RV-4-203	N/A	Replaced	No

7. Description of Work Replaced two (2) bonnet studs and one (1) nut.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
Pressure _____ psi Test Temp. _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressure retaining bolting, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
 repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Joseph Markoff, Sr. Esq.* Date 5/22, 1992
 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period June 26, 1992 to May 20, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James S. Blum
 Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
 NB 8230 (N) (I)
 National Board, State, Province, and Endorsements

May 22 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 21, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92056784 PWO# 3451
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Reactor Coolant System Quality Group A

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Crosby	1579	N/A	RV-4-551A	N/A	Replaced	No
Safety Valve	Crosby	1580	N/A	RV-4-551A	N/A	Replacement	No

7. Description of Work Replaced valve at tag location RV-4-551A.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 2280 psi Test Temp, 547 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressurizer safety valve, bolted connection no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John P. Mast* Date 5/88 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period December 3, 1993 to May 21, 1993 and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James H. Allen
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 1993

Page 1 of 2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date May 21, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92056778 PWO# 3448
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Reactor Coolant System Quality Group A

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Crosby	N69877000004	N/A	RV-4-55 1B	N/A	Replaced	No
Safety Valve	Crosby	N69877010008	N/A	RV-4-55 1B	N/A	Replacement	No

7. Description of Work Replaced valve at tag location RV-4-55 1B.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 2280 psi Test Temp, 547 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressurizer safety valve, bolted connection no welding performed.
Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI.
repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *Mark L. DeWitt* Date 5/22, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA.

have inspected the components described in this Owner's Report during the period December 3, 1993 to May 21, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

James H. Blar Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
Inspector's Signature National Board, State, Province, and Endorsements

May 22 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029 100, MIAMI, FL 33 102
Address

Date May 21, 1993
 Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
WO# 92056783 PWO# 3449
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Reactor Coolant System Quality Group A

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case
 (b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Safety Valve	Crosby	1581	N/A	RV-4-55 1C	N/A	Replaced	No
Safety Valve	Crosby	N698770 10009	N/A	RV-4-55 1C	N/A	Replacement	No

7. Description of Work Replaced valve at tag location RV-4-55 1C.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 2280 psi Test Temp, 547 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced pressurizer safety valve, bolted connection no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed *John J. Martin* Date 5/22, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period December 3, 1993 to May 21, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

Amir S. Ghosh
Inspector's Signature

Commissions Factory Mutual Engineering Assoc.
NB 8230 (N) (I)
National Board, State, Province, and Endorsements

May 22 19 93

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name

Date 5-21-93

P.O. BOX 029100, MIAMI, FL 33152
Address

Sheet 1 of 1

2. Plant TURKEY POINT
Name

Unit 4

P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

P.O. B93965-30045 (INCLUDING CHANGE ORDERS 1,2,3)
Repair Organization P.O. No., Job No., etc.

3. Work Performed by WELDING SERVICES INCORPORATED
BECHTEL CONSTRUCTION INC.
Name

Type Code Symbol Stamp N/A

2325 SKYLINE COURT
DORCROSS, GEORGIA 30071
P.O. BOX 3218, FLORIDA CITY, FL 33094
Address

Authorization No. N/A

Expiration Date N/A

4. Identification of System MAIN FEED WATER

5. (a) Applicable Construction Code B31.1 19 55 Edition, N/A Addenda, N-416 Code Case
(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer ^{or Supplier}	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
R93-1750 18" x 14" REDUCER STM. 65J "A"	TIOGA PIPE	659 UNF	N/A	M&S # 097-11189-9	1993	REPLACEMENT	NO
18" x 14" REDUCER STM. 65J "B"	TIOGA PIPE	659 UNF	N/A	M&S # 097-11189-9	1993	REPLACEMENT	NO
R93-1750 18" x 14" REDUCER STM. 65J "C"	TIOGA PIPE	659 UNF	N/A	M&S # 097-11189-9	1993	REPLACEMENT	NO
R92-2020 14" x SCH. 60 PIPE 6' LONG	TIOGA PIPE	A1500	N/A	M&S # 097-07689-9		REPLACEMENT	NO

7. Description of Work STEAM GENERATORS A, C: REPLACED REDUCER ON FEED WATER PIPE
AT STEAM GENERATOR NOZZLE; STEAM GENERATOR B: REPLACED REDUCER WITH 6"
PIECE OF PIPE ON FEED WATER PIPE AT STEAM GENERATOR NOZZLE

AB 5/25/93 * NO HYDROSTATIC TEST AT THIS OUTAGE, ENVOCKED CODE CASE.
5/25/93
93-045-4

FORM NIS-2 (Back)

9. Remarks

Applicable Manufacturer's Data Reports to be attached

ALL WELDING WAS PERFORMED PER PROCEDURES OF WELDING

SERVICES INCORPORATED AND APPROVED BY FLORIDA POWER AND LIGHT

CERTIFICATION OF COMPLIANCE

We certify that the statements made in the report are correct and this REPAIRMENT conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed Marchese Date 5/21, 1993 Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA have inspected the components described in this Owner's Report during the period to , and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Futhermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature

Commissions

FACTORY MUTUAL ENGINEERING ASSO 8230 (N) (1) National Board, State, Province, and Endorsements

Date May 22 1993

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS

As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029100, MIAMI, FL 33102
Address

Date June 22, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4

WO# 92058087 PWO# 3641
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A

Authorization No. N/A

Expiration Date N/A

4. Identification of System Reactor Coolant System Quality Group **A**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Relief Valve	Copes Vulcan	N/A	N/A	PCV-4-455C	N/A	Replaced	No

7. Description of Work Replaced Bonnet Stud and Nuts.

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure 2280 psi Test Temp. 547 Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced bolting, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp _____ N/A

Certificate of Authorization No. _____ N/A Expiration Date _____ N/A

Signed [Signature] MAINT. MGR. Date 6/23, 1993
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period December 17, 1992 to April 26, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

Date June 23 1993

BB

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As Required by the Provisions of the ASME Code Section XI

1. Owner FLORIDA POWER & LIGHT
Name
P.O. BOX 029 100, MIAMI, FL 33 102
Address

Date June 22, 1993

Sheet 1 of 1

2. Plant TURKEY POINT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Unit 4
WO# 92056277 PWO# 4280
Repair Organization P.O. No., Job No. etc.

3. Work Performed by FLORIDA POWER & LIGHT
Name
P.O. BOX 3088, FLORIDA CITY, FL 33034
Address

Type Code Symbol Stamp N/A
 Authorization No. N/A
 Expiration Date N/A

4. Identification of System Feedwater Quality Group **B**

5. (a) Applicable Construction Code ANSI B31.1 1955 Edition, N/A Addenda, N/A Code Case

(b) Applicable Edition of Section XI Utilized for Repairs or Replacements 1980, Edition, Winter 1981 Addenda

6. Identification of Components Repaired or Replaced and Replacement Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No)
Control Valve	Copes Vulcan	N/A	N/A	FCV-4-498	N/A	Replaced	No

7. Description of Work Replaced Bonnet Studs (4) and Nuts (4).

8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other
 Pressure _____ psi Test Temp, _____ Degree's F

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8 1/2 in. X 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form

FORM NIS-2 (Back)

9. Remarks Replaced bolting, no welding performed.

Applicable Manufacturer's Data Reports to be attached

CERTIFICATE OF COMPLIANCE

We certify that the statements made in the report are correct and this replacement conforms to the rules of the ASME Code, Section XI. repair or replacement

Type Code Symbol Stamp N/A

Certificate of Authorization No. N/A Expiration Date N/A

Signed [Signature] MAINT MGR. Date 6/23, 19 93
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Dade County, Florida and employed by Arkwright Mutual Insurance Company of Norwood, MA. have inspected the components described in this Owner's Report during the period January 19, 1993 to June 22, 1993, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owners Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with the inspection.

[Signature]
Inspector's Signature

Commissions Factory Mutual Engineering Assoc. NB 8230 (N) (I)
National Board, State, Province, and Endorsements

June 23 1993

BA

TURKEY POINT UNIT 4
1993 REFUELING OUTAGE

Summary of Inservice Inspection Examinations

DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

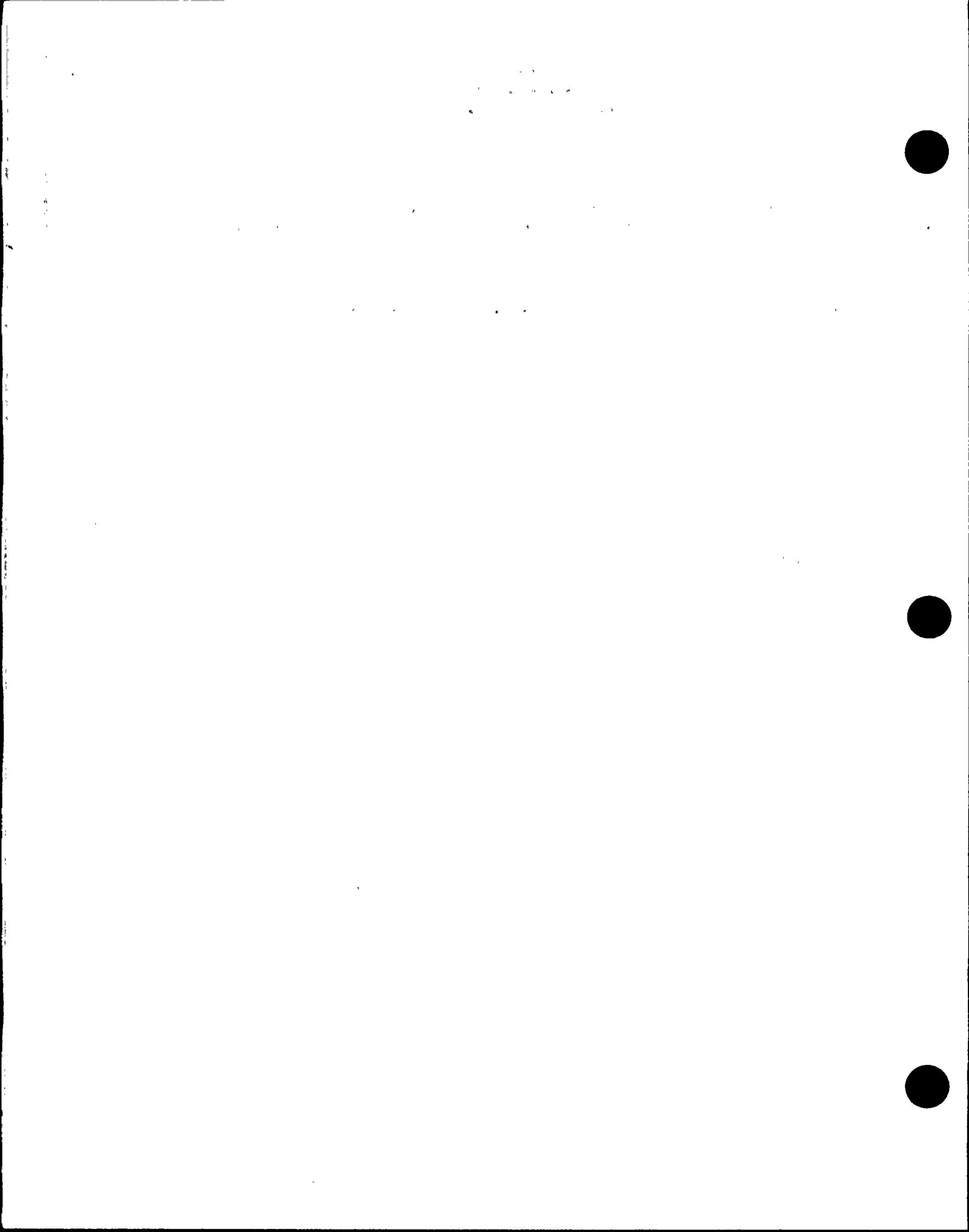
PAGE: 1

4-SGC-O MANWAY GENERATOR C PRIMARY SIDE

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY EXAM ITEM NO METHOD	PROCEDURE	N I O S O N G T T R S E H A E I O E T C G H R	REMARKS **CALIBRATION BLOCK**
---	---	-----------	---	----------------------------------

(REF. DWG. NO. 4-V09C)

052900 4-SGC-I BOLTING INLET MANWAY BOLTING CTMT	B-G-2 VT-1 B7.30 VT-1 CNR PWO	NDE 4.1-6 NDE 4.1-93-0410 93-4-082 93002706	C - - - X X - - -	4/28/93 - VT COMPLETE, BOLT 12 HAS A DENT ON THE SHANK, BOLT WAS REPLACED **N/A**
053000 4-SGC-O BOLTING OUTLET MANWAY BOLTING CTMT	B-G-2 VT-1 B7.30 VT-1 CNR PWO	NDE 4.1-7 NDE 4.1-93-0410 93-4-083 93002706	C - - - X X - - -	4/28/93 - VT COMPLETE, CORROSION AND HOLE IN BOLTS, BOLTS WERE REPLACED **N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 2

REACTOR COOLANT SYSTEM LOOP A COLD LEG

ZONE NUMBER: 009		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		A E I O E	**CALIBRATION BLOCK**
					T C G H R	

SYSTEM NO. 41, 5614-P-766-S SH. 1 OF 1 (REF. DWG. NO. 4-A03)

057500	27.5"-RCS-1407-14	B-F	PT	NDE 3.3-1	C X - - -	4/13/93 - PT COMPLETE, UT EXAMINATION PERFORMED DURING PREVIOUS OUTAGE, LIMITED EXAMINATION DUE TO TIGHT ACCESS IN SANDBOX AND NON-REMOVABLE INSULATION, EXAMINATION WAS PERFORMED IN ACCORDANCE WITH RELIEF REQUEST NO. 2
	ELBOW TO RPV NOZZLE	B5.10	UT	SEE REMARKS		**UT-32**
	CTMT, 25'5", IN RPV					



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 3

REACTOR COOLANT SYSTEM LOOP B COLD LEG

ZONE NUMBER: 012				ASME	N I O				
SUMMARY EXAMINATION AREA				SEC. XI	S O N G T				
NUMBER	IDENTIFICATION	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	T R S E H	A E I O E	REMARKS
				ITEM NO	METHOD	PROCEDURE	T C G M R	**CALIBRATION BLOCK**	

SYSTEM NO. 41, 5614-P-766-S SH. 1 OF 1 (REF. DWG. NO. 4-A06)

059600	27.5"-RCS-1406-14 ELBOW TO RPV NOZZLE CTMT, 25'8", IN RPV	B-F	PT	NDE 3.3-2			C X - - -		4/13/93 - PT COMPLETE, UT EXAMINATION PERFORMED DURING PREVIOUS OUTAGE, LIMITED EXAMINATION DUE TO TIGHT ACCESS IN SANDBOX AND NON-REMOVABLE INSULATION, EXAMINATION WAS PERFORMED IN ACCORDANCE WITH RELIEF REQUEST NO. 2 **UT-32**
--------	---	-----	----	-----------	--	--	-----------	--	---

1952



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 4

REACTOR COOLANT SYSTEM LOOP C COLD LEG

				N I O		
ZONE NUMBER: 015				S O N G T		
				T R S E H		
SUMMARY EXAMINATION AREA				A E I O E	REMARKS	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 41, 5614-P-766-S SH. 1 OF 1 (REF. DWG. NO. 4-A09)

061700	27.5"-RCS-1409-14 ELBOW TO RPV NOZZLE CTMT, 25'8", IN RPV	B-F B5.10	PT UT	NDE 3.3-3 SEE REMARKS	C X - - -	4/13/93 - PT COMPLETE, UT EXAMINATION PERFORMED DURING PREVIOUS OUTAGE, LIMITED EXAMINATION DUE TO TIGHT ACCESS IN SANDBOX AND NON-REMOVABLE INSULATION, EXAMINATION WAS PERFORMED IN ACCORDANCE WITH RELIEF REQUEST NO. 2 **UT-32**
--------	---	--------------	----------	--------------------------	-----------	--



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

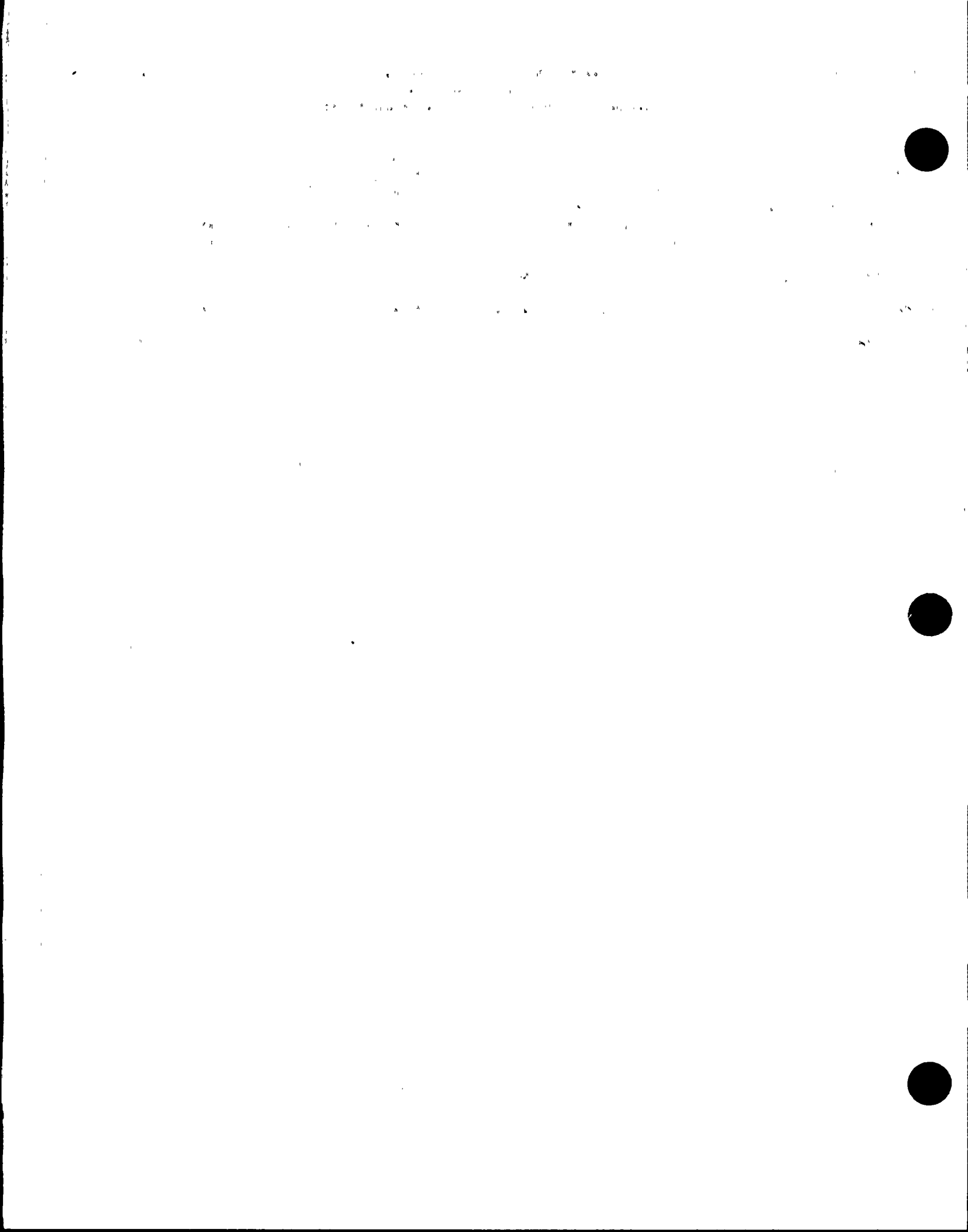
PAGE: 5

REACTOR COOLANT SYSTEM PRESSURIZER SURGE LINE

ZONE NUMBER: 016		ASHE	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		A E I O E	**CALIBRATION BLOCK**
-----		-----		-----	-----	

SYSTEM NO. 41, 5614-P-766-S SH. 1 OF 1 (REF. DWG. NO. 4-A10)

062705	4-SR-400 IA INTEGRAL ATTACHMENT CTHT, 25'7"	---	PT NIS-2 PC/M	TS 9.4-W93-0107 C 93-002-4 91-200	X - - -	93 - INTEGRAL ATTACHMENT REMOVED FROM SERVICE, SUPPORT WAS REPLACED **N/A**
062710	SR-400 DUAL SPRING HANGER CTHT, 25'7"	F-C F3.50	VT-3,4 CWO PC/M NIS-2	TS 9.9-M93-0042 C 300567 91-200 93-002-4	X - - -	93 - SPRING HANGER WAS REPLACED, BASELINE EXAMINATION **N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 6

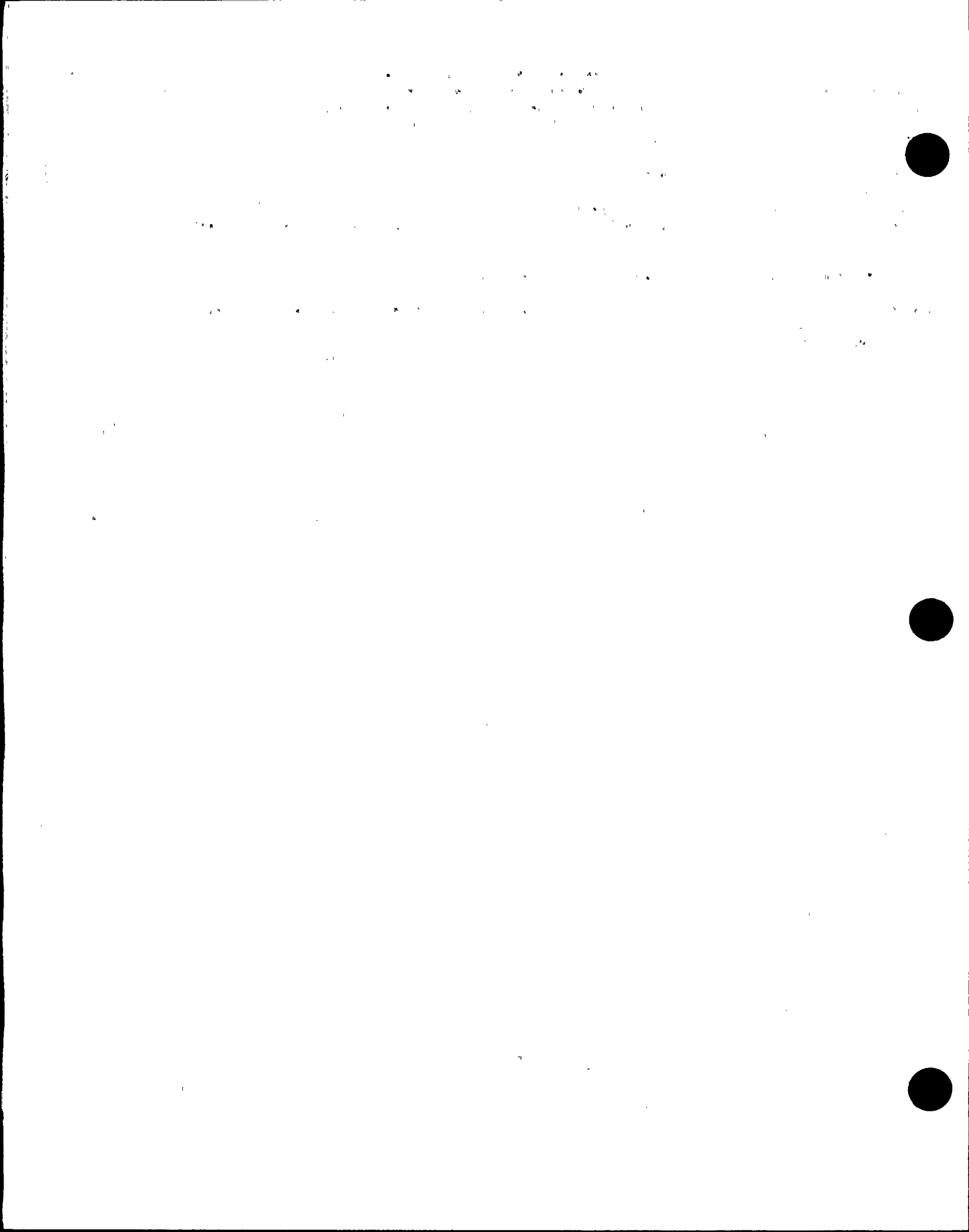
REACTOR COOLANT SYSTEM PRESSURIZER SAFETY LOOP A

CORE NUMBER: 017		ASME			N I O
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H
		ITEM NO	METHOD		A E I O E
					T C G H R
					REMARKS
					CALIBRATION BLOCK

SYSTEM NO. 41, 5614-P-564-S SH. 3 OF 3 (REF. DWG. NO. 4-A11)

064250	4"-RC-1401-FB FLANGE BOLTING CTHT, 69'0"	B-G-2 87.50	VT-1	NDE 4.1-8	C X - - - 5/3/93 - VT COMPLETE
--------	--	----------------	------	-----------	--------------------------------

H/A



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 7

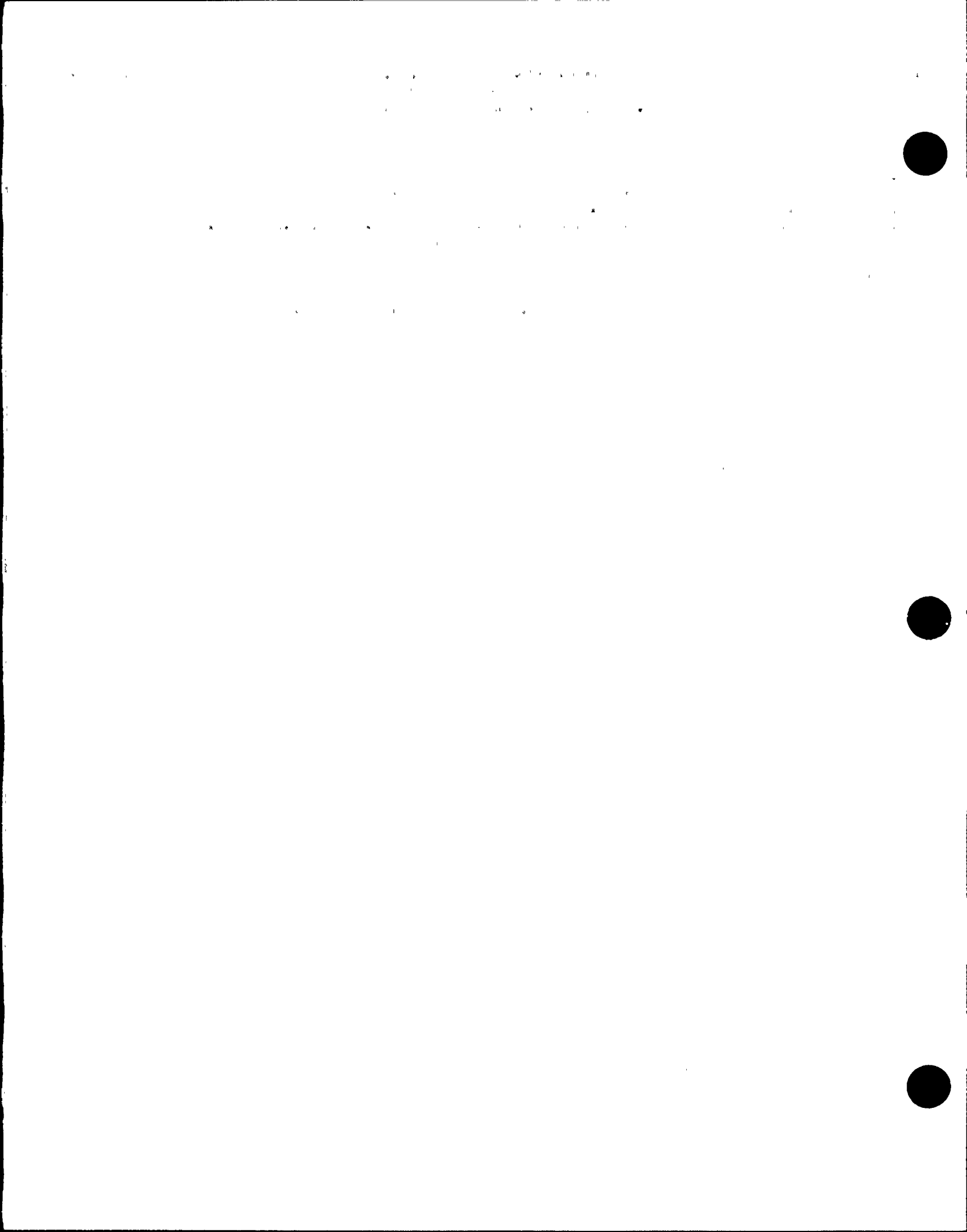
REACTOR COOLANT SYSTEM PRESSURIZER SAFETY LOOP B

SUMMARY EXAMINATION AREA				N I O		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T C G M R	REMARKS
ZONE NUMBER: 018		ASME			S O N G T	
		SEC. XI			T R S E H	
		CATGY	EXAM		A E I O E	REMARKS
		ITEM NO	METHOD	PROCEDURE	T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 41, 5614-P-564-S SH. 3 OF 3 (REF. DWG. NO. 4-A12)

065350	4"-RC-1402-FB FLANGE BOLTING CTHT, 69"0"	B-G-2 B7.50	VT-1	NDE 4.1-9	C X - - -	5/3/93 - VT COMPLETE
--------	--	----------------	------	-----------	-----------	----------------------

***N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 8

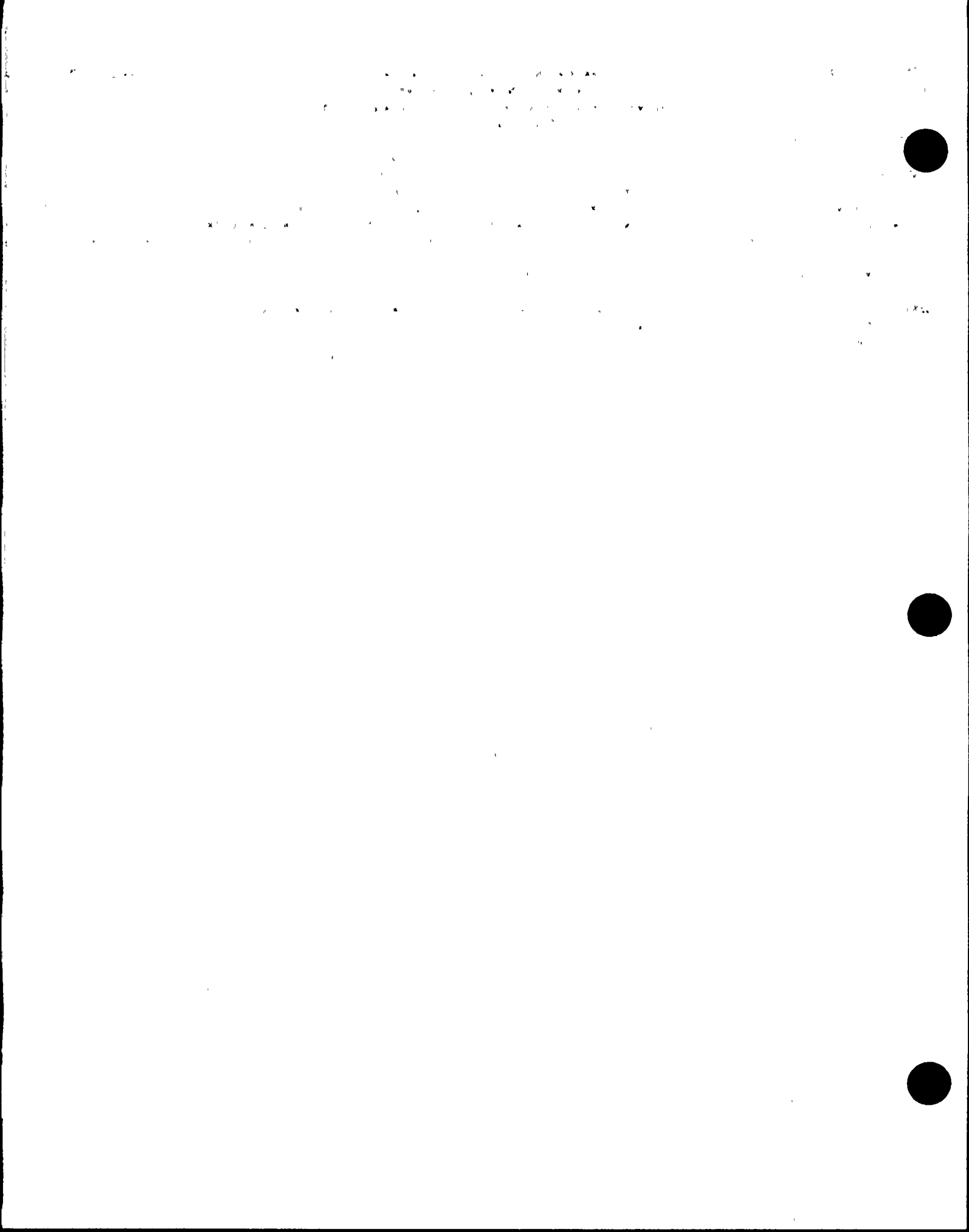
TOP COOLANT SYSTEM PRESSURIZER SPRAY LINE

SUMMARY EXAMINATION AREA		CATGY	EXAM					REMARKS	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	M	R
ZONE NUMBER: 021		ASME			S	O	N	G	T
		SEC. XI			T	R	S	E	H
					A	E	I	O	E
					T	C	G	M	R

SYSTEM NO. 41, 5614-P-566-S SH. 2 OF 2 (REF. DWG. NO. 4-A15)

071920	4-RCH-33	F-C	VT-3	NDE 4.3-8	C	X	-	-	-	4/16/93 - VT COMPLETE
	SLIDING STANCHION	F3.10								
	CTMT, 16'3"									

N/A



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 9

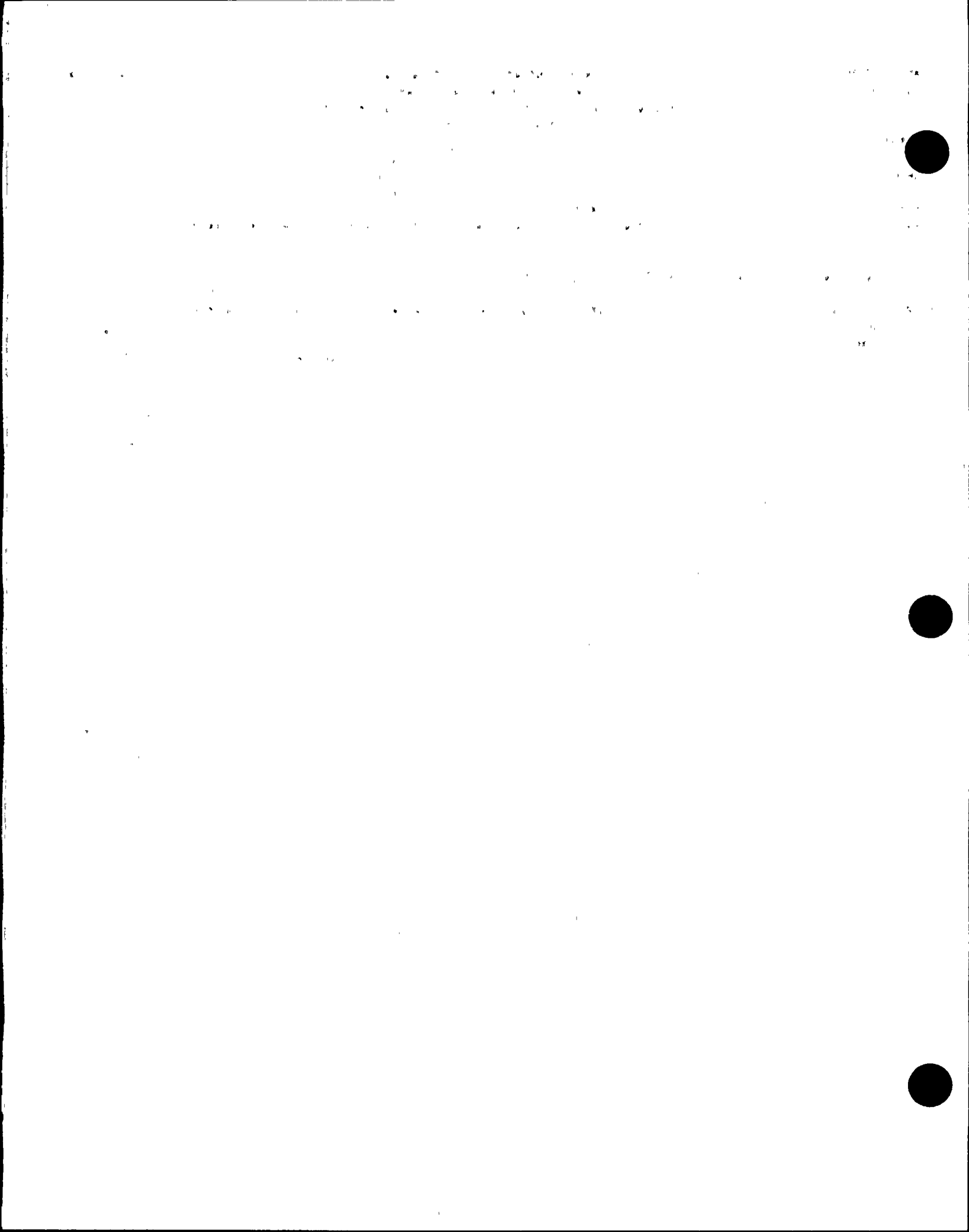
REACTOR COOLANT SYSTEM PRESSURIZER RELIEF LINE

				N	I	O			
ZONE NUMBER: 022				S	O	N	G	T	
				T	R	S	E	H	
SUMMARY EXAMINATION AREA				A	E	I	O	E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	M	R

CALIBRATION BLOCK									

SYSTEM NO. 41, 5614-P-564-S SH. 1 OF 3 (REF. DWG. NO. 4-A16)

076700	4"-RC-1406-1A NOZZLE TO SAFE-END CTHT, 70'3"	B-F B5.40	RT	NDE 9.3-W93- 0167	C	-	X	-	-	4/23/93 - RT COMPLETE, SURFACE EXAMINATION PERFORMED DURING PREVIOUS OUTAGE, ACCEPTABLE POROSITY AND TUNGSTEN INCLUSION, GRINDING MARKS **UT-53**
--------	--	--------------	----	----------------------	---	---	---	---	---	---



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

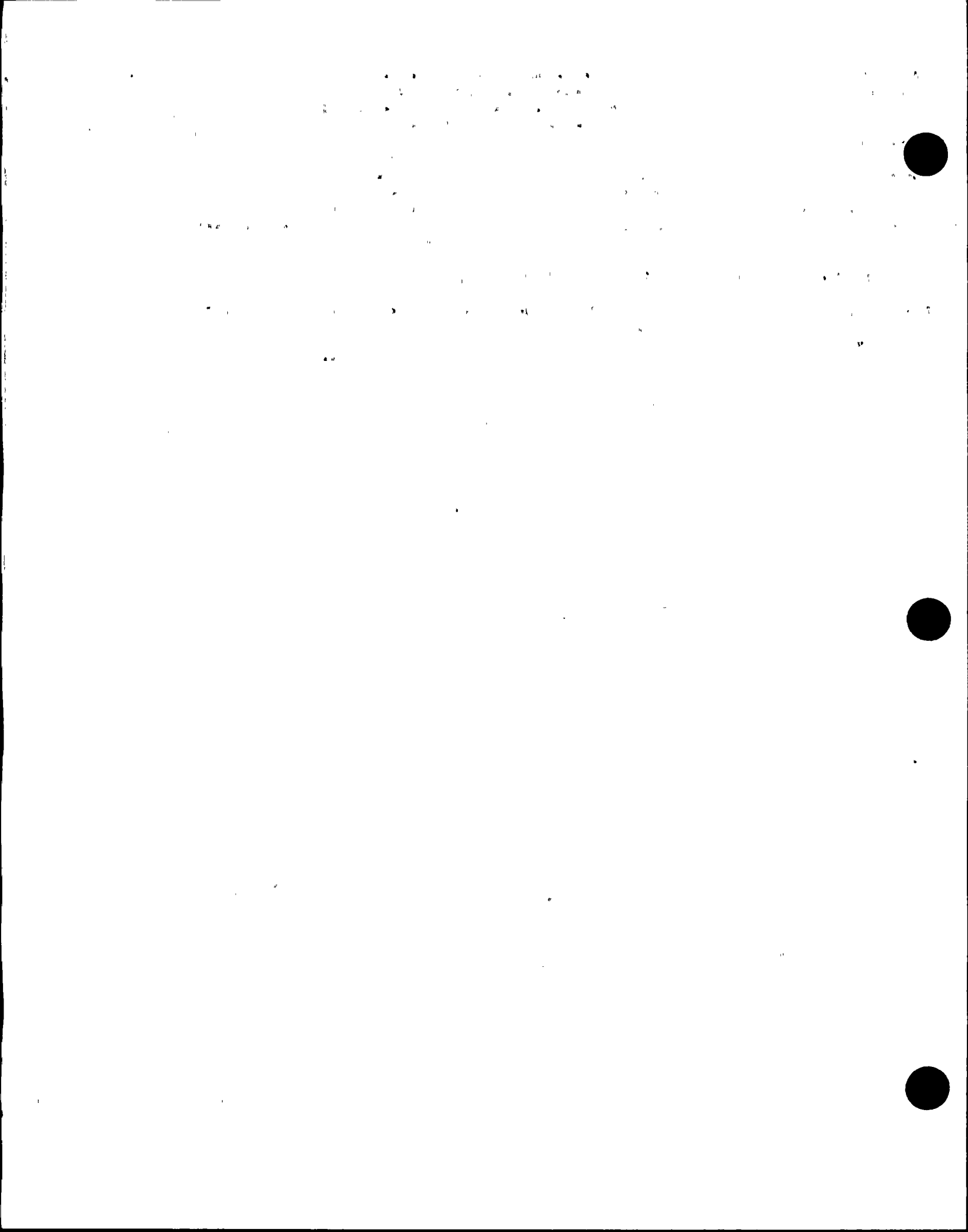
PAGE: 10

ADUAL HEAT REMOVAL TO RC LOOP A COLD LEG

CORE NUMBER: 037				ASME	N I O		
SUMMARY EXAMINATION AREA				SEC. XI	S O N G T		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T R S E H	A E I O E	REMARKS
					T C G H R	**CALIBRATION BLOCK**	

SYSTEM NO. 50, 5614-P-509-S SH. 1 OF 4 (REF. DWG. NO. 4-A31)

117500	8"-RHR-1401-3	B-J	PT	NDE 3.3-8	C	X - - -	4/24/93 - PT AND UT COMPLETE, ROOT
	ELBOW TO PIPE	B9.11	UT 45	NDE 5.4-3	-	- X -	GEOMETRY
	- CTMT, 20'8"		UT 60	NDE 5.4-3	-	- X -	
							UT-41



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 11

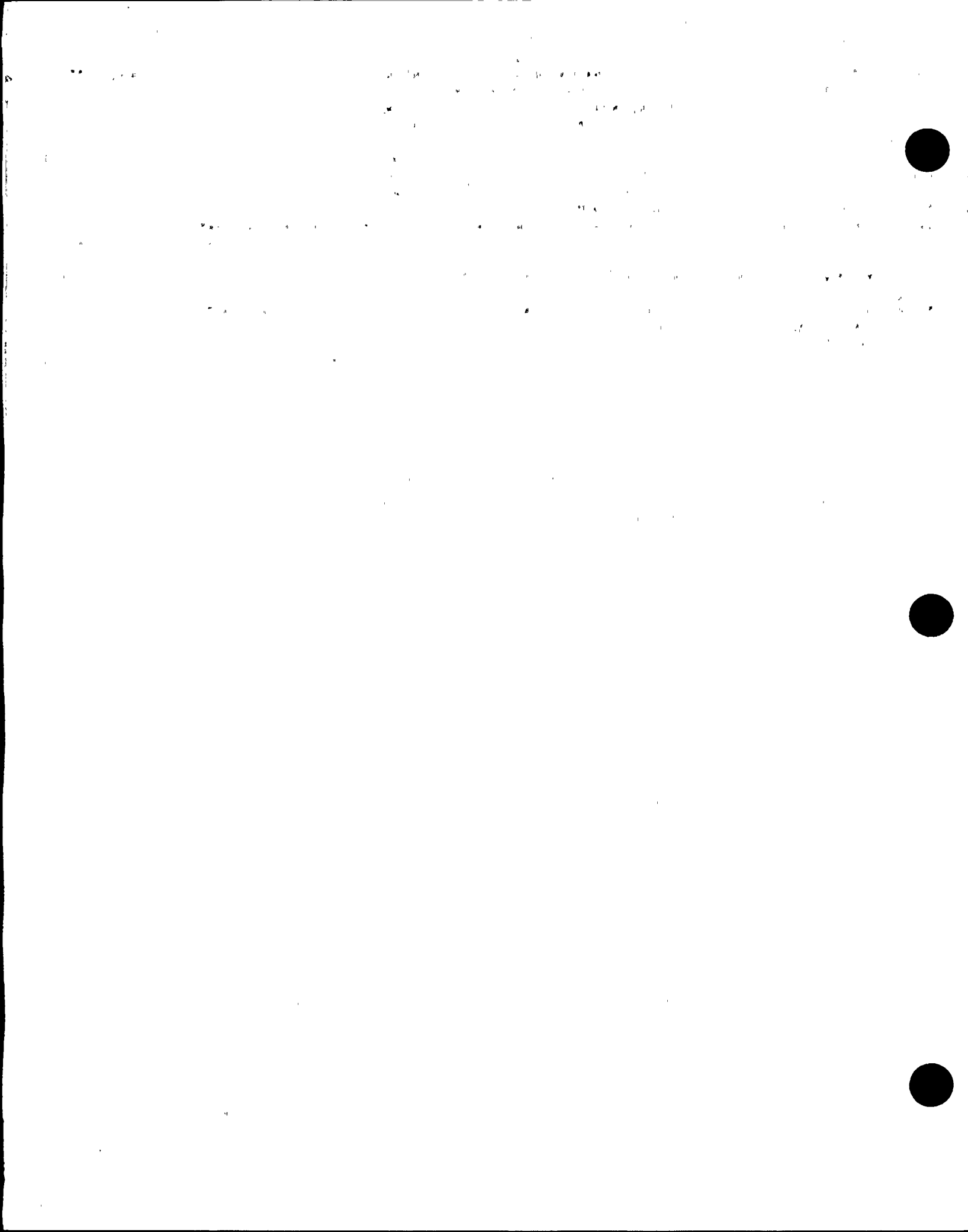
DUAL HEAT REMOVAL TO RC LOOP B COLD LEG

ZONE NUMBER: 038		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-509-S SH. 3 OF 4 (REF. DWG. NO. 4-A32)

122460	8073-H-826-01 1A	B-K-1	PT	NDE 3.3-31	C X - - -	4/29/93 - PT COMPLETE
	INTEGRAL ATTACHMENT	B10.10				
	CTMT, 22'2"					

N/A



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

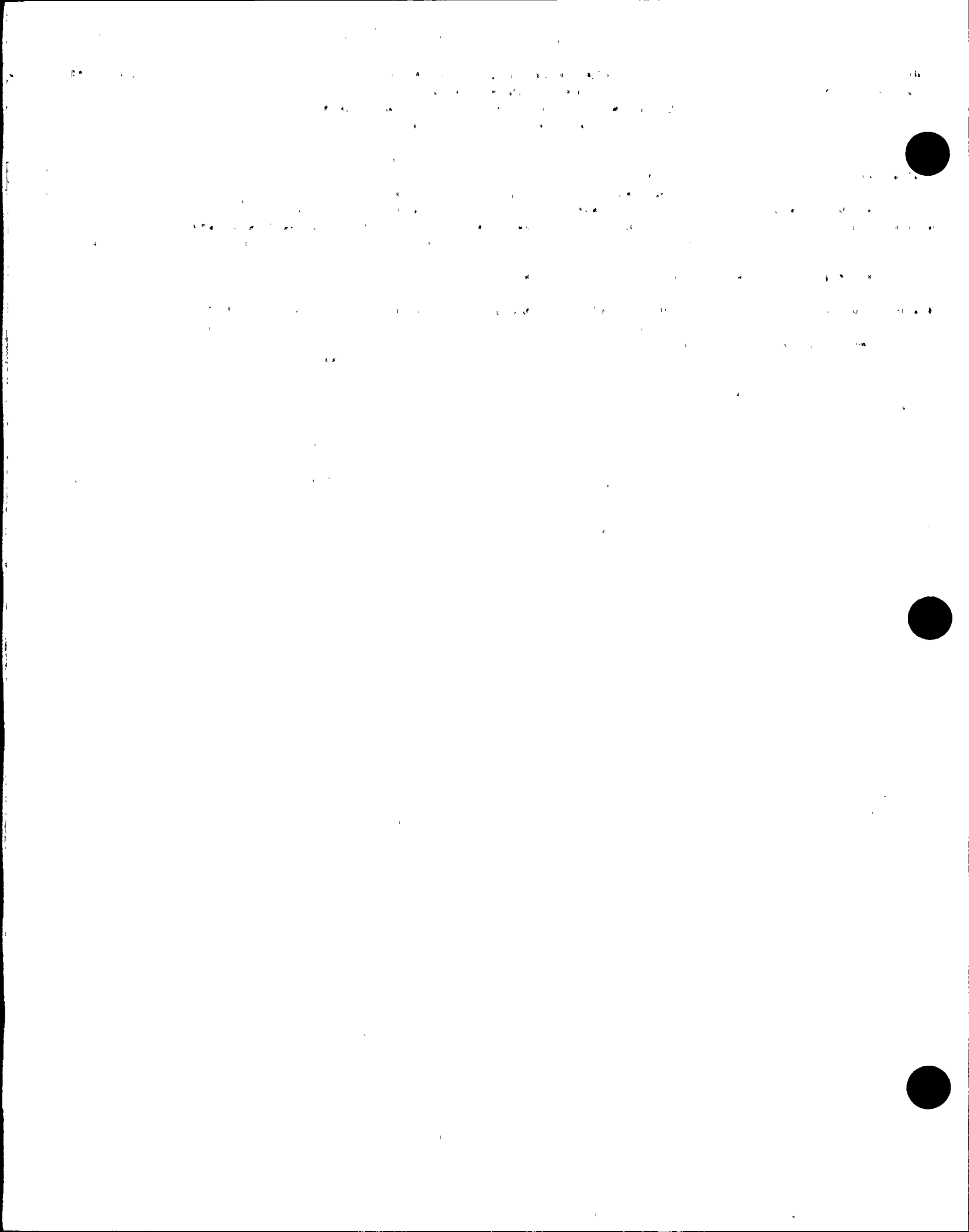
PAGE: 12

DUAL HEAT REMOVAL TO RC LOOP C COLD LEG

CORE NUMBER: 039				ASME	N I O		
SUMMARY EXAMINATION AREA				SEC. XI	S	O	N
NUMBER	IDENTIFICATION	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	T R S E H
							A E I O E
							T C G M R
							REMARKS
							CALIBRATION BLOCK

SYSTEM NO. 50, 5614-P-509-S SH. 4 OF 4 (REF. DWG. NO. 4-A33)

124800	VALVE 4-876C BOLTING VALVE BOLTING CTMT, 21'6"	B-G-2	VT-1	NDE 4.1-3	C X - - -	4/2/93 - VT COMPLETE	
		B7.70					**N/A**
124940	SR-449 SPRING HANGER CTMT, 21'6"	F-C	VT-3,4	NDE 4.3-77	C - - - X	5/1/93 - VT COMPLETE, BROKEN TACK WELD ON WASHER, DOES NOT INTERFERE WITH SUPPORT FUNCTION, ACCEPTED AS-IS BY ENGINEERING EVALUATION	
		F3.50	CNR CR	93-4-080 93-356			**N/A**
124960	SR-449 IA INTEGRAL ATTACHMENT CTMT, 21'6"	B-K-1	PT	NDE 3.3-35	C X - - -	4/30/93 - PT COMPLETE	
		B10.10					**N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 13

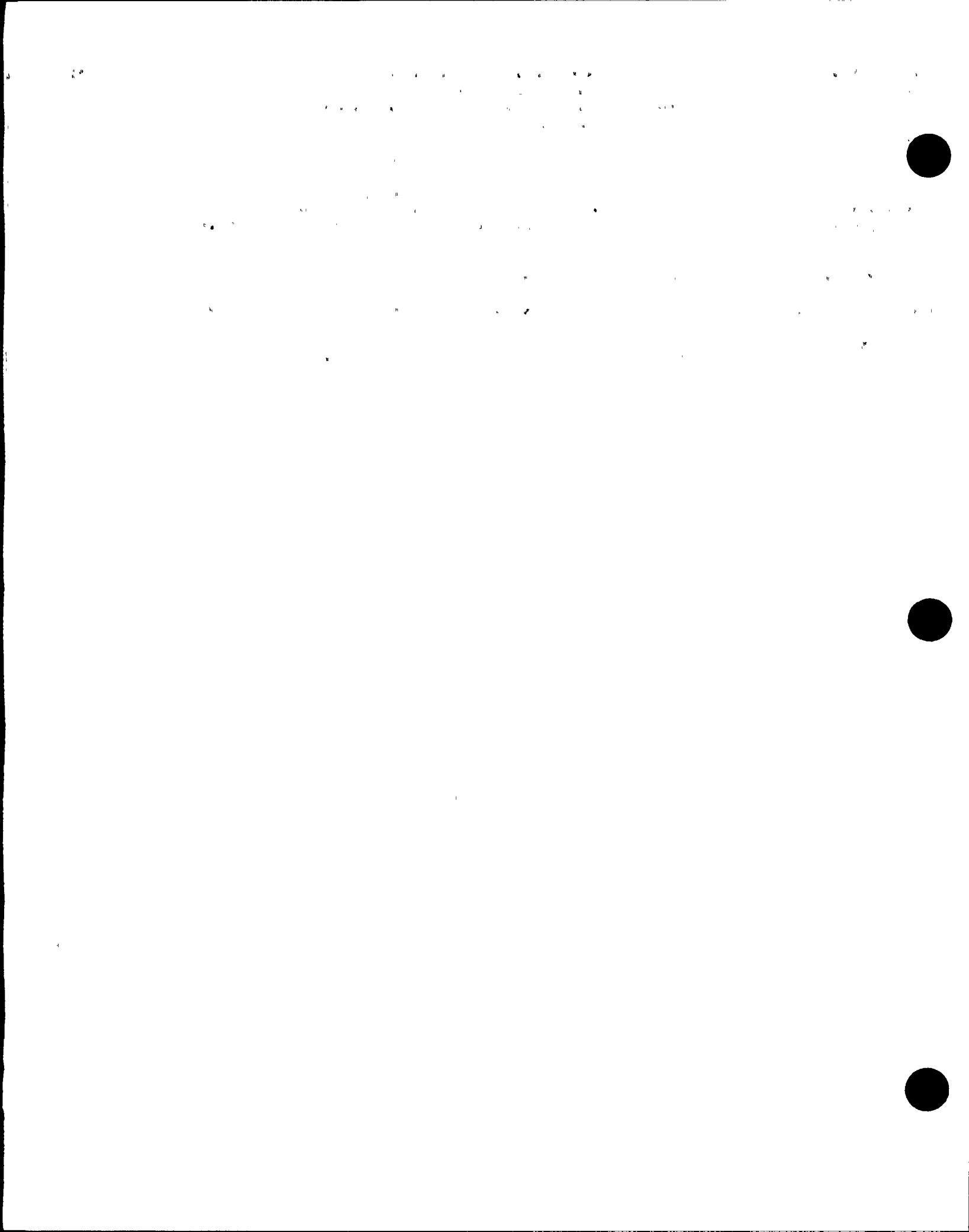
HEAD SAFETY INJECTION LOOP A INSIDE CTMT

CORE NUMBER: 040		ASME				N I O
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 62, 5614-P-512-S SH. 1 OF 2 (REF. DWG. NO. 4-A34)

128300	2"-S1-1401-3 ELBOW TO PIPE CTMT, 28'3"	B-J B9.40	PT	NDE 3.3-38	C X - - -	5/4/93 - PT COMPLETE
--------	--	--------------	----	------------	-----------	----------------------

***N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 14

HEAD SAFETY INJECTION LOOP B INSIDE CTMT

				N I O	
ZONE NUMBER: 041				S O N G T	
SUMMARY EXAMINATION AREA				T R S E H	
NUMBER	IDENTIFICATION	CATGY	EXAM	A E I O E	REMARKS
		ITEM NO	METHOD	T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 62, 5614-P-513-S SH. 1 OF 2 (REF. DWG. NO. 4-A35A)

133500	2"-S1-1402-11	B-J	PT	NDE 3.3-23	C - - - X	4/24/93 - PT COMPLETE, LINEAR INDICATION
	PIPE TO ELBOW	B9.40	PT	NDE 3.3-36	X - - -	ON ELBOW, SUSPECTED MANUFACTURING FLAW,
	CTMT, 20'1"		CHR	93-4-061		5/3/93 - PT RE-EXAMINATION COMPLETE
			CR	93-324		ATFER INDICATION REMOVAL
						N/A

Faint header text at the top of the page, possibly containing a page number or document identifier.

Main body of faint, illegible text, appearing to be a list or series of entries.



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 15

HEAD SAFETY INJECTION LOOP B INSIDE CTMT

ZONE NUMBER: 044		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		A E I O E	
					T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 62, 5614-P-792-S SH. 1 OF 3 (REF. DWG. NO. 4-A38A)

145550	8081-H-001-03 BOX RESTRAINT CTMT, 26'10"	F-B F2.10	VT-3 CHN	NDE 4.3-78 93-4-081	C - - - X	4/29/93 - VT COMPLETE, SUPPORT TAG MISSING, TAG WILL BE REPLACED **N/A**
145700	2"-SI-1406-3 ELBOW TO PIPE CTMT, 26'10"	B-J B9.40	PT	NDE 3.3-30	C X - - -	4/29/93 - PT COMPLETE **N/A**

SECRET

1

2

SECRET

SECRET

SECRET

SECRET



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

PAGE: 16

PHYSICAL & VOLUME CONTROL TO RC LOOP C HOT LEG

ZONE NUMBER: 045		ASME	N I O							
SUMMARY EXAMINATION AREA		SEC. XI	S	O	N	G	T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A	E	I	O	E	REMARKS
		ITEM NO	METHOD		T	C	G	H	R	**CALIBRATION BLOCK**

SYSTEM NO. 47, 5614-P-782-S SH. 2 OF 3 (REF. DWG. NO. 4-A39)

153000	3"-CH-1401-14 PIPE TO ELBOW CTMT	B-J B9.21	PT	NDE 3.3-14	C	X	-	-	-	4/23/93 - PT COMPLETE
--------	--	--------------	----	------------	---	---	---	---	---	-----------------------

N/A

153100	3"-CH-1401-15 ELBOW TO PIPE CTMT	B-J B9.21	PT	NDE 3.3-14	C	X	-	-	-	4/23/93 - PT COMPLETE
--------	--	--------------	----	------------	---	---	---	---	---	-----------------------

N/A

1950
1951
1952
1953
1954
1955
1956
1957
1958
1959
1960

1961
1962
1963
1964
1965
1966
1967
1968
1969
1970

1971
1972
1973
1974
1975
1976
1977
1978
1979
1980

1981
1982
1983
1984
1985
1986
1987
1988
1989
1990

1991
1992
1993
1994
1995
1996
1997
1998
1999
2000

2001
2002
2003
2004
2005
2006
2007
2008
2009
2010

2011
2012
2013
2014
2015
2016
2017
2018
2019
2020

2021
2022
2023
2024
2025
2026
2027
2028
2029
2030

2031
2032
2033
2034
2035
2036
2037
2038
2039
2040

DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

PAGE: 17

MICHAEL & VOLUME CONTROL TO RC LOOP A COLD LEG

CORE NUMBER: 046		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 47, 5614-P-782-S SH. 2 OF 3 (REF. DWG. NO. 4-A40)

158450	SR-935 SPRING HANGER CTMT, 22'6"	F-C F3.50	VT-3,4 CHN CR	NDE 4.3-89 93-4-098 93-481	C - - - X	5/12/93 - VT COMPLETE, COLD STAMP IS NOT AS SHOWN ON DRAWING, ACCEPTED AS-IS BY ENGINEERING EVALUATION, THERE WAS NO DEVIATION FROM DESIGN INFORMATION, THE LOAD MARKS ARE FOR INFORMATION ONLY **N/A**
158600	3"-CH-1402-15 PIPE TO TEE CTMT	B-J B9.21	PT	NDE 3.3-27	C X - - -	4/29/93 - PT COMPLETE **N/A**
158700	3"-CH-1402-16 TEE TO PIPE CTMT	B-J B9.21	PT	NDE 3.3-27	C X - - -	4/29/93 - PT COMPLETE **N/A**

THE UNIVERSITY OF CHICAGO
LIBRARY



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

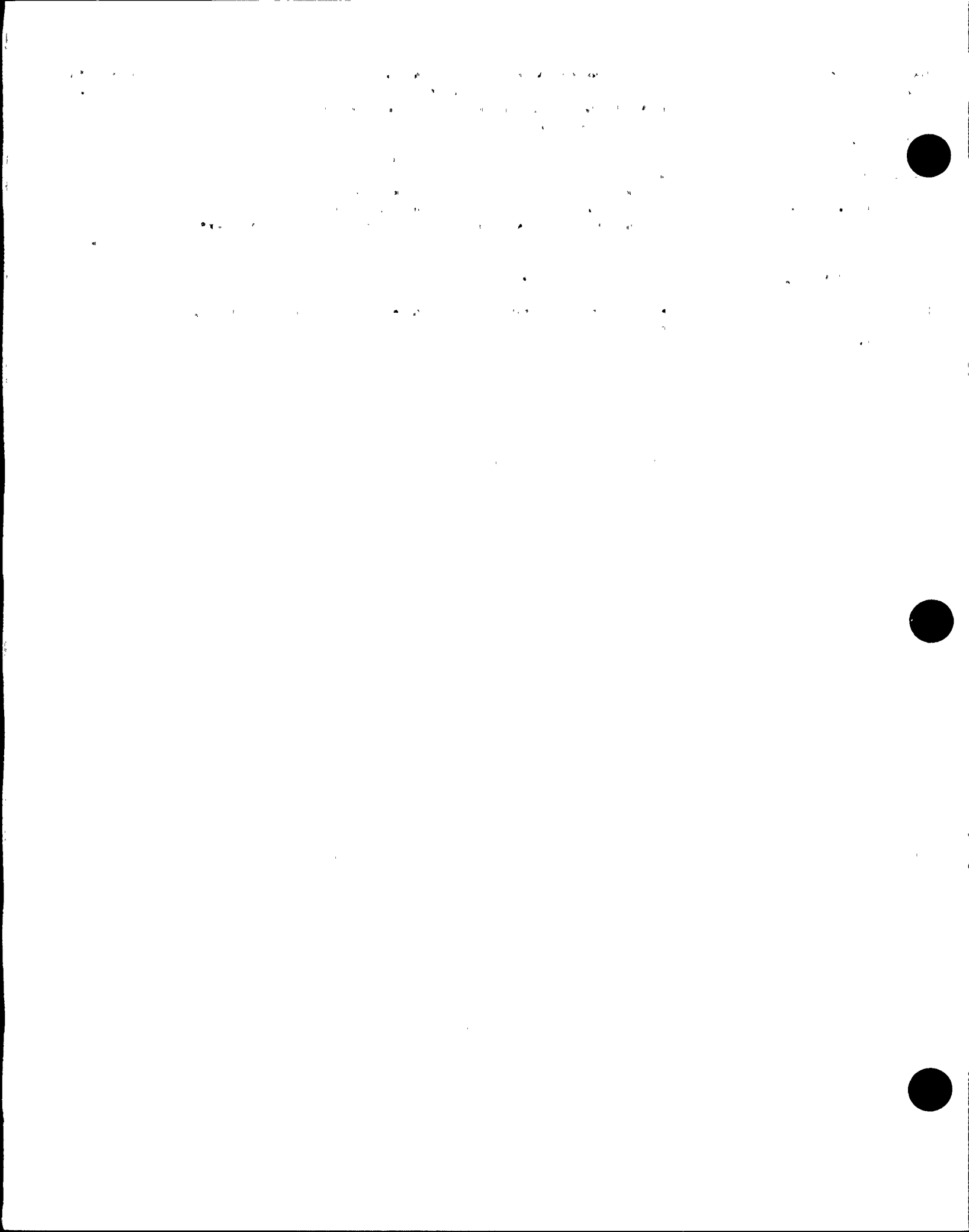
PAGE: 18

CHEMICAL AND VOLUME CONTROL TO REGENERATIVE HX

CORE NUMBER: 047		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 47, 5614-P-551-S SH. 1 OF 1 (REF. DWG. NO. 4-A41)

162960	4-VCH-62 SINGLE ACTING RESTRAINT CTMT, 25'3"	F-C F3.10	VT-3 CNR CR PC/M	NDE 4.3-80 93-4-087 93-393 93-094	A - - - X	5/3/93 - VT COMPLETE, SUPPORT DOES NOT MATCH DRAWING, APPARENT BROKEN WELD, DAMAGE TO PIPE, BASE PLATE NOT PROPERLY BOLTED, SUPPORT WAS REMOVED, REDESIGNED, AND REPLACED **N/A**
163300	3"-CH-1403-7 PIPE TO ELBOW CTMT, 17'3"	B-J B9.21	PT PT PT CNR CR PWO	NDE 3.3-29 NDE 3.3-37 W93-0264 93-4-074 93-349 93012856	C - - - X X - - - X - - -	4/28/93 - PT COMPLETE, 2 UNACCEPTABLE LINEAR INDICATIONS, 5/2/93 - PT RE-EXAMINATION COMPLETE, INDICATIONS WERE REMOVED, SURFACE ANOMOLY **N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 19

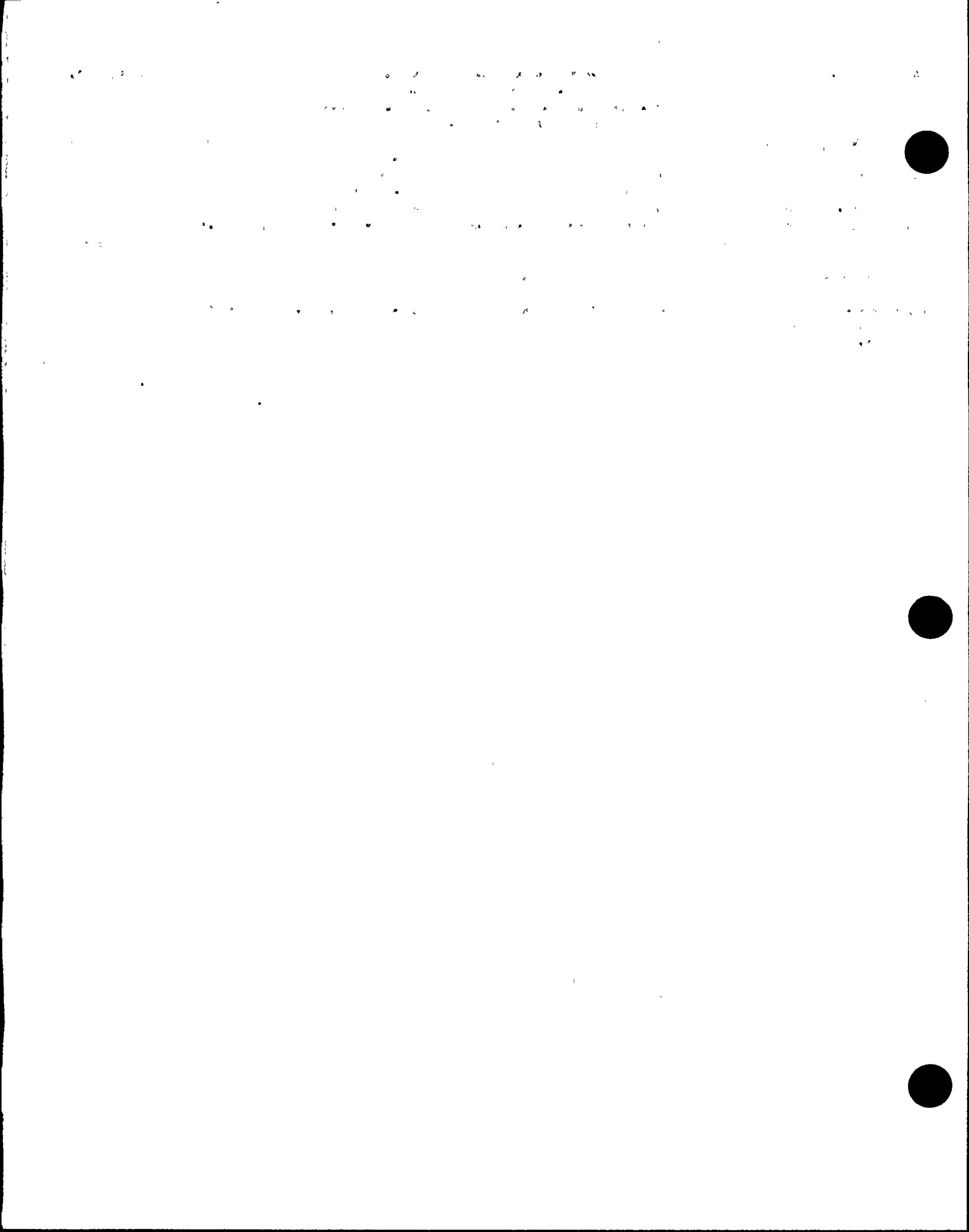
PHYSICAL & VOLUME CONTROL FROM THE REGENERATIVE HX

SUMMARY EXAMINATION AREA		CATGY	EXAM				REMARKS		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	M	R
ZONE NUMBER: 049		ASME			N	I	O		
		SEC. XI			S	O	N	G	T
					T	R	S	E	H
					A	E	I	O	E
					T	C	G	M	R

SYSTEM NO. 47, 5614-P-553-S SH. 3 OF 4 (REF. DWG. NO. 4-A43)

170700	2"-CH-1402-22	B-J	PT	NDE 3.3-24	C	X	-	-	-	4/26/93 - PT COMPLETE
	PIPE TO RESTRICTING ORIFICE	B9.40								
	CTMT, 15'6"									

***N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

PAGE: 20

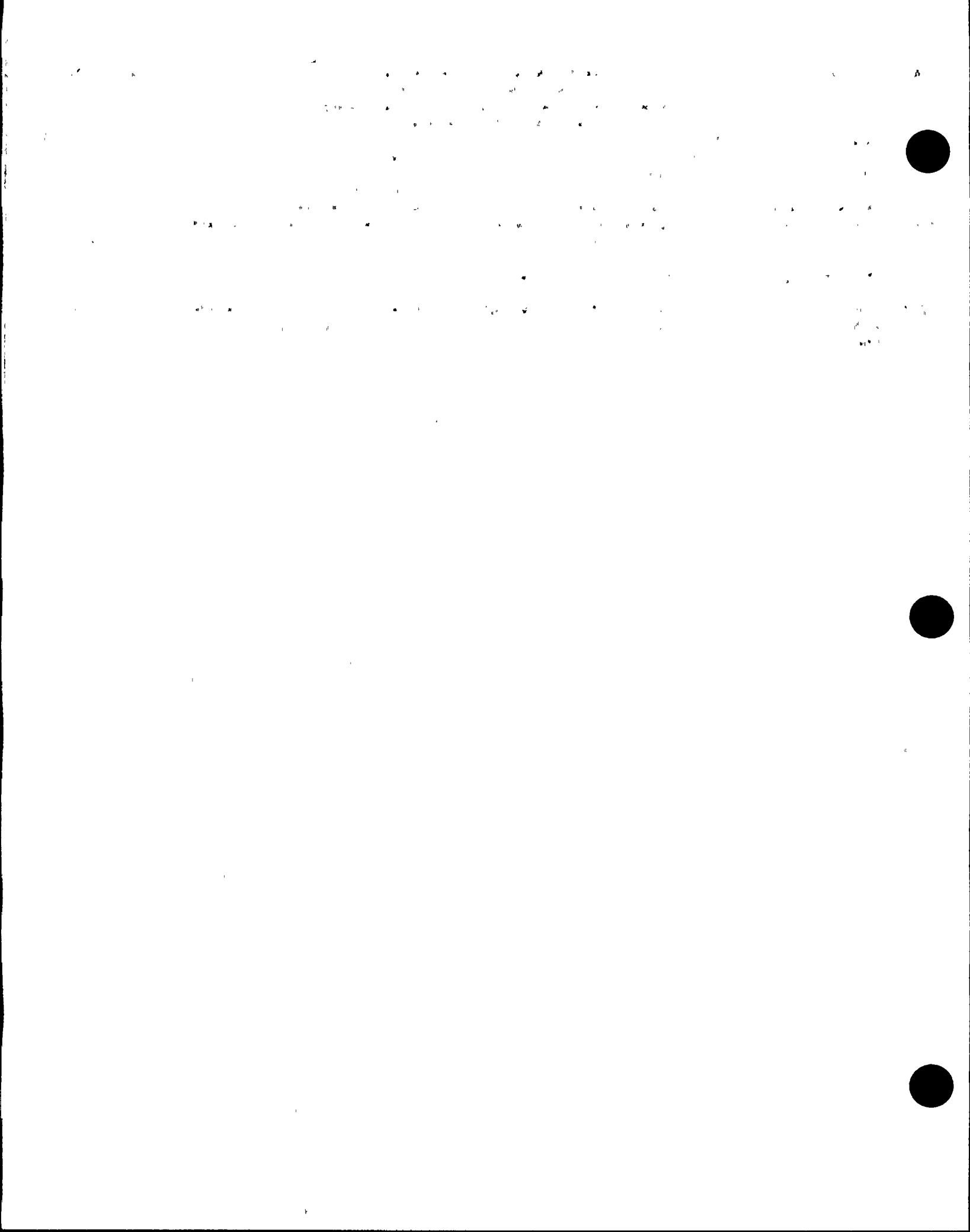
MECHANICAL & VOLUME CONTROL SEAL INJECTION LOOP A

ZONE NUMBER: 050		ASME	N I O						
SUMMARY EXAMINATION AREA		SEC. XI	S	O	N	G	T		
NUMBER	IDENTIFICATION	CATGY	EXAM	T	R	S	E	H	
		ITEM NO	METHOD	PROCEDURE	A	E	I	O	E
					T	C	G	M	R

CALIBRATION BLOCK									

SYSTEM NO. 47, 5614-P-556-S SH. 1 OF 1 (REF. DWG. NO. 4-A44)

175500	1.5"-CH-1401-FB	B-G-2	VT-1	NDE 4.1-10	C	-	-	-	X	4/27/93 - VT COMPLETE, ADDITIONAL
	FLANGE BOLTING	B7.50	VT-1	NDE 4.1-13	X	-	-	-		CLEANING REQUIRED, 5/7/93 - VT
	CTMT, 29'7"		CHR	93-4-066						RE-EXAMINATION COMPLETE AFTER CLEANING
			PWO	93007317						**N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

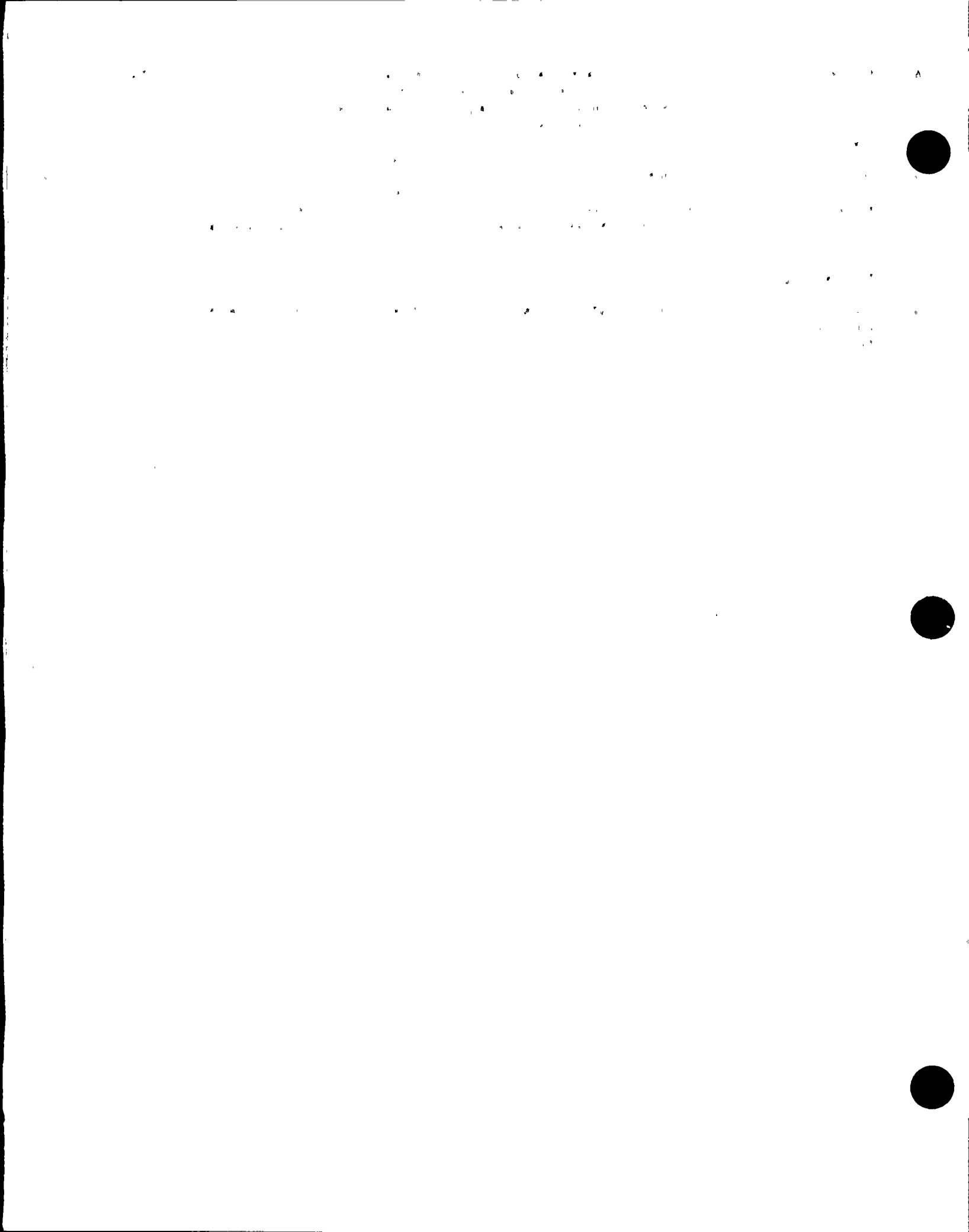
PAGE: 21

MICAL & VOLUME CONTROL SEAL INJECTION LOOP B

ZONE NUMBER: 051		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 47, 5614-P-554-S SH. 1 OF 2 (REF. DWG. NO. 4-A45)

180350	2"-CH-1404-FB2 FLANGE BOLTING CTMT, 30"7"	B-G-2 B7.50	VT-1	NDE 4.1-4	C X - - -	4/27/93 - VT COMPLETE **N/A**
180450	2"-CH-1404-FB3 FLANGE BOLTING CTMT, 30"7"	B-G-2 B7.50	VT-1	NDE 4.1-5	C X - - -	4/28/93 - VT COMPLETE **N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

PAGE: 22

MECHANICAL & VOLUME CONTROL SEAL INJECTION LOOP C

ZONE NUMBER: 052		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 47, 5614-P-555-S SH. 2 OF 2 (REF. DWG. NO. 4-A46)

184720	2"-CH-1405-FB1	B-G-2	VT-1	NDE 4.1-11	C - - - X	4/27/93 - VT COMPLETE, 5/7/93 - VT
	FLANGE BOLTING	B7.50	VT-1	NDE 4.1-12	X - - -	RE-EXAMINATION AFTER CLEANING COMPLETE
	CTMT, 28'6"		CNR	93-4-065		
			PWO	93007318		

***N/A**

THE UNIVERSITY OF CHICAGO
DIVISION OF THE PHYSICAL SCIENCES
DEPARTMENT OF CHEMISTRY



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 23

REACTOR COOLANT PUMP A

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	
		ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	
					T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 41 (REF. DWG. NO. 4-V13A)

197300	4-RCP-A-FLYWHEEL	RG 1.14	PT	80165-2	C X - - -	2/12/93 - PT AND UT COMPLETED BY
	FLYWHEEL		UT	12560	X - - -	WESTINGHOUSE, EXAMINED ENTIRE FLYWHEEL,
	CTMT					MOTOR SERIAL NUMBER 1S-76P499 PLACED IN
						SERVICE
						N/A

THE UNIVERSITY OF CHICAGO
LIBRARY

THE UNIVERSITY OF CHICAGO
LIBRARY
1954



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 1 ALL STATUS COMPONENTS

PAGE: 24

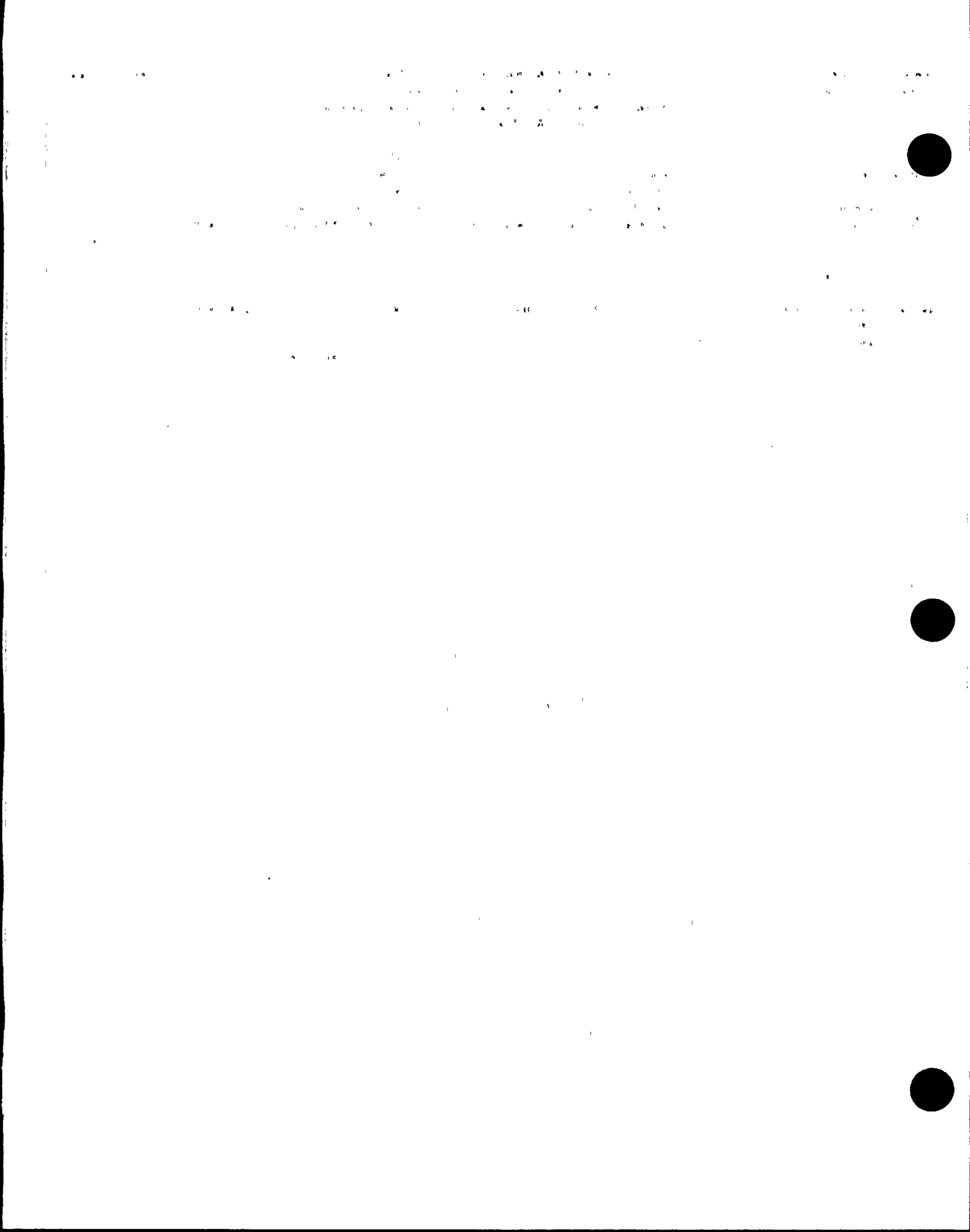
REACTOR COOLANT PUMP B

SUMMARY EXAMINATION AREA		ASHE				N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD			A E I O E	
						T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 41 (REF. DWG. NO. 4-V13B)

198200	4-RCP-B-FLYWHEEL FLYWHEEL CTMT	RG 1.14	UT	NDE 5.15-1	C X - - -	4/30/93 - UT COMPLETE	
--------	--------------------------------------	---------	----	------------	-----------	-----------------------	--

N/A



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 1 ALL STATUS COMPONENTS

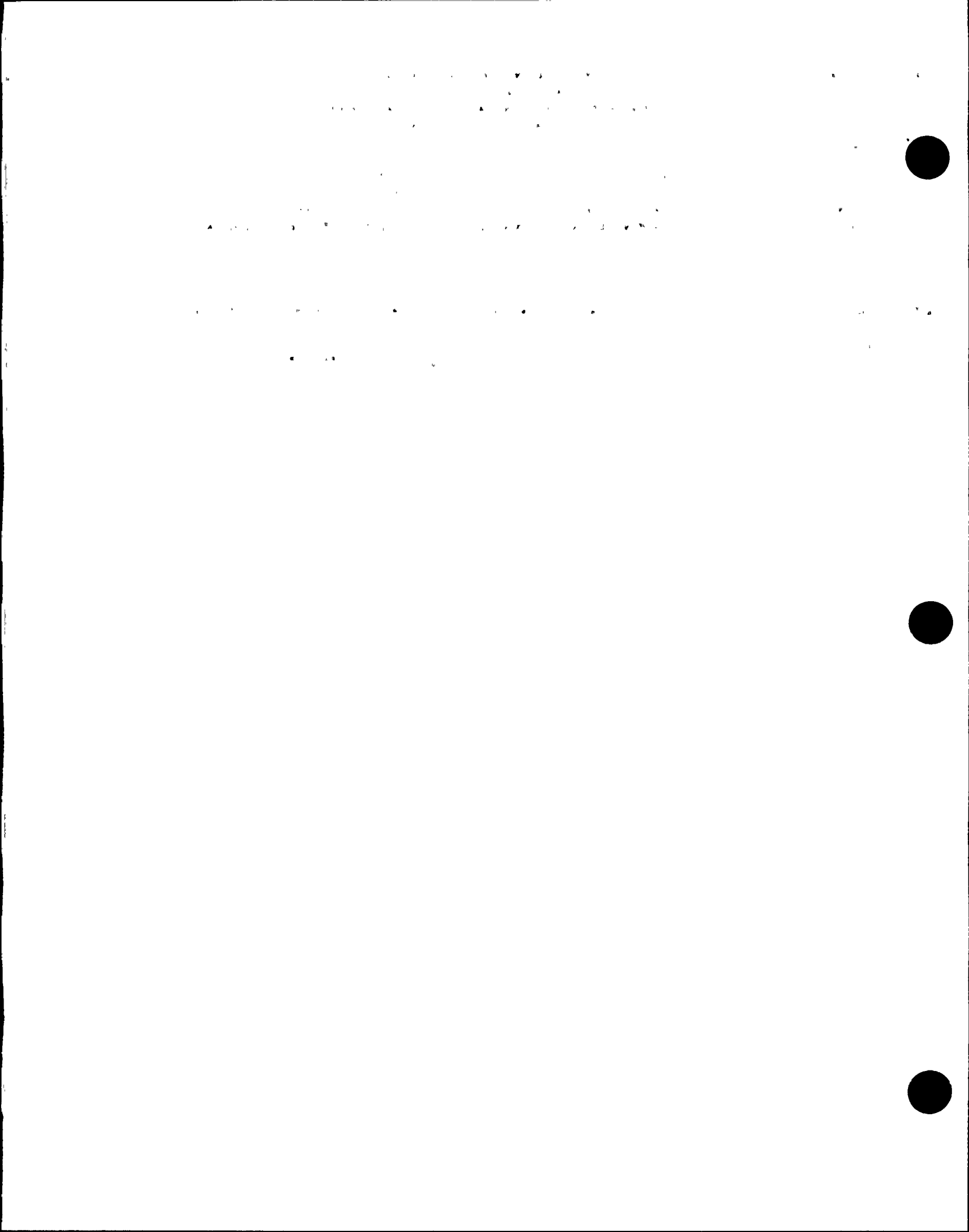
PAGE: 25

GENERATIVE HEAT EXCHANGER

SUMMARY EXAMINATION AREA		ASME				N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	PROCEDURE	S O N G T	
		ITEM NO	METHOD			T R S E H	REMARKS
						A E I O E	
						T C G H R	**CALIBRATION BLOCK**

(REF. DWG. NO. 4-V11)

204300	RGX 4E200	---	VT-2	NDE 4.2-1	C X - - -	4/12/93 - VT-3 COMPLETE, 5/21/93 - VT-2
	VISUAL FOR LEAKAGE	---	VT-3	NDE 4.3-1	X - - -	COMPLETE, EXAMINED IN ACCORDANCE WITH
	CTMT					RELIEF REQUEST NO. 3
						N/A



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

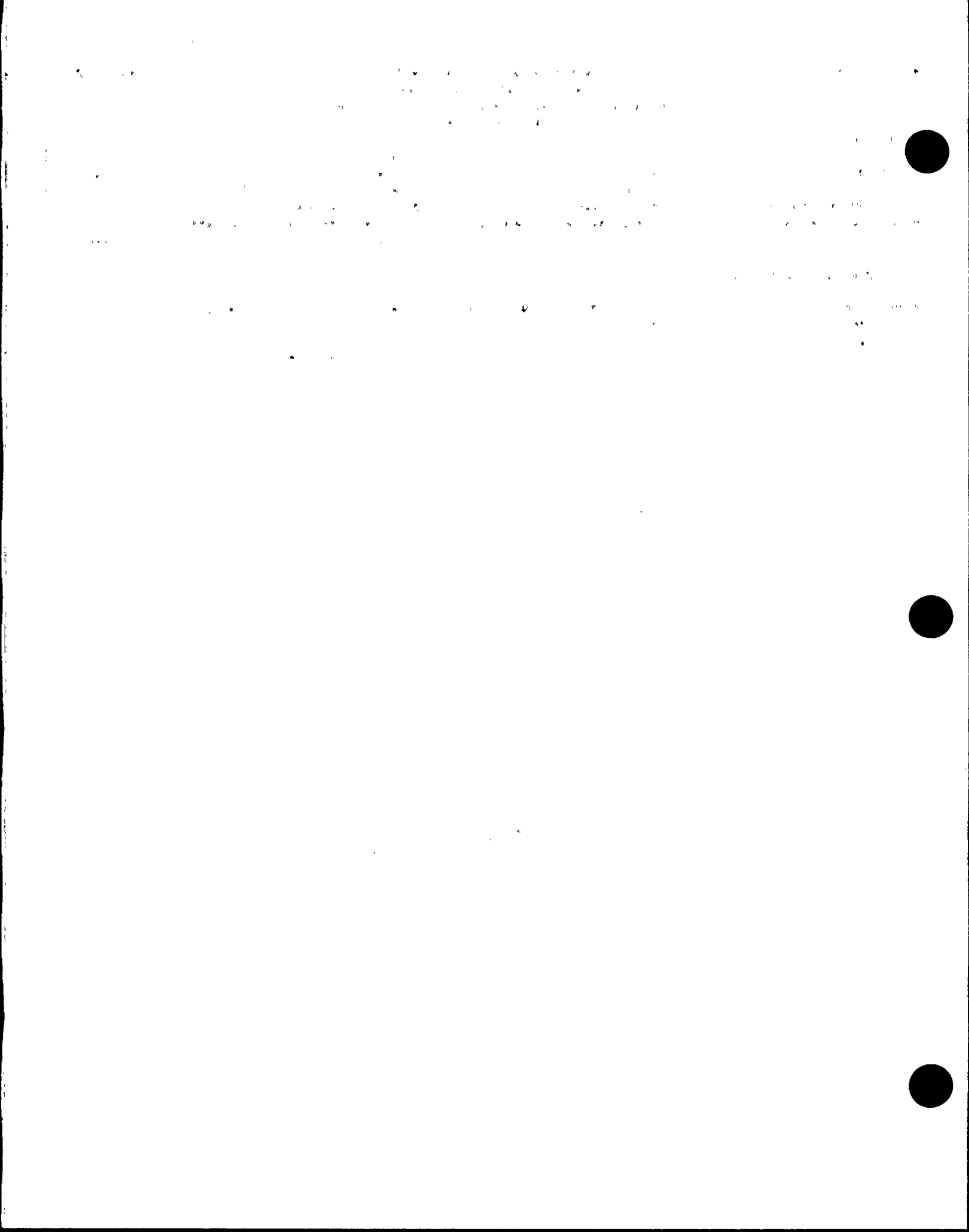
PAGE: 26

GENERATOR A SECONDARY SIDE

ZONE NUMBER: 060		ASME	N I O				
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T				
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS
-----	-----	ITEM NO	METHOD	-----	T C G H R	-----	**CALIBRATION BLOCK**

(REF. DWG. NO. 4-V10A)

204700	4-SGA-CL TRANSITION TO UPPER SHELL WELD CTMT	C-A C1.10	UT 0 UT 45 UT 60	NDE 5.1-1 NDE 5.1-1 NDE 5.1-1	C - - - X - - X X - - - X	4/93 - UT COMPLETE, ACCEPTABLE SLAG INCLUSIONS, NOZZLE GEOMETRY **UT-7**
205300	4-SGA-SS SECONDARY SIDE EXAMINATION CTMT	--- ---	VT	NDE 4.4-1	A X - - -	4/20/93 - VT COMPLETE **N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 27

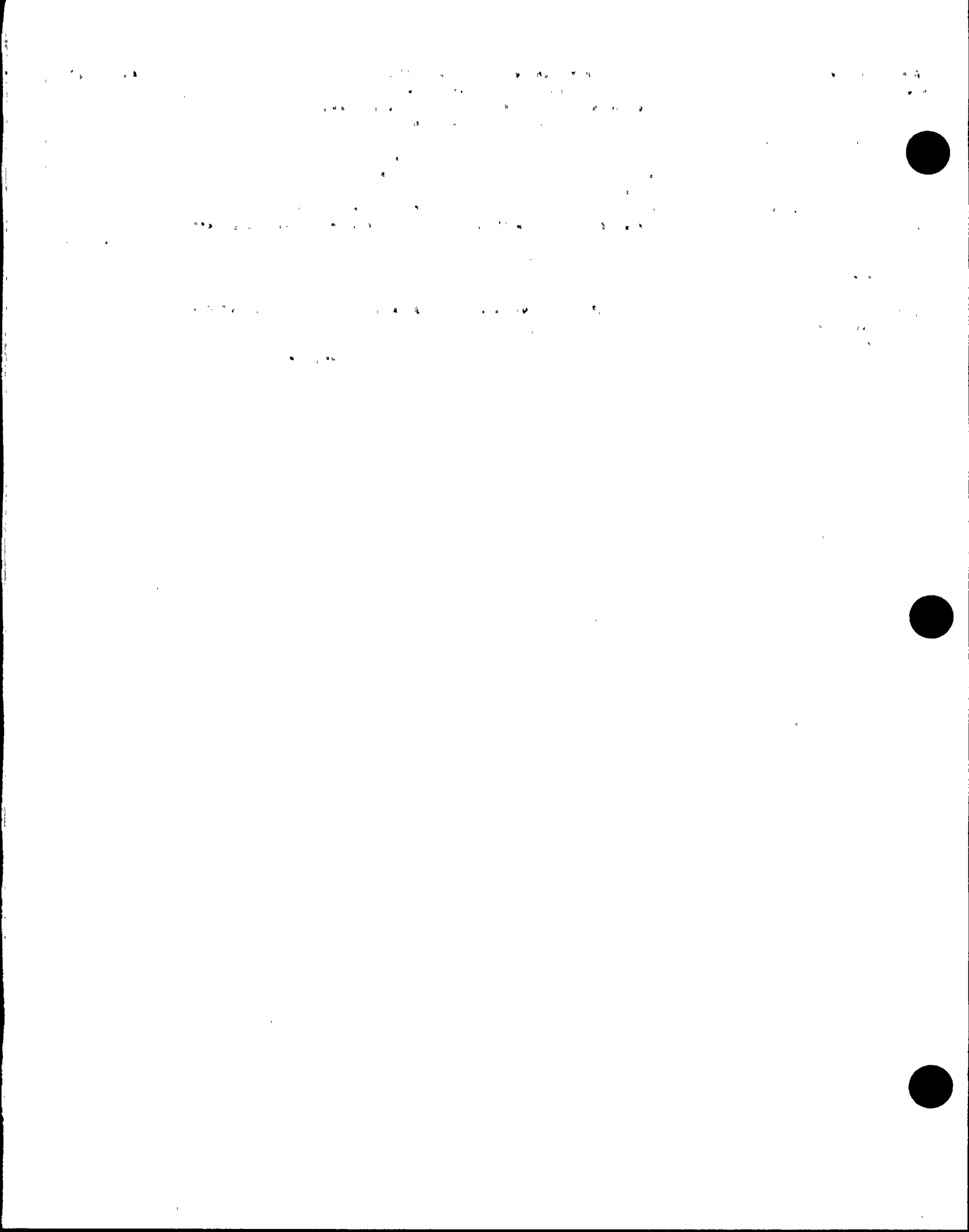
GENERATOR B SECONDARY SIDE

ZONE NUMBER: 061		ASME				N I O	
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
-----		ITEM NO	METHOD	-----	T C G H R	**CALIBRATION BLOCK**	

(REF. DWG. NO. 4-V10B)

206600	4-SGB-SS	---	VT	NDE 4.4-2	A X - - -	4/20/93 - VT COMPLETE
	SECONDARY SIDE EXAMINATION	---				
	CTMT					

N/A



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 28

GENERATOR C SECONDARY SIDE

ZONE NUMBER: 062		ASME				N I O	
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**	
<u>(REF. DWG. NO. 4-V10C)</u>							
207900	4-SGC-SS SECONDARY SIDE EXAMINATION CTMT	---	VT	NDE 4.4-3	A X - - -	4/20/93 - VT COMPLETE **N/A**	

Faint, illegible text at the top of the page, possibly a header or title area.

• • •



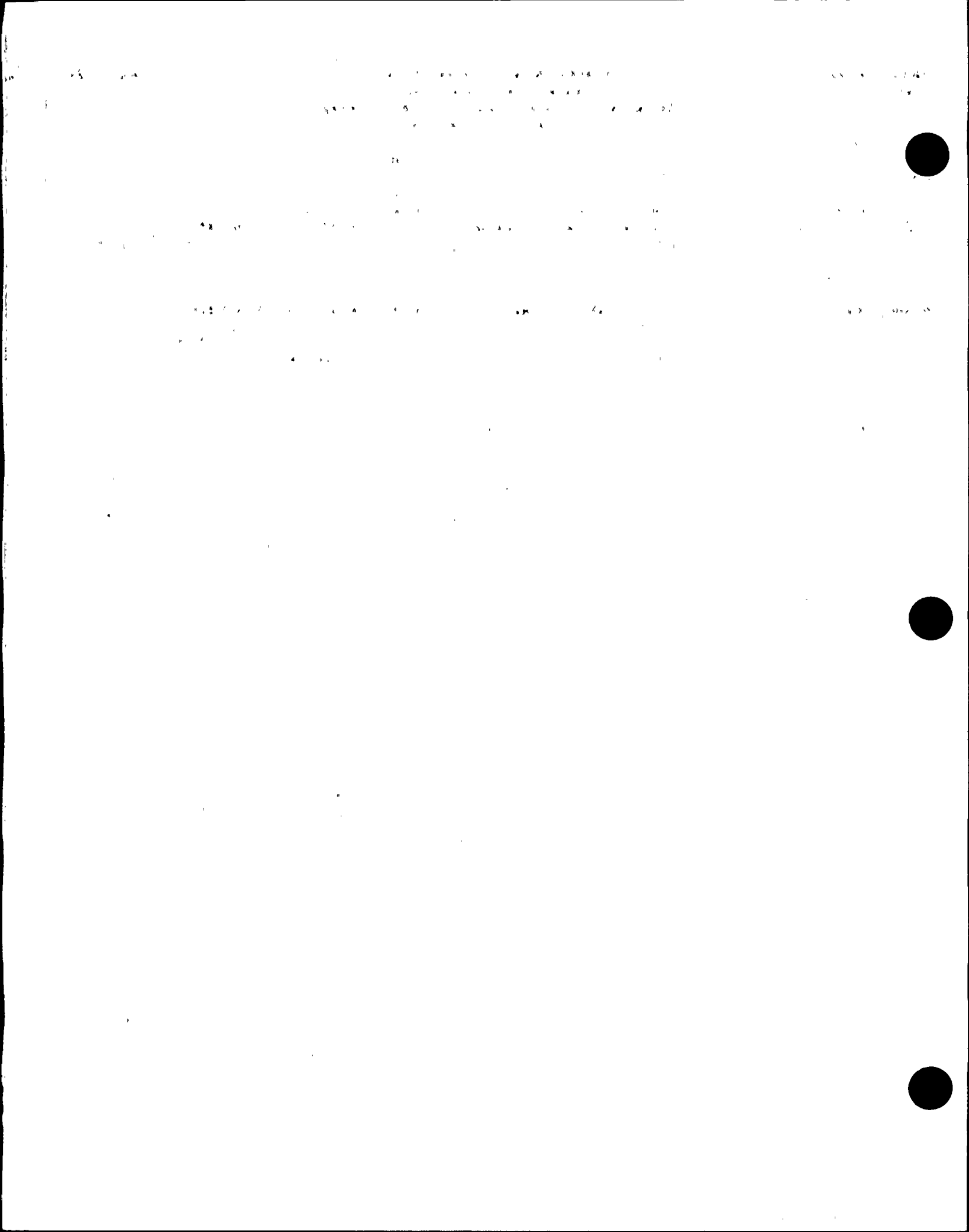
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 29

CLASS 2 PUMPS

ZONE NUMBER:		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI	CATGY	EXAM	S O N G T	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	
					T C G M R	**CALIBRATION BLOCK**
208390	RHR PUMP 4P210A	---	VT-1	4.1-1	C - - - X	10/20/92 - VT COMPLETE, WATER LEAKING FROM FLANGE, ACCEPTED AS-IS, WILL BE CORRECTED AT A FUTURE DATE WITH A PLANT WORK ORDER, EXAMS PERFORMED DURING THE 1992 UNIT 3 OUTAGE
		---	CNR	92-4-003		
			PWO	92047166		
208400	RHR PUMP 4P210B	---	VT-1	NDE 4.1-2	C - - - X	10/20/92 - VT COMPLETE, WATER LEAKING FROM FLANGE, BORIC ACID ACCUMULATION, ACCEPTED AS-IS, WILL BE CORRECTED AT A FUTURE DATE WITH A PLANT WORK ORDER, EXAMS PERFORMED DURING THE 1992 UNIT 3 OUTAGE
		---	CHR	92-4-004		
			PWO	92047260		



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 30

INDUAL HEAT REMOVAL TO RESID.HEAT REMOVAL PUMP A

ZONE NUMBER: 063		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-503-S SH. 1 OF 2 (REF. DWG. NO. 4-B01B)

209900	14"-RHR-2401-15 PIPE TO VALVE 4-752A 5'7"	C-F C5.11	PT	NDE 3.3-34	C X - - -	4/27/93 - PT COMPLETE **N/A**
210700	14"-RHR-2402-8 PIPE TO PUMP CASING (-) 2'9"	C-F C5.11	PT	NDE 3.3-34	C X - - -	4/27/93 - PT COMPLETE **N/A**

1948
1949
1950
1951
1952
1953
1954
1955
1956
1957
1958
1959
1960
1961
1962
1963
1964
1965
1966
1967
1968
1969
1970
1971
1972
1973
1974
1975
1976
1977
1978
1979
1980
1981
1982
1983
1984
1985
1986
1987
1988
1989
1990
1991
1992
1993
1994
1995
1996
1997
1998
1999
2000
2001
2002
2003
2004
2005
2006
2007
2008
2009
2010
2011
2012
2013
2014
2015
2016
2017
2018
2019
2020
2021
2022
2023
2024
2025

DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 31

INDIVIDUAL HEAT REMOVAL TO RESID. HEAT REMOVAL PUMP B

				N I O	
WIRE NUMBER: 064				S O N G T	
SUMMARY EXAMINATION AREA				T R S E H	
NUMBER	IDENTIFICATION	CATGY	EXAM	A E I O E	REMARKS
		ITEM NO	METHOD	PROCEDURE	T C G M R

SYSTEM NO. 50, 5614-P-503-S SH. 1 OF 2 (REF. DWG. NO. 4-B02)					
212900	14"-RHR-2403-12 PIPE TO PUMP CASING (-) 2'9"	C-F C5.11	PT	NDE 3.3-19	C X - - - 4/25/93 - PT COMPLETE

N/A

1950

1950

1950

1950

1950



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

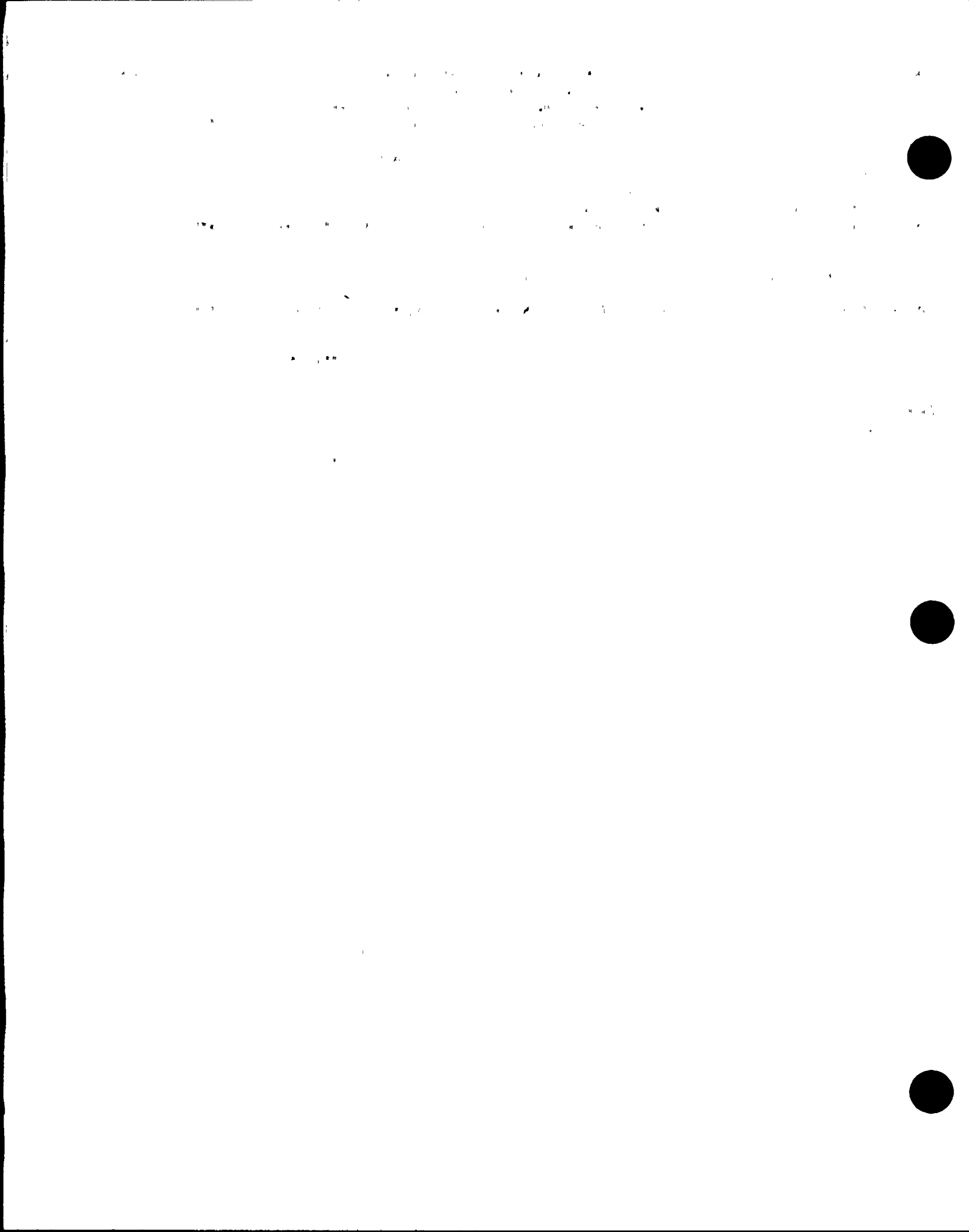
PAGE: 32

RESIDUAL HEAT REMOVAL FROM CONTAINMENT SUMP A

SUMP NUMBER: 066		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-503-S SH. 2 OF 2 (REF. DWG. NO. 4-B04)

216050	14"-RHR-2405-10LS LONG SEAM 0'4"	C-F CS.11	PT	NDE 3.3-33	C X - - -	4/27/93 - PT COMPLETE **N/A**
216100	14"-RHR-2405-11 PIPE TO TEE 0'4"	C-F CS.11	PT	NDE 3.3-33	C X - - -	4/27/93 - PT COMPLETE **N/A**



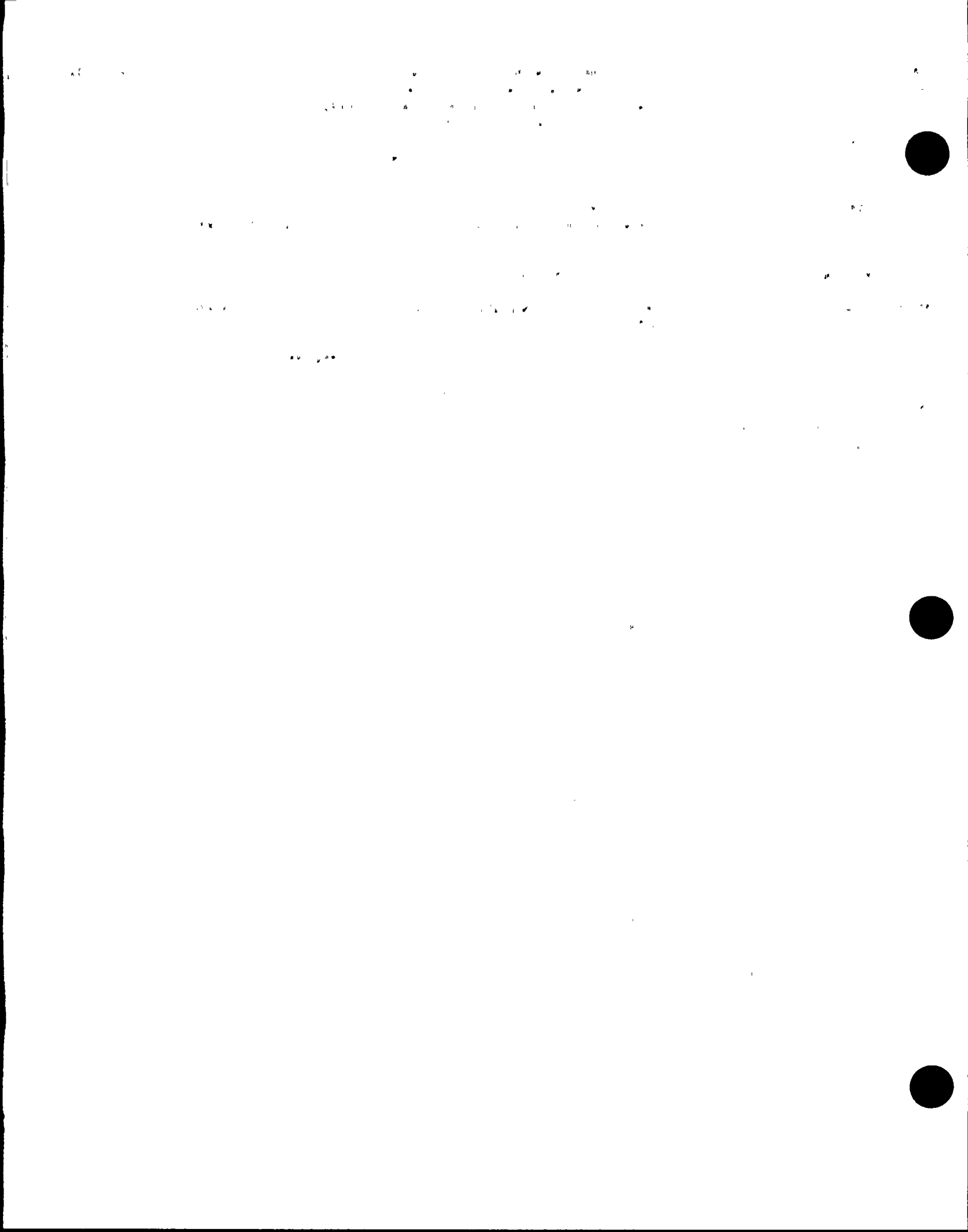
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 33

INDIVIDUAL HEAT REMOVAL FROM CONTAINMENT SUMP B

ZONE NUMBER: 067		ASME	N I O				
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T				
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**	
<u>SYSTEM NO. 50, 5614-P-503-S SH. 2 OF 2 (REF. DWG. NO. 4-B05)</u>							
216200	14"-RHR-2406-1 PIPE TO PIPE 7'5"	C-F C5.11	PT	NDE 3.3-32	C X - - -	4/29/93 - PT COMPLETE	**N/A**
216540	4-SR-629 BOX RESTRAINT 7'2"	F-B F2.10	VT-3	NDE 4.3-69	C X - - -	4/26/93 - VT COMPLETE	**N/A**
216560	4-SR-629 IA INTEGRAL ATTACHMENT 7'2"	C-C C3.20	PT	NDE 3.3-32	C X - - -	4/29/93 - PT COMPLETE	**N/A**
760	4-SR-623 IA INTEGRAL ATTACHMENT (-) 0'1"	C-C C3.20	PT	NDE 3.3-25	C X - - -	4/26/93 - PT COMPLETE	**N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 34

INDUAL HEAT REMOVAL INSIDE & OUTSIDE CONTAINMENT

ZONE NUMBER: 069		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**	
<u>SYSTEM NO. 50, 5614-P-509-S SH. 2 OF 4 (REF. DWG. NO. 4-B07B)</u>							
223020	12"-RHR-2402-30A PIPE TO PIPE CTMT, 21'0"	C-F C5.11	PT	NDE 3.3-10	C X - - -	4/23/93 - PT COMPLETE **N/A**	
223080	12"-RHR-2402-30B PIPE TO PIPE CTMT, 21'0"	C-F C5.11	PT	NDE 3.3-10	C X - - -	4/23/93 - PT COMPLETE **N/A**	
223400	12"-RHR-2402-34 TEE TO REDUCER CTMT, 21'0"	C-F C5.11	PT	NDE 3.3-10	C X - - -	4/23/93 - PT COMPLETE **N/A**	
500	12"-RHR-2402-35 REDUCER TO VALVE 4-744A CTMT, 21'0"	C-F C5.11	PT	NDE 3.3-10	C X - - -	4/23/93 - PT COMPLETE **N/A**	

THE UNIVERSITY OF CHICAGO
LIBRARY



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 35

INDUAL HEAT REMOVAL PUMP A DISCHARGE TO RHR HX A

ZONE NUMBER: 070		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		A E I O E	
					T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-505-S SH. 2 OF 5 (REF. DWG. NO. 4-B08)

226300	10"-RHR-2401-16	C-F	PT	NDE 3.3-15	C X - - -	4/25/93 - PT COMPLETE
	VALVE 4-757A TO PIPE	C5.11				

N/A

4 31 8 11 24
 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

194 200 210 220 230 240 250 260 270 280 290 300 310 320 330 340 350 360 370 380 390 400 410 420 430 440 450 460 470 480 490 500 510 520 530 540 550 560 570 580 590 600 610 620 630 640 650 660 670 680 690 700 710 720 730 740 750 760 770 780 790 800 810 820 830 840 850 860 870 880 890 900 910 920 930 940 950 960 970 980 990 1000



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 36

RESIDUAL HEAT REMOVAL PUMP B DISCHARGE TO RHR HX B

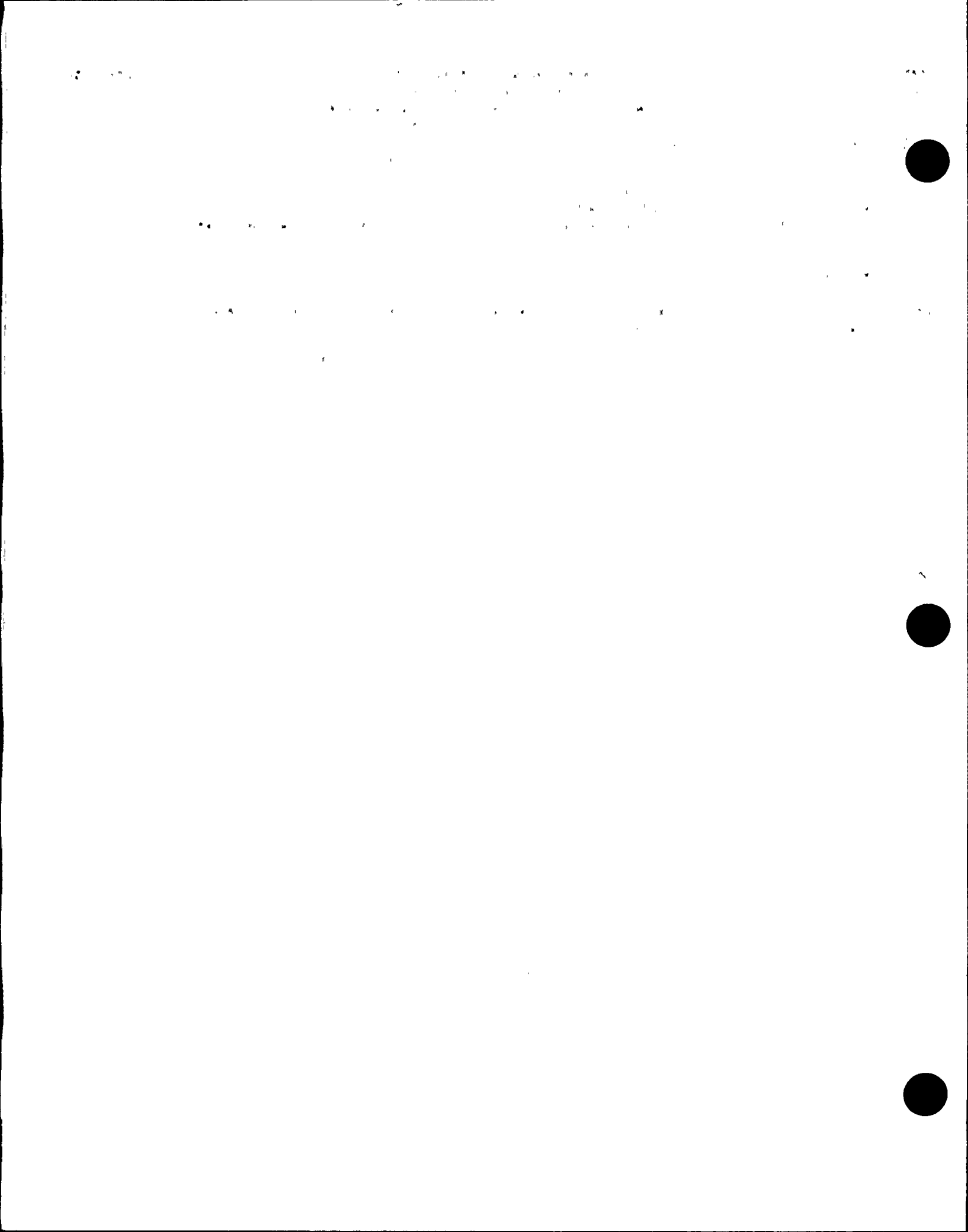
WELD NUMBER: 071		ASME	N I O		
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	REMARKS
		ITEM NO	METHOD		T C G M R

CALIBRATION BLOCK					

SYSTEM NO. 50, 5614-P-505-S SH. 1 OF 5 (REF. DWG. NO. 4-809)

227640	SR-640 SPRING HANGER 5'1/2"	F-C F3.50	VT-3,4 CNR CR	NDE 4.3-73 93-4-075 93-347	C - - - X	4/26/93 - VT COMPLETE, DRAWING DISCREPENCY, ACCEPTED AS-IS BY ENGINEERING EVALUATION **N/A**
229000	10"-RHR-2402-24 VALVE 4-757B TO NOZZLE	C-F C5.11	PT	NDE 3.3-17	C X - - -	4/25/93 - PT COMPLETE

N/A



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 37

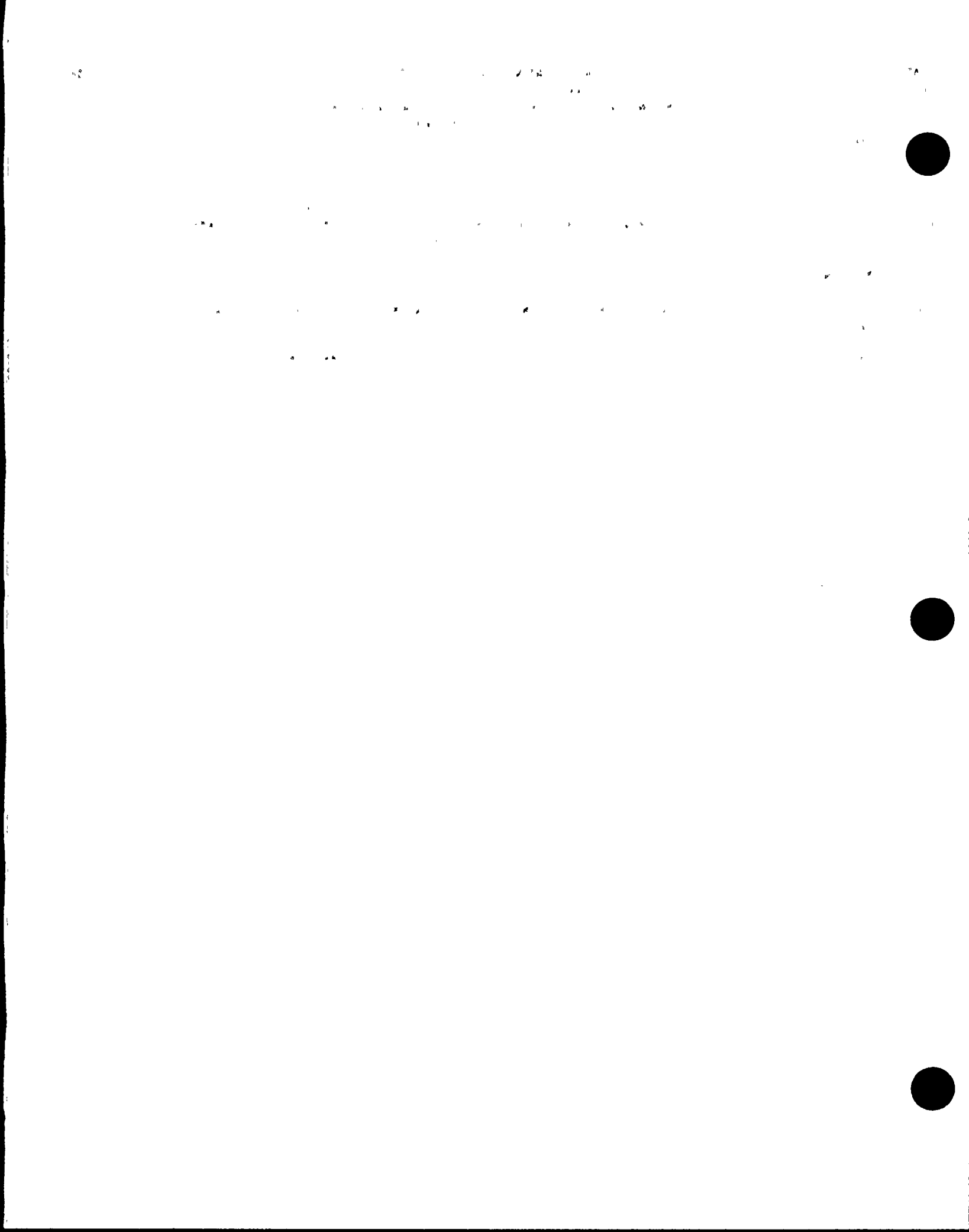
INDIVIDUAL HEAT REMOVAL HEAT EXCHANGER B DISCHARGE

WIRE NUMBER: 073		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		A E I O E	**CALIBRATION BLOCK**
-----		-----		-----	-----	

SYSTEM NO. 50, 5614-P-505-S SH. 4 OF 5 (REF. DWG. NO. 4-B11)

230500	10"-RHR-2404-1 NOZZLE TO ELBOW	C-F C5.11	PT	NDE 3.3-16	C X - - -	4/25/93 - PT COMPLETE
--------	-----------------------------------	--------------	----	------------	-----------	-----------------------

N/A



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 38

SAFETY INJECTION FROM REACTOR WATER STORAGE TANK

				N I O	
CORE NUMBER: 077				S O N G T	
SUMMARY EXAMINATION AREA				T R S E H	
NUMBER	IDENTIFICATION	CATGY	EXAM	A E I O E	REMARKS
		ITEM NO	METHOD	T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 62, 5614-P-502-S SH. 2 OF 4 (REF. DWG. NO. 4-B15)

231900	SR-621	F-C	VT-3	NDE 4.3-6	C X - - - 4/15/93 - VT COMPLETE
	PIPE SUPPORT	F3.10			
	15'7"				

N/A

THE UNIVERSITY OF CHICAGO
DEPARTMENT OF CHEMISTRY

REPORT OF THE
COMMISSIONERS OF THE
SCHOOL OF THE ARTS
AND SCIENCES
FOR THE YEAR
1953-54



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 39

INDUAL HEAT REMOVAL SYSTEM FROM ACCUMULATOR A

WIRE NUMBER: 078		ASME	N I O		
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	REMARKS
		ITEM NO	METHOD		T C G M R

CALIBRATION BLOCK					

SYSTEM NO. 50, 5614-P-509-S SH. 1 OF 4 (REF. DWG. NO. 4-B16)

232910	4-SIH-68 SPRING HANGER CTMT, 21'4"	F-C F3.50	VT-3,4 CNR CR	NDE 4.3-72 93-4-073 93-348	C - - - X	4/29/93 - VT COMPLETE, INADEQUATE THREAD ENGAGEMENT, ACCEPTED AS-IS BY ENGINEERING EVALUATION **N/A**
232915	4-SIH-68 IA INTEGRAL ATTACHMENT CTMT, 21'4"	C-C C3.20	PT	NDE 3.3-28	C X - - -	4/29/93 - PT COMPLETE **N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

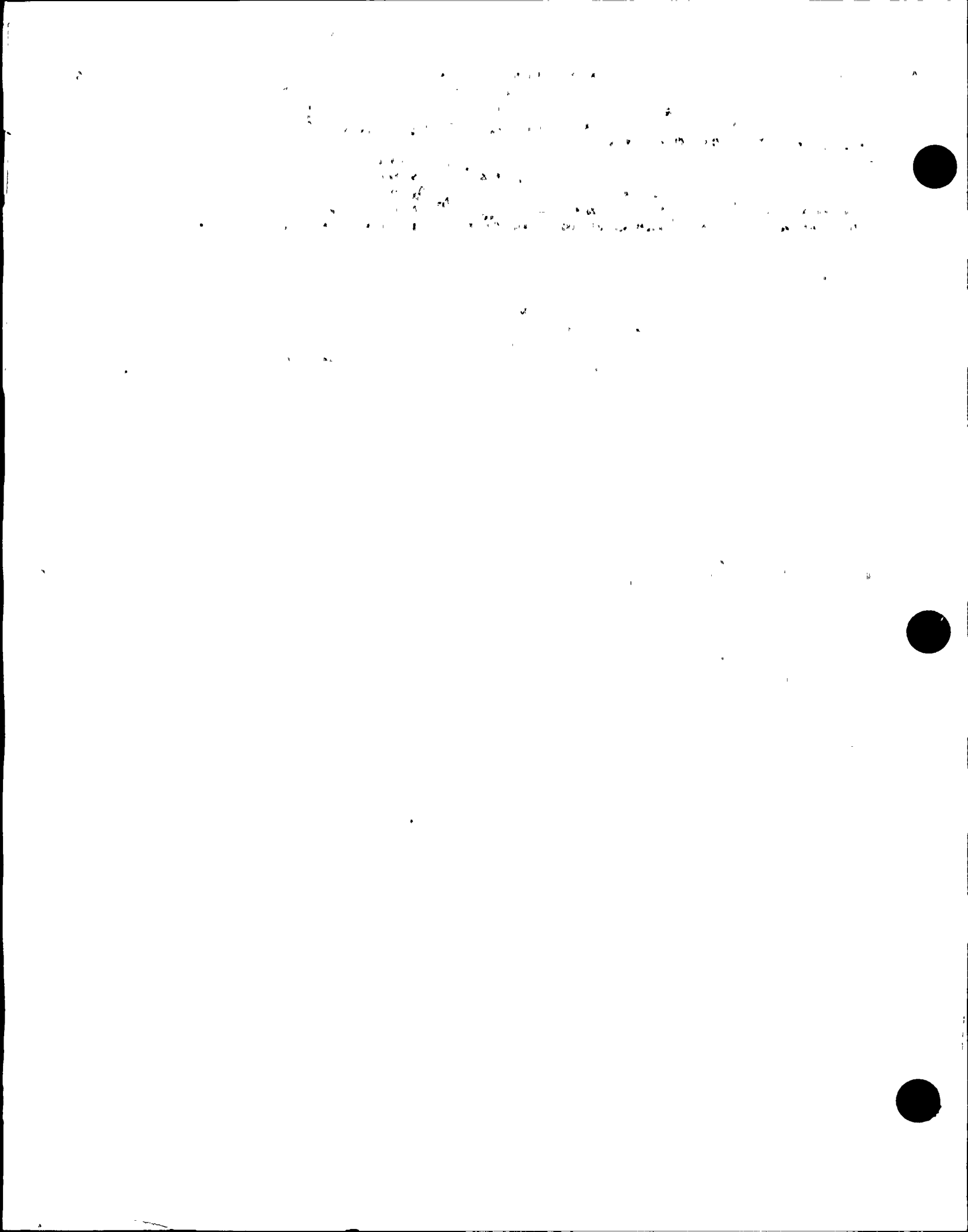
PAGE: 40

RESIDUAL HEAT REMOVAL SYSTEM FROM ACCUMULATOR B

S E R I A L NUMBER: 079		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R		**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-509-S SH. 3 OF 4 (REF. DWG. NO. 4-B17)

233000	10"-SI-2402-1A NOZZLE TO PIPE CTMT, 30'2"	C-F CS.21	PT UT 45 UT 60	NDE 3.3-9 NDE 5.4-4 NDE 5.4-4	C X - - - - - X - - - X -		4/23/93 - PT AND UT COMPLETE, ROOT GEOMETRY, NO EXAMINATION FROM THE NOZZLE SIDE DUE TO ITS CONFIGURATION **UT-27**
233100	SR-450B SPRING HANGER CTMT, 20'10"	F-C F3.50	VT-3,4 VT-3,4 CNR CR PWO	NDE 4.3-68 NDE 4.3-76 93-4-060 93-323 93012700	C - - - X X - - -		4/23/93 - VT COMPLETE, LOOSE LOCK NUT; 4/30/93 - VT RE-EXAMINATION COMPLETE, LOCK NUT WAS TIGHTENED **N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 41

DUAL HEAT REMOVAL SYSTEM FROM ACCUMULATOR C

SUMMARY EXAMINATION AREA				N I O		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T C G H R	REMARKS
ZONE NUMBER: 080		ASME			S O N G T	
		SEC. XI			T R S E H	
		CATGY	EXAM		A E I O E	
		ITEM NO	METHOD	PROCEDURE	T C G H R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-509-S SH. 4 OF 4 (REF. DWG. NO. 4-B18)

233280	10"-SI-2403-3	C-F	PT	NDE 3.3-20	C X - - -	4/22/93 - PT AND UT COMPLETE, ROOT AND
	PIPE TO ELBOW	C5.21	UT 45	NDE 5.4-1	- - X -	COUNTERBORE GEOMETRY
	CTMT, 18*9"		UT 60	NDE 5.4-1	- - X -	
						UT-27

The following is a list of the names of the members of the
 Board of Trustees of the University of Chicago for the year
 1954-1955. The names are listed in alphabetical order.
 The names of the members who have served for more than one
 year are indicated by an asterisk.



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 42

SAFETY INJECTION TO CONTAINMENT SPRAY PUMP A

WELD NUMBER: 083		ASME	N I O		
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	REMARKS
		ITEM NO	METHOD		T C G M R

CALIBRATION BLOCK					

SYSTEM NO. 62, 5614-P-502-S SH. 1 OF 4 (REF. DWG. NO. 4-B21)

234070	8"-SI-2401-6 ELBOW TO VALVE 4-844A	C-F C5.11	PT	NDE 3.3-26	C X - - -	4/29/93 - PT COMPLETE
--------	---------------------------------------	--------------	----	------------	-----------	-----------------------

N/A

234090	8"-SI-2401-8 REDUCING ELBOW TO FLANGE	C-F C5.11	PT	NDE 3.3-7	C X - - -	4/20/93 - PT COMPLETE
--------	--	--------------	----	-----------	-----------	-----------------------

N/A

Washington, D.C.

MEMORANDUM FOR THE ATTORNEY GENERAL

FROM: SAC, NEW YORK

RE: [Illegible]

[Illegible]

[Illegible]

[Illegible]



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 43

DUAL HEAT REMOVAL SYSTEM INSIDE CONTAINMENT

CORE NUMBER: 085		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI	CATGY	EXAM	S O N G T	T R S E H	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	A E I O E	T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-509-S SH. 2 OF 4 (REF. DWG. NO. 4-B23)

235600	8"-SI-2403-1 TEE TO PIPE CTMT, 21'6"	C-F C5.21	PT UT 45 UT 60	NDE 3.3-21 NDE 5.4-2 NDE 5.4-3	C X - - - - - X - - - X -	4/24/93 - PT AND UT COMPLETE, ROOT GEOMETRY	**UT-41**
236000	8"-SI-2403-16 ELBOW TO PIPE CTMT, 26'8"	C-F C5.21	PT UT 45 UT 60	NDE 3.3-21 NDE 5.4-2 NDE 5.4-3	C X - - - - - X - - - X -	4/24/93 - PT AND UT COMPLETE, ROOT GEOMETRY	**UT-41**
236060	8"-SI-2403-17 PIPE TO VALVE 4-876B CTMT, 26'8"	C-F C5.21	PT UT 45 UT 60	NDE 3.3-21 NDE 5.4-2 NDE 5.4-2	C X - - - - - X - - - X -	4/24/93 - PT AND UT COMPLETE, ROOT GEOMETRY	**UT-41**

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 44

SAFETY INJECTION SYSTEM OUTSIDE CONTAINMENT

SUMMARY EXAMINATION AREA		ASME			N I O		
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	T R S E H	REMARKS
		ITEM NO	METHOD	PROCEDURE	A E I O E	T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 62, 5614-P-502-S SH. 1 OF 4 (REF. DWG. NO. 4-825)

237100	8"-SI-2405-7 VALVE 4-844B TO PIPE	C-F C5.11	PT	NDE 3.3-5	C X - - -	4/20/93 - PT COMPLETE	**N/A**
237200	8"-SI-2405-8 PIPE TO REDUCER	C-F C5.11	PT	NDE 3.3-5	C X - - -	4/20/93 - PT COMPLETE	**N/A**
237300	8"-SI-2405-9 REDUCER TO FLANGE	C-F C5.11	PT	NDE 3.3-5	C X - - -	4/20/93 - PT COMPLETE	**N/A**

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 45

DOUAL HEAT REMOVAL SYSTEM INSIDE CONTAINMENT

CORE NUMBER: 089		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**
<u>SYSTEM NO. 50, 5614-P-509-S SH. 1 OF 4 (REF. DWG. NO. 4-B27)</u>						
238950	4-89-A1 ANCHOR CTMT, 26'0"	F-B F2.10	VT-3	NDE 4.3-71	C X - - -	4/26/93 - VT COMPLETE **N/A**
238960	4-89-A1 1A INTEGRAL ATTACHMENT CTMT, 26'0"	C-C C2.30	PT	NDE 3.3-22	C X - - -	4/24/93 - PT COMPLETE **N/A**
241350	SR-445 BOX RESTRAINT CTMT, 18'4"	F-B F2.10	VT-3	NDE 4.3-70	C X - - -	4/26/93 - VT COMPLETE **N/A**

1940

1940

1941

1941

1942

1942

1943

1943

1944

1944



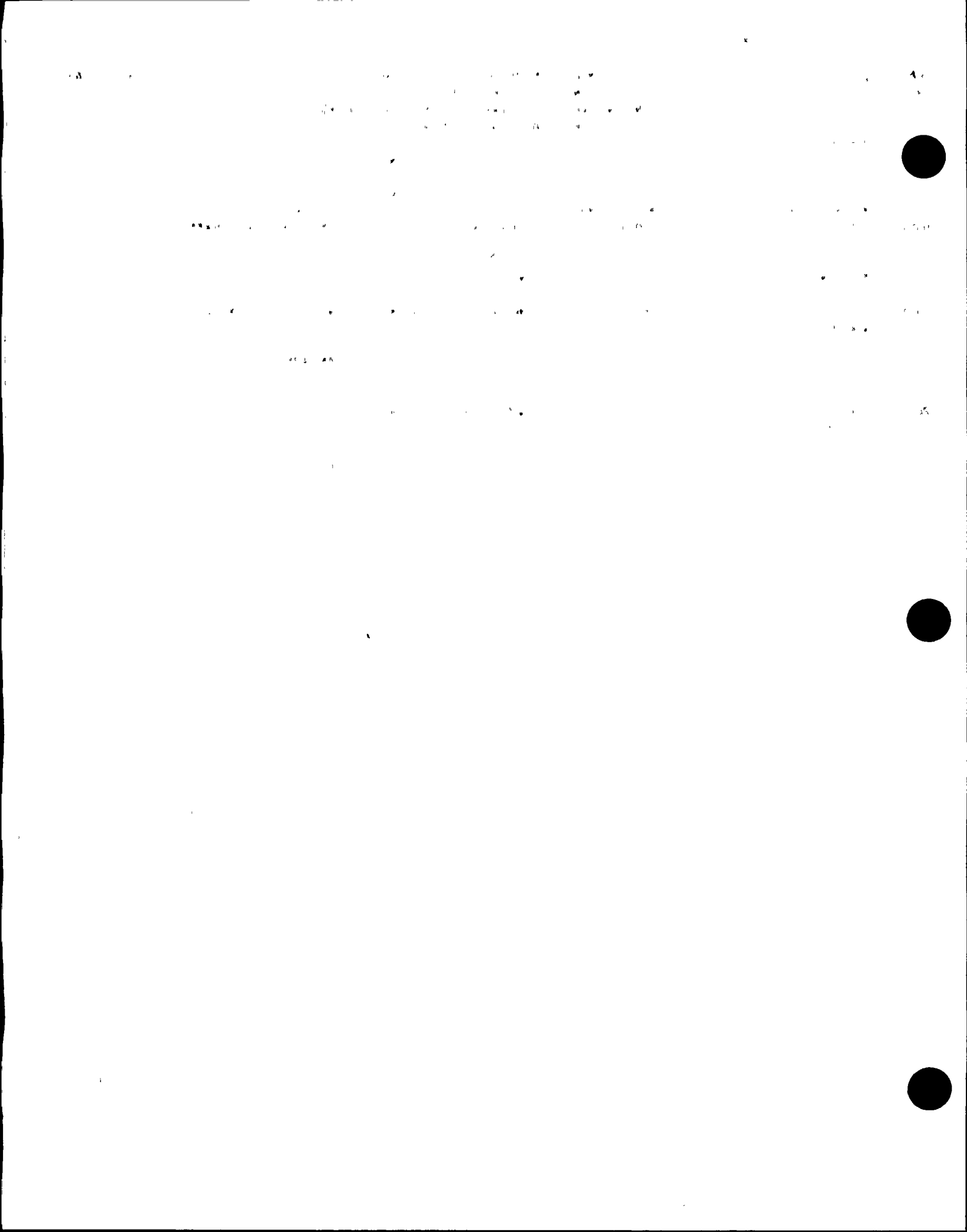
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 46

DUAL HEAT REMOVAL SYSTEM OUTSIDE CONTAINMENT

CORE NUMBER: 090		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI	EXAM	PROCEDURE	S O N G T	REMARKS	
NUMBER	IDENTIFICATION	CATGY	ITEM NO	METHOD	A E I O E	**CALIBRATION BLOCK**	
					T C G H R		
<u>SYSTEM NO. 50, 5614-P-504-S SH. 1 OF 2 (REF. DWG. NO. 4-B28)</u>							
245500	8"-SI-2408-14 PIPE TO ELBOW 19'0"	C-F	PT	NDE 3.3-18	C X - - -	4/25/93 - PT COMPLETE	
		C5.11				**N/A**	
245600	8"-SI-2408-15 ELBOW TO VALVE 4-10-872 20'0"	C-F	PT	NDE 3.3-18	C X - - -	4/25/93 - PT COMPLETE	
		C5.11				**N/A**	
245700	8"-SI-2408-16 VALVE 4-10-872 TO ELBOW 20'0"	C-F	PT	NDE 3.3-18	C X - - -	4/25/93 - PT COMPLETE, 4/29/93 - UT	
		C5.21	UT 45	NDE 5.4-6	- - X -	COMPLETE, COUNTERBORE AND ROOT GEOMETRY	
			UT 60	NDE 5.4-6	- - X -	**UT-41**	
900	8"-SI-2408-17 ELBOW TO ELBOW 25'0"	C-F	PT	NDE 3.3-18	C X - - -	4/25/93 - PT COMPLETE; 4/29/93 - UT	
		C5.21	UT 45	NDE 5.4-6	- - X -	COMPLETE, ROOT AND COUNTERBORE GEOMETRY	
			UT 60	NDE 5.4-6	- - X -	**UT-41**	
246100	8"-SI-2408-18 ELBOW TO PENETRATION 11 26'0"	C-F	PT	NDE 3.3-18	C X - - -	4/25/93 - PT COMPLETE; 4/29/93 - UT	
		C5.21	UT 45	NDE 5.4-6	- - X -	COMPLETE, ROOT GEOMETRY	
			UT 60	NDE 5.4-6	X - - -	**UT-41**	



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 47

SAFETY INJECTION PUMP D SUCTION

ZONE NUMBER: 093		ASME				N I O		
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G M R		**CALIBRATION BLOCK**	

SYSTEM NO. 62, 5614-P-502-S SH. 4 OF 4 (REF. DWG. NO. 4-B31)

249400	6"-SI-2402-3 ELBOW TO PIPE	C-F C5.11	PT	NDE 3.3-4	C X - - -	4/16/93 - PT COMPLETE
--------	-------------------------------	--------------	----	-----------	-----------	-----------------------

***N/A**

249440	6"-SI-2402-3LD 2.5T OF LONG SEAM DOWNSTREAM OF WELD 3	C-F C5.12	PT	NDE 3.3-4	C X - - -	4/16/93 - PT COMPLETE
--------	---	--------------	----	-----------	-----------	-----------------------

***N/A**

1944

1945

1946



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 48

RESIDUAL HEAT REMOVAL SYSTEM TO REFUELING CANAL

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	
		ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	
					T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 50, 5614-P-575-S SH. 1 OF 1 (REF. DWG. NO. 4-B32)

251300	6"-SI-2403-15 PIPE TO ELBOW CTMT, 15'11"	C-F C5.11	PT	NDE 3.3-13	C X - - -	4/24/93 - PT COMPLETE **N/A**
251400	6"-SI-2403-16 ELBOW TO PIPE CTMT, 16'8"	C-F C5.11	PT	NDE 3.3-13	C X - - -	4/24/93 - PT COMPLETE **N/A**

43

1942
1943
1944
1945
1946
1947
1948
1949
1950
1951
1952
1953
1954
1955
1956
1957
1958
1959
1960
1961
1962
1963
1964
1965
1966
1967
1968
1969
1970
1971
1972
1973
1974
1975
1976
1977
1978
1979
1980
1981
1982
1983
1984
1985
1986
1987
1988
1989
1990
1991
1992
1993
1994
1995
1996
1997
1998
1999
2000
2001
2002
2003
2004
2005
2006
2007
2008
2009
2010
2011
2012
2013
2014
2015
2016
2017
2018
2019
2020
2021
2022
2023
2024
2025

1942

1943



DEPARTMENT OF CHEMISTRY

RESEARCH REPORT NO. 100

BY

DR. J. H. GOLDSTEIN

1950



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 50

ON INJECTION TANK DISCHARGE

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	
		ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	
					T C G M R	**CALIBRATION BLOCK**

SYSTEM 62, 5614-P-783-S SH. 1 OF 3 (REF. DWG. NO. 4-835)

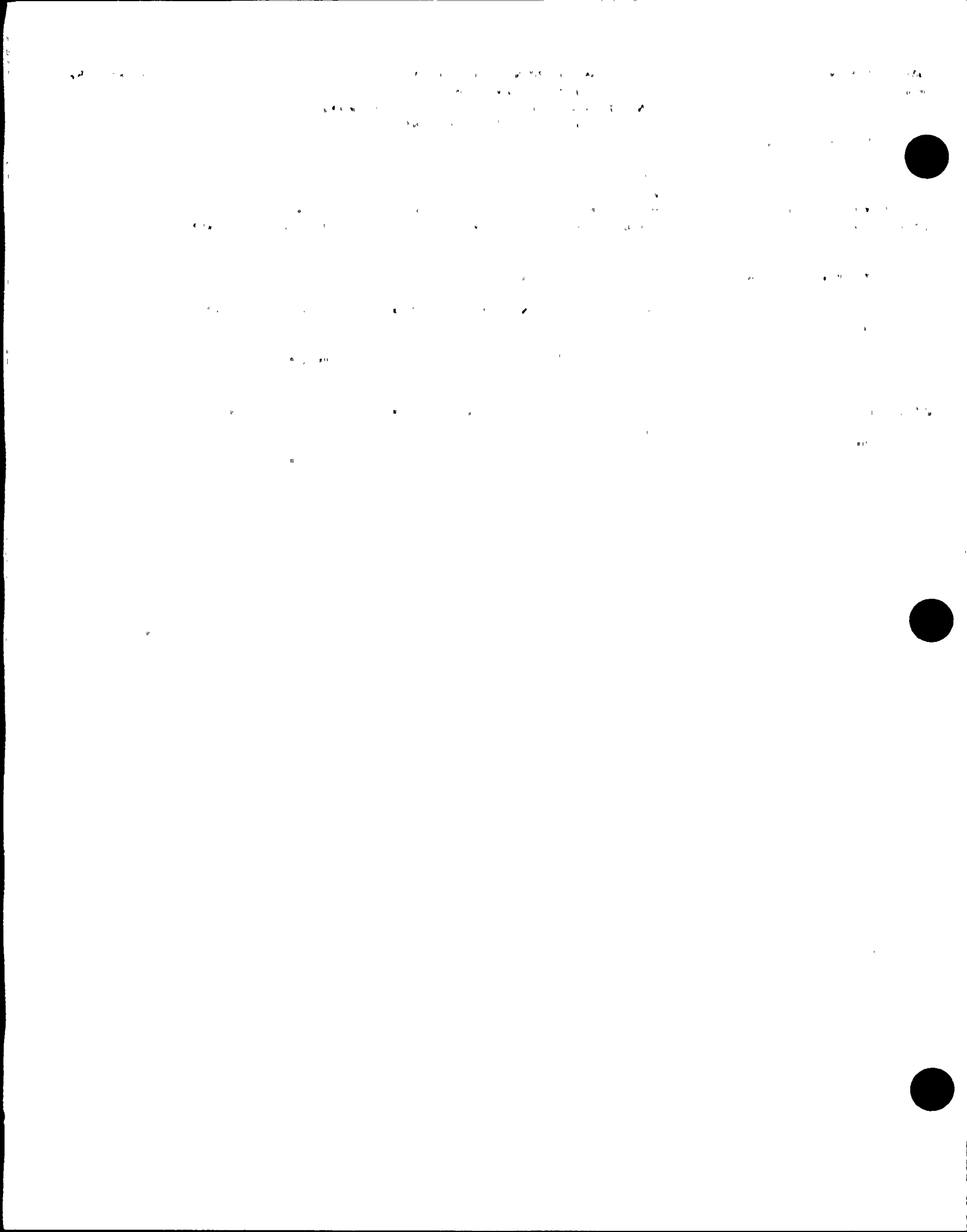
257800	6"-CS-2404-1 NOZZLE TO ELBOW	C-F CS.11	PT	NDE 3.3-41	C X - - -	5/4/93 - PT COMPLETE
--------	---------------------------------	--------------	----	------------	-----------	----------------------

H/A

THE UNIVERSITY OF CHICAGO
LIBRARY

1944
1945
1946
1947
1948
1949
1950
1951
1952
1953
1954
1955
1956
1957
1958
1959
1960
1961
1962
1963
1964
1965
1966
1967
1968
1969
1970
1971
1972
1973
1974
1975
1976
1977
1978
1979
1980
1981
1982
1983
1984
1985
1986
1987
1988
1989
1990
1991
1992
1993
1994
1995
1996
1997
1998
1999
2000





DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 52

IN STEAM SYSTEM LOOP B INSIDE CONTAINMENT

CORE NUMBER: 100		ASME				N I O	
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R		**CALIBRATION BLOCK**

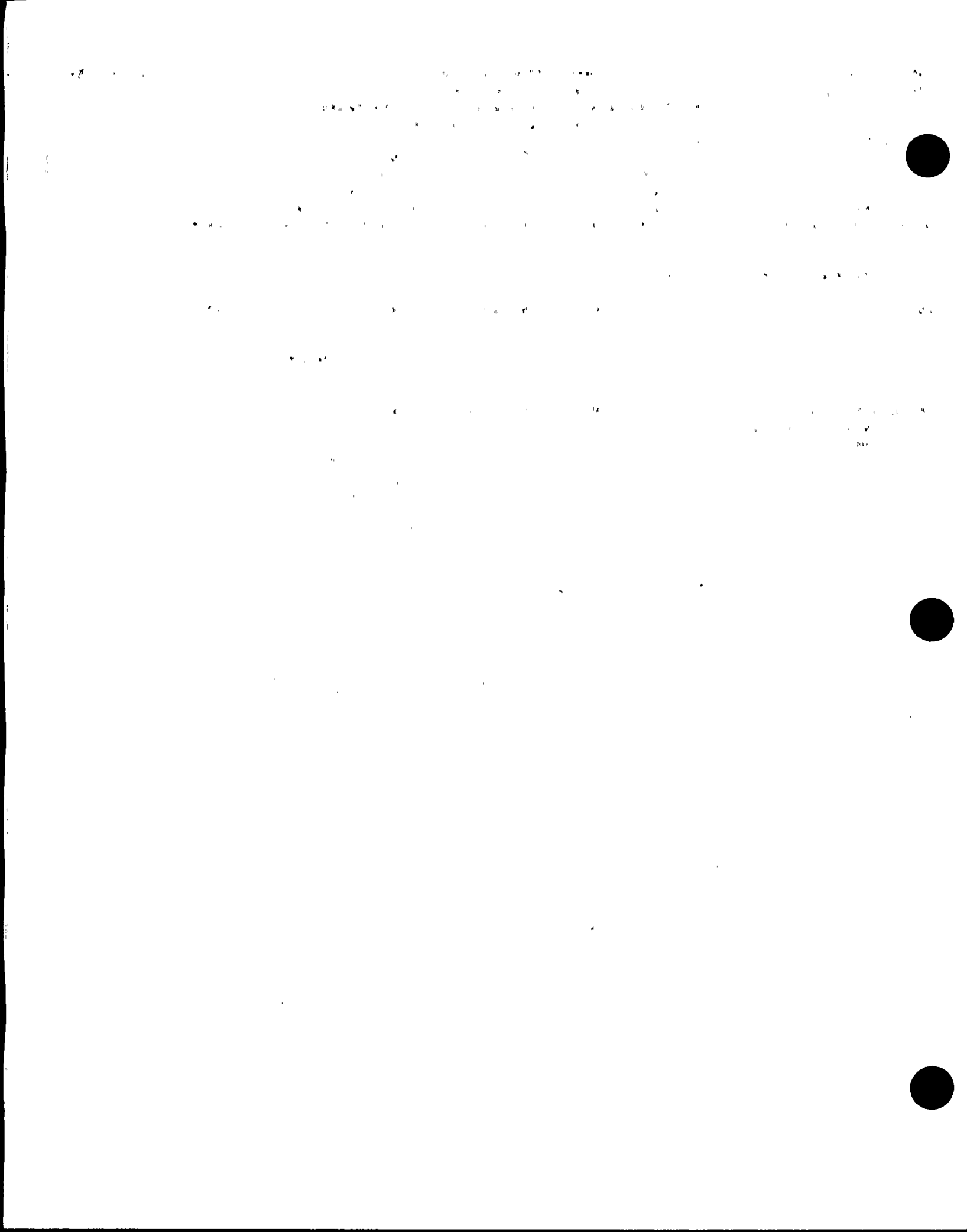
SYSTEM NO. 72, 5614-P-560-S SH. 1 OF 1 (REF. DWG. NO. 4-B38)

260600	4-100-A1 ANCHOR CTMT, 54'10"	F-B F2.10	VT-3	NDE 4.3-86	C X - - -	5/6/93 - VT COMPLETE
--------	------------------------------------	--------------	------	------------	-----------	----------------------

N/A

260650	4-100-A1 IA INTEGRAL ATTACHMENT CTMT, 54'10"	C-C C3.20	MT	NDE 2.2-14	C X - - -	5/5/93 - MT COMPLETE
--------	--	--------------	----	------------	-----------	----------------------

N/A



TEAM GENERATOR A BLOWDOWN INSIDE CONTAINMENT

WELD NUMBER	EXAMINATION AREA	ASME SEC. XI	CATGY	EXAM	PROCEDURE	N I O				REMARKS	
						S	O	H	G		T
NUMBER	IDENTIFICATION	ITEM NO	METHOD			T	C	G	H	R	**CALIBRATION BLOCK**

SYSTEM NO. 71, 5614-P-790-S SH. 2 OF 3 (REF. DWG. NO. 4-B49A)

268760	78102B-H-420-12 IA INTEGRAL ATTACHMENTS CTMT, 32'6"	C-C C3.20	MT	NDE 2.2-9		C	X	-	-	-	5/3/93 - MT COMPLETE **N/A**
269860	78102B-H-420-09 IA INTEGRAL ATTACHMENTS CTMT, 25'8"	C-C C3.20	MT	NDE 2.2-9		C	X	-	-	-	5/3/93 - MT COMPLETE **N/A**

SYSTEM NO. 71, 5614-P-790-S SH. 1 OF 3 (REF. DWG. NO. 4-B49B)

270200	6"-BDA-2401-17 PIPE TO PIPE CTMT, 20'6"	C-F C5.21	MT UT 45 UT 60	NDE 2.2-7 NDE 5.2-1 NDE 5.2-1		C	X	-	-	-	5/3/93 - MT COMPLETE, 5/4/93 - UT COMPLETE, ROOT GEOMETRY **UT-22**
270220	78102B-H-420-08 BOX RESTRAINT CTMT, 21'0"	F-B F2.10	VT-3	NDE 4.3-82		C	X	-	-	-	5/3/93 - VT COMPLETE **N/A**
270240	78102B-H-420-08 IA INTEGRAL ATTACHMENTS CTMT, 21'0"	C-C C3.20	MT	NDE 2.2-8		C	X	-	-	-	5/3/93 - MT COMPLETE **N/A**
270440	78102B-H-420-03 BOX RESTRAINT CTMT, 26'0"	F-B F2.10	VT-3 CNR CR	NDE 4.3-67 93-4-050 93-300		C	-	-	-	X	4/24/93 - VT COMPLETE, SUPPORT DOES NOT MATCH DRAWING, ACCEPTED AS-IS BY ENGINEERING EVALUATION **N/A**
270460	78102B-H-420-03 IA INTEGRAL ATTACHMENT CTMT, 26'0"	C-C C3.20	MT	NDE 2.2-3		C	X	-	-	-	4/22/93 - MT COMPLETE **N/A**

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO

THE UNIVERSITY OF CHICAGO



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 54

TEAM GENERATOR A BLOWDOWN INSIDE CONTAINMENT

WELD NUMBER	ASME SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS		
					S	O	T			
SUMMARY	EXAMINATION AREA	ITEM NO	METHOD	PROCEDURE	A	E	I	O	E	
NUMBER	IDENTIFICATION				T	C	G	M	R	

<u>SYSTEM NO. 71, 5614-P-790-S SH. 1 OF 3 (REF. DWG. NO. 4-B49B)</u>										
270540	78102B-H-420-02 BOX RESTRAINT CTMT, 26'0"	F-B F2.10	VT-3	NDE 4.3-81	C	X	-	-	-	5/3/93 - VT COMPLETE **N/A**
270560	78102B-H-420-02 1A INTEGRAL ATTACHMENTS CTMT, 26'0"	C-C C3.20	PT	NDE 3.3-39	C	X	-	-	-	5/4/93 - PT COMPLETE, ACCEPTABLE ROUNDED AND LINEAR INDICATIONS **N/A**
270760	78102B-H-420-01 1A INTEGRAL ATTACHMENTS CTMT, 26'0"	C-C C3.20	PT	NDE 3.3-42	C	X	-	-	-	5/3/93 - PT COMPLETE **N/A**

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65
66
67
68
69
70
71
72
73
74
75
76
77
78
79
80
81
82
83
84
85
86
87
88
89
90
91
92
93
94
95
96
97
98
99
100



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 55

TEAM GENERATOR B BLOWDOWN INSIDE CONTAINMENT

CORE NUMBER: 106	ASME	SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS	
						S	O	T		
SUMMARY EXAMINATION AREA						A	E	I	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD			T	C	G	H	R

SYSTEM NO. 71, 5614-P-791-S SH. 1 OF 1 (REF. DWG. NO. 4-B50A)

272960	78102B-H-421-06 IA INTEGRAL ATTACHMENTS CTHT, 33'11"	C-C C3.20	HT	NDE 2.2-10	C X - - -	5/3/93 - HT COMPLETE				**N/A**
--------	--	--------------	----	------------	-----------	----------------------	--	--	--	---------

SYSTEM NO. 71, 5614-P-791-S SH. 1 OF 1 (REF. DWG. NO. 4-B50B)

273650	78102B-H-421-02 BOX RESTRAINT CTHT, 25'0"	F-B F2.10	VT-3	NDE 4.3-84	C X - - -	5/3/93 - VT COMPLETE				**N/A**
--------	---	--------------	------	------------	-----------	----------------------	--	--	--	---------

273660	78102B-H-421-02 IA INTEGRAL ATTACHMENTS CTHT, 25'0"	C-C C3.20	PT PT CNR CR	NDE 3.3-40 NDE 3.3-44 93-4-090 93-415	C - - - X X - - -	5/4/93 - PT COMPLETE, ALIGNED ROUNDED INDICATIONS, INDICATIONS REMOVED, SURFACE ANOMOLY				**N/A**
--------	---	--------------	-----------------------	--	----------------------	---	--	--	--	---------

273850	78102B-H-421-01 BOX RESTRAINT CTHT, 25'0"	F-B F2.10	VT-3	NDE 4.3-83	C X - - -	5/3/93 - VT COMPLETE				**N/A**
--------	---	--------------	------	------------	-----------	----------------------	--	--	--	---------

273860	78102B-H-421-01 IA INTEGRAL ATTACHMENTS CTHT, 25'0"	C-C C3.20	PT	NDE 3.3-43	C X - - -	5/4/93 - PT COMPLETE				**N/A**
--------	---	--------------	----	------------	-----------	----------------------	--	--	--	---------



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

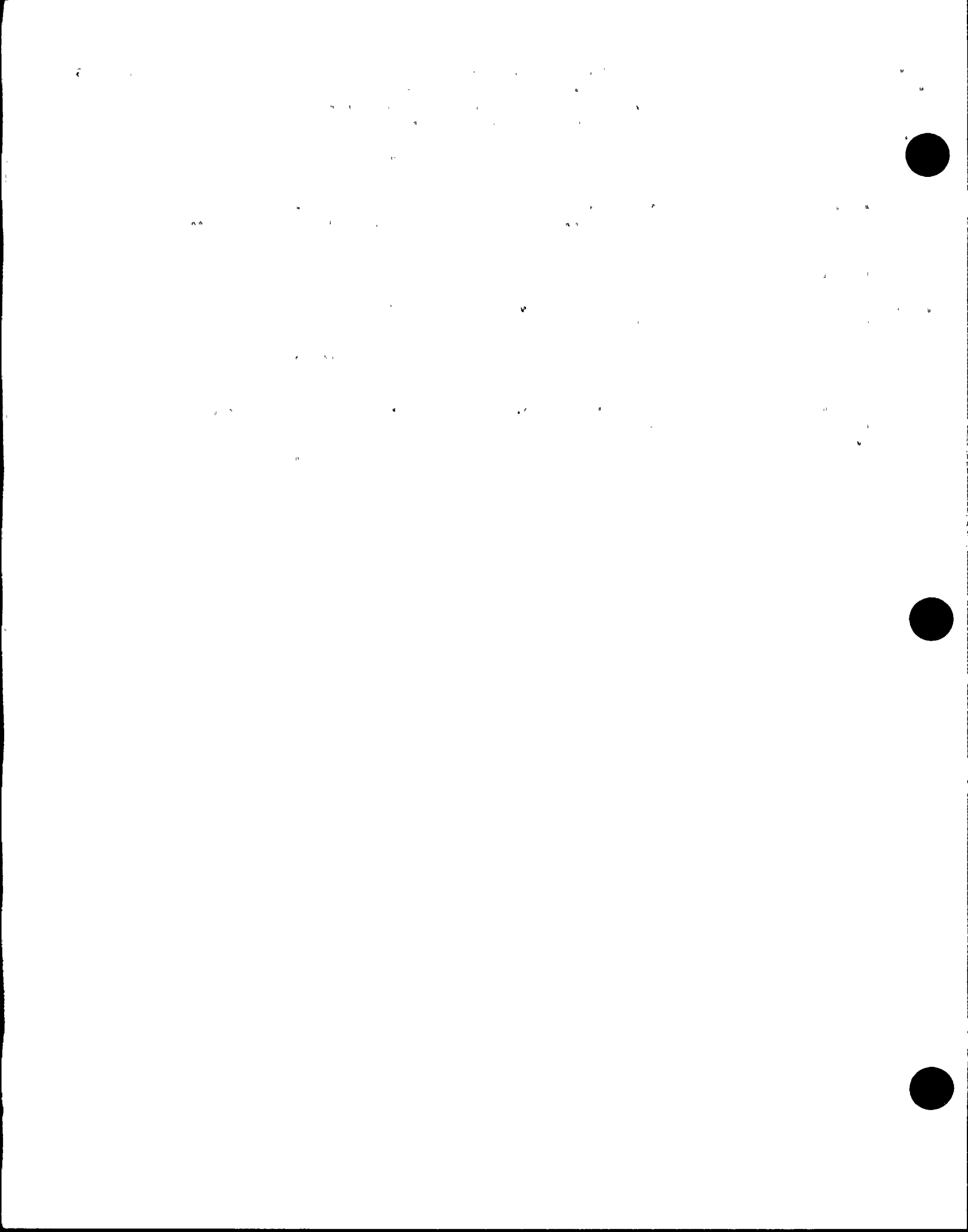
PAGE: 56

TEAM GENERATOR C BLOWDOWN INSIDE CONTAINMENT

CORE NUMBER: 107	ASME SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS	
					S O N G T	T R S E H	A E I O E		
SUMMARY EXAMINATION AREA	ITEM NO	METHOD			T	C	G	M	R
NUMBER IDENTIFICATION					-	-	-	-	-

SYSTEM NO. 71, 5614-P-785-S SH. 1 OF 3 (REF. DWG. NO. 4-B51B)

276450	78102B-H-422-03 BOX RESTRAINT CTMT, 25'0"	F-B F2.10	VT-3	NDE 4.3-74	C	X	-	-	-	4/28/93 - VT COMPLETE **N/A**
276460	78102B-H-422-03 1A INTEGRAL ATTACHMENT CTMT, 25'0"	C-C C3.20	MT	NDE 2.2-5	C	X	-	-	-	4/28/93 - MT COMPLETE **N/A**
276540	78102B-H-422-02 PIPE SUPPORT CTMT, 25'0"	F-B F2.10	VT-3	NDE 4.3-75	C	X	-	-	-	4/28/93 - VT COMPLETE **N/A**
560	78102B-H-422-02 1A INTEGRAL ATTACHMENT CTMT, 25'0"	C-C C3.20	MT	NDE 2.2-4	C	X	-	-	-	4/28/93 - MT COMPLETE **N/A**



IN FEEDWATER SYSTEM LOOP A

SUMMARY EXAMINATION AREA NUMBER IDENTIFICATION	ASME SEC. XI CATGY	EXAM METHOD	PROCEDURE	N I O			REMARKS	
				S O N G T	T R S E H	A E I O E		
				T	C	G	M	R

SYSTEM NO. 74, 5614-P-557-S SH. 1 OF 1 (REF. DWG. NO. 4-B55B)								
282245 4-FWH-19A IA INTEGRAL ATTACHMENTS CTMT, 51'10"	C-C C3.20	MT	NDE 2.2-16	C	X	-	-	5/8/93 - MT COMPLETE
								N/A
282950 14"-FWA-2401-28 PIPE TO REDUCER CTMT, 68'5"	C-F C5.21	MT	NDE 2.2-19	C	X	-	-	5/15/93 - MT AND UT COMPLETE BEFORE HEAT
		MT	NDE 2.2-23	X	-	-	-	TREATMENT, 5-17-93 - MT AND UT COMPLETE
		UT 0	NDE 5.2-6	X	-	-	-	AFTER HEAT TREATMENT, ROOT AND
		UT 45	NDE 5.2-6	-	-	X	-	COUNTERBORE GEOMETRY, BASELINE
		UT 60	NDE 5.2-6	-	-	X	-	EXAMINATION
		UT 70	NDE 5.2-6	-	-	X	-	**UT-20**
		UT 0	NDE 5.2-10	X	-	-	-	
		UT 45	NDE 5.2-10	-	-	X	-	
		UT 60	NDE 5.2-10	-	-	X	-	
283050 18"-FWA-2401-29 REDUCER TO NOZZLE CTMT, 68'5"	C-F C5.21	MT	NDE 2.2-20	C	X	-	-	5/15/93 - MT AND UT COMPLETE BEFORE HEAT
		MT	NDE 2.2-23	X	-	-	-	TREATMENT, 5/17/93 - MT AND UT COMPLETE
		UT 0	NDE 5.2-5	X	-	-	-	AFTER HEAT TREATMENT, ROOT GEOMETRY,
		UT 45	NDE 5.2-5	-	-	X	-	BASELINE EXAMINATION
		UT 60	NDE 5.2-5	-	-	X	-	**UT-29**
		UT 0	NDE 5.2-9	X	-	-	-	
		UT 45	NDE 5.2-9	-	-	X	-	
		UT 60	NDE 5.2-9	-	-	X	-	
284460 AUGMENTED EXAM STEAM GENERATOR FEEDWATER NOZZLE PIPING CTMT, 68'5"	IE BUL 79-13	UT	NDE 5.16-1	C	-	-	X	5/1/93 - CRACKLIKE INDICATIONS FOUND IN
		VT-1	NDE 4.1-14	X	-	-	-	THE NOZZLE TO REDUCER WELD, VISUAL
		CNR	93-4-069					EXAMINATION PERFORMED ON INSIDE SURFACE
		CR	93-370					OF NOZZLE AFTER REDUCER REMOVAL, REDUCER
		PWO	93013356					WAS REPLACED AND A BASELINE EXAMINATION
		UT	NDE 5.16-4	-	-	X	-	PERFORMED
								UT-20, UT-29

The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that every entry should be supported by a valid receipt or invoice. This ensures transparency and allows for easy verification of the data.

In the second section, the author outlines the various methods used to collect and analyze the data. This includes both manual and automated processes. The goal is to ensure that the information is both reliable and up-to-date.

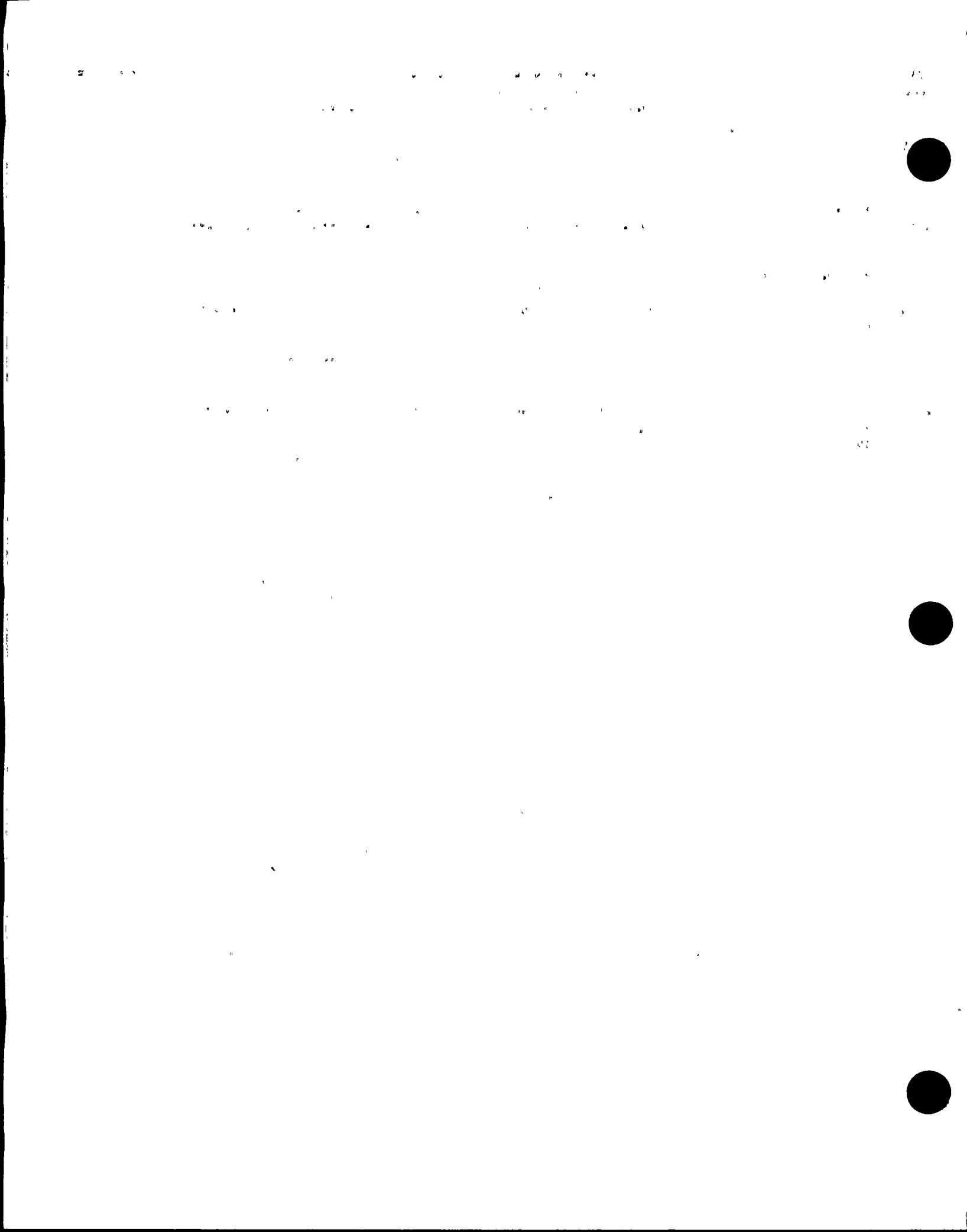
The third part of the document provides a detailed breakdown of the results. It shows that there has been a significant increase in sales over the period covered. This is attributed to several factors, including improved marketing strategies and better customer service.

Finally, the document concludes with a series of recommendations for future actions. It suggests that the company should continue to invest in research and development to stay ahead of the competition. Additionally, it recommends regular audits to ensure ongoing compliance with all relevant regulations.



FEEDWATER SYSTEM LOOP B

SUMMARY EXAMINATION AREA		ASME			H I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	REMARKS
		ITEM NO	METHOD	PROCEDURE	T R S E H	
					A E I O E	**CALIBRATION BLOCK**
					T C G H R	
<u>SYSTEM NO. 74, 5614-P-558-S SH. 1 OF 1 (REF. DWG. NO. 4-B56)</u>						
285960	80116-R-005-01 IA INTEGRAL ATTACHMENTS CTMT, 60'3"	C-C C3.20	MT	NDE 2.2-12	C X - - -	5/5/93 - MT COMPLETE **N/A**
286550	14"-FWB-2402-20 PIPE TO PIPE CTMT, 68'6"	C-F C5.21	MT UT 0 UT 45 UT 60 UT 70 UT 45 UT 60 UT 70 UT 0	NDE 2.2-21 NDE 2.2-24 NDE 5.2-8 NDE 5.2-8 NDE 5.2-8 NDE 5.2-8 NDE 5.2-11 NDE 5.2-11 NDE 5.2-11 NDE 5.2-12	C X - - - X - - - X - - - - - X - - - X - - - X - - - X - - - X - X - - -	5/16/93 - MT AND UT COMPLETE BEFORE HEAT TREATMENT, 5/18/93 - MT AND UT COMPLETE AFTER HEAT TREATMENT, ROOT GEOMETRY, BASELINE EXAMINATION **UT-20**
286550	14"-FWB-2402-21 PIPE TO REDUCER CTMT, 68'6"	C-F C5.21	MT MT UT 0 UT 45 UT 60 UT 45 UT 60 UT 70	NDE 2.2-17 NDE 2.2-24 NDE 5.2-2 NDE 5.2-2 NDE 5.2-2 NDE 5.2-14 NDE 5.2-14 NDE 5.2-14	C X - - - X - - - X - - - - - X - - - X - - - X - - - X - - - X -	5/11/93 - MT AND UT COMPLETE BEFORE HEAT TREATMENT, 5/18/93 - MT AND UT COMPLETE AFTER HEAT TREATMENT, ROOT AND COUNTERBORE GEOMETRY, BASELINE EXAMINATION **UT-20**
286750	18"-FWB-2402-22 REDUCER TO NOZZLE CTMT, 68'6"	C-F C5.21	MT MT UT 0 UT 45 UT 60 UT 45 UT 60	NDE 2.2-22 NDE 2.2-24 NDE 5.2-7 NDE 5.2-7 NDE 5.2-7 NDE 5.2-13 NDE 5.2-13	C X - - - X - - - X - - - - - X - - - X - - - X - - - X -	5/16/93 - MT AND UT COMPLETE BEFORE HEAT TREATMENT, 5/18/93 - MT AND UT COMPLETE AFTER HEAT TREATMENT, ROOT GEOMETRY, BASELINE EXAMINATION **UT-29**
286980	AUGMENTED EXAM STEAM GENERATOR FEEDWATER NOZZLE PIPING CTMT, 68'6"	1E BUL 79-13	UT VT-1 CNR CR PWO UT	NDE 5.16-1 NDE 4.1-15 93-4-069 93-370 93013356 NDE 5.16-5	C - - - X X - - -	5/1/93 - CRACKLIKE INDICATIONS FOUND IN THE NOZZLE TO REDUCER WELD, VISUAL EXAMINATION PERFORMED ON THE INSIDE SURFACE OF NOZZLE AFTER REDUCER REMOVAL, REDUCER WAS REPLACED AND A BASELINE EXAMINATION PERFORMED **UT-20, UT-29**



FEEDWATER SYSTEM LOOP C

ZONE NUMBER: 113	ASME	SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS		
						S	O	G			
SUMMARY	EXAMINATION AREA	ITEM NO	METHOD			T	R	S	E	H	
NUMBER	IDENTIFICATION					A	E	I	O	E	
						T	C	G	M	R	

SYSTEM NO. 74, 5614-P-789-S SH. 1 OF 1 (REF. DWG. NO. 4-B57)											
288440	80116-R-006-02 IA INTEGRAL ATTACHMENTS CTMT, 51'10"	C-C C3.20	MT		NDE 2.2-15	C	X	-	-	-	5/7/93 - MT COMPLETE
						N/A					
288670	80116-R-006-01 IA INTEGRAL ATTACHMENTS CTMT, 61'3"	C-C C3.20	MT		NDE 2.2-13	C	X	-	-	-	5/5/93 - MT COMPLETE
						N/A					
289050	14"-FWC-2403-19 PIPE TO PIPE CTMT, 68'5"	C-F C5.21	UT 0 UT 45 UT 60		NDE 5.2-15 NDE 5.2-15 NDE 5.2-15	A	X	-	-	-	5/18/93 -UT COMPLETE
						UT-20					
150	14"-FWC-2403-20 PIPE TO REDUCER CTMT, 68'5"	C-F C5.21	MT MT UT 0 UT 45 UT 60 UT 0 UT 45 UT 60		NDE 2.2-18 NDE 2.2-25 NDE 5.2-3 NDE 5.2-3 NDE 5.2-3 NDE 5.2-15 NDE 5.2-15 NDE 5.2-15	C	X	-	-	-	5/15/93 - MT AND UT COMPLETE BEFORE HEAT TREATMENT, 5/18/93 - MT AND UT COMPLETE AFTER HEAT TREATMENT, ROOT AND COUNTERBORE GEOMETRY, BASELINE EXAMINATION
						UT-20					
289250	18"-FWC-2403-21 REDUCER TO NOZZLE CTMT, 68'5"	C-F C5.21	MT MT UT 0 UT 45 UT 60 UT 0 UT 45 UT 60		NDE 2.2-18 NDE 2.2-25 NDE 5.2-4 NDE 5.2-4 NDE 5.2-4 NDE 5.2-16 NDE 5.2-16 NDE 5.2-16	C	X	-	-	-	5/15/93 - MT AND UT COMPLETE BEFORE HEAT TREATMENT, 5/18/93 - MT AND UT COMPLETE AFTER HEAT TREATMENT, ROOT GEOMETRY, BASELINE EXAMINATION
						UT-29					
289650	AUGMENTED EXAM STEAM GENERATOR FEEDWATER NOZZLE PIPING CTMT, 68'5"	IE BUL 79-13	UT VT-1 CNR CR PWO UT		NDE 5.16-3 NDE 4.1-16 93-4-069 93-370 93013356 NDE 5.16-6	C	-	-	-	X	4/23/93 - UT COMPLETE, CRACKLIKE INDICATIONS FOUND IN THE NOZZLE TO REDUCER WELD, VISUAL EXAMINATION PERFORMED ON THE INSIDE SURFACE OF NOZZLE AFTER REDUCER REMOVAL, REDUCER WAS REPLACED AND A BASELINE EXAMINATION PERFORMED
						UT-20, UT-29					

12

1. The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that this is essential for the proper management of the organization's finances and for ensuring compliance with applicable laws and regulations.

2. The second part of the document outlines the specific procedures that should be followed when recording transactions. This includes the use of standardized forms and the requirement that all entries be supported by appropriate documentation.

3. The third part of the document discusses the importance of regular audits and reviews of the records. It notes that this is necessary to identify any errors or discrepancies and to ensure that the records are always up-to-date and accurate.

4. The fourth part of the document discusses the importance of maintaining the confidentiality of the records. It notes that this is essential for protecting the organization's financial information and for ensuring the privacy of its employees and customers.

5. The fifth part of the document discusses the importance of maintaining the integrity of the records. It notes that this is essential for ensuring that the records are not tampered with or altered in any way.

6. The sixth part of the document discusses the importance of maintaining the security of the records. It notes that this is essential for protecting the organization's financial information and for ensuring the safety of its employees and customers.

7. The seventh part of the document discusses the importance of maintaining the availability of the records. It notes that this is essential for ensuring that the records are always accessible to those who need them.

8. The eighth part of the document discusses the importance of maintaining the accuracy of the records. It notes that this is essential for ensuring that the records are always correct and reliable.

9. The ninth part of the document discusses the importance of maintaining the completeness of the records. It notes that this is essential for ensuring that all transactions are recorded and that no information is lost.

10. The tenth part of the document discusses the importance of maintaining the consistency of the records. It notes that this is essential for ensuring that the records are always in the same format and that they are easy to understand.



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

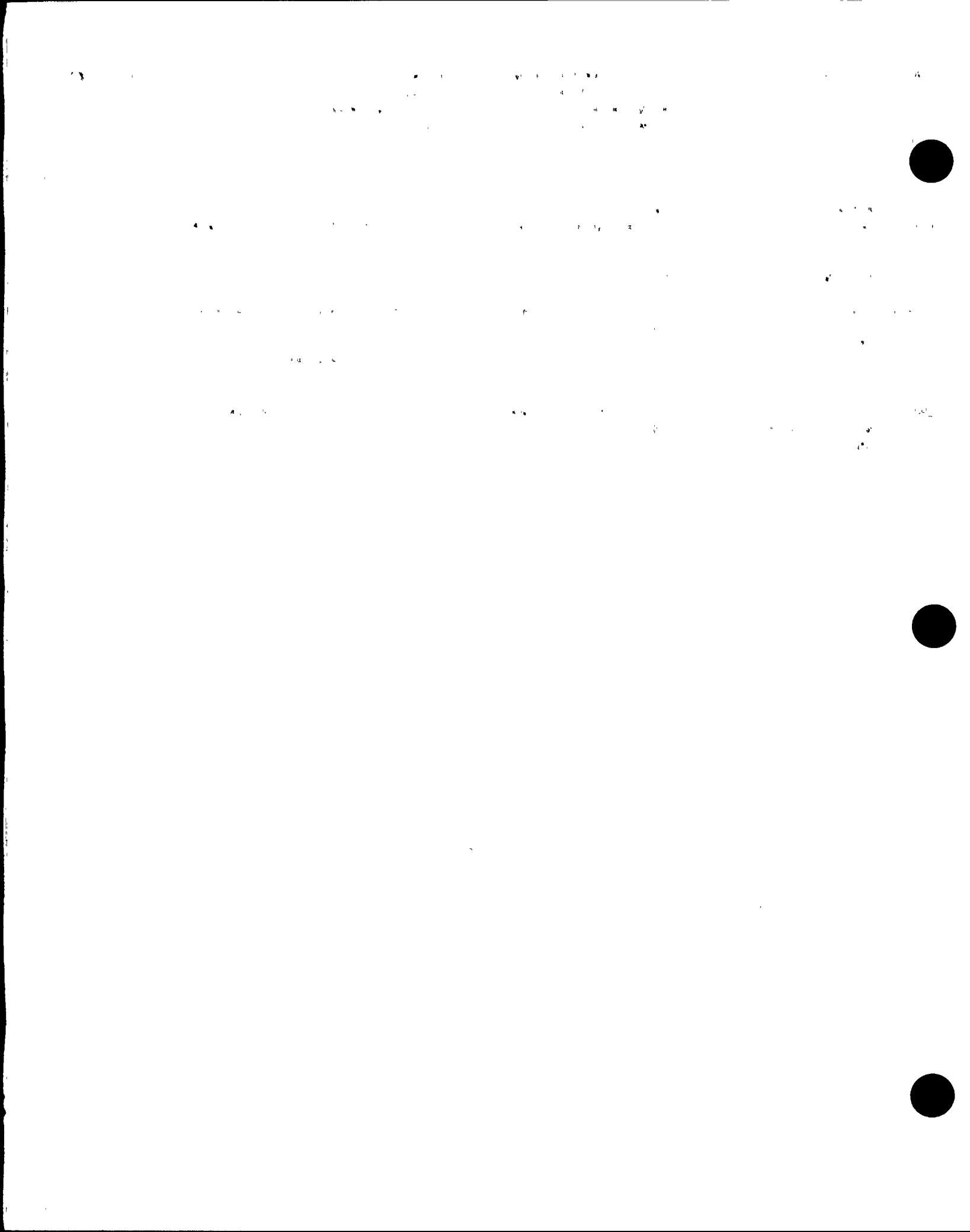
PAGE: 60

MAIN FEEDWATER BYPASS LOOP A

SUMMARY EXAMINATION AREA		ASME			N I O		
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	T R S E H	A E I O E
		ITEM NO	METHOD	PROCEDURE	T C G M R	REMARKS	
							CALIBRATION BLOCK

SYSTEM NO. 74, 5614-P-770-S SH. 3 OF 4 (REF. DWG. NO. 4-B58)

290100	7884-R-014-01 BOX RESTRAINT 40'0"	F-C F3.10	VT-3 CNR PWO	NDE 4.3-79 93-4-085 93007585	C - - - X	5/1/93 - VT COMPLETE, CHIPPED CONCRETE AROUND BASE PLATE, PWO ISSUED TO CORRECT AT A LATER DATE **N/A**
290150	7884-R-014-01 IA INTEGRAL ATTACHMENTS 40'0"	C-C C3.20	MT	NDE 2.2-6	C X - - -	4/29/93 - MT COMPLETE **N/A**



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 2 ALL STATUS COMPONENTS

PAGE: 61

FEEDWATER BYPASS LOOP B

SUMMARY EXAMINATION AREA		ASME			N I O		
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T		
		ITEM NO	METHOD	PROCEDURE	T R S E H	A E I O E	REMARKS
					T C G H R		**CALIBRATION BLOCK**

SYSTEM NO. 74, 5614-P-770-S SH. 2 OF 4 (REF. DWG. NO. 4-B59)

290850	7884-R-014-02 BOX RESTRAINT 40'0"	F-B F2.10	VT-3	NDE 4.3-65	C X - - -		4/21/93 - VT COMPLETE **N/A**
290860	7884-R-014-02 IA INTEGRAL ATTACHMENTS 40'0"	C-C C3.20	MT	NDE 2.2-1	C X - - -		4/19/93 - MT COMPLETE **N/A**

23 24 25 26 27 28 29 30 31 32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59

60



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 62

IN FEEDWATER BYPASS LOOP C

WIRE NUMBER: 116		ASME				N I O
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE		T R S E H
		ITEM NO	METHOD			A E I O E
						REMARKS
						CALIBRATION BLOCK

SYSTEM NO. 74, 5614-P-770-S SH. 1 OF 4 (REF. DWG. NO. 4-B60)

291600	7884-R-014-03 BOX RESTRAINT 40"Ø"	F-B F2.10	VT-3	NDE 4.3-66	C X - - -	4/21/93 - VT COMPLETE
--------	---	--------------	------	------------	-----------	-----------------------

N/A

291610	7884-R-014-03 IA INTEGRAL ATTACHMENTS 40"Ø"	C-C C3.20	MT	NDE 2.2-2	C X - - -	4/19/93 - MT COMPLETE
--------	---	--------------	----	-----------	-----------	-----------------------

N/A

STATE OF TEXAS
COUNTY OF [illegible]

[illegible text]

[illegible text]

[illegible text]

[illegible text]

[illegible text]



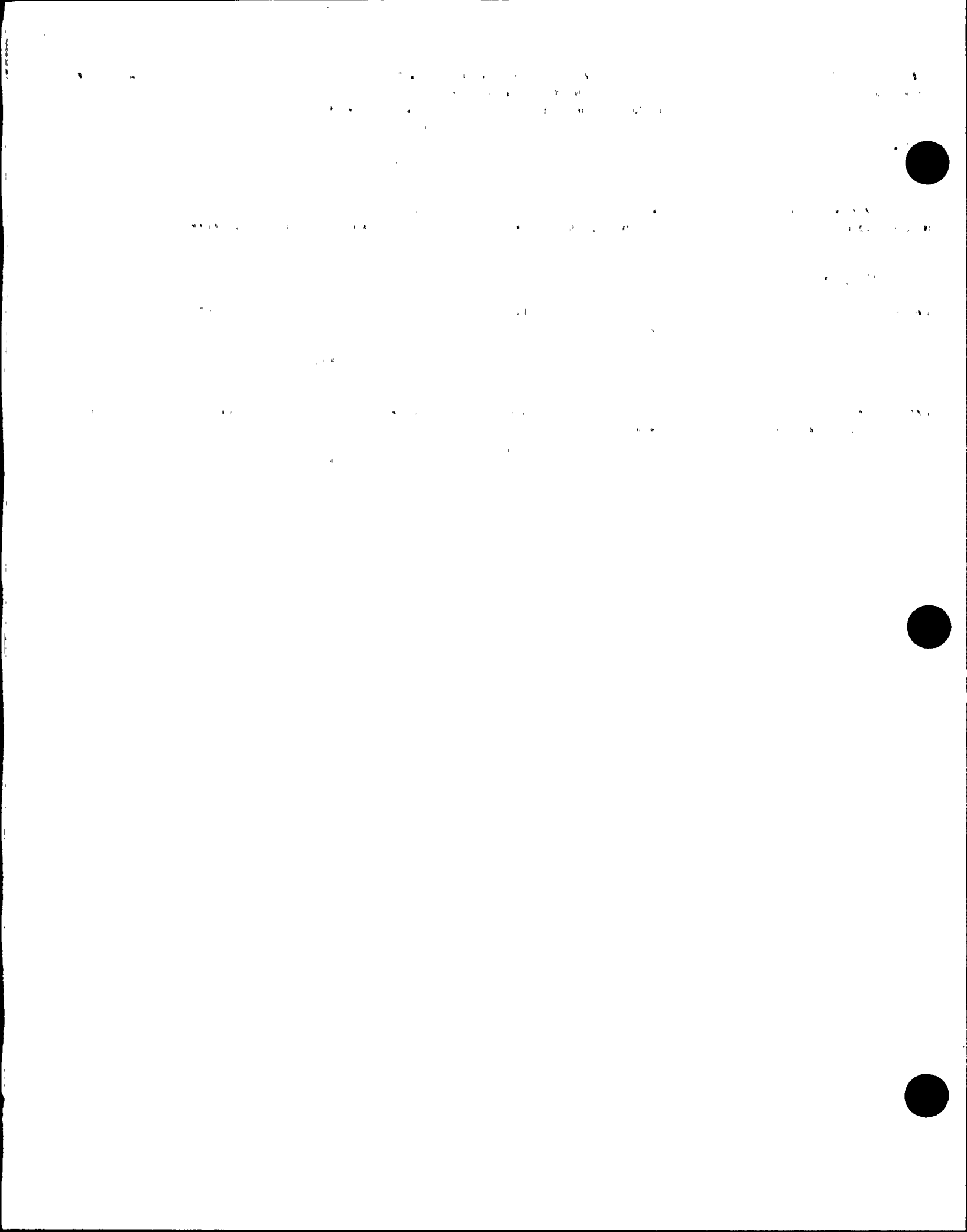
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 63

RESIDUAL HEAT EXCHANGER A

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	EXAM	PROCEDURE	S O N G T	REMARKS
		CATGY	METHOD		T R S E H	
		ITEM NO			A E I O E	**CALIBRATION BLOCK**
					T C G H R	
<u>(REF. DWG. NO. 4-V14A)</u>						
292400	4-RHE-A1 HEAD TO SHELL	C-A C1.20	UT 45 UT 60	NDE 5.4-5 NDE 5.4-5	C - - X - X - - -	4/24/93 - UT COMPLETE, ROOT GEOMETRY
						UT-55
292500	4-RHE-A2 SHELL TO FLANGE	C-A C1.10	UT 45 UT 60	NDE 5.4-5 NDE 5.4-5	C - - X - - - X -	2/24/93 - UT COMPLETE, ROOT GEOMETRY AND WELDED ATTACHMENT ON THE INSIDE SURFACE
						UT-55
292630	4-RHE-A9 REINFORCEMENT PLATE TO SHELL	C-B C2.31	PT	NDE 3.3-11	C X - - -	4/23/93 - PT COMPLETE
						N/A
292640	4-RHE-A10 REINFORCEMENT PLATE TO NOZZLE	C-B C2.31	PT	NDE 3.3-11	C X - - -	4/23/93 - PT COMPLETE
						N/A



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 2 ALL STATUS COMPONENTS

PAGE: 64

PRESS LETDOWN HEAT EXCHANGER

CORE NUMBER: 119		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

ATLAS SERIAL NO. 846, NATIONAL BOARD NO. 697 (REF. DWG. NO. 4-V15)

293700	4-LDHX-2 SHELL TO FLANGE CTMT	C-A C1.30	UT 45 UT 60	NDE 5.4-7 NDE 5.4-7	C - - X - - - X -	4/27/93 - UT COMPLETE, ROOT GEOMETRY, WELD ATTACHMENT, ROOT GEOMETRY FROM LONG SEAM **UT-41**
293750	4-LDHX-2LS LONGITUDINAL SEAM CTMT	---	UT 45	NDE 5.4-7	C - - X -	4/27/93 - UT COMPLETE, ROOT GEOMETRY, WELD WAS FOUND DURING EXAMINATION OF CIRCUMFERENTIAL WELD **UT-41**

DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 65

COMPONENT COOLING WATER INSIDE CONTAINMENT

CORE NUMBER: 120		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**	
<u>SYSTEM NO. 30, 5614-P-536-S SH. 1 OF 4 (REF. DWG. NO. 4-C01)</u>							
293800	4-ACH-150 PIPE SUPPORT CTMT, 17'0"	F-B F2.10	VT-3	NDE 4.3-47	C X - - -	4/16/93 - VT COMPLETE **N/A**	
293850	4-ACH-150 IA INTEGRAL ATTACHMENT CTMT, 17'0"	D-A D1.20	VT-3	NDE 4.3-48	C X - - -	4/16/93 - VT COMPLETE **N/A**	
294000	4-120-A1 ANCHOR CTMT, 21'0"	F-B F2.10	VT-3	NDE 4.3-49	C X - - -	4/16/93 - VT COMPLETE **N/A**	
050	4-120-A1 IA INTEGRAL ATTACHMENT CTMT, 21'0"	D-A D1.20	VT-3	NDE 4.3-50	C X - - -	4/16/93 - VT COMPLETE **N/A**	

Faint, illegible text scattered across the top half of the page, possibly representing a header or a list of items.



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 66

COMPONENT COOLING WATER INSIDE CONTAINMENT

COMPONENT NUMBER: 121		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS
-----		ITEM NO	METHOD	-----	T C G M R	**CALIBRATION BLOCK**	
-----		-----		-----		-----	

SYSTEM NO. 30, 5614-P-535-S SH. 1 OF 3 (REF. DWG. NO. 4-C02)

294100	4-121-A1 ANCHOR CTMT, 21'0"	F-B F2.10	VT-3	NDE 4.3-51	C X - - -	4/16/93 - VT COMPLETE	**N/A**
294150	4-121-A1 IA INTEGRAL ATTACHMENT CTMT, 21'0"	D-A D1.20	VT-3	NDE 4.3-52	C X - - -	4/16/93 - VT COMPLETE	**N/A**
294450	4-ACH-124 SPRING SUPPORT CTMT, 17'0"	F-C F3.50	VT-3 VT-4	NDE 4.3-41	C X - - -	4/16/93 - VT COMPLETE	**N/A**
294460	4-ACH-124 IA INTEGRAL ATTACHMENT CTMT, 17'0"	D-A D1.40	VT-3	NDE 4.3-42	C X - - -	4/16/93 - VT COMPLETE	**N/A**
294500	4-ACH-125 BOX RESTRAINT CTMT, 17'0"	F-B F2.10	VT-3	NDE 4.3-43	C X - - -	4/16/93 - VT COMPLETE	**N/A**
294550	4-ACH-125 IA INTEGRAL ATTACHMENT CTMT, 17'0"	D-A D1.20	VT-3	NDE 4.3-44	C X - - -	4/16/93 - VT COMPLETE	**N/A**

THE UNIVERSITY OF CHICAGO
DEPARTMENT OF CHEMISTRY
5800 S. UNIVERSITY AVENUE
CHICAGO, ILLINOIS 60637

PROFESSOR [Name]
[Address]
[City, State, Zip]

Dear Professor [Name]:

I am writing to you

regarding the [topic] of your [document]. I have reviewed the [document] and find it very interesting. I am particularly interested in the [topic].

I am sure that your [work] will be of great value to the [field].



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 3 ALL STATUS COMPONENTS

PAGE: 67

COMPONENT COOLING WATER SYSTEM TO CCW PUMPS A & B

				N	I	O				
				S	O	N	G	T		
				T	R	S	E	H		
				A	E	I	O	E	REMARKS	
SUMMARY EXAMINATION AREA	CATGY	EXAM		T	C	G	M	R	**CALIBRATION BLOCK**	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	M	R	

SYSTEM NO. 30, 5614-P-518-S SH. 8 & 9 OF 10 (REF. DWG. NO. 4-C04)

295900	SR-686 ANCHOR 30'2"	F-B F2.10	VT-3	NDE 4.3-2	C	X	-	-	-	4/14/93 - VT COMPLETE **N/A**
295950	SR-686 IA INTEGRAL ATTACHMENT 30'2"	D-B D2.20	VT-3	NDE 4.3-3	C	X	-	-	-	4/14/93 - VT COMPLETE **N/A**

The following information was obtained from the records of the
 Department of the Interior, Bureau of Land Management, regarding
 the status of the land owned by the United States in the
 vicinity of the proposed project. The land is owned by the
 United States and is being managed by the Bureau of Land
 Management. The land is being managed for multiple uses,
 including grazing, timber production, and wildlife habitat.
 The land is being managed in accordance with the National
 Antiquities Act and the National Historic Preservation Act.
 The land is being managed in accordance with the National
 Antiquities Act and the National Historic Preservation Act.
 The land is being managed in accordance with the National
 Antiquities Act and the National Historic Preservation Act.
 The land is being managed in accordance with the National
 Antiquities Act and the National Historic Preservation Act.



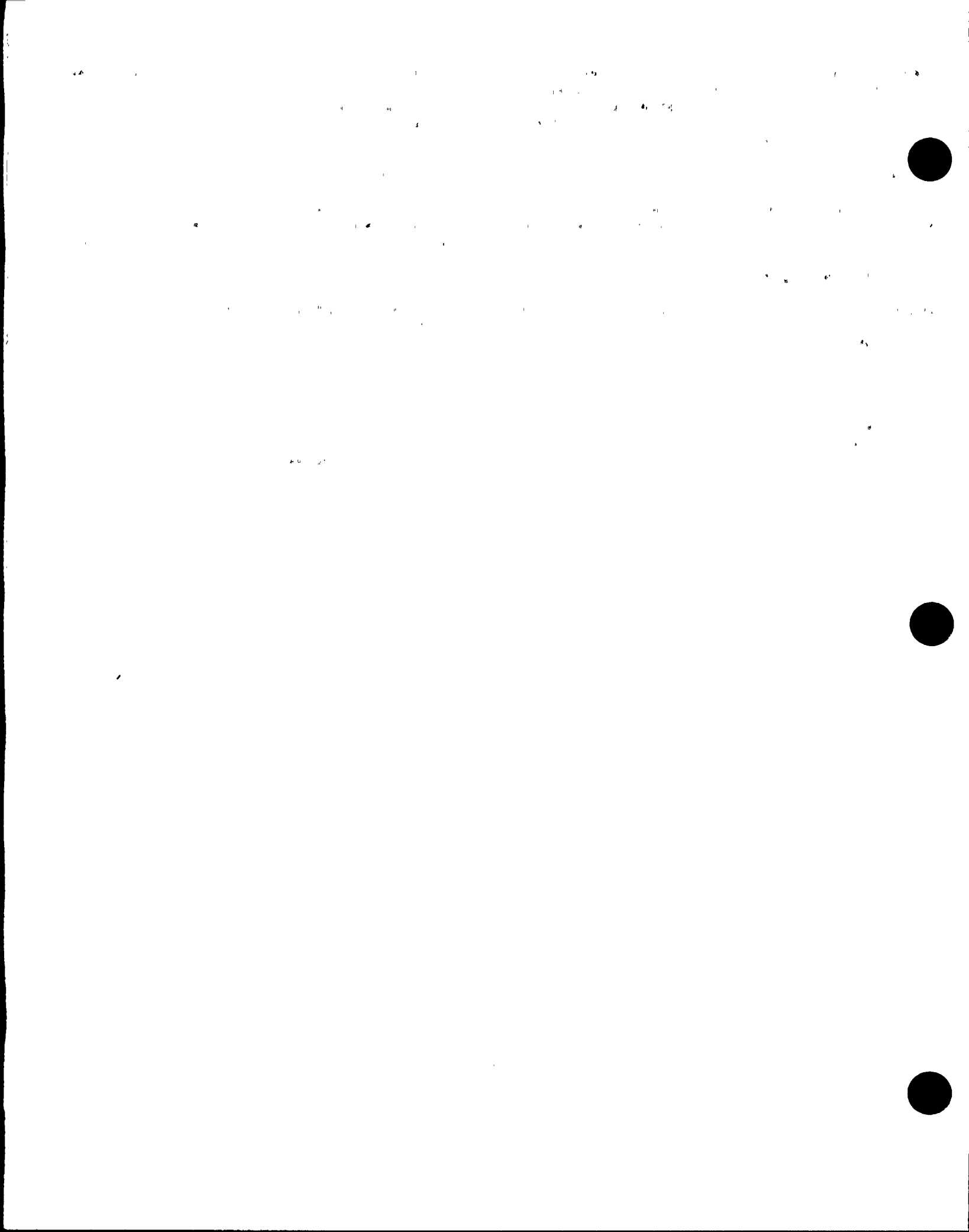
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 68

COMPONENT COOLING WATER FROM NON-REGENERATIVE HX

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATGY	EXAM METHOD	PROCEDURE	N I O			REMARKS						
					S	O	T							
					T	R	S	E	H	A	E	I	O	E
					T	C	G	M	R	**CALIBRATION BLOCK**				
<u>SYSTEM NO. 30, 5614-P-528-S SH. 2 OF 2 (REF. DWG. NO. 4-C06)</u>														
296700	4-ACH-216 SLIDING STANCHION 19'6"	F-C F3.10	VT-3	NDE 4.3-9	C	X	-	-	-	4/14/93 - VT COMPLETE	**N/A**			
296750	4-ACH-216 IA INTEGRAL ATTACHMENT 19'6"	D-A D1.20	VT-3	NDE 4.3-10	C	X	-	-	-	4/14/93 - VT COMPLETE	**N/A**			
296800	4-ACH-217 SLIDING STANCHION 19'6"	F-C F3.10	VT-3	NDE 4.3-11	C	X	-	-	-	4/14/93 - VT COMPLETE	**N/A**			
296850	4-ACH-217 IA INTEGRAL ATTACHMENT 19'6"	D-A D1.20	VT-3	NDE 4.3-14	C	X	-	-	-	4/14/93 - VT COMPLETE	**N/A**			



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

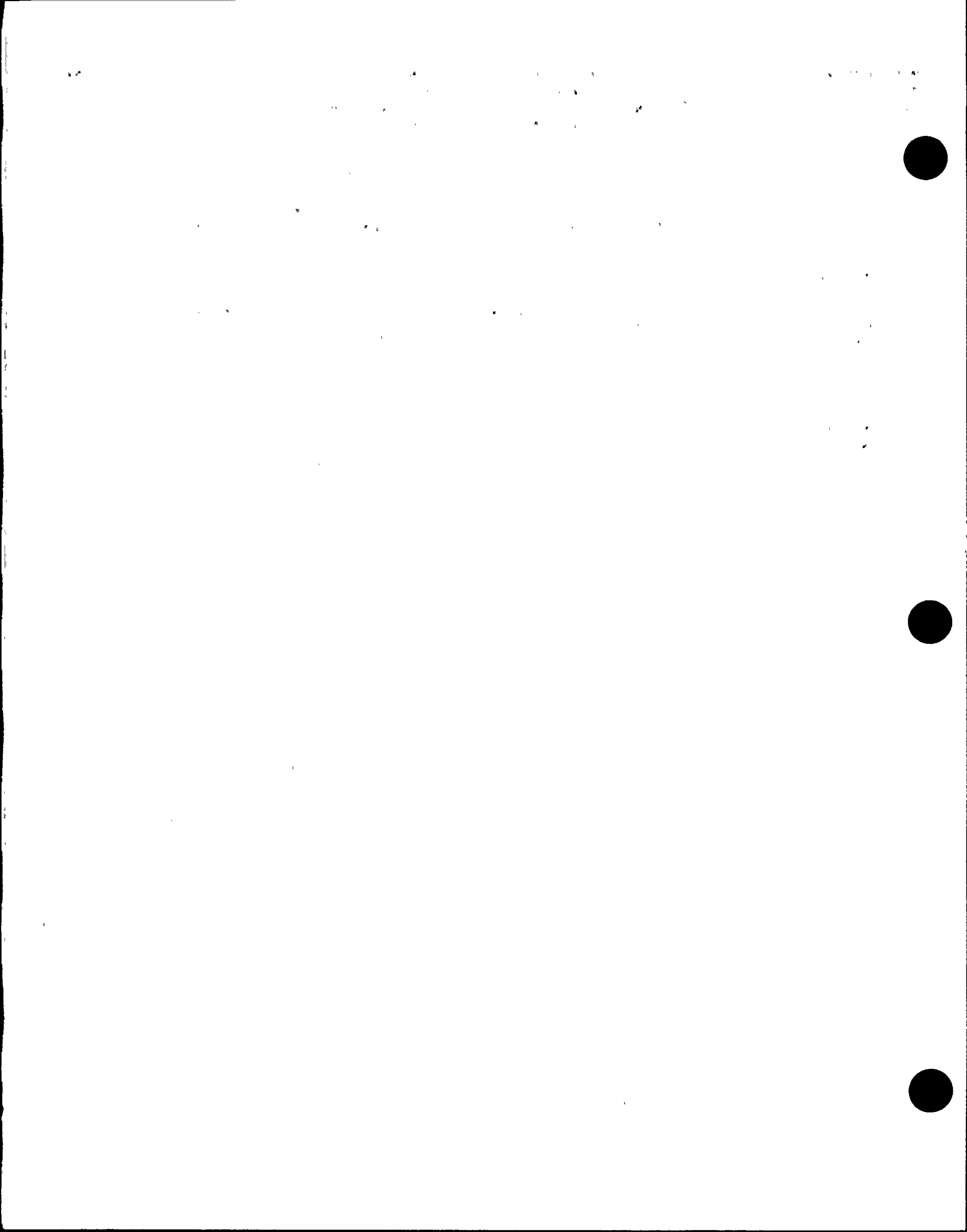
PAGE: 69

COMPONENT COOLING WATER FROM RHR HEAT EXCHANGER A

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	
		ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	**CALIBRATION BLOCK**
					T C G M R	

SYSTEM NO. 30, 5614-P-518-S SH. 4 OF 10 (REF. DWG. NO. 4-C07)

297700	4-ACH-11 RIGID STRUT 15'0"	F-C F3.10	VT-3 VT-3 CNR CR PWO	NDE 4.3-19 NDE 4.3-93 93-4-010 93-232 93007052	C - - - X X - - -	4/14/93 - VT COMPLETE, PAINT ON SPHERICAL BEARINGS, 5/20/93 - VT RE-EXAMINATION COMPLETE **N/A**
297750	4-ACH-11 IA INTEGRAL ATTACHMENT 15'0"	D-B D2.20	VT-3 CNR CR	NDE 4.3-20 93-4-011 93-231	C - - - X	4/14/93 - VT COMPLETE, WELDS ON INTEGRAL ATTACHMENT DIFFERENT FROM DRAWING, ACCEPTED AS-IS BY ENGINEERING EVALUATION, DRAWING WILL BE UPDATED TO SHOW WELD CONFIGURATION **N/A**



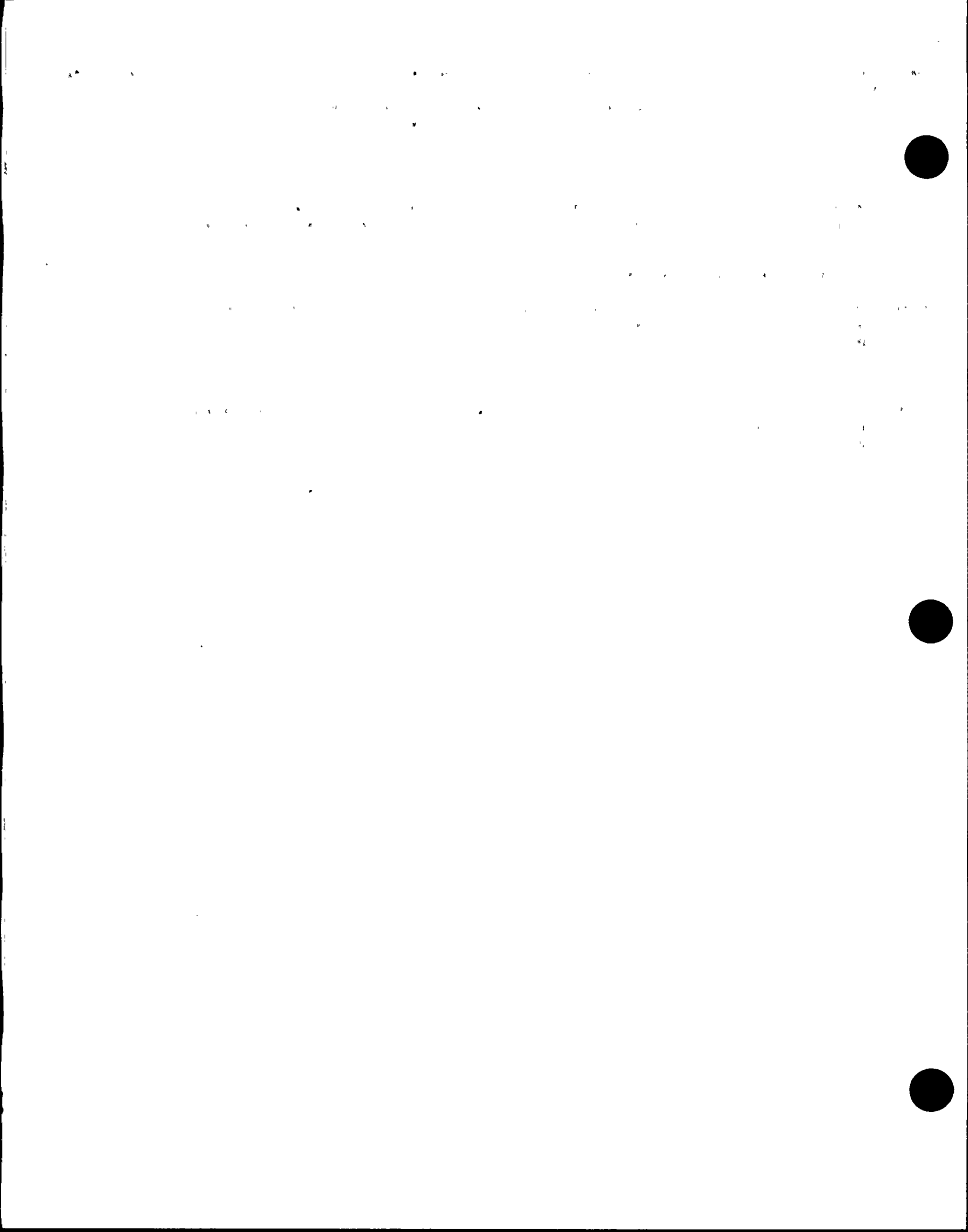
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 70

COMPONENT COOLING WATER SYSTEM OUTSIDE CONTAINMENT

CORE NUMBER: 127		ASME	N I O				
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T				
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**	
<u>SYSTEM NO. 30, 5614-P-518-S SH. 6 OF 10 (REF. DWG. NO. 4-C08)</u>							
298300	4-ACH-64 SLIDING STANCHION 13'6"	F-C F3.10	VT-3	NDE 4.3-25	C X - - -	4/15/93 - VT COMPLETE	
						N/A	
298350	4-ACH-64 IA INTEGRAL ATTACHMENT 13'6"	D-B D2.20	VT-3	NDE 4.3-26	C X - - -	4/15/93 - VT COMPLETE	
						N/A	
298400	4-ACH-56 SLIDING STANCHION 13'6"	F-C F3.10	VT-3	NDE 4.3-23	C X - - -	4/15/93 - VT COMPLETE	
						N/A	
298450	4-ACH-56 IA INTEGRAL ATTACHMENT 13'6"	D-B D2.20	VT-3	NDE 4.3-24	C X - - -	4/15/93 - VT COMPLETE	
						N/A	
298500	4-ACH-55 SLIDING STANCHION 13'6"	F-C F3.10	VT-3	NDE 4.3-21	C X - - -	4/15/93 - VT COMPLETE	
						N/A	
298550	4-ACH-55 IA INTEGRAL ATTACHMENT 13'6"	D-B D2.20	VT-3	NDE 4.3-22	C X - - -	4/15/93 - VT COMPLETE	
						N/A	



The first part of the document discusses the importance of maintaining accurate records of all transactions. It emphasizes that every entry should be supported by proper documentation and that the books should be kept up-to-date at all times.

In the second section, the author details the various methods used to collect and analyze data. This includes the use of standardized forms, regular audits, and the application of statistical techniques to identify trends and anomalies.

The third part of the report focuses on the results of the study. It presents a series of tables and graphs that illustrate the findings, showing a clear correlation between the variables being studied. The data indicates that the proposed changes will lead to significant improvements in efficiency and cost reduction.

Finally, the document concludes with a series of recommendations based on the findings. It suggests that the organization should implement the proposed changes immediately and should continue to monitor the results to ensure that the desired outcomes are achieved.



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 72

COMPONENT COOLING WATER TO SEAL WATER & NON-REG.HX

WELD NUMBER: 131		ASME			N I O		
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS	
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**	

SYSTEM NO. 30, 5614-P-526-S SH. 3 OF 5 (REF. DWG. NO. 4-C13)

300200	SR-702 ANCHOR 30'3"	F-C F3.10	VT-3	NDE 4.3-30	C X - - -	4/14/93 - VT COMPLETE	**N/A**
--------	---------------------------	--------------	------	------------	-----------	-----------------------	---------

300250	SR-702 IA INTEGRAL ATTACHMENT 30'3"	D-B D2.20	VT-3	NDE 4.3-31	C X - - -	4/14/93 - VT COMPLETE	**N/A**
--------	---	--------------	------	------------	-----------	-----------------------	---------

SYSTEM NO. 30, 5614-P-523-S SH. 2 OF 2 (REF. DWG. NO. 4-C13)

300500	4-ACH-225 SLIDING STANCHION 18'9"	F-C F3.10	VT-3	NDE 4.3-32	C X - - -	4/14/93 - VT COMPLETE	**N/A**
--------	---	--------------	------	------------	-----------	-----------------------	---------

300550	4-ACH-225 IA INTEGRAL ATTACHMENT 18'9"	D-B D2.20	VT-3	NDE 4.3-33	C X - - -	4/14/93 - VT COMPLETE	**N/A**
--------	--	--------------	------	------------	-----------	-----------------------	---------

Faint, illegible text at the top of the page, possibly a header or title.



DATE: 08/11/93
REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 3 ALL STATUS COMPONENTS

PAGE: 73

COMPONENT COOLING WATER SYSTEM OUTSIDE CONTAINMENT

SUMMARY EXAMINATION AREA				N I O		
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T R S E H A E I O E T C G M R	REMARKS
						CALIBRATION BLOCK

SYSTEM NO. 30, 5614-P-526-S SH. 3 OF 5 (REF. DWG. NO. 4-C14)

300600	4-ACH-212	F-C	VT-3,4	NDE 4.3-88	A - - - X	5/6/93 - VT COMPLETE, IMPROPER SPRING CAN SETTINGS, RE-EXAMINATION AFTER CORRECTION OF DISCREPENCIES NOTED IN CNR 91-4-011 **N/A**
	SPRING HANGER	F3.50	CNR	91-4-011		
	32"2"		PWO	910207105639		

THE UNIVERSITY OF CHICAGO



DATE: 08/11/93
 REVISION: 3

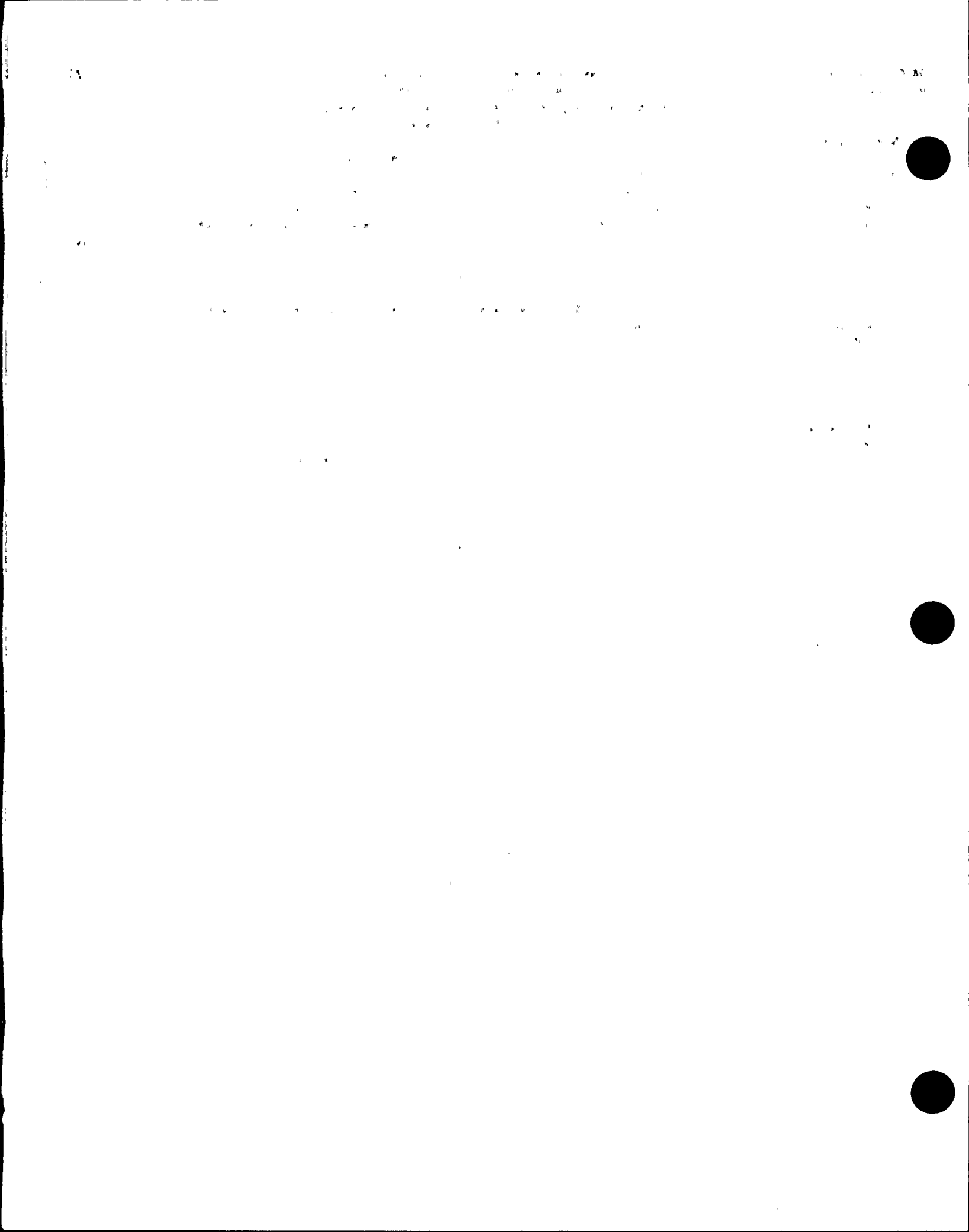
TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 74

COMPONENT COOLING WATER FROM CCW HEAT EXCHANGERS

WELD NUMBER: 133	ASME SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS		
					S	O	T			
SUMMARY EXAMINATION AREA					A	E	I	O	E	
NUMBER IDENTIFICATION	ITEM NO	METHOD			T	C	G	H	R	

<u>SYSTEM NO. 30, 5614-P-526-S SH. 2 OF 5 (REF. DWG. NO. 4-C15A)</u>										
301500	SR-693 SPRING HANGER 32"2"	F-C F3.50	VT-3,4 CNR CR	NDE 4.3-12 93-4-003 93-237	C	-	-	-	X	4/14/93 - VT COMPLETE, MISSING LOAD PLATE, ACCEPTED AS-IS BY ENGINEERING EVALUATION **N/A**
301600	SR-693 IA INTEGRAL ATTACHMENT 32"2"	D-B D2.20	VT-3	NDE 4.3-13	C	X	-	-	-	4/14/93 - VT COMPLETE **N/A**
<u>SYSTEM NO. 30, 5614-P-526-S SH. 1 OF 5 (REF. DWG. NO. 4-C15A)</u>										
302700	SR-697 SLIDING STANCHION 11"6"	F-B F2.10	VT-3	NDE 4.3-36	C	X	-	-	-	4/15/93 - VT COMPLETE **N/A**
302750	SR-697 IA INTEGRAL ATTACHMENT 11"6"	D-B D2.20	VT-3	NDE 4.3-37	C	X	-	-	-	4/15/93 - VT COMPLETE **N/A**
302800	4-ACH-214 SLIDING STANCHION 11"6"	F-B F2.10	VT-3	NDE 4.3-38	C	X	-	-	-	4/15/93 - VT COMPLETE **N/A**
302850	4-ACH-214 IA INTEGRAL ATTACHMENT 11"6"	D-B D2.20	VT-3	NDE 4.3-39	C	X	-	-	-	4/15/93 - VT COMPLETE **N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 75

COMPONENT COOLING WATER TO RESIDUAL HX A & B

WELD NUMBER: 134		ASME	N I O		
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T		
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	REMARKS
		ITEM NO	METHOD		T C G M R

SYSTEM NO. 30, 5614-P-526-S SH. 4 OF 5 (REF. DWG. NO. 4-C16)

303100	4-ACH-13 DUAL ROD HANGER 15'0"	F-C F3.10	VT-3 VT-3 CHR CR PWO	NDE 4.3-15 NDE 4.3-91 93-4-006 93-234 93007050	C - - - X X - - -	4/14/93 - VT COMPLETE, PAINT ON SPHERICAL BEARING, PAINT WAS REMOVED; 5/20/93 - VT RE-EXAMINATION COMPLETE **N/A**
303150	4-ACH-13 IA INTEGRAL ATTACHMENT 15'0"	D-B D2.10	VT-3 CHR CR	NDE 4.3-18 93-4-009 93-233	C - - - X	4/14/93 - VT COMPLETE, INTEGRAL ATTACHMENT NOT WELDED AS SHOWN ON DRAWING, ACCEPTED AS-IS BY ENGINEERING EVALUATION **N/A**

DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

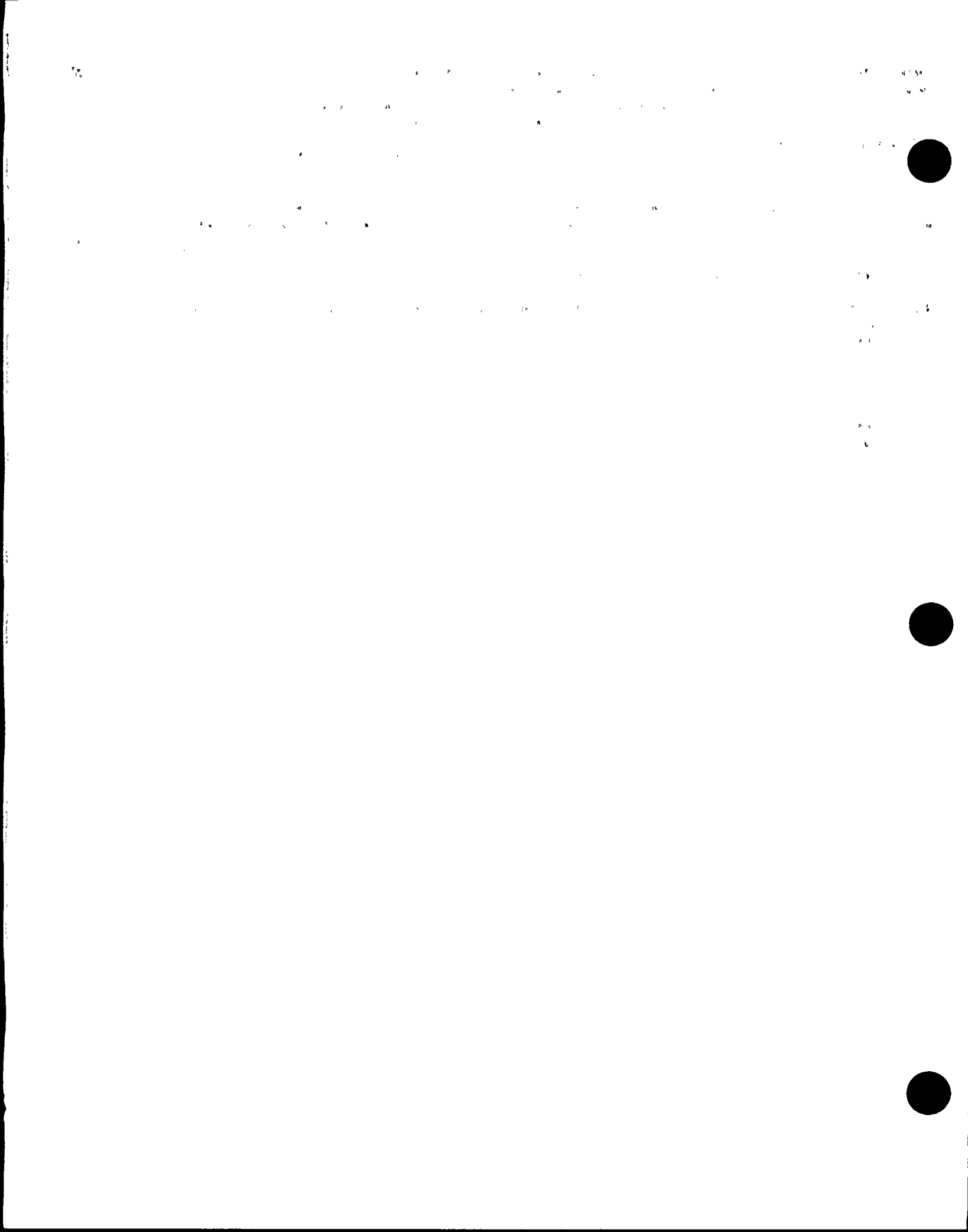
PAGE: 76

COMPONENT COOLING WATER SYSTEM OUTSIDE CONTAINMENT

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	
		ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	**CALIBRATION BLOCK**
					T C G M R	

SYSTEM NO. 30, 5614-P-518-S SH. 5 OF 10 (REF. DWG. NO. 4-C18)

304000	4-CCH-2 ROD HANGER 29'9"	F-C F3.10	VT-3	NDE 4.3-64	C X - - -	4/20/93 - VT COMPLETE **N/A**
304050	4-CCH-2 1A INTEGRAL ATTACHMENT 29'9"	D-B D2.20	VT-3	NDE 4.3-64	C X - - -	4/20/93 - VT COMPLETE **N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 77

COMPONENT COOLING WATER SYSTEM OUTSIDE CONTAINMENT

SUMMARY EXAMINATION AREA		ASME			N I O	
NUMBER	IDENTIFICATION	SEC. XI	CATGY	EXAM	S O N G T	
		ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	
					T C G M R	**CALIBRATION BLOCK**

SYSTEM NO. 30, 5614-P-527-S SH. 1 OF 2 (REF. DWG. NO. 4-C19)

304100	SR-710 ANCHOR 11'6"	F-C F3.10	VT-3	NDE 4.3-34	C X - - -	4/15/93 - VT COMPLETE **N/A**
304150	SR-710 IA INTEGRAL ATTACHMENT 11'6"	D-B D2.20	VT-3	NDE 4.3-35	C X - - -	4/15/93 - VT COMPLETE **N/A**

THE UNIVERSITY OF CHICAGO
DEPARTMENT OF CHEMISTRY
58 CHEMISTRY BUILDING
CHICAGO, ILLINOIS 60637

APR 11 1964

Dear Mr. [Name]:
I have received your letter of April 8, 1964, regarding the
[Subject] and am sorry that I cannot provide a more
[Subject] at this time. The [Subject] is currently
[Subject] and I will be able to provide you with
[Subject] in the near future. I will contact you again
when the [Subject] is available.



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 78

COMPONENT COOLING WATER TO RHR HEAT EXCHANGER A

SUMMARY EXAMINATION AREA		ASME	EXAM		N I O		REMARKS
NUMBER	IDENTIFICATION	SEC. XI	CATGY	ITEM NO	PROCEDURE	T R S E H	
						A E I O E	
						T C G H R	

<u>SYSTEM NO. 30, 5614-P-526-S SH. 1 OF 5 (REF. DWG. NO. 4-C22)</u>							
306600	4-ACH-14 DUAL ROD HANGER 15'0"	F-C F3.10	VT-3 VT-3 CNR CR PWO	NDE 4.3-17 NDE 4.3-94 93-4-008 93-235 93007051	C - - - X X - - -	4/14/93 - PAINT ON SPHERICAL BEARINGS, PAINT REMOVED, 5/20/93 - VT RE-EXAMINATION COMPLETE	**H/A**
306650	4-ACH-14 IA INTEGRAL ATTACHMENT 15'0"	D-B D2.10	VT-3 CNR CR	NDE 4.3-16 93-4-007 93-236	C - - - X	4/14/93 - VT COMPLETE, DRAWING DISCREPENCY, INTEGRAL ATTACHMENT NOT WELDED AS SHOWN ON DRAWING, ACCEPTED AS-IS BY ENGINEERING EVALUATION	**H/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 79

COMPONENT COOLING WATER SYSTEM INSIDE CONTAINMENT

ITEM NUMBER	ASME SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS	
					S O N G T	T R S E H	A E I O E		
SUMMARY EXAMINATION AREA					T	C	G	M	R
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	M	R
									CALIBRATION BLOCK

SYSTEM NO. 30, 5614-P-539-S SH. 3 OF 3 (REF. DWG. NO. 4-C23)

306900	4-141-A1 ANCHOR CTMT, 23'6"	F-B F2.10	VT-3	NDE 4.3-53	C	X	-	-	-	4/16/93 - VT COMPLETE **N/A**
306950	4-141-A1 IA INTEGRAL ATTACHMENT CTMT, 23'6"	D-B B2.20	VT-3	NDE 4.3-54	C	X	-	-	-	4/16/93 - VT COMPLETE **N/A**
307000	4-CCH-34 BOX RESTRAINT CTMT, 34'8"	F-B F2.10	VT-3	NDE 4.3-45	C	X	-	-	-	4/16/93 - VT COMPLETE **N/A**
307040	4-CCH-34 IA INTEGRAL ATTACHMENT CTMT, 34'8"	D-B D2.20	VT-3	NDE 4.3-46	C	X	-	-	-	4/16/93 - VT COMPLETE **N/A**

DATE: 08/11/93
REVISION: 3

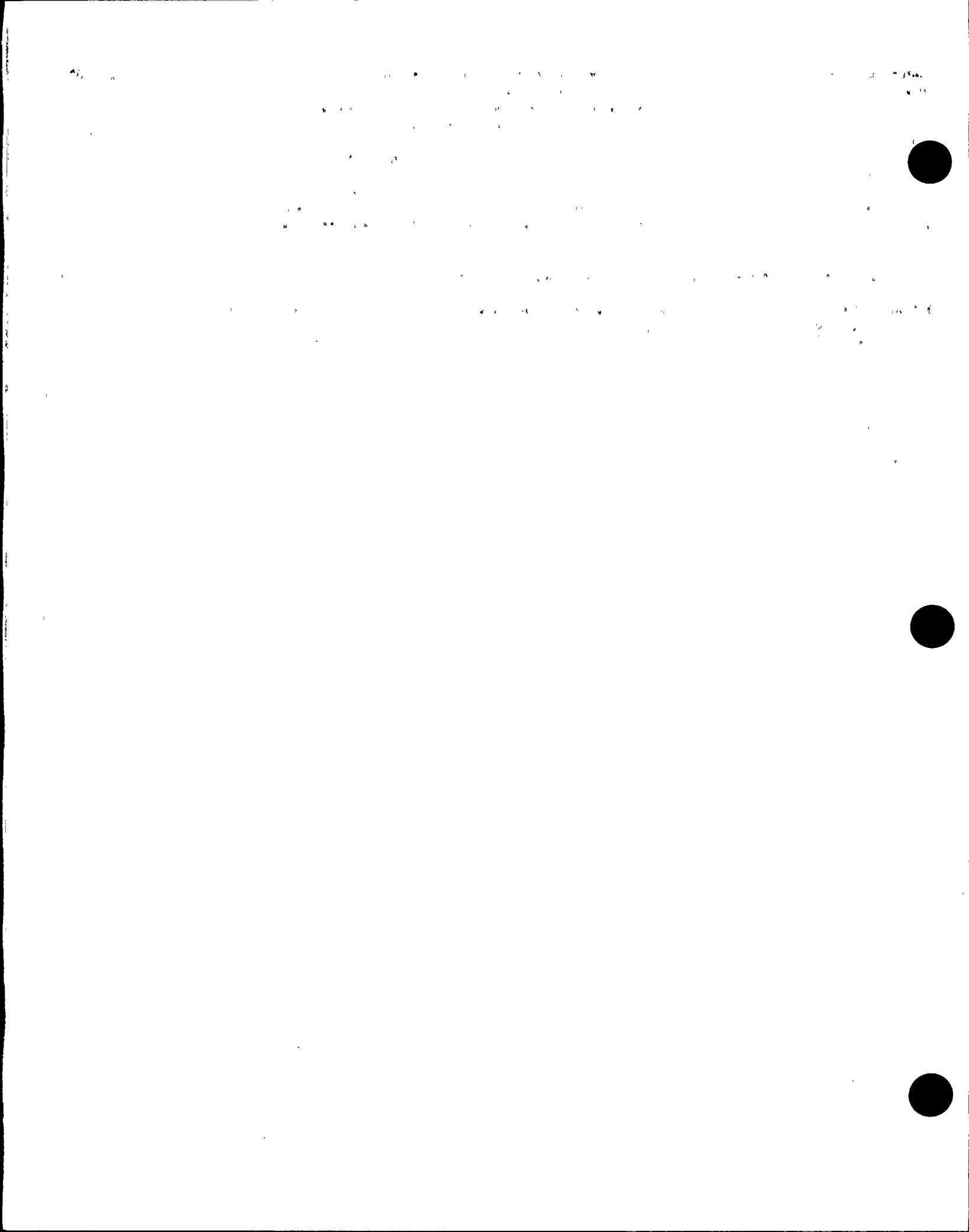
TURKEY POINT NUCLEAR PLANT UNIT 4
INSERVICE INSPECTION SUMMARY
SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
CLASS 3 ALL STATUS COMPONENTS

PAGE: 80

COMPONENT COOLING WATER SYSTEM FROM CCW PUMP C

				N I O		
WELD NUMBER: 151				ASME	S O N G T	
SUMMARY EXAMINATION AREA				SEC. XI	T R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	A E I O E	REMARKS

SYSTEM NO. 30, 5614-P-501-S SH. 3 OF 3 (REF. DWG. NO. 4-C33)						
314200	4-ACH-182 DUAL SPRING HANGER 32"2"	F-C F3.50	VT-3,4 CNR PWO	NDE 4.3-87 91-4-022 910207111504	A - - - X	5/6/93 - VT COMPLETE, SPRING CAN SCALE ILLEGIBLE, RE-EXAMINATION AFTER CORRECTION OF ITEMS FOUND IN CHR 91-4-022 **N/A**



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 81

COMPONENT COOLING WATER SYSTEM OUTSIDE CONTAINMENT

SUMMARY NUMBER	EXAMINATION AREA IDENTIFICATION	ASME SEC. XI CATGY	EXAM METHOD	PROCEDURE	N I O			REMARKS
					S	O	T	
								CALIBRATION BLOCK

SYSTEM NO. 30, 5614-P-518-S SH. 5 OF 10 (REF. DWG. NO. 4-C36)

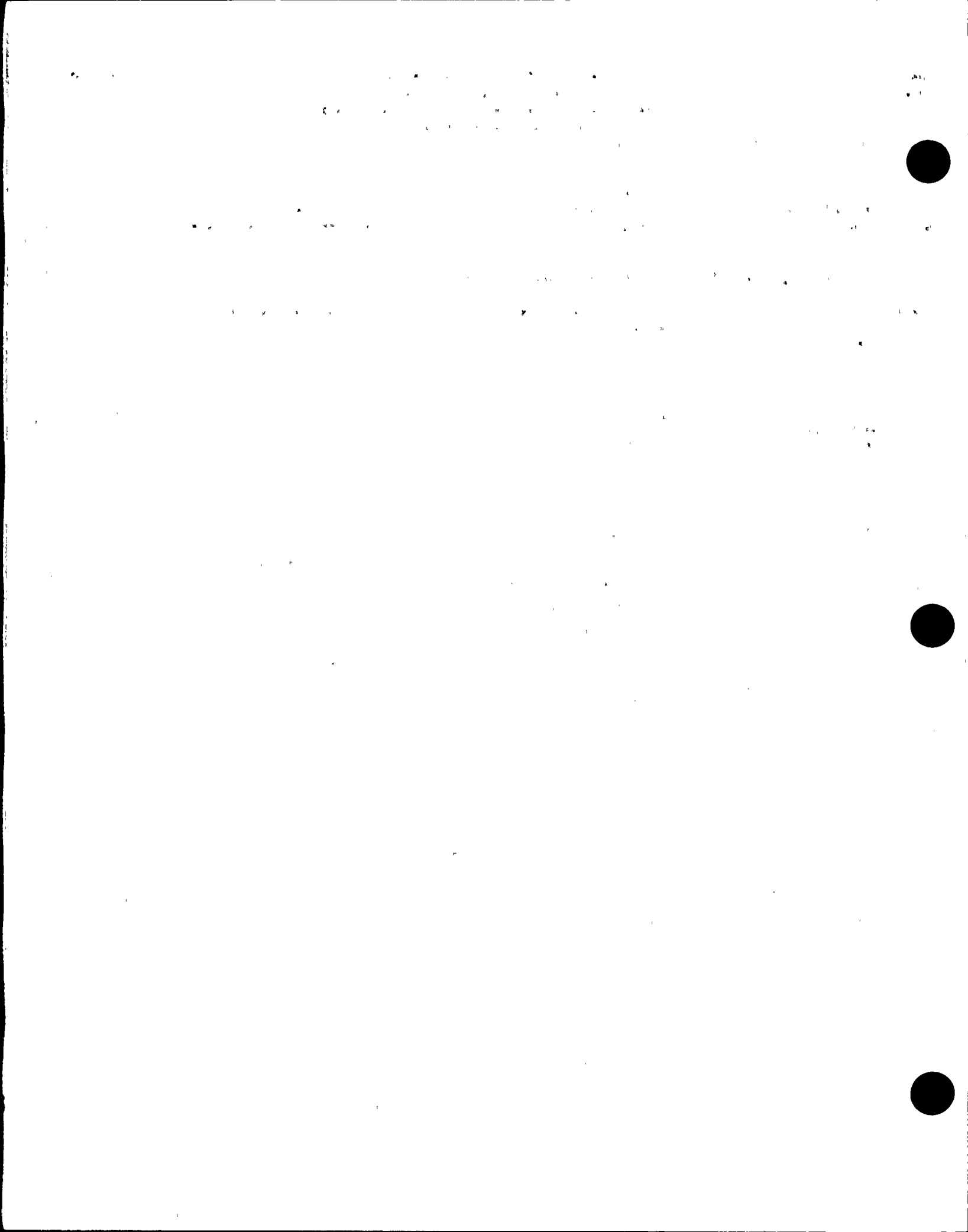
317300	4-CCH-3 RIGID STRUT 19'3"	F-C F3.10	VT-3 VT-3 CNR CR	NDE 4.3-4 NDE 4.3-92 93-4-095 93-462	C - - - X X - - -	4/14/93 - VT COMPLETE, PAINT ON SPHERICAL BEARING, PAINT REMOVED, 5/20/93 - VT RE-EXAMINATION COMPLETE
						N/A

317350	4-CCH-3 IA INTEGRAL ATTACHMENT 19'3"	D-B D2.20	VT-3	NDE 4.3-5	C X - - -	4/14/93 - VT COMPLETE
						N/A

SYSTEM NO. 30, 5614-P-518-S SH. 10 OF 10 (REF. DWG. NO. 4-C36)

317600	4-ACH-43 DUAL RIGID STRUT 13'6"	F-C F3.10	VT-3 VT-3 CNR CR PWO	NDE 4.3-40 NDE 4.3-90 93-4-012 93-229 93007054	C - - - X - - - X	4/14/93 - VT COMPLETE, PAINTED SPHERICAL BEARING, BEARING RACE IS PARTIALLY DISLODGED FROM STRUT, ACCEPTED AS-IS BY ENGINEERING EVALUATION, WILL BE CORRECTED AT A FUTURE DATE UNDER A PLANT WORK ORDER, PAINT WAS REMOVED
						N/A

317650	4-ACH-43 IA INTEGRAL ATTACHMENTS 13'6"	D-B D2.20	VT-3	NDE 4.3-7	C X - - -	4/14/93 - VT COMPLETE
						N/A



DATE: 08/11/93
 REVISION: 3

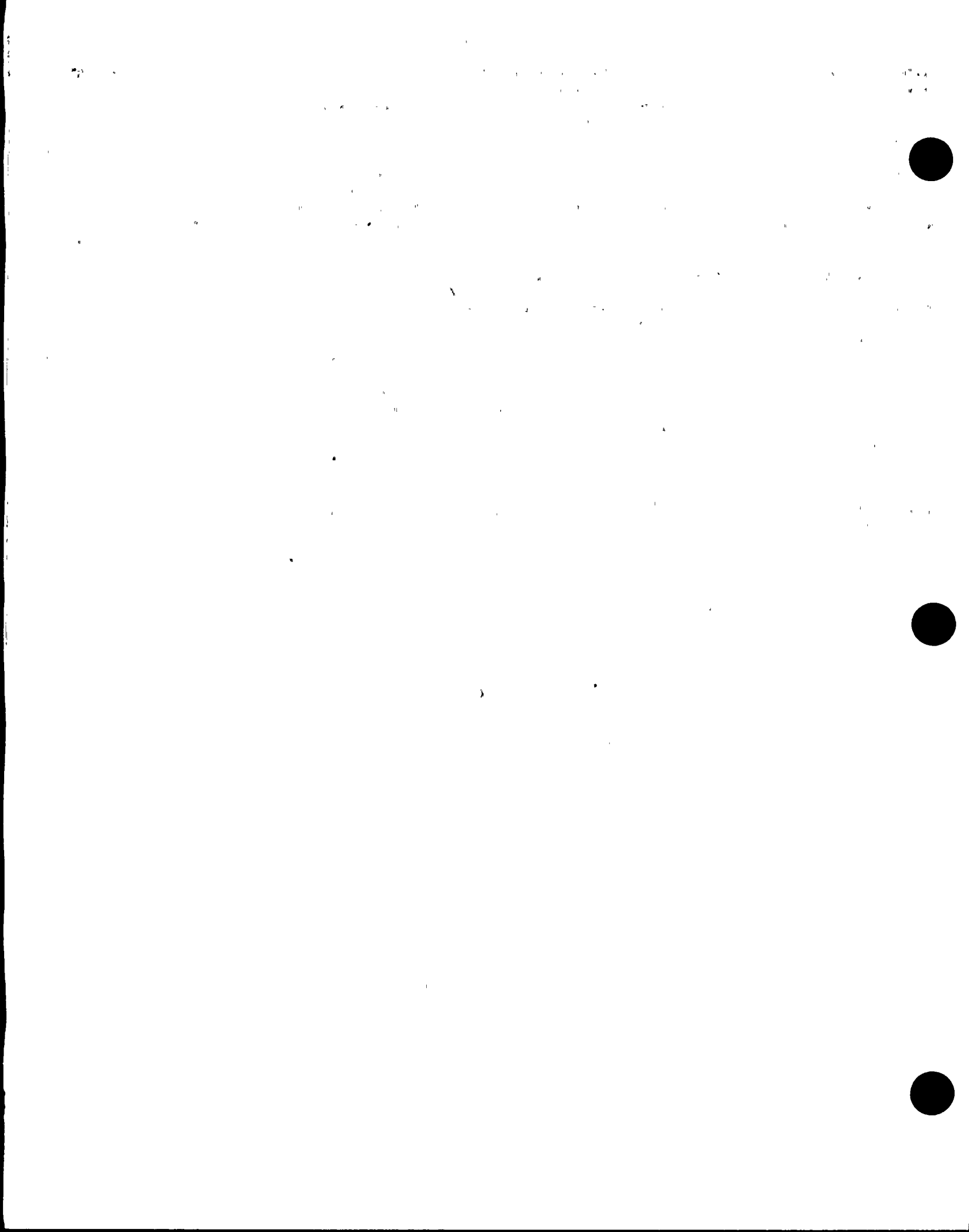
TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 82

AUXILIARY FEEDWATER SYSTEM PUMP DISCHARGE

WELD NUMBER: 160		ASME			N I O		
		SEC. XI			S O N G T		
SUMMARY	EXAMINATION AREA	CATGY	EXAM		T R S E H	REMARKS	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T C G H R	**CALIBRATION BLOCK**	

<u>SYSTEM NO. 74, 5614-P-807-S SH. 4 OF 7 (REF. DWG. NO. 4-C42)</u>							
322600	80117-A-324-01 ANCHOR 36"Ø	F-C F3.10	VT-3	NDE 4.3-55	C X - - -	4/16/93 - VT COMPLETE **N/A**	
322650	80117-A-324-01 IA INTEGRAL ATTACHMENT 36"Ø	D-B D2.20	VT-3	NDE 4.3-55	C X - - -	4/16/93 - VT COMPLETE **N/A**	
322800	80117-H-324-07 PIPE SUPPORT 36"Ø	F-C F3.10	VT-3	NDE 4.3-56	C X - - -	4/16/93 - VT COMPLETE **N/A**	
322850	80117-H-324-07 IA INTEGRAL ATTACHMENT 36"Ø	D-B D2.20	VT-3	NDE 4.3-56	C X - - -	4/16/93 - VT COMPLETE **N/A**	



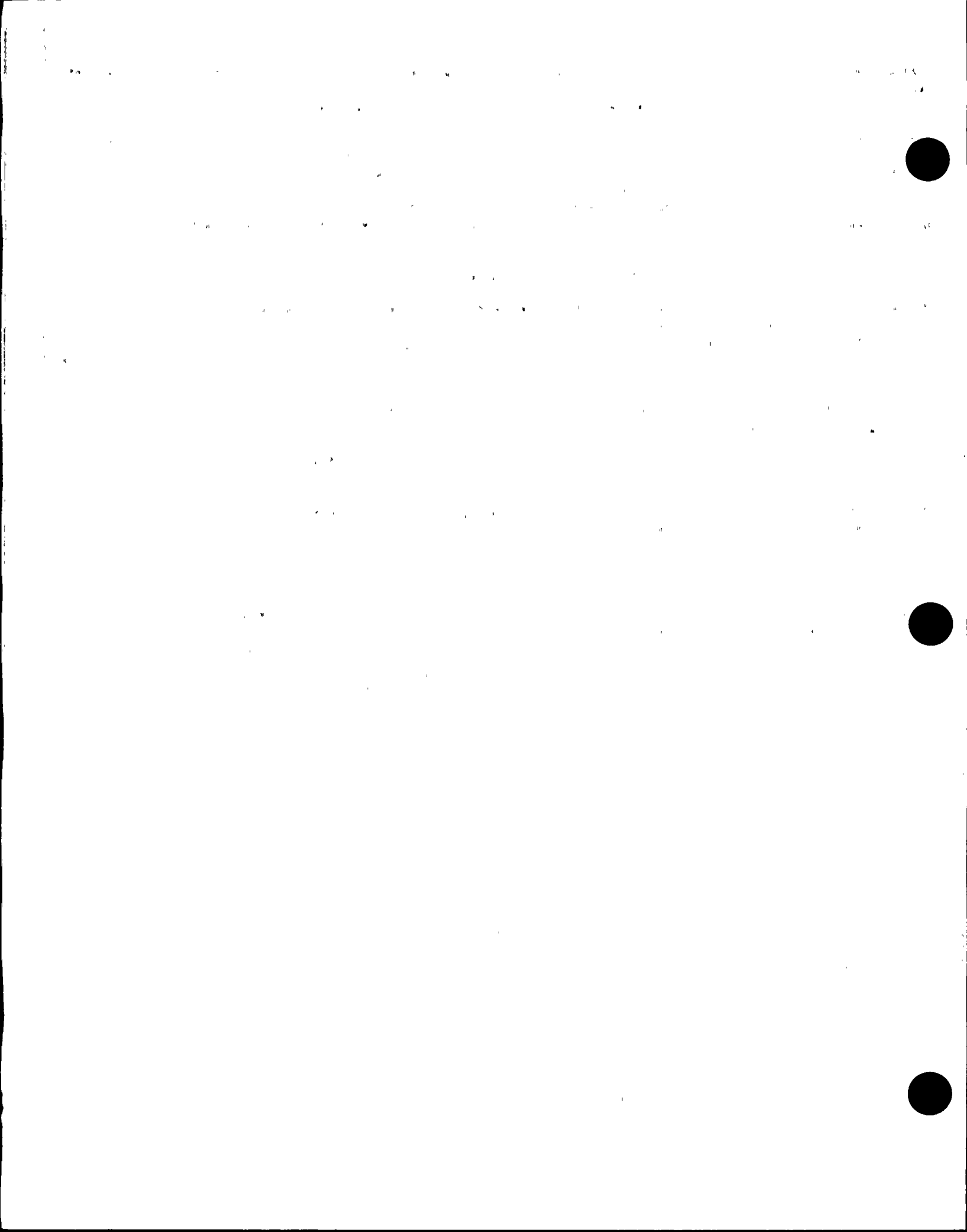
DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 83

AUXILIARY FEEDWATER SYSTEM PUMP DISCHARGE

WELD NUMBER: 161		ASME	N I O				
		SEC. XI	S O N G T				
SUMMARY EXAMINATION AREA		CATGY	EXAM	T R S E H			REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G
						H R	
						CALIBRATION BLOCK	
<u>SYSTEM NO. 74, 5614-P-807-S SH. 4 OF 7 (REF. DWG. NO. 4-C43)</u>							
323250	80117-H-324-11 BOX RESTRAINT 32"2"	F-C F3.10	VT-3	NDE 4.3-57	C	X	- - - 4/16/93 - VT COMPLETE
						N/A	
323275	80117-H-324-11 IA INTEGRAL ATTACHMENT 32"2"	D-B D2.20	VT-3	NDE 4.3-57	C	X	- - - 4/16/93 - VT COMPLETE
						N/A	
323450	80117-H-324-13 BOX RESTRAINT 30"3"	F-C F3.10	VT-3	NDE 4.3-58	C	X	- - - 4/16/93 - VT COMPLETE
						N/A	
323475	80117-H-324-13 IA INTEGRAL ATTACHMENT 30"3"	D-B D2.20	VT-3	NDE 4.3-58	C	X	- - - 4/16/93 - VT COMPLETE
						N/A	



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 84

AUXILIARY FEEDWATER PUMP SUCTION FROM COND.STG.TK.

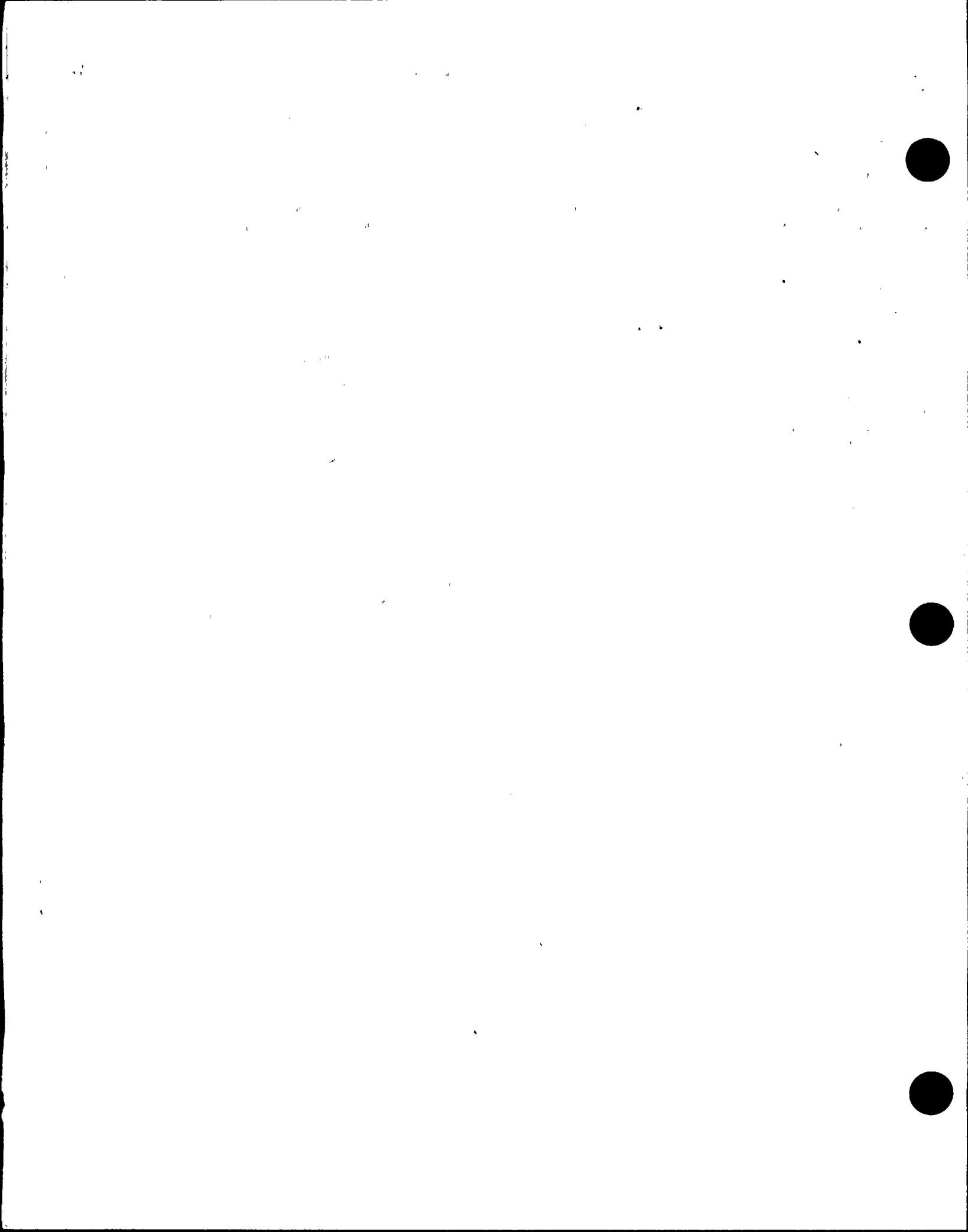
WELD NUMBER: 163	ASME	SEC. XI	CATGY	EXAM	PROCEDURE	N I O			REMARKS	
						S	O	T		
SUMMARY EXAMINATION AREA						A	E	I	O	
NUMBER	IDENTIFICATION	ITEM NO	METHOD			T	C	G	H	**CALIBRATION BLOCK**

SYSTEM NO. 74, 5610-P-818-S SH. 3 OF 3 (REF. DWG. NO. 4-C45A)

325700	80117-H-341-23 SLIDING STANCHION 20'7"	F-B F2.10	VT-3	NDE 4.3-62		C	X	-	-	4/20/93 - VT COMPLETE **N/A**
325750	80117-H-341-23 IA INTEGRAL ATTACHMENT 20'7"	D-A D1.20	VT-3	NDE 4.3-62		C	X	-	-	4/20/93 - VT COMPLETE **N/A**
326050	80117-R-341-03 IA INTEGRAL ATTACHMENT 29'10"	D-A D1.20	VT-3	NDE 4.3-63		C	X	-	-	4/20/93 - VT COMPLETE **N/A**
326400	80117-H-341-18 ROD HANGER 30'10"	F-C F3.10	VT-3 CHR CR PWO	NDE 4.3-61 93-4-023 93-254 93012727		C	-	-	-	X 4/17/93 - VT COMPLETE, SUPPORT HAS DAMAGED INSULATION ON ADJACENT LINE, INSULATION WILL BE MODIFIED TO GIVE PROPER CLEARANCE **N/A**
326450	80117-H-341-18 IA INTEGRAL ATTACHMENT 30'10"	D-A D1.20	VT-3	NDE 4.3-61		C	X	-	-	4/17/93 - VT COMPLETE **N/A**

SYSTEM NO. 74, 5610-P-818-S SH. 2 OF 3 (REF. DWG. NO. 4-C45B)

328100	80117-H-341-02 SLIDING STANCHION 20'9"	F-B F2.10	VT-3	NDE 4.3-60		C	X	-	-	4/16/93 - VT COMPLETE **N/A**
--------	--	--------------	------	------------	--	---	---	---	---	--------------------------------------



DATE: 08/11/93
 REVISION: 3

TURKEY POINT NUCLEAR PLANT UNIT 4
 INSERVICE INSPECTION SUMMARY
 SECOND INTERVAL, THIRD PERIOD, SECOND OUTAGE (93RF)
 CLASS 3 ALL STATUS COMPONENTS

PAGE: 85

AUXILIARY FEEDWATER PUMP SUCTION FROM COND.STG.TK.

WELD NUMBER: 163		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**
<u>SYSTEM NO. 74, 5610-P-818-S SH. 2 OF 3 (REF. DWG. NO. 4-C45B)</u>						
328150	80117-H-341-02 IA INTEGRAL ATTACHMENT 20"9"	D-A D1.20	VT-3	NDE 4.3-60	C X - - -	4/16/93 - VT COMPLETE **N/A**
328200	80117-H-341-01 SLIDING STANCHION 20"9"	F-B F2.10	VT-3	NDE 4.3-59	C X - - -	4/16/93 - VT COMPLETE **N/A**
328210	80117-H-341-01 IA INTEGRAL ATTACHMENT 20"9"	D-A D1.20	VT-3	NDE 4.3-59	C X - - -	4/16/93 - VT COMPLETE **N/A**

TURKEY POINT UNIT 4
1993 REFUELING OUTAGE

Summary of Visual Examinations and Functional Testing of Snubbers



TABLE OF CONTENTS

ABSTRACT 3
PROCEDURES..... 4
EXAMINATION/TESTING..... 5
CONCLUSION..... 14
ACRONYM LIST..... 16

ABSTRACT

Visual examination and functional testing of Mechanical Shock Arrestors were performed on Unit 4 to satisfy the requirements of ASME Section XI, 1980 Edition, Winter 1981 Addenda and Plant Technical Specifications during the 1993 Refueling Outage. Visual Examination and Functional Testing activities were performed by Siemens Nuclear Power Services, Inc. during the period of April 21, 1993 through May 18, 1993.

PROCEDURES

The following Florida Power & Light procedures were used to implement the Mechanical Shock Arrestor Surveillance Program.

AP 0190.83 Mechanical Shock Arrestor Surveillance Program
AP 0190.85 Functional Testing of Mechanical Shock Arrestors
OP 0209.9 Visual Examination of Mechanical Shock Arrestors
O-CMM-105.1 Removal and Reinstallation of Mechanical Shock Arrestors

The following procedures were utilized by Siemens Nuclear Power Services, Inc. to perform the Visual Examination and Functional Testing.

SNPS	Quality Assurance Manual Rev. 14
SNPS-PP-3319-TPN	Project Plan
SNPS-CAL-2.2, Rev. 0	Daily Verification of Test Equipment
SNPS-CAL-1.2, Rev. 1	Daily Verification of Test Equipment
SNPS-EXM-1.1, Rev. 0	Visual Examination of MSA's
SNPS-TST-1.1, Rev. 0	Functional Testing of PSA MSA's
SNPS-MNT-3.1, Rev. 0	Disassembly and Repair of PSA MSA's



Examination/Testing

Visual examination (VT-3, VT-4 hand stroke) were performed on a total of ninety one (91) snubbers and functional testing was performed on thirty (30) snubbers.

TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1000	184	PSA-10	SIS	SAT			NONE
4-1001	18010	PSA-1	SIS	SAT			NONE
4-1002	18016	PSA-1	SIS	SAT			NONE
4-1003	18008	PSA-1	SIS	SAT			NONE
4-1004	3168	PSA-35	MS	SAT			SEE DEV. SUMMARY 2-93-PTN-4-1004
4-1005	1206	PSA-35	MS	SAT			SEE DEV. SUMMARY 4-93-PTN-4-1005
4-1006	8087	PSA-35	MS	SAT	SAT	EXP. SAMPLE #3	SEE DEV. SUMMARY 3-93-PTN-4-1006
4-1007	11928	PSA-35	MS	SAT			SEE DEV. SUMMARY 1-93-PTN-4-1007
4-1008	1205	PSA-35	MS	SAT	SAT	EXP. SAMPLE #3	
4-1009	1228	PSA-35	MS	SAT			SEE DEV. SUMMARY 5-93-PTN-4-1009
4-1010	1204	PSA-35	MS	SAT			SEE DEV. SUMMARY 7-93-PTN-4-1010
4-1011	1281	PSA-35	MS	SAT	SAT	EXP. SAMPLE #3	SEE DEV. SUMMARY 6-93-PTN-4-1011
4-1012	16154	PSA-10	RHR	SAT			NONE
4-1013	17418	PSA-3	RHR	SAT			NONE
4-1014	17177	PSA-10	RHR	SAT			NONE



TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1015	117	PSA-10	RHR	SAT			NONE
4-1016	122	PSA-10	RHR	SAT			SEE DEV. SUMMARY 8-93-PTN-4-1016
4-1017	118	PSA-10	RHR	SAT			NONE
4-1018	17420	PSA-3	RHR	SAT			NONE
4-1019	17426	PSA-3	RHR	SAT			NONE
4-1020	27101	PSA-3	FW	SAT	SAT	EXP. SAMPLE #1	NONE
4-1021	128	PSA-3	FW	SAT			NONE
4-1022	21381	PSA-3	FW	SAT	SAT	EXP. SAMPLE #2	NONE
4-1032	3707	PSA-35	FW	SAT			NONE
4-1033	7001	PSA-35	FW	SAT			NONE
4-1034	16243	PSA-10	FW	SAT			NONE
4-1035	182	PSA-10	FW	SAT	#2 UNSAT	YES	SEE DEV. SUMMARY 11-93-PTN-4-1035
4-1036	11461	PSA-10	FW	SAT	SAT	EXP. SAMPLE #1	NONE
4-1037	11930	PSA-35	FW	SAT	SAT	YES	NONE
4-1038	29497	PSA-1/4	CVCS	SAT			NONE



TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1039	4589	PSA-35	MS	SAT	#3 UNSAT	YES	SEE DEV. SUMMARY 12-93-PTN-4-1039
4-1040	17419	PSA-3	CVCS	SAT			NONE
4-1041	19721	PSA-3	CVCS	SAT			NONE
4-1042	19727	PSA-3	CVCS	SAT			NONE
4-1043	27099	PSA-3	CVCS	SAT			NONE
4-1044	3919	PSA-10	RCS	SAT			NONE
4-1045	3905	PSA-10	RCS	SAT			NONE
4-1046	187	PSA-10	RCS	SAT			NONE
4-1047	185	PSA-10	RCS	SAT	SAT	EXP. SAMPLE #1	NONE
4-1048	4251	PSA-10	RCS	SAT			NONE
4-1049	10169	PSA-10	RCS	SAT			NONE
4-1050	12374	PSA-10	RCS	SAT			NONE
4-1051	11125	PSA-10	RCS	SAT			NONE
4-1052	16251	PSA-10	RCS	SAT	SAT	EXP. SAMPLE #1	NONE
4-1053	11446	PSA-10	RCS	SAT			NONE



TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1054	16253	PSA-10	RCS	SAT	#1 UNSAT	YES	SEE DEV. SUMMARY 10-93-PTN-4-1054
4-1055	11110	PSA-10	RCS	SAT	SAT	DEVIATION DISPOSITION	SEE DEV. SUMMARY 9-93-PTN-4-1055
4-1056	17841	PSA-10	RCS	SAT	SAT	INFO TEST	NONE
4-1057	27080	PSA-3	RCS	SAT			NONE
4-1058	21379	PSA-3	RCS	SAT			NONE
4-1059	27103	PSA-3	RCS	SAT			NONE
4-1061	19722	PSA-3	RCS	SAT			NONE
4-1062	27076	PSA-3	RCS	SAT	SAT	EXP. SAMPLE #1	NONE
4-1063	27098	PSA-3	RCS	SAT			NONE
4-1064	27077	PSA-3	RCS	SAT	SAT	YES	NONE
4-1065	20873	PSA-3	RCS	SAT			NONE
4-1066	27094	PSA-3	RCS	SAT			NONE
4-1067	27097	PSA-3	RCS	SAT	SAT	YES	NONE
4-1068	27085	PSA-3	RCS	SAT			NONE
4-1069	10033	PSA-35	FW	SAT			NONE

TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1070	10036	PSA-35	FW	SAT			NONE
4-1071	11315	PSA-10	FW	SAT			NONE
4-1072	16235	PSA-10	FW	SAT	SAT	EXP. SAMPLE #2	NONE
4-1073	3941	PSA-10	FW	SAT	SAT	EXP. SAMPLE #2	NONE
4-1074	19298	PSA-3	FW	SAT			NONE
4-1075	19297	PSA-3	FW	SAT			NONE
4-1076	24414A	PSA-1	SG	SAT	SAT	EXP. SAMPLE #1	NONE
4-1077	18014	PSA-1	SG	SAT	SAT	EXP. SAMPLE #2	SEE DEV. SUMMARY 13-93-PTN-4-1077
4-1078	24430A	PSA-1	SG	SAT			NONE
4-1079	23227	PSA-1	SG	SAT	SAT	EXP. SAMPLE #1	NONE
4-1080	24431	PSA-1	SG	SAT	SAT	YES	NONE
4-1081	19295	PSA-3	SG	SAT			NONE
4-1082	19296	PSA-3	SG	SAT	SAT	EXP. SAMPLE #2	NONE
4-1083	24408A	PSA-1	SG	SAT	SAT	YES	NONE
4-1084	23229	PSA-1	SG	SAT	SAT	EXP. SAMPLE #2	NONE

TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1085	23229	PSA-1/4	CVCS	SAT			NONE
4-1086	12993	PSA-35	MS	SAT			NONE
4-1087	12994	PSA-35	MS	SAT			NONE
4-1088	12995	PSA-35	MS	SAT			NONE
4-1089	12996	PSA-35	MS	SAT			NONE
4-1090	12997	PSA-35	MS	SAT			NONE
4-1091	12998	PSA-35	MS	SAT			SEE DEV. SUMMARY 15-93-PTN-4-1091
4-1092	12999	PSA-35	MS	SAT			NONE
4-1093	17868	PSA-10	MS	SAT			NONE
4-1094	17869	PSA-10	MS	SAT			NONE
4-1095	17870	PSA-10	MS	SAT	SAT	DEVIATION DISPOSITION	SEE DEV. SUMMARY 19-93-PTN-4-1095
4-1096	17871	PSA-10	MS	SAT			NONE
4-1097	17872	PSA-10	MS	SAT	UNSAT	EXP. SAMPLE #2	SEE DEV. SUMMARY 14-93-PTN-4-1097
4-1098	17873	PSA-10	MS	SAT			NONE
4-1099	17423	PSA-3	MS	SAT	SAT	YES	NONE



TAG#	SERIAL #	MODEL	SYSTEM	VT	FT	TEST SAMPLE	CORRECTIVE ACTION
4-1100	29498	PSA-1/4	WDS	SAT	SAT	YES	NONE

DEVIATION REPORT SUMMARY

Tag #: 4-1004 DEVIATION #: 2-93-PTN-4-1004 Int.: 04/22/93

Closed: 04/27/93

CONDITION: 1) Spherical bearing partially dislodged.

2) Load pin holes in rear bracket and pipe attachment are elongated.

DISPOSITION: Condition Report generated CR NO. 93-320. Bearing restaked and brackets replaced.

Tag #: 4-1005 DEVIATION #: 4-93-PTN-4-1005 Int.: 04/22/93

Closed: 04/26/93

CONDITION: 1) Load pin deformed.

2) Load pin holes in rear bracket and pipe attachment are elongated.

DISPOSITION: Condition Report generated CR NO. 93-320. Load pin replaced and brackets replaced.

Tag #: 4-1006 DEVIATION #: 3-93-PTN-4-1006 Int.: 04/22/93

Closed: 04/26/93

CONDITION: Spherical bearing dislodged on snubber end.

DISPOSITION: Bearing restaked and verified freedom of movement IAW SNPS-MNT-3.1.

Tag #: 4-1007 DEVIATION #: 1-93-PTN-4-1007 Int.: 04/22/93

Closed: 04/26/93

CONDITION: Load pin deformed.

DISPOSITION: Replaced load pin IAW SNPS-MNT-3.1.



Tag #: 4-1009 DEVIATION #: 5-93-PTN-4-1009 Int.: 04/22/93

Closed: 04/26/93

CONDITION: Load pin hole on rear bracket is elongated.

DISPOSITION: Condition Report generated CR NO. 93-320. Rear bracket replaced.

Tag #: 4-1010 DEVIATION #: 7-93-PTN-4-1010 Int.: 04/22/93

Closed: 04/26/93

CONDITION: 1) Spherical bearing dislodged on snubber end.

2) Load pin hole in rear bracket is elongated.

3) Rear bracket load pin is deformed.

DISPOSITION: Condition Report generated CR NO. 93-320. Bearing restaked and rear bracket and pin replaced.

Tag #: 4-1011 DEVIATION #: 6-93-PTN-4-1011 Int.: 04/22/93

Closed: 04/26/93

CONDITION: Load pin holes in the rear bracket and pipe attachment are elongated.

DISPOSITION: Condition Report generated CR NO. 93-320. Brackets replaced.

Tag #: 4-1016 DEVIATION #: 8-93-PTN-4-1016 Int.: 04/26/93

Closed: 04/26/93

CONDITION: Lack of thread engagement between snubber and transition tube assembly.

DISPOSITION: Condition Report generated CR NO. 93-341. Bolts replaced providing adequate thread engagement.

Tag #: 4-1035 DEVIATION #: 11-93-PTN-4-1035 Int.: 05/01/93

Closed: 05/10/93

CONDITION: MSA exceeded the 0.02G specified criteria for acceleration.

DISPOSITION: Replaced MSA with tested spare S/N 11439.

Tag #: 4-1039 DEVIATION #: 12-93-PTN-4-1039 Int.: 05/02/93

Closed: 05/07/93

CONDITION: 1) MSA has damaged spherical bearing.
2) MSA exceeded the 0.02G specified criteria for acceleration

DISPOSITION: Replaced MSA with tested spare S/N 6998.

Tag #: 4-1054 DEVIATION #: 10-93-PTN-4-1054 Int.: 05/01/93

Closed: 05/07/93

CONDITION: MSA exceeded the specified 0.02G acceleration criteria.

DISPOSITION: Replaced MSA with tested spare S/N 15718.

Tag #: 4-1055 DEVIATION #: 9-93-PTN-4-1055 Int.: 04/27/93

Closed: 05/07/93

CONDITION: Snubber could not be hand stroked through it's full range.

DISPOSITION: Replaced MSA with tested spare S/N 7782. Functional tested removed MSA, test sat.

Tag #: 4-1077 DEVIATION #: 13-93-PTN-4-1077 Int.: 05/03/93

Closed: 10/7/92

CONDITION: "L" dimension is less than the specified minimum.

DISPOSITION: Condition Report generated CR NO. 93-385. Attachment moved to reestablish proper "L" dimension.

Tag #: 4-1091 DEVIATION #: 15-93-PTN-4-1091 Int.: 05/04/93

Closed: 05/07/93

CONDITION: Load pin hole on pipe attachment is elongated.

DISPOSITION: Condition Report generated CR NO. 93-320. Bracket replaced.

Tag #: 4-1095 DEVIATION #: 19-93-PTN-4-1095 Int.: 05/04/93

Closed: 05/10/93

CONDITION: Inspector unable to hand stroke this MSA.

DISPOSITION: MSA was functional tested sat.

Tag #: 4-1097 DEVIATION #: 14-93-PTN-4-1097 Int.: 05/03/93

Closed: 05/07/93

CONDITION: MSA exceeded the 750 # Final Drag criteria.

DISPOSITION: Replaced MSA with tested spare S/N 17852.

CONCLUSION

During the 1993 Refueling Outage, snubber surveillances were performed on the snubber population of Turkey Point Unit 4 in accordance with AP 0190.83 (Mechanical Shock Arrestor Surveillance Program). These surveillances included visual examinations and hand stroking of all Unit 4 snubbers in accordance with OP 0209.9 (Visual Examination of Mechanical Shock Arrestors). The functional test representative sample, and additional selections were tested and selected in accordance with AP 0190.85 (Functional Testing of Mechanical Shock Arrestors).

All functional tests and visual examinations were performed in compliance with ASME Section XI and the surveillance requirements of Plant Technical Specifications (3/4.7.6). Visual examinations did



not reveal any items that would render the snubbers non-functional, therefore there were no failures. Of the snubbers that were functional tested, there were three (3) failures of the test sample. Sample expansion of 10% of that type snubber was performed resulting in seventeen (17) additional snubbers being tested. One functional test failure did occur on a snubber tested during the sample expansion. However the failure occurred during a non-Tech. Spec. test in which the final drag is measured. Since final drag is not required by Tech. Spec. 4.7.6.e an expanded sample in accordance with Tech. Spec. 4.7.6.d.1 was not performed.

Therefore, FPL has met all ASME Section XI and Plant Technical Specification requirements for visual examination and functional testing of snubbers at Turkey Point Unit 4.



ACRONYM LIST

The following is a list of all acronyms used in this Snubber Summary:

ASME	American Society of Mechanical Engineers
AP	Administrative Procedure
OP	Operating Procedure
CMM	Corrective Maintenance Mechanical
SNPS	Siemens Nuclear Power Services
PP	Project Plan
CAL	Calibration
EXM	Examination
TST	Testing
MNT	Maintenance
Rev.	Revision
Inc.	Incorporated
PSA	Pacific Scientific Arrestors
MSA	Mechanical Shock Arrestor's
AFW	Auxiliary Feedwater
FW	Feedwater
MS	Main Steam
CCW	Component Cooling Water
VT	Visual Test
FT	Functional Test
SAT	Satisfactory
DEV	Deviation
PTN	Turkey Point Nuclear
RHR	Residual Heat Removal
SIS	Safety Injection System
SG	Steam Generator
RCS	Reactor Coolant System
INFO	Information
CVCS	Chemical and Volume Control System
WD	Waste Disposal
Int.	Initiated
TTA	Transition Tube Assembly
CR	Condition Report
PWO	Plant Work Order
S/N	Serial Number
"L"	Length
PCM	Plant Change Modification
FPL	Florida Power & Light
IAW	In Accordance With



TURKEY POINT UNIT 4
1993 REFUELING OUTAGE

Final Report of Hydrostatic Testing Program



Abstract

This report details the hydrostatic testing of selected class 2, and 3 piping and components of the Florida Power and Light Company Turkey Point Unit 4 which were performed during and subsequent to the 1993 refueling outage, between the dates of April 13, 1993 and June 18, 1993.

Piping and components were selected and tested in accordance with Section XI of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code " Rules for Inservice Inspection of Nuclear Power Plant Components", 1980 Edition with addenda through Winter 1981, and ASME Code Case N-498, "Alternative Rules for 10 Year Hydrostatic Pressure Testing for Class 1 and 2 Systems" Section XI, Division 1 (Approval date May 13, 1991).

Procedures

The following FPL procedures and documents have been implemented to provide instructional guidance for the performance of the required ASME XI hydrostatic testing, and subsequent inspections.

- AP 0190.90- ASME Section XI pressure tests for quality groups A, B, and C Systems/Components.
- OP 1506.7 - Steam Generator Hydrostatic Pressure Test.
- NDE 4.2 - Visual Examination VT-2 Conducted During System Pressure Tests.
- O-ADM-217 - Conduct of Infrequently Performed Tests or Evolutions.
- WCAP-13155 - Technical Basis for Determination of Secondary Side Pressure Test Temperatures, Turkey Point Units 3 and 4 Steam Generators.

System Summary: Unit 4

The following safety related systems, or sections thereof were hydrostatically tested in accordance with ASME Section XI.

Name of system	System number
Steam Generators	71
Steam Generator Blowdown	71
Main Steam	72
Feedwater	74
Intake Cooling Water	19
Spent Fuel Pool Cooling	33



Acronyms

AP : Administrative Procedure
ADM : Administrative
ASME: American Society of Mechanical Engineers
CCW : Component Cooling Water
HX : Heat Exchanger
ICW : Intake Cooling Water
NDE : Non Destructive Examination
SFPC: Spent Fuel Pool Cooling
TPCW: Turbine Plant Cooling Water
OP : Operating Procedure
WCAP: Westinghouse Commercial Atomic Power



Test Package Development

The specific pressure test boundaries were selected after review of the applicable plant operating diagram/code boundary Drawing. The piping systems were first broken down into sub-systems. The sub systems were selected based on Technical Specification operability requirements, acceptable isolation points and availability of test connections and vent valves. These sub-systems were then assigned a test package number, which could be tested in the entirety, or based on availability, could be broken down further into numerous tests within that specific sub-system.

The pressure test package numbers contain six segments of information.

Sample: 03-CCW-30110-H-01

↑	↑	↑	↑	↑	↑
1	2	3	4	5	6

1. Unit number (00) common to units 3 and 4. (03) unit 3 specific (04) unit 4 specific
2. System abbreviation
3. System number [First (2) digits]
4. Sub-system number - [(2) or (3) digits]
5. Type of test (H) hydrostatic (F) system functional (I) system inservice
6. Number of tests performed within the specific sub system.



Intake Cooling Water System 19

04-ICW-1992-H-01 - Test date 4/13/93 - This test involved the ICW piping associated with "A" ICW header, "A" ICW pump, "A" CCW HX, and "A" TPCW HX. All leakage noted during this test was found at mechanical joints (i.e., packing, seals, bolted connections etc.) which does not require retesting per ASME Section XI. All leakage was addressed by the following plant work requests:

93006466 93006467 93006468 93006469 93006471 93006480
93006481

04-ICW-1993-H-01 - Test date 4/13/93 - This test involved the ICW piping associated with "B" ICW header, "B" and "C" ICW pumps, "B" and "C" CCW HX, and "B" TPCW HX. All leakage noted during this test was found at mechanical joints (i.e., packing, seals, bolted connections etc.) which does not require retesting per ASME Section XI and was addressed by the following plant work requests:

93006472 93006474 93006479 93006476 93006480



Spent Fuel Pool Cooling System 33

04-SFPC-3326-H-02 - Test date 6/18/93 - This test involved the SFPC piping associated with the refueling water purification pump, the spent fuel pool demineralizer, and the spent fuel pool filters. No leakage was noted during this test.



OP 1506.7 Steam Generator Hydrostatic Pressure Test
(Includes Systems 71, 72, and 74)

OP 1506.7 - Test date 4/17/93 - This test was performed in order to satisfy all repair/replacement hydrostatic testing requirements which had been deferred in accordance with ASME Code Case N-416 "Alternative Rules for Hydrostatic Testing of Repair or Replacement of Class 2 Piping" Section XI Division 1 (approval date 12/05/84). This test included steam generators "A", "B", "C", and associated main steam, feedwater, and blowdown piping extending to the "B" to "D", or the "B" to "SR" class breaks outside containment. All leakage noted during this test was found at mechanical joints (i.e., packing, seals, bolted connections, etc.) which does not require retesting per ASME Section XI. All leakage was addressed by the following plant work requests:

93006736	93006740	93006741	93006742	93006743	93006745
93006751	93006753	93006754	93006755	93006756	93006757
93006758	93006760	93006761	93006765	93006766	93006767
93006771	93006768	93006772	93006808	93006809	93006810
93006811	93006814	93006816	93006817	93006995	93006996
93006999	93007000	93007001	93007002	93006824	93007003
92056277	93007004	93007005	93007006	93006837	93006838
93007007	93006839	93006904	93006884	93006885	93006886
93006887	93006888	93007008	93012092	93012090	93007009
93006905	93006907	93008534	91058708	93006903	93006910
93006911					

