

ENCLOSURE 1

NOTICE OF VIOLATION

Florida Power and Light Company
Turkey Point, Units 3 and 4

Docket Nos. 50-250, 50-251
License Nos. DPR-31, DPR-41

During the Nuclear Regulatory Commission (NRC) inspection conducted on August 24 through September 27, 1991, a violation of NRC requirements was identified. In accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions," 10 CFR Part 2, Appendix C (1991), the violation is listed below:

Technical Specification (TS) 6.8.1 requires written procedures be established, implemented, and maintained covering the activities recommended in Appendix A of Regulatory Guide 1.33, Revision 2, February 1978, and Sections 5.1 and 5.3 of ANSI N18.7 - 1972. Section 5.1.2 of ANSI N18.7 - 1972 requires that procedures be followed.

O-GME-043.6, Reactor Vessel Cavity Seal Ring Installation, step 6.4.7, requires the installation of the 24 compression arms in their proper location. Step 6.4.7.1 states to ensure that the beveled end of the compression arm is resting on the seal ring.

Contrary to the above, on December 22, 1990, 2 of the 24 compression arms were not installed in their proper position on the seal ring. In addition, this deficient condition existed for an eight-month period.

This is a Severity Level IV violation (Supplement 1).

Pursuant to the provisions of 10 CFR 2.201, Florida Power and Light Company is hereby required to submit a written statement or explanation to the U.S. Nuclear Regulatory Commission, ATTN: Document Control Desk, Washington, D.C. 20555, with a copy to the Regional Administrator, Region II, and a copy to the NRC Resident Inspector, within 30 days of the date of the letter transmitting this Notice of Violation (Notice). This reply should be clearly marked as a "Reply to a Notice of Violation" and should include for each violation: (1) the reason for the violation, or, if contested, the basis for disputing the violation, (2) the corrective steps that have been taken and the results achieved, (3) the corrective steps that will be taken to avoid further violations, and (4) the date when full compliance will be achieved. If an adequate reply is not received within the time specified in this Notice, an order may be issued to show cause why the license should not be modified, suspended, or revoked, or why such other action as may be proper should not be

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2

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taken. Where good cause is shown, consideration will be given to extending the response time.

FOR THE NUCLEAR REGULATORY COMMISSION



Marvin V. Sinkule, Chief
Reactor Projects Branch 2
Division of Reactor Projects

Dated at Atlanta, Georgia
this ~~25~~²⁷ day of October 1991