Docket No. 50-315

Mr. Milton P. Alexich, Vice President Indiana Michigan Power Company c/o American Electric Power Service Corporation
1 Riverside Plaza Columbus, Ohio 43216

Dear Mr. Alexich:

SUBJECT: REQUEST FOR ADDITIONAL INFORMATION - D. C. COOK UNIT 1 STEAM GENERATOR TUBE SLEEVING AMENDMENT REQUEST (TAC NO. 77109)

By letter dated June 27, 1990 (AEP:NRC:1129), you requested a license amendment for the D. C. Cook Nuclear Plant, Unit No. 1 which would allow repair of steam generator tubes by sleeving. We have reviewed your request and have determined that additional information identified in the enclosure to this letter is required for the staff to complete its review. This information has been discussed previously with your staff by telecon. This letter constitutes our formal request.

Please respond expeditiously, in order to allow the staff to complete its review prior to your upcoming Unit 1 refueling outage.

This request for information affects fewer than ten respondents; therefore, OMB clearance is not required under P.L. 96-511.

Sincerely.

Timothy G. Colburn, Sr. Project Manager Project Directorate III-1 Division of Reactor Projects - III, IV, V & Special Projects Office of Nuclear Reactor Regulation

Enclosure:
Request for Additional
Information

cc: See next page

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UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

October 9, 1990

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GENERATOR TUBE SLEEVING AMENDMENT REQUEST (TAC NO. 77109)

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isty & Colley Timothy G. Colburn, Sr. Project Manager Project Directorate III-1

Division of Reactor Projects - III.

IV, V & Special Projects

Office of Nuclear Reactor Regulation

Enclosure: Request for Additional Information

cc: See next page

Mr. Milton Alexich Indiana Michigan Power Company

cc: Regional Administrator, Region III U.S. Nuclear Regulatory Commission 799 Roosevelt Road Glen Ellyn, Illinois 60137

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Nuclear Facilities and Environmental
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3500 N. Logan Street
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Donald C. Cook Nuclear Plant

Nr. S. Brewer
American Electric Power
Service Corporation
1 Riverside Plaza
Columbus, Ohio 43216

ENCLOSURE

REQUEST FOR ADDITIONAL INFORMATION

INDIANA MICHIGAN POWER COMPANY

COOK UNIT 1

- I. The following questions refer to CEN-313-P Revision 4-P.
 - 1) Section 4.0 discusses coordinated phosphate chemistry for secondary side water which is no longer used. Provide a discussion of the basis for use of Alloy 690 in current AVT secondary water chemistry and in primary water side service.
 - 2) Section 4.3 discusses the use of a post weld heat treatment (PWHT) for the sleeve upper weld. It is stated that the PWHT is used at the option of the utility. We are concerned that the heat effect of the sleeve weld may reduce the corrosion resistance of the underlying tube. Please provide test information justifying the omission of a PWHT, if PWHT is not used. Include justification of the time and temperature cycle to be used. Describe any residual stress measurements that have been performed.
 - 3) Please provide the most current data from the pure water stress corrosion cracking tests described under Section 6.2.3.
 - 4) It is stated in Section 9.3 that sleeves that do not pass the ultrasonic and visual inspections for leak tightness, may be accepted by the licensee as "potentially leak-limiting." If this is the licensee's policy, please provide a basis for their use in Cook Unit 1.
 - 5) Describe your program to maintain awareness of the state of the art in the nondestructive testing of steam generator tubes and your commitment to the utilization of improved inspection methods as they become commercially available.

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