

# CATEGORY 1

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SUBJECT: Forwards "PVNGS Unit 2 first 10 year inservice insp program  
 rev 2."

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102-04096 -WEI/AKK/MLG  
March 17, 1998

U. S. Nuclear Regulatory Commission  
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Dear Sirs:

**Subject: Palo Verde Nuclear Generating Station (PVNGS)  
Unit 2  
Docket No. STN 50-529  
Unit 2 First 10 Year Inservice Inspection Program Revision**

Enclosed is revision 2 of the Unit 2 First 10 Year Interval ISI Program. This document reflects the final status of ISI program requirements and contains additional relief requests for inspections determined to be impractical. Included with this revision is an updated record of revisions, revised pages to the program (with change bars), and an update to the relief requests. The revision is submitted pursuant to the requirements of 10 CFR 50.55a (g)(4) and 10 CFR 50.55a (g)(5)(iv). Approval of the relief requests is requested.

**The following commitments to the NRC are contained in this letter:**

- 1 Complete 100% examination of Closure Head Studs, Nuts, and Washers.
- 2 Complete Radiograph on UV654. If full coverage cannot be obtained, an additional valve or valves will be examined.
- 3 Examine an adjacent integrally welded attachment to the attachment for SG-52-H5 during the next refueling outage.
- 4 Portions of Pressurizer longitudinal welds not inspected during U2R7 will be inspected during U2R8.
- 5 Evaluate U1 RCP flange inspection results to determine potential impact on U2 RCPs.

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Please contact Mr. Scott Bauer at (602) 393-5978 if you have any questions or would like additional information regarding this matter.

Sincerely,

A handwritten signature in black ink, appearing to read "V. H. G. L. H.", written in a cursive style.

WEI/AKK/MLG/rjh

Enclosure

cc: E. W. Merschoff  
K. E. Perkins  
J. W. Clifford  
J. H. Moorman

