CORE OPERATING LIMITS REPORT

PALO VERDE NUCLEAR GENERATING STATION (PVNGS)

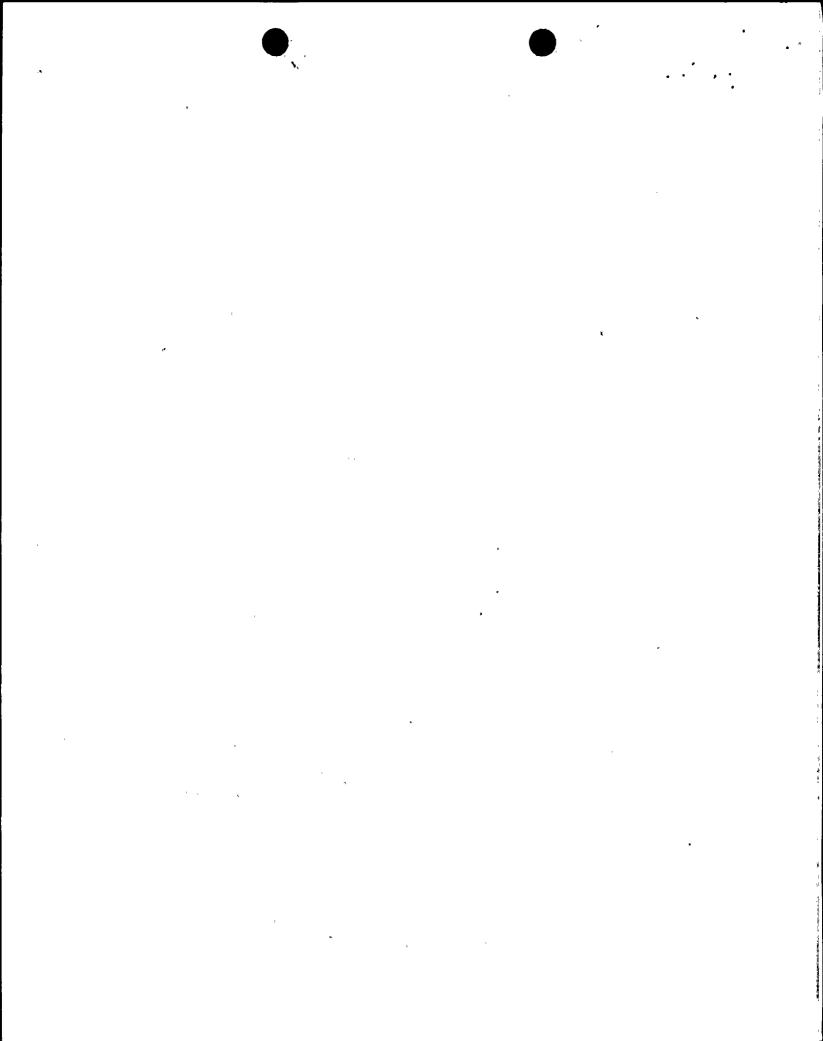
UNIT 2 CYCLE 7

Revision 0



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This Report has been prepared in accordance with the requirements of Technical Specification 6.9.1. The Core Operating Limits have been developed using the NRC approved methodologies specified in Section 6.9.1.10 of the Palo Verde Unit 2 Technical Specifications.

AFFECTED PVNGS TECHNICAL SPECIFICATIONS

Shutdown Margin - Reactor Trip Breakers Closed 3.1.1.2 Moderator Temperature Coefficient 3.1.1.3 **Boron Dilution Alarms** 3.1.2.7 Movable Control Assemblies - CEA Position 3.1.3.1 3.1.3.6 Regulating CEA Insertion Limits Part Length CEA Insertion Limits 3.1.3.7 Linear Heat Rate 3.2.1 3.2.3 Azimuthal Power Tilt - Ta 3.2.4 DNBR Margin 3.2.7 Axial Shape Index Boron Concentration (Mode 6) 3.9.1

CORE OPERATING LIMITS

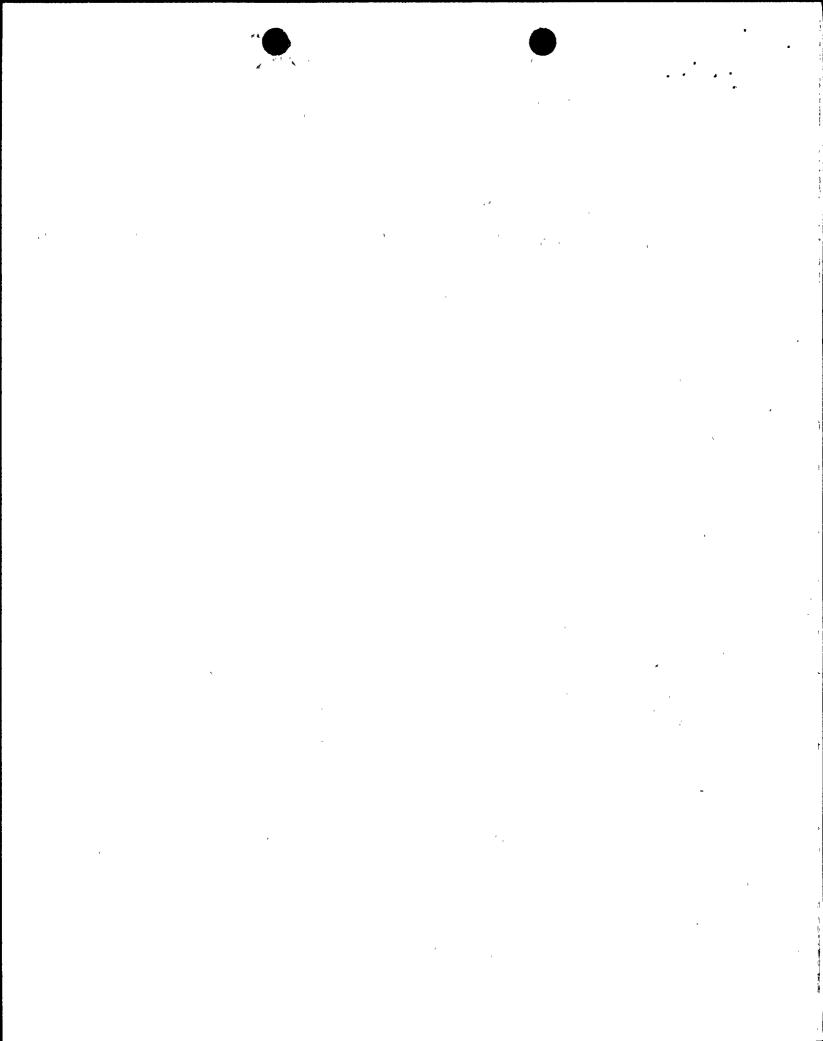
The cycle-specific operating limits for the specifications listed are presented below.

3.1.1.2 - Shutdown Margin - Reactor Trip Breakers Closed

The Shutdown Margin shall be greater than or equal to that shown in Figure 3.1.1.2-1.

3.1.1.3 - Moderator Temperature Coefficient

The moderator temperature coefficient (MTC) shall be within the area of Acceptable Operation shown in Figure 3.1.1.3-1.



PVNGS UNIT 2 CYCLE 7 CORE OPERATING LIMITS REPORT ORE OPERATING LIMITS - CONTINUED

3.1.2:7 - Boron Dilution Alarms

With one or both start-up channel high neutron flux alarms inoperable, the RCS boron concentration shall be determined at the applicable monitoring frequency specified in Tables 3.1.2.7-1 through 3.1.2.7-5.

3.1.3.1 - Movable Control Assemblies - CEA Position

With one or more full-length or part-length CEAs misaligned from any other CEAs in its group by more than 6.6 inches, the minimum required MODES 1 and 2 core power reduction is specified in Figure 3.1.3.1-1.

3.1.3.6 - Regulating CEA Insertion Limits

One or more CEAC's OPERABLE: With COLSS IN SERVICE, regulation CEA groups shall be limited to the withdrawal sequence and to the insertion limits shown in Figure 3.1.3.6-1; with COLSS OUT OF SERVICE, regulation CEA groups shall be limited to the withdrawal sequence and to the insertion limits shown in Figure 3.1.3.6-2.

3.1.3.7 - Part Length CEA Insertion Limits

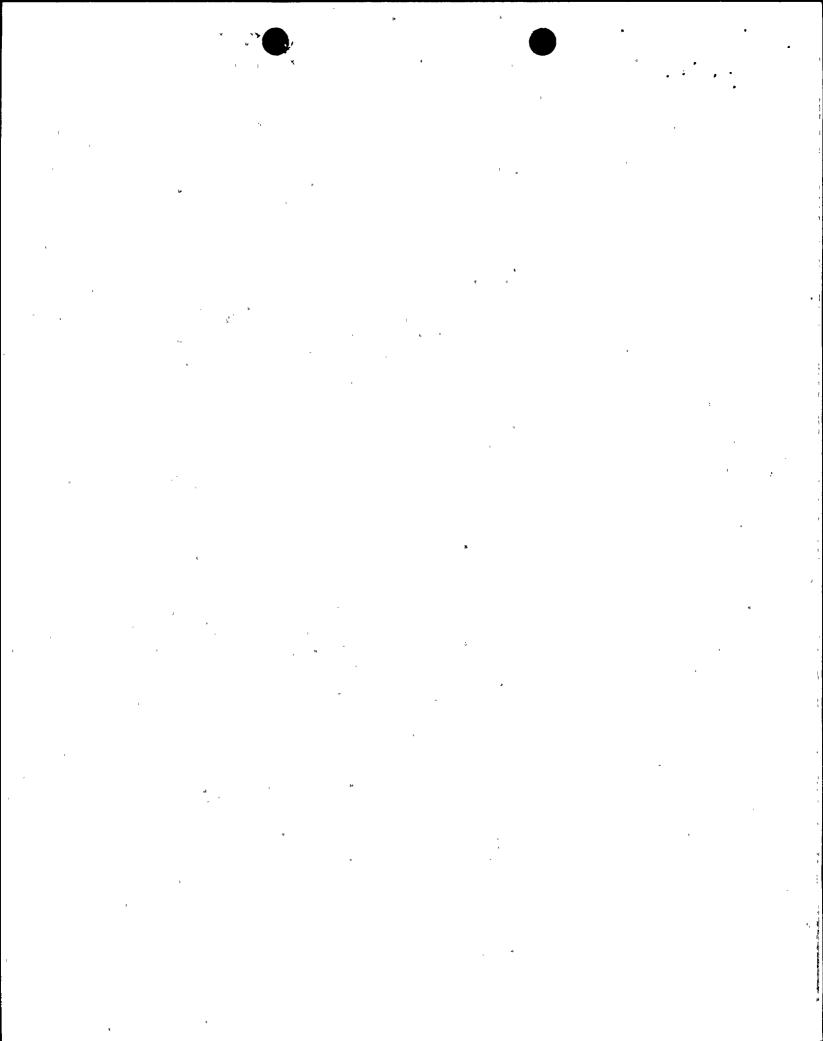
One or more CEAC's OPERABLE: The part length CEA groups shall be limited to the insertion limits shown in Figure 3.1.3.7-1.

3.2.1 - Linear Heat Rate

The linear heat rate limit of 13.5 kW/ft shall be maintained.

3.2.3 - Azimuthal Power Tilt - Tq

The AZIMUTHAL POWER TILT (T_q) shall be less than or equal to the limit in Figure 3.2.3-1 with COLSS IN SERVICE.



PVNGS UNIT 2 CYCLE 7 CORE OPERATING LIMITS REPORT CORE OPERATING LIMITS - CONTINUED

3.2.4 - DNBR Margin

COLSS IN SERVICE and Both CEAC's INOPERABLE - Maintaining COLSS calculated core power less than or equal to COLSS calculated core power operation limit based on DNBR decreased by the allowance shown in Figure 3.2.4-1.

COLSS OUT OF SERVICE and Either One or Both CEAC's are OPERABLE - Operating within the region of acceptable operation of Figure 3.2.4-2 using any operable CPC channel.

COLSS OUT OF SERVICE and CEAC'S INOPERABLE - Operating within the region of acceptable operation of Figure 3.2.4-3 using any operable CPC channel.

3.2.7 - Axial Shape Index

-The core average AXIAL SHAPE INDEX (ASI) shall be maintained within the following limits:

COLSS OPERABLE -0.188 ≤ ASI ≤ 0.169

COLSS OUT OF SERVICE (CPC) $-0.10 \le ASI \le 0.10$

3.9.1 - Boron Concentration (Mode 6)

The boron concentration of all filled portions of the Reactor Coolant System and the refueling canal shall be maintained at a uniform concentration ≥ 2500 ppm.

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- 3.1.1.3-1. MTC Acceptable Operation, Modes 1 and 2.
- 3.1.3.1-1. Core Power Limit After CEA Deviation.
- 3.1.3.6-1. CEA Insertion Limits Versus Thermal Power (COLSS In Service).
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- 3.2.4-3. DNBR Margin Operating Limit Based on Core Protection Calculators (COLSS Out of Service, CEACs Inoperable)

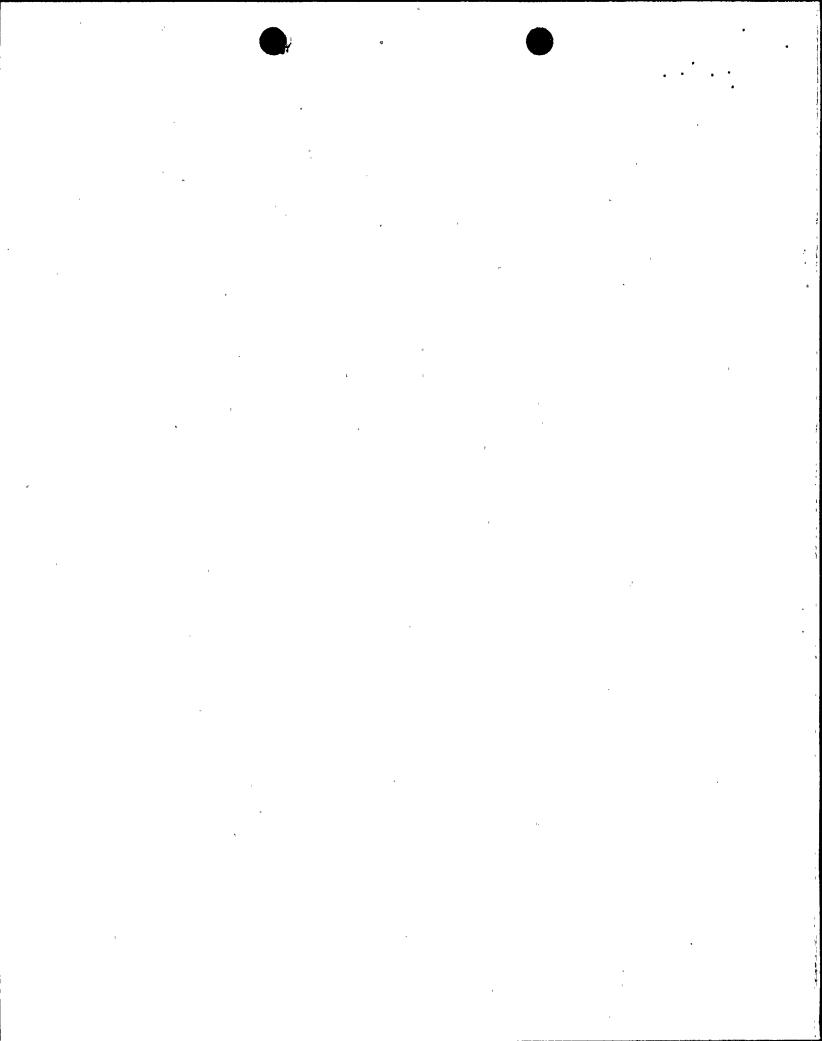
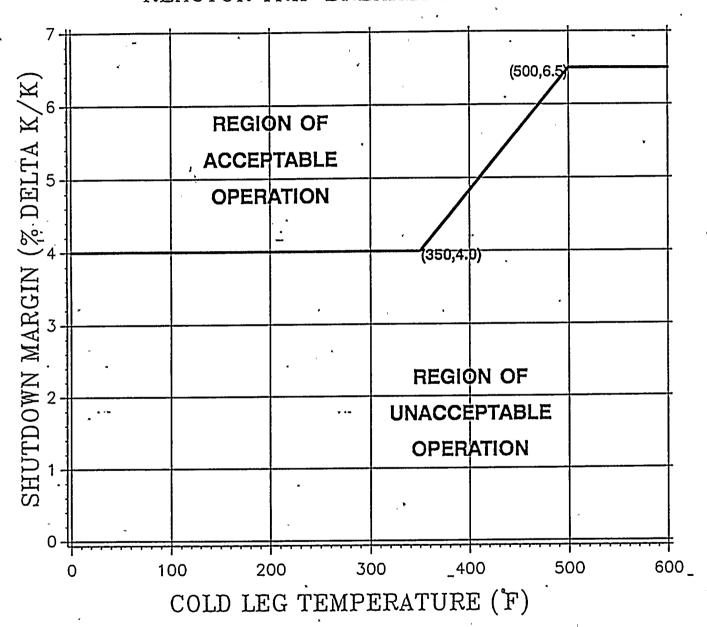
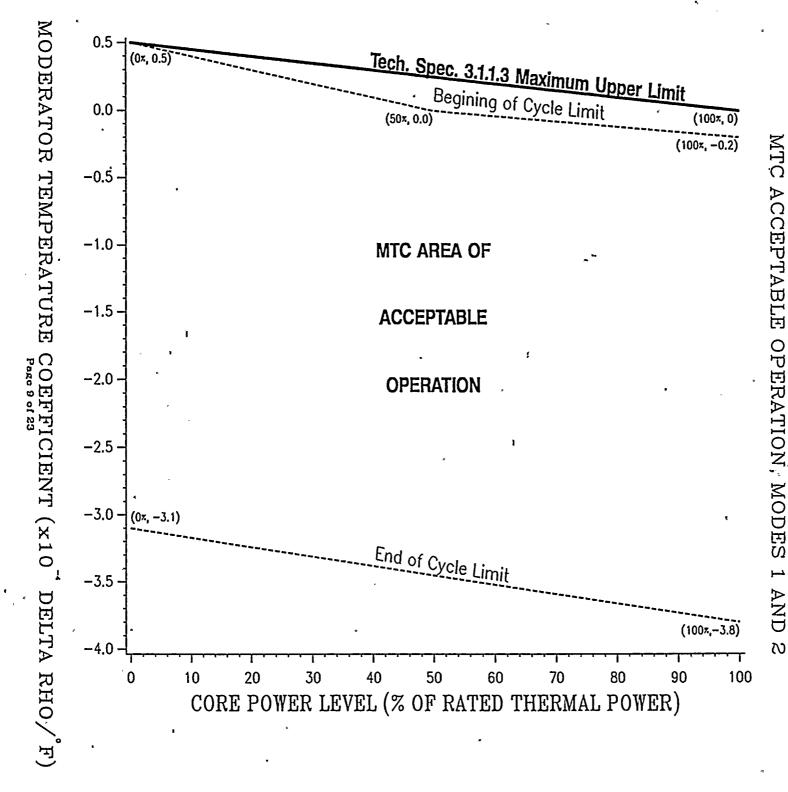


FIGURE 3.1.1.2-1
SHUTDOWN MARGIN VERSUS COLD LEG TEMPERATURE
REACTOR TRIP BREAKERS CLOSED

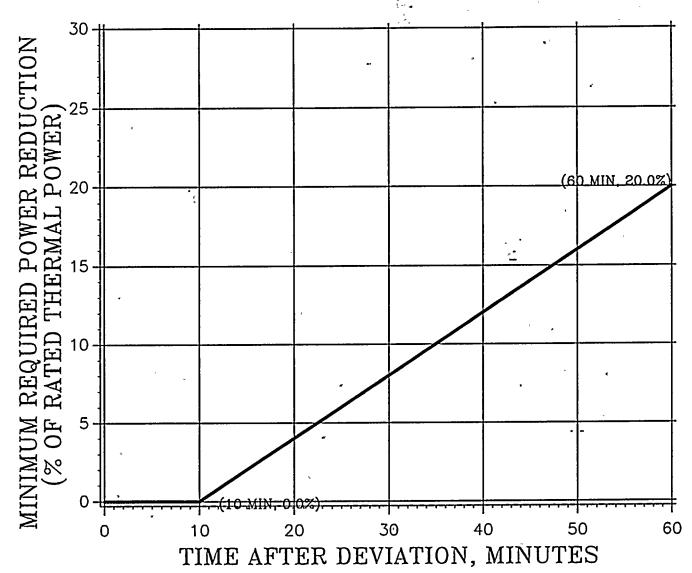


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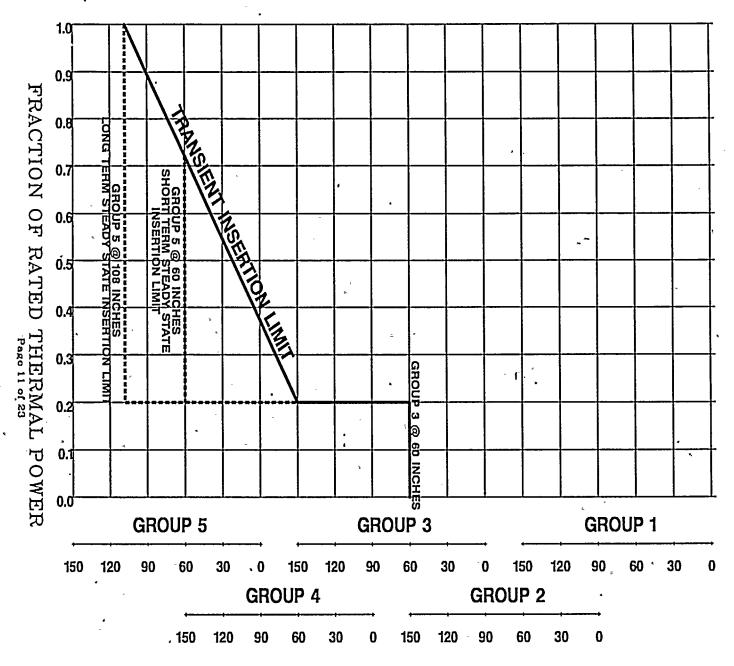
PVNGS UNIT 2 OPERATING LIMITS REPORT

FIGURE 3.1.3.1-1 CORE POWER LIMIT AFTER CEA DEVIATION *



^{*} WHEN CORE POWER IS REDUCED TO 55% OF RATED THERMAL POWER PER THIS LIMIT CURVE, FURTHER REDUCTION IS NOT REQUIRED

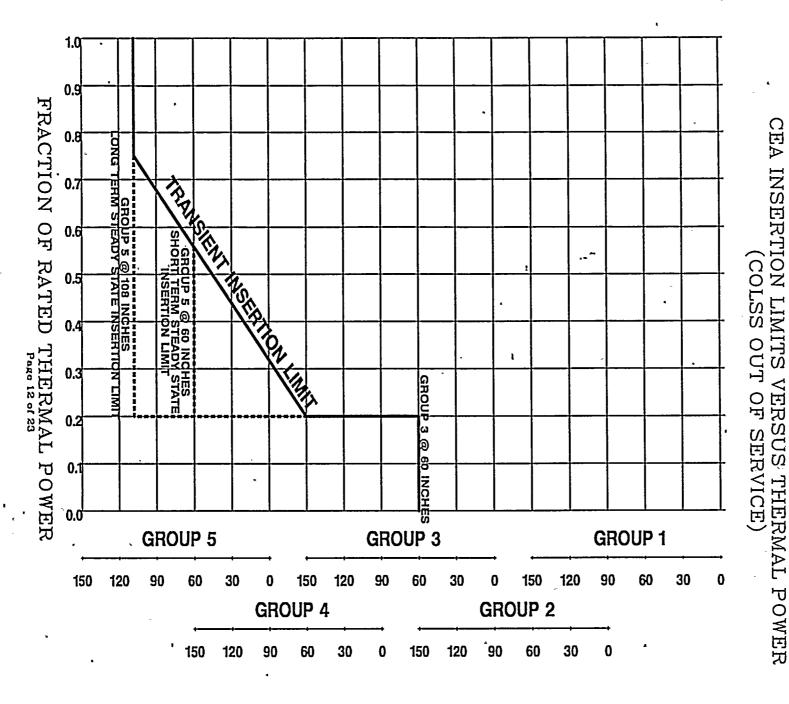
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CEA POSITION (INCHES WITHDRAWN)

CEA INSERTION LIMITS **PVNGS UNIT 2 CYCLE 7 CORE** (COLSS FIGURE VERSUS THERMAL POWER N SERVICE) 3.1.3.6-OPERĂTING LIMITS REPORT

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CEA POSITION (INCHES WITHDRAWN)

CEA INSERTION LIMITS

PVNGS UNIT 2 CYCLE 7 CORE

FIGURE 3.1.3.6-2

OPERATING LIMITS REPORT

FIGURE 3.1.3.7-1
PART LENGTH CEA INSERTION LIMITS VERSUS THERMAL POWER

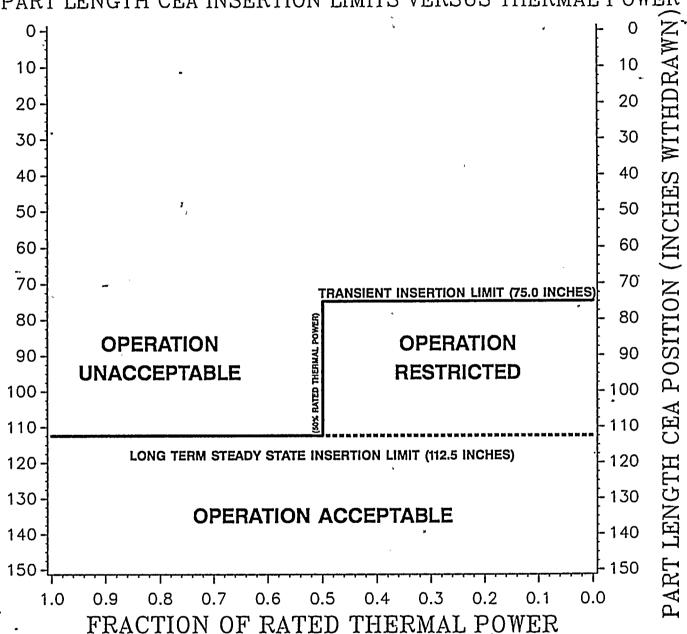
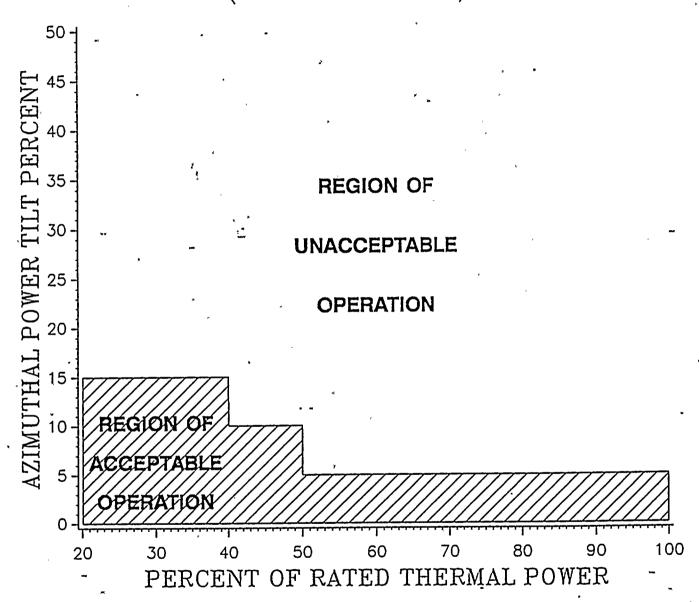
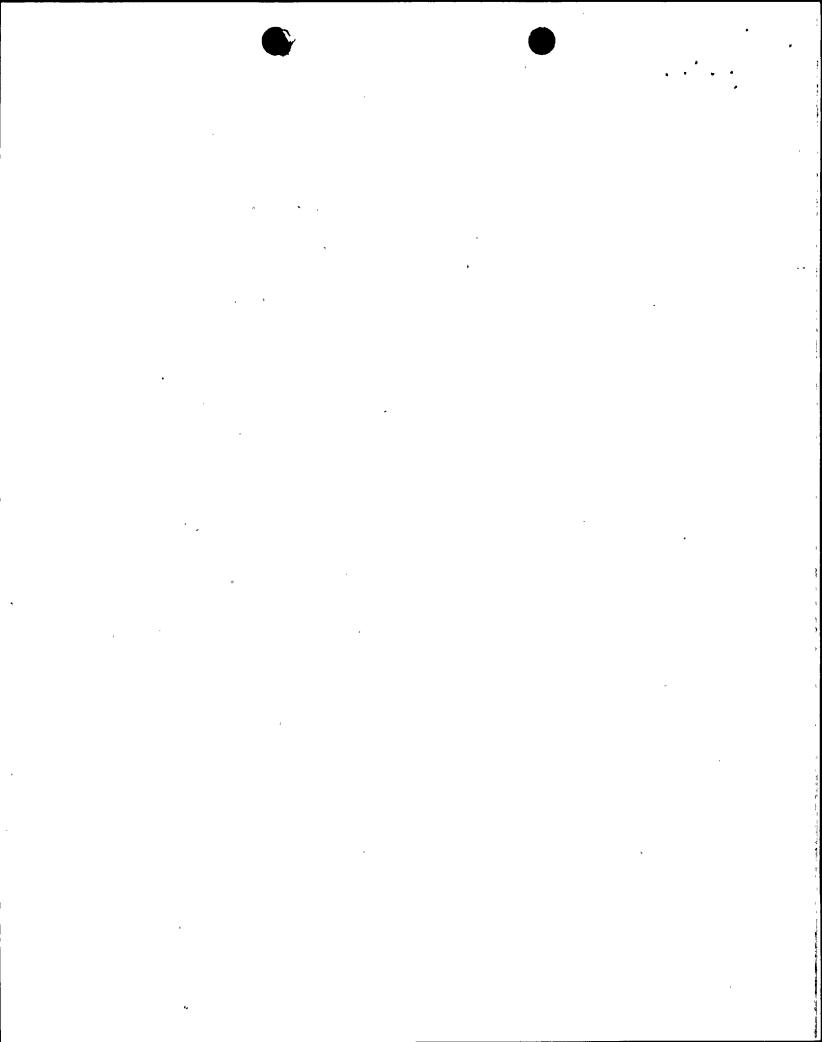


FIGURE 3.2.3-1 AZIMUTHAL POWER TILT VERSUS THERMAL POWER (COLSS IN SERVICE)

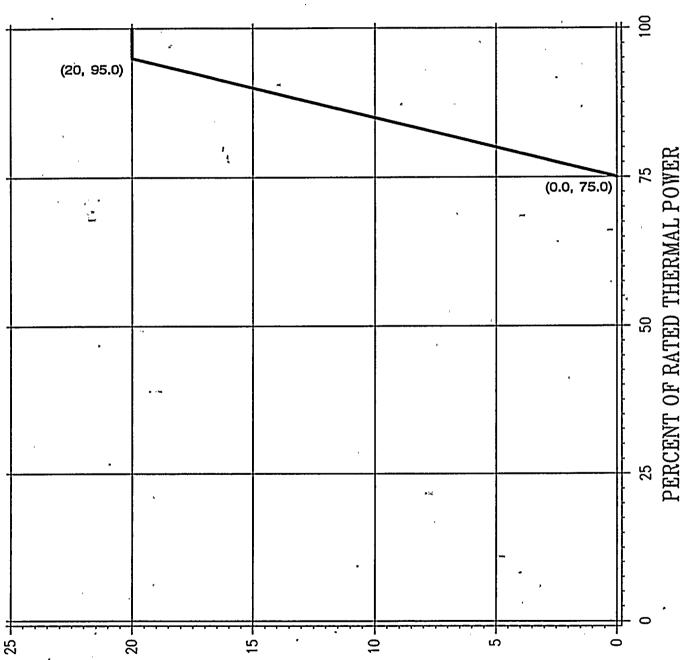




Revision 0

PVNGS UNIT 2 CYCLE 7 CORE OPERATING LIMITS REPORT FIGURE 3.2.4-1

COLSS DNBR OPERATING LIMIT ALLOWANCE FOR BOTH CEAC'S INOPERABLE



COLSS DNBR POWER OPERATING LIMIT REDUCTION
(% OF RATED THERMAL POWER)
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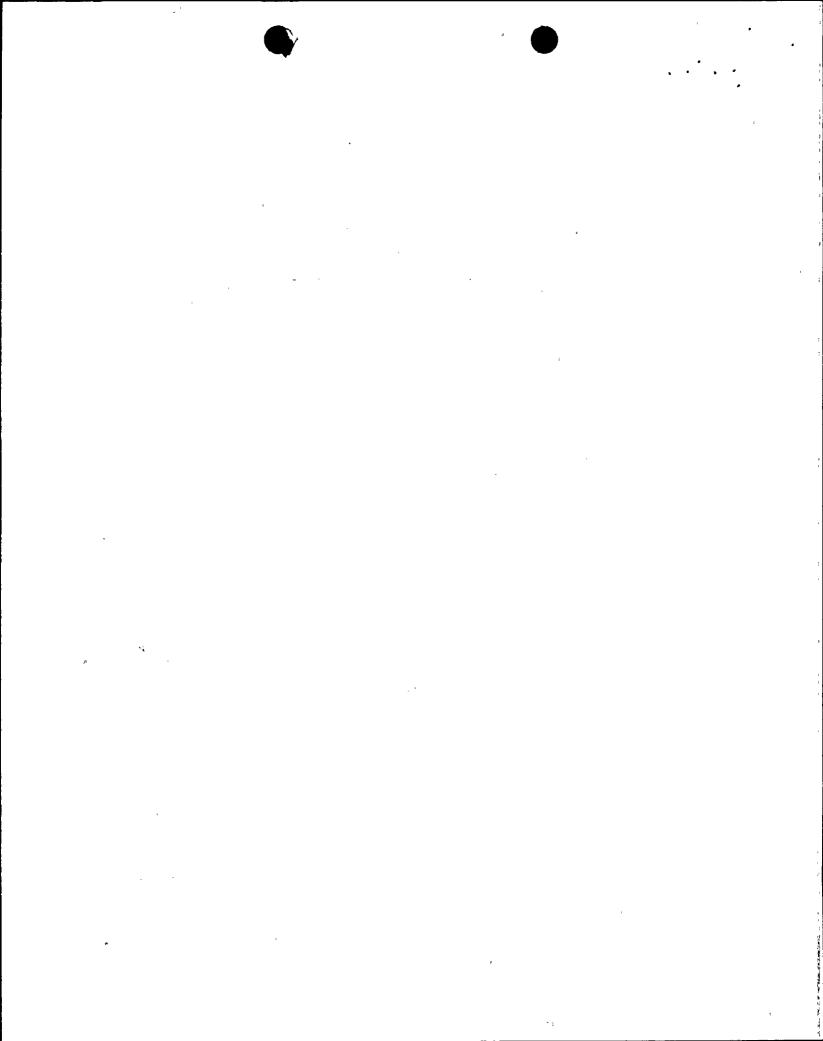
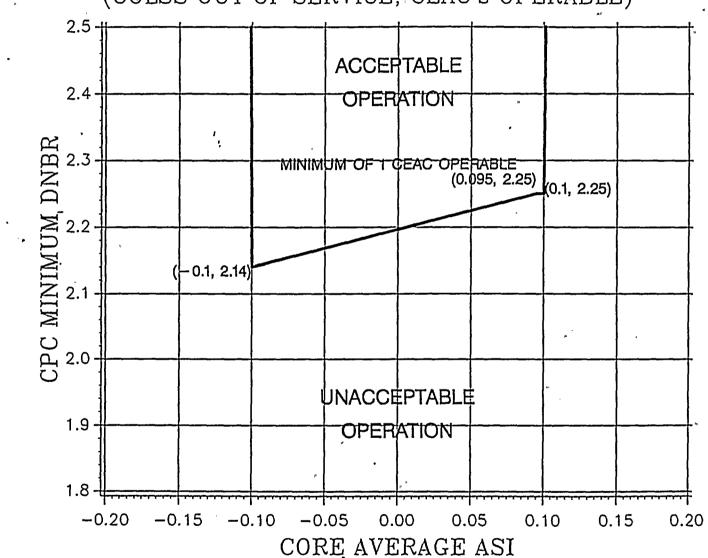


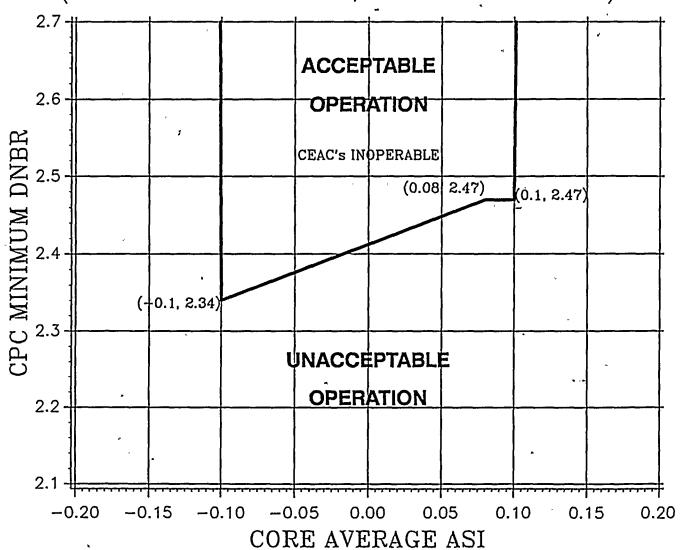
FIGURE 3.2.4-2
DNBR MARGIN OPERATING LIMIT BASED ON
THE CORE PROTECTION CALCULATORS
(COLSS OUT OF SERVICE, CEAC's OPERABLE)

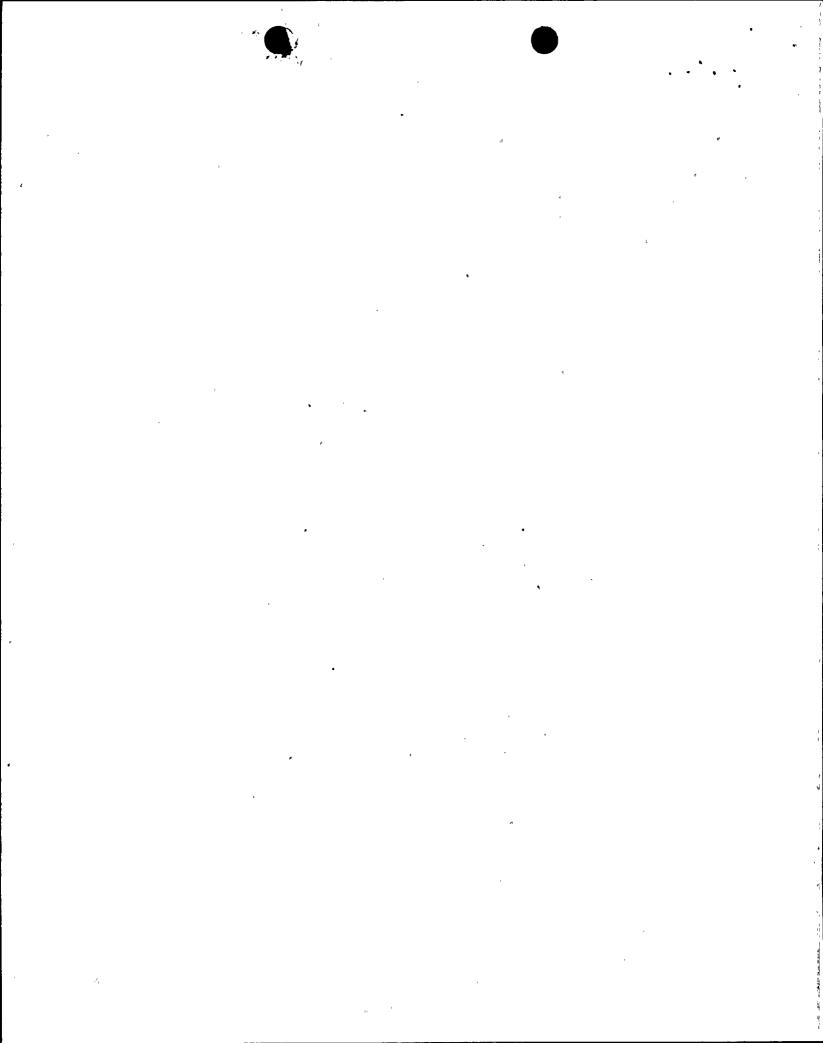


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FIGURE 3.2.4-3

DNBR MARGIN OPERATING LIMIT BASED ON
THE CORE PROTECTION CALCULATORS
(COLSS OUT OF SERVICE, CEAC's INOPERABLE)





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- 3.1.2.7-1. Required Monitoring Frequencies for Backup Boron Dilution Detection as a Function of Operating Charging Pumps and Plant Operational Modes for $K_{\rm eff} > 0.98$.
- 3.1.2.7-2. Required Monitoring Frequencies for Backup Boron Dilution Detection as a Function of Operating Charging Pumps and Plant Operational Modes for $0.98 \ge K_{\rm eff} > 0.97$.
- 3.1.2.7-3. Required Monitoring Frequencies for Backup Boron Dilution Detection as a Function of Operating Charging Pumps and Plant Operational Modes for 0.97 ≥ K_{eff} > 0.96.
- 3.1.2.7-4. Required Monitoring Frequencies for Backup Boron Dilution Detection as a Function of Operating Charging Pumps and Plant Operational Modes for $0.96 \ge K_{\rm eff} > 0.95$.
- 3.1.2.7-5. Required Monitoring Frequencies for Backup Boron Dilution Detection as a Function of Operating Charging Pumps and Plant Operational Modes for $K_{\rm eff} \leq 0.95$.

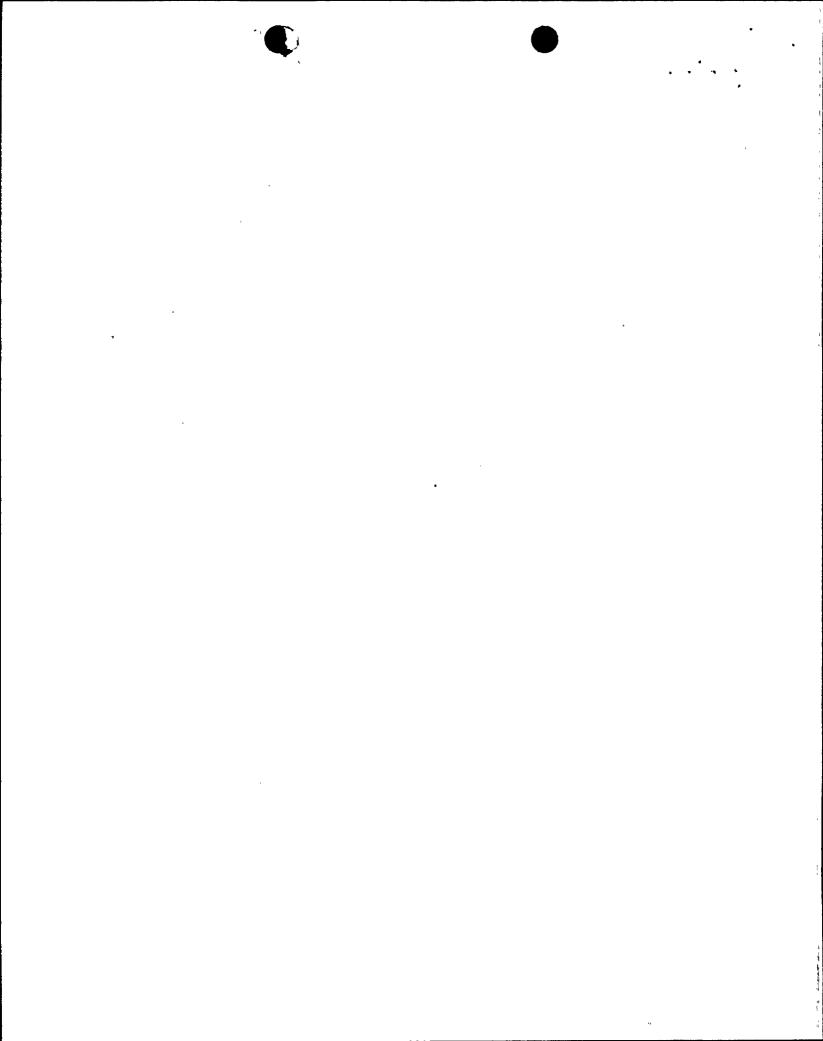


TABLE 3.1.2.7-1

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON DILUTION DETECTION AS A FUNCTION OF OPERATING CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR $K_{\rm eff} > 0.98$

OPERATIONAL	· Number	Number of Operating Charging Pumps			
MODE	0	1	2	3	
',	10.1		0)14	0).74	
3	12 hours	1 hour	ONA	ONA	
4 not on SCS	12 hours	1 hour	ONA	ONA	
5 not on SCS	8 hours	1 hour	ONA	ONA	
4 & 5 on SCS	ONA	ONA	ONA	ONA	

Notes: SCS = Shutdown Cooling System ONA = Operation Not Allowed

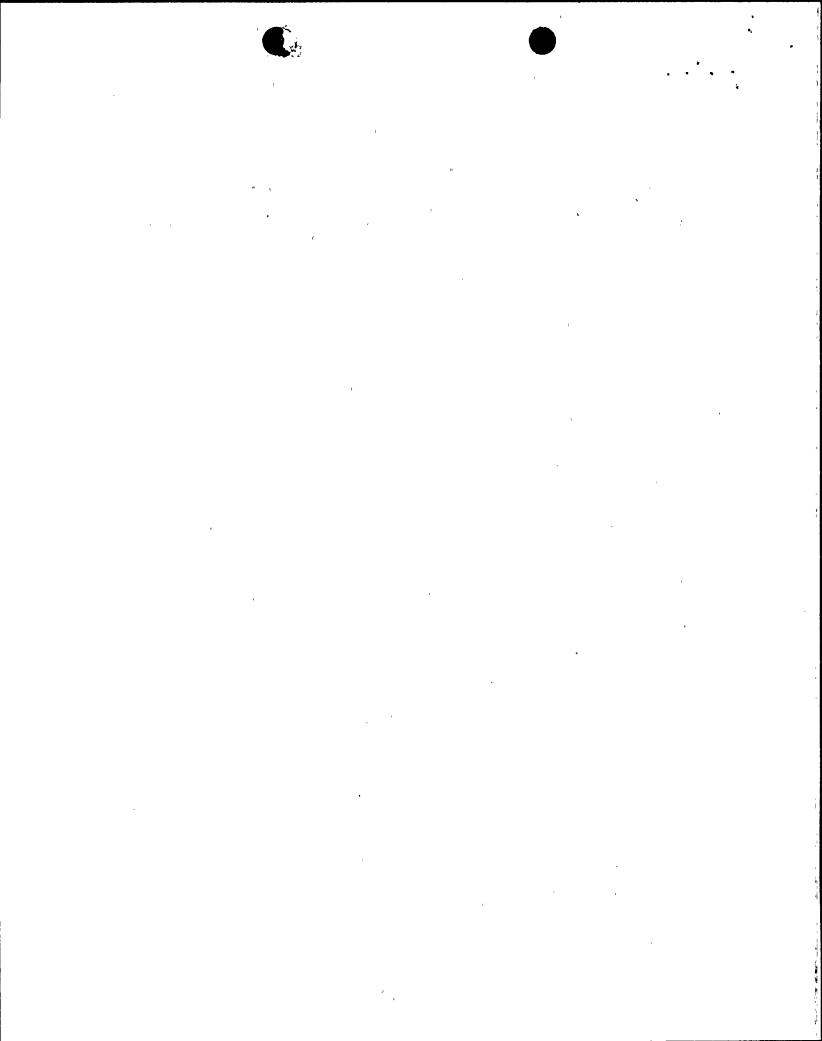
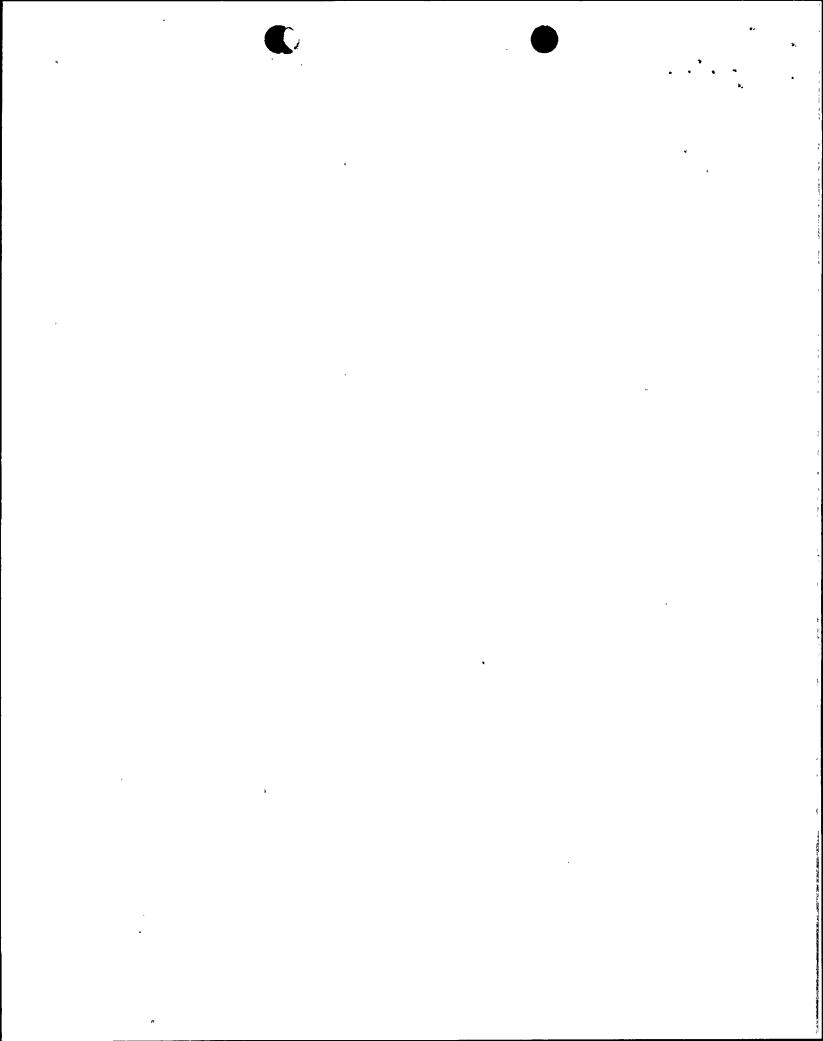


TABLE 3.1.2.7-2

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON DILUTION DETECTION AS A FUNCTION OF OPERATING CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR $0.98 \ge K_{eff} > 0.97$

OPERATIONAL MODE	Number of Operating Charging Pumps				
	0	1	2	3	
3	12 hours	2 hours	0.5 hours	ONA	
4 not on SCS	12 hours	2.5 hours	1 hour	0.5 hours	
5 not on SCS	8 hours	2.5 hours	1 hour	0.5 hours	
4 & 5 on SCS	8 hours	0.5 hours	ONA	ONA	

Notes: SCS = Shutdown Cooling System ONA = Operation Not Allowed





TABLE_3.1.2.7-3

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON DILUTION DETECTION AS A FUNCTION OF OPERATING CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR $0.97 \ge K_{eff} > 0.96$

_0 2 hours	1 3.5 hours	2 1.5 hours	3 0.5 hours
2 hours	3.5 hours	1.5 hours	0.5 hours
2_hours	3.5 hours	1.5 hours	1 hour
hours	3.5 hours	1.5 hours	1 hour
hours -	1 hour	0.5 hours	ONA
	hours	hours 3.5 hours	hours 3.5 hours 1.5 hours

Notes: SCS = Shutdown Cooling System

ONA = Operation Not Allowed

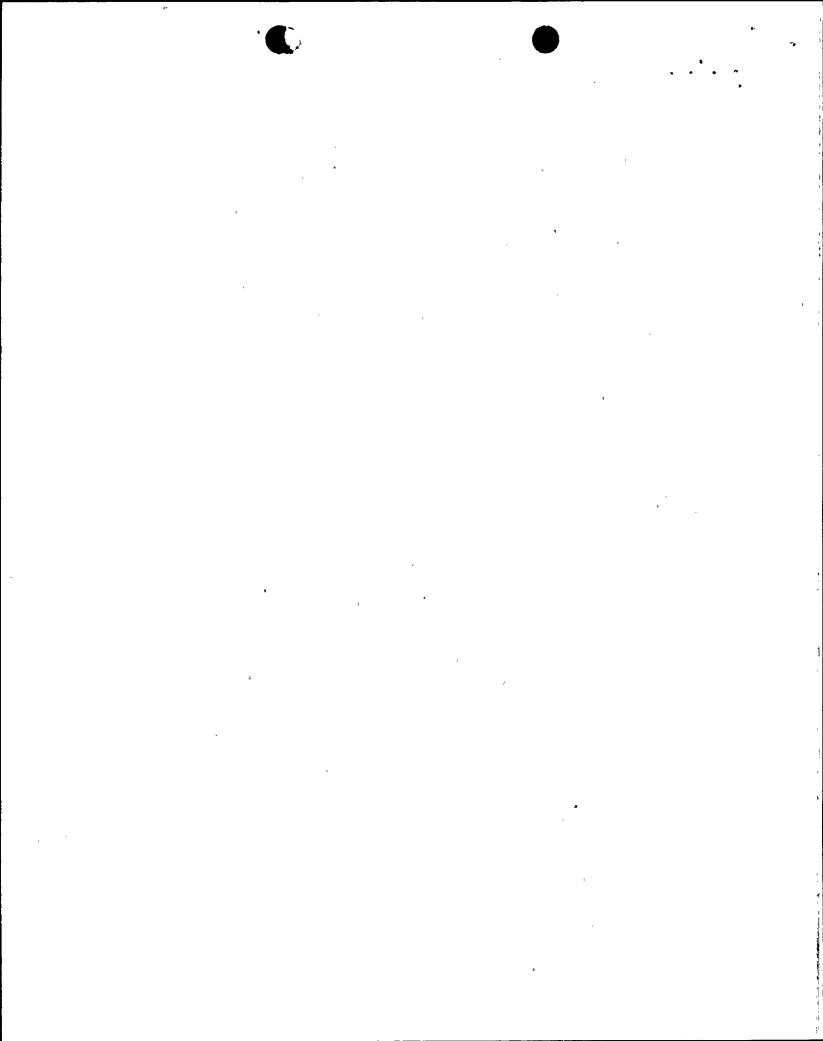




TABLE 3.1.2.7-4

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON DILUTION DETECTION AS A FUNCTION OF OPERATING CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR $0.96 \ge K_{\rm eff} > 0.95$

OPERATIONAL		Number of Operating Charging Pumps			
MODE	0	1	2	3	
) 0 1				
3		12 hours	5 hours	2 hours	1 hour
4 not on SCS		12 hours	5 hours	2 hours	1 hour
5 not on SCS		8 hours	5 hours	2 hours	1 hour
4 & 5 on SCS		8 hours	2 hours	0.5 hours	ONA

Notes: SCS = Shutdown Cooling System

ONA = Operation Not Allowed

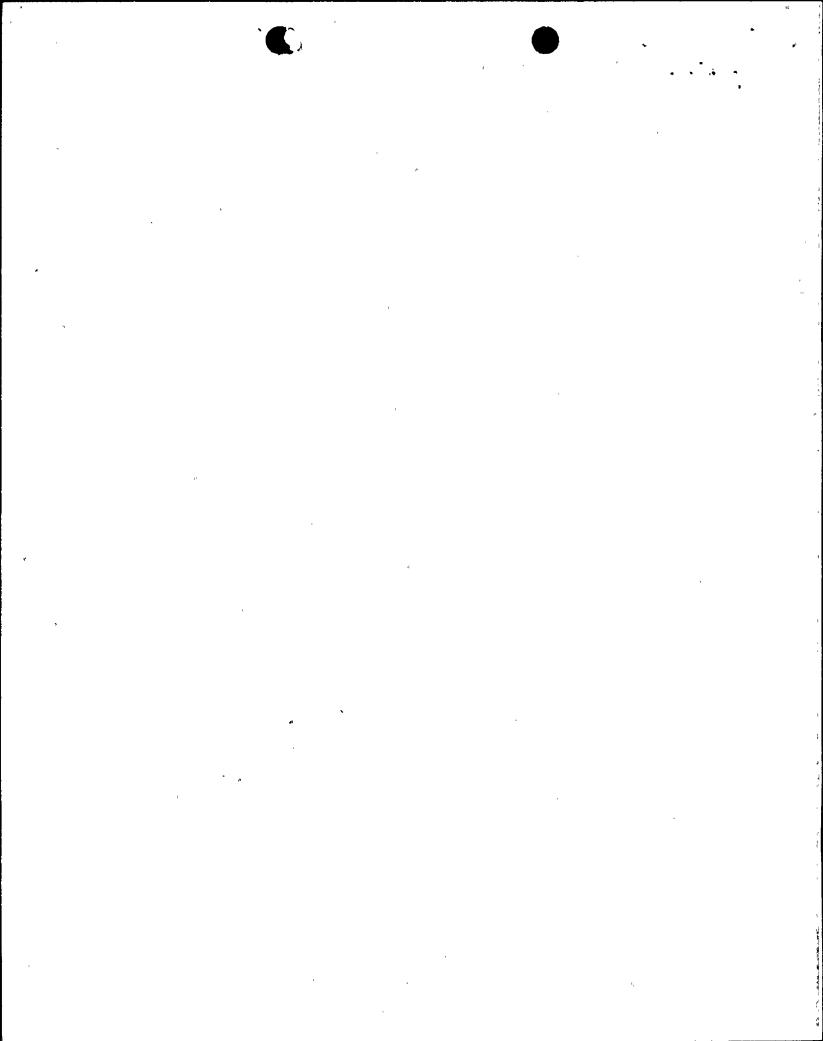




TABLE 3.1.2.7-5

REQUIRED MONITORING FREQUENCIES FOR BACKUP BORON DILUTION DETECTION AS A FUNCTION OF OPERATING CHARGING PUMPS AND PLANT OPERATIONAL MODES FOR $K_{\rm eff} \leq 0.95$

Number	Number of Operating Charging Pumps				
0	1	2 *	3		
	•				
12 hours	6 hours	2.5 hours	1.5 hours		
12 hours	6 hours	3 hours	1.5 hours		
8 hours	6 hours	3 hours	1.5 hours		
8 hours	2 hours	1 hour	0.5 hours		
24 hours	8 hours	4 hours	2 hours		
24 hours	2 hours	0.5 hours	ONA		
	12 hours 12 hours 8 hours 24 hours	0 1 12 hours 6 hours 12 hours 6 hours 8 hours 6 hours 2 hours 24 hours 8 hours	1 2 12 hours 6 hours 2.5 hours 12 hours 6 hours 3 hours 8 hours 6 hours 3 hours 8 hours 2 hours 1 hour 24 hours 8 hours 4 hours		

Notes: SCS = Shutdown Cooling System

ONA = Operation not allowed.

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