

REFUELING OPERATIONS

3/4.9.6 REFUELING MACHINE

LIMITING CONDITION FOR OPERATION

3.9.6 The refueling machine shall be used for movement of fuel assemblies and shall be OPERABLE with:

- a. A minimum capacity of 3590 pounds and an overload cut off limit of less than or equal to 1600* pounds for the refueling machine.

APPLICABILITY: During movement of fuel assemblies within the refueling cavity.

ACTION:

With the above requirements for the refueling machine not satisfied, suspend use of the refueling machine from operations involving the movement of fuel assemblies.

SURVEILLANCE REQUIREMENTS

4.9.6.1 The refueling machine used for movement of fuel assemblies shall be demonstrated OPERABLE within 72 hours prior to the start of such operations by performing a load test of at least 3590 pounds and demonstrating an automatic load cut off when the refueling machine load exceeds 1600* pounds.

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* may be increased to 2000 pounds in 50 pound increments for the removal of the fuel assembly at core location A-06 during core offload of U-2, sixth refueling outage.

