

HDP-PR-FSS-701, Final Status Survey Plan Development (Revision 8)
APPENDIX P-3
FSS PLAN

Survey Area: BSA 02 **Description:** Building Survey Area (Building 230)
Survey Unit: 22 **Description:** Cushman Room (South) – Floor and Lower Walls/Ext. Concrete Pad

Overview: The Survey Unit (SU) identified as BSA 02-22 has been prepared for Final Status Survey (FSS) by the Hematite Decommissioning Project (HDP). This appendix provides an overview of the proposed FSS implementation as well as general and specific instructions for the technicians responsible for performing the FSS.

• **Data Quality Objectives**

1. Personnel performing FSS duties meet the qualifications listed in HDP-PR-HP-102 *Health Physics Technician Training* and have received training and instruction commensurate with their duties. The RSO has approved all FSS personnel to perform work associated with their individual roles and responsibilities. Training records are documented in accordance with HDP-PR-GM-020, *Training Material Development and Documentation of Training*.
2. All HDP FSS procedures (“700 series”) have been reviewed, revised, and validated in order to ensure performance of actual FSS work activities reflect the requirements detailed in the individual FSS Procedures and the HDP Decommissioning Plan.
3. All FSS instrumentation has undergone a receipt inspection by HDP QA personnel, is within current calibration, and is determined to be functioning within acceptable ranges based on initial set-up and daily source checks in accordance with HDP-PR-HP-411, *Radiological Instrumentation*. HP technicians will confirm that environmental conditions (e.g. operating temperature range, no wet surfaces) are acceptable for use of field instrumentation.

• **Location**

BSA 02-22 is designated **Class 1** and is comprised of the floor and lower walls (< 2 meters) in the southern half of the Cushman Room in Building 230, as well as the adjacent exterior concrete pad. The total area of BSA 02-22 is 79.9 m². This area reflects a reduction made after approximately 5 m² of concrete floor was removed along with sections of subterranean piping in the Cushman Room.

• **Background**

This BSA as described in the DP (“Cushman Room – Floor and Lower Walls”) is designated Class 1 due to its historic use and its location adjacent to the Class 1 Rod Load Room under the Building 230 mezzanine. The potential exists for residual radioactivity to represent a significant fraction of the Structures, Systems, and Components (SSC) DCGL of 18,925 dpm/100 cm². The DP included the entire Cushman Room floor and lower walls, but the survey unit was divided in two (north and south) to reduce the area of each SU to below 100 m².

Building 230, constructed in 1992, is a split level mezzanine building that housed the fuel assembly fabrication equipment for commercial operations. Radioactive material was used in this building during site operations. Fuel pellets were brought into Building 230 in stainless steel transfer boxes via the Cushman Room, and



HDP Satellite Site View: See Building 230 in Red Crosshatching

HDP-PR-FSS-701, Final Status Survey Plan Development (Revision 8)
APPENDIX P-3
FSS PLAN

sent into both the Gad Room and the Rod Assembly Room via a conveyor system.

Significant portions of the Building 230 ground floor areas are designated Class 1 - primarily those associated with pellet handling and fuel rod assembly operations. BSA 02-22 is classified as a MARSSIM Class 1 survey unit due to the potential of encountering elevated activity at a significant fraction of the DCGL.

BSA 02-22 underwent final remedial action support surveys (RASS) during May and June, 2015, including a 100% scan of accessible surfaces and 11 total surface contamination (TSC) measurements split over the entire floor and lower walls (six in the north half and five in the south half). Finally, swipe samples were collected at each TSC measurement location.

All direct measurement activities were well below the applicable SSC DCGL (with a maximum measurement at 6.0% of the DCGL) and removable activity was less than 10% of the measured total activity results at all locations. These data support the initial DP Classification of Class 1 for BSA 02-22.

Isolation and Control (I & C) postings (green/white rope with I & C signage) will be implemented in the Cushman Room before FSS begins in BSA 02-22. The Cushman Room includes Class 1 floor and lower wall SUs BSA 02-09 and BSA 02-22, and Class 2 upper walls and ceiling comprising BSA 02-10.

- **Criteria**

All FSS analytical results for samples collected within BSA 02-22 will be evaluated against the HDP SSC Gross Activity DCGL of 18,925 dpm /100 cm².

Radionuclide	Structural Surfaces (dpm / 100 cm²)
Total Gross Activity	18,925

Table adapted from HDP FSS Procedure HDP-PR-FSS-701, *Final Status Survey Plan Development*, Revision 7, June 2015.

- **Implementation**

As a Class 1 SU, BSA 02-22 will undergo a 100% scan of all accessible surfaces (floors, lower walls) using a handheld Ludlum 43-93 alpha-beta dual channel scintillation detector and a Ludlum 43-37 gas proportional floor monitor.

Perform biased measurements on floor seams, cracks, or penetrations, and at floor/wall interfaces. Consult FSS supervision for guidance on the amount and specific locations of biased measurements. At locations where remediation has taken place or where measurements exceed the survey instrument static minimum detectable activity (MDA), adjustments to instrument efficiency or volumetric sampling may be necessary – consult FSS supervision for guidance.

Based on a statistical evaluation of the RASS dataset, a minimum of eleven (11) measurement locations were calculated for BSA 02-22 and 11 locations were designed. As the BSA is a Class 1 survey unit, the 11 measurement locations were selected based on a random-start point systematic triangular grid. Direct measurement locations are given in X-Y coordinates in feet as measured from the southwest corner of each structural (i.e., floor or each wall) surface in BSA 02-22 (X0, Y0). **Note however, that the origin (X0, Y0) for the east wall in BSA 02-22 is based on the lower left corner point for the Cushman Room as a whole and so is technically located in BSA**

HDP-PR-FSS-701, Final Status Survey Plan Development (Revision 8)
APPENDIX P-3
FSS PLAN

02-09.

After each static measurement, within the same area as the static measurement, cloth smears will be swiped with moderate pressure over an area of 100 cm² (a 4" by 4" square) in an S-shaped pattern in order to assess removable activity.

Per HDP-PR-FSS-703, QC replicate survey requirements for structural survey units require that 5% of all Class 1, Class 2, and Class 3 SSC Survey Units are randomly selected to undergo a replicate survey of the entire SU area. The replicate survey is to be performed by an HP technician other than the one who performed the initial survey using similar instrumentation. BSA 02-22 is not one of the randomly selected Class 1 Survey Units for which a replicate survey has been required.

FSS IMPLEMENTATION SUMMARY TABLE

Portable Instrument Scanning:		
Scan Coverage	100% of BSA 02-22 total area	
Scan MDC	2,351 dpm / 100 cm ² (Ludlum 43-93) 1,193 dpm / 100 cm ² (Ludlum 43-37)	
Investigation Action Level (IAL): general area	9,463 dpm / 100 cm ² (50% of the DCGL)	
IAL: (expansion joints, stress cracks, floor/wall interface, small holes and penetrations into floors)	2,351 dpm / 100 cm ² (Ludlum 43-93) 1,193 dpm / 100 cm ² (Ludlum 43-37)	
Total Surface Contamination (TSC) Measurements:		
Surface	Minimum Number of Measurements	Comments
Building 230: Cushman Room – southern half; floors and lower walls (< 2 meters)	11	A total of 11 TSC measurements locations have been systematically designed from a random start point.
TSC Investigation Action Level	18,925 dpm / 100 cm ² (Adjusted Gross DCGL)	
Removable Activity Locations:		
After each TSC measurement, at the same point as the TSC measurement, using moderate pressure swipe a cloth smear over the surface (e.g. exterior wall, roof, window, etc.) in an S-shaped pattern within an approximately 4" by 4" box.		
Biased Measurement Locations:		
Perform biased measurements on floor seams, cracks, or penetrations, and at floor/wall interfaces. Consult FSS supervision for guidance on the amount and specific locations of biased measurements. At locations where remediation has taken place or where measurements exceed the instrument static MDA, adjustments to instrument efficiency or volumetric sampling may be necessary – consult FSS supervision for guidance.		
Instrumentation:		
Ludlum 2360 with 43-93 scintillation detector;	Used for scanning and to obtain static (TSC) measurements.	
Ludlum 2360 with 43-37 gas proportional detector	Used for scanning floors and outside concrete pad.	
Ludlum 2929 with 43-10-1 scintillation detector	Used for counting of swipe (smear) samples	

HDP-PR-FSS-701, Final Status Survey Plan Development (Revision 8)
APPENDIX P-3
FSS PLAN

General Instructions:

1. Summarize daily work activities on the log sheets provided in Appendix P-6 (from procedure HDP-PR-FSS-701, *Final Status Survey Plan Development*). Provide a description of work area conditions, measurements collected (including swipes for removable activity) and the status of instrument scan surveys for every shift that involves work in this survey unit. Document the surveyor name and instrumentation used for each structural surface survey on Appendix A-1 (from procedure HDP-PR-FSS-712, *Final Status Surveys of Structures, Systems, and Components*) and on Appendix P-6 for reporting traceability. In the event that a situation arises where the survey instructions cannot be followed as written, stop work and contact the FSS Supervisor for resolution. All changes to the survey instructions shall be approved by the RSO before continuing work and be documented in the FSS Field Log.
2. In accordance with HDP-PR-FSS-701, (*Sec. 8.4.2*), documentation of activities performed, equipment used, and potential safety hazards that may be encountered during the performance of characterization activities (along with associated controls) will be documented using the FSS Daily Task Briefing log sheet.
3. Confirm that isolation controls (I & C) are in effect before FSS commences.
4. In accordance with HDP-PR-HP-411, *Radiological Instrumentation*, confirm that FSS instrumentation is within the current calibration period, has been daily source checked, and environmental conditions are acceptable for field use as per the manufacturer's recommended operating parameters. As required by HDP-PR-HP-415, *Operation of the Ludlum 2360 for Final Status Survey*, calculation of weighted efficiencies for each survey detector used during FSS of BSA 02-22 will be performed prior to field use.
5. Structural FSS are to be performed in accordance with HDP-PR-FSS-712, *Final Status Surveys of Structures, Systems, and Components*, using instrumentation that has been documented and prepared per the requirements of HDP-PR-HP-411 and HDP-PR-HP-415. BSA 02-22 is a Class 1 Survey Unit. A total of 11 systematic TSC measurements will be taken across the entire survey unit. 100% of the total survey unit area will be scanned by the floor monitor or handheld survey probe.
6. A scanning survey of the floor and concrete pad will be performed using a Ludlum 43-37 gas proportional floor monitor. Move the floor monitor systematically across the surface at a speed between 1 and 2 inches per second. Ensure the probe set screws maintain a close, even distance (nominally ¼", but not to exceed ½") to the floor surface. A scanning survey of the lower walls will be performed using a Ludlum 43-93 alpha-beta scintillation detector. Move the handheld survey probe systematically across the wall surface at a speed between 1 and 2 inches per second while holding the probe as close (nominally ¼", but not to exceed ½") to the surface as conditions allow. The scanning surveys will cover the percentage (100%) of the accessible surface areas within the area of interest as indicated in the table above. Notify the FSS Supervisor of any areas, conditions or constraints where surveying (or subsequent sampling) may not be possible. Document the conditions and any resolutions in the FSS Field Log.
7. Perform biased measurements on floor seams, cracks, or penetrations, and at floor/wall interfaces. Consult FSS supervision for guidance on the amount and specific locations of biased measurements. At locations where remediation has taken place or where measurements exceed the static MDA, adjustments to instrument efficiency or volumetric sampling may be necessary – consult FSS supervision for guidance.
8. Static TSC measurements made with the scaler-ratemeter (Ludlum 2360) coupled to the handheld detector will be manually recorded onto a field survey diagram. Results of the structural survey will be documented on form Appendix A-1 from HDP-PR-FSS-712.
9. A map or diagram of the structural survey area will be attached to the survey instruction. Direct measurement locations are given in X, Y coordinates as measured in feet from the origin point (0, 0) of

HDP-PR-FSS-701, Final Status Survey Plan Development (Revision 8)
APPENDIX P-3
FSS PLAN

each structural surface (each wall or floor) within the survey unit. Note however, that the origin (X0, Y0) for the east wall in BSA 02-22 is based on the lower left corner point for the Cushman Room as a whole and so is technically located in BSA 02-09.

10. Swipe samples will be collected at each TSC measurement location after the static count is completed. All swipe samples will be analyzed in the onsite FSS office using the Ludlum 2929 swipe counters for gross alpha/gross beta activity.
11. No volumetric sampling is planned as part of the FSS effort for BSA 02-22 (see also **General Instructions #7**).

Specific Instructions:

NOTE: Unless otherwise indicated, the performance of these specific instructions is the responsibility of the HP Technician.

Before Beginning Work

1. **Rad. Engineer/HP Technician:** Perform a daily task-specific briefing; documenting the attendants, planned work activities, anticipated hazards, and controls on the FSS Daily Task Briefing log sheet.
2. **Rad. Engineer/HP Technician:** Verify that survey instrumentation is within the current calibration period by checking the calibration due date for each piece of instrumentation used for FSS. Perform daily pre- and post-survey daily source checks for handheld survey instrumentation in accordance with HDP-PR-HP-411. Confirm that environmental conditions in which the survey will be performed are within the manufacturer's recommended operating range (e.g. temperature between -4° F to 122° F).
3. **Rad Engineer/HP Technician:** Prior to survey, collect three background measurements in (alpha + beta) scaler mode at waist level per Step 8.4.1 of HDP-PR-FSS-712. Use the average of the three readings as the daily field background. The purpose of these measurements is to determine the ambient gamma background count rate and to identify a previously undetected (if present) source term within or near the survey area.
4. **Rad. Engineer/HP Technician:** Prior to survey, inspect the work area to ensure that the surface is clean and dry.

Structural Surveys (Scanning, Total Surface Contamination Direct Measurements, Swipes)

1. It is not necessary to establish a "material background" for the surface being surveyed, since all measurements will be compared to the gross activity SSC DCGL of 18,925 dpm / 100 cm².
2. Perform a scan of the structural surface holding the probe as close to the surface as conditions allow (nominally 1/4", but not to exceed 1/2") moving the probe at a rate between 1 and 2 inches per second, in accordance with HDP-PR-FSS-712 and HDP-PR-HP-415.
 - a. Look and/or listen for elevated count rates and then pause to determine locations that exhibit anomalous readings (e.g., count rates that exceed the IAL for this unit). In particular, focus on painted surfaces, floor seams, cracks, or penetrations. Any small areas of elevated (>IAL) activity encountered during the floor monitor scan will be further investigated with the Ludlum 43-93 handheld detector for more precise delineation. Note the IAL for these special features of concern is the Scan MDC of the survey probe.
 - b. Mark the location(s) exhibiting anomalous readings to facilitate possible future investigations.
3. At each location where anomalous readings occur, perform a more detailed point survey of the area using the handheld probe (Ludlum 43-93). Pause and place the survey probe as close as possible to the surface to define and record the total count rate associated with the area of interest on the Field Log. . If residual radioactivity exceeding the static MDA is detected in a floor seam, crack, penetration, or on any



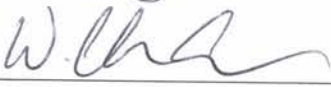
HDP-PR-FSS-701, Final Status Survey Plan Development (Revision 8)
APPENDIX P-3
FSS PLAN

painted surface, contact FSS supervision for guidance. Adjustments in instrument efficiency or volumetric sampling may be necessary.

4. Collect static count measurements at the 11 systematically designed locations on contact with the structural surface for a period of 1 minute.
5. At each TSC measurement location, after the alpha+beta static count has been completed, swipe a cloth smear over the surface (e.g. interior wall, ceiling, etc.) with moderate pressure in an S-shaped pattern within an approximately 4" by 4" box (100 cm²).
6. Record all scan, direct measurements, and swipe data on Form Appendix A-1 and submit to the FSS Supervisor for review.

Volumetric Sampling

1. No volumetric sampling will be performed as part of the FSS of BSA 02-22 (see also **General Instructions #7**).

Prepared by:	Brian Miller (Print Name)	 (Signature)	8/28/15 (Date)
Peer Reviewed by:	Ellen Jakub (Print Name)	 (Signature)	8/27/15 (Date)
Approved by (RSO):	W. Clark Evers (Print Name)	 (Signature)	8/28/15 (Date)

**APPENDIX P-2
FINAL STATUS SURVEY SAMPLING PLAN DEVELOPMENT CHECKLIST FOR
STRUCTURE SURVEY UNITS**

Survey Area BSA 02 **Description:** Building 230
Survey Unit 22 **Description:** Interior Surfaces, Cushman Room Floor and Lower Walls - South

1. Survey Unit Isolation & Control

Has the Survey Unit been properly isolated and/or controlled (indicated by outlining the area with green rope and posting the appropriate signage) as required by HDP-PR-HP-602, *Data Package Development and Isolation and Control Measures to Support Final Status Survey*?

Note: I&C will be verified through ongoing routine surveillance while the building is occupied. Yes No

(If "No", then discontinue survey design until area turnover requirements have been met).

2. Assessment of Characterization/Remedial Action Support Surveys (RASS)

a. Derive & List the Basic Statistical Data for the TSC measurements in the characterization/RASS Survey Population.

of Measurements Taken: 5

	TSC Measurements (dpm/100cm²)
Minimum	142
Maximum	1132
Mean	663
Median	720
Standard Deviation	408.0

b. Is the characterization/RASS Survey Data sufficient to support FSS Design? Yes No

(If "No", then terminate survey design and perform additional characterization or remediation and repeat the planning process.

3. Survey Unit Classification

Write a short description of the survey unit based on historical use and remedial activities:

BSA 02-22 includes the interior surfaces (southern lower walls and floor) of the former Cushman Room in Building 230 as well as the exterior concrete pad outside the double doors. Building 230 was constructed in 1992 and used for uranium fuel rod bundling. Fuel pellets were brought into the building in stainless steel transfer

**APPENDIX P-2
FINAL STATUS SURVEY SAMPLING PLAN DEVELOPMENT CHECKLIST FOR
STRUCTURE SURVEY UNITS**

- b. Standard Deviation for the characterization/RASS survey data set from Step 2.

$$\sigma = 408.0$$

- c. Define the Decision Errors.

$$\text{Type I Error} = 0.05 \qquad \text{Type II Error} = 0.10$$

Note: The Type II Error is set at 0.10 initially but it may be adjusted with RSO concurrence.

- d. Determine the Relative Shift using the equation from Step 8.3.4c of HDP-PR-FSS-701.

$$\text{Relative Shift} = 44.8$$

- e. Is the Relative Shift between 1 and 3? Yes No

(If "Yes", then continue to Step 7f, if "No", then proceed to the next step).

If the variability in the data set is acceptable, then adjust the LBGR as necessary in order to achieve a Relative Shift between 1 and 3. In order to accomplish this, the LBGR may be set as low as the MDC of the instrument that will be used for the measurements.

$$\text{Adjusted LBGR} = 17,701$$

$$\text{Adjusted Relative Shift} = 3.0$$

- f. Determine the Number of Samples (N) required corresponding to the Type I error, Type II Error and the Relative Shift from Appendix E of HDP-PR-FSS-701.

$$\text{Number of Samples (N)} = 11$$

8. Determine the Scan MDC

- a. Identify the Radiological Instrument that will be used for scanning.

Ludlum 43-89 Scintillation Detector Other Ludlum 43-93 Alpha/Beta Scintillator
Ludlum 43-37 Gas Proportional Floor Monitor

- b. Determine the Scan MDC for the selected instrument using the equation from Step 8.3.5b of HDP-PR-FSS-701.

$$\text{MDC}_{\text{scan}} = 2,351 \text{ dpm}/100\text{cm}^2 \text{ 43-93}$$

$$1,193 \text{ dpm}/100\text{cm}^2 \text{ 43-37}$$

9. Adjust the Statistical Sample Population Size (N) for Scan MDC

- a. Is the MDC_{scan} for the selected instrument less than the Adjusted Gross DCGL? Yes No

- b. If the answer to the question in Step 9a is "Yes" or the survey unit is either Class 2 or Class 3, then proceed to Step 10. If the answer to the question in Step 9a is "No" and the survey unit is Class 1, then proceed to the next step.

APPENDIX P-2

**FINAL STATUS SURVEY SAMPLING PLAN DEVELOPMENT CHECKLIST FOR
STRUCTURE SURVEY UNITS**

- c. Divide the total area of the survey unit by the Number of Samples (N) calculated in Step 7f to calculate the area bounded by the statistical sample population (A_{SU}).

$$\text{Area Bounded by the statistical sample population } (A_{SU}) = 7.3 \text{ m}^2$$

- d. Select an Area Factor (AF) from Appendix I of HDP-PR-FSS-701 that corresponds to the area bounded by the statistical sample population (A_{SU}).

$$\text{AF for the Bounded Area } (A_{SU}) = \text{NA}$$

- e. Multiply the Adjusted Gross DCGL Area Factor (AF) to derive an Adjusted Gross DCGL_{EMC}.

$$\text{Adjusted Gross DCGL}_{EMC} = \text{NA} \text{ dpm}/100\text{cm}^2$$

- f. Is the MDC_{scan} for the selected instrument less than the Adjusted Gross DCGL_{EMC}?

Yes No NA

- g. If the answer to the question above is “Yes”, then continue to Step 10. If the answer to the question above is “No”, then proceed to the next step.

- h. Determine a new AF (AF_{EMC}) corresponding to the MDC_{scan} for the selected instrument by dividing the MDC_{scan} by the Adjusted Gross DCGL_W.

$$AF_{EMC} \text{ corresponding to } MDC_{scan} = \text{NA}$$

- i. Find the Area (A') that corresponds to the Area Factor (AF_{EMC}).

$$A' \text{ corresponding to } AF_{EMC} = \text{NA}$$

Note: The Area Factors for structures are found in Appendix I of HDP-PR-FSS-701.

- j. Determine an Adjusted Number of Samples (N_{EMC}) for the statistical sample population size that corresponds to the bounded A_{EMC} using the equation from Step 8.3.6h of HDP-PR-FSS-701.

$$N_{EMC} \text{ corresponding to } A' = \text{NA}$$

$$N \text{ calculated in Step 7f} = \text{NA}$$

- k. Is $N_{EMC} >$ the value of N determined in Step 7f? Yes No NA

(If “Yes”, then use the larger N_{EMC} value as the statistical sample population size. If no, then use the value of N that was calculated in Step 7f as the statistical sample population size).

10. Determine the Grid Spacing

- a. Is the Survey Unit a Class 3 Survey Unit? Yes No

(If “Yes”, then continue to Step 11, if “No”, then proceed to the next step).

**APPENDIX P-2
FINAL STATUS SURVEY SAMPLING PLAN DEVELOPMENT CHECKLIST FOR
STRUCTURE SURVEY UNITS**

- b. Determine Grid Spacing (L) using the equation from Step 8.3.7b of HDP-PR-FSS-701. For piping systems, determine the spacing in accordance with Step 8.3.7c of HDP-PR-FSS-701.

Grid Spacing (L) for Survey Unit = 2.8 m

11. Generate a Survey Map

- a. Assign a unique identification number to each measurement in the statistical sample population using the guidance and direction provided in Appendix M of HDP-PR-FSS-701.
- b. Generate a graphic representation of the Survey Unit with dimensions and boundaries corresponding to an established reference coordinate system in accordance with Step 8.3.8 of HDP-PR-FSS-701.
- c. Using the reference coordinate system, ascertain coordinates for each sample location.
- d. Designate measurement locations, and location coordinates on Appendix P-4, *FSS Sample & Measurement Locations & Coordinates* and attach a copy of that form to the FSSP.
- e. Attach a copy of the developed Survey Map with sample locations to the FSSP.

12. Biased Measurements

- a. Designate if any biased measurements will be taken at the discretion of the HP Staff designing the survey and the basis for taking them. Necessary biased samples will be explained on Appendix P-3, *FSS Sampling Plan*.

Note: Biased measurements are not included as part of the statistical sample population. Rather, they are treated as pre-emptive investigation measurements.

- b. Using the reference coordinate system, ascertain coordinates for each biased measurement location.
- c. Designate biased measurement locations, and location coordinates on attached Appendix P-4, *FSS Sample & Measurement Locations & Coordinates*.

13. Scan Coverage

- a. The Survey Unit is: Class 1 Class 2 Class 3
- b. Based on the Survey Unit Classification, the scan coverage in this Survey Unit is;
 100% Scan Coverage of Exposed Surfaces ___ % Scan Coverage of Exposed Surfaces

14. Investigation Levels

- a. The Survey Unit is: Class 3
 - 1) Scan Investigation Levels are set at the most limiting between the Adjusted Gross $DCGL_w = 18,925$ dpm/100cm² or the MDC_{scan} for the instrument used.

NA dpm/100cm²

**APPENDIX P-2
FINAL STATUS SURVEY SAMPLING PLAN DEVELOPMENT CHECKLIST FOR
STRUCTURE SURVEY UNITS**

2) TSC Measurement Investigation Levels are set at 50% of the Adjusted Gross DCGL_w = 9,463 dpm/100cm².

b. The Survey Unit is: Class 2

1) Scan Investigation Levels are set at the most limiting between the Adjusted Gross DCGL_w = 18,925 dpm/100cm² or the MDC_{scan} for the instrument used.

NA dpm/100cm²

2) TSC Measurement Investigation Levels are set at the Adjusted Gross DCGL_w = 18,925 dpm/100cm².

c. The Survey Unit is: Class 1

1) Scan Investigation Levels (general area) are set at 50% of the Adjusted Gross DCGL_w = 9,463 dpm/100cm²


Scan Investigation Levels (expansion joints, stress cracks, floor/wall interface, penetrations) are set at the most limiting MDC_{scan} for the instrument used = 2,250 dpm/100cm²
Ludlum 43-93

1,072 dpm/100cm²
Ludlum 43-37

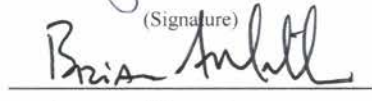
2) TSC Measurement Investigation Levels are set at the Adjusted Gross DCGL_w = 18,925 dpm/100cm².

15. FSSP Development Checklist Approval

Prepared by: Ellen C. Jakub
(Print Name)


(Signature) 8/27/15
(Date)

Peer Reviewed by: Brian A. Miller
(Print Name)


(Signature) 8/28/15
(Date)

Approved by (RSO): W. Clark Evers
(Print Name)


(Signature) 8/28/15
(Date)

Hematite Decommissioning Project	Procedure: HDP-PR-FSS-701, Final Status Survey Plan Development		
	Westinghouse Non-Proprietary Class 3	Revision: 8	Appendix P-4, Page 1 of 1

**APPENDIX P-4
FSS SAMPLE & MEASUREMENT LOCATIONS & COORDINATES**

Survey Area:	BSA 02	Description:	Building Survey Area (Building 230)
Survey Unit:	22	Description:	Cushman Room South Floor and Lower Walls
Survey Type:	FSS	Classification:	Class 1

Measurement or Sample ID	Surface or CSM	Type	Start * Elevation	End * Elevation	Northing (feet) (Y Axis) **	Easting (feet) (X Axis) **	Remarks / Notes
B02-22-01-S-F-S-00	F	S	NA	NA	5.2	2.4	Floor
B02-22-02-S-F-S-00	F	S	NA	NA	5.2	11.6	Floor
B02-22-03-S-F-S-00	F	S	NA	NA	5.2	20.8	Floor
B02-22-04-S-F-S-00	F	S	NA	NA	13.4	7.0	Floor
B02-22-05-S-W-S-00	W	S	NA	NA	1.1	13.4	West Wall
B02-22-06-S-W-S-00	W	S	NA	NA	2.3	20.4	East Wall
B02-22-07-S-W-S-00	W	S	NA	NA	3.0	5.3	South Wall
B02-22-08-S-W-S-00	W	S	NA	NA	3.0	16.1	South Wall
B02-22-09-S-F-S-00	F	S	NA	NA	-4.7	2.4	Exterior Concrete Pad
B02-22-10-S-F-S-00	F	S	NA	NA	-4.7	11.6	Exterior Concrete Pad
B02-22-11-S-F-S-00	F	S	NA	NA	-4.7	20.8	Exterior Concrete Pad
B02-22-12-S-X-R-00	TBD	B	NA	NA	TBD	TBD	TBD

*Elevations are in feet above mean sea level.

** Missouri - East State Plane Coordinates [North American Datum (NAD) 1983] (Open Land Area) OR

Distance in feet from lower left corner of the surface (Structures); each surface has it's own (X,Y) = (0,0); OR

For piping the distance from the beginning of the survey unit.

Surface: Floor = F; Wall = W; Ceiling = C; Roof = R

CSM: Three-Layer (Surface-Root-Deep) or Uniform

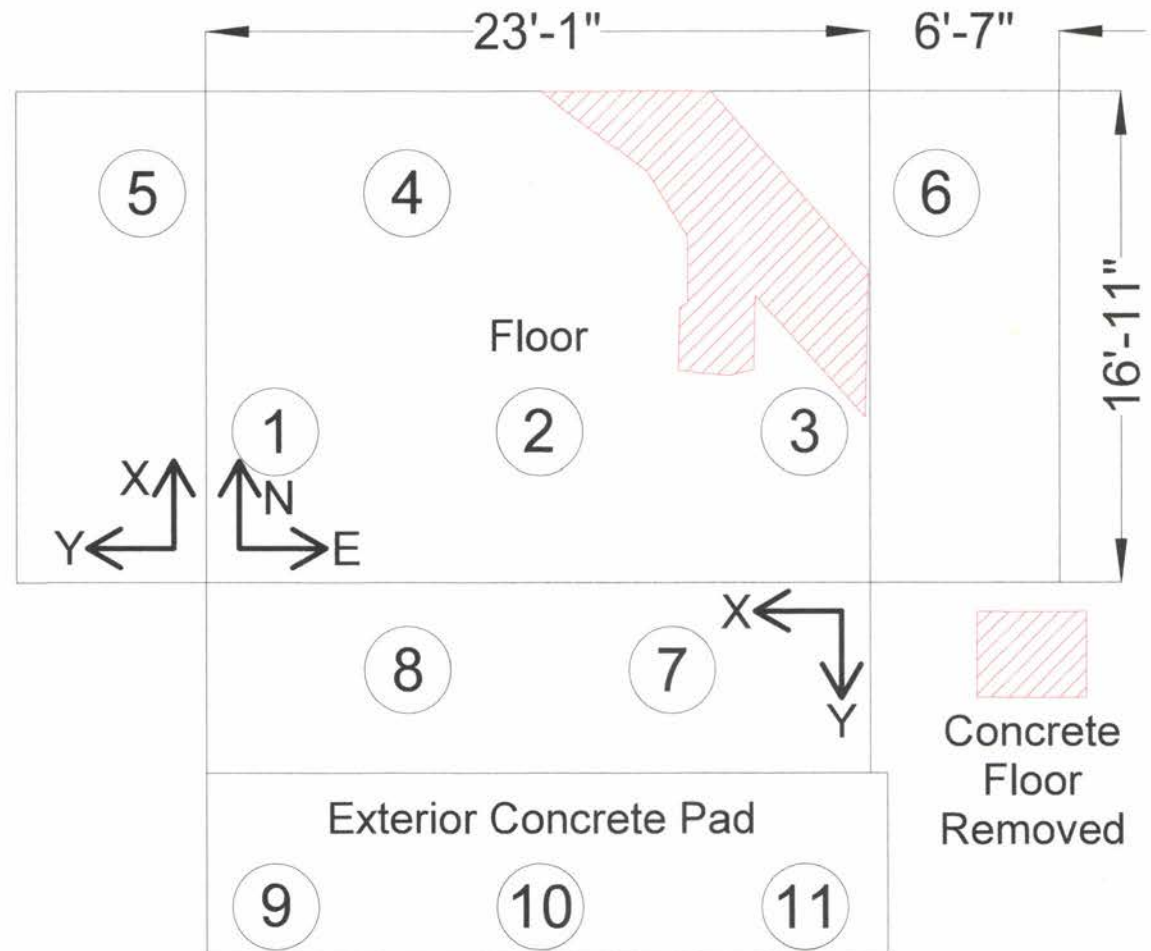
Type: Systematic = S, Biased = B; QC =Q; Investigation = I

Quality Record

BSA 02-22

Cushman Room (South Walls and Floor)

Location	Surface	X	Y
1	Floor	2.4	5.2
2	Floor	11.6	5.2
3	Floor	20.8	5.2
4	Floor	7.0	13.4
5	West Wall	13.4	1.1
6	East Wall	20.4	2.3
7	South Wall	5.3	3.0
8	South Wall	16.1	3.0
9	Exterior Concrete Pad	2.4	-4.7
10	Exterior Concrete Pad	11.6	-4.7
11	Exterior Concrete Pad	20.8	-4.7



Note: The origin for the east wall section is located at the lower left corner of the wall in LSA 02-09.