

NRC INSPECTION MANUAL

DIRS

Change Notice 17-023

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<u>Number</u>	<u>Date</u>	<u>Number</u>	<u>Date</u>
1. IMC 2681	05/15/17	IMC 2681	10/27/17
2. IP 81700.06	05/15/17	IP 81700.06	10/27/17
3.		IP 81700.11	10/27/17

TRAINING: No special training is required for any documents issued with this Change Notice.

REMARKS: IMC 2681, "Physical Protection and Transport of Special Nuclear Material (SNM) and Irradiated Fuel Inspections of Fuel Facilities," has been revised to reflect the inspection procedure consolidation changes for CAT I Fuel Facilities inspection program (PS1-HEU Security Measures). This revision added an inspection procedure to the PS1-HEU Security Measures Program prior to implementation.

IP 81700.06, "Licensee Conducted Force-on-Force Exercises at Category I Fuel Cycle Facilities," has been revised by an administrative change to remove one inspection requirement from this procedure to create the procedure for the annual observation of licensee exercises. This revision will replace IP 81601, "Safeguard Contingency Plan Implementation Review," on the effective date.

IP 81700.11, "Annual Observation of Licensee Conducted Force-on-Force Exercises at Category I Fuel Cycle Facilities," is a consolidated inspection procedure to increase efficiencies in the Fuel Cycle Inspection Program. This procedure was added to the inspection program to satisfy the annual FOF exercise observation as specified by 10 CFR 73.46(b)(9). This revision will replace IP 81601, "Safeguard Contingency Plan Implementation Review," on the effective date.

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