

WNP-2  
INSERVICE INSPECTION  
SUMMARY REPORT  
FOR REFUELING OUTAGE  
RFO11

Spring, 1996



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WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

9609250046 96091877  
PDR ADCK 050003R  
Q PD

INSERVICE INSPECTION SUMMARY REPORT  
FOR  
REFUELING OUTAGE RFO11

OWNER: Washington Public Power Supply System  
3000 George Washington Way  
Richland, Washington 99352

PLANT: WNP-2, located 11 miles north of Richland, Washington on the U.S.  
Department of Energy Hanford Reservation

COMMERCIAL SERVICE DATE: December 13, 1984

CAPACITY: 3486 Megawatts Thermal

REACTOR PRESSURE VESSEL: Manufacturer: CBIN                      Serial Number: T-45  
State No.: 29936-84W    Nat'l Bd No.: 8

Prepared By:	<u><i>D. Ramey</i></u> ISI Engineer	<u>Sept 6, 1996</u> Date
	<u><i>Rudolph Suijs</i></u> Repair/Replacement Engineer	<u>9/6/96</u> Date
Reviewed & Concurred By:	<u><i>Carl McKing</i></u> Supervisor, Materials and Welding	<u>9/6/96</u> Date
	<u><i>A.S. Barber for J.J. Muth</i></u> Supervisor, Quality Support Services	<u>9/11/96</u> Date
Concurrence:	<u><i>J.M. [Signature]</i></u> Authorized Nuclear Inservice Inspector	<u>9/12/96</u> Date

Author: DOROTHY R. GORDON at ~SSPO07

Date: 9/10/96 1:19 PM

Priority: Normal

TO: KEVIN M. AVILA at ~SSPO08  
TO: AMANDA S. BARBER at ~SSPO10  
TO: WILLIAM H. BARLEY at ~SSPO11  
TO: MERRILEE A. BARTEL at ~SSPO10  
TO: KAREN E. BUTLER at ~SSPO11  
TO: MARIANNE S. COLLINS at ~SSPO11  
TO: CLIFFORD R. EDWARDS at ~SSPO03  
TO: CHIH-AN FU  
TO: DOROTHY R. GORDON  
TO: ROGER O. GREGORY at ~SSPO03  
TO: KERRY M. GUNTER  
TO: BILLY J. HAHN  
TO: JOHN A. HARMON  
TO: JAMES D. IMEL  
TO: PAUL J. INSERRA at ~SSPO14  
TO: DENNIS A. KERLEE  
TO: SOPHIA S. KIM at ~SSPO05  
TO: CARLOS LEON  
TO: RONALD D. MADDEN  
TO: LINDA M. MAR at ~SSPO08  
TO: JAMES W. MASSEY at ~SSPO12  
TO: DANIEL L. MOON at ~SSPO12  
TO: ARTHUR J. MOORE at ~SSPO08  
TO: JOSEPH J. MUTH at ~SSPO16  
TO: SANDRA L. NUXALL at ~SSPO08  
TO: JOHN N. PACE at ~SSPO06  
TO: JOHN F. PETERS at ~SSPO06  
TO: LOUISE S. PETERS  
TO: MARYANN L. POZNANSKI at ~SSPO08  
TO: CALVIN L. ROBINSON at ~SSPO13  
TO: ANDRE R. SIMON at ~SSPO02  
TO: LARRY W. SYVERSON at ~SSPO15  
TO: PAUL L. TOMPKINS at ~SSPO15  
TO: WILLIAM W. WADDEL at ~SSPO12  
TO: DAVID A. WALKER at ~SSPO15  
TO: DON R. WELCH at ~SSPO15  
TO: JONATHAN C. WILES at ~SSPO10  
TO: LINDA S. WOOSLEY at ~SSPO10  
Subject: DELEGATION OF AUTHORITY

----- Message Contents -----

From:  J.J. Muth, Supervisor, Quality Services

During my absence from the Supply System September 11 through September 13, 1996, Ms. Amanda Barber will act for the Supervisor, Quality Services. Ms. Barber will have full authority of this position with the exception of salary and personnel actions.

Should my scheduled return be delayed, this delegation shall stand until my actual return.

JJM:drq

"original signed and filed"

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## SUMMARY

WNP-2 has completed ASME Section XI examinations for the second refueling outage of the second inspection interval (eleventh refuel cycle, RFO11). The following augmented examinations were also completed during this outage: feedwater nozzle inner radius, Generic Letter 88-01, and examinations of high energy line break welds outside of ASME Section XI scope. WNP-2 is on schedule with its Generic Letter 88-01 commitments. No change was found in weld 20RRC(6)-8 indication (identified during RFO6 in Spring, 1991).

## EXAMINATION RESULTS

This report summarizes the results of inservice inspection (ISI) of ASME Section III, Code Class 1, 2 and 3 components and their supports performed at Washington Public Power Supply System (Supply System) Nuclear Plant No. 2 (WNP-2) between June 25, 1995 and June 21, 1996. Both General Electric (GE) and Supply System personnel performed the examinations. During this period, WNP-2 completed its eleventh scheduled refueling outage, RFO11. This outage is the second refueling outage of the second inspection interval. This report includes a copy of the NIS-1 Owner's Report of Inservice Inspection for this refueling outage in Appendix A and copies of the NIS-2 Owner's Report of Repair or Replacement in Appendix B.

Documentation supporting this summary report is located in the WNP-2 Operations File (DIC 1100).

The ISI examinations are specified in ASME Section XI and required by 10CFR50.55a. In addition, the following examinations were performed to meet augmented requirements or commitments.

- o IGSCC (intergranular stress corrosion cracking) detection in stainless steel welds, based on Generic Letter 88-01.
- o Feedwater nozzle inner radius and bore region for NUREG 0619.
- o Welds in high energy line break boundary not examined under Section XI.

## ASME SECTION XI EXAMINATIONS

The ASME Section XI examinations performed during the eleventh refueling outage comply with the 1989 Edition with no Addenda.

The items examined for ASME Section XI requirements are listed on the NIS-1 Owner's Data Report for Inservice Inspection. A copy is included as Appendix A. Approximately 19% of the required ISI items requiring examination for the second inspection interval have been examined. Table I summarizes the number of items completed through refuel outage eleven (RFO11) by Examination Category and Item Number.

Post refueling leakage test and visual examination per Examination Category B-P found nine (9)

Control Rod Drive housing flanges leaking at various rates, from one (1) drop per minute to one hundred (100) drops per minute. The leaks were acceptable based on the leakage decreasing over time. Relief Requests 2ISI-06 and 2ISI-07 were implemented during this test. A through wall leak on a 3/4 inch process vent line on recirculation system isolation valve RRC-V-67B bonnet was found. The leaking pipe was replaced. The leak was caused by fatigue in the process vent line from nearby flanges. Additional dye penetrant examinations of the other welds in this vent line and the bonnet vent line on RRC-V-67A were acceptable.

During examinations of the removed CRD cap screws (Category B-G-2, Item number B7.80), eight (8) of the 160 cap screws could not be located for performance of the VT-1 examination. It was determined that these eight cap screws were not reinstalled. All 160 of the removed cap screws were replaced with improved design cap screws. The eight cap screws not receiving examination were misplaced after removal. Based on the results of the remaining 152 cap screw VT-1 examinations it was determined that no new degradation mechanisms are present.

Localized pitting corrosion was found in the shank area of some of the examined cap screws. This degradation has been noticed at prior inspections. As with prior inspections the worst case localized pitting was metallurgically analyzed and determined not to exceed Section XI acceptance standards.

#### AUGMENTED EXAMINATIONS

##### *GL 88-01 IGSCC (ISI Program Plan Section 6.2.3)*

Ultrasonic examinations were performed on fourteen (14) category B welds and one (1) category F weld. Table II lists the welds that were examined per GL 88-01. Table III presents the current GL 88-01 status.

The category F weld, 20RRC(6)-8, was examined for the fifth consecutive outage to determine any change in the indication found during the sixth refueling outage. The indication showed no change from RFO10 results. The analysis performed during refueling outage RFO6 for continued operation is still valid. The results of this examination and analysis were submitted to the Commission by letter GO2-96-102, dated May 14, 1996.

##### *High Energy Line Break Augmented Examinations (ISI Program Plan Section 6.2.1)*

Seven (7) welds were examined per the high energy line break commitment with no unacceptable indications. The welds examined are listed in Table IV.

##### *Feedwater Nozzle Inner Radius (ISI Program Plan Section 6.2.3)*

One feedwater nozzle inner radius, bore, and associated safe-end were examined. No unacceptable indications were found.

*Snubber Testing (ISI Program Plan section 6.2.2)*

An initial sample of thirty-seven (37) snubbers was selected from the WNP-2 general population of 440 safety-related snubbers. These snubbers were randomly selected by computer sub-routine which is part of the ISI System data base. The selected snubbers were then reviewed to determine if the sample was representative, as required by Technical Specification 4.7.4.e.

Testing of snubbers was performed using portable test devices called "Validators", supplied by the snubber manufacturer. There were no unacceptable results. The snubbers tested are listed on the NIS-1 Owner's Report of Inservice Inspection form in Appendix A.

The outer tube of RHR-20 was found painted during visual examination. There was no paint on support cylinder. The snubber was removed and tested satisfactorily.

**NON-REGULATORY AUGMENTED EXAMINATIONS**

Additional Reactor Pressure Vessel (RPV) interior visual examinations were performed on jet pump sensing lines, jet pump adjusting screws and incore dry tubes with the guidance contained in General Electric Service Information Letters (SIL). These examinations were performed based on Supply System internal review of the applicable SILs and their application to WNP-2.

During refueling outage RFO9, a crack was found in jet pump 18 sensing line. The crack was reexamined during RFO11. There was no noticeable change from RFO9 data. The other nineteen (19) sensing lines were examined as part of the sensing line clamp installation program. No indications were found in these lines.

Eight incore dry tubes were visually examined. No unacceptable indications were noted.

All 80 of the jet pump adjusting screw tack welds were visually examined. Two of the tack welds on two different screws were found to be cracked at RFO10. Reinspection during RFO11 showed no change. During the adjusting screw tack weld examination several set screws on the retaining ring were found with unacceptable gaps between the screw and the inlet mixer piping. The jet pump beams were detensioned and the inlet mixer section was repositioned. The gaps were closed on all but 3 of the jet pumps. Two of the jet pumps with gaps had wedges installed to correct the gaps. The remaining jet pump with a set screw gap was analyzed as acceptable.

**REPAIRS AND REPLACEMENTS**

Seven (7) significant ASME Section XI repair or replacement activities were performed during the refuel outage RFO11 as listed below. A listing and NIS-2 Owner's Reports for these and other ASME Section XI repair or replacement work accomplished and closed out between July 25, 1995 and June 21, 1996 are provided in Appendix B.

- 1) Local Power Range Monitoring (LPRM)

Replaced eight (8) Local Power Range Monitoring (LPRM) incore assemblies.

## 2) Main Steam Relief Valves (MSRV)

Refurbished eleven (11) main steam relief valves. Ten (10) of these main steam relief valves were refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The refurbishment work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs. Replaced eight (8) main steam relief valves.

## 3) Containment Supply Purge (CSP) System

Replaced three (3) 24" butterfly valves CSP-V-5, CSP-V-6 and CSP-V-9 in Containment Supply Purge (CSP) system.

## 4) Control Rod Drive (CRD)

Overhauled twenty (20) Control Rod Drives (CRD's) and replaced twenty (20) Control Rod Drives (CRD's).

## 5) Snubber Optimization Program

As part of Supply System's effort to reduce the number of safety related snubbers at WNP-2, fourteen (14) existing snubbers were replaced with rigid struts. Twenty (29) additional snubbers were deleted.

## 6) Service Water (SW) System

A through wall pin hole leak was observed on the bottom of the 18" Service Water (SW) Loop A return pipe between SW-FE-1A and valve SW-PCV-38A. Temporary Non Code repair was performed in accordance with Relief Request No 2ISI-16. ASME Section XI work plan was implemented to perform permanent repair as required by PER No 295-1002 and Relief Request No 2ISI-16. The permanent repair consisted of removing a section of 18" pipe containing the through wall pin hole leak and replacing it with new pipe. Based upon the examination of the piping, it was determined that the pinhole leak was the result of localized erosion caused by cavitation induced by the flow conditions developed by the nearby flow orifice. The localized erosion in the similar designed area on Service Water Loop B is being monitored.

## 7) Relief Valves

Replaced miscellaneous relief valves such as RHR-RV-1A, SLC-RV-29A, SLC-RV-29B, SW-RV-1A, etc.



**Table I SUMMARY OF COMPLETED ITEMS BY EXAMINATION CATEGORY**

Category	Item No.	Description	Complete
B-D	B3.100	Full Penetration Welds of Nozzles in Vessels Nz Inside Radius Section	2
B-F	B5.10 B5.130	Pressure Retaining Dissimilar Metal Welds RPV - eq or > 4 NPS Nz-to-SE Butt Piping - eq or > 4 NPS Dissimilar Metal Butt Welds	1 6
B-G-2	B7.50 B7.70 B7.80	Pressure Retaining Bolting, 2 in. and less in dia. Piping - Bolts, Studs, and Nuts Valves - Bolts, Studs, and Nuts CRD Housing - Blts, Studs and Nuts	4 11 20
B-J	B9.11 B9.31 B9.32 B9.40	Pressure Retaining Welds in Piping Circumferential Welds - NPS 4 or Larger Branch Connections NPS 4 or Larger Branch Connections Less Than NPS 4 Socket Welds	55 4 1 1
B-K-1	B10.10 B10.20	Integral Attachments for Piping, Pumps, and Valves Piping - Intg Welded Att Pumps - Intg Welded Att	6 1
B-M-2	B12.50	Valve Bodies Valve Body - > NPS 4	5
B-P	B15.10 B15.50 B15.60 B15.70	All Pressure Retaining Components RPV - Pressure Retaining Boundary Piping - Pressure Retaining Boundary Pumps - Pressure Retaining Boundary Valves - Pressure Retaining Boundary	2 31 1 75
C-C	C3.20	Intgrl Att for Vessels, Piping, Pumps, and Valves Piping - Integrally Welded Attachments	14
C-F-2	C5.51 C5.81	Pressure Retaining Welds in Carbon Piping Piping Welds - > 4 NPS, eq or > 3/8 Nom. Wall Thk. - Circumfer Pipe Branch Connections of Branch Piping 2 NPS or Greater - Ci	27 1
D-A	D1.20 D1.40	Systems in Support of Reactor Shutdown Function Integral Attachments - Component Supports and Restraints Integral Attachments - Spring Type Supports	3 2
D-B	D2.20	Systems in Support of ECCS, CHR, AC, and RHR Integral Attachments - Component Supports and Restraints	1
F-A	F1.10A F1.10C F1.10D F1.20A F1.20C F1.20D F1.30A F1.30C F1.40A F1.40B F1.40D	Supports Cl 1 piping supports, rigid, strut, anchor, rod Cl 1 piping supports, spring Cl 1 piping supports, snubbers Cl 2 piping supports, rigid, strut, anchor, rod Cl 2 piping supports, spring Cl 2 piping supports, snubber Cl 3 piping supports, rigid, strut, anchor, rod Cl 3 piping supports, spring Supports other than piping, rigid, strut, anchor Supports other than piping, constant load type support Supports other than piping, snubber	4 5 3 13 8 2 9 2 23 2 4

Table II GL 88-01 WELDS EXAMINED AT REFUELING OUTAGE 11

IdentNo	Desc	DrawNo	Drawpg	Category
12RHR(1)A-16	PIPE TO ELL	RHR-105		B
12RHR(1)A-17	ELL TO PIPE	RHR-105		B
12RHR(1)A-18	PIPE TO VLV	RHR-105		B
12RRC(7)A-1	VALVE TO PIPE	RRC-106		B
12RRC(7)A-2	PIPE TO ELL	RRC-106		B
12RRC(7)A-3	ELL TO PIPE	RRC-106		B
12RRC(7)A-4	PIPE TO ELL	RRC-106		B
12RRC(7)B-4	PIPE TO ELL	RRC-107		B
12RRC(7)B-5	ELL TO PIPE	RRC-107		B
12RRC(7)B-6	PIPE TO SWL	RRC-107		B
20RRC(6)-3	ELL TO PIPE	RRC-105		B
20RRC(6)-4	PIPE TO ELL	RRC-105		B
20RRC(6)-5	ELL TO PIPE	RRC-105		B
20RRC(6)-6	PIPE TO ELL	RRC-105		B
20RRC(6)-8	PIPE TO VALVE	RRC-105		F

Table III STATUS OF GL 88-01 PROGRAM

Category (Total #)	Required within 6 yrs <sup>1</sup>	Required within 10 yrs <sup>1</sup>	WNP-2 Status through R11 (After 6 yrs) <sup>1</sup>
A (57)	7	14	37 <sup>2</sup>
B (147)	37	74	61
Category (Total #) <sup>3</sup>	Required within 3 RFO	Required within 4 RFO	WNP-2 Status through R11 (After 2 RFO)
C (25)	20	5	8
Category (Total #) <sup>4</sup>	Required within 1 yrs		WNP-2 Status through R11 (After 1 yr)
F (1)	1		1

- 1 WNP-2 commitment began at RFO4
- 2 WNP-2 requirements exceed GL 88-01 because of ASME Section XI requirements
- 3 Reexamine after stress improvement. Stress improvement performed at RFO9. See NRC letter "Request for Extension of Intergranular Stress Corrosion Cracking (IGSCC) Examination of Category C Welds for the Washington Public Power Supply System Nuclear Plant 2", dated January 22, 1996
- 4 This category "F" weld was reclassified from category "B" at RFO6.

Table IV HIGH ENERGY LINE BREAK WELDS EXAMINED AT RFO11

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IdentNo	Desc	DrawNo	Drawpg
2MS(20)C-1	SOL TO PIPE	MS-203	05
2MS(20)C-2	PIPE TO ELL	MS-203	05
2MS(20)C-3	ELL TO PIPE	MS-203	05
6RWCU(3)-28	VLV TO PIPE	RWCU-301	
6RWCU(3)-29	PIPE TO ELL	RWCU-301	
6RWCU(3)-30	ELL TO PIPE	RWCU-301	
6RWCU(3)-31	PIPE TO ELL	RWCU-301	

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APPENDIX A

NIS-1 Owner's Report for Inservice Inspection



FORM NIS-1 (back)

- 8. Examination Dates 6/25/95 to 6/21/96
- 9. Inspection Period Identification 1 10. Inspection Interval Identification 2
- 11. Applicable Edition of Section XI 1989 Addenda none
- 12. Date/Revision of Inspection Plan December, 1994, Revision 0, change notices through 0-C
- 13. Abstract of Examinations and Tests. Include a list of examinations and tests and a statement concerning status of work required for the Inspection Plan. Approximately 19% of the Examinations required for this interval have been completed. See pages 3-11 of this data report for a listing of examinations and tests completed during this refueling outage. Continued on page 3.
- 14. Abstract of Results of Examinations and Tests. All examinations and tests were acceptable except the following: 1) Weld 20RRC(6)-8 indication no change from previous examination; 2) Nine CRD flanges leaked during post outage Class 1 pressure test; 3) A 3/4 inch vent line on Reactor Recirculation Loop B isolation valve was found with through wall leak during post outage Class 1 pressure test; and 4) RHR-V-41A bonnet to body flange leaked during post outage Class 1 pressure test. All snubber functional tests were acceptable.
- 15. Abstract of Corrective Measures. 1) Weld 20RRC(6)-8 reexamination determined indication was still bounded by refueling outage RFO6 (Spring, 1991) analysis. 2) Relief Request 2ISI-06 was implemented for the CRD flanges. The flange leaks were evaluated for corrective action. They were either repaired or accepted based on the leakage decreasing over time. 3) The 3/4 inch vent line on RRC isolation valve was repaired. Continued on page 11.

We certify that a) statements made in this report are correct b) the examinations and tests meet the Inspection Plan as required by ASME Code, Section XI, and c) corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. (if applicable) NA Expiration Date NA

Date SEPT. 6 1996 Signed Washington Public Power Supply System By Paul M. King  
Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Data Report during the period 6/25/95 to 6/21/96, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the Inspection Plan and as required by the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations, tests, and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

[Signature]  
Inspector's Signature

Commissions 7486, 7486 W NISB-IS  
National Board, State, Province, and Endorsements

Date 9/6 1996

1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

## 13. Abstract of Examinations and Tests (continued).

## Snubber Functional Testing IWF-5000

Snubber Mark No.	Position	Description	Serial No.	Test Date
DE-902N	TP	PSA-1 SNUBBER	614	4/16/96
EDR-905N	UA	PSA-1 SNUBBER	594	4/17/96
HY-4235-110	UA	PSA-1/4 SNUBBER	28429	4/15/96
MD-1285-14A	UA	PSA-1/2 SNUBBER	2473	4/17/96
MS-135	UA	PSA-35 SNUBBER	7033	4/18/96
MS-145	UA	PSA-10 SNUBBER	14556	4/17/96
MS-2619-45	UA	PSA-1/4 SNUBBER	28450	4/26/96
MS-954N	UA	PSA-3 SNUBBER	2366	4/26/96
MS-999N	UA	PSA-10 SNUBBER	328	4/18/96
MSRV-2C-3	UA	PSA-10 SNUBBER	4871	4/30/96
MSRV-4A-2	UA	PSA-10 SNUBBER	694	4/29/96
MSRV-5C-2	UA	PSA-10 SNUBBER	4872	5/26/96
MSRV-5C-6	UA	PSA-10 SNUBBER	11858	4/30/96
RCIC-2562-25	UA	PSA-1/2 SNUBBER	2462	4/15/96
RFW-162	W	PSA-10 SNUBBER	132	4/29/96
RHR-183	E	PSA-10 SNUBBER	122	4/15/96
RHR-20	UA	PSA-1/2 SNUBBER	413	4/15/96 <sup>1</sup>
RHR-200	UA	PSA-1/2 SNUBBER	2131	4/16/96
RHR-218	E	PSA-10 SNUBBER	308	4/15/96
RHR-2264-22	UA	PSA-1 SNUBBER	352	4/21/96
RHR-264	S	PSA-3 SNUBBER	4471	4/16/96
RHR-274	UA	PSA-3 SNUBBER	2590	4/16/96
RHR-282	UA	PSA-35 SNUBBER	9256	4/29/96
RHR-286	E	PSA-10 SNUBBER	15458	4/25/96
RHR-325	UA	PSA-1/2 SNUBBER	119	4/16/96
RHR-345	E	PSA-1 SNUBBER	571	4/15/96
RHR-390	UA	PSA-35 SNUBBER	10569	4/25/96
RHR-406	UA	PSA-3 SNUBBER	2588	4/16/96
RHR-419	E	PSA-3 SNUBBER	4432	4/15/96
RHR-437	S	PSA-3 SNUBBER	4456	4/16/96
RHR-52	UA	PSA-3 SNUBBER	4463	4/16/96
RHR-548	E	PSA-3 SNUBBER	630	4/16/96
RHR-944N	UA	PSA-3 SNUBBER	4411	4/17/96
RHR-962N	UA	PSA-10 SNUBBER	123	4/15/96
RHR-SB-33	UA	PSA-10 SNUBBER	11851	4/26/96
RRC-SB-3	UA	PSA-100 SNUBBER	617	4/30/96
SGT-11	BM	PSA-10 SNUBBER	7787	4/16/96
SW-124	N	PSA-35 SNUBBER	7037	4/16/96

## KEY

BM	Bottom	NE	Northeast	SE	Southeast	UA	Single snubber
E	East	NW	Northwest	S	South	W	West
N	North	SW	Southwest	TP	Top		

## Notes to snubber functional testing

All snubber functional tests were acceptable. None of the tested snubbers require testing at the next refueling outage. Testing results are in PPM 7.4.7.4.2.

<sup>1</sup> Snubber RHR-20 was tested due to paint found on extension tube. Results were acceptable.

1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

<u>Identification No</u>	<u>Description</u>	<u>Diagram No.</u>	<u>Pg</u>	<u>Method</u>	<u>Report No.</u>	<u>Date</u>	<u>Results(1)</u>
Examination Category: B-D							
Item No.: B3.100							
N4-30-IR	FW N2-IR @ 30	RPV-101		VOL	2RPU-002	4/23/96	A
Examination Category: B-F							
Item No.: B5.10							
12RFW(1)AC-13	SE TO N4	RFW-101	05	VOL	R-R11-020	4/26/96	A
Examination Category: B-G-2							
Item No.: B7.50							
6RCIC(1)-41ABD	FLANGE BOLTING	RCIC-102	03	VT-1	2RIV-002	5/01/96	A
8MSR-38-2BD	FLANGE BOLTING	MS-102	01	VT-1	2MSV-053	4/16/96	A
8MSR-4B-2BD	FLANGE BOLTING	MS-102	01	VT-1	2MSV-050	4/16/96	A
8MSR-5B-2BD	FLANGE BOLTING	MS-102	01	VT-1	2MSV-052	4/16/96	A
Item No.: B7.70							
LPCS-V-5-BLT	VALVE BOLTING	LPCS-101	01	VT-1	2LPV-001	4/26/96	A
MS-RV-1A-BLT	VALVE BOLTING	MS-101	01	VT-1	2MSV-043	3/21/96	A
					2MSV-044	3/21/96	R
MS-RV-1B-BLT	VALVE BOLTING	MS-102	01	VT-1	2MSV-048	3/21/96	A
MS-RV-1C-BLT	VALVE BOLTING	MS-103	01	VT-1	2MSV-045	3/21/96	A
MS-RV-1D-BLT	VALVE BOLTING	MS-104	01	VT-1	2MSV-041	3/21/96	A
MS-RV-2A-BLT	VALVE BOLTING	MS-101	01	VT-1	2MSV-046	3/21/96	A
MS-RV-3A-BLT	VALVE BOLTING	MS-101	01	VT-1	2MSV-040	3/21/96	A
MS-RV-3B-BLT	VALVE BOLTING	MS-102	01	VT-1	2MSV-054	4/16/96	A
MS-RV-3C-BLT	VALVE BOLTING	MS-103	01	VT-1	2MSV-039	3/21/96	A
MS-RV-4A-BLT	VALVE BOLTING	MS-101	01	VT-1	2MSV-049	3/21/96	A
MS-RV-4B-BLT	VALVE BOLTING	MS-102	01	VT-1	2MSV-051	4/16/96	A
MS-RV-4C-BLT	VALVE BOLTING	MS-103	01	VT-1	2MSV-042	3/21/96	A
MS-RV-5B-BLT	VALVE BOLTING	MS-102	01	VT-1	2MSV-047	3/21/96	A
					2MSV-055	4/16/96	A
RHR-V-111A-BLT	VALVE BOLTING	RHR-101		VT-1	2RHV-005	4/23/96	A
RHR-V-42A-BLT	VALVE BOLTING	RHR-101		VT-1	2RHV-006	5/02/96	A
Item No.: B7.80							
CRD HOUSING 06-27 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-002	5/24/96	A
CRD HOUSING 06-31 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 10-19 BLT	CRD HOUSING BLT	RPV-102		VT-1	2CRV-001	5/24/96	A
					2RPV-002	9/01/95	A(7)
CRD HOUSING 10-43 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A



1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

Identification No	Description	Diagram No.	Pg	Method	Report No.	Date	Results(1)
Examination Category: B-G-2							
Item No.: B7.80							
CRD HOUSING 10-47 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A
CRD HOUSING 14-19 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 14-27 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-002	5/24/96	A
CRD HOUSING 14-47 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-002	5/24/96	A
CRD HOUSING 22-39 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A
CRD HOUSING 22-55 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A
CRD HOUSING 26-03 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 38-31 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-002	5/24/96	A
CRD HOUSING 38-35 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A
CRD HOUSING 38-39 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-002	5/24/96	A
CRD HOUSING 42-11 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 42-23 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-002	5/24/96	A
CRD HOUSING 46-11 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 46-15 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 46-31 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A
Examination Category: B-J							
Item No.: B9.11							
12RHR(1)A-16	PIPE TO ELL	RHR-105		SUR	2RHP-001	4/30/96	A
				VOL	R-R11-038	5/01/96	A
12RHR(1)A-17	ELL TO PIPE	RHR-105		SUR	2RHP-002	4/30/96	A
				VOL	R-R11-039	5/01/96	A
12RHR(1)A-18	PIPE TO VLV	RHR-105		SUR	2RHP-002	4/30/96	A
				VOL	R-R11-040	5/01/96	A
12RRC(7)A-1	VALVE TO PIPE	RRC-106		SUR	2RRP-004	4/23/96	A
				VOL	R-R11-022	4/26/96	A
12RRC(7)A-2	PIPE TO ELL	RRC-106		SUR	2RRP-004	4/23/96	A
				VOL	R-R11-023	4/26/96	A
12RRC(7)A-3	ELL TO PIPE	RRC-106		SUR	2RRP-005	4/23/96	A
				VOL	R-R11-025	4/26/96	A
12RRC(7)A-4	PIPE TO ELL	RRC-106		SUR	2RRP-005	4/23/96	A
				VOL	R-R11-024	4/26/96	A
12RRC(7)B-4	PIPE TO ELL	RRC-107		SUR	2RRP-006	4/25/96	A
				VOL	R-R11-031	4/30/96	A
12RRC(7)B-5	ELL TO PIPE	RRC-107		SUR	2RRP-006	4/25/96	A
				VOL	R-R11-030	4/30/96	A
12RRC(7)B-6	PIPE TO SWL	RRC-107		SUR	2RRP-006	4/25/96	A
				VOL	R-R11-032	4/29/96	A
14LPCI(1)A-2	PIPE TO ELL	RHR-101		SUR	2RHM-012	4/24/96	A

1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
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3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

## 13. Abstract of Examinations and Tests (continued).

<u>Identification No</u>	<u>Description</u>	<u>Diagram No.</u>	<u>Pg</u>	<u>Method</u>	<u>Report No.</u>	<u>Date</u>	<u>Results(1)</u>
Examination Category: B-J							
Item No.: B9.11							
14LPCI(1)A-2	PIPE TO ELL	RHR-101		VOL	R-R11-026	4/29/96	A
20RHR(2)-10	PIPE TO ELL	RHR-104		SUR	2RHM-014	4/25/96	A
				VOL	R-R11-028	4/27/96	A
20RHR(2)-9	ELL TO PIPE	RHR-104		SUR	2RHM-013	4/25/96	A
				VOL	R-R11-027	4/27/96	A
20RRC(6)-3	ELL TO PIPE	RRC-105		SUR	2RRP-003	4/22/96	A
				VOL	R-R11-018	4/26/96	A
20RRC(6)-4	PIPE TO ELL	RRC-105		SUR	2RRP-003	4/22/96	A
				VOL	R-R11-017	4/26/96	A
20RRC(6)-5	ELL TO PIPE	RRC-105		SUR	2RRP-005	4/23/96	A
				VOL	R-R11-015	4/25/96	A
20RRC(6)-6	PIPE TO ELL	RRC-105		SUR	2RRP-005	4/23/96	A
				VOL	R-R11-016	4/25/96	A
20RRC(6)-8	PIPE TO VALVE	RRC-105		VOL	R-R11-019	4/24/96	R(2)
24RFW(1)A-2	PIPE TO VALVE	RFW-101	01	SUR	2FWM-006	4/19/96	A
				VOL	R-R11-021	4/26/96	A
24RFW(1)A-3	VALVE TO PENE	RFW-101	01	SUR	2FWM-009	4/20/96	A
				VOL	R-R11-011	4/25/96	A
24RFW(1)A-4	PENE TO VALVE	RFW-101	01	VOL	R-R11-009	4/24/96	A
24RFW(1)A-5	VALVE TO PIPE	RFW-101	01	VOL	R-R11-010	4/24/96	A
24RFW(1)B-1	VALVE TO PIPE	RFW-102	01	SUR	2FWM-010	4/20/96	A
				VOL	R-R11-008	4/23/96	A
24RFW(1)B-2	PIPE TO VALVE	RFW-102	01	SUR	2FWM-008	4/20/96	A
				VOL	R-R11-007	4/23/96	A
24RFW(1)B-3	VALVE TO PENE	RFW-102	01	SUR	2FWM-007	4/20/96	A
				VOL	R-R11-006	4/23/96	A
26MS(1)A-15	PIPE TO VALVE	MS-101	02	SUR	2MSH-020	4/25/96	A
				VOL	R-R11-029	4/29/96	A
4RFW(11)A-1	TEE TO PIPE	RFW-103		VOL	R-R11-014	4/25/96	A
4RFW(11)A-2	PIPE TO ELL	RFW-103		SUR	2FWM-005	4/19/96	A
				VOL	R-R11-013	4/25/96	A
4RFW(11)A-3	ELL TO SLEEVE	RFW-103		SUR	2FWM-005	4/19/96	A
				VOL	R-R11-012	4/24/96	A
5RFW(11)B-2	SLEEVE TO WOL	RFW-102	01	SUR	2FWM-012	4/20/96	A
				VOL	R-R11-005	4/21/96	A
6RCIC(1)-41A	PIPE TO FLANGE	RCIC-102	03	SUR	2RIH-005	5/03/96	A
				VOL	R-R11-045	5/07/96	A
6RCIC(1)-42	FLANGE TO ELL	RCIC-102	03	SUR	2RIH-005	5/03/96	A
				VOL	R-R11-046	5/07/96	A
6RCIC(1)-43	ELL TO PIPE	RCIC-102	03	SUR	2RIH-005	5/03/96	A
				VOL	R-R11-047	5/07/96	A
6RWCU(3)-27	PIPE TO VALVE	RWCU-101	05	VOL	R-R11-048	5/10/96	A
8MSR-5B1	SWL TO PIPE	MS-102	01	SUR	2MSH-015	4/16/96	A
				VOL	R-R11-001	4/19/96	A
Item No.: B9.31							
24RFW(1)B-1/5RFW(11)-4	PIPE TO WOL	RFW-102	01	SUR	2FWM-013	4/20/96	A
				VOL	R-R11-004	4/24/96	A
26MS(1)B-9/8MSR-3B	PIPE TO SWL	MS-102	01	SUR	2MSH-014	4/16/96	A
				VOL	R-R11-002	4/19/96	A
26MS(1)B-9/8MSR-5B	PIPE TO SWL	MS-102	01	SUR	2MSH-013	4/16/96	A
				VOL	R-R11-003	4/19/96	A

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2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

Identification No	Description	Diagram No.	Pg	Method	Report No.	Date	Results(1)
Examination Category: B-J							
Item No.: B9.40							
5RFW(11)B-1	SLEEVE-SLEEVE	RFW-102	01	SUR	2FWM-011	4/20/96	A
Examination Category: B-K-1							
Item No.: B10.10							
MS FLUED HEAD A	FLUED HEAD WELD	MS-101	02	SUR	2MSH-016	4/18/96	A
RCIC-940N(W)	1 WELDED LUG	RCIC-102	03	SUR	2RIM-005	5/03/96	A
RHR-528(W)	4 WELDED LUGS	RHR-101		SUR	2RHM-011	4/23/96	A
Examination Category: B-M-2							
Item No.: B12.50							
MS-RV-3C-BDY	VALVE BODY	MS-103	01	VT-3	2MSV-038	3/21/96	A
RCIC-V-63-BDY	VALVE BODY	RCIC-101	01	VT-3	2RIV-003	5/11/96	A
RCIC-V-66-BDY	VALVE BODY	RCIC-102	03	VT-3	2RIV-001	4/17/96	A
RFW-V-10A-BDY	VALVE BODY	RFW-101	01	VT-3	2FWV-001	4/26/96	A
Examination Category: B-P							
Item No.: B15.10							
RPV-PB-101(L)	LK PRES BNDRY	RPV-101		VT-2	2VT2-96	6/05/96	A(3)
RPV-PB-102(L)	LK PRES BNDRY	RPV-102		VT-2	2VT2-96	6/05/96	A(3,4)
Item No.: B15.50							
HPCS-PB-101(L)	LK PRES BNDRY	HPCS-101		VT-2	2VT2-96	6/05/96	A(3)
LPCS-PB-101(L)	LK PRES BNDRY	LPCS-101		VT-2	2VT2-96	6/05/96	A(3)
MS-PB-101(L)	LK PRES BNDRY	MS-101		VT-2	2VT2-96	6/05/96	A(3)
MS-PB-102(L)	LK PRES BNDRY	MS-102		VT-2	2VT2-96	6/05/96	A(3)
MS-PB-103(L)	LK PRES BNDRY	MS-103		VT-2	2VT2-96	6/05/96	A(3)
MS-PB-104(L)	LK PRES BNDRY	MS-104		VT-2	2VT2-96	6/05/96	A(3)
MS-PB-105(L)	LK PRES BNDRY	MS-105		VT-2	2VT2-96	6/05/96	A(3)
MS-PB-106(L)	LK PRES BNDRY	MS-106		VT-2	2VT2-96	6/05/96	A(3)
RCIC-PB-101(L)	LK PRES BNDRY	RCIC-101		VT-2	2VT2-96	6/05/96	A(3)
RCIC-PB-102(L)	LK PRES BNDRY	RCIC-102		VT-2	2VT2-96	6/05/96	A(3)
RFW-PB-101(L)	LK PRES BNDRY	RFW-101		VT-2	2VT2-96	6/05/96	A(3)
RFW-PB-102(L)	LK PRES BNDRY	RFW-102		VT-2	2VT2-96	6/05/96	A(3)
RFW-PB-103(L)	LK PRES BNDRY	RFW-103		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-101(L)	LK PRES BNDRY	RHR-101		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-102(L)	LK PRES BNDRY	RHR-102		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-103(L)	LK PRES BNDRY	RHR-103		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-104(L)	LK PRES BNDRY	RHR-104		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-105(L)	LK PRES BNDRY	RHR-105		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-106(L)	LK PRES BNDRY	RHR-106		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-101(L)	LK PRES BNDRY	RRC-101		VT-2	2VT2-96	6/05/96	R(3,5)
RRC-PB-102(L)	LK PRES BNDRY	RRC-102		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-104(L)	LK PRES BNDRY	RRC-104		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-105(L)	LK PRES BNDRY	RRC-105		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-106(L)	LK PRES BNDRY	RRC-106		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-107(L)	LK PRES BNDRY	RRC-107		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-108(L)	LK PRES BNDRY	RRC-108		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-109(L)	LK PRES BNDRY	RRC-109		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-110(L)	LK PRES BNDRY	RRC-110		VT-2	2VT2-96	6/05/96	A(3)
RRC-PB-111(L)	LK PRES BNDRY	RRC-111		VT-2	2VT2-96	6/05/96	A(3)
RWCU-PB-101(L)	LK PRES BNDRY	RWCU-111		VT-2	2VT2-96	6/05/96	A(3)
SLC-PB-101(L)	LK PRES BNDRY	SLC-101		VT-2	2VT2-96	6/05/96	A(3)

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3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

<u>Identification No</u>	<u>Description</u>	<u>Diagram No.</u>	<u>Pg</u>	<u>Method</u>	<u>Report No.</u>	<u>Date</u>	<u>Results(1)</u>
Examination Category: B-P							
Item No.: B15.70							
HPCS-V-4-BDY(L)	LK PRES TEST	HPCS-101	01	VT-2	2VT2-96	6/05/96	A
HPCS-V-5-BDY(L)	LK PRES TEST	HPCS-101	02	VT-2	2VT2-96	6/05/96	A
HPCS-V-51-BDY(L)	LK PRES TEST	HPCS-101	02	VT-2	2VT2-96	6/05/96	A
LPCS-V-5-BDY(L)	LK PRES TEST	LPCS-101	01	VT-2	2VT2-96	6/05/96	A
LPCS-V-51-BDY(L)	LK PRES TEST	LPCS-101	02	VT-2	2VT2-96	6/05/96	A
LPCS-V-6-BDY(L)	LK PRES TEST	LPCS-101	02	VT-2	2VT2-96	6/05/96	A
MS-RV-1A-BDY(L)	LK PRES TEST	MS-101	01	VT-2	2VT2-96	6/05/96	A
MS-RV-1B-BDY(L)	LK PRES TEST	MS-102	01	VT-2	2VT2-96	6/05/96	A
MS-RV-1C-BDY(L)	LK PRES TEST	MS-103	01	VT-2	2VT2-96	6/05/96	A
MS-RV-1D-BDY(L)	LK PRES TEST	MS-104	01	VT-2	2VT2-96	6/05/96	A
MS-RV-2A-BDY(L)	LK PRES TEST	MS-101	01	VT-2	2VT2-96	6/05/96	A
MS-RV-2B-BDY(L)	LK PRES TEST	MS-102	01	VT-2	2VT2-96	6/05/96	A
MS-RV-2C-BDY(L)	LK PRES TEST	MS-103	01	VT-2	2VT2-96	6/05/96	A
MS-RV-2D-BDY(L)	LK PRES TEST	MS-104	01	VT-2	2VT2-96	6/05/96	A
MS-RV-3A-BDY(L)	LK PRES TEST	MS-101	01	VT-2	2VT2-96	6/05/96	A
MS-RV-3B-BDY(L)	LK PRES TEST	MS-102	01	VT-2	2VT2-96	6/05/96	A
MS-RV-3C-BDY(L)	LK PRES TEST	MS-103	01	VT-2	2VT2-96	6/05/96	A
MS-RV-3D-BDY(L)	LK PRES TEST	MS-104	01	VT-2	2VT2-96	6/05/96	A
MS-RV-4A-BDY(L)	LK PRES TEST	MS-101	01	VT-2	2VT2-96	6/05/96	A
MS-RV-4B-BDY(L)	LK PRES TEST	MS-102	01	VT-2	2VT2-96	6/05/96	A
MS-RV-4C-BDY(L)	LK PRES TEST	MS-103	01	VT-2	2VT2-96	6/05/96	A
MS-RV-4D-BDY(L)	LK PRES TEST	MS-104	01	VT-2	2VT2-96	6/05/96	A
MS-RV-5B-BDY(L)	LK PRES TEST	MS-102	01	VT-2	2VT2-96	6/05/96	A
MS-RV-5C-BDY(L)	LK PRES TEST	MS-103	01	VT-2	2VT2-96	6/05/96	A
MS-V-22A-BDY(L)	LK PRES TEST	MS-101	02	VT-2	2VT2-96	6/05/96	A
MS-V-22B-BDY(L)	LK PRES TEST	MS-102	02	VT-2	2VT2-96	6/05/96	A
MS-V-22C-BDY(L)	LK PRES TEST	MS-103	02	VT-2	2VT2-96	6/05/96	A
MS-V-22D-BDY(L)	LK PRES TEST	MS-104	02	VT-2	2VT2-96	6/05/96	A
MS-V-28A-BDY(L)	LK PRES TEST	MS-101	02	VT-2	2VT2-96	6/05/96	A
MS-V-28B-BDY(L)	LK PRES TEST	MS-102	02	VT-2	2VT2-96	6/05/96	A
MS-V-28C-BDY(L)	LK PRES TEST	MS-103	02	VT-2	2VT2-96	6/05/96	A
MS-V-28D-BDY(L)	LK PRES TEST	MS-104	02	VT-2	2VT2-96	6/05/96	A
RCIC-V-13-BDY(L)	LK PRES TEST	RCIC-102	01	VT-2	2VT2-96	6/05/96	A
RCIC-V-63-BDY(L)	LK PRES TEST	RCIC-101	01	VT-2	2VT2-96	6/05/96	A
RCIC-V-64-BDY(L)	LK PRES TEST	RCIC-101	01	VT-2	2VT2-96	6/05/96	A
RCIC-V-65-BDY(L)	LK PRES TEST	RCIC-102	01	VT-2	2VT2-96	6/05/96	A
RCIC-V-66-BDY(L)	LK PRES TEST	RCIC-102	03	VT-2	2VT2-96	6/05/96	A
RFW-V-10A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	A
RFW-V-10B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RFW-V-11A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	A
RFW-V-11B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RFW-V-32A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	A
RFW-V-32B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RFW-V-65A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	A
RFW-V-65B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RHR-V-111A-BDY(L)	LK PRES TEST	RHR-101		VT-2	2VT2-96	6/05/96	A
RHR-V-111B-BDY(L)	LK PRES TEST	RHR-102		VT-2	2VT2-96	6/05/96	A
RHR-V-111C-BDY(L)	LK PRES TEST	RHR-103		VT-2	2VT2-96	6/05/96	A
RHR-V-112A-BDY(L)	LK PRES TEST	RHR-105		VT-2	2VT2-96	6/05/96	A
RHR-V-112B-BDY(L)	LK PRES TEST	RHR-106		VT-2	2VT2-96	6/05/96	A
RHR-V-113-BDY(L)	LK PRES TEST	RHR-104		VT-2	2VT2-96	6/05/96	A
RHR-V-19-BDY(L)	LK PRES TEST	RCIC-102	01	VT-2	2VT2-96	6/05/96	A
RHR-V-23-BDY(L)	LK PRES TEST	RCIC-102	01	VT-2	2VT2-96	6/05/96	A
RHR-V-41A-BDY(L)	LK PRES TEST	RHR-101		VT-2	2VT2-96	6/05/96	R(6)

1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
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3. Plant Unit: WNP-2
4. Owner Certificate of Authorization: NA
5. Commercial Service Date: 12/13/84
6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

Identification No	Description	Diagram No.	Pg	Method	Report No.	Date	Results(1)
Examination Category: B-P							
Item No.: B15.70							
RHR-V-41B-BDY(L)	LK PRES TEST	RHR-102		VT-2	2VT2-96	6/05/96	A
RHR-V-41C-BDY(L)	LK PRES TEST	RHR-103		VT-2	2VT2-96	6/05/96	A
RHR-V-42A-BDY(L)	LK PRES TEST	RHR-101		VT-2	2VT2-96	6/05/96	A
RHR-V-42B-BDY(L)	LK PRES TEST	RHR-102		VT-2	2VT2-96	6/05/96	A
RHR-V-42C-BDY(L)	LK PRES TEST	RHR-103		VT-2	2VT2-96	6/05/96	A
RHR-V-50A-BDY(L)	LK PRES TEST	RHR-105		VT-2	2VT2-96	6/05/96	A
RHR-V-50B-BDY(L)	LK PRES TEST	RHR-106		VT-2	2VT2-96	6/05/96	A
RHR-V-53A-BDY(L)	LK PRES TEST	RHR-105		VT-2	2VT2-96	6/05/96	A
RHR-V-53B-BDY(L)	LK PRES TEST	RHR-106		VT-2	2VT2-96	6/05/96	A
RHR-V-8-BDY(L)	LK PRES TEST	RHR-104		VT-2	2VT2-96	6/05/96	A
RHR-V-9-BDY(L)	LK PRES TEST	RHR-104		VT-2	2VT2-96	6/05/96	A
RRC-V-23A-BDY(L)	LK PRES TEST	RRC-101	01	VT-2	2VT2-96	6/05/96	A
RRC-V-23B-BDY(L)	LK PRES TEST	RRC-102	01	VT-2	2VT2-96	6/05/96	A
RRC-V-60A-BDY(L)	LK PRES TEST	RRC-101	02	VT-2	2VT2-96	6/05/96	A
RRC-V-60B-BDY(L)	LK PRES TEST	RRC-102	02	VT-2	2VT2-96	6/05/96	A
RRC-V-67A-BDY(L)	LK PRES TEST	RRC-101	02	VT-2	2VT2-96	6/05/96	A
RRC-V-67B-BDY(L)	LK PRES TEST	RRC-102	02	VT-2	2VT2-96	6/05/96	A
RWCU-V-1-BDY(L)	LK PRES TEST	RWCU-101	04	VT-2	2VT2-96	6/05/96	A
RWCU-V-102-BDY(L)	LK PRES TEST	RWCU-101	02	VT-2	2VT2-96	6/05/96	A
RWCU-V-4-BDY(L)	LK PRES TEST	RWCU-101	05	VT-2	2VT2-96	6/05/96	A
RWCU-V-40-BDY(L)	LK PRES TEST	RFW-103		VT-2	2VT2-96	6/05/96	A
Examination Category: C-C							
Item No.: C3.20							
RHR-117(W)	4 WELDED LUGS	RHR-209	01	SUR	2RHM-025	5/14/96	A
RHR-118(W)	4 WELDED LUGS	RHR-209	02	SUR	2RHM-027	5/15/96	A
RHR-121(W)	8 WELDED LUGS	RHR-206	01	SUR	2RHM-021	5/02/96	R
					2RHM-024	5/03/96	A
RHR-138(W)	4 WELDED LUGS	RHR-205	04	SUR	2RHM-019	5/01/96	A
RHR-230(W)	4 WELDED LUGS	RHR-207	11	SUR	2RHM-026	5/14/96	A
RHR-354(W)	4 WELDED LUGS	RHR-201	05	SUR	2RHM-018	5/01/96	A
RHR-365(W)	12 WELDED LUGS	RHR-201	06	SUR	2RHM-023	5/02/96	A
RHR-367(W)	4 WELDED LUGS	RHR-201	06	SUR	2RHM-022	5/02/96	A
Examination Category: C-F-2							
Item No.: C5.51							
10HPCS(9)-1	TEE TO PIPE	HPCS-202	03	SUR	2HPM-002	4/29/96	A
				VOL	R-R11-037	5/01/96	A
18RHR(1)A-14	PIPE TO ELL	RHR-201	02	SUR	2RHM-015	4/26/96	A
				VOL	R-R11-035	5/01/96	A
18RHR(1)A-15	ELL TO PIPE	RHR-201	02	SUR	2RHM-015	4/26/96	A
				VOL	R-R11-034	4/30/96	A
18RHR(1)A-60	PIPE TO ELL	RHR-201	08	SUR	2RHM-020	5/01/96	A
				VOL	R-R11-044	5/02/96	A
18RHR(1)A-61	ELL TO PIPE	RHR-201	08	SUR	2RHM-020	5/01/96	A
				VOL	R-R11-041	5/02/96	A
18RHR(11)A-8	PIPE TO ELL	RHR-201	05	SUR	2RHM-017	5/01/96	A
				VOL	R-R11-043	5/02/96	A
18RHR(11)A-9	ELL TO PIPE	RHR-201	05	SUR	2RHM-016	5/01/96	A
				VOL	R-R11-042	5/02/96	A
6CRD(12)A-18	PIPE TO ELL	CRD-201	02	SUR	2CRM-001	5/14/96	A
				VOL	R-R11-055	5/14/96	A
6CRD(12)A-3	ELL TO ELL	CRD-201	01	SUR	2CRM-002	5/14/96	A
				VOL	R-R11-054	5/14/96	A

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5. Commercial Service Date: 12/13/84
6. National Board Number: NA

## 13. Abstract of Examinations and Tests (continued).

<u>Identification No</u>	<u>Description</u>	<u>Diagram No.</u>	<u>Pg</u>	<u>Method</u>	<u>Report No.</u>	<u>Date</u>	<u>Results(1)</u>
Examination Category: C-F-2							
Item No.: C5.51							
6RCIC(1)-111	PIPE TO VALVE	RCIC-205	6A	SUR	2RIM-003	4/26/96	A
				VOL	R-R11-033	5/01/96	A
6RCIC(1)-46	NOZZLE TO PIPE	RCIC-205	01	SUR	2RIM-006	5/10/96	A
				VOL	R-R11-053	5/11/96	A
6RCIC(6)-11	ELL TO PIPE	RCIC-205	03	SUR	2RIM-004	4/26/96	A
				VOL	R-R11-036	5/01/96	A
Examination Category: D-A							
Item No.: D1.20							
MSRV-1A-4(W)	WELDED ATTACH	MS-301	01	VT-3	2MSV-060	4/16/96	A
MSRV-3A-4(W)	WELDED ATTACH	MS-303	02	VT-3	2MSV-059	4/16/96	A
MSRV-3B-7(W)	WELDED ATTACH	MS-307	03	VT-3	2MSV-057	4/16/96	A
Item No.: D1.40							
MS-267(W)	WELDED ATTACH	MS-301	02	VT-3	2MSV-061	4/16/96	A
MS-270(W)	WELDED ATTACH	MS-302	02	VT-3	2MSV-058	4/16/96	A
Examination Category: D-B							
Item No.: D2.20							
SW-198(W)	WELDED ATTACH	SW-305	01	VT-3	2SW-001	4/01/96	A
Examination Category: F-A							
Item No.: F1.10A							
SLC-4475-122	STRUT	SLC-101	05	VT-3	2HV-059	4/26/96	A
Item No.: F1.10C							
MS-HB-2	SPRING	MS-102	01	VT-3	2HV-053	4/16/96	A
RCIC-940N	SPRING	RCIC-102	03	VT-3	2HV-070	5/02/96	A
RHR-431	SPRING	RHR-104		VT-3	2HV-057	4/24/96	A
RHR-510	SPRING	RHR-105		VT-3	2HV-060	4/29/96	A
Item No.: F1.10D							
RHR-941N	PSA-10 SNUBBER	RHR-101		VT-3	2HV-058	4/25/96	A
RHR-SA-33	PSA-10 SNUBBER	RHR-105		VT-3	2HV-061	4/29/96	A
RHR-SA-34	PSA-35 SNUBBER	RHR-105		VT-3	2HV-062	4/29/96	A
Item No.: F1.20A							
RHR-230	BOX	RHR-207	11	VT-3	2HV-074	5/14/96	A
RHR-365	STRUT	RHR-201	06	VT-3	2HV-066	5/01/96	A
					2HV-071	5/07/96	A
RHR-366	STRUT	RHR-201	06	VT-3	2HV-065	5/01/96	A
Item No.: F1.20C							
RHR-117	SPRING	RHR-209	01	VT-3	2HV-075	5/14/96	A
RHR-118	SPRING	RHR-209	02	VT-3	2HV-078	5/14/96	A
RHR-138	SPRING	RHR-205	04	VT-3	2HV-067	5/02/96	A
RHR-354	SPRING	RHR-201	05	VT-3	2HV-063	5/01/96	A
RHR-367	SPRING	RHR-201	06	VT-3	2HV-064	5/01/96	A
RHR-66	SPRING	RHR-205	01	VT-3	2HV-051	10/27/95	A(7)
Item No.: F1.20D							
RHR-121	PSA-10 SNUBBER	RHR-206	01	VT-3	2HV-068	5/02/96	A
RHR-137	PSA-10 SNUBBER	RHR-205	04	VT-3	2HV-069	5/01/96	A

Notes are on page 11

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5. Commercial Service Date: 12/13/84
6. National Board Number: NA

## 13. Abstract of Examinations and Tests (continued).

<u>Identification No</u>	<u>Description</u>	<u>Diagram No.</u>	<u>Pg</u>	<u>Method</u>	<u>Report No.</u>	<u>Date</u>	<u>Results(1)</u>
Examination Category: F-A							
Item No.: F1.30A							
MSH-51A	RIGID	MS-209	02	VT-3	2HV-072	5/07/96	A
MSH-51B	RIGID	MS-209	02	VT-3	2HV-072	5/07/96	A
MSH-55A	RIGID	MS-213	02	VT-3	2HV-073	5/07/96	A
MSH-55B	RIGID	MS-213	02	VT-3	2HV-073	5/07/96	A
MSRV-3B-7	RIGID STRUT	MS-307	03	VT-3	2HV-054	4/16/96	A
Item No.: F1.40A							
SDV-A(CS)	SDV BASE	CRD-201	03	VT-3	2HV-076	5/14/96	A
SDV-B(CS)	SDV BASE	CRD-202	03	VT-3	2HV-077	5/14/96	A
Item No.: F1.40B							
RRC-HA-2	SPRING	RRC-103		VT-3	2HV-056	4/23/96	A
RRC-HA-3	SPRING	RRC-103		VT-3	2HV-055	4/23/96	A

## 15. Abstract of Corrective Measures. (continued)

4) The RHR-V-41A body to bonnet leakage was evaluated at operating temperature and nominal pressure and found to have decreased significantly. Relief request 2ISI-07 was implemented. A work order was generated to replace the gasket.

## Notes to section 13 "Abstract of Examinations and Tests"

- (1) A = Acceptable R = Rejectable
- (2) Resizing of indication found in refuel outage 6. Analysis found indication acceptable for continued service.
- (3) Includes item B15.70 valves, NPS 4 inch and smaller, within examination boundary.
- (4) 9 CRD flanges found leaking at various rates.
- (5) 3/4 inch vent line found with through wall leak
- (6) Bonnet to body flange found leaking.
- (7) Preservice Inspection

-- END OF REPORT --

## APPENDIX B

### NIS-2 OWNER'S REPORTS

This appendix summarizes ASME Section XI repair or replacement work performed between July 25, 1995 and June 21, 1996. The status of the NIS-2 Owner's Report is stated for each repair and replacement work performed.



PLAN NO	WO NO	COMPONENT NUMBER AND WORK DESCRIPTION	DESC OF COMP	R&R REPORTED IN
2-0994 *	TT 6501	Installed conversion rings for connection "A" and connection "B" for spare stuffing box removed from existing pump RRC-P-1A	Pump	RF96A Summary Report
2-1064	WC 4903	Replaced existing front snubber for valve CVB-V-1AB	Valve	RF96A Summary Report
2-1066	WC 4905	Replaced existing rear snubber for valve CVB-V-1LM	Valve	RF96A Summary Report
2-1149	SD 3601	Replaced bolting material for piping to valve SW-V-165A flanged joint	Piping	RF96A Summary Report
2-1151	SD 4001	Replaced bolting material for piping to valve SW-V-170A flanged joint	Piping	RF96A Summary Report
2-1152	SD 4101	Replaced bolting material for piping to valve SW-V-170B flanged joint	Piping	RF96A Summary Report
2-1193	UC 2601	Replaced disc insert and/or nozzle for relief valve S/N N63790-00-0051	Relief Valve	RF96A Summary Report
2-1205 *	UV 2201	Replaced existing stem disc assembly for valve LPCS-V-13	Valve	RF96A Summary Report
2-1211	BJM 603	Removed and reinstalled support for valve PSR-V-X77A/3	Piping	RF96A Summary Report
2-1212	BJM 604	Removed and reinstalled support for valve PSR-V-X77A/4	Piping	RF96A Summary Report
2-1228	WC 4904	Replaced existing rear snubber for valve CVB-V-1EF	Valve	RF96A Summary Report
2-1229	WC 4906	Replaced existing rear snubber for valve CVB-V-1NP	Valve	RF96A Summary Report
2-1230	WC 4907	Replaced existing rear snubber for valve CVB-V-1QR	Valve	RF96A Summary Report
2-1231 *	TG 9807	Fabricated closure plates (plugs) for Penetrations X-76 and X-77	Penetration	RF96A Summary Report
2-1232 *	TG 9803	Installed closure plates (plugs) for Penetrations X-76b, 76c, 76e and 76f	Penetration	RF96A Summary Report
2-1233 *	TG 9806	Installed closure plates (plugs) for Penetrations X-77b, 77c, 77e and 77f	Penetration	RF96A Summary Report
2-1235	WZ 7301	Replaced existing pipe clamp for support RHR-66	Support	RF96A Summary Report
2-1237	XH 9901	Replaced existing snubbers with rigid struts for MS supports	Supports	RF96A Summary Report
2-1238	XH 9901	Replaced existing snubbers with rigid struts for MSRV supports	Supports	RF96A Summary Report
2-1243	WC 9501	Replaced existing front snubber for valve CVB-V-1AB	Valve	RF96A Summary Report
2-1244	WC 9503	Replaced existing front snubber for valve CVB-V-1EF	Valve	RF96A Summary Report
2-1245	WC 9504	Replaced existing front snubber for valve CVB-V-1GH	Valve	RF96A Summary Report
2-1246	WC 9505	Replaced existing front snubber for valve CVB-V-1JK	Valve	RF96A Summary Report
2-1247	WC 9506	Replaced existing front snubber for valve CVB-V-1LM	Valve	RF96A Summary Report
2-1248	WC 9507	Replaced existing front snubber for valve CVB-V-1NP	Valve	RF96A Summary Report
2-1249	WC 9508	Replaced existing front snubber for valve CVB-V-1QR	Valve	RF96A Summary Report
2-1252	XF 6901	Replaced existing valve RCIC-V-28	Piping	RF96A Summary Report
2-1254	YR 2701	Cut and rewelded socket weld for connection with valve SW-V-730	Piping	RF96A Summary Report
2-1255	WB 9001	Replaced 18" Service Water (SW) pipe piece near valve SW-PCV-38A	Piping	RF96A Summary Report
2-1261	VY 8704	Refurbished MS-RV-3D, S/N N63790-00-0126 - Also See Plan No 2-1284	Relief Valve	RF96A Summary Report
2-1262	VY 8504	Replaced existing relief valve MS-RV-4B with spare S/N N63790-00-0055	Piping	RF96A Summary Report
2-1263	VY 8404	Replaced existing relief valve MS-RV-4C with spare S/N N63790-00-0057	Piping	RF96A Summary Report
2-1264	VY 8604	Replaced existing relief valve MS-RV-5B with spare S/N N63790-00-0059	Piping	RF96A Summary Report
2-1265	WL 7302	Replaced existing relief valve MS-RV-1A with spare S/N N63790-00-0048	Piping	RF96A Summary Report
2-1266	WL 7402	Replaced existing relief valve MS-RV-3B with spare S/N N63790-00-0051	Piping	RF96A Summary Report
2-1267	WL 7502	Replaced existing relief valve MS-RV-1C with spare S/N N63790-00-0045	Piping	RF96A Summary Report
2-1268	WL 7602	Replaced existing relief valve MS-RV-3C with spare S/N N63790-00-0052	Piping	RF96A Summary Report
2-1269	WL 7702	Replaced existing relief valve MS-RV-4D with spare S/N N63790-00-0061	Piping	RF96A Summary Report
2-1272	WU 4203	Modified outlet flange and replaced relief valve RHR-RV-1A	Piping/Relief Valve	RF96A Summary Report
2-1273	CL 4303	Refurbished and reinstalled relief valve RHR-RV-25A	Piping/Relief Valve	RF96A Summary Report
2-1276	XY 7102	Replaced existing relief valve SLC-RV-29A	Piping	RF96A Summary Report
2-1278	XY 7302	Replaced existing relief valve SW-RV-1A	Piping	RF96A Summary Report
2-1283	YJ 9401	Replaced Local Power Range Monitoring (LPRM) in core assemblies	RPV	RF96A Summary Report
2-1284	VY 8705	Reinstalled MS-RV-3D, S/N N63790-00-0126 - Also See Plan No 2-1261	Piping	RF96A Summary Report
2-1285	WN 7201	Made body to bonnet seal weld for valve PI-V-X265	Valve	RF96A Summary Report
2-1286	WW 7702	Replaced existing valve CSP-V-5	Piping	RF96A Summary Report
2-1287	YT 6002	Replaced existing valve CSP-V-6	Piping	RF96A Summary Report
2-1288	YT 6102	Replaced existing valve CSP-V-9	Piping	RF96A Summary Report
2-1289 *	YT 6102	Modified connection with valve CSP-V-800/13 and valve CSP-V-800/14	Piping	RF96A Summary Report
2-1289 *	YT 6102	Modified connection with valve CSP-V-800/15 and valve CSP-V-800/16	Piping	RF96A Summary Report
2-1290 *	YT 6002	Modified connection with valve CSP-V-800/21 and valve CSP-V-800/22	Piping	RF96A Summary Report
2-1290 *	YT 6002	Installed new connection with valve CSP-V-800/25 and valve CSP-V-800/26	Piping	RF96A Summary Report
2-1291 *	WW 7702	Modified instrument piping for valve CSP-V-5	Piping	RF96A Summary Report
2-1293 *	YT 6102	Modified instrument piping for valve CSP-V-9	Piping	RF96A Summary Report
2-1294	XN 7501	Replaced existing parts for valve SLC-V-4B	Valve	RF96A Summary Report
2-1295	XY 7202	Replaced existing relief valve SLC-RV-29B	Piping	RF96A Summary Report

PLAN NO	WO NO	COMPONENT NUMBER AND WORK DESCRIPTION	DESC OF COMP	R&R REPORTED IN
2-1297 *	YV 2601	Replaced existing valve RCIC-V-752B and valve RCIC-V-752D	Piping	RF96A Summary Report
2-1298	ZA 7101	Replaced existing valve RCIC-V-111 and valve RCIC-V-112	Piping	RF96A Summary Report
2-1299	ZC 9701	Cut and rewelded flange near valve RCIC-V-28 for alignment	Piping	RF96A Summary Report
2-1303 *	WT 5001	Replaced existing wedge for valve CRD-V-101/2623	Valve	RF96A Summary Report
2-1304 *	YH 1001	Replaced existing wedge for valve CRD-V-101/5027	Valve	RF96A Summary Report
2-1309	ZV 0901	Replaced existing stem disc assembly for valve RCIC-V-19	Valve	RF96A Summary Report
2-1310	ZU 0801	Replaced existing valve RCIC-V-67	Piping	RF96A Summary Report
2-1311 *	YT 6002	Modified instrument piping for valve CSP-V-6	Piping	RF96A Summary Report
2-1312	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0046	Relief Valve	RF96A Summary Report
2-1313	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0047	Relief Valve	RF96A Summary Report
2-1314	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0048	Relief Valve	RF96A Summary Report
2-1315	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0052	Relief Valve	RF96A Summary Report
2-1316	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0055	Relief Valve	RF96A Summary Report
2-1317	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0057	Relief Valve	RF96A Summary Report
2-1319 *	WB 9001	Replaced existing section of pipe associated with valve SW-V-821A	Piping	RF96A Summary Report
2-1322	XN 3107	Weld built-up the disc stud for valve RFW-V-10A	Valve	RF96A Summary Report
2-1323	XN 3207	Weld built-up the disc stud for valve RFW-V-10B	Valve	RF96A Summary Report
2-1324	WGM 701	Removed MT indication from lug weld for support RHR-121	Piping	RF96A Summary Report
2-1326	BGH 601	Made body to bonnet seal weld for valve CSP-V-93	Valve	RF96A Summary Report
2-1327	RK 3103	Replaced studs and nuts for body to bonnet joint for valve RCIC-V-63	Valve	RF96A Summary Report
2-1328	XN 3301	Replaced existing studs and nuts for gland flange and stuffing box for valve RFW-V-32A	Valve	RF96A Summary Report
2-1329	BGN 201	Replaced existing studs and nuts for gland flange and stuffing box for valve RFW-V-32B	Valve	RF96A Summary Report
2-1332 *	BKD 001	Replaced existing tubing associated with valve CAS-V-100/51	Tubing	RF96A Summary Report
2-1333	BJH 701	Cut and rewelded socket welds associated with valve PI-EFC-X67	Piping	RF96A Summary Report
2-1334	BHX 701	Cut and rewelded socket welds associated with valve PI-EFC-X78A	Piping	RF96A Summary Report
2-1335	BHX 601	Cut and rewelded socket welds associated with valve PI-EFC-X87A	Piping	RF96A Summary Report
2-1336	BJM 503	Made body to bonnet seal weld for valve PSR-V-X83/2	Valve	RF96A Summary Report
2-1337	BJM 403	Made body to bonnet seal weld for valve PSR-V-X84/2	Valve	RF96A Summary Report
2-1338	RK 3108	Replaced bonnet for valve RCIC-V-63 (Bonnet removed from RCIC-V-64)	Valve	RF96A Summary Report
2-1339	RK 3107	Replaced bonnet for valve RCIC-V-64 (Bonnet removed from RCIC-V-63)	Valve	RF96A Summary Report
2-1340 *	BJM 701	Replaced existing valve RFW-V-120	Piping	RF96A Summary Report
2-1341 *	BLL 201	Replaced block clamp for tubing for D-220-031.0-IR-63, Bulk Head No 10	Tubing	RF96A Summary Report
2-1344 *	BJM 603	Replaced existing valve PSR-V-X77A/3	Piping	RF96A Summary Report
2-1345	BJH 705	Cut and rewelded socket welds associated with valve PI-EFC-X67	Piping	RF96A Summary Report
2-1346	BLH 903	Replaced existing disc and made body to bonnet seal weld for spare valve Serial No 4, Model No 86Q-001-1	Valve	RF96A Summary Report
2-1347 *	BLH 905	Replaced existing valve PSR-V-X77A/4	Piping	RF96A Summary Report
2-1348	BLN 803	Replaced existing relief valve SW-RV-1B	Piping	RF96A Summary Report
2-1349	XN 4908	Replaced disc and made body to bonnet seal weld for valve RRC-V-19	Valve	RF96A Summary Report
2-1350	BML 206	Modified outlet flange and replaced relief valve RHR-RV-1B	Piping/Relief Valve	RF96A Summary Report
2-1351	ZA 7108	Repaired socket weld, FW No 64 located between valve RCIC-V-111 and valve RCIC-V-112	Piping	RF96A Summary Report
2-1352 *	BLZ 801	Replaced existing valve PI-V-X268	Piping	RF96A Summary Report
2-1357	BLZ 806	Cut and rewelded socket welds associated with valve PI-EFC-X42C	Piping	RF96A Summary Report
2-1358	BMF 401	Repaired cracked socket weld for bonnet vent line for valve RRC-V-67A	Piping	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MS-SC-4, 5, 6, 8 and 9	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MSRV-1C-1, 3, 4 and 7	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MSRV-2C-1, 3, 5, and 6	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MSRV-3C-1, 3, 5 and 6	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MSRV-4C-1, 3, 5, 6, 8 and 9	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MSRV-5C-1, 3, 5 and 9	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports MSRV-3C-1, 3, 5 and 6	Supports	RF96A Summary Report
N/A	WU 5401	Deleted existing snubbers for supports CEP-905S and CEP-907S	Supports	RF96A Summary Report
N/A	TG 9806 *	Deleted Hydraulic (HY) process piping	Piping	RF96A Summary Report
N/A	XY 8207	Replaced one (1) Control Rod Drive (CRD) at Core Location No 06-31	CRD	RF96A Summary Report

PLAN NO	WO NO	COMPONENT NUMBER AND WORK DESCRIPTION	DESC OF COMP	R&R REPORTED IN
N/A	XY 8208	Replaced one (1) Control Rod Drive (CRD) at Core Location No 10-43	CRD	RF96A Summary Report
N/A	XY 8209	Replaced one (1) Control Rod Drive (CRD) at Core Location No 06-27	CRD	RF96A Summary Report
N/A	XY 8210	Replaced one (1) Control Rod Drive (CRD) at Core Location No 10-19	CRD	RF96A Summary Report
N/A	XY 8211	Replaced one (1) Control Rod Drive (CRD) at Core Location No 10-47	CRD	RF96A Summary Report
N/A	XY 8212	Replaced one (1) Control Rod Drive (CRD) at Core Location No 14-19	CRD	RF96A Summary Report
N/A	XY 8213	Replaced one (1) Control Rod Drive (CRD) at Core Location No 14-27	CRD	RF96A Summary Report
N/A	XY 8214	Replaced one (1) Control Rod Drive (CRD) at Core Location No 14-47	CRD	RF96A Summary Report
N/A	XY 8216	Replaced one (1) Control Rod Drive (CRD) at Core Location No 22-39	CRD	RF96A Summary Report
N/A	XY 8218	Replaced one (1) Control Rod Drive (CRD) at Core Location No 22-55	CRD	RF96A Summary Report
N/A	XY 8219	Replaced one (1) Control Rod Drive (CRD) at Core Location No 26-03	CRD	RF96A Summary Report
N/A	XY 8221	Replaced one (1) Control Rod Drive (CRD) at Core Location No 26-23	CRD	RF96A Summary Report
N/A	XY 8223	Replaced one (1) Control Rod Drive (CRD) at Core Location No 38-31	CRD	RF96A Summary Report
N/A	XY 8224	Replaced one (1) Control Rod Drive (CRD) at Core Location No 38-35	CRD	RF96A Summary Report
N/A	XY 8225	Replaced one (1) Control Rod Drive (CRD) at Core Location No 38-39	CRD	RF96A Summary Report
N/A	XY 8228	Replaced one (1) Control Rod Drive (CRD) at Core Location No 42-11	CRD	RF96A Summary Report
N/A	XY 8229	Replaced one (1) Control Rod Drive (CRD) at Core Location No 42-23	CRD	RF96A Summary Report
N/A	XY 8230	Replaced one (1) Control Rod Drive (CRD) at Core Location No 46-15	CRD	RF96A Summary Report
N/A	XY 8231	Replaced one (1) Control Rod Drive (CRD) at Core Location No 46-31	CRD	RF96A Summary Report
N/A	XY 8248	Replaced one (1) Control Rod Drive (CRD) at Core Location No 46-11	CRD	RF96A Summary Report
N/A	XY 8304	Installed ring flange cap screw for Control Rod Drive (CRD) Serial No A9120	CRD	RF96A Summary Report
N/A	XY 8307	Overhauled Control Rod Drive (CRD) Serial No A9128	CRD	RF96A Summary Report
N/A	XY 8314	Overhauled Control Rod Drive (CRD) Serial No A9280	CRD	RF96A Summary Report
N/A	XY 8317	Overhauled Control Rod Drive (CRD) Serial No A9159	CRD	RF96A Summary Report
N/A	XY 8319	Overhauled Control Rod Drive (CRD) Serial No A9447	CRD	RF96A Summary Report
N/A	XY 8321	Overhauled Control Rod Drive (CRD) Serial No A9138	CRD	RF96A Summary Report
N/A	XY 8323	Overhauled Control Rod Drive (CRD) Serial No A9420	CRD	RF96A Summary Report
N/A	XY 8326	Overhauled Control Rod Drive (CRD) Serial No A9348	CRD	RF96A Summary Report
N/A	XY 8328	Overhauled Control Rod Drive (CRD) Serial No A9155	CRD	RF96A Summary Report
N/A	XY 8329	Overhauled Control Rod Drive (CRD) Serial No A9350	CRD	RF96A Summary Report
N/A	XY 8337	Overhauled Control Rod Drive (CRD) Serial No A9172	CRD	RF96A Summary Report

Note \* Authorized Nuclear Inspector's (ANI's) involvement was not required for these ASME Section XI replacement work plans for one (1) inch nominal pipe size (NPS) and smaller



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Reactor Recirculation Cooling (RRC) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RRC-P-1A	Bingham*	B 2 1034	134	N/A	1974	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Installed conversion rings for connections "A" and "B" on the spare stuffing box. The spare stuffing box was previously removed from pump RRC-P-1A. The replacement work was performed as follows:

- 1) Installed new conversion ring for connection "A"
- 2) Tack welded the new conversion ring to connection "A"
- 3) Performed visual examination on the final tack welds. Visual examination results acceptable
- 4) Installed new conversion ring for connection "B"
- 5) Tack welded the new conversion ring to connection "B"
- 6) Performed visual examination on the final tack welds. Visual examination results acceptable

**NOTES-**

- 1) \* Bingham-Willamette Company



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/19/96 Date 8/20/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements  
Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1AB	Anderson Greenwood	VB 7891	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1AB. The replacement work was performed as follows:

- 1) Removed existing rear snubber Serial No 4479 from the valve
- 2) Installed new rear snubber Serial No 30889 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/3/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/29/95 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NRPI-II  
 Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
 2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
 3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
 4. **Identification Of System:** Containment Vacuum Breaker (CVB) System  
 5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
 6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1LM	Anderson Greenwood	VB 7896	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1LM. The replacement work was performed as follows:

- 1) Removed existing rear snubber Serial No 4416 from the valve
- 2) Installed new rear snubber Serial No 30918 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: P<sub>sig</sub> Test Temperature: °F  
 Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/14/96 Date 8/14/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB II  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Service Water (SW) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 3, 1974 Edition with Winter 1976 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2	BF Shaw	SW(21)-2-10	N/A	N/A	1979	Replacement	Yes, Code Class 3

**7. Description Of Work Performed:** Replaced bolting material for pipe to valve SW-V-165A flanged joints. The replacement work was performed as follows:

- 1) Removed existing studs and nuts for pipe to valve SW-V-165A Inlet flanged joint
- 2) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-165A Inlet flanged joint
- 3) Removed existing studs and nuts for pipe to valve SW-V-165A outlet flanged joint
- 4) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-165A outlet flanged joint



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: P<sub>sig</sub> Test Temperature: °F  
 Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 11-1-95 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NBSE IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
 2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
 3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
 4. **Identification Of System:** Service Water (SW) System  
 5. **(a) Applicable Construction Code:** ASME Section III, Code Class 3, 1974 Edition with Winter 1976 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
 6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2	BF Shaw	SW(21)-2-10	N/A	N/A	1979	Replacement	Yes, Code Class 3

7. **Description Of Work Performed:** Replaced bolting material for pipe to valve SW-V-170A flanged joints. The replacement work was performed as follows:
- 1) Removed existing studs and nuts for pipe to valve SW-V-170A inlet flanged joint
  - 2) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170A inlet flanged joint
  - 3) Removed existing studs and nuts for pipe to valve SW-V-170A outlet flanged joint
  - 4) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170A outlet flanged joint



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 11-1-95 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NBSE IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Service Water (SW) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 3, 1974 Edition with Winter 1976 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(22)-2	BF Shaw	SW(22)-2-10	N/A	N/A	1979	Replacement	Yes, Code Class 3

**7. Description Of Work Performed:** Replaced bolting material for pipe to valve SW-V-170B flanged joints. The replacement work was performed as follows:

- 1) Removed existing studs and nuts for pipe to valve SW-V-170B inlet flanged joint
- 2) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170B inlet flanged joint
- 3) Removed existing studs and nuts for pipe to valve SW-V-170B outlet flanged joint
- 4) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170B outlet flanged joint



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 11-1-95 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature]  
 Inspector's Signature

Commissions 7486, 7486W NPSI IS  
 National Board, State, and Endorsements

Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/31/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Main Steam (MS) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0051	N/A	N/A	1981	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced disc insert and nozzle for spare main steam relief valve Serial No N63790-00-0051. The replacement work was performed as follows:

- 1) Removed existing disc insert from the relief valve
- 2) Installed new disc insert in the relief valve
- 3) Removed existing nozzle from the relief valve
- 4) Installed new nozzle in the relief valve
- 5) Performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve Inlet joint. VT-3 visual examination results acceptable
- 6) Performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 7) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) Spare main steam relief valve Serial No N63790-00-0051 was installed in accordance with ASME Section XI Plan No 2-1266
- 2) VT-3 visual examination on the exposed surfaces of the existing nuts for the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1266
- 3) VT-3 visual examination on the exposed surfaces of the existing bolts for the relief valve outlet joint was performed in accordance with ASME Section XI Plan No 2-1266





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 8 Psig Test Temperature: 74.4° F  
 Component Design Pressure: 1185 Psig Temperature: 575° F

9. Remarks: Pressure test to confirm pressure boundary integrity on the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1266

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 7/31/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5-10-95 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NSIB IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/16/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Low Pressure Core Spray (LPCS) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
LPCS-V-13 Spare Disc	Borg Warner Borg Warner	22715 201347	N/A N/A	N/A N/A	1977 1989	Replacement Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Replaced existing disc assembly in valve LPCS-V-13. The replacement work was performed as follows:

- 1) Removed existing disc assembly from valve LPCS-V-13
- 2) Installed new replacement disc assembly Serial No 201347 in valve LPCS-V-13



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: P<sub>sig</sub> Test Temperature: °F  
 Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement disc assembly Serial No 201347

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/76 Date 8/20/76

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_

# INFORMATION

PLAN NO. 2-1205

## FORM N-2 CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES\*

*Quincy Sup 5*  
*6/2/95*

As Required by the Provisions of the ASME Code, Section III  
Not To Exceed One Day's Production

Pg. 1 of 2

Manufactured and certified by EW/IF INTERNATIONAL INC. POWER DIV. LOS ANGELES OPERATORS  
2300 EAST VERNON AVE. VERNON CALIF. 90058  
(Name and address of NPT Certificate Holder)

2. Manufactured for WASHINGTON PUBLIC POWER SUPPLY SYSTEM  
P.O. BOX 968 RICHLAND WASHINGTON 99352-0968  
(Name and address of purchaser)

3. Location of installation WASHINGTON PUBLIC POWER SUPPLY SYSTEM  
NORTH POWER PLANT LOOP RICHLAND, WASHINGTON 99352  
(Name and address)

4. Type 73878 REV. D STELLITE N/A N/A 1989  
(Drawing no.) (Mat'l. spec. no.) (Material strength) (CRN) (Year built)

5. ASME Code, Section III: 1974 SUMMER 1973 1 N/A  
(Edition) (Issuance date) (Class) (Code Case no.)

6. Fabricated in accordance with Const. Spec. (Div. 2 only) N/A Revision N/A Date N/A  
(No.)

7. Remarks: EW/IF JOB NO. 881-S-3205 PART NAME, STEM AND DISC ASSY.

HYDROSTATIC TESTING NOT PERFORMED. IDENTIFICATION IS PER NCA-8230 IN LIEU OF NAMEPLATE.

DISC R/S 201330 S/N 5 = STEM AND DISC S/N 201347

8. Nom. thickness (in.) N/A Min. design thickness (in.) N/A Dia. ID (ft & in.) N/A Length overall (ft & in.) N/A  
9. When applicable, Certificate Holders' Data Reports are attached for each item of this report:

Part or Appurtenance Serial Number	National Board No. in Numerical Order
(1) 201338	N/A
(2) 201339	N/A
(3) 201340	N/A
(4) 201341	N/A
(5) 201342	N/A
(6) 201343	N/A
(7) 201344	N/A
(8) 201345	N/A
(9) 201346	N/A
(10) 201347	N/A
(11) 201348	N/A
(12) 201349	N/A
(13) 201350	N/A
(14) 201351	N/A
(15) 201352	N/A
(16)	
(17)	
(18)	
(19)	
(20)	
(21)	
(22)	
(23)	
(24)	
(25)	

Part or Appurtenance Serial Number	National Board Number in Numerical Order
(26)	
(27)	
(28)	
(29)	
(30)	
(31)	
(32)	
(33)	
(34)	
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(48)	
(49)	
(50)	

10. Design pressure 3600 psi. Temp. 100 °F. Hydro. test pressure N/A at temp. °F  
(When applicable)

\*Supplemental information in the form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 x 11, (2) information in items 2 and 3 on this Data Report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

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174  
4  
362  
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CERTIFICATION OF DESIGN

Design specifications certified by N/A P.E. State N/A Reg. no. N/A  
(when applicable)

Design report\* certified by N/A P.E. State N/A Reg. no. N/A  
(when applicable)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that ~~the~~ (these) STEM AND DISC ASSY.  
conforms to the rules of construction of the ASME Code, Section III.

NPT Certificate of Authorization No. N-1131 Expires 16 JUNE 1990

Date 28 Mar 89 Name BW/IP INTERNATIONAL INC. Signed [Signature]  
(NPT Certificate Holder) (authorized representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of CALIFORNIA and employed by AROWRIGHT MUTUAL INS. CO. (FACTORY MUTUAL SYSTEM) of NORWOOD, MASS. have inspected these items described in this Data Report on 28 MAR 1989 and state that to the best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code, Section III. Each part listed has been authorized for stamping on the date shown above.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Date 2/28/89 Signed [Signature] Commissions 1275 CA.  
(Authorized Inspector) (Nat'l. Bd. Incl. endorsements, State by prov. and no.)

- \* 201338
- 201339
- 201340
- 201341
- 201342
- 201343
- 201344
- 201345
- 201346
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- 201348
- 201349
- 201350
- 201351
- 201352

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**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/5/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Process Sample Radioactive (PSR) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X77AD	JCI	PI(1)-4S-X77AD	N/A	N/A	1983	Repaired	Yes, Code Class 1

7. **Description Of Work Performed:** Removed support material to facilitate rework on valve PSR-V-X77A/3. Upon completion of work on the valve, the support material was reinstalled as follows:
- 1) Reinstalled support material
  - 2) Made required welds
  - 3) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class NF(1) for the support



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/5/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6/8/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NIBB - IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/19/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Process Sample Radioactive (PSR) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X77AD	JCI	PI(1)-4S-X77AD	N/A	N/A	1983	Repaired	Yes, Code Class 1

7. **Description Of Work Performed:** Removed support material to facilitate rework on valve PSR-V-X77A/4. Upon completion of work on the valve, the support material was reinstalled as follows:
- 1) Installed new tube steel material for the support
  - 2) Reinstalled the remaining support material
  - 3) Made required welds
  - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable

**NOTES -**

- 1) ASME Section III, Code Class NF(1) for the support





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/11/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6-1-96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NBSE IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/13/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1EF	Anderson Greenwood	VB 7893	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1EF. The replacement work was performed as follows:  
1) Removed existing rear snubber Serial No 4448 from the valve  
2) Installed new rear snubber Serial No 30888 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
2) ASME Section III, Code Class NF(1) for the snubber



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/3/96 Date 8/16/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NBSI-IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1NP	Anderson Greenwood	VB 7897	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1NP. The replacement work was performed as follows:  
 1) Removed existing rear snubber Serial No 4433 from the valve  
 2) Installed new rear snubber Serial No 30921 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
 2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. Z...  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/14/96 Date 8/14/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB-ES  
Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1QR	Anderson Greenwood	VB 7898	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1QR. The replacement work was performed as follows:

- 1) Removed existing rear snubber Serial No 30488 from the valve
- 2) Installed new rear snubber Serial No 30487 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. K.  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/3/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A.M. Gantt Commissions 7486, 7486-W NB SI-IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Containment Vessel Penetrations For Hydraulic (HY) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class MC, 1971 Edition with Summer 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Containment Vessel	PDM	12764	790	N/A	1976	Replacement	Yes, Code Class MC

- 7. Description Of Work Performed:** Fabricated cover plates (plugs) for the existing Containment Vessel Penetrations X76b, X76c, X76e, X76f, X77b, X77c, X77e and X77f. The work was performed as follows:  
 1) Fabricated (machined) cover plates (plugs) to the required dimensions  
 2) Performed liquid penetrant (PT) examination on the final machined surfaces of the cover plates (plugs). Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) The fabricated cover plates (plugs) for Containment Vessel Penetrations X76b, X76c, X76e and X76f were installed in accordance with ASME Section XI Plan No 2-1232  
 1) The fabricated cover plates (plugs) for Containment Vessel Penetrations X77b, X77c, X77e and X77f were installed in accordance with ASME Section XI Plan No 2-1233





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/19/96 Date 8/20/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements  
Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Containment Vessel Penetrations For Hydraulic (HY) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class MC, 1971 Edition with Summer 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: N-236-1  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Containment Vessel	PDM	12764	790	N/A	1976	Replacement	Yes, Code Class MC

**7. Description Of Work Performed:** Installed cover plates (plugs) for the existing Containment Vessel Penetrations X76b, X76c, X76e and X76f. The replacement work was performed as follows:

- 1) Installed cover plates (plugs) for each of the existing Containment Vessel Penetrations
- 2) Made required welds
- 3) Performed visual examination on the final welds. Visual examination results acceptable
- 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- 5) Performed VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints. No evidence of leakage during the pressure test

**NOTES-**

- 1) The cover plates (plugs) for Containment Vessel Penetrations X76b, X76c, X76e and X76f were previously fabricated in accordance with ASME Section XI Plan No 2-1231
- 2) The VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints was performed to satisfy the pressure test requirements of Code Case N-236-1



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  LLRT  
 Test Pressure: See Below Test Temperature: See Below  
 Component Design Pressure: 45 Psig Temperature: 340° F

9. Remarks: 1) Test pressure of 38.77 Psig and test temperature of 71.4° F for Containment Vessel Penetration X76b, 2) Test pressure of 38.8 Psig and test temperature of 71.4° F for Containment Vessel Penetration X76c, 3) Test pressure of 38.79 Psig and test temperature of 71.4° F for Containment Vessel Penetration X76e and 4) Test pressure of 38.75 Psig and test temperature of 71° F for Containment Vessel Penetration X76f

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements  
 Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Containment Vessel Penetrations For Hydraulic (HY) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class MC, 1971 Edition with Summer 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: N-236-1  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Containment Vessel	PDM	12764	790	N/A	1976	Replacement	Yes, Code Class MC

**7. Description Of Work Performed:** Installed cover plates (plugs) for the existing Containment Vessel Penetrations X77b, X77c, X77e and X77f. The replacement work was performed as follows:

- 1) Installed cover plates (plugs) for each of the existing Containment Vessel Penetrations
- 2) Made required welds
- 3) Performed visual examination on the final welds. Visual examination results acceptable
- 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- 5) Performed VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints. No evidence of leakage during the pressure test

**NOTES-**

- 1) The cover plates (plugs) for Containment Vessel Penetrations X77b, X77c, X77e and X77f were previously fabricated in accordance with ASME Section XI Plan No 2-1231
- 2) The VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints was performed to satisfy the pressure test requirements of Code Case N-236-1



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  LLRT  
 Test Pressure: See Below Test Temperature: See Below  
 Component Design Pressure: 45 Psig Temperature: 340° F

9. Remarks: 1) Test pressure of 38.74 Psig and test temperature of 70° F for Containment Vessel Penetration X77b, 2) Test pressure of 38.75 Psig and test temperature of 79.8° F for Containment Vessel Penetration X77c, 3) Test pressure of 38.76 Psig and test temperature of 69.8° F for Containment Vessel Penetration X77e and 4) Test pressure of 38.54 Psig and test temperature of 69.8° F for Containment Vessel Penetration X77f

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cal M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements  
 Date \_\_\_\_\_



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Residual Heat Removal (RHR) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2\*, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(3)-2A	WPPSS	RHR(3)-2A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2*

7. **Description Of Work Performed:** Replaced pipe clamp for support RHR-66. The replacement work was performed as follows:  
1) Removed existing pipe clamp  
2) Installed new pipe clamp  
3) Performed VT-3 visual examination on the installed new pipe clamp. VT-3 visual examination results acceptable

\* ASME Section III, Code Class NF(2) for pipe clamp for support RHR-66



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By [Signature] 7/30/96
Date 7/30/96 Date 7/30/96
Supervisor, Materials And Welding

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 10-25-95 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NBSI IS
Inspector's Signature National Board, State, and Endorsements
Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Main Steam (MS) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1\*, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1*

7. **Description Of Work Performed:** Replaced existing snubbers with rigid struts for supports MS-SC-3 and MS-SC-7. The replacement work was performed as follows:
- 1) Removed existing snubbers
  - 2) Installed new rigid struts
  - 3) Performed VT-3 visual examination on the installed new rigid struts. VT-3 visual examination results acceptable

\* ASME Section III, Code Class NF(1) for rigid struts for supports MS-SC-3 and MS-SC-7





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: P<sub>sig</sub> Test Temperature: °F  
 Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Col M. Zivi  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-28-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NBSI IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Main Steam (MS) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 3\*, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
MS(18)-2-5	WPPSS	MS(18)-2-5-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-6	WPPSS	MS(18)-2-6-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-7	WPPSS	MS(18)-2-7-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-8	WPPSS	MS(18)-2-8-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-9	WPPSS	MS(18)-2-9-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*

**7. Description Of Work Performed:** Replaced existing snubbers with rigid struts for supports MSRV-1C-5, MSRV-2C-4, MSRV-2C-7, MSRV-2C-9, MSRV-3C-7, MSRV-3C-8, MSRV-4C-6, MSRV-4C-7, MSRV-5C-4, MSRV-5C-6, MSRV-5C-7 and MSRV-5C-8. The replacement work was performed as follows:

- 1) Removed existing snubbers
- 2) Installed new rigid struts
- 3) Performed VT-3 visual examination on the installed new rigid struts. VT-3 visual examination results acceptable

\* ASME Section III, Code Class NF(3) for rigid struts for supports MSRV-1C-5, MSRV-2C-4, MSRV-2C-7, MSRV-2C-9, MSRV-3C-7, MSRV-3C-8, MSRV-4C-6, MSRV-4C-7, MSRV-5C-4, MSRV-5C-6, MSRV-5C-7 and MSRV-5C-8



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-28-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W, WBSI IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1AB	Anderson Greenwood	VB 7891	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1AB. The replacement work was performed as follows:  
 1) Removed existing rear snubber Serial No 4488 from the valve  
 2) Installed new rear snubber Serial No 30886 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/2/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSEB IS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- |   |  |
|---|--|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> Washington Public Power Supply System (WPPSS)<br/> <b>(c) Type Code Symbol Stamp:</b> Not Applicable<br/> <b>(d) Certificate Of Authorization No.:</b> Not Applicable<br/> <b>(e) Expiration Date:</b> Not Applicable</p> <p><b>4. Identification Of System:</b> Containment Vacuum Breaker (CVB) System</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/3/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|---|--|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1EF	Anderson Greenwood	VB 7893	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1EF. The replacement work was performed as follows:

- 1) Removed existing rear snubber Serial No 4474 from the valve
- 2) Installed new rear snubber Serial No 30490 for the valve

- NOTES -**
- 1) ASME Section III, Code Class 2 for the valve
  - 2) ASME Section III, Code Class NF(1) for the snubber



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/14/96 Date 8/14/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/18/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486-W NSIP II  
 Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Containment Vacuum Breaker (CVB) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1GH	Anderson Greenwood	VB 7894	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1GH. The replacement work was performed as follows:  
 1) Removed existing rear snubber Serial No 4498 from the valve  
 2) Installed new rear snubber Serial No 30492 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
 2) ASME Section III, Code Class NF(1) for the snubber





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: P<sub>sig</sub> Test Temperature: °F  
 Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. K.  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/14/96 Date 8/14/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A. M. Foster Commissions 7486, 7486W NSIB IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1JK	Anderson Greenwood	VB 7895	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1JK. The replacement work was performed as follows:  
 1) Removed existing rear snubber Serial No 4466 from the valve  
 2) Installed new rear snubber Serial No 30911 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
 2) ASME Section III, Code Class NF(1) for the snubber



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/3/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/18/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A.M. [Signature]  
 Inspector's Signature

Commissions 7486, 7486W NSIB IS  
 National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1LM	Anderson Greenwood	VB 7896	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1LM. The replacement work was performed as follows:  
1) Removed existing rear snubber Serial No 4467 from the valve  
2) Installed new rear snubber Serial No 30907 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
2) ASME Section III, Code Class NF(1) for the snubber



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/3/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NIBR IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Containment Vacuum Breaker (CVB) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1NP	Anderson Greenwood	VB 7897	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1NP. The replacement work was performed as follows:  
1) Removed existing rear snubber Serial No 4465 from the valve  
2) Installed new rear snubber Serial No 30491 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/14/96 Date 8/14/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Containment Vacuum Breaker (CVB) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1QR	Anderson Greenwood	VB 7898	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed:** Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1QR. The replacement work was performed as follows:  
 1) Removed existing rear snubber Serial No 4496 from the valve  
 2) Installed new rear snubber Serial No 30885 for the valve

**NOTES-**

- 1) ASME Section III, Code Class 2 for the valve  
 2) ASME Section III, Code Class NF(1) for the snubber





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. Z...  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/13/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
 By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A. M. East Commissions 7486, 7486W NSIB IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/15/96



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/5/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Reactor Core Isolation Cooling (RCIC) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(19)-1	WPPSS	RCIC(19)-1-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RCIC-V-28	Rockwell	AP 766	N/A	N/A	1979	Replaced	Yes, Code Class 2
RCIC-V-28	Anchor Darling	ET 550-29-1	N/A	N/A	1993	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Replaced valve RCIC-V-28. The replacement work was performed as follows:
- 1) Removed existing carbon steel valve RCIC-V-28, Serial No AP 766 and associated carbon steel piping material
  - 2) Installed new stainless steel valve RCIC-V-28, Serial No ET 550-29-1 and associated stainless steel piping material
  - 3) Made required socket welds
  - 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
  - 5) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results acceptable
  - 6) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
  - 7) Reinstalled VT-3 visually examined existing studs and nuts for the bolted flanged joint
  - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application
- 2) The liquid penetrant (PT) examination on the final socket welds was performed in accordance with the requirements of ASME Section III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 64 Psig Test Temperature: 90° F  
 Component Design Pressure: 150 Psig Temperature: 267° F

9. Remarks: See attached NPV-1 Code Data Report for the new valve RCIC-V-28, Serial No ET 550-29-1

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/15/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 11/7/95 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB-ID  
 Inspector's Signature National Board, State, and Endorsements

Date 8/19/96



FORM NPV-1 (back)

8. Remarks \_\_\_\_\_

9. Design conditions 2735 (pressure) psi 680 (temperature) °F or valve pressure class 1878 (1)

10. Cold working pressure 4507 psi at 100°F

11. Hydrostatic test 6775 psi. Disk differential test pressure 4958 psi

CERTIFICATION OF DESIGN

Design Specification certified by Mark D. Cowell P.E. State PA Reg. no. 032082-E  
Design Report certified by Ronald S. Farrell P.E. State PA Reg. no. 035216-E

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III, Division 1.

N Certificate of Authorization No. N1712 Expires 4/15/95

Date 7/21/93 Name Anchor/Darling Valve Company Signed [Signature]  
(N Certificate Holder) (authorized representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State ~~XXXXXX~~ of Pennsylvania and employed by Commercial Union Ins. Co. of Boston, Mass. have inspected the pump, or valve, described in this Data Report on 4-2006-222 19 93, and state that to the best of my knowledge and belief, the Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III, Division 1.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the component described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 7-22-93 Signed [Signature] Commissions Pennsylvania 2392  
(Authorized Inspector) (Nat'l. Bd. (incl. endorsements) state or prov. and no.)

(1) For manually operated valves only.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS). **Date:** 8/5/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Service Water (SW) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(22)-2	WPPSS	SW(22)-2-P1	N/A	N/A	1983	Repaired	Yes, Code Class 3

7. **Description Of Work Performed:** Repaired connection with valve SW-V-730. The repair work was performed as follows:  
1) Cut existing pipe to sockolet socket weld with a pin hole  
2) Reinstalled the existing pipe nipple in the sockolet  
3) Made required socket weld



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 11/29/95 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NIB-25  
Inspector's Signature National Board, State, and Endorsements

Date 8/19/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- |  |   |
|--|---|
| <p>1. <b>Owner:</b> Washington Public Power Supply System (WPPSS)<br/><b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p>2. <b>Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/><b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p>3. <b>(a) Work Performed By:</b> Raytheon Engineers &amp; Constructors, PO Box 460, Richland, WA, 99352<br/><b>(b) Repair Organization P.O. No, Job No, etc.:</b> C30893<br/><b>(c) Type Code Symbol Stamp:</b> Not Applicable<br/><b>(d) Certificate Of Authorization No.:</b> Not Applicable<br/><b>(e) Expiration Date:</b> Not Applicable</p> <p>4. <b>Identification Of System:</b> Service Water (SW) System</p> <p>5. <b>(a) Applicable Construction Code:</b> ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None<br/><b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: N-416-1</p> <p>6. <b>Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/10/96<br/><b>Sheet:</b> 1 of 1<br/><b>Unit:</b> WNP-2</p> |
|--|---|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2UG	WPPSS	SW(21)-2UG-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3

**7. Description Of Work Performed:** A through wall pin hole leak was observed on the bottom of the 18" Service Water (SW) Loop A return pipe between SW-FE-1A and valve SW-PCV-38A. Temporary Non Code repair was performed in accordance with Relief Request No 2ISI-16. This ASME Section XI Plan No 2-1255 performed permanent repair which consisted of removing section of 18" pipe containing the through wall pin hole leak and replacing it Section of new pipe. The replacement work was performed as follows:

- 1) Removed existing section of 18" pipe with a through wall pin hole leak
- 2) Installed new section of 18" of pipe
- 3) Completed the root pass on both the 18" circumferential butt welds
- 4) Performed liquid penetrant (PT) examination on the root pass for both the welds. Liquid penetrant (PT) examination results acceptable
- 5) Completed both the 18" circumferential butt welds
- 6) Performed magnetic particle (MT) examination on the final 18" circumferential butt welds. Magnetic particle (MT) examination results acceptable
- 7) Installed additional piping material associated with new section of 18" pipe
- 8) Made required socket welds
- 9) Installed new studs and nuts for the bolted flanged joint
- 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

**NOTES-**

- 1) The liquid penetrant (PT) examination on the root pass for both the welds was performed in accordance with the requirements of ASME Section III, Code Class 3, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 2) The magnetic particle (MT) examination on the final 18" circumferential butt welds was performed in accordance with the requirements of ASME Section III, Code Class 3, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 217 Psig Test Temperature: 52° F  
Component Design Pressure: 309 Psig Temperature: 150° F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/11/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/17/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSRI IS  
Inspector's Signature National Board, State, and Endorsements  
Date 8/13/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/31/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Main Steam (MS) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0126	N/A	N/A	1981	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Performed VT-3 visual examination and VT-2 visual examination on the spare main steam relief valve Serial No N63790-00-0126. The work was performed as follows:  
1) Performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable  
2) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable  
3) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) Spare main steam relief valve Serial No N63790-00-0126 was installed in accordance with ASME Section XI Plan No 2-1284
- 2) VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1284
- 3) VT-3 visual examination on the exposed surfaces of the existing nuts for the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1284
- 4) VT-3 visual examination on the exposed surfaces of the existing bolts for the relief valve outlet joint was performed in accordance with ASME Section XI Plan No 2-1284



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 7.5 Psig Test Temperature: 65° F  
 Component Design Pressure: 1195 Psig Temperature: 575° F

9. Remarks: Pressure test to confirm pressure boundary integrity on the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1284

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 2/3/96 Date 5/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 12/17/95 to 5/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
 By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB -IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 5/16/96



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/31/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Main Steam (MS) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001B	WPPSS	B22-G001B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-4B	Crosby	N63790-00-0137	N/A	N/A	1973	Replaced	Yes, Code Class 1
MS-RV-4B	Crosby	N63790-00-0055	N/A	N/A	1980	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4B. The replacement work was performed as follows:
- 1) Removed existing relief valve MS-RV-4B, Serial No N63790-00-0137 with set pressure of 1195 Psig at rated temperature of 575° F
  - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
  - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
  - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1316
  - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1316
  - 6) Installed replacement relief valve with Serial No N63790-00-0055 with set pressure of 1195 Psig at rated temperature of 575° F
  - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
  - 8) Performed VT-1 visual examination on two (2) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
  - 9) Installed two (2) new nuts for the relief valve inlet joint
  - 10) Installed one (1) new bolt for the relief valve outlet joint
  - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
  - 12) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0055



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/71° F  
 Component Design Pressure: 1195 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0055  
 2) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0055  
 3) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 4) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 71° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 7/31/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/10/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

J.M. Fort Commissions 7486, 7486A NSIP-IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96



CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

PLAN No. 2-1262

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-44D

*Lucas Sup 5*  
*7/31/76*

DATA REPORT  
Safety and Safety Relief Valves

- 1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A
- 2. Manufactured For General Electric Company, 175 Curtner Ave., San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
- 3. Owner Washington Public Power Supply Systems Richland, Washington 99352  
Name and Address
- 4. Location of Plant Hanford Reservation, Richland, Washington 99352
- 5. Valve Identification MPL#B22-F013 Serial No. N63790-00-0055 Drawing No. DS-A-63790 Rev. C
- Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch Inch Inch Inch  
Power Actuated
- 6. Set Pressure (psig) 1195 5750 F  
Rated Temperature
- Stamped Capacity 899,185 @ 3 % Overpressure -- Blowdown (psig) 2% to 11%
- Hydrostatic Test (psig) Inlet 2370 Outlet 1100 975 psig (Assembled Valve)  
1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
a. <del>Crossings</del>		
Body	<u>N93183-35-0074</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0037</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>Disc</del>		
<del>Disc</del> Disc Insert	<u>N93185-34-0087</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-33-0059</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder K55484-45-0191	<u>N89714-37-0219</u>	<u>AMS 5662B</u>
Spring Washers K62858-35-0037	<u>K62856-35-0093</u> <u>K62857-35-0058</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0062</u>	<u>ASME SA193 Gr. 36</u>
Spindle Point K62873-35-0055	<u>*N89720-34-0063</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA564 Type 630</u>
c. Spring K62858-35-0037	<u>*N89722-0013</u>	<u>ASTM A304-66 Gr. 4162H</u>
d. Bolting		
Spindle Ball	<u>N93213-0055</u>	<u>Stellite #6</u>
e. <del>Adapter</del> Thrust Bearing Adapter	<u>N93409-32-0057</u>	<u>ASME SA193 Gr. 36</u>
Bonnet Stud	(BW5) <u>N93207-0657 thru 0668</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet Stud Nut	(J87) <u>N93210-0877 thru 0888</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud	(BW6) <u>N93216-0659 thru 0670</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Inlet Stud Nut	(BW8) <u>N93218-0663 thru 0674</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>

Z X00580740

Adjusting Bolt Button N93411-33-0064 ASME SA193 Gr. 36

Modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

N63790-00-005

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711

Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R.G. Cavanaugh (N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV

symbol expires September 30, 1983 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company

43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by 1 Boyd P. Brooks

PE State California Reg. No. 13655

Stress report certified by 1 W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

1 Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 12/5 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 12/5 1980 Signed John J. McConi (Inspector) Commissions MASS 1266 (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380141

FORM NVR-1 REPORT OF REPAIR  MODIFICATION  OR REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN NO. 2-1262

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Quadrup Supb (P.O. no., job no., etc.)  
200 S. Highland Springs Ave., Banning, CA 92220 (address) 7/31/96

2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352

3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)

4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2,  
3000 Geo. Washington Way, Richland, WA 99352

5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
b: Name of manufacturer Crosby  
c: Identifying nos. HB-65-8P N63790-00-0055 N/A Steam 6R10 1980  
(type) (mfr's. serial no.) (Nat. Board No.) (service) (size) (year built)  
d: Construction Code 1971 N/A N/A 1  
(edition) (addenda) (Code Case(s)) (Code Class)

6. Section XI 1989 N/A N/A  
(edition) (addenda) (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 N/A N/A  
(edition) (addenda) (Code Case)

8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A  
(edition) (addenda) (Code Case)

9. Design responsibilities N/A

10. Coining pressure: 1195 Slowdown(if applicable) N/A Set pressure and blowdown adjustment made at Western Repair Center (location) using Steam (test medium)

Description of work:(include name and identifying number of replacement parts) Disassembled, lapped seats, inspected, replaced disc insert, assembled. Certified set pressure on steam.

11. Remarks: Disc insert S/N N93185-56-0235, MC 54401795

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 1998  
Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 1998

Date 3-29 1996 Signed Western Repair Center Thomas P. Niekamp SA EUGER  
(repair organization) (authorized representative) (date)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co.  
at Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29 1996 Signed Randy Shan Commissions CA 1716  
(Inspector) (Nat. Board No. (including endorsements) state or province and number)





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Main Steam (MS) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001 C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-4C	Crosby	N63790-00-0056	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-4C	Crosby	N63790-00-0057	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4C. The replacement work was performed as follows:

- 1) Removed existing relief valve MS-RV-4C, Serial No N63790-00-0056 with set pressure of 1195 Psig at rated temperature of 575° F
- 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
- 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
- 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1194 and Plan No 2-1317
- 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1194 and Plan No 2-1317
- 6) Installed replacement relief valve with Serial No N63790-00-0057 with set pressure of 1195 Psig at rated temperature of 575° F
- 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
- 8) Performed VT-1 visual examination on four (4) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
- 9) Installed four (4) new nuts for the relief valve inlet joint
- 10) Installed three (3) new bolt for the relief valve outlet joint
- 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
- 12) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0057



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/71° F  
 Component Design Pressure: 1195 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0057  
 2) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 3) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 71° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/12/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/10/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
 By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7482 W NIB-I  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96

# CROSBY

## CROSBY VALVE & GAGE COMPANY

WRENTHAM, MASS

PLAN No. 2-1263

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-44D

### DATA REPORT Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02993  
Name and Address

Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A

2. Manufactured For General Electric Company, 175 Curtner Avenue., San Jose, CA 95125  
Name and Address Order No. 205-AJ986

3. Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address

4. Location of Plant Hanford Reservation, Richland, Washington 99352

5. Valve Identification MPL #B22-F013 Serial No. N63790-00-0057 Drawing No. DS-A-63790 Rev

Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch 6 Inch 6 Inch 6  
Power Actuated

6. Set Pressure (psig) 1195 5750  
Rated Temperature F

Stamped Capacity 899,185 @ 3 Overpressure -- Blowdown (psig) 2 % to 975 psig (Assembled Valve)

Hydrostatic Test (psig) Inlet 2370 Outlet 1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

#### Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
a. <del>Castings</del> Bar Stock & Forgings		
Body	<u>N93183-35-0076</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0039</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>Fasteners</del> Upper Disc Insert	<u>N93185-34-0089</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-33-0061</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder	<u>*N89714-34-0093</u>	<u>AMS 5662B</u>
Spring Washers	<u>K62856-35-0095</u> <u>K62857-35-0060</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0064</u>	<u>ASME SA193 Gr. B6</u>
Spindle Point	<u>K62873-35-0057</u> <u>*N89720-34-0073</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA564 Type 630</u>
c. Spring	<u>K62858-35-0039</u> <u>*N89722-0015</u>	<u>ASTM A304-66 Gr. 4161 H</u>
d. Bolting Spindle Ball	<u>K62873-35-0057</u> <u>N93213-0057</u>	<u>7X00380090</u> <u>Stellite #6</u>
e. <del>Other</del> Thrust Bearing Adapter	<u>N93409-32-0059</u>	<u>ASME SA193 Gr. B6</u>
Bonnet Stud (BWS, I17)	<u>N93207-0681 thru 0692</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Bonnet Stud Nut (J87)	<u>N93210-0901 thru 0912</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (SW6)	<u>N93216-0663 thru 0694</u>	<u>ASTM A194-71 Gr. B7</u> <u>ASME SA194 Gr. B7</u>
Inlet Stud Nut (BWS)	<u>N93216-0687 thru 0698</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-33-0055</u>	<u>ASME SA193 Gr. B6</u>
	<u>K63618-33-0066</u>	

Modification consists of replacement of the  
Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers,  
Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New  
Serialization is required unless indicated by an asterisk.  
Original nameplate removed and new nameplate attached.

MS RV 4B  
Caldrop Ewe's 5/4  
N163790-00-0047

### CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.

Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R.A. Casavant  
(N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV

symbol expires September 30, 1983.  
(Date)

### CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company

43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup> Bovd P. Brooks

PE State California Reg. No. 13655

Stress report certified by <sup>1</sup> W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

FOR INFORMATION ONLY

### CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 12-9 1980

Signed John W. Green Commissions MASS 1266  
(Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery

ZX00380091



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Main Steam (MS) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001B	WPPSS	B22-G001B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-5B	Crosby	N63790-00-0136	N/A	N/A	1973	Replaced	Yes, Code Class 1
MS-RV-5B	Crosby	N63790-00-0059	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4C. The replacement work was performed as follows:

- 1) Removed existing relief valve MS-RV-5B, Serial No N63790-00-0136 with set pressure of 1205 Psig at rated temperature of 575° F
- 2) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 3) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
- 4) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
- 5) Performed VT-3 visual examination on the existing studs for the relief valve body to bonnet joint while in place. VT-3 visual examination results acceptable
- 6) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint while in place. VT-3 visual examination results acceptable
- 7) Installed replacement relief valve with Serial No N63790-00-0059 with set pressure of 1205 Psig at rated temperature of 575° F
- 8) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
- 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
- 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES -**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0059



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/84° F  
 Component Design Pressure: 1205 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0059  
 2) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 3) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 84° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/11/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 12-9-85 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A. M. Fent Commissions 7486, 7486 W NBIS-ES  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/13/96

**CROSBY**

CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

*Repair Sup's*  
8/10/96  
Q.C.-44D

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

DATA REPORT  
Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-3P-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,  
2. Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
3. Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
4. Location of Plant Hanford Reservation, Richland, Washington 99352
5. Valve Identification MPL #B22-F013 Serial No. N63790-00-0059 Drawing No. DS-A-63790 Rev.   
Type Safety Relief Orifice Size 3 Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch Inch Inch Inch  
Power Actuated
6. Set Pressure (psig) 1205 575° F  
Rated Temperature
- Stamped Capacity 906,621 & 3 Overpressure -- Blowdown (psig) 2% to 11%
- Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve)  
1100 psig (Body Only)  
Pressure Retaining Pieces (Applicable to Valves for Closed Systems Only)

	Serial No. Identification	Material Specification Including Type or Grade
a. <u>Bar Stock &amp; Forgings</u>		
Body	<u>N93183-35-0078</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0041</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>XXXXXX</del> Disc Insert	<u>N93185-34-0091</u>	<u>ASME SA637 Gr. 71S</u>
Nozzle	<u>N93184-33-0063</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder *K55484-35-0085	<u>*N89714-34-0105</u>	<u>AMS 5662B</u>
Spring Washers K62858-35-0041	<u>K62856-35-0097</u> <u>K62857-35-0062</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0066</u>	<u>ASME SA193 Gr. 36</u>
Spindle Point K62873-35-0059	<u>*N89720-34-0067</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA564 Type 630</u>
c. Spring K62858-35-0041	<u>*N89722-0017</u>	<u>ASTM A304-66 Gr. 304H</u>
d. Bolting		
Spindle Ball <del>XXXXXX</del> K62873-35-0059	<u>N93213-0059</u>	<u>Steel</u>
Thrust Bearing Adapter	<u>N93409-32-0061</u>	<u>ASME SA193 Gr. 36</u>
Bonnet Stud (BW5)	<u>N93207-0705 thru 0716</u>	<u>ASTM A194-71 Gr. 2H</u>
Bonnet Stud Nuc (J87)	<u>N93210-0925 thru 0936</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (BW6)	<u>N93216-0707 thru 0713</u>	<u>ASTM A194-71 Gr. 2H</u>
Inlet Stud Nuc (BW8)	<u>N93218-0711 thru 0722</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-33-0068</u>	<u>ASME SA193 Gr. 36</u>

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

N163790-00-0059

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.

Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by P.A. Casanova  
(N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV

symbol expires September 30, 1983  
(Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup> Boyd P. Brooks

PE State California Reg. No. 13655

Stress report certified by <sup>1</sup> W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

FOR INFORMATION ONLY

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 11/18, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/18 1980  
Signed [Signature] Commissions MASS 1266  
(Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380150





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- |  |   |
|--|---|
| <p>1. <b>Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p>2. <b>Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p>3. <b>(a) Work Performed By:</b> Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> Washington Public Power Supply System (WPPSS)<br/> <b>(c) Type Code Symbol Stamp:</b> Not Applicable<br/> <b>(d) Certificate Of Authorization No.:</b> Not Applicable<br/> <b>(e) Expiration Date:</b> Not Applicable</p> <p>4. <b>Identification Of System:</b> Main Steam (MS) System</p> <p>5. <b>(a) Applicable Construction Code:</b> ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None</p> <p>6. <b>Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 7/31/96</p> <p><b>Sheet:</b> 1 of 1</p> <p><b>Unit:</b> WNP-2</p> |
|--|---|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001A MS-RV-1A MS-RV-1A	WPPSS Crosby Crosby	B22-G001A-P1 N63790-00-0049 N63790-00-0048	N/A N/A N/A	N/A N/A N/A	1983 1980 1980	Replacement Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-1A. The replacement work was performed as follows:

- 1) Removed existing relief valve MS-RV-1A, Serial No N63790-00-0049 with set pressure of 1175 Psig at rated temperature of 575° F
- 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
- 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
- 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1314
- 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1314
- 6) Installed replacement relief valve with Serial No N63790-00-0048 with set pressure of 1175 Psig at rated temperature of 575° F
- 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
- 8) Installed one (1) new bolt for the relief valve outlet joint
- 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
- 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0048



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/84° F  
 Component Design Pressure: 1175 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0048  
 2) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0055  
 3) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 4) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 84° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cl M King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 7/31/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/10/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB - IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96

AS RV 1A

# CROSBY

## CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS

PLAN NO: 2-1265

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-440

*Quincy Sup 5*  
*7/21/86*

### DATA REPORT Safety and Safety Relief Valves

- Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,
- Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
- Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
- Location of Plant Hanford Reservation, Richland, Washington 99352
- Valve Identification MPL #B22-F013 Serial No. N63790-00-0048 Drawing No. DS-A-63790 Rev. C  
Type Safety Relief Orifice Size R Pipe Size 6 Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot. Inch 1 Inch 1 Inch 1.5  
Power Actuated
- Set Pressure (psig) 1175 575° F  
Rated Temperature
- Stamped Capacity 884,314 @ 3 % Overpressure — Blowdown (psig) 2% to 11%
- Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve)  
1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

#### Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
<b>a. <del>Castings</del> Bar Stock &amp; Forgings</b>		
Body	<u>N93185-35-0067</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0030</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
<b>b. <del>Castings</del> Disc Insert</b>		
Disc Insert	<u>N93185-34-0079</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-33-0052</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder *K55484-35-0081	<u>*N89714-34-0126</u>	<u>AMS 5662B</u>
Spring Washers K62858-35-0030	<u>K62856-35-0086</u> <u>K62857-35-0051</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0055</u>	<u>ASME SA193 Gr. B6</u>
Spindle Point K62873-35-0048	<u>*N89720-34-0065</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA564 Type 630</u>
<b>c. Spring K62858-35-0030</b>		
Spring	<u>*N89722-0004</u>	<u>ASTM A304-66 Gr. 4161H</u>
<b>d. Bolting</b>		
<b>e. <del>Castings</del> Spindle Ball</b>		
Spindle Ball K62873-35-0048	<u>N93213-0048</u>	<u>Stellite #6</u>
Thrust Bearing Adapter	<u>N93409-32-0050</u>	<u>ASME SA193 Gr. B6</u>
Bonnet Stud (I17)	<u>N93207-0573 thru 0584</u>	<u>ASME SA193 Gr. B7</u>
Bonnet Stud Nur (I87)	<u>N93210-0793 thru 0804</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (B76)	<u>N93216-0575 thru 0586</u>	<u>ASME SA193 Gr. B7</u>
Inlet Stud Nur (B78)	<u>N93213-0579 thru 0590</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-35-0050</u>	<u>ASME SA193 Gr. B6</u>

ZX00380113

Valve originally built against Crosby Order No N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

NL3790-00-0048

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
 Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R. G. Calaver  
 (N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV symbol expires September 30, 1983.  
 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company  
 Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup>Boyd P. Brooks

PE State California Reg. No. 13655

Stress report certified by <sup>1</sup>W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 11/24, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/24 19 80

Signed [Signature] Commissions MASS 1266  
 (Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380114

FORM NVR-1 REPORT OF REPAIR  MODIFICATION  OR REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN No. 2-1265

1. Work performed by Westinghouse Electric Corp., Western Repair Center  
(name of repair organization) Richland Sup'  
200 S. Highland Springs Ave., Banning, CA 92220  
(address) (P.O. no.; job no., etc.) 7/31/96
2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way  
(name and address) Richland, WA 99352
3. Owner Washington Public Power Supply System, WNP-2  
(name)  
3000 Geo. Washington Way, Richland  
(address)
4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2,  
3000 Geo. Washington Way, Richland, WA 99352
5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
b: Name of manufacturer Crosby  
c: Identifying nos. HB-65-BP N63790-00-0048 N/A Steam 6R10 1980  
(type) (ml's, serial no.) (Nat. Board No.) (service) (size) (year built)  
d: Construction Code 1971 N/A N/A 1  
(edition) (addenda) (Code Case(s)) (Code Class)
6. Section XI 1989 N/A N/A  
(edition) (addenda) (Code Case(s))
7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 N/A N/A  
(edition) (addenda) (Code Case(s))
8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A  
(edition) (addenda) (Code Case(s))
9. Design responsibilities N/A
10. Opening pressure: 1175 Slowdown (if applicable) \_\_\_\_\_ Set pressure and blowdown adjustment  
made at Western Repair Center using Steam  
(location) (test medium)
11. Description of work: (include name and identifying number of replacement parts) Disassembled, lapped seats, inspected,  
replaced inlet stud, assembled. Certified set pressure on steam.
12. Remarks: Inlet stud - PO #231692, Item #003, MC #54400514

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 19 98  
Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 19 98

Date 3-29 1996 Signed Western Repair Center Thomas P. Wedemeyer SR. ENGR  
(repair organization) (authorized representative) (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

on 3-29, 1996 Signed Ralph Egan Commissions CA 1716  
(Inspector) (Nat. Board No. (including endorsements) state or province and number)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/31/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Main Steam (MS) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001B	WPPSS	B22-G001B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-3B	Crosby	N63790-00-0053	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-3B	Crosby	N63790-00-0051	N/A	N/A	1981	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-3B. The replacement work was performed as follows:

- 1) Removed existing relief valve MS-RV-3B, Serial No N63790-00-0053 with set pressure of 1185 Psig at rated temperature of 575° F
- 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
- 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
- 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1193
- 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1193
- 6) Installed replacement relief valve with Serial No N63790-00-0051 with set pressure of 1185 Psig at rated temperature of 575° F
- 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
- 8) Performed VT-1 visual examination on four (4) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
- 9) Installed four (4) new nuts for the relief valve inlet joint
- 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
- 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES.**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0051



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 1020/7.5 Psig Test Temperature: 194/84° F  
Component Design Pressure: 1185 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0051  
2) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
3) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 84° F

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 7/31/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 12/19/95 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7484, 7486 W NBSI - IS  
Inspector's Signature National Board, State, and Endorsements  
Date 8/16/96

AAS RV's  
ZE

PLAN No. 2-1266

Kulair Supb

7/31/96

<b>CROSBY</b>		CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS	
FORM MV-1 FOR SAFETY AND SAFETY RELIEF VALVES		Q.C.-44D	
As Required by the Provisions of the ASME Code Rules			
DATA REPORT Safety and Safety Relief Valves			
1. Manufactured By <u>Crosby Valve &amp; Gage Company, 43 Kendrick St., Wrentham, MA 02593</u>			
<small>Name and Address</small>			
Model No. <u>HB-65-22-PN</u> Order No. <u>N94275</u> Contract Date <u>4/24/79</u> National Board No. <u>N/A</u>			
2. Manufactured For <u>San Jose, CA 95125</u> Order No. <u>205-A1986</u>			
<small>Name and Address</small>			
3. Owner <u>Washington Public Power Supply System, Richland, Washington 99352</u>			
<small>Name and Address</small>			
4. Location of Plant <u>Hanford Reservation, Richland, Washington 99352</u>			
5. Valve Identification <u>MP1 #B22-F013</u> Serial No. <u>N63790-00-0051</u> Drawing No. <u>DS-A-63790 Rev. C</u>			
Type	<u>Safety Relief</u>	Orifice Size <u>R</u>	Pipe Size <u>6</u> Inlet <u>6</u> Outlet <u>10</u>
	<small>Safety, Safety Relief, Pilot, Power Actuated</small>	<small>Inch</small>	<small>Inch</small>
6. Set Pressure (psig)	<u>1185</u>		<u>575°</u>
			<small>Rated Temperature</small>
Stamped Capacity	<u>891.750</u>	<u>3</u> Overpressure	<u>2%</u> to 11%
			<small>Blowdown (psig)</small>
Hydrostatic Test (psig) Inlet	<u>2370</u>		<u>975</u> psig (Assembled Valve)
			Outlet <u>1100</u> psig (Body Only)
			<small>(Applicable to Valves for Closed Systems Only)</small>
Pressure Retaining Pieces			
	Serial No. Identification	Material Specification Including Type or Grade	
a. Bar Stock & Forgings			
Body	<u>N93183-35-0070</u>	<u>ASTM A104-71 Gr. II</u> <u>ASME SA105 Gr. II</u>	
Bonnet	<u>N93407-35-0033</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>	
b. Discs & Inserts			
Disc Insert	<u>N93185-34-0083</u>	<u>ASME SA637 Gr. 71i</u>	
Nozzle	<u>N93184-33-0055</u>	<u>ASME SA182 Gr. F316</u>	
Disc Holder	<u>K55-34-35-0084</u>	<u>*N89714-34-0122</u> <u>K62856-35-0089</u> <u>K62857-35-0055</u>	
Spring Washers	<u>K62358-35-0033</u>	<u>AMS 5652B</u> <u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>	
Adjusting Bolt	<u>N93410-33-0058</u>	<u>ASME SA193 Gr. 86</u>	
Spindle Point	<u>K62373-37-0151</u>	<u>N89720-43-0146</u> <u>ASME SA564 Type 630</u>	
c. Springs	<u>K62858-35-0033</u>	<u>NX2689-0119</u> <u>ASTM A304-66 Gr. 3161H</u>	
d. Bolting			
Spindle Ball	<u>K62873-37-0151</u>	<u>N93213-0218</u> <u>Stoody #4</u>	
e. Thrust Bearings	<u>K62873-37-0151</u>	<u>N93409-32-0053</u> <u>ASME SA193 Gr. 86</u>	
Bonnet Stud	<u>(B25) N93207-0609 thru 0620</u>	<u>ASME SA193 Gr. 86</u>	
Bonnet Stud Nut	<u>(J87) N93210-0829 thru 0840</u>	<u>ASME SA194 Gr. 2H</u>	
Inlet Stud	<u>(B46) N93216-0611 thru 0622</u>	<u>ASME SA194 Gr. 2H</u>	
Inlet Stud Nut	<u>(B48) N93218-0615 thru 0626</u>	<u>ASME SA194 Gr. 2H</u>	
Adjusting Bolt Button	<u>K63618-33-0059</u>	<u>N93411-33-0059</u> <u>ASME SA193 Gr. 86</u>	

FOR INFORMATION ONLY

ZX00380611



N 63790-00-0051

*Lucy's Emp*

3/1/89

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711. Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gate Co. by R.O. Calwood (Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the XV

symbol expires September 30, 1983 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gate Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gate Company

43 Kendrick Street, Wrentham, Massachusetts 02007

Design specifications certified by Boyd P. Brooks

PE State California Reg. No. 13655

Stress report certified by W. D. Greenlaw

PE State Massachusetts Reg. No. 14784

Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 1/9/81 and state that to the best of my knowledge and belief, the X Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1/9 1981

Signed John Williams (Inspector) Commissions MASS 1266 (Nat'l. Bd., State, Prov. and No.)

\*Arlwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

MAB  
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ZX00380,612



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- |  |   |
|--|---|
| <b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br><b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352                  | <b>Date:</b> 8/2/96<br><b>Sheet:</b> 1 of 1 |
| <b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br><b>Address:</b> Hanford Reservation, Benton County, Washington | <b>Unit:</b> WNP-2                          |
| <b>3. (a) Work Performed By:</b> Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352                            |   |
| <b>(b) Repair Organization P.O. No, Job No, etc.:</b> Washington Public Power Supply System (WPPSS)  |   |
| <b>(c) Type Code Symbol Stamp:</b> Not Applicable  |   |
| <b>(d) Certificate Of Authorization No.:</b> Not Applicable  |   |
| <b>(e) Expiration Date:</b> Not Applicable   |   |
| <b>4. Identification Of System:</b> Main Steam (MS) System   |   |
| <b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None                         |   |
| <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None                       |   |
| <b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b>   |   |

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-1C	Crosby	N63790-00-0139	N/A	N/A	1973	Replaced	Yes, Code Class 1
MS-RV-1C	Crosby	N63790-00-0045	N/A	N/A	1981	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-1C. The replacement work was performed as follows:

- 1) Removed existing relief valve MS-RV-1C, Serial No N63790-00-0139 with set pressure of 1165 Psig at rated temperature of 575° F
- 2) Performed VT-3 visual examination on the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 4) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 5) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
- 6) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
- 7) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 8) Installed replacement relief valve with Serial No N63790-00-0045 with set pressure of 1165 Psig at rated temperature of 575° F
- 9) Reinstalled VT-3 visually examined existing studs and nuts for the relief valve
- 10) Performed VT-1 visual examination on two (2) new nuts for the relief valve inlet joint in accordance with ASME Section XI Plan No 2-0963. VT-1 visual examination results acceptable
- 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
- 12) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0045



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/86.5° F  
 Component Design Pressure: 1165 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0045  
 2) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 3) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 86.5° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/2/96 Date \_\_\_\_\_

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/10/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIP -IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96



CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

PLAN NO. 2-1267

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

*Welding* 8C-44D  
*Sup 5*  
*7/3/86*

DATA REPORT  
Safety and Safety Relief Valves

**FOR INFORMATION ONLY**

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,  
2. Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
3. Owner Washington Public Power Supply Systems, Richland, Washington 99352  
Name and Address
4. Location of Plant Hanford Reservation, Richland, Washington 99352
5. Valve Identification MPL /B22-F013 Serial No. N63790-00-0045 Drawing No. DS-A-63790 Rev. C  
Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch Inch Inch Inch  
Power Actuated
6. Set Pressure (psig) 1150 575° F  
Rated Temperature  
Stamped Capacity 865,725 @ 3 % Overpressure -- Blowdown (psig) 2% to 11%  
Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve)  
1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
a. <del>Bar Stock &amp; Forgings</del>		
Body	<u>N93183-35-0064</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0027</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>XXXXXXXXXXXXXXXXXXXX</del> <del>XXXXXXXXXXXX</del> Disc Insert	<u>N93185-34-0076</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-32-0047</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder *K55484-35-0092	<u>*N89714-34-0133</u>	<u>AMS 5662B</u>
Spring Washers K62858-35-0027	<u>K62856-35-0083</u> <u>K62857-35-0048</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0052</u>	<u>ASME SA193 Gr. B6</u>
Spindle Point K62873-37-0146	<u>N89720-43-0143</u>	<u>ASME SA564 Type 630</u>
c. Spring K62858-35-0027	<u>NX2689-0123</u>	<u>ASTM A304-66 Gr. 4161H</u>
d. Bolting		<u>7X00380093</u>
e. <del>XXXXXXXXXXXX</del> Spindle Ball K62873-37-0146	<u>N93213-0213</u>	<u>Stoody #6</u>
Thrust Bearing Adapter	<u>N93409-32-0047</u>	<u>ASME SA193 Gr. B6</u>
Bonnet Stud (I17)	<u>N93207-0537 thru 0548</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Bonnet Stud Nut (J87)	<u>N93210-0757 thru 0768</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (BW6)	<u>N93216-0539 thru 0550</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Inlet Stud Nut (BW8)	<u>N93218-0543 thru 0554</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-32-0043</u>	<u>ASME SA193 Gr. B6</u>

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

N63790-00-0045

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
 Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R. G. Casanova  
 (N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV symbol expires September 30, 1983.  
 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company  
 Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup>Boyd P. Brooks  
 PE State California Reg. No. 13655

Stress report certified by <sup>1</sup>W.D. Greenlaw  
 PE State Massachusetts Reg. No. 14784

**FOR INFORMATION ONLY**

<sup>1</sup>Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 1/9, 1981 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1/9 1981  
 Signed J. P. [Signature] Commissions MASS 1266  
 (Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380214



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/2/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Main Steam (MS) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-3C	Crosby	N63790-00-0124	N/A	N/A	1981	Replaced	Yes, Code Class 1
MS-RV-3C	Crosby	N63790-00-0052	N/A	N/A	1980	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-3C. The replacement work was performed as follows:
- 1) Removed existing relief valve MS-RV-3C, Serial No N63790-00-0124 with set pressure of 1185 Psig at rated temperature of 575° F
  - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
  - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
  - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1315
  - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1315
  - 6) Installed replacement relief valve with Serial No N63790-00-0052 with set pressure of 1185 Psig at rated temperature of 575° F
  - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
  - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
  - 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0052



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/84° F  
 Component Design Pressure: 1185 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0052  
 2) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0052  
 3) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 4) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 84° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By CE MK  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/2/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/10/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A.M. Coates Commissions 7486, 7486W NSIB-IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96

AAS-RV-2D

MS-545-1

PLAN NO. 2-1268

Rudip Quip

7/31/96

**CROSBY**

CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-440

DATA REPORT  
Safety and Safety Relief Valves

- Manufactured by Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02793  
Name and Address
- Model No. 118-65-SP-FN Order No. N94275 Contract Date 2/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,  
San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
- Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
- Location of Plant Hanford Reservation, Richland, Washington 99352
- Valve Identification MPL #B22-7013 Serial No. N63290-00-0002 Drawing No. 25-A-63790 Rev. C  
Type Safety Relief Orifice Size R Pipe Size --- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch Inch Inch Inch  
Power Actuated
- Set Pressure (psig) 1185 575° F  
Rated Temperature  
Stamped Capacity 391,730 3 Overpressure --- Blowdown (psig) 22 to 112  
375 psig (Assembled Valve)  
Hydrostatic Test (psig) Inlet 2370 Outlet 1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification including Type or Grade
a. Bar Stock & Forgings		
Body	N93183-35-0071	ASTM A105-71 Gr. II ASME SA105 Gr. II
Bonnet	N93407-35-0034	ASTM A105-71 Gr. II ASME SA105 Gr. II
b. Nozzle & Disc		
Nozzle Disc Insert	N93185-34-0084	ASME SA637 Gr. 718
Nozzle	N93184-33-0056	ASME SA182 Gr. F316
Disc Holder	N89714-34-0124	AMS 5662B
Spring Washers	K62856-35-0030 K62857-35-0055	ASTM A105-71 Gr. II ASME SA105 Gr. II
Adjusting Bolt	N93410-33-0059	ASME SA193 Gr. B6
Spindle Point	R62373-35-0052 N89720-34-0068	ASTM A564-71 Type 630 ASME SA564 Type 630
Spring	K62858-35-0034 N89722-3010	ASTM A304-66 Gr. 316H
c. Bolt		
Spindle Ball	N93213-0052	Stellite #6
Thrust Bearing Adapter	N93409-32-0054	ASME SA193 Gr. B6
Bonnet Stud	(117, 3W5) N93207-0621 thru 0632	ASTM A193 Gr. B7
Bonnet Stud Nut	(287) N93210-0841 thru 0852	ASME SA194 Gr. 2H
Inlet Stud	(2W6) N93218-0623 thru 0632	ASTM A193 Gr. B7
Inlet Stud Nut	(2W8) N93218-0627 thru 0638	ASTM A194-71 Gr. 2H ASME SA194 Gr. 2H
Adjusting Bolt Insert	N93411-33-0060	ASME SA193 Gr. B6
K63618-33-0060		

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FOR INFORMATION ONLY



175-KV-2D

S/N N63790-00-0052

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Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
 Class 1 (Date)  
 Date 11-5-80 Signed Crosby Valve & Gage Co. by R. A. Bennett  
 (N Certificate Holder)  
 Our ASME Certificate of Authorization No. 1878 to use the NV  
 symbol expires September 30, 1983.  
 (Date)

**CERTIFICATION OF DESIGN**

Design information on file at Crosby Valve & Gage Company  
 Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02091  
 Design specifications certified by Boyd F. Brooks  
 PE State California Reg. No. 13655  
 Stress report certified by W. D. Greenlaw  
 PE State Massachusetts Reg. No. 14784  
<sup>1</sup>Signature not required - list name only.

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 11/10, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/10 1980  
 Signed John Williams (Inspector) Commission MASS 1266  
 (Nat'l. Bd., State, Prov. and No.)

\*Arlwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

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FOR INFORMATION ONLY

FORM NVR-1 REPORT OF REPAIR  MODIFICATION  OR REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN No. 2-126E

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Dudrip Swigb (P.O. no., job no., etc.) 7/31/96

200 S. Highland Springs Ave., Banning, CA 92220 (address)

2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352

3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)

4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352

5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
b: Name of manufacturer Crosby  
c: Identifying nos. HB-65-3P (type) N63790-00-0052 (mfr's. serial no.) N/A (Nat. Board No.) Steam (service) 6R10 (size) 1980 (year built)  
d: Construction Code 1971 (edition) N/A (addenda) N/A (Code Case(s)) 1 (Code Class)

6. Section XI 1989 (edition) N/A (addenda) N/A (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 (edition) N/A (addenda) N/A (Code Case(s))

8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 (edition) N/A (addenda) N/A (Code Case(s))

9. Design responsibilities N/A

10. Opening pressure: 1185 Blowdown (if applicable) N/A Set pressure and blowdown adjuster made at Western Repair Center (location) using Steam (test medium)

Description of work: (include name and identifying number of replacement parts) Disassembled, lapped seats, inspected, replaced disc insert, assembled. Certified set pressure on steam.

12. Remarks: Disc insert S/N N93185-56-0239, MC #54401795

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 19 98  
Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 19 98

Date 3-29 1996 Signed Western Repair Center (repair organization) Thomas Niedermast (authorized representative) SR ENGR (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 19 96 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29, 19 96, Signed Ralph E. [Signature] (Inspector) Commissions CT 1716 (Nat. Board No. (including endorsements) state or province and number)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/2/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Main Steam (MS) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001D	WPPSS	B22-G001D-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-4D	Crosby	N63790-00-0060	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-4D	Crosby	N63790-00-0061	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4D. The replacement work was performed as follows:  
1) Removed existing relief valve MS-RV-4D, Serial No N63790-00-0060 with set pressure of 1205 Psig at rated temperature of 575° F  
2) Performed VT-3 visual examination on the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable  
3) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable  
4) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable  
5) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable  
6) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable  
7) Installed replacement relief valve with Serial No N63790-00-0061 with set pressure of 1205 Psig at rated temperature of 575° F  
8) Reinstalled VT-3 visually examined existing studs and nuts for the relief valve  
9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test  
10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve Inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0061



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020/7.5 Psig Test Temperature: 194/84.2° F  
 Component Design Pressure: 1205 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0061  
 2) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F  
 3) Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 84.2° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Col. M. K.  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/2/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/10/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

H. M. Cortt Commissions 7416, 7486 W NSIB-IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96

PLAN NO. 2-1269

Quaip Sup<sup>9</sup>  
7/31/96

<b>CROSBY</b>		CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS	
FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules		Q.C.-24D	
DATA REPORT Safety and Safety Relief Valves			
1. Manufactured By <u>Crosby Valve &amp; Gage Company, 43 Kendrick St., Wrentham, MA 01091</u> Name and Address			
Model No. <u>HB-65-32-FN</u> Order No. <u>N94275</u> Contract Date <u>4/24/79</u> National Board No. <u>N/A</u> General Electric Company, 175 Curtner Ave., San Jose, CA 95125 Order No. <u>705-A1986</u>			
2. Manufactured For <u>San Jose, CA 95125</u> Name and Address			
3. Owner <u>Washington Public Power Supply System, Richland, Washington 99152</u> Name and Address			
4. Location of Plant <u>Enford Reservation, Richland, Washington 99152</u>			
5. Valve Identification: <u>MP1 #272-F013</u> Serial No. <u>W63790-00-0061</u> Drawing No. <u>DS-A-63790 Rev. C</u>			
Type <u>Safety Relief</u> Orifice Size <u>R</u> Pipe Size <u>—</u> Inlet <u>6</u> Outlet <u>10</u> Safety, Safety Relief, Pilot, Inch Inch Inch Inch Power Actuated			
6. Set Pressure (psig) <u>1205</u> <u>5750</u> F Rated Temperature			
Stamped Capacity <u>906.621</u> # <u>3</u> Overpressure <u>—</u> Slowdown (psig) <u>2% to 11%</u>			
Hydrostatic Test (psig) Inlet <u>2370</u> Outlet <u>975 psig (Assembled Valve)</u> <u>100 psig (Body Only)</u> (Applicable to Valves for Closed Systems Only)			
Pressure Retaining Pieces			
		Serial No. Identification	Material Specification Including Type or Grade
a. <del>XXXXXX</del> Bar Stock & Forgings			
body		<u>N93183-35-0080</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
bonnet		<u>N93407-35-0043</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>XXXXXXXXXXXXXXXXXXXX</del> Disc Insert			
		<u>N93185-34-0093</u>	<u>ASME SA627 Gr. 715</u>
Fossile		<u>N93184-33-0065</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder *K55154-35-0087		<u>*N89714-34-0117</u>	<u>AMS 5662B</u>
Spring Washers K62858-35-0043		<u>K62856-35-0099</u> <u>K62857-35-0062</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt		<u>N93410-33-0068</u>	<u>ASME SA193 Gr. 36</u>
Spindle Point K62873-35-0061		<u>*N89720-34-0072</u>	<u>ASTM A564-71 Type 630</u> <u>ASTM A276 Gr. 316</u>
c. Spring K62855-35-0043		<u>*N89722-0019</u>	<u>ASTM A276-66 Gr. 316B</u>
d. Bolting			
Spindle Ball		<u>K62873-35-0061</u>	<u>N93213-0061</u>
e. <del>XXXXXXXXXX</del> Thrust Bearing Adapter		<u>N93405-33-0067</u>	<u>ASTM A276 Gr. 316</u> <u>ASTM A276 Gr. 316</u>
Bonnet Stud (127, 305)		<u>N93207-0729 thru 0740</u>	<u>ASTM A276 Gr. 316</u> <u>ASTM A276 Gr. 316</u>
Bonnet Stud Nut (127)		<u>N93210-0949 thru 0960</u>	<u>ASTM A276 Gr. 316</u> <u>ASTM A276 Gr. 316</u>
Inlet Stud (826)		<u>N93236-0731 thru 0740</u>	<u>ASTM A276 Gr. 316</u> <u>ASTM A276 Gr. 316</u>
Inlet Stud Nut (848)		<u>N93218-0735 thru 0745</u>	<u>ASTM A276 Gr. 316</u> <u>ASTM SA193 Gr. 2H</u>
Adjusting Bolt Stud		<u>N93411-33-0070</u>	<u>ASTM SA193 Gr. 36</u>
K63616-33-0070			

MAZ

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FOR INFORMATION ONLY

ZX00383132

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
 Class 1 (Date)  
 Date 11-5-80 Signed Crosby Valve & Gage Co. by R. A. Calamante  
 (N Certificate Holder)  
 Our ASME Certificate of Authorization No. 1878 to use the NV  
 symbol expires September 30, 1983.  
 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company  
 Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093  
 Design specifications certified by Boyd P. Brooks  
 PE State California Reg. No. 13455  
 Stress report certified by W. D. Greenlaw  
 PE State Massachusetts Reg. No. 14784  
<sup>1</sup>Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Sureties of Worwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 12-9-80  
 Signed [Signature] Commissions MASS 1266  
 (Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

FOR INFORMATION ONLY

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**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Residual Heat Removal (RHR) System
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(1)-2A	WPPSS	RHR(1)-2A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RHR-RV-1A	Crosby	N60597-00-0018	N/A	N/A	1990	Replaced	Yes, Code Class 2
RHR-RV-1A	Crosby	N60597-00-0019	N/A	N/A	1990	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced existing relief valve RHR-RV-1A. The replacement work was performed as follows:
- 1) Machined the raised face of the discharge flange for the new relief valve RHR-RV-1A, Serial No N60597-00-0019
  - 2) Removed existing relief valve RHR-RV-1A, Serial No N60597-00-0018
  - 3) Installed new relief valve RHR-RV-1A, Serial No N60597-00-0019

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda for the new relief valve RHR-RV-1A, Serial No N60597-00-0019



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NV-1 Code Data Report for the new relief valve RHR-RV-1A, Serial No N60597-00-0019

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 2-2-96 to 7-31-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NBSI IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/31/96



# CROSBY

## CROSBY VALVE & GAGE COMPANY

WRENTHAM, MASS

*Checkup Sup 5*  
7/27/96

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As required by the Provisions of the ASME Code Rules

Q.C.-4C-1

RHR-RV-1A

### DATA REPORT Safety and Safety Relief-Valves

1. Manufactured By Crosby Valve & Gage Co., 43 Kendrick St., Wrentham, MA 02093  
Name and Address

Model No. JR-WR Order No. N06360 Contract Date 3/7/90 National Board No. ---  
Washington Public Power Supply System

2. Manufactured For PO Box 968 Richland, WA 99352-0968 Order No. 204649  
Name and Address

3. Owner Washington Public Power Supply System  
Name and Address

4. Location of Plant Hanford II

5. Valve Identification MPL E12B001 Serial No. N60597-00-0019 Drawing No. DS-C-60597 Rev. E

Type Relief Orifice Size .280 Pipe Size --- Inlet 3/4 Outlet 1  
Safety, Safety Relief, Pilot, Power Actuated Inch Inch Inch Inch

6. Set Pressure (PSIG) 500 480°  
Rated Temperature

Stamped Capacity 20 GPM WTR @ 70°F 10 % Overpressure --- Blowdown (PSIG) 15% of SP

Hydraulic Test (PSIG) Inlet 750 Complete Valve 225

7. The material, design, construction and workmanship comply with ASME Code, Section III.

Class 2 Edition 1974, Addenda Date Summer 1975, Case No. 1567 & N242-1  
1711

#### Pressure Containing or Pressure Retaining Components

a. Castings	Serial No. Identification	Material Specification Including Type or Grade
Body		
<del>RRMXX</del> Cylinder	<u>N91851-34-0024</u>	<u>ASME SA 216 Gr. WCB</u>
b. Bar Stock and Forgings		
Support Rods		
<del>WDEEX</del> Base	<u>N91850-37-0024</u>	<u>ASME SA 479 Type 316</u>
Disc	<u>N91855-46-0088</u>	<u>ASME SB 164 CL. A</u>
Spring Washers	<u>N92220-36-0081</u> <u>N92220-36-0083</u>	<u>ASME SA 193 Gr. B6</u>
Adjusting Bolt	<u>N92221-34-0028</u>	<u>ASME SA 193 Gr. B6</u>
Spindle K61719-39-0034	<u>N92219-39-0034</u>	<u>ASME SA 193 Gr. B6</u>

VERIFIED & ACCEPTED *[Signature]*  
REG. INSPECTOR  
LEVEL IF DATE 10-22-90

Serial No. or

Material Specification

Identification

Including Type or Grade

c. Spring

NX3119-0027

ASTM B166

d. Bolting

e. Other Parts such as Pilot Components

We certify that the statements made in this report are correct.

Date 9/29/1990 Signed Crosby Valve & Gage Co. By [Signature]  
Manufacturer

Certificate of Authorization No. 1878 expires September 30, 1992

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of MASS. and employed by Factory Mutual Insurance Company have inspected the equipment described in this Data Report on Sept 27 1990 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable Subsections of ASME Section III.

\*By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date Sept 29 19 90 Factory Mutual System  
[Signature] Commissions MA 1207  
(Inspector) National Board, State, Province and No.

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**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/14/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Residual Heat Removal (RHR) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(1)-2A RHR-RV-25A	WPPSS Lonergan	RHR(1)-2A-P1 509258 74 1	N/A N/A	N/A N/A	1983 1978	Replacement Replacement	Yes, Code Class 2 Yes, Code Class 2

**7. Description Of Work Performed:** Refurbished and reinstalled existing relief valve RHR-RV-25A. The work was performed as follows:

- 1) Installed new replacement disc in the relief valve
- 2) Installed new replacement nozzle in the relief valve
- 3) Performed VT-3 visual examination on the existing studs for the relief valve outlet joint. VT-3 visual examination results acceptable
- 4) Performed VT-3 visual examination on the existing nuts for the relief valve outlet joint. VT-3 visual examination results acceptable
- 5) Reinstalled VT-3 visually examined existing nuts for the relief valve outlet joint
- 6) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve outlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1974 Addenda for the relief valve



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 38.57 Psig Test Temperature: 76° F  
 Component Design Pressure: 125 Psig Temperature: 480° F

9. Remarks: The component design pressure of 125 Psig and design temperature of 480° F is for the relief valve outlet piping

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. K. 8/14/96  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/14/96 Date \_\_\_\_\_

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 7/19/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A. M. Fawcett Commissions 7486, 7486W NSIB-DS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/15/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Standby Liquid Control (SLC) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SLC(2)-3S	WPPSS	SLC(2)-3S-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
SLC-RV-29A	Lonergan	137180-1-1	N/A	N/A	1994	Replaced	Yes, Code Class 2
SLC-RV-29A	Lonergan	509258-82-1	N/A	N/A	1978	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced existing relief valve SLC-RV-29A. The replacement work was performed as follows:
- 1) Removed existing relief valve SLC-RV-29A, Serial No 137180-1-1
  - 2) Installed refurbished spare relief valve SLC-RV-29A, Serial No 509258-82-1
  - 3) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve outlet bolted joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1974 (12/31/74) Addenda for the refurbished spare relief valve SLC-RV-29A, Serial No 509258-82-1



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Static Head Test Temperature: 97° F  
 Component Design Pressure: 150 Pslg Temperature: 150° F

9. Remarks: See attached NV-1 Code Data Report for the refurbished spare relief valve SLC-RV-29A, Serial No 509258-82-1

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-11-96 to 7/31/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NBSI IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/31/96

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES • PLAN No. 2-1276

As required by the Provisions of the ASME Code Rules

*Quidip Sup 5*  
7/21/76

1. Manufactured by J. E. Lonergan Company, Red Lion Rd., W. of Verree, Philadelphia, Pa. 191  
Name and Address

Model No. D-50D/S4 Order No. 509258 Contract Date 8/5/75 National Board No. \_\_\_\_\_

2. Manufactured For Bovee & Crail Const. Co. and General Energy Resources, Inc., Richland, Wash.  
Name and Address Order No. 215-15190

3. Owner Washington Public Power, Hanford, Washington 99352  
Name and Address

4. Location of Plant Hanford #2 Jobsite, 12 Miles North of Richland, Washington 99352

5. Valve Identification SLC-RV-29A Serial No. 509258-82-1 Drawing No. A-2346, No Rev.

Type Safety Relief Valve Orifice Size 0.110 Pipe Size \_\_\_\_\_ Inlet 1" Outlet 2"  
Safety, Safety Relief, Pilot, Power Actuated Sq. Inch Inch Inch

6. Set Pressure (PSIG) 1400 \* 200 *12-15-75 of*  
Rated *12/15/78*

Seamed Capacity 67.2 G.P.M. ~~XXXXXX~~ 10 % Overpressure Blowdown (PSIG) \*\*

Hydrostatic Test (PSIG) Inlet 2100 Outlet 425  
~~XXXXXX~~ Valve

7. The material, design, construction and workmanship comply with ASME Code, Section III, Winter Addenda  
Class 2, Edition 1974, Addenda Date 12/31/74, Case No. 1555

Pressure Containing or Pressure Retaining Components

BOVEE & CRAIL / G.E.  
Q.A./Q.C. APPROVE!

a. Castings	Serial No. or Identification	Material Specification Including Type or Grade
Body	<u>D371-1</u>	<u>ASME SA-351 (CF8M) Type 316</u>
Bonnet or Yoke	<u>E5369-1</u>	<u>ASME SA-351 (CF8M) Type 316</u>
b. Bar Stock and Forgings		<u>WBG BR. 215 15018</u>
Support Rods		
Nozzle	<u>02607</u>	<u>ASME SA-479 Type 316</u>
Disc	<u>G8864</u>	<u>ASME SA-479 Type 316</u>
Spring Washers	<u>02607</u>	<u>ASME SA-479 Type 316</u>
Adjusting Screw	<u>G9913</u>	<u>ASME SA-479 Type 316</u>
Spindle	<u>G9938</u>	<u>ASME SA-479 Type 316</u>

2 1 2 7 1 0 0 4

\*Supplemental sheets in form of lists, sketches or drawings may be used provided (1) also in 8 1/2" x 11", (2) information in items 1-3 on this sheet is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

FORM NV-1 (back)

Serial No. or Identification Plant No.

Material Specification including Type or Grade

c. Spring Studs - Cert. of Conformance  
d. Bolting Nuts - Cert. of Conformance

00653

ASTM A-313 Type 316

ASME SA-320, GR. B8

ASME SA-194, GR. 8

e. Other Parts such as Pilot Components

Cap

02977

ASME SA-479 Type 316

SLC-LV-29A

*Curtis*

6/24/82

BOVER  
Q.I.

IL / G.E.R.L.  
MOVED

SICK: *SR*

DATE: *12-22-79*

*38*

\*\* Blowdown not specified by code.

We certify that the statements made in this report are correct.

Date 12-15 19 78 Signed J. E. LONERGAN CO.  
Manufacturer

*T. A. NICKY*  
T. A. NICKY

Certificate of Authorization No. N-1443 expires AUG. 9, 1979

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Penna. and employed by Hartford Stm. Boiler I.&I. Co. of Hartford, Conn. have inspected the equipment described in this Data Report on Dec 15 19 78 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable Subsections of ASME Section III.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date Dec 15 19 78

WBG BR 215 15018

*Walter J. Conroy*  
(Inspector)

Commissions Pa 1786  
(National Board, State, Province and No.)

2 1 2 7 9 1 0 0 5





WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Service Water (SW) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2	WPPSS	SW(21)-2-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
SW-RV-1A	Crosby	N67441-00-0001	N/A	N/A	1983	Replaced	Yes, Code Class 3
SW-RV-1A	Crosby	N67441-00-0003	N/A	N/A	1991	Replacement	Yes, Code Class 3

7. **Description Of Work Performed:** Replaced existing relief valve SW-RV-1A. The replacement work was performed as follows:  
 1) Removed existing relief valve SW-RV-1A, Serial No N67441-00-0001  
 2) Installed new relief valve SW-RV-1A, Serial No N67441-00-0003

**NOTES -**

- 1) ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system  
 2) ASME Section III, Code Class 3, 1974 Edition with Summer 1975 Addenda for the new relief valve SW-RV-1A, Serial No N67441-00-0003



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NV-1 Code Data Report for the new relief valve SW-RV-1A, Serial No N67441-00-0003

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cal M...  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-5-96 to 7-31-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NPSI IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/31/96



**CROSBY VALVE & GAGE COMPANY**  
WRENTHAM, MASS

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As required by the Provisions of the ASME Code Rules

C.C.-4C-1

**DATA REPORT**  
Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Co., 43 Kendrick St., Wrentham, MA 02093  
Name and Address

Model No. JR-WR Order No. N06360 Contract Date 3/7/90 National Board No. ---  
Washington Public Power Supply System

2. Manufactured For PO Box 968 - Richland, WA 99352-0968 Order No. 204649  
Name and Address

3. Owner Washington Public Power Supply System SW-RV-1A  
Name and Address

4. Location of Plant Hanford II Quedip Supp 7/27/96

5. Valve Identification MPL E12B001 Serial No. N67441-00-0003 Drawing No. DS-C-67441 Rev. 0

Type Relief Orifice Size .280 Pipe Size -- Inlet 3/4 Outlet 1  
Safety, Safety Relief, Pilot, Power Actuated Inch Inch Inch Inch

6. Set Pressure (PSIG) 275 480° Design Rated Temperature F

Stamped Capacity 15 GPM WTR @ 70°F e 10 % Overpressure -- Blowdown (PSIG) 15% of SP

Hydrostatic Test (PSIG) Inlet 750 Complete Valve 225

7. The material, design, construction and workmanship comply with ASME Code, Section III.  
Class 3 Edition 1974, Addenda Date SUMMER 1975, Case No. 1711 1567&N242-1

Pressure Containing or Pressure Retaining Components

a. Castings	Serial No. Identification	Material Specification Including Type or Grade
Body		
<del>XXXX</del> Cylinder	<u>N91851-35-0026</u>	<u>ASME SA 216 Gr. WCB</u>
b. Bar Stock and Forgings		
Support Rods		
<del>XXXX</del> Base	<u>N91850-39-0032</u>	<u>ASME SA 479 Type 316</u>
Disc	<u>N91855-46-0091</u>	<u>ASME SB 164 CL. A</u>
Spring Washers	<u>N92220-37-0088</u> <u>N92220-37-0089</u>	<u>ASME SA 193 Gr. B6</u>
Adjusting Bolt	<u>N92221-35-0029</u>	<u>ASME SA 193 Gr. B6</u>
Spindle	<u>K61719-40-0035</u> <u>N92219-40-0035</u>	<u>ASME SA 193 Gr. B6</u>

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Serial No. or  
Identification

Material Specification  
Including Type or Grade

c. Spring

NX4691-0005

ASTM B 166

d. Bolting

e. Other Parts such as Pilot Components

We certify that the statements made in this report are correct.

Date Jan 15 19 91 Signed Crosby Valve & Gage Co. By Lawrence P. Pineda  
Manufacturer

Certificate of Authorization No. 1878 expires September 30, 1992

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Mass. and employed by Arkwright Mutual Insurance Company have inspected the equipment described in this Data Report on 1-16 19 91 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable Subsections of ASME Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1-16 19 91 Factory Mutual System  
W. E. Hallon (Inspector) Commissions MA 1207  
National Board, State, Province and No.)

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**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Reactor Pressure Vessel (RPV)  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RPV	CBI Nuclear	T45	9	N/A	1974	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3796	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3801	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3345	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3794	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3795	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3344	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3348	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	95S01114	N/A	N/A	1994	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Replaced Local Power Range Monitoring (LPRM) Incore assemblies. The replacement work was performed as follows:

- 1) Removed existing Local Power Range Monitoring (LPRM) Incore assemblies from the Reactor Pressure Vessel core locations listed below
- 2) Installed new Local Power Range Monitoring (LPRM) Incore assemblies in the Reactor Pressure Vessel core locations listed below

<u>Core Location</u>	<u>Core Location</u>	<u>Core Location</u>	<u>Core Location</u>
08-25	32-17	40-41	56-33
24-57	32-33	56-25	56-41

**NOTES-**

- 1) \* General Electric (GE) Reuter-Stokes
- 2) ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda for the Reactor Pressure Vessel (RPV)
- 3) ASME Section III, Code Class 1, 1977 Edition with Summer 1977 Addenda for the new Local Power Range Monitoring (LPRM) Incore assemblies



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: ° F  
 Component Design Pressure: Psig Temperature: ° F

9. Remarks: See attached N-2 Code Data Reports for the following new Local Power Range Monitoring (LPRM) Incore assemblies:

Core Location	LPRM Serial No	Core Location	LPRM Serial No
08-25	M3796	40-41	M3795
24-57	M3801	56-25	M3344
32-17	M3345	56-33	M3348
32-33	M3794	56-41	95S01114

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/13/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/16/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NPSI IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/13/96

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Quadrup. Supp's*

8/8/93

1. (a) Manufactured by GE REUTER-STOKES, INC. 8499 DARROW ROAD, TWINSBURG, OHIO 44087  
(Name and address of Manufacturer of part)

(b) Manufactured for WNP-2 - WASHINGTON PUBLIC POWER SUPPLY SYSTEM, RICHLAND, WA 99352  
(Name and address of Manufacturer of completed nuclear component)

2. Identification-Manufacturer's Serial No. of Part SEE PAGE 2 Nat'l Bd. No. N/A

(a) Constructed According to Drawing No. RS-E5-1260-201 Drawing Prepared by GE REUTER-STOKES

(b) Description of Part Inspected POWER RANGE DETECTOR DRY TUBE

(c) Applicable ASME Code: Section III, Edition 1977, Addenda date SUMMER 1977, Case No. N/A Class 1

3. Remarks: DESIGN: PRESSURE 1250 PSIG, DESIGN TEMPERATURE 575°F  
(Brief description of service for which component was designed)

HYDROSTATIC TEST PRESSURE: 1925 PSIG

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date 10/18 1993 Signed GE REUTER-STOKES By *Jacob P. Schell*  
(Manufacturer) QUALITY ASSURANCE

Certificate of Authorization Expires SEPTEMBER 16, 1994 Certificate of Authorization No. N-2703

CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)

Design information on file at GE REUTER-STOKES, INC. TWINSBURG, OHIO CDS-C-5026-1

Stress analysis report on file at GE REUTER-STOKES, INC. TWINSBURG, OHIO CDR-C-5253-05

Design specifications certified by SURINDER L. KAMPANI Prof. Eng. State OH Reg. No. E-034113

Stress analysis report certified by DOUGLAS E. BACSO Prof. Eng. State OH Reg. No. E-044071

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of OHIO and employed by H.S.B.I. & I. Co. of HARTFORD, CT have inspected the part of a pressure vessel described in this

Manufacturer's Partial Data Report on 10-18 1993, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 10-18 1993

*Jacob P. Schell*  
Inspector's Signature

Commissions NB7920 AN OHIO PANC 2454-A  
National Board, State, Province and No.

*10/24/93*

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

1. (a) Manufactured by GE REUTER-STOKES, INC. 8499 DARROW ROAD, TWINSBURG, OHIO 44087  
(Name and address of Manufacturer of part)
- (b) Manufactured for WNP-2 - WASHINGTON PUBLIC POWER SUPPLY SYSTEM, RICHLAND, WA 99352  
(Name and address of Manufacturer of completed nuclear component)
2. Identification-Manufacturer's Serial No. of Part SEE BELOW Nat'l Ed. No. N/A
- (a) Constructed According to Drawing No. RS-E5-1260-201 Drawing Prepared by GE REUTER-STOKES
- (b) Description of Part Inspected POWER RANGE DETECTOR DRY TUBE
- (c) Applicable ASME Code: Section III, Edition 1977, Addenda date SUMMER 1977, Case No. N/A Class 1
3. Remarks: DESIGN: PRESSURE 1250 PSIG, DESIGN TEMPERATURE 575°F  
(Brief description of service for which component was designed)
- HYDROSTATIC TEST PRESSURE: 1925 PSIG

SERIAL NUMBERS: M3341 thru M3355  
M3791 thru M3801  
M3803, M3804, M3805  
M5263

*James H. Helms* 10/18/93 *Jack C. Schell* 10-18-93  
QUALITY ASSURANCE DATE ANI DATE

NB7920-OHIO-PAWC2454-N



FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

- 1. (a) Manufactured by GE REUTER-STOKES, INC. 8499 DARROW ROAD. TWINSBURG, OHIO 44087  
(Name and address of Manufacturer of part)
- (b) Manufactured for WNP-2, WASHINGTON PUBLIC POWER SUPPLY SYSTEM, RICHLAND, WA 99352  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 95S01114 - 95S01116 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No. RS-C6-1315-201 Drawing Prepared by GE REUTER-STOKES
- (b) Description of Part Inspected NA-300 POWER RANGE DETECTOR
- (c) Applicable ASME Code: Section III, Edition 1977, Addenda date SUMMER 1977, Case No. N-176-1 Class I
- 3. Remarks: DESIGN: PRESSURE 1250 PSIG, TEMPERATURE - VESSEL 575°F. SEAL 300°F.  
(Brief description of service for which component was designed)  
HYDROSTATIC TEST PRESSURE: 1925 PSIG

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date 10/17 1995 Signed GE REUTER-STOKES By *[Signature]*  
(Manufacturer) QUALITY ASSURANCE  
Certificate of Authorization Expires SEPTEMBER 16, 1997 Certificate of Authorization No. N-2703

CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)

Design information on file at GE REUTER-STOKES, INC. TWINSBURG, OHIO DC24A1257AK  
Stress analysis report on file at GE REUTER-STOKES, INC. TWINSBURG, OHIO CDR-C-5320-139  
Design specifications certified by SURINDER L. KAMPANI Prof. Eng. State OH Reg. No. E-034113  
Stress analysis report certified by DOUGLAS E. BACSO Prof. Eng. State OH Reg. No. E-044071

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of OHIO and employed by H.S.B.I. & I. Co. of HARTFORD, CT have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on 10-17 1995 and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 10-17 1995  
*[Signature]* Commissions OHIO - NB7920 AN  
Inspector's Signature National Board, State, Province and No.

*WSPSS Reviewed 10/18/95*



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/2/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Main Steam (MS) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001D MS-RV-3D	WPPSS Crosby	B22-G001D-P1 N63790-00-0126	N/A N/A	N/A N/A	1983 1981	Replacement Replacement	Yes, Code Class 1 Yes, Code Class 1

7. **Description Of Work Performed:** The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. The work was performed as follows:
- 1) Removed existing relief valve MS-RV-3D, Serial No N63790-00-0126 with set pressure of 1195 Psig at rated temperature of 575° F
  - 2) The removed existing relief valve MS-RV-3D, Serial No N63790-00-0126 was previously refurbished in accordance with ASME Section XI Plan No 2-1261
  - 3) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
  - 4) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
  - 5) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
  - 6) Reinstalled relief valve with Serial No N63790-00-0126 with set pressure of 1195 Psig at rated temperature of 575° F
  - 7) Reinstalled VT-3 visually examined existing studs and nuts for the relief valve
  - 8) Performed VT-1 visual examination on one (1) new stud for the relief valve inlet joint. VT-1 visual examination results acceptable
  - 9) Performed VT-1 visual examination on four (4) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
  - 10) Installed one (1) new stud for the relief valve inlet joint
  - 11) Installed four (4) new nuts for the relief valve inlet joint
  - 10) VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint was previously performed in accordance with ASME Section XI Plan No 2-1261
  - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system - Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system - Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0126



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 1020 Psig Test Temperature: 194° F  
Component Design Pressure: 1195 Psig Temperature: 575° F

9. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0126  
2) Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/2/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 12/19/95 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486-W NSEB-ES  
Inspector's Signature National Board, State, and Endorsements

Date 8/16/96



CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

PLAN No. 2-1284

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-44D  
Auldip Sup 5  
7/31/86

DATA REPORT

Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address

Model No. HB-65-BP-FN Order No. N94281 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,

2. Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address

3. Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address

4. Location of Plant Hanford Reservation, Richland, Washington 99352

5. Valve Identification MPL #B22-F013 Serial No. N63790-00-0126 Drawing No. DS-A-63790 Rev. C

Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inlet Inch Inch Inch Inch  
Power Actuated

6. Set Pressure (psig) 1195 575° F  
Rated Temperature

Stamped Capacity 899,185 % Overpressure 3 Slowdown (psig) 2% to 11%

Hydrostatic Test (psig) Inlet 2370 Outlet 1100 psig (Assembled Valve)  
psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
a. <del>Pressure Retaining Pieces</del>		
Bar Stock & Forgings		
Body	<u>N93183-36-0089</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-36-0095</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>Pressure Retaining Pieces</del>		
<del>Pressure Retaining Pieces</del> Disc Insert	<u>N93185-37-0159</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-33-0074</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder K55484-31-0002	<u>N89714-31-0003</u>	<u>AMS 5662B</u>
Spring Washers K62858-36-0105	<u>K62856-36-0114</u> <u>K62857-36-0101</u>	<u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0074</u>	<u>ASME SA193 Gr. 36</u>
Spindle Point K62873-37-0134	<u>N89720-43-0154</u>	<u>ASME SA564 Type 630</u>
c. Spring K62858-36-0105	<u>*N89722-0056</u>	<u>ASTM A304-66 Gr. 4161H</u>
d. Bolting		
e. <del>Pressure Retaining Pieces</del> Spindle Ball	<u>N93213-0201</u>	<u>Stoddy #6</u>
<del>Pressure Retaining Pieces</del> Thrust Bearing Adapter	<u>N93409-32-0067</u>	<u>ASME SA193 Gr. 36</u>
Bonnet Stud (BW19)	<u>N93207-1534 thru 1545</u>	<u>ASTM A193-71 Gr. 37</u> <u>ASME SA193 Gr. 37</u>
Bonnet Stud Nut (J87)	<u>N93210-1057 thru 1068</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (BW18)	<u>N93216-1685 thru 1696</u>	<u>ASTM A193-71 Gr. 37</u> <u>ASME SA193 Gr. 37</u>
Inlet Stud Nut (BW22)	<u>N93218-1401 thru 1412</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-33-0079</u>	<u>ASME SA193 Gr. 36</u>
K63618-33-0079		

Valve originally built against Crosby Order No. N51727, Assembly No. NJ0000. valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

N63790-00-0126

### CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.

Class I (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by P. G. Carvath  
(N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV

symbol expires September 30, 1983.  
(Date)

### CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup> Bovd P. Brooks

PE State California Reg. No. 13655

Stress report certified by <sup>1</sup> W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

### CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 1/14, 1981 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1/14 19 81

Signed Johannes M. ... Commissions MASS 1266  
(Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/5/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Process Instrument (PI) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI-VX-265	Target Rock	15	N/A	N/A	1991	Repaired	Yes, Code Class 2

7. **Description Of Work Performed:** Made body to bonnet seal weld for valve PI-VX-265. The repair work was performed as follows:
- 1) Cut body to bonnet seal weld and disassembled the valve
  - 2) Replaced non ASME parts
  - 3) Reassembled the valve
  - 4) Made body to bonnet seal weld
  - 5) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/5/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/17/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NIB-ES  
 Inspector's Signature National Board, State, and Endorsements

Date 8/19/96



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** C30893  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Containment Supply Purge (CSP) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-5	BIF	N 27236 1	N/A	N/A	1976	Replaced	Yes, Code Class 2
CSP-V-5	Atwood & Morrill	1-10244-01	N/A	N/A	1996	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced existing valve CSP-V-5. The replacement work was performed as follows:
- 1) Drilled and tapped hole in the inboard pipe flange for valve CSP-V-5
  - 2) Installed new plug on the modified inboard pipe flange for valve CSP-V-5
  - 3) Removed existing valve CSP-V-5, Serial No N 27236 1
  - 4) Installed new valve CSP-V-5, Serial No 1-10244-01
  - 5) Installed new bolting material for pipe to valve CSP-V-5 flanged joints
  - 6) Performed pressure test on the flanged joints for valve CSP-V-5 to confirm pressure boundary integrity. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1989 Edition with no Addenda for the new valve CSP-V-5, Serial No 1-10244-01





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] LLRT
Test Pressure: 38.7 Psig Test Temperature: 72.4(71.8) F
Component Design Pressure: 45 Psig Temperature: 340 F 2 WS

9. Remarks: See attached NPV-1 Code Data Report for the new valve CSP-V-5, Serial No 1-10244-01

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Col M Z Supervisor, Materials And Welding

Date 8/11/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/11/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

J. M. Easton Inspector's Signature Commissions 7486, 7486.W NPSI-IS National Board, State, and Endorsements

Date 8/13/96



Certificate Holder's Serial No. 1-10244-01

8. Design conditions Body 218 Disc 45 psi 340 °F or valve pressure class 150 (1)  
(pressure) (temperature)
9. Cold working pressure 285 psi at 100°F
10. Hydrostatic test 450 psi. Disk differential test pressure 45 psi
11. Remarks: Gland Follower SA516-Gr. 70 HT: 801E04500.W31740 S/N: 1  
Cap Screw SA193-Gr. B7 HT: 99370 - Trace:0173  
Stud SA193-Gr. B8M HT: H5094 - Trace: CL18  
Nut SA194-Gr. 8M HT: 42315 - Trace: 23C  
Pipe Plug SA182-F316 - Trace: EVD

CERTIFICATION OF DESIGN

Design Specification certified by Jack R. Cole, Jr. P.E. State WA Reg. no. 20653  
 Design Report certified by N/A P.E. State N/A Reg. no. N/A

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III, Division 1.

N Certificate of Authorization No. N-2606 Expires 6-13-98

Date 3/1/96 Name Atwood & Morrill Co., Inc. Signed Brian D. Sullivan  
(N Certificate Holder) (authorized representative)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of MA and employed by H.S.B.I. & T. Co. of Hartford, CT have inspected the pump, or valve, described in this Data Report on MAR. 1, 1996, and state that to the best of my knowledge and belief, the Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III, Division 1.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the component described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 3/1/96 Signed Willie W. Will Commissions MA-1337  
(Authorized Inspector) (Nat'l. Bd. (Incl. endorsements) and state or prov. and no.)

(1) For manually operated valves only.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** C30893  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Containment Supply Purge (CSP) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-6	BIF	N 27236 2	N/A	N/A	1977	Replaced	Yes, Code Class 2
CSP-V-6	Atwood & Morrill	2-10244-01	N/A	N/A	1996	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced existing valve CSP-V-6. The replacement work was performed as follows:

- 1) Drilled and tapped hole in the inboard pipe flange for valve CSP-V-6
- 2) Installed new plug on the modified inboard pipe flange for valve CSP-V-6
- 3) Removed existing valve CSP-V-6, Serial No N 27236 2
- 4) Installed new valve CSP-V-6, Serial No 2-10244-01
- 5) Installed new bolting material for pipe to valve CSP-V-6 flanged joints
- 6) Performed pressure test on the flanged joints for valve CSP-V-6 to confirm pressure boundary integrity. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1989 Edition with no Addenda for the new valve CSP-V-6, Serial No 2-10244-01



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  LLRT  
 Test Pressure: 38.7 Psig Test Temperature: <sup>74.4</sup>72.8° F  
 Component Design Pressure: 45 Psig Temperature: 340° F

9. Remarks: See attached NPV-1 Code Data Report for the new valve CSP-V-6, Serial No 2-10244-01

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 3-19-96 to 7-21-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NBSI IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/31/96

FORM NPV-1 CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES\*  
As Required by the Provisions of the ASME Code, Section III, Division 1

PLAN No. 2-128-  
Pg. 1 of 2

1. Manufactured and certified by Atwood & Morrill Co., 285 Canal St., Salem, MA 01970  
(name and address of N Certificate Holder)
2. Manufactured for Washington Public Power Supply System, P.O. Box 968, Richland, WA 99352-0968  
(name and address of Purchaser)
3. Location of installation WNP-2, North Power Plant Loop, Richland, WA 99352  
(name and address)
4. Model No., Series No., or Type Butterfly Drawing 10244-01 Rev. 01 CRN N/A
5. ASME Code, Section III, Division 1: 1989 No 2 N/A  
(edition) (addenda date) (class) (Code Case no.)
6. Pump or valve Valve Nominal inlet size 24" Outlet size 24"  
(in.) (in.)
7. Material: Body SA216-WCB Bonnet SA516-Gr. 70 Disk SA216-WCB Bolting See Remarks

*Quaip* *Sup's*  
7/27/86

(a) Cert. Holder's Serial No.	(b) Nat'l Board No.	(c) Body Serial No.	(d) Bonnet Serial No.	(e) Disk Serial No.
<u>2-10244-01</u>	<u>N/A</u>	<u>HT: 254095</u> <u>S/N: 2</u>	<u>HT: D04452-05W03</u> <u>S/N: 2</u>	<u>HT: 95113</u> <u>S/N: G109</u>
	<u>CSP-V-6</u>	<u>SIN 2-10244-01</u>		

\* Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 x 11, (2) information in items 1 through 4 on this Data Report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

(12/88) This form (E00037) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

Certificate Holder's Serial No. 2-10244-01

- Body 218
8. Design conditions Disc 45 psi 340 °F or valve pressure class 150 (1)  
(pressure) (temperature)
9. Cold working pressure 285 psi at 100°F
10. Hydrostatic test 450 psi. Disk differential test pressure 45 psi
11. Remarks: Gland Follower SA516-Gr. 70 HT: 801E04500.W31740 S/N: 2  
Cap Screw SA193-Gr. B7 HT: 99370 - Trace: Q173  
Stud SA193-Gr. B8M HT: H5094 - Trace: CL18  
Nut SA194-Gr. 8M HT: 42315 - Trace: 23C  
Pipe Plug SA182-F316 - Trace: EVD

CERTIFICATION OF DESIGN

Design Specification certified by Jack R. Cole, Jr. P.E. State WA Reg. no. 20653  
 Design Report certified by N/A P.E. State N/A Reg. no. N/A

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III, Division 1.

N Certificate of Authorization No. N-2606 Expires 6-13-98

Date 3/1/96 Name Atwood & Morrill Co., Inc. Signed *Boris D. Sullivan*  
(N Certificate Holder) (authorized representative)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of MA and employed by H.S.B.I. & I. Co. of Hartford, CT have inspected the pump, or valve, described in this Data Report on MAR. 1, 1996, and state that to the best of my knowledge and belief, the Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III, Division 1.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the component described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 3/1/96 Signed *Wille W. With* Commissions MA-1337  
(Authorized Inspector) (Nat'l. Bd. (incl. endorsements) and state or prov. and no.)

(1) For manually operated valves only.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Containment Supply Purge (CSP) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B CSP-V-9 CSP-V-9	WPPSS BIF Atwood & Morrill	CSP(1)-1B-P1 N 27236 3 3-10244-01	N/A N/A N/A	N/A N/A N/A	1983 1977 1996	Replacement Replaced Replacement	Yes, Code Class 2 Yes, Code Class 2 Yes, Code Class 2

- 7. Description Of Work Performed:** Replaced existing valve CSP-V-9. The replacement work was performed as follows:
- 1) Drilled and tapped hole in the inboard pipe flange for valve CSP-V-9
  - 2) Installed new plug on the modified inboard pipe flange for valve CSP-V-9
  - 3) Removed existing valve CSP-V-9, Serial No N 27236 2
  - 4) Installed new valve CSP-V-9, Serial No 3-10244-01
  - 5) Installed new bolting material for pipe to valve CSP-V-9 flanged joints
  - 6) Performed pressure test on the flanged joints for valve CSP-V-9 to confirm pressure boundary integrity. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1989 Edition with no Addenda for the new valve CSP-V-9, Serial No 3-10244-01





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  LLRT  
Test Pressure: 38.7 Psig Test Temperature: 72/72.8° F  
Component Design Pressure: 45 Psig Temperature: 340° F

9. Remarks: See attached NPV-1 Code Data Report for the new valve CSP-V-9, Serial No 3-10244-01

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carol M. King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8-19-96 to 7-31-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions CHSC, 7482 W NPSI IS  
Inspector's Signature National Board, State, and Endorsements

Date 7/31/96



Certificate Holder's Serial No. 3-10244-01

8. Design conditions Body 218  
Disc 45 psi 340 °F or valve pressure class 150 (1)  
(pressure) (temperature)
9. Cold working pressure 285 psi at 100°F
10. Hydrostatic test 450 psi. Disk differential test pressure 45 psi
11. Remarks: Gland Follower SA516-Gr. 70 HT: 801E04500.W31740 S/N: 3  
Cap Screw SA193-Gr. B7 HT: 99370 - Trace: Q173  
Stud SA193-Gr. B8M HT: H5094 - Trace: CL18  
Nut SA194-Gr. 8M HT: 42315 - Trace: 23C  
Pipe Plug SA182-F316 - Trace: EVD

CERTIFICATION OF DESIGN

Design Specification certified by Jack R. Cole, Jr. P.E. State WA Reg. no. 20653  
 Design Report certified by N/A P.E. State N/A Reg. no. N/A

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III, Division 1.

N Certificate of Authorization No. N-2606 Expires 6-13-98

Date 3/1/96 Name Atwood & Morrill Co., Inc. Signed Boris D. Sullivan  
(N Certificate Holder) (authorized representative)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of MA and employed by H.S.B.I. & I. Co. of Hartford, CT have inspected the pump, or valve, described in this Data Report on MAR. 1, 1996, and state that to the best of my knowledge and belief, the Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III, Division 1.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the component described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 3/1/96 Signed Willie W. Will Commissions MA-1337  
(Authorized Inspector) (Nat'l. Bd. (incl. endorsements) and state or prov. and no.)

(1) For manually operated valves only.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Containment Supply Purge (CSP) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Modified existing test connection assemblies with valves CSP-V-800-13, CSP-V-800-14 and CSP-V-800-15, CSP-V-800-16. The work was performed as follows:

- A) Modified test connection assembly with valves CSP-V-800-13 and CSP-V-800-14**
- 1) Removed existing test connection assembly
  - 2) Installed new piping material
  - 3) Reinstalled the test connection assembly
  - 4) Made required socket welds
  - 5) Performed visual examination on the final socket welds. Visual examination results acceptable
  - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Modified test connection assembly with valves CSP-V-800-15 and CSP-V-800-16**
- 1) Removed existing test connection assembly
  - 2) Installed new piping material
  - 3) Reinstalled the test connection assembly
  - 4) Made required socket welds
  - 5) Performed visual examination on the final socket welds. Visual examination results acceptable
  - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements  
 Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Containment Supply Purge (CSP) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-800-25	Borg Warner	16912	N/A	N/A	1977	Replacement	Yes, Code Class 2
CSP-V-800-26	Borg Warner	16891	N/A	N/A	1977	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Modified existing test connection assembly with valves CSP-V-800-21, CSP-V-800-22 and installed new test connection assembly with valves CSP-V-800-25, CSP-V-800-26. The work was performed as follows:

- A) Modified test connection assembly with valves CSP-V-800-21 and CSP-V-800-22  
 1) Removed existing test connection assembly  
 2) Installed new piping material  
 3) Reinstalled the test connection assembly  
 4) Made required socket welds  
 5) Performed visual examination on the final socket welds. Visual examination results acceptable  
 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installed new test connection assembly with valves CSP-V-800-25 and CSP-V-800-26  
 1) Installed new piping material  
 2) Installed new valves CSP-V-800-25, Serial No 16912 and CSP-V-800-26, Serial No 16891  
 3) Made required socket welds  
 4) Performed visual examination on the final socket welds. Visual examination results acceptable  
 5) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Reports for the following new replacement valves

EPN No	Serial No
CSP-V-800-25	16912
CSP-V-800-26	16891

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements  
 Date \_\_\_\_\_







FORM NPV-1 IN CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES  
As Required by the Provisions of the ASME Code, Section III, Div. 1

*Richard Swyler*  
8/16/86

1. Manufactured by Nuclear Valve Div., Boyk Warner, 7500 Tyrone Ave., Van Nuys, Calif.  
(Name and Address of N Certificate Holder)  
2. Manufactured for Bovee & Crail/G.E.B.I., P.O. Box 1040, Richland, Washington 99352  
(Name and Address of Purchaser or User)  
3. Location of Installation Richland, Washington - WPPSS Hanford #2 Job Site  
(Name and Address)  
4. Pump or Valve Gate Valve Nominal Inlet Size 1 Outlet Size 1  
(inch) (inch)

(a) Model No. or Type	(b) N Certificate Holder's Serial No.	(c) Canadian Registration No.	(d) Drawing No.	(e) Class	(f) Nat'l. Std. No.	(g) Year Built
1500#	16891 thru 16894		76700	2		1977
(1)						
(2)						
(3)						
(4)						
(5)						
(6)						
(7)						
(8)						
(9)						
(10)						

*CSP-V-800/26, S/N 16891*

5. The valves are designed to handle a fluid media which includes steam, water condensate, hotated water, etc., associated with a PWR and BWR. The temperature pressure rating of the media is stated below.  
(Brief description of service for which equipment was designed)

6. Design Conditions 3600 psi 100 °F or Valve Pressure Class N/A (1)  
(Temperature)  
7. Cold Working Pressure 3600 psi at 100°F.  
8. Pressure Retaining Pieces

Mark No.	Material Spec. No.	Manufacturer	Remarks
<b>(a) Castings</b>			
Gate-Code 1P14-	SA296-CA6NM		*Mat'l Spec. was SA487
Casting-75347		Rex Precision	
Machined-75346		NV Division	
<b>Other Parts</b>			
Stem-Code 1M35	SA564 Type 630		
Bar Stock		Jorgensen Steel	
Machined-75323		NV Division	QUALITY CONTROL
<b>(b) Forgings</b>			
Body-Code 1J60-	SA 105		
Forging-70453		Pacific Forge	
Machined-70476		NV Division	
Assembly-75348		NV Division	
<b>Bonnet-Code 1M28-</b>			
Forged Stock	SA 105		
Machined-73973-111		Compton Forge	
Assembly-73973		NV Division	

(1) For manually operated valves only.  
\* Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

1 0 5 0  
2 1 0 3 0

14920  
WBS BR

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Mark No.	Material Spec. No.	Manufacturer	Remarks
(c) Bolting			
(d) Other Parts			

9. Hydrostatic test 5400 psi. Leak Differential test pressure 3600 psi.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this pump, or valve, conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, Edition 1971.  
 Addenda Winter 1973, Code Case No. \_\_\_\_\_ Date December 18, 1981  
 Signed Nuclear Valve Div., Borg Warner by [Signature]  
(IN Certificate holder)  
 Our ASME Certificate of Authorization No. H-1254 to use the H symbol expires 10/27/84.  
(Date)

**CERTIFICATION OF DESIGN**

Design information on file at NVD of Borg Warner, 7500 Tyrone Ave., Van Nuys, Ca. 91409  
 Stress analysis report (Class 1 only) on file at \_\_\_\_\_  
 Design modifications certified by (1) David J. Murphy  
 PE State Washington Reg. No. 12542  
 Stress analysis certified by (1) \_\_\_\_\_  
 PE State \_\_\_\_\_ Reg. No. \_\_\_\_\_  
 (1) Signature not required. List name only.

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of California and employed by Lumbermen's Mutual Casualty of Lone Grove, Illinois have inspected the pump, or valve, described in this Data Report on December 18 19 81, and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date December 18 19 81  
[Signature] Commissions 1275 CA  
(Date) (State, Prov. and No.)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-(IR-64)-3B	JCI	PI(1)-ST-(IR-64)-3B	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced (modified) existing air supply line to valve CSP-V-5. The work was performed as follows:

- A) Installation of piping material**
- 1) Installed new piping material
  - 2) Made required socket welds
  - 3) Performed visual examination on the final socket welds. Visual examination results acceptable
  - 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installation of shear lugs**
- 1) Installed new shear lugs
  - 2) Made required shear lugs to pipe welds
  - 3) Performed visual examination on the final welds. Visual examination results acceptable
  - 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- C) Installation of support Serial No 9301572C-005**
- 1) Installed new support material
  - 2) Made required welds
  - 3) Performed visual examination on the final welds. Visual examination results acceptable
  - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable
  - 5) Installed new "U" bolt and associated jam nuts
- D) Installation of support Serial No 9301572C-006**
- 1) Installed new support material
  - 2) Made required welds
  - 3) Performed visual examination on the final welds. Visual examination results acceptable
  - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable
  - 5) Installed new "U" bolt and associated jam nuts

**NOTES-**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the supports



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/26 Date 8/20/26

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-(IR-64)-1B	JCI	PI(1)-ST-(IR-64)-1B	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced (modified) existing air supply line to valve CSP-V-9. The work was performed as follows:

- A) Installation of piping material  
 1) Installed new piping material  
 2) Made required socket welds  
 3) Performed visual examination on the final socket welds. Visual examination results acceptable  
 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installation of shear lugs  
 1) Installed new shear lugs  
 2) Made required shear lugs to pipe welds  
 3) Performed visual examination on the final welds. Visual examination results acceptable  
 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- C) Installation of support Serial No 9301572C-003  
 1) Installed new support material  
 2) Made required welds  
 3) Performed visual examination on the final welds. Visual examination results acceptable  
 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable  
 5) Installed new "U" bolt and associated jam nuts

**NOTES-**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system  
 2) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the supports



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Standby Liquid Control (SLC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SLC-V-4B	Conax	N/A	90	N/A	1975	Replacement	Yes, Code Class 1
Trigger Body	Conax	4296	N/A	N/A	1993	Replacement	Yes, Code Class 1
Inlet Fitting	Conax	4329	N/A	N/A	1993	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced parts for the existing valve SLC-V-4B. The replacement work was performed as follows:

- 1) Removed existing trigger body assembly from the valve
- 2) Installed new trigger body assembly Serial No 4296 in the valve
- 3) Removed existing Inlet fitting from the valve
- 4) Installed new Inlet fitting Serial No 4329 in the valve
- 5) Performed pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda for valve SLC-V-4B
- 2) ASME Section III, Code Class 1, 1977 Edition with Summer 1977 Addenda for the new trigger body assembly Serial No 4296 and new Inlet fitting Serial No 4329





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1197/1220 Psig Test Temperature: 70/97° F  
 Component Design Pressure: 1400 Psig Temperature: 150° F

9. Remarks: 1) See attached N-2 Code Data Reports for following new valve parts

Valve Part	Serial No
Trigger body assembly	4296
Inlet fitting	4329

- 2) Test pressure on the down stream side of the valve (RPV Side) - test pressure of 1197 Psig and test temperature of 70° F
- 3) Test pressure on the up stream side of the valve (SLC-P-1B Side) - test pressure of 1220 Psig and test temperature of 97° F

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/11/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/8/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NRSE-IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/13/96

**NUCLEAR PARTS AND APPURTENANCES\***

As Required by the Provisions of the ASME Code, Section III, Division 1

PLAN No. 2-1294

Not To Exceed One Day's Production

1. Manufactured and certified by Conax Buffalo Corporation, 2300 Walden Ave., Cheektowaga, NY 14225  
(Name and address of certificate holder)
2. Manufactured for Washington Public Power Supply, Richland, WA  
(Name and address of purchaser)
3. Location of installation WNP-2, WA  
(Name and address)
4. Type N-20000 Rev. F 304SS1 SA479 75KSI NA 1993  
(Drawing no.) (Matl spec no.) (Tensile strength) (CRQ) (Year built)
5. ASME Code, Section III: 77 S77 1 NA  
(Edition) (Code) (Code Case no.)
6. Fabricated in accordance with Const. Spec. (Div. 2 only) NA Revision \_\_\_\_\_ Date \_\_\_\_\_
7. Remarks: Trigger Body Sub Assembly for explosive actuated valve replacement kit for standby liquid control system. Pressure tested at 2800 PSI for 10 minutes.

Para. NB-2121 (b) is applicable to ram:

8. Nom. thickness (in.) \*see remarks Min. design thickness (in.) \_\_\_\_\_ Dia. ID (ft. & in.) \_\_\_\_\_ Length overall (ft. & in.) \_\_\_\_\_
9. When applicable, Certificate Holders' data reports are attached for each item of this report:

Part or Appurtenance Serial Number	National Board No. In Numerical Order	Part or Appurtenance Serial Number	National Board Number In Numerical Order
(1) 4295	4295	(26)	
(2) 4296	4296	(27)	
(3)		(28)	
(4)		(29)	
(5)		(30)	
(6)		(31)	
(7)		(32)	
(8) SIN 4296		(33)	
(9)		(34)	
(10) <i>Part of Sub</i>		(35)	
(11)		(36)	
(12) 818196		(37)	
(13)		(38)	
(14)		(39)	
(15)		(40)	
(16)		(41)	
(17)		(42)	
(18)		(43)	
(19)		(44)	
(20)		(45)	
(21)		(46)	
(22)		(47)	
(23)		(48)	
(24)		(49)	
(25)		(50)	

10. Design pressure 1400 psi Temp. 150 °F. Hydro. test pressure \*see remarks at temp. °F.  
(when applicable)

\*Supplemental information in form of data, sketches or drawings may be used provided (1) also is 8 1/2 X 11, (2) information in items 2 and 3 on this data report is included on each sheet, (3) each sheet is numbered and number of sheets is recorded at top of this form, and (4) each additional sheet shall be signed by the Certificate Holder and the ASME.  
 (4/83)  
 This form (900000) may be obtained from the Order Dept., ASME, 345 E. 47th St., New York, N.Y. 10017

CERTIFICATE OF DESIGN

Design specifications certified by Clyde T. Nish P. E. state CA Reg. no. 587  
Design report certified by Francis J. Domino P. E. state NY Reg. no. 36832

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this (these) Trigger Body Sub Assembly conform to the rules of construction of the ASME Code, Section III.

ASME Certificate of Authorization no. N-1850 Expires Sept. 2, 1995  
Date: 9/20/93 Name Conax Buffalo Corporation Signed Curt M. Pratt  
Curt M. Pratt, Quality Engineer

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the state or province of New York and employed by H.S.B. & I. Co. of Hartford, CT have inspected these items described in this data report on SEPT 21, 1993 and state that to the best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code Section III. Each part listed has been authorized for stamping on the date shown above.  
By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this data report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Date 9/21/93 Signed [Signature] Commission NB 9153 AN

SATISFACTORY X UNSATISFACTORY  
Mark Behl II 10-22-93  
RECEIVED INSPECTOR / LEVEL / DATE

**FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL  
NUCLEAR PARTS AND APPURTENANCES\***

As Required by the Provisions of the ASME Code, Section III, Division 1  
Not To Exceed One Day's Production

PLAN NO. 2-1294

Pg 1 of 1

1. Manufactured and certified by Conax Buffalo Corporation, 2300 Walden Ave., Cheektowaga, NY 14225  
(Name and address of certificate holder)
2. Manufactured for Washington Public Power Supply, Richland, WA 99352-0968  
(Name and address of purchaser)
3. Location of installation WNP-2, WA  
(Name and address)
4. Type N38017, Rev. F 304SST SA479 75KSI NA 1993  
(Drawing no.) (Mat'l spec no.) (Nominal strength) (CRN) (Year built)
5. ASME Code, Section III: 77 S77 1 NA  
(Division) (Subsection) (Class) (Case No.)
6. Fabricated in accordance with Const. Spec. (Div. 2 only) NA Revision        Date
7. Remarks: Inlet Fitting for explosive actuated valve replacement kit for standby liquid control system. Pressure tested at 2800 PSI for 10 minutes.

8. Nom. thickness (in.) .040 Min. design thickness (in.) .031 Dia. ID. (ft. & in.) NA Length overall (ft. & in.) NA
9. When applicable, Certificate Holders' data reports are attached for each item of this report:

Part or Appurtenance Serial Number	National Board No. in Numerical Order	Part or Appurtenance Serial Number	National Board Number in Numerical Order
(1) 4328	4328	(26)	
(2) 4329	4329	(27)	
(3)		(28)	
(4)		(29)	
(5)		(30)	
(6)		(31)	
(7)		(32)	
(8) SIN 4329		(33)	
(9)		(34)	
(10) <i>Quadrup Sup 5</i>		(35)	
(11)		(36)	
(12) 818196		(37)	
(13)		(38)	
(14)		(39)	
(15)		(40)	
(16)		(41)	
(17)		(42)	
(18)		(43)	
(19)		(44)	
(20)		(45)	
(21)		(46)	
(22)		(47)	
(23)		(48)	
(24)		(49)	
(25)		(50)	

10. Design pressure 1400 psi Temp. 150 °F. Hydro. test pressure \*see remarks at temp. °F.  
(when applicable)

\*Duplicate and information in form of text, sketches or drawings may be used provided (1) size is 8 1/2" X 11", (2) information in items 3 and 5 on this data report is included on each sheet, (3) each sheet is numbered and number of sheets is recorded at top of this form, and (4) each additional sheet shall be signed by the Certificate Holder and the ASME.  
This form (N-2-N) may be obtained from the Order Dept., ASME, 345 E. 47th St., New York, N.Y. 10017

CERTIFICATE OF DESIGN

Design specifications certified by Clyde T. Nish P. E. State CA Reg. no. 15587

Design report certified by Francis J. Domino P. E. State NY Reg. no. 36832

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this model Inlet Fittings conform to the rules of construction of the ASME Code, Section III.

ASME Certificate of Authorization no. N-1850 Expires Sept. 2, 1995

Date 9/6/93 Name Conax Buffalo Corporation Signed Curt M. Pratt  
Curt M. Pratt, Quality Engineer

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the state or province of New York and employed by S.S. Ball & Co. of Hartford, CT have inspected these items described in this data report on SEP 21, 1993 and state that to the best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code, Section III. Each part listed has been authorized for stamping on the date shown above.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this data report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Date 9/21/93 Signed [Signature] Commission NB9157AN

SATISFACTORY  UNSATISFACTORY   
Vijay K. Behl II 10-27-93  
RECEIVED INSPECTOR / LEVEL / DATE



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/28/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Standby Liquid Control (SLC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SLC(2)-3S	WPPSS	SLC(2)-3S-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
SLC-RV-29B	Lonergan	137180-1-2	N/A	N/A	1994	Replaced	Yes, Code Class 2
SLC-RV-29B	Lonergan	139407-1-2	N/A	N/A	1994	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed:** Replaced existing relief valve SLC-RV-29B. The replacement work was performed as follows:  
 1) Removed existing relief valve SLC-RV-29B, Serial No 137180-1-2  
 2) Installed new relief valve SLC-RV-29B, Serial No 139407-1-2  
 3) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve outlet bolted joint. No evidence of leakage during the pressure test

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system  
 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1974 (12/31/74) Addenda for the refurbished spare relief valve SLC-RV-29B, Serial No 139407-1-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Static Head Test Temperature: 84° F  
Component Design Pressure: 150 Pslg Temperature: 150° F

9. Remarks: See attached NV-1 Code Data Report for the new relief valve SLC-RV-29B, Serial No 139407-1-2

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-19-96 to 7-21-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

A. M. [Signature] Commissions 7486, 7486W NPSI IS  
Inspector's Signature National Board, State, and Endorsements

Date 7/31/96

FORM NV-1 CERTIFICATE HOLDERS' DATA REPORT FOR PRESSURE OR VACUUM RELIEF VALVES

As Required by the Provisions of the ASME Code, Section III, Division 1 Pg. 1 of 2

Kunkle Industries, Inc.

1. Manufactured and certified by Lonergan Valve Division, 8222 Bluffton Road, Fort Wayne, IN 46809

Wularp Supls 7/27/86

Manufactured for Washington Public Power Supply System, Accts. Payable, MD 055, P.O. 968, Richland, WA 99352-0968

3. Location of installation Washington Public Power Supply System, WNP-2 OPS WHS Complex, Whse. #1, North Power Plant Loop, Richland, WA 99352

4. Valve NDS0ES421-DG1400 Orifice size .394 Nom. inlet size 1" Outlet size 2"

5. ASME Code, Section III, Division 1: 1974 Winter 1974 2 N/A

6. Type Spring 1400 N/A 100 F 2100 at 33 min of

7. Identification 139407-1-1 through 139407-1-2 N/A A940014 Rev. 0 N/A 1994

8. Control ring settings N/A SLC-RV-298, S/N 139407-1-2

9. Pressure retaining items:

Table with 4 columns: Part Name, Serial No. or Identification, Mat'l. Spec., and Tensile Strength. Rows include Body, Bonnet, Plug, Nozzle, Disk, Spring, Cap, Gag Plug Screw, Spring, Ring Pin Screw, and Stem.

(Continued below)

10. Relieving capacity 63,500 (127 GPM) @ 10% overpressure as certified by the National Board 01/25/85

11. Remarks: \* Spring exempt from material requirements of NC-2000 but meets design requirements of NC-3595.

9. Pressure Retaining Items: (Continued)

Table with 4 columns: Part Name, Serial No. or Identification, Mat'l. Spec., and Tensile Strength. Rows include Compression Screw, Heavy Hex Nut, and Stud.

CERTIFICATION OF DESIGN

Design Specification certified by D. Murphy P.E. State WA Reg. no. 12542

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules for construction of the ASME Code, Section III, Division 1.

NV Certificate of Authorization No. N-2853 Expires November 18, 1994

Date 3-3-94 Name Lonergan Valve Division Signed Debra G. Zetzel

\* Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 x 11, (2) information in items 1 through 4 on this Data Report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

Handwritten initials and date 8/27/86



CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Michigan and employed by HSBI & I Co. of Hartford, CT

AUGUST 4, 1994 have inspected the valve described in this Data Report on AUGUST 4, 1994, and state that to the best of my knowledge and belief, the Certificate Holder has constructed this valve in accordance with the ASME Code, Section III, Division 1.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the component described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 8-4-94 Signed [Signature] Commissions N137444(NBIA), Ind 840  
(Authorized Inspector) (Nat'l. Bd. (incl. endorsements) and state or prov. and no.)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/16/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(13)-4CL2	WPPSS	RCIC(13)-4CL2-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RCIC-V-752B	Borg Warner	54236	N/A	N/A	1979	Replaced	Yes, Code Class 1
RCIC-V-752B	Borg Warner	80123	N/A	N/A	1983	Replacement	Yes, Code Class 1
RCIC-V-752D	Borg Warner	28760	N/A	N/A	1978	Replaced	Yes, Code Class 1
RCIC-V-752D	Borg Warner	80116	N/A	N/A	1983	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced existing valves RCIC-V-752B and RCIC-V-752D. The replacement work was performed as follows:

- 1) Removed existing valve RCIC-V-752B, Serial No 54236
- 2) Removed existing valve RCIC-V-752D, Serial No 28760
- 3) Installed new piping material
- 4) Installed new replacement valve RCIC-V-752B, Serial No 80123
- 5) Installed new replacement valve RCIC-V-752D, Serial No 80116
- 6) Made required socket welds
- 7) Performed visual examination on the final socket welds. Visual examination results acceptable
- 8) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the new replacement valve RCIC-V-752B, Serial No 80123
- 3) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the new replacement valve RCIC-V-752D, Serial No 80116
- 4) ASME Section III, Code Class 1 valves for ASME Section III, Code Class 2 application



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Reports for the following new replacement valves

EPN No	Serial No
RCIC-V-752B	80123
RCIC-V-752D	80116

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. K.  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_

FORM NPV-1 N CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES  
 As Required by the Provisions of the ASME Code, Section III, Div. 1

*David Sup B*

1. Manufactured by Nuclear Valve Div., Borg Warner, 7500 Tyrone Ave., Van Nuys, Calif.  
(Name and Address of N Certificate Holder) 3000 George Washington way
2. Manufactured for Washington Public Power Supply Systems, Richland, Washington  
(Name and Address of Purchaser or Owner)
3. Location of Installation Richland, Washington WPPSS Hanford #2 Job Site  
(Name and Address)
4. Pump or Valve Y Globe Valve Nominal Inlet Size 3/4 Outlet Size 3/4  
(inch) (inch)

8/16/96

(a) Model No. or Type	(b) N Certificate Holder's Serial No.	(c) Canadian Registration No.	(d) Drawing No.	(e) Class	(f) Nat'l. Bd. No.	(g) Year Built
1500#	80107 thru 80128	N/A	76590-2	1	N/A	1983
(1)						
(2)						
(3)						
(4)	<u>RUC-V-752B, S/N 80123</u>					
(5)						
(6)	<u>RUC-V-752D, S/N 80116</u>					
(7)						
(8)						
(9)						
(10)						

5. The valves are designed to handle a fluid media which includes steam, water condensate, heated water, etc., associated with a PWR and BWR. The  
(Brief description of service for which equipment was designed)  
temperature pressure rating of the media is stated below.

6. Design Conditions 3600 psi 100 °F or Valve Pressure Class N/A (1)  
(Pressure) (Temperature)
7. Cold Working Pressure 3600 psi at 100°F.
8. Pressure Retaining Pieces

Mark No.	Material Spec. No.	Manufacturer	Remarks
<u>(a) Castings</u>			
<u>Disc-Code 5F55</u>	<u>Stellite #6</u>	<u>Rex Precision</u>	
<u>5F32</u>			
<u>(b) Forgings</u>			
<u>Body-Code 5E95</u>	<u>SA 105</u>	<u>Pacific Forge</u>	

(1) For manually operated valves only.  
 \* Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- |  |   |
|--|---|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Raytheon Engineers &amp; Constructors, PO Box 460, Richland, WA, 99352<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> C30893<br/> <b>(c) Type Code Symbol Stamp:</b> Not Applicable<br/> <b>(d) Certificate Of Authorization No.:</b> Not Applicable<br/> <b>(e) Expiration Date:</b> Not Applicable</p> <p><b>4. Identification Of System:</b> Reactor Core Isolation Cooling (RCIC) System</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: N-416-1</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/19/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|--|---|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(16)-1	WPPSS	RCIC(16)-1-P1	N/A	N/A	1984	Replacement	Yes, Code Class 2
RCIC-V-111	Rockwell	WA 972	N/A	N/A	1978	Replaced	Yes, Code Class 1
RCIC-V-112	Rockwell	WA 990	N/A	N/A	1978	Replaced	Yes, Code Class 1
RCIC-V-111	Anchor-Darling	EZ 725-1-2	N/A	N/A	1996	Replacement	Yes, Code Class 1
RCIC-V-112	Anchor Darling	EZ 725-1-1	N/A	N/A	1996	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced valves RCIC-V-111 and RCIC-V-112. The replacement work was performed as follows:

- 1) Removed existing carbon steel valves RCIC-V-111, Serial No WA 972 and RCIC-V-112, Serial No WA 990 and associated carbon steel piping material
- 2) Installed new stainless steel valve RCIC-V-111, Serial No EZ 725-1-2 and RCIC-V-112, Serial No EZ 725-1-2 and associated stainless steel piping material
- 3) Made required socket welds
- 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- 5) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test except for weld FW 64-1. This weld was repaired in accordance with ASME Section XI Plan No 2-1351

**NOTES-**

- 1) ASME Section III, Code Class 1 valves for ASME Section III, Code Class 2 application
- 2) The liquid penetrant (PT) examination on the final socket welds was performed in accordance with the requirements of ASME Section III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The liquid penetrant (PT) examination on the final 3/4" socket weld 64-1 was performed in accordance with the requirements of ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda. Relief Request No 2ISI-13 and Code Case N-416-1 requirements do not apply to joints one (1) inch nominal pipe size (NPS) and smaller
- 4) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 60 Psig Test Temperature: 78.8° F  
Component Design Pressure: 150 Psig Temperature: 267° F

9. Remarks: See attached NPV-1 Code Data Reports for the following new valves

EPN No	Serial No
RCIC-V-111	EZ 725-1-2
RCIC-V-112	EZ 725-1-1

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/19/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/20/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NIB-15  
Inspector's Signature National Board, State, and Endorsements

Date 8/20/96





FORM NPV-1 (back)

8. Remarks 2"-1878#-Swing Check Valve, Bolted Bonnet

9. Design conditions 2735 psi 680 °F or valve pressure class 1878 (1)  
(pressure) (temperature)

10. Cold working pressure 4507 psi at 100°F

11. Hydrostatic test 6775 psi. Disk differential test pressure 4958 psi

CERTIFICATION OF DESIGN

Design Specification certified by Mark D. Cowell P.E. State PA Reg. no. 032082  
 Design Report certified by Ronald S. Farrell P.E. State PA Reg. no. 35216-E

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III, Division 1.

N Certificate of Authorization No. N1712 Expires 4/15/98  
 Date 4-25-96 Name Anchor/Darling Valve Company Signed Debra Pruderslage  
(N Certificate Holder) (authorized representative)

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State ~~MASSACHUSETTS~~ of Pennsylvania and employed by Commercial Union Ins. Co. of Boston, Mass. have inspected the pump, or valve, described in this Data Report on 4-26-96 4-25-96, 19 96, and state that to the best of my knowledge and belief, the Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III, Division 1.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the component described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4-29-96 Signed Charles Young Commission Pennsylvania 2392  
(Authorized Inspector) (Net'l. Bd. (incl. endorsements) state or prov. and no.)

(1) For manually operated valves only.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(19)-1	WPPSS	RCIC(19)-1-P1	N/A	N/A	1983	Repaired	Yes, Code Class 2

- 7. Description Of Work Performed:** Cut and rewelded socket welds near valve RCIC-V-28 to correct the misalignment. The repair work was performed as follows:
- 1) Cut existing socket welds
  - 2) Prepped valve socket end
  - 3) Performed liquid penetrant (PT) examination on the valve socket end. Liquid penetrant (PT) examination results acceptable
  - 4) Reinstalled the items removed
  - 5) Made required socket welds
  - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
  - 6) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results were unacceptable
  - 7) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
  - 8) Reinstalled VT-3 visually examined existing nuts for the bolted flanged joint
  - 9) Installed new studs in place of the existing studs which were determined to be unacceptable during VT-3 visual examination
  - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

**NOTES-**

- 1) The liquid penetrant (PT) examination on the final socket welds was performed in accordance with the requirements of ASME Section III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 2) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [X] Other [ ] None
Test Pressure: 51 Psig Test Temperature: 75° F
Component Design Pressure: 150 Psig Temperature: 267° F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/11/96 Date 8/2/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/21/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W, WPSE-25
Inspector's Signature National Board, State, and Endorsements
Date 8/13/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

**1. Owner:** Washington Public Power Supply System (WPPSS)

**Address:** 3000 George Washington Way, Richland, Washington, 99352

**Date:** 8/17/96

**Sheet:** 1 of 1

**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

**Address:** Hanford Reservation, Benton County, Washington

**Unit:** WNP-2

**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

**(b) Repair Organization P.O. No, Job No, etc.:** C30893

**(c) Type Code Symbol Stamp:** Not Applicable

**(d) Certificate Of Authorization No.:** Not Applicable

**(e) Expiration Date:** Not Applicable

**4. Identification Of System:** Control Rod Drive (CRD) System

**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None

**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None

**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD-V-101/2623	Vogt	306-181441	N/A	N/A	1974	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced wedge (gate) for valve CRD-V-101/2623. The replacement work was performed as follows:

- 1) Performed liquid penetrant (PT) examination on all external surfaces of the new replacement wedge (gate). Liquid penetrant (PT) examination results acceptable
- 2) Removed existing wedge (gate) from the valve
- 3) Installed new replacement wedge (gate) in the valve



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/19/96 Date 8/20/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions
Inspector's Signature National Board, State, and Endorsements
Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Control Rod Drive (CRD) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD-V-101/5027	Vogt	393-181441	N/A	N/A	1974	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed:** Replaced wedge (gate) for valve CRD-V-101/5027. The replacement work was performed as follows:
- 1) Performed liquid penetrant (PT) examination on all external surfaces of the new replacement wedge (gate). Liquid penetrant (PT) examination results acceptable
  - 2) Removed existing wedge (gate) from the valve
  - 3) Installed new replacement wedge (gate) in the valve



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/19/96 Date 8/20/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions
Inspector's Signature National Board, State, and Endorsements
Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/5/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-19	Borg Warner	22295	N/A	N/A	1982	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced stem disc assembly for valve RCIC-V-19. The replacement work was performed as follows:

- 1) Cut body to bonnet seal weld
- 2) Removed the existing stem disc assembly from the valve
- 3) Prepped valve body cut surfaces
- 4) Performed liquid penetrant (PT) examination on the body prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 5) Prepped valve bonnet cut surfaces
- 6) Performed liquid penetrant (PT) examination on the bonnet prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 7) Installed new stem disc assembly in the valve
- 8) Made required body to bonnet seal weld
- 9) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable
- 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 300 Psig Test Temperature: 84° F  
Component Design Pressure: 3600 Psig Temperature: 100° F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cal MTS  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/5/96 Date 8/19/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/24/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A. M. Datto Commissions 7486, 7486 W NBSIS - IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/19/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(2)-1	WPPSS	RCIC(2)-1-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RCIC-V-67	Borg Warner	14097	N/A	N/A	1976	Replaced	Yes, Code Class 1
RCIC-V-67	Borg Warner	14089	N/A	N/A	1976	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed:** Replaced valve RCIC-V-67. The replacement work was performed as follows:
- 1) Removed existing valve RCIC-V-67, Serial No 14097 and associated piping material
  - 2) Installed new valve RCIC-V-67, Serial No 14089 and associated piping material
  - 3) Made required socket welds
  - 4) Performed magnetic particle (MT) examination on the final socket welds. Magnetic particle (MT) examination results acceptable
  - 5) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results acceptable
  - 6) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
  - 7) Reinstalled VT-3 visually examined existing studs and nuts for the bolted flanged joint
  - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

**NOTES -**

- 1) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application
- 2) The magnetic particle (MT) examination on the final socket welds was performed in accordance with the requirements of ASME Section III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 81 Psig Test Temperature: 124° F  
 Component Design Pressure: 125 Psig Temperature: 170° F

9. Remarks: See attached NPV-1 Code Data Report for the new valve RCIC-V-67, Serial No 14089

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/14/96 Date 8/14/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/26/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
 By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486 7486 W NSIB IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/15/96







**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-(IR-63)-1B	JCI	PI(1)-ST-(IR-63)-1B	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced (modified) existing air supply line to valve CSP-V-6. The work was performed as follows:

- A) Installation of piping material  
 1) Installed new piping material  
 2) Made required socket welds  
 3) Performed visual examination on the final socket welds. Visual examination results acceptable  
 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installation of shear lugs  
 1) Installed new shear lugs  
 2) Made required shear lugs to pipe welds  
 3) Performed visual examination on the final welds. Visual examination results acceptable  
 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- C) Installation of support Serial No 9301572C-001  
 1) Installed new support material  
 2) Installed new "U" bolt and associated jam nuts
- D) Installation of support Serial No 9301572C-002  
 1) Installed new support material  
 2) Installed new "U" bolt and associated jam nuts
- E) Installation of support Serial No 100-7-021  
 1) Installed new support material  
 2) Installed new "U" bolt and associated jam nuts

**NOTES -**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the supports



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: P<sub>sig</sub> Test Temperature: °F  
Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_

\_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220  
**(b) Repair Organization P.O. No, Job No, etc.:** C875WE  
**(c) Type Code Symbol Stamp:** VR And NR  
**(d) Certificate Of Authorization No.:** VR No 590 And NR No 78  
**(e) Expiration Date:** VR - January 11, 1998 And NR - April 12, 1998  
**4. Identification Of System:** Main Steam (MS) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0046	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Spare main steam relief valve Serial No N63790-00-0046 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:

- 1) Disassembled the relief valve to perform the required work
- 2) Reassembled the relief valve without replacing any ASME pressure boundary (retaining) parts
- 3) Reset the relief valve set pressure from 1150 PSIG to 1165 PSIG
- 4) Tested the relief valve at new set pressure of 1165 PSIG. Test results acceptable

**NOTES:**

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0046, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0046

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/3/96 Date 8/16/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/16/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NSIB-IS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/16/96

FORM NVR-1 REPORT OF REPAIR & MODIFICATION OR REPLACEMENT OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN No. 2-1312

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Rudolf Ruyb (P.O. no., job no., etc.)  
200 S. Highland Springs Ave., Banning, CA 92220 (address) 7/31/96
2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352
3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)
4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352
5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
 b: Name of manufacturer Crosby  
 c: Identifying nos. HB-65-BP (type) N63790-00-0046 (mfr's. serial no.) N/A (Nat. Board No.) Steam (service) 6R10 (size) 1980 (year built)  
 d: Construction Code 1971 (edition) N/A (addenda) N/A (Code Case(s)) 1 (Code Class)
6. Section XI 1989 (edition) N/A (addenda) N/A (Code Case(s))
7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 (edition) N/A (addenda) N/A (Code Case(s))
8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 (edition) N/A (addenda) N/A (Code Case(s))
9. Design responsibilities N/A
10. Opening pressure: 1165 Blowdown(if applicable) \_\_\_\_\_ Set pressure and blowdown adjustment made at Western Repair Center (location) using steam (test medium)
- Description of work:(include name and identifying number of replacement parts) Disassembled, lapped seats, inspected, replaced gaskets, assembled, certified set pressure on steam
12. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 1998  
 Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 1998  
Westinghouse Electric Corp.  
 Date 3-29 1996 Signed Western Repair Center (repair organization) T.P. Nedemst (authorized representative) SR. ENGR. (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29, 1996 Signed Rudolf Emar (Inspector) Commissions CA 1716 (Nat. Board No. (including endorsements) state or province and number)



CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

PLAN No. 2-1312

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

*Sulcip* *8/31/96*  
*8/31/96*

DATA REPORT  
Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,
2. Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
3. Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
4. Location of Plant Hanford Reservation, Richland, Washington 99352
5. Valve Identification MPI #B22-F013 Serial No. N63790-00-0046 Drawing No. DS-A-63790 Rev. C  
Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch Inch Inch Inch  
Power Actuated
6. Set Pressure (psig) 1150 5750 F  
Rated Temperature
- Stamped Capacity 865, 725 @ 3 Overpressure -- Blowdown (psig) 2% to 11%
- Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve)  
1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
<b>a. Bar Stock &amp; Forgings</b>		
Body	<u>N93183-35-0065</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0028</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
<b>b. Disc Insert</b>		
Disc Insert	<u>N93185-34-0077</u>	<u>ASME SA637 Gr. 718</u>
<b>Nozzle</b>		
Nozzle	<u>N93184-32-0048</u>	<u>ASME SA182 Gr. F316</u>
<b>Disc Holder</b>		
Disc Holder	<u>*N89714-34-0082</u>	<u>AMS 5662B</u>
<b>Spring Washers</b>		
Spring Washers	<u>K62856-35-0084</u> <u>K62857-35-0049</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
<b>Adjusting Bolt</b>		
Adjusting Bolt	<u>N93410-33-0053</u>	<u>ASME SA193 Gr. B6</u>
<b>Spindle Point</b>		
Spindle Point	<u>K62873-37-0139</u> <u>N89720-43-0136</u>	<u>ASME SA564 Type 630</u>
<b>c. Spring</b>		
Spring	<u>K62858-35-0028</u> <u>*N89722-0002</u>	<u>ASTM A304-66 Gr. 4161H</u>
<b>d. Spindle</b>		
Spindle	<u>K62873-37-0139</u> <u>N93213-0206</u>	<u>Stoodv #6</u>
<b>e. Thrust Bearing Adapter</b>		
Thrust Bearing Adapter	<u>N93409-32-0048</u>	<u>ASME SA193 Gr. B6</u>
<b>Bonnet Stud</b>		
Bonnet Stud	<u>(T17) N93207-0549 thru 0560</u>	<u>ASME SA193 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
<b>Bonnet Stud Nut</b>		
Bonnet Stud Nut	<u>(J87) N93210-0769 thru 0780</u>	<u>ASME SA194 Gr. 2H</u>
<b>Inlet Stud</b>		
Inlet Stud	<u>(3W6) N93216-0551 thru 0562</u>	<u>ASME SA193 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
<b>Inlet Stud Nut</b>		
Inlet Stud Nut	<u>(BW8) N93218-0555 thru 0566</u>	<u>ASME SA194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
<b>Adjusting Bolt Button</b>		
Adjusting Bolt Button	<u>N93411-32-0045</u>	<u>ASME SA193 Gr. B6</u>
<b>K63618-32-0045</b>		

7X00380095

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

N103790-00-0046

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
 Class 1 (Date)  
 Date 11-5-80 Signed Crosby Valve & Gage Co. by R. G. Calverton  
 (N Certificate Holder)  
 Our ASME Certificate of Authorization No. 1878 to use the NV  
 symbol expires September 30, 1983.  
 (Date)

**CERTIFICATION OF DESIGN**

Design information on file at Crosby Valve & Gage Company  
 Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093  
 Design specifications certified by <sup>1</sup>Boyd P. Brooks  
 PE State California Reg. No. 13655  
 Stress report certified by <sup>1</sup>W.D. Greenlaw  
 PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

FOR INFORMATION ONLY

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 1/9, 1981 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1/9 1981  
 Signed John M. Morris Commissions MASS 1266  
 (Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380096



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- |  |  |
|--|--|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> C875WE<br/> <b>(c) Type Code Symbol Stamp:</b> VR And NR<br/> <b>(d) Certificate Of Authorization No.:</b> VR No 590 And NR No 78<br/> <b>(e) Expiration Date:</b> VR - January 11, 1998 And NR - April 12, 1998</p> <p><b>4. Identification Of System:</b> Main Steam (MS) System</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/3/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|--|--|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0047	N/A	N/A	1981	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Spare main steam relief valve Serial No N63790-00-0047 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:

- 1) Disassembled the relief valve to perform the required work
- 2) Reassembled the relief valve without replacing any ASME pressure boundary (retaining) parts
- 3) Tested the relief valve at set pressure of 1175 PSIG. Test results acceptable

**NOTES -**

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSR/V Serial No N63790-00-0047, 2) See attached NV-1 Code Data Report for MSR/V Serial No N63790-00-0047

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cal M King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/3/96 Date 8/2/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/16/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

A. M. [Signature] Commissions 7482, 7482 W NSIB-IS  
Inspector's Signature National Board, State, and Endorsements  
Date 8/16/96

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Richard Singh (P.O. no., job no., etc.)  
200 S. Highland Springs Ave., Banning, CA 92220 (address) 7/31/96

2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352

3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)

4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352

5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
 b: Name of manufacturer Crosby  
 c: Identifying nos. HR-65-3P (type) N63790-00-0047 (mfr's. serial no.) N/A (Nad. Board No.) Steam (service) 6R10 (size) 1981 (year built)  
 d: Construction Code 1971 (edition) N/A (addenda) N/A (Code Case(s)) 1 (Code Class)

6. Section XI 1989 (edition) N/A (addenda) N/A (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 (edition) N/A (addenda) N/A (Code Case(s))

8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 (edition) N/A (addenda) N/A (Code Case(s))

9. Design responsibilities N/A

10. Opening pressure: 1175 Blowdown(if applicable) \_\_\_\_\_ Set pressure and blowdown adjustment made at Western Repair Center (location) using Steam (test medium)

Description of work:(include name and identifying number of replacement parts) Disassembled, lapped seats, inspected, replaced gaskets, assembled. Certified set pressure on steam.

12. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 1998  
 Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 1998  
Westinghouse Electric Corp.  
 Date 3-29 1996 Signed Western Repair Center (repair organization) Thomas D. Niederwieser (authorized representative) SR ENGR. (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29, 1996 Signed Raeni Egan (Inspector) Commissions NA 1716 (Nad. Board No. (including endorsements) state or province and number)





# CROSBY

## CROSBY VALVE & GAGE COMPANY

WRENTHAM, MASS

PLAN. NO. 2-1316

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

*Reddy - 40*  
*Sup*  
8/3/86

### DATA REPORT Safety and Safety Relief Valves

- Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,
- Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
- Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
- Location of Plant Hanford Reservation, Richland, Washington 99352
- Valve Identification MPL #B22-F013 Serial No. N63790-00-0047 Drawing No. DS-A-63790 Rev. C  
Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch Inch Inch Inch  
Power Actuated
- Set Pressure (psig) 1175 575° F  
Rated Temperature
- Stamped Capacity 884,314 @ 3 Overpressure -- Blowdown (psig) 2% to 11%  
975 psig (Assembled Valve)
- Hydrostatic Test (psig) Inlet 2370 Outlet 1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

#### Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
<b>a. Bar Stock &amp; Forgings</b>		
Body	<u>N93183-35-0066</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0029</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
<b>b. Disc Insert</b>		
Disc Insert	<u>N93185-34-0078</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-32-0049</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder	<u>*K55484-35-0098</u> <u>*N89714-34-0136</u>	<u>AMS 5662B</u>
Spring Washers	<u>K62858-35-0029</u> <u>K62856-35-0085</u> <u>K62857-35-0050</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0054</u>	<u>ASME SA193 Gr. B6</u>
Spindle Point	<u>K62873-37-0148</u> <u>N89720-43-0147</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA564 Type 630</u>
Spring	<u>K62858-35-0029</u> <u>*N89722-0003</u>	<u>ASTM A304-66 Gr. 4161 H</u>
<b>c. Bolt</b>		
Bolt	<u>N93213-0215</u>	<u>7X00380110</u>
<b>d. Spindle Ball</b>		
Spindle Ball	<u>K62873-37-0148</u> <u>N93213-0215</u>	<u>Stoddy #6</u>
<b>e. Thrust Bearing Adapter</b>		
Thrust Bearing Adapter	<u>N93409-32-0049</u>	<u>ASME SA193 Gr. B6</u>
Bonnet Stud	<u>(BWS, I17) N93207-0561 thru 0572</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Bonnet Stud Nut	<u>(J87) N93210-0781 thru 0792</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud	<u>(BW6) N93216-0563 thru 0574</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Inlet Stud Nut	<u>(BW8) N93218-0567 thru 0578</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-33-0055</u>	<u>ASME SA193 Gr. B6</u>
	<u>K63618-33-0055</u>	

Qualification consists of replacement of the valve assembly, removal of the  
Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers,  
Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New  
Serialization is required unless indicated by an asterisk.  
Original nameplate removed and new nameplate attached.

*M. R. G. Co.*  
*Buildup 4418*  
N163790-00-0047

### CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R.O. Casanova  
(N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV  
symbol expires September 30, 1983.  
(Date)

### CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup>Bovd P. Brooks

FE State California Reg. No. 13655

Stress report certified by <sup>1</sup>W.D. Greenlaw

FE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

### CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 1/9, 19 81 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 1/9 19 81

Signed [Signature]  
(Inspector)

**FOR INFORMATION ONLY**  
Commissions MASS 1269  
(Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Di

ZX00380111



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220  
**(b) Repair Organization P.O. No, Job No, etc.:** C875WE  
**(c) Type Code Symbol Stamp:** VR And NR  
**(d) Certificate Of Authorization No.:** VR No 590 And NR No 78  
**(e) Expiration Date:** VR - January 11, 1998 And NR - April 12, 1998  
**4. Identification Of System:** Main Steam (MS) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0048	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Spare main steam relief valve Serial No N63790-00-0048 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:

- 1) Disassembled the relief valve to perform the required work
- 2) Reassembled the relief valve
- 3) Installed one (1) new stud for the relief valve inlet joint
- 4) Tested the relief valve at set pressure of 1175 PSIG. Test results acceptable

**NOTES-**

- 1) Supply System performed VT-1 visual examination on one (1) new stud for the relief valve inlet joint. VT-1 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 4) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0048, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0048

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/13/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/16/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NSIB-21  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96

FORM NVR-1 REPORT OF REPAIR & MODIFICATION OR REPLACEMENT OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN No 2-1314

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Kuldip Singh (P.O. no., job no., etc.)  
200 S. Highland Springs Ave., Banning, CA 92220 (address) 7/31/96

2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352

3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)

4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352

5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
 b: Name of manufacturer Crosby  
 c: Identifying nos. HB-65-BP N63790-00-0048 N/A Steam 5R10 1980  
 (type) (mfr's. serial no.) (Nat. Board No.) (service) (size) (year built)  
 d: Construction Code 1971 N/A N/A 1  
 (edition) (addenda) (Code Case(s)) (Code Class)

6. Section XI 1989 N/A N/A  
 (edition) (addenda) (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 N/A N/A  
 (edition) (addenda) (Code Case(s))

3. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A  
 (edition) (addenda) (Code Case(s))

9. Design responsibilities N/A

10. Opening pressure: 1175 Blowdown(if applicable) \_\_\_\_\_ Set pressure and blowdown adjustment made at Western Repair Center (location) using steam (test medium)

Description of work:(include name and identifying number of replacement parts) Disassembled, laced seats, inspected, replaced inlet stud, assembled. Certified set pressure on steam.

2. Remarks: Inlet stud - PO #231692, Item #003, MC #54400514

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 19 98  
 Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 19 98

Westinghouse Electric Corp.

Date 3-29 1996 Signed Western Repair Center Thomas P. McDevitt SR. ENGR  
 (repair organization) (authorized representative) (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29 1996 Signed Ralph E. [Signature] Commissions CA 1716  
 (Inspector) (Nat. Board No. (including endorsements) state or province and number)



AS RV-1A

**CROSBY**

**CROSBY VALVE & GAGE COMPANY**  
WRENTHAM, MASS

PLAN No. 2-1314

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-44D

*Handwritten:* 8/3/96

DATA REPORT  
Safety and Safety Relief Valves

- 1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,
- 2. Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
- 3. Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
- 4. Location of Plant Hanford Reservation, Richland, Washington 99352
- 5. Valve Identification MPL #B22-F013 Serial No. N63790-00-0048 Drawing No. DS-A-63790 Rev. C  
Type Safety Relief Orifice Size R Type Size 1/2 Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inlet 1/2 Inlet 1/2 Inlet 1/2 Inlet 10  
Power Actuated Inlet 1/2 Inlet 1/2 Inlet 1/2 Inlet 10
- 6. Set Pressure (psig) 1175 575° F  
Rated Temperature
- Stamped Capacity 884,314 @ 3 Overpressure --- Blowdown (psig) 2% to 11%
- Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve)  
1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
<b>a. <del>Connections</del></b>		
Body	<u>N93185-35-0067</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0030</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
<b>b. <del>Connections</del></b>		
<del>Support</del> Disc Insert	<u>N93185-34-0079</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-33-0052</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder *K55484-35-0081	<u>*N89714-34-0126</u>	<u>AMS 5662B</u>
Spring Washers K62858-35-0030	<u>K62856-35-0086</u> <u>K62857-35-0051</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0055</u>	<u>ASME SA193 Gr. B6</u>
Spindle Point K62873-35-0048	<u>*N89720-34-0065</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA564 Type 630</u>
c. Spring K62858-35-0030	<u>*N89722-0004</u>	<u>ASTM A304-66 Gr. 416LH</u>
<b>d. Bolting</b>		
Spindle Ball	<u>N93213-0048</u>	<u>Stellite #6</u>
<b>e. <del>Connections</del></b>		
Thrust Bearing Adapter	<u>N93409-32-0050</u>	<u>ASME SA193 Gr. B6</u>
Bonnet Stud (I17)	<u>N93207-0573 thru 0584</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Bonnet Stud Nut (I87)	<u>N93210-0793 thru 0804</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (B76)	<u>N93216-0575 thru 0586</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Inlet Stud Nut (B78)	<u>N93218-0579 thru 0590</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-33-0050</u>	<u>ASME SA193 Gr. B6</u>

*Handwritten:* ZX00380113

Valve originally built against Crosby Order No N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

NL3790-00-0048

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.  
 Class I (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R.A. Calver  
 (N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV symbol expires September 30, 1983.  
 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup>Boyd P. Brooks

PE State California Reg. No. 13655

Stress report certified by <sup>1</sup>W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Svstems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 11/24, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/24 19 80  
 Signed [Signature] Commissions U4551266  
 (Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380114





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/3/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220  
**(b) Repair Organization P.O. No, Job No, etc.:** C875WE  
**(c) Type Code Symbol Stamp:** VR And NR  
**(d) Certificate Of Authorization No.:** VR No 590 And NR No 78  
**(e) Expiration Date:** VR - January 11, 1998 And NR - April 12, 1998  
4. **Identification Of System:** Main Steam (MS) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0052	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Spare main steam relief valve Serial No N63790-00-0052 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:

- 1) Disassembled the relief valve to perform the required work
- 2) Removed existing disc insert from the relief valve
- 3) Installed new disc insert in the relief valve
- 4) Reassembled the relief valve
- 5) Tested the relief valve at set pressure of 1185 PSIG. Test results acceptable

**NOTES-**

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0052, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0052

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/3/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/16/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W N.S.I.B.-25
Inspector's Signature National Board, State, and Endorsements

Date 8/16/96

FORM NVR-1 REPORT OF REPAIR  MODIFICATION  OR REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN No. 2-1315

1. Work performed by Westinghouse Electric Corp., Western Repair Center  
(name of repair organization)  
200 S. Highland Springs Ave., Banning, CA 92220  
(address)

Kuldip Singh  
(P.O. no., job no., etc.)  
7/31/96

2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way  
(name and address) Richland, WA 99352

3. Owner Washington Public Power Supply System, WNP-2  
(name)  
3000 Geo. Washington Way, Richland  
(address)

4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2,  
3000 Geo. Washington Way, Richland, WA 99352

5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
b: Name of manufacturer Crosby  
c: Identifying nos. HB-65-8P N63790-00-0052 N/A Steam 6R10 1980  
(type) (mfr's. serial no.) (Nat. Board No.) (service) (size) (year built)  
d: Construction Code 1971 N/A N/A 1  
(edition) (addenda) (Code Case(s)) (Code Class)

5. Section XI 1989 N/A N/A  
(edition) (addenda) (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 N/A N/A  
(edition) (addenda) (Code Case(s))

3. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A  
(edition) (addenda) (Code Case(s))

3. Design responsibilities N/A

\*0. Opening pressure: 1185 Blowdown(if applicable) N/A Set pressure and blowdown adjustment  
made at Western Repair Center (location) using Steam (test medium)

Description of work:(include name and identifying number of replacement parts) Disassembled, lapped seats, inspected,  
replaced disc insert, assembled. Certified set pressure on steam.

:2. Remarks: Disc insert S/N N93185-56-0239, MC #54401795

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

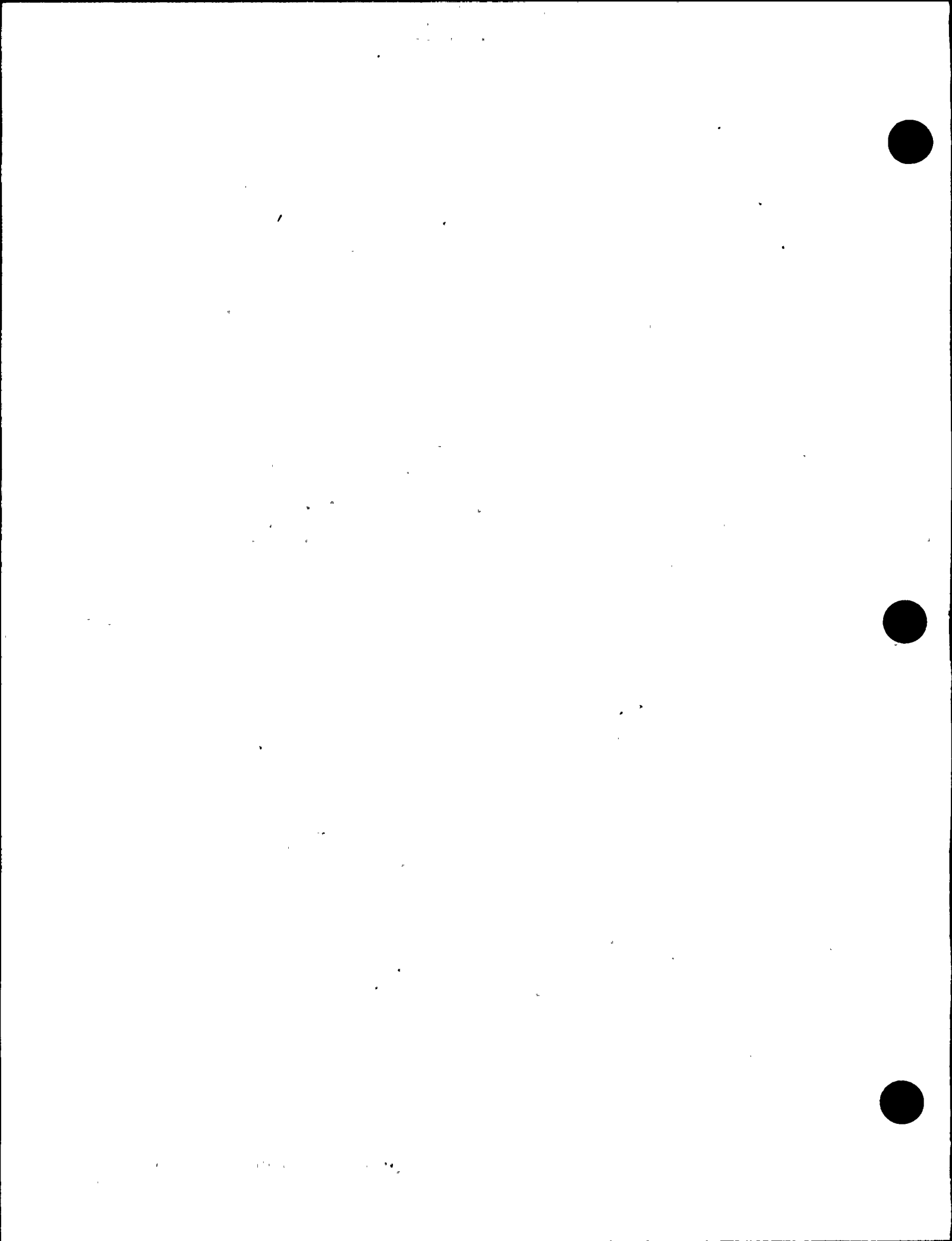
Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 19 98.  
Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 19 98.

Date 3-29 1996 Signed Western Repair Center Thomas D. Niederwieser SR ENGR  
(repair organization) (authorized representative) (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 19 96 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29 1996 Signed Ralph E. [Signature] Commissions CA 1716  
(Inspector) (Nat. Board No.(including endorsements)state or province and number)



MS-RV-2D

MS-545-1

PLAN NO. 2-1315

Quincy Sup 5

8/31/96

**CROSBY**

CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

C.C.-440

DATA REPORT  
Safety and Safety Relief Valves

- Manufactured by Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02793  
Name and Address
- Model No. HB-65-SP-FN Order No. N94275 Contract Date 2/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Ave.,  
San Jose, CA 95125 Order No. 205-A1986
- Manufactured For San Jose, CA 95125 Order No. 205-A1986  
Name and Address
- Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
- Location of Plant Hanford Reservation, Richland, Washington 99352
- Valve Identification HPL #B22-F013 Serial No. N63790-00-0052 Drawing No. DS-A-63790 Rev. C  
Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot. Inch Inch Inch Inch  
Power Actuated
- Set Pressure (psig) 1185 575°  
Rated Temperature
- Stamped Capacity 391,250 3 Overpressure -- Blowdown (psig) 22 to 112  
975 psig (Assembled Valve)
- Hydrostatic Test (psig) Inlet 2370 Outlet 1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification including Type or Grade
a. <del>Bar Stock &amp; Forgings</del>		
Body	N93183-35-0071	ASME SA105 Gr. 22
Asonet	N93407-35-0034	ASME SA105 Gr. 22
b. <del>Accessories</del>		
Disc Insert	N93185-36-0084	ASME SA637 Gr. 718
Nozzle	N93184-33-0056	ASME SA182 Gr. F316
Disc Holder	N93484-35-0071	AMS 5662B
Spring Washers	K62856-35-0090 K62857-35-0053	ASTM A105-71 Gr. 12 ASME SA105 Gr. 12
Adjusting Bolt	N93410-33-0059	ASME SA193 Gr. B6
Spindle Point	K62873-35-0052	ASME SA564-71 Type 630 ASME SA564 Type 630
c. Spring	K62858-35-0034	N93722-0010 ASME A304-66 Gr. 316H
d. <del>Setting</del>		
Spindle Ball	K62873-35-0052	N93213-0052 Stellite 46
e. <del>Accessories</del>		
Thrust Bearing Adapter	N93439-32-0054	ASME SA193 Gr. B6
Bonnet Stud	(117, 8WS) N93207-0621 thru 0622	ASME SA193 Gr. B6
Bonnet Stud Nut	(J87) N93210-0621 thru 0622	ASME SA194 Gr. 2H
Inlet Stud	(BW6) N93216-0627 thru 0634	ASME SA193 Gr. B6
Inlet Stud Nut	(BW8) N93218-0627 thru 0638	ASME A194-71 Gr. 2H ASME SA194 Gr. 2H
Adjusting Bolt	K63618-33-0060	N93411-33-0060 ASME SA193 Gr. B6

MAE

FOR INFORMATION ONLY

~~115 KV - 27~~

S/N N63790-00-0052

Lincoln Swift  
6/3

Valve originally built, stainless Crosby, Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711  
Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gate Co. by R. A. Bennett  
(N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV symbol expires September 30, 1983.  
(Date)

**CERTIFICATION OF DESIGN**

Design information on file at Crosby Valve & Gate Company  
Stress analysis report (Class 1 only) on file at Crosby Valve & Gate Company  
43 Kendrick Street, Wrentham, Massachusetts 02091  
Design specifications certified by Boyd P. Brooks  
PE State California Reg. No. 13655  
Stress report certified by W. D. Greenlaw  
PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 11/10, 1980 and state that to the best of my knowledge and belief, the Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/10 1980  
Signed John Williams Commissions MASS 1266  
(Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

MAB  
1-2-81

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FOR INFORMATION ONLY



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- |  |  |
|--|--|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> C875WE<br/> <b>(c) Type Code Symbol Stamp:</b> VR And NR<br/> <b>(d) Certificate Of Authorization No.:</b> VR No 590 And NR No 78<br/> <b>(e) Expiration Date:</b> VR - January 11, 1998 And NR - April 12, 1998</p> <p><b>4. Identification Of System:</b> Main Steam (MS) System</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/3/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|--|--|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0055	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Spare main steam relief valve Serial No N63790-00-0055 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:

- 1) Disassembled the relief valve to perform the required work
- 2) Removed existing disc insert from the relief valve
- 3) Installed new disc insert in the relief valve
- 4) Reassembled the relief valve
- 5) Tested the relief valve at set pressure of 1195 PSIG. Test results acceptable

**NOTES-**

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0055, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0055

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cal M King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/3/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/16/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NIB-IS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/16/96



FORM NVR-1 REPORT OF REPAIR  MODIFICATION  OR REPLACEMENT   
OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN NO. 2-1316

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Kuldip Singh (P.O. no., job no., etc.)  
200 S. Highland Springs Ave., Banning, CA 92220 (address) 7/31/96
2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352
3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)
4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2,  
3000 Geo. Washington Way, Richland, WA 99352
5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
b: Name of manufacturer Crosby  
c: Identifying nos. HB-65-BP N63790-00-0055 N/A Steam 6R10 1980  
(type) (mfr's. serial no.) (Nat. Board No.) (service) (size) (year built)  
d: Construction Code 1971 N/A N/A 1  
(edition) (addenda) (Code Case(s)) (Code Class)
6. Section XI 1989 N/A N/A  
(edition) (addenda) (Code Case(s))
7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 N/A N/A  
(edition) (addenda) (Code Case(s))
8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A  
(edition) (addenda) (Code Case(s))
9. Design responsibilities N/A
10. Opening pressure: 1195 Blowdown (if applicable) N/A Set pressure and blowdown adjustment  
made at Western Repair Center (location) using Steam (test medium)

Description of work: (include name and identifying number of replacement parts) Disassembled, lapped seats, inspected, replaced disc insert, assembled. Certified set pressure on steam.

2. Remarks: Disc insert S/N N93185-56-0235, MC 54401795

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 19 98  
Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 19 98

Date 3-29, 1996 Signed Western Repair Center Thomas P. Nedemst SR. ENGR  
(repair organization) (authorized representative) (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co.

at Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29, 1996 Signed Randy Egan Commissions CA 1716  
(Inspector) (Nat. Board No. (including endorsements) state or province and number)



CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

PLAN NO. 2-1316

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-44D  
*Swamp Swell*  
8/3/96

DATA REPORT  
Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address

Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A

2. Manufactured For General Electric Company, 175 Curtner Ave., San Jose, CA 95125 Order No. 205-AJ986  
Name and Address

3. Owner Washington Public Power Supply Systems Richland, Washington 99352  
Name and Address

4. Location of Plant Hanford Reservation, Richland, Washington 99352

5. Valve Identification MPL/B22-F013 Serial No. N63790-00-0055 Drawing No. DS-A-63790 Rev. C

Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Power Actuated Inch Inch Inch Inch

6. Set Pressure (psig) 1195 5750 F  
Rated Temperature

Stamped Capacity 899,185 @ 3 Overpressure -- Blowdown (psig) 2% to 11%

Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve) 1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
a. <del>Castings</del> Bar Stock & Forgings		ASTM A105-71 Gr. II
Body	<u>N93183-35-0074</u>	ASME SA105 Gr. II
Bonnet	<u>N93407-35-0037</u>	ASTM A105-71 Gr. II ASME SA105 Gr. II
b. <del>Castings</del> Disc Insert	<u>N93185-34-0087</u>	ASME SA637 Gr. 718
Nozzle	<u>N93184-33-0059</u>	ASME SA182 Gr. F316
Disc Holder K55484-45-0191	<u>N89714-37-0219</u>	AMS 5662B
Spring Washers K62856-35-0037	<u>K62856-35-0093</u> <u>K62857-35-0058</u>	ASTM A105-71 Gr. II ASME SA105 Gr. II
Adjusting Bolt	<u>N93410-33-0062</u>	ASME SA193 Gr. B6
Spindle Point K62873-35-0055	<u>*N89720-34-0063</u>	ASTM A564-71 Type 630 ASME SA564 Type 630
c. Spring K62858-35-0037	<u>*N89722-0013</u>	ASTM A304-66 Gr. 316LH
d. Bolting Spindle Ball	<u>N93213-0055</u>	Stellite #6
e. <del>Castings</del> Thrust Bearing Adapter	<u>N93409-32-0057</u>	ASME SA193 Gr. B6
Bonnet Stud (BW5)	<u>N93207-0657 thru 0668</u>	ASTM A105-71 Gr. 31 ASME SA105 Gr. 31
Bonnet Stud Nut (J87)	<u>N93210-0877 thru 0888</u>	ASME SA194 Gr. 2H
Inlet Stud (BW6)	<u>N93216-0659 thru 0670</u>	ASTM A105-71 Gr. 31 ASME SA105 Gr. 31
Inlet Stud Nut (BW8)	<u>N93218-0663 thru 0674</u>	ASTM A194-71 Gr. 2H ASME SA194 Gr. 2H
Adjusting Bolt Button	<u>N93411-35-0064</u>	ASME SA193 Gr. B6

2 X 00380140

modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

N63790-00-0055

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711

Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R.G. Cavanaugh (N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV symbol expires September 30, 1983 (Date)

CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company 43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by 1 Boyd P. Brooks

PE State California Reg. No. 13655

Stress report certified by 1 W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

1 Signature not required - list name only.

CERTIFICATE OF SHOP INSPECTION FOR INFORMATION ONLY

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 12/5 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 12/5 1980

Signed John Emerson (Inspector) Commissions MASS 1266 (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

ZX00380141



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- |  |  |
|--|--|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> C875WE<br/> <b>(c) Type Code Symbol Stamp:</b> VR And NR<br/> <b>(d) Certificate Of Authorization No.:</b> VR No 590 And NR No 78<br/> <b>(e) Expiration Date:</b> VR - January 11, 1998 And NR - April 12, 1998</p> <p><b>4. Identification Of System:</b> Main Steam (MS) System</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/3/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|--|--|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0057	N/A	N/A	1980	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Spare main steam relief valve Serial No N63790-00-0057 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:

- 1) Disassembled the relief valve to perform the required work
- 2) Removed existing disc insert from the relief valve
- 3) Installed new disc insert in the relief valve
- 4) Removed existing nozzle from the relief valve
- 5) Installed new nozzle in the relief valve
- 6) Reassembled the relief valve
- 7) Tested the relief valve at set pressure of 1195 PSIG. Test results acceptable

**NOTES-**

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief Devices" for MSRV Serial No N63790-00-0057, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0057

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/3/96 Date 8/2/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/16/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions THV6, 7486 W NSIB-25  
 Inspector's Signature National Board, State, and Endorsements

Date 8/16/96

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) 7/31/96 (P.O. no., job no., etc.)  
200 S. Highland Springs Ave., Banning, CA 92220 (address)

2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way (name and address) Richland, WA 99352

3. Owner Washington Public Power Supply System, WNP-2 (name)  
3000 Geo. Washington Way, Richland (address)

4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2,  
3000 Geo. Washington Way, Richland, WA 99352

5. a: Repaired pressure relief device: Main Steam Safety Relief Valve  
 b: Name of manufacturer Crosby  
 c: Identifying nos. HB-65-BP N63790-00-0057 N/A Steam 6R10 1980  
 (type) (mfr's. serial no.) (Nat. Board No.) (service) (size) (year built)  
 d: Construction Code 1971 N/A N/A 1  
 (edition) (addenda) (Code Case(s)) (Code Class)

6. Section XI 1989 N/A N/A  
 (edition) (addenda) (Code Case(s))

7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: 1989 N/A N/A  
 (edition) (addenda) (Code Case(s))

8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A  
 (edition) (addenda) (Code Case(s))

9. Design responsibilities N/A

10. Opening pressure: 1195 Blowdown(if applicable) N/A Set pressure and blowdown adjustment made at Western Repair Center using Steam  
 (location) (test medium)

Description of work:(include name and identifying number of replacement parts) Disassembled, lapped seats, inspected, replaced disc insert & nozzle, assembled. Certified set oressure on steam

Remarks: Disc insert S/N N93185-54-0224, MC 54401795  
Nozzle S/N N93184-54-0168, MC 54401781

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition.

Certificate of Authorization no. 590 to use the "VR" stamp expires 1/11, 19 98  
 Certificate of Authorization no. 78 to use the "NR" stamp expires 4/12, 19 98

Westinghouse Electric Corp.  
 Date 3-29 1996 Signed Western Repair Center Thomas P. McDermott Sr. ENGR.  
 (repair organization) (authorized representative) (title)

CERTIFICATE OF INSPECTION

I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. of Hartford, CT have inspected the repair, modification or replacement described in this report on 3-29, 19 96 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

3-29, 1996 Signed R. [Signature] Commissions CA 1716  
 (Inspector) (Nat. Board No. including endorsements) state or province and number

**CROSBY**

CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MASS

5/2/65

PLAN NO. 2-1317

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As Required by the Provisions of the ASME Code Rules

Q.C.-44D

*Rudip Suri*  
8/31/96

DATA REPORT

Safety and Safety Relief Valves

- Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093  
Name and Address
- Model No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A  
General Electric Company, 175 Curtner Avenue.,  
2. Manufactured For San Jose, CA 95125 Order No. 205-AJ986  
Name and Address
- Owner Washington Public Power Supply System, Richland, Washington 99352  
Name and Address
- Location of Plant Hanford Reservation, Richland, Washington 99352
- Valve Identification MPL #B22-F013 Serial No. N63790-00-0057 Drawing No. DS-A-63790 Rev.   
Type Safety Relief Orifice Size R Pipe Size -- Inlet 6 Outlet 10  
Safety, Safety Relief, Pilot, Inch for each inch inch  
Power Actuated
- Set Pressure (psig) 1195 5750  
Rated Temperature F  
Stamped Capacity 899,185 3 Overpressure -- Slowdown (nsig) 2 % to 1195  
Hydrostatic Test (psig) Inlet 2370 Outlet 975 psig (Assembled Valve)  
1100 psig (Body Only)  
(Applicable to Valves for Closed Systems Only)

Pressure Retaining Pieces

	Serial No. Identification	Material Specification Including Type or Grade
a. <del>Casting</del> Bar Stock & Forgings		
Body	<u>N93183-35-0076</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Bonnet	<u>N93407-35-0039</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
b. <del>Welded</del> Upper Disc Insert	<u>N93185-34-0089</u>	<u>ASME SA637 Gr. 718</u>
Nozzle	<u>N93184-33-0061</u>	<u>ASME SA182 Gr. F316</u>
Disc Holder	<u>*N89714-34-0093</u>	<u>AMS 5662B</u>
Spring Washers	<u>K62856-35-0095</u> <u>K62857-35-0060</u>	<u>ASTM A105-71 Gr. II</u> <u>ASME SA105 Gr. II</u>
Adjusting Bolt	<u>N93410-33-0064</u>	<u>ASME SA193 Gr. B6</u>
Spindle Point	<u>K62873-35-0057</u> <u>*N89720-34-0073</u>	<u>ASTM A564-71 Type 630</u> <u>ASME SA304 Type 330</u>
c. Spring	<u>K62858-35-0039</u> <u>*N89722-0015</u>	<u>ASTM A304-66 Gr. 4161 H</u>
d. <del>Bolting</del> Spindle Ball	<u>K62873-35-0057</u> <u>N93213-0057</u>	<u>7X00380090</u> <u>Stellite #6</u>
e. <del>Other</del> Thrust Bearing Adapter	<u>N93409-32-0059</u>	<u>ASME SA193 Gr. B6</u>
Bonnet Stud (BWS, I17)	<u>N93207-0681 thru 0692</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Bonnet Stud Nut (J87)	<u>N93210-0901 thru 0912</u>	<u>ASME SA194 Gr. 2H</u>
Inlet Stud (SW6)	<u>N93216-0683 thru 0694</u>	<u>ASTM A193-71 Gr. B7</u> <u>ASME SA193 Gr. B7</u>
Inlet Stud Nut (BWS)	<u>N93216-0687 thru 0698</u>	<u>ASTM A194-71 Gr. 2H</u> <u>ASME SA194 Gr. 2H</u>
Adjusting Bolt Button	<u>N93411-33-0066</u>	<u>ASME SA193 Gr. B6</u>
	<u>K63618-33-0066</u>	

Modification consists of replacement of the Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk.  
Original nameplate removed and new nameplate attached.

MS-RV-4 B  
Culdrp Sup 3 5/4  
N163790-000047

### CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711.

Class 1 (Date)

Date 11-5-80 Signed Crosby Valve & Gage Co. by R.A. Cavanaugh  
(N Certificate Holder)

Our ASME Certificate of Authorization No. 1878 to use the NV

symbol expires September 30, 1983.  
(Date)

### CERTIFICATION OF DESIGN

Design information on file at Crosby Valve & Gage Company

Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company  
43 Kendrick Street, Wrentham, Massachusetts 02093

Design specifications certified by <sup>1</sup> Bovd P. Brooks

PE State California Reg. No. 13655

Stress report certified by <sup>1</sup> W.D. Greenlaw

PE State Massachusetts Reg. No. 14784

<sup>1</sup>Signature not required - list name only.

FOR INFORMATION USE

### CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems\* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1980 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 12-9 1980

Signed [Signature] Commissions MASS 1266  
(Inspector) (Nat'l. Bd., State, Prov. and No.)

\*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Di

ZX00380091





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Service Water (SW) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2UG	WPPSS	SW(21)-2UG-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3

**7. Description Of Work Performed:** Replaced pipe piece associated with valve SW-V-821A. The replacement work was performed as follows:

- 1) Removed existing pipe piece associated with valve SW-V-821A
- 2) Installed new replacement pipe piece associated with valve SW-V-821A
- 3) Made required socket welds
- 4) Performed visual examination on the final socket welds. Visual examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements  
Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/5/86  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Feed Water (RFW) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-10A	Anchor Darling	1N 260	N/A	N/A	1977	Repair	Yes, Code Class 1

**7. Description Of Work Performed:** Performed weld built on the disc stud for valve RFW-V-10A. The repair work was performed as follows:

- 1) Weld built up the disc stud
- 2) Machined the weld built up surfaces of the disc stud
- 3) Performed magnetic particle (MT) examination on the final machined surfaces of the disc stud. Unacceptable magnetic particle (MT) linear indication was revealed in the disc stud
- 4) Removed unacceptable magnetic particle (MT) linear indication in the disc stud by mechanical means
- 5) Performed magnetic particle (MT) examination on the disc stud excavation. Magnetic particle (MT) examination results acceptable
- 6) Weld repaired the cavity in the disc stud
- 7) Machined the weld built up surfaces of the disc stud
- 8) Performed magnetic particle (MT) examination on the final machined surfaces of the disc stud. Magnetic particle (MT) examination results acceptable
- 9) Machined the seal ring seating surfaces of the bonnet
- 10) Performed magnetic particle (MT) examination on the final machined surfaces of the seal ring seating surfaces. Magnetic particle (MT) examination results acceptable
- 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 1020 Psig Test Temperature: 194° F  
Component Design Pressure: 2790 Psig Temperature: 100° F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/5/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/17/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NIBS-IS  
Inspector's Signature National Board, State, and Endorsements  
Date 8/19/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/5/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Reactor Feed Water (RFW) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-10B	Anchor Darling	1N 257	N/A	N/A	1977	Repair	Yes, Code Class 1

**7. Description Of Work Performed:** Performed weld built on the disc stud for valve RFW-V-10B. The repair work was performed as follows:

- 1) Weld built up the disc stud
- 2) Machined the weld built up surfaces of the disc stud
- 3) Performed magnetic particle (MT) examination on the final machined surfaces of the disc stud. Magnetic particle (MT) examination results acceptable
- 4) Machined the seal ring seating surfaces of the bonnet
- 5) Performed magnetic particle (MT) examination on the final machined surfaces of the seal ring seating surfaces. Magnetic particle (MT) examination results acceptable
- 6) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [X] Other [ ] None
Test Pressure: 1020 Psig Test Temperature: 194° F
Component Design Pressure: 2790 Psig Temperature: 100° F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]
Date 8/5/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/7/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486u NSIB-25
Inspector's Signature National Board, State, and Endorsements
Date 8/19/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. **Identification Of System:** Residual Heat Removal (RHR) System
- 5. **(a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(3)-2A	WPPSS	RHR(3)-2A-P1	N/A	N/A	1983	Repaired	Yes, Code Class

**7. Description Of Work Performed:** Unacceptable magnetic particle (MT) linear indication was revealed in pipe to lug weld (toe of the weld on the lug) for support RHR-121 during Inservice Inspection (ISI) of the weld. The unacceptable magnetic particle (MT) linear indication was removed as follows:

- 1) Removed unacceptable magnetic particle (MT) linear indication by mechanical means
- 2) Uniformly blended the excavated area into the surrounding surfaces
- 3) Performed magnetic particle (MT) examination on the blended the excavated area. Magnetic particle (MT) examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/11/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/13/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486-LW NPSI-JS
Inspector's Signature National Board, State, and Endorsements
Date 8/13/96





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/6/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Containment Supply Purge (CSP) System
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP-V-93 Spare Disc	Target Rock Target Rock	1 824	N/A N/A	N/A N/A	1983 1989	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 2

- 7. Description Of Work Performed:** Cut body to bonnet seal weld for valve CSP-V-93 to troubleshoot the valve. The repair and replacement work was performed as follows:
- 1) Cut body to bonnet seal weld
  - 2) Removed the existing disc from the valve
  - 3) Installed new disc Serial No 824 in the valve
  - 4) Made required body to bonnet seal weld
  - 5) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new disc, Serial No 824

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding
Date 8/6/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/14/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature Commissions 7486, 7486W NSIB - II National Board, State, and Endorsements

Date 8/19/96

PLAN NO. 2-1326  
 Quaid Sup  
 8/3/86

FORM N-2 CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES\*

As Required by the Provisions of the ASME Code, Section III  
 Not To Exceed One Day's Production

Pg. 1 of 1

1. Manufactured and certified by Target Rock Corp., 1965E Broadhollow Rd, E. Farmingdale, NY 11735  
(name and address of NPT Certificate Holder)
2. Manufactured for Washington Public Power Supply System, Richland, WA  
(name and address of purchaser)
3. Location of installation Washington Nuclear Plant 2, Richland, WA  
(name and address)
4. Type 202337-1 Rev. E SA-479 316 75 KSI N/A 1989  
(drawing no.) (mat'l. spec. no.) (tensile strength) (CFR) (year built)
5. ASME Code, Section III: 1974 W 75 2 N/A  
(edition) (addenda date) (class) (Code Case no.)
6. Fabricated in accordance with Const. Spec. (Div. 2 only) N/A Revision N/A Date N/A  
(no.)
7. Remarks: Spare Parts for a completed valve, Models 79TT-001, 83TT-001

DISC SIN 824

8. Nom. thickness (in.) N/A Min. design thickness (in.) N/A Dia. ID (ft & in.) N/A Length overall (ft & in.) N/A
9. When applicable, Certificate Holders' Data Reports are attached for each item of this report:

Part or Appurtenance Serial Number	National Board No. in Numerical Order
(1) 779	N/A
(2) 816	N/A
(3) 788	N/A
(4) 824	N/A
(5) 782	N/A
(6) 760	N/A
(7) 762	N/A
(8) N/A	N/A
(9)	
(10)	
(11)	
(12)	
(13)	
(14)	
(15)	
(16)	
(17)	
(18)	
(19)	
(20)	
(21)	
(22)	
(23)	
(24)	
(25)	

Part or Appurtenance Serial Number	National Board Number in Numerical Order
(26)	
(27)	
(28)	
(29)	
(30)	
(31)	
(32)	
(33)	
(34)	
(35)	
(36)	
(37)	
(38)	
(39)	
(40)	
(41)	
(42)	
(43)	
(44)	
(45)	
(46)	
(47)	
(48)	
(49)	
(50)	

10. Design pressure N/A psi. Temp. N/A °F. Hydro. test pressure 165 at temp. °F  
(when applicable) AMB

\*Supplemental information in the form of lists, sketches, or drawings may be used provided (1) size is 8 1/2 x 11, (2) information in items 2 and 3 on this Data Report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM N-2 CERTIFICATE HOLDERS REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES

As Required by the Governors of the ASME Code, Section III

Mfr. Serial No. See Front

Not to Exceed One Day's Production

**CERTIFICATION OF DESIGN**

Design specifications certified by \_\_\_\_\_ P.E. State \_\_\_\_\_ Reg. no. \_\_\_\_\_  
(when applicable)

Design report\* certified by \_\_\_\_\_ P.E. State \_\_\_\_\_ Reg. no. \_\_\_\_\_  
(when applicable)

**CERTIFICATE OF SHOP COMPLIANCE**

We certify that the statements made in this report are correct and that this (these) \_\_\_\_\_ Part conforms to the rules of construction of the ASME Code, Section III.

NPT Certificate of Authorization No. \_\_\_\_\_ 1948 Expires \_\_\_\_\_ 12-9-89

Date 4/4/89 Name Target Rock Corporation Signed E. Bajada  
(NPT Certificate Holder) (Authorized representative)  
E. Bajada Q.A. Manager

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of New York and employed by Commercial Union Insurance Company of Boston, Mass. have inspected these items described in this Data Report on 4/4/89 and state that to the best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code, Section III. Each part listed has been authorized for stamping on the date shown above.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Date 4/4/89 Signed William A. Ireland NEW YORK STATE COMMISSION NO. 2283  
(Authorized Inspector) ALSO COMMISSIONED IN STATE OF CALIF.  
(Nat'l. Bd. (incl. endorsements) state or prov. and no. 1)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/30/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-63	Velan	0594	N/A	N/A	1977	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced body to bonnet studs and nuts for valve RCIC-V-63. The replacement work was performed as follows:

- 1) Performed VT-3 visual examination on the valve body accessible internal surfaces. VT-3 visual examination results acceptable
- 2) Performed VT-3 visual examination on the valve bonnet accessible internal surfaces. VT-3 visual examination results acceptable
- 3) Performed VT-1 visual examination on the new studs for valve body to bonnet joint. VT-1 visual examination results acceptable
- 4) Performed VT-1 visual examination on the new nuts for valve body to bonnet joint. VT-1 visual examination results acceptable
- 5) Performed VT-3 visual examination on the existing studs for valve body to bonnet joint. VT-3 visual examination results acceptable
- 6) Performed VT-3 visual examination on the existing nuts for valve body to bonnet joint. VT-3 visual examination results acceptable
- 7) Reinstalled VT-3 visually examined existing studs
- 8) Reinstalled VT-3 visually examined existing nuts
- 9) Installed four (4) VT-1 visually examined new studs
- 10) Installed four (4) VT-1 visually examined new nuts
- 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020 Psig Test Temperature: 194° F  
 Component Design Pressure: 1337 Psig Temperature: 575° F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5-11-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NBES-AS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/30/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
- 4. **Identification Of System:** Reactor Feed Water (RFW) System
- 5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-32A	Anchor Darling	1N 109	N/A	N/A	1975	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed:** Replaced studs and nuts for the stuffing box and the gland flange joints for valve RFW-V-32A. The replacement work was performed as follows:
- 1) Removed all existing studs and nuts for the stuffing box joint
  - 2) Installed six (6) new studs and six (6) new nuts for the stuffing box joint
  - 3) Removed all existing studs and nuts for the gland flange joint
  - 4) Installed two (2) new studs and two (2) new nuts for the gland flange joint
  - 5) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: 920 Psig Test Temperature: 98° F  
Component Design Pressure: 2790 Psig Temperature: 100° F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5-14-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486W NBSI IS  
Inspector's Signature National Board, State, and Endorsements  
Date 7/30/96





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/30/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. **Identification Of System:** Reactor Feed Water (RFW) System
- 5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-32B	Anchor Darling	1N 110	N/A	N/A	1975	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced studs and nuts for the stuffing box and the gland flange joints for valve RFW-V-32B. The replacement work was performed as follows:

- 1) Removed existing studs and nuts for the stuffing box joint
- 2) Performed VT-3 visual examination on the existing studs for the stuffing box joint. VT-3 visual examination results acceptable
- 3) Performed VT-3 visual examination on the existing nuts for the stuffing box joint. VT-3 visual examination results acceptable
- 4) Reinstalled VT-3 visually examined existing studs the stuffing box joint
- 5) Reinstalled VT-3 visually examined existing nuts the stuffing box joint
- 6) Installed two (2) new studs and two (2) new nuts for the stuffing box joint
- 7) Removed all existing studs and nuts for the gland flange joint
- 8) Installed two (2) new studs and two (2) new nuts for the gland flange joint
- 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 920 Psig Test Temperature: 98° F  
 Component Design Pressure: 2790 Psig Temperature: 100° F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5-14-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7186 W NRS-E IS  
 Inspector's Signature National Board, State, and Endorsements

Date 7/30/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- |   |   |
|---|---|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Raytheon Engineers &amp; Constructors, PO Box 460, Richland, WA, 99352<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> C30893<br/> <b>(c) Type Code Symbol Stamp:</b> Not Applicable<br/> <b>(d) Certificate Of Authorization No.:</b> Not Applicable<br/> <b>(e) Expiration Date:</b> Not Applicable</p> <p><b>4. Identification Of System:</b> Control Air System (CAS)</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 3, 1974 Edition with Winter 1975 Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1980 Edition with no Addenda, Code Case: None</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/16/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|---|---|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
D-220-3500-09.0-RCIC-PCV-15	JCI	D-220-3500-09.0-RCIC-PCV-15	N/A	N/A	1982	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed:** Replaced existing tubing associated with valve CAS-V-100/51. The replacement work was performed as follows:
- 1) Removed existing tubing
  - 2) Installed new tubing
  - 3) Made required socket welds
  - 4) Performed visual examination on the final socket welds. Visual examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By [Signature] Supervisor, Materials And Welding
Date 8/19/76 Date 8/20/76

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions
Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/6/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-IR-63-10 PI-EFC-67	JCI Dragon	PI(1)-ST-IR-63-10 GW 1102	N/A N/A	N/A N/A	1983 1978	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 1

**7. Description Of Work Performed:** Cut existing reducing insert to valve PI-EFC-67 socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:

- 1) Cut existing reducing insert to valve socket weld
- 2) Removed the existing poppet assembly (disc) from the valve
- 3) Prepped valve socket end cut surfaces
- 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 5) Installed new poppet assembly (disc) in the valve
- 6) Made required reducing insert to valve socket weld
- 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-67
- 3) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/6/96 Date 8/2/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/20/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NBS-IS-IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/19/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Process Instrumentation (PI) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-X-72B* PI-EFC-X78A	JCI Dragon	PI(1)-ST-X-72B* GW 1102	N/A N/A	N/A N/A	1982 1978	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 1

**7. Description Of Work Performed:** Cut existing pipe to valve PI-EFC-X78A socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:

- 1) Cut existing pipe to valve socket weld
- 2) Removed the existing poppet assembly (disc) from the valve
- 3) Prepped valve socket end cut surfaces
- 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 5) Installed new poppet assembly (disc) in the valve
- 6) Made required pipe to valve socket weld
- 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) \* The line going from SR-13 to X-72B was rerouted to go from SR-13 to X-78A in accordance with ASME Section XI Plan No 2-0268. The rerouting was in accordance with ASME Section III, Code Class 2 requirements
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 3) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-X78A
- 4) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/11/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/20/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NBSI-NS  
Inspector's Signature National Board, State, and Endorsements

Date 8/13/96





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/6/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-87A PI-EFC-X87A	JCI Dragon	PI(1)-4S-X-87A GW 1041	N/A N/A	N/A N/A	1982 1978	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 1

- 7. Description Of Work Performed:** Cut existing pipe to valve PI-EFC-X87A socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:
- 1) Cut existing pipe to valve socket weld
  - 2) Removed the existing poppet assembly (disc) from the valve
  - 3) Prepped valve socket end cut surfaces
  - 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
  - 5) Installed new poppet assembly (disc) in the valve
  - 6) Made required pipe to valve socket weld
  - 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-X87A
- 3) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/6/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/20/96 to 8/20/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSEB - II
Inspector's Signature National Board, State, and Endorsements

Date 8/20/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/6/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Sampling Radioactive (PSR) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PSR-V-X83/2	Valcor	8	N/A	N/A	1982	Repaired	Yes, Code Class 2

**7. Description Of Work Performed:** Cut body to bonnet seal weld for valve PSR-V-X83/2 to troubleshoot the valve. The repair work was performed as follows:  
 1) Cut body to bonnet seal weld  
 2) Made required body to bonnet seal weld  
 3) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/6/96 Date 8/2/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/24/96 to 8/20/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NSEB -- IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/20/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/6/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Sampling Radioactive (PSR) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PSR-V-X84/2	Valcor	10	N/A	N/A	1982	Repaired	Yes, Code Class 2

**7. Description Of Work Performed:** Cut body to bonnet seal weld for valve PSR-V-X84/2 to troubleshoot the valve. The repair work was performed as follows:

- 1) Cut body to bonnet seal weld
- 2) Made required body to bonnet seal weld
- 3) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By [Signature] Supervisor, Materials And Welding
Date 8/6/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/24/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Inspector's Signature Commissions 7486, 7486.W NSIB-IS National Board, State, and Endorsements

Date 8/20/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/30/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-63	Velan	0594	N/A	N/A	1977	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced bonnet for valve RCIC-V-63. The replacement work was performed as follows:

- 1) Removed existing bonnet from valve RCIC-V-64
- 2) Machined valve RCIC-V-64 bonnet stem bore surfaces
- 3) Performed PT examination on the final machined surfaces. PT examination results acceptable
- 4) Performed VT-3 visual examination on valve RCIC-V-64 bonnet accessible internal surfaces. VT-3 visual examination results acceptable
- 5) Removed existing bonnet from valve RCIC-V-63
- 6) Installed valve RCIC-V-64 bonnet on valve RCIC-V-63

**NOTES-**

- 1) Information for valves RCIC-V-63 and valve RCIC-V-64
- |                     |                        |                               |   |
|---------------------|------------------------|-------------------------------|---|
| <u>Valve EPN No</u> | <u>Valve Serial No</u> | <u>Valve Bonnet Serial No</u> | <u>ASME Section III Code Class, Edition And Addenda</u> |
| RCIC-V-63           | 0594                   | 8883                          | Code Class 1, 1971 Edition with Summer 1973 Addenda     |
| RCIC-V-64           | 0590                   | 8884                          | Code Class 1, 1971 Edition with Summer 1973 Addenda     |
- 2) VT-3 visual examination on valve RCIC-V-63 body accessible internal surfaces was performed in accordance with ASME Section XI Plan No 2-1327
  - 3) VT-1 visual examination on the new studs for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
  - 4) VT-1 visual examination on the new nuts for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
  - 5) VT-3 visual examination on the existing studs for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
  - 6) VT-3 visual examination on the existing nuts for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
  - 7) VT-2 visual examination on the valve body to bonnet joint for valve RCIC-V-63 was performed in accordance with ASME Section XI Plan No 2-1327
  - 8) Bonnet removed from valve RCIC-V-63 was installed on valve RCIC-V-64 in accordance with ASME Section XI Plan No 2-1339



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [\*] Other [ ] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Reports for the following valves

Table with 2 columns: EPN No, Serial No. Rows: RCIC-V-63 0594, RCIC-V-64 0590

\* Pressure test and associated VT-2 visual examination on the valve body to bonnet joint for valve RCIC-V-63 was performed in accordance with ASME Section XI Plan No 2-1327

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5-23-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Inspector's Signature Commissions 7486, 7486W NBSI IS National Board, State, and Endorsements

Date 7/30/96



FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES\*

(As Required by the Provisions of the ASME Code, Section III, Div. 1)

RCIC-V-223

- 1. Manufactured by VELAN ENGINEERING COMPANIES 2125 Ward Avenue, Montreal, Que.  
(Name and Address of Manufacturer)
- 2. Manufactured for WASHINGTON PUBLIC POWER SUPPLY SYSTEM Richland, Washington USA  
(Name and Address of Purchaser or Owner)
- 3. Location of Installation WPPSS Nuclear Project No. 2 Handford Plant  
(Name and Address)
- 4. Pump or Valve 10"-900# BB GATE VALVE Nominal Inlet Size 9.671" Outlet Size 9.671"  
(inch)

	(a) Model No. Series No. or Type	(b) Manufacturers' Serial No.	(c) Canadian Registration No.	(d) Drawing No.	(e) Class	(f) Nat'L Bd. No.	(g) Year Built
(1)	B16-07054B-26LN	#0594	N/A	P2-3311-N14	1	N/A	1977
(3)				Rev. D			
(4)							
(5)							
(6)							
(7)							
(8)							
(9)							
(10)							

5. \_\_\_\_\_  
(Brief description of service for which equipment was designed)

- 6. Design Conditions 1337 psi 575 °F or Valve Pressure Class \_\_\_\_\_ (1)  
(Pressure) (Temperature)
- 7. Cold Working Pressure 2220 psi at 100°F.
- 8. Pressure Retaining Pieces \_\_\_\_\_

	Mark No.	Material Spec. No.	Manufacturer	Remarks
(a) Castings				
	<u>VALVE RCIC-V-63, S/N 0594.</u>			
	<u>INSTALLED BONNET S/N 8884 REMOVED</u>			
	<u>FROM VALVE RCIC-V-64, S/N 0590 ON VALVE</u>			
	<u>RCIC-V-63, S/N 0594</u>			
			<u>Rudolf Zimp</u>	<u>7/28/76</u>
(b) Forgings				
BODY	S/N: 0594	SA-350 LF-2	Cameron Iron Works, Inc.	
	H/C: K-4734			
BONNET	S/N: 8883	SA-350 LF-2	Galt-British Forge Ltd.	
	H/C: 214816			
WEDGE	S/N: 6087	SA-105	Galt-British Forge Ltd.	
	H/C: D-4824			

(1) For manually operated valves only.

\* Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

Mark No.	Material Spec. No.	Manufacturer	Remarks
<b>(c) Bolting</b>			
Studs Code: V-43	SA-193/GR.87	Bowstee! Distributors Ltd.	
H/C : 51115			
Nuts Code: V-20	SA-194/GR.2H	Ingersoll Fasteners	
H/C : 3420			
Hardfacing	STellite "6"	Deloro Stellite	
<b>(d) Other Parts</b>			
WELD ROD H/C: 08P238T	SFA-5.18E70S-3	Chemetron Corporation	
H/C: 493S3182	SFA-5.1E7018	Chemetron Corporation	

9. Hydrostatic test Shell: 4175 psi.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this pump, or valve, conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. L, Edition 1971, Addenda Summer, 1973 (Date), Code Case No. N/A, Date \_\_\_\_\_

Signed VELAN ENGINEERING COMPANIES (Manufacturer) by J. T. Kmetyko (Manager) QC Doc. *[Signature]*

Our ASME Certificate of Authorization No. N-649 to use the (N) symbol expires 20 May (Date)

**CERTIFICATION OF DESIGN**

Design information on file at VELAN ENGINEERING COMANIES Montreal, Quebec

Stress analysis report (Class 1 only) on file at \_\_\_\_\_

Design specifications certified by (1) David Murphy  
 PE State Wash., USA Reg. No. \_\_\_\_\_

Stress analysis certified by (1) S. Ishitsky  
 PE State PQ, Canada Reg. No. 22115

(1) Signature not required. List name only.

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Quebec and employed by Provinc of Quebec have inspected the pump, or valve, described in this Data Report on May 20 19 77 and state that to the best of my knowledge and belief, the Manufacturer has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date May 20 19 77  
*[Signature]*  
 (Inspector)

Commissions 7947  
 (Nat'l Bd., State, Prov. and No.)

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES\*

(As Required by the Provisions of the ASME Code, Section III, Div. 1) RCIC-V-64

1. Manufactured by VELAN ENGINEERING COMPANIES 2125 Ward Avenue, Montreal, Que.  
(Name and Address of Manufacturer)  
 2. Manufactured for WASHINGTON PUBLIC POWER SUPPLY SYSTEM Richland, Washington USA  
(Name and Address of Purchaser or Owner)  
 3. Location of Installation WPPSS Nuclear Project No. 2 Handford Plant  
(Name and Address)  
 4. Pump or Valve 10"-900# BB GATE VALVE. Nominal Inlet Size 9.671" Outlet Size 9.671"  
(inch)

(a) Model No. Series No. or Type	(b) Manufacturers' Serial No.	(c) Canadian Registration No.	(d) Drawing No.	(e) Class	(f) Nat'l Std. No.	(g) Year Built
(1) B16-07054B-26LN	#0590	N/A	P2-3311-N14	1	N/A	1977
(3)			Rev. D			
(4)						
(5)						
(6)						
(7)						
(8)						
(9)						
(10)						

5. (Brief description of service for which equipment was designed)

6. Design Conditions 1337 psi 575 °F or Valve Pressure Class (1)  
(Pressure) (Temperature)  
 7. Cold Working Pressure 2220 psi at 100°F.  
 8. Pressure Retaining Pieces

RVP-P.P.I.A.  
 by: MC Date 5/15/78

Mark No.	Material Spec. No.	Manufacturer	Remarks
(a) Castings			
	VALVE RCIC-V-64 S/N 0590		
	REMOVED BONNET S/N 8884 FROM VALVE		
	RCIC-V-64, S/N 0590 AND INSTALLED ON		
	VALVE RCIC-V-63, S/N 0594		
			<u>Kularp Sup 5</u> <u>7/28/76</u>
(b) Forgings			
BODY	S/N: 0590 H/C: K-4734	SA-350 LF-2	Cameron Iron Works, Inc.
BONNET	S/N: 8884 H/C: 214816	SA-350 LF-2	Galt-British Forge Ltd.
WEDGE	S/N: 5089 H/C: D-4824	SA-105	Galt-British Forge Ltd.

(1) For manually operated valves only.

FOR INFORMATION ONLY

\* Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

Mark No.	Material Spec. No.	Manufacturer	Remarks
(c) Bolting			1/25/89
Studs Code: V-45	SA-193/GR.B7	Bowsteel Distributors Ltd.	
H/C: 51115			
Nuts Code: V-20	SA-194/GR.2H	Ingersoll Fasteners	
H/C: 3420			
(d) Other Parts			
WELD ROD H/C: 08P238T	SFA-5.18E70S-3	Chemetron Corporation	
H/C: 401T348	SFA-5.18E70S-3	Chemetron Corporation	
H/C: 493S3182	SFA-5.1E7018	Chemetron Corporation	
Hardfacing	Stellite "6"	Deloro	

9. Hydrostatic test Shell: 4175 psi.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this pump, or valve, conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, Edition 1971, Addenda Summer, 1973, Code Case No. N/A, Date                     .

Signed VELAN ENGINEERING COMPANIES (Date)                      by J. T. Kmetyko (Manufacturer)                      Manager of                      Soc.

Our ASME Certificate of Authorization No. N-649 to use the (N) symbol expires 20 May 1977 (Date)                      (NI) (NFV)

**CERTIFICATION OF DESIGN**

Design information on file at VELAN ENGINEERING COMANIES Montreal, Quebec

Stress analysis report (Class 1 only) on file at                     

Design specifications certified by (1) David Murphy

PE State Wash., USA Reg. No.                     

Stress analysis certified by (1) S. Ishitsky

PE State PQ, Canada Reg. No. 22115

(1) Signature not required. List name only.

**FOR INFORMATION ONLY**

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Quebec and employed by                      of                      have inspected the pump, or valve, described in this Data Report on                      May 20 19 77 and state that to the best of my knowledge and belief, the Manufacturer has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date                      19 77

                     (Inspector) Commissions 7947 (Nat'l Bd., State, Prov. and No.)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-64	Velan	0590	N/A	N/A	1977	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Replaced bonnet for valve RCIC-V-64. The replacement work was performed as follows:
- 1) Removed existing bonnet Serial No 8883 from valve RCIC-V-63
  - 2) Removed existing bonnet Serial No 8884 from valve RCIC-V-64
  - 3) Performed VT-3 visual examination on bonnet Serial No 8883 (Bonnet valve RCIC-V-63) accessible internal surfaces. VT-3 visual examination revealed cracks on the bonnet back seat and galling on the bonnet stem bore surfaces
  - 4) Performed VT-3 visual examination on the existing studs for valve RCIC-V-64 body to bonnet joint. VT-3 visual examination results acceptable
  - 5) Performed VT-3 visual examination on the existing nuts for valve RCIC-V-64 body to bonnet joint. VT-3 visual examination results acceptable
  - 6) Installed valve RCIC-V-63 bonnet Serial No 8883 on valve RCIC-V-64
  - 7) Reinstalled VT-3 visually examined studs and nuts for valve RCIC-V-64 body to bonnet joint

**NOTES -**

- 1) Information for valves RCIC-V-63 and valve RCIC-V-64
- |                     |                        |                               |   |
|---------------------|------------------------|-------------------------------|---|
| <u>Valve EPN No</u> | <u>Valve Serial No</u> | <u>Valve Bonnet Serial No</u> | <u>ASME Section III Code Class, Edition And Addenda</u> |
| RCIC-V-63           | 0594                   | 8883                          | Code Class 1, 1971 Edition with Summer 1973 Addenda     |
| RCIC-V-64           | 0590                   | 8884                          | Code Class 1, 1971 Edition with Summer 1973 Addenda     |
- 2) Bonnet removed from valve RCIC-V-64 was installed on valve RCIC-V-63 in accordance with ASME Section XI Plan No 2-1338



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Reports for the following valves

EPN No	Serial No
RCIC-V-63	0594
RCIC-V-64	0590

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/11/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/24/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 748W NBIS-IS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/13/96

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES\*

(As Required by the Provisions of the ASME Code, Section III, Div. 1) RCIC-V-64

- 1. Manufactured by VELAN ENGINEERING COMPANIES 2125 Ward Avenue, Montreal, Que.  
(Name and Address of Manufacturer)
- 2. Manufactured for WASHINGTON PUBLIC POWER SUPPLY SYSTEM Richland, Washington USA  
(Name and Address of Purchaser or Owner)
- 3. Location of Installation WPPSS Nuclear Project No. 2 Handford Plant  
(Name and Address)
- 4. Pump or Valve 10"-900# BB GATE VALVE, Nominal Inlet Size 9.671" Outlet Size 9.671"  
(inch)

(a) Model No. Series No. or Type	(b) Manufacturers' Serial No.	(c) Canadian Registration No.	(d) Drawing No.	(e) Class	(f) Nat'L Bd. No.	(g) Year Built
(1) B16-07054B-26LN	#0590	N/A	P2-3311-N14	1	N/A	1977
(3)			Rev. D			
(4)						
(5)						
(6)						
(7)						
(8)						
(9)						
(10)						

5. (Brief description of service for which equipment was designed)

6. Design Conditions 1337 psi 575 °F or Valve Pressure Class (1)  
(Pressure) (Temperature)

7. Cold Working Pressure 2220 psi at 100°F

8. Pressure Retaining Pieces

RVP-P.P.I.A.  
by: GC Date 8/9/76

Mark No.	Material Spec. No.	Manufacturer	Remarks
<b>(a) Castings</b>			
	VALVE RCIC-V-64	S/N 0590	
	INSTALLED BONNET	S/N 8883	REMOVED
	FROM VALVE RCIC-V-63	S/N 0594	ON
	VALVE RCIC-V-64	S/N 0590	
<b>(b) Forgings</b>			
BODY	S/N: 0590	SA-350 LF-2	Cameron Iron Works Inc.
	H/C: K-4734		
BONNET	S/N: 8884	SA-350 LF-2	Galt-British Forge Ltd.
	H/C: 214816		
WEDGE	S/N: 6089	SA-105	Galt-British Forge Ltd.
	H/C: 0-4824		

*Quidip Suph*  
8/9/76

(1) For manually operated valves only.

FOR INFORMATION ONLY

\* Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

Mark No.	Material Spec. No.	Manufacturer	Remarks
(c) Bolting			
Studs Code: V-45	SA-193/GR.B7	Bowsteel Distributors Ltd.	1/25/89
H/C : 51115			
Nuts Code: V-20	SA-194/GR.2H	Ingersoll Fasteners	
H/C : 3420			
(d) Other Parts			
WELD ROD H/C: 08P238T	SFA-5.18E70S-3	Chemetron Corporation	
H/C: 401T348	SFA-5.18E70S-3	Chemetron Corporation	
H/C: 493S3182	SFA-5.1E7018	Chemetron Corporation	
Hardfacing	Stellite "6"	Deloro	

9. Hydrostatic test Shell: 4175 psi.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this pump, or valve, conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. L, Edition 1977.

Addenda Summer, 1973, Code Case No. N/A, Date \_\_\_\_\_

Signed VELAN ENGINEERING COMPANIES (Date) \_\_\_\_\_ by J.T. Kmetyko (Manufacturer) Manager (Date) \_\_\_\_\_

Our ASME Certificate of Authorization No. N-649 to use the (N) symbol expires 20 May 77 (N) (NFV) (Date)

**CERTIFICATION OF DESIGN**

Design information on file at VELAN ENGINEERING COMANIES Montreal, Quebec

Stress analysis report (Class 1 only) on file at \_\_\_\_\_

Design specifications certified by (1) David Murphy

PE State Wash., USA Reg. No. \_\_\_\_\_

Stress analysis certified by (1) S. Ishitsky

PE State PQ, Canada Reg. No. 22115

(1) Signature not required. List name only.

**FOR INFORMATION ONLY**

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Quebec and employed by Princo of Quebec have inspected the pump, or valve, described in this Data Report on May 20 19 77 and state that to the best of my knowledge and belief, the Manufacturer has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date May 20 19 77 \_\_\_\_\_ (Inspector)

Commissions 7947 (Nat'l Bd., State, Prov. and No.)



FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES\*

(As Required by the Provisions of the ASME Code, Section III, Div. 1) RCIC-V-123

- 1. Manufactured by VELAN ENGINEERING COMPANIES 2125 Ward Avenue, Montreal, Que.  
(Name and Address of Manufacturer)
- 2. Manufactured for WASHINGTON PUBLIC POWER SUPPLY SYSTEM Richland, Washington USA  
(Name and Address of Purchaser or Owner)
- 3. Location of Installation WPPSS Nuclear Project No. 2 Handford Plant  
(Name and Address)
- 4. Pump or Valve 10"-900# BB GATE VALVE Nominal Inlet Size 9.671" Outlet Size 9.671"  
(inch)

	(a) Model No. Series No. or Type	(b) Manufacturers' Serial No.	(c) Canadian Registration No.	(d) Drawing No.	(e) Class	(f) Nat'L Bd. No.	(g) Year Built
(1)	B16-07054B-26LN	#0594	N/A	P2-3311-N14	1	N/A	1977
(3)				Rev. D			
(4)							
(5)							
(6)							
(7)							
(8)							
(9)							
(10)							

5. S: 2120  
(Brief description of service for which equipment was designed)

- 6. Design Conditions 1337 psi 575 °F or Valve Pressure Class \_\_\_\_\_ (1)  
(Pressure) (Temperature)
- 7. Cold Working Pressure 2220 psi at 100°F.
- 8. Pressure Retaining Pieces \_\_\_\_\_

	Mark No.	Material Spec. No.	Manufacturer	Remarks
(a) Castings				
	VALVE	RCIC-V-63, S/N 0594		
		REMOVED BONNET	S/N 8883	FROM VALVE
		RCIC-V-63, S/N 0594		AND INSTALLED ON
		VALVE	RCIC-V-64, S/N 0590	
				<i>Building Sup</i>
(b) Forgings				
BODY	S/N: 0594	SA-350 LF-2	Cameron Iron Works, Inc.	8/8/76
	H/C: K-4734			
BONNET	S/N: 8883	SA-350 LF-2	Galt-British Forge Ltd.	
	H/C: 214816			
WEDGE	S/N: 6087	SA-105	Galt-British Forge Ltd.	
	H/C: D-4824			

(1) For manually operated valves only.

\* Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

Mark No.	Material Spec. No.	Manufacturer	Remarks
(c) Bolting			
Studs Code: V-43	SA-193/GR. B7	Bowsteel Distributors Ltd.	
H/C : 51115			
Nuts Code: V-20	SA-194/GR. 2H	Ingersoll Fasteners	
H/C : 3420			
Hardfacing	Stellite "5"	Deloro Stellite	
(d) Other Parts			
WELD ROD H/C: 08P238T	SFA-5.18E70S-3	Chemetron Corporation	
H/C: 49S3182	SFA-5.1E7018	Chemetron Corporation	

9. Hydrostatic test Shell: 4175 psi.

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this report are correct and that this pump, or valve, conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, Edition 1971, Addenda Summer, 1973 (Date), Code Case No. N/A, Date \_\_\_\_\_.

Signed VELAN ENGINEERING COMPANIES (Manufacturer) by J. T. Kmetyko (Manager) QC Doc. *[Signature]*

Our ASME Certificate of Authorization No. N-649 to use the (N) symbol expires 20 May (Date) (N) (INFV)

**CERTIFICATION OF DESIGN**

Design information on file at VELAN ENGINEERING COMANIES Montreal, Quebec

Stress analysis report (Class 1 only) on file at \_\_\_\_\_

Design specifications certified by (1) David Murphy

PE State Wash., USA Reg. No. \_\_\_\_\_

Stress analysis certified by (1) S. Ishitsky

PE State PQ, Canada Reg. No. 22115

(1) Signature not required. List name only.

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Quebec and employed by Trinx of Quebec have inspected the pump, or valve, described in this Data Report on May 20 19 77 and state that to the best of my knowledge and belief, the Manufacturer has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date May 20 19 77 *[Signature]* (Inspector)

Commissions 7947 (Nat'l Bd., State, Prov. and No.)



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Reactor Feed Water (RFW) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW(1)-4A	WPPSS	RFW(1)-4A-P2	N/A	N/A	1983	Replacement	Yes, Code Class 1
RFW-V-120	Borg Warner	28770	N/A	N/A	1978	Replaced	Yes, Code Class 1
RFW-V-120	Borg Warner	13905	N/A	N/A	1977	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Replaced existing valve RFW-V-120. The replacement work was performed as follows:
- 1) Removed existing valve RFW-V-120, Serial No 28770
  - 2) Installed new replacement valve RFW-V-120, Serial No 13905
  - 3) Made required socket weld
  - 4) Performed visual examination on the final socket weld. Visual examination results acceptable
  - 5) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda for the Reactor Feed Water (RFW) piping system
- 2) ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda for the new replacement valve RFW-V-120, Serial No 13905



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Report for the new replacement valve RFW-V-120, Serial No 13905

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements  
 Date \_\_\_\_\_

0B181

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES\*

As Required by the Provisions of the ASME Code Rules

PLAN No. 2-1340  
*Quincy Corp*  
 8/17/96.

1. Manufactured by Nuclear Valve Division  
of Borg Warner, 7500 Tyrone Avenue, Van Nuys, Ca. Order No. 47713  
(Name & Address of Manufacturer)

2. Manufactured for Bovee & Crail/G.E.R.I.  
P.O. Box 1040, Richland, Washington 99352 Order No. 215-3261  
(Name and Address)

3. Owner WPPSS Hanford #2 Job Site RFW-V-120, S/N 13905

4. Location of Plant Richland, Washington 99352

5. Pump or Valve Identification Nuclear Valve Div., P/N 76590, 3/4 Inch Globe Valve, CS  
Serial Numbers 13892 thru 13916 (25 Valves)  
(Brief description of service for which equipment was designed)

(a) Drawing No. 76590 Prepared by Nuclear Valve Division of Borg Warner

(b) National Board No. \_\_\_\_\_

6. Design Conditions 3600 psi 100 °F  
(Pressure) (Temperature)

7. The material, design, construction, and workmanship complies with ASME Code Section III, Class 1  
 Edition 1971 Addenda Date Winter '73 Case No. \_\_\_\_\_

Mark No.	Material Spec. No.	Manufacturer	Remarks
<b>(a) Castings</b>			
Disc - Code 1N90, 1N89	Stellite #6		
Casting - 73876		Rex Precision	
Machined - 73877		NV Division	
<b>(b) Forgings</b>			
Body - Code 1N80	SA 105		
Forging - 75235		Pacific Forge	
Machined - 75236		NV Division	
Assembly - 73899		NV Division	

REVIEWED  
 NOV 03 1981

BECHTEL QUALITY CONTROL  
 QY- B

\*Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8 1/2" x 11", (2) information in items 1, 2, 5a and 5b on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

2 1 2 8 7 0 3 2 8

# INFORMATION ONLY

HBC 215 121 85

0 B 1 8 1

FORM NPV-1 (back)

REVIEW

Mark No.	Material Spec. No.	Manufacturer
(c) Bolting		
(d) Other Parts		
Stem - Code. 1M12	SA564 Ty. 630	
Bar Stock		Allen-Fry Steel
Machined - 73875		Emco, Inc.
Backseat - Code 3EE	SA564 Ty. 630	
Bar Stock		Ducommun Metals
Machined - 73886		NV Division

BECHTEL QUALITY CONTROL  
BY:                     

6. Hydrostatic test 5400 - 5450 psi.

## CERTIFICATION OF DESIGN

Design information on file at Nuclear Valve Div. of Borg Warner, 7500 Tyrone Ave., Van Nuys, Ca.  
 Stress analysis report on file at NVD of Borg Warner, 7500 Tyrone Ave., Van Nuys, CA  
 Design specifications certified by David J. Murphy (I) Prof. Eng. State Wash. Reg. No. 12542  
 Stress analysis report certified by Byron Leonard Jr. (I) Prof. Eng. State CA Reg. No. E123  
 (I) Signature not required. List name only.

We certify that the statements made in this report are correct.

Nuclear Valve Div.  
 Date February 1 19 77 Signed of Borg Warner by Carol M. Parker  
 (Manufacturer)

Certificate of Authorization No. N-1254 expires October 27, 1978

## CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State of Province of California and employed by Dept. of Bldg. & Safety of City of Los Angeles have inspected the equipment described in this Data Report on February 1 19 77 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable subsections of ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date February 1 19 77

                     (Inspector)                           (National Board, State, Province and No.)

2 1 2 9 7 0 3 2 9



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/16/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** C30893  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-IR-63-10	JCI	PI(1)-ST-IR-63-10	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Replaced existing tubing block clamp for support Serial No 9301571B-010 between valves CSP-V-901 and PI-EFC-X67. The replacement work was performed as follows:  
 1) Removed existing tubing block clamp  
 2) Installed new tubing block clamp  
 3) Installed new cap screws for the tubing block clamp

**NOTES-**

- 1) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the tubing block clamp



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By C. M. Z.  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements  
Date \_\_\_\_\_





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/16/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Process Instrumentation (PI) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-77Ad	JCI	PI(1)-4S-X-77Ad	N/A	N/A	1983	Replacement	Yes, Code Class 1
PSR-V-X77A/3	Target Rock	3	N/A	N/A	1982	Replaced	Yes, Code Class 1
PSR-V-X77A/3	Target Rock	3	N/A	N/A	1986	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Replaced existing valve PSR-V-X77A/3. The replacement work was performed as follows:
- 1) Removed existing valve PSR-V-X77A/3, Model No 82M-001, Serial No 3
  - 2) Installed new replacement valve PSR-V-X77A/3, Model No 86Q-001, Serial No 3
  - 3) Made required socket welds
  - 4) Performed visual examination on the final socket welds. Visual examination results acceptable
  - 5) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) System
- 2) ASME Section III, Code Class 1, 1980 Edition with Winter 1981 Addenda for the new replacement valve PSR-V-X77A/3, Model No 86Q-001, Serial No 3



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Report for the new replacement valve PSR-V-X77A/3, Model No 86Q-001, Serial No 3

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_

\_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_



# INFORMATION ONLY

FORM NPV-1 (back)

S/N 3 AND 5 UPGRADED

Quair 7/15/94

Mfr. Serial No. See Front

8. Remarks Indicator Tube SA-479.316, S/N's - 3138, 3140, 3167, 3168, 3210, 3161

Respectively

9. Design conditions 45 psi 310 °F or valve pressure class 900 (11)  
\* 1550 psi \* 575 °F \* 1500

10. Cold working pressure 1800 \* 3000 psi at 100°F

11. Hydrostatic test 2700 psi Temp. N/A °F Disk differential test pressure 1980 psi  
\* 4500 psi \* 3000 psi

### CERTIFICATION OF DESIGN

Design Specification certified by David M. Bosi Prof. Eng. state Washington Reg. No. 20941  
Design Report certified by Martin Goldstone Prof. Eng. state New York Reg. No. 31940

### CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III.

N Certificate of Authorization No. 1917 Expires 12-0-86

Date 4-30-86 Name Target Rock Corporation Signed [Signature]  
(IN Certificate Holder) (representative)

### CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of New York and employed by Commercial Union Ins. Co. of Boston, Mass. have inspected the pump, or valve, described in this Data Report on 4/30 19 86, and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4/30 19 86  
William [Signature] NEW YORK STATE COMMISSION NO. 2288  
(Inspector) Commissions ALSO COMMISSIONED IN Penn., Ohio & Conn.  
(Nat'l Bd., incl. endorsements) State, Prov. and No.)

(1) For manually operated valves only.

2 0 3 1 4 6 0 1 1 8



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-IR-63-10 PI-EFC-67	JCI Dragon	PI(1)-ST-IR-63-10 GW 1102	N/A N/A	N/A N/A	1983 1978	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 1

**7. Description Of Work Performed:** Cut existing reducing insert to valve PI-EFC-67 socket weld to provide access to troubleshoot the valve. The repair and replacement work was performed as follows:

- 1) Cut existing reducing insert to valve socket weld
- 2) Removed the existing poppet assembly (disc) from the valve
- 3) Prepped valve socket end cut surfaces
- 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 5) Installed new poppet assembly (disc) in the valve
- 6) Made required reducing insert to valve socket weld
- 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-67
- 3) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/13/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/29/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NBSI-IJ
Inspector's Signature National Board, State, and Endorsements
Date 8/13/96



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/7/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** None - Spare Valve  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1980 Edition with Winter 1981 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve Spare Disc	Target Rock Target Rock	4 2064	N/A N/A	N/A N/A	1986 1992	Repaired Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Cut body to bonnet seal weld for spare Target Rock valve Serial No 4, Model No 86Q-001-1. The spare valve was refurbished for future use for the plant. The repair and replacement work was performed as follows:

- 1) Cut body to bonnet seal weld
- 2) Removed the existing disc from the valve
- 3) Prepped valve body cut surfaces
- 4) Performed liquid penetrant (PT) examination on the body prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 5) Prepped valve bonnet cut surfaces
- 6) Performed liquid penetrant (PT) examination on the bonnet prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 7) Installed new disc Serial No 2064 in the valve
- 8) Made required body to bonnet seal weld
- 9) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new disc, Serial No 2064

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/12/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/15/96 to 8/20/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 74186, 74864, N.S.F.B.-J.S  
 Inspector's Signature National Board, State, and Endorsements

Date 8/20/96





# INFORMATION ONLY

FORM NPV-1 (back)

S/N 2 AND 4 UPGRADED

Current S/N's 7/15/94

Mfr. Serial No. See Front

8. Remarks Indicator Tube SA-479.316, S/N's 3138, 3140, 3165, 3168, 3210, 3164

Respectively

9. Design conditions 45 psi 1550 psi \* 340 °F 575 °F \* 900 °F or valve pressure class 1500 \* (1)

10. Cold working pressure 1800 \* 3000 psi at 100°F

11. Hydrostatic test 2700 psi Temp. N/A °F Disk differential test pressure 1980 psi \* 4500 psi \* 3300 psi

## CERTIFICATION OF DESIGN

Design Specification certified by David M. Bosi Prof. Eng. state Washington Reg. No. 27061  
Design Report certified by Martin Goldstone Prof. Eng. state New York Reg. No. 32940

## CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that the pump or valve conforms to the rules for construction of the ASME Code, Section III.

N Certificate of Authorization No. 1017 Expires 7-2-36

Date 4-30-36 Name Target Rock Corporation Signed [Signature]  
(N Certificate Holder) (representative)

## CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of New York and employed by Commercial Union Ins. Co. of Boston, Mass. have inspected the pump, or valve, described in this Data Report on 4/30 1936, and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4/30 1936

William A. Roland NEW YORK STATE COMMISSION NO. 2288  
(Inspector) (Commissioner) ALSO COMMISSIONED IN PAID, OHIO & CALIF.  
(Nat'l Bd., (Incl. endorsements) State, Prov. and No.)

(1) For manually operated valves only.

FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL  
NUCLEAR PARTS AND APPURTENANCES\*

PLAN No. 2-1346

As Required by the Provisions of the ASME Code, Section III, Division 1

Not To Exceed One Day's Production

Page 1 of 2

1. Manufactured and certified by Target Rock Corp.; 1966E Broadhollow Rd; E. Farmingdale, NY 11735  
(name and address of certificate holder)
2. Manufactured for Washington Public Power Supply System; Richland, WA 99352 *Zeldin*  
(name and address of purchaser)
3. Location of installation WNP-2; North Power Plant Loop; Richland, WA 99352 *875196*  
(name and address)
4. Type 202539-1 SA-564 630 140 ksi N/A 1992  
(drawing no.) (mat'l. spec. no.) (tensile strength) (CRN) (year built)
5. ASME Code, Section III: 1974 Winter 1975 1 None  
(edition) (addenda) (class) (Code Case no.)
6. Fabricated in accordance with Const. Spec. (Div. 2 only) N/A Revision N/A Date N/A  
(No.)
7. Remarks: Spare parts for completed valve assembly Model No. 32M-001

3. Nom. thickness (in.) N/A Min. design thickness (in.) N/A Dia. ID (ft. & in.) N/A Length overall (ft. & in.) N/A
3. When applicable, Certificate Holders' data reports are attached for each item of this report

Part or Appurtenance Serial Number	National Board No. in Numerical Order	Part or Appurtenance Serial Number	National Board Number in Numerical Order
(1) 2064	N/A	(26)	
(2) 2076	N/A	(27)	
(3) 2087	N/A	(28)	
(4) 2096	N/A	(29)	
(5) 2099	N/A	(30)	
(6) 2102	N/A	(31)	
(7) N/A	N/A	(32)	
(8)		(33)	
(9)		(34)	
(10)		(35)	
(11) DISC SIN 2064 INSTALLED		(36)	
(12)		(37)	
(13) IN SPARE VALVE		(38)	
(14)		(39)	
(15) SIN 4		(40)	
(16)		(41)	
(17)		(42)	
(18)		(43)	
(19)		(44)	
(20)		(45)	
(21)		(46)	SATISFACTORY 3 DISASSEMBLED
(22)		(47)	1/17/75 A 2017 I 12-15-92
(23)		(48)	RECEIVED 33 12/15/92
(24)		(49)	
(25)		(50)	

9. Design pressure N/A psi Temp. N/A °F. Hydro. test pressure 285 psi at temp. °F. ambient

\*Supplemental information in the form of lists, sketches, or drawings may be used provided (1) size is 2 1/2" x 1 1/2"; (2) information in items 2 and 3 on this data report is included on each sheet; (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

CERTIFICATE OF DESIGN

Design specifications certified by G. L. Mayfield P. E. state OR Reg. no. 7140  
(when applicable)

Design report\* certified by J. Miazza P. E. state NY Reg. no. 51883  
(when applicable)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this (these) Part conform to the rules of construction of the ASME Code, Section III.

NPT Certificate of Authorization no. 1948 Expires 12-12-92

Date 11/20/92 Name Target Rock Corporation Signed E. Brinda, Jr.  
(NPT Certificate Holder) (Authorized Representative)  
E. Champév; Director, O.A.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the state or province of New York and employed by Commercial Union Insurance Company of BOSTON, MASS. have inspected these items described in this data report on 11/20/92 and state that to the best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code, Section III. Each part listed has been authorized for stamping on the date shown above.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this data report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind arising from or connected with this inspection.

Date 11-20/92 Signed William P. Ireland Commissions N. Y. STATE COMMISSION NO. 2288  
(Authorized Inspector) ALSO COMMISSIONED IN PENN., OHIO & CONN.  
(N.B. 3c, incl. endorsements state or prov. and no.)

SATISFACTORY  UNSATISFACTORY   
Winkler II 12-15-92  
 INSPECTOR / LEVEL / DATE



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Process Instrumentation (PI) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-77Ad PSR-V-X77A/4 PSR-V-X77A/4	JCI Target Rock Target Rock	PI(1)-4S-X-77Ad	N/A	N/A	1983	Replacement	Yes, Code Class 1
		2	N/A	N/A	1982	Replaced	Yes, Code Class 1
		4	N/A	N/A	1986	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Replaced existing valve PSR-V-X77A/4. The replacement work was performed as follows:
- 1) Removed existing valve PSR-V-X77A/4, Serial No 2, Model No 82M-001
  - 2) Installed spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
  - 3) Made required socket weld
  - 4) Cut the socket weld to correct the orientation of the newly installed valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
  - 5) Prepped valve socket end - One (1) valve socket end
  - 6) Performed liquid penetrant (PT) examination on the prepped valve socket end. Liquid penetrant (PT) examination results acceptable
  - 7) Reinstalled spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
  - 8) Made required socket weld
  - 9) Performed visual examination on the final socket weld. Visual examination results acceptable
  - 10) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES -**

- 1) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class 1, 1980 Edition with Winter 1981 Addenda for the spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
- 3) The spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001 was previously refurbished in accordance with ASME Section XI Plan No 2-1346



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Pslg Test Temperature: ° F  
 Component Design Pressure: Pslg Temperature: ° F

9. Remarks: See attached NPV-1 Code Data Report for the spare replacement valve PSR-V-X77A/4, Serial No 16, Model No 79TT-001

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
 By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements  
 Date \_\_\_\_\_



# INFORMATION ONLY

FORM NPV-1 (back)

S/N 2 AND 4 UPGRADED

*Julius E. ...*  
7/15/94

Mfr. Serial No. See Front

8. Remarks Indicator Tube SA-479.316, S/N's 3138, 3140, 3165, 3168, 3210, 3164

Respectively

9. Design conditions 45 (pressure) \* 1550 psi 340 (temperature) \* 575°F or valve pressure class 900 \* 1500 (1)

10. Cold working pressure 1800 \* 3000 psi at 100°F

11. Hydrostatic test 2700 \* 4500 psi Temp. N/A °F Disk differential test pressure 1980 \* 3300 psi

## CERTIFICATION OF DESIGN

Design Specification certified by David M. Bost Prof. Eng. state Washington Reg. No. 27061  
Design Report certified by Martin Goldstone Prof. Eng. state New York Reg. No. 32940

## CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III.

N Certificate of Authorization No. 1917 Expires 12-2-86

Date 4-30-86 Name Targer Rock Corporation Signed [Signature]  
(IN Certificate Holder) (representative)  
A. Abruzzo, J... Manager

## CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of New York and employed by Commercial Union Ins. Co. of Boston, Mass. have inspected the pump, or valve, described in this Data Report on 4/30 19 86, and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 4/30 19 86  
William D. ... NEW YORK STATE COMMISSION NO. 2288  
(Inspector) Commission also COMMISSIONED IN Pa., Ohio & Conn.  
(Nat'l Bd., incl. endorsements) State, Prov. and No.)

(1) For manually operated valves only.

2 5 1 4 6





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 7/30/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Service Water (SW) System
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(22)-2 SW-RV-001B SW-RV-001B	WPPSS Crosby Crosby	SW(22)-2-P1 N67441-00-0002 N67441-00-0004	N/A N/A N/A	N/A N/A N/A	1983 1983 1991	Replacement Replaced Replacement	Yes, Code Class 3 Yes, Code Class 3 Yes, Code Class 3

7. **Description Of Work Performed:** Replaced existing relief valve SW-RV-001B. The replacement work was performed as follows:  
 1) Removed existing relief valve SW-RV-001B, Serial No N67441-00-0002  
 2) Installed new relief valve SW-RV-001B, Serial No N67441-00-0004

**NOTES-**

- 1) ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system  
 2) ASME Section III, Code Class 3, 1974 Edition with Summer 1975 Addenda for the new relief valve SW-RV-001B, Serial No N67441-00-0004



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NV-1 Code Data Report for the new relief valve SW-RV-001B, Serial No N67441-00-0004

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5-31-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Commissions 7486, 7486 W NBSE IS
Inspector's Signature National Board, State, and Endorsements
Date 7/30/96



CROSBY VALVE & GAGE COMPANY

WRENTHAM, MASS. *Public Suply*  
7/28/96

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES  
As required by the Provisions of the ASME Code Rules

Q.C.-41C-1

DATA REPORT  
Safety and Safety Relief Valves

1. Manufactured By Crosby Valve & Gage Co., 43 Kendrick St., Wrentham, MA 02093  
Name and Address

Model No. JR-WR Order No. N14550 Contract Date 11/20/90 National Board No. ---  
Washington Public Power Supply System

2. Manufactured For PO Box 968 Richland, WA 99352-0968 Order No. 213219  
Name and Address

3. Owner Washington Public Power Supply System  
Name and Address

4. Location of Plant Hanford 2

5. Valve Identification E12B001 Serial No. N67441-00-0004 Drawing No. DS-C-67441 Rev. 0

Type Relief Orifice Size 0.280 Pipe Size --- Inlet 3/4 Outlet 1  
Safety, Safety Relief, Pilot, Power Actuated Inch Inch Inch Inch

6. Set Pressure (PSIG) 275 Design Rated Temperature 480° F

Stamped Capacity 15 GPM WTR @ 70°F  $\rho$  10 % Overpressure --- Blowdown (PSIG) 15% of SP

Hydrostatic Test (PSIG) Inlet 750 Complete Valve 225

7. The material, design, construction and workmanship comply with ASME Code, Section III.

Class 3 Edition 1974, Addenda Date Summer 1975, Case No. ---

Pressure Containing or Pressure Retaining Components

a. Castings	Serial No. identification	Material Specification including Type or Grade
Body		
<del>XXXXXX</del> Cylinder	<u>N91851-36-0027</u>	<u>ASME SA 216 Gr. WCB</u>
b. Bar Stock and Forgings		
Support Rods		
<del>XXXXXX</del> Base	<u>N91850-40-0033</u>	<u>ASME SA 479 Type 316</u>
Disc	<u>N91855-47-0093</u>	<u>ASME SB 164 Cl. A</u>
Spring Washers	<u>N92220-38-0090</u> <u>N92220-38-0092</u>	<u>ASME SA 193 Gr. B6</u>
Adjusting Bolt	<u>N92221-35-0030</u>	<u>ASME SA 193 Gr. B6</u>
Spindle <u>K61719-41-0036</u>	<u>N92219-41-0036</u>	<u>ASME SA 193 Gr. B6</u>

VERIFIED & ACCEPTED *[Signature]*  
REG. INSPECTOR  
LEVEL IV DATE 4 8-91

Serial No. or Identification

Material Specification Including Type or Grade

NX4691-0006

ASTM B 166

c. Spring

d. Bolting

e. Other Parts such as Pilot Components

We certify that the statements made in this report are correct.

Date March 22, 19 91 Signed Crosby Valve & Gage Co. Manufacturer

By Lawrence J. Fisher

Certificate of Authorization No. 1878 expires September 30, 1992

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of MASS. and employed by Arkwright Mutual Insurance Company have inspected the equipment described in this Data Report on March 22 19 91 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable Subsections of ASME Section III.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date March 22 19 91 Factory Mutual System

Ken D. Weston  
(Inspector)

Commissions MA-1418  
National Board, State, Province and No.)

VERIFIED & ACCEPTED Ken D. Weston  
REG. INSPECTOR

LEVEL I DATE 4 8 - 91

2 4 3 0 0 0 0 9



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Recirculation Cooling (RRC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RRC-V-19 Spare Disc	Target Rock Target Rock	7 2102	N/A N/A	N/A N/A	1983 1992	Repaired Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Cut body to bonnet seal weld for valve RRC-V-19 to troubleshoot the valve. The repair and replacement work was performed as follows:

- 1) Cut body to bonnet seal weld
- 2) Removed the existing disc from the valve
- 3) Installed new disc Serial No 2102 in the valve
- 4) Made required body to bonnet seal weld
- 5) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new disc, Serial No 2102

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/11/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6/15/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486 7486 W N.B.S.I.-IS  
Inspector's Signature National Board, State, and Endorsements  
Date 8/13/96

FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL  
NUCLEAR PARTS AND APPURTENANCES\*

As Required by the Provisions of the ASME Code, Section III, Division 1  
Not To Exceed One Day's Production

*Quair Sup's*  
8/19/96

1. Manufactured and certified by Target Rock Corp.; 1966E Broadhollow Rd; E. Farmingdale, NY 11735  
(name and address of certificate holder)
2. Manufactured for Washington Public Power Supply System; Richland, WA 99352  
(name and address of purchaser)
3. Location of installation WNP-2; North Power Plant Loop; Richland, WA 99352  
(name and address)
4. Type 202539-1 SA-564 630 140 ksi N/A 1992  
(drawing no.) (mat'l. spec. no.) (tensile strength) (CRM) (year built)
5. ASME Code, Section III: 1974 Wincer 1975 1 None  
(edition) (addenda) (class) (Code Case no.)
6. Fabricated in accordance with Const. Spec. (Div. 2 only) N/A Revision N/A Date N/A  
(No.)
7. Remarks: Spare parts for completed valve assembly Model No. 82M-001

8. Nom. thickness (in.) N/A Min. design thickness (in.) N/A Dia. ID (ft. & in.) N/A Length overall (ft. & in.) N/A
9. When applicable, Certificate Holders' data reports are attached for each item of this report:

Part or Appurtenance Serial Number	National Board No. in Numerical Order	Part or Appurtenance Serial Number	National Board Number in Numerical Order
(1) 2064	N/A	(26)	
(2) 2076	N/A	(27)	
(3) 2087	N/A	(28)	
(4) 2096	N/A	(29)	
(5) 2099	N/A	(30)	
(6) 2102	N/A	(31)	
(7) N/A	N/A	(32)	
(8)		(33)	
(9)		(34)	
(10)		(35)	
(11) SPARE DISC SIN 2102		(36)	
(12) FOR VALVE RRC-V-19.		(37)	
(13)		(38)	
(14)		(39)	
(15)		(40)	
(16)		(41)	
(17)		(42)	
(18)		(43)	
(19)		(44)	
(20)		(45)	
(21)		(46) SATISFACTORY	
(22)		(47) <i>11/20/96 Roll II 12-15-92</i>	
(23)		(48) REPAIR MANAGER	
(24)		(49)	
(25)		(50)	

10. Design pressure N/A psi Temp. N/A °F. Hydro. test pressure 285 psi at temp. AMOLENC °F.  
(when applicable)

\*Supplemental information in the form of lists, sketches, or drawings may be used provided (1) size is 8 1/2" X 11", (2) information in items 2 and 3 on this data report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

CERTIFICATE OF DESIGN

Design specifications certified by G. L. Mayfield P. E. state OR Reg. no. 7140  
(when applicable)  
Design report\* certified by J. Miazza P. E. state NY Reg. no. 51883  
(when applicable)

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this (these) Part  
conform to the rules of construction of the ASME Code, Section III.

NPT Certificate of Authorization no. 1948 Expires 12-12-92

Date 11/30/92 Name Target Rock Corporation Signed E. Priveda, Inc.  
(NPT Certificate Holder) (Authorized representative)  
E. Champév; Director, O.A.

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the state or pro-  
vince of New York and employed by Commercial Union Insurance Company  
of Boston, Mass. have inspected these items described in this data report on 11/30/92 and state that to the  
best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenances in accordance with the ASME Code,  
Section III. Each part listed has been authorized for stamping on the date shown above.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment  
described in this data report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or  
property damage or loss of any kind arising from or connected with this inspection.

Date 11-30-92 Signed William P. Ireland Commissions N. Y. STATE COMMISSION NO. 2288  
(Authorized Inspector) (Also Commissioned in Penn., Ohio & Con.)  
(N.B.I. No. and endorsement) state or prov. and no.)

SATISFACTORY  UNSATISFACTORY   
W. Ireland II 12-15-92  
INSPECTOR / LEVEL / DATE





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- |  |  |
|--|--|
| <b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br><b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352                  | <b>Date:</b> 7/30/96<br><b>Sheet:</b> 1 of 1 |
| <b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br><b>Address:</b> Hanford Reservation, Benton County, Washington | <b>Unit:</b> WNP-2                           |
| <b>3. (a) Work Performed By:</b> Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352                            |  |
| <b>(b) Repair Organization P.O. No, Job No, etc.:</b> Washington Public Power Supply System (WPPSS)  |  |
| <b>(c) Type Code Symbol Stamp:</b> Not Applicable  |  |
| <b>(d) Certificate Of Authorization No.:</b> Not Applicable  |  |
| <b>(e) Expiration Date:</b> Not Applicable   |  |
| <b>4. Identification Of System:</b> Residual Heat Removal (RHR) System   |  |
| <b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None                         |  |
| <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None                       |  |
| <b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b>   |  |

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(1)-2B	WPPSS	RHR(1)-2B-P1	N/A	N/A	1984	Replacement	Yes, Code Class 2
RHR-RV-1B	Crosby	N60597-00-0003	N/A	N/A	1979	Replaced	Yes, Code Class 2
RHR-RV-1B	Crosby	N60597-00-0020	N/A	N/A	1993	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed:** Replaced existing relief valve RHR-RV-1B. The replacement work was performed as follows:
- 1) Machined the raised face of the discharge flange for the new relief valve RHR-RV-1B, Serial No N60597-00-0020
  - 2) Removed existing relief valve RHR-RV-1B, Serial No N60597-00-0003
  - 3) Installed new relief valve RHR-RV-1B, Serial No N60597-00-0020

**NOTES-**

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda for the new relief valve RHR-RV-1B, Serial No N60597-00-0020



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NV-1 Code Data Report for the new relief valve RHR-RV-1B, Serial No N60597-00-0020

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By [Signature] Supervisor, Materials And Welding
Date 7/30/96 Date 7/30/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6-8-96 to 7/30/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

[Signature] Inspector's Signature Commissions 7486, 7486W NBSE IS National Board, State, and Endorsements
Date 7/30/96



CROSBY VALVE & GAGE COMPANY  
WRENTHAM, MA

PLAN No. 2-1350

Q.C. 400-1

FORM NV-1, FOR SAFETY AND SAFETY RELIEF VALVES

As Required by the Provisions of the ASME Code Rules

DATA REPORT

RHR-RV-1B

Safety and Safety Relief Valves

Quidip Expts 7/28/96

1. Manufactured by Crosby Valve & Gage Company 43 Kendrick St. Wrentham, MA 02093  
(Name and Address of N Certificate Holder)  
Model No. JR-WR Order No. NV3000057 Contract Date 16 MAR 1993 National Board No. ---

2. Manufactured for WASHINGTON PUBLIC POWER SUPPLY Order No. 231121 C/N 2  
(Name and Address)

3. Owner WASHINGTON PUBLIC POWER SUPPLY RICHLAND WA 99352  
(Name and Address)

4. Location of Plant WNP-2 OPS WHS COMPLEX WHS #1 NORTH POWER PLANT LOOP RICHLAND WA

5. Valve Identification SPARE Serial No. N60597-00-0020 Drawing No. DS-C-60597 REV E  
Type RELIEF Orifice Size 0.280 Pipe Size --- Inlet 3/4 Outlet 1  
(Safety, Safety Relief, Pilot, Power Actuated) (Inch) (Inch) (Inch) (Inch)

6. Set Pressure 500 150 F  
Rated Temperature  
Stamped Capacity 20 GPM WTR @ 70 DEG @ 10 % Overpressure = Blowdown (psig) 425 PSIG  
Hydrostatic Test (PSIG) Inlet 750 Complete Valve 225

7. The material, design, construction and workmanship comply with ASME Code, Section I  
Class 2 Edition 1974, Addenda Date SUMMER 1975, Case No. ---

	Serial No. Identification	Material Specification Including Type or Grade
a. Castings		
Body	---	---
Bonnet	---	---
b. Bar Stock & Forgings		
Support Rods	---	---
Nozzle	---	---
Disc	<u>N91855-48-0095</u>	<u>ASME SB164 CL.A</u>
	<u>N92220-39-0094</u>	
Spring Washers	<u>N92220-39-0095</u>	<u>ASME SA193 GR.B6</u>
Adjusting Bolt	<u>N92221-36-0031</u>	<u>ASME SA193 GR.B6</u>
Spindle	<u>N92219-42-0038</u>	<u>ASME SA193 GR. B6</u>
c. Spring	<u>NX3119-0030</u>	<u>ASTM B166</u>
d. Bolting	---	---
e. Other Pieces		
BASE	<u>N91850-41-0034</u>	<u>ASME SA479 T316</u>
CYLINDER	<u>N91851-37-0028</u>	<u>ASME SA216 GR. WCB</u>
	---	---
	---	---
	---	---
	---	---
	---	---

We certify that the statements made in this report are correct.

Date 27 Aug 93 Signed Crosby Valve & Gate Company by Lawrence J. Pica  
Manufacturer

Certificate of Authorization No. 1878 expires 30 SEP 95

### CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Arkwright-Boston Manufacturers Mutual Insurance Company have inspected the equipment described in this Data Report on August 27, 1993 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable Subsections of ASME Section III

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Factory Mutual System

Date 8-27, 1993

Signed Ken D. O. Holston  
(Inspector)

Commissions MA-1418 'N'  
(Nat'l. Bd., State, Prov. and No.)

11910042521



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/7/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Reactor Core Isolation Cooling (RCIC) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(16)-1	WPPSS	RCIC(16)-1-P1	N/A	N/A	1984	Repaired	Yes, Code Class 2

**7. Description Of Work Performed:** Repaired socket weld between valves RCIC-V-111 and RCIC-V-112. The repair work was performed as follows:

- 1) Cur existing socket weld
- 2) Made required socket weld
- 3) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/1/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6/15/96 to 8/20/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 71196, 71196-10 NIS-2  
Inspector's Signature National Board, State, and Endorsements

Date 8/20/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/17/86  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Process Instrumentation (PI) System  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-73d	JCI	PI(1)-4S-X-73d	N/A	N/A	1983	Replacement	Yes, Code Class 2
PI-VX-268	Target Rock	13	N/A	N/A	1980	Replaced	Yes, Code Class 2
PI-VX-268	Target Rock	16	N/A	N/A	1991	Replacement	Yes, Code Class 2

7. **Description Of Work Performed:** Replaced existing valve PI-VX-268. The replacement work was performed as follows:  
1) Removed existing valve PI-VX-268, Serial No 13  
2) Installed new replacement valve PI-VX-268, Serial No 16  
3) Made required socket welds  
4) Performed visual examination on the final socket welds. Visual examination results acceptable  
5) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system  
2) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the new replacement valve PI-VX-268, Serial No 16



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached NPV-1 Code Data Report for the new replacement valve PI-VX-268, Serial No 16

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/19/96 Date 8/20/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of \_\_\_\_\_ and employed by \_\_\_\_\_

\_\_\_\_\_ have inspected the components described in this Owner's Report during the period \_\_\_\_\_ to \_\_\_\_\_ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller \_\_\_\_\_ Commissions \_\_\_\_\_  
 Inspector's Signature National Board, State, and Endorsements

Date \_\_\_\_\_





FORM NPV-1 (back)

Mr. Serial No. N/A

8. Remarks \_\_\_\_\_

9. Design conditions 45 (pressure) psi 340 (temperature) °F or valve pressure class N/A (1)

10. Cold working pressure 1545 psi at 100°F

11. Hydrostatic test 2345 psi Temp. Ambient °F Disk differential test pressure \_\_\_\_\_ psi

CERTIFICATION OF DESIGN

Design Specification certified by Stanley Fox Prof. Eng. state WA Reg. No. 16168  
 Design Report certified by \_\_\_\_\_ Prof. Eng. state \_\_\_\_\_ Reg. No. \_\_\_\_\_

CERTIFICATE OF SHOP COMPLIANCE

We certify that the statements made in this report are correct and that this pump or valve conforms to the rules for construction of the ASME Code, Section III.

N Certificate of Authorization No. 1947 Expires 12-12-92

Date 4/30/91 Name Target Rock Corporation Signed [Signature]  
(N Certificate Holder) E. Bajada (Representative) Manager

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of New York and employed by Commercial Union Ins. Co of Boston, Mass.

have inspected the pump, or valve, described in this Data Report on April 30 1991, and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code, Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date April 30 1991  
[Signature] (Inspector) Commissions NYS 2360  
(Natl Bd., Incl. endorsements) State, Prov. and No.)

(1) For manually operated valves only.



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
*As Required By The Provisions Of The ASME Code Section XI*

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/10/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Process Instrumentation (PI) System  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: N-416-1  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-X-73C* PI-EFC-X42C	JCI Dragon	PI(1)-ST-X-73C* GW 1104	N/A N/A	N/A N/A	1982 1978	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 1

**7. Description Of Work Performed:** Cut existing pipe to valve PI-EFC-X42C socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:

- 1) Cut existing pipe to valve socket weld
- 2) Removed the existing poppet assembly (disc) from the valve
- 3) Prepped valve socket end cut surfaces
- 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
- 5) Installed new poppet assembly (disc) in the valve
- 6) Made required pipe to valve socket weld
- 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

**NOTES-**

- 1) \* The line going from SR-14 to X-73C was rerouted to go from SR-14 to X-42C accordance with ASME Section XI Plan No 2-0268
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 3) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-X42C
- 4) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/11/96 Date 8/12/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6/6/96 to 8/13/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NBST-IS.  
Inspector's Signature National Board, State, and Endorsements

Date 8/13/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- |   |  |
|---|--|
| <p><b>1. Owner:</b> Washington Public Power Supply System (WPPSS)<br/> <b>Address:</b> 3000 George Washington Way, Richland, Washington, 99352</p> <p><b>2. Plant:</b> Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)<br/> <b>Address:</b> Hanford Reservation, Benton County, Washington</p> <p><b>3. (a) Work Performed By:</b> Raytheon Engineers &amp; Constructors, PO Box 460, Richland, WA, 99352<br/> <b>(b) Repair Organization P.O. No, Job No, etc.:</b> C30893<br/> <b>(c) Type Code Symbol Stamp:</b> Not Applicable<br/> <b>(d) Certificate Of Authorization No.:</b> Not Applicable<br/> <b>(e) Expiration Date:</b> Not Applicable</p> <p><b>4. Identification Of System:</b> Reactor Recirculation Cooling (RRC) System</p> <p><b>5. (a) Applicable Construction Code:</b> ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None<br/> <b>(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:</b> 1989 Edition with no Addenda, Code Case: None</p> <p><b>6. Identification Of Components Repaired Or Replaced And Replacement Components</b></p> | <p><b>Date:</b> 8/7/96<br/> <b>Sheet:</b> 1 of 1<br/> <b>Unit:</b> WNP-2</p> |
|---|--|

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RRC(51)-4	WPPSS	RRC(51)-4-P1	N/A	N/A	1983	Repaired	Yes, Code Class 1

**7. Description Of Work Performed:** Repaired valve RRC-V-67A bonnet vent line with a cracked socket weld. The repair work was performed as follows:

- 1) Cut two (2) existing pipe to elbow socket welds
- 2) Prepped elbow socket ends. Two (2) elbow socket ends
- 3) Performed liquid penetrant (PT) examination on the prepped elbow socket ends. Liquid penetrant (PT) examination results acceptable
- 4) Installed new pipe
- 5) Made required socket welds
- 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- 7) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results acceptable
- 8) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
- 9) Reinstalled VT-3 visually examined existing studs and nuts for the bolted flanged joint



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/7/96 Date 8/12/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6/6/96 to 8/20/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W, NIB-25  
 Inspector's Signature National Board, State, and Endorsements

Date 8/20/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/15/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Main Steam (MS) System  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B35-G001C	WPPSS	B35-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Deleted (removed) snubbers for the following supports for the Main Steam (MS) System. The work was performed as follows

<u>Support Mark No</u>	<u>Modification Action</u>	<u>ASME NF Class</u>	<u>Comment</u>
MS-SC-4	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-5	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-6	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-8	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-10	Deleted	NF(1)	Removed One (1) Snubber

**NOTES-**

- 1) ASME Section III, Code Class NF(1), 1971 Edition with Winter 1973 Addenda for the piping supports



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: P<sub>sig</sub> Test Temperature: °F  
Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/16/96 Date 8/16/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486.W NSIB-FS  
Inspector's Signature National Board, State, and Endorsements

Date 8/16/96





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/15/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Main Steam (MS) System
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
MS(18)-2-5	WPPSS	MS(18)-2-5-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
MS(18)-2-6	WPPSS	MS(18)-2-6-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
MS(18)-2-7	WPPSS	MS(18)-2-7-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
MS(18)-2-8	WPPSS	MS(18)-2-8-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
MS(18)-2-9	WPPSS	MS(18)-2-9-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3

**7. Description Of Work Performed:** Deleted (removed) snubbers for the following supports for the Main Steam (MS) System. The work was performed as follows

<u>Support Mark No</u>	<u>Modification Action</u>	<u>ASME NF Class</u>	<u>Comment</u>
MSRV-1C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-1C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-1C-4	Deleted	NF(3)	Removed One (1) Snubber
MSRV-1C-7	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-5	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-6	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-5	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-6	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-5	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-8	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-9	Deleted	NF(3)	Removed Two (2) Snubbers
MSRV-5C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-5C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-5C-5	Deleted	NF(3)	Removed One (1) Snubber
MSRV-5C-9	Deleted	NF(3)	Removed One (1) Snubber

**NOTES-**

1) ASME Section III, Code Class NF(3), 1971 Edition with Winter 1973 Addenda for the piping supports



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/16/96 Date 8/16/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NIBP IS  
Inspector's Signature National Board, State, and Endorsements

Date 8/16/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/16/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Containment Exhaust Purge (CEP) System
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CEP(1)-1A	WPPSS	CEP(1)-1A	N/A	N/A	1984	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Deleted (removed) snubbers for the following supports for the Containment Exhaust Purge (CEP) System. The work was performed as follows

<u>Support Mark No</u>	<u>Modification Action</u>	<u>ASME NF Class</u>	<u>Comment</u>
CEP-905S	Deleted	NF(2)	Removed One (1) Snubber
CEP-907S	Deleted	NF(2)	Removed One (1) Snubber

**NOTES-**

- 2
- 1) ASME Section III, Code Class NF(2), 1971 Edition with Winter 1973 Addenda for the piping supports



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: P<sub>sig</sub> Test Temperature: °F  
 Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
 Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/16/96 Date 8/16/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
 By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 IN NISR-IS  
 Inspector's Signature National Board, State, and Endorsements  
 Date 8/16/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/23/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Hydraulic (HY) System
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
HY(1)-6S-A	WPPSS	HY(1)-6S-A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
HY(1)-6S-B	WPPSS	HY(1)-6S-B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2

**7. Description Of Work Performed:** Deleted Hydraulic (HY) process piping lines by removing the piping material and associated valves and supports. The work was performed in accordance with BDC No 94-0057-0A and WO No TG 9806. The Containment Vessel Penetrations X76b, X76c, X76e, X76f, X77b, X77c, X77e and X77f pertaining to the deleted Hydraulic (HY) process piping lines were spared in place by installing cover plates (plugs). The cover plates (plugs) were installed by welding for Containment Vessel Penetrations X76b, X76c, X76e and X76f in accordance with ASME Section XI Plan No 2-1232 and for Containment Vessel Penetrations X77b, X77c, X77e and X77f in accordance with ASME Section XI Plan No 2-1233

**NOTES-**

- 1) The ASME Section III, Code Class 2 jurisdictional boundary for Hydraulic (HY) process piping lines for Code Systems HY(1)-6S-A-P1 and HY(1)-6S-B-P1 is as shown on Flow Diagram M-530-1



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding

Date 8/24/96 Date 8/26/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of ... and employed by ... have inspected the components described in this Owner's Report during the period ... to ... and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Not Required - Replacement 1" NPS And Smaller Commissions
Inspector's Signature National Board, State, and Endorsements

Date



WASHINGTON PUBLIC POWER  
SUPPLY SYSTEM

### CRD CHANGE OUT DURING R-11, PPM No 10.5.7

<u>WO No</u>	<u>Core Location</u>	<u>CRD Removed Serial Number</u>	<u>Code Edition And Addenda</u>	<u>CRD Replaced Serial Number</u>	<u>Code Edition And Addenda</u>	<u>Year Built</u>
XY 8207	06-31	5399	1971/-	7202	1971/-	1975
XY 8208	10-43	7047	1971/-	7364	1971/-	1975
XY 8209	06-27	6383	1971/-	A8915	1974/W75	1991
XY 8210	10-19	5491	1971/-	7144	1971/-	1975
XY 8211	10-47	A8561	1974/W75	A8977	1974/W75	1991
XY 8212	14-19	5982	1971/-	7330	1971/-	1971
XY 8213	14-27	A8503	1974/W75	A9169	1974/W75	1992
XY 8214	14-47	A8659	1974/W75	A9346	1974/W75	1992
XY 8216	22-39	7165	1971/-	A9126	1974/W75	1991
XY 8218	22-55	6299	1971/-	6340	1971/-	1974
XY 8219	26-03	6534	1971/-	A9100	1974/W75	1992
XY 8221	26-23	7324	1971/-	6343	1971/-	1974
XY 8223	38-31	6672	1971/-	4970	1971/-	1974
XY 8224	38-35	7200	1974/W75	A8745	1974/W75	1988
XY 8225	38-39	2996	1971/-	6404	1971/-	1975
XY 8228	42-11	6137	1971/-	6126	1971/-	1974
XY 8229	42-23	6449	1971/-	6588	1971/-	1975
XY 8230	46-15	7367	1971/-	7143	1971/-	1975
XY 8231	46-31	7157	1971/-	A9120	1974/W75	1991
XY 8248	46-11	7331	1971/-	A9173	1974/W75	1992

#### NOTES-

1) Performed VT-1 visual examination on all new cap screws, SA-540 Gr B23, Class 4, Heat No 52613, Heat Code No Q4X. VT-1 visual examination results acceptable. Removed all the existing cap screws and installed VT-1 visually examined cap screws - Eight (8) cap screws for each core location

Prepared By - Kuldip Singh

August 12, 1994







**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/13/86  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 2  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Control Rod Drives (CRD's)  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1. See below for Code Edition, Addenda and Code Cases  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD's	General Electric	See Below	N/A	N/A	See Below	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Replaced twenty (20) Control Rod Drives (CRD's). The replacement work was performed in accordance with plant procedure PPM No 10.5.7 "Control Rod Drive Removal And Replacement Using General Electric (GE) Equipment" as follows:

- 1) Removed all the existing cap screws for each Control Rod Drive (CRD) bolted flanged connection for all the core locations listed below - Eight (8) cap screws for each core location
- 2) Removed twenty (20) existing Control Rod Drives (CRD's)
- 3) Performed VT-1 visual examination on all the new replacement cap screws. VT-1 visual examination results acceptable
- 4) Installed replacement Control Rod Drives (CRD's)
- 5) Installed VT-1 visually examined new replacement cap screws for each Control Rod Drive (CRD) bolted flanged connection for all the core locations listed below - Eight (8) cap screws for each core location
- 6) Torqued the cap screws for the Control Rod Drive (CRD) bolted flanged connections to the required torque values
- 7) Performed VT-2 visual examination during pressure test on Control Rod Drive (CRD) bolted flanged connections to confirm pressure boundary integrity. Leakage was observed during pressure test and was evaluated to be acceptable

WO* No	Core Loc.	CRD Removed Serial Number	Code Edition And Addenda	Year Built	Code Case	CRD Replaced Serial Number	Code Edition And Addenda	Year Built	Code Case
8207	06-31	5399	1971/-	1974	1361-1	7202	1971/-	1975	Note 2
8208	10-43	7047	1971/-	1975	1361-1	7364	1971/-	1975	Note 2

See Sheet 2 of 2 for continuation

**NOTES.**

- 1) \* All the Work Order (WO) numbers are prefixed with "XY"
- 2) ASME Section III Code Cases for the replacement Cylinder Tube And Flange (CT&F) assemblies and Control Rod Drives (CRD's) are as listed on the attached N-2 Code Data Reports
- 3) New replacement cap screws. ASME Section III, Code Class 1, SA-540 Gr B23, Class 4



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: 1020 Psig Test Temperature: 194° F  
 Component Design Pressure: 1250 Psig Temperature: 575° F

9. Remarks: 1) See attached N-2 Code Data Reports for the following replacement Cylinder Tube And Flange (CT&F) assemblies and Control Rod Drives (CRD's):

Serial No	Serial No	Serial No	Serial No	Serial No
7202	A8977	A9126	4970	6588
7364	7330	6340	A8745	7143
A8915	A9169	A9100	6404	A9120
7144	A9346	6343	6126	A9173

2) \* The pressure test was performed in accordance with plant procedure PPM No 7.4.0.5.25 "Reactor Pressure Vessel Leakage Test" on CRD bolted flanged connections to confirm pressure boundary integrity

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/13/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NISB-IS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/26/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/13/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 2 of 2
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
4. **Identification Of System:** Control Rod Drives (CRD's)
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1. See below for Code Edition, Addenda and Code Cases  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda,  
Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD's	General Electric	See Below	N/A	N/A	See Below	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Continuation from Sheet 1 of 2

WO* No	Core Loc.	CRD Removed Serial Number	Code Edition And Addenda	Year Built	Code Case	CRD Replaced Serial Number	Code Edition And Addenda	Year Built	Code Case
8209	06-27	6383	1971/-	1974	1361-1	A8915	1974/W75	1991	Note 2
8210	10-19	5491	1971/-	1974	1361-1	7144	1971/-	1975	Note 2
8211	10-47	A8561	1974/W75	1988	1361-2	A8977	1974/W75	1991	Note 2
8212	14-19	5982	1971/-	1974	1361-1	7330	1971/-	1971	Note 2
8213	14-27	A8502	1974/W75	1987	1361-2	A9169	1974/W75	1992	Note 2
8214	14-47	A8659	1974/W75	1988	1361-2	A9346	1974/W75	1992	Note 2
8216	22-39	7165	1971/-	1975	1361-1	A9126	1974/W75	1991	Note 2
8218	22-55	6299	1971/-	1974	1361-1	6340	1971/-	1974	Note 2
8219	26-03	6534	1971/-	1974	1361-1	A9100	1974/W75	1992	Note 2
8221	26-23	7324	1971/-	1975	1361-1	6343	1971/-	1974	Note 2
8223	38-31	6672	1971/-	1975	1361-1	4970	1971/-	1974	Note 2
8224	38-35	7200	1974/S75	1975	None	A8745	1974/W75	1988	Note 2
8225	38-39	2996	1971/-	1975	1361-1	6404	1971/-	1975	Note 2
8228	42-11	6137	1971/-	1975	1361-1	6126	1971/-	1974	Note 2
8229	42-23	6449	1971/-	1975	1361-1	6558	1971/-	1975	Note 2
8230	46-15	7367	1971/-	1975	1361-1	7143	1971/-	1975	Note 2
8231	46-31	7157	1971/-	1975	1361-1	A9120	1974/W75	1991	Note 2
8248	46-11	7331	1971/-	1975	1361-1	A9173	1974/W75	1992	Note 2

**NOTES-**

1) See notes on Sheet 1 of 2

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

WONo. XY 8207

1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
2. Identification-Manufacturer's Serial No. of Part 7202 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-3 Class 1
3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1820 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
 (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date June 13 19 75 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)

Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington

Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington

Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on June 13 19 75 and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date June 13 19 75

[Signature]  
Inspector's Signature

Commissions NC 123 PA 1766 Ohio  
National Board, State, Province and No.

2X00368150

FORM N-2 (Back)

Items 4-8 Incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (Top, bottom, ends) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_  
(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. if bargive dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575<sup>1</sup> °F  
Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft-lb at temp. of \_\_\_\_\_ °F

Items 9 and 10 to be completed for tube sections

FOR INFORMATION ONLY

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_

(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft-lb at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe)

7 X 0036815

<sup>1</sup> If Pressure is not treated.

<sup>2</sup> For vessels of design pressure less than 1500 psi, the design pressure shall be the maximum allowable working pressure.

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Quincy Sump*

8/13/76

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 7364 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1620 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date July 28 19 75 Signed GE, BWRSD - REM By *[Signature]*  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1978 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on July 28 19 75 and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date July 28 19 75  
*E. H. Sherrill* Commissions NC 723 PA NC 1766 Ohio  
Inspector's Signature National Board, State, Province and No.

FORM N-2 (back)

Items 1-8 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (Top, bottom, ends) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)  
(a) \_\_\_\_\_  
(b) \_\_\_\_\_  
If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as size and weld, bar, etc. If bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575°F of \_\_\_\_\_  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-lb.  
at temp. of \_\_\_\_\_ °F

**FOR INFORMATION ONLY**

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)  
Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)  
(a) Top, bottom, ends \_\_\_\_\_  
(b) Channel \_\_\_\_\_  
If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-lb.  
at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

<sup>1</sup> If Pearweld Heat-Treated.

2X00368274

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

WD No. X7 8209

Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )

*W. J. [unclear]*  
 8/13/96

(b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )

2. Identification - Certificate Holder's S/N of Part : A8915 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1

3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

ll  
 15 2

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 10/23/91 Signed GE-NEBG-NF & CM-QA By [Signature]  
 ( NPT Certificate Holder ) ( SC OR Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
 Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
 Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 10/22, 1991, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

10/23, 1991 [Signature] NC 1231, Ohio, WC 3686 PA  
 Date Inspector's Signature National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".



**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b)	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. if bar give dimensions, if bolts, describe or sketch)

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)  
 Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 Incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b)	Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Nozzles: Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement	How Attached
						Material	
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

7. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

8. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

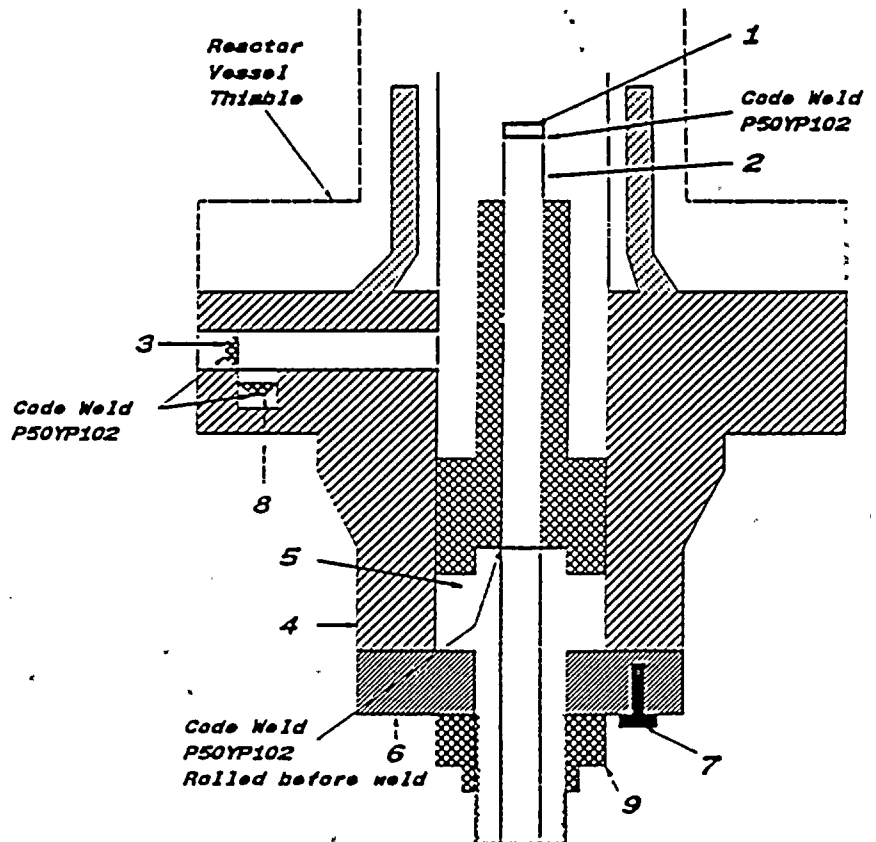
1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

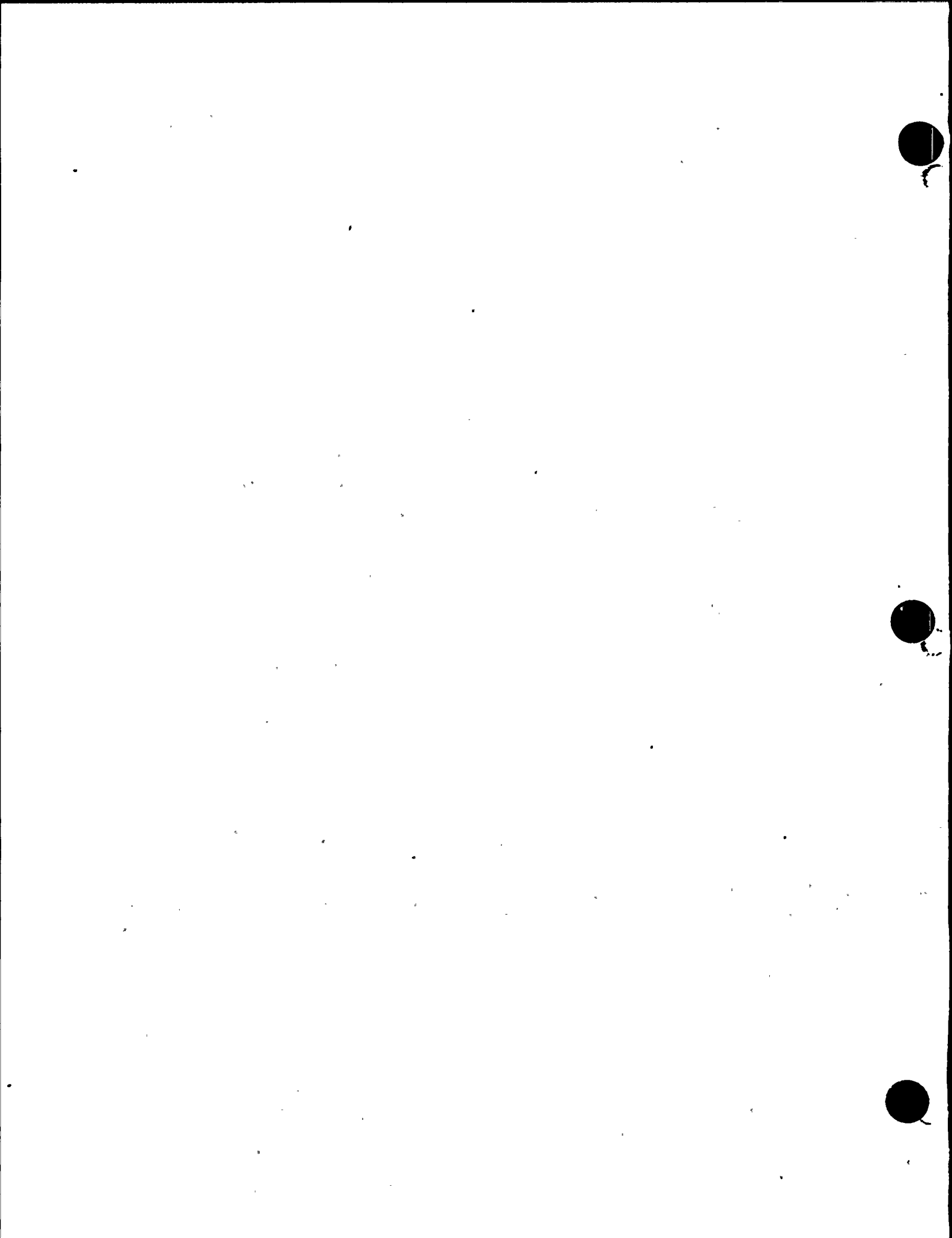
FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Richland Sup 3*  
8/13/76

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GE NF & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A8915 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W'75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 ( 719E474 )  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





WO No. XY 8210

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Dudip Supb*  
8/13/76

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 7144 ✓ Nat'l Hd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Ci
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-2 Class. \_\_\_\_\_
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1620 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date May 28 19 75 Signed GE, BWRSD - REM By *[Signature]*  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on May 28 19 75, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date May 28 19 75  
*E. L. Howell* Commissions NC 723, PA, VT 1766, OH-0  
Inspector's Signature National Board, State, Province and No.

2X00367365

FORM No. (back)

Items 4-5 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_  
(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. if bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575 °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_  
at temp. of \_\_\_\_\_

Items 9 and 10 to be completed for tube sections

**FOR INFORMATION ONLY**

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_  
(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_  
at temp. of \_\_\_\_\_

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

**LX00367366**

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

<sup>1</sup> Postweld Heat-Treated.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Walter S. Sipes*  
8/13/91

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GENF & CM )

2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )

(b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )

2. Identification - Certificate Holder's S/N of Part : A8977 Nat'l Bd. No. N/A

(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(b) Description of Part Inspected: Cylinder Tube & Flange

(c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1

3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 11/18/91 Signed GE - NEBG - NF & CM - QA By *[Signature]*  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Bjorn Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 11/15, 1991 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

11/18, 1991 *[Signature]* NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bored)  
 Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Purpose ( Inlet, Outlet, Drain )	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

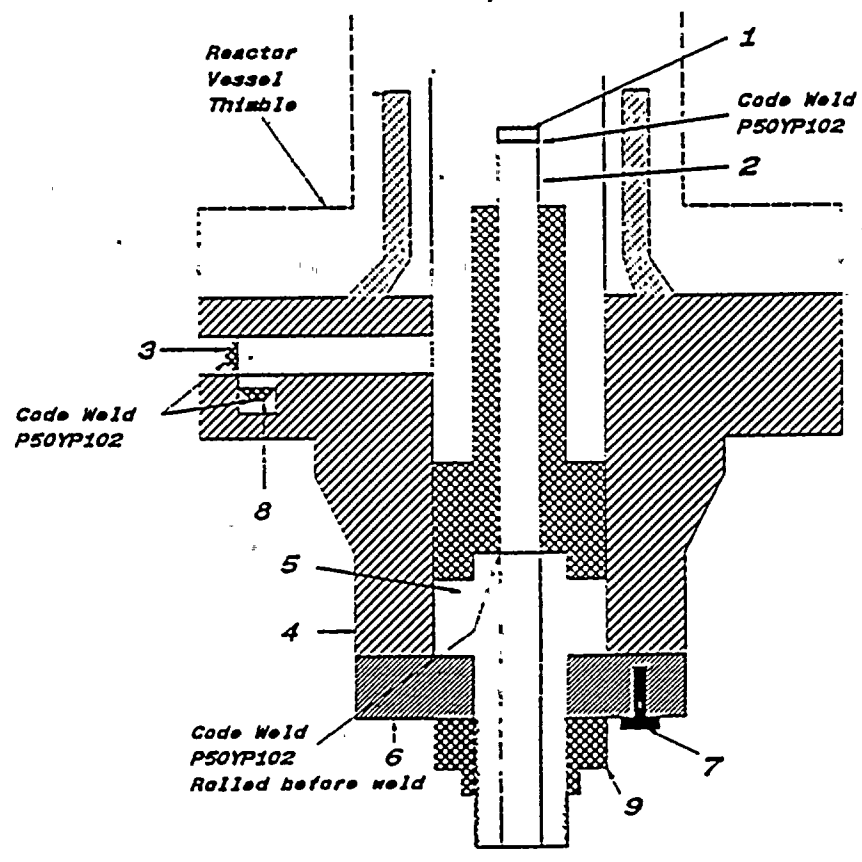
1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

W0 No. KY 8211

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder ) Buland Sup 3  
8/13/86
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A8977 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





WO No. X4 8212

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

Dudip Sup3  
8/13/96

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 7330 Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-2 Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1620 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date July 30 19 75 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1978 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on July 30 19 75, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date July 30 19 75

E. B. Shovill  
Inspector's Signature

Commissions NC 723, PA, WC 1766, Ohio  
National Board, State, Province and No.

2X00367823

Items 4-8 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_

(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. if bargive dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575°F of \_\_\_\_\_  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-lb.  
at temp. of \_\_\_\_\_ °F

Items 9 and 10 to be completed for tube sections

**FOR INFORMATION ONLY**

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_

(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-lb.  
at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
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Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ (Number) \_\_\_\_\_ Legs \_\_\_\_\_ (Number) \_\_\_\_\_ Other \_\_\_\_\_ (Describe) \_\_\_\_\_ Attached \_\_\_\_\_ (Where & How)

<sup>1</sup> If Postweld Heat-Treated.

<sup>2</sup> List other internal or external pressure or temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules; Section III, Div. I

WO No. XY 8212

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder ) Judith Exp<sup>2</sup>  
8/13/91
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9169 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE-NEBG-NF & CM-OA By [Signature]  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

QC22A6253 Rev. 1

Design specification certified by Blorn Haaberg Prof. Eng. State Calif. Reg. No. 15570

QC22A6254 Rev 1

Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/16, 1992, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 Date [Signature] Inspector's Signature NC 1231, Ohio, WC 3686 PA National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

FORM N-2 ( back )

S/N: A716710  
*Quidip Quip*

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers. 728194

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
 Location ( Top Bottom, Ends ) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. ( conv. or conc. )  
 (a) \_\_\_\_\_  
 (b) \_\_\_\_\_  
 If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

8. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)  
 Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
 Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. ( conv. or conc. )  
 (a) Top, bottom, ends \_\_\_\_\_  
 (b) Channel \_\_\_\_\_  
 If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Oia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & Ht.)

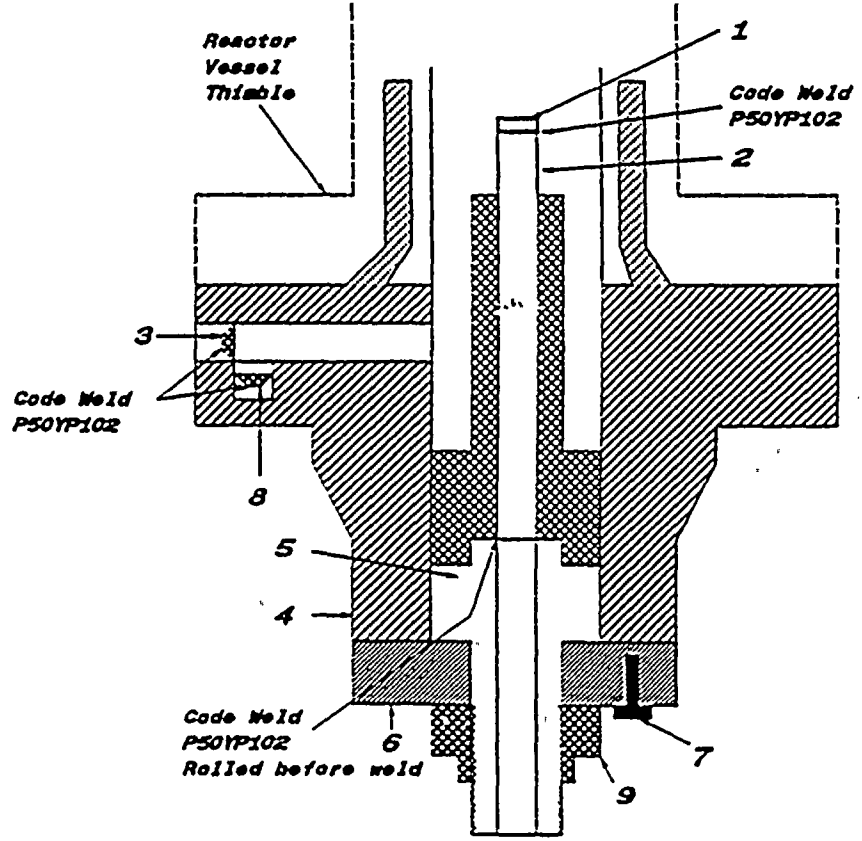
1 - if Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

WO No. X4 8213

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder ) *Chicago Sup 3*  
*11/3/66*
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9169 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
0.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.



**FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\***  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

*Quidip Sub*  
 813196

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9346 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min.  
 ( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE-NEBG-NF&CM-QA By [Signature]  
 ( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

OC22A6253 Rev. 1  
 Design specification certified by Blom Hagberg Prof. Eng. State Calif. Reg. No. 15570

OC22A6254 Rev 1  
 Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/19, 1992 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  
 By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 [Signature] NC 1231, Ohio, WC 3686 PA  
 Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

FORM N-2 ( back )

S/N A 9346

Rudolf Rupp

7/28/54

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location (Top Bottom, Ends)	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. (conv. or conc.)
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. if bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(St. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. (conv. or conc.)
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain) \_\_\_\_\_ Number \_\_\_\_\_ Dia. or Size \_\_\_\_\_ Type \_\_\_\_\_ Material \_\_\_\_\_ Thickness \_\_\_\_\_ Reinforcement Material \_\_\_\_\_ How Attached \_\_\_\_\_

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

WC NO. 248214

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )

*Dudman Smith*  
8/13/96

(b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )

2. Identification - Certificate Holder's S/N of Part : A9346 Nat'l Bd. No. N/A

(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(b) Description of Part Inspected: Cylinder Tube & Flange

(c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1

3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD

2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.

3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD

4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD

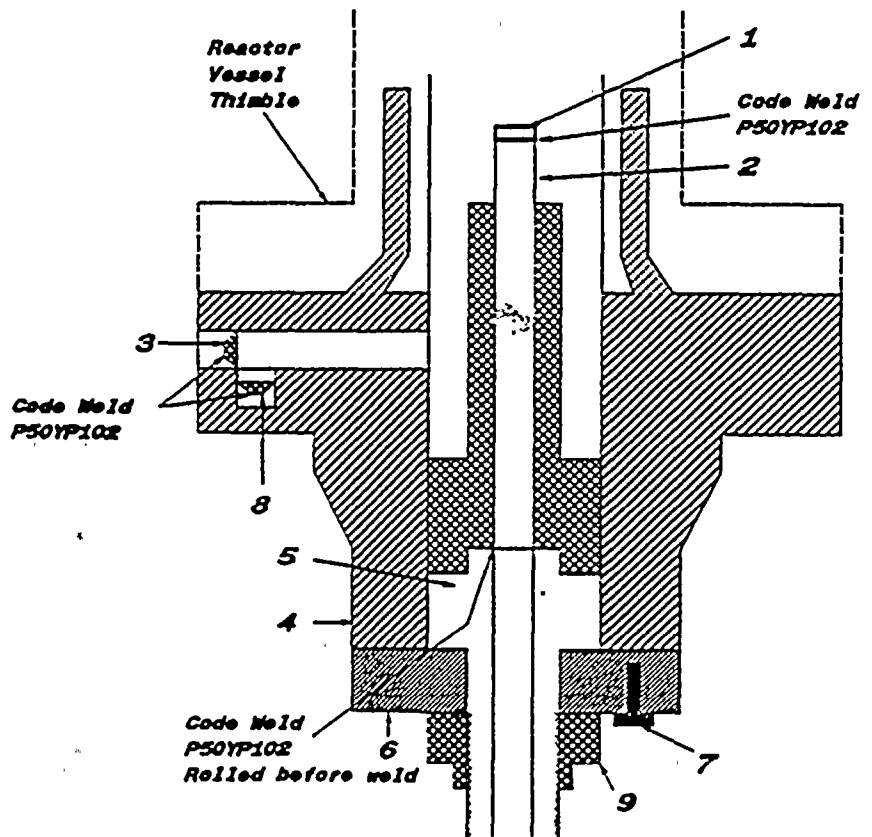
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.

6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID

7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle

8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.

9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





WO No. XY 8216

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*David S. Smith*  
8/13/96

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/N of Part : A9126 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75, Case No. N207 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 11/18/91 Signed GE - NEBG - NF & CM - QA By [Signature]  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California  
 Stress analysis report on file at GE Company, San Jose, California  
 DC22A6253 Rev. 1  
 Design specification certified by Bjorn Haaberg Prof. Eng. State Calif. Reg. No. 15570  
 DC22A6254 Rev 1  
 Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 1115, 1991, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

1118, 1991 [Signature] NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-3 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)
5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_
6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_
- |     |                               |           |              |                |                  |                    |                      |               |                                   |
|-----|-------------------------------|-----------|--------------|----------------|------------------|--------------------|----------------------|---------------|-----------------------------------|
|     | Location ( Top Bottom, Ends ) | Thickness | Crown Radius | Knuckle Radius | Elliptical Ratio | Concial Apex Angle | Hemispherical Radius | Flat Diameter | Side to Press. ( conv. or conc. ) |
| (a) | _____                         | _____     | _____        | _____          | _____            | _____              | _____                | _____         | _____                             |
| (b) | _____                         | _____     | _____        | _____          | _____            | _____              | _____                | _____         | _____                             |
- If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)
7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)
8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)
- Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_
10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)
12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_
13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_
- |                       |          |           |              |                |                  |                    |                      |               |                                   |
|-----------------------|----------|-----------|--------------|----------------|------------------|--------------------|----------------------|---------------|-----------------------------------|
|                       | Location | Thickness | Crown Radius | Knuckle Radius | Elliptical Ratio | Concial Apex Angle | Hemispherical Radius | Flat Diameter | Side to Press. ( conv. or conc. ) |
| (a) Top, bottom, ends | _____    | _____     | _____        | _____          | _____            | _____              | _____                | _____         | _____                             |
| (b) Channel           | _____    | _____     | _____        | _____          | _____            | _____              | _____                | _____         | _____                             |
- If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)
14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_
- | Purpose (Inlet, Outlet, Drain) | Number | Dia. or Size | Type  | Material | Thickness | Reinforcement Material | How Attached |
|--------------------------------|--------|--------------|-------|----------|-----------|------------------------|--------------|
| _____                          | _____  | _____        | _____ | _____    | _____     | _____                  | _____        |
| _____                          | _____  | _____        | _____ | _____    | _____     | _____                  | _____        |
17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_
18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

WO No. X4 8216

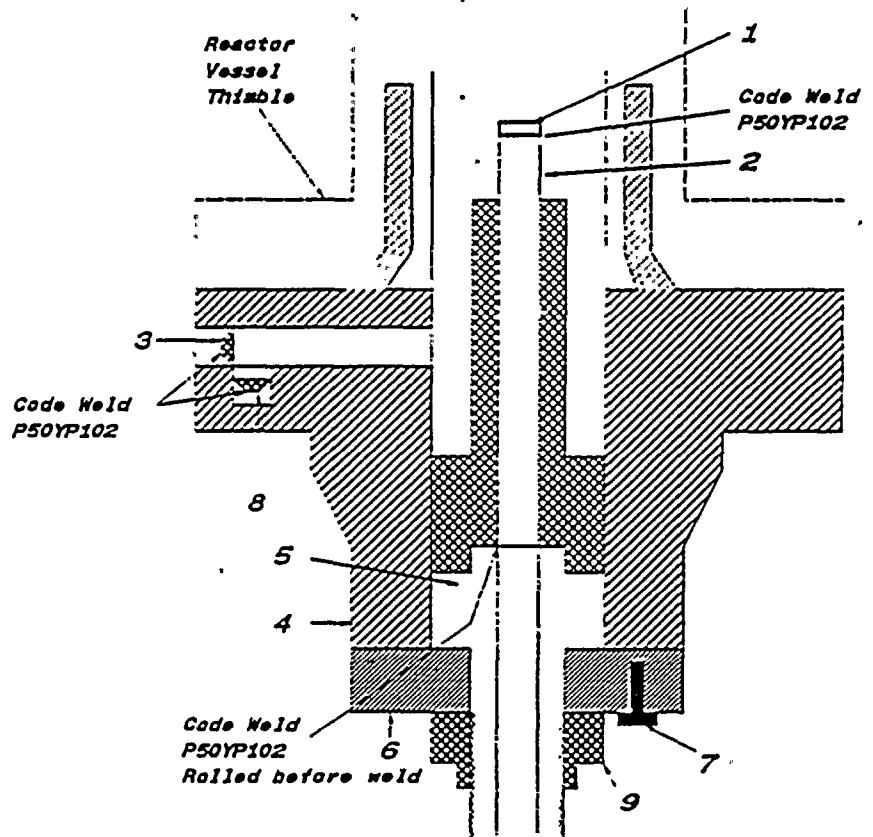
FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

Richard Sweig  
9/13/86

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GE NF & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9126 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.



5

wo No. XY 8218

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Quarip* *Swy 5*  
8/13/76

1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)

(b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)

2. Identification-Manufacturer's Serial No. of Part 6340 Nat'l Id. No. \_\_\_\_\_

(a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson

(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 G1

(c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class. 1

3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1620 psi  
(Brief description of service for which component was designed)  
minimum.

**NO INTERESTION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date December 30 19 74 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)

Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington

Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington

Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina

have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on December 30 1974, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date December 30 19 74

E. B. Sherrill  
Inspector's Signature

Commissions NC 723, PA, WF 1766, Ohio  
National Board, State, Province and No.

ZX003675F4

FORM No. (Back)

Items 1-8 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (Top, bottom, ends) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Con.)  
(a) \_\_\_\_\_  
(b) \_\_\_\_\_  
If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. If bargive dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575 °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_  
at temp. of \_\_\_\_\_

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)  
Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(or of)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Con.)  
(a) Top, bottom, ends \_\_\_\_\_  
(b) Channel \_\_\_\_\_  
If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_  
at temp. of \_\_\_\_\_

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt (Yes or No) Lugs (Number) Lugs (Number) Other (Describe) Attached (Where & How)

<sup>1</sup> Postweld Heat-Treated.

7X00367513

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

WO NO. XY 8219

- Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder ) Dwain Swab  
8/13/86
  - Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- Identification - Certificate Holder's S/N of Part : A9100 Nat'l Bd. No. N/A
  - Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - Description of Part Inspected: Cylinder Tube & Flange
  - Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
- REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE-NEBG-NF&CM-OA By [Signature]  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/15, 1992 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 [Signature]  
Date Inspector's Signature

NC 1231, Ohio, WC 3686 PA  
National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

7/28/94

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location ( Top Bottom, Ends ) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. ( conv. or conc. )  
(a) \_\_\_\_\_  
(b) \_\_\_\_\_  
If removable, bolts used \_\_\_\_\_ (Material, Spec. No., T.S. Size Number) Other fastening \_\_\_\_\_ (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_ (Describe as open and weld, bar, etc. if bar give dimensions, if bolts, describe or sketch)  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 psi at \_\_\_\_\_ 575 ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_ (Welded, Bolted)  
(Kind & Spec. No.) (Subject to pressure)  
Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_ (Str. or U)

Items 11 - 14 Incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. ( conv. or conc. )  
(a) Top, bottom, ends \_\_\_\_\_  
(b) Channel \_\_\_\_\_  
If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_ (Describe or attach sketch)

Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain) Number Dia. or Size Type Material Thickness Reinforcement Material How Attached

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - If Postweld Heat-Treated.  
2 - List other internal or external pressure with coincident temperature when applicable.



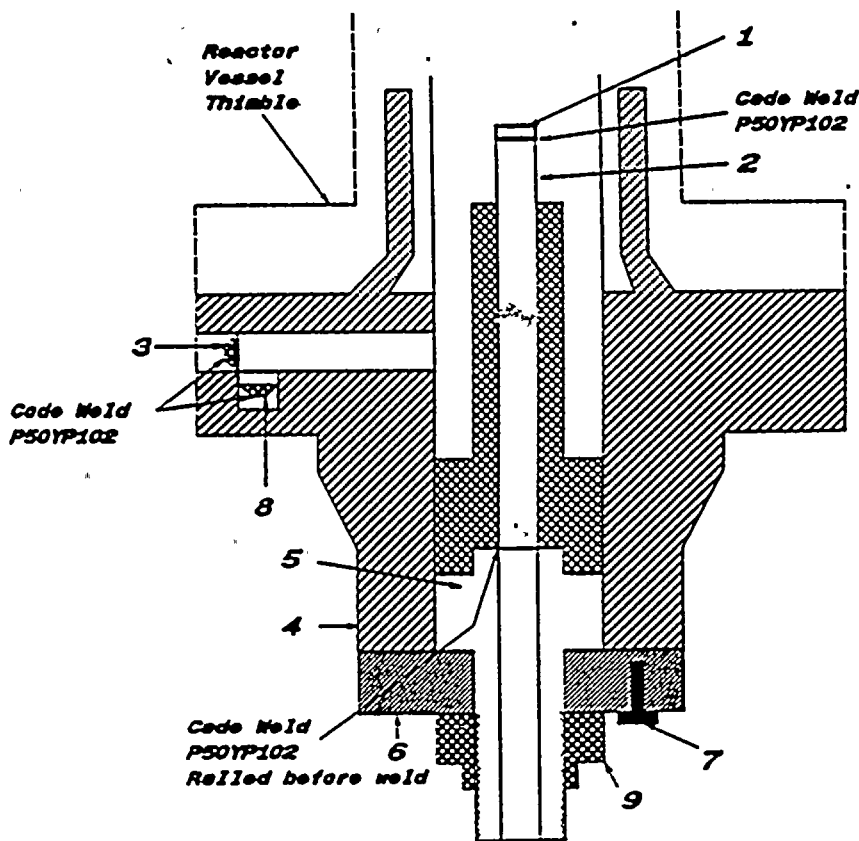
FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

WD No. XY 8219

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF&CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder ) Culdrup Sup'g  
8/13/96
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/H of Part : A9100 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





WO No. X4 8221

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Quap June 3 8/13/76*

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 6343 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1820 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date October 28 19 74 Signed GE, BWRSD - REM By *[Signature]*  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington

Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington

Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on October 28 19 74, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date October 28 19 74

*E. L. Shonell*  
Inspector's Signature

Commissions NC 723, PA, MC 1766, Ohio  
National Board, State, Province and No.

ZX0036720

FORM N-2 (back)

Items 4-8 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)  
(Top, bottom, ends)

(a) \_\_\_\_\_

(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. If bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575 °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
at temp. of \_\_\_\_\_ °F

**FOR INFORMATION ONLY**

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gauge. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_

(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ (Number) \_\_\_\_\_ Legs \_\_\_\_\_ (Number) \_\_\_\_\_ Other \_\_\_\_\_ (Describe) \_\_\_\_\_ Attached \_\_\_\_\_ (Where & How)

<sup>1</sup> If Postweld Heat-Treated.

<sup>2</sup> List other internal or external pressure with coincident temperature when applicable.

ZX003672

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules **WO No. X4 8223**

*Quadrant 845*  
*8/23/96*

1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
2. Identification-Manufacturer's Serial No. of Part 4970 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-I Class 1
3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1320 psi  
(Brief description of service for which component was designed)  
minimum.

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date November 11 19 74 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on November 11 19 74 and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date November 11 19 74  
[Signature] Inspector's Signature  
Commissions NC 722 DA 1766 Ohio  
National Board, State, Province and No.

ZX9036819

FORM N-2 (back)

Items 4-8 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_  
(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ (Material, Spec. No., T.S., Size, Number) Other fastening \_\_\_\_\_ (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_ (Describe as edge and weld, bar, etc. If bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575 °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb at temp. of \_\_\_\_\_ °F

FOR INFORMATION ONLY

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_ (Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_ (Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_  
(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_ (Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ (Yes or No) (Number) Legs \_\_\_\_\_ (Number) Other \_\_\_\_\_ (Describe) Attached \_\_\_\_\_ (Where to flow)

<sup>1</sup> If Postweld Heat-Treated.  
<sup>2</sup> List other material or external vessel if the highest temperature when applicable.

7X0036819

WONO. XY 8224 ~~11000~~ ~~A78352~~  
Building Supb  
6/17/89

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\* 8/13/76  
As required by the Provision of the ASME Code Rules, Section III, Div. 1

- 1. Manufactured & Certified by: GE Company, 2117 Castle Hayne Rd., Wilmington, N.C. 28402  
(Name and Address of NPT Certificate Holder)
- (b) Manufactured for: WNE-2, RICHLAND, Wa. 99352  
(Name and Address of N Certificate Holder for completed nuclear component)
- 2. Identification-Certificate Holders's S/N of Part: A8745 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: CYLINDER TUBE & FLANGE
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75 Case No. 1361-2 Class 1
- 3. REMARKS: Sub-assembly of Control Rod Drive for use with reactor.  
(Brief description or service for which component was designed)  
Hydrostatically tested at 1825 psi. min.

\*Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report).

DATE: 12/31, 19 88 Signed GE-NEBG-NF&OM-QA By [Signature]  
(NPT Certificate Holder)

Certificate Of Authorization Expires: 6/16/90 Certification of Authorization No.: NPT N-1151

CERTIFICATION OF DESIGN FOR APPURTENANCE

Design information on file at GE COMPANY, SAN JOSE, CALIFORNIA

Stress analysis report on file at GE COMPANY, SAN JOSE, CALIFORNIA  
DC22A6253 Rev. 0

Design specification certified by BJORN HAABERG Prof. Eng. State CALIF. Reg. No. 15570  
DC22A6254 Rev. 0.

Stress analysis report certified by EDWARD YOSHIO Prof. Eng. State CALIF. Reg. No. M018646

CERTIFICATION OF SHOP INSPECTION

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of NORTH CAROLINA and employed by DEPARTMENT OF LABOR of STATE OF NORTH CAROLINA have inspected the part of a pressure vessel described in this Partial Data Report on 12-31 1988, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

DATE 12-31, 19 88 [Signature] NC 779, PA.WC2L60, OHIO  
Inspector's Signature National Board, State, Province and No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" X 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS"

(10/77)

VERIFIED & ACCEPTED [Signature]  
1-18-89  
R.I. Inspector Date

S/N A 8745  
Lynch Bros  
1/19/89

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec.No.) (Min.of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (Top Bottom, Ends) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (conv. or conc.)  
(a) \_\_\_\_\_  
(b) \_\_\_\_\_  
If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec.No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

8. Design Pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
at temp. of \_\_\_\_\_ °F

Items 9 and 10 to be completed for tube sections.

9. Tube Sheets: Stationary Mat'l. \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind of Spec. No.) (Subj. to Press.) (Welded, Bolted)  
Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
inches

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec.No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (a) Top, Bottom, End Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter (Conv. or Conc.)  
(b) Channel \_\_\_\_\_  
If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other Fastening \_\_\_\_\_  
(Describe or attach sketch)  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
at temp. of \_\_\_\_\_ °F

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:  
Purpose (Inlet Outlet, Drain) Number Dia or Size Type Material Thickness Reinforcement Material Attached

Purpose (Inlet Outlet, Drain)	Number	Dia or Size	Type	Material	Thickness	Reinforcement Material	Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Handles, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Shirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

<sup>1</sup> If Postweld Heat-Treated.

<sup>2</sup> List other internal or external pressure with coincident temperature when applicable.



W O No. XY 8224

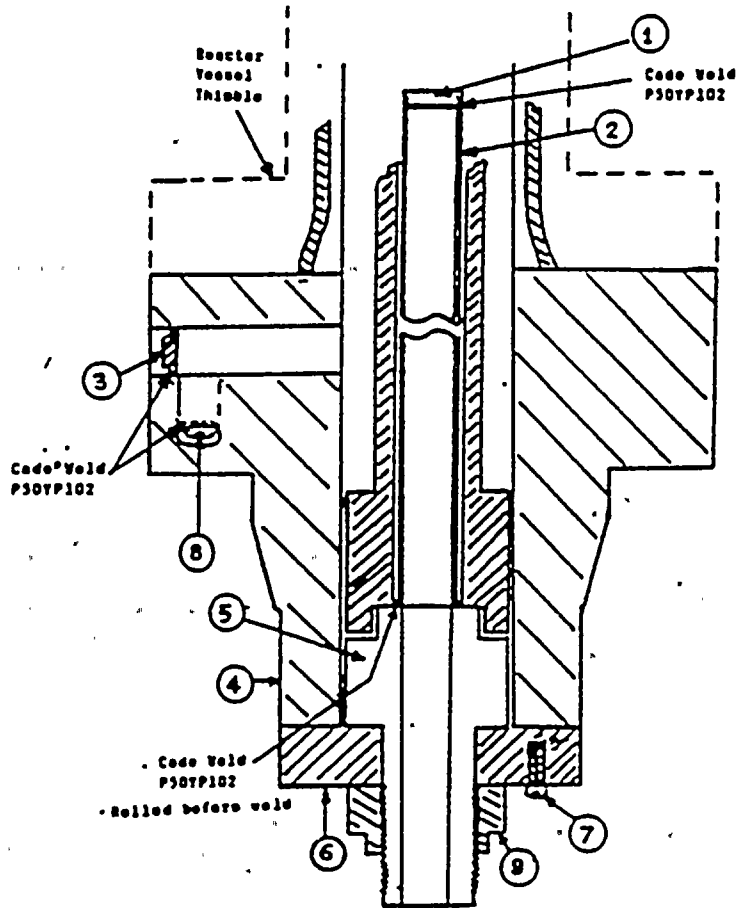
Revised 8/13/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

1. Manufactured & Certified by: GE Company, 2117 Castle Hayne Rd., Wilmington, N.C. 28402  
(Name and Address of NPT Certificate Holder)  
(b) Manufactured for: WNP-2, RICHLAND, Wa. 99352  
(Name and Address of N Certificate Holder for completed nuclear component)
2. Identification-Certificate Holders's S/N of Part: A8745 Nat'l Bd. N. N/A  
(a) Constructed According to Drawing No: 919D258G003 Dwg. Prepared by D. L. Peterson  
(b) Description of Part Inspected: CYLINDER TUBE & FLANGE  
(c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75, Case No. 1361-2 Class 1
3. REMARKS: Sub-assembly of Control Rod Drive for use with reactor.  
(Brief description of service for which component was designed)  
Hydrostatically tested at 1825 psi. min.

\*Sheet 2 of 2

1. Cap 167A2343P1  
SA182-F304  
3/8 thick X 1 1/16 OD
2. Indicator Tube 104BL336P3  
SA312-TP316  
3/4 sch 40-seamless pipe  
0.113 wall thickness  
1.065 max. dia.
3. Plug 159A1176P1  
SA182-F304  
1/4 thick x 0.812 OD
4. Flange 919D610P1 (719EA74)  
SA182-F304  
3.37 thick x 9 5/8 OD
5. Head 129B3539P3, P5  
SA182-F304  
7/8 thick x 2.875 Dia.
6. Ring Flange 114B5122P2  
SA182-F304  
1" thick x 5.0 OD x 1.75 ID
7. Cap Screw 117C4516P2  
SA193-B6  
6 ea. 1/2 dia. on 4 1/8 bolt circle
8. Plug 175A7961P1  
SA182-F304  
0.38 thick x 1.307 dia.
9. Nut 114B5460P1  
SA193-B8A  
1.30 thick x 2.62 dia.



WO No. XY 8225

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Buildup Sup 5*  
813196

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 6404 Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 GE
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1620 psi  
(Brief description of service for which component was designed)  
minimum.

**DESIGN INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date January 24 19 75 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on January 24 1975, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date January 24 19 75  
E. L. Sherrill Commissions NC 723, PA, NC 1766, Ohio  
Inspector's Signature National Board, State, Province and No.

ZX00367569

FORM No. 1 (back)

Items 1-3 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_

(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. If bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575 °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-lb.  
at temp. of \_\_\_\_\_ °F

**FOR INFORMATION ONLY**

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Type or U<sup>T</sup>)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_

(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-lb.  
at temp. of \_\_\_\_\_ °F

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

**ZX00367570**

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

<sup>1</sup> If Postweld Heat-Treated.

WO No. XY 8228

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Quincy* *Sup*  
8/13/76

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 6126 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1820 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date October 28 19 74 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on October 28 19 74, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date October 28 19 74  
[Signature] Commissions NC 723, PA, WC 1766, Ohio  
Inspector's Signature National Board, State, Province and No.

7X00367188

FORM N-2 (back)

Items 4-6 Incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (Top, bottom, ends) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)  
(a) \_\_\_\_\_  
(b) \_\_\_\_\_  
If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. if bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575 °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
at temp. of \_\_\_\_\_ °F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)  
(a) Top, bottom, ends \_\_\_\_\_  
(b) Channel \_\_\_\_\_  
If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft-lb  
at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

ZX00367189

<sup>1</sup> If Postweld Heat-Treated.  
<sup>2</sup> List other internal or external pressure with coincident temperature when applicable.

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

*Kularp Swg 5*  
843(96)

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 6588 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-i Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1620 psi  
(Brief description of service for which component was designed)  
minimum.

**FOR INFORMATION ONLY**

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date July 30 19 75 Signed GE, BWRSD - REM By *[Signature]*  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1978 Certificate of Authorization No. NPT - 462

**CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)**

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

**CERTIFICATE OF SHOP INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor  
of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on July 30 19 75, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date July 30 19 75

*E. S. Sewall*  
Inspector's Signature

Commissions NC 723, PA, W.C. 1766, Ohio  
National Board, State, Province and No.

FORM N-2 (Luck)

Items 4-8 incl. to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location (Top, bottom, ends) Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_

(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closures: \_\_\_\_\_  
(Describe as gage and weld, bar, etc. If bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575°F of \_\_\_\_\_  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-h  
at temp. of \_\_\_\_\_ °F

**FOR INFORMATION ONLY**

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_

(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F  
Drop Weight \_\_\_\_\_  
Charpy Impact \_\_\_\_\_ ft.-h  
at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

<sup>1</sup> If Postweld Heat-Treated.  
<sup>2</sup> List other internal or external stresses and the coincident temperature when applicable.

IX00367934

FORM N-2 MANUFACTURER'S DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

Quincy Sup 3  
8/13/76

- 1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  
(Name and address of Manufacturer of part)
- (b) Manufactured for General Electric Company, San Jose, California  
(Name and address of Manufacturer of completed nuclear component)
- 2. Identification-Manufacturer's Serial No. of Part 7143 ✓ Nat'l Bd. No. \_\_\_\_\_
- (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
- (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 CI
- (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-i Class 1
- 3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1820 psi  
(Brief description of service for which component was designed)  
minimum.

FOR INFORMATION ONLY

We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  
(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)

Date June 18 1975 Signed GE, BWRSD - REM By [Signature]  
(Manufacturer)  
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462

CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)

Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington  
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488  
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on June 18 1975, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date June 18 19 75  
[Signature] Commissions NC 723, PA. NC 1766, Ohio  
Inspector's Signature National Board, State, Province and No.



FORM N-2 (back)

Items 4-10 to be completed for single wall vessels, jackets of jacketed vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_  
Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) \_\_\_\_\_

(b) \_\_\_\_\_

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S., Size, Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as edge and weld, bar, etc. If bar give dimensions, if bolted, describe or sketch)

8. Design pressure<sup>2</sup> 1250 psi at 575<sup>1</sup> °F Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft.-lb at temp. of \_\_\_\_\_ °F

FOR INFORMATION ONLY

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11-14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %

Girth \_\_\_\_\_ H.T.<sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location Thickness Crown Radius Knuckle Radius Elliptical Ratio Conical Apex Angle Hemispherical Radius Flat Diameter Side to Press. (Conv. or Conc.)

(a) Top, bottom, ends \_\_\_\_\_

(b) Channel \_\_\_\_\_

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure<sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ °F Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft.-lb at temp. of \_\_\_\_\_ °F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles:

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Openings: Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

<sup>1</sup>If Postweld Heat-Treated.

WO No. 24 8231

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Quap Sup 5*  
8/13/91

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GE NF & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9120 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W'75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 11/18/91 Signed GE - NEBG - NF & CM - QA By [Signature]  
 ( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151

Certification of Design for Appurtenance

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

QC22A6253 Rev. 1  
 Design specification certified by Biorn Haaberg Prof. Eng. State Calif. Reg. No. 15570

QC22A6254 Rev 1  
 Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

Certification of Shop Inspection

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 11/15, 1991 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

11/18, 1991 [Signature] NC 1231, Ohio, WC 3686 PA  
 Date Inspector's Signature National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. or Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

if removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 psi at \_\_\_\_\_ 575 ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. or Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

if removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I.

WO No. X4 8231

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NET Certificate Holder )

*Quarap Swepb*  
*8/13/96*

(b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )

2. Identification - Certificate Holder's S/N of Part : A9120 Nat'l Bd. No. N/A

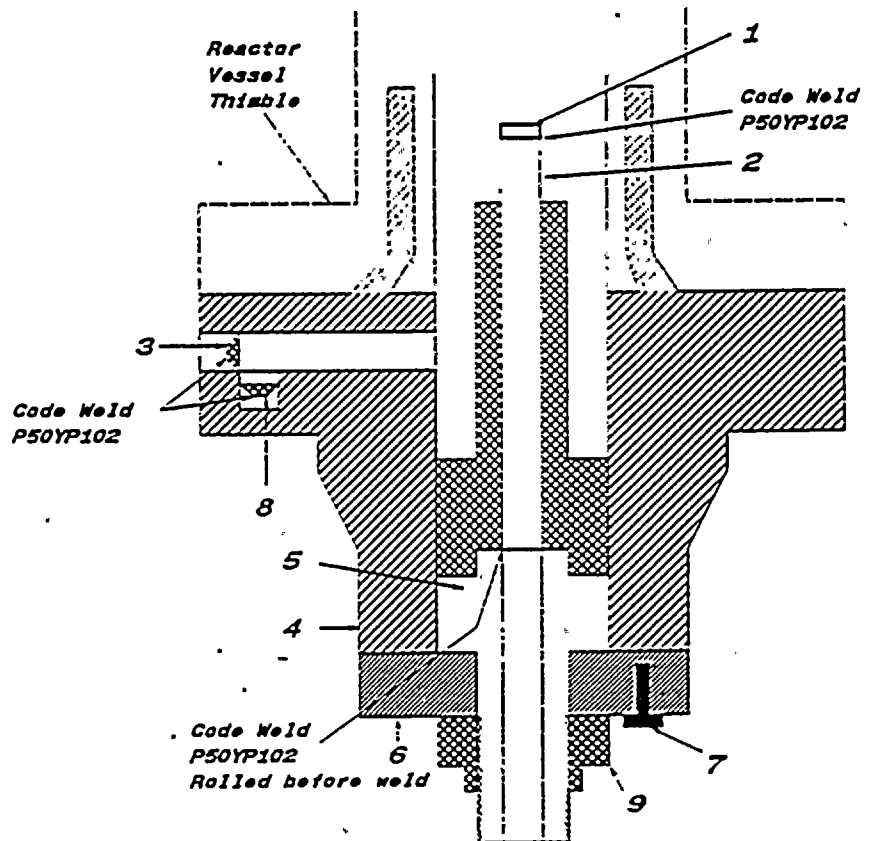
(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(b) Description of Part Inspected: Cylinder Tube & Flange

(c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75, Case No. N207 1361-2 Class 1

3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.



FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

WO No. X48248

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder ) Dulair Swp 5  
8/13/96
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9173 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE-NEBG-NF & CM-QA By [Signature]  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/16, 1992 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 [Signature]  
Date Inspector's Signature

NC 1231, Ohio, WC 3686 PA  
National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

(97/99)

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers. 7/28/94

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. if bar give dimensions, if bolts, describe or sketch)

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 psi at \_\_\_\_\_ 575 ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft-lb

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Sz. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft-lb

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain) \_\_\_\_\_ Number \_\_\_\_\_ Dia. or Size \_\_\_\_\_ Type \_\_\_\_\_ Material \_\_\_\_\_ Thickness \_\_\_\_\_ Reinforcement Material \_\_\_\_\_ How Attached \_\_\_\_\_

17. Inspection Manholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Openings: Handholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - If Postweld Heat-Treated.  
2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

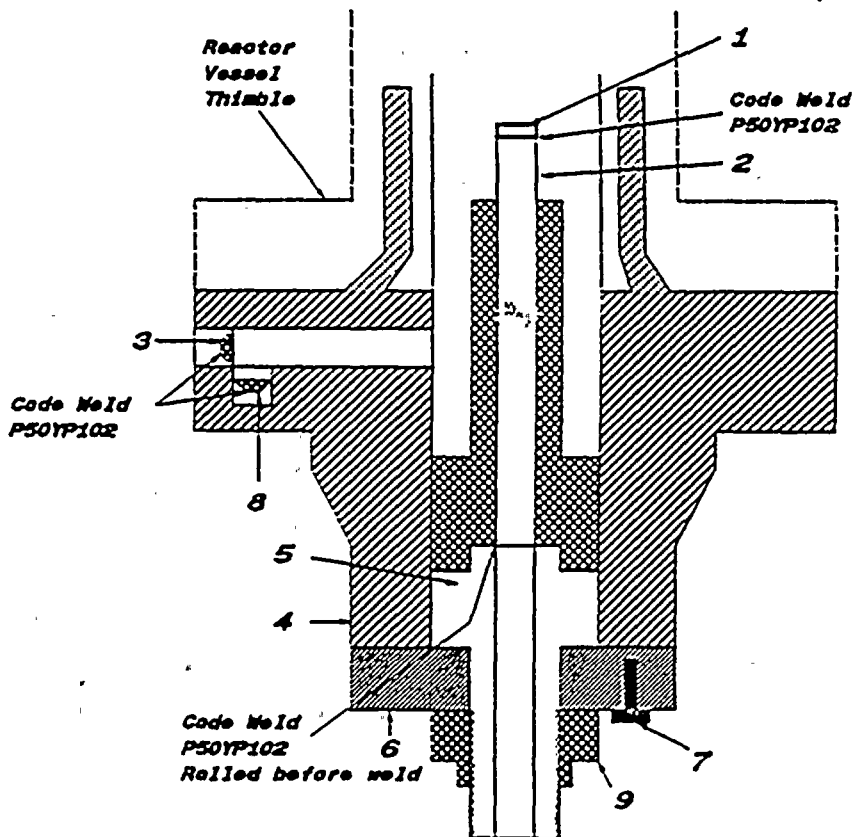
WO No. X48248

*Kulap Siv's*  
 2/13/26

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9173 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001  
 SA182 - F304  
 3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
 SA312 - TP316  
 3/4" sch 40 - seamless pipe  
 0.113" wall thickness  
 1.065" max. dia.
3. Plug 159A1176P001  
 SA182 - F304  
 1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
 SA182 - F304  
 3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
 SA182 - F304  
 7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
 137C8151P001, P002  
 SA182 - F304  
 1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
 SA193 - B6  
 6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
 SA182 - F304  
 0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
 XM - 19 SA479  
 1.30" thick x 2.62" dia.





**CRD OVERHAUL DURING R-11, PPM No 10.5.4**

<u>WO No</u>	<u>Cylinder S/N</u>	<u>Piston S/N</u>	<u>PT Report No</u>	<u>PT Results</u>	<u>Replacement Item S/N</u>	<u>Reason For Replacement</u>
XY 8305	5399	Note 1	4-96-22-01	A	None	Not Applicable
XY 8306	7047	Note 1	4-96-22-02	A	None	Not Applicable
XY 8307	6383	Note 1	4-96-22-06	R	Cylinder S/N A9128	Unacceptable PT
XY 8308	5491	Note 1	4-96-22-09	A	None	Not Applicable
XY 8309	A8562	Note 1	4-96-22-01	A	None	Not Applicable
XY 8310	5982	Note 1	4-96-22-03	A	None	Not Applicable
XY 8311	A8503	Note 1	4-96-22-01	A	None	Not Applicable
XY 8312	A8659	Note 1	4-96-22-03	A	None	Not Applicable
XY 8314	7165	Note 1	Note 2	Note 2	Cylinder S/N A9280	Note 2
XY 8316	6299	Note 1	4-96-22-02	A	None	Not Applicable
XY 8317	6534	Note 1	4-96-22-04	R	Cylinder S/N A9159	Unacceptable PT
XY 8319	7324	Note 1	Note 2	Note 2	Cylinder S/N A9447	Note 2
XY 8321	6672	Note 1	4-96-22-11	R	Cylinder S/N A9138	Unacceptable PT
XY 8322	7200	Note 1	4-96-22-12	A	None	Not Applicable
XY 8323	2996	Note 1	4-96-22-13	R	Cylinder S/N A9420	Unacceptable PT
XY 8326	6137	Note 1	4-96-22-05	R	Cylinder S/N A9348	Unacceptable PT
XY 8327	6449	Note 1	4-96-22-10	A	None	Not Applicable
XY 8328	7367	Note 1	4-96-22-11	R	Cylinder S/N A9155	Unacceptable PT
XY 8329	7157	Note 1	4-96-22-07	R	Cylinder S/N A9350	Unacceptable PT
XY 8337	7331	Note 1	4-96-22-08	R	Cylinder S/N A9172	Unacceptable PT
XY 8304	A9120	N/A	N/A	N/A	N/A	Note 3

Cylinder - Cylinder Tube And Flange (CT&F)      Piston - Piston Tube Assembly      A - Accept      R - Reject

**NOTES -**

- 1) Piston Tube serial number not recorded on the attachment to PPM No 10.5.4
- 2) Liquid penetrant (PT) examination not performed. A rejectable Indication observed during visual examination
- 3) Replaced one (1) ring flange cap screw, H/C RK 2, See PER No 296-0283





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS**  
**As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric	A9120	N/A	N/A	1991	Replacement	Yes, Code Class 1

**7. Description Of Work Performed:** Installed one (1) ring flange cap screw for Control Rod Drive (CRD) assembly Serial No A9120.

**NOTES-**

- 1) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for Cylinder Tube And Flange (CT&F) Serial No A9120



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: P<sub>sig</sub> Test Temperature: °F  
Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: None

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Carl M. King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/12/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]  
Inspector's Signature

Commissions 71186, 7486 W NBEI-II  
National Board, State, and Endorsements

Date 8/26/96



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. **(a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
4. **Identification Of System:** Control Rod Drive (CRD)  
5. **(a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric	6383	N/A	N/A	1974	Replaced	Yes, Code Class 1
CT&F	General Electric	A9128	N/A	N/A	1993	Replacement	Yes, Code Class 1

7. **Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 6383. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:  
1) Disassembled Control Rod Drive (CRD) assembly for overhaul  
2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6383. Liquid penetrant (PT) examination results unacceptable  
3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128  
4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6383, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9128



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By CE MZ  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/12/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/22/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NIB-25  
 Inspector's Signature National Board, State, and Endorsements

Date 8/26/96

( WO No. XY 8307

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Rudolph Smith*  
8/12/96

- Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
  - Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- Identification - Certificate Holder's S/N of Part : A9128 Nat'l Bd. No. N/A
  - Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - Description of Part Inspected: Cylinder Tube & Flange
  - Applicable ASME Code: Section III, Edition 1974, Addenda Data W75, Case No. N207 1361-2 Class 1
- REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 01/28/93 Signed GE - NEBG - NF & CM - QA By [Signature]  
( NPT Certificate Holder ) ( QC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 125, 1993 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

1/28, 1993 [Signature] NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b)	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)  
 Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b)	Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose ( Inlet, Outlet, Drain )	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

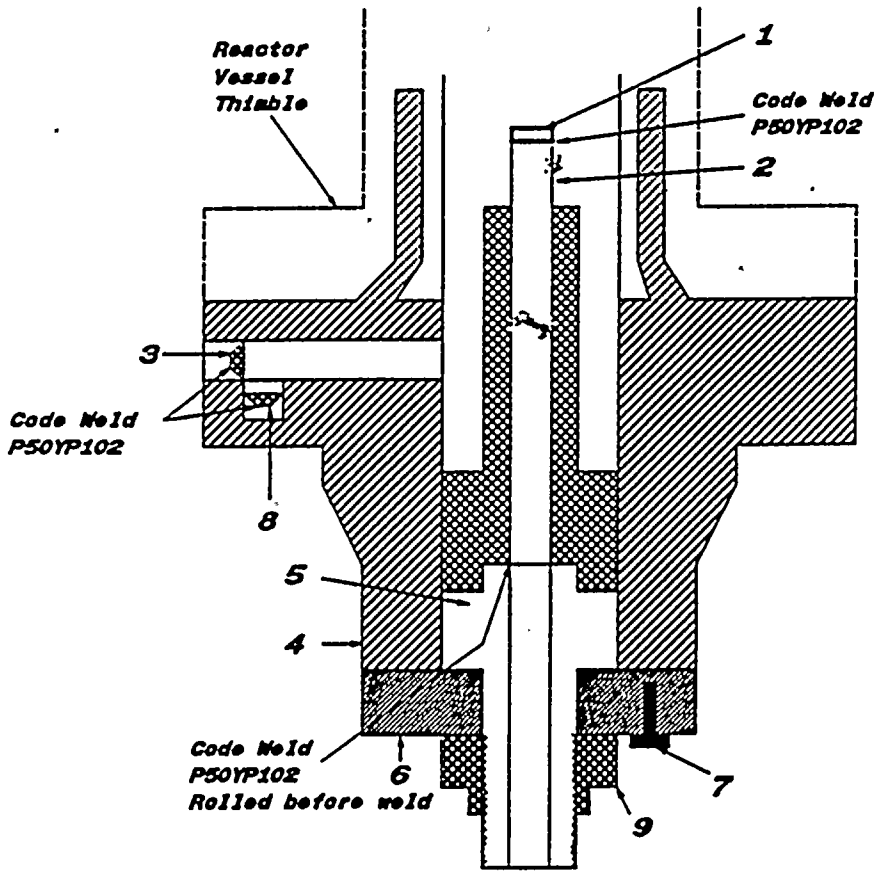
**FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\***  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

*Richland Supp*

8112196

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9128 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B8  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Control Rod Drive (CRD)
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	7165 A9280	N/A N/A	N/A N/A	1975 1995	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

7. **Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 7165. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7165 was rejected based on an unacceptable indication observed during visual examination. Liquid penetrant (PT) examination was not performed
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7165, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9280





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By [Signature] Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/12/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 w NSIB -ES
Inspector's Signature National Board, State, and Endorsements
Date 8/24/96

**FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\***  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

*Kuldeep Singh*  
 8/12/96

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9280 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 06/27/95 Signed GE - NEBG - NF & CM - QA By [Signature]  
 ( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/96 Certification of Authorization No. : NPTN - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
 Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
 Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 6/16, 1995 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

6/27, 1995 [Signature] NC 1231, Ohio, WC 3686 PA  
 Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

FORM N-2 ( back )

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b)	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as edge and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 psi at \_\_\_\_\_ 575 ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose ( Inlet, Outlet, Drain ) \_\_\_\_\_ Number \_\_\_\_\_ Dia. or Size \_\_\_\_\_ Type \_\_\_\_\_ Material \_\_\_\_\_ Thickness \_\_\_\_\_ Reinforcement Material \_\_\_\_\_ How Attached \_\_\_\_\_

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - if Postweld Heat-Treated.

2 - List other internal or external pressure with coincident temperature when applicable.





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Control Rod Drive (CRD)
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	6534 A9159	N/A N/A	N/A N/A	1974 1992	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

7. **Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 6534. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6534. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES -**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6534, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9159



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
 Test Pressure: Psig Test Temperature: °F  
 Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
 Certificate Of Authorization No.: Not Applicable  
 Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
 Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
 Date 8/12/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486-U, NIBK-IS  
 Inspector's Signature National Board, State, and Endorsements

Date 8/21/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Kuldip Singh*  
812176

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/N of Part : A9159 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE - NEBG - NF & CM - QA By [Signature]  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blorn Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/16, 1992, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 [Signature]  
Date/ Inspector's Signature

NC 1231, Ohio, WC 3686 PA  
National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8 incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b)	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. if bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_ ft-lb  
 Charpy Impact \_\_\_\_\_ ° F

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. in  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b)	Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_ ft-lb  
 Charpy Impact \_\_\_\_\_ ° F

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where &)

<sup>1</sup> - if Postweld Heat-Treated.  
<sup>2</sup> - List other internal or external pressure with coincident temperature when applicable.

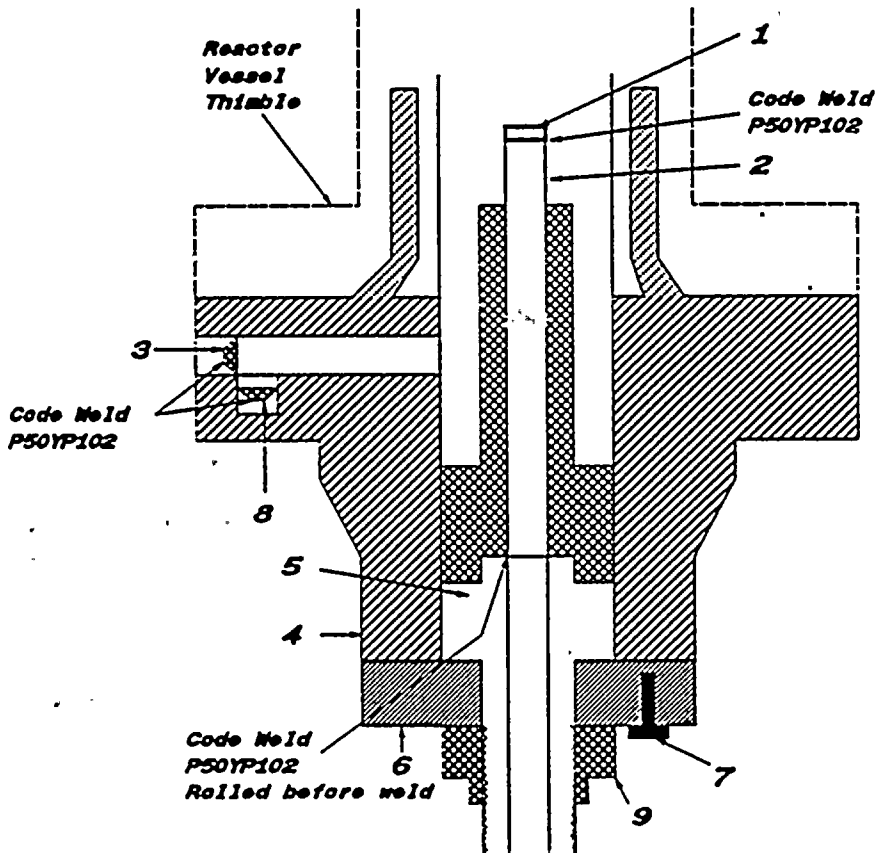


FORM N-2 NPT CERTIFIC E HOLDERS' DATA REPORT FOR NUCL R PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Wuldrup Supb*  
812196

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GEN F & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9159 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 ( 719E474 )  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Control Rod Drive (CRD)
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	7324 A9447	N/A N/A	N/A N/A	1975 1995	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

7. **Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 7324. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7324 was rejected based on an unacceptable indication observed during visual examination. Liquid penetrant (PT) examination was not performed
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7324, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9447



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  
Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/12/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.  
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 74186, 74186LL NSIB - D  
Inspector's Signature National Board, State, and Endorsements  
Date 8/26/96

W O No. X4 8319

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*V. S. S. S. S.*  
8/12/96

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/N of Part : A9447 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 06/27/95 Signed GE - NEBG - NF & CM - QA By *[Signature]*  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/96 Certification of Authorization No. : NPT N - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

OC22A6253 Rev. 1  
Design specification certified by Blorn Haaberg Prof. Eng. State Calif. Reg. No. 15570

OC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. MO18646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 6/16, 1995, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

6/27, 1995 *[Signature]* NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

FORM N-2 ( back )

Items 4-8 incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. if bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_ ft-lb  
 Charpy Impact \_\_\_\_\_ ° F

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_ ft-lb  
 Charpy Impact \_\_\_\_\_ ° F

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain) \_\_\_\_\_ Number \_\_\_\_\_ Dia. or Size \_\_\_\_\_ Type \_\_\_\_\_ Material \_\_\_\_\_ Thickness \_\_\_\_\_ Reinforcement Material \_\_\_\_\_ How Attached \_\_\_\_\_

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - 4 Postweld Heat-Treated.

2 - List other internal or external pressure with coincident temperature when applicable.







**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
- 2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable
- 4. Identification Of System:** Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None

**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	6672 A9138	N/A N/A	N/A N/A	1975 1993	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 6672. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:

- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
- 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6534. Liquid penetrant (PT) examination results unacceptable
- 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138
- 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6672, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9138





FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable

Certificate Of Authorization No.: Not Applicable

Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Cal M King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/12/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature]  
Inspector's Signature

Commissions 41100, 8126, 7486, 7486, 60 NIS-2  
National Board, State, and Endorsements

Date 8/26/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Rudolph Rupp*  
8/12/96

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/N of Part : A9138 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 01/28/93 Signed GE - NEBG - NF & CM - QA By *[Signature]*  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018648

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 1/25, 1993, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

1/28, 1993 *[Signature]* NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

FORM N-2 ( back )

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as edge and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 Incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Purpose ( Inlet, Outlet, Drain )	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

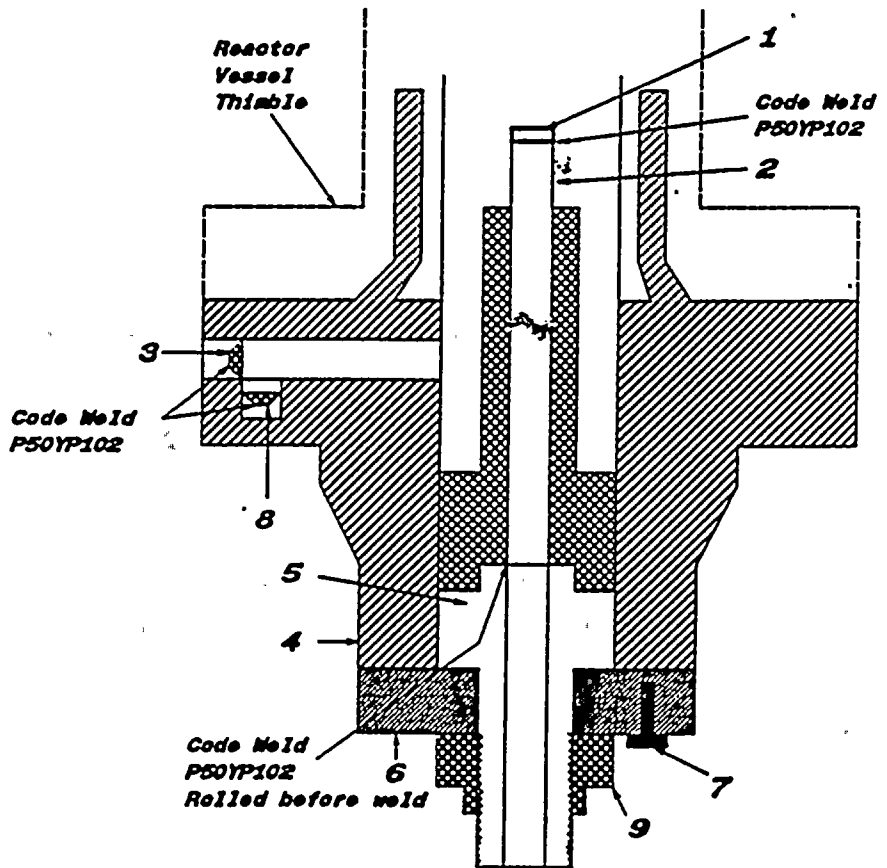
1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

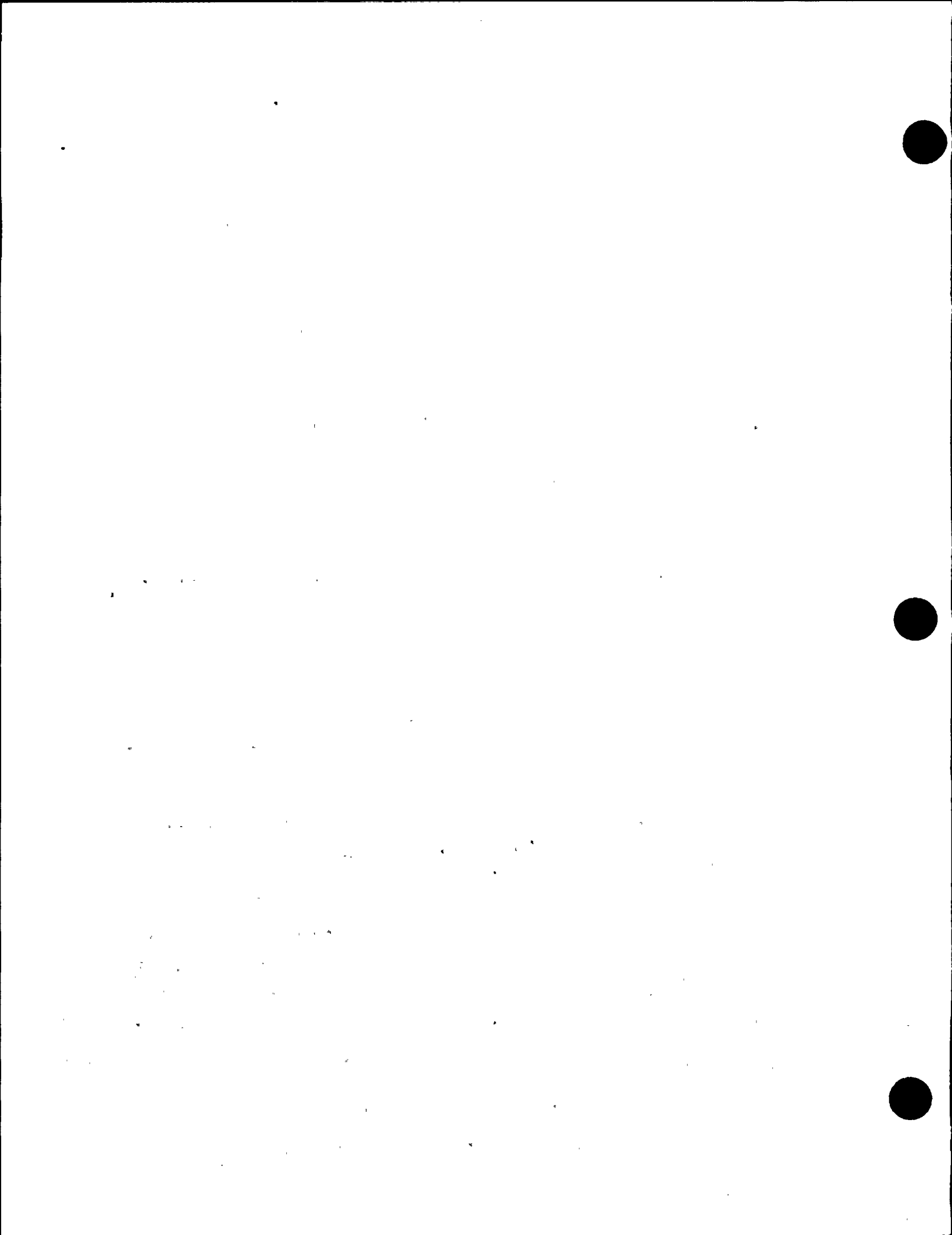
FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

*Rudip Swab*

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9138 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1625 psi, min.  
 ( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B8  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.







**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Control Rod Drive (CRD)  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	2996 A9420	N/A N/A	N/A N/A	1974 1995	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

- 7. Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 2996. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 2996. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 2996, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9420



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/12/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486-W, NIS-2  
Inspector's Signature National Board, State, and Endorsements

Date 8/26/96

**FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\***  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

*Quaid Quib*

812196

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9420 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 06/27/95 Signed GE - NEBG - NF & CM - QA By *[Signature]*  
 ( NPT Certificate Holder ) ( QC QA Representative )

Certificate of Authorization Expires: 6/16/96 Certification of Authorization No. : NPT N - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California  
 Stress analysis report on file at GE Company, San Jose, California  
 QC22A6253 Rev. 1  
 Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570  
 QC22A6254 Rev 1  
 Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 6/16, 1995, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  
 By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

6/27, 1995 *[Signature]* NC 1231, Ohio, WC 3686 PA  
 Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".



**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Nozzles: Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Openings: Handholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

1 - if Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

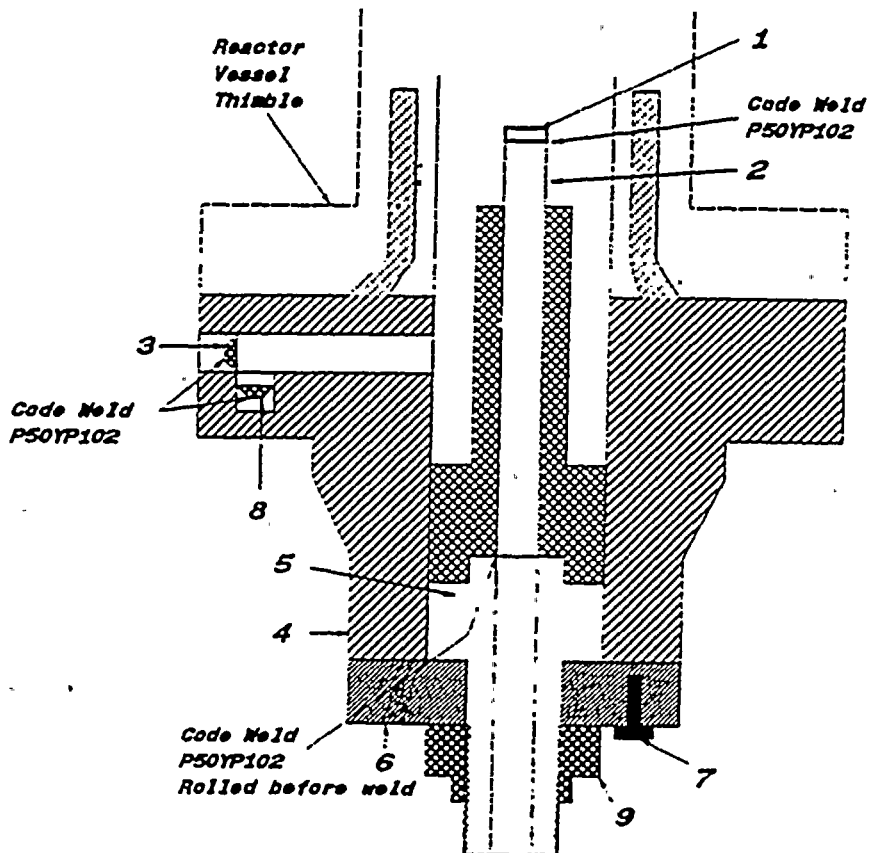
FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

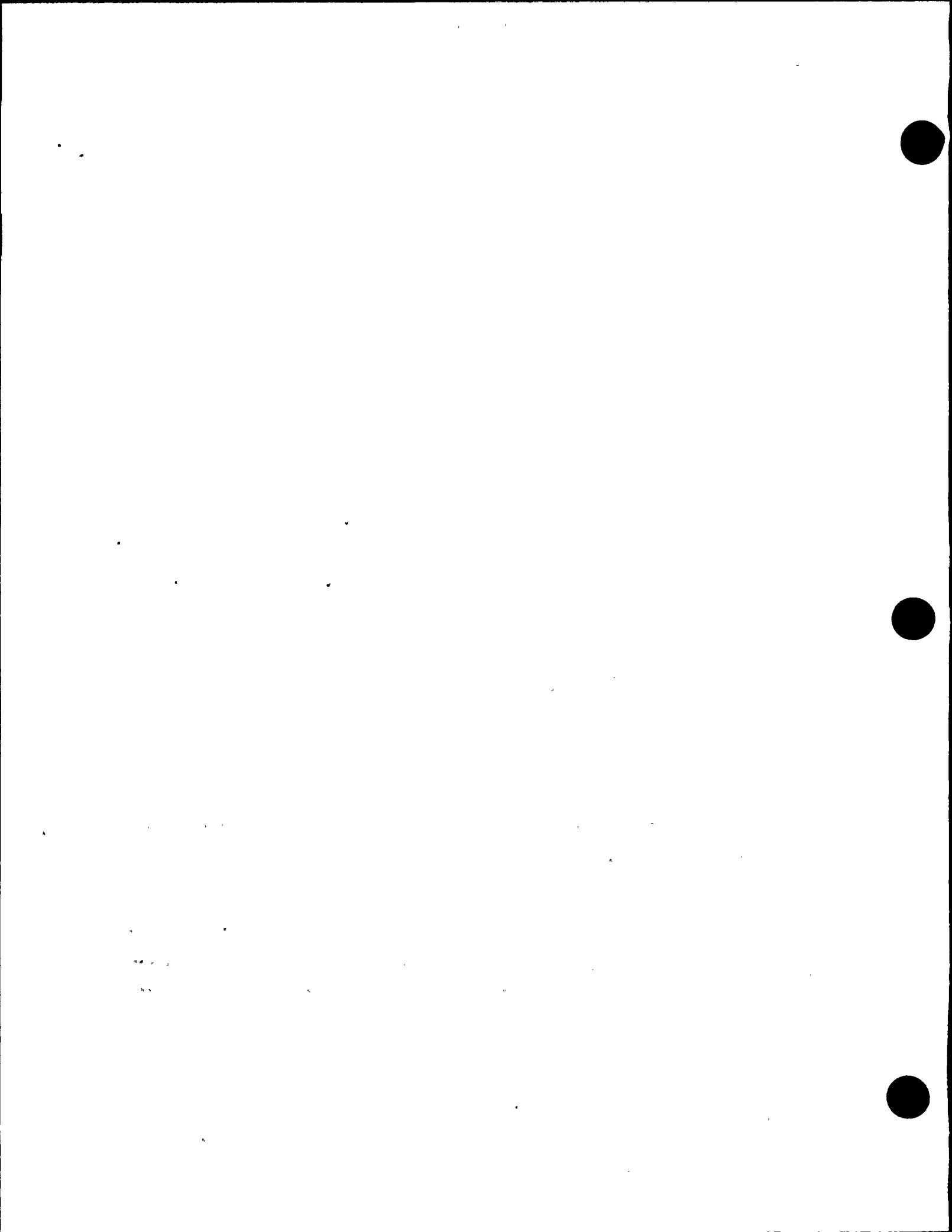
*Richard Supp*  
8/12/96

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GE NF & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9420 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W'75 , Case No. 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001  
SA182 - F316  
3/8" thick x 1 1/16" OD
2. Indicator Tube 167B4908P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 ( 719E474 )  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Head 129B3539P005  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 114B5460P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.







**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Control Rod Drive (CRD)  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	6137 A9348	N/A N/A	N/A N/A	1975 1993	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 6137. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:  
 1) Disassembled Control Rod Drive (CRD) assembly for overhaul  
 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6137. Liquid penetrant (PT) examination results unacceptable  
 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348  
 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES -**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6137, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9348



**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)**

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: P<sub>sig</sub> Test Temperature: °F  
Component Design Pressure: P<sub>sig</sub> Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348

**CERTIFICATE OF COMPLIANCE**

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding  
Date 8/12/96 Date 8/13/96

**CERTIFICATE OF INSERVICE INSPECTION**

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 W NBSI-IL  
Inspector's Signature National Board, State, and Endorsements  
Date 8/26/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Dudley S. Sny*  
8712196

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/H of Part : A9348 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min.  
( Brief description of service for which component was designed )

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 01/28/93 Signed GE-NEBG-NF&CM-OA By *[Signature]*  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018648

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 1/25, 1993 and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

Date 1/28, 1993 Inspector's Signature *[Signature]* National Board, State, Province And No. NC 1231, Ohio, WC 3686 PA

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8 incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b)	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as edge and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft-lb

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Stk. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F  
 Drop Weight \_\_\_\_\_ Charpy Impact \_\_\_\_\_ ft-lb

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where & How)

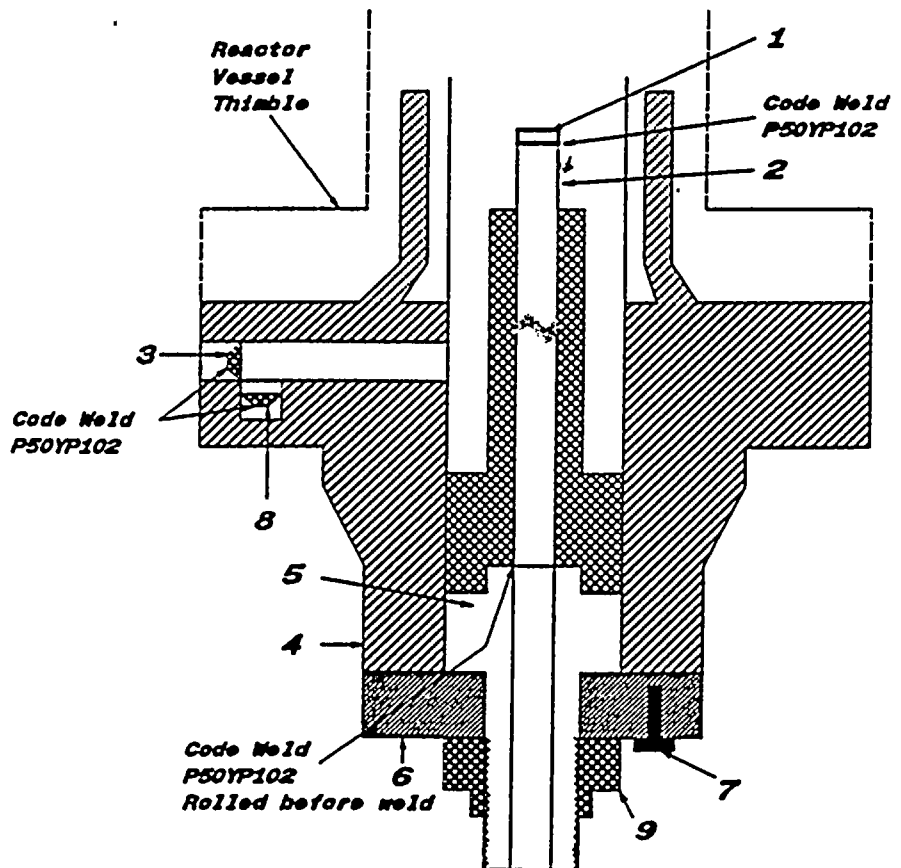
1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Richland Supp 5*

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9348 Nat'l Bd. No. N/A
- (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
- (b) Description of Part Inspected: Cylinder Tube & Flange
- (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.







**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
(b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
(c) **Type Code Symbol Stamp:** Not Applicable  
(d) **Certificate Of Authorization No.:** Not Applicable  
(e) **Expiration Date:** Not Applicable  
4. **Identification Of System:** Control Rod Drive (CRD)  
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
(b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	7367 A9155	N/A N/A	N/A N/A	1975 1992	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 6367. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:

- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
- 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6367. Liquid penetrant (PT) examination results unacceptable
- 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155
- 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7367, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9155



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By [Signature]
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/12/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486W NSIB-II
Inspector's Signature National Board, State, and Endorsements

Date 8/26/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Quincy Rupp*

8/12/96

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9155 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

Sheet 1 of 2

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE - NEBG - NF & CM - QA By *[Signature]*  
( NPT Certificate Holder ) ( NSC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN-1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California  
Stress analysis report on file at GE Company, San Jose, California  
DC22A6253 Rev. 1  
Design specification certified by Bjorn Haaberg Prof. Eng. State Calif. Reg. No. 15570  
DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/16, 1992, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  
By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 *[Signature]* NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8, Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as open and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage, Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Purpose ( Inlet, Outlet, Drain )	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Manholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Openings: Handholes. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded. No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where)

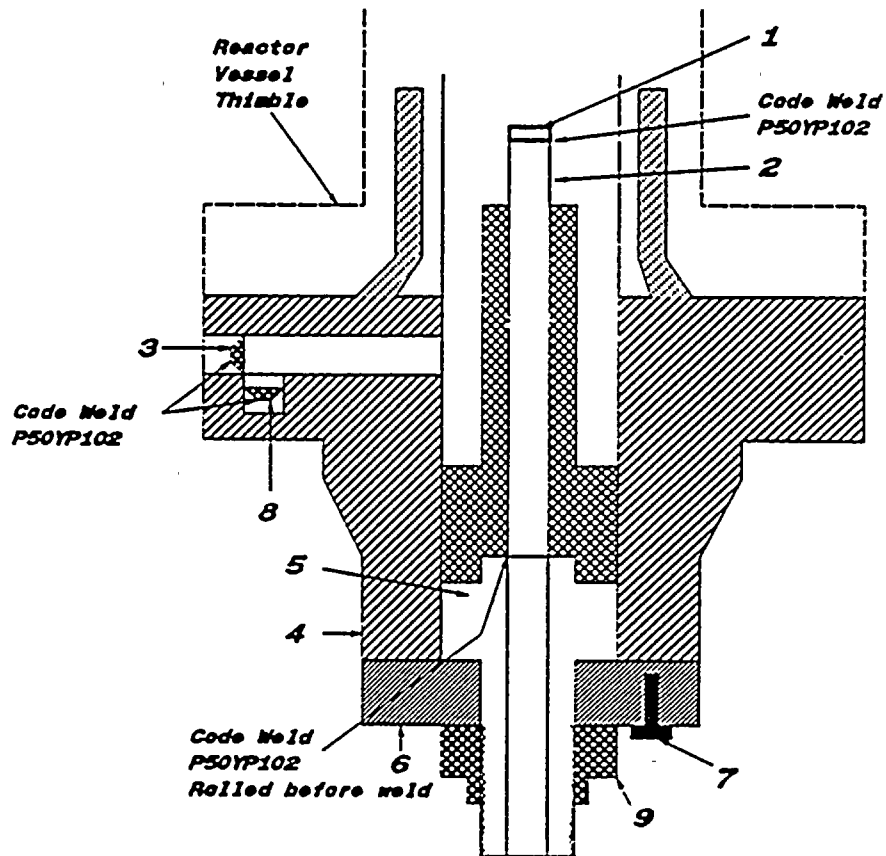
1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Richard Surp 5*  
8/12/79

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2, Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9155 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

- 1. Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1  
**2. Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington  
**3. (a) Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
**(b) Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
**(c) Type Code Symbol Stamp:** Not Applicable  
**(d) Certificate Of Authorization No.:** Not Applicable  
**(e) Expiration Date:** Not Applicable  
**4. Identification Of System:** Control Rod Drive (CRD)  
**5. (a) Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
**(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None  
**6. Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	7157 A9350	N/A N/A	N/A N/A	1975 1993	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 7157. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:

- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
- 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 7157. Liquid penetrant (PT) examination results unacceptable
- 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350
- 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7157, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9350



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic  Pneumatic  Nominal Operating Pressure  Other  None  
Test Pressure: Psig Test Temperature: °F  
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable  
Certificate Of Authorization No.: Not Applicable  
Expiration Date: Not Applicable

Prepared By Kuldip Singh Signed By Col M King  
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding

Date 8/12/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions 7486, 7486 w NSIB-IT  
Inspector's Signature National Board, State, and Endorsements

Date 8/26/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Kulchip Suresh*  
8/21/96

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/N of Part : A9350 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 01/28/93 Signed GE - NEBG - NF & CM - QA By [Signature]  
( NPT Certificate Holder ) ( SC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

OC22A6253 Rev. 1  
Design specification certified by Bjorn Haaberg Prof. Eng. State Calif. Reg. No. 15570

OC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 1/25, 1993, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

1/22, 1993 [Signature] NC 1231, Ohio, WC 3686 PA  
Date Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".



**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) _____	_____	_____	_____	_____	_____	_____	_____	_____
(b) _____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft. \_\_\_\_\_ in.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_  
 Girth \_\_\_\_\_ H.T. \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Concial Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a) Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b) Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

Purpose (Inlet, Outlet, Drain)	Number	Dia. or Size	Type	Material	Thickness	Reinforcement Material	How Attached
_____	_____	_____	_____	_____	_____	_____	_____
_____	_____	_____	_____	_____	_____	_____	_____

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (What)

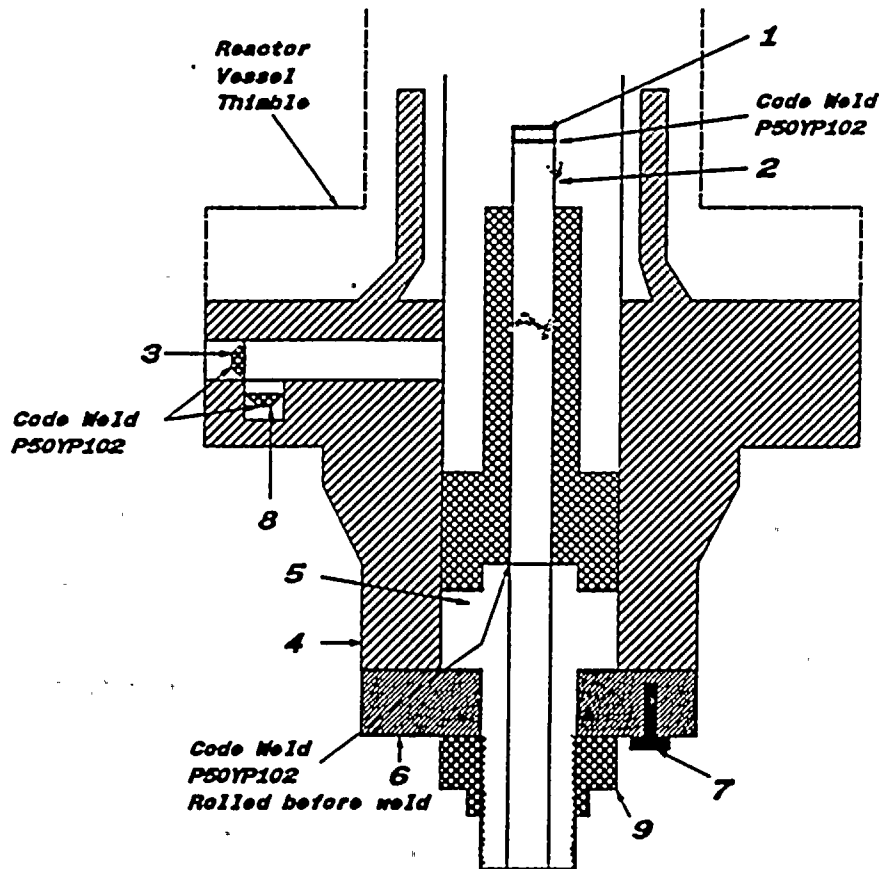
1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

**FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\***  
 As required by the Provision of the ASME Code Rules, Section III, Div. I

*Subrip Swab*  
 8/12/96

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GE NF & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
 ( Name and Address of NPT Certificate Holder )
  - (b) Manufactured for : WNP 2 Richland, Washington 99352  
 ( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9350 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
 ( Brief description of service for which component was designed )

1. Cap 166B9274P001  
 SA182 - F304  
 3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
 SA312 - TP316  
 3/4" sch 40 - seamless pipe  
 0.113" wall thickness  
 1.065" max. dia.
3. Plug 159A1176P001  
 SA182 - F304  
 1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
 SA182 - F304  
 3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
 SA182 - F304  
 7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
 137C8151P001, P002  
 SA182 - F304  
 1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
 SA193 - B6  
 6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
 SA182 - F304  
 0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
 XM - 19 SA479  
 1.30" thick x 2.62" dia.





**FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS  
As Required By The Provisions Of The ASME Code Section XI**

1. **Owner:** Washington Public Power Supply System (WPPSS) **Date:** 8/12/96  
**Address:** 3000 George Washington Way, Richland, Washington, 99352 **Sheet:** 1 of 1
2. **Plant:** Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) **Unit:** WNP-2  
**Address:** Hanford Reservation, Benton County, Washington
3. (a) **Work Performed By:** Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352  
 (b) **Repair Organization P.O. No, Job No, etc.:** Washington Public Power Supply System (WPPSS)  
 (c) **Type Code Symbol Stamp:** Not Applicable  
 (d) **Certificate Of Authorization No.:** Not Applicable  
 (e) **Expiration Date:** Not Applicable
4. **Identification Of System:** Control Rod Drive (CRD)
5. (a) **Applicable Construction Code:** ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes  
 (b) **Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements:** 1989 Edition with no Addenda, Code Case: None
6. **Identification Of Components Repaired Or Replaced And Replacement Components**

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	7331 A9172	N/A N/A	N/A N/A	1975 1992	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

**7. Description Of Work Performed:** Overhauled Control Rod Drive (CRD) assembly Serial No 7331. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:

- 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
- 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 7331. Liquid penetrant (PT) examination results unacceptable
- 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172
- 4) Reassembled remaining Control Rod Drive (CRD) parts

**NOTES-**

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7331, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9172



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic [ ] Pneumatic [ ] Nominal Operating Pressure [ ] Other [X] None
Test Pressure: Psig Test Temperature: °F
Component Design Pressure: Psig Temperature: °F

9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI

Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable

Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding
Date 8/21/96 Date 8/13/96

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 8/19/96 to 8/26/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Inspector's Signature Commissions 7484, 7486 w NISB-IS
National Board, State, and Endorsements

Date 8/26/96

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Richard E. Smith*

812196

- 1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
- 2. Identification - Certificate Holder's S/N of Part : A9172 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).

Date: 12/22/92 Signed GE - NEBG - NF & CM - QA By [Signature]  
( NPT Certificate Holder ) ( QC QA Representative )

Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151

**Certification of Design for Appurtenance**

Design information on file at GE Company, San Jose, California

Stress analysis report on file at GE Company, San Jose, California

DC22A6253 Rev. 1  
Design specification certified by Blom Haaberg Prof. Eng. State Calif. Reg. No. 15570

DC22A6254 Rev 1  
Stress analysis report certified by Edward Yoshio Prof. Eng. State Calif. Reg. No. M018646

**Certification of Shop Inspection**

I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 12/16, 1992, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22, 1992 [Signature] NC 1231, Ohio, WC 3686 PA  
Date/ Inspector's Signature National Board, State, Province And No.

\*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

**FORM N-2 ( back )**

Items 4-8 Incl. to be completed for single wall vessels, jackets vessels; or shells of heat exchangers.

4. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

5. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

6. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location ( Top Bottom, Ends )	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	_____	_____	_____	_____	_____	_____	_____	_____	_____
(b)	_____	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Material, Spec. No., T.S. Size Number) (Describe or attach sketch)

7. Jacket Closure: \_\_\_\_\_  
(Describe as ogee and weld, bar, etc. If bar give dimensions, if bolts, describe or sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

8. Design pressure <sup>2</sup> \_\_\_\_\_ 1250 \_\_\_\_\_ psi at \_\_\_\_\_ 575 \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items 9 and 10 to be completed for tube sections

9. Tube Sheets: Stationary. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_  
(Kind & Spec. No.) (Subject to pressure) (Welded, Bolted)

Floating. Material \_\_\_\_\_ Dia. \_\_\_\_\_ Thickness \_\_\_\_\_ in. Attachment \_\_\_\_\_

10. Tubes: Material \_\_\_\_\_ O.D. \_\_\_\_\_ in. Thickness \_\_\_\_\_ inches or gage. Number \_\_\_\_\_ Type \_\_\_\_\_  
(Str. or U)

Items 11 - 14 incl: to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.

11. Shell: Material \_\_\_\_\_ T.S. \_\_\_\_\_ Nominal Thickness \_\_\_\_\_ in. Corrosion Allowance \_\_\_\_\_ in. Dia. \_\_\_\_\_ ft. \_\_\_\_\_ in. Length \_\_\_\_\_ ft.  
(Kind & Spec. No.) (Min. of Range Specified)

12. Seams: Long \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ Efficiency \_\_\_\_\_ %  
 Girth \_\_\_\_\_ H.T. <sup>1</sup> \_\_\_\_\_ R.T. \_\_\_\_\_ No. of Courses \_\_\_\_\_

13. Heads: (a) Material \_\_\_\_\_ T.S. \_\_\_\_\_ (b) Material \_\_\_\_\_ T.S. \_\_\_\_\_

	Location	Thickness	Crown Radius	Knuckle Radius	Elliptical Ratio	Conical Apex Angle	Hemispherical Radius	Flat Diameter	Side to Press. ( conv. or conc. )
(a)	Top, bottom, ends	_____	_____	_____	_____	_____	_____	_____	_____
(b)	Channel	_____	_____	_____	_____	_____	_____	_____	_____

If removable, bolts used (a) \_\_\_\_\_ (b) \_\_\_\_\_ (c) \_\_\_\_\_ Other fastening \_\_\_\_\_  
(Describe or attach sketch)

Drop Weight \_\_\_\_\_  
 Charpy Impact \_\_\_\_\_ ft-lb

14. Design pressure <sup>2</sup> \_\_\_\_\_ psi at \_\_\_\_\_ ° F at temp of \_\_\_\_\_ ° F

Items below to be completed for all vessels where applicable.

15. Safety Valve Outlets: Number \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

16. Nozzles: Purpose (Inlet, Outlet, Drain) \_\_\_\_\_ Number \_\_\_\_\_ Dia. or Size \_\_\_\_\_ Type \_\_\_\_\_ Material \_\_\_\_\_ Thickness \_\_\_\_\_ Reinforcement Material \_\_\_\_\_ How Attached \_\_\_\_\_

17. Inspection Openings: Manholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Handholes, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_  
 Threaded, No. \_\_\_\_\_ Size \_\_\_\_\_ Location \_\_\_\_\_

18. Supports: Skirt \_\_\_\_\_ Lugs \_\_\_\_\_ Legs \_\_\_\_\_ Other \_\_\_\_\_ Attached \_\_\_\_\_  
(Yes or No) (Number) (Number) (Describe) (Where)

1 - If Postweld Heat-Treated.  
 2 - List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES\*  
As required by the Provision of the ASME Code Rules, Section III, Div. I

*Outcrop Sup 5*  
8712/96

1. Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing ( GENF & CM )  
2117 Castle Hayne Road, Wilmington, North Carolina 28401  
( Name and Address of NPT Certificate Holder )
- (b) Manufactured for : WNP 2 Richland, Washington 99352  
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9172 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W'75 , Case No. N207 1361-2 Class 1
3. REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  
( Brief description of service for which component was designed )

1. Cap 166B9274P001  
SA182 - F304  
3/8" thick x 1 1/16" OD
2. Indicator Tube 166B9313P001  
SA312 - TP316  
3/4" sch 40 - seamless pipe  
.0.113" wall thickness  
1.065" max. dia.
3. Plug 159A1176P001  
SA182 - F304  
1/4" thick x 0.812" OD
4. Flange 919D610P001 (719E474)  
SA182 - F304  
3.37" thick x 9 5/8" OD
5. Base 137C5311P001  
SA182 - F304  
7/8" thick x 2.875" dia.
6. Ring Flange 114B5122P002, P003  
137C8151P001, P002  
SA182 - F304  
1" thick x 5.0" OD x 1.75" ID
7. Cap Screw 117C4516P002  
SA193 - B6  
6 ea. 1/2" dia. on 4 1/8" bolt circle
8. Plug 175A7961P001  
SA182 - F304  
0.38" thick x 1.307" dia.
9. Nut 137C5934P001  
XM - 19 SA479  
1.30" thick x 2.62" dia.

