

WNP-2
INSERVICE INSPECTION
SUMMARY REPORT
FOR REFUELING OUTAGE
RFO11

Spring, 1996



WASHINGTON PUBLIC POWER

SUPPLY SYSTEM

7609250046 76091897 PDR ADDCK 050003R

INSERVICE INSPECTION SUMMARY REPORT FOR REFUELING OUTAGE RF011

OWNER:

Washington Public Power Supply System

3000 George Washington Way Richland, Washington 99352

PLANT:

Concurrence:

WNP-2, located 11 miles north of Richland, Washington on the U.S.

Department of Energy Hanford Reservation

COMMERCIAL SERVICE DATE: December 13, 1984

CAPACITY: 3486 Megawatts Thermal

REACTOR PRESSURE VESSEL: Manufacturer: CBIN

Serial Number: T-45

State No.: 29936-84W

Nat'l Bd No.: 8

Prepared By: Dame ISI Engineer Date

Lucy	Supervisor, Materials and Welding	9/6/96
By:	Date	9/6/96
Date	9/11/96	
Date	9/11/96	

Authorized Nuclear Inservice Inspector

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DOROTHY R. GORDON at "SSP007
Date:
         9/10/96
                 1:19 PM
Priority: Normal
TO: KEVIN M. AVILA at TSSPOO8
TO: AMANDA S. BARBER at "SSPO10
TO: WILLIAM H. BARLEY at SSPO11
TO: MERRILEE A. BARTEL at "SSPO10
TO: KAREN E. BUTLER at "SSP011
TO: MARIANNE S. COLLINS at "SSP011
TO: CLIFFORD R. EDWARDS at "SSP003
TO: CHIH-AN FU
TO: DOROTHY R. GORDON
TO: ROGER O. GREGORY at SSPO03
TO: KERRY M. GUNTER
TO: BILLY J. HAHN
TO: JOHN A. HARMON
TO: JAMES D. IMEL
TO: PAUL J. INSERRA at SSP014
TO: DENNIS A. KERLEE
TO: SOPHIA S. KIM at SSPO05
TO: CARLOS LEON
TO: RONALD D. MADDEN
TO: LINDA M. MAR at ~SSPO08
TO: JAMES W. MASSEY at "SSPO12
TO: DANIEL L. MOON at SSP012
TO: ARTHUR J. MOORE at SSPOO8
TO: JOSEPH J. MUTH at TSSP016
TO: SANDRA L. NUXALL at SSPOO8
TO: JOHN N. PACE at TSSPOO6
TO: JOHN F. PETERS at SSPOO6
TO: LOUISE S. PETERS
TO: MARYANN L. POZNANSKI at "SSPO08
TO: CALVIN L. ROBINSON at SSP013
TO: ANDRE R. SIMON at SSP002
TO: LARRY W. SYVERSON at "SSPO15
TO: PAUL L. TOMPKINS at SSP015
TO: WILLIAM W. WADDEL at "SSP012
TO: DAVID A. WALKER at "SSPO15
TO: DON R. WELCH at "SSPO15
TO: JONATHAN C. WILES at SSP010
TO: LINDA S. WOOSLEY at SSPO10
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- Message Contents

From:

J.J./Muth, Supervisor, Quality Services

During my absence from the Supply System September 11 through September 13, 1996, Ms. Amanda Barber will act for the Supervisor, Quality Services. Ms. Barber will have full authority of this position with the exception of salary and personnel actions.

Should my scheduled return be delayed, this delegation shall stand until my actual return.

JJM:drg

"original signed and filed"

Subject: DELEGATION_OF AUTHORITY

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SUMMARY

WNP-2 has completed ASME Section XI examinations for the second refueling outage of the second inspection interval (eleventh refuel cycle, RFO11). The following augmented examinations were also completed during this outage: feedwater nozzle inner radius, Generic Letter 88-01, and examinations of high energy line break welds outside of ASME Section XI scope. WNP-2 is on schedule with its Generic Letter 88-01 commitments. No change was found in weld 20RRC(6)-8 indication (identified during RFO6 in Spring, 1991).

EXAMINATION RESULTS

This report summarizes the results of inservice inspection (ISI) of ASME Section III, Code Class 1, 2 and 3 components and their supports performed at Washington Public Power Supply System (Supply System) Nuclear Plant No. 2 (WNP-2) between June 25, 1995 and June 21, 1996. Both General Electric (GE) and Supply System personnel performed the examinations. During this period, WNP-2 completed its eleventh scheduled refueling outage, RFO11. This outage is the second refueling outage of the second inspection interval. This report includes a copy of the NIS-1 Owner's Report of Inservice Inspection for this refueling outage in Appendix A and copies of the NIS-2 Owner's Report of Repair or Replacement in Appendix B.

Documentation supporting this summary report is located in the WNP-2 Operations File (DIC 1100).

The ISI examinations are specified in ASME Section XI and required by 10CFR50.55a. In addition, the following examinations were performed to meet augmented requirements or commitments.

- o IGSCC (intergranular stress corrosion cracking) detection in stainless steel welds, based on Generic Letter 88-01.
- o Feedwater nozzle inner radius and bore region for NUREG 0619.
- o Welds in high energy line break boundary not examined under Section XI.

ASME SECTION XI EXAMINATIONS

The ASME Section XI examinations performed during the eleventh refueling outage comply with the 1989 Edition with no Addenda.

The items examined for ASME Section XI requirements are listed on the NIS-1 Owner's Data Report for Inservice Inspection. A copy is included as Appendix A. Approximately 19% of the required ISI items requiring examination for the second inspection interval have been examined. Table I summarizes the number of items completed through refuel outage eleven (RFO11) by Examination Category and Item Number.

Post refueling leakage test and visual examination per Examination Category B-P found nine (9)

Control Rod Drive housing flanges leaking at various rates, from one (1) drop per minute to one hundred (100) drops per minute. The leaks were acceptable based on the leakage decreasing over time. Relief Requests 2ISI-06 and 2ISI-07 were implemented during this test. A through wall leak on a 3/4 inch process vent line on recirculation system isolation valve RRC-V-67B bonnet was found. The leaking pipe was replaced. The leak was caused by fatigue in the process vent line from nearby flanges. Additional dye penetrant examinations of the other welds in this vent line and the bonnet vent line on RRC-V-67A were acceptable.

During examinations of the removed CRD cap screws (Category B-G-2, Item number B7.80), eight (8) of the 160 cap screws could not be located for performance of the VT-1 examination. It was determined that these eight cap screws were not reinstalled. All 160 of the removed cap screws were replaced with improved design cap screws. The eight cap screws not receiving examination were misplaced after removal. Based on the results of the remaining 152 cap screw VT-1 examinations it was determined that no new degradation mechanisms are present.

Localized pitting corrosion was found in the shank area of some of the examined cap screws. This degradation has been noticed at prior inspections. As with prior inspections the worst case localized pitting was metallurgically analyzed and determined not to exceed Section XI acceptance standards.

AUGMENTED EXAMINATIONS

GL 88-01 IGSCC (ISI Program Plan Section 6.2.3)

Ultrasonic examinations were performed on fourteen (14) category B welds and one (1) category F weld. Table II lists the welds that were examined per GL 88-01. Table III presents the current GL 88-01 status.

The category F weld, 20RRC(6)-8, was examined for the fifth consecutive outage to determine any change in the indication found during the sixth refueling outage. The indication showed no change from RFO10 results. The analysis performed during refueling outage RFO6 for continued operation is still valid. The results of this examination and analysis were submitted to the Commission by letter GO2-96-102, dated May 14, 1996.

High Energy Line Break Augmented Examinations (ISI Program Plan Section 6.2.1)

Seven (7) welds were examined per the high energy line break commitment with no unacceptable indications. The welds examined are listed in Table IV.

Feedwater Nozzle Inner Radius (ISI Program Plan Section 6.2.3)

One feedwater nozzle inner radius, bore, and associated safe-end were examined. No unacceptable indications were found.

Snubber Testing (ISI Program Plan section 6.2.2)

An initial sample of thirty-seven (37) snubbers was selected from the WNP-2 general population of 440 safety-related snubbers. These snubbers were randomly selected by computer sub-routine which is part of the ISI System data base. The selected snubbers were then reviewed to determine if the sample was representative, as required by Technical Specification 4.7.4.e.

Testing of snubbers was performed using portable test devices called "Validators", supplied by the snubber manufacturer. There were no unacceptable results. The snubbers tested are listed on the NIS-1 Owner's Report of Inservice Inspection form in Appendix A.

The outer tube of RHR-20 was found painted during visual examination. There was no paint on support cylinder. The snubber was removed and tested satisfactorily.

NON-REGULATORY AUGMENTED EXAMINATIONS

Additional Reactor Pressure Vessel (RPV) interior visual examinations were performed on jet pump sensing lines, jet pump adjusting screws and incore dry tubes with the guidance contained in General Electric Service Information Letters (SIL). These examinations were performed based on Supply System internal review of the applicable SILs and their application to WNP-2.

During refueling outage RFO9, a crack was found in jet pump 18 sensing line. The crack was reexamined during RFO11. There was no noticeable change from RF09 data. The other nineteen (19) sensing lines were examined as part of the sensing line clamp installation program. No indications were found in these lines.

Eight incore dry tubes were visually examined. No unacceptable indications were noted.

All 80 of the jet pump adjusting screw tack welds were visually examined. Two of the tack welds on two different screws were found to be cracked at RFO10. Reinspection during RFO11 showed no change. During the adjusting screw tack weld examination several set screws on the retaining ring were found with unacceptable gaps between the screw and the inlet mixer piping. The jet pump beams were detensioned and the inlet mixer section was repositioned. The gaps were closed on all but 3 of the jet pumps. Two of the jet pumps with gaps had wedges installed to correct the gaps. The remaining jet pump with a set screw gap was analyzed as acceptable.

REPAIRS AND REPLACEMENTS

Seven (7) significant ASME Section XI repair or replacement activities were performed during the refuel outage RFO11 as listed below. A listing and NIS-2 Owner's Reports for these and other ASME Section XI repair or replacement work accomplished and closed out between July 25, 1995 and June 21, 1996 are provided in Appendix B.

1) Local Power Range Monitoring (LPRM)

Replaced eight (8) Local Power Range Monitoring (LPRM) incore assemblies.



Refurbished eleven (11) main steam relief valves. Ten (10) of these main steam relief valves were refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The refurbishment work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs. Replaced eight (8) main steam relief valves.

3) Containment Supply Purge (CSP) System

Replaced three (3) 24" butterfly valves CSP-V-5, CSP-V-6 and CSP-V-9 in Containment Supply Purge (CSP) system.

4) Control Rod Drive (CRD)

Overhauled twenty (20) Control Rod Drives (CRD's) and replaced twenty (20) Control Rod Drives (CRD's).

5) Snubber Optimization Program

As part of Supply System's effort to reduce the number of safety related snubbers at WNP-2, fourteen (14) existing snubbers were replaced with rigid struts. Twenty (29) additional snubbers were deleted.

6) Service Water (SW) System

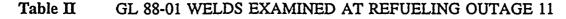
A through wall pin hole leak was observed on the bottom of the 18" Service Water (SW) Loop A return pipe between SW-FE-1A and valve SW-PCV-38A. Temporary Non Code repair was performed in accordance with Relief Request No 2ISI-16. ASME Section XI work plan was implemented to perform permanent repair as required by PER No 295-1002 and Relief Request No 2ISI-16. The permanent repair consisted of removing a section of 18" pipe containing the through wall pin hole leak and replacing it with new pipe. Based upon the examination of the piping, it was determined that the pinhole leak was the result of localized erosion caused by cavitation induced by the flow conditions developed by the nearby flow orifice. The localized erosion in the similiar designed area on Service Water Loop B is being monitored.

7) Relief Valves

Replaced miscellaneous relief valves such as RHR-RV-1A, SLC-RV-29A, SLC-RV-29B, SW-RV-1A, etc.

Table I SUMMARY OF COMPLETED ITEMS BY EXAMINATION CATEGORY

Category	Item No.	Description	Complete
B-D	Full Penet B3.100	ration Welds of Wozzles in Vessels Nz Inside Radius Section	2
B-F	Pressure R B5.10 B5.130	etaining Dissimilar Metal Welds RPV - eq or > 4 NPS Nz-to-SE Butt Piping - eq or > 4 NPS Dissimilar Metal Butt Welds	1 6
B-G-2	Pressure R B7.50 B7.70 B7.80	etaining Bolting, 2 in. and less in dia. Piping - Bolts, Studs, and Muts Valves - Bolts, Studs, and Muts CRD Housing - Blts, Studs and Nuts	4 11 20
B-J	Pressure R B9.11 B9.31 B9.32 B9.40	etaining Welds in Piping Circumferential Welds - NPS 4 or Larger Branch Connections NPS 4 or Larger Branch Connections Less Than NPS 4 Socket Welds	55 4 1 1
B-K-1	Integral A 810.10 B10.20	ttachments for Piping, Pumps, and Valves Piping - Intg Welded Att Pumps - Intg Welded Att	6 1
B-M-2	Valve Bodi B12.50	es Valve Body - > NPS 4	5
B-P	All Pressu B15.10 B15.50 B15.60 B15.70	re Retaining Components RPV - Pressure Retaining Boundary Piping - Pressure Retaining Boundary Pumps - Pressure Retaining Boundary Valves - Pressure Retaining Boundary	2 31 1 75
c-c		for Vessels, Piping, Pumps, and Valves Piping - Integrally Welded Attachments	14
C-F-2	Pressure Re C5.51 C5.81	etaining Welds in Carbon Piping Piping Welds - > 4 NPS, eq or > 3/8 Nom. Wall Thk Circumfer Pipe Branch Connections of Branch Piping 2 NPS or Greater - Ci	27 1
D-A	Systems in D1.20 D1.40	Support of Reactor Shutdown Function Integral Attachments - Component Supports and Restraints Integral Attachments - Spring Type Supports	3 2
D-B	Systems in D2.20	Support of ECCS, CHR, AC, and RHR Integral Attachments - Component Supports and Restraints	1
F-A	Supports F1.10A F1.10C F1.10D F1.20A F1.20C F1.20D F1.30A F1.30C F1.40A F1.40B F1.40D	Ct 1 piping supports, rigid, strut, anchor, rod Ct 1 piping supports, spring Ct 1 piping supports, snubbers Ct 2 piping supports, rigid, strut, anchor, rod Ct 2 piping supports, spring Ct 2 piping supports, snubber Ct 3 piping supports, rigid, strut, anchor, rod Ct 3 piping supports, rigid, strut, anchor, rod Ct 3 piping supports, spring Supports other than piping, rigid, strut, anchor Supports other than piping, constant load type support Supports other than piping, snubber	4 5 3 13 8 2 9 2 23 2



IdentNo	Desc	DrawNo	Drawpg	Category
12RHR(1)A-16	PIPE TO ELL	RHR-105		В
12RHR(1)A-17	ELL TO PIPE	RHR-105		В
12RHR(1)A-18	PIPE TO VLV	RHR-105		В
12RRC(7)A-1	VALVE TO PIPE	RRC-106		В
12RRC(.7)A-2	PIPE TO ELL	RRC-106		В
12RRC(7)A-3	ELL TO PIPE	RRC-106		В
12RRC(7)A-4	PIPE TO ELL	RRC-106		В
12RRC(7)B-4	PIPE TO ELL	RRC-107		В
12RRC(7)B-5	ELL TO PIPE	RRC-107		В
12RRC(7)B-6	PIPE TO SWL	RRC-107		B
20RRC(6)-3	ELL TO PIPE	RRC-105		B
20RRC(6)-4	PIPE TO ELL	RRC-105		В
20RRC(6)-5	ELL TO PIPE	RRC-105		В
20RRC(6)-6	PIPE TO ELL	RRC-105		B
20RRC(6)-8	PIPE TO VALVE	RRC-105		F

Table III STATUS OF GL 88-01 PROGRAM

Category (Total #) A (57) B (147)	Required within 6 yrs ¹ 7 37	Required within 10 yrs ¹ 14 74	WNP-2 Status through R11 (After 6 yrs) ¹ 37 ² 61
Category (Total #) ³ C (25)	Required within 3 RFC 20	Required within 4 RFC 5	WNP-2 Status through R11 (After 2 RFO) 8
Category (Total #)* F (1)	Required within 1 yrs	•	WNP-2 Status through R11 (After 1 yr) 1

¹ WNP-2 commitment began at RFO4

WNP-2 requirements exceed GL 88-01 because of ASME Section XI requirements

Reexamine after stress improvement. Stress improvement performed at RFO9. See NRC letter "Request for Extension of Intergranular Stress Corrosion Cracking (IGSCC) Examination of Category C Welds for the Washington Public Power Supply System Nuclear Plant 2", dated January 22, 1996

This category "F" weld was reclassified from category "B" at RFO6.

Table IV HIGH ENERGY LINE BREAK WELDS EXAMINED AT RF011

IdentNo	Desc	DrawNo	Drawpg
2MS(20)C-1	SOL TO PIPE	MS-203	05
2MS(20)C-2	PIPE TO ELL	MS-203	05
2MS(20)C-3	ELL TO PIPE	MS-203	05
6RWCU(3)-28	VLV TO PIPE	RWCU-301	
6RWCU(3)-29	PIPE TO ELL	RWCU-301	
6RWCU(3)-30	ELL TO PIPE	RWCU-301	
6RWCU(3)-31	PIPE TO ELL	RWCU-301	

APPENDIX A

NIS-1 Owner's Report for Inservice Inspection



FORM NIS-1 OWNER'S DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules

 Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352

2. Plant:

WNP-2, Hanford Reservation, Benton County, Washington

3. Plant Unit:

WNP-2

4. Owner Certificate of Authorization:

NA

5. Commercial Service Date:

12/13/84

6. National Board Number: NA

7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No.
Reactor Pressure Vessel	CBIN Nuclear Co.	T-45	29936-84W	8
Large Bore Pipe	Bechtel - the piping examined is listed on pages 4-11 of this data report	NA :	NA	NA
MS-RV-3C	Crosby Valve and Gage Co.	N63790-00- 0052	NA	NA
RCIC-V-66	Anchor/Darling	IN-321	NA	NA
RFW-V-10A	Anchor/Darling	IN-260	NA	NA
		, ;		
				,

FORM NIS-1 (back)

8.	Examination Dates <u>6/25/95</u> to <u>6/21/96</u>					
9.	Inspection Period Identification 1 10. Inspection Interval Identification 2					
11.	Applicable Edition of Section XI Addendanone					
12.	Date/Revision of Inspection Plan December, 1994, Revision 0, change notices through 0-C					
13.	Abstract of Examinations and Tests. Include a list of examinations and tests and a statement concerning status of work required for the Inspection Plan. Approximately 19% of the Examinations required for this interval have been completed. See pages 3-11 of this data report for a listing of examinations and tests completed during this refueling outage. Continued on page 3.					
14.	Abstract of Results of Examinations and Tests. All examinations and tests were acceptable except the following: 1) Weld 20RRC(6)-8 indication no change from previous examination; 2) Nine CRD flanges leaked during post outage Class 1 pressure test; 3) A 3/4 inch vent line on Reactor Recirculation Loop B isolation valve was found with through wall leak during post outage Class 1 pressure test; and 4) RHR-V-41A bonnet to body flange leaked during post outage Class 1 pressure test. All snubber functional tests were acceptable.					
15.	Abstract of Corrective Measures. 1) Weld 20RRC(6)-8 reexamination determined indication was still bounded by refueling outage RFO6 (Spring, 1991) analysis. 2) Relief Request 2ISI-06 was implemented for the CRD flanges. The flange leaks were evaluated for corrective action. They were either repaired or accepted based on the leakage decreasing over time. 3) The 3/4 inch vent line on RRC isolation valve was repaired. Continued on page 11.					
Plan a ASMI Certif	ertify that a) statements made in this report are correct b) the examinations and tests meet the Inspection as required by ASME Code, Section XI, and c) corrective measures taken conform to the rules of the E Code, Section XI. Sept. 6 1996 Signed Washington Public Power Supply System By Gal Managery Counter					
	CERTIFICATE OF INSERVICE INSPECTION					
Inspection Massa	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Data Report during the period (AIT) to (AIT) and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the Inspection Plan and as required by the ASME Code, Section XI.					
concer neithe	gning this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, rning the examinations, tests, and corrective measures described in this Owner's Report. Furthermore, or the Inspector nor his employer shall be liable in any manner for any personal injury or property damage s of any kind arising from or connected with this inspection.					
Inspe	Commissions 7486, 7486 W NJSB-JS ector's Signature National Board, State, Province, and Endorsements					
Date	9/6 1996					



 Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352

Plant: WNP-2, Hanford Reservation, Benton County, Washington
 Plant Unit: WNP-2

4. Owner Certificate of Authorization: NA

5. Commercial Service Date: 12/13/84

6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

Snubber Functional Testing IWF-5000

Snubbe	r Mark No.	Position	Description	Serial No.	Test Date			
DE-902		TP	PSA-1 SNUBBER	614	4/16/96			
EDR-90	5ห	UA	PSA-1 SNUBBER	594	4/17/96			
HY-423	5-110	UA	PSA-1/4 SNUBBER	28429	4/15/96			
MD-128	5-14A	UA	PSA-1/2 SNUBBER	2473	4/17/96			
MS-135		UA	PSA-35 SNUBBER	7033	4/18/96			
MS-145		UA	PSA-10 SNUBBER	14556	4/17/96			
MS-261		UA	PSA-1/4 SHUBBER	28450	4/26/96			
HS-954		UA	PSA-3 SNUBBER	2366	4/26/96			
MS-999		ÜA	PSA-10 SNUBBER	328	4/18/96			
MSRV-2	C-3	UA	PSA-10 SNUBBER	4871	4/30/96			
MSRV-4	_	UA	PSA-10 SHUBBER	694	4/29/96			
MSRV-5	C-2	UA	PSA-10 SNUBBER	4872	5/26/96			
MSRV-5	C-6	UA	PSA-10 SNUBBER	11858	4/30/96			
RCIC-2	562-25	UA	PSA-1/2 SHUBBER	2462	4/15/96		•	
RFW-16	2	Ÿ.	PSA-10 SHUBBER	132	4/29/96			
RHR-183	3	Ë	PSA-10 SNUBBER	122	4/15/96			
RHR-20		ÜA	PSA-1/2 SNUBBER	413	4/15/961			
RHR-20	0	UA	PSA-1/2 SNUBBER	2131	4/16/96			
RHR-218	8	E	PSA-10 SNUBBER	308	4/15/96			
RHR-226	64-22	UA	PSA-1 SNUBBER	352	4/21/96			
RHR-264	4	S	PSA-3 SNUBBER	4471	4/16/96			
RHR-27	4	ÜA	PSA-3 SNUBBER	2590	4/16/96			
RHR-282	2	UA	PSA-35 SNUBBER	9256	4/29/96			
RHR-286	5	E	PSA-10 SNUBBER	15458	4/25/96			
RHR-325	5	UA	PSA-1/2 SNUBBER	119	4/16/96			
RHR-345	5	E ,	PSA-1 SNUBBER	571	4/15/96			
RHR-390)	UA	PSA-35 SHUBBER	10569	4/25/96			
RHR-406		UA	PSA-3 SNUBBER	2588	4/16/96			
RHR-419		Ę	PSA-3 SNUBBER	4432	4/15/96			
RHR-437	7	S	PSA-3 SNUBBER	4456	4/16/96			
RHR-52		UA	PSA-3 SNUBBER	4463	4/16/96			
RHR-548		E	PSA-3 SNUBBER	630	4/16/96		*	
RHR-944		UA	PSA-3 SHUBBER	4411	4/17/96			
RHR-962		UA	PSA-10 SHUBBER	123	4/15/96			
RHR-SB-		UA	PSA-10 SHUBBER	11851	4/26/96			
RRC-SB-	·3	UA	PSA-100 SNUBBER	617	4/30/96			
SGT-11	•	BM	PSA-10 SHUBBER	7787	4/16/96			
SW-124		H	PSA-35 SHUBBER	7037	4/16/96			
KEY								
116-1								
BM	Bottom	NE No	rtheast	SE	Southeast	UA	Single	snubber
Ε	East		rthwest	s	South	N.	West	SHUDDEL
N	North		uthwest *	ŤΡ	Top	~	HUSE	
		••		••	1-			

Notes to snubber functional testing

All snubber functional tests were acceptable. Hone of the tested snubbers require testing at the next refueling outage. Testing results are in PPM 7.4.7.4.2.

Snubber RHR-20 was tested due to paint found on extension tube. Results were acceptable.

FORM NIS-1 (Continued)

- Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
- 2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
- 3. Plant Unit: WNP-2
- 4. Owner Certificate of Authorization: NA
- 5. Commercial Service Date: 12/13/84
- 6. National Board Number: NA

Identification No	Description	<u>Diagram No.</u>	Рq	Method	Report No.	<u>Date</u>	Results(1)
Examination Category: B-D							
Item No.: B3.100							
N4-30-IR	FW NZ-IR a 30	RPV-101		VOL	2RPU-002	4/23/96	A
Examination Category: B-F							
Item No.: 85.10			45				_
12RFW(1)AC-13	SE TO N4	RFW-101	05	VOL	R-R11-020	4/26/96	A
Examination Category: B-G-2 Item No.: B7.50							
6RCIC(1)-41ABD	FLANGE BOLTING	RCIC-102	03	VT-1	2RIV-002	5/01/96	A
8MSR-38-2BD	FLANGE BOLTING	MS-102	01	VT-1		4/16/96	Α
8MSR-4B-2BD	FLANGE BOLTING	MS-102	01	VT-1	2HSV-050	4/16/96	Α
8MSR-5B-2BD	FLANGE BOLTING	MS-102	01	VT-1	2MSV-052	4/16/96	
Item No.: 87.70							
LPCS-V-5-BLT	VALVE BOLTING	LPCS-101	01	VT-1		4/26/96	A
HS-RV-1A-BLT	VALVE BOLTING	MS-101	01	VT-1	2HSV-043	3/21/96	
					2HSV-044	3/21/96	
MS-RV-1B-BLT	VALVE BOLTING	MS-102	01	VT-1		3/21/96	A
HS-RV-1C-BLT	VALVE BOLTING	MS-103	01	VT-1		3/21/96	A
HS-RV-1D-BLT	VALVE BOLTING	HS-104	01	VT-1	2HSV-041	3/21/96	A
MS-RV-2A-BLT	VALVE BOLTING	HS-101	01	VT-1		3/21/96	A
MS-RV-3A-BLT	VALVE BOLTING	MS-101	01	VT-1		3/21/96	Ą
HS-RV-3B-BLT	VALVE BOLTING	HS-102	01	VT-1		4/16/96	Ą
HS-RV-3C-BLT	VALVE BOLTING	HS-103	01	VT-1		3/21/96	Ą
MS-RV-4A-BLT	VALVE BOLTING	MS-101	01	VT-1	2HSV-049	3/21/96	A
MS-RV-4B-BLT	VALVE BOLTING	MS-102	01	VT-1		4/16/96	A
MS-RV-4C-BLT	VALVE BOLTING	HS-103	01	VT-1	• ·	3/21/96	A
MS-RV-5B-BLT	VALVE BOLTING	MS-102	01	VT-1		3/21/96	A
BUD 14 4444 T. T.					2MSV-055	4/16/96	Ą
RHR-V-111A-BLT	VALVE BOLTING	RHR-101		VT-1		4/23/96	
RHR-V-42A-BLT	VALVE BOLTING	RHR-101		VT-1	2RHV-006	5/02/96	A
1tem No.: B7.80							
CRD HOUSING 06-27 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
		•			2CRV-002	5/24/96	A
CRD HOUSING 06-31 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-001	5/24/96	A
CRD HOUSING 10-19 BLT	CRD HOUSING BLT	RPV-102		VT-1	2CRV-001	5/24/96	Ä
					2RPV-002	9/01/95	A(7)
CRD HOUSING 10-43 BLT	CRD HOUSING BLT	RPV-102		VT-1	2RPV-002	9/01/95	A(7)
					2CRV-003	5/24/96	A



- Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
- 2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
- 3. Plant Unit: WNP-2
- 4. Owner Certificate of Authorization: NA
- 5. Commercial Service Date: 12/13/84
- 6. National Board Number: NA

Identification No	Description	Diagram No. Pg	<u>Method</u>	Report No.	<u>Date</u>	Results(1)
Examination Category: B-G-2 Item No.: B7.80						
CRD HOUSING 10-47 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002 2CRV-003	9/01/95 5/24/96	
CRD HOUSING 14-19 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002	9/01/95	
				2CRV-001	5/24/96	
CRD HOUSING 14-27 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002 2CRV-002	9/01/95 5/24/96	
CRD HOUSING 14-47 BLT	CRD HOUSING BLT	RPV-102	VT-1		9/01/95	
	·	449	4	2CRV-002	5/24/96	
CRD HOUSING 22-39 BLT	CRD HOUSING BLT	RPV-102	VI-1	2RPV-002 2CRV-003	9/01/95 5/24/96	
CRD HOUSING 22-55 BLT	CRD HOUSING BLT	RPV-102	VT-1		9/01/95	
		400	4	2CRV-003	5/24/96	
CRD HOUSING 26-03 BLT	CRD HOUSING BLT	RPV-102	VI-1	2RPV-002 2CRV-001	9/01/95 5/24/96	
CRD HOUSING 38-31 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002	9/01/95	
				2CRV-002	5/24/96	
CRD HOUSING 38-35 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002	9/01/95	
		400	4	2CRV-003	5/24/96	
CRD HOUSING 38-39 BLT	CRD HOUSING BLT	RPV-102	VI-1	2RPV-002	9/01/95	
CRD HOUSING 42-11 BLT	CRD HOUSING BLT	RPV-102	VT-1	2CRV-002 2RPV-002	5/24/96 9/01/95	
CKD NOOSING 42-11 BL1	CKD HOOSING BEI	KFY-102	V1	2CRV-001	5/24/96	
CRD HOUSING 42-23 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002	9/01/95	
				2CRV-002	5/24/96	
CRD HOUSING 46-11 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002	9/01/95	A(7)
				2CRV-001	5/24/96	
CRD HOUSING 46-15 BLT	CRD HOUSING BLT	RPV-102	VT-1	2RPV-002	9/01/95	
		DOM 403	4	2CRV-001	5/24/96	
CRD HOUSING 46-31 BLT	CRD HOUSING BLT	RPV-102	V ()	2RPV-002 2CRV-003	9/01/95 5/24/96	
Examination Category: B-J						
Item No.: B9.11	DIDE TO ELL	RHR-105	SUR	2RHP-001	4/30/96	Α
12RHR(1)A-16	PIPE TO ELL	KIK- 105	. AOF	R-R11-038	5/01/96	
12RHR(1)A-17	ELL TO PIPE	RHR-105	SUR	2RHP-002	4/30/96	Ä
			VOL	R-R11-039	5/01/96	
12RHR(1)A-18	PIPE TO VLV	RHR-105	SUR	2RHP-002	4/30/96	Α
		***	VOL	R-R11-040	5/01/96	
12RRC(7)A-1	VALVE TO PIPE	RRC-106	SUR	2RRP-004	4/23/96	
12224714	0105 70 511	RRC-106	VOL	R-R11-022	4/26/96	
12RRC(7)A-2	PIPE TO ELL	KKC-100	SUR VOL	2RRP-004 R-R11-023	4/23/96 4/26/96	
12RRC(7)A-3	ELL TO PIPE	RRC-106	SUR	2RRP-005	4/23/96	
12.110(1)/\ 3			VOL	R-R11-025	4/26/96	
12RRC(7)A-4	PIPE TO ELL	RRC-106	SUR	2RRP-005	4/23/96	
			VOL	R-R11-024	4/26/96	
12RRC(7)B-4	PIPE TO ELL	RRC-107	SUR	2RRP-006	4/25/96	
1200c/710 E	SIL TO DIDE	RRC-107	VOL SUR	R-R11-031 2RRP-006	4/30/96 4/25/96	A
12RRC(7)B-5	ELL TO PIPE	KKC-101	VOL	R-R11-030	4/23/96	
12RRC(7)B-6	PIPE TO SWL	RRC-107	SUR	2RRP-006	4/25/96	
- · · · · · · · · · · · · · · ·			VOL	R-R11-032	4/29/96	Α
14LPCI(1)A-2	PIPE TO ELL	RHR-101	SUR	2RHM-012	4/24/96	A

- 1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
- 2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
- 3. Plant Unit: WNP-2
- 4. Owner Certificate of Authorization: NA
- 5. Commercial Service Date: 12/13/84
- 6. National Board Number: NA

Identification No	Description	Diagram No.	<u>Pg</u>	Method	Report No.	Date	Results(1)
Examination Category: B-J							
14LPCI(1)A-2	PIPE TO ELL	RHR-101	•	VOL	R-R11-026	4/29/96	A
^ 20RHR(2)-10	PIPE TO ELL	RHR-104		SUR	2RHM-014	4/25/96	
				VOL	R-R11-028	4/27/96	
20RHR(2)-9	ELL TO PIPE	RHR-104		SUR	2RHM-013	4/25/96	
LONIN (L)	CLE TO FIFE	KIIK 104		VOL	R-R11-027	4/27/96	
20RRC(6)-3	ELL TO PIPE	RRC-105	,	SUR	2RRP-003	4/22/96	
20006(0)-2	222 10 7172	KUC. 103		VOL	R-R11-018		
20RRC(6)-4	PIPE TO ELL	RRC-105		SUR		4/26/96	
20KKC(0)-4	LILE IO ETT	KKC-103		VOL	2RRP-003	4/22/96	
2000C/41_E	ELL 70 DIDE	DDC-10E			R-R11-017	4/26/96	
20RRC(6)-5	ELL TO PIPE	RRC-105		SUR	2RRP-005	4/23/96	Ą
20000445		200 405		VOL	R-R11-015	4/25/96	
20RRC(6)-6	PIPE TO ELL	RRC-105		SUR	2RRP-005	4/23/96	
00000441		405		VOL	R-R11-016	4/25/96	
20RRC(6)-8	PIPE TO VALVE	RRC-105		VOL	R-R11-019	4/24/96	
24RFW(1)A-2	PIPE TO VALVE	RFW-101	01	SUR	2FWH-006	4/19/96	A
				VOL	R-R11-021	4/26/96	A
24RFW(1)A-3	VALVE TO PENE	RFW-101	01	SUR	2FWH-009	4/20/96	A
				VOL	R-R11-011	4/25/96	
24RFW(1)A-4	PENE TO VALVE	RFW-101	01	VOL	R-R11-009	4/24/96	
24RFW(1)A-5	VALVE TO PIPE	RFW-101	01	VOL	R-R11-010	4/24/96	
24RFW(1)B-1	VALVE TO PIPE	RFW-102	01	SUR	2FWH-010	4/20/96	
				VOL	R-R11-008	4/23/96	
24RFW(1)B-2	PIPE TO VALVE	RFW-102	01	SUR	2FWH-008	4/20/96	A
				VOL	R-R11-007	4/23/96	
24RFW(1)B-3	VALVE TO PENE	RFW-102	01	SUR	2FWH-007	4/20/96	
•				VOL	R-R11-006	4/23/96	Ā
26HS(1)A-15	PIPE TO VALVE	MS-101	02	SUR	2HSH-020	4/25/96	
				VOL	R-R11-029	4/29/96	
4RFW(11)A-1	TEE TO PIPE	RFW-103		VOL	R-R11-014	4/25/96	
4RFW(11)A-2	PIPE TO ELL	RFW-103	•	SUR	2FWH-005	4/19/96	
	10 223	100		VOL	R-R11-013	4/25/96	
4RFW(11)A-3 .	ELL TO SLEEVE	RFW-103		SUR	2FWH-005	4/19/96	Â
400 MC117K 3	LLL 10 311141	MW 103		VOL	R-R11-012		
5RFW(11)B-2	SLEEVE TO WOL	RFW-102	01	SUR	2FWH-012	4/24/96	
JAPM(11)B-2	STEENE IO MOL	KL#_102	01	VOL		4/20/96	
6RCIC(1)-41A	PIPE TO FLANGE	RCIC-102	03	SUR	R-R11-005	4/21/96	
OKUTU(1)-41A	PIPE TO PEANGE	KCIC-10Z	03	VOL	2RIH-005	5/03/96	
6RCIC(1)-42	FLANGE TO ELL	RCIC-102	03	SUR	R-R11-045	5/07/96	
OKC1C(1)-42	PLANGE TO ELL	KC1C-102	03		2RIH-005	5/03/96	
40010/41-/7	CLL TO DIDE	DC1C-102	03	VOL	R-R11-046	5/07/96	
6RCIC(1)-43	ELL TO PIPE	RCIC-102	03	SUR	2RIH-005	5/03/96	
(DUCH47) 07	0105 70 11115	011011 404	05	VOL	R-R11-047	5/07/96	Ą
6RWCU(3)-27	PIPE TO VALVE	RWCU-101	05	VOL	R-R11-048	5/10/96	A
8MSR-5B1	SWL TO PIPE	HS-102	01	SUR	2HSH-015	4/16/96	
	ъ			VOL	R-R11-001	4/19/96	A
I ham No BO 74							
Item No.: 89.31		465					
24RFW(1)B-1/5RFW(11)-4	PIPE TO WOL	RFW-102	01	SUR	2FWH-013	4/20/96	
				VOL	R-R11-004	4/24/96	Α
26HS(1)B-9/8HSR-3B	PIPE TO SWL	MS-102	01	SUR	2HSH-014	4/16/96	A
				VOL	R-R11-002	4/19/96	
26MS(1)B-9/8MSR-5B	PIPE TO SWL	HS-102	01	SUR	2HSH-013	4/16/96	
-		ri .		VOL	R-R11-003	4/19/96	

1

 Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352

2. Plant: WNP-2, Hanford Reservation, Benton County, Washington

3. Plant Unit: WNP-2

Owner Certificate of Authorization: NA
 Commercial Service Date: 12/13/84

6. National Board Number: NA

Identification No	Description	Diagram No.	<u>Pg</u>	Method	Report No.	<u>Date</u>	Results(1)
Examination Category: B-J							
Item No.: 89.40		100		6110	2011/2 044	4/20/96	
5RFW(11)B-1	SLEEVE-SLEEVE	RFW-102	01	SUR	2FWH-011	4/20/90	A
Examination Category: B-K-1	а						1
Item No.: B10.10	FLUED HEAD WELD	HS-101	02	SUR	2MSH-016	4/18/96	A
MS FLUED HEAD A	1 WELDED LUG	RCIC-102	03	SUR	2RIM-005	5/03/96	
RCIC-940N(W) RHR-528(W)	4 WELDED LUGS	RHR-101	•••	SUR	2RHH-011	4/23/96	
Examination Category: B-M-2							
Item No.: B12.50							
MS-RV-3C-BDY	VALVE BODY	MS-103	01	VT-3		3/21/96	
RCIC-V-63-BDY	VALVE BODY	RCIC-101	01	VT-3		5/11/96	
RCIC-V-66-BDY	VALVE BODY	RCIC-102	03	VT-3	2RIV-001	4/17/96	
RFW-V-10A-BDY	VALVE BODY	RFW-101	01	VT-3	2FWV-001	4/26/96	A
Examination Category: B-P							
Item No.: B15.10		101		VT 3	2072-06	6/05/96	4/71
RPV-PB-101(L)	LK PRES BNDRY	RPV-101			2VT2-96		
RPV-PB-102(L)	LK PRES BNDRY	RPV-102		VI-2	2VT2-96	0/03/90	A(3,4)
Item No.: B15.50					2172 01	(105 104	4/73
HPCS-PB-101(L)	LK PRES BNDRY	HPCS-101		VT-2		6/05/96	
LPCS-PB-101(L)	LK PRES BNDRY	LPCS-101		VT-2	2VT2-96	6/05/96	
MS-PB-101(L)	LK PRES BNDRY	MS-101		VT-2 VT-2	2VT2-96 2VT2-96	6/05/96 6/05/96	
MS-PB-102(L)	LK PRES BNDRY	HS-102		VT-2	2VT2-96	6/05/96	
MS-PB-103(L)	LK PRES BNDRY	HS-103		VT-2	2VT2-96	6/05/96	
MS-PB-104(L)	LK PRES BNDRY	MS-104 MS-105		VT-2		6/05/96	
MS-PB-105(L)	LK PRES BNDRY	HS-105		VT-2		6/05/96	
MS-PB-106(L)	LK PRES BNDRY LK PRES BNDRY	RCIC-101	•	V1-2		6/05/96	
RCIC-PB-101(L)	LK PRES BNDRY	RCIC-101		VT-2		6/05/96	
RCIC-PB-102(L) RFW-PB-101(L)	LK PRES BNDRY	RFW-101		VT-2		6/05/96	
RFW-PB-107(L)	LK PRES BNDRY	RFW-102		VT-2		6/05/96	
RFW-PB-102(L)	LK PRES BNDRY	RFW-103			2VT2-96	6/05/96	
RHR-PB-101(L)	LK PRES BNDRY	RHR-101		VT-2		6/05/96	
RHR-PB-102(L)	LK PRES BNDRY	RHR-102		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-103(L)	LK PRES BNDRY	RHR-103		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-104(L)	LK PRES BNDRY	RHR-104		VT-2	2VT2-96	6/05/96	A(3)
RHR-PB-105(L)	LK PRES BNDRY	RHR-105		VT-2		6/05/96	
RHR-PB-106(L)	LK PRES BNDRY	RHR-106		VT-2		6/05/96	
RRC-PB-101(L)	LK PRES BHDRY	RRC-101		VT-2		6/05/96	
RRC-PB-102(L)	LK PRES BNDRY	RRC-102		VT-2		6/05/96	
RRC-PB-104(L)	LK PRES BNDRY	RRC-104		VT-2		6/05/96	
RRC-PB-105(L)	LK PRES BNDRY	RRC-105		VT-2		6/05/96	
RRC-PB-106(L)	LK PRES BNDRY	RRC-106		VT-2		6/05/96	
RRC-PB-107(L)	LK PRES BNDRY	RRC-107		VT-2		6/05/96	
RRC-PB-108(L)	LK PRES BNDRY	RRC-108		VI-2		6/05/96	·
RRC-PB-109(L)	LK PRES BNDRY	RRC-109		VT-2 VT-2		6/05/96	
RRC-PB-110(L)	LK PRES BNDRY	RRC-110 RRC-111		VT-2		6/05/96 6/05/96	
RRC-PB-111(L)	LK PRES BNDRY	RWCU-101		VT-2		6/05/96	
RWCU-PB-101(L)	LK PRES BNDRY	SLC-101		VT-2		6/05/96	
SLC-PB-101(L)	LK PRES BHDRY	366-101		¥126	EFIE-70	V, VJ, 10	7/2/

FORM NIS-1 (Continued)

- Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
- 2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
- 3. Plant Unit: WNP-2
- 4. Owner Certificate of Authorization: NA
- 5. Commercial Service Date: 12/13/84
- 6. National Board Number: NA

Identification No	<u>Description</u>	<u>Diagram No.</u>	<u>Pg</u>	Method	Report No.	<u>Date</u>	Results(1)
Examination Category: 8-P							
HPCS-V-4-BDY(L)	LK PRES TEST	HPCS-101	01	VT-2	2712-96	6/05/96	٨
HPCS-V-5-BDY(L)	LK PRES TEST	HPCS-101	02	VT-2		6/05/96	
	LK PRES TEST	HPCS-101	02	VT-2	2VT2-96	6/05/96	
HPCS-V-51-BDY(L)							
LPCS-V-5-BDY(L)	LK PRES TEST		01		2VT2-96	6/05/96	
LPCS-V-51-BDY(L)	LK PRES TEST	LPCS-101	02	VT-2	2VT2-96	6/05/96	
LPCS-V-6-BDY(L)	LK PRES TEST	LPCS-101	02	VT-2		6/05/96	
MS-RV-1A-BDY(L)	LK PRES TEST	HS-101	01	VT-2	2VT2-96	6/05/96	Ą
MS-RV-1B-BDY(L)	LK PRES TEST	MS-102	01	VT-2		6/05/96	
HS-RV-1C-BDY(L)	LK PRES TEST	HS-103	01	VT-2	2VT2-96	6/05/96	A
HS-RV-1D-BDY(L)	LK PRES TEST	MS-104	01		2VT2-96	6/05/96	A
HS-RV-2A-BDY(L)	LK PRES TEST	HS-101	01	VT-2	2VT2-96	6/05/96	A
MS-RV-2B-BDY(L)	LK PRES TEST	HS-102	01	VT-2	2VT2-96	6/05/96	A
HS-RV-2C-BDY(L)	LK PRES TEST	HS-103	01	VT-2	2VT2-96	6/05/96	A
MS-RV-2D-BDY(L)	LK PRES TEST	HS-104	01	VT-2	2VT2-96	6/05/96	A
HS-RV-3A-BDY(L)	LK PRES TEST	HS-101	01	VT-2	2VT2-96	6/05/96	A
HS-RV-3B-BDY(L)	LK PRES TEST	HS-102	01	VT-2	2VT2-96	6/05/96	A
MS-RV-3C-BDY(L)	LK PRES TEST	HS-103	01	VT-2	2VT2-96	6/05/96	A
MS-RV-3D-BDY(L)	LK PRES TEST	HS-104	01	VT-2	2VT2-96	6/05/96	Ä
MS-RV-4A-BDY(L)	LK PRES TEST	HS-101	01	VT-2	2VT2-96	6/05/96	Ä
MS-RV-4B-BDY(L)	LK PRES TEST	HS-102	01	VT-2	2VT2-96	6/05/96	Â
HS-RV-4C-BDY(L)	LK PRES TEST	HS-103	01	· VT-2	2VT2-96	6/05/96	Â
HS-RV-4D-BDY(L)	LK PRES TEST	HS-104	01	VT-2	2VT2-96	6/05/96	Â
MS-RV-5B-BDY(L)	LK PRES TEST	HS-102	01	VT-2	2VT2-96	6/05/96	
HS-RV-5C-BDY(L)	LK PRES TEST	HS-103	01	VT-2	2VT2-96		A
HS-V-22A-BDY(L)	LK PRES TEST	HS-103	02	VT-2	2VT2-96	6/05/96	A
		MS-102	02			6/05/96	A
MS-V-22B-BDY(L)	LK PRES TEST			VT-2	2VT2-96	6/05/96	A
HS-V-22C-BDY(L)	LK PRES TEST	MS-103	02	VT-2	2VT2-96	6/05/96	Ą
HS-V-22D-BDY(L)	LK PRES TEST	HS-104	02	VT-2	2VT2-96	6/05/96	Ą
HS-V-28A-BDY(L)	LK PRES TEST	HS-101	02	VT-2	2VT2-96	6/05/96	Ą
HS-V-28B-BDY(L)	LK PRES TEST	HS-102	20	VT-2	2VT2-96	6/05/96	Ą
MS-V-28C-BDY(L)	LK PRES TEST	HS-103	20	VT-2	2VT2-96	6/05/96	Ą
HS-V-28D-BDY(L)	LK PRES TEST	HS-104	92	VT-2	2VT2-96	6/05/96	Ą
RCIC-V-13-BDY(L)	LK PRES TEST	RCIC-102	01	VT-2	2VT2-96	6/05/96	A
RCIC-V-63-BDY(L)	LK PRES TEST	RCIC-101	01	VT-2		6/05/96	A
RCIC-V-64-BDY(L)	LK PRES TEST	RCIC-101	01	VT-2	2VT2-96	6/05/96	A
RCIC-V-65-BDY(L)	LK PRES TEST	RCIC-102	01	VT-2		6/05/96	A
RCIC-V-66-BDY(L)	LK PRES TEST	RCIC-102	03	VT-2	2VT2-96	6/05/96	A
RFW-V-10A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	A
RFW-V-10B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RFW-V-11A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	A
RFW-V-11B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RFW-V-32A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2VT2-96	6/05/96	Α
RFW-V-32B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	A
RFW-V-65A-BDY(L)	LK PRES TEST	RFW-101	01	VT-2	2712-96	6/05/96	A
RFW-V-65B-BDY(L)	LK PRES TEST	RFW-102	01	VT-2	2VT2-96	6/05/96	Ā
RHR-V-111A-BDY(L)		RHR-101		VT-2	2VT2-96	6/05/96	
RHR-V-111B-BDY(L)		RKR-102			2VT2-96	6/05/96	
RHR-V-111C-BDY(L)		RHR-103			2VT2-96	6/05/96	
RHR-V-112A-BDY(L)		RHR-105		VT-2		6/05/96	Ä
RHR-V-1128-BDY(L)		RHR-106			2VT2-96	6/05/96	Â
RHR-V-113-BDY(L)		RHR-104			2VT2-96	6/05/96	
RHR-V-19-BDY(L)		RCIC-102	01		2712-96	6/05/96	A
RHR-V-23-BDY(L)		RCIC-102	01		2V12-96	6/05/96	1
RHR-V-41A-BDY(L)		RHR-101	• •		2VT2-96		A
KUK-A-4 IM-DD1(L)	LA PRES 1ESI	V11V- 10 1		41-2	4414-70	6/05/96	K(O)

 Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352

2. Plant: WNP-2, Hanford Reservation, Benton County, Washington

3. Plant Unit: WNP-2

4. Owner Certificate of Authorization: NA
 5. Commercial Service Date: 12/13/84

6. National Board Number: NA

Identification No	Description	Diagram No.	<u>Pg</u>	<u>Method</u>	Report No.	<u>Date</u>	Results(1)
Examination Category: B-P							
Item No.: B15.70	4 × 5000 TOOT	RHR-102		VT-2	2VT2-96	6/05/96	A
RHR-V-41B-BDY(L)	LK PRES TEST	RHR-102		VT-2		6/05/96	
RHR-V-41C-BDY(L)	LK PRES TEST			VT-2	2VT2-96	6/05/96	
RHR-V-42A-BDY(L)	LK PRES TEST.	RHR-101					
RHR-V-42B-BDY(L)	LK PRES TEST	RHR-102		VT-2		6/05/96	
RHR-V-42C-BDY(L)	LK PRES TEST	RHR-103		VT-2	2VT2-96	6/05/96	
RHR-V-50A-BDY(L)	LK PRES TEST	RHR-105		VT+2		6/05/96	
RHR-V-50B-BDY(L)	LK PRES TEST	RHR-106		VT-2	2VT2-96	6/05/96	Ą
RHR-V-53A-BDY(L)	LK PRES TEST	RHR-105		VT-2	2VT2-96	6/05/96	
RHR-V-53B-BDY(L)	LK PRES TEST	RHR-106		VT-2	2VT2-96	6/05/96	
RHR-V-8-BDY(L)	LK PRES TEST	RHR-104		VT-2	2VT2-96	6/05/96	A
RHR-V-9-BDY(L)	LK PRES TEST	RHR-104		VT-2	2VT2-96	6/05/96	A
RRC-V-23A-BDY(L)	LK PRES TEST	RRC-101	01	VT-2	2VT2-96	6/05/96	A
RRC-V-23B-BDY(L)	LK PRES TEST	RRC-102	01	VT-2	2VT2-96	6/05/96	A
RRC-V-60A-BDY(L)	LK PRES TEST	RRC-101	02	VT-2	2VT2-96	6/05/96	Α
RRC-V-60B-BDY(L)	LK PRES TEST	RRC-102	02	VT-2	2VT2-96	6/05/96	
RRC-V-67A-BDY(L)	LK PRES TEST	RRC-101	02	VT-2	2VT2-96	6/05/96	
RRC-V-67B-BDY(L)	LK PRES TEST	RRC-102	02	VT-2	2VT2-96	6/05/96	
RWCU-V-1-BDY(L)	LK PRES TEST	RWCU-101	04	VT-2	2VT2-96	6/05/96	
RWCU-V-102-BDY(L)	LK PRES TEST	RWCU-101	02	VT-2	2VT2-96	6/05/96	
	LK PRES TEST	RWCU-101	05	VT-2		6/05/96	
RWCU-V-4-BDY(L)	LK PRES TEST	RFW-103	05	VT-2		6/05/96	
RWCU-V-40-BDY(L)	LK PRES IESI	KFW-105		V1-2	2412-90	0/03/90	A
Examination Category: C-C							
Item No.: C3.20							
RHR-117(W)	4 WELDED LUGS	RHR-209	01	SUR	2RHM-025	5/14/96	A
RHR-118(W)	4 WELDED LUGS	RHR-209	02	SUR	2RHM-027	5/15/96	A
RHR-121(W)	8 WELDED LUGS	RHR-206	01	SUR	2RHM-021	5/02/96	R
					2RHM-024	5/03/96	Α
RHR-138(W)	4 WELDED LUGS	RHR-205	04	SUR	2RHM-019	5/01/96	A
RHR-230(W)	4 WELDED LUGS	RHR-207	11	SUR	2RHM-026	5/14/96	
RHR-354(W)	4 WELDED LUGS	RHR-201	05	SUR	2RHM-018	5/01/96	
	12 WELDED LUGS	RHR-201	06	SUR	2RHM-023	5/02/96	
RHR-365(W)	4 WELDED LUGS	RHR-201	06	SUR	2RHM-022	5/02/96	Ā
RHR-367(W)	4 WELDED LOGS	KHK-201	00	JUK	EKIM-VEE	3/02/70	^
Examination Category: C-F-2							
Item No.: C5.51							
10HPCS(9)-1	TEE TO PIPE	HPCS-202	03	SUR	2HPM-002	4/29/96	
1				VOL	R-R11-037	5/01/96	
18RHR(1)A-14	PIPE TO ELL	RHR-201	02	SUR	2RHM-015	4/26/96	
				VOL	R-R11-035	5/01/96	A
18RHR(1)A-15	ELL TO PIPE	RHR-201	02	SUR	2RHM-015	4/26/96	Α
				VOL	R-R11-034	4/30/96	A
18RHR(1)A-60	PIPE TO ELL	RHR-201	80	SUR	2RHH-020	5/01/96	A
				VOL	R-R11-044	5/02/96	Α
18RHR(1)A-61	ELL TO PIPE	RHR-201	80	SUR	2RHM-020	5/01/96	A
				VOL	R-R11-041	5/02/96	
18RHR(11)A-8	PIPE TO ELL	RHR-201	05	SUR	2RHM-017	5/01/96	
i amin'i any a				VOL	R-R11-043	5/02/96	
18RHR(11)A-9	ELL TO PIPE	RHR-201	05	SUR	2RHM-016	5/01/96	Ä
round 11/1/2				VOL	R-R11-042	5/02/96	
6CRD(12)A-18	PIPE TO ELL	CRD-201	02	SUR	2CRH-001	5/14/96	
AND LEVY IN				VOL	R-R11-055	5/14/96	
6CRD(12)A-3	ELL TO ELL	CRD-201	01	SUR	2CRM-002	5/14/96	
C-N/31 Junio	10			VOL	R-R11-054	5/14/96	
				102	037	J, 14, 70	~

- 1. Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352
- 2. Plant: WNP-2, Hanford Reservation, Benton County, Washington
- 3. Plant Unit: WNP-2
- 4. Owner Certificate of Authorization: NA
- 5. Commercial Service Date: 12/13/84
- 6. National Board Number: NA

Identification No	Description	Diagram No.	<u>Pg</u>	Method	Report No.	Date	Results(1)	
Examination Category: C-F-2			**					
Item No.: C5.51								
6RCIC(1)-111	PIPE TO VALVE	RC1C-205	6A	SUR	2RIM-003	4/26/96	A	
				VOL	R-R11-033	5/01/96		
6RCIC(1)-46	NOZZLE TO PIPE	RC1C-205	01	SUR	2RIH-006	5/10/96	• •	
			٠.	VOL	R-R11-053	5/11/96		
6RCIC(6)-11	ELL TO PIPE	RCIC-205	03	SUR	2RIM-004	4/26/96		
				VOL	R-R11-036	5/01/96		
						0, 0., , 0	••	
Examination Category: D-A								
Item No.: D1.20								
HSRV-1A-4(W)	WELDED ATTACH	HS-301	01	VT-3	2HSV-060	4/16/96	A	
HSRV-3A-4(W)	WELDED ATTACH	HS-303	02	VT-3	2MSV-059	4/16/96	A	
HSRV-3B-7(W)	WELDED ATTACH	MS-307	03	VT-3	2HSV-057	4/16/96	A	
				•				
Item No.: D1.40								
MS-267(W)	WELDED ATTACH	HS-301	02	VT-3		4/16/96	A	
MS-270(W)	WELDED ATTACH	HS-302	02	VT-3	2HSV-058	4/16/96	A	
- · · · · ·								
Examination Category: D-B								4
Item No.: D2.20				<u>-</u>				1
sw-198(W)	WELDED ATTACH	sw-305	01	VT-3	2swv-001	4/01/96	A	
Evenineties Consessed 5 4								
Examination Category: F-A Item No.: F1.10A							•	
SLC-4475-122	STRUT	SLC-101	05	100 7	2004 050		_	
356-4473-122	SIKUI	256-101	US	V1-3	2HV-059	4/26/96	A	
Item No.: F1.10C								
HS-HB-2	SPRING	MS-102	01	VT-3	2HV-053	/ /4/ /0/		
RCIC-940N	SPRING	RCIC-102	03	VT-3	2HV-070	4/16/96		
RHR-431	SPRING	RHR-104	UJ	VT-3	2HV-070 2HV-057	5/02/96		
RHR-510	SPRING	RHR-105	•	VT-3	2HV-060	4/24/96		
510	SFRING	לטו - אווא		41-2	211-000	4/29/96	A	
Item No.: F1.10D .						•		
RHR-941N	PSA-10 SNUBBER	RHR-101		VT-3	2HV-058	/ 12E 104	•	
RHR-SA-33	PSA-10 SNUBBER	RHR-105		VT-3	2HV-061	4/25/96 4/29/96		
RHR-SA-34	PSA-35 SNUBBER	RHR-105		VT-3	2HV-062	4/29/96		
	. on ou diable	11111 103		*1.5	2114-002	4/27/70	A	
Item No.: F1.20A								
RHR-230	BOX	RHR-207	11	VT-3	2HV-074	5/14/96	Δ	
RHR-365	STRUT	RHR-201	06	VT-3	2HV-066	5/01/96		
					2HV-071	5/07/96	•	
RHR-366	STRUT	RHR-201	06	VT-3	2HV-065	5/01/96		
						-, -,,,,	••	
Item No.: F1.20C								
RHR-117	SPRING	RHR-209	01	VT-3	2HV-075	5/14/96	A	
RHR-118	SPRING	RHR-209	02	VT-3	2HV-078	5/14/96		
RHR-138	SPRING	RHR-205	04	VT-3	2HV-067	5/02/96	Ä	
RHR-354	SPRING	RHR-201	05	VT-3	2HV-063	5/01/96		
RHR-367	SPRING	RHR-201	06	VT-3	2HV-064	5/01/96	Ä	
RHR-66	SPRING	RHR-205	01	VT-3	2HV-051		Ä(7)	
		-				, -, , , ,		
Item No.: F1.20D								
RHR-121	PSA-10 SNUBBER	RHR-206	01	VT-3	2HV-068	5/02/96	A	
RHR-137	PSA-10 SNUBBER	RHR-205	04	VT-3		5/01/96		
				_		-, -,,,0	••	



 Owner: Washington Public Power Supply System, 3000 George Washington Way, PO Box 968, Richland, Washington 99352

2. Plant:

WNP-2, Hanford Reservation, Benton County, Washington

3. Plant Unit:

WNP-2

4. Owner Certificate of Authorization:

NA

5. Commercial Service Date:

12/13/84

6. National Board Number: NA

13. Abstract of Examinations and Tests (continued).

Identification No	Description	<u>Diagram No.</u>	<u>Pq</u>	Method	Report No.	Date	<u>Resul</u>	ts(1)
Examination Category: F-A								
MSH-51A	RIGID	MS-209	02	VT-3	2HV-072	5/07/96	Α	
MSH-51B	RIGID	HS-209	02	VT-3	2HV-072	5/07/96	A	
HSH-55A	RIGID	MS-213	02	VT-3	2HV-073	5/07/96	Α	
MSH-55B	RIGID	HS-213	02	VT-3	2HV-073	5/07/96	Α	
MSRV-3B-7	RIGID STRUT	MS-307	03	VT-3	2HV-054	4/16/96	A	
Item No.: F1.40A								
SDV-A(CS)	SDV BASE	CRD-201	03	VT-3	2HV-076	5/14/96	Α	
SDV-B(CS)	SDV BASE	CRD-202	03	VT-3	2HV-077	5/14/96	A	
Item No.: F1.40B								
RRC-HA-2	SPRING	RRC-103		VT-3	2HV-056	4/23/96	Α	
RRC-HA-3	SPRING	RRC-103		VT-3	2HV-055	4/23/96	A	

15. Abstract of Corrective Measures. (continued)

4) The RHR-V-41A body to bonnet leakage was evaluated at operating temperature and nominal pressure and found to have decreased significantly. Relief request 2ISI-07 was implemented. A work order was generated to replace the gasket.

Notes to section 13 "Abstract of Examinations and Tests"

- (1) A = Acceptable R = Rejectable
- (2) Resizing of indication found in refuel outage 6. Analysis found indication acceptable for continued service.
- (3) Includes item B15.70 valves, NPS 4 inch and smaller, within examination boundary.
- (4) 9 CRD flanges found leaking at various rates.
- (5) 3/4 inch vent line found with through wall leak
- (6) Bonnet to body flange found leaking.
- (7) Preservice Inspection

- END OF REPORT -

APPENDIX B

NIS-2 OWNER'S REPORTS

This appendix summarizes ASME Section XI repair or replacement work performed between July 25, 1995 and June 21, 1996. The status of the NIS-2 Owner's Report is stated for each repair and replacement work performed.

	•				
	PLAN NO	WO NO	COMPONENT NUMBER AND WORK DESCRIPTION	DESC OF COMP	R&R REPORTED IN
	2-0994 *	TT 6501	Installed conversion rings for connection "A" and connection "B" for spare stuffing box removed from existing pump RRC-P-1A	Pump	RF96A Summary Report
•	2-1064	WC 4903	Replaced existing front snubber for valve CVB-V-1AB	Valve	RF96A Summary Report
	2-1066	WC 4905	Replaced existing rear snubber for valve CVB-V-1LM	Valve	RF96A Summary Report
	2-1149	SD 3601	Replaced bolting material for piping to valve SW-V-165A flanged joint	Piping	RF96A Summary Report
	2-1151	SD 4001	Replaced bolting material for piping to valve SW-V-170A flanged joint	Piping	RF96A Summary Report
	2-1152	SD 4101	Replaced bolting material for piping to valve SW-V-170B flanged joint	Piping	RF96A Summary Report
	2-1193	UC 2601	Replaced disc insert and/or nozzle for relief valve S/N N63790-00-0051	Relief Valve	RF96A Summary Report
	2-1205*	UV 2201	Replaced existing stem disc assembly for valve LPCS-V-13	Valve	RF96A Summary Report
	2-1211	BJM 603	Removed and reinstalled support for valve PSR-V-X77A/3	Piping	RF96A Summary Report
	2-1212	BJM 604	Removed and reinstalled support for valve PSR-V-X77A/4	Piping	RF96A Summary Report
	2-1228	WC 4904	Replaced existing rear snubber for valve CVB-V-1EF	Valve	RF96A Summary Report
	2-1229	WC 4906	Replaced existing rear snubber for valve CVB-V-1NP	Valve	RF96A Summary Report
	2-1230	WC 4907	Replaced existing rear snubber for valve CVB-V-1QR	Valve	RF96A Summary Report
	2-1231 *	TG 9807	Fabricated closure plates (plugs) for Penetrations X-76 and X-77	Penetration	RF96A Summary Report
	2-1232 *	TG 9803	Installed closure plates (plugs) for Penetrations X-76b, 76c, 76e and 76f	Penetration	RF96A Summary Report
	2-1233 *	TG 9806	Installed closure plates (plugs) for Penetrations X-77b, 77c, 77e and 77f	Penetration	RF96A Summary Report
	2-1235	WZ 7301	Replaced existing pipe clamp for support RHR-66	Support	RF96A Summary Report
	2-1237	XH 9901	Replaced existing snubbers with rigid struts for MS supports	Supports	RF96A Summary Report
	2-1238	XH 9901	Replaced existing snubbers with rigid struts for MSRV supports	Supports	RF96A Summary Report
	2-1243	WC 9501	Replaced existing front snubber for valve CVB-V-1AB	Valve	RF96A Summary Report
	2-1244	WC 9503	Replaced existing front snubber for valve CVB-V-1EF	Valve	RF96A Summary Report
	2-1245	WC 9504	Replaced existing front snubber for valve CVB-V-1GH	Valve	RF96A Summary Report
	2-1246	WC 9505	Replaced existing front snubber for valve CVB-V-1JK	Valve	RF96A Summary Report
	2-1247	WC 9506	Replaced existing front snubber for valve CVB-V-1LM	Valve	RF96A Summary Report
	2-1248	WC 9507	Replaced existing front snubber for valve CVB-V-1NP	Valve	RF96A Summary Report
	2-1249	WC 9508	Replaced existing front snubber for valve CVB-V-1QR	Valv o	RF96A Summary Report
	2-1252	XF 6901	Replaced existing valve RCIC-V-28	Piping	RF96A Summary Report
٦	2-1254	YR 2701	Cut and rewelded socket weld for connection with valve SW-V-730	Piping	RF96A Summary Report
7	2-1255	WB 9001	Replaced 18" Service Water (SW) pipe piece near valve SW-PCV-38A	Piping	RF96A Summary Report
	2-1261	VY 8704	Refurbished MS-RV-3D, S/N N63790-00-0126 - Also See Plan No 2-1284	Relief Valve	RF96A Summary Report
	2-1262	VY 8504	Replaced existing relief valve MS-RV-4B with spare S/N N63790-00-0055	Piping	RF96A Summary Report
	2-1263	VY 8404	Replaced existing relief valve MS-RV-4C with spare S/N N63790-00-0057	Piping	RF96A Summary Report
	2-1264	VY 8604	Replaced existing relief valve MS-RV-5B with spare S/N N63790-00-0059	Piping	RF96A Summary Report
	2-1265	WL 7302	Replaced existing relief valve MS-RV-1A with spare S/N N63790-00-0048	Piping	RF96A Summary Report
	2-1266	WL 7402	Replaced existing relief valve MS-RV-3B with spare S/N N63790-00-0051	Piping	RF96A Summary Report
	2-1267	WL 7502	Replaced existing relief valve MS-RV-1 C with spare S/N N63790-00-0045	Piping	RF96A Summary Report
	2-1268	WL 7602	Replaced existing relief valve MS-RV-3C with spare S/N N63790-00-0052	Piping	RF96A Summary Report
	2-1269	WL 7702	Replaced existing relief valve MS-RV-4D with spare S/N N63790-00-0061	Piping	RF96A Summary Report
	2-1272	WU 4203	Modified outlet flange and replaced relief valve RHR-RV-1A	Piping/Relief Valve	RF96A Summary Report
	2-1273	CL 4303	Refurbished and reinstalled relief valve RHR-RV-25A	Piping/Relief Valve	RF96A Summary Report
	2-1276	XY 7102	Replaced existing relief valve SLC-RV-29A	Piping	RF96A Summary Report
	2-1278	XY 7302	Replaced existing relief valve SW-RV-1A	Piping	RF96A Summary Report
	2-1283	YJ 9401	Replaced Local Power Range Monitoring (LPRM) in core assemblies	RPV	RF96A Summary Report
	2-1284	VY 8705	Reinstalled MS-RV-3D, S/N N63790-00-0126 - Also See Plan No 2-1261	Piping	RF96A Summary Report
	2-1285	WN 7201	Made body to bonnet seal weld for valve PI-V-X265	Valve	RF96A Summary Report
	2-1286	WW 7702	Replaced existing valve CSP-V-5	Piping	RF96A Summary Report
	2-1287	YT 6002	Replaced existing valve CSP-V-6	Piping	RF96A Summary Report
	2-1288	YT 6102	Replaced existing valve CSP-V-9	Piping	RF96A Summary Report
	2-1289 *	YT 6102	Modified connection with valve CSP-V-800/13 and valve CSP-V-800/14	Piping	RF96A Summary Report
	2-1289 *	YT 6102	Modified connection with valve CSP-V-800/15 and valve CSP-V-800/16	Piping	RF96A Summary Report
	2-1290 *	YT 6002	Modified connection with valve CSP-V-800/21 and valve CSP-V-800/22	Piping	RF96A Summary Report
	2-1290 *	YT 6002	Installed new connection with valve CSP-V-800/25 and valve CSP-V-800/26	Piping	RF96A Summary Report
	2-1291 *	WW 7702	Modified instrument piping for valve CSP-V-5	Piping	RF96A Summary Report
	2-1293 *	YT 6102	Modified instrument piping for valve CSP-V-9	Piping	RF96A Summary Report
	2-1294	XN 7501	Replaced existing parts for valve SLC-V-4B	Valve	RF96A Summary Report
	2-1295	XY 7202	Replaced existing relief valve SLC-RV-29B	Piping	RF96A Summary Report

	PLAN NO	WO NO	COMPONENT NUMBER AND WORK DESCRIPTION	DESC OF COMP	R&R REPORTED IN
	2-1297*	YV 2601	Replaced existing valve RCIC-V-752B and valve RCIC-V-752D	Piping	RF96A Summary Report
	2-1297 2-1298	ZA 7101	Replaced existing valve RCIC-V-132B and valve RCIC-V-132B	Piping	RF96A Summary Report
7	2-1299	ZC 9701	Cut and rewelded flange near valve RCIC-V-28 for alignment	Piping	RF96A Summary Report
	2-1303 *	WT 5001	Replaced existing wedge for valve CRD-V-101/2623	Valve	RF96A Summary Report
	2-1304 *	YH 1001	Replaced existing wedge for valve CRD-V-101/5027	Valve	RF96A Summary Report
	2-1309	ZV 0901	Replaced existing stem disc assembly for valve RCIC-V-19	Valve	RF96A Summary Report
	2-1310	ZU 0801	Replaced existing valve RCIC-V-67	Piping	RF96A Summary Report
	2-1311 *	YT 6002	Modified Instrument piping for valve CSP-V-6	Piping	RF96A Summary Report
	2-1312	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0046	Relief Valve,	RF96A Summary Report
	2-1313	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0047	Relief Valve	RF96A Summary Report
	2-1314	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0048	Relief Valve	RF96A Summary Report
	2-1315	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0052	Relief Valve	RF96A Summary Report
	2-1316	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0055	Relief Valve	RF96A Summary Report
	2-1317	C 875 WE	Refurbished Main Steam Relief Valve (MSRV) S/N N56790-00-0057	Relief Valve	RF96A Summary Report
	2-1319 *	WB 9001	Replaced existing section of pipe associated with valve SW-V-821A	Piping	RF96A Summary Report
	2-1322	XN 3107	Weld built-up the disc stud for valve RFW-V-10A	Valve	RF96A Summary Report
	2-1323	XN 3207	Weld built-up the disc stud for valve RFW-V-10B	Valve	RF96A Summary Report
	2-1324	WGM 701	Removed MT indication from lug weld for support RHR-121	Piping	RF96A Summary Report
	2-1326	BGH 601	Made body to bonnet seal weld for valve CSP-V-93	Valve	RF96A Summary Report
	2-1327	RK 3103	Replaced studs and nuts for body to bonnet joint for valve RCIC-V-63	Valve	RF96A Summary Report
	2-1328	XN 3301	Replaced existing studs and nuts for gland flange and stuffing box for valve RFW-V-32A	Valve	RF96A Summary Report
	2-1329	BGN 201	Replaced existing studs and nuts for gland flange and stuffing box for valve RFW-V-32B	Valve	RF96A Summary Report
	2-1332*	BKD 001	Replaced existing tubing associated with valve CAS-V-100/51	Tubing	RF96A Summary Report
	2-1333	BJH 701	Cut and rewelded socket welds associated with valve PI-EFC-X67	Piping	RF96A Summary Report
	2-1334 2-1335	BHX 701 BHX 601	Cut and rewelded socket welds associated with valve PI-EFC-X78A Cut and rewelded socket welds associated with valve PI-EFC-X87A	Piping	RF96A Summary Report
A	2-1336	BJM 503	Made body to bonnet seal weld for valve PSR-V-X83/2	Piping Valv o	RF96A Summary Report RF96A Summary Report
y	2-1337	BJM 403	Made body to bonnet seal weld for valve PSR-V-X84/2	Valve	RF96A Summary Report
	2-1338	RK 3108	Replaced bonnet for valve RCIC-V-63 (Bonnet removed from RCIC-V-64)	Valvo	RF96A Summary Report
	2-1339	RK 3107	Replaced bonnet for valve RCIC-V-64 (Bonnet removed from RCIC-V-63)	Valve	RF96A Summary Report
	2-1340 *	BJM 701	Replaced existing valve RFW-V-120	Piping	RF96A Summary Report
	2-1341 *	BLL 201	Replaced block clamp for tubing for D-220-031.0-IR-63, Bulk Head No 10	Tubing	RF96A Summary Report
	2-1344 *	BJM 603	Replaced existing valve PSR-V-X77A/3	Piping	RF96A Summary Report
	2-1345	BJH 705	Cut and rewelded socket welds associated with valve PI-EFC-X67	Piping	RF96A Summary Report
	2-1346	BLH 903	Replaced existing disc and made body to bonnet seal weld for spare valve Serial No 4, Model No 86Q-001-1	Valve	RF96A Summary Report
	2-1347 *	BLH 905	Replaced existing valve PSR-V-X77A/4	Piping	RF96A Summary Report
	2-1348	BLN 803	Replaced existing relief valve SW-RV-1B	Piping	RF96A Summary Report
	2-1349	XN 4908	Replaced disc and made body to bonnet seal weld for valve RRC-V-19	Valve	RF96A Summary Report
	2-1350	BML 206	Modified outlet flange and replaced relief valve RHR-RV-1B	Piping/Relief Valve	RF96A Summary Report
	2-1351	ZA 7108	Repaired socket weld, FW No 64 located between valve RCIC-V-111	Piping	RF96A Summary Report
	0.4050.4	DI 7 004	and valve RCIC-V-112		
	2-1352*	BLZ 801	Replaced existing valve PI-V-X268	Piping	RF96A Summary Report
	2-1357 2-1358	BLZ 806 BMF 401	Cut and rewelded socket welds associated with valve PI-EFC-X42C	Piping	RF96A Summary Report
	N/A	WU 5401	Repaired cracked socket weld for bonnet vent line for valve RRC-V-67A Deleted existing snubbers for supports MS-SC-4, 5, 6, 8 and 9	Piping Supports	RF96A Summary Report RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports MSRV-1C-1, 3, 4 and 7	Supports	RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports MSRV-2C-1, 3, 4 and 7 Deleted existing snubbers for supports MSRV-2C-1, 3, 5, and 6	Supports	RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports MSRV-3C-1, 3, 5, and 6	Supports	RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports MSRV-4C-1, 3, 5, 6, 8 and 9	Supports	RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports MSRV-5C-1, 3, 5 and 9	Supports	RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports MSRV-3C-1, 3, 5 and 6	Supports	RF96A Summary Report
	N/A	WU 5401	Deleted existing snubbers for supports CEP-905S and CEP-907S	Supports	RF96A Summary Report
À	N/A	TG 9806*	Deleted Hydraulic (HY) process piping	Piping	RF96A Summary Report
y	N/A	XY 8207	Replaced one (1) Control Rod Drive (CRD) at Core Location No 06-31	CRD	RF96A Summary Report

ASME SECTION XI REPAIR AND REPLACEMENT LISTING FOR WNP-2

	PLAN NO	ON OW	COMPONENT NUMBER AND WORK DESCRIPTION	DESC OF COMP	R&R REPORTED IN
					•
1	N/A	XY 8208	Replaced one (1) Control Rod Drive (CRD) at Core Location No 10-43	CRD	RF96A Summary Report
7	N/A	XY 8209	Replaced one (1) Control Rod Drive (CRD) at Core Location No 06-27	CRD	RF96A Summary Report
	N/A	XY 8210	Replaced one (1) Control Rod Drive (CRD) at Core Location No 10-19	CRD	RF96A Summary Report
	N/A	XY 8211	Replaced one (1) Control Rod Drive (CRD) at Core Location No 10-47	CRD	RF96A Summary Report
	N/A	XY 8212	Replaced one (1) Control Rod Drive (CRD) at Core Location No 14-19	CRD	RF96A Summary Report
	N/A	XY 8213	Replaced one (1) Control Rod Drive (CRD) at Core Location No 14-27	CRD	RF96A Summary Report
	N/A	XY 8214	Replaced one (1) Control Rod Drive (CRD) at Core Location No 14-47	CRD	RF96A Summary Report
	N/A	XY 8216	Replaced one (1) Control Rod Drive (CRD) at Core Location No 22-39	CRD	RF96A Summary Report
	N/A	XY 8218	Replaced one (1) Control Rod Drive (CRD) at Core Location No 22-55	CRD	RF96A Summary Report
	N/A	XY 8219	Replaced one (1) Control Rod Drive (CRD) at Core Location No 26-03	CRD	RF96A Summary Report
	N/A	XY 8221	Replaced one (1) Control Rod Drive (CRD) at Core Location No 26-23	CRD	RF96A Summary Report
	N/A	XY 8223	Replaced one (1) Control Rod Drive (CRD) at Core Location No 38-31	CRD	RF96A Summary Report
	N/A	XY 8224	Replaced one (1) Control Rod Drive (CRD) at Core Location No 38-35	CRD	RF96A Summary Report
	N/A	XY 8225	Replaced one (1) Control Rod Drive (CRD) at Core Location No 38-39	CRD	RF96A Summary Report
	N/A	XY 8228	Replaced one (1) Control Rod Drive (CRD) at Core Location No 42-11	CRD	RF96A Summary Report
	N/A	XY 8229	Replaced one (1) Control Rod Drive (CRD) at Core Location No 42-23	CRD	RF96A Summary Report
	N/A	XY 8230	Replaced one (1) Control Rod Drive (CRD) at Core Location No 46-15	CRD	RF96A Summary Report
	N/A	XY 8231	Replaced one (1) Control Rod Drive (CRD) at Core Location No 46-31	CRD	RF96A Summary Report
	N/A	XY 8248	Replaced one (1) Control Rod Drive (CRD) at Core Location No 46-11	CRD	RF96A Summary Report
	N/A	XY 8304	Installed ring flange cap screw for Control Rod Drive (CRD) Serial No A91	20 CRD	RF96A Summary Report
	N/A	XY 8307	Overhauled Control Rod Drive (CRD) Serial No A9128	CRD	RF96A Summary Report
	N/A	XY 8314	Overhauled Control Rod Drive (CRD) Serial No A9280	CRD	RF96A Summary Report
	N/A	XY 8317	Overhauled Control Rod Drive (CRD) Serial No A9159	CRD	RF96A Summary Report
	N/A	XY 8319	Overhauled Control Rod Drive (CRD) Serial No A9447	CRD	RF96A Summary Report
	N/A	XY 8321	Overhauled Control Rod Drive (CRD) Serial No A9138	CRD	RF96A Summary Report
	N/A	XY 8323	Overhauled Control Rod Drive (CRD) Serial No A9420	CRD	RF96A Summary Report
	N/A	XY 8326	Overhauled Control Rod Drive (CRD) Serial No A9348	CRD	RF96A Summary Report
	N/A	XY 8328	Overhauled Control Rod Drive (CRD) Serial No A9155	CRD	RF96A Summary Report
	N/A	XY 8329	Overhauled Control Rod Drive (CRD) Serial No A9350	CRD	RF96A Summary Report
7	N/A	XY 8337	Overhauled Control Rod Drive (CRD) Serial No A9172	CRD	RF96A Summary Report



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/17/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Recirculation Cooling (RRC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RRC-P-1A	Bingham*	B 2 1034	134	N/A	1974	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Installed conversion rings for connections "A" and "B" on the spare stuffing box. The spare stuffing box was previously removed from pump RRC-P-1A. The replacement work was performed as follows:
 - 1) Installed new conversion ring for connection "A"
 - 2) Tack welded the new conversion ring to connection "A"
 - 3) Performed visual examination on the final tack welds. Visual examination results acceptable
 - 4) Installed new conversion ring for connection "B"
 - 5) Tack welded the new conversion ring to connection "B"
 - 6) Performed visual examination on the final tack welds. Visual examination results acceptable

NOTES-

1) * Bingham-Willamette Company



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

Tests Conducted: Hydrostatic Pneumatic N Test Pressure: Psig Component Design Pressure: Psig	Iominal Operating Pressure Other X Test Temperature: ° F Temperature: ° F
Remarks: None	•
CERTIFICATE OF	COMPLIANCE
We certify that the statements made in this Owner's R	eport are correct and this replacement conforms
to the rules of the ASME Code, Section XI	•
Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable	
Expiration Date: Not Applicable	
2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	·- Ca 4: 30
Kuldip Singh - Program Lead Engineer (PLE)	Supervisor, Materials And Welding
Date 8 19 96 Date	8/20/96
	<u> </u>
CERTIFICATE OF INSER	RVICE INSPECTION
I the understand helding a valid commission leaved	I have the Medienel Decard of Dellay and Ducasius
I, the undersigned, holding a valid commission issued Vessel inspectors and the State of	i by the National Board of Boller and Pressure and employed by
resser mopestors and the state of	have inspected the components
described in this Owner's Report during the period	toand
state to the best of my knowledge and belief, the Owne	
corrective measures described in this Owner's Report ASME Code, Section XI.	
	s employer makes any warranty, expressed or
DV Siunina uns ceruiicale neilner lile inspector nor nis	
implied, concerning the examinations and corrective n Furthermore, neither the inspector nor his employer si	hall be liable in any manner for any personal
Implied, concerning the examinations and corrective n	
Implied, concerning the examinations and corrective n Furthermore, neither the inspector nor his employer si injury or property damage or a loss of any kind arising	g from or connected with this inspection.
Implied, concerning the examinations and corrective n Furthermore, neither the inspector nor his employer si injury or property damage or a loss of any kind arising	



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Containment Vacuum Breaker (CVB) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1AB	Anderson Greenwood	VB 7891	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1AB. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4479 from the valve
 - 2) Installed new rear snubber Serial No 30889 for the valve

NOTES-

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tes	sts Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other X Nor Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. Re	emarks: None
_	
	CERTIFICATE OF COMPLIANCE
	e certify that the statements made in this Owner's Report are correct and this replacement conforms
	o the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	ertificate Of Authorization No.: Not Applicable
	xpiration Date: Not Applicable
	repared By Julius Gues Signed By Com miss.
''	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
D.	ate 8/3/96 Date 8/12/96
<u> </u>	
İ	CERTIFICATE OF INSERVICE INSPECTION
,	the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
ľ	essel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
of	Waltham, Massachusetts have inspected the components described in this Owner's Report during the
P	eriod <u>\$729/95</u> to <u>\$7/5/96</u> and state to the best of my knowledge and belief, the when the performed examinations and taken corrective measures described in this Owner's Report
	a accordance with the requirements of the ASME Code, Section XI.
В	y signing this certificate neither the inspector nor his employer makes any warranty, expressed or
in	nplied, concerning the examinations and corrective measures described in this Owner's Report. urthermore, neither the inspector nor his employer shall be liable in any manner for any personal
in	igury or property damage or a loss of any kind arising from or connected with this inspection.
ر ا	Manton Commissions 7486, 7486 W NRSI-IS
1	Inspector's Signature Commissions 7486, 7486 W NBSE-TI National Board, State, and Endorsements
_	. 8/17/9/
"	ate of 10/18



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Containment Vacuum Breaker (CVB) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1LM	Anderson Greenwood	VB 7896	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1LM. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4416 from the valve
 - 2) Installed new rear snubber Serial No 30918 for the valve

NOTES-

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	Mational Board, State, and Endorsements
	Date. 8/15/96

Date: 7/28/96 Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1974 Edition with Winter 1976 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2	BF Shaw	SW(21)-2-10	N/A	N/A	1979	Replacement ,	Yes, Code Class 3
۸	,						

- 7. Description Of Work Performed: Replaced bolting material for pipe to valve SW-V-165A flanged joints. The replacement work was performed as follows:
 - 1) Removed existing studs and nuts for pipe to valve SW-V-165A inlet flanged joint
 - 2) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-165A inlet flanged joint
 - 3) Removed existing studs and nuts for pipe to valve SW-V-165A outlet flanged joint
 - 4) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-165A outlet flanged joint



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Temperature: ° F Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig 9. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Ludy Signed By Signed By Supervisor, Materials And Welding The Supervisor of Materials and Welding Supervisor of Su CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1/-1-95 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or Implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection Commissions 7486, 7486 W NBSE IS National Board, State, and Endorsements Inspector's Signature



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 7/28/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1974 Edition with Winter 1976 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2	BF Shaw	SW(21)-2-10	N/A	N/A	1979	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: Replaced bolting material for pipe to valve SW-V-170A flanged joints. The replacement work was performed as follows:
 - 1) Removed existing studs and nuts for pipe to valve SW-V-170A inlet flanged joint
 - 2) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170A inlet flanged joint
 - 3) Removed existing studs and nuts for pipe to valve SW-V-170A outlet flanged joint
 - 4) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170A outlet flanged joint



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Lucub Engl Signed By Call M Zing
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 7 30 96 Date 7/30 96
•	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	(Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this
	Owner's Report during the period <u>//-/-95</u> to <u>2-30-96</u> and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
	described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection
	1 m 3
	Inspector's Signature Commissions 1981, 7481 W NBSI IS National Board, State, and Endorsements
	Inspector's Signature National Board, State, and Endorsements
	Date 7/30/96



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 7/28/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1974 Edition with Winter 1976 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case; None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(22)-2	BF Shaw	SW(22)-2-10	N/A	N/A	1979	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: Replaced bolting material for pipe to valve SW-V-170B flanged joints. The replacement work was performed as follows:
 - 1) Removed existing studs and nuts for pipe to valve SW-V-170B inlet flanged joint
 - 2) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170B inlet flanged joint
 - 3) Removed existing studs and nuts for pipe to valve SW-V-170B outlet flanged joint
 - 4) Installed twenty four (24) new studs and twenty four (24) new nuts for pipe to valve SW-V-170B outlet flanged joint



	FURM NIS-2 DIVINER'S REPORT FOR REPAIRS ON REPEACEMENTS (Back)
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
1	to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Frepared By Wulder Sung Signed By Supervisor, Materials And Welding
	2/2/01
	Date 7/30(% Date 7/30/%
ſ	
	CERTIFICATE OF INSERVICE INSPECTION
1	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure
١	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	(Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period //-/95 to 7-30-96 and state to the best
١	Owner's Report during the period <u>//-/-95</u> to <u>7-30-96</u> and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures
	described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
ł	Implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection
١	1.M. ASME Commissions 7486, 7486 W NEST IS
Ì	Inspector's Signature National Board, State, and Endorsements
	7/21/61
	Date // 76
1	

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/31/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0051	N/A	N/A	1981	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced disc insert and nozzle for spare main steam relief valve Serial No N63790-00-0051. The replacement work was performed as follows:
 - 1) Removed existing disc insert from the relief valve
 - 2) Installed new disc insert in the relief valve
 - 3) Removed existing nozzle from the relief valve
 - 4) Installed new nozzle in the relief valve
 - 5) Performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 7) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test

- 1) Spare main steam relief valve Serial No N63790-00-0051 was installed in accordance with ASME Section XI Plan No 2-1266
- 2) VT-3 visual examination on the exposed surfaces of the existing nuts for the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1266
- 3) VT-3 visual examination on the exposed surfaces of the existing bolts for the relief valve outlet joint was performed in accordance with ASME Section XI Plan No 2-1266



ed: Hydrostatic Pneumatic X Nom Test Pressure: 8 Psig Component Design Pressure: 1185 Psig	inal Operating Pressure Other None Test Temperature: 74.4° F Temperature: 575° F
sure test to confirm pressure boundary integrity on the rel -1 266	ief valve inlet joint was performed in accordance with ASME
CERTIFICATE OF CO	MPLIANCE
of the ASME Code, Section XI ymbol Stamp: Not Applicable f Authorization No.: Not Applicable ate: Not Applicable	
CERTIFICATE OF INSERVI	CE INSPECTION
0-95 to <u>87/6/76</u> and state	yed by Arkwright Mutual Insurance Company s described in this Owner's Report during the to the best of my knowledge and belief, the measures described in this Owner's Report Section XI. mployer makes any warranty, expressed or asures described in this Owner's Report. If be liable in any manner for any personal
Commissions Signature	Sions 7456, 7486 W NSIB IS National Board, State, and Endorsements
	Test Pressure: 8 Psig Component Design Pressure: 1185 Psig sure test to confirm pressure boundary integrity on the reliable of the ASME Code, Section XI ymbol Stamp: Not Applicable for Authorization No.: Not Applicable site: Not Applicable site: Not Applicable wild program Lead Engineer (PLE) T 31 16 Date CERTIFICATE OF INSERVI Gened, holding a valid commission issued by cotors and the State of Washington and employ assachusetts have inspected the components of the ASME Code, als certificate neither the Inspector nor his engineer to the inspector nor his engineer of the ASME Code, als certificate neither the Inspector nor his engineer the Inspector nor his engineer of the Inspector nor his engineer of the ASME Code, als certificate neither the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component to the Inspector nor his employer shall be component. Commission of the Inspector nor his employer shall be component to the Inspector nor his employer shall be component. Commission of the Inspector nor his employer shall be component.

Date: 8/16/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Low Pressure Core Spray (LPCS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
LPCS-V-13	Borg Warner	22715	N/A	N/A	1977	Replacement	Yes, Code Class 1
Spare Disc	Borg Warner	201347	N/A	N/A	1989	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced existing disc assembly in valve LPCS-V-13. The replacement work was performed as follows:
 - 1) Removed existing disc assembly from valve LPCS-V-13
 - 2) Installed new replacement disc assembly Serial No 201347 in valve LPCS-V-13



CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Lucy Supervisor, Materials And Wek Date Singh - Program Lead Engineer (PLE) Supervisor, Materials And Wek Date Date Notwith Mutual Insurance Code (Waltham, Massachusetts have inspected the components described in this Owner's Report of Waltham, Massachusetts have inspected the components described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expingularly or property damage or a loss of any kind arising from or connected with this Inspectinglery or property damage or a loss of any kind arising from or connected with this Inspectinglery or property damage or a loss of any kind arising from or connected with this Inspectinglery or property damage or a loss of any kind arising from or connected with this Inspectinglery.	ner 🔀 N
We certify that the statements made in this Owner's Report are correct and this replacement to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	
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We certify that the statements made in this Owner's Report are correct and this replacement to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Weld Supervisor, Material	
We certify that the statements made in this Owner's Report are correct and this replacement to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	
to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	
Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	onforms
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kukip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welch Date Date Not Applicable CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Co of Waltham, Massachusetts have Inspected the components described in this Owner's Report and State of Washington and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimplied, concerning the examinations and corrective measures described in this Owner's in Furthermore, neither the Inspector nor his employer shall be liable in any manner for any program of the concerning the examinations and corrective measures described in this Owner's in Furthermore, neither the Inspector nor his employer shall be liable in any manner for any program of the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the concerning the examinations and corrective measures described in this Owner's in the	
Expiration Date: Not Applicable Prepared By Kukip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Weld Weld Supervisor, Materials And Weld Supervisor, Materials And Weld Weld Supervisor, Materials And	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Cof Waltham, Massachusetts have inspected the components described in this Owner's Report and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's Furthermore, neither the Inspector nor his employer shall be liable in any manner for any processing the second of the se	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Cof Waltham, Massachusetts have inspected the components described in this Owner's Report and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's Furthermore, neither the Inspector nor his employer shall be liable in any manner for any Furthermore, neither the Inspector nor his employer shall be liable in any manner for any Furthermore, neither the Inspector nor his employer shall be liable in any manner for any Furthermore.	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Co of Waltham, Massachusetts have inspected the components described in this Owner's Report period to and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's in Furthermore, neither the inspector nor his employer shall be liable in any manner for any processing the second of the same process.	ing
I, the undersigned, holding a valid commission issued by the National Board of Boller and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Coof Waltham, Massachusetts have inspected the components described in this Owner's Report period to and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimplied, concerning the examinations and corrective measures described in this Owner's if Furthermore, neither the inspector nor his employer shall be liable in any manner for any process.	
I, the undersigned, holding a valid commission issued by the National Board of Boller and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Coof Waltham, Massachusetts have inspected the components described in this Owner's Report and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's informations, neither the inspector nor his employer shall be liable in any manner for any processing the state of the National Board of Boller and Vessel Inspector National Board of Boller and Parkering National Board of Boller and Vessel Inspector National Board of Boller and Vessel Inspector National Board of Boller and Parkering National Board of Boa	
I, the undersigned, holding a valid commission issued by the National Board of Boller and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Coof Waltham, Massachusetts have inspected the components described in this Owner's Report and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's in Furthermore, neither the Inspector nor his employer shall be liable in any manner for any processing the second of the Section 2.	
I, the undersigned, holding a valid commission issued by the National Board of Boller and Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Coof Waltham, Massachusetts have inspected the components described in this Owner's Report and state to the best of my knowledge and Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's in Furthermore, neither the inspector nor his employer shall be liable in any manner for any processing the second of the second	
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Coof Waltham, Massachusetts have inspected the components described in this Owner's Report period	
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Coof Waltham, Massachusetts have inspected the components described in this Owner's Report period	Processina
of Waltham, Massachusetts have Inspected the components described in this Owner's Report period	mpany
Owner has performed examinations and taken corrective measures described in this Owner in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimiting the examinations and corrective measures described in this Owner's in Furthermore, neither the inspector nor his employer shall be liable in any manner for any processing the second s	during the
in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, explimiting the examinations and corrective measures described in this Owner's in Furthermore, neither the inspector nor his employer shall be liable in any manner for any processing the second seco	relief, the
By signing this certificate neither the inspector nor his employer makes any warranty, explimited, concerning the examinations and corrective measures described in this Owner's infurthermore, neither the inspector nor his employer shall be liable in any manner for any process.	i a nepoit
implied, concerning the examinations and corrective measures described in this Owner's I Furthermore, neither the inspector nor his employer shall be liable in any manner for any p	essed or
Furthermore, neither the inspector nor his employer shall be liable in any manner for any parties injury or property damage or a loss of any kind arising from or connected with this inspect	eport.
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Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endo	rsements
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Date	

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PLAN NO. 2-1205

FORM N-2 CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES*

As Required by the Provisions of the ASME Code, Section III
Not To Exceed One Day's Production

(didip 849-

Manufactured and certified by

2300 EAST VERSON AVE, VERSON CALIF. 20038

TO BOX 968 RICHLAND VASHINGTON 99357-0968

town and address of Purchasel

3 Location of installation NORTH POWER PLANT LOOP RICH AND, VASHINGTON 9975

mame and address)

4. Type 73878 REV. D STELLITE & N/A N/A 1989

Growing Re I Imerit. stock, no.II transle strength (CRNI) typer burit.

5. ASME Code, Section III: 1974 SUNSER 1975 I N/A

**Growing Rev. D STELLITE & N/A SUNSER 1975 I N/A

6. Fabricated in accordance with Const. Spec. (Div. 2 only) N/A Revision N/A Date N/A

7. Remarks: BW/IP JOB NO. 881-S-5205 PART NAME, STEM AND DISC ASSY.

HYDROSTATIC TESTING NOT PERFORMED. IDENTIFICATION IS PER NCA-8230 IN LIEU OF NAMEPLATE.

DISC RISZO1330 SINS = STEMBND DISC SIN 201347

- 2. Nom. thickness (in.) H/A Min. design thickness (in.) N/A Dia. ID (tt & in.) N/A Length overall (tt & in.) N/A
- 9. When applicable, Certificate Holders' Data Reports are attached for each item of this report:

	Part or Appurtenance Serial Number	National Board No. in Numerical Order	; ; :	Part or Appurtenance Serial Number	National Board Number in Numerical Order
(1)	201338	N/A	126)		
(2)	201339	N/A	± (27)	(= 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
:3; .	201340	N/A	·(2B)		
(4) ₋	201341	N/A	(29)		//
(5) _	201342	N/A			
(6) _	201343	N/A			
17) _	201344	N/A			/
(8) _	201345	N/A			
19) _	201346	' . N/A	i 1		
0) _	201347	I N/A	, ,,,,,,		
)) _	201348	i N/A	1		
21 _	201349	: N/A		Y	
-: - 3) _	201350	N/A	:		X
4) _	201351	! N/A	(39)		
51	201352	! N/A		• /1	
31		4	(41)		
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)) 			1451		
)	X	· X	(46)		
2)			(47)		· ·
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*Supplemental information in the form of liets, sketches, or drawings may be used provided (1) size is 8½ × 11, (2) information in items 2 and 3 on this Data Record is included on each sheet. (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

This form (E00040) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

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1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/5/96

Sheet: 1 of 1

Address: 3000 George Washington Way, Richland, Washington, 99352 2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Sample Radioactive (PSR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X77AD	JCI	PI(1)-4S-X77AD	N/A	N/A	1983	Repaired	Yes, Code Class 1

- 7. Description Of Work Performed: Removed support material to facilitate rework on valve PSR-V-X77A/3. Upon completion of work on the valve, the support material was reinstalled as follows:
 - 1) Reinstalled support material
 - 2) Made required welds
 - 3) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable

NOTES-

1) ASME Section III, Code Class NF(1) for the support



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Non Test Pressure: Psig Temperature: F Component Design Pressure: Psig Temperature: F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair conforms to the
	rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Quelle Sugh Signed By Signed By
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 8596 Date 8/12/96
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_	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	period 6/8/96 to 8/19/98 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
ı	injury or property damage or a loss of any kind arising from or connected with this inspection.
	A A
	MADAL Commissions 7486, 7486W WIB - IS
	Inspector's Signature National Board, State, and Endorsements
	Date \$//9/96



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Sheet: 1 of 1

Address: Hanford Reservation, Benton County, Washington

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No. Job No. etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Sample Radioactive (PSR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X77AD	JCI	PI(1)-4S-X77AD	N/A	N/A	1983	Repaired	Yes, Code Class 1

- 7. Description Of Work Performed: Removed support material to facilitate rework on valve PSR-V-X77A/4. Upon completion of work on the valve, the support material was reinstalled as follows:
 - 1) Installed new tube steel material for the support
 - 2) Reinstalled the remaining support material
 - 3) Made required welds
 - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable

NOTES-

1) ASME Section III, Code Class NF(1) for the support



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Notice Notice Test Pressure: Psig Test Temperature: F Component Design Pressure: Psig Temperature: F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this tepair conforms to the
	rules of the ASME Code, Section XI
ļ	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Quart Such Signed By Com 25
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 8 4 96 Date 8/12/96
•	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
ı	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
ł	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 6-1-96 to 9/19/95 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
1	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	1. M. THE Commissions 1486, 7486 W NBSI IS
1	Inspector's Signature National Board, State, and Endorsements
	Date 5/13/96
1	

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1EF	Anderson Greenwood	VB 7893	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1EF. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4448 from the valve
 - 2) Installed new rear snubber Serial No 30888 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Prepared By (Lucius) Signed By Supervisor, Materials And Welding Supervisor, Materials And Welding
	Date 8/3/96 Date 8/16/96
1	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	period <u>575/96</u> to <u>57796</u> and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report
	In accordance with the requirements of the ASME Code, Section XI.
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	of the Traffic and was the Total
	Tinspector's Signature Commissions 7484, 7484W NBST-TS National Board, State, and Endorsements
	Date 8/17/9/
	and of the

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
- (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case; None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1NP	Anderson Greenwood	VB 7897	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1NP. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4433 from the valve
 - 2) Installed new rear snubber Serial No 30921 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	ę
_	
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
İ	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
ı	Certificate Of Authorization No.: Not Applicable
ļ	Expiration Date: Not Applicable
İ	Prepared By Julail Sup5 Signed By Len 1992
1	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
İ	Date
İ	
L	
ı	CERTIFICATE OF INSERVICE INSPECTION
ı	OZITITIOATE OF MOZITITIOE MOTEOMON
l	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
۱	period 5/8/9/ to 8/15/9/ and state to the best of my knowledge and belief, the
Ì	Owner has performed examinations and taken corrective measures described in this Owner's Report
١	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
I	implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	in the state of the same of th
ĺ	11. M. State Commissions 7486, 7486 W NSIB-IS
	Inspector's Signature National Board, State, and Endorsements
	Date 8/15/96
1	



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class	
CVB-V-1QR	Anderson Greenwood	VB 7898	N/A	N/A	1983	Replacement	Yes, Code Class 2	

- 7. Description Of Work Performed: Replaced rear snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1QR. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 30488 from the valve
 - 2) Installed new rear snubber Serial No 30487 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



Test Pressure: Psig	Operating Pressure Other X None Test Temperature: ° F Temperature: ° F
9. Remarks: None	
CERTIFICATE OF COMPL	IANCE
We certify that the statements made in this Owner's Report at to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	re correct and this replacement conforms
Prepared By 4 Worth Sup Signed By Kuldip Singh - Program Lead Engineer (PLE) Date 8396 Date	Supervisor, Materials And Welding
	uangaray ·
I, the undersigned, holding a valid commission issued by the Vessel inspectors and the State of Washington and employed to of Waltham, Massachusetts have inspected the components desperied to former has performed examinations and taken corrective measure in accordance with the requirements of the ASME Code, Section By signing this certificate neither the inspector nor his employing incoming the examinations and corrective measure furthermore, neither the inspector nor his employer shall be injury or property damage or a loss of any kind arising from or	National Board of Boller and Pressure by Arkwright Mutual Insurance Company scribed in this Owner's Report during the ne best of my knowledge and belief, the nsures described in this Owner's Report ion XI. yer makes any warranty, expressed or nes described in this Owner's Report. liable in any manner for any personal
Commissions Inspector's Signature	National Board, State, and Endorsements
Date 9/15//	



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Containment Vessel Penetrations For Hydraulic (HY) System

5. (a) Applicable Construction Code: ASME Section III, Code Class MC, 1971 Edition with Summer 1972 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Containment Vessel	PDM	12764	790	N/A	1976	Replacement	Yes, Code Class MC

7. Description Of Work Performed: Fabricated cover plates (plugs) for the existing Containment Vessel Penetrations X76b, X76c, X76e, X77b, X77c, X77e and X77i. The work was performed as follows:

1) Fabricated (machined) cover plates (plugs) to the required dimensions

2) Performed liquid penetrant (PT) examination on the final machined surfaces of the cover plates (plugs). Liquid penetrant (PT) examination results acceptable

NOTES-

1) The fabricated cover plates (plugs) for Containment Vessel Penetrations X76b, X76c, X76e and X76f were installed in accordance with ASME Section XI Plan No 2-1232

1) The fabricated cover plates (plugs) for Containment Vessel Penetrations X77b, X77c, X77e and X77f were installed in accordance with ASME Section XI Plan No 2-1233



ests Conducte	ed: Hydrostatic L Pneu Test Pressure: Psig Component Design Pres		I Operating Pressure Other X I Test Temperature: F Temperature: F
R <i>emarks:</i> None			
	y		
		•	
	CERT	TIFICATE OF COMP	PLIANCE '
			are correct and this replacement conforms
	the ASME Code, Section	XI	
	<i>mbol Stamp:</i> Not Applicable <i>Authorization No.:</i> Not Appli	aabla	
	fe: Not Applicable	20010	
	1 2. 02		
Prepared By _	Rulary Supb	Signed By _	I MZ.
· K	uldip Singh - Program Lead Engin	ieer (PLE)	Supervisor, Materials And Welding
Date	8/19/96	Date	8/20/96
ų			
	CERTIFICA	ATE OF INSERVICE	INSPECTION
l, the undersig	ned, holding a valid comr	nission issued by th	e National Board of Boiler and Pressure
Vessel Inspec	tors and the State of	and er	nployed by
			have inspected the components
	his Owner's Report during		to and performed examinations and taken
			cordance with the requirements of the
ASME Code, S		viiioi o iiopoitiii aot	
By signing thi	s certificate neither the in	spector nor his emp	loyer makes any warranty, expressed or
			res described in this Owner's Report.
			e liable in any manner for any personal or connected with this inspection.
	Lance Add AIDO And Consiling	Commissio	ne .
Not Required . D.			
	eplacement 1° NPS And Smaller spector's Signature		National Board, State, and Endorsements

Date: 8/17/96

Sheet: 1 of 1

Unit: WNP-2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
- (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vessel Penetrations For Hydraulic (HY) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class MC, 1971 Edition with Summer 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: N-236-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Containment Vessel ;	PDM	12764	790	N/A	1976	Replacement	Yes, Code Class MC

- 7. Description Of Work Performed: Installed cover plates (plugs) for the existing Containment Vessel Penetrations X76b, X76c, X76e and X76f. The replacement work was performed as follows:
 - 1) Installed cover plates (plugs) for each of the existing Containment Vessel Penetrations
 - 2) Made required welds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
 - 5) Performed VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints. No evidence of leakage during the pressure test

- 1) The cover plates (plugs) for Containment Vessel Penetrations X76b, X76c, X76e and X76f were previously fabricated in accordance with ASME Section XI Plan No 2-1231
- 2) The VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints was performed to satisfy the pressure test requirements of Code Case N-236-1



Tests Conducted: Hydrostatic Pneum Test Pressure: See Below Component Design Press	Test Temperature: See Below
B Psig and test temperature of 71.40 F for Containment	nperature of 71.4 ^o F for Containment Vessel Penetration X76b, 2) Test pressure Vessel Penetration X76c, 3) Test pressure of 38.79 Psig and test temperature of est pressure of 38.75 Psig and test temperature of 71° F for Containment Vess
CERTIF	FICATE OF COMPLIANCE
We certify that the statements made in this to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	
Prepared By Julian Surs Kuldip Singh - Program Load Engineer Date 819126	Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding
corrective measures described in this Owi ASME Code, Section XI.	ef, the Owner has performed examinations and taken ner's Report in accordance with the requirements of the
implied, concerning the examinations and Furthermore, neither the inspector nor his	ector nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report. employer shall be liable in any manner for any personal kind arising from or connected with this inspection.
Not Required - Replacement 1° NPS And Smaller Inspector's Signature	Commissions National Board, State, and Endorsements
Date	reaudinal Board, State, and Endorsements

Date: 8/17/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vessel Penetrations For Hydraulic (HY) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class MC, 1971 Edition with Summer 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: N-236-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Containment Vessel	PDM , , -	12764	790	N/A	1976	Replacement	Yes, Code Class MC

- 7. Description Of Work Performed: Installed cover plates (plugs) for the existing Containment Vessel Penetrations X77b, X77c, X77e and X77f. The replacement work was performed as follows:
 - 1) Installed cover plates (plugs) for each of the existing Containment Vessel Penetrations
 - 2) Made required welds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
 - 5) Performed VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints. No evidence of leakage during the pressure test

- 1) The cover plates (plugs) for Containment Vessel Penetrations X77b, X77c, X77e and X77f were previously fabricated in accordance with ASME Section XI Plan No 2-1231
- 2) The VT-2 visual examination in conjunction with Local Leak Rate Test (LLRT) to confirm pressure boundary integrity of the welded joints was performed to satisfy the pressure test requirements of Code Case N-236-1



Tests Conduc	Test Pres	atic Pr sure: See Bel ent Design P	low		Test	erating Pi t Tempera perature	ature: Se		other	X LLR
7. Remarks: 1) T 8.75 Psig and test 9.8 ⁰ F for Containn enetration X77f	temperature of 79	3.80 F for Conta	inment Vess	el Penetration	X77c, 3)	Test pressu	re of 38.76	Psig and	i test ter	mperature o
	<u> </u>	CE	ERTIFICA:	TE OF CO	MPLIAI	NCE		 	<u>-,</u>	
to the rules Type Code S Certificate C	nat the staten of the ASME Symbol Stam of Authorizati Date: Not Applica	Code, Section D: Not Applicab Con No.: Not A	o <i>n XI</i> Ne	ner's Repo	rt are c	orrect an	d this rep	olacement	confe	orms
Prepared By	Kuldip Singh - F	A Lui		Signed By	/	Supervis	or, Materia	Is And We	elding	
								<u>.</u>		<u>.</u>
		CERTIF	ICATE OF	INSERVI	CE INS	PECTION	1			****
I, the unders Vessel Inspe	signed, holdir ectors and th	ng a valid co e State of _	mmission	issued by	emplo	yed by				
						have	inspecte	d the co	ompor	
state to the li corrective m ASME Code	this Owner's best of my kn neasures des , Section XI.	owledge an cribed in thi	d belief, this Owner's	ne Owner h Report in	as perf accorda	ance with	the requ	iiremen	its of t	the
implied, con	his certificate cerning the e n neither the perty damag	xamination: Inspector n	s and corr or his emp	ective mea loyer shal	sures d I be llab	described de in any	l in this (manner	Dwner's for any	Repo perso	ort. onal
Not Required -	Replacement 1*	NPS And Smal	ler	_ Commis	sion s _	······				
	Inspector's Sign					National E	Board, Stat	e, and En	dorsem	ents
Date		 		•						
1										



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

Date: 7/28/96 Sheet: 1 of 1 Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Residual Heat Removal (RHR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2*, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(3)-2A	WPPSS	RHR(3)-2A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2*

- 7. Description Of Work Performed: Replaced pipe clamp for support RHR-66. The replacement work was performed as follows:
 - 1) Removed existing pipe clamp
 - 2) Installed new pipe clamp
 - 3) Performed VT-3 visual examination on the installed new pipe clamp. VT-3 visual examination results acceptable
- * ASME Section III, Code Class NF(2) for pipe clamp for support RHR-66



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure: Other Nominal Operating Pressure: Nominal Operating Pressure: Nominal Operating Pressure: F
9.	Remarks: None
1	
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Supervisor, Materials And Welding Supervisor,
	Date 7 30 96 Date 1/30/96
	· · · · · · · · · · · · · · · · · · ·
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have Inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection
	Commissions 7486, 7486W NBSE ZS Inspector's Signature Commissions 7486, 7486W NBSE ZS National Board, State, and Endorsements
	Date 7/30/96

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 7/28/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1*, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1*
	,						

- 7. Description Of Work Performed: Replaced existing snubbers with rigid struts for supports MS-SC-3 and MS-SC-7. The replacement work was performed as follows:
 - 1) Removed existing snubbers
 - 2) Installed new rigid struts
 - 3) Performed VT-3 visual examination on the installed new rigid struts. VT-3 visual examination results acceptable
- * ASME Section III, Code Class NF(1) for rigid struts for supports MS-SC-3 and MS-SC-7



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) Other X None 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Test Temperature: ° F Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig 9. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Lucip Sup Signed By Kuldip Singh - Program Load Engineer (PLE) Supervisor, Materials And Welding Date__ CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission Issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-23-96 to 7-30-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or Implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection Commissions 1486, 7486W NRSI IS National Board, State, and Endorsements Inspector's Signature

Date: 7/28/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Main Steam (MS) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 3*, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
MS(18)-2-5	WPPSS WPPSS WPPSS WPPSS	MS(18)-2-5-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-6		MS(18)-2-6-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-7		MS(18)-2-7-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-8		MS(18)-2-8-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*
MS(18)-2-9		MS(18)-2-9-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3*

- 7. Description Of Work Performed: Replaced existing snubbers with rigid struts for supports MSRV-1C-5, MSRV-2C-4, MSRV-2C-7, MSRV-3C-9, MSRV-3C-8, MSRV-4C-6, MSRV-4C-7, MSRV-5C-4, MSRV-5C-6, MSRV-5C-7 and MSRV-5C-8. The replacement work was performed as follows:
 - 1) Removed existing snubbers
 - 2) Installed new rigid struts
 - 3) Performed VT-3 visual examination on the installed new rigid struts. VT-3 visual examination results acceptable

* ASME Section III, Code Class NF(3) for rigid struts for supports MSRV-1C-5, MSRV-2C-4, MSRV-2C-7, MSRV-2C-9, MSRV-3C-7, MSRV-3C-8, MSRV-4C-6, MSRV-4C-6, MSRV-5C-6, MSRV-5C-6, MSRV-5C-8



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure Other Nominal Operating Pressure: Nominal Operating Pressure: Nominal Operating Pressure: F	74
9.	Remarks: None	
	CERTIFICATE OF COMPLIANCE	Ī
	We certify that the statements made in this Owner's Report are correct and this replacement conforms	l
	to the rules of the ASME Code, Section XI	
	Type Code Symbol Stamp: Not Applicable	l
	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	l
	1 0. Co	4
	Prepared By Wilder Signed By Signed By	1
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding	ı
i	Date 7/30/96 Date 1/30/96	ı
•		,
I		l
	CERTIFICATE OF INSERVICE INSPECTION	l
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure	
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company	
	(Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this	
	Owner's Report during the period 1-28-96 to 7-30-86 and state to the best	
	of my knowledge and belief, the Owner has performed examinations and taken corrective measures	
	described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or	
	implied, concerning the examinations and corrective measures described in this Owner's Report.	ı
١	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal	l
	injury or property damage or a loss of any kind arising from or connected with this inspection	
	0/10/19-11	l
	Commissions 1486,7486w, WBSI IS	
1	Inspector's Signature National Board, State, and Endorsements	l
	Date 7/30/96	l,
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1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1AB	Anderson Greenwood	VB 7891	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1AB. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4488 from the valve
 - 2) Installed new rear snubber Serial No 30886 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



	FORM 1413-2 OWNER 3 REPORT FOR REPAIRS OR REPEACEMENTS (Dack)
87	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. l	Remarks: None
	•
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	CERTIFICATE OF COMPLIANCE
	Me couldy that the atotaments made in this Owney's Baneri are served and this polynomial conforms
l	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
1	Type Code Symbol Stamp: Not Applicable
1	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
ı	Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding
	210.10 /
	Date 8 3 16 Date
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İ	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/5/1/6 to 8/5/1/6 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI.
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
ı	injury or property damage or a loss of any kind arising from or connected with this inspection.
	1 m Title
	1. M. AMIC Commissions 7486, 7486W WSIB IS
	Inspector's Signature National Board, State, and Endorsements
	Date 8/15/96



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1EF	Anderson Greenwood	VB 7893	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1EF. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4474 from the valve
 - 2) Installed new rear snubber Serial No 30490 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Temperature: ° F Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig 9. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Superv Date_____ 814(95 Date

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the

pariou _ / x / /c 10 _ 0 / / 2 / / c	and state to the best of my knowledge and belief, the
Owner has performed examinations and tal	and state to the best of my knowledge and belief, the ken corrective measures described in this Owner's Repor
In accordance with the requirements of the	
By signing this certificate neither the inspe	ctor nor his employer makes any warranty, expressed or
implied, concerning the examinations and o	corrective measures described in this Owner's Report.
Furthermore, neither the Inspector nor his	employer shall be liable in any manner for any personal
injury or property damage or a loss of any i	kind arising from or connected with this inspection.
myary or property damage or a rece or any o	,
1 1000 2 11	,
1. Inspector's Signature	Commissions 74,6,7486W WSIR II National Board, State, and Endorsements
Inspector's Signature	National Board, State, and Endorsements
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· · · · · · ·	
Date 8/17/96	
Date 8/15/96	

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1GH	Anderson Greenwood	VB 7894	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1GH. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4498 from the valve
 - 2) Installed new rear snubber Serial No 30492 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



B Tests Conducted: Hydrostatic Pneuma Test Pressure: Psig Component Design Pressur	Test Temperature: ° F
D. Remarks: None	•
•	
CERTIFIC	CATE OF COMPLIANCE
We certify that the statements made in this	Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section XI	
Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable	•
Expiration Date: Not Applicable	
Prepared By Qual Sus	Signed By Signed By
Kuldip Singh - Program Lead Engineer (
Date	Date
,	
<u> </u>	
CERTIFICATE	OF INSERVICE INSPECTION
I the understaned holding a valid commiss	sion issued by the National Board of Boiler and Pressure
Vessel Inspectors and the State of Washington	on and employed by Arkwright Mutual Insurance Company
of Waltham, Massachusetts have inspected the	e components described in this Owner's Report during the and state to the best of my knowledge and belief, the
	ken corrective measures described in this Owner's Report
in accordance with the requirements of the	
	ctor nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
Furthermore, neither the inspector nor his e	employer shall be liable in any manner for any personal
injury or property damage or a loss of any k	kind arising from or connected with this inspection.
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Inspector's Signature	Commissions 486, 486W WSIB IS National Board, State, and Endorsements
C-/17-/O/	,
Date 5/15/76	
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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1JK	Anderson Greenwood	VB 7895	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1JK. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4466 from the valve
 - 2) Installed new rear snubber Serial No 30911 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: Psig Temperature: F Component Design Pressure: Psig Temperature: F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Explration Date: Not Applicable
	Prepared By Vuldub Euch Signed By Supervisor, Materials And Welding
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date P/12-/96
	Date
	·
1	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/5/6 to 8/5/6 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	1 la The
	Inspector's Signature Commissions (486, 7486 W NSTB IS National Board, State, and Endorsements
	Inspector's Signature National Board, State, and Endorsements
	Date 8/15/9C



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

Date: 8/3/96

Sheet: 1 of 1

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1LM	Anderson Greenwood	VB 7896	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1LM. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4467 from the valve
 - 2) Installed new rear snubber Serial No 30907 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Notice Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. Remarks: None
•
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding
Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwight Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Commissions 7486, 748610 in IS IS Inspector's Signature Commissions 7486, 748610 in IS IS National Board, State, and Endorsements
Date <u>\$/15/9/</u>

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Containment Vacuum Breaker (CVB) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1NP	Anderson Greenwood	VB 7897	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1NP. The replacement work was performed as follows:

1) Removed existing rear snubber Serial No 4465 from the valve

2) Installed new rear snubber Serial No 30491 for the valve

NOTES-

1) ASME Section III, Code Class 2 for the valve

2) ASME Section III, Code Class NF(1) for the snubber



FORM NIS-2 OWNER'S REPORT-FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Temperature: ° F Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig 9. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding Date 8/14/96 Date_____ CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/8/96 to 8/15/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 1486, 7486 WISTE IS Inspector's Signature

Date: 8/3/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Vacuum Breaker (CVB) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CVB-V-1QR	Anderson Greenwood	VB 7898	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced front snubber for Containment Vacuum Breaker (CVB) valve CVB-V-1QR. The replacement work was performed as follows:
 - 1) Removed existing rear snubber Serial No 4496 from the valve
 - 2) Installed new rear snubber Serial No 30885 for the valve

- 1) ASME Section III, Code Class 2 for the valve
- 2) ASME Section III, Code Class NF(1) for the snubber



8 7	Tests Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other X Nor Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI
İ	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable
-	Expiration Date: Not Applicable
ı	Prepared By Quelify Sugh Signed By Col 1993
İ	Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding
	Date 8/3/96 Date 8/12/96
Į	
I	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1/8/1/4 to 1/5/1/4 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Heport.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	1 m = 1 11 71101 1101 110 71
	Inspector's Signature Commissions / 186/4860 NSTB II
	Inspector's Signature National Board, State, and Endorsements
	Date <u>8//5/94</u>
	/ /

Date: 8/5/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(19)-1	WPPSS Rockwell Anchor Darling	RCIC(19)-1-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RCIC-V-28		AP 766	N/A	N/A	1979	Replaced	Yes, Code Class 2
RCIC-V-28		ET 550-29-1	N/A	N/A	1993	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced valve RCIC-V-28. The replacement work was performed as follows:
 - 1) Removed existing carbon steel valve RCIC-V-28, Serial No AP 766 and associated carbon steel piping material
 - 2) Installed new stainless steel valve RCIC-V-28, Serial No ET 550-29-1 and associated stainless steel piping material
 - 3) Made required socket welds
 - 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
 - 5) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
 - 7) Reinstalled VT-3 visually examined existing studs and nuts for the bolted flanged joint
 - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

- 1) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application
- 2) The liquid penetrant (PT) examination on the final socket welds was performed in accordance with the requirements of ASME Section
- III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



	S Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Nor Test Pressure: 64 Psig Test Temperature: 90° F Component Design Pressure: 150 Psig Temperature: 267° F narks: See attached NPV-1 Code Data Report for the new valve RCIC-V-28, Serial No ET 550-29-1
	CERTIFICATE OF COMPLIANCE
to t Typ Cei Exp	certify that the statements made in this Owner's Report are correct and this replacement conforms the rules of the ASME Code, Section XI Dee Code Symbol Stamp: Not Applicable Intificate Of Authorization No.: Not Applicable Intific
of West of Wes	CERTIFICATE OF INSERVICE INSPECTION The undersigned, holding a valid commission issued by the National Board of Boiler and Pressure as inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company Waltham, Massachusetts have inspected the components described in this Owner's Report during the state to the best of my knowledge and belief, the mer has performed examinations and taken corrective measures described in this Owner's Report accordance with the requirements of the ASME Code, Section XI. Is signing this certificate neither the inspector nor his employer makes any warranty, expressed or colled, concerning the examinations and corrective measures described in this Owner's Report. Thermore, neither the inspector nor his employer shall be liable in any manner for any personal any or property damage or a loss of any kind arising from or connected with this inspection.
Dat	Commissions 7486, 7486W wSIB-IS Inspector's Signature National Board, State, and Endorsements Re 8/19/96

FORM NPV-1 C	! HTIFICAT:: HOLDE guired by the Provi	RS' DATA REPORT F	OR NUCLEAR PUM ode, Section III, Div	ision 1 Suice 1
				Pg of (
1. Manufactured and cer	ified byAnchor/D	arling Valve Co.	, 701 First St.	, Williamsport, PA I
2. Marintary des B	& W Nuclear Ser	•		Lynchburg, VA 2450
2. Manuractured for 2		(name and address of I	Purchaser or Owner)	
3. Location of installation	Stocking P			
4. Model No., Series No.	or Type Swing Chec	•	nd address) 74 Rev. A	CRN_ N/A
5. ASME Code, Section		lition) (addenda d		· (Code Case no.)
8. Pump or valve	/alveNominal	Inlet size 1-1/2"	Outlet size 1	-1/2"
		SA351-CF8M Die	\$8564_630_1075	Studs: SA453-660B
7. Material: Body SA3	Bonnet .	2W221-CLOH DIS	<u>SA564-630-107</u> 5	Nuts: SA194-8M
(a)	(b)	(c)	(d) .	(e)
Cert.	Nat'l	Body	Bonnet	Disk
Holder's	Board	Serial	Serial	Serial
Serial No.	No.	No.	No.	No.
ET550-29-1	N/A	1	21	Trace Code: A605
ET550-29-2	N/A	1	22	Trace Code: A605
	RCIC-V-28	B SIN ETS	0-29-1	
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(12/86)

This form (E00037) may be obtained from the Order Dept., ASME, 22 Law Drive, Box 2300, Fairfield, NJ 07007-2300.

=43E 6 OF 49

^{*}Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8½ × 11, (2) information in items 1 through 4 on this Data Recort is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NPV-1 (back)

8. Remarks		•		
9. Design conditions	2735 psi 680 (pressure) temperatu 4507 psi at 100°F		pressure class	1878
Hydrostatic tast <u>6775</u>		t pressure	4958	DSi
				•
	CERTIFICATION	OF DESIGN		
Design Specification.certific Design Report certified by	Mark D. Cowell Ronald S. Farrell	P.E. State	Reg. na. Règ. na.	032082-E 035216-E
·	•	•		4
Necertify that the statement of the ASME Code, Section of Certificate of Authorization Name 72193 Name		that this pump or valve o	pires 4/15/95 WW (suthorized epresents	<u> </u>
•	CERTIFICATE OF SHO	OP INSPECTION		
He State MACRANACE of 80ston. Y-20 A	a valid commission issued by the Na Pennsyl vania Mass. have in 19 93, and state that to the b tive, in accordance with the ASME Co	and employed by <u>COM</u> spected the pump, or va est of my knowledge as	mercial Union ve, described in this nd belief, the Cartific	Ins. Co.
omponent described in this	either the inspector nor his employer Data Report. Furthermore, neither the ty damage of a loss of any kind arising	inspector nor his emplo from or connected with	yer shall be liable in a this inspection.	ny manner for
ste /T/d-75 Signe	Chalate State of Chalat	***************************************	nsylvania 239: d. endorsements) state	
1				

(1) For manually operated valvés only.

=13:7-3:49



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS).

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/5/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(22)-2	WPPSS	SW(22)-2-P1	N/A	N/A	1983	Repaired	Yes, Code Class 3

- 7. Description Of Work Performed: Repaired connection with valve SW-V-730. The repair work was performed as follows:
 - 1) Cut existing pipe to sockolet socket weld with a pin hole
 - 2) Rinstalled the existing pipe nipple in the sockolet
 - 3) Made required socket weld



8 Tests Cond	ducted: Hydrostatic Pneumatic Test Pressure: Psig Component Design Pressure: Psig	Nominal Operating Pressure Other X None Test Temperature: ° F Temperature: ° F
9. Remarks: t	None	·
	CERTIFICATE (OF COMPLIANCE
	y that the statements made in this Owner's he ASME Code, Section XI	s Report are correct and this repair conforms to the
Type Cod	le Symbol Stamp: Not Applicable	
	e Of Authorization No.: Not Applicable n Date: Not Applicable	
Prepared	By Wilder Eurob Sig	ned By Call good
	Kuldip Singh - Program Lead Engineer (PLE)	Supervisor, Materials And Welding
Date	<u>% 5(%</u> Dat	e // /2/96
	*	
	CERTIFICATE OF INS	SERVICE INSPECTION
		ued by the National Board of Boiler and Pressure
of Waltham	n, Massachusetts have Inspected the comp	employed by Arkwright Mutual Insurance Company onents described in this Owner's Report during the
		i state to the best of my knowledge and belief, the ective measures described in this Owner's Report
in accorda	ance with the requirements of the ASME (Code, Section XI.
implied, c	concerning the examinations and corrective	his employer makes any warranty, expressed or we measures described in this Owner's Report.
Furthermo	ore, neither the inspector nor his employe property damage or a loss of any kind aris	er shall be liable in any manner for any personal sing from or connected with this inspection.
1.11		ommissions 7486, 7486w ns Is-Is
	Inspector's Signature	National Board, State, and Endorsements
Date	<u> </u>	
1		

Date: 8/10/96

Sheet: 1 of 1

Unit: WNP-2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: C30893

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Service Water (SW) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2UG	WPPSS	SW(21)-2UG-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: A through wall pin hole leak was observed on the bottom of the 18" Service Water (SW) Loop A return pipe between SW-FE-1A and valve SW-PCV-38A. Temporary Non Code repair was performed in accordance with Relief Request No 2|SI-16. This ASME Section XI Plan No 2-1255 performed permanent repair which consisted of removing section of 18" pipe containing the through wall pin hole leak and replacing it Section of new pipe. The replacement work was performed as follows:
 - 1) Removed existing section of 18" pipe with a through wall pin hole leak
 - 2) Installed new section of 18" of pipe
 - 3) Completed the root pass on both the 18" circumferential butt welds
 - 4) Performed liquid penetrant (PT) examination on the root pass for both the welds. Liquid penetrant (PT) examination results acceptable
 - 5) Completed both the 18" circumferential butt welds
 - 6) Performed magnetic particle (MT) examination on the final 18" circumferential butt welds. Magnetic particle (MT) examination results acceptable
 - 7) Installed additional piping material associated with new section of 18° pipe
 - 8) Made required socket welds
 - 9) Installed new studs and nuts for the bolted flanged joint
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

- 1) The liquid penetrant (PT) examination on the root pass for both the welds was performed in accordance with the requirements of ASME Section III, Code Class 3, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 2) The magnetic particle (MT) examination on the final 18* circumferential butt welds was performed in accordance with the requirements of ASME Section III, Code Class 3, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for
- 3) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



	Officiality of the office of the parties of the broading
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other None Test Pressure: 217 Psig Test Temperature: 52° F Component Design Pressure: 309 Psig Temperature: 150° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	CENTIFICATE OF COMPEIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Ludy Luch Signed By Signed By
	Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 8/11/96 Date 8/12/96
	CERTIFICATE OF INSERVICE INSPECTION
	CENTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	period 4/17/96 to 8/13/96 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	MACONIO Commissions 7486, 7486W NSBI IS
	Inspector's Signature National Board, State, and Endorsements
	Date 8/13/96
	and the same of th



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Sheet: 1 of 1 Unit: WNP-2

Date: 7/31/96

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0126	N/A	N/A	1981	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Performed VT-3 visual examination and VT-2 visual examination on the spare main steam relief valve Serial No N63790-00-0126. The work was performed as follows:
 - 1) Performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 2) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test

- 1) Spare main steam relief valve Serial No N63790-00-0126 was installed in accordance with ASME Section XI Plan No 2-1284
- 2) VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1284
- 3) VT-3 visual examination on the exposed surfaces of the existing nuts for the relief valve inlet joint was performed in accordance with ASME Section XI Plan No 2-1284
- 4) VT-3 visual examination on the exposed surfaces of the existing bolts for the relief valve outlet joint was performed in accordance with ASME Section XI Plan No 2-1284



Tests Conduct	ted: Hydrostatic Pneumatic X Nom Test Pressure: 7.5 Psig Component Design Pressure: 1195 Psig	Inal Operating Pressure Other No Test Temperature: 65° F Temperature: 575° F
Remarks: Press ction XI Plan No 2:		ef valve inlet joint was performed in accordance with ASME
	CERTIFICATE OF CO	MPLIANCE
to the rules of Type Code S Certificate Of Expiration Da Prepared By	at the statements made in this Owner's Report the ASME Code, Section XI ymbol Stamp: Not Applicable f Authorization No.: Not Applicable ate: Not Applicable Wather Signed Box Signed B	a. mr.
	CERTIFICATE OF INSERVI	CE INSPECTION
Vessel Inspectof Waltham, Manageriod // // Owner has point accordance By signing the implied, controll	igned, holding a valid commission issued by ctors and the State of Washington and emploassachusetts have inspected the components to Silving and state	the National Board of Boiler and Pressure yed by Arkwright Mutual Insurance Company described in this Owner's Report during the to the best of my knowledge and belief, the measures described in this Owner's Report Section XI. Inployer makes any warranty, expressed or insures described in this Owner's Report. If be liable in any manner for any personal
9/.///	Commissions Signature	Sions <u>7486, 7486W NST8 - IS</u> National Board, State, and Endorsements
Date _0//0	,	

Date: 7/31/96

Sheet: 1 of 1

Unit: WNP-2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Main Steam (MS) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001B	WPPSS	B22-G001B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-4B	Crosby	N63790-00-0137	N/A	N/A	1973	Replaced	Yes, Code Class 1
MS-RV-4B	Crosby	N63790-00-0055	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4B. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-4B, Serial No N63790-00-0137 with set pressure of 1195 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1316
 - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1316
 - 6) Installed replacement relief valve with Serial No N63790-00-0055 with set pressure of 1195 Psig at rated temperature of 575° F
 - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
 - 8) Performed VT-1 visual examination on two (2) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
 - 9) Installed two (2) new nuts for the relief valve inlet joint
 - 10) Installed one (1) new bolt for the relief valve outlet joint
 - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 12) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0055



	<i>Temperature:</i> 194/71 ⁰ F <i>erature:</i> 575 ⁰ F 1055 Int To Nuclear Pressure Relief Devices* for MSR Ig and test temperature of 194 ⁰ F
CERTIFICATE OF COMPLIANCE	
OLIMITORIE OF COMM ELPAN	-
We certify that the statements made in this Owner's Report are co.	rrect and this replacement conforms
to the rules of the ASME Code, Section XI	
Type Code Symbol Stamp: Not Applicable	
Certificate Of Authorization No.: Not Applicable	-
Expiration Date: Not Applicable	
Prepared By Vulous Euro Signed By	I my Vane
Kuldip Singh - Program Lead Engineer (PLE)	Supervisor, Materials And Welding
201191	lac
Date	776
CERTIFICATE OF INSERVICE INSP	FCTION
CENTIFICATE OF INSCRIPTOR INC.	
I, the undersigned, holding a valid commission issued by the Natio	onal Board of Boiler and Pressure
Vessel Inspectors and the State of Washington and employed by Art	cwright Mutual Insurance Company
of Waltham, Massachusetts have inspected the components describe	ed in this Owner's Report during the
period 4//0/96 to 87/6/96 and state to the be	st of my knowledge and belief, the
Owner has performed examinations and taken corrective measure	s described in this Owner's Report
In accordance with the requirements of the ASME Code, Section X	7.
By signing this certificate neither the Inspector nor his employer n	nakes any warranty, expressed or
implied, concerning the examinations and corrective measures de	scribed in this Owner's Report.
Furthermore, neither the inspector nor his employer shall be liable	e in any manner for any personal
injury or property damage or a loss of any kind arising from or col	nnectea with this inspection.
1.M. Stone Commissions 7	486. 7486W NSIR-IS
	National Board, State, and Endorsements
Inspector a signature	
Data 8/1/2/9/2	
Date 3/10/10	

CROSBY

CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS

PLAN NO. 2-1262

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES
As Required by the Provisions of the ASME Code Rules

Q.C.-44D

DATA REPORT Safety and Safety Relief Valves Quaip Sup 5 7/3196

381	ety and Safety Reflet valves	7)31/76
1. Manufactured By Crosby Valve	S Gage Company, 43 Kendrick St., W Name and Address	rencham, MA 02093
Hodel No. HB-65-BP-FN Order	No. N94275 Contract Date 4/24.	/79 National Board No. N/A
General General	Electric Company, 175 Curtner	r Ave.,
	c, CA 95125 Orde	No. 205-AJ986
•	ame and Address	Washington 99352
3. Owner Washington Public Po	Name and Address	, washington 33332
4. Location of Plant Hanford	Reservation, Richland, Washin	ngton 99352
5. Valve Identification MPL#B22-	-FO13 Serial No. N63790-00-0055 D	raving No. DS-A-63790 Rev.
Type Safety Relief	Orifice Size R Pipe S	ize Inlet 6 Outlet 10
Safety, Safety Relief, Pi. Power Actuated	Lor, Inch	Inch Inch Inch
6. Set Pressure (psig) 1195	<u></u>	5750 F
	ì	Rated Temperature
Stamped Capacity 899,185	<u> </u>	own (psig) 27 to 117
Hydrostatic Test (psig) Inlet_	975 ps 2370 Outlet 1100 ps	sig (Assembled Valve) sig (Body Only)
Pressure Retaining Pieces	(Applicable to Va	alves for Closed Systems Only)
	Serial No.	Material Specification
Bar Stock & Forgings		including Type or Grade
Bar Stock & Forgings	•	ASTM A105-71 Gr. II
Body	N93183-35-0074	ASME SA105 Gr. II
Bonnet	N93407-35-0037	ASTM A105-71 Gr. II ASME SA105 Gr. II
b.xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	Cal Table	· 在中国的
अव्यक्तस्य Disc Insert	N93185-34-0087	ASME SA637 Gr. 718
Nozzle	N93184-33-0059	ASME SA182 Gr. F316
Disc Holder K55484-45-0191	ห89714-37-0219	AMS 5662B
-	K62856-35-0093	ASTM A105-71 Gr. 11
Spring Washers K62858-35-0037	<u> </u>	ASME SA105 Gr. II
Adjusting Bolt	พ93410-33-0062	ASME SA193 Gr. 36 ASTM A564-71 Type 630
Spindle PointK62873-35-0055	*N89720-34-0063	ASME SA564 Type 530
c. Spring K62858-35-0037	*N89722-0013	ASTM A304-66 Gr. 4161H
d. Bolting	Z X O O	380140
Spindle Ball e. XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	N93213-0055	Stellite #6
Thrust Bearing Adapter	ห93409-32-0057	ASME SA193 Gr. 36
Bonner Stud (I	3W5) N93207-0657 thru 0668	ASTM ALGA-/ Gr. 37
Bonnet Stud Nut (J	87) N93210-0877 thru 0888	ASME SA194 Gr. 2H
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	W6) N93216-0659 thru 0670	ASME SALSS Gr. 37
Inlet, Stud Nut (F	3W8) N93218-0663 thru 0674	ASTM A194-71 Gr. 2H
	-	ASME SA194 Gr. 2E

modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached. N63790-00-005 CERTIFICATE OF COMPLIANCE We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda , Code Case No. 1567 & 1711 (Date) Class Date 1/-5-80 Signed Crosby Valve & Gage Co. by 15.4. (N Certificate Holder) ____to use the NV Our ASME Certificate of Authorization No. 1878 symbol expires September 30, 1983 . (Date) CERTIFICATION OF DESIGN Design information on file at Crosby Valve & Gage Company Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company 43 Kendrick Street, Wrentham, Massachusetts 02093 Design specifications certified by Bovd P. Brooks Reg. No. 13655 PE State California Stress report certified by W.D. Greenlaw Reg. No. 14784 PE State <u>Massachusetts</u> Signature not required - list name only. CERTIFICATE OF SHOP INSPECTION THE THE WESTERNING I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, .. expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions MASS 1266
(Nat'l. Bd., State, Prov. and Na

*** * * .

Signed_

(Inspector)

*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Di

FORM NVR-1 REPORT OF REPAIR & MODIFICATION (I) OR REPLACEMENT (S) OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN NO. 2-1262

1. Work performed by	and the second second					7. 1 min M	Saure
	westingnous	se Electric		rn Repair Cent		(P.O. no;	
	200 S. High	hland Spring	•	ing, CA 92220			1/31/96
				(address)		• , ••	•
2. Work performed for _	Washington	Public Powe	r Supply Sys	tem, WNP-2, 30	000 Geo. Wasi	nington Wi , WA 993	a <u>y</u> 52
				(usus sug somess)	RICHANG	, NM 333.	J2
3. Owner <u>Wash</u> :	ington Publi	ic Power Sup	obly System,	(name)			
, 2000	Coo Wachi	ngton Way, R	ichland	(tractio)		į	
				(address)			
4. Name, address and ic	dentification of nucl	ear power plant W	ashington Þu d. WA 99352	blic Power Sug	oply System,	WNP-2,	
3000 Geo. 1	washington v	Tay / NECTEUR	Safery Relie				
 a: Repaired pressure b: Name of manufacts 			منخنظد لابتكناهد				
c: Identilying nos.		N63790-00-00)55 N/A_	Steam	<u>6</u> R	<u> 101</u>	980
	(pe)	(mir's, senal no.)	(Nad. Board No.)	(service)	(size)		(year built)
d: Construction Code	1971		N/A_		N/A		(Code Class
	(edition)		(addenda)	* /*	(Code Case(s))	N/A	(Cons.Curs.
5. Section XI	1989			N/A	_	(Code Case	e(s))
	(edition)		•	-	made: 1989	N/A	A\k
7. Applicable edition of A	ASME Code Sectio	n XI under which re	pairs, modifications,	or replacements were i	(edition)	(addenda)	(Code Ca
3. Applicable edition of (Construction Code	under which renairs	. modifications, or re	olacements were made	: <u>1971</u>	N/A	N/A
s. Applicable edition of v	00113410641011 0000	0.,00.			(edition)	(addenda)	(Code Case
9. Design responsibilitie	s N/A		<u> </u>			· · · · · · · · · · · · · · · · · · ·	
0. Coening pressure:	1195		n(il applicable)	N/A		sure and blow	
made at <u>Weste</u>	rn Repair Co				using	Steam	
		•	zacon)	Di an agamble	ed, lapped s	•	•
Description of work:(in	nclude name and id	dentilying number of	replacement parts)_			<u> </u>	*
replaced dis	sc insert, a	assembled.	<u>Cartified se</u>	t pressure on			ų.
replaced dis	sc insert, a	assembled.	replacement parts) Certified se 56-0235, MC	t pressure on		<u> </u>	
replaced dis	sc insert, a	assembled.	<u>Cartified se</u>	t pressure on			
replaced dis	sc insert, a	assembled.	<u>Cartified se</u>	t pressure on			
replaced dis	sc insert, a	assembled. S/N N93185-	<u>Cartified se</u>	t bressure on 54401795			•
replaced dis	sc insert, a	ssembled. S/N N93185-	Cartified se -56-0235, MC	t pressure on 54401795 OMPUANCE	steam.		•
replaced dis 2. Remarks:	sc insert, a Disc insert ents made in this re	S/N N93185-	Cartified se -56-0235, MC ERTIFICATE OF Co	toressure on 54401795 OMPLIANCE ion or replacement of the state of th	steam.	vices describe	•
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replaced dis 2. Remarks: /e certify that the statem Section XI of the ASME	ents made in this response to the Nation of Section 1990 on no. 78	S/N N93185-	Certified se -56-0235, MC EHTIFICATE OF Ca d the repair, modificat s cefined in the public use the "VR" stamp of use the "NR" stamp of	DMPUANCE ion or replacement of the cations NB-65 and NB expires \(\frac{1}{12} \)	he pressure relief de	vices describe	•
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replaced dis Remarks: Re certify that the statem Section XI of the ASME entificate of Authorization entificate of Authorization ate19, 4	ents made in this reservant. See insert. Disc insert. Enter in this reservant. See in this reservant. See insert	consider the standard rules as the standard	Certified se -56-0235, MC EHTIFICATE OF Carter use the "NA" stamp of the curic Corp Center nizations	DMPUANCE ion or replacement of the cations NB-65 and NB expires 1/11 expires 4/12 Themas P. (authorize dispection)	he pressure relief de 102 current edition 19 98 19 98	evices described	d above conf
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replaced disc. Remarks:	nents made in this reservant in this reservant in the reservant in the reservant in the reservant in the repair in the repair in the repair.	eport are correct and tonal Board rules at tonal Board rules at tonal Board rules at tonal Board rules at the stinghouse Estern Repair (repair organissued by The Name and emologe ir, modification or replacement NB-102, current emodification or replacement modification or replacement in the stinghouse in the stinghous	Cartified se -56-0235, MC ERTIFICATE OF Co d the repair, modificate s defined in the public use the "NR" stamp of Lectric Corp Center Intraport ERTIFICATE OF IN ational Soard of Soile to by Hartford placement described in accement described in	DMPUANCE ion or replacement of the cations NB-65 and NB expires 1/11 expires 4/12 (authorized Steam Boiler in this report on accordance with Security For this report. Furthermore this report. Furthermore in this report. Furthermore this report. Furthermore this report.	Inspectors, and cert Inspection Size 27 19 5 19 5 19 19 5 19 19 5 19 19 19 19 19 19 19 19 19 19 19 19 19	evices described solutions of compositions of compositions of compositions of compositions of compositions of compositions of the compositions of	d above confined abov
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Date: 8/12/96

Sheet: 1 of 1



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2 Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No. Job No. etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Main Steam (MS) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001 C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-4C	Crosby	N63790-00-0056	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-4C	Crosby	N63790-00-0057	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4C. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-4C, Serial No N63790-00-0056 with set pressure of 1195 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet loint. VT-3 visual examination results acceptable
 - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1194 and Plan No 2-1317
 - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1194 and Plan No 2-1317
 - 6) Installed replacement relief valve with Serial No N63790-00-0057 with set pressure of 1195 Psig at rated temperature of 575° F
 - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
 - 8) Performed VT-1 visual examination on four (4) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
 - 9) Installed four (4) new nuts for the relief valve inlet joint
 - 10) Installed three (3) new bolt for the relief valve outlet joint
 - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint.
 - No evidence of leakage during the pressure test
 - 12) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0057



Tests Conducted	d: Hydrostatic Pneun Test Pressure: 1020/7.5 Psig Component Design Press	9	nal Operating Pressure X Other No. Test Temperature: 194/71° F Temperature: 575° F
Nominal operating or	attached NV-1 Code Data Report in ressure test on the relief valve inlet test on the relief valve body to bon	t ioint - Test pressure of	63790-00-0057 f 1020 Psig and test temperature of 194 ⁰ F e of 7.5 Psig and test temperature of 71 ⁰ F
	CERTI	IFICATE OF COM	1PLIANCE
to the rules of Type Code Syr Certificate Of A Expiration Date Prepared By	the ASME Code, Section X mbol Stamp: Not Applicable Authorization No.: Not Applicable e: Not Applicable	(I ablo Signed By	Supervisor, Materials And Welding
	CERTIFICA	TE OF INSERVIC	CE INSPECTION
Vessel Inspect of Waltham, Man period	ned, holding a valid comm tors and the State of Washingsachusetts have inspected formed examinations and with the requirements of the control of the community of the security of the examinations and	nission issued by to ngton and employed the components and state to taken corrective in the ASME Code, So spector nor his em not corrective measures employer shall	the National Board of Boller and Pressure ed by Arkwright Mutual Insurance Company described in this Owner's Report during the o the best of my knowledge and belief, the measures described in this Owner's Report
1. 11. In:	Spector's Signature	Commiss	National Board, State, and Endorsements

COMPANY & GAGE CROSBY VALVE

WRENTHAM, MASS

PLAN NO. 2-1263

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules Q.C.-44D

DATA REPORT Safety and Safety Relief Valves

		_						
1	. Manufactured By Crosby Valve &	Rame and Address	rick St.	Wrenchem, MA 02093				
	Valley III CE NO TOTA		0	12//70 Name and Breed No. 11/A				
	Congral Flor	tric Company, 175 Cr	rtner	24/79 National Board No. N/A				
2	. Manufactured For <u>San Jose, CA</u>	95125	0	order No. 205-AJ986				
_	. Owner Washington Public Po		2dchlan	d Wachington 99352				
		Name and Address						
4.	Location of Plant Hanford Res	ervation, Richland,	Washin	gron 99352				
s.	Valve Identification MPL #B22-	F013 Serial No. <u>N63790-</u>	00-005	7 Drawing No. DS-A-63790 Re				
	Type Safety Relief	Orifice Size	R Pip	e Size Inlet 6 Ouriet 10				
	Safety, Safety Relief, Pil Power Actuated		nch	attention betrach				
6.	Set Pressure (psig) 1:	195	1 4":	575° F				
				Rated Temperature				
	Stamped Capacity 899,185			oudown (nsig) 2 % to				
	Hydrostatic Test (psig) Inlet	2370 0001-0	1975	psig (Assembled Value)				
				o Valves for Closed Systems Only)				
Pr	essure Recaining Pieces	•		, ••••,				
•		Serial No.		Material Specification				
a .	Bar Stock & Forgings	Identification		Including Type or Grade				
	Body	M02102.25 0076		ASTM A105-71 Gr. II				
		N93183-35-0076		ASME SA105 Gr. II ASTM A105-71 Gr. II				
	Bonnet	ท93407-35-0039		ASME SA105 Gr. II				
ъ.	gazazzasonazatászák			•				
	Kuppencount Disc Insert	N93185-34-0089		ASME SA637 Gr. 718				
	Vorel o	V0210/ 22 00/3		ACC 51192 C- 721 C				
	Nozzle	N93184-33-0061	•	ASME SA182 Gr. F316				
	Disc Holder*K55484-35-0083	*N89714-34-0093		AMS 5662B				
	Spring Washers K62858-35-0039	K62856-35-0095 K62857-35-0060		ASTM A105-71 Gr. II ASME SA105 Gr. II				
	,							
	Adjusting Bolt	N93410-33-0064		ASME SA193 Gr. B6 .				
	Spindle Point K62873-35-0057_	*N89720-34-0073		· ASTM A564-71 Type 630 ASME S6564 Type 630				
c.	SpringK62858-35-0039	*N89722-0015		ASTM A304-66 Gr. 4161 H				
ď.	Bolting			7 X 0 0 3 8 0 0 9 0				
e.	Spindle 3a11 XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	N93213-0057		Stellite #6				
- •	Thrust Bearing Adapter	N93409-32-0059		ASME SA193 Gr. B6				
	Bonnet Stud (BWS, II		0692	ASTM A103-71 Gr. B7				
_	Bonnet Stud Nut (J8			ASME SA194 Gr. 2H				
		 		ASTM A194-/1 Gr. B/ ASWE 81183 C- B7				
	Inlet Stud (3%		0074	ASTM A194-71 Gr. 29				
	Inlet'Stud Nut (BW	8) N93218-0687 thru	0698	ASME SA194 Gr. 2H				
	Addusting Bolt Button	893411-33-9655		ASME SALES GE. 55				

modification consists of repractment to the
Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Wasners,
Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New
Serialization is required unless indicated by an asterisk.
Original nameplate removed and new nameplate attached. Lucap Eure 5
NW3790-00-00-00-0
CERTIFICATE OF COMPLIANCE
CERTIFICATE OF CONFLIANCE
We certify that the statements made in this report are correct and that this valve confo
to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section
III, Div. 1, 1971 Edition, Addenda No Addenda , Code Case No. 1567 & 1711
0.2050
Date 11-5-80 Signed Crosby Valve & Gage Co. by R.a. Casavant
(N Certificate Holder)
Our ASME Certificate of Authorization No. 1878 to use the NV
our asia certificate of additional most and the me
symbol expires September 30. 1983 .
(Date)
\\ \frac{1}{2} \\ \fr
CERTIFICATION OF DESIGN
Design information on file at Crosby Valve & Gage Company .
Stress analysis report (Class 1 only) on file at <u>Crosby Valve & Gage Company</u>
43 Kendrick Street, Wrentham, Massachusetts 02093
Design specifications certified by Bovd P. Brooks
PE State California Reg. No. 13655
Stress report certified by W.D. Greenlaw W.D. Greenlaw
PE State Massachusetts Reg. No. 14784
Gignature not required - list name only.
i red freezetter cikt
. CERTIFICATE OF SHOP INSPECTION
The state of the s
I, the undersigned, holding a valid commission issued by the National Board of Boiler and 'Pressure Vessel Inspectors and the State or Province of Massachusetts
and employed by Factory Mutual Systems* of Norwood, Massachusetts
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has
and employed by Factory Mutual Systems* of Norwood. Massachusetts have imspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any
and employed by Factory Mutual Systems* of Norwood. Massachusetts have imspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Further-
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date 9 1966.
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date 1960. Signed Office (Commissions MASS) 1266
and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date 9 1966.

Date: 8/10/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001B	WPPSS Crosby Crosby	B22-G001B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-5B		N63790-00-0136	N/A	N/A	1973	Replaced	Yes, Code Class 1
MS-RV-5B		N63790-00-0059	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4C. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-5B, Serial No N63790-00-0136 with set pressure of 1205 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 4) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 5) Performed VT-3 visual examination on the existing studs for the relief valve body to bonnet joint while in place. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint while in place. VT-3 visual examination results acceptable
 - 7) Installed replacement relief valve with Serial No N63790-00-0059 with set pressure of 1205 Psig at rated temperature of 575° F
 - 8) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
 - 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0059



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other No. Test Pressure: 1020/7.5 Psig Test Temperature: 194/84° F Component Design Pressure: 1205 Psig Temperature: 575° F
2)	Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0059 Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194° F Pneumatic pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 84° F
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Prepared By Cuch Signed By Signed By Supervisor, Materials And Welding Date Date Date
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 12-1-1 to 1/2 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	Inspector's Signature Commissions 7486, 7486 to NB IS-IS National Board, State, and Endorsements
	Date <u>\$/13/96</u>

CROSBY

CROSBY, V'ALVE

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules

DATA REPORT

٠,		ry and Safety Relief Valves	3
1.	. Manufactured By Crosby Valve &	Gage Company, 43 Kendrick	St., Wrencham, MA 02093
		- Name and Address	
	Hodel No. HB-65-BP-FN Order N	o. N94275 Contract Date	4/24/79 Nacional Board No. N/A
	General Ele	ectric Company, 175 Cur	tner Ave.,
2.	. Manufactured For San Jose, C	me and Address	Order No205-AJ986
_	Owner Washington Public Pov		land Washington 99352
3.	Owner washington rubitt row	Name and Address	
,	Location of Plant Hanford Res		shington 99352
_			0059 Drawing No. <u>DS-A-63790 Re</u> v
٥.			
	Type Safety Relief		Pipe Size Inlec 6 Ouclec 10
	Safety, Safety Relief, Pile Power Actuated	oc, Inch	Inch Inch finch
_			575° F
6.	Set Pressure (psig) 1205		Raced Temperature
	Scamped Capacity 906,621	a 3 TOWERTHERS	3lowcown (psig) 2% to 11%
	Stamped Capacity	overpressure	975 reig(Assembled Waive)
	Hydrostatic Test (psig) Inlet		975 psig(Assembled Valve) 1100 psiz (Body Only)
3			e to Waives for Closed Systems Only)
2.	essure Recaining Pieces		
		Serial No. Identification	Macerial Specification Including Type or Grade
a.	Bar Stock & Forgings	identilitation	
	Body	N93183-35-0078	ASTM A105-71 Gr. II ASME SA105 Gr. II
	•	N93407-35-0041	ASTM AlO5-71 Gr. II
	3onner _	493407-33-0041	ASME_SAIOS_GrII
ъ.	NATIONAL SCHARABOR		
	xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	N93185-34-0091	ASME SA637 Gr. 718
	Non-1	N93184-33-0063	ASME SA182 Gr. F316
	Nozzle _	737107-33-0003	
	Disc Holder*KS5484-35-0085_	*N89714-34-0105	AMS 5662B
		K62856-35-0097	ASIM A105-/1 Gr. 11 ASME SA105 Gr. 11
	Spring Washers X62858-35-0041	X62857-35-0062	
	Adjusting Bolz	N93410-33-0066	ASME SA193 Gr. 36
	SpindlePoint K62873-35-0059	+N90720-34-0067	ASTM A564-71 Type 530 ASME SA564 Type 530
	•		
c.	Soring K62858-35-0041 _	*N89722-0017	ASTM A304-66 Gr. 4161H
₫.	Bolting		
è.	Spindle 3ail x62873-35-0059	N93213-0059	Scalling Fo
	Thrust Bearing Adapter	N93409-32-0061	ASME SA193 Gr. 36
		5)- N93207-0705 taru 071	6 254 8205 5- 375
		7) N93210-0925 thru 093	
	49977	6) N93216-0707 thru 971	3 \$\$\$\$ \$18575 GF 37
	/201	8) N93218-0711 thru 072	271
	Talet Stud Nuc (BW)	o) Waltto-Olit Euls 0/T	ASME SA194 Gr. 2H
		393411-33-0068	ASME SALPEGE. Bo
	Adrustine Bolt Button	ルマンチエニンコーリひじし	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve - modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nits. Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk.

Original nameplate removed and new nam	eplate attached.	N63790-00-005
. CERTIFICAT	E OF COMPLIANCE	
	de for Nuclear Power Plan No Addenda , Code Cas (Date)	te Components, Secti
Date 1/-5-90 Signed Crosby Va	lve & Gage Co. by	a lasmond
Our ASME Certificate of Authorization No	1878	to use the NV
symbol expires September 30, 1983 . (Date)		
Design information on file at Crosby Value Scress analysis report (Class 1 only) on fit 43 Kendrick Street, Wrentham, Massach	Le at <u>Crosby Valve & G</u> usects C2093	
Design specifications certified by California	ger No. 136	 55
PE State California Stress report certified by 1	W.D. Greenlaw	
PE State <u>Massachuserrs</u>	Reg. No1478	34
Signature not required - list name only.	Til !	FREE PROPERTY FOR
		4:5
CERTIFICATE OF	SHOP ENSPECTION	
I, the undersigned, holding a valid commission of the State or and employed by Factory Mucual Systems*	Province of Massachusect	:s

have inspected the pump, or valve, described in this Data Report on and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Dace Signed Commissions Bd., State, Prov. and No

*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

(Inspector:

ZX00380150

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 7/31/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001A	WPPSS	B22-G001A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-1A	Crosby	N63790-00-0049	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-1A	Crosby	N63790-00-0048	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-1A. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-1A, Serial No N63790-00-0049 with set pressure of 1175 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1314
 - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1314
 - 6) Installed replacement relief valve with Serial No N63790-00-0048 with set pressure of 1175 Psig at rated temperature of 575° F
 - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
 - 8) Installed one (1) new bolt for the relief valve outlet joint
 - 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0048



	l: Hydrostatic Pneumat Test Pressure: 1020/7.5 Psig Component Design Pressure		nal Operating Pressure X Other No Test Temperature: 194/84° F Temperature: 575° F
See attached NVR-1 (erial No N63790-00-005 Nominal operating pre	55 essure test on the relief valve inlet join	, Modification And I nt - Test pressure o	63790-00-0048 Replacement To Nuclear Pressure Relief Devices" for MSF of 1020 Psig and test temperature of 194 ⁰ F re of 7.5 Psig and test temperature of 84 ⁰ F
	CERTIFIC	CATE OF COM	MPLIANCE
to the rules of the Type Code Sym Certificate Of At Expiration Date:	he ASME Code, Section XI nbol Stamp: Not Applicable uthorization No.: Not Applicable	Signed By	Supervisor, Materials And Welding
	CERTIFICATE	OF INSERVICE	CE INSPECTION
Vessel Inspecto of Waltham, Mass period	ed, holding a valid commissions and the State of Washingtonsachusetts have inspected the cormed examinations and take with the requirements of the cortificate neither the inspectations and conting the examinations and continue the inspector nor his examinations and continue the inspector nor his examinations and continue the inspector nor his examinations and continue the inspector nor his examinations.	ion issued by a on and employe e components and state t en corrective i ASME Code, S ctor nor his em corrective meas	the National Board of Boiler and Pressure ed by Arkwright Mutual Insurance Company described in this Owner's Report during the to the best of my knowledge and belief, the measures described in this Owner's Report
//.////	octor's Signature	Commiss	ions 7456,7456 W NSIB - IN National Board, State, and Endorsements
Date <u>5/16</u>	196		



CO M. PANY

PLAN NO:-2-1265

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES
... As Required by the Provisions of the ASME Code Rules

DATA REPORT

Rulary Supt

	DATA REPORT	10/
Safet	y and Safety Relief Val	ves 7(31/96
1. Manufactured By Crosby Valve &	Gage Company, 43 Kendri	ck St., Wrentham, MA 02093
2-1	Name and Address	
Model No.HB-65-BP-FN Order No	. N94275 Contract D	ate 4/24/79 National Board No. N/A
General Ele	ectric Company, 175 (Curtner Ave.,
2. Manufactured For San Jose,	CA 95125 me and Address	Order No. 205-AJ986
3. Owner Washington Public Power		hland Washington 99352
3. Owner washington labite lower	Name and Address	Intana, Mashington 77332
4. Location of Plant Hanford Re	Serveton Pichland	Washington 99352
	· ·	00-0048 Drawing No. DS-A-63790 Rev. C
Type Safety Relief	Orifice Size_R	rape Sife inter-6 - Oucles - 10
Safety, Safety Relief, Pilo Power Actuated	it.	cheste freinchemischnehe fiftenen
6. Set Pressure (psig) 1175		575° F
4		Rated Temperature
Stamped Capacity 884,314	e 3 moverpressure	- Blowdown (psig) 2% to 11%
Hydrostatic Test (psig) Inlet		975 psig (Assembled Valve) 1100 psig (Body Only)
•	(Applica	able to Valves for Closed Systems Only)
Pressure Retaining Pieces	_	
Para One 1. 6 Parastone	Serial No. Identification	Material Specification
Bar Stock & Forgings	rdentification	Including Type or Grade
Body	<u> </u>	" ASTM A105-71 Gr. IIASME SA105 Gr. II
_		ASTM A105-71 Gr. II
Bonnet -	N93407-35=0030	ASME SAIOS Gr. II
b. Maccinecic Continues		
SUPERINCESSE Disc Insert	N93185-34-0079	ASME SA637 Gr. 718
Nozzle	N93184-33-0052	ASME SA182 Gr. F316
Disc Holder*K55484-35-0081	*N89714-34-0126	AMS 5662B
DIRC TOTAGE 193404 32 000T	к62856-35-0086	ASTM A105-71Gr. II
Spring Washers K62858-35-0030	R62857-35-0051	ASME SA105 Gr. II
	พ93410-33-0055	ASME SA193 Gr. B6
Adjusting Bolt	(4274T0=22=0022	ASTM A564-71 Type 630
Spindle Point K62873-35-0048_	*N89720-34-0065	ASME SA564 Type 630
c. Spring K62858-35-0030	*N89722-0004	ASTM A304-66 Gr. 4161H
d. Bolting		ZX00380113
e. XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	N93213-0048	Stellite #6
Thrust Bearing Adapter	N93409-32-0050	ASME SA193 Gr. B6
Bonnet Stud (II7)	N93207-0573 thru 0	584 ASM \$2763 Gr. B7
Bonnet Stud Nut (J87)	N93210-0793 thru 0	804 ASME SA194 Gr. 2H
Inlet Stud (BW6)	N93216-0575 thru 0	586 ASME Sale3 Gr. B7
Inlet Stud Nut (BE8)	N93218-0579 thru 0	
•		- ASME SA194 Gr. 2H
Adjusting Bolt Button	N93411-33-0056	ASME SA193 Gr. B6

Valve originally built against Crosby Order No N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

NL3790-00-0048 CERTIFICATE OF COMPLIANCE We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda , Code Case No. 1567 & 1711 1 - (Date) Class Signed Crosby Valve & Gage Co. by R. G. Cal. Date 11-5-80 (N Certificate Holder) 1878 Our ASME Certificate of Authorization No.____ to use the symbol expires September 30, 1983 (Date)

CERTIF	CATION	OF DESI	GN			
Design information on file at Crosby	Valve	& Gage (Company			
Stress analysis report (Class 1 only) on	file at	:	Crosby V	alve & Gage	Compar	ıv
43 Kendrick Street, Wrentham, M	assachu	setts (02093	····		
Design specifications certified by	Boyd	P. Broo	oks			
PE State · California		_Reg. N	٥٠	13655		1
Stress report certified by	W.D.	Greenla	ew	 		,
PE State <u>Massachusetts</u>		_Reg. No	۰	14784		
	•	•,		, ,		
Signature not required -, list name only	•		نيا توسية	CAS LAW GO US- KI	Matigie Matigie	Whit h
			1 Wes	nec werene	r 2 CO É L	L'and

CERTIFICATE OF SHOP INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 11/24, 19 00 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.

By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date 11/24 19 80 .
Signed (Inspector)

* * * * *** ,

Commissions N4551266

(Nat'l. Bd., State, Prov. and No

*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

FORM NVR-1 REPORT OF REPAIR & MODIFICATION (I) OR REPLACEMENT & OF NUCLEAR PRESSURE RELIEF DEVICES PLAN No. 2-1265

1. Work performed by	Mostinsh	ouse Flectric	Corn Weste	m Repair Ce	nter	Ville	Jano Bus
I. Work performed by	MESCINGI	Ouse Diectiit	(na	me of repair organization	on)	(P.O. no:	ion no.,etc.)
	200 S. H	lighland Sprin	ngs Ave., Bann	ing, CA 922	20		7/3i/96
2. Work performed for	Wachingt	on Public Pot	ær Supply Sys	ten, WNP-2,	3000 Geo. Was	hington %	iay
2. Work performed for	wasninge	OII PUDITIC POV	ACT CADDTA OLO	(name and address)	Richland	, WA 993	352
3. Owner Wash	ington Pu	blic Power Su	poly System,	WNP-2			
				(uswe)			
3000	Geo. Was	hington Way,	Richland	(address)			
4. Name, address and		_	Washington Pu	hlic Power S	upply System,	WNP-2,	
4. Name, address and 3000 Geo.	dentification of Washingto	nudear power plant n Way, Richla	ind, WA 99352				
5. a: Repaired pressure			Safety Relief	Valve			
b: Name of manufac							
c: Identifying nos. H		_ N6 <u>3790-00-</u> 01		_Steam	5R10	<u>-</u> _	(year built)
(1	(pe)	(mir's, serial no.)	(Natl. Board No.)	(service)	(size)		(year coat)
d: Construction Code	1971 (egit		N/A (addenda)		N/A (Code Case(s))		(Code Class)
	198	•	•	r/2	(3333 323(0))	N/A	(2222
5. Section XI	(edit			lenca)		(Code Car	se(S))
7, Applicable edition of	ASME Code Se	ction XI under which	repairs, modifications,	or replacements wer	е табе: 1989	N/A	N/A
,, r.ppiidadio caidon oi				-	(ecition)	(addenda)	(Code Caser
3. Applicable edition of	Construction Co	ode under which repai	irs, modifications, or re	alacements were ma	ide: <u>1971</u>	N/A	N/A
			•		(ecition)	(addenga)	(Code Case(s
 Design responsibilitie 	s <u>N/A</u>						
Opening pressure:	1175		wn(if applicable)		Set pres	steam steam	down adjustme
made at <u>Weste</u>	IN Repair	Center	ocation)		usin	(lest medit	<u></u>
Description of work ti	rclude name ar	•	of replacement parts)_	Disassemble	ed, lapped sèa	ts, inso	ected,
replaced in	let stud,	assembled.	Certified set	pressure on	steam.		
2. Remarks: Inle	t stud -	PO #231692, 1	tem #003, MC_	=544 00514 ·			
					<u> </u>		
		•	CERTIFICATE OF CO	MPI IANCE			
		·	OCH INTOATE OF OC	MI-UA110C			
Ve certify that the statem	ents made in th	is report are correct a	nd the repair, modificat	an cr replacement c	f the pressure relief de	vices describe	d above confort
Section XI of the ASMI							
arulicate of Authorizatio	1 no. <u>590</u>		o use the "VR" stamp e		1998		
emlicate of Authorizatio			use the "NR" stamp e		e: <u>98</u>		
2 00 0		_	Electric Corp.	 () 1	1000 - 170		0 0 .0 0
ate 3 · 2 9 19 <u>9</u>	الله Signed <u>ال</u>			1 WORLD P A	zed representative)		R. ENG R
	· · · · · · · · · · · · · · · · · · ·	(repair org	amzavonj	(autor	220 16010341120407		(1100)
			CERTIFICATE OF IN	SPECTION			
			octimorico: iii	31-4311011			
ne undersigned, holdin	a valid commi	ssion issued by The I	Vational Board of Soiler	and Pressure Vess	el Inspectors, and cert	ificate of comp	etency issued t
e state or province of _			ed by Hartford	Steam Boiler	Inspection 8	Insuran	ce Co.
Hartford, Chave							that to the best
my knowledge and beli							
ies as defined in the put	fications NB-65	and NB-102, current	egitions. By signing th	is ceruficate, neither			ar any warrant
nressed or implied, con						-	
	eming the repa	air, modification or rec	lacement described in				
	eming the repa	air, modification or rec	lacement described in				
cle in any manner for a	erning the repart y personal inju	air, modification or rec	placement described in a or a loss of any kind a	rising from or conne . ()			
	erning the repart y personal inju	air, modification or rec	placement described in a or a loss of any kind a	rising from or conne mmissions <u>C</u> A	ected with this inspection	on.	nployer shall be

Date: 7/31/96

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1 2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001B	WPPSS	B22-G001B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-3B	Crosby	N63790-00-0053	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-3B	Crosby	N63790-00-0051	N/A	N/A	1981	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-3B. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-3B, Serial No N63790-00-0053 with set pressure of 1185 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1193
 - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1193
 - 6) Installed replacement relief valve with Serial No N63790-00-0051 with set pressure of 1185 Psig at rated temperature of 575° F
 - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
 - 8) Performed VT-1 visual examination on four (4) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
 - 9) Installed four (4) new nuts for the relief valve inlet joint
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0051



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

3 Tests Conduct	ed: Hydrostatic Pneumatic Nom Test Pressure: 1020/7.5 Psig Component Design Pressure: 1185 Psig	inal Operating Pressure X Other Nor Test Temperature: 194/84° F Temperature: 575° F
Nominal operating	e attached NV-1 Code Data Report for MSRV Serial No in pressure test on the relief valve inlet joint - Test pressure test on the relief valve body to bonnet joint - Test press	of 1020 Psig and test temperature of 1940 F
	CERTIFICATE OF CO	MPLIANCE
to the rules of Type Code Sy Certificate Of Expiration Da	At the statements made in this Owner's Report the ASME Code, Section XI symbol Stamp: Not Applicable Authorization No.: Not Applicable ate: Not Applicable Signed B.	
	CERTIFICATE OF INSERVI	CE INSPECTION
Vessei Inspectof Waltham, Maperiod //// Owner has petin accordance By signing the implied, concurrence.	gned, holding a valld commission issued by stors and the State of Washington and employassachusetts have inspected the components	the National Board of Boiler and Pressure yed by Arkwright Mutual Insurance Company is described in this Owner's Report during the to the best of my knowledge and belief, the measures described in this Owner's Report Section XI. Imployer makes any warranty, expressed or assures described in this Owner's Report. If be liable in any manner for any personal
11 Date 5/16	Commissions Commission Commissions Commission Commissin	National Board, State, and Endorsements

AS FLAN No. 2-1266

PLAN No. 2-1266 Kulaup Supb 7/31/96

CROSBY	CROSBY VALVE							
FORM HV-1 FOR SAFETY AND SAFETY RELIEF VALVES Q.C44D As Required by the Previsions of the ASME Code Rules DATA REPORT								
Safe	ey and Salety Relief Valves							
1. Hanufactured by Croeby Valve E	Hamp and Address	St., Vrecthae, MA 02093						
Hodel No. HB-65-23-PM Order M	ia. N94275 Contract Date	4/24/79 National Board No. N/A						
Jeneral Ele 2. Neoufactured For San Jose C	ctric Company, 175 Curt A 95125 mm and Address	ner Ave Order ho. 205-A1986						
3. Owner Washington Public Po		land, Washington 99352						
4. Location of Plant Hanford R		achington 99352						
5. Valve Identification MPL #822-	FO13 Sersal No. N63790-00-	0051 Drawing No. DS-A-63790 Rev. C						
Type Safety Relief Safety, Salety Relief, Fil Power Actuated		Pipe Size - Inlet 6 Outlet 10 Inch						
6. Set Pressure (polt' 1185		- 575° r						
201 750	# 3 toverpressure	Rated Temperature Blowdown (psiz) 2% to 11%						
Stamped Capacity 891,750	9	Slewdown (psig) 22 to 112 75 psig (Assembled Valve) 00 psig (Bocy Only)						
Averostatic Test .psig) Inlet_	2370 Outlet 11 (Applicabl	e to Valves for Closed Systems Only)						
Pressure Retaining Places								
Bar Stock & Forgings	Serial No. ' Identification	Naterial Specification Including Type or Grade						
4. (maccoccc ledy	N93183-35-0070	绕면 화하.crn.ii						
Somet	N93407-25-0033	ASTM A105-71 Gr. II ASME SA105 Gr. II						
b. Incritantoirefrances								
Somernhouse Disc Insert	N93185-34-0083	ASME SA637 Cr. 712						
Mossle	N93184-33-0055	ASHE SA182 Gr. F316						
Disc Bolder=K55434-35-0084	*N89714-34-0122	AMS 5662B						
Soring Washers K62358-35-0033	K62856-35-3089 K62857-35-0054	ASTE A105-71 Gr. II						
Adjusting Bolt	ж93410-33-0058	ASME SA193 Gr. B6						
SpindlePoint K62373-37-0151	N89720-43-0146	ASME SASSA Type 630						
c. Spring K62858-35-0033	NX2689-0119	ASTM A304-46 Gr. 4161H						
d. Joining Spingle Ball								
** commoduce K62573-37-0151	<u> </u>	Stoody 46 ASME SA193 Gr. B6						
Thrust bearing Master	<u> </u>	A A						
	7) %93207-0609 thru 062 7) N93210-0829 thru 084							
	6) N93216-0611 thru 062	IC VIII CO						
	8) N93218-0615 thru 062							
Adjusting Bolt Button KoB618-13-0059	жээ411-33-0059 ⊖с-							

FIR LEGERTOR ONLY

N 63790.00.-0051 Pucup Emps Jenbly No. N56000. Valve [3]1 89

Valve originally built against Crosby Order No. N103600, Assembly No. N36000. Valve modification consists of replacement of the Disc Insert, Nortle, Bonner Stud Nurs, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding as Adjusting Bolt Button Assembly. New serialization is required unless indicated by an asteriak. Original namenlate reported and new namenlate acceptable.

•	CERTIFICATE OF COMPLIANCE
o the Tules of cons	starements made in this report are correct and that this valve conforms struction of the ASME Code for Nuclear Power Plant Components, Section Edition, Addenda No Addenda , Code Case No. 1567 1 1711 . (Date)
lace 11-5-80	(N Certificate Nolder)
ur ASMZ Certificate	e of Authorization No. 1878 to use the NV
ymbol expires -Sept	(Date)
	CENTIFICATION OF DESIGN
esign information o	on file at Crosby Valve & Gage Company
	or: (Class 1 only) on file at Crosby Valve & Gage Company
	, Vrentham, Massachusetts 02007
	ns certified by Boyd P. Brooks
E State Californ	
	find by W. D. Greenlaw
E State Hassachu	setts
Signature not requi	ired - list mame only.
	CERTIFICATE OF SHOP INSPECTION
ressure Vessel Insp nd employed by Facto Ave inspected the p nd scate that to the	holding a valid commission issued by the National Board of Boiler and Dectors and the State or Province of Massachusetts orr Mutual Systems of Norwood, Massachusetts out, or valve, described in this Data Report on 1/4. Since Sest of By knowledge and belief, the N Certificate Holder has up, or valve, in accordance with the ASCE Code for Nuclear Power Plant
y signing this cert xpressed or implied ore, neither the In	ifficate, neither the Inspector nor his employer makes any varrant, i, concerning the equipment described in this Data Report. Further-sepector nor his employer shall be lishle in any manner for any property damage or a loss of any kind arising from or connected with
	19 19 21.
7 1 7 1	ector) Commissions (NASS) 26 C. State, Prov. and No. 1. E.
sped John	ector) (Nat'l. Ed., State, Prov. and No.
igned John (Insp.	
	nufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.
	nufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

3 5 4 5 5 6 -7 - 8 - 9 10

Date: 8/2/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Main Steam (MS) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-1C	Crosby	N63790-00-0139	N/A	N/A	1973	Replaced	Yes, Code Class 1
MS-RV-1C	Crosby	N63790-00-0045	N/A	N/A	1981	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-1C. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-1C, Serial No N63790-00-0139 with set pressure of 1165 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 4) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 5) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 7) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable 8) Installed replacement relief valve with Serial No N63790-00-0045 with set pressure of 1165 Psig at rated temperature of 575° F
 - 9) Reinstalled VT-3 visually examined existing studs and nuts for the relief valve
 - 10) Performed VT-1 visual examination on two (2) new nuts for the relief valve inlet joint in accordance with ASME Section XI Plan No 2-0963, VT-1 visual examination results acceptable
 - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 12) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

NOTES.

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0045



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other No. Test Pressure: 1020/7.5 Psig Test Temperature: 194/86.5° F Component Design Pressure: 1165 Psig Temperature: 575° F
P. Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0045 Nominal operating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194 ⁰ F Pressure test on the relief valve body to bonnet joint - Test pressure of 7.5 Psig and test temperature of 86.5 ⁰ F
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period
Inspector's Signature Commissions 7486 7486 W WSIB IS National Board, State, and Endorsements
Date <u>\$//4/96</u>

CROSBY

CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS

PLAN NO. 2-1267

FORM NV-1 FOR SAFETY AND SAFETY RELIEF V/LVES
As Required by the Provisions of the ASME Code Rules

Julay 200-440

C

DATA REPORT
Safety and Safety Relief Valves

FOR INFORMATION OF

1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick S	it. Wrentham MA 02093
Name and Address	
Model No. HB-65-BP-FNOrder No. N94275 Contract Date General Electric Company, 175 Cur	4/24/79 National Board No. N/A
General Electric Company, 175 Cur- 2. Manufactured For San Jose, CA 95125	order No. 205-AJ986
Name and Address	
3. Owner Washington Public Power Supply Systems, Rich	hland, Washington 99352
Name and Address	
4. Location of Plant Hanford Reservation, Richland, Was	shington 99352
5. Valve Identification MPL #B22-F013Serial No. N63790-00-0	<u>0045</u> Draving No. <u>DS-A-63790 Rev</u> .
Type Safety Relief Orifice Size R P	ipe Size Inlet 6 Outlet 10
Safety, Safety Relief, Pilot, Inch. Power Actuated	Inch Inch Inch
6. Set Pressure (psig) 1150	575° F
,	Rated Temperature
Stamped Capacity 865,725 a 3 zoverpressure	Blowdown (psig) 2% to 11%
	975 psig (Assembled Valve) 100 psig (Body Only)
(Applicable	to Valves for Closed Systems Only)
Pressure Retaining Pieces	•
Serial No. Bar Stock & Foreigns Identification	Material Specification Including Type or Grade
Bar Stock & Forgings Identification	•
Body <u>N93183-35-0064</u>	'ASTM A105-71 Gr. II ASME SA105 Gr. II
, , , ,	ASTM A105-71 Gr. II
Bonnet N93407-35-0027	ASME SA105 Gr. II
b. TXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	100m C1627 Cm 770
XXXXXXXXXXX Disc Insert N93185-34-0076	ASME SA637 Gr. 718
Nozzle <u>N93184-32-0047</u>	ASME SA182 Gr. F316
Disc Holder*K55484-35-0092*N89714-34-0133	AMS 5662B
K62856-35-0083	ASTM A105-71 Gr. II
Spring Washers K62858-35-0027 K62857-35-0048	ASME SA105 Gr. II
Adjusting 8olt N93410-33-0052	ASME SA193 Gr. B6 .
Spindle Point K62873-37-0146 N89720-43-0143	ASME SA564 Type 630
c. Spring K62858-35-0027 <u>NX2689-0123</u>	ASTM A304-66 Gr. 4161H
d. Bolting	7 X 0 0 3 8 0 0 9 3
e. Prindle Ball K62873-37-0146 N93213-0213	Stoody #6
Thrust Bearing Adapter N93409-32-0047	ASME SA193 Gr. B6
Bonnet Stud (II7) N93207-0537 thru 0548	3870 1102-71 65 67
Bonnet Stud Nut (J87) N93210-0757 thru 0768	
	ASTY 2193-71 Gr. 37
Inlet Stud (BW8) N93216-0539 thru 0550 Inlet Stud Nut (BW8) N93218-0543 thru 0554	ASTM A194771 Gr. 2H
	ASME SA194'Gr. ZH

Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

CERTIFICATE OF COMPLIANCE

We certify that the statements made in this report are correct and that this valve conforms

N63790-00-0045

to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section
III, Div. 1, 1971 Edition, Addenda No Addenda , Code Case No. 1567 & 1711 (Date)
Date 11-5-80 Signed Crosby Valve & Gage Co. by R. G. Casavana (N Certificate Holder)
Our ASME Certificate of Authorization No. 1878 to use the NV
symbol expires September 30, 1983 (Date)
CERTIFICATION OF DESIGN .
Design information on file at Crosby Valve & Gage Company
Stress analysis report (Class 1 only) on file at <u>Crosby Valve & Gage Company</u>
43 Kendrick Street, Wrentham, Massachusetts 02093
Design specifications certified by Boyd P. Brooks
PE State California Reg. No. 13655
Stress report certified by W.D. Greenlaw
PE State Massachusetts Reg. No. 14784
End interpretation of the control of
Signature not required - list name only.
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and
Pressure Vessel Inspectors and the State or Province of Massachusetts
and employed by Factory Mutual Systems* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 1981
l and stare that to the best of my knowledge and belief, the N Certificate notice has.
constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.
By signing this certificate, neither the Inspector nor his employer makes any warrant,
l By signing this certificate, neither the inspector nor his employer makes any warrant,
expressed or implied, concerning the equipment described in this Data Report. Further-
expressed or implied, concerning the equipment described in this Data Report. Further-
expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with
expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date
expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Sheet: 1 of 1 Unit: WNP-2

Date: 8/2/96

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No. Job No. etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001C	WPPSS	B22-G001 C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-3C	Crosby	N63790-00-0124	N/A	N/A	1981	Replaced	Yes, Code Class 1
MS-RV-3C	Crosby	N63790-00-0052	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-3C. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-3C, Serial No N63790-00-0124 with set pressure of 1185 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 4) VT-3 visual examination on the existing studs for the relief valve inlet joint was previously performed. See ASME Section XI Plan No 2-1315
 - 5) VT-3 visual examination on the existing studs and nuts for the relief valve body to bonnet joint was previously performed. See ASME Section XI Plan No 2-1315
 - 6) Installed replacement relief valve with Serial No N63790-00-0052 with set pressure of 1185 Psig at rated temperature of 575° F
 - 7) Reinstalled VT-3 visually examined existing nuts for the relief valve inlet joint
 - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0052



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

3 Tests Conduct	ted: Hydrostatic Pneumatic X Test Pressure: 1020/7.5 Psig Component Design Pressure: 1185 Ps	<i>Test Temperature:</i> 194/84 ⁰ F
) See attached NVR Serial No N63790-00)-0052 pressure test on the relief valve inlet loint - Test pr	ial No N63790-00-0052 fon And Replacement To Nuclear Pressure Relief Devices ^a for MSRV essure of 1020 Psig and test temperature of 194 ⁰ F t pressure of 7.5 Psig and test temperature of 84 ⁰ F
	CERTIFICATE O	F COMPLIANCE
to the rules of Type Code S Certificate Of Expiration De Prepared By	of the ASME Code, Section XI iymbol Stamp: Not Applicable if Authorization No.: Not Applicable ate: Not Applicable	Report are correct and this replacement conforms ned By Supervisor, Material's And Welding
		ERVICE INSPECTION
Vessel Inspe of Waltham, M period	Actors and the State of Washington and explassachusetts have inspected the composite of the composite of the composite of the examinations and taken correct with the requirements of the ASME Countries the inspector nor cerning the examinations and correctives, neither the inspector nor his employed.	and by the National Board of Boiler and Pressure employed by Arkwright Mutual Insurance Company onents described in this Owner's Report during the state to the best of my knowledge and belief, the ective measures described in this Owner's Report Code, Section XI. This employer makes any warranty, expressed or we measures described in this Owner's Report. The shall be liable in any manner for any personal sing from or connected with this inspection.
1.111.	Inspector's Signature	mmissions 7484, 7484 W WSJR - ZS National Board, State, and Endorsements
Date	16/96	

M MY

PLAN No. 2-1268 Ruldip Sureb 7/31/96.

المستثنية والمستثنية	CROSBY VALVE	A GAGE COMPANY
CHUSBY	WAENT	HAM, MASS
		
	OR SAFETY AND SAFETY RELIE the Provisions of the ASSC	
	DATA REPORT	
_	ty and Safety Relief Valve	
1. Hamufactuted By Crosby Valve &	Hame and Address	
Medel No. 118-65-58-FN Order N	o. N94275 Contract Date	4/24/79 National Board No. N/A
General Electrical For San Jose, Co. Manufactured For San Jose, Co.	eric Company, 175 Curt	ner Ave., Order No. 205-A1986
h4	me and Address	
3. Owner Washington Public Por	ver Supply System, Rich	nland, Washington 99352
•	hame and Address	
4. Location of Plant Hanford Se		
3. Valve Identification PL 4822-	7013 Serial So. N63780-00	OOSE Drawing No. DS-A-63790 Rev. C
Type f Safety Relief	Orifice Stan R	Pipe Size talet 6 Outlet 10
Salety, Salety Rallal, PS1	oc. Inch	lach lach lach
Power Actuated		0
6. Set Pressure (pass) 1185	 , ,	S75 ⁰ P
faces of Comments 191 750	4 1 10mmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmmm	Blowdown (neig) 22 to 112
Stamped Capacity 391,730		975 psig (Assembled Valve)
Hydrostatic Toot (psig) Inlot_		100 neig (Body Only) le to Valves for Closed Systems Only)
Pressure Retaining Pieces	(Apelicas	te to valves for Closed Systems Only,
	Serial No.	Material Seecification
Bar Stock & Forgings	. Identification	Including Type or Grade
· · · · · · · · · · · · · · · · · · ·	N93183-35-0071	AM \$198578.CrizII
lody	•	ASTRI SUSSTER CF. 11
· Jennet	X93407-35-0034	ASRE SAIDS Gr. II
b. becctromathoways		
Sponegohoda Disc Insert	293185-34-0084	ASHE 5A637 Gr. 718
Nossie	N93184-33-0056	ASME SA182 Gr. F316
Stec Holder=KS5484-35-0091	*N89714-34-0124	AMS 5662B
	K62856-35-0090 K62857-35-0055	ASTH A105-71 Gr. 11 ASPE SA105 Gr. II
Spring Veehers K62858-35-0034	K25821-12-0022	
Adjusting Bolt	393410-33-3059	ASME SA193 Cr. B6
Spindle Point R62373-35-0052	*H89720-34-0068	ASTM AS64-71 Type 630 ASME SAS64 Type 630
:. SpringK62858-35-0934	+N59722-2010	ASTM A304-66 Cr. 4161H
-		
* 4. Solting Spindle Ball e. OCLMENDORNE &62373-35-0052	ж <u>93213-0052</u>	Stellice 16
Thrust Bearing Adapter	N93409-32-0054	ASHE SAL93 Gr. B6
Sonnet Stud (117. 3)	45) N93207-0621 thru 06:	١٤ ١٤ ١١ ١١ ١١ ١١ ١١ ١١ ١١ ١١ ١١ ١١ ١١ ١
	87) N93210-0841 thru 08'	
	6) N93216-1623 thru 06	13 94 1123 11 2 -
	#8) N93218-0627 thru 06	16774 1107-31 C= 39
INTER SEAR MAR 1 (2)		18 F ASHE SA194 Gr. 28

FOR THE CALL. CALL,

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MS-KV-2D

S/N N63790-00-0052

Valve originally Built against Crosby Order No. N103600, Assembly No. N56000. Value modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Huts.

Priginal nameplate ramoved and ne	indicated by an asteris	lt Button Assembly. New k.	
, ,	CERTIFICATE OF COMPLIANCE		
We certify that the statements made to the rules of construction of the till, Div. 1, 1971 Edition Class 1	he ASME Code for Nuclear	Pover Plant Components, Section	
Date //-5-20 Signed	Creeky Value (Cree Co	- Pala S	/
Date // -S S Signed	(N Certificate Holder)	_07_1(.).	-
Our ASME Christinate of Authorizat		to use the RV	_
symbol expires September 30, 1983			
(Date)	 '		- 1
* ,	CERTIFICATION OF DESIGN'	y	
Design information on file at	Crosby Valve & Cag	Cospany	_
Stress analysis report (Class 1 or			
43 Kendrick Street, Vrentham, H			_ [
Design specifications certified by	,1 Boyd P. Brooks]
PE State California Stress report certified by 1	Reg. No	13655	_
Stress report certified by	W. D. Greenlau		
PZ State Massachusetts	Reg. No	14784	
Signature not required - list name	only.	p [†]	
CERT	FIFICATE OF SHOP INSPECTE	אכ	\neg
I, the undersigned, holding a vali Pressure Vessel Inspectors and the and employed by Factory Nutual Sys	State or Province of X	sesechusetts	_ 1
and employed by Factory Nutual Syshave inspected the pump, or valve, and state that to the best of my is constructed this pump, or valve, is Components.	knowledge and belief, the	N Certificate Holder has	1
By signing this cartificate, neith expressed or implied, concerning t more, neither the Inspector nor hi personal injury or property damage	the equipment described in Is employer shall be liab	n this Data Report. Further- le in any manner for any	
	,	varue stom or commerces aren	
this inspection.			
this inspection.	Comissions A	MSS 1266	
this inspection.	Comissions A	MASS 1266 at'l. Bd., State, Prov. and No	子田
this inspection. Date 11118 to So Signed (inspector)	Commissions (N		અ ਦ.⁄
this inspection.	Commissions (N	Mutual Boiler & Machinery Div	377
this inspection. Date 11118 to So Signed (Inspector)	Commissions (N		₩ ₹
Cate Date Signed Cinepeters Human Arkwright-Boston Hanufacturers Human Arkwright-Boston Human Arkwrigh	Commissions (N	Mutual Boiler & Machinery Div	₩ ₹
Signed 11 19 80 Arkwright-Boston Hanufacturers Hu	Commissions (N	Mutual Boiler & Machinery Div	₩ ₹

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for information

FORM NVR-1 REPORT OF REPAIR XX MODIFICATION (I) OR REPLACEMENT (I) OF NUCLEAR PRESSURE RELIEF DEVICES

Westinghouse Electric Corp., Western Repair Center 1. Work performed by _ (name of repair organization) Banning, CA 92220 200 S. Highland Springs Ave., 2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way Richland, WA 99352 (name and address) WNP-2 Washington Public Power Supply System, 3. Owner. (uswe) 3000 Geo. Washington Way, Richland (address) 4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 99352 3000 Geo. Washington Way, Richland, WA Main Steam Safety Relief Valve 5. a: Repaired pressure relief device: Crosby b: Name of manufacturer N63790-00-0052 **5R10** 1980 c: Identifying nos. HB-65-3P N/ASteam (mir's, serial no.) (Natl. Board No.) (size) (year built) (service) 1971 N/A d: Construction Code (edition) (Code Case(s)) (Code Class) (addenda) 1989 5. Section XI (edition) (Code Case(s)) (addenda) 1989 7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: (edition) (addenda) (Code Case) 3. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: 1971 N/A N/A (edition) (addenda) (Code Case(s 3. Design responsibilities 1185 N/A Cpening pressure: Blowdown(if applicable) Set pressure and blowdown adjustmer made at __ Western Repair Center Steam using . (location) (test medium) Description of work: (include name and identifying number of replacement parts) <u>Disassembled</u>, <u>lapoed</u> seats, inspected replaced disc insert, assembled. Certified set pressure on steam. Disc insert S/N N93185-56-0239, MC #54401795 CERTIFICATE OF COMPLIANCE We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition. Cardicate of Authorization no. _ _ to use the "VR" stamp expires _ Certificate of Authorization no. to use the "NR" stamp expires Westinghouse Electric Corp. Date 3.29 19.96 Signed Western Repair Center (repair organization) (tide) CERTIFICATE OF INSPECTION I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. 3-24 19 96 and state that to the best of Hartford, CSave inspected the repair, modification or replacement described in this report on _ of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty. expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions _

(Natl. Board No.(including endorsements) state or province and numbers

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/2/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001D	WPPSS	B22-G001D-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-4D	Crosby	N63790-00-0060	N/A	N/A	1980	Replaced	Yes, Code Class 1
MS-RV-4D	Crosby	N63790-00-0061	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. Replaced existing relief valve MS-RV-4D. The replacement work was performed as follows:
 - 1) Removed existing relief valve MS-RV-4D, Serial No N63790-00-0060 with set pressure of 1205 Psig at rated temperature of 575° F
 - 2) Performed VT-3 visual examination on the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
 - 4) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 5) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 7) Installed replacement relief valve with Serial No N63790-00-0061 with set pressure of 1205 Psig at rated temperature of 575° F
 - 8) Reinstalled VT-3 visually examined existing studs and nuts for the relief valve
 - 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint. No evidence of leakage during the pressure test
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0061



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

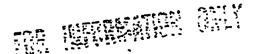
B Tests Conducted: Hydrostatic Pneumatic X	Nominal Operating Pressure X Other Nor Test Temperature: 194/84.2° F Temperature: 575° F
Remarks: 1) See attached NV-1 Code Data Report for MSRV Serial Nominal operating pressure test on the relief valve inlet joint - Test pre Pneumatic pressure test on the relief valve body to bonnet joint - Test	essure of 1020 Psig and test temperature of 194 ⁰ F
CERTIFICATE OF	FCOMPLIANCE
We certify that the statements made in this Owner's to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Date Date	ed By Supervisor, Materials And Welding
CERTIFICATE OF INSE	ERVICE INSPECTION
I, the undersigned, holding a valid commission issued Vessel Inspectors and the State of Washington and end of Waltham, Massachusetts have inspected the composition of the Version of the	mployed by Arkwright Mutual Insurance Company nents described in this Owner's Report during the state to the best of my knowledge and belief, the ctive measures described in this Owner's Report ode, Section XI. his employer makes any warranty, expressed or a measures described in this Owner's Report.
Inspector's Signature	nmissions 7486,7486 W WSTB-TS National Board, State, and Endorsements
Date 8/16/96	

PLAN NO. 2-1269

Quaip Eures 7/31/96

CROSBY	CROSBY VALVE WRENT	
FORM NV-1 As Required by	FOR SAFETY AND SAFETY RELIEF the Frovisions of the ASM	WIVES Q.C24D Code Aulen
	DATA REPORT sty and Safety Relief Valves	
1. Manufactured By Croaby Valve		St., Grentham M 02093
2. Manufactured For 33n Jose C.	ceric Company, 175 Curt	4/24/79Nectional Board No. N/A ner Ave
3. Ower Vashington Public Por	ver Supply System, Pichi Name and Address	land, Cashington 99357
4. Location of PlantEanford Res	ervacion, Richland, Wash	nington 99352
5. Valve Identification Mpt. #502.	-FOL3Serial No. 1163790-00-	-00610raving No 751-63790 . Zau . C
Type <u>Safety Relief</u> Safety, Safety Activet, Pil Power Activated	Orifice Size & Inch	Pipe Size Inlet 6 Outlet 10 Inch Inch
6. Set Pressure (paig) 1205	,	hated lenderature
Stamped Capacity 906.621	# 3_20verpressure	
,		975 psic (Assembled Valve)
Mydrostatic Test (201g) Inlet_	2370 Outlet (Apolicabl	e to laives for Closed Systems On.y)
Pressure Letaining Places		
Rev Stock & Foreign	Serial No. Identification	Material Specification including Type or Grade
Bar Stock & Forzings	•	ASTM A105-71 Gr. II
body	<u> </u>	ASSE A105 Gt. II
Bonnet	<u> </u>	ASSE SAIOS Cr. ti
P. BOUTHARDODOGACOOSK		
poppersoner Disc Insert	K93185-34-0093	ASME SA627 Gr. 715
Fossle	N93184-33-0065	ASME SAISE Gr. F316
Diag Holder*K55454-35-0087	*N89714-34-0117	WE 26625
	X52856-35-0099	ASHE SAIOS Cr. ti
Sering Vacantre X61358-35-0043	K62857-35-0064	
Adjusting Bolt	N93410-11-006E	ASHE SA193 Gr. 36
Spindle Point K62873-35-006	1 *N89720-34-0072	\$\$\$\$ \$\$\$\$771,\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
c. Sering K62855-35-0043	=×89722-0019	ASTM A304-66 Cr. 41618
d. lotting		[
4. Molting Spindle Bell 4. XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	<u> </u>	Scellite #6
Thrust Bearing Boapter	593609-22-0062	1676 64363 35- 36
	5) <u> </u>	
	7) 403210-0949 : 096	ACT ALGRADIC CE. BY
	(6) 493216-0731 +b 274	1677 1195-71 Gr. 28
	78) N93218-0735 thru 07A	
Adjusting solt sutton	×93411-33-0070 €	367 AS: X SALY3 UE. 36
x63616-33-0070	Ň	ار المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة المراجعة

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Valve originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc insert, Nozzle, Bonnet Stud Nuts,

		
	CERTIFICATE OF COMPLIANCE	
to the rules of construction III, Div. 1, 1971 E	nts made in this report are correct and that this valve come of the ASYZ Code for Nuclear Power Plant Components, Sectidition, Addenda No. Addenda Code Case No. 1567 (171) (Date)	ion .
	Signed Creaby Valve & Gage Co. by P. G. Columns	- I [
Our ASME Certificate of Author	corization No. 1378 to use the NY	<u> </u>
symbol expires September 10, (Date)		
	CENTIFICATION OF DESIGN	— i
Design information on file as	Crosby Valve & Gage Company	
	is 1 only) on file at Crosby Valve & Cage Company	
	ntham, Massachusetts 02093	
	ied by 3ovd ?. 3rooks	<u> </u>
PE State California	Reg. No13655	
	7.3. Greenlay	
FE State Massachusetts	Reg. No. 14724	—
Signature not required - lis	st name only.	1 1
 		
nave inspected the pump. or wind state that to the best of constructed this pump, or wall- constructed this pump, or wall- components.	al Sverense of Norwood, Massachusetts valve, described in this Data Report on 12-4. 19 f my knowledge and belief, the M Certificate Molder has live, in accordance with the ASME Code for Nuclear Power Pl.	anc
expressed or implied, concern		
	(-2011 Companies MASC 1266	l l
Signed (Inspector)	(Nat'1. 3d., State, Prov. and :	
Signed (Inspector)	(Nat'l. 3d., State, Frov. and Stree Mutual Insurance Company - Mutual Boiler & Machinery Di	V. 30%
Signed (Inspector)	<u> </u>	
Signed (Inspector)	res Mutual Insurance Company - Mutual Boiler & Machinery Di	MAB
Signed (Inspector)	<u> </u>	V. 30%

Date: 7/28/96 Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Residual Heat Removal (RHR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(1)-2A	WPPSS	RHR(1)-2A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RHR-RV-1A	Crosby	N60597-00-0018	N/A	N/A	1990	Replaced	Yes, Code Class 2
RHR-RV-1A	Crosby	N60597-00-0019	N/A	N/A	1990	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing relief valve RHR-RV-1A. The replacement work was performed as follows:
 - 1) Machined the raised face of the discharge flange for the new relief valve RHR-RV-1A, Serial No N60597-00-0019
 - 2) Removed existing relief valve RHR-RV-1A, Serial No N60597-00-0018
 - 3) Installed new relief valve RHR-RV-1A, Serial No N60597-00-0019

NOTES-

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda for the new relief valve RHR-RV-1A, Serial No N60597-00-0019



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Pressure: Psig Test Temperature: ° F Temperature: ° F Component Design Pressure: Psig 9. Remarks: See attached NV-1 Code Data Report for the new relief valve RHR-RV-1A, Serial No N60597-00-0019 CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Lucy Super Signed By Supervisor, Materials And Welding Date 7/30/96 Prepared By Lucy Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I. the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 2-2-96 to 7-21-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection Commissions 7486, 7486 W NBSI IS

CROSBY

CROSBY VALVE & GAGE COMPANY

W'STNTHAM . MASS "

2122/26 Ching Aris

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES
As required by the Provisions of the ASME Code Rules

2.C.-44C-1

DATA REPORT :: Safety and Safety Relief-Valves

RHR-RV-1A

1. Manufactured By Crosby Valve	& Gage Co., 43 Ken	drick St., Wrentham, MA 02093
C SHADON OF REGION OF ME AND AND AND AND AND AND AND AND AND AND	Name and Addres	8
Model No. JR-WR Order No N	06360 Contract	Date 3/7/90 National Board No:
	lic Power Supply Sy	0968 Order No. 204649
2. Manufactured For FO BOX 900 &	ame and Address	01001 No. 204047
3. Owner Washington Public	c Power Supply Syst	em .
3. Owner	Name and Address	
4. Location of Plant Hanford	II · ···· ·· · ·	40 X 4 4 4 X 1 H
5. Valve Identification MPL E128001	Serial No. <u>N60597-</u>	00-0019 Drawing No. DS-C-60597 Rev. E
Tues Relief	Online Si	ra .280 Pipe Size Inlet 3/4 Omilet 1
Safety, Safety Relief, Pilot, Power	or Actuated	Inch Pipe Size — Inlet 3/4 Outlet 1 Inch
6. Set Pressure (PSIG) 500	•	480° F
0, 500 , 100010 , 5107	•	Rated Temperature
Stamped Canacity 20 GPM WTR @	70°F 3 10 50	erpressure Blowdown (PSIG) 15% of SP
Hydrostatic Test (PSIG) Inlet	· 750	Complete Valve
·		
7. The material, design, construction and	i workmanship comply with i	ISME Code. Section [[].
Chas 2 Edition 197	14 Addanda Dana	Summer 1975 ,Case No. 1567 & N242-
	, nodelida Date	, case no.
Pressure Containing or Pressure Rata	ining Components	
1. Clatings	Senal No. Identification	Material Specification Including Type or Grade
2. 0.3	,	addaing type of disease
Body		
EXMEX Cylinder	N91851-34-0024	ASME SA 216 Gr. WCB
b. Bar Stock and Forgings	-	
Support Rods		
WANK Base	N91850-37-0024	ASME SA 479 Type 316
Disc	N91855-46-0088	ASME SB 164 CL. A
Spring Washers	N92220-36-0081 N92220-36-0083	ASME SA 193 Gr. B6
Adjusting Bolt	N92221-34-0028	ASME SA 193 Gr. B6
Spindle K61719-39-0034	" N92219-39-0034	ASME SA 193 Gr. B6
Shingte Vor. Then 1.		
		00
		VERIFIED & ACCEPTED QX
and the second of the second of the second		LEVEL SP DATE 10-22-90

VALVELL CROSBY GAGE

Water Services

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	We certify	y that the	statement	made in the	is report are	correct.		, h	^	•,^	
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Date: 8/14/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Residual Heat Removal (RHR) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,

Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(1)-2A RHR-RV-25A	WPPSS Lonergan	RHR(1)-2A-P1 509258 74 1	N/A N/A	N/A N/A	1983 1978	Replacement Replacement	Yes, Code Class 2 Yes, Code Class 2

- 7. Description Of Work Performed: Refurbished and reinstalled existing relief valve RHR-RV-25A. The work was performed as follows:
 - 1) Installed new replacement disc in the relief valve
 - 2) Installed new replacement nozzle in the relief valve
 - 3) Performed VT-3 visual examination on the existing studs for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 4) Performed VT-3 visual examination on the existing nuts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 5) Reinstalled VT-3 visually examined existing nuts for the relief valve outlet joint
 - 6) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve outlet joint. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1974 Addenda for the relief valve



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Nominal Operating Pressure: 38.57 Psig Test Temperature: 76° F Component Design Pressure: 125 Psig Temperature: 480° F	10
9.	. Remarks: The component design pressure of 125 Psig and design temperature of 480° F is for the relief valve outlet piping	
	CERTIFICATE OF COMPLIANCE	
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Lucy Signed By Signed By Supervisor, Materials And Welding Date Date Date	
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period	
	Date 8/15/76	

Date: 7/28/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Standby Liquid Control (SLC) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SLC(2)-3S	WPPSS Lonergan Lonergan	SLC(2)-3S-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
SLC-RV-29A		137180-1-1	N/A	N/A	1994	Replaced	Yes, Code Class 2
SLC-RV-29A		509258-82-1	N/A	N/A	1978	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing relief valve SLC-RV-29A. The replacement work was performed as follows:
 - 1) Removed existing relief valve SLC-RV-29A, Serial No 137180-1-1
 - 2) Installed refurbished spare relief valve SLC-RV-29A, Serial No 509258-82-1
 - 3) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve outlet bolted joint. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1974 (12/31/74) Addenda for the refurbished spare relief valve SLC-RV-29A, Serial No 509258-82-1



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

	ostalic Pneumatic Momin Pressure: Static Head onent Design Pressure: 150 Psig	nal Operating Pressure X Other Non Test Temperature: 97° F Temperature: 150° F
7. Remarks: See attached NV	/-1 Code Data Report for the refurbished spare	relief valve SLC-RV-29A, Serial No 509258-82-1

	CERTIFICATE OF COM	1PLIANCE
We certify that the state to the rules of the ASI		t are correct and this replacement conforms
Type Code Symbol Sta Certificate Of Authoriz		
Expiration Date: Not App	plicable	Na magi
Prepared By 4444 Kuldip Single	1 - Program Lead Engineer (PLE)	Supervisor, Materials And Welding
Date7	30 96 Date	/30/96
	CERTIFICATE OF INSERVIC	E INSPECTION
Vessel Inspectors and (Arkwright Technical Sen Owner's Report during of my knowledge and described in this Owner By signing this certific implied, concerning the Furthermore, neither to	the State of Washington and employed vices) of Waltham, Massachusetts have by the period //// floor to belief, the Owner has performed examples. Report in accordance with the restate neither the inspector nor his employed examinations and corrective meas	the National Board of Boiler and Pressure and by Arkwright Mutual Insurance Company Inspected the components described in this 7/3//// and state to the best minations and taken corrective measures equirements of the ASME Code, Section XI ployer makes any warranty, expressed or sures described in this Owner's Report. be liable in any manner for any personal m or connected with this inspection
Inspector's S		ions 7486, 7486W NBSZ ZS National Board, State, and Endorsements
Date 7/3//90	<u></u>	

FULL NV-1 FUR SAFETY AND SUFFTY MELET VALVES • PLAN NO. 2-1276 Quedit Swos As required by the l'invisions of the ASNE Code liules 1. Hanufactured by J. E. Lonergan Company, Red Lion Rd., W. of Verree, Philadelphia, Pa. 191 Hodel No.__D-50D/S4 Order No. 509258 8/5/75 _Coatract Date __ _National Board No. Bovee & Crail Const. Co. and General Energy Order No. 215-15190
Resources, Inc., Elentand, Wash. Washington Public Power, Hanford, Washington 99352 Xame and Address Hanford #2 Jobsite, 12 Miles North of Richland, Washington 99352 SLC-RV-29A Serial No. 509258-82-1 Drawing No. A-2346, No Rev. 5. Valve Identification. Orifice Size 0.110 Pipe Size Safety Relief Valve Lately Salety Relief; Pilot Pewer Actuated 1400 -& Set Pressare (PSIG) -67.2 G.P.M. EXTR # 10 % Overpressure Blowdown (PSIG) Outlet 2100 425 XXXXXXXXXIve. 'Hydrostatic Test (PSIG) inlet ... 7. The material, design, construction and workmanship comply with ASME Code, Section III, Winter Addenda . Addenda Date 12/31/74 1974 . Edition . CARE No.-BOVEE & CRAIL / GE Q.A./Q.C. APPROVE Pressure Containing or Pressure Retaining Components

Haterial Specification 72 75 Inc. 30
Including Type or Grade

ASME SA-351 (CF8H) Type 316

15C1B

WBG BR. 215

Supportitods

O2607 ASME SA-479 Type 316

Scrial No. or

ldentification

Castings

Spindle

Disc G8864 ASME SA-479 Type 316

Spring Tashers 02607 ASHE SA-479 Type 316

Adjusting Screw G9913 . ASHE SA-479 Type 316 . ASHE SA-479 Type 316

[&]quot;Supplemental sheets in form of fixts, sheethes or drawings may be used provided (1) also in 88% a 31%, (2) information in liens 1.7 on this de report to included on each cheet, and (3) each cheet is aumineed and mashes of sheets is recorded at top of this form.

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c. Spring	. 00653	ASTH A-313 Type 316
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d. Holing Huts	- Cert. of Conformance	ASHE SA-194, GR. 8
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e. Other Parts such an	Pilot Compunents	
Cap	02977	ASHE SA-479 Type 316
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•	** Blowdown r	not specified by code.
•	ments made in this report are correct. Signed J. E. LONERGAN CO.	ny Milaika
	- Manufacturer	T. A. NICKEY
Certificate of Authorizati	ion No: N-1443 expires	Aug. 9, 1979
	. CERTIFICATE OF SIOP I	NSPECTION
	,	
and the State or Province	e of Penna. and employed by	onal Board of Roiler and Pressure Vessel Inspectors Hartford Stm. Boiler I.&I. Co.
of Hartford,	Conn.	have inspected the equipment described in this Data
Report on DOLIS	in accordance with the applicable Subsections	my knowledge and belief, the Hansfacturer has con-
	•	•
By signing this cert	tilicate, neither the Inspector nor his employer	makes any warranty, expressed or implied, concern-
		the Inspector not his employer shall be liable in any larising from or connected with this inspection.
	•	· · · · · · · · · · · · · · · · · · ·
Date Nac 15		IBR - 215 15018
With OC		2 1786
"Marra "	Commissions	(Rational Board, State, Prevince and No.)

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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/28/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

	ame Of nponent	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
sv	W(21)-2	WPPSS	SW(21)-2-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
	V-RV-1A	Crosby	N67441-00-0001	N/A	N/A	1983	Replaced	Yes, Code Class 3
	V-RV-1A	Crosby	N67441-00-0003	N/A	N/A	1991	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: Replaced existing relief valve SW-RV-1A. The replacement work was performed as follows:
 - 1) Removed existing relief valve SW-RV-1A, Serial No N67441-00-0001
 - 2) Installed new relief valve SW-RV-1A, Serial No N67441-00-0003

NOTES-

- 1) ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 3, 1974 Edition with Summer 1975 Addenda for the new relief valve SW-RV-1A, Serial No N67441-00-0003



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Temperature: ° F Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig 9. Remarks: See attached NV-1 Code Data Report for the new relief valve SW-RV-1A, Serial No N67441-00-0003 CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1-5-96 to 7-31-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection

Commissions 7486,7486 W NRSI IS

Date 7/3//96

Inspector's Signature

CROSBY

CROSBY VALVE & BAGE COMPANY

W'R'E'N'TH'A'M';--M-A-3-3--

·	ORM NV-1 FOR	SAFETY AND	SAFETY RE	LIEF	VALVES
	As required by	the Provisions	of the ASME	Code	Rules
	\$.J	DATA RE	PORT		

Q.C.-44C-1

Safety and Safety, Relief Valves .. 1. Manufactured By Crosby Valve & Gage Co., 43 Kendrick St., Wrentham, MA 02093 " "- Name and Address __Contract Date 3/7/90 National Board No.____ Model No. JR-WR Order No NO6360 Washington Public Power Supply System 2. Manufactured For PO Box 968 Richland; WA: 99352-0968 Order No. 204649 Name and Address 3. Owner Washington Public Power Supply System SW-RV-IA Name and Address Hanford II 4. Location of Plant____ 5. Valve Identification MPL E12B001 Serial No. N67441-00-0003 Drawing No. DS-C-67441 Rev. O Relief Orifice Size . 280 Pipe Size -- Inlet: 3/4 Outlet 1 Safety, Safety Relief. Pilot. Power Actuated 480° 6. Set Pressure (PSIC) 275 Design Rated Temperature Stamped Capacity 15 GPM WTR 6 70°F e 10 2 Overpressure - Blowdown (PSIG) 15% of SP Hydrostatic Test (PSIG) Inlet ______750 225 Complete Valve 7. The material, design, construction and workmanship comply with ASME Code. Section III. 1711 _,Case No.1567&N242-1 Edition 1974 Addenda Date SUMMER 1975 Pressure Containing or Pressure Retaining Components Material Specification Serial No. Identification Including Type or Grade a. Castings Body N91851-35-0026 ASME SA 216 Gr. WCB XXXXXX Cylinder b. Bar Stock and Forgings Support Rods N91850-39-0032 _ASME SA 479 Type 316 XXXXXXX Base ASME SB 164 CL. A Disc ASME SA 193 Gr. B6 Spring Washers ASME SA 193 Gr. B6 Adjusting Bolt ASME SA 193 Gr. B6 K61719-40-0035 Spindle

and the control of th

A GAGE COMPANY VALVE CROSEY Serial No. or Material Specification identification 'Including Type or Grade c. Spring ASTM B 166 NX4691-0005 سوپي_{ار} د. ده d. Bolting e. Other Parts such as Pilot Components . 42 We certify that the statements made in this report are correct. Signed Crosby Valve & Gage Co. By Zausen Manufacturer expues September 30, 1992 1878 Certificate of Authorization No. __ CERTIFICATE OF SHOP INSPECTION

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I. the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Habb. and employed by Arkuright Mutual Insurance Company have inspected the equipment described in this Data Report on 1-16 19 19 and state that to the best of my knowledge and belief, the Manufacturer has constructed this equipment in accordance with the applicable Subsections of ASME Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report, Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352 2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) Sheet: 1 of 1

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Reactor Pressure Vessel (RPV)

5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RPV	CBI Nuclear	T45	9	N/A	1974	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3796	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3801	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric	M3345	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric	M3794	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3795	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3344	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	M3348	N/A	N/A	1993	Replacement	Yes, Code Class 1
LPRM	General Electric*	95S01114	N/A	N/A	1994	Replacement	Yes, Code Class 1
	,						

- 7. Description Of Work Performed: Replaced Local Power Range Monitoring (LPRM) incore assemblies. The replacement work was performed as follows:
 - 1) Removed existing Local Power Range Monitoring (LPRM) Incore assemblies from the Reactor Pressure Vessel core locations listed
 - 2) Installed new Local Power Range Monitoring (LPRM) Incore assemblies in the Reactor Pressure Vessel core locations listed below

Core Location	Core Location	Core Location	Core Location
08-25	32-17	40-41	56-33
24-57	32-33	56-25	56-41

NOTES-

1) * General Electric (GE) Reuter-Stokes

2) ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda for the Reactor Pressure Vessel (RPV)

3) ASME Section III, Code Class 1, 1977 Edition with Summer 1977 Addenda for the new Local Power Range Monitoring (LPRM) incore assemblies



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 T	ests Conduct	ed: Hydrostatic Pne Test Pressure: Psig Component Design Pre		inal Operating Pressure Other X Not Test Temperature: ° F Temperature: ° F
9. F	Remark s: S oo a	attached N-2 Code Data Reports	for the following new Lo	cal Power Range Monitoring (LPRM) Incore assemblies:
	Core Location 08-25 24-57 32-17 32-33	<u>LPRM Serial No</u> M3796 M3801 M3345 M3794	Core Location 40-41 56-25 56-33 56-41	<u>LPRM Serial No</u> M3795 M3344 M3348 95S01114
	W		RTIFICATE OF CO	
	to the rules of Type Code Sy Certificate Of	f the ASME Code, Section rmbol Stamp: Not Applicable Authorization No.: Not App te: Not Applicable	ı XI	ort are correct and this replacement conforms
1	Date	ruldip Singh - Progr am Load E ng	ineer (PLE)Date	Supervisor, Materials And Welding
		CERTIFIC	CATE OF INSERVI	CE INSPECTION
	Vessel Inspector Waltham, Manageriod	tors and the State of Was assachusetts have inspected for the state of Was assachusetts have inspected for the state of Was assachusetts have a state of the stat	thington and employed the components and state and taken corrective f the ASME Code, aspector nor his er and corrective mea his employer shall	the National Board of Boiler and Pressure yed by Arkwright Mutual Insurance Company a described in this Owner's Report during the to the best of my knowledge and belief, the measures described in this Owner's Report Section XI. Inployer makes any warranty, expressed or assures described in this Owner's Report. If be liable in any manner for any personal or connected with this inspection.
	15/1/// In Date	Epstob Spector's Signature	Commiss	National Board, State, and Endorsements

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES As required by the Provision's of the ASME Code Rules As required by the Provision's of the ASME Code Rules

As required by the Provisions of the ASME Code Rules Quedup Suit
1. (a) Manufactured by GE REUTER-STOKES, INC. 8499 DARROW ROAD, TWINSBURG, OHIO 44087 (Name and address of Manufacturer of part)
(b) Massfactured for WNP-2 - WASHINGTON PUBLIC POWER SUPPLY SYSTEM, RICHLAND, WA 99352
2. Identification-Manufacturer's Serial No. of Part SEE PAGE 2 Nat'l Bd. No. N/A
(a) Constructed According to Drawing No. RS-E5-1260-201 Drawing Prepared by GE REUTER-STOKES
(b) Description of Part Inspected POWER RANGE DETECTOR DRY TUBE
SUMMER (c) Applicable ASME Code: Section III, Edition 1977. Addenda date 1977. Case No. N/A Class 1
3. Remarks: DESIGN: PRESSURE 1250 PSIG, DESIGN TEMPERATURE 575°F (Brief description of service for which companies was designed)
HYDROSTATIC TEST PRESSURE: 1925 PSIG
the component Design Specification and Stress Report.) ate
Scress analysis report on file at GE REUTER-STOKES, INC. TWINSBURG, OHIO CDR-C-5253-05
DOUGLAS E BACSO
Stress analysis report certified by DOUGLAS E. BACSO . Prof. Esg. State OH Reg. No. E-044071
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, helding a valid commission issued by the National Board of Boiler and Pressure Vessei Inspectors and/or the State or Province of OHIO and employed by H.S.B.I. & I. CO. HARTFORD, CT have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on 19-19 19-13, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, seither the Inspector nor his employer shall be liable in any manner for any personal injury or preperty damage or a less of any kind arising from or connected with this inspection.
Jacob 10-18 19 93 Jacob P. Schall Commissions NB7920 AN OHIO PANIC 2454-N Inspector's Signature Notional Board, State, Prevince and No.

Frotes 3

WORK ORDER NUMBER: 2546

FORM N-2 MANUFACTURER'S DATA REPORT FOR NUCLEAR PART AND APPURTENANCES As required by the Provisions of the ASME Code Rules

ı.	(a) Manufactured by GE REUTER-STOKES, INC. 8499 DARROW ROAD, TWINSBURG, OHIO 44087
	(h) Manufactured (c. WNP-2 - WASHINGTON PUBLIC POWER SUPPLY SYSTEM, RICHLAND, WA 99352
	(Name and address of Manufacturer of completed mucleur component)
2.	Identification-Manufacturer's Serial No. of Part SEE BELOW Nar'l Bd. No. N/A
	(a) Constructed According to Drawing No. RS-E5-1260-201 Drawing Prepared by GE REUTER-STOKES
	(b) Description of Part Inspected POWER RANGE DETECTOR DRY TUBE
	SUMMER (c) Applicable ASME Code: Section III, Edition 1977, Addenda date 1977, Case No. N/A Class 1
3.	Remarks: DESIGN: PRESSURE 1250 PSIG, DESIGN TEMPERATURE 575°F
	(Beinf develubries (in affice and another)
	HYDROSTATIC TEST PRESSURE: 1925 PSIG

SERIAL NUMBERS: M3341 thru M3355

M3791 thru M3801

M3803, M3804, M3805

M5263

P. John

James H Holans
OUALITY ASSURANCE

DAME

Jaso P Solell

10-18.93

NB7920-OHIO-PAWC2454-N

WORK ORDER NUMBER: 7316

PLAN NO. C-ILL

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provisions of the ASME Code Rules

1. (a) Manufactured by GE REUTER-STOKES, INC. 8499 DARROW ROAD. TWINSBURG, OHIO 44087
(b) Manufactured for WNP-2, WASHINGTON PUBLIC POWER SUPPLY SYSTEM, RICHLAND, WA 9935
2. Identification-Manufactured's Serial No. of Part 95S01114 - 95S01116 Natil Bd. No. N/A
(a) Constructed According to Deswing No. RS-C6-1315-201 Drawing Prepared by GE REUTER-STOKES -
(b) Description of Part Inspected :NA-300 POWER RANGE DETECTOR
SUMMER (c) Applicable ASME Code: Section III, Edicion 1977 . Addenda date 1977 . Case No.N-176-1 Class 1
3. Remarks: DESIGN: PRESSURE 1250 PSIG, TEMPERATURE - VESSEL 575°F. SEAL 300°F.
HYDROSTATIC TEST PRESSURE: 1925 PSIG
•
We certify that the statements made in this report are correct and this vessel part or appartenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)
Date 10/17 1995 Signed GE REUTER-STOKES By OHALITY ASSURANCE
Certificate of Authorization Expires SEPTEMBER 16. 1997 Certificate of Authorization No. N-2703
CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)
Design information on file at GE REUTER-STOKES, INC. TWINSBURG. OHIO DC24A1257AK
Scress analysis report on file at GE REUTER-STOKES, INC. TWINSBURG, OHIO CDR-C-5320-139
Scress analysis report on file at GE REUTER-STOKES, INC. TWINSBURG. OHIO CDR-C-5320-139 Design specifications certified by SURINDER L. KAMPANI Prof. Eng. State OH Reg. No. E-034113
Design specifications certified by SURINDER L. KAMPANI Prof. Eng. State OH Reg. No. E-034113
Design specifications certified by SURINDER L. KAMPANT Prof. Eng. State OH Reg. No. E-034113 Stress analysis report certified by DOUGLAS E. BACSO Prof. Eng. State OH Reg. No. E-044071 CERTIFICATE OF SHOP INSPECTION 1. the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors
Design specifications certified by SURINDER L. KAMPANT Prof. Eng. State_OHReg. No. E-034113 Stress analysis report certified by
Design specifications certified by SURINDER L. KAMPANT Prof. Eng. State OH Reg. No. E-034113 Stress analysis report certified by DOUGLAS E. BACSO Prof. Eng. State OH Reg. No. E-044071 CERTIFICATE OF SHOP INSPECTION 1. the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State of Province of OHIO and employed by H.S.B.I. & I. Co.
Design specifications certified by SURINDER L. KAMPANT Prof. Eng. State OH Reg. No. E-034113 Stress analysis report certified by DOUGLAS E. BACSO Prof. Eng. State OH Reg. No. E-044071 CERTIFICATE OF SHOP INSPECTION 1. the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of OHIO and employed by H.S.B.I. & I. Co. of HARTFORD, CT have inspected the past of a pressure vessel described in this Manufacturer's Partial Data Report on 10-17 19 95 and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Purcial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/2/96 |
Sheet: 1 of 1
Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B22-G001D	WPPSS	B22-G001D-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1
MS-RV-3D	Crosby	N63790-00-0126	N/A	N/A	1981	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: The following work was performed either by Washington Public Power Supply System (WPPSS) or by Raytheon Engineers & Constructors. The work was performed as follows:
 - 1) Removed existing relief valve MS-RV-3D, Serial No N63790-00-0126 with set pressure of 1195 Psig at rated temperature of 575° F
 - 2) The removed existing relief valve MS-RV-3D, Serial No N63790-00-0126 was previously refurbished in accordance with ASME Section XI Plan No 2-1261
 - 3) Performed VT-3 visual examination on the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 4) Performed VT-3 visual examination on the existing nuts for the relief valve inlet joint. VT-3 visual examination results acceptable
 - 5) Performed VT-3 visual examination on the existing bolts for the relief valve outlet joint. VT-3 visual examination results acceptable
 - 6) Reinstalled relief valve with Serial No N63790-00-0126 with set pressure of 1195 Psig at rated temperature of 575° F
 - 7) Reinstalled VT-3 visually examined existing studs and nuts for the relief valve
 - 8) Performed VT-1 visual examination on one (1) new stud for the relief valve inlet joint. VT-1 visual examination results acceptable
 - 9) Performed VT-1 visual examination on four (4) new nuts for the relief valve inlet joint. VT-1 visual examination results acceptable
 - 10) Installed one (1) new stud for the relief valve inlet joint
 - 11) Installed four (4) new nuts for the relief valve inlet joint
 - 10) VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve body to bonnet joint was previously performed in accordance with ASME Section XI Plan No 2-1261
 - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve inlet joint. No evidence of leakage during the pressure test

NOTES -

- 1) ASME Section III Code Class 1, 1971 Edition with Winter 1973 Addenda for the piping system Inlet side
- 2) ASME Section III Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system Outlet side
- 3) ASME Section III Code Class 1, 1971 Edition with no Addenda for relief valve Serial No N63790-00-0126



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Con	ducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Non Test Pressure: 1020 Psig Test Temperature: 194° F Component Design Pressure: 1195 Psig Temperature: 575° F
9. Remarks: 2) Nominal oper	: 1) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0126 rating pressure test on the relief valve inlet joint - Test pressure of 1020 Psig and test temperature of 194 ⁰ F
	CERTIFICATE OF COMPLIANCE
to the rul Type Cod Certificat	Ty that the statements made in this Owner's Report are correct and this replacement conforms les of the ASME Code, Section XI the Symbol Stamp: Not Applicable the Of Authorization No.: Not Applicable on Date: Not Applicable May Lucy Signed By Signed By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding May 12/96
Vessel in of Walthan period	CERTIFICATE OF INSERVICE INSPECTION dersigned, holding a valid commission issued by the National Board of Boiler and Pressure spectors and the State of Washington and employed by Arkwright Mutual Insurance Company in Massachusetts have inspected the components described in this Owner's Report during the speciformed examinations and taken corrective measures described in this Owner's Report lance with the requirements of the ASME Code, Section XI. In this certificate neither the Inspector nor his employer makes any warranty, expressed or concerning the examinations and corrective measures described in this Owner's Report. The inspector nor his employer shall be liable in any manner for any personal property damage or a loss of any kind arising from or connected with this inspection. Commissions Mational Board, State, and Endorsements National Board, State, and Endorsements

CROSBY

K63618-33-0079

CROSBY VALVE & GAGE COMPANY

· WRENTHAM, MASS

PLAN NO. 2-1284

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules

DATA REPORT
Safety and Safety Relief Valves

Fulary Euros

C

1 44 C 1 B Complex Volume		, , , , , , , , , , , , , , , , , , ,
1. Hanufactured By Crosby Valve	Name and Address	t. Wrencham, HA 02093
Model No. HB-65-BP-FN Order	r No. N94281 Contract Date 4	1/24/79 National Board No. N/A
General	Electric Company, 175 Curto	ier Ave.,
2. Manufactured For San Jose	. CA 95125 Name and Address	Order No. 205-AJ986
3. Owner Washington Public		ind. Washington 99352
	Name and Address	•
4. Location of Plant Hanford 1	Reservation, Richland, Wash	ington 99352
5. Valve IdentificationMPL #B22	2-F013 Serial No.N63790-00-01	26 Drawing No. DS-A-63790 Rev.
Type <u>Saferv Relief</u> Safery, Safery Relief, P	Orifice Size R Pi	pe Size Inlet 6 Outlet10 Inch Inch
Power Accuated		
6. Set Pressure (psig) 1195		575° F
,		Rated Temperature
Stamped Capacity 899,18	3 20verpressure 3	lowdown (psig) 2% to 11%
Hydrostatic Test (psig) Inlet	97 2370 Ourlet 110	5 psig (Assembled Valve) O psig (Body Only)
· -	(Applicable	to Valves for Closed Systems Only)
Pressure Recaining Pieces	X	
	· Serial No.	Material Specification
Bar Stock & Forgings	Identification	Including Type or Grade
Body	N93183-36-0089	ASTM A105-71 Gr. II ASME SA105 Gr. II
-		ASTM A105-71 Gr. II
Bonnet	<u>N93407-36-0095</u>	ASME SA105 Gr. II
b. Autonomocological		
Amportation Disc Insert	<u>N93185-37-0159</u>	ASME SA637 Gr. 718
Nozzle	N93184-33-0074	ASME SA182 Gr. F316
Disc Holder K55484-31-000		AMS 5662B
prise Holder Kooden-princes	X62856-36-0114	ARIS JOOZB
Spring Washers K62858-36-01	05 <u> </u>	ASME SA105 Gr. II
Adjusting 3olt	N93410-33-0074	ASME SA193 Gr. B6
Spindle Point K62873-37-01		ASME SA564 Type 630
c. Spring K62858-36-0105	*N89722-0056	· ASTM A304-66 Gr. 4161H
d. Bolting		· · · · · · · · · · · · · · · · · · ·
Spindle 3a11 e. ENGEXECCE K62873-37-013	4 <u> N93213-0201</u>	Stoody #6
Thrust Bearing Adapter	ม93409-32-0067	ASME SA193 Gr. B6
Bonnet Stud (B	W19) N93207-1534 chru 1545	ASIM A193-/1 Gr. 5/ ASME SA193 Gr. 37
Bonnet Stud Nut (J	87) N93210-1057 thru 1068	ASME SA194 Gr. 2H
	W18) N93216-1685 thru 1696	ASME SA193 Gr. 37
(B)	W22) N93218-1401 thru 1412	ASTM A194-71 Gr. 2H
Inlet Stud Nut		ASME SA194 Gr. 2H
Adjusting Bolt ButLon	N93411-33-0079	ASME SA193 Gr. 30

Valve originally built against Crosby Order No. N51727, Assembly No. N50000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk.

Original nameplate removed and new nameplate arrached.

	N63790-00-0126
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in this report are correct a to the rules of construction of the ASME Code for Nuclear Power III, Div. 1, 1971 Edition, Addenda No Addenda Code Class (Date)	Plant Components, Section Case No. 1567 & 1711
Date //-5-80 Signed Crosby Valve & Gage Co. by (N Certificate Holder)	•
Our ASME Certificate of Authorization No. 1878	to use the NV
symbol expires <u>Seprember 30, 1983</u> (Date)	. •
·	
CERTIFICATION OF DESIGN	
Design information on file at Crosby Valve & Gage Company	·
Stress analysis report (Class 1 only) on file at Crosby Valve	& Gage Company
43 Kendrick Street, Wrentham, Massachusetts 02093	
Design specifications certified by Bovd P. Brooks	
PE Ștate <u>California</u> Reg. No. 130	655
Stress report certified by W.D. Greenlaw	•,
PE State Massachusetts Reg. No. 147	
Signature not required - list name only.	
CERTIFICATE OF SHOP INSPECTION	
I, the undersigned, holding a valid commission issued by the Nati Pressure Vessel Inspectors and the State or Province of Massachu and employed by Factory Mutual Systems* of Norwood, Massachu have inspected the pump, or valve, described in this Data Report and state that to the best of my knowledge and belief, the N Cert constructed this pump, or valve, in accordance with the ASME Code Components.	husetts on 1/14, 19 % ificate Holder has
By signing this certificate, neither the Inspector nor his employ expressed or implied, concerning the equipment described in this more, neither the Inspector nor his employer shall be liable in a personal injury or property damage or a loss of any kind arising this inspection.	Data Report. Further- ny manner for any
Date 1/14 19 81. Signed Ochy MASSIALL Commissions MASS	
Signed Ooky SULLARIALL Commissions MASS	1766

(Nat'l. Bd., State, Prov. and No.)

(Inspector) -

^{*}Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

Date: 8/5/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Process Instrument (PI) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI-VX-265	Target Rock		N/A	N/A	1991	Repaired	Yes, Code Class 2

- 7. Description Of Work Performed: Made body to bonnet seal weld for valve PI-VX-265. The repair work was performed as follows:
 - 1) Cut body to bonnet seal weld and disassembled the valve
 - 2) Replaced non ASME parts
 - 3) Reassembled the valve
 - 4) Made body to bonnet seal weld
 - 5) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair conforms to the
	rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 8 5 96 Date 8/12/9C
	OFFICIATE OF INCEDVICE INCECTION
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	period 4/17/96 to 8/19/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	injury or property damage or a ross or any kind arising nome or connected than the map extrem
	11.11. LONGO Commissions 7486, 7486W WIB-IS
	Inspector's Signature National Board, State, and Endorsements
	Date 8/19/96
	′ ′



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Date: 8/10/96 Sheet: 1 of 1

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: C30893

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Containment Supply Purge (CSP) System

5. (a)-Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-18	WPPSS	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-5	BIF	N 27236 1	N/A	N/A	1976	Replaced	Yes, Code Class 2
CSP-V-5	Atwood & Morrill	1-10244-01	N/A	N/A	1996	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing valve CSP-V-5. The replacement work was performed as follows:
 - 1) Drilled and tapped hole in the inboard pipe flange for valve CSP-V-5
 - 2) Installed new plug on the modified inboard pipe flange for valve CSP-V-5
 - 3) Removed existing valve CSP-V-5, Serial No N 27236 1
 - 4) Installed new valve CSP-V-5, Serial No 1-10244-01
 - 5) Installed new boiting material for pipe to valve CSP-V-5 flanged joints
 - 6) Performed pressure test on the flanged joints for valve CSP-V-5 to confirm pressure boundary integrity. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1989 Edition with no Addenda for the new valve CSP-V-5, Serial No 1-10244-01

National Board, State, and Endorsements



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X LLRT Test Pressure: 38.7 Psig Test Temperature: 74.4/7x.8° F Component Design Pressure: 45 Psig Temperature: 340° F 9. Remarks: See attached NPV-1 Code Data Report for the new valve CSP-V-5, Serial No 1-10244-01 CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code. Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date 8/12/96 CERTIFICATE OF INSERVICE INSPECTION l, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwight Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 3//9/96 to \$1/3/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection Commissions 7486, 7486. W NPSI-IS

Inspector's Signature

FORM NPV-1 CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES* As Required by the Provisions of the ASME Code, Section III, Division 1

Pg. 1 of 2 \$1815

Manufactured ar	nd certified by Atw	ood & Morrill (o., 285 C	anal St., S	alem, M	A 01970
		(na	ame and address o	of N Certificate Holds	Pf)	
2. Manufactured fo	, Washington	Public Power Su	ipply Syst	em, P.O. Bo	x 968,	Richland, WA
			e and address of			99352-0968
3. Location of insta	llation WNP-2, N	orth Power Plan	t Loop, R	ichland, WA	99352	
		•	a bne eman)			••
4. Model No., Serie	s No., or Type But	terfly Drawing	10244-01	Rev01		CRN_N/A
	ction III, Division 1:		No	2	•	N/A
3. ASME Code, Sec	etion III, Division 1;	(edition)	(addenda date)	(class)		(Code Case no.)
6. Pump or valve _	Valve	Nominal inlet size	24"	. Outlet size	24"	
o. rump or valve _		Nominal met size	(in.)	. Oddet 5126	(in.)	
7. Material: Body	SA216-WCB	Bonnet SA516-Gr.	70 Disk S	A216-WCB	Bolting <u>S</u>	ee Remarks_
(a)	(b)	(c)		(d)		(e) .
Cert.	. Nat'l	Body	Y	Bonnet		, Disk
Holder's	Board	Seria	ıl —	Serial		Serial
Serial No.	No. `	No.		No.		No.
1-10244-01	N/A	HT: 2540	95 HT	: D04452-051	WO3 HT:	95113
	_	s/N: 1	s/	N: 1	S/N	: G108
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^{*}Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8½ × 11, (2) information in items 1 through 4 on this Data Report is included on each sheet. (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

· PONIVI INPV-1 (Back - Pg	. 201
the state of the s	: "
n-1 010	Certificate Holder's Serial No. 1-10244-01
Body 218	• • • • •
8. Design conditions Disc 45 psi 340 (pressure) (temperature)	°F or valve pressure class150
	• • • • • • • • • • • • • • • • • • • •
9. Cold working pressure285 psi at 100°F	•
•	
10. Hydrostatic test 450 psi. Disk differential test pressi	urepsi
	, psi
11. Remarks: Gland Follower SA516-Gr. 70 HT: 80)1E04500_W31740_S/N+ i
Cap Screw SA193-Gr. B7 HT: 99370 -	Trace 0172
Cap Screw SA193-Gr. B/ RI: 993/0 -	Trace:Q1/3
Stud SA193-Gr. B8M HT: H5094 - Tra	
Nut SA194-Gr. 8M HT: 42315 - Trace	: 23C
Pipe Plug SA182-F316 - Trace: EVD	·
A	
CERTIFICATION OF DE	SIGN
*	
Design Specification certified by Jack R. Cole, Jr.	20652
Design Report certified byN/A	P.E. State N/A Reg. no. N/A
CERTIFICATE OF COMPL	IANICE
CERTIFICATE OF COMPL	IANGE
We certify that the statements made in this report are correct and that thi	s pump or valve conforms to the rules for construction
of the ASME Code, Section III, Division 1.	
N Certificate of Authorization No. N-2606	Expires 6-13-98
Date 3/1/96 Name Atwood & Morrill Co., Inc. (N Cerdificate Holder)	Signal Sorten & Sulling
(N Certificate Holder)	(authorized representative)
	(addionized topicodinizato)
	•
	_
	<u> </u>
CERTIFICATE OF INSPEC	TION
I the understand helding a solid acceptance to the state of the	
I, the undersigned, holding a valid commission issued by the National	
the State or Province of and	employed byH.S.B.I. & I. Co
of Hartford, CT have inspected	f the pump, or valve, described in this Data Report on
	nowledge and belief, the Certificate Holder has con-
structed this pump, or valve, in accordance with the ASME Code, Section	III Division 1
' Court out a section with the man and Mothe Court of Section	. mt 244401 19
Distribution of the second sec	
By signing this certificate, neither the inspector nor his employer makes	any warranty, expressed or implied, concerning the
component described in this Data Report. Furthermore, neither the inspec	tor nor his employer shall be liable in any manner for
any personal injury or property damage or a loss of any kind arising from o	
11 120	with the parties
Date 3/1/96 Signed / JANO 10, 10, 10, 10	MA-1337
(Authorized Inspector)	[Nat'l. Bd. (Incl. endorsements) and state or prov. and no.]
m cocci	

[Nat'l. Bd. (incl. endorsements) and state or prov. and no.]

(1) For manually operated valves only.

Date: 7/28/96 Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Supply Purge (CSP) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS	CSP(1)-18-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-6	BIF	N 27236 2	N/A	N/A	1977	Replaced	Yes, Code Class 2
CSP-V-6	Atwood & Morrill	2-10244-01	N/A	N/A	1996	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing valve CSP-V-6. The replacement work was performed as follows:
 - 1) Drilled and tapped hole in the inboard pipe flange for valve CSP-V-6'
 - 2) Installed new plug on the modified inboard pipe flange for valve CSP-V-6
 - 3) Removed existing valve CSP-V-6, Serial No N 27236 2
 - 4) Installed new valve CSP-V-6, Serial No 2-10244-01
 - 5) Installed new bolting material for pipe to valve CSP-V-6 flanged joints
 - 6) Performed pressure test on the flanged joints for valve CSP-V-6 to confirm pressure boundary integrity. No evidence of leakage during the pressure test

NOTES.

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1989 Edition with no Addenda for the new valve CSP-V-6, Serial No 2-10244-01



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure, Other X LLRT Test Pressure: 38.7 Psig Test Temperature: 72/72.8° F Component Design Pressure: 45 Psig Temperature: 340° F Ks.
9.	Remarks: See attached NPV-1 Code Data Report for the new valve CSP-V-6, Serial No 2-10244-01
[CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Prepared By Quick Signed By Signed By Supervisor, Materials And Welding Date 730/90 Date 7/30/90
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 3-19-96 to 7-71-96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection
	Commissions 748C, 7486 W W SI IS Inspector's Signature National Board, State, and Endorsements Date 73/96

			• 1.9	and the second	_		. /
1. Manufactured and ce	ertified by Atwood &	Morrill Co.	, 285 Cana	il'St., S	alem,	MA 01970	
		(name a	iud edateza ol 14 /	Petminare unice	"	•	•
2. Manufactured for	ashington Publi	c Power Supp.	Ly System,	P.O. Bo	x 968,	Richland	WA
		(name and	s address of Purch	naser)	*	. ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	UYOC
3. Location of installation	wnP-2, North	Power Plant 1	Loop, Rich	land, WA	9935	2	
			(uswe sug addies	3)			
4. Model No., Series No	o., or Type Butterfl	$\frac{y}{}$ Drawing $\frac{10}{}$	0244-01	Rev01		CRN_N/A	
			•	_	•		
5. ASME Code, Section		1989	No	2		N/A (Code Case no	
	(6)	•	denda date)	(class)	0 / 11	(Code Case no). .
6. Pump or valve	lve Nomina			utlet size	24 ¹¹		
		•••	n.)		• • • • •	Coo Domani	l
7. Material: Body SA	216-WCB Bonnet	SA516-Gr. 70) Disk <u>SA21</u>	.6-WCB	Bolting	See Remar	<u>ks</u>
		:			14		
(a)	(b)	(c)		(d)		(e) .	
Cart.	Nat'l	Body		Bonnet	•	Disk	
Holder's	8oard	Serial		Serial		Serial	
Serial No.	No.	No.		No.	_ :	No.	
2-10244-01	N/A	HT: 254095	HT: D	04452-05	703 H	: 95113	
		s/N: 2	S/N:	2	<u>_s</u> ,	N: G109	
		-4-1					
	CSP-V-6	, SIN 2-	10244-	-01			
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^{*}Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8½ × 11, (2) information in items 1 through 4 on this Data Report is included on each sheet. (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

		Certificate Holder's Serial No.	2-10244-01
··· · Body : 218 ***	•	= > -, -, -,	
8 Design condisions Disc 45	340 ∘∈	or valve preseure class	150
8. Design conditions D1sc 45 psi (pressure)	(emperature)	or varva pressure class	
9. Cold working pressure 285 psi at 10			f#
10. Hydrostatic test 450 psi. Disk differen	tial test pressure	45	psi
11. Remarks: Gland Follower SA516-Gr.	70 HT: 801E04	500.W31740 S/N: 2	
Cap Screw SA193-Gr. B7 HT			
Stud SA193-Gr. B8M HT: H5			
Nut SA194-Gr. 8M HT: 4231		C	
Pipe Plug SA182-F316 - Tr	ace: EVD		
CERTIFIC	ATION OF DESIGN		j
Design Specification certified byJack R. Cole,	Jr. or o	WA	20653
Design Report certified byN/A	<u> </u>	N/A	N/A
Design Report Certified by	P.E. St	ate Heg. no	D
We certify that the statements made in this report are corre	TE OF COMPLIANCE		es for construction
of the ASME Code, Section III, Division 1.		6 12	00
N Certificate of Authorization No. N-2606		Expires6-13	-98
Date 3/1/96 Name Atwood & Morrill (N Certificate Holde	Co., Inc. sig	ned Somith	Sullin
(N Certificate Hold	н) •	(authorized represe	ntative)
CERTIFICA	TE OF INSPECTION		,
I, the undersigned, holding a valid commission issued by		of Boiler and Pressure Vess	el Inspectors and
Hampford CM		ump, or valve, described in th	
MAR, 1, 1996 , and state that to the	best of my knowled	ige and belief, the Certificate	•
structed this pump, or valve, in accordance with the ASME	Code, Section III, Di	ivision 1.	ĺ
By signing this certificate, neither the inspector nor his encomponent described in this Data Report. Furthermore, nearly personal injury or property damage or a loss of any kind	ther the inspector no	r his employer shall be liable	- 1

[Nat'l. Bd. (incl. endorsements) and state or prov. and no.]

(1) For manually operated valves only.



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/28/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Supply Purge (CSP) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS BIF Atwood & Morrill ,	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-9		N 27236 3	N/A	N/A	1977	Replaced	Yes, Code Class 2
CSP-V-9		3-10244-01	N/A	N/A	1996	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing valve CSP-V-9. The replacement work was performed as follows:
 - 1) Drilled and tapped hole in the inboard pipe flange for valve CSP-V-9
 - 2) Installed new plug on the modified inboard pipe flange for valve CSP-V-9
 - 3) Removed existing valve CSP-V-9, Serial No N 27236 2
 - 4) installed new valve CSP-V-9, Serial No 3-10244-01
 - 5) Installed new bolting material for pipe to valve CSP-V-9 flanged joints
 - 6) Performed pressure test on the flanged joints for valve CSP-V-9 to confirm pressure boundary integrity. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1989 Edition with no Addenda for the new valve CSP-V-9, Serial No 3-10244-01



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

≀ Tests Condu	ucted: Hydrostatic Pneumatic Test Pressure: 38.7 Psig Component Design Pressure: 45	Test Temperature: 72/72.8° F
). Remarks: Se	ee attached NPV-1 Code Data Report for the new	w valve CSP-V-9, Serial No 3-10244-01
	CERTIFICATI	E OF COMPLIANCE
We certify ti	hat the statements made in this Own	ner's Report are correct and this replacement conforms
Type Code 5	of the ASME Code, Section XI Symbol Stamp: Not Applicable	
Certificate C	Of Authorization No.: Not Applicable	
1	Date: Not Applicable	
Prepared By		Signed By
I.	Kuldip Singh - Program Lead Engineer (PLE)	Supervisor, Materials And Welding
Date	- 1301 (P)ate 7(39,46
	<u> </u>	
	CERTIFICATE OF I	INSERVICE INSPECTION
1		,
Vessel Inspetion (Arkwright Ted Owner's Rep of my knowle	ectors and the State of Washington and echnical Services) of Waltham, Massachus port during the period <u>3-/9-94</u> ledge and belief, the Owner has perio	Issued by the National Board of Boiler and Pressure and employed by Arkwright Mutual Insurance Company usetts have inspected the components described in this to 7-31-96 and state to the best formed examinations and taken corrective measures
described in By signing to implied, con Furthermore	n this Owner's Report in accordance v this certificate neither the inspector na ncerning the examinations and correc e, neither the inspector nor his emplo	with the requirements of the ASME Code, Section XI nor his employer makes any warranty, expressed or ctive measures described in this Owner's Report. oyer shall be liable in any manner for any personal arising from or connected with this inspection
,	porty warrings or a root or any	nang nom or connected mar and mapedation
11.111.	Inspector's Signature	Commissions EAVL, 748L W W85T TS National Board, State, and Endorsements
7/=	-1/1/	1 marina 2000 ()
Date	<u>176 </u>	
1		

		ERS' DATA REPORT.F			2-1288
	Attract		S Compairer Seal	Queary &	2/22/26 20067
		Morrill Co., 28 (name and add) Lc Power Supply Sy	ress of N Certificate Holder)	and the state of t	1,01(10
•		(name and address Power Plant Loop	s of Purchaser) , Richland, WA	. 99352-0968	1
4. Model No., Series No	o., or Type Butterf		nd address) -01 Rev. 01	CRNN/A	
5. ASME Code, Section	(1989 No (addenda o		N/A (Code Case no.)	
6. Pump or valve Va		al inlet size 24!! (in.) t SA516-Gr. 70 Dis	Oddet Size	24" (in.) olting See Remarks	
(a)	(b)	(c) ;	(d)	(e) .	
Cert. Holder's Serial No.	. Nat'l Board No.	Body Serial No.	Bonnet Serial No.	. Disk Serial No.	
3-10244-01	N/A	HT: 257795 S/N: 4	HT: D04452-05W0	3 HT: 95113 S/N: G110	
		·			
			2440		
	<u>CSP-V-</u>	9,5/N3-102	44-01		

This form (E00037) may be obtained from the Order Dept., ASME, 22 Law Orive, Box 2300, Fairfield, NJ 07007-2300.

^{*}Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8% × 11, (2) information in items 1 through 4 on this Data Report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

FORM NPV-1 (Back - Pg. 2 of. grey market in all it was Certificate Holder's Serial No. Body 218 340 Disc _°F or valve pressure class _ 8. Design conditions _ (pressure) (temperature) 285 psi at 100°F 9. Cold working pressure __ 450 45 ___ psi. Disk differential test pressure _ 10. Hydrostatic test _ Gland Follower SA516-Gr. 70 HT: 801E04500.W31740 S/N: 3 Cap Screw SA193-Gr. B7 HT: 99370 - Trace:Q173 Stud SA193-Gr. B8M HT: H5094 - Trace: CL18 Nut SA194-Gr. 8M HT: 42315 - Trace: 23C Pipe Plug SA182-F316 - Trace: EVD **CERTIFICATION OF DESIGN** Design Specification certified by ___ Jack R. Cole, Jr. WA 20653 Reg. no. <u> N/A</u> N/A Design Report certified by _ P.E. State Reg. no.

CERTIFICATE OF INSPECT	TION
of Hartford, CT have inspected	mployed by H.S.B.T. & T. Co. the pump, or valve, described in this Data Report on owledge and belief, the Certificate Holder has con-
By signing this certificate, neither the inspector nor his employer makes component described in this Data Report. Furthermore, neither the inspectany personal injury or property damage or a loss of any kind arising from o	tor nor his employer shall be liable in any manner for r connected with this inspection.
(Authorized Inspector)	(Nat'l. Bd. (incl. endorsements) and state or prov. and no.]

(1) For manually operated valves only.

Date: 8/17/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Supply Purge (CSP) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
- (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS	CSP(1)-1B-P1 ,	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Modified existing test connection assemblies with valves CSP-V-800-13, CSP-V-800-14 and CSP-V-800-15, CSP-V-800-16. The work was performed as follows:
- A) Modified test connection assembly with valves CSP-V-800-13 and CSP-V-800-14
 - 1) Removed existing test connection assembly
 - 2) Installed new piping material
 - 3) Reinstalled the test connection assembly
 - 4) Made required socket welds
 - 5) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Modified test connection assembly with valves CSP-V-800-15 and CSP-V-800-16
 - 1) Removed existing test connection assembly
 - 2) Installed new piping material
 - 3) Reinstalled the test connection assembly
 - 4) Made required socket welds
 - 5) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable



FORM NIS-2 OV	VNER'S REPORT FOR RE	PAIRS OR REPLACEMENTS (Back)
Tests Conducted: Hydrostatio Test Pressu Component		ominal Operating Pressure Other X I Test Temperature: ° F Temperature: ° F
Remarks: None		
·		•
	CERTIFICATE OF C	OMPLIANCE
We certify that the statemen	ts made in this Owner's Re	port are correct and this replacement conforms
to the rules of the ASME Co	de, Section XI	
Type Code Symbol Stamp: N Certificate Of Authorization	• •	
Expiration Date: Not Applicable	TO THOU APPROXIMO	d
- 8 1034	001	
Prepared By Wuldin Sinch - Person) <u>といくり</u> Signed ram Lead Engineer (PLE)	Supervisor, Materials And Welding
01.01	9.1	Supervisor, Materials And Welding
Date 8 17	<u> </u>	- Frome
,		
		•
	CERTIFICATE OF INSER	VICE INSPECTION
A Abo sandonolous al la chille a		
i, the undersigned, noiding a Vessel inspectors and the S	l Valid commission issued tate of	by the National Board of Boiler and Pressure
	a.c o,a	have Inspected the components
described in this Owner's Re		to and
		r has performed examinations and taken
ASME Code, Section XI.	ea in this Owners Report	in accordance with the requirements of the
	either the inspector nor his	employer makes any warranty, expressed or
Implied, concerning the example the example of the	minations and corrective m	easures described in this Owner's Report.
Furthermore, neither the installing injury or property damage of	pector nor his employer sh r a loss of any kind arising	all be liable in any manner for any personal from or connected with this inspection.
		Jackson
	: And Smoller COMM	issions
Not Required - Replacement 1" NPS Inspector's Signature		National Board, State, and Endorgements
Not Required - Replacement 1* NPS Inspector's Signature Date	•	National Board, State, and Endorsements

Date: 8/17/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: C30893

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Containment Supply Purge (CSP) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bulit	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP(1)-1B	WPPSS Borg Warner Borg Warner	CSP(1)-1B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
CSP-V-800-25		16912	N/A	N/A	1977	Replacement	Yes, Code Class 2
CSP-V-800-26		16891	N/A	N/A	1977	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Modified existing test connection assembly with valves CSP-V-800-21, CSP-V-800-22 and installed new test connection assembly with valves CSP-V-800-25, CSP-V-800-26. The work was performed as follows:

 A) Modified test connection assembly with valves CSP-V-800-21 and CSP-V-800-22
- 1) Removed existing test connection assembly
 - 2) Installed new piping material
 - 3) Reinstalled the test connection assembly
 - 4) Made required socket welds
 - 5) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installed new test connection assembly with valves CSP-V-800-25 and CSP-V-800-26
 - 1) Installed new piping material
 - 2) Installed new valves CSP-V-800-25, Serial No 16912 and CSP-V-800-26, Serial No 16891
 - 3) Made required socket welds
 - 4) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 5) Performed liquid penetrant (PT) examination on the final socket wolds. Liquid penetrant (PT) examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

Tests Conducte	d: Hydrostatic Pneumat Test Pressure: Psig Component Design Pressur		al Operating Pressure Other X Not Test Temperature: ° F Temperature: ° F
Remarks: See at <u>EPN No</u> CSP-V-800-25 CSP-V-800-26	ached NPV-1 Code Data Reports for t <u>Serial No</u> 16912 16891	he following new rep	placement valves
	CERTIFIC	CATE OF COMI	PLIANCE
to the rules of Type Code Syr	the ASME Code, Section XI nbol Stamp: Not Applicable Authorization No.: Not Applicable		are correct and this replacement conforms
Prepared ByKu	Ducip Eugh Idip Singh - Program Load Engineer (F	Signed By _ Date	Supervisor, Materials And Welding
I, the undersign	CERTIFICATE	ion issued by th	ne National Board of Boller and Pressure
Vessei inspect	ors and the State of		mployed by have inspected the components
state to the best corrective mea ASME Code, So By signing this implied, concer Furthermore, n	sures described in this Owne ection XI. certificate neither the inspec ming the examinations and co either the inspector nor his e	period , the Owner has r's Report in ac tor nor his emp orrective measu mployer shall be	to and spected the components to and specific performed examinations and taken cordance with the requirements of the loyer makes any warranty, expressed or trees described in this Owner's Report. The liable in any manner for any personal for connected with this inspection.
	placement 1° NPS And Smaller pector's Signature	Commissio	National Board, State, and Endorsements

FORM NPV-1 N CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES" As Required by the Provisions of the ASME Code, Section III, Div. 1 PLAN NO. 2-1290

Manufactured by Stock	are Velve Div. 3	ors Warner.	7500 Tyrane	Ave., Va	m Huys, (Calif.
Manufactured for Boy	Name and Address of	K Certificate Ho	noer) Boy 1040, Rich	bland. W	Sehireto	99352
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(a) Model Na. (b)	N Certificate Holder's	(c) Canadian	,	•		
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• •);]K69· SA 10		Pacific Forg		215	1635
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^[1] For manually operated valves only.

^{*}Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is \$-1/2" x 11", (2) information in items 1, 2 and 5 on this Data Report is included on each sheet, and (II) each sheet is numbered and number of sheets is recorded at top of this form.

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		ode for Nuclear Power Plant Compo	onents. Section M. Div. L. Edit	on <u>1971</u>			
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		CERTIFICATE OF SHOP	INSPECTION				
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		<u>California</u>					
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		in accordance with the ASME Code, S		eruncade notoer has con-			
	By signing this certificate, neither the Inspector nor his employer makes any werranty, expressed or implied, concerning						
	~ ~	icher the Inspector nor his employer (his Data Report, Furthermore, neithe		· • • • • • • • • • • • • • • • • • • •			
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Manufactured by Rocal	lear Yelve Div. (name and Address vee & Crail/G.)	Borg Werner of N Certificate Ho	7500 Tyrona Hder! Box 1040, Ri	chland, Ye	e Hays, C	99352
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(a) Castings				
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Casting-75347		Rex Precision		
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(b) Forgings				
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Forging-70453		Pacific Forge		
Machined-70476	i	NV Division	i	
Assembly-75348		NV Division	l	
net-Code 11/28.	SA 105			
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Assembly-73973	!	NV Division		1

⁽¹⁾ For manually operated velves only.

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^{*} Supplemental sheets in form of lists, scenches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this Data Report is included on soon anset, and (3) each sheet is numbered and remarks is recorded at top of this form.

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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-(IR-64)- 3B	JCI ,	PI(1)-ST-(IR-64)-3B	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced (modified) existing air supply line to valve CSP-V-5. The work was performed as follows:
- A) Installation of piping material
 - 1) Installed new piping material
 - 2) Made required socket welds
 - 3) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installation of shear lugs
 - 1) Installed new shear lugs
 - 2) Made required shear lugs to pipe welds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- C) Installation of support Serial No 9301572C-005
 - 1) Installed new support material
 - 2) Made required wolds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable
 - 5) Installed new "U" bolt and associated jam nuts
- D) Installation of support Serial No 9301572C-006
 - 1) installed new support material
 - Made required wolds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable
 - 5) Installed new "U" bolt and associated jam nuts

NOTES-

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the supports



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Temperature: ° F Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig 9. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Work Sugh Signed By Supervisor, Materials And Welding Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of _____ and employed by ___ have inspected the components described in this Owner's Report during the period ______to___to__ state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.

Not Required - Replacement 1° NPS And Smaller	Commissions_	
Inspector's Signature	_	National Board, State, and Endorsements
Date		

Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-(IR-64)- 1B	, JCI	PI(1)-ST-(IR-64)-1B	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced (modified) existing air supply line to valve CSP-V-9. The work was performed as follows:
- A) Installation of piping material
 - 1) Installed new piping material
 - 2) Made required socket welds
 - 3) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installation of shear lugs
 - 1) Installed new shear lugs
 - 2) Made required shear lugs to pipe welds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- C) Installation of support Serial No 9301572C-003
 - 1) Installed new support material
 - 2) Made required welds
 - 3) Performed visual examination on the final welds. Visual examination results acceptable
 - 4) Performed magnetic particle (MT) examination on the final welds. Magnetic particle (MT) examination results acceptable
 - 5) Installed new "U" bolt and associated jam nuts

NOTES-

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the supports



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp; Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Prepared By	Tests Conducte	ed: Hydrostatic Pneumatic Test Pressure: Psig Component Design Pressure		Operating Pressure Other X I Test Temperature: ° F Temperature: ° F
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	Remarks: None			
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By				
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By				
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to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By		CERTIFIC	ATE OF COMPL	JANCE
Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	We certify that	the statements made in this O	wner's Report a	re correct and this replacement conforms
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kukdip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Supervisor, Materials And Welding Date Supervisor, Materials And Welding Supervisor, Materials A				
Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Sproight CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period formula to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions National Board, State, and Endorsements				
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Program Lead Engineer (PLE) Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding		•		
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I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of	K	uldip Singh - Program Lead Engineer (Pl	LE)	Supervisor, Materials And Welding
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by	Date	8/19/96	Date	8/20/96
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by		•		
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Vessel Inspectors and the State of		CERTIFICATE (OF INSERVICE I	NSPECTION
have inspected the components described in this Owner's Report during the period			and em	ployed by
state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller			·	have inspected the components
corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller				
By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller	corrective mea	asures described in this Owner		
Implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1° NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements			or nor hie ample	war makee any warrenty evareed or
Injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements				
Inspector's Signature National Board, State, and Endorsements	Furthermore, I	neither the inspector nor his en	nployer shall be	liable in any manner for any personal
			Commission	S
		spector's Signature		National Board, State, and Endorsements



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Standby Liquid Control (SLC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SLC-V-4B	Conax	N/A	90	N/A	1975	Replacement	Yes, Code Class 1
Trigger Body	Conax	4296	N/A	N/A	1993	Replacement	Yes, Code Class 1
Inlet Fitting	Conax	4329	N/A	N/A	1993	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced parts for the existing valve SLC-V-4B. The replacement work was performed as follows:
 - 1) Removed existing trigger body assembly from the valve
 - 2) Installed new trigger body assembly Serial No 4296 in the valve
 - 3) Removed existing inlet fitting from the valve
 - 4) Installed new inlet fitting Serial No 4329 in the valve
 - 5) Performed pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

NOTES-

- 1) ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda for valve SLC-V-4B
- 2) ASME Section III, Code Class 1, 1977 Edition with Summer 1977 Addenda for the new trigger body assembly Serial No 4296 and new inlet fitting Serial No 4329



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

<i>T</i>	Hydrostatic Pneumatic est Pressure: 1197/1220 Psig omponent Design Pressure: 1400	Nominal Operating Pressure X Other No. Test Temperature: 70/97° F Psig Temperature: 150° F
Valve Part Trigger body assembl Inlet fitting Test pressure on the do	4329 wn stream side of the valve (RPV Side) - te	new valve parts st pressure of 1197 Psig and test temperature of 70 ⁰ F test pressure of 1220 Psig and test temperature of 97 ⁰ F
	CERTIFICATE (OF COMPLIANCE
to the rules of the Type Code Symbol Certificate Of Auto Expiration Date: N	ASME Code, Section XI of Stamp: Not Applicable horization No.: Not Applicable lot Applicable	ned By Supervisor, Materials And Welding 8/12/96
	CERTIFICATE OF INS	SERVICE INSPECTION
Vessel Inspectors of Waltham, Massac period ///// Owner has perfori in accordance with By signing this ce implied, concernir Furthermore, neith injury or property	and the State of Washington and chusetts have inspected the compand to and and and and and and and taken combined examinations and taken combined the requirements of the ASME of the requirements and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections and corrections are also corrected and corrections and corrections are also corrected and corrections are also corrected and corrections are also corrected and corrections are also corrected and corrected	tied by the National Board of Boiler and Pressure employed by Arkwright Mutual Insurance Company conents described in this Owner's Report during the I state to the best of my knowledge and belief, the ective measures described in this Owner's Report Code, Section XI. This employer makes any warranty, expressed or we measures described in this Owner's Report. For any personal sing from or connected with this Inspection. Semmissions THE TUSTUNDEST-TS National Board, State, and Endorsements
Date 8//3/9	<u></u>	

PLAN No.2-1294 NUCLEAR PARTS AND ASSURTENANCES.

As Required by the Provisions of the ASME Code, Section III, Division 1	CON	
Not To Evened One Develo Brooksetten		

			BANDIE, 530					
1.	Manufactured and cortifled by	<u> Conax Buffalo Corpo</u>	ration, 230	O Walden Ave.,	Cheektowaga, NY 14225			
	Washington Public Power Supply Richland, WA							
2	Manufactured for	<u>Washington Public P</u>	ower Supply.	, Richland, WA				
	•		* **					
3.	Location of installation	WNP-2. WA	- (nañi i					
	N-20000 Pay F	30/55T 54470 C	(neme s TEPCT - T	e: Na				
4.	Type N-20000 Rev. F	JO433113R474 .	/JAJI.	· 11/1	1993			
_	ASME Code, Section III: 77	,	\$77:± · · · ·		[1984] Burl)			
5.	ASME Code. Section III:	(edien)	(Address) + Pic	7 1 Kana :	- NA			
_	Pakilianad in appared to the same same	Coost Coost (Div Coost)	NA	D = 1:1:	Code Cité no i			
Ο.	Fabricated in accordance with	Const. Spec. (Div. 4 only) _	Die la grade de	Kevision	ئىسىنىت تىسىنىي ۋېەيلىسىنىي			
7	Pageta Trigger Body	OUD ASSEMBLY FOR 6	XDIOSIVE BC	tuated vaive re	Discoment bit: for			
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	standby liquid	control system. P	ressure tesi	téd"at 2800 PSI	for 10 minutes.			
	- vimb 4 1	F 20 0 4 1 000						
	Para. NB-2121	(b) is applicable—to	os ramilia distri	HB 2				
								
8.	North thickness (in:) #500 - Ti	WAT IS LATER THE COLOR	Personal in	16-16: (CE: 100)	lav a gr. in bengingenbur ent 1			
9.	When applicable, Certificate H	olders' date reports are att	schad for each it	lem of this record:	kudru overali (15. 9-iu.)			
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10. Design pressure 1400 150 . psi Temp. _ °F. Hydro, test pressure see remarks

i4/83)

FORM NOR NOT CERTIFICATE HOLDERS DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES* At Required by the Providion of the ASME Code, Section 11, Division 1

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The second secon	CERTIFICATE OF DESIGN	
Design specifications certified byC1	lyde T. Nieh	P. E. State CA Reg. pt. 587
Design report cartifled byFz	rancis Ju Domino	Manufacture 27 Profile :
	(when approached	E. state_NYReg_no_36832
	1107712110	- the section of the
	CERTIFICATE OF SHOP COMPLIANCE	
We certify that the statements made in this conform to the rules of construction of the	s report are correct and that this (these) Trigg	ger Body Sub Assembly
	· · · · · · · · · · · · · · · · · · ·	Sept. 2, 1995
Dete 900/93 Name Const	Signed Signed	
* * * * * * * * * * * * * * * * * * * *	si system. Pressbre testes et ?	Curt M Pract Quality-Enginee
f at an A	CERTIFICATE OF SHOP INSPECTIONS	
i, the undersigned, holding a valid commissi ince of New York and employed of Hartford, CT have inspected	ion issued by the National Board of Soller and the H.S.B. F G. I. Co.	Projectors and the state or pro
lection III. Each part listed has been author by signing this certificate, neither the inspi secorbed in this data report, furthermore, r	prized proper has rapricated these perts or appunded prize period on the date shows, above, sector nor his employer makes any werranty.cex	urtenances in accordance with the ASME Code
property damage or loss of any kind arising	neither the inspector nor his employer shall be from or connected with this inspection.	Hable in any manner for any personal injury o
Styling	- (Aumented inspector) Commiss/	Hons NB 9153 AN
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LEVEL / DATE

FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES O(A)

As Required by the Provisions of the ASME Code, Section IIE, Division

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	Not To E	Pq01		
1. Manufactured and certified by	Conex Diffalo C	orporation, 230	O Walden Ave., C	heektowaga, NY 14225
2. Magerfactured for	Washington Publi	c Power Supply	A RE BATCHARDS	
Location of installation	WNP-2, WA	est year a man had		. the principal to take
Type N38017, Rev. F	304SST SA479	75KSI	NA ICAM	1993
. ASME Code, Section III: 77		\$77	1	NA .
Fabricated in accordance with	n Const. Spec. (Div. 2 or	nly) Man NAC - 14 , 254	Revision	Date
Remerks: Inlet Fittin				
control system	. Presdure test	ed at 2800 PSI	for 10 minutes.	
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. Nom. thickness (in.) <u>.040</u> . When applicable, Cartificate I	Min. design thickness	(in.)031 Dia, ID	(ft., & in.) NA	th overall (the dinner NA
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10. Design pressure 1400 pel Temp. 150 °F. Hydro, test pressure see resarks at temp. °F.

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FORM N.2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES.

As Required by the province ASME Code, Section 111 Division 1

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	D SO 31- OFFICE OF DEC.	
Design specifications certified by.	Clyde T. Nieh	P. E. stete CA Megano : 15587
Design report* certified by	Francis J. Domino	P. E. State. NY Reg. no. :36832
	CERTIFICATE OF SHOP'C	
We certify that the statements me conform to the rules of construct	de in this report are correct and that this its	Or pack samplion w agnetiones of battanides 8
ASME Cartificate of Authorization	n.go	Sept. 2, 1995 7
Date 960/93 Name	Conex Buffalo Corporation	Signed Sout moret
y 1. ym (, 2 03034 5 01	The same of the part Control of the same o	Curt M. Pratt. Quality Engineer
I, the undersigned, holding a valid ince of New York in	Commission leaved by the Puttonal Board	course on the CAC (nr. exempoint mon B of Boller and Pressure Versel Inspectors and the state or pro-
best of my knowledge and beller. Section Ht. Each part listed has 5	the Cartificate Holder has fabricated these supporting for stamping on the date a	e perts or appurtenences in apportance with the ABME Code,
described in this data report. Furt		ny warranty, expressed or implied, concerning the equipment ployer shall be liable in any manner for any personal injuries or secution.
Date 9/31/93 Signed >		Commissions NS 9/57 ATT (1)
		to the management of the same
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10 Ozsan pretour.



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/28/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Standby Liquid Control (SLC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SLC(2)-3S	WPPSS	SLC(2)-3S-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
SLC-RV-29B	Lonergan	137180-1-2	N/A	N/A	1994	Replaced	Yes, Code Class 2
SLC-RV-29B	Lonergan	139407-1-2	N/A	N/A	1994	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing relief valve SLC-RV-29B. The replacement work was performed as follows:
 - 1) Removed existing relief valve SLC-RV-29B, Serial No 137180-1-2
 - 2) Installed new relief valve SLC-RV-29B, Serial No 139407-1-2
 - 3) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the relief valve outlet bolted joint. No evidence of leakage during the pressure test

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1974 (12/31/74) Addenda for the refurbished spare relief valve SLC-RV-29B, Serial No 139407-1-2



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Non Test Pressure: Static Head Test Temperature: 84° F Component Design Pressure: 150 Psig Temperature: 150° F
9.	Remarks: See attached NV-1 Code Data Report for the new relief valve SLC-RV-29B, Serial No 139407-1-2
ſ	
ł	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Prepared By Juland Supl Signed By Carl M Zong
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials Arfd Welding Date 7/30/96
	Date 1730/76
_	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 17994 to 1999 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection
	Commissions 7486,7486w NBSZ ZS Inspector's Signature Commissions 7486,7486w NBSZ ZS National Board, State, and Endorsements
	Date 7/3//96

	Kunkle Industries,	Inc		V . C . C
1. Manufactured and certified by	Lonergan Valve Divi	Inc. sion, 8222 Bluffron Road. (name and address of NV C	Fort Wayne IN 4680	o Kulanto Euros
anufactured for Washingto	n Public Power Suppl	y System, Accts, Payable,	MD 055, P.O. 968, R	ichland, WA 99352-0968
2 Lancing of installation Wash	ingron Public Power	Supply System, WNP-2 OPS	WHS Complex. Whse.	#1. North Power Plant Lo
الحصيد Location of installation .	migrou rimere rewer	(name and address)	B	ichland, WA 99352
4. Valve ND50ES421-DG1400	Orifice size394	Nom, inlet size	l"Outlet siz	re2"
4. Valve NDSOES421-DG1400 (model no., series no.)	(in.)		(in.)	, tin.)
5. ASME Code, Section III, Divis	ion 1:1974	<u> Winter 1974</u>	2	N/A
•	(edition)	(addenda date)	(class)	(Code Case no.)
6. TypeSpring	1400	N/A 100° F	2100	at 33 ⁰ min. °F ,
(spring, pilot or power operated 139407-1-1 t		(blowdown, psi) (rated temp.)	(hydro, test, psig, inlet)	
7. Identification 139407-1-2	N/A	A940014 Rev. 0	N/A (Nat'l, 8d, no.)	1994 (year built)
(Cert, Holder's se	rial no.1 (CRN)	(drawing no.)		
8. Control ring settingsN/A_		SLC-RV-29B, S	3 N 139407	<u>-l-C</u>
9. Pressure retaining items:				
	Serial No. or		t'I. Spec.,	Tensile
	Identification		Type or Grade	Strength
Body	<u>S6601-1, -2</u>	SA-351_CF8M		. <u>70 ksi</u>
Bonnet WXXXXX	<u> T4795–5, –6</u>	SA-351_CF8M	····	., <u>70 ksi</u>
2000 1/8" Elug	18450_/_73028_	SA-479 TY316		
Nozzle	703685	SA-479 TY316		75 ksi
Disk	97477	SA-479 TY316		. <u>75 ksi</u>
Spring XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	31828	SA-479 TY316		
XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	H8506-4, -12	SA-351_CF8M		
WHATEK Gag Plug Screw	30001	SA-479 TY316		
pring	20330	ASTM A-313 TY316		· *
RAKKE Ring Pin Screw	30091	SA-479 TY316		
XXXXXXXXXXXX Sten	704631	SA-479 TY316		<u>75 ksi</u>
(Continued below)	'ומד משא	- 104/	*** ** ** **	10 01/05/05
O. Relieving capacity 63.500 ((steam or fluid, lb/hr)	@ _10% overpressu	re as certified by the Nati	(date)
				4 0505
1. Remarks: <u>* Scring exem</u>	ot from material reo	virements of NC-2000 but m	ets design/require	ments of NC-3595.
. Pressure Retaining Item				
Compression Screw	700737	SA-479 TY316	"	75 ksi.
Heavy Hex Nut	8079541/N4C	SA-194 GR 2H	'	N/A
Stud	8866612	SA-193 GR B7		125 ksi
	C	ERTIFICATION OF DESIGN	5	
esign Specification certified by		P.E. Sta	ate WA Re	eg. no. <u>12542</u>
esign Report certified by	N7/A	P.E. Sta	17/1	g, noN/A
				-
	CEF	ITIFICATE OF COMPLIANCE		
e certify that the statements made	de in this report are correc	t and that this valve conforms to the	he rules for construction o	of the ASME Code, Section
I, Division 1.	•			
		-		
V Certificate of Authorization No	N-2853	Ex	pires <u>November</u>	18, 1994
·	Kunkle Industries		Delva G. Weter	ρ
ate	Lonergan Valve Di			
	(NV Certificate F	101ger)	fauthorized mores	euran Adi

neplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8% × 11, (2) information in items 1 through 4 on this Data Report uded on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

(12/88)

This form (E00042) may be obtained from the Order Dept., ASME, 22 Law Drive, 8ox 2300, Fairfield, NJ 07007-2300.

Certificate Holder's Serial No. 13940

139407-1-1 thru 139407-1-2

Date: 8/16/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

(b) Repair Organization P.O. No. Job No. etc.: C30893

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System

- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bulit	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(13)-4CL2 RCIC-V-752B RCIC-V-752B RCIC-V-752D RCIC-V-752D	WPPSS Borg Warner Borg Warner Borg Warner Borg Warner	RCIC(13)-4CL2-P1 54236 80123 28760 80116	N/A N/A N/A N/A N/A	NA NA NA NA NA	1983 1979 1983 1978 1983	Replacement Replaced Replacement Replaced Replacement	Yes, Code Class 2 Yes, Code Class 1 Yes, Code Class 1 Yes, Code Class 1 Yes, Code Class 1

- 7. Description Of Work Performed: Replaced existing valves RCIC-V-752B and RCIC-V-752D. The replacement work was performed as follows:
 - 1) Removed existing valve RCIC-V-752B, Serial No 54236
 - 2) Removed existing valve RCIC-V-752D, Serial No 28760
 - 3) installed new piping material
 - 4) Installed new replacement valve RCIC-V-752B, Serial No 80123
 - 5) Installed new replacement valve RCIC-V-752D, Serial No 80116
 - 6) Made required socket welds
 - 7) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 8) Performed liquid penetrant (PT) examination on the final socket wolds. Liquid penetrant (PT) examination results acceptable

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the new replacement valve RCIC-V-752B, Serial No 80123
- 3) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the new replacement valve RCIC-V-752D, Serial No 80116
- 4) ASME Section III, Code Class 1 valves for ASME Section III, Code Class 2 application



	: Hydrostatic Pneumatic Test Pressure: Psig Component Design Pressure: P	<u></u>	Operating Pressure Other X No est Temperature: ° F emperature: ° F
. Remarks: See atta <u>EPN No</u> RCIC-V-752B RCIC-V-752D		oalqer wen gniwolk	ement valves
	CERTIFICAT	TE OF COMPLIA	ANCE
We certify that t	he statements made in this Owi	ner's Report are	e correct and this replacement conforms
	ne ASME Code, Section XI		
	bol Stamp: Not Applicable uthorization No.: Not Applicable		
Expiration Date:			
Expiration Butc.	No. Applicable		٠ _
Prepared By	Kularh Euch	Signed By	Ce mz
Kuk	lip Singh - Pregram Lead Engineer (PLE)		Supervisor, Materials And Welding
Date	8/19196	Date	8/20/96
			0/
	CERTIFICATE OF	INSERVICE IN	SPECTION
I, the undersign	ed, holding a valid commission	issued by the N	lational Board of Boiler and Pressure
Vessel Inspecto	rs and the State of	and empl	loyed by
deposite at to Abi	- Ownerds Barrant double with a		have inspected the components
	s Owner's Report during the per		to and erformed examinations and taken
corrective mess	ures described in this Owner's	e Owner nas pe Report in accor	rionned examinations and taken dance with the requirements of the
ASME Code, See		neport in accor	dance with the requirements of the
•		nor his employ	er makes any warranty, expressed or
implied, concern	ning the examinations and corre	ective measures	described in this Owner's Report.
			able in any manner for any personal
injury or propert	ty damage or a loss of any kind	arising from or	connected with this inspection.
Net Deschool Dool	annument of NIDC And Constlor	Commissions	
	acement 1" NPS And Smaller ector's Signature	Commissions	National Board, State, and Endorsements
_	-		, who has bodie, state, and midorsoments
Date			

PLAN NU. 2-1.671

FORM NPV-1 N CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES. As Required by the Provisions of the ASME Code, Section III, Div. 1

		7500 Tyrone As	r. Van Nuvs. C	271F
. Manufactured by Mucl	exi Valve Div., Borz Ma In Sentan Andrewall	Icate Holderi 300	O George Washington	gton wa
. Manufactured for Was	ear Valve Div., Borg Wa IName and Address of N Certifi hington Public Power S (Name and Address of Purchasse or	Owner!	oh Site	•
. Location of Installation .	(Name and Address of Purchaser or Richland, Washington (Name and Address)	RPPSS HAMIOIC WZ C	00 0200	
Tues on Value Y G	lobe Valve	minal Inlet Size 3/4	Outlet Size	3/4
				(incn)
	N Certificate Holder's (c) Cana			
Series No.	, Serial Registr		(1) Natl.	(g) Ye
or Type	Na. Na	. [.] No. (t	Class Bd. No.	Buil!
1500%	80107 thru 80128 N	I/A 76590-2	1 N/A	198
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(2)		 	 	
(3)	CIC-V-752B S)	N RMIZZ		
(4)	MC-1-1366, 31	10 00123		
(5)	101011223 01	1 90/1/		
(6)K	CIC-V-752D, SII	4 00116		·
(7)		•		
(8)				
		<u> </u>		
(10)				
With a real Torontal and	e designed to handle	finid media which	includes storm	~~ + ~ +
	i.co		27/4	
. Design Conditions	3600 psi 100 (Tempe	*F or Valve Press	ita Class <u>N/A</u>	
	(Pressure) (Tempe	ratura)	•	
	3600 pzi at 100°F.		•	•
. Pressure Retaining Flac	33	• •		
Mark No.	Material Spec. No.	Manufacture	Rema	rks
(a) Castings	,	j		
Disc-Code 5FSS	Stellite #6	Rex Precision		
5F32	1	1		
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•	j _	i i	•	
				
(b) Fargings				
	S4 105	Pacific Force		
	SA 105	Pacific Forge		
	SA 105	Pacific Forge		
	SA 105	Pacific Forge		
	SA 105	Pacific Forge		
	SA 105	Pacific Forge		
(b) Forgings		Pacific Forge		

^{*} Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

લિલાના/જિલ્લામાં ^તાના મામણા કાલ્યાનો કાલ્યાનો કાલ્યાનો કાલ્યાનો કાલ્યાનો કાલ્યાનો કાલ્યાનો કાલ્યાનો કાલ્યાનો ક



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/19/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: C30893

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System

- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(16)-1 RCIC-V-111 RCIC-V-112 RCIC-V-111 RCIC-V-112	WPPSS Rockwell Rockwell Anchor Darling Anchor Darling	RCIC(16)-1-P1 WA 972 WA 990 EZ 725-1-2 EZ 725-1-1	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A	1984 1978 1978 1976 1996	Replacement Replaced Replaced Replacement Replacement	Yes, Code Class 2 Yes, Code Class 1 Yes, Code Class 1 Yes, Code Class 1 Yes, Code Class 1

7. Description Of Work Performed: Replaced valves RCIC-V-111 and RCIC-V-112. The replacement work was performed as follows:

- 1) Removed existing carbon steel valves RCIC-V-111, Serial No WA 972 and RCIC-V-112, Serial No WA 990 and associated carbon steel piping material
- 2) Installed new stainless steel valve RCIC-V-111, Serial No EZ 725-1-2 and RCIC-V-112, Serial No EZ 725-1-2 and associated stainless steel piping material
- 3) Made required socket welds
- 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- 5) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test except for weld FW 64-1. This weld was repaired in accordance with ASME Section XI Plan No 2-1351

- 1) ASME Section III, Code Class 1 valves for ASME Section III, Code Class 2 application
- 2) The liquid penetrant (PT) examination on the final socket welds was performed in accordance with the requirements of ASME Section
- III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The liquid penetrant (PT) examination on the final 3/4" socket weld 64-1 was performed in accordance with the requirements of ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda. Relief Request No 2ISI-13 and Code Case N-416-1 requirements do not apply to joints one (1) inch nominal pipe size (NPS) and smaller
- 4) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)	
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other No Test Pressure: 60 Psig Test Temperature: 78.8° F Component Design Pressure: 150 Psig Temperature: 267° F	one
9. Remarks: See attached NPV-1 Code Data Reports for the following new valves EPN No Serial No RCIC-V-111 EZ 725-1-2 RCIC-V-112 EZ 725-1-1	
CERTIFICATE OF COMPLIANCE	7
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding	
Date 8/19/96	
CERTIFICATE OF INSERVICE INSPECTION	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham. Massachusetts have inspected the components described in this Owner's Report during the period of the special process of the state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
Inspector's Signature Commissions 7466, 7486 W KIIB-IS National Board, State, and Endorsements	
Date 8/20/10	

PLAN NO. 2-1298

Rucing Sups

FORM NPV-1 CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES* As Required by the Provisions of the ASME Code, Section III, Division 1 Pg. _ _ of _

	• •					DA 17701
1. Manufactured and	entified by Ancho	or/Darling V	alve Co., 70	ol First St.	, Williamsport,	<u>PA 17701</u>
			(neme and accress o	LM CREDICED LOCAL		I
2. Manufactured for V	ashington Put	tic Power S	ind address of Purch	eer or Owner)	968, Richland,	
	WP-2 OPS	WHS Comple	x. WHS #1.	North Power	Plant Loop, Ric	hland, WA
3. Location of installer	300 HILL-2 OIL	, mild compact	(name and ad	dressi	·	
4. Model No., Series N	o Type Swing	Check Drawin	W96-24652	Rev	CRN	
, , , , , , , , , , , , , , , , , , ,		•			N/A	
5. ASME Code, Section	n III, Division 1:	1986	No	1	(Code Case no.)	-
٠.	7-3	(edition)	(addenda dete)	(ciaet)	211	
6. Pump or valve	No.	minaļ inļet size		Outlet size	(in.)	
7. Material: Body SA	351-CF8M	SA351-C		<u>564-630-1075</u>	Bonnet Studs:	SA453-6603
7. Material: Body ==	B	HITE!			Bonnet Nuts:	SA194-8M
(a)	(р)	(1	c)	් (ජ)	(e)	
Cert.	Nat'l	80	rdy	Sonnet	Disk	
Holder's	Board	Se	rial	Serial	Serial	
, Serial No.	No.	N	o	No.	· No.	_
EZ725-1-1	N/A		5	3	Heat #34242	
EZ725-1-2	N/A		<u>6 · </u>	6	Heat #34242	_
<u></u>						· '
		<u>-</u>		<u> </u>	·	-
						_
	_					-
	RCIC-V	-111.31N	EZ725	1-2		-
						<u>.</u>
	RCIC-	1-112,51h	1 EZ 12:	5-1-1		
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^{*}Supplemental information in form of lists, sketches, or drawings may be used provided (1) size is 8½ × 11, (2) information in items 1 through 4 on this Data Report is included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



(12/86)

FORM NPV-1 (back)

8. Remarks2"-1878#-Swing	Check Valve,	Bolted Bonnet	
9. Design conditions 2735 (pressure)	pei 680		ure class 1878
Cold working pressure4507 Hydrostatic test6775psl.	pel at 100°F Disk differential test p	4958	
	•		· ;
	CERTIFICATION O	F DESIGN	
Design Specification certified by Mark	k D. Cowell	P.E. State PA	Reg. no032082
Design Report certified by Ronald S.	Farrell	P.E. State PA	Reg. no. 35216-E
Ve certify that the statements made in this re	ERTIFICATE OF SHOP	•	ms to the rules for construction
We certify that the statements made in this report the ASME Code, Section III, Division 1. Il Certificate of Authorization No	portare correct and the	ompanysigned	4/15/98 LAnderslage
Ve certify that the statements made in this ref f the ASME Code, Section III, Division 1. Certificate of Authorization No	port are correct and the 12 arling Valve Corollers Holders	ompanysigned Light	x ¹
Ve certify that the statements made in this ref f the ASME Code, Section III, Division 1. I Certificate of Authorization No	portare correct and the	ompanysigned Light	4/15/98 LAnderslage
Ve certify that the statements made in this refer the ASME Code, Section III, Division 1. I Certificate of Authorization No	port are correct and the 12 arling Valve Co artificate Holder) ERTIFICATE OF SHOP on-leasued by the Nati	Expires Empanysigned Succession (succession of Boiler and Property and employed by Commerce	4/15/98 Linderslave Morizad representative) ressure Vessel Inspectors and cial Union Ins. Co.
Ve certify that the statements made in this ref the ASME Code, Section III, Division 1. Certificate of Authorization No	port are correct and the 12 arling Valve Constitutes Holden ERTHICATE OF SHOP on-lessed by the National	Expires Empanysigned WASPECTION Onel Board of Boiler and Property and employed by Commerce acted the pump, or valve, de	4/15/98 Lindex Jack morized representative) ressure Vessel Inspectors and cial Union Ins. Co. escribed in this Data Report on
the undersigned, holding a valid commission of State Michigan of Pennsylvan Boston, 185, 196, and	port are correct and the 12 arling Valve Correction Holder Entificate Holder Entificate Holder ion-lesued by the National Holder the heire inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the besent Holder arrive inspects and the holder arrive inspects and t	Expires Dimpan Signed Expires Lauti ENSPECTION Onel Board of Boiler and Property and employed by Comme You acted the pump, or valve, dut of my knowledge and being the control of the pump.	4/15/98 Linderslave Morizad representative) ressure Vessel Inspectors and cial Union Ins. Co.
the ASME Code, Section III, Division 1. Certificate of Authorization No	arling Valve Color/Set/Ficate Holder) CERTIFICATE OF SHOP con-lessued by the National State that to the best with the ASME Code	INSPECTION onel Board of Boiler and President demployed by Commerce and employed by Commerce and employed the pump, or valve, do a of my knowledge and belon, Section III, Division 1.	A/15/98 Anderson A/15/98 Anderson
the undersigned, holding a valid commission State Month of Manne M	arling Valve Control on lessed by the National State that to the best with the ASME Code tor nor his employer methermore, neither the in	Expires DIMPARYSigned WASPECTION Onel Board of Boiler and Present employed by Comme year and employed by Comme year and the pump, or valve, do to of my knowledge and being a section III, Division 1.	A/15/98 A/1
We cartify that the statements made in this report the ASME Code, Section III, Division 1. Il Certificate of Authorization No	arling Valve Control on lessed by the National State that to the best with the ASME Code tor nor his employer methermore, neither the in	Expires DIMPARYSigned WASPECTION Onel Board of Boiler and Present employed by Comme year and employed by Comme year and the pump, or valve, do to of my knowledge and being a section III, Division 1.	A/15/98 A/1
We cartify that the statements made in this report the ASME Code, Section III, Division 1. I Certificate of Authorization No	arling Valve Control on lessed by the National State that to the best with the ASME Code tor nor his employer methermore, neither the in	Expires DimpanySigned Expires CompanySigned Expires Count Expires Count Count Expires Count Count Expires Count Expires Count Count Expires Count Count Expires Count Count Expires Count Count Expires Count Count Count Expires Count Coun	A/15/98 A/1

(1) For manually operated valves only.



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Sheet: 1 of 1

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(19)-1	WPPSS	RCIC(19)-1-P1	N/A	N/A	1983	Repaired	Yes, Code Class 2

- 7. Description Of Work Performed: Cut and rewelded socket welds near valve RCIC-V-28 to correct the misalignment. The repair work was performed as follows:
 - Cut existing socket welds
 - 2) Prepped valve socket end
 - 3) Performed liquid penetrant (PT) examination on the valve socket end. Liquid penetrant (PT) examination results acceptable
 - 4) Reinstalled the items removed
 - 5) Made required socket welds
 - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
 - 6) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results were unacceptable
 - 7) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
 - 8) Reinstalled VT-3 visually examined existing nuts for the bolted flanged joint
 - 9) Installed new studs in place of the existing studs which were determined to be unacceptable during VT-3 visual examination
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

- 1) The liquid penetrant (PT) examination on the final socket welds was performed in accordance with the requirements of ASME Section
- III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 2) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Nor Test Pressure: 51 Psig Test Temperature: 75° F Component Design Pressure: 150 Psig Temperature: 267° F Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Pfogram Lead Engineer (PLE) Supervisor, Materials And Welding Date Made Made Made Made Made Made Made Mad
	OFFICIATE OF MOSENWAS MODEOTION
,	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period of the following the period of the following the
	Commissions 7/86, 7486 WBSZ-JS Inspector's Signature National Board, State, and Endorsements Date 8/13/96

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Sheet: 1 of 1

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial Nó	National Board No	Other • I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD-V-101/2623	Vogt	306-181441	N/A	N/A	1974	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced wedge (gate) for valve CRD-V-101/2623. The replacement work was performed as
 - 1) Performed liquid penetrant (PT) examination on all external surfaces of the new replacement wedge (gate). Liquid penetrant (PT) examination results acceptable
 - 2) Removed existing wedge (gate) from the valve
 - 3) Installed new replacement wedge (gate) in the valve



ests Conducted: Hydrostatic Pnet Test Pressure: Psig Component Design Pre	Test Temperature: ° F
emarks: None	,
	,
	,
 	
CER	TIFICATE OF COMPLIANCE
We certify that the statements made in :	this Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section	
Type Code Symbol Stamp: Not Applicable	
Certificate Of Authorization No.: Not Appli Expiration Date: Not Applicable	cable
Prepared By Julais Eug	Signed By
Kuldip Singh - Program Lead Engli	· · ·
Date819\96	Date
•	
CERTIFIC	ATE OF INSERVICE INSPECTION
	mission issued by the National Board of Boiler and Pressure
/essel Inspectors and the State of	and employed by have inspected the components
described in this Owner's Report during	g the period and
	belief, the Owner has performed examinations and taken
	Owner's Report in accordance with the requirements of the
ASME Code, Section XI. By elaning this certificate neither the in	spector nor his employer makes any warranty, expressed or
	and corrective measures described in this Owner's Report.
Furthermore, neither the Inspector nor i	his employer shall be liable in any manner for any personal
njury or property damage or a loss of a	any kind arising from or connected with this inspection.
Not Required - Replacement 1" NPS And Smaller	Commissions
	National Board, State, and Endorsements
Inspector's Signature	realistical board, State, and Endorsements



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD-V-101/5027	Vogt	393-181441	N/A	N/A	1974	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced wedge (gate) for valve CRD-V-101/5027. The replacement work was performed as follows:
 - 1) Performed liquid penetrant (PT) examination on all external surfaces of the new replacement wedge (gate). Liquid penetrant (PT) examination results acceptable
 - 2) Removed existing wedge (gate) from the valve
 - 3) Installed new replacement wedge (gate) in the valve



3 Tests Conduct	ted: Hydrostatic Pneuma Test Pressure: Psig Component Design Pressu		Test Temperature: ° F Temperature: ° F	Other 🔀 Non
D. Remarks: None	b			
,	CERTIF	ICATE OF COMP	PLIANCE	
We certify the	at the statements made in this	: Owner's Report	are correct and this replacemen	nt <i>conforms</i>
to the rules o	of the ASME Code, Section XI	•	•	
	ymbol Stamp: Not Applicable f Authorization No.: Not Applicable	1		ļ
•	g ie: Not Applicable	0		
	1 2 0 5			_
Prepared By	Kuldip Singh - Program Lead Engineer	Signed By _	Soll Mil	-
		•	Supervisor, Materials And V	velding
Date	8)17(8	Date	1720/96	
				ļ
	CERTIFICATE	OF INSERVICE	INSPECTION	
I, the undersi	gned, holding a valid commiss	sion issued by th	e National Board of Boiler an	d Pressure
Vessel Inspec	ctors and the State of	and er	nployed by	
-1	44-0-4-5-4-4-4-4		have Inspected the c	
	this Owner's Report during the est of my knowledge and belie			and
	easures described in this Own			
ASME Code,	Section XI.	•	•]
	is certificate neither the inspe			
	erning the examinations and concerning the examinations and content in the examinations are seen in the examinations and content in the examinations are seen in the examinations and content in the examinations are seen in the examinations and content in the examinations are seen in the examinations and content in the examinations and content in the examinations and content in the examinations are seen in the examinations and content in the examinations are seen in the examination in			
	perty damage or a loss of any i			
Not Required - R	Replacement 1" NPS And Smaller	Commissio	ns	
	nspector's Signature		National Board, State, and Er	ndorsements
Date				
		1		1

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/5/96

Address: 3000 George Washington Way, Richland, Washington, 99352 2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP) Sheet: 1 of 1

Unit: WNP-2

- Address: Hanford Reservation, Benton County, Washington
- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No. Job No. etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-19	Borg Warner	22295	N/A	N/A	1982	Replacement	Yes, Code Class 1
		•					

- 7. Description Of Work Performed: Replaced stem disc assembly for valve RCIC-V-19. The replacement work was performed as follows:
 - 1) Cut body to bonnet seal weld
 - 2) Removed the existing stem disc assembly from the valve
 - 3) Prepped valve body cut surfaces
 - 4) Performed liquid penetrant (PT) examination on the body prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 5) Prepped valve bonnet cut surfaces
 - 6) Performed liquid penetrant (PT) examination on the bonnet prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 7) Installed new stem disc assembly in the valve
 - 8) Made required body to bonnet seal weld
 - 9) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



·
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other None Test Pressure: 300 Psig Test Temperature: 84° F Component Design Pressure: 3600 Psig Temperature: 100° F
9. Remarks: None
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable
Durandon Marion Ool
Frepared By Kuldip Singh - Program Load Engineer (PLE) Signed By Supervisor, Materials And Welding
Date \$1519.6 Date 8/19/96
Date
CERTIFICATE OF MOSPINGS MOSPICE
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/24/94 to 5/19/95 and state to the best of my knowledge and belief, the
Owner has performed examinations and taken corrective measures described in this Owner's Report
In accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
injury or property damage or a loss of any kind arising from or connected with this inspection.
1 m = TH
17. 11. ALSO Commissions 7486, 7486 W NSTS - IS
Inspector's Signature National Board, State, and Endorsements
Date_8/19/96



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(2)-1	WPPSS Borg Warner Borg Warner .	RCIC(2)-1-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
RCIC-V-67		14097	N/A	N/A	1976	Replaced	Yes, Code Class 1
RCIC-V-67		14089	N/A	N/A	1976	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced valve RCIC-V-67. The replacement work was performed as follows:
 - 1) Removed existing valve RCIC-V-67, Serial No 14097 and associated piping material
 - 2) Installed new valve RCIC-V-67, Serial No 14089 and associated piping material
 - 3) Made required socket welds
 - 4) Performed magnetic particle (MT) examination on the final socket welds. Magnetic particle (MT) examination results acceptable
 - 5) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the existing nuts for the botted flanged joint, VT-3 visual examination results acceptable
 - 7) Reinstalled VT-3 visually examined existing studs and nuts for the bolted flanged joint
 - 8) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test

- 1) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application
- 2) The magnetic particle (MT) examination on the final socket welds was performed in accordance with the requirements of ASME Section III, Code Class 2, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1
- 3) The VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints was performed in accordance with the requirements of ASME Section XI, 1992 Edition with no Addenda to satisfy the commitments made in Relief Request No 2ISI-13 for Code Case N-416-1



8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Nominal Operating Pressure: 124° F Component Design Pressure: 125 Psig Temperature: 170° F
2. Remarks: See attached NPV-1 Code Data Report for the new valve RCIC-V-67, Serial No 14089
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
Prepared By Quab Supb Signed By 532:
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
period <u>4/26/96</u> to <u>8//5/96</u> and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report
in accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
injury or property damage or a loss of any kind arising from or connected with this inspection.
Will street the
Inspector's Signature Commissions AND 146 W WS IS IS National Board, State, and Endorsements
Data 8/10/9/
Date Of 10/19

PLAN NO. 2-1310 PE 215 12477

Quedip Sup 0 A 1 02 8

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NICLEAR PLANTS OF VALVES 8

As Required by the Provisions of the ASME Code Rules

REVISED

			*	
1. M	Nuclear Valve Divi	sion 00 Tyrone Ave	Van Nuys, CA Or	der No. 47713
	(Name à	Address of Manufecturer)		•
2. M	Bovee & Crail/G.E. anulactured for P.O. Box 1040, Ric	R. I. hland, Washingto (Name and Address)	on 99352 or	der No. 215-3261
		001	0 10.17 11.1	.1000
3. O	wner WPPSS Hanford #2 Job Si	to KCL	C-1-61, SIN	14087.
4 La	pearion of Plant Richland, Washin	ngton 99352		
5. Pu	ump of Valve Identification Nuclear Va	alve Div., P/N 7	6630-1, 1-1/2 Inc	th Y Globe Valve, CS
	Serial Num	mbers 14083 thr	u 14097 (15 Valve	es)
	(Brief descripti	on of service for which eq	uipment was designed)	
(2)	Drawing No	Prepared by Nuclea	r Valve Division	of Borg Warner
(b)	National Board No			
6. De	sign Conditions 3600	psi 100	°F	
	(**************************************	•	•	1
7. Ih	e material, design, construction, and workm	ansate compiles with a	SME Code Section III. Cia	33
EJ	ition 1971 . Addenda Date	Winter 1973	Case No	
	Mark No.	Material Spec. No.	Manufacturer	Remarks
(2)	Castings			
ν-,	Disc - Code 1E82,1F17,1H1	6 Stellite #6		
	Casting - 71238	NMS 71043	Rex Precision	
	Machined - 71239	1	NV Division	
				DEVIEWE N
				107 00 1361
		 		1361 00 10:
				ECHTEL QUALITY CONTROL
				BY:
(b)	Forgings			
	Body - Code 1F56, 1J35	SA 105		
	Forging 71224		Compton Forge/Pa	cific Forge
	Machined - 72467-11		NV Division	
	Assembly - 72467-13	1	NV Division	
	Connet - Code 1686, 1H63	SA 105		
	Forged Stock		Airco Viking	
		·		
	Machined - 71279	<u> </u>		<u> </u>
	<u> Machined - 71279</u>			•

*Emplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 891° x 11°°, (2) information in items, 1, 2 So on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

FORM NPV-1 (back)

•	. Mark No.	Material Spec. No.	Manufacturer	Remarks
(c)	Bolting			
	•			<u> </u>
			•	
(4)	Other Parts			
1-7				
				
				<u></u>
8. Hydros	static test 5400 - 5450 psi.			
	CE	RTIFICATION OF I	DESIGN	
	information on file at NVD of Borg	Vorner, 7500 Tv	rone Avenue. Von	Niiva CA
Design	nalysis report on file at NVD of Bor	g Warner, 7500 7	grone Avenue, Van	Nuys, Ca.
Design	specifications centified by David	J. Murphy	(1) Prof. Eng. State	fash. Reg. No. 12542
	nalysis report certified by Byron L	eonard Jr.	(1) Prof. Eng. State_	CA Reg. No. E123
(1) Sign	ature not required. List name only.			
We certi	ty that the statements made in this report	Ale Correct.		
1		Nuclear Valve I)1v. 🦙 /	02
Date	October 11 19 76 Signed	OI Borg Warner	By Tlan	in filling
	ste of Authorization No. <u>N=1254</u>			
	•			
	CERTIF	ICATE OF SHOP IN	SPECTION	
1	undersigned, holding a valid commission	is assert but the Masies	al Board of Boiles and Ba	Vaccal Incoccos
	he State of Province of Californi	2 and empl	oyed by Dept. of Bl	dg. & Safety
ofC	ity of Los Angeles		ave inspected the equipme	
Report of	n October 11 19 76, a tructed this equipment in accordance with	ind state that to the	best of my knowledge and	belief, the Manufacturer
By si	gning this certificate, neither the Inspe- quipment described in this Data Report.	ctor nor his employer a	nakes any warranty, expres	ssed or implied, concern-
manner fo	or any Sersonal injury or broberth gamage	or a loss of any kind	wising from or connected	with this inspection.
	•			
Date	October 11 19 76		_	r
			. •	j
	<i>(1)</i>			
	Milhum	Commissions	Calif 1010	·
	(Inspector)		(National Board, State, F	rovince and No.)

Printed in U.S.A. (6/72)

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This form (E37) is obtainable from the ASME, 345 E. 47th St., New York, N.Y. 10017

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-(IR-63)- 1B	JCI	PI(1)-ST-(IR-63)-1B	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced (modified) existing air supply line to valve CSP-V-6. The work was performed as follows:
- A) Installation of piping material
 - 1) installed new piping material
 - 2) Made required socket welds
 - 3) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
- B) Installation of shear lugs
 - 1) Installed new shear lugs
 - 2) Made required shear lugs to pipe welds
 - 3) Performed visual examination on the final welds, Visual examination results acceptable
 - 4) Performed liquid penetrant (PT) examination on the final welds. Liquid penetrant (PT) examination results acceptable
- C) Installation of support Serial No 9301572C-001
 - 1) Installed new support material
 - 2) Installed new "U" bolt and associated jam nuts
- D) Installation of support Serial No 9301572C-002
 - 1) Installed new support material
 - 2) Installed new "U" bolt and associated jam nuts
- E) Installation of support Serial No 100-7-021
 - 1) Installed new support material
 - 2) Installed new "U" bolt and associated jam nuts

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the supports



CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp; Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding Date Date CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period fave inspected the components attate to the best of my knowledge and bellef, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions	Tests Conducted: Hydrostatic Pneumai Test Pressure: Psig Component Design Pressur	Test Temperature: ° F
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Date Mildip Singh - Program Lead Engineer (PLE) CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	Remarks: None	
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Date Mildip Singh - Program Lead Engineer (PLE) CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		
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We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Lucy Signed By Supervisor, Materials And Welding Date Date Program Load Engineer (PLE) CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Bolier and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Regulted - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Date Mildip Singh - Program Lead Engineer (PLE) CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		
to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Prepared By	CERTIFIC	CATE OF COMPLIANCE
Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By		Owner's Report are correct and this replacement conforms
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions National Board, State, and Endorsements		
Signed By Supervisor, Materials And Welding Date D	Certificate Of Authorization No.: Not Applicable	5
Kuldip Singh - Program Lead Engineer (PLE) Date CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of	N 2. 0 m	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Prepared By Wulder Strain Stra	Signed By Singular Materials And Worlding
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Valor Singh - Program Load Engineer ((PLE) Supervisor, Materials And Welding
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by	Date 3 C C	Date
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by		
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by		
Vessel Inspectors and the State of	CERTIFICATE	OF INSERVICE INSPECTION
Vessel Inspectors and the State of	I, the undersigned, holding a valid commiss	sion issued by the National Board of Boiler and Pressure
described in this Owner's Report during the period	Vessel Inspectors and the State of	*
state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	described in this Owner's Report during the	have inspected the components
ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	state to the best of my knowledge and belief	of, the Owner has performed examinations and taken
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		er's Report in accordance with the requirements of the
Implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements		ctor nor his amniover makes any warranty, eynressed or
Injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1° NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		
	Not Required - Replacement 1° NPS And Smaller	Commissions
		National Board, State, and Endorsements



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220
 - (b) Repair Organization P.O. No. Job No. etc.: C875WE
 - (c) Type Code Symbol Stamp: VR And NR
 - (d) Certificate Of Authorization No.: VR No 590 And NR No 78
 - (e) Expiration Date: VR January 11, 1998 And NR April 12, 1998
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Crosby	N63790-00-0046	N/A	N/A	1980	Replacement	Yes, Code Class 1
•	Manufacturer	Manufacturer Serial No	Manufacturer Serial No Board No	Manufacturer Serial No Board I.D. No	Manufacturer Serial No Board I.D. Built No	Manufacturer Serial No Board I.D. Built Replaced Or Replacement

- 7. Description Of Work Performed: Spare main steam relief valve Serial No N63790-00-0046 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:
 - 1) Disassembled the relief valve to perform the required work
 - 2) Reassembled the relief valve without replacing any ASME pressure boundary (retaining) parts
 - 3) Reset the relief valve set pressure from 1150 PSIG to 1165 PSIG
 - 4) Tested the relief valve at new set pressure of 1165 PSIG. Test results acceptable

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



9.	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Not Test Pressure: Psig Test Temperature: F Component Design Pressure: Psig Temperature: F Temperature: F Temperature: F Temperature: F Temperature: F Temperature: F Temperature: F Temperature: F Temperature: F Temperature: Other X Not Test Test Test Test Test Test Test Tes	ne
	CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI	
	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	
	CERTIFICATE OF INSERVICE INSPECTION]
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period	
•	Inspector's Signature Commissions 7486, 7486 W NSIR-IS National Board, State, and Endorsements Date \$\frac{5}{16/96}\$	

FORM NVR-1 REPORT OF REPAIR & MODIFICATION LI UN NEPLACEMENT L OF NUCLEAR PRESSURE RELIEF DEVICES 1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) 200 S. Highland Springs Ave., Banning, CA 92220 (address) 2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way Richland, WA 99352 (name and address) Washington Public Power Supply System, WNP-2 3 Owner -(name) 3000 Geo. Washington Way, Richland (address) 4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352 5. a: Repaired pressure relief device: Main Steam Safety Relief Valve Crosby b; Name of manufacturer 1980 N/A c: Identifying nos. HB-65-BP N63790-00-0046 Steam 6R10 (year built) (size) (mfr's, serial no.) (Natl. Board No.) (service) N/A 1 N/A 1971 d: Construction Code (Code Case(s)) (Code Class) (addenda) (edition) N/A N/A 1989 6. Section XI (Code Case(s)) (addenda) (edition) 1989 N/A N/A 7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: (edition) (Code Case(s)) (addenda) N/A N/A 1971 3. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: (Code Case(s)) (edition) (addenda) 9. Design responsibilities __ Set pressure and blowdown adjustment 10. Opening pressure:_ Blowdown(if applicable) made at Western Repair steam using . (location) (test meaium) Disassembled, lapped seats, inspected, Pescription of work:(include name and identifying number of replacement parts)__ replaced maskets, assembled, certified set pressure on steam 12. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition. 1/11 _____ to use the "VR" stamp expires Cartificate of Authorization no. 590 98 Certificate of Authorization no. _ to use the "NA" stamp expires Westinghouse Electric Corp Date 3 - 29 1990 Signed Western Repair Center SR. ENGR (authorized representative) (repair organization) CERTIFICATE OF INSPECTION

l, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency is	
the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co.	•
of Hartford, Chave inspected the repair, modification or replacement described in this report on 3-29, 1996 and state that to the	e best
of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National	Board
rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any wi	മനമാസ്യ.
excressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer s	nail be
iable in any manner for any personal injury or propesty damage or a loss of any kind arising from or connected with this inspection.	
\sim 1 $^{\circ}$	

3-29 1976 Signed 1 Cheff Commissions CA 1776	
(Inspector) (Natl. Board No.tinctuoing endorsements) state or province an	ופ נשטח ספני

ASME SALY3 Gr. 26



Adjusting Bolt Button

K63618-32-0045

• •

CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS

PLAN NO. 2-1312

·		PUEN NO. 2-1312
	OR SAFETY AND SAFETY RELIE the Provisions of the ASME DATA REPORT	
Safe	ty and Safety Relief Valve	ten kirkking nali
1. Manufactured By Crosby Valve &	Gage Company, 43 Kendrick Name and Address	St., Wrentham, MA 02093
Hodel No.HB-65-BP-FN Order N	o. N94275 Contract Dat ectric Company, 175 Co	te 4/24/79 National Board No. N/A
2. Manufactured For San Jose,	CA 95125 me and Address	Order No. 205-AJ986
3. Owner Washington Public Pow	er Supply System, Rich	nland, Washington 99352
4. Location of Plant Hanford Re	Name and Address servation, Richland, W	ashington 99352
•	,	 -0046 Drawing No. DS-A-63790 Rev.
Type Safety Relief		Pipe Size Inlet 6 Outlet 10
 Safety, Safety Relief, Pil Power Actuated 	ot, Inch	Inch Inch Inch
6. Set Pressure (psig) 1	150	575°F
. 045 705	,	Rated Temperature
Stamped Capacity 865, 725	<u> </u>	Blowdown (psig) 2% to 11%
Hydrostatic Test (psig) Inlet_	Outlet	975 psig (Assembled Valve) 1100 psig (Body Only)
Pressure Retaining Pieces	(Applicab	le to Valves for Glosed Systems Only)
	Serial No.	Material Specification
Bar Stock & Forgings	Identification 2	Including Type or Grade
Body	พ93183-35-0065	ASTM A105-71 Gr. II ASME SA105 Gr. II
Bonnet	N93407-35-0028	ASTM A105-71 Gr. II ASME SA105 Gr. II
b. Beroserrecerringer	:	
AREX Disc Insert	พ93185-34-0077	ASME SA637 Gr. 718
· Nozzle	N93184-32-0048	ASME SA182 Gr. F316
DiscHolder*K55484-35-0094	*N89714-34-0082	AMS 5662B
. Spring Washers K62858-35-0028	K62856-35-0084 K62857-35-0049	ASTM A105-71 Gr. II ASME SA105 Gr. II
Adjusting Bolt	N93410-33-0053	ASME SA193 Gr. B6 .
Spindle Point K62873-37-0139	N89720-43-0136	ASME SA564 Type 630
c. Spring K62858-35-0028	*N89722-0002	ASTM A304-66 Gr. 4161H
d. Bolting		7 x 0 0 3 8 0 0 9 5
e. Spindle Hall K62873-37-0139	N93213-0206	Stoody #6
Thrust Bearing Adapter	N93409-32-0048	ASME SA193 Gr. B6
Bonnet Stud (71	7) N93207-0549 thru 05	60 ASTM A193-/1 Gr. 37
Bonnet Stud Nut (J8	7) N93210-0769 thru 07	
Inlet Stud (BW		
Inlet Stud Nut (BW	8) N93218-0555 thru _. 05	66 ASTM SA194-71 Gr. 2H ASME SA194 Gr. 2H

N93411-32-0045

Value, originally built against Crosby Order No. N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk.

Original nameplate removed and new nameplat	te attached. No 3790 -00 -0046
CERTIFICAT	E OF COMPLIANCE
to the rules of construction of the ASME Co III, Div. 1, 1971 Edition, Addenda Class 1	report are correct and that this valve conforms de for Nuclear Power Plant Components, Section No Addenda , Code Case No. 1567 & 1711 (Date)
Date 11-5-80 Signed Crosby Va (N Certi	lve & Gage Co. by R-G. Calauans ficate Holder)
Our ASME Certificate of Authorization No	1878 to use the NV
symbol expires <u>September 30, 1983</u> (Date)	
CERTIFICA	TION OF DESIGN
A	
Design information on file at Crosby Va	
Stress analysis report (Class 1 only) on fit 43 Kendrick Street, Wrentham, Massachu	
Design specifications certified by	Boyd P. Brooks
PE State California	Reg. No.: 13655
Stress report certified by 1	W.D. Greenlaw
PE State <u>Massachusetts</u>	Reg. No. 14784
¹ Signature not required - list name only.	Anthon Maria Property Control Property Maria
•	b fest size mississing was a
CERTIFICATE O	F SHOP INSPECTION
Pressure Vessel Inspectors and the State or and employed by Factory Mutual Systems* have inspected the pump, or valve, described and state that to the best of my knowledge constructed this pump, or valve, in accordance Components.	of Norwood, Massachusetts i in this Data Report on 1/9, 1981 and belief, the N Certificate Holder has note with the ASME Code for Nuclear Power Plant
By signing this certificate, neither the In	spector nor his employer makes any warrant, .

expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Signed Orm Wass 126 6
(Inspector) (Nat'l. Bd., State, Prov. and No.

^{*}Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Sheet: 1 of 1

Address: 3000 George Washington Way, Richland, Washington, 99352 2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220
 - (b) Repair Organization P.O. No, Job No, etc.: C875WE
 - (c) Type Code Symbol Stamp: VR And NR
 - (d) Certificate Of Authorization No.: VR No 590 And NR No 78
 - (e) Expiration Date: VR January 11, 1998 And NR April 12, 1998
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0047	N/A	N/A	1981	Replacement	Yes, Code Class 1
							,

- 7. Description Of Work Performed: Spare main steam relief valve Serial No N63790-00-0047 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:
 - 1) Disassembled the relief valve to perform the required work
 - 2) Reassembled the relief valve without replacing any ASME pressure boundary (retaining) parts
 - 3) Tested the relief valve at set pressure of 1175 PSIG. Test results acceptable

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint, VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable

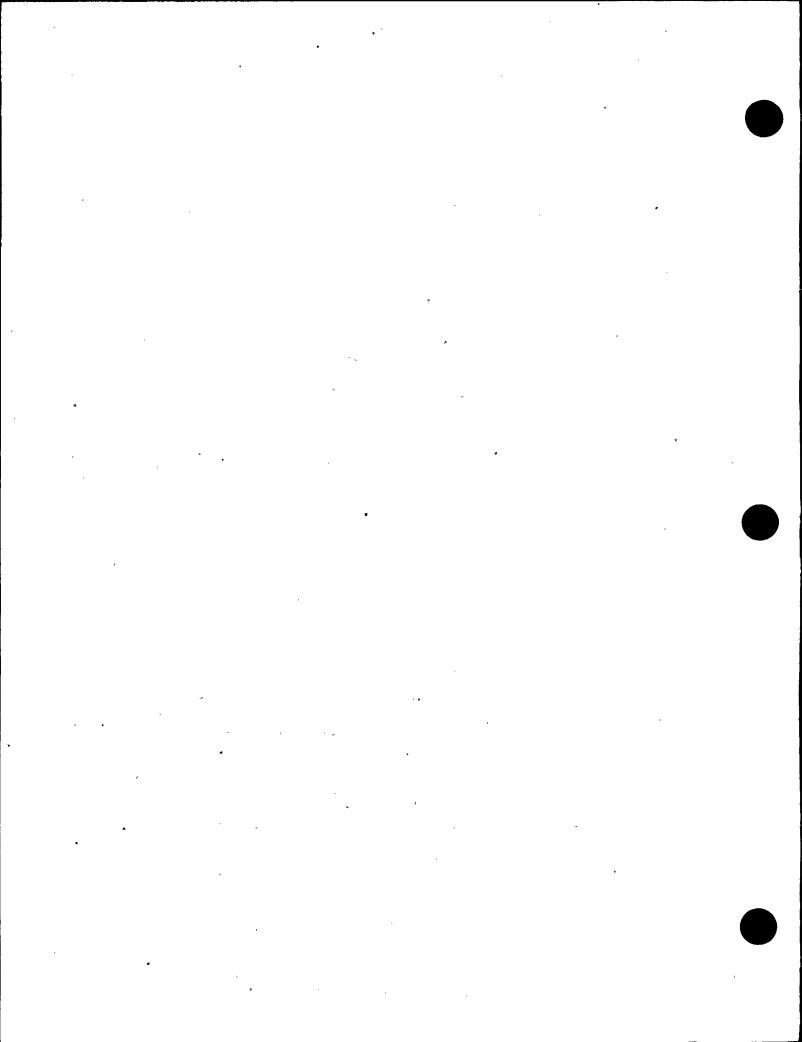


8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Nominal Operating Pressure: Other Test Pressure: Psig Temperature: OF Component Design Pressure: Psig Temperature: OF
9. Do	Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief vices" for MSRV Serial No N63790-00-0047, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0047
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Date 6/12/94
Ī	OFFITIEIOATE OF INCEPTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period to to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	Commissions 7481 W NST 8-TS Inspector's Signature National Board, State, and Endorsements Date \$\frac{S}{1}\frac{1}{9}\frac{1}{2}\

OF NUCLEAR PRESSURE RELIEF DEVICES

PLAN NO. 2-1313

1. Work performed by	Westinghouse Elect	ric Corp., Wes	tern Repair Ce	nter	4 ulan	<u>) </u>
			(usue of rebair organization	on) ,	on doj. en .O.9)	
	200 S. Highland Sp	rings Ave., Ba	nning, CA 922	20		131136
			(address)	•		•
Work partormed for	Washington Public	Power Supply S	ystem, WNP-2,	3000 Geo. Was	hington Way	
Lio ponomico ioi _			(name and address)	Richland	, WA 99352	
3. OwnerWashi	ngton Public Power	Supply System	, WNP-2			
J. Owner			(നമനം)			
3000	Geo. Washington Wa	v. Richland				
			(address)			
4.84	lentification of nuclear power plant	Washington	Public Power Su	upply System,	WNP-2,	
4. Name, address and id	Mashington Way, Ric	hland, WA 993	52			
						
	relief device: Main Steam	Sarety Kerter	Valve			
b: Name of manufactu		2 00 45 27 /2	Oh a ma	CD10	198)1
c: Identifying nos. HB			Steam			r prajt)
(1):		· ·	(service)		()44	a oong
d; Construction Code	1971	N/A		N/A	<u></u>	
	(edition)	(addenda)		(Code Case(s))	•	lode Class)
6. Section XI1	989		N/A		N/A	
	(edison)	((addenda)		(Code Case(s))	
7. Applicable edition of A	SME Code Section XI under wi	nich repairs, modification	s, or replacements were	made: <u>1989</u>	N/A	N/A
1		,	•	(edition)	(addenda) (Code Case(s
8. Applicable edition of C	onstruction Code under which I	repairs, modifications, or	reolacements were made	de: 1971	N/A_	N/A
pp				(edition)	(addenda) (C	code Case(s))
9. Design responsibilities	N/A			•		
10. Opening pressure:		owdown(if applicable)	•	Satoro	ssure and blowdowr	adiustman
	n Repair Center	Moodulii appicatie) _			Chann	•
made at	II Nepall Center	(location)		using	(test medium)	
		• •	. 24	. 1	• .	a
	clude name and identifying num				is, mspecie	u,
	skets, assembled.	Certified set	pressure on st	eam.		
2. Remarks:None						
						
	 		······································			
						•
		CERTIFICATE OF	COMPLIANCE			
Ve certify that the stateme	nts made in this report are corre	ect and the repair, modifi	cation or replacement of	the pressure relief de	vices described abo	ove conform
Section XI of the ASME	Code and the National Board n	ules as defined in the put	blications NB-65 and NB	3 102, current edition.	•	
artificate of Authorization		to use the "VR" stam	- 1/11	. 19 98	_	
erulicate of Authorization		_ to use the "NR" stam	4 /5 0	19 98	•	
		se Electric Cor		1		
ate 3 - 29 1996	signed Western Ren		Thomas ON) edon Til	SR EN	:60
13,13	_	r organization)		ed representative)		tide)
·····					``	
		CERTIFICATE OF	INSPECTION			
	a valid commission issued by T					
e state or province of		ployed by Hartfor				
Hartford, Chave in	spected the repair, modification	n or replacement describ	ed in this report on	<u>3 -24 . 191</u>	' _ and state that t	o the best
my knowledge and belief	, this repair, modification or rep	lacement has been mad	e in accordance with Se	ction XI of the ASME	Code and the Natio	nal Board
	cations NB-65 and NB-102, cui					
	eming the repair, modification o					
	personal injury or property dan					0
and an any marmer for dry	Tarabana anjuly or property our	inage or a ross of any for	s army none or connec	wes mini nus aishacht		
3.29 1946	Signed There	1 Thea	Commissions AA	1716		
. 1922		pecitor)	Commissions	No.(including endorsem	enisisiale or ormore	and number
	(442		1700, 0000	(underside almost state		



and other cases, as some successions as

« K63618-33-0055

GAGE COMPANY CROSBY VALVE

PLAN. NO. 2-131 WRENTHAM, MASS

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules

DATA REPORT Safety and Safety Relief Valves

J41C	cy and datecy marrie versus				
1. Manufactured By Crosby Valve & Gage Company, 43 Kendrick St., Wrentham, MA 02093 Name and Address					
Hodel No. HB-65-BP-FN Order No. N94275 Contract Date 4/24/79 National Board No. N/A					
General Electric Company, 1/3 Curtner Ave.,					
2. Manufactured For San Jose.	CA 95125 me and Address	Order No. 205-AJ986			
3. Owner Washington Public Po		and, Washington 99352			
	Name and Address				
4. Location of Plant Hanford Res	ervation, Richland, Wash	ington 99352			
5. Valve Identification MPL #B22-	F013Serial No. N63790-00-0	047Draving No. DS-A-63790 Rev.			
Type Safety Relief	Orifice Size R P	ipe Size Inlet 6 Outlet 10			
Safety, Safety Relief, Pil. Power Actuated		Inch Inch Inch			
6. Set Pressure (psig) 1175		575° ` F			
<u>-</u>		Rated Temperature			
Stamped Capacity 884,314	e 3 ZOverpressure	Bloudown (psig) 2% to 11%			
Hydrostatic Test (psig) Inlet_	97	5 psig (Assembled Valve) 0 psig (Body Only)			
nydrostatic lest (psig) inlet	(Applicable	to Valves for Closed Systems Only)			
Pressure Retaining Pieces	•				
	Serial No. Identification	Material Specification Including Type or Grade			
Rar Stock & Forgings	. Identification	•			
Body	N93183-35-0066	ASTM A105-71 Gr. II			
Bonnet	N93407-35-0029	ASTM A105-71 Gr. II ASME SA105 Gr. II			
P. TEXTIZARTANDOSELITAÇÃ	N=3407=33=0027				
maineant Disc Insert	N93185-34-0078	ASME SA637 Gr. 718			
minoral prod month					
Nozzle	N93184-32-0049	ASME SA182 Gr. F316			
Disc Holder*K55484-35-0098	*N89714-34-0136	AMS 5662B			
Spring WashersK62858-35-0029	K62856-35-8085 K62857-35-8050	ASTM A105-71 Gr. II ASME SA105 Gr. II			
•					
Adjusting Bolt .	<u> </u>	ASME SA193 Gr. B6 ASTM A564-71 Type 630			
Spindle Point K62873-37-0148	N89720-43-0147	ASYE SAS64 Type 630			
c. Spring K62858-35-0029	*N89722-0003	ASTM A304-66 Gr. 4161 H			
d. Bolting		<u> </u>			
e. Spindle Ball x62873-37-0148	N93213-0215	Stoody #6			
Thrust Bearing Adapter	N93409-32-0049	ASME SA193 Gr. B6			
Bonner Stud (BW5, II	7) N93207-0561 thru 0572				
Bonnet Stud Nut (J8	7) א93210-0781 thru 0793	2 ASME SA194 Gr. 2H			
	6) N93216-0563 thru 0574				
Inle: Stud Nut (Bi	18) N93218-0567 thru 0578	8 ASTM A194-71 Gr. 2H ASME SA194 Gr. 2H			
	100 11 12 000 2				
Adjusting Bolt Button	N93411-33-0025	ASIE SALYS Gr. Bo			

Sonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Scrialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached. No. 3790-00-0047
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda Code Case No. 1567 & 1711 (Date)
Date 11-5-80 Signed Crosby Valve & Gage Co. by P.O. Caracana (N Certificate Holder)
Our ASME Certificate of Authorization No. 1878 to use the NV
symbol expires -September 30, 1983 . (Date)
•
· CERTIFICATION OF DESIGN
Design information on file at Crosby Valve & Gage Company
Stress analysis report (Class 1 only) on file at <u>Crosby Valve & Gage Company</u>
43 Kendrick Street, Wrentham, Massachusetts 02093
Design specifications certified by Bovd P. Brooks
FE State California Reg. No. 13655
Stress report certified by W.D. Greenlaw
PE State Massachusetts Reg. No. 14784
Signature not required - list name only.
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 197, 1981 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.
By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Date 1981. Signed Commissions MASS 126 F (Nat'l. Bd., State, Prov. and No.)

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/3/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220
 - (b) Repair Organization P.O. No, Job No, etc.: C875WE
 - (c) Type Code Symbol Stamp: VR And NR
 - (d) Certificate Of Authorization No.: VR No 590 And NR No 78
 - (e) Expiration Date: VR January 11, 1998 And NR April 12, 1998
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0048	N/A	N/A	1980	Replacement	Yes, Code Class 1
						,	·

- 7. Description Of Work Performed: Spare main steam relief valve Serial No N63790-00-0048 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:
 - 1) Disassembled the relief valve to perform the required work
 - 2) Reassembled the relief valve
 - 3) Installed one (1) new stud for the relief valve inlet joint
 - 4) Tested the relief valve at set pressure of 1175 PSIG. Test results acceptable

NOTES-

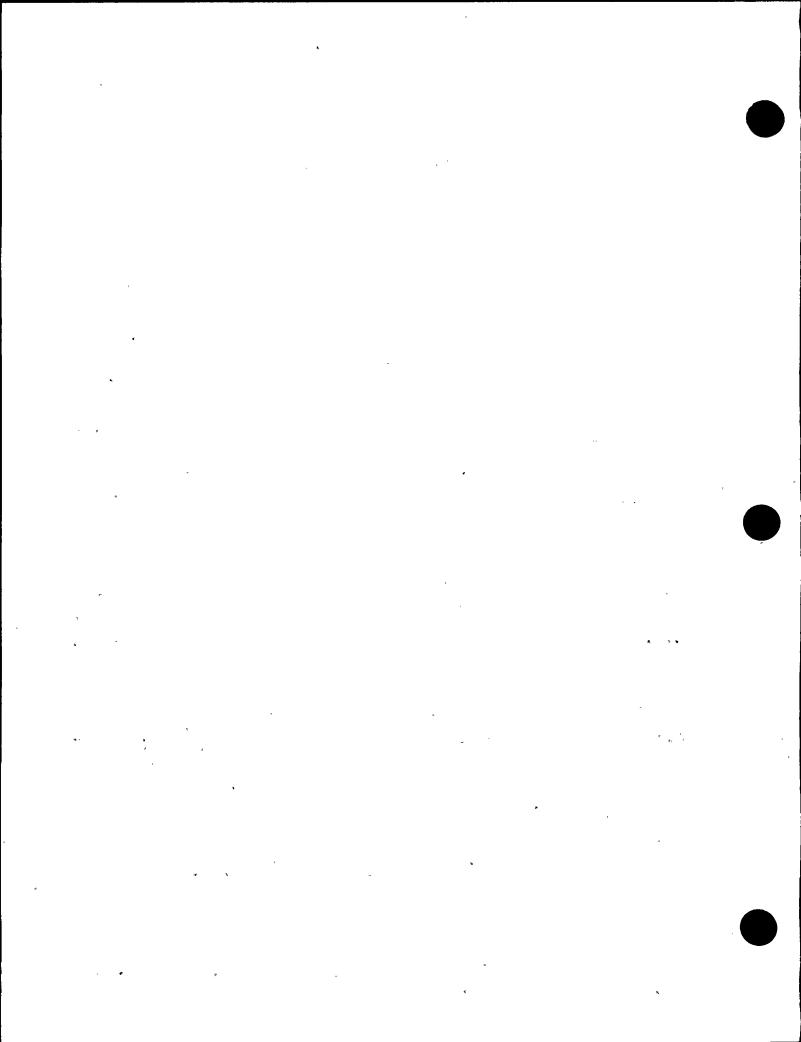
- 1) Supply System performed VT-1 visual examination on one (1) new stud for the relief valve inlet joint. VT-1 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 4) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



2	B Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Notice Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F Devices" for MSRV Serial No N63790-00-0048, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0048
_	101 MOTO COME TO 100700-00-0, 2, 000 anaciou 1971 Codo Data Reportion MSRV Senas Ro 1963/30-00-0048
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Date Placement Conforms Type Code Symbol Stamp: Not Applicable Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwight Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	Commissions THSC, THSC w ws IB-II Inspector's Signature National Board, State, and Endorsements Date S/16/96
	• '

FORM NVR-1 REPORT OF REPAIR & MODIFICATION LI OR REFLACEMENT LE OF NUCLEAR PRESSURE RELIEF DEVICES

1. Work performed by Westinghouse Electric Corp., Western Repair Center (P.O. nd (name of repair organization) 92220 200 S. Highland Springs Ave., Banning, CA (address) 3000 Geo. Washington Way 2. Work performed for Washington Public Power Supply System, WNP-2, Richland, WA 99352 (name and address) WNP-2 Washington Public Power Supply System, Cwner (name) 3000 Geo. Washington Way, Richland (address) 4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352 Main Steam Safety Relief Valve 5. a: Repaired pressure relief device: b: Name of manufacturer __Crosby N63790-00-0048 5R10 1980 c: Identifying nos. HB-65-BP (year buil) (Natl. Board No.) (service) (size) (mlr's, senal no.) (Npe) N/A 1971 d: Construction Code (Coce Case(s)) (Code Class) (edition) (addenda) 1989 N/A Section XI (Code Case(s)) (addenda) (adition) 1989 N/A N/A 7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: (Code Case(s (edition) (addenda) 1971 N/A N/A Applicable edition of Construction Code under which repairs, modifications, or replacements were made: (Code Case(s); (eaiton) (addenda) 9. Design responsibilities Set pressure and blowdown adjustmen 10. Opening pressure: Blowdown(if applicable) using steam made at Western Repair Center (location) (test medium) Disassembled, lacoed seats, inspected Description of work:(include name and identifying number of replacement parts)_ replaced inlet stud, assembled. Certified set pressure on steam Inlet stud - PO #231692, Item #003, MC #54400514 CERTIFICATE OF COMPLIANCE 'Ne certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition. 590 Certificate of Authorization no. ___ _____ to use the "VR" stamp expires _ Cartificate of Authorization no. to use the "NR" stamp expires. Westinghouse Electric Corp. Date 3.29 1996 Signed Western Repair Center 5R. ENGP (repair organization) CERTIFICATE OF INSPECTION 1. the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vesset Inspectors, and certificate of competency issued by the state or province of __California_ <u>_and employed by Hartford Steam Boiler Inspection & Insurance Co.</u> 3-29 at Hartford, Chave inspected the repair, modification or replacement described in this report on 19<u>96</u> and state that to the best at my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warrant; expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be Table in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. CA 1716 (Natl. Board No.(incromg endorsements) state or province and numbe



CROSBY

CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS

PLAN No. 2-1314

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules

DATA REPORT
Safety and Safety Relief Valves

Quaip Eng 5 8/3/96

,	DATA REPURT	8/3/96
Safe	ty and Safety Relief Valves	. 2/3/10
1. Hanufactured By Crosby Valve &		t., Wrentham, MA 02093
A CINC NO. 002 0 1100000000 0000 11 000 0	Name and Address	•
Model No HB-65-BP-FN Order No	o. N94275 Contract Date_	4/24/79 National Board No. N/A
	ectric Company, 175 Curt	ner Ave.,
2. Manufactured For San Jose.	me and Address	Order No. 205-AJ986
3. Owner Washington Public Power		nd Washington 99352
3. Owner washington tubite town	Name and Address	1114, 443111161011 77332
/ Ingertan of Plant Hamford D.		
4. Location of Plant Hanford Ro	•	•
5. Valve Identification MPL #B22-	F013 Serial No. N63790-00-0	048 Drawing No. DS-A-63790 Rev. C
Type Safety Relief	Orifice Size R SP	The Stie
Safety, Safety Relief, Pile Power Actuated	or, Inches	de leginchetricefinch, estinch
6. Sec Pressure (psig) 1175		575 ⁰ F
,		Rated Temperature
Stamped Capacity 884,314	6 3 ZOverpressure	Blowdown (psig) 2% to 11%
Hydrostatic Test (psig) Inlet	9 2370 Outlet 11	75 psig (Assembled Valve) 00 psig (Body Only)
Personne Personne Pd	(Applicable	to Valves for Closed Systems Only)
Pressure Retaining Pieces		
Den Coast & Florednes	Serial No. Identification	Material Specification Including Type or Grade
Bar Stock & Forgings	ruentiiteation	
Body	N93183=35=0067	ASTM A105-71 Gr. II ASME SA105 Gr. II
Bonnet	N93407-35=0030	ASTM AlO5-71 Gr. II ASME SAlO5 Gr. II
b . ಚಿರಾಣಿಯಾಲುಗಳುಗಳುಗಳು		
xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	N93185-34-0079	ASME SA637 Gr. 718
Nozzle _	N93184-33-0052	ASME SA182 Gr. F316
Disc Holder*K55484-35-0081	*N89714-34-0126	AMS 5662B
•	K62856-35-0086	ASTM A105-71Gr. II
Spring Washers K62858-35-0030	K62857-35-0051	ASME SA105 Gr. II
Adjusting Bolt	N93410-33-0055	ASME SA193 Gr. B6
Spindle Point K62873-35-0048	*N89720-34-0065	ASTM A564-71 Type 630 ASME SA564 Type 630
c. Spring K62858-35-0030	*N89722-0004	ASTM A304-66 Gr. 4161H
d. Bolting	<u> </u>	<u>. ZXOO38011</u> 3
Spindle Ball e. XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	N93213-0048	Stellite #6
Thrust Bearing Adapter	ท93409-32-0050	ASME SA193 Gr. E6
Bonnet Stud (II7)	N93207-0573 thru 0584	ASTM 5113 Gr. 57
Bonnet Stud Nut (J87)	N93210-0793 thru 0804	
Inlet_Stud (BW6)	N93216-0575 thru 0586	ASTM A193-/1 Gr. B7
Inlet Stud Nut (BES)		ASTM A194-71 Gr. 2H
•		ASME SA194 Gr. 2H
Adjusting Bolt Button	N93411-33-0056	ASME SA193 Gr. B6

Valve originally built against Crosby Order No N103600, Assembly No. N56000. Valve modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached.

Triginal nameplate removed and new nameplate attached.
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda, Code Case No. 1567 & 1711 . Class 1 (Date) Date //-5-80 Signed Crosby Valve & Gage Co. by M. G. Caldward (N Certificate Holder)
Our ASME Certificate of Authorization No. 1878 to use the NV
symbol expires September 30., 1983 (Date)
CORMITTAL MICH. OF DECIM
CERTIFICATION OF DESIGN
Design information on file at Crosby Valve & Gage Company
Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company
43 Kendrick Street, Wrentham, Massachusetts 02093
Design specifications certified by Boyd P. Brooks
PE State California Reg. No. 13655
Stress report certified by W.D. Greenlaw
PE State Massachusetts Reg. No. 14784
Signature not required - list name only.
two specificative variable
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 11/24, 19 00
have inspected the pump, or valve, described in this Data Report on 11/24, 19 60 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.
By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date
(Nat'l. Bd., State, Prov. and No.)

^{*}Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Boiler & Machinery Div.

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Sheet: 1 of 1

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220
 - (b) Repair Organization P.O. No, Job No, etc.: C875WE
 - (c) Type Code Symbol Stamp: VR And NR
 - (d) Certificate Of Authorization No.: VR No 590 And NR No 78
 - (e) Expiration Date: VR January 11, 1998 And NR April 12, 1998
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0052	N/A	N/A	1980	Replacement	Yes, Code Class 1
					€ चं€	•••	

- 7. Description Of Work Performed: Spare main steam relief valve Serial No N63790-00-0052 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:
 - 1) Disassembled the relief valve to perform the required work
 - 2) Removed existing disc insert from the relief valve
 - 3) Installed new disc insert in the relief valve
 - 4) Reassembled the relief valve
 - 5) Tested the relief valve at set pressure of 1185 PSIG. Test results acceptable

NOTES-

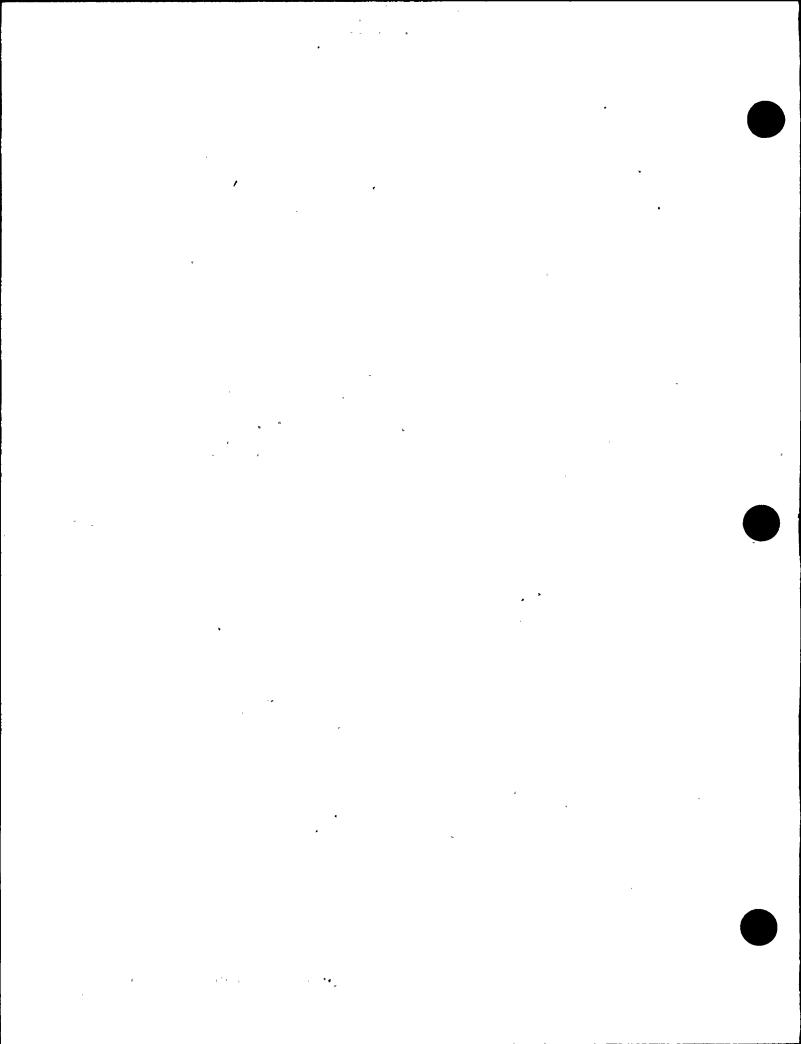
- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint, VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint, VT-3 visual examination results acceptable



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nother Test Pressure: Psig Test Temperature: F Component Design Pressure: Psig Temperature: F	ne
<i>9.</i> De	Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief evices" for MSRV Serial No N63790-00-0052, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0052	
	CERTIFICATE OF COMPLIANCE]
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable	
	Prepared By Yuding Signed By Signed By Supervisor, Materials And Welding Date Date Post Date Signed By Supervisor, Materials And Welding	
]
	CERTIFICATE OF INSERVICE INSPECTION	
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham. Massachusetts have inspected the components described in this Owner's Report during the period and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	
	Inspector's Signature Commissions 7486,7486w NSJB-ZS National Board, State, and Endorsements	
	Date _8/16/96	(

FORM NVR-1 REPORT OF REPAIR IX MODIFICATION II OR REPLACEMENT III OF NUCLEAR PRESSURE RELIEF DEVICES PLAN No.

Westinghouse Electric Corp., Western Repair Center 1, Work performed by (P.O. nd (name of repair organization) 200 S. Highland Springs Ave., Banning, CA 92220 (address) Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way 2. Work performed for _ Richland, WA 99352 (name and address) Washington Public Power Supply System, WNP-2 3. Owner -(name) 3000 Geo. Washington Way, Richland (address) 4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352 Main Steam Safety Relief Valve 5, a; Repaired pressure relief device; Crosby b: Name of manufacturer 6R10 1980 N63790-00-0052 c: Identilying nos. HB-65-BP N/A Steam (year built) (size) (mir's, serial no.) (Natl. Board No.) (service) (type) N/A 1971 N/A d: Construction Code (Code Class) (Code Case(s)) (edipon) (addenda) 5. Section XI (Code Case(s)) (edition) (addenda) 1989 7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: N/A N/A (Code Case(s)) (addenda) (edition) 1971 N/A N/A 3. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: (edition) (addenda) (Code Case(s)) N/A 3. Design responsibilities _ 1185 Blowdown(if applicable) Set pressure and blowdown adjustment 10. Opening pressure: made at ___Western Repair Center Steam usina (lest meaium) (location) ascription of work: (include name and identifying number of replacement parts) Disassembled, lapped seats, inspected replaced disc insert, assembled. Certified set pressure on steam. Disc insert S/N N93185-56-0239, MC #54401795 CERTIFICATE OF COMPLIANCE We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conforms to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition. Cartilicate of Authorization no. _ __ to use the "VR" stamp expires _ Certificate of Authorization no. to use the "NR" stamp expires. Westinghouse Electric Corp. Date 3.29 19.40 Signed Western Repair Center (repair organization) CERTIFICATE OF INSPECTION I, the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by the state or province of California and employed by Hartford Steam Boiler Inspection & Insurance Co. 3-24 19 94 and state that to the best of Hartford, CSave inspected the repair, modification or replacement described in this report on ____ or my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions (Natl. Board No.(including engorsements) state or province and number)



MS-RV-2D MS-545-1

PLAN NO. 2-1315 Quaip Sup 5 8/3/96

CROSBY	CROSBY VALV	VE & GAGE COMPANY THAM, MASS				
FORM NV-1 FOR SAFETY AND SAFETY RELIEF V/LVES Q.C44D Ad Required by the Previsions of the ASME Code Rules DATA REPORT						
	rty and Safety Rollef Val					
1. Heaufactured by Crosby Valve	Hame and Address	ict St., Grenthan Pa U/O/J				
Medel No. MB-65-3P-FN Order :	ctric Company, 175 C	Date 2/24/79 National Sourd No. N/A				
2. Henufactured For San Jose, C	A 95125	Order No. 205-AJ986				
1. Ower Washington Public Po		ichland, Washington 99352				
	Hame and Address					
4. Lecation of Plant Hanford R		00-0052 Drawing No. DS-A-63790 Rev. C				
1	***********					
Type Safety Relief Safety, Safety Relief, Fil	orifice Size R	Pipe Size Inlet 6 Outlet 10				
Fower Actuated 6. Set Pressure (pers)1185						
o. set 11449014 (\$818)		Rated Temperature				
Stampad Capatity 391,730		975 psis (Assembled Valva)				
Bydrostatic Toat (poig) inlac_	2370 Outlet	11CO naie (Body Only) cable to Valves for Closed Systems Only)				
Pressure Retaining Pieces	(Whatte	rapie to values 12t Closed Systems ONIA)				
ter Stock & torrings	Serial Ho. . Identification	Material Specification including Type or Grade				
Bar Stock & Forgings		성균 \$1957년: FrizII				
lody	N93183-35-3071	ASHE SAIOS CF. 11				
Sonet	N93407-35-0034	ASHE SAIOS Cr. II				
Somernoon Disc Insert	N93185-34-0084	ASHE SA637 Gr. 718				
Mossie	N93184-33-0056	ASME SA182 Gr. F316				
910c Holder*K55484-35-0091	*N89714-34-0174	AMS 56628				
	K62856-35-0090	ASTM A105-71 Gr. II ASPE SAIOS Gr. II				
Sering Veehers K62858-35-3034						
Adjusting folt	N93410-33-3059	ASM A564-71 Type 630				
Spindle Point R62973-35-0052 c. Spring K62858-35-0034	*N89720-34-0068	ASTM A564-71 Type 630 ASTM A304-66 Cr. 4161B				
	-137722-1515	S ASSA-OB CI. SIBIR				
Spindle Ball e. Maximodus K62273-35-0052	N93213-0052	Stellite 16				
Thrust Bearing Adapter	293439-32-0054	ASME SA193 Gr. B6				
	W5)N93207-0621 thru (
	<u>87)892210-0841 thtp:// V6)893216-0627 thru (</u>					
Inlet Stud Nut (B	48) 193218-0627 thru (0638 ASTH A194-71 Gr. 18				
Adjusting Bult Button K61618-13-w60	N93411-33-0060	(16) ASHE SA193 Gr. 26				

MAE, 3 51

HID KV-XD

S/N N63790-00-0052

Cincip Enist

Valve originally Built againet Crosby Urder No. N103600, Assembly No. N56000. Value originally Boult againet Crosby Urder No. N103600, Assembly No. N56000. Value original consists of replacement of the Disc Insert, Nozzie, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New serialization is required unless indicated by an asterisk.

Original namediate removed and new manufact attached.

e certify that the atatemen			
o the rules of construction II, Div. 1. 1971 E lass 1	(Date)	a, Code Case No150	ts, Section 57 6 1711 .
aca <u>//-5²-80</u> ^s	igned Crosby Valve & Gage (N Certificate Holo	Co. by R.G. les	some?
ur ASNE Certificate of Auth			ne_ NV
ymbol expires September 30, (Date)	. 1983	•	•
	CERTIFICATION OF DE	101	
esign information on file a			
tress analysis report (Clas			
43 Kendrick Street, Vrenth			
esign specifications certif	led by Boyd P. Brooks		
E State <u>California</u> tress raport certified by 1	Reg.	No. 13655	
tress taport certified by	W. D. Greenlav		
E State Massachusetts	Reg.	No. 14784	
Signature not required - 11	at neme only.		
	CERTIFICATE OF SHOP INSI	ECTION	•
, the undersigned, holding ressure Vessel Inspectors a	nd the State or Province	Maggachusetts	Boiler and
nd employed by <u>Factory Mutu</u> ave inspected the pump. Or nd state that to the best of onstructed this pump, or va omponents.	valve, described in this ; of my knowledge and belief,	lata Report on	has
y eigning this cartificate, expressed or implied, concer ore, neither the inspector ersonal injury or property his inspection.	ming the equipment describ nor his employer shall be damage or a loss of any hi	ed in this lata Report. liable in any manner for	Further-
11 19 19 19 19 19 19 19 19 19 19 19 19 1	<u> </u>		
/ (Inspectat)-2	1	(Sat'1. 8d., State, Pro	v. and No.3.5
Arkwright-Boscon Manufactur	era Mutuel Insurance Compa	ny - Mutual Boiler & Mach	inery Div.
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1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220
 - (b) Repair Organization P.O. No, Job No, etc.: C875WE
 - (c) Type Code Symbol Stamp: VR And NR
 - (d) Certificate Of Authorization No.: VR No 590 And NR No 78
 - (e) Expiration Date: VR January 11, 1998 And NR April 12, 1998
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0055	N/A	N/A	1980	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Spare main steam relief valve Serial No N63790-00-0055 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:
 - 1) Disassembled the relief valve to perform the required work
 - 2) Removed existing disc insert from the relief valve
 - 3) Installed new disc insert in the relief valve
 - 4) Reassembled the relief valve
 - 5) Tested the relief valve at set pressure of 1195 PSIG. Test results acceptable

NOTES-

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint, VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure Other Nominal Operating Pressure: Psig Test Temperature: F
	Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief vices" for MSRV Serial No N63790-00-0055, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0055
	CERTIFICATE OF COMPLIANCE
г	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials Andówelding Date S/12/96
1	
•	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period of the seaminations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	Commissions 7454,7456 W NSTB-TS Inspector's Signature Date \$\lambda{\la

FORM NVR-1 REPORT OF REPAIR ₩ MODIFICATION □ OR REPLACEMENT Ø OF NUCLEAR PRESSURE RELIEF DEVICES

1. Work performed by Westinghouse Electric Corp., Western Repair Center (name of repair organization) Banning, CA 92220 200 S. Highland Springs Ave., (address) 2. Work performed for Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way Richland, WA 99352 (name and address) WNP-2 Washington Public Power Supply System, (നമന്നല) 3000 Geo. Washington Way, Richland (address) 4. Name, address and identification of nuclear power plant Washington Public Power Supply System, WNP-2, 3000 Geo. Washington Way, Richland, WA 99352 Main Steam Safety Relief Valve 5, a: Repaired pressure relief device: b: Name of manufacturer Crosby 6R10 1980 c: Identifying nos. HB-65-BP N63790-00-0055 N/A Steam (year buil) (mlr's, serial no.) (Natl. Board No.) (service) (size) N/A 1971 N/A d: Construction Code (edition) (addenda) (Code Case(s)) (Code Class) N/A N/A 1989 6. Section XI (Code Case(s)) (edition) (addenda) 1989 N/A N/A 7. Applicable edition of ASME Code Section XI under which repairs, modifications, or replacements were made: (addenda) (Code Case(s): (edition) 1971 N/A N/A 8. Applicable edition of Construction Code under which repairs, modifications, or replacements were made: (Code Case(s)) (edition) (addenda) 9. Design responsibilities 1195 N/A 10. Opening pressure: Set pressure and blowdown adjustment Blowdown(if applicable) Western Repair Center Steam made at ___ (location) (test medium) Disassembled, laoped seats, inspected, Description of work:(include name and identifying number of replacement parts). Certified set pressure on steam. replaced disc insert, assembled. Disc insert S/N N93185-56-0235, MC 54401795 12. Remarks:_ CERTIFICATE OF COMPLIANCE We certify that the statements made in this report are correct and the repair, modification or replacement of the pressure relief devices described above conform to Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB 102, current edition. Certificate of Authorization no. __ _ to use the "VR" stamp expires. Certificate of Authorization no. to use the "NR" stamp expires. Westinghouse Electric Corp. Date 3 · 29 19.44 Signed Western Repair Center FUER (repair organization) (authorized representative) (tide) CERTIFICATE OF INSPECTION I. the undersigned, holding a valid commission issued by The National Board of Boiler and Pressure Vessel Inspectors, and certificate of competency issued by _and employed by Hartford Steam Boiler Inspection & Insurance Co. the state or province of __California 3 - 28 of Hartford, CSave inspected the repair, modification or replacement described in this report on_ 1996 and state that to the best of my knowledge and belief, this repair, modification or replacement has been made in accordance with Section XI of the ASME Code and the National Board rules as defined in the publications NB-65 and NB-102, current editions. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair, modification or replacement described in this report. Furthermore, neither the Inspector nor his employer snall be fable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection, CA 1716 Commissions (Natl. Board No.(including endorsements) state or province and numbers

CROSBY

CROSBY VALVE & GAGE COMPANY

WRENTHAM, MASS

PLAN NO. 2-1316

FORM NV-1 FOR SAFETY AND SAFETY RELIEF V/LVES
As Required by the Provisions of the ASME Code Rules

DATA REPORT
Safety and Safety Relief Valves

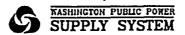
Ducarp Engly 8/3/96

	1.	Manufactured By Crosby Valve	Ga	ge Company, 43 Name and Addres	<u>Kendri</u>	ck S	Er., Wrentham, MA 02093
•		Model No. HR-65-RP-FN Order 1		-		ate	4/24/79 National Board No. N/A
		General	Ele	ctric Compan	y, 17:	5 Cu	irtner Ave.,
;	2.	Manufactured For San Jose	<u>, c</u>	A 95125			Order No. 205-AJ986
		•••		and Address	ome I	2165	land Washington 99357
:	3.	Owner Washington Public Po	wer	Name and Addres	ems r	XICI.	italid, washington 33332
		- Hanford				1. W	lashington 99352
		DOCACTOR OF . Lane					
:	5.	Valve Identification MPL#B22-	-F01	3 Serial No. No.	3790-0	00-0	0055 Drawing No. DS-A-63790 Rev. C
		Type Safety Relief	_	Orifice S	ize_R	P	ipe Size Inlet 6 Outlet 10
		Safety, Safety Relief, Pi	Loc,		In	ch	Inch Inch Inch
	6.	Set Pressure (psig) 1195	5				575° F
•	••				-		Rated Temperature
		Stamped Capacity 899,185		a 3 moverpre	ssure_	_	Blowdown (psig) 2% to 11%
		Hydrostatic Test (psig) Inlet_				9	75 psig (Assembled Valve) .00 psig (Body Only)
		"ydrostatit test (psig/ imiet_					to Valves for Closed Systems Only)
1	Pro	essure Recaining Pieces		,	• •		•
				Serial No.			Material Specification
	_	Bar Stock & Forgings	1	Identification			Including Type or Grade
•	٠.			waaraa as a	07/		ASTM A105-71 Gr. II
		Body		N93183-35-0	0/4		ASME SA105 Gr. II ASTM A105-71 Gr. II
		Bonnet		N93407-35-0	037		ASME SAIOS Gri II -9 1
ŀ	5.3	BBBCXX000CEXPOSPHIRE		-			The state of the s
	2	SUPERIORNELY Disc Insert		N93185-34-0	087		ASME SA637 Gr. 718
							. mm 01302 0: F236
		Nozzle		N93184-33-0	<u>059</u>		ASME SA182 Gr. F316
		Disc Holder K55484-45-0191		N89714-37-0			AMS 5662B
		Spring Washers K62858-35-0037	,	K62856-35-0			ASTM A105-71 Gr. II ASME SA105 Gr. II
		Shiring #equera vorono-32-003		K62857-35-0		,	
		Adjusting Bolt		ท93410-33-0	062		ASME-SA193 Gr. B6
		Spindle PointK62873-35-0055		*N89720-34-0	063		ASTM A564-71 Type 630 ASME SA564 Type 630
	٠.	Spring K62858-35-0037		*N89722-0013		•	ASTM A304-66 Gr. 4161H
	_	Bolting				7	X00380140
		Spindle Ball KKNNK PRONSE K62873-35-0055		N93213-0055			Stellite #6
		Thrust Bearing Adapter	_	พร3409-32-0			ASME SA193 Gr. B6
_	_		3W5)	N93207-0657		066	58 ASME SA163 Gr. 37
-				N93210-0877			38 ASME SA194 Gr. 2H
_				N93216-0659			ASTM 4-93 -/2 GF. 3/
-				N93218-0663			
	•		•				ASME SA194 Gr. 2H

Modification consists of replacement of the Disc Insert, Nozzle, Bonnet Stud Nuts, Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers, Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk.

Original nameplate removed and new nameplate attached.

	N63790-00-0055
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in this report are correct and to the rules of construction of the ASME Code for Nuclear Power Planting, Div. 1, 1971 Edition, Addenda No Addenda , Code Castellass 1 (Date) Date 11-5-80 Signed Crosby Valve & Gage Co. by (N Certificate Holder)	nt Components, Section se No. 1567 & 1711
	to use the NV
Our ASME Certificate of Authorization No. 1878 symbol expires September 30, 1983 (Date)	
CERTIFICATION OF DESIGN	
• • • •	
Design information on file at Crosby Valve & Gage Company	1
Stress analysis report (Class 1 only) on file at <u>Crosby Valve & G</u> 43 Kendrick Street, Wrentham, Massachusetts 02093	age Company
Design specifications certified by Boyd P. Brooks	
PE State California Reg. No. 13655	
Stress report certified by W.D. Greenlaw	:
PE State <u>Massachusetts</u> Reg. No. 14784	
Signature not required - list name only.	
. CERTIFICATE OF SHOP INSPECTION TUR	fatureation unc
I, the undersigned, holding a valid commission issued by the Nationa Pressure Vessel Inspectors and the State or Province of <u>Massachuset</u> and employed by <u>Factory Mutual Systems*</u> of <u>Norwood</u> , <u>Massachuset</u> have inspected the pump, or valve, described in this Data Report on and state that to the best of my knowledge and belief, the N Certificonstructed this pump, or valve, in accordance with the ASME Code for Components.	al Board of Boiler and ets P /5, 1900 Leate Holder has
By signing this certificate, neither the Inspector nor his employer expressed or implied, concerning the equipment described in this Date more, neither the Inspector nor his employer shall be liable in any personal injury or property damage or a loss of any kind arising from this inspection. Date 12/5 1960 Signed (Inspector) Commissions MASS (Nat'l. Bd.,	a Report. Further- manner for any om or connected with
*Arkwright-Boston Manufacturers Mutual Insurance Company - Mutual Bo	iler & Machinery Div



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/3/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Westinghouse Electric Corporation, 200 S Highland Spring Ave, Banning, CA, 92220
 - (b) Repair Organization P.O. No, Job No, etc.: C875WE
 - (c) Type Code Symbol Stamp: VR And NR
 - (d) Certificate Of Authorization No.: VR No 590 And NR No 78
 - (e) Expiration Date: VR January 11, 1998 And NR April 12, 1998
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
Spare Valve	Crosby	N63790-00-0057	N/A	N/A	1980	Replacement	Yes, Code Class 1
							d
		,				,	•
						_	
•	-			*		, p	, π. 41 8D- #

- 7. Description Of Work Performed: Spare main steam relief valve Serial No N63790-00-0057 was refurbished by Westinghouse Electric Corporation, Western Repair Center, 200 S Highland Spring Ave, Banning, CA, 92220. The work was performed in accordance with Westinghouse Electric Corporation, Western Repair Center VR and NR programs as follows:
 - 1) Disassembled the relief valve to perform the required work
 - 2) Removed existing disc insert from the relief valve
 - 3) Installed new disc insert in the relief valve
 - 4) Removed existing nozzle from the relief valve
 - 5) Installed new nozzle in the relief valve
 - 6) Reassembled the relief valve
 - 7) Tested the relief valve at set pressure of 1195 PSIG. Test results acceptable

NOTES-

- 1) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve inlet joint. VT-3 visual examination results acceptable
- 2) Supply System performed VT-3 visual examination on the exposed surfaces of the existing studs for the relief valve body to bonnet joint. VT-3 visual examination results acceptable
- 3) Supply System performed VT-3 visual examination on the existing nuts for the relief valve body to bonnet joint. VT-3 visual examination results acceptable



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F	lE
	Remarks: 1) See attached NVR-1 Code Data Report "Report Of Repair, Modification And Replacement To Nuclear Pressure Relief prices" for MSRV Serial No N63790-00-0057, 2) See attached NV-1 Code Data Report for MSRV Serial No N63790-00-0057	
h		
	·	
	CERTIFICATE OF COMPLIANCE	
	We certify that the statements made in this Owner's Report are correct and this replacement conforms	
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable	l
	Certificate Of Authorization No.: Not Applicable	
	Expiration Date: Not Applicable	
	Prepared By Julaus Surgh Signed By Supervisor, Materials And Welding	
	0/010/	
	Date	
		J
	CERTIFICATE OF INSERVICE INSPECTION	İ
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure	
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company	
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the	
,	period 8/16/96 to 16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report	
	in accordance with the requirements of the ASME Code, Section XI.	
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or	
	implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal	
	injury or property damage or a loss of any kind arising from or connected with this inspection.	
İ	1/11. Legetto Commissions THV, THELL NSIB-IT	
4	Inspector's Signature National Board, State, and Endorsements	
Ì	- 1/1/9/	
	Date <u>()//6//6</u>	
	•	_

	Westingho	nusa Flactric	Corn West	ern Repair Cer	nter &	Luaip	Z.36
1. Work performed by	MESCINGIA	dae precuric		name of repair organization		(P.O. nojob	no etc)
••	200 S. Hi	ighland Sprin	•	ning, CA 922			31 96
				(address)			
2. Work performed for	Washingto	on Public Pow	er Supply Sy	(name and address)	Richland	nington Way , WA 99352	<u>/</u>
3. OwnerWash	nington Pub	olic Power Su	pply System,	•			
		si * ×		(വമനം)			
3000	Geo. Wash	nington Way,	Richland				
4. Name, address and i	identification of n Washington	uclear power plant n Way, Richla	Washington P	(address) ublic Power Su 2	upply System,	WNP-2,	
5. a: Repaired pressure			eam Safety R				
b: Name of manufact		_					
c: Identifying nos. H	B-65-BP	N6 <u>3790-00-00</u>	5 <u>7 N/A</u>	Steam	6R10	198	30
	ype)	(mir's, serial no.)	· (Nad. Board No.)	(service)	(size)	(ye	ar buili)
d: Construction Code	1971		N/A		N/A		
	(edibo	•	(addenda)		(Code Case(s))	(Code Class)
6. Section XI		89		N/A		N/A	
	(editio	nn)	(a	ddenda)		(Code Case(s))
7. Applicable edition of	ASME Code Sec	tion XI under which n	epairs, modifications	, or replacements were		_N/A	N/A
			ut		(ecition)	(addenda)	(Code Case(s
8. Applicable edition of	Construction Coo	de under which repair	s, modifications, or n	eplacements were mad		<u> N/A</u> _	N/A
0.0 m. 1 m. 1	37/3				(edition)	(addenda) (Code Case(s).
9. Design responsibilitie	s <u>N/A</u> 1195			31/3	<u> </u>		
10. Opening pressure:			vn(if applicable)	N/A		sure and blowdow	m adjustmen
made atweste.	III Kepail		cation)		using	Steam (test medium)	
Openiarian of wedgets		(~~~·/				
		l idaasibiina ayaabaa		Dieseemble	d lapped coa	• • • • •	404
		l identifying number o			d, lapped sea	ts, inspec	ted,
replaced dis	sc insert	& nozzle, ass	sembled. Cer	tified set or		ts, inspec	ted,
replaced dis	sc insert : c insert S		sembled. Cer -0224, MC 54	tified set or 1401795		ts, inspec	ted,
replaced dis	sc insert : c insert S	<pre>& nozzle, ass /N N93185-54-</pre>	sembled. Cer -0224, MC 54	tified set or 1401795		ts, inspec	ted,
replaced dis	sc insert : c insert S	<pre>& nozzle, ass /N N93185-54-</pre>	sembled. Cer -0224, MC 54	tified set or 1401795		ts, inspec	ted,
replaced dis	sc insert : c insert S	& nozzle, ass /N N93185-54- N93184-54-01	sembled. Cer -0224, MC 54	tified set or 1401795 1781		ts, inspec	ted,
replaced dis	sc insert : c insert S	& nozzle, ass /N N93185-54- N93184-54-01	sembled. Cen -0224, MC 54 168, MC 5440	tified set or 1401795 1781		ts, inspec	ted,
replaced dis Remarks: Disc Noza We certify that the statement	sc insert Scinsert Scinsert S	& nozzle, ass /N N93185-54- N93184-54-01 C	sembled. Cer-0224, MC 54168, MC 54401 ERTIFICATE OF C	tified set or 1401795 1781 OMPLIANCE	essure on ste	eam	
Remarks: Disc Noza	sc insert S insert S zle S/N ents made in this Code and the N	& nozzle, ass /N N93185-54- N93184-54-01 C	sembled. Cer-0224, MC 54168, MC 54401 ERTIFICATE OF C	tified set or 1401795 1781 OMPLIANCE	essure on ste	eam	
replaced dis Remarks: Disc Noza We certify that the statement to Section XI of the ASME Certificate of Authorization	sc insert S insert S zle S/N ents made in this Code and the N	& nozzle, ass /N N93185-54- N93184-54-01 C report are correct and attornal Board rules a	sembled. Cer-0224, MC 54168, MC 54401 ERTIFICATE OF C	ctified set or 1401795 1781 OMPLIANCE tion or replacement of to cations NB-65 and NB	essure on ste	eam	
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OF NUCLEAR PRESSURE RELIEF DEVICES

F. a. Jail Aur 13



CROSBY VALVE & GAGE COMPANY WRENTHAM, MASS

PLAN NO. 2-1317

FORM NV-1 FOR SAFETY AND SAFETY RELIEF VALVES
As Required by the Provisions of the ASME Code Rules

DATA REPORT
Safety and Safety Relief Valves

Quedip Sur's . 8/3196

		•	9311
1	. Henufactured By Crosby Valve	& Gage Company, 43 Kendrick	St., Wrentham, MA 02093
		Name and Address	
		No. N94275 Contract Date tric Company, 175 Curte	e 4/24/79 National Board No. N/A
2	. Manufactured For San Jose, CA	95125	Order No. 205-AJ986
3	. Owner Washington Public Po	wer Supply System, Rich	nland, Washington 99352
	Wanfairi Dan	Name and Address	20050
4.	Location of Plant Hanford Res	ervation, kichland, was	snington 99352
5.	Valve IdentificationMPL #B22-	F013 Serial No. <u>N63790-00-</u>	-0057 Drawing No. DS-A-63790 Rev
	Type Safety Relief	Orifice Size R	Pipe Size - Inlet 6 Outlet 10
	Safety, Safety Relief, Pil Power Actuated	ot, Inch	Se strachigue inche Weitach
6.	Set Pressure (psig) 1	195	5750
	- 900 105	•	Rated Temperature
	Stamped Capacity 899,185		Slowdown (psig) 2 % to parts
	Hydrostatic Test (psig) Inlet_	2370 Outlet 1	975 psig (Assembled Variety) 100 psig (Body Only)
Pr	essure Recaining Pieces	(Apnlicabl	le to Valves for Closed Systems Only)
•		Serial No.	Material Specification
_	Bar Stock & Forgings	Identification	Including Type or Grade
a.	_		ASTM A105-71 Gr. II
	Bedy	<u> </u>	ASME SA105 Gr. II
	Bonnes	N93407-35-0039	ASTM A105-71 Gr. II ASME SA105 Gr. II
ъ.	genement the R		
	Experiences Disc Insert	N93185-34-0089	ASME SA637 Gr. 718
	Nozzle	N93184-33-0061	ASME SA182 Gr. F316
	Disc Holder*K55484-35-0083	*N89714-34-0093	AMS 5662B
	Spring Washers K62858-35-0039	¥62856-25-0095	ASTM A105-71 Gr. II
	3011118 #45HELS K02636-33-0039	• • • • • • • • • • • • • • • • • • • •	ASME SAIO5 Gr. II
	Adjusting Bolt	N93410-33-0064	ASME SA193 Gr. B6 .
	Spindle Point K62873-35-0057	*N89720-34-0073	ASTM A564-71 Type 530 ASME SA564 Type 530
c.	SpringK62858-35-0039	*N89722-0015	ASTM A304-66 Gr. 4161 H
ď.	Solting		Z X 0 0 3 8 0 0 9 0
e.	Spindle 3a11 xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx	N93213-0057	Stellite #6
	Thrust Bearing Adapter	N93409-32-0059	ASME SA193 Gr. B6
		7) N93207-0681 thru 069	
	Bonnet Stud Nut (J8		
	Inlet Stud (5%		· C+1/
	Inlet Stud Nut (BW		ASTY -194-71 3- 29
	Adjusting Bolt Button	N9321 (=) (=)(055	2885 52 83 65

Bonnet, and Spindle Assembly, and adding an Adjusting Bolt Button Assembly. New Serialization is required unless indicated by an asterisk. Original nameplate removed and new nameplate attached. No. 3790-00-00-00-00-00-00-00-00-00-00-00-00-0
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this report are correct and that this valve conforms to the rules of construction of the ASME Code for Nuclear Power Plant Components, Section III, Div. 1, 1971 Edition, Addenda No Addenda , Code Case No. 1567 & 1711 Class 1 (Date)
Date 1/-5-80 Signed Crosby Valve & Gage Co. by R.G. Calaryand
(if occeptioned morney)
Our ASME Certificate of Authorization No. 1878 to use the NV
symbol expires September 30, 1983 (Date)
CERTIFICATION OF DESIGN
Design information on file at Crosby Valve & Gage Company
Stress analysis report (Class 1 only) on file at Crosby Valve & Gage Company
43 Kendrick Street, Wrontham, Massachusetts 02093
Design specifications certified by Bovd P. Brooks
PE State California Reg. No. 13655
Stress report certified by W.D. Greenlaw W.D.
PE State Massachusetts Reg. No. 14784
Signature not required - list name only.
CERTIFICATE OF SHOP INSPECTION
. CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood, Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components.
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9. 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Massachusetts and employed by Factory Mutual Systems* of Norwood. Massachusetts have inspected the pump, or valve, described in this Data Report on 12-9, 1960 and state that to the best of my knowledge and belief, the N Certificate Holder has constructed this pump, or valve, in accordance with the ASME Code for Nuclear Power Plant Components. By signing this certificate, neither the Inspector nor his employer makes any warrant, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Adjusting Bolt, and Thrust Bearing Adapter, remachining of the Body, Spring Washers,

modification consists of repracement of the site of



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

- (b) Repair Organization P.O. No, Job No, etc.: C30893
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda. Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(21)-2UG	WPPSS	SW(21)-2UG-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: Replaced pipe piece associated with valve SW-V-821A. The replacement work was performed
 - 1) Removed existing pipe piece associated with valve SW-V-821A
 - 2) Installed new replacement pipe piece associated with valve SW-V-821A
 - 3) Made required socket welds
 - 4) Performed visual examination on the final socket welds. Visual examination results acceptable



Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F	Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F Temperature: ° Temperature: ° Temperature Temperature: ° Temperature Temperature: ° Temperature Temperature: ° Temperature Temperature: ° Temperature Tem	FOR	M NIS-2 OWNER'S REPO	ORT FOR REPAIR	S OR REPLACEMENTS (Back)
CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization Not: Not Applicable Expiration Date: Not Applicable Prepared By	CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date CERTIFICATE OF INSERVICE INSPECTION In the undersigned, holding a valid commission issued by the National Board of Bolier and Pressure Vessel inspectors and the State of and employed by have inspected the components to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or miplied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smeller Inspector's Signature National Board, State, and Endorsements		Test Pressure: Psig		Test Temperature: ° F
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Not Signed By Supervisor, Materials And Welding Date Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	. Remarks: None			
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Not Signed By Supervisor, Materials And Welding Date Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By				
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We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Not Signed By Supervisor, Materials And Welding Date Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By				
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Supervisor, Materials And Welding Not Signed By Supervisor, Materials And Welding Date Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NFS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By			•	
Type Code Symbol Stamp: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Frepared By Supervisor, Materials And Welding Expiration Date: Not Applicable Frepared By Supervisor, Materials And Welding Date Supervisor Materials And Welding Date Supervisor Mater	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Prepared By		CERTIF	TCATE OF COMP	PLIANCE
Certificate Of Authorization No.: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding Supervisor, And	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Profram Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION If the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of and employed by have inspected the components to and employed by have inspected the components and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Notional Board, State, and Endorsements	to the rules of th	ne ASME Code, Section XI	s Owner's Report	are correct and this replacement conforms
Signed By Supervisor, Materials And Welding	Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of	Certificate Of Au	sthorization No.: Not Applicab	v io	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of	CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Expiration Date:	Not Applicable		
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Prepared By Kuld	Freday Esta	Signed By _	Supervisor Metadals And Walding
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of		8/19196	Date	8/20/96
I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of	A the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of				7
I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of	A the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of				
I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of	A the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of		CERTIFICAT	E OF INCERVICE	INCREATION
Vessel inspectors and the State of	Asked in this Owner's Report during the period				
described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller	have Inspected the components described in this Owner's Report during the period	I, the undersigned Vessel Inspector	ed, holding a valld commises and the State of	sion issued by the	e National Board of Boiler and Pressure
state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature National Board, State, and Endorsements				have inspected the components
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Ommissions National Board, State, and Endorsements	state to the best corrective measi	of my knowledge and belic ures described in this Own	ef, the Owner has	performed examinations and taken
Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	Not Required - Replacement 1* NPS And Smaller Inspector's Signature Not Required - Replacement 1 NPS And Smaller Inspector's Signature National Board, State, and Endorsements	By signing this of implied, concern	ertificate neither the inspe ling the examinations and	corrective measu	res described in this Owner's Report.
Inspector's Signature National Board, State, and Endorsements	Inspector's Signature National Board, State, and Endorsements	injury or propert	y damage or a loss of any .	kind arising from	or connected with this inspection.
				Commission	ns
		•	ctors Signature		National Board, State, and Endorsements



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/5/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Feed Water (RFW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-10A	Anchor Darling (1N 260	N/A	N/A	1977	Repair	Yes, Code Class 1

- 7. Description Of Work Performed: Performed weld built on the disc stud for valve RFW-V-10A. The repair work was performed as follows:
 - 1) Weld built up the disc stud
 - 2) Machined the weld built up surfaces of the disc stud
 - 3) Performed magnetic particle (MT) examination on the final machined surfaces of the disc stud. Unacceptable magnetic particle (MT) linear indication was revealed in the disc stud
 - 4) Removed unacceptable magnetic particle (MT) linear indication in the disc stud by mechanical means
 - 5) Performed magnetic particle (MT) examination on the disc stud excavation. Magnetic particle (MT) examination results acceptable
 - 6) Weld repaired the cavity in the disc stud
 - 7) Machined the weld built up surfaces of the disc stud
 - 8) Performed magnetic particle (MT) examination on the final machined surfaces of the disc stud. Magnetic particle (MT) examination results acceptable
 - 9) Machined the seal ring seating surfaces of the bonnet
 - 10) Performed magnetic particle (MT) examination on the final machined surfaces of the seal ring seating surfaces. Magnetic particle (MT) examination results acceptable
 - 10) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



FUI	HM NIS-2 UWNER'S HEPU	'H I FUH HEPAIH	3 UK KEPLACEMEN I	S (Back)
8 Tests Conducted	d: Hydrostatic Pneum Test Pressure: 1020 Psig Component Design Pressu		ni Operating Pressure Test Temperature: 194 Temperature: 100° F	X Other Moi
9. Remarks: None				¥ 4
	CERTIF	FICATE OF COM	PLIANCE	
	the statements made in this	s Owner's Report	are correct and this rep	air <i>conforms to the</i>
	ME Code, Section XI nbol Stamp: Not Applicable	•		
	uthorization No.: Not Applicab	ek		
Expiration Date	: Not Applicable		1	
Prepared By	Ruais Zues	Signed By _	al me	<u> </u>
	dip Singh - Program Lead Engineer	•	Supervisor, Materials	s And Welding
Date	3/5/76	Date	8/12/96	
	CERTIFICAT	E OF INSERVICE	INSPECTION	
I the understand	and balding a valid samula	natam tanınını bırıdı	o National Board of Bo	llan and Duaganna
	ned, holding a valid commis ors and the State of Washing			
of Waltham, Mas	sachusetts <i>have inspected t</i>	he components d	escribed in this Owner	s Report during the
period <u>5/7/</u> Owner has peri	ormed examinations and te	and state to aken corrective m	the best of my knowled easures described in th	ige and belief, the his Owner's Report
In accordance v	with the requirements of the	e ASME Code, Se	ction XI.	•
	certificate neither the inspering the examinations and			
	either the inspector nor his			
Injury or proper	rty damage or a loss of any	kind arising from	or connected with this	inspection.
	1		7466	
MARIC	All D	Commissio	ns 1484,7486 W	
ins	pector's Signature		National Board, State	, wid Endorsements
Date 8//9	196			
' /				



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/5/96

Sheet: 1 of 1

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Feed Water (RFW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Componer		Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-10B	3 Anchor Darling	1N 257	N/A	N/A	1977	Repair	Yes, Code Class 1

- 7. Description Of Work Performed: Performed weld built on the disc stud for valve RFW-V-10B. The repair work was performed as
 - 1) Weld built up the disc stud
 - 2) Machined the weld built up surfaces of the disc stud
 - 3) Performed magnetic particle (MT) examination on the final machined surfaces of the disc stud. Magnetic particle (MT) examination results acceptable
 - 4) Machined the seal ring seating surfaces of the bonnet
 - 5) Performed magnetic particle (MT) examination on the final machined surfaces of the seal ring seating surfaces. Magnetic particle (MT) examination results acceptable
 - 6) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)				
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Nominal Operating Pressure Component Design Pressure: 2790 Psig Temperature: 100° F			
9.	Remarks: None			
	Test Pressure: 1020 Psig Component Design Pressure: 2790 Psig Temperature: 1040 F Temperature: 1040 T Temperature: 1040 T Temperature: 1040 T Temperature: 1040 T Temp			
	Test Pressure: 1020 Psig Component Design Pressure: 2790 Psig Temperature: 100° F Temp			
	CERTIFICATE OF COMPLIANCE If y that the statements made in this Owner's Report are correct and this repair conforms to the the ASME Code, Section XI and Singh-Program Lead Engineer (PLE) Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION CERTIFICATE OF INSERVICE INSPECTION dersigned, holding a valid commission issued by the National Board of Boiler and Pressure respectors and the State of Washington and employed by Arkwright Mutual insurance Company m, Massachusetts have inspected the components described in this Owner's Report during the sas performed examinations and taken corrective measures described in this Owner's Report dance with the requirements of the ASME Code, Section XI. ng this certificate neither the inspector nor his employer makes any warranty, expressed or concerning the examinations and corrective measures described in this Owner's Report.			
	CERTIFICATE OF COMPLIANCE			
*	We certify that the statements made in this Owner's Report are correct and this repair conforms to the			
	rules of the ASME Code, Section XI			
ı				
	M. On 001			
1				
	0/2191			
	Date Date			
, [
	CERTIFICATE OF INSERVICE INSPECTION			
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of Washington and employed by Arburiaht Mutual Insurance Company			
1	period 5/7/96 to 8/19/99 and state to the best of my knowledge and belief, the			
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۱				
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal			
	injury or property damage or a loss of any kind arising from or connected with this inspection.			
Ì	I was see the			
Ī	Inspector's Signature National Board, State, and Endorsements			
1	Date 1/19/9/			
1				



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Sheet: 1 of 1

Address: 3000 George Washington Way, Richland, Washington, 99352 2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Residual Heat Removal (RHR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(3)-2A	WPPSS	RHR(3)-2A-P1	N/A	N/A	1983	Repaired	Yes, Code Class

- 7. Description Of Work Performed: Unacceptable magnetic particle (MT) linear indication was revealed in pipe to lug weld (toe of the weld on the lug) for support RHR-121 during Inservice Inspection (ISI) of the weld. The unacceptable magnetic particle (MT) linear indication was removed as follows:
 - 1) Removed unacceptable magnetic particle (MT) linear indication by mechanical means
 - 2) Uniformly blended the excavated area into the surrounding surfaces
 - 3) Performed magnetic particle (MT) examination on the blended the excavated area. Magnetic particle (MT) examination results acceptable



87	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Notice No. Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
7. [Remarks: None
	•
r	
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair conforms to the
1.	rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
ı	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Judis Signed By Signed By
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
1	Date
	CERTIFICATE OF INSERVICE INSPECTION
	, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
1	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
11	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period of the best of my knowledge and belief, the
9	Owner has performed examinations and taken corrective measures described in this Owner's Report
/	In accordance with the requirements of the ASME Code, Section XI.
1;	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
/	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
1	injury or property damage or a loss of any kind arising from or connected with this inspection.
	1 im - Pol
بإ	M. M. LANCE Commissions 7486, 7486 W NOST-JS
	Inspector's Signature National Board, State, and Endorsements
1	Date 8/13/96
1	·



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/6/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Supply Purge (CSP) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case; None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CSP-V-93 Spare Disc	Target Rock Target Rock	1 824	N/A N/A	N/A N/A	1983 1989	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 2

- 7. Description Of Work Performed: Cut body to bonnet seal weld for valve CSP-V-93 to troubleshoot the valve. The repair and replacement work was performed as follows:
 - 1) Cut body to bonnet seal weld
 - 2) Removed the existing disc from the valve
 - 3) Installed new disc Serial No 824 in the valve
 - 4) Made required body to bonnet seal weld
 - 5) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure Other Nominal Operating Pressure: Psig Temperature: F	10
9.	Remarks: See attached N-2 Code Data Report for the new disc, Serial No 824	
		ì
	CERTIFICATE OF COMPLIANCE	İ
	We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Date Date Date	
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 3/1/1/6 to 5/1/1/6 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal	
	Injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions 7486, 74860 NSIB-II	
	Inspector's Signature National Board, State, and Endorsements Date	(

PCON NO. 2-1326

FORM N-2 CERTIFICATE HOLDERS DATA REPORT FOR IDENTICAL QUELLE SUPPLY NUCLEAR PARTS AND APPURTENANCES. 813196.

	As Required by the Pr Not To Ex	ceed One Day's Produ		Pgi_ of _
. Manufactured and cartified by	Target Rock Corp	, 1965E Broadho	llow Rd, E. Far M NPT Commission Medicari "Richland, WA	mingdale, NY 1173
. Location of installation Was		I TO ALTERDA AND ADDITION OF I	WA T	e mat to e
Type 202337-1 Rev.	E SA-479 316			1989
ASME Code, Section III:		W 75	2	N/A ICode Case no I
Fabricated in accordance with		•	ision N/A	Date N/A
Remarks: Spare Parts	for a completed	******	OTT-001, 83TT-0	001
	SC SIN 82	4		
•	·			
Nom. thickness (in.) N/A When applicable, Certificate Ho	<u>-</u>		_	th overall (ft & in.) N/A
When applicable, Certificate Ho	olders' Data Reports are att	ached for each item of this	report:	

Part or Appurtenance Serial Number	National Board No. in Numerical Order	Part or Appurtenence Serial Number	National Board Number in Numerical Order
ı) <u>· 779</u>	N/A	(28)	
₂₁ 816	N/A '	(27)	
788 824	·N/A	(28)	
	N/A	(29)	
5) 782 1	N/A	(30)	,
760	N/A	(31)	
762	N/A	(32)	
N/A 1	N/A	(33)	
» <u>:</u>		(34)	
))		(35)	_
)		(36)	
1		(37)	
3)		(38)	
)		(39)	<u>, , , , , , , , , , , , , , , , , , , </u>
)		(40)	
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)		(42)	
)		(43)	
) 		(44)	
) 		(45)	
) 		(46)	
) 		(47)	` _
·		(48)	
·		(49)	
·		(50)	

AMB ngs may be used provided (1) size is 8% imes 11, (2) information in items 2 and 3 on this Data Report *Supplemental information in the form of lists, sketches, or drais included on each sheet, (3) each sheet is numbered and the number of sheets is recorded at the top of this form,

10. Design pressure

FORM N. CERTIFICATE HOLD CHARGE A REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES

At Required by the Provisions of the ASME Code, Section III Mfr. Serial No. Not To Exceed One Day's Production to 285 11 925 are the discontinuity of the Property Design specifications certified by "- (when applicable) a character and a Design report* certified by. Reg. no. CERTIFICATE OF SHOP COMPLIANCE Part We certify that the statements made in this report are correct and that this (these). conforms to the rules of construction of the ASME Code, Section III. 12-9-89 NPT Certificate of Authorization No. . Expires Target Rock Corporation Signed INFT Cartificate Holders E. Bajada Q.A. Manager CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessal Inspectors and the State or Province of New York and employed by Commercial Union Insurance Company and employed by . of Boston, Mass. have inspected these items described in this Data Report on best of my knowledge and belief, the Certificate Holder has fabricated these parts or appurtenences in accordance with the ASME Code. Section III. Each part listed has been authorized for stamping on the date shown above. By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the equipment described in this Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or loss of any kind againg from or connected with this inspection. Mew York State Commission No. 2288 COMPAND TO COME CONTROL OF COME



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Sheet: 1 of 1

Date: 7/30/96

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-63	Vəlan	0594	N/A	N/A	1977	Replacement	Yes, Code Class 1
			*	, , , , , , , , , , , , , , , , , , ,	٠,) 91

- 7. Description Of Work Performed: Replaced body to bonnet studs and nuts for valve RCIC-V-63. The replacement work was performed as follows:
 - 1) Performed VT-3 visual examination on the valve body accessible internal surfaces. VT-3 visual examination results acceptable
 - 2) Performed VT-3 visual examination on the valve bonnet accessible internal surfaces, VT-3 visual examination results acceptable
 - 3) Performed VT-1 visual examination on the new studs for valve body to bonnet joint. VT-1 visual examination results acceptable
 - 4) Performed VT-1 visual examination on the new nuts for valve body to bonnet joint, VT-1 visual examination results acceptable
 - 5) Performed VT-3 visual examination on the existing studs for valve body to bonnet joint. VT-3 visual examination results acceptable
 - 6) Performed VT-3 visual examination on the existing nuts for valve body to bonnet joint. VT-3 visual examination results acceptable
 - 7) Reinstalled VT-3 visually examined existing studs
 - 8) Reinstalled VT-3 visually examined existing nuts
 - 9) Installed four (4) VT-1 visually examined new studs
 - 10) Installed four (4) VT-1 visually examined new nuts
 - 11) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joint. No evidence of leakage during the pressure test



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: 1020 Psig Test Temperature: 194° F Component Design Pressure: 1337 Psig Temperature: 575° F
9.	Remarks: None
	`
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Prepared By Quail Supb Signed By Col Milling
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 730 8 Date 1396
1	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have Inspected the components described in this Owner's Report during the period \(\frac{\omega}{\omega} \end{\omega} \)—\(\frac{\omega}{\o
	Commissions 7486, 7486W WBISTS Inspector's Signature National Board, State, and Endorsements
	Date 7/30/9/



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/30/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Feed Water (RFW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-32A	Anchor Darling	1N 109	N/A	N/A	1975	Replacement	Yes, Code Class 1
	,	• •				•	

- 7. Description Of Work Performed: Replaced studs and nuts for the stuffing box and the gland flange joints for valve RFW-V-32A. The replacement work was performed as follows:
 - 1) Removed all existing studs and nuts for the stuffing box joint
 - 2) Installed six (6) new studs and six (6) new nuts for the stuffing box joint
 - 3) Removed all existing studs and nuts for the gland flange joint
 - 4) Installed two (2) new studs and two (2) new nuts for the gland flange joint
 - 5) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test



	FORM NIS-2 DWINER'S REPORT FOR REPAIRS ON REPLACEMENTS (Dack)
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: 920 Psig Test Temperature: 98° F Component Design Pressure: 2790 Psig Temperature: 100° F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
į	CENTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Juliup Sund By Con 2007
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 7/38/96 Date 7/30/96
١	
ı	
i	CERTIFICATE OF INSERVICE INSPECTION
-	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	(Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this
	Owner's Report during the period 5-14-96 to 7-30-96 and state to the best
ļ	of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section Xi
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
ı	Injury or property damage or a loss of any kind arising from or connected with this inspection
	1.M. FINTS Commissions 7486, 7486W NBSI IS
	Inspector's Signature National Board, State, and Endorsements
	Date 7/30/96
	Date



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/30/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1'of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Feed Water (RFW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1972 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW-V-32B	Anchor Darling	1N 110	N/A	N/A	1975	Replacement	Yes, Code Class 1
							£

- 7. Description Of Work Performed: Replaced studs and nuts for the stuffing box and the gland flange joints for valve RFW-V-32B. The replacement work was performed as follows:
 - 1) Removed existing studs and nuts for the stuffing box joint
 - 2) Performed VT-3 visual examination on the existing studs for the stuffing box joint. VT-3 visual examination results acceptable
 - 3) Performed VT-3 visual examination on the existing nuts for the stuffing box joint. VT-3 visual examination results acceptable
 - 4) Reinstalled VT-3 visually examined existing studs the stuffing box joint
 - 5) Reinstalled VT-3 visually examined existing nuts the stuffing box joint
 - 6) Installed two (2) new studs and two (2) new nuts for the stuffing box joint
 - 7) Removed all existing studs and nuts for the gland flange joint
 - 8) Installed two (2) new studs and two (2) new nuts for the gland flange joint
 - 9) Performed VT-2 visual examination during pressure test to confirm pressure boundary integrity of the joints. No evidence of leakage during the pressure test



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)	
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure X Other Test Pressure: 920 Psig Test Temperature: 98° F Component Design Pressure: 2790 Psig Temperature: 100° F	None
9. Remarks: None	
•	
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI	
Type Code Symbol Stamp: Not Applicable	1
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	
Daniel D. J. Ch. C. J.	
Prepared By Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding	
Date 7/30/96 Date 7/36/76	-
	
CERTIFICATE OF INSERVICE INSPECTION	
	ĺ
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company	İ
(Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in the	nis
Owner's Report during the period 5-14-96 to 7-30-96 and state to the best	- 1
of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI	, [
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or	
implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal	
injury or property damage or a loss of any kind arising from or connected with this inspection	
1 100	
Mille AT CHICO Commissions 7486, 7486 W NRSIIS	-
Inspector's Signature National Board, State, and Endorsements	
Date 7/30/96	



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/16/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
- (b) Repair Organization P.O. No. Job No. etc.: C30893
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Air System (CAS)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
D-220-3500-09,0- RCIC-PCV-15	, ,	D-220-3500-09.0- RCIC-PCV-15	N/A	N/A	1982	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: Replaced existing tubing associated with valve CAS-V-100/51. The replacement work was performed as follows:
 - 1) Removed existing tubing
 - 2) Installed new tubing
 - 3) Made required socket welds
 - 4) Performed visual examination on the final socket welds. Visual examination results acceptable



CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization Not: Not Applicable Expiration Date: Not Applicable Prepared By	Tests Conducted: Hydrostatic Pneumate Test Pressure: Psig Component Design Pressure	Test Temperature: ° F
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION If, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period formed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or impilied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	Remarks: None	
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION If, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period formed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or impilied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		•
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION If, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period formed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or impilied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	•	•
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION If, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period formed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or impilied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	•	
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding Date Signed By Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION If, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period formed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or impilied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements		
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Type Code Symbol Stamp: Not Applicable Expiration Date: Not Applicable Prepared By	We certify that the statements made in this (Owner's Report are correct and this replacement conforms
Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components of the large in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions Inspector's Signature National Board, State, and Endorsements	Type Code Symbol Stamp: Not Applicable	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	•
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Brancond Die William Con	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Kuldip Singh - Program Lead Engineer (F	
CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	Date819196	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of	,	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of		
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of		
Vessel Inspectors and the State of	CERTIFICATE	OF INSERVICE INSPECTION
Vessel Inspectors and the State of	I the understaned helding a valid commission	olon leaved by the Netheral Beauty & B. H
have Inspected the components described in this Owner's Report during the period	Vessel inspectors and the State of	sion issued by the National Board of Boller and Pressure and employed by
state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements		have inspected the components
corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	state to the best of my knowledge and belief.	period and efformed examinations and taken
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	corrective measures described in this Owner	er's Report in accordance with the requirements of the
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Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Inspector's Signature Commissions National Board, State, and Endorsements	implied, concerning the examinations and co	corrective measures described in this Owner's Report.
Inspector's Signature National Board, State, and Endorsements	Furthermore, neither the inspector nor his er	employer shall be liable in any manner for any personal
Inspector's Signature National Board, State, and Endorsements	Not Required - Replacement 1" NPS And Smaller	Commissions
VAICE		National Board, State, and Endorsements
	Date	



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/6/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-IR-63-10	JCI	PI(1)-ST-IR-63-10	N/A	N/A	1983	Repaired	Yes, Code Class 2
PI-EFC-67	Dragon	GW 1102	N/A	N/A	1978	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Cut existing reducing insert to valve PI-EFC-67 socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:
 - 1) Cut existing reducing insert to valve socket weld
 - 2) Removed the existing poppet assembly (disc) from the valve
 - 3) Prepped valve socket end cut surfaces
 - 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 5) Installed new poppet assembly (disc) in the valve
 - 6) Made required reducing insert to valve socket weld
 - 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

NOTES.

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-67
- 3) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure Component Design Pressure: Psig Temperature: ° F Test Temperature: ° F
. Remarks: None
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this repair and replacement
conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable
Prepared By Vulcino Suph Slaned By
Kuldip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding
Date 8/6/96 Date 8/.2/96
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
period 5/20/96 to 5//9/96 and state to the best of my knowledge and belief the
Owner has performed examinations and taken corrective measures described in this Owner's Report
In accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
injury or property damage or a loss of any kind arising from or connected with this inspection.
MANNO Commissions BABL, 7486w NSIS-IS
Inspector's Signature National Board, State, and Endorsements
- S-/19/9/
Date

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-X-72B*	JCI	PI(1)-ST-X-72B*	N/A	N/A	1982	Repaired	Yes, Code Class 2
PI-EFC-X78A	Dragon	GW 1102	`N/A	N/A	1978	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Cut existing pipe to valve PI-EFC-X78A socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:
 - 1) Cut existing pipe to valve socket weld
 - 2) Removed the existing poppet assembly (disc) from the valve
 - 3) Prepped valve socket end cut surfaces
 - 4) Performed liquid penetrant (PT) examination on the valve socket end propped surfaces. Liquid penetrant (PT) examination results acceptable
 - 5) installed new poppet assembly (disc) in the valve
 - 6) Made required pipe to valve socket weld
 - 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

NOTES-

- 1) *The line going from SR-13 to X-72B was rerouted to go from SR-13 to X-78A in accordance with ASME Section XI Plan No 2-0268. The rerouting was in accordance with ASME Section III, Code Class 2 requirements
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 3) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-X78A
- 4) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	•
	•
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Frepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date P/12/96
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	CERTIFICATE OF INSERVICE INSPECTION
ĺ	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 5/20/1/2 to and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
l	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	11 M. Janto Commissions 7486, 7486 W NBSI-IS
ľ	Inspector's Signature National Board, State, and Endorsements .
	Date 8/13/96
1	



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/6/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-87A	JCI	PI(1)-4S-X-87A	N/A	N/A	1982	Repaired	Yes, Code Class 2
PI-EFC-X87A	Dragon	GW 1041	N/A	N/A	1978	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Cut existing pipe to valve PI-EFC-X87A socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:
 - 1) Cut existing pipe to valve socket weld
 - 2) Removed the existing poppet assembly (disc) from the valve
 - 3) Prepped valve socket end cut surfaces
 - 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 5) Installed new poppet assembly (disc) in the valve
 - 6) Made required pipe to valve socket weld
 - 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

NOTES-

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-X87A
- 3) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



Tests Conduc	cted: Hydrostatic Pneumatic [Test Pressure: Psig Component Design Pressure: Ps		nal Operating Pressure Other X No Test Temperature: ° F Temperature: ° F
. Remarks: None	r e		
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	CERTIFICAT	E OF COM	PLIANCE
We certify th	at the statements made in this Own	ner's Report	are correct and this repair and replacement
Type Code S	the rules of the ASME Code, Section Symbol Stamp: Not Applicable	∍n XI	
Certificate Of	f Authorization No.: Not Applicable		
}	ate: Not Applicable		
Prepared By	Kuldip Singh - Program Load Engineer (PLE)	Signed By _	Cal my
	01:191		Supervisor, Materials And Welding
Date	0/2/10	Date	8/12/96
		_	
l	CERTIFICATE OF	INSERVICE	INSPECTION
I, the undersi	gned, holding a valid commission i	issued by th	ne National Board of Boiler and Pressure
Vessel Inspec	ctors and the State of Washington an	nd employed	bv Arkwright Mutual Insurance Company
period_5	lassachusetts have inspected the con	mponents de and state to t	escribed in this Owner's Report during the
Owner has pe	errormea examinations and taken c	corrective me	easures described in this Owner's Report
in accordance	e with the requirements of the ASM	1E Code, Sec	ction XI.
By signing th	nis certificate neither the inspector r	nor his empl	lover makes any warranty, expressed or
Implied, conc Furthermore,	eming the examinations and conse- neither the inspector nor his empl	ctive measu:	ires described in this Owner's Report. e liable in any manner for any personal
injury or prop	perty damage or a loss of any kind a	Brising from	or connected with this inspection.
1-5	. #		•
11. 401	01110	Commissio	ons 7484,7488 w WSIB -II
ir	Inspector's Signature		National Board, State, and Endorsements
Date 8/30	019h		
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			•



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/6/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No. Job No. etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Sampling Radioactive (PSR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PSR-V-X83/2	Valcor		N/A	N/A	1982	Repaired	Yes, Code Class 2

- 7. Description Of Work Performed: Cut body to bonnet seal weld for valve PSR-V-X83/2 to troubleshoot the valve. The repair work was performed as follows:
 - 1) Cut body to bonnet seal weld
 - 2) Made required body to bonnet seal weld
 - 3) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure Other Nominal Operating Pressure: Psig Test Temperature: F
9.	Remarks: None
ı	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair conforms to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Julan Such Signed By Signed By
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
ĺ	Date S 6 2 b Date 5/-2/96
ä	<u> </u>
1	
	CERTIFICATE OF INSERVICE INSPECTION
Í	
ĺ	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	period <u>5/24/9/</u>
	Owner has performed examinations and taken corrective measures described in this Owner's Report
-	in accordance with the requirements of the ASME Code, Section XI.
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
Ì	1/2 1
-	J. M. Greyll Commissions 7486, 7486 W NSIB IS
1	Inspector's Signature National Board, State, and Endorsements
	Date 8/20196
١	Date Of Tof 16



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/6/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Sampling Radioactive (PSR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PSR-V-X84/2	Valcor		N/A	N/A	1982	· Repaired	Yes, Code Class 2
•				i			

- 7. Description Of Work Performed: Cut body to bonnet seal weld for valve PSR-V-X84/2 to troubleshoot the valve. The repair work was performed as follows:
 - 1) Cut body to bonnet seal weld
 - 2) Made required body to bonnet seal weld
 - 3) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



8 Tos	sts Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other X Non Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. Re	marks: None
,	CERTIFICATE OF COMPLIANCE
W	e certify that the statements made in this Owner's Report are correct and this repair conforms to the
	iles of the ASME Code, Section XI
Ty	/pe Code Symbol Stamp: Not Applicable
	ertificate Of Authorization No.: Not Applicable
E	xpiration Date: Not Applicable
.م ا	repared By Judip Suit signed By
1"	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
10	2/1/4/
100	Date 8//2/56
1	
	CERTIFICATE OF INSERVICE INSPECTION
1.	
	the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	essel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	eriod <u>5726/96</u> to <u>8/26/96</u> and state to the best of my knowledge and belief, the
	wner has performed examinations and taken corrective measures described in this Owner's Report
	accordance with the requirements of the ASME Code, Section XI.
	signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	applied, concerning the examinations and corrective measures described in this Owner's Report.
	irthermore, neither the inspector nor his employer shall be liable in any manner for any personal jury or property damage or a loss of any kind arising from or connected with this inspection.
""	ary or property durings or a ross or any kind arising from or connected that this more detail.
1	
	(1) (1) (1) Commissions 7486, 7486 U NSIB-IS
ſ	Inspector's Signature National Board, State, and Endorsements
_	. 6/bs/a/
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1	

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/30/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda,
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-63	Volan	0 594	N/A	N/A	1977	Replacement	Yes, Code Class 1
•							

- 7. Description Of Work Performed: Replaced bonnet for valve RCIC-V-63. The replacement work was performed as follows:
 - 1) Removed existing bonnet from valve RCIC-V-64
 - 2) Machined valve RCIC-V-64 bonnet stem bore surfaces
 - 3) Performed PT examination on the final machined surfaces. PT examination results acceptable
 - 4) Performed VT-3 visual examination on valve RCIC-V-64 bonnet accessible internal surfaces. VT-3 visual examination results acceptable
 - 5) Removed existing bonnet from valve RCIC-V-63
 - 6) Installed valve RCIC-V-64 bonnet on valve RCIC-V-63

NOTES-

1) Information for valves RCIC-V-63 and valve RCIC-V-64

Valve EPN No

Valve Serial No

Valve Bonnet Serial No

ASME Section III Code Class, Edition And Addenda

RCIC-V-63 RCIC-V-64 0594 0590 8883 8884 Code Class 1, 1971 Edition with Summer 1973 Addenda Code Class 1, 1971 Edition with Summer 1973 Addenda

2) VT-3 visual examination on valve RCIC-V-63 body accessible internal surfaces was performed in accordance with ASME Section XI

- 3) VT-1 visual examination on the new studs for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
- 4) VT-1 visual examination on the new nuts for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
- 5) VT-3 visual examination on the existing studs for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
- 6) VT-3 visual examination on the existing nuts for valve RCIC-V-63 body to bonnet joint was performed in accordance with ASME Section XI Plan No 2-1327
- 7) VT-2 visual examination on the valve body to bonnet joint for valve RCIC-V-63 was performed in accordance with ASME Section XI Plan No 2-1327
- 8) Bonnet removed from valve RCiC-V-63 was installed on valve RCiC-V-64 in accordance with ASME Section XI Plan No 2-1339



8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F	Non
9. Remarks: See attached NPV-1 Code Data Reports for the following valves EPN No Serial No RCIC-V-63 0594 RCIC-V-64 0590	
* Pressure test and associated VT-2 visual examination on the valve body to bonnet joint for valve RCIC-V-63 was performed in acc with ASME Section XI Plan No 2-1327	ordance
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in this Owner's Report are correct and this replacement conform to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Pregram Lead Engineer (PLE) Signed By Supervisor, Materials And Welding Date 7/30/96	- -
I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressur Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in Owner's Report during the period \$\frac{-12-16}{2-16-16-16}\$ to \$\frac{7-30-96}{2-16-16-16}\$ and state to the bes of my knowledge and belief, the Owner has performed examinations and taken corrective measure described in this Owner's Report in accordance with the requirements of the ASME Code, Section By signing this certificate neither the inspector nor his employer makes any warranty, expressed of implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection Matonal Board, State, and Endorsements Date 1/30/96	this t es XI

PLAN NO. 2-1338000594

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES. (As Required by the Provisions of the ASME Code, Section III, Div. 1) POIC -V-

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2. 1	Manufactured for _	WASH	NGTON PU	SLIC POWER		SYSTEM	Richlar	id, Washin	gton USA
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	Series No. or Type		Serial No.	Registrat No.	1011	(d) Drawing No.	(e) Clas	• •	
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вооў Эмиет	S/N: 0594 H/C: K-47: S/N: 8883	34	SA-350 SA-350	LF-2 LF-2		eron Iro			
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RODY	S/N: 0594 H/C: K-47: S/N: 8883 H/C: 2148: S/N: 6087	34 16	SA-350		Gal	t-Britis	n Forge	Inc.	

⁽¹⁾ For manually operated valves only.

^{*} Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

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FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES. (As Required by the Provisions of the ASME Code, Section III, Div. 1) PARITIES

1. Manufactured byVE	LAN ENGINEERING COMPANI	ES 2125 Ward	Avenue, Montreal,
i. Mandidetares by	(Name and Address of Manufacturer) SHINGTON PUBLIC POWER S		
2. Manufactured forWP	(Name and Address of Purchaser or Ow WPPSS Nuclear Project	uer) ·	mana, masimigeon
4.: Pump or Valve 10"-	900# BB GATE VALVE Nomi	nal Inlet Size 9'.671"	Outlet Size 9.671
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or Type :	No. · · No.) Class 8d. No. 1.
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Cold Working Pressure Pressure Retaining Pieces Mark No. (a) Castings	2220 psi at 100°F. Material Spec. No.	Manufacturer	RVP-P.P.I.A.
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(a) Castings (b) Forgings DY S/N: 0590 H/C: K-4734 ET S/N: 8884 H/C: 214816 S/N: 5089	2220 psi at 100°F. Material Spec. No. E RCIC-V-64 S N E MOVED BONNET CIC-V-64, S N 050 ALVE RCIC-V-63, S SA-350 LF-2	Manufacturer 10590 SIN 8884 10 AND INS SIN 0594 Cameron Iron W	RVP.P.P.I.A. By: GC Date Size Remarks FLDM VALVE TAUED ON TAUED ON Order Ltd.
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(a) Castings (b) Forgings DY S/N: 0590 H/C: K-4734 ET S/N: 8884 H/C: 214816 S/N: 5089	2220 psi at 100°F. Material Spec. No. EI RCIC-V-64 SIN EMOVED BONNET CIC-V-64, SIN 050 ALVE RCIC-V-63, SIN SA-350 LF-2 I SA-350 LF-2	Manufacturer 1 590 SIN 8884 O AND INS N 0594 Cameron Iron W	RVP.P.P.I.A. By: GC Date Size Remarks FLDM VALVE TAUED ON TAUED ON Order Ltd.
(a) Castings (b) Forgings DY S/N: 0590 H/C: K-4734 ET S/N: 8884 H/C: 214816 S/N: 5089	2220 psi at 100°F. Material Spec. No. E RCIC-V-64 SIN EMOVED BONNET CIC-V-64, SIN 050 ALVE RCIC-V-63, SIN SA-350 LF-2 SA-350 LF-2 SA-105	Manufacturer 1 590 SIN 8884 O AND INS N 0594 Cameron Iron W	RVP.P.P.I.A. By: GC Date Size Remarks FLDM VALVE TAUED ON TAUED ON Order Ltd.

all 1991 glound spies. Austi * Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1. 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.

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(c) Bolting		7-	1129/89.
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H/C : 51115			
Nuts Code: V-20	SA-194/GR.2H	Ingersoll Fastener	3
H/C : 3420	J. 12.17 VI.12.11		
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(d) Other Parts			•
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the undersigned, holding a va	lid commission issued by the N		
	•	and employed by	
1 - Raiber		pump, or valve, described in	
h1cy 20	19_77_ and state that to the bes	of my knowledge and belief, the	Manufacturer has con-
ructed this pyrip, or valve, in a	coordance with the ASME Code, S	Section III.	•
y signing this certificate, neiths	er the Inspector nor his employer	makes any warranty expressed	or implied, concerning
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This pector)			

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: C30893
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Summer 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC-V-64	Velan	0590	N/A	N/A	1977	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced bonnet for valve RCIC-V-64. The replacement work was performed as follows:
 - 1) Removed existing bonnet Serial No 8883 from valve RCIC-V-63
 - 2) Removed existing bonnet Serial No 8884 from valve RCIC-V-64
 - 3) Performed VT-3 visual examination on bonnet Serial No 8883 (Bonnet valve RCIC-V-63) accessible internal surfaces. VT-3 visual examination revealed cracks on the bonnet back seat and galling on the bonnet stem bore surfaces
 - 4) Performed VT-3 visual examination on the existing studs for valve RCIC-V-64 body to bonnet joint. VT-3 visual examination results acceptable
 - 5) Performed VT-3 visual examination on the existing nuts for valve RCIC-V-64 body to bonnet joint, VT-3 visual examination results acceptable
 - 6) Installed valve RCIC-V-63 bonnet Serial No 8883 on valve RCIC-V-64
 - 7) Reinstalled VT-3 visually examined studs and nuts for valve RCIC-V-64 body to bonnet joint

NOTES-

1) Information for valves RCIC-V-63 and valve RCIC-V-64

Valve EPN No

Valve Serial No

Valve Bonnet Serial No

ASME Section III Code Class, Edition And Addenda

RCIC-V-63 RCIC-V-64

0594 0590 8883 8884 Code Class 1, 1971 Edition with Summer 1973 Addenda Code Class 1, 1971 Edition with Summer 1973 Addenda

2) Bonnet removed from valve RCIC-V-64 was installed on valve RCIC-V-63 in accordance with ASME Section XI Plan No 2-1338



8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: See attached NPV-1 Code Data Reports for the following valves EPN No Serial No RCIC-V-63 0594 RCIC-V-64 0590
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Signed By Signed By Supervisor, Materials And Welding Date Sylvac
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwight Mutual Insurance Company (Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period Services of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection Commissions THE THIN WELL TO National Board, State, and Endorsements Date State, and Endorsements

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES* (As Required by the Provisions of the ASME Code, Section III, Div. 1) (1)

1. Manufact		Name and Address	of Manufacturer)			e, Mont	
2. Manufact	WASE	ITHICTON DUR	ILIC POWER	SUPPLY SYSTEM	Richland	<u>, Washin</u>	igton US
3. Location	of Installation _\frac{\text{\tinx{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\tint{\text{\tin\text{\texi{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\tint{\text{\ti}}\\tint{\text{\text{\text{\ticr{\text{\text{\text{\text{\tint}\tint{\text{\text{\text{\text{\text{\text{\text{\text{\text{\texi}\text{\text{\text{\text{\text{\text{\text{\text{\text{\tin}\tint{\text{\tint}\tint{\text{\text{\tint}\text{\text{\text{\text{\tin\text{\text{\texi}\text{\text{\texit{\texitin}\text{\text{\texi}\tin}\text{\text{\text{\text{\tint}\tint{\tintet{\ti}\ti	IPPSS Nucle	ar Project	Mo. 2 Handfor	d Plant		
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	or Type	No.	No.	No.	(e) Class		
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(3)				Rev. D		•	
· (4) ·			·				
(5)	** *: *	· · · · · · · · · · · · · · · · · · ·					• • • • •
(6)	•			<u> </u>			
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5		(Brief desc	ription of service for	which equipment was o	(esigned) ·		
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7. Cold Work 3. 'Pressure'R	Pressure etaining Pieces	2220 ps	Temperatu		RVP-	P.P.I.A.	515-6
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^{.(1)} For manually operated valves only.

^{*} Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form. 🕝 🚬 ...

FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES* (As Required by the Provisions of the ASME Code, Section III, Div. 1)

	(AS	nequired by the Pi					
1. Manu	factured by VE	LAN ENGINEERIN		2125 W	ard Avenue	e, Montre	al, 0
2 Magu	factured for WA	Name and Address of SHINGTON PUBLI	C POWER SUP	PLY SYSTEM	Richland,	. Washingt	on U
		IName and Address of WPPSS Nuclear	Purchaser or Owner	2 Wandford	Dlant		
3. Locati	ion of Installation .	(Name and Address)	Project No	. Z naliutoro	C770	 	A 633
4. Pump	or Valve 10"-9	(Name and Address) 00# BB GATE VA	LVE Nominal	Inlet Size	0/1"	utlet Size	9.6/1
	(a) Model No.,	(b) Manufacturers'	(c) Canadian	•	area y		
	Series No.	Serial	Registration	(d) Drawing		(f) Nat'L	(g) `
: .	or Type	No.	No.	No.	(e) Class	Bd. No.	Bu
	B16-07054B-2	SIN HOSDA	N/A	P2-3311-N1	<u> </u>	N/A	197
117	D10-070340-2	OER #0334	П/Н	Rev. n	'	. 11/ /4	13.
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-	forking Pressure re Retaining Preces	1337 psi (Pressure) 2220 psi st	579 (Temperature) 100°F. 100°F.	F or Valve Pr	essure Class ,	myr i ag .	24.45
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-	forking Pressure re Retaining Pieces Mark No.	1337 psi (Pressure) 2220 psi st	579 (Temperature) 100°F. 100°F.	F or Valve Pr	essure Class ,	myr i ag .	24.45
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7. Cold W	VALUE	1337 psi	(Temperature) 100°F. 100°F. Spec. No.	Manufacti	essure Class _	Remark	1 4 4 5. ≸
7. Cold W	Mark No. VA-LUE	1337 psi	57: (Temperature) 100°F. Spec. No. 63,51N	Manufacti SIN B	essure Class -	Remark	3 () () () () () () () () () (
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(a) Cass (b) Fore	re Retaining Preces Mark No. tings VALUE VALUE VALUE K-4734	1337 psi	57: (Temperature) 100°F. Spec. No. 63, S N 63, S N CIC-V-64	5 For Valve Promote Manufaction Manufaction 0594 S N 8 AND 1 Cameron Iron	883 F	Remark POM VI	3 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1
(a) Cass (b) Forg (c) Forg (C) Forg (ET S/N	Mark No. tings VA-LUG	1337 psi	57: (Temperature) 100°F. Spec. No. 63, S N 63, S N CIC-V-64	Manufacti Manufacti SIN 8 SIN 0	883 F	Remark POM VI	3 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1
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⁽¹⁾ For manually operated valves only.

^{*} Supplemental sheets in form of lists, sketches or drawings may be used provided (1) size is 8-1/2" x 11", (2) information in items 1, 2 and 5 on this data report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded at top of this form.



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Food Water (RFW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RFW(1)-4A	WPPSS Borg Warner Borg Warner	RFW(1)-4A-P2	N/A	NA	1983	Replacement	Yes, Code Class 1
RFW-V-120		28770	N/A	NA	1978	Replaced	Yes, Code Class 1
RFW-V-120		13905	N/A	NA	1977	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced existing valve RFW-V-120. The replacement work was performed as follows:
 - 1) Removed existing valve RFW-V-120, Serial No 28770
 - 2) Installed new replacement valve RFW-V-120, Serial No 13905
 - 3) Made required socket weld
 - 4) Performed visual examination on the final socket weld. Visual examination results acceptable
 - 5) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

NOTES-

- 1) ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda for the Reactor Feed Water (RFW) piping system
- 2) ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda for the new replacement valve RFW-V-120, Serial No 13905



FORM NIS-2 OWNER'S REPORT	FOR REPAIRS	OR REPLACEMENTS (Back)
8 Tests Conducted: Hydrostatic Pneumation Test Pressure: Psig Component Design Pressure	<i>T</i>	Operating Pressure Other X No. lest Temperature: ° F lemperature: ° F
9. Remarks: See attached NPV-1 Code Data Report for the	new replacement valv	re RFW-V-120, Serial No 13905
CERTIFIC	ATE OF COMPLI	IANCE
We certify that the statements made in this O to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	·	e correct and this replacement conforms
Ruklip Singh - Program Lead Engineer (Pl	Signed By LE) Date	Supervisor, Materials And Welding
	OF INSERVICE IN	
I, the undersigned, holding a valid commission Vessel inspectors and the State of	and emp	
described in this Owner's Report during the p state to the best of my knowledge and belief, corrective measures described in this Owner ASME Code, Section XI.	period the Owner has pe 's Report in acco	toand erformed examinations and taken rdance with the requirements of the
By signing this certificate neither the inspect implied, concerning the examinations and co Furthermore, neither the inspector nor his en injury or property damage or a loss of any kin	rrective measure nployer shall be li	s described in this Owner's Report. iable in any manner for any personal
Not Required - Replacement 1° NPS And Smaller Inspector's Signature	Commissions	National Board, State, and Endorsements
Date	_	,

As Required by the Provisions of the ASME Code Rules
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FORM NPV-1 MANUFACTURERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES.

As Required by the Provisions of the ASME Code Rules

PLAN No. 2-1340

Fuelly Rup3

	Nuclear Valve Div	ision		शागि
	Manufactured by of Borg Warner, 750	00 Tyrone Avenue	, Van Nuyo, Ca.	47713
1.	(Name &	Address of Manufacturer)	······································	K1 [10
	Bovee & Crail/G.E.	R.I.		
	Handlactured for P.O. Box 1040, Ric	hland, Washingt	on 99352	215-3261
2.	Manuscinisa for	Name and Address) :	······································	er (104
	•			
	Owner WPPSS Hanford #2 Job S	ito PFW-V	-120, SN1	3905
	•		-100,01N	<u> </u>
	Location of Plant Richland, Wash	lngton 99352		
٠.	Pump or Valve (dentification Nuclear	/alve'Div., P/H	76590, 3/4 Inch	Globe Valve, CS
3.	. hamb ot asize tecutions	***		
	Sertal No	mbers 13892 th	ru 13916 (25 Va	ltrog \
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	76590	Voc	ologo Volue Dinie	ton of Dane Wanner
	(a) Drawing No. 76590	Prepared by	TERL ANTAG DIAIR	tou or sork warner
		•		-
	(b) National Board No			
	3500	•••	_	•
6.	Design Conditions 3600	psi 100	°F	
		_		•
7.	The material, design, construction, and workm	enship complies with A	SME Code Section III. Cla	**
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	Edition 1971 . Addenda Date	minter /3	Case No.	•
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	Mark Nz.	Material Spec. No.	Handoctwee	Remarks
. –	(a) Castings			
	Disc - Code 1N90,1N89	Stellite #6		
		Stellite #6	Rex Precision	
	Disc - Code 1N90,1N89 Casting - 73876 Machined 73877	Stellite #6	Rex Precision NV Division	
	Casting - 73876	Stellite #6	Rex Precision NV Division	
	Casting - 73876	Stellite #6		
	Casting - 73876	Stellite #6		
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,	Casting - 73876 Wachined - 73877 (b) Forgings Body - Code 1880 Forging - 75235		NV Division Pacific Forge	DI E WILE WE E OV 03 THE BECHTEL QUALITY CUNTRO
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	Casting - 73876		NV Division Pacific Forge	DI E WILE WE E OV 03 THE BECHTEL QUALITY CUNTRO
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INFORMATION ONLY 0 B181

FORM NPV-1 (back)

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(c)	Bolting			<u> </u>	, L
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(८)	Other Pares				
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	Bar Stock		Allen-Fry Steel	-	•
1	Machined - 73875	<u> </u>	Emco, Inc.		•
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f	Backseat - Code 3EE	SA564 Ty.630		· · · · · · · · ·	
	Gr Stock	i	Ducommun Metals		
	fachined - 73886		NV Division		•
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Hydro	static test 5400 - 5450 psi	•			
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Desien	information on file at Nuclear Val	ve Div.ct Borg	Warner,7500 Tyron	Ave. Van Nuva, Ca.	
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_	Las Lastra David	J. MUTDOV	11) Prof Fac State	7850. Res. Vo2372	ļ
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£c cer	tily that the statements made in this repo	n we contect. Nuclear Valve	Div.	1 m 12. 12.	
Date_	February 1 19 77 Signed	of Borg Warner	ny pair	cm. Ruker	
	case of Authorization No. N=1254				! }
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	CERT	FICATE OF SHOP I	NSPECTION		
• -	he Ladersigned, holding a valid commis	sion issued by the Nati	ners board or Coiler and I	fressure seased inapporture	;
	the State of Province ofCalifor	nia and em	played by Dept. of	Bldg. & Safety	ļ
And/or	City of Los Angeles		have inspected the equip	nent described in this Data	ĺ
٠١	February 1 10 77	and state that to the	best of my knowledge a	nd belief, the Manufacturer	
Report	A this amile and to aggredance	ich ihe analysable buh	sections of ASME Code, Se	ction III.	1
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	e equipment described in this Data Reput t for any personal injury or property dama	, runbermore oruther	the inspector not all amp	10461 711911 36 11201/ 11	
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1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/16/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352

(b) Repair Organization P.O. No, Job No, etc.: C30893

(c) Type Code Symbol Stamp: Not Applicable

(d) Certificate Of Authorization No.: Not Applicable

(e) Expiration Date: Not Applicable

4. Identification Of System: Process Instrumentation (PI) System

5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None

(b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda,

Code Case: None

6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-IR-63-10	,	PI(1)-ST-IR-63-10	N/A	N/A	1983	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing tubing block clamp for support Serial No 9301571B-010 between valves CSP-V-901 and PI-EFC-X67. The replacement work was performed as follows:
 - 1) Removed existing tubing block clamp
 - 2) installed new tubing block clamp
 - 3) Installed new cap screws for the tubing block clamp

NOTES-

1) ASME Section III, Code Class NF(2), 1974 Edition with Winter 1975 Addenda for the tubing block clamp



ests Conducted: Hydrostatic Pneumatic Test Pressure: Psig Component Design Pressure	Test Temperature: ° F
Remarks: None	
•	
CERTIFIC	TATE OF COMPLIANCE
	Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable	•
Certificate Of Authorization No.: Not Applicable	
Expiration Date: Not Applicable	•
Prepared By Ruland Lund	Stand Du Com 2
Kuldip Singh - Program Load Engineer (Pl	Signed By Supervisor, Materials And Welding
Date 8/19/96	Date 8/20/76
Date	Date
	·
	K ·
CERTIFICATE O	OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission Vessel inspectors and the State of	on Issued by the National Board of Boiler and Pressure
reson inspectors and the oake or	have inspected the components
described in this Owner's Report during the p	period and
	the Owner has performed examinations and taken
corrective measures described in this Owner ASME Code, Section XI.	r's Report in accordance with the requirements of the
	tor nor his employer makes any warranty, expressed or
implied, concerning the examinations and co	prrective measures described in this Owner's Report.
	mployer shall be liable in any manner for any personal
injury or property damage or a loss of any kil	nd arising from or connected with this inspection.
Not Required - Replacement 1* NPS And Smaller	Commissions
Inspector's Signature	National Board, State, and Endorsements



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/16/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bulit	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-77Ad PSR-V-X77A/3 PSR-V-X77A/3	JCI Target Rock Target Rock	PI(1)-4S-X-77Ad 3 3	N/A N/A N/A	N/A N/A	1983 1982 1986	Replacement Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1 Yes, Code Class 1

- 7. Description Of Work Performed: Replaced existing valve PSR-V-X77A/3. The replacement work was performed as follows:
 - 1) Removed existing valve PSR-V-X77A/3, Model No 82M-001, Serial No 3
 - 2) Installed new replacement valve PSR-V-X77A/3, Model No 86Q-001, Serial No 3
 - 3) Made required socket welds
 - 4) Performed visual examination on the final socket welds. Visual examination results acceptable
 - 5) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable

NOTES-

- 1) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) System
- 2) ASME Section III, Code Class 1, 1980 Edition with Winter 1981 Addenda for the new replacement valve PSR-V-X77A/3, Model No 86Q-001, Serial No 3



FURM NIS-2 OWNER'S RE	PORT FOR REPAIRS OR REPLACEMENTS (Back)
Tests Conducted: Hydrostatic Pnel Test Pressure: Psig Component Design Pre	umatic Nominal Operating Pressure Other X No Test Temperature: ° F ressure: Psig Temperature: ° F
Remarks: See attached NPV-1 Code Data Report	rt for the new replacement valve PSR-V-X77A/3, Model No 86Q-001, Serial No 3
1	
•	
CER	TIFICATE OF COMPLIANCE
We certify that the statements made in a to the rules of the ASME Code, Section Type Code Symbol Stamp: Not Applicable	this Owner's Report are correct and this replacement conforms XI
Certificate Of Authorization No.: Not Appli Expiration Date: Not Applicable	icable
Prepared By Kuldip Singh - Program Load Engin	Signed By Supervisor, Materials And Welding
Date \$19 96	Date 8/20/96
CERTIFICA	ATE OF INSERVICE INSPECTION
l, the undersigned, holding a valid comm Vessel inspectors and the State of	mission issued by the National Board of Boiler and Pressure and employed by
described in this Owner's Report during	have inspected the components
state to the best of my knowledge and b corrective measures described in this O ASME Code, Section XI.	pelief, the Owner has performed examinations and taken Owner's Report in accordance with the requirements of the
implied, concerning the examinations ar Furthermore, neither the inspector nor h	spector nor his employer makes any warranty, expressed or nd corrective measures described in this Owner's Report. his employer shall be liable in any manner for any personal
injury or property damage or a loss of al	ny kind arising from or connected with this inspection.
Not Required - Replacement 1* NPS And Smaller Inspector's Signature	CommissionsNational Board, State, and Endorsements
	rando na board, diato, and Endorsdiffetts

FORM NPV-1 (back)

FORM NPV-1 CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VAI --- As Required:by the Provisions of the ASME Code, Section III, Div:-1: ----

Manufactured for Was		c Supply System,R	Purchaser or Owner!	gton
Location of installation	Plant 2 *860-001	Richland, Washing		
, Model No., Series No.	~~860-00		nd address! D-7 Rev	C CRN N/A
, ASME Code Section II	. 1980	W81	1	N/A
	Edroon	Addenda dete	Class	Code Case no
Pump or valve	Norman	nal inlet size	Outlet size	(in.)
Material: Body SA	182 F316L 8000	SA479 316 Fin.) Die	sa564 630	BoltingN/A
(=)	(b)	(c)	(d)	(e)
Cert.	Nat'l	Body	Bonnet	Disk
Holder's	Board	Serial	Serial	Serial
Serial No.	No	No.	No.	No.
1	N/A	4816A	3013	1348
2	N/A	47004	3003	1300
3	N/A	48304	3010	1301
4	N/A	1.8/.1 A	3001	1307
	N/4	4851A	<u> </u>	<u> 130/.</u>
	` N/A		3000	1365
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PSR.	V-X77A/3,	5]N 3		
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This form (E00037) may be obtained from the Order Debt , ASME, 345 E. 47th St , New York, N Y. 10017

16/85)

INFORMATION ONLY

FORM NPV-1 (back)

S/N 3 AND 5 UPGRADED

(Lular) 7/15/94

Mfr. Serial No. See Front

Respectively	char den a line in a la la la la la la la la la la la la l
* 1550 psi	* 575°F : *1500 /
1.5	340 Te or valve pressure class 15 1-900
9. Design conditions	* (temperature)
1000 *· 3000 ·	and the state of t
10. Cold working pressure	ii et 100°F
11. Hydrostatic test 2700 psi Temo. * 4500 psi .	N/A •F Disk differential test pressure 1980 . * 3000 psi /
CERT	TIFICATION OF DESIGN
Donald M. I	Basi I Washington - 20012
Design Specification certified by <u>David M. Forman Goldstor</u>	Bosi Prof. Eng. state Washington Reg. No. 20941 ne Prof. Eng. state New York Reg. No. 31940
	
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CERTIFICA	ATE OF SHOP COMPLIANCE
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	•
We certify that the statements made in this report a	ore correct and that this number of eview to enumber the rules for construction
•	ere correct and that this pump or valve conforms to the rules for construction
of the ASME Code, Section III.	ere correct and that this pump or valve conforms to the rules for construction
of the ASME Code, Section III. N Certificate of Authorization No	Expires 412-0-86
of the ASME Code, Section III. N Certificate of Authorization No	Expires 112-0-96
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Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION Signed Irepresentative: ACTUBEC, Q.A. Parager ATE OF SHOP INSPECTION Sued by the National Board of Boiler and Pressure Vessel Inspectors and
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION Signed Irepresentative: ACTUBEC, Q.A. Parager ATE OF SHOP INSPECTION Sued by the National Board of Boiler and Pressure Vessel Inspectors and
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION sued by the National Board of Boiler and Pressure Vessel Inspectors and and employed by Commercial Union Ins.
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION sued by the National Board of Boiler and Pressure Vessel Inspectors and employed by Commercial Union Ins.
of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION seed by the National Board of Boiler and Pressure Vessel Inspectors and employed by Connercial Union Ins. have inspected the pump, or valve, described in this Date Report of that to the best of my knowledge and belief, the N Certificate Holder has
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION seed by the National Board of Boiler and Pressure Vessel Inspectors and employed by Connercial Union Ins. have inspected the pump, or valve, described in this Date Report of that to the best of my knowledge and belief, the N Certificate Holder has
of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION seed by the National Board of Boiler and Pressure Vessel Inspectors and and employed by Commercial Union Ins. have inspected the pump, or valve, described in this Data Report of that to the best of my knowledge and belief, the N Certificate Holder has the ASME Code, Section III.
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION and employed by Commercial Union Ins. have inspected the pump, or valve, described in this Data Report of the to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III.
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION and employed by Commercial Union Ins. have enspected the pump, or valve, described in this Data Report of that to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III. This employer makes any warranty, expressed or implied, concerning the re, neither the Inspector nor his employer shall be liable in any manner to
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION and employed by Commercial Union Ins. have inspected the pump, or valve, described in this Data Report of the to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III.
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION and employed by Commercial Union Ins. have enspected the pump, or valve, described in this Data Report of that to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III. This employer makes any warranty, expressed or implied, concerning the re, neither the Inspector nor his employer shall be liable in any manner to
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION seed by the National Board of Boiler and Pressure Vessel Inspectors and employed by Connercial Union Ins. have inspected the pump, or valve, described in this Data Report of that to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III. It has employer makes any warranty, expressed or implied, concerning the respective from the Inspector nor his employer shall be liable in any manner to any kind ansing from or connected with this inspection.
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION seed by the National Board of Boiler and Pressure Vessel Inspectors and employed by Connercial Union Ins. have inspected the pump, or valve, described in this Data Report of that to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III. It has employer makes any warranty, expressed or implied, concerning the me, neither the Inspector nor his employer shall be liable in any manner to any kind ansing from or connected with this inspection.
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION AND IN
Of the ASME Code, Section III. N Certificate of Authorization No	ATE OF SHOP INSPECTION seed by the National Board of Boiler and Pressure Vessel Inspectors and employed by Commercial Union Ins. have inspected the pump, or valve, described in this Data Report of the true to the best of my knowledge and belief, the N Certificate Holder has in the ASME Code, Section III. This employer makes any warranty, expressed or implied, concerning the reconstruction of the inspector nor his employer shall be liable in any manner to

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Date: 8/10/96

Sheet: 1 of 1

Unit: WNP-2



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
- (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-IR-63-10 PI-EFC-67	JCI Dragon	PI(1)-ST-IR-63-10 GW 1102	N/A N/A	N/A N/A	1983 1978	Repaired Replacement	Yes, Code Class 2 Yes, Code Class 1

- 7. Description Of Work Performed: Cut existing reducing insert to valve PI-EFC-67 socket weld to provide access to troubleshoot the valve. The repair and replacement work was performed as follows:
 - 1) Cut existing reducing insert to valve socket weld
 - 2) Removed the existing poppet assembly (disc) from the valve
 - 3) Prepped valve socket end cut surfaces
 - 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 5) Installed new poppet assembly (disc) in the valve
 - 6) Made required reducing insert to valve socket weld
 - 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

NOTES-

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 2) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-67
- 3) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Notice Notice Test Pressure: Psig Test Temperature: F Component Design Pressure: Psig Temperature: F
9.	Remarks: None
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this repair and replacement
I	conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	4 . s. 7 9.
	Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 8 13 196 Date 8/13/96
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	CERTIFICATE OF INSERVICE INSPECTION
ĺ	
l	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
l	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
l	period 5/19/9/ to 8/15/9/ and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report
ļ	in accordance with the requirements of the ASME Code, Section XI.
١	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
Ì	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
l	, and the property durings of a ross of any kind arising from or connected with this inspection.
	M. A. SUCO Commissions 7486, 7486W N85I-II
ľ	Inspector's Signature National Board, State, and Endorsements
	Date 8/13/96
L	

Date: 8/7/96

Sheet: 1 of 1

Unit: WNP-2

FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: None Spare Valve
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1980 Edition with Winter 1981 Addenda, Code Case: None
 - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	ASME Code Stamped (Yes Or No) Code Class
•	Yes, Code Class 1 Yes, Code Class 1

- 7. Description Of Work Performed: Cut body to bonnet seal weld for spare Target Rock valve Serial No 4, Model No 86Q-001-1. The spare valve was refurbished for future use for the plant. The repair and replacement work was performed as follows:
 - 1) Cut body to bonnet seal weld
 - 2) Removed the existing disc from the valve
 - 3) Prepped valve body cut surfaces
 - 4) Performed liquid penetrant (PT) examination on the body prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 5) Prepped valve bonnet cut surfaces
 - 6) Performed liquid penetrant (PT) examination on the bonnet prepped surfaces. Liquid penetrant (PT) examination results acceptable
 - 7) Installed new disc Serial No 2064 in the valve
 - 8) Made required body to bonnet seal weld
 - 9) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Nominal Operating Pressure: Other X Nominal Operating Pressure: F Test Temperature: F Component Design Pressure: Psig Temperature: F
9. Remarks: See attached N-2 Code Data Report for the new disc, Serial No 2064
-
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this repair and replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Date Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period of the state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Commissions THE, THELLO INSTENTION
Inspector's Signature National Board, State, and Endorsements Date 8/20/96

INFORMATION ONLY

FORM NPV-1 (back)

PLAN No.21346 g and SISI96 and SISI996 and

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FORM NPV-1 CERTIFICATE HOLDERS' DATA REPORT	FOR NUCLEAR PUMPS.OR VALVES*
THE PARTY OF THE P	- Manda Danies 18 - The Cont 1914

	, 20 ama 0 2	ineme and address of ichland, Washin	Richland, Weshington Purchaser or Owner gron	
Location of installat	*860-00	I-I Inem	and address!	37./4
. Model No., Senes N	o., or Type 86Q-001	Drawing 10321	10-7 RevC	CRNN/A
ASME Code Section	1980	W81.	1	N/A
	Edition .	Addende comp.;	ray Class	Coct Case no.
rump or valve	Nomina	inlet size	Outlet sets	On.)
Meterial: Body	A 182 F316L Bonnet	SA479 316	SA564 630	N/A None
(a)	(b)	. (c)	М	(e)
Cert.	Nat'l =	Body	Bonnet	Disk
Holder's	Board	Serial	Senal	Serial
Senal No.	No. 1	No. · · ·	ns ∃" No.	No.
1	N/A	4816A	3013	1348 .
2	N/4	1.700A	3003	7300-
3	N/A	1,8301	000	1301
<u></u>	N/2	4843 A	300/	1307
ξ	<u> </u>	48574	208/	:30 <i>i</i> ,·
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This form (E00037) may be obtained from the Order Debt., ASME, 345 E, 47th St., New York, N.Y. 10017

INFORMATION ONLY

FORM NPV-1 (back)

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ELLE SINGE

7/15/96

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e de la compresentación de la compresentación de la compresentación de la compresentación de la compresentación	
8. Remerks	1,3165,3108,3210,3164
Respectively	
* 1550 psi * 575 F	* 1500
31.0	pressure class 900 (1)
(pressure) (temperatural	pressure cass(ii)
10. Cold working pressure 1800 * 3000 pei at 100°F	•
0000	1000
11. Hydrostatic test 2700 psi Temp. N/A *F Diek different	lal test pressurepsi
¥ 4500 psi	* 3300 psi
CERTIFICATION OF DESIGN	1
Design Specification certified by David M. BOST Prof. Eng. states	eshington are No. 20061
Design Report certified by Martin Goldstone Prof. Eng. state	New York Reg No 32940
Design respect Catalines by	
CERTIFICATE OF SHOP COMPLIANCE	
·	
We carried that the statements made in this report are correct and that the pump or viewe of the ASME Code, Section III.	Conto the to the forest for Construction
1010	N:20.26
· · · · · · · · · · · · · · · · · · ·	XII
Date 4-3 u - SC Name Target Book Comporation Signed	/ M
th Certificate Holder)	Propresentativel
<u></u>	
i e	
	•
CERTIFICATE OF SHOP INSPECTION	
	j
I, the undersigned, holding a velid commission issued by the National Board of Boller	and Pressure Vessel Inspectors and
the State or Province of New YOTK and employed by	Commercial union ins. Co.
	ive, described in this Data Report on i
15 36, and state that to the best, of my knowledge an	d belief, the N Certificate Holder has
constructed this pump, or valve, in accordance with the ASME Code, Section III.	į
By signing this carolicate, neither the Inspector nor his employer makes any warranty, s	vocessed or implied, concerning the
equipment described in this Data Report. Furthermore, neither the inspector nor his empk	
any personal injury or property demage or a loss of any kind analog from or connected wi	
11/00	
Date 4/30 19 35.	
	TE COMMISSION NO. 2288
	ONED IN PAGE ONE & CORD
Unepoctors INat'l Bd., (Incl.	and an arrange of the same of
	endorsements) State, Prov. and No.1

FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL NUCLEAR PARTS AND APPURTENANCES PLAN No. 2-1346

	As F	lequired by the Provision	ons of the ASME Cod	e. Section III. Divisi	on 1	
٠.	Not To Exceed One Day's Production Po					
A 1.	Manufactured and cartifled by	, Target Rock Cor	p.; 1966£ Broadho	ollow Ro: E. Far.	mingdale, NY 11735	
	1. Manufactured and certified by Target Rock Corp.; 19662 Broadhollow Rd; E. Farmingdale. NY 1173 (neme and accress of certificate notice) 2. Manufactured for Washington Public Power Supply System; Richland, WA 99352 Zuldy Ru					
2,	Manufactured for Washing	gcon Public Power	Supply System; Ri	chiand, WA 9935	Kellary Sing	
2	Location of installation	NP-2; North Power	•	•	875196	
		•	(name and ad			
4.	Type 202539-1 (drawing no.)	SA-564 530	140 ksi	N/A	1992	
	(drawing na.)			(CRM)	Mesu print)	
5.	ASME Code, Section III:	1974	Wincer 1975	1	None	
6.	Fabricated in accordance w	ith Const. Spec. (Div. 2 on	(socienda) (y) <u>N/A</u> Re	vision <u>N/Y</u>	· · · · · · · · · · · · · · · · · · ·	
7.	Remarks: Soar	re parts for comple	eced valve assemb	ly Model No. 32M	<u></u> 001	
3.	Nom. thickness (in.) Nom. thickness (in.) Nom. thickness (in.)	-			overall (ft. & in.) N/A	
i	Part or Appurtanance	National	Part or A	ppuranance	National	

Part or Appurtenance Senal Number	National Board No. in Numerical Order	Part or Appurtenance Senal Number	National Soard Number in Numerical Order
2064	N/A	(26)	
2076	7/A	(27)	<u> </u>
2087 !	N/A	(28)	
2096 :	; N/A	(29)	
5000	X/A	(30)	
2102	N/A	(31)	i
N/A /	. N/A	. (32)	!
	<u> </u>	(33)	;
		(34)	<u> </u>
)	A	<u> </u>	<u> </u>
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/		(38)	<u> </u>
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		(45)	1
		(46) SATESFETCRY	
•			1611 712-15-52
		(48) 385711	
i		(49)	į ,
•		(50)	1

"Supplemental information in the form of lists, exercises, or drawings may be used provided (1) size is 2% % 1, 2) information in frame 2 and 2 on this data report is included on each sheet, (2) each sheet is numbered and the number of sheets is recorded at the top of this form.

(6/86)-1

Mfr. Serial No.	See	Erone
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	CERTIFICATE OF DES	SIGN
Design specifications cartifled by	G. L. Mayfield	P. E. state OR Reg. no. 7140
Legigii specincations scrimes sy	(when applicable)	
Design report* certified by	J. Miazza	P. E. state NY Reg. no. 51883
Design report commos 1,	(when applicable)	
	CERTIFICATE OF SHOP COM	MPLIANCE
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•	in this report are correct and that this (thes	.sa)
conform to the rules of construction	of the ASME Code, Section III.	
	1948	Expires 12-12-92
NPT Cartificate of Authorization ne	3.	expires
Dara 1/3/43 Name _	Target Rock Corporation	Signed E. Ecuada L.
Vale	(NFT Certificate Holder)	E. Champéy: Director, O.A.
	CERTIFICATE OF SHOP INS	
	Water Control	A 561.511
		f Soiler and Pressure Vessel Inspectors and the state or pro
ince of New York and e	motoyed by Commercial Union In	nsurance Company
of Boston, Mass. have ins	poected these items described in this cata	a report on
		parts or appurtenances in accordance with the ASME Code
	authorized for stamping on the date snow	· · · · · · · · · · · · · · · · · · ·
•		warranty, expressed or implied, concerning the equipment
described in this data report. Further	rmore, neither the inspector nor his employ	oyer shall be liable in any manner for any personal injury or
property damage or loss of any kind	againg from or connected with this inspec	action.
ulantan 1/11	12: 13 HAY 11	N. Y. STATE COMMISSION NO. 228
Date 11/1/19/7/ Signed 11/1/1/19	Litter 1. HUNGLICK	Cammissions
("	t frozpacení basnoniuA-	:Mat", 3d, vinct, endorsements) state or prov. and no.)

SATISFACTORY LINSATISFACTORY —



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/17/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
 - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
 - (c) Type Code Symbol Stamp: Not Applicable
 - (d) Certificate Of Authorization No.: Not Applicable
 - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None
- (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-77Ad	JCI	PI(1)-4S-X-77Ad	N/A	N/A	1983	Replacement	Yes, Code Class 1
PSR-V-X77A/4	Target Rock	2	N/A	N/A	1982	Replaced	Yes, Code Class 1
PSR-V-X77A/4	Target Rock	4	N/A	N/A	1986	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced existing valve PSR-V-X77A/4. The replacement work was performed as follows:
 - 1) Removed existing valve PSR-V-X77A/4, Serial No 2, Model No 82M-001
 - 2) Installed spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
 - 3) Made required socket weld
 - 4) Cut the socket weld to correct the orientation of the newly installed valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
 - 5) Prepped valve socket end One (1) valve socket end
 - 6) Performed liquid penetrant (PT) examination on the prepped valve socket end. Liquid penetrant (PT) examination results acceptable
 - 7) Reinstalled spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
 - 8) Made required socket weld
 - 9) Performed visual examination on the final socket weld. Visual examination results acceptable
 - 10) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

NOTES-

- 1) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class 1, 1980 Edition with Winter 1981 Addenda for the spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001
- 3) The spare replacement valve PSR-V-X77A/4, Serial No 4, Model No 79TT-001 was previously refurbished in accordance with ASME Section XI Plan No 2-1346



Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F	Test Pressure: Paig Temperature: ° F Component Design Pressure: Paig Temperature: ° F Tempe	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period have inspected the components state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smeller Commissions	CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	Test Pressure: Psig Test Temperature: ° F
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	Remarks: See attached NPV-1 Code Data Report for the spare replacement valve PSR-V-X77A/4, Serial No 16, Model No 79TT-0
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding Date Supervisor, Materials And Welding Date Supervisor, Materials And Welding CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of	
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We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuidip Singh - Program Lead Engineer (PLE) Signed By Supervisor, Materials And Welding Date Date Date Date Date Date Date Date	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	
to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable Prepared By	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By	CERTIFICATE OF COMPLIANCE
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I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. Not Required - Replacement 1* NPS And Smaller Commissions	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period to and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or	Date 8/20/96
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Not Required - Replacement 1° NPS And Smaller Commissions	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal	implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
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inspector's Signature National Board, State, and Endorsements	Not Required - Replacement 1° NPS And Smaller Commissions	Not Required - Replacement 1* NPS And Smaller Commissions
Date	• • • • • • • • • • • • • • • • • • • •	

FORMATION ONL

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FORM NPV-1	CERTIFICATE HOLDE	RS' DAȚA REPORT	FOR NUCLEAR PUM	PS.OR VALVES 8
	Required by the Pro	visions of the ASME	Code, Section 18, D	Winder Shamas
			*******	19.71.11.71
en it	Target Ro	ck Corporation.1	966E Broadhollo	« Rd., Farmingdale
anufactured for W	ashington Public	Supply System, R	ichland, Washingt	con
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cation of installat	*860-00	I-I Ineme a	nd address)	
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mp or valve	Valve Nominal	inlet size	Outlet size	<u> </u>
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(6/85)

This form (£00037) may be obtained from the Order Deot., ASME, 345 E, 47th St., New York, N.Y. 10017

## INFORMATION ONLY

FORM NPV-1 (back)

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FULLIP GILLIS

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	Mfr. Serial No. See Front
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Design Specification certified byDavid_M_ Bos1	Prof. Eng. state Washington Reg. No. 20941
Design Report certified by Martin Goldstone	Prof. Eng. state New York Reg. No. 32940
Design Report Certified by	
•	
CERTIFICATE OF SH	IOP COMPLIANCE
•	
We certify that the statements made in this report are correct an	d that this pump or valve conforms to that rules for construction
of the ASME Code, Section III.	F. 12 2.86
N Cardicate of Authorization No.	Expires 12-20
Date 4-30-50 Name Target Book Corporation	crnSignedXI
(N Certificate Holder)	(representative)
	Abrusso, J.A. Panager
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CERTIFICATE OF SI	HOP INSPECTION
I, the underzigned, holding a valid commission issued by the I the State or Province of New York	end employed by <u>Commercial Union Ins. Co</u>
Dagger Magg	expected the pump, or valve, described in this Data Report on
11/17/1	best of my knowledge and belief, the N Certificate Holder has
constructed this pump, or velve, in accordance with the ASME (	•
considering the purity, or verve, in describer man and the control	
By signing this certificate, neither the inspector nor his employe	r makes any warranty, expressed or implied, concerning the
equipment described in this Data Report, Furthermore, neither th	e Inspector nor his employer shall be liable in any manner for
any personal injury or property demage or a loss of any kind ans	ng from or connected with this inspection.
11/20	İ
Date	HOLL CLATE CONTROL NO 2288
William Il Walls II	NEW YORK STATE COMMISSION NO. 2288
Millar M. Marzagommin	
(Inspector)	INat'l Bd., Incl. endorsements) State, Prov. and No.)



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/30/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Service Water (SW) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
SW(22)-2	WPPSS	SW(22)-2-P1	N/A	N/A	1983	Replacement	Yes, Code Class 3
SW-RV-001B	Crosby	N67441-00-0002	N/A	N/A	1983	Replaced	Yes, Code Class 3
SW-RV-001B	Crosby	N67441-00-0004	N/A	N/A	1991	Replacement	Yes, Code Class 3

- 7. Description Of Work Performed: Replaced existing relief valve SW-RV-001B. The replacement work was performed as follows:
  - 1) Removed existing relief valve SW-RV-001B, Serial No N67441-00-0002
  - 2) Installed new relief valve SW-RV-001B, Serial No N67441-00-0004

### NOTES-

- 1) ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 3, 1974 Edition with Summer 1975 Addenda for the new relief valve SW-RV-001B, Serial No N67441-00-0004



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8 Tes	Sts Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Nor Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. Re	marks: See attached NV-1 Code Data Report for the new relief valve SW-RV-001B, Serial No N67441-00-0004
fie:	
	CERTIFICATE OF COMPLIANCE
to Ty Ce Ex	The certify that the statements made in this Owner's Report are correct and this replacement conforms the rules of the ASME Code, Section XI type Code Symbol Stamp: Not Applicable entificate Of Authorization No.: Not Applicable expiration Date: Not Applicable  The pared By Signed By Signed By Supervisor, Materials And Welding Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding Date 7/30/96
	CERTIFICATE OF INSERVICE INSPECTION
Ve. (Ari On of de: By imp	the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure issel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company kwright Technical Services) of Waltham, Massachusetts have inspected the components described in this wner's Report during the period \( \subseteq \frac{17-96}{26} \) to \( \frac{7-96}{20-96} \) and state to the best my knowledge and belief, the Owner has performed examinations and taken corrective measures scribed in this Owner's Report in accordance with the requirements of the ASME Code, Section XI is signing this certificate neither the inspector nor his employer makes any warranty, expressed or plied, concerning the examinations and corrective measures described in this Owner's Report, withermore, neither the inspector nor his employer shall be liable in any manner for any personal dury or property damage or a loss of any kind arising from or connected with this inspection  Commissions \( \frac{7486}{2486} \) \( \text{WINTELEST} \)  National Board, State, and Endorsements
Dat	Te

### CR-0-S-B-Y

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# CROSBY VALVE & GAGE COMPANY

712818

FORM NV-1 FOR SAFETY AND SAFETY RELIEP VALVES
As required by the Provisions of the ASME Code Rules

Q.C.-44C-1

		DATA REPORT	
. Safety and Safety Relief Valves	. Safety	and Safety Relief Value	res

' <del></del>			
1. Manufactured By Crosby Valve	& Gage Co., 43 Ker	idrick St	., Wrentham, MA 02093
1. ALLOIS D	Name and Addre		•
Wodel No. JR-WR Order No. N	14550 Contract	Date 11	/20/90National Board No
Washington	Public Power Supply	System	•
2. Manufactured For PO Box 968	Richland, WA 9935	2-0968	Order No. 213219
3. Owner Washington Publ	Name and Address	Lem	
Hanfor	•		
4. Location of Plant name or	0 2		· · · · · · · · · · · · · · · · · · ·
5. Valve Identification E128001	Serial No.N67441-0	0-0004	Drawing NoDS-C-67441 Rev. 0
Type Relief	Orifice S	20.280	Pipe Size Inlet 3/4 Outlet 1 Inch
Safety.Safety Relief.Pilot.Pow	er Actuated	Inch	
6. Set Pressure (PSIG)	275		480 ⁰ esign Rated Temperature
	0		_
Stamped Capacity 15 GPM WTR	<u>0 70°F e 10</u> ≈o	Aethtesente -	Blowdown (PSIG) 15% of SP
	750		225
Hydrostatic Test (PSIG) Inlet	7.50	Complete Va	
7. The material, design, construction an	d workmanship comply with	ASME Code.	Section III.
			•
Class 3 Edition 1974	,Addenda Date	Summer I	
Pressure Containing or Pressure Reti	aning Components		
	Serial No.		Material Specification
a. Castings	identification		including Type or Grade
Body	-		
·	201051 04 0007	•	ACIST C1 21/ 0 1107
EXXXX Cylinder .	<u>N91851-36-0027</u>	•	ASME SA 216 Gr. WCB
b. Bar Stock and Forgings		*	•
Support Rods		-	
XXXXX Base	N91850-40-0033	-	ASME SA 479 Type 316
Disc	N91855-47-0093	-	ASHE SB 164 Cl. A
Spring Washers	N92228-38-8892	_	ASME SA 193 Gr. B6
Adjusting Bolt	N92221-35-0030	_	ASME SA 193 Gr. B6
Spindle K61719-41-0036	N92219-41-0036	-	ASME SA 193 Gr. B6

VERIFIED & ACCEPTED ENGLY ASSECTION
LEVEL T DATE 4 8-91.

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**			Serial No. or / Material Specification Identification
a Sadaa	) }-		NX4691-0006.4 (A) ASTM B 166
c. Spring.			
d. Bolting	such as Pil	ot Components	is
	<del></del>	<del></del>	•
			,
			Crosby Valve & Gage Co.  By Caurence fine
Certificate of A	uthorization	No. <u>1878</u>	September 30, 1992
			•
		CER'	RTIFICATE OF SHOP INSPECTION
1. Pre	the undersignstree Vesse	ned, holding a I Inspectors and ht Mutual	a valid commission issued by the National Board of Boiler and and the State or Province of Mass. and employed by Insurance Company have
S ta	pected the ed te that to the at in accorda	dipment descr best of my know the with the ap	cribed in this Data Report on Meech 22 19 9/ and mowledge and belief, the Manufacturer has constructed this equipapplicable Subsections of ASME Section III.
pre	ssed or impli	ed, concerning	neither the inspector nor his employer makes any warranty, ex-

VERIFIED & ACCEPTED Lowelfhelin

REG. NOTEGOR

LEYEL & DATE 48 -9,

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1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/10/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Recirculation Cooling (RRC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RRC-V-19	Target Rock	7	N/A	N/A	1983	Repaired	Yes, Code Class 1
Spare Disc	Target Rock	2102	N/A	N/A	1992	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Cut body to bonnet seal weld for valve RRC-V-19 to troubleshoot the valve. The repair and replacement work was performed as follows:
  - 1) Cut body to bonnet seal weld
  - 2) Removed the existing disc from the valve
  - 3) Installed new disc Serial No 2102 in the valve
  - 4) Made required body to bonnet seal weld
  - 5) Performed liquid penetrant (PT) examination on the final body to bonnet seal weld. Liquid penetrant (PT) examination results acceptable



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic Pneun Test Pressure: Psig Component Design Press	matic Nominal Operating Pressure Other Non- Test Temperature: ° F  Sure: Psig Temperature: ° F
9. Remarks: See attached N-2 Code Data Report for the	he new disc, Serial No 2102
•	
CERTI	FICATE OF COMPLIANCE
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conforms to the rules of the ASME Code,	is Owner's Report are correct and this repair and replacement Section XI
Type Code Symbol Stamp: Not Applicable	
Certificate Of Authorization No.: Not Applicate Expiration Date: Not Applicable	ble
Expiration Date: Not Applicable	
Prepared By Julaup Kuch	Signed By Signed By
Kuldip Singh - Program Lead Enginee	- Carry
Date	Date
CERTIFICAT	TE OF INSERVICE INSPECTION
I the understaned holding a valid commit	Indian leaved by the Notland Bound of Bullion of B
Vessel Inspectors and the State of Washing	ssion issued by the National Board of Boiler and Pressure gton and employed by Arkwright Mutual Insurance Company
of Waltham, Massachusetts have inspected to	the components described in this Owner's Report during the
period 4/3/76 to 8//3/76	and state to the best of my knowledge and belief, the
in accordance with the requirements of th	aken corrective measures described in this Owner's Report
By signing this certificate neither the insp	pector nor his employer makes any warranty, expressed or
implied, concerning the examinations and	i corrective measures described in this Owner's Report.
Furthermore, neither the inspector nor his	s employer shall be liable in any manner for any personal
injury or property damage or a loss of any	kind arising from or connected with this inspection.
1 100 -	
11.111. Am/10	Commissions 7486 7486 W N. PSI-IS
Inspector's Signature	National Board, State, and Endorsements
Data 5/12/9/	
Date 0/11/16	<del></del>

PLAN NO. 2-1347.

### FORM N-2 N OR NPT CERTIFICATE HOLDERS' DATA REPORT FOR IDENTICAL

### NUCLEAR PARTS AND APPURTENANCES*

As Required by the Provisions of the ASME Code, Section III, Division 1

Not To Exceed One Day's Production

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Mar	nufactured for Washing	con Public Power	. Zabotà	System; Rici	aland, WA 99.	352
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امما	ation of installation	NP-2; North Powe:	r Planc	LOOD; KICAL		<u>′</u>
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	•	1974	-	r 1975	1	None
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Fab	ricated in accordance with	h Const. Spec. (Div. 2 o	only)	Revis	sion	Date
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Nne	en applicable. Certificate l	Holders' data reports ar	re attached	for each item of t	this report:	•
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^{*}Supplemental information in the form of lists, sketches, or drawings may be used provided (1) size is 8% X 1, (2) information in frame 2 and 3 on this data report is included on sech sheet, (3) sech sheet is numbered and the number of sheets is recorded at the top of this form,

	CERTIFICATE OF DESIG	BN				
Design specifications certified by	G. L. Mayfield		P. E. state_	OR	Rea. na	7140
Design report* cartifled by	(wnen applicable) J. Miazza (wnen applicable)		. E state_			51883
	CERTIFICATE OF SHOP COMP	LIANCE	<del></del>		<del></del>	
We certify that the statements made conform to the rules of construction	in this report are correct and that this (these), of the ASME Code, Section III.	<del></del>	Par	<u>t                                     </u>		
NPT Cartificate of Authorization no	1948	Expires	12-1	2-92		
Date 11/3c/Ga Name 1	Carget Rock Corporation	•	Champey;	<i>da</i> Dire	<u>La</u> Ctor, 0	.A.
	CERTIFICATE OF SHOP INSPE	CTION				
incs of New YORK and en of BOSCON. Mass. have inso best of my knowledge and belief, the Section III. Each part listed has been	nmission issued by the National Soard of Bo noloyed by <u>Gommercial Union Insu</u> pected these items described in this data red Cartificate Holder has fabricated these parts authorized for stamping on the date shown e inspector nor his employer makes any war	port on s or appurtena above.	nces in acco	? Z /	, and state with the A	that to the SME Code,
described in this data report. Further	more, neither the inspector nor his employer	r shall be liable	in any man	ner for	suà betaou	al injüry or
property damage or loss of any kind and some state of the second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second	mising from or connected with this inspection	on. N. Y. Commissions_	STATEO	OMMI KED IN	ISSION : Fenn Ch	40. 228 110 & CUN

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VIOLET LOCAL TO 12-15-97

HESPER KINSPECTOR / LEFE / DATE



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 7/30/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Residual Heat Removal (RHR) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RHR(1)-2B	WPPSS	RHR(1)-2B-P1	N/A	24	1984	Replacement	Yes, Code Class 2
RHR-RV-1B	Crosby	N60597-00-0003	N/A	24	1979	Replaced	Yes, Code Class 2
RHR-RV-1B	Crosby	N60597-00-0020	N/A	24	1993	Replacement	Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing relief valve RHR-RV-1B. The replacement work was performed as follows:
  - 1) Machined the raised face of the discharge flange for the new relief valve RHR-RV-1B, Serial No N60597-00-0020
  - 2) Removed existing relief valve RHR-RV-1B, Serial No N60597-00-0003
  - 3) Installed new relief valve RHR-RV-1B, Serial No N60597-00-0020

### NOTES -

- 1) ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda for the piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Summer 1975 Addenda for the new relief valve RHR-RV-1B, Serial No N60597-00-0020



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
8 T	ests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. F	Remarks: See attached NV-1 Code Data Report for the new relief valve RHR-RV-1B, Serial No N60597-00-0020
Γ	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  Type Code Symbol Stamp: Not Applicable  Certificate Of Authorization No.: Not Applicable  Expiration Date: Not Applicable  Prepared By  Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding  Date  730/96
L	
	CERTIFICATE OF INSERVICE INSPECTION  the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure lessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company Arkwright Technical Services) of Waltham, Massachusetts have inspected the components described in this Dwner's Report during the period to 2/3c/9c and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI By signing this certificate neither the inspector nor his employer makes any warranty, expressed or mplied, concerning the examinations and corrective measures described in this Owner's Report.
	Commissions 7486, 7486 W NBSE IS Inspector's Signature  Contact of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sold of Sol

# CROSBY

# CROSBY VALVE & GE COMPANY WRENTHAM, MA

PLAN No. 2-1350

Q.C.-405-1

# FORM NV-1, FOR SAFETY AND SAFETY RELIEF VALVES As Required by the Provisions of the ASME Code Rules

		DATA REPORT	RHR-RV-1B	
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<b>1</b> 1.	Manufactured by Crosby Valve & G			E
1	(Name a	and Address of N Certificate Ho	older)	
<b></b>	Model No.JR-WR Order No.	NV300057 Contract	Date 16 MAR 1993 National Board No. —	Ë
<b>1</b> 2.	Manufactured for WASHINGTON PU		Order No.231121 C/N 2	E
3		(Name and Address)		
3.	Owner WASHINGTON PUBLIC	POWER SUPPLY RICHLA	ND .WA 99352	E
		(Name and Address)		
1	Location of Plant WNP-2 OPS WING	COMPLEX WHS #1 NORT	H POWER PLANT LOOP, RICHLAND WA	T
<del></del>				특
5.	Valve Identification SPARE	Serial No. <u>N6059</u>	27-00-0020 Drawing No.DS-C-60597 REV.E	
#	TypeRELIEF	Orifice Size 0.280	Pipe Size - Inlet 3/4 Outlet 1	
3	(Safety, Safety Relief, Pilot, Power			
76	Set Pressure 500	150	0 E	
<b>]</b> "		Rated To	emperature	
1		ODEG @ 10 % Overpress	sure Blowdown (psig)425 PSIG	
	Hydrostatic Test (PSIG) Inlet 750	O Complete Valve	225	<u>.</u>
37	The material, design, construction and	workmanshin comply with ASA	AF Code, Section III	. •
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	·	serial No.	No Material Specification	
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	·	serial No.	No Material Specification	
a.	Class 2 Edition 1974. Addenda D  Castings Body Bonnet	serial No.	No Material Specification	
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a.	Class 2 Edition 1974. Addenda D  Castings Body Bonnet	Serial No. Identification	Material Specification Including Type or Grade	
a.	Class 2 Edition 1974 Addenda D  Castings Body Bonnet Bar Stock & Forgings Support Rods	Serial No. Identification  N91855-48-0095	No Material Specification	
a.	Class_2_ Edition_1974_ Addenda D  Castings Body Bonnet Bar Stock & Forgings Support Rods Nozzle Disc	Serial No. Identification	Material Specification Including Type or Grade	
a.	Class 2 Edition 1974 Addenda D  Castings Body Bonnet Bar Stock & Forgings Support Rods Nozzle Disc  Spring Washers Adjusting Bolt	Serial No. Identification	Material Specification Including Type or Grade  ASME SB164 CL.A  ASME SA193 GR.B6 ASME SA193 GR.B6	
a. b.	Class 2 Edition 1974 Addenda D  Castings Body Bonnet Bar Stock & Forgings Support Rods Nozzle Disc  Spring Washers Adjusting Bolt Spindle	Serial No. Identification  N91855-48-0095 N92220-39-0094 N92220-39-0095 N92221-36-0031 N92219-42-0038	Material Specification Including Type or Grade  ASME SB164 CL.A  ASME SA193 GR.B6 ASME SA193 GR.B6 ASME SA193 GR.B6	
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a. b.	Class 2 Edition 1974 Addenda D  Castings Body Bonnet Bar Stock & Forgings Support Rods Nozzle Disc Spring Washers Adjusting Bolt Spindle Spring Bolting Other Pieces	Serial No. Identification  N91855-48-0095 N92220-39-0094 N92220-39-0095 N92221-36-0031 N92219-42-0038 NX3119-0030	Material Specification Including Type or Grade  ASME SB164 CL.A  ASME SA193 GR.B6 ASME SA193 GR.B6 ASME SA193 GR.B6 ASME SA193 GR.B6 ASME SA193 GR.B6	
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We certify that the statements made in this report are correct.		1
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Date 27 Que 93 Signed Crosby Valve & Gage Company by Jane		·
Certificate of Authorization No. 1878 expires 30 SEP 95		× 🗒
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CERTIFICATE OF SHOP INSPECTION  I, the undersigned, holding a valid commission issued by the National Board of Boiler and Inspectors and the State or Province of Massachusetts_ and employed by Arkwright -1	Boston Manufacturers_	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Inspectors and the State or Province of Massachusatts and employed by Arkwright - Mytual Insurance Company have inspected the equipment described in this Description of the best of the horse of the province and helief the	Boston Manufacturers	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Inspectors and the State or Province of Massachusetts, and employed by Arkwright - Mutual Insurance Company have inspected the equipment described in this Day 1971 and state that to the best of my knowledge and belief, the has constructed thisequipment in accordance with the applicable Subsections of ASME states.	Boston Manufacturers sta Report on Manufacturer	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Inspectors and the State or Province of Massachusetts and employed by Arkwright - Mutual Insurance Company have inspected the equipment described in this Dr. August 37, 1923 and state that to the best of my knowledge and belief, the has constructed this equipment in accordance with the applicable Subsections of ASME:	Boston Manufacturers sta Report on Manufacturer Section III	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Inspectors and the State or Province of Massachusetts and employed by Arkwright - Mutual Insurance Company have inspected the equipment described in this Day 197, 197, 197, and state that to the best of my knowledge and belief, the has constructed this equipment in accordance with the applicable Subsections of ASME.  By signing this certificate, neither the Inspector nor his employer makes any warranty, exconcerning the equipment described in this Data Report. Furthermore, neither the Inspector.	Boston Manufacturers  ata Report on  Manufacturer  Section III  Expressed or implied,  ator nor his employer	
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shall be liable in any manner for any personal injury or property damage or a loss of any connected with this inspection.  Factory Mutual Systems    Date 8-22 1993.	Boston Manufacturers  ata Report on Manufacturer Section III  Expressed or implied, ator nor his employer kind arising from or	IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII
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1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/7/96 Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Core Isolation Cooling (RCIC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RCIC(16)-1	WPPSS	RCIC(16)-1-P1	N/A	N/A	1984	Repaired	Yes, Code Class 2
			.5	• •	<i>o</i>	v	ef .

- 7. Description Of Work Performed: Repaired socket weld between valves RCIC-V-111 and RCIC-V-112. The repair work was performed as follows:
  - 1) Cur existing socket weld
  - 2) Made required socket weld
  - 3) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conduc	cted: Hydrostatic Pneumatic Nominal Operating Pressure  Test Pressure: Psig Test Temperature: ° F  Component Design Pressure: Psig Temperature: ° F	Other X No.
9. Remarks: Non	ne	
	CERTIFICATE OF COMPLIANCE	
We certify th	hat the statements made in this Owner's Report are correct and this repair o	onforms to the
rules of the /	ASME Code, Section XI Symbol Stamp: Not Applicable	
Certificate O	Of Authorization No.: Not Applicable	
Expiration D	Date: Not Applicable	
Prepared By	y Julail Enis Signed By ( 12) 2	<b>&lt;,</b> ,
	Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And	Welding
Date	87196 Date 8/12/96	
	CERTIFICATE OF INSERVICE INSPECTION	
I, the undersi	signed, holding a valid commission issued by the National Board of Boller	and Pressure
Vessei inspe	ectors and the State of Washington and employed by Arkwright Mutual Insuran	ce Company
period <u>(//5/</u>	Assachusetts have inspected the components described in this Owner's Ro	and belief the
Owner has p	performed examinations and taken corrective measures described in this C	)wner's Report
By signing th	ce with the requirements of the ASME Code, Section XI. his certificate neither the inspector nor his employer makes any warranty,	evereed or
implied, cond	cerning the examinations and corrective measures described in this Owne	er's Report.
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1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/17/96

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
- (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-4S-X-73d PI-VX-268 PI-VX-268	JCI Target Rock Target Rock	PI(1)-4S-X-73d 13 16	N/A N/A N/A	N/A N/A N/A	1983 1980 1991	Replacement Replaced Replacement	Yes, Code Class 2 Yes, Code Class 2 Yes, Code Class 2

- 7. Description Of Work Performed: Replaced existing valve PI-VX-268. The replacement work was performed as follows:
  - 1) Removed existing valve PI-VX-268, Serial No 13
  - 2) Installed new replacement valve PI-VX-268, Serial No 16
  - 3) Made required socket welds
  - 4) Performed visual examination on the final socket welds. Visual examination results acceptable
  - 5) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable

### NOTES-

- 1) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the Process Instrumentation (PI) piping system
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the new replacement valve PI-VX-268, Serial No 16



Tests Conducted: Hydrostatic	FORM NIS-2 OWNER'S REPOR	RT FOR REPAIR	S OR REPLACEMENTS (Back)
CERTIFICATE OF COMPLIANCE  We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Expiration Date: Not Applicable  Prepared By	Test Pressure: Psig		Test Temperature: ° F
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE)  Signed By Supervisor, Material And Welding Date Date Supervisor, Material And Welding  CERTIFICATE OF INSERVICE INSPECTION  I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period for and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.  National Board, State, and Endorsements	Remarks: See attached NPV-1 Code Data Report for the	he new replacement v	alve PI-VX-268, Serial No 16
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE)  Signed By Supervisor, Material And Welding Date Date Supervisor, Material And Welding  CERTIFICATE OF INSERVICE INSPECTION  I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of and employed by have inspected the components described in this Owner's Report during the period for and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.  National Board, State, and Endorsements			
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I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure  Vessel inspectors and the State of	Date\\(\overline{\gamma}\) \(\overline{\gamma}\) \(\ov	Date <u>8/2</u>	20/96
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PLAN NO. 2-1352

### FORM NPV-1 CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PUMPS OR VALVES"... As Required by the Provisions of the ASME Code, Section III, Div. 1

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This form (EOCCET) may be obtained from the Order Debt. ASME, 345 E. 47th St., New York, N.Y. 10017

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1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/10/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352.
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Process Instrumentation (PI) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda, Code Case: None
- (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: N-416-1
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
PI(1)-ST-X-73C*	JCI	PI(1)-ST-X-73C*	N/A	N/A	1982	Repaired	Yes, Code Class 2
PI-EFC-X42C	Dragon	GW 1104	N/A	N/A	1978	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Cut existing pipe to valve PI-EFC-X42C socket weld to provide excess to troubleshoot the valve. The repair and replacement work was performed as follows:
  - 1) Cut existing pipe to valve socket weld
  - 2) Removed the existing poppet assembly (disc) from the valve
  - 3) Prepped valve socket end cut surfaces
  - 4) Performed liquid penetrant (PT) examination on the valve socket end prepped surfaces. Liquid penetrant (PT) examination results acceptable
  - 5) Installed new poppet assembly (disc) in the valve
  - 6) Made required pipe to valve socket weld
  - 7) Performed liquid penetrant (PT) examination on the final socket weld. Liquid penetrant (PT) examination results acceptable

### NOTES -

- 1) * The line going from SR-14 to X-73C was rerouted to go from SR-14 to X-42C accordance with ASME Section XI Plan No 2-0268
- 2) ASME Section III, Code Class 2, 1974 Edition with Winter 1975 Addenda for the piping system
- 3) ASME Section III, Code Class 1, 1974 Edition with Winter 1976 (12/30/96) Addenda for valve PI-EFC-X42C
- 4) ASME Section III, Code Class 1 valve for ASME Section III, Code Class 2 application



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

FURM NIS-2 DAVINER S REPORT FOR REPAIRS OR REPLACEMENTS (Back)	
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Test Pressure: Psig Test Temperature: F  Component Design Pressure: Psig Temperature: F	None
9. Remarks: None	
	$\neg$
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in this Owner's Report are correct and this repair and replacement	- }
conforms to the rules of the ASME Code, Section XI	
Type Code Symbol Stamp: Not Applicable	
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	
Prepared By Lucy Sures Signed By Supervisor, Materials And Welding	
04.404	İ
Date	
	İ
CERTIFICATE OF INSERVICE INSPECTION	- 1
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure	
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company	1
of Waltham, Massachusetts have inspected the components described in this Owner's Report during the	
period <u>U/U/7U</u> to <u>8//07/7U</u> and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report	.
in accordance with the requirements of the ASME Code, Section XI.	
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or	Ì
implied, concerning the examinations and corrective measures described in this Owner's Report.	- {
Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.	ı
and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and the property and th	- 1
H.M. Fall Commissions 7484, 7484 W NBSI-IS.	ł
Inspector's Signature Commissions 1700, 1730 to 108 32 23  National Board, State, and Endorsements	ł
	1
Date 8/15/76	

Date: 8/7/96

Sheet: 1 of 1

Unit: WNP-2



# FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Raytheon Engineers & Constructors, PO Box 460, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: C30893
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Reactor Recirculation Cooling (RRC) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
RRC(51)-4	WPPSS	RRC(51)-4-P1	N/A	N/A	1983	Repaired	Yes, Code Class 1

- 7. Description Of Work Performed: Repaired valve RRC-V-67A bonnet vent line with a cracked socket weld. The repair work was performed as follows:
  - 1) Cut two (2) existing pipe to elbow socket welds
  - 2) Prepped elbow socket ends. Two (2) elbow socket ends
  - 3) Performed liquid penetrant (PT) examination on the prepped elbow socket ends. Liquid penetrant (PT) examination results acceptable
  - 4) Installed new pipe
  - 5) Made required socket welds
  - 6) Performed liquid penetrant (PT) examination on the final socket welds. Liquid penetrant (PT) examination results acceptable
  - 7) Performed VT-3 visual examination on the existing studs for the bolted flanged joint. VT-3 visual examination results acceptable
  - 8) Performed VT-3 visual examination on the existing nuts for the bolted flanged joint. VT-3 visual examination results acceptable
  - 9) Reinstalled VT-3 visually examined existing studs and nuts for the bolted flanged joint



FORM	A NIS-2 OWNER'S REPORT FO	OR REPAIRS OR REPLACEMENTS (Back)
	Hydrostatic Pneumatic _ est Pressure: Psig Component Design Pressure: Psi	Test Temperature: ° F
9. Remarks: None		
		,
	CERTIFICATI	E OF COMPLIANCE
		er's Report are correct and this repair conforms to the
	E Code, Section XI ol Stamp: Not Applicable	
Certificate Of Au	thorization No.: Not Applicable	1
Expiration Date:	Vot Applicable	
Prepared By		Signed By
	P Singh - Program Load Engineer (PLE)	Supervisor, Materials And Welding
Date		Date
	CERTIFICATE OF	INSERVICE INSPECTION
I the undersiane	d halding a valid commission i	ssued by the National Board of Boiler and Pressure
Vessel Inspector	s and the State of Washington an	nd employed by Arkwright Mutual Insurance Company
of Waltham, Massa		mponents described in this Owner's Report during the and state to the best of my knowledge and belief, the
Owner has perfor	rmed examinations and taken c	orrective measures described in this Owner's Report
	th the requirements of the ASM	E Code, Section XI. nor his employer makes any warranty, expressed or
implied, concern	ing the examinations and corre	ctive measures described in this Owner's Report.
		oyer shall be liable in any manner for any personal arising from or connected with this inspection.
injury or property	' alliilage of a loss of any kina c	irising nom or connected with this mapection.
ME	TITAS	Commissions 7486, 7486W NSI8 25
Inspe	ctor's Signature	National Board, State, and Endorsements
- 6/60	101	
Date 8/2/	70	



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/15/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
B35-G001C	WPPSS	B35-G001C-P1	N/A	N/A	1983	Replacement	Yes, Code Class 1

7. Description Of Work Performed: Deleted (removed) snubbers for the following supports for the Main Steam (MS) System. The work was performed as follows

Support Mark No	<b>Modification Action</b>	ASME NF Class	Comment
MS-SC-4	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-5	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-6	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-8	Deleted	NF(1)	Removed One (1) Snubber
MS-SC-10	Deleted	NF(1)	Removed One (1) Snubber

#### NOTES-

1) ASME Section III, Code Class NF(1), 1971 Edition with Winter 1973 Addenda for the piping supports



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

3 Tests Condu	cted: Hydrostatic Pneumatic Test Pressure: Psig Component Design Pressure: Psig	Test Temperature: ° F
<b>). Remarks:</b> No	no	•
	CERTIFICATE	OF COMPLIANCE
We certify t	hat the statements made in this Owns	er's Report are correct and this replacement conforms
to the rules	of the ASME Code, Section XI Symbol Stamp: Not Applicable	·
Certificate (	Of Authorization No.: Not Applicable	
Expiration I	Date: Not Applicable	
Prepared B		Signed By
	Kuldip Singh - Program Lead Engineer (PLE)	Supervisor, Materials And Welding
Date	8/16/19	ate
	•	
	CERTIFICATE OF I	NSERVICE INSPECTION
I the under	sianed, holdina a valid commission is	ssued by the National Board of Boiler and Pressure
Vessel insp	ectors and the State of Washington and	d employed by Arkwright Mutual Insurance Company
of Waltham,	Massachusetts have inspected the com	nponents described in this Owner's Report during the nd state to the best of my knowledge and belief, the
Owner has	performed examinations and taken co	orrective measures described in this Owner's Report
in accordan	nce with the requirements of the ASMI	E Code, Section XI. or his employer makes any warranty, expressed or
implied, cor	ncerning the examinations and correc	ctive measures described in this Owner's Report.
Furthermore	e, neither the inspector nor his emplo	yer shall be liable in any manner for any personal rising from or connected with this inspection.
injury or pro	sperty damage of a loss of any kind a	namy nom or connected marting mapediam
2/1/	m Tintle	Commissions 7486, 7486 W NSIB-FS
27-111	Inspector's Signature	National Board, State, and Endorsements
000	11.196	
Date 1/2	W/ CT	



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Sheet: 1 of 1 Unit: WNP-2

Date: 8/15/96

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352 (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Main Steam (MS) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 3, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
MS(18)-2-5 MS(18)-2-6 MS(18)-2-7 MS(18)-2-8 MS(18)-2-9	WPPSS WPPSS WPPSS WPPSS WPPSS	MS(18)-2-5-P1 MS(18)-2-6-P1 MS(18)-2-7-P1 MS(18)-2-8-P1 MS(18)-2-9-P1	N/A N/A N/A N/A N/A	N/A N/A N/A N/A N/A	1983 1983 1983 1983 1983	Replacement Replacement Replacement Replacement Replacement	Yes, Code Class 3 Yes, Code Class 3 Yes, Code Class 3 Yes, Code Class 3 Yes, Code Class 3

7. Description Of Work Performed: Deleted (removed) snubbers for the following supports for the Main Steam (MS) System. The work was performed as follows

Support Mark No	Modification Action	ASME NF Class	Comment
MSRV-1C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-1C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-1C-4	Deleted	NF(3)	Removed One (1) Snubber
MSRV-1C-7	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-5	Deleted	NF(3)	Removed One (1) Snubber
MSRV-2C-6	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-3	Doleted	NF(3)	Removed One (1) Snubber
MSRV-3C-5 *	Deleted	NF(3)	Removed One (1) Snubber
MSRV-3C-6	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-5	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-8	Deleted	NF(3)	Removed One (1) Snubber
MSRV-4C-9	Deleted	NF(3)	Removed Two (2) Snubbers
MSRV-5C-1	Deleted	NF(3)	Removed One (1) Snubber
MSRV-5C-3	Deleted	NF(3)	Removed One (1) Snubber
MSRV-5C-5	Doleted	NF(3)	Removed One (1) Snubber
MSRV-5C-9	Deleted	NF(3)	Removed One (1) Snubber

1) ASME Section III. Code Class NF(3), 1971 Edition with Winter 1973 Addenda for the piping supports



# FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X No Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. Remarks: None
•
CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section XI  Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable
Expiration Date: Not Applicable
Prepared By Wuldup Suph Signed By Signed By
Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding
Date
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
period 4//9/94 to 8//6/94 and state to the best of my knowledge and belief, the
Owner has performed examinations and taken corrective measures described in this Owner's Report
in accordance with the requirements of the ASME Code, Section XI.  By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
implied, concerning the examinations and corrective measures described in this Owner's Report.
Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
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M. Testes Commissions 7486, 7486 W NISS IS
Inspector's Signature National Board, State, and Endorsements
Date 8/1/196
Date of the



1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/16/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

**Unit: WNP-2** 

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Containment Exhaust Purge (CEP) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CEP(1)-1A	WPPSS	CEP(1)-1A	N/A	N/A	1984	Replacement	Yes, Code Class 2

7. Description Of Work Performed: Deleted (removed) snubbers for the following supports for the Containment Exhaust Purge (CEP) System. The work was performed as follows

Support Mark No

**Modification Action** 

ASME NF Class

Comment

CEP-905S CEP-907S Deleted Deleted NF(2) NF(2) Removed One (1) Snubber Removed One (1) Snubber

NOTES-

245

1) ASME Section III, Code Class NF(2), 1971 Edition with Winter 1973 Addenda for the piping supports



# FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back) 8 Tests Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other X None Test Temperature: ° F Test Pressure: Psig Component Design Pressure: Psig Temperature: ° F 9. Remarks: None CERTIFICATE OF COMPLIANCE We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable Prepared By Kuldip Singh - Program Lead Engineer (PLE) CERTIFICATE OF INSERVICE INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have Inspected the components described in this Owner's Report during the period 4//9/95 to 8/16/96 and state to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI. By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. __ Commissions 7486,7486 W NISB-II Inspector's Signature



1. Owner: Washington Public Power Supply, System (WPPSS)

Address: 3000 George Washington Way, Biobland Washington

Date: 8/23/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)
Address: Hanford Reservation, Benton County, Washington

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Hydraulic (HY) System
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 2, 1971 Edition with Winter 1973 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1980 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
HY(1)-6S-A	WPPSS	HY(1)-6S-A-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2
HY(1)-6S-B	WPPSS	HY(1)-6S-B-P1	N/A	N/A	1983	Replacement	Yes, Code Class 2

7. Description Of Work Performed: Deleted Hydraulic (HY) process piping lines by removing the piping material and associated valves and supports. The work was performed in accordance with BDC No 94-0057-0A and WO No TG 9806. The Containment Vessel Penetrations X76b, X76c, X76e, X76f, X77b, X77c, X77e and X77f pertaining to the deleted Hydraulic (HY) process piping lines were spared in place by installing cover plates (plugs). The cover plates (plugs) were installed by welding for Containment Vessel Penetrations X76b, X76c, X76e and X76f in accordance with ASME Section XI Plan No 2-1232 and for Containment Vessel Penetrations X77b, X77c, X77e and X77f in accordance with ASME Section XI Plan No 2-1233

#### NOTES.

1) The ASME Section III, Code Class 2 jurisdictional boundary for Hydraulic (HY) process piping lines for Code Systems HY(1)-6S-A-P1 and HY(1)-6S-B-P1 is as shown on Flow Diagram M-530-1



ests Conducted: Hydrostatic Pneuma Test Pressure: Psig Component Design Pressu	Test Temperature: ° F
Remarks: None	
CERTIFI	CATE OF COMPLIANCE
We certify that the statements made in this	Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section XI	
Type Code Symbol Stamp: Not Applicable	
Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable	<b>5</b>
V 2 2 2	
Prepared By Julanh Lups	Signed By
Kuldip Singh - Program Lead Engineer	, , , , , , , , , , , , , , , , , , , ,
Date \$ 24 96	Date
`	
	•
CERTIFICATE	OF INSERVICE INSPECTION
l, the undersigned, holding a valid commiss	sion issued by the National Board of Boiler and Pressure
Vessel Inspectors and the State of	and employed byhave inspected the components
described in this Owner's Report during the	e period and to and
state to the best of my knowledge and belle	ef, the Owner has performed examinations and taken
	er's Report in accordance with the requirements of the
ASME Code, Section XI.	stan non ble omplesse meleo ensumente como esta en
by signing this certificate neither the inspet Implied, concerning the examinations and A	ctor nor his employer makes any warranty, expressed or corrective measures described in this Owner's Report.
	employer shall be liable in any manner for any personal
	kind arising from or connected with this inspection.
	•
Not Required - Replacement 1° NPS And Smaller Inspector's Signature	Commissions National Board, State, and Endorsements

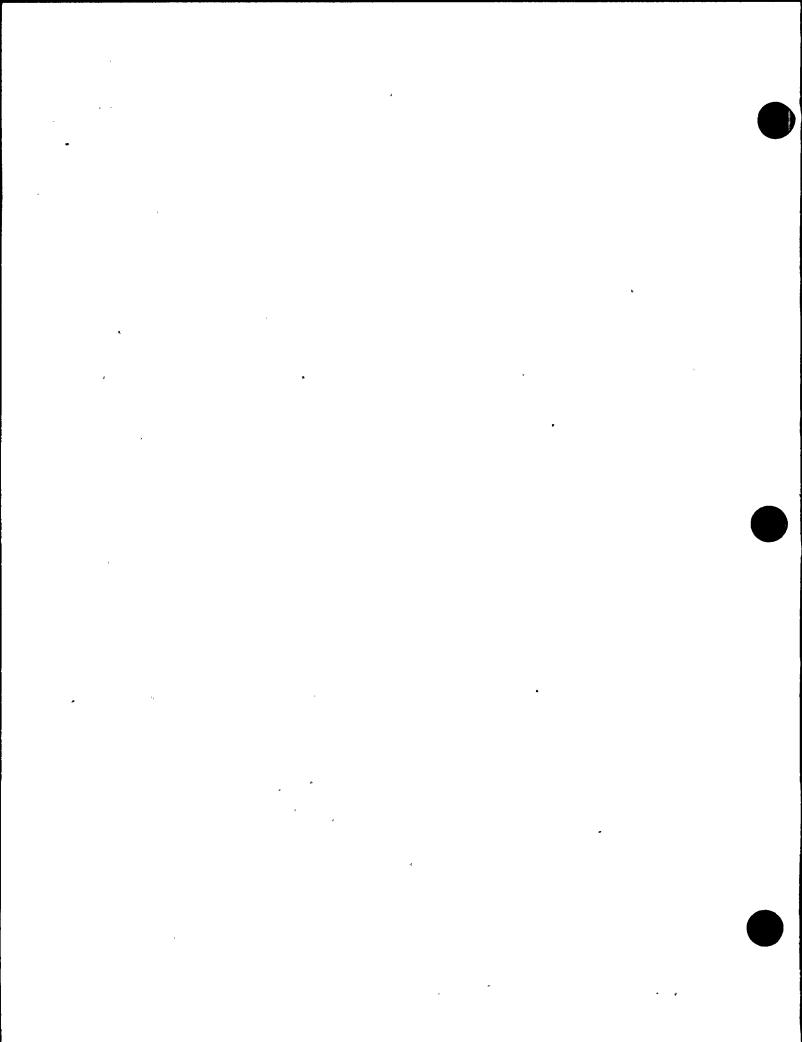


## CRD CHANGE OUT DURING R-11, PPM No 10.5.7

γю ЖО	Core Location	CRD Removed Serial Number	Code Edition And Addenda	CRD Replaced Serial Number	Code Edition And Addenda	Year Built
XY 8207	06-31	5399	1971/-	7202	1971/-	1975
XY 8208	10-43	7047	1971/-	7364	1971/-	1975
XY 8209	06-27	6383	1971/-	A8915	1974/W75	1991
XY 8210	10-19	5491	1971/-	7144	1971/-	1975
XY 8211	10-47	A8561	1974/W75	A8977	1974/W75	1991
XY 8212	14-19	5982	1971/-	7330	1971/-	1971
XY 8213	14-27	A8503	1974/W75	A9169	1974/W75	1992
XY 8214	14-47	A8659	1974/W75	A9346	1974/W75	1992
XY 8216	22-39	7165	1971/-	A9126	1974/W75	1991
XY 8218	22-55	6299	1971/-	6340	1971/-	1974
XY 8219	26-03	6534	1971/-	A9100	1974/W75	1992
XY 8221	26-23	7324	1971/-	6343	1971/-	1974
XY 8223	38-31	6672	1971/-	4970	1971/-	1974
XY 8224	38-35	7200	1974/W75	A8745	1974/W75	1988
XY 8225	38-39	2996	1971/-	6404	1971/-	1975
XY 8228	42-11	6137	1971/-	6126	1971/-	1974
XY 8229	42-23	6449	1971/-	6588	1971/-	1975
XY 8230	46-15	7367	1971/-	7143	1971/-	1975
XY 8231	46-31	7157	1971/-	A9120	1974/W75	1991
XY 8248	46-11	7331	1971/-	A9173	1974/W75	1992

#### NOTES -

¹⁾ Performed VT-1 visual examination on all new cap screws, SA-540 Gr B23, Class 4, Heat No 52613, Heat Code No Q4X. VT-1 visual examination results acceptable. Removed all the existing cap screws and installed VT-1 visually examined cap screws - Eight (8) cap screws for each core location





1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/13/96 Sheet: 1 of 2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drives (CRD's)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1. See below for Code Edition, Addenda and Code Cases
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD's	General Electric	See Below	N/A	N/A	Soe Below	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Replaced twenty (20) Control Rod Drives (CRD's). The replacement work was performed in accordance with plant procedure PPM No 10.5.7 * Control Rod Drive Removal And Replacement Using General Electric (GE) Equipment* as follows:
  - 1) Removed all the existing cap screws for each Control Rod Drive (CRD) bolted flanged connection for all the core locations listed below Eight (8) cap screws for each core location
  - 2) Removed twenty (20) existing Control Rod Drives (CRD's)
  - 3) Performed VT-1 visual examination on all the new replacement cap screws. VT-1 visual examination results acceptable
  - 4) Installed replacement Control Rod Drives (CRD's)
  - 5) Installed VT-1 visually examined new replacement cap screws for each Control Rod Drive (CRD) bolted flanged connection for all the core locations listed below Eight (8) cap screws for each core location
  - 6) Torqued the cap screws for the Control Rod Drive (CRD) botted flanged connections to the required torque values
  - 7) Performed VT-2 visual examination during pressure test on Control Rod Drive (CRD) bolted flanged connections to confirm pressure boundary integrity. Leakage was observed during pressure test and was evaluated to be acceptable

<u>WO*</u>	Core	CRD Removed	Code Edition	<u>Yoar</u>	<u>Code</u>	CRD Replaced	<u>Code Edition</u>	<u>Year</u>	<u>Codo</u>
No	Loc.	Serial Number	And Addenda	Built	<u>Case</u>	Serial Number	<u>And Addenda</u>	Built	Caso
8207	06-31	5399	1971/-	1974	1361-1	7202	1971/-	1975	Note 2
8208	10-43	7047	1971/-	1975	1361-1	7364	1971/-	1975	Note 2

See Sheet 2 of 2 for continuation

#### NOTES -

- 1) * All the Work Order (WO) numbers are prefixed with "XY"
- 2) ASME Section III Code Cases for the replacement Cylinder Tube And Flange (CT&F) assemblies and Control Rod Drives (CRD's) are as listed on the attached N-2 Code Data Reports
- 3) New replacement cap screws, ASME Section III, Code Class 1, SA-540 Gr B23, Class 4



## FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conduct	ed: Hydrostatic Pneum Test Pressure: 1020 Psig Component Design Pressu	Test	rating Pressure Ot Temperature: 194° F perature: 575° F	her  None
9. Remarks: 1) So. Control Rod Drives (C	e attached N-2 Code Data Reports fo	r the following replacement Cyl	inder Tube And Flange (CT&F)	assemblies and
Sorial No	Serial No	Serial No	Serial No	Serial No
7202	A8977	A9126	4970	6588
7364	7330	6340	A8745	7143
A8915 7144	A9169 A9346	A9100 6343	6404 6126	A9120 A9173
2) * The pressure test	was performed in accordance with plonnections to confirm pressure bound	ant procedure PPM No 7.4.0.5		
	CERTIF	FICATE OF COMPLIAN	CE	
to the rules of Type Code Sy Certificate Of Expiration Da	t the statements made in this the ASME Code, Section XI mbol Stamp: Not Applicable Authorization No.: Not Applicab te: Not Applicable  United Sups uldip Singh - Program Lead Engineer  (3) (3) (6)	% Sianed By	Supervisor, Materials And Weld	
Vessel Inspectof Waltham, Maperiod // Owner has pein accordance By signing this implied, concerning furthermore, injury or property.	CERTIFICATION OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY OF THE PROPERTY	ton and employed by Anthe components describe and state to the beaken corrective measures ASME Code, Section X ector nor his employer measures de employer shall be liable kind arising from or components.	onal Board of Boller and kwright Mutual Insurance Color of this Owner's Report of my knowledge and los described in this Owner's In any manner for any part of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of the color of th	ompany t during the belief, the er's Report ressed or Report. ersonal



1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

Sheet: 2 of 2 Unit: WNP-2

Date: 8/13/96

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drives (CRD's)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1. See below for Code Edition, Addenda and Code Cases
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD's	General Electric	See Below	N/A	N/A	See Below	Replacement	Yes, Code Class 1
•		•					

### 7. Description Of Work Performed: Continuation from Sheet 1 of 2

<u>₩o*</u>	<u>Core</u> Loc.	<u>CRD Removed</u> <u>Serial Number</u>	Code Edition And Addenda	<u>Year</u> Built	Code Case	CRD Replaced Serial Number	<u>Code Edition</u> <u>And Addenda</u>	<u>Year</u> Built	<u>Code</u> <u>Case</u>	ì
8209	06-27	6383	1971/-	1974	1361-1	A8915	1974/W75	1991	Note 2	
8210	10-19	5491	1971/-	1974	1361-1	7144	1971/-	1975	Note 2	
8211	10-47	A8561	1974/W75	1988	1361-2	A8977 " T	1974/W75	1991	Note 2	
8212	14-19	5982	1971/-	1974	1361-1	7330	1971/-	1971	Note 2	
8213	14-27	A8502	1974/W75	1987	1361-2	A9169	1974/W75	1992	Note 2	
8214	14-47	A8659	1974/W75	1988	1361-2	A9346	1974/W75	1992	Note 2	
8216	22-39	7165	1971/-	1975	1361-1	A9126	1974/W75	1991	Note 2	
8218	22-55	6299	1971/-	1974	1361-1	6340	1971/-	1974	Note 2	
8219	26-03	6534	1971/-	1974	1361-1	A9100	1974/W75	1992	Note 2	
8221	26-23	7324	1971/-	1975	1361-1	6343	1971/-	1974	Note 2	
8223	38-31	6672	1971/-	1975	1361-1	4970	1971/-	1974	Note 2	
8224	38-35	7200	-1974/S75	1975	None	A8745	1974/W75	1988	Note 2	
8225	38-39	2996	1971/-	1975	1361-1	6404	1971/-	1975	Note 2	
8228	42-11	6137	1971/-	1975	1361-1	6126	1971/-	1974	Note 2	
8229	42-23	6449	1971/-	1975	1361-1	6558	1971/-	1975	Note 2	
8230	46-15	7367	1971/-	1975	1361-1	7143	1971/-	1975	Note 2	
8231	46-31	7157	1971/-	1975	1361-1	A9120	1974/W75	1991	Note 2	
8248	46-11	7331	1971/-	1975	1361-1	A9173	1974/W75	1992	Note 2	

#### NOTES -

1) See notes on Sheet 1 of 2

# FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES As required by the Provisions of the ArME Code Rules WONO. XY 8207

As required by the Provisions of the AME Code Rules WONO. X7 8 20
l. (a) Munufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  (Name and address of Manufacturer of part)
(b) Manufactured for General Electric Company, San Jose, California
2. Identification-Manufacturer's Serial No. of Part
(a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl
(c) Applicable ASME Code: Section III, Edition 1971, Addanda date None, Case No. 1361-1 Class 1
3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1820 psi (Brief description of service for which component was designed)
minimum.
FOR INCOME.
FOR INFORMATION ONLY
We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not include in the component Design Specification and Stress Report.)  Date June 13 19 75 Signed GE, BWRSD - REM  (Manufacturer)
Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462
. CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)
Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington
Stress analysis report on file at General Electric Co., BWRSD-REM. Castle Hayne Rd., Wilmington
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Res. No. 14468
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid epommission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Morth Carolina and employed by Department of Labor of State of Morth Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on June 13 19 75, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.
and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any Varranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither are inspector nor his employer shall be tiable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date June 13 19 $\frac{75}{2}$
Commissions MC 723, PA 17, 1766, 6520

## FORM N-2 (back)

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8.	Design pressure ² 1	250		oši a	, 575 ¹ :		Charpy	y Impact	 
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3.	Heads (a) Material								
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	Openings: Handholes		Si	/c	locat	ion	***** ********************************		

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTES ANCES Quaip & An required by the Provisions of the ASME Code Rules General Electric Company, Castle Hayne Rd., Wilmington, N. C. (a) Manufactured by (Name and address of Manufacturer of part) General Electric Company, San Jose, California (b) Manufactured for. (Name and address of Manufacturer of completed nuclear component) Nat'l Bd. No. Identification-Manufacturer's Serial No. of Part. (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl (c) Applicable ASME Code: Section III, Edition 1971 . Addenda date None . Case No. 1361-1 Class 1 Standard part for use with Reactor. Hydrostatically tested at 1020 psi Remurks: (Brief description of service for which component was designed) minimum. We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.) 19 75 Signed GE, BWRSD - REM (Manufacturer) 1978 NPT - 462 Certificate of Authorization Expires June 20, Certificate of Authorization No. _ CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable) Design information on file at General Electric Co., BWRSD-REM. Castle Hayne Rd., Wilmington Stress analysis report on file at General Electric Co., BWRSD-REM. Castle Hayne Rd., Wilmington Prof. Eng. State Calif. Reg. No. 14488 Design specifications certified by Vernon W. Pence Stress analysis report certified by Vernon W. Pence CERTIFICATE OF SHOP INSPECTION 1, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor State of North Carolina have inspected the part of a pressure vessel described in this July 28 19 75, and state that to the best of my knowledge Manufacturer's Partial Data Report on ... and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. MC 1766 Obio _ Commissions NC 723. 24 Inspector's Dignature National Board, State, Province and No.

### FORM N-2 (lack)

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# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I WONO, X7 8209

	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
•	2117 Castle Hayne Road, Wilmington, North Carolina 28401 (Name and Address of NPT Certificate Holder)
	(b) Manufactured for : WNP 2 Richland, Washington 99352
	(b) Manufactured for : WNP 2 Michigan, Washington 33332 . (Name and Address of N Certificate Holder for completed nuclear component )
	Identification - Certificate Holder's S/N of Part : A8915 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson '
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.
	( Brief description of service for which component was designed )
	Sheet 1 of 2
1	Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report).  Date: 10/23/91 Signed GE-NEBG-NF & CM-QA By SC OK Representive)  ( NPT Certificate Holder) SC OK Representive)  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPTN-1151  Certification of Design for Appurtenance
	Design information on file at <u>GE Company, San Jose, California</u>
	Stress analysis report on file at
	OC22A6253 Rev. 1 Design specification certified by <u>Bjorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
	OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
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	Certification of Shop Inspection
	I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Oata Report on 10/22, 1991, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASHE Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Oata Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.    O   O   O   O   O   O   O   O   O

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is  $8-1/2" \times 11"$ , (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

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12. !3. (a) (b)	Seams: Heads: Heads: Locat Top.pottc	(Mnd & Soec.)  Long  Girth  (a) Material  ion Thicknee  cm.ends  able. bolts used	Crown	H.T.  H.T.  Knuck le Ragius  (b)	T.S	R.T. R.T. (b) Ha	Hemispherical Radius  fastening	Efficiency No. of Course T.S Tlat Side Side Containeter ( contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contai	to Press. 'nv. or conc. )
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12. 13. (a) (b)	Heads: Locat Top.potto Channel if remove  Design pr	(And & Soc. )  Long  Girth  (a) Material  ion Thickneem, ends  able, bolts used	Crown ess Radius (a)	H.T.  H.T.  Knuck le Radius  (b)	T.S	R.T. R.T. (b) Ha	Hemispherical Radius  fastening Orop W Charpy  F at tem	Efficiency No. of Course T.S Tlat Side Side Containeter ( contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contained a contai	to Press.  nv. or conc. )  con swetch)  ft-lb
12. 13. (a) (b)	Heads: Locat Top.potto Channel If remove  Design proms below to	(Kind & Soec.)  Long  Girth  (a) Material  ion Thicknee  cm.ends  able, bolts used  ressure  to be completed	Crown ess Radius (a)	H.T.  H.T.  Knuck le Radius  (b)	T.S	R.T. R.T. (b) Ha	Hemispherical Radius  fastening Orop W Charpy  F at tem	Efficiency No. of Course T.S T.S Side Diameter ( con (Describe or anseeight Impact to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of to of	to Press.  nv. or conc. )  con swetch)  ft-lb
12. 13. (a) (b) 14.	Heads: Locat Top.potto Channel If remove  Design proms below to	(Mnd & Soec.)  Long  Girth  (a) Material  ion Thicknee cm.ends  able, bolts used  ressure  to be completed  alve Outlets: M  Purpose (Inlet, Outlet, Oran)  on Manholes, Handholes,	Crown ess Radius (a) for all vess	Socialed) H.T. H.T.  Knuck ie Radius  (b)  els where a	T.S	R.T. R.T. (b) Ha Concial Apex Angle Other	Hemispherical Radius  fastening  Orop W Charpy  F at term  Location	Efficiency	to Press.  nv. or conc. )  ft-lb  how Attached

^{1 -} If Postweld Heal-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable,

#### FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Di

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1.	Manufactured & Certified by	:	General Electric Company Nuclea	r Fuel 8	Components Manufacturing	(GE NF & (	CM)	)

## 2117 Castle Hayne Road, Wilmington, North Carolina 28401

( Name and Address of NPT Certificate Holder )

(b) Manufactured for : WNP 2 Richland, Washington 99352 ( Name and Address of N Certificate Holder for completed nuclear component )

__ Nat'l Bd. No. __ <u>N/A</u>_ 2. Identification - Certificate Holder's S/N of Part : A8915

(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

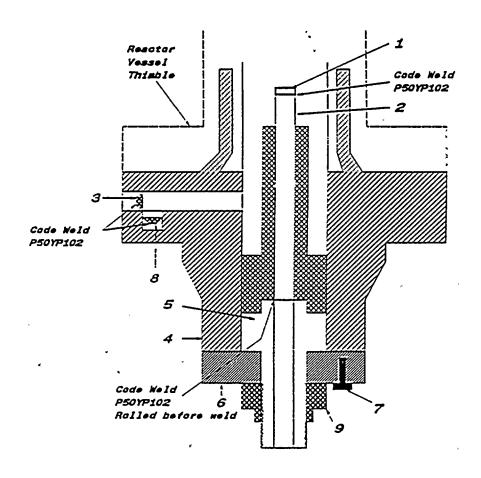
(b) Description of Part Inspected: . Cylinder Tube & Flange

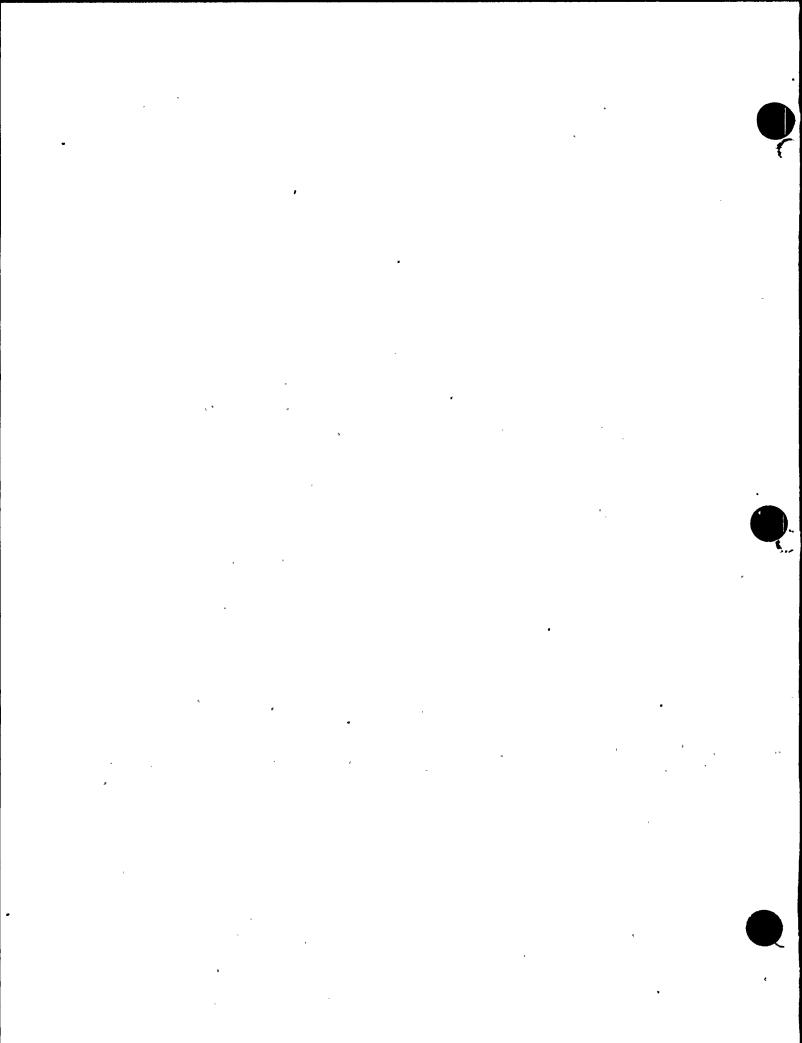
(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Oate W75 , Case No. N207 1361-2 Class 1

3. REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi, min. ( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 16689274P001 SA182 - F304 3/8° thick x 1 1/16° QD
- 2. Indicator Tube 16689313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1.065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° QD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2º dia. on 4 1/8º bort circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.





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انتظارا	As required by the Provisions of the AMic Code Rules	400000p	-81131.96
1. (	(a) Munufactured by General Electric Company, Castle Hayne Rd., Wilmings (Name and address of Manufacturer of part)		
,	by Manufactured forGeneral Electric Company, San Jose, California (Name and address of Munufacturer of Ampleted nucluar compone)		
,	(Name and address of Munufacturer of . Impleted nucluar compone	nt.	
	Identification-Manufacturer's Serial No. of Part 7144 Nat'l Hd. No	•	
(	(a) Constructed According to Drawing No. 761E387G2 Drawing Preputed by D. L. Pet	erson	
	(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl	•	
(	(c) Applicable ASME Code: Section III, Edition <u>1971</u> , Add-nda date <u>None</u> , Case No. <u>1361</u> .	<u>-i-</u> Cluss =	
3. 1	Remarks: Standard part for use with Reactor. Hydrostatically tester (Brief description of service for which component was designed)	1 až 1820 pa	<u> </u>
	minimum.		
•	THE RESERVE OF	LY	
(The Man in d	tificate of Authorization Expires June 20, 1975  CERTIFICATION OF DESIGN FOR ADDITIONAGE (Language Not the responsibility of Authorization No.	rtenance is not i	nciude.:
	CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)		
0	Design information on file at General Electric Co., BWRSD-REM, Castle Hayne R	d., Wilming	ten :
s	stress analysis report on file at General Electric Co., BWRSD-REM. Castle Hayne	Rd., Wilmin	nece
l c	Design specifications certified by Vernon W. Pence Prof. Eng. State Cali	f. Reg. No. 1	4488 .
s	tress analysis report certified by Vernon W. Pence Prof. Eng. State Cali	f. Reg. No. 1	4488
	CERTIFICATE OF SHOP INSPECTION		•
M A	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressur and/or the State or Province of North Carolina and employed by Department of Lab State of North Carolina have inspected the part of a pressure vesse tanufacturer's Partial Data Report on May 28 19.75, and state that to the b and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed in the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspectation or property damage or a loss of any kind arising this inspection.	or  I described in the control of my knowle  or implied, concitor nor his emple	this dge
D	Pate May 28 19 75 .	•	

### FORM Not clause.

(a) (b) (b) (b) (c) (c) (d) (d) (d) (d) (d) (d) (d) (d) (d) (d		/ (Kinda	r 20146 - 1201 (2010	ot wanga at	ecition,					t ,
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Ileads: (a) Material   T.S.   (b) Material   T.S.   Size to Pre- (Top, bottom, and)   Thickness   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Resize   Re		Girth		.T.1	<u> </u>	. R.T	—	No. of Courses		
Location (Top, bottom, ends) Thickness Radius Radius Radius Radius Apra Angle Radius Diameter (Corre, or Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Correct Corre	lleads									
(b) (b) (b) (b) (c) Other fastening (Describe as ages and wold, har, see, if bargive dimensions, if botted, describe or sketch.)  Jacket Closure: (Describe as ages and wold, har, see, if bargive dimensions, if botted, describe or sketch.)  Jacket Closure: (Describe as ages and wold, har, see, if bargive dimensions, if botted, describe or sketch.)  Design pressure 1250 psi at 575 op (Chapt Impact Control of the completed for tube sections of the completed for tube sections of the completed for tube sections.  Tube Sheets: Stationary, Material (Kind a Spec. No.) (Subject to pressure) In. Attachment (Welded, Baltes Floating, Material O.D. in. Thickness in. Attachment Type (Welded, Baltes Floating) (Material O.D. in. Thickness in. Attachment Impact of the completed for inner chambers of jacketed vessels, or channels of heat exchangers.  Shell: Material T.S. Thickness in. Allowance in. Dia. ft. in. Length ft. with a Spec. No.) (Min. of Range Specified)  Scams: Lung H.T. R.T. Efficiency ft. in. Length ft. Control of Chapter Impact Control of Chapter Impact Control of Chapter Impact Control of Chapter Impact Control of Chapter Impact Control of Chapter Impact Chapter Information Control of Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact Chapter Impact		Lagueton		Crown	Knuckle	Elliptical	Contcut	Hemispherical	Plat	Side to Press.
Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Committee   Comm	(a)									
Cher fastening	(b)									
Design pressures   1250   psi st   575   OF   (harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   harpy lmpax*   ha	If remo	ovable, bolts	used(Mate	riul, Spec. N	o., T.S., Slze	, Number)	Other fast	ening(De	scribe or at.40	in Anich.
Devign pressures 1250 psi at 575 or (harpy Impact	Jacker	t Closure:	cribe as ogeo and	weld, bar, et	c. if bargive	dimensions,	if boited, desc:	tibe orsketer)		
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Floating. Material Dia. Thickness in. Attachment Inches: Material O.D. in. Thickness of Jacketed Vessels, or chunnels of heat exchangers.  Il-14 incl. to be completed for inner chambers of jacketed vessels, or chunnels of heat exchangers.  Shell: Material T.S. Nominal Thickness in. Allowance in. Dia. ft. in. Leagth ft. (Kinda Spec. No.) (Min. of Range Specified)  Seams: Long H.T. R.T. Efficiency T.S. Wo, of Courses T.S. (b) Material T.S. (b) Material T.S. (b) Material T.S. (c) Material T.S. (b) Material T.S. (c) Material T.S. (c) Material T.S. (c) Material T.S. (c) Material T.S. (d) Material T.S. (e) Material T.S. (e) Material T.S. (f) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material How Attach Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material How Attach Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material How Attach Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T.S. (h) Material T	Tuhe	Sheers: Statio	onary. Material	(Vlad b Saa	Die	(Subject to	Thic	knessin. A	ittachment	Weided, Bultes,
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FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*

As required by the Provision of the ASME Code Rules, Section III, Div. I

Yould bery

1.	Hanufactured & Certified by: <u>General Electric Company Nuclear Fuel &amp; Components Manufacturing (GE NF &amp; CM)</u>
	2117 Castle Havne Road, Wilmington, North Carolina 28401
	( Name and Address of NPT Certificate Holder )
	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part :
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3.	REHARKS: <u>Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.</u> ( Brief description of service for which component was designed )
	- Sheet 1 of 2
	We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code
	conforms to the rules of construction of the ASHE Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Oate: 11/18/91 Signed GE-NEBG-NF&CM-QA By CARPRESENTIVE)  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPTN-1151
	conforms to the rules of construction of the ASHE Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Oate: 11/18/91 Signed GE-NEBG-NF&CM-QA By CARPRESENTIVE)
	conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Oate: 11/18/91 Signed GE-NEBG-NF & CM-QA By Certificate Holder )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N-1151
	conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Date: 11/18/91 Signed GE-NEBG-NF & CM-QA By CA Representive )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N-1151  Certification of Design for Appurtenance
	Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N-1151  Certification of Design for Appurtenance  Oesign information on file at
	conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Oate: 11/18/91 Signed GE-NEBG-NF&CM-OA By GO A Representive )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N-1151  Certification of Design for Appurtenance  Design information on file at GE Company, San Jose, California  Stress analysis report on file at GE Company, San Jose, California  OCC22A6253 Rev. 1
	conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Oate: 11/18/91 Signed GE-NEBG-NF&CM-QA By (NPT Certificate Holder)  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPTN-1151  Certification of Design for Appurtenance  Design information on file at GE Company, San Jose, California  Stress analysis report on file at GE Company, San Jose, California  OCC22A6253 Rev. 1  Design specification certified by Biorn Haaberg Prof. Eng. State Calif. Reg. No. 15570  OCC22A6254 Rev 1

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

Date Inspector's Signature NC 1231, Ohio, WC 3686 PA

National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is  $8-1/2^{\circ}$  x  $11^{\circ}$ , (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

## FORM N-2 ( back )

[tem	ns 4-8 Inc	icl. to be	comp leted	for sing	le wall ves	sels, jacket:	s vessels. or	shells of heat o	exchangers.	
4.	Shell:	Material _ (Kind	T.S & Spec. No. ) (1	Ven, of Renge	Nominal Thickness • Soeches)	in. Al	rrosion lowancei	n. Oia ft	in. Lengt	h ft in.
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	Location	n ( Top Ends ) I	Thickness	Crown	Knuck le	Elliptical Ratio		Hemispherical	Flat Sid	de to Press.
(b)			ts used				Other fasten	ning		
7.			<del></del>	( Material	4, Spec. No., T.S.			(0	Describe or attach sxetch	) 
	<del>-</del>			( <b>( )</b> •	ecribe as ogee ar	nd weld, ber, etc. If I	bar gwe dimensions, i	if botts, describe or sketch Onop We	~ · · · · · · · · · · · · · · · · · · ·	Ch _ 11-
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		•• ••	completed (			••••		Thickness	in. Attach	ment -
9.	Tube She	eets: Stat	tionary.	naterial	(Kind & Spo	ec. No.)	( Subject to pressur	Thickness _	in. Attack	(Welded, Bored)
10.	Tubes:								umber	•
1+0-	ns 11 - 1	14 incl +	a be comple	ated for	inner coam	bers of lacke	ted vessels.	or channels of h	eat exchangers.	
11.	Shell:	Material (Mind	T.:	S. Min. of Rang	Nominal Thickness pe Specified)	in. Al	prosion llowance	in. Dia ft	in. Lengt	th ft in.
12.	Seams:				н.т.'	·	R.T		Efficiency	×
		Girth			н.т.'	-	R.T.		No. of Cour	rses
13.										
(a)	- Locat	tion tom.ends	Thickness	Crown	Knuck le Radius	Elliptical Ratio	Concial Apex Angle	Hemispherica l	Flat Şic	de to Press. conv. or conc. )
(0)	Channel If remov	vable, bol	ts used (a	)	(b)	(c)	Other	r fastening	(Descripe or	attach sketch)
									/eight / Impact	ft-1b
14.	Oesign p	pressure				psi at		Fat tem		°F
	···		pleted for	all ves		applicable.				<u> </u>
	101									
15	Safaty	Valve Out 1	ets: Numh	er		Size		Locati	on	
		Valve Out l Purpose (Ini- Outlet, Drain		mber	Dia, or Size	,	1		Reinforcement Material	How Attached
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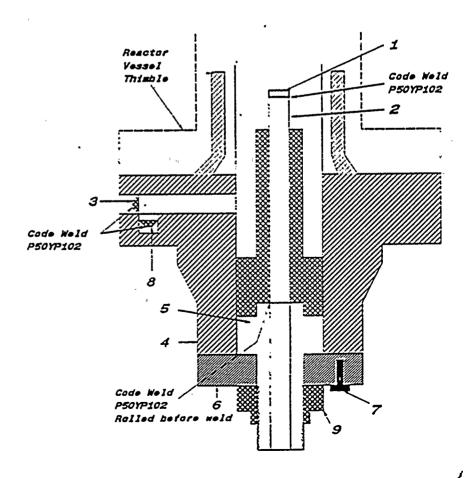
^{1 -} If Postweid Heat-Treated.

^{2 -} List other internal or external pressure with component temperature when applicable.

# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I WOND, XM 8211

1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
•	2117 Castle Hayne Road, Wilmington, North Carolina 28401 (Name and Address of NPT Certificate Holder)
•	(b) Manufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A8977 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson .
	(b) Description of Part Inspected: <u>Cvlinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III . Edition <u>1974</u> . Addenda Date <u>W'75</u> . Case No. <u>N207 1361-2</u> Class <u>1</u>
3.	REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )

- 1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 166B9313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1.065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8" thick x 2.875" dia.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - 86 6 ea. 1/2* dia. on 4 1/8* bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dla.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.



Sheet 2 of 2

## FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

As required by the Provincions of the ASME Code Rules . Ludup Eu
I. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.
(Marine and an of western of head
(b) Munufactured for General Electric Company, San Jose, California  (Name and address of Manufactures of completed nuclear component)
2. Identification-Manufacturer's Setial No. of Part
(a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl
(c) Applicable ASME Code: Section III, Edition 1971 , Addendadate None , Case No. 1361-2 Class 1
3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1820 psi (Brief description of service for which component was duesgoed)
minimum.
FOR INFORMATION ONLY
We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.)
Date July 30 19 75 Signed GE, BWRSD - REM (Manufacturer)  (Manufacturer)
(Manufacturer)  ificate of Authorization Expires June 20, 1978 Certificate of Authorization No. NPT - 462
CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)
Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington
Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington
Design specifications certified by Vernon W. Pence Prof. Eng. State Callf. Reg. No. 14488
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488
- CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor
of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on July 30 1975, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date July 30 19 75
Local State, Province and No.

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# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules; Section III, Div. I WONO, XY 8212

in the first the state of the second

1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (	GE NF & CM )
_	2117 Castle Hayne Road, Wilmington, North Carolina 28401	Mudib En
•	( Name and Address of MPT Certificate Holder )	Rudy By 813
	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Solder for completed nuclear component )	-, -
	*	
2.	Identification - Certificate Holder's S/N of Part : A9169 Nat'l Bd. No. N/A	
	(a) Constructed According to Drawing No: <u>919D258G003 Rev 17</u> Dwg. Prepared by <u>D. L. Peterson</u>	
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>	•
	(c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2	Class 1
3.	REHARKS: <u>Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min.</u> ( Brief description of service for which component was designed )	
	St	eet 1 of 2
	ę di	
)	Date: 12/22/92 :- Signed GE-NEBG-NF & CM-QA By SC QA Representive )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151	<del></del>
	Certification of Design for Appurtenance	
	Design information on file at <u>GE Company, San Jose, California</u>	
	Stress analysis report on file atGE Company . San Jose . California	
	OC22A6253 Rev. 1 Design specification certified by <u>Blom Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>	
	OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>	
		1
	Cartification of Shop Inspection	*
	I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors are State or Province of North Carolina and employed by Department of Labor of State of North Carolina inspected the part of a pressure vessel described in this Partial Data Report on and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this particular with the ASKE Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or in concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer makes any warranty and arising it connected with this inspection.	have 792 irt in plied.
	in the 100s of the time to the time the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the time to the ti	
	Date   1   1   1   1   1   1   1   1   1	· ·

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

FORM N-2 ( back )

N-2 (back) Ruedif Suip

Įta	ms 4-8 Incl. to be completed for sing	le wall vessels, jacket:	s vessels, or shells of heat (	exchangers. 7/28/54
4.	Shell: HaterialT.S(Kind & Spec. No.) (Min. of Range	Thickness in. All	rrosion lowance in. Dia ft.	in. Length ft
5.	Seams: Long	н.т.	R.T	Efficiency
	Girth	н.т.'	R.T	Na. of Courses
6.	Heads: (a) Material	r.s	(b) Material	T.S
(a) (b)	Location ( Top Bottom, Ends ) Thickness Radius	Knuckle Elliptical Radius Ratio	Concial Hemispherical Apex Angle Radius	Flat Side to Press.
	If removable, bolts used(Masses	I, Spec. No., T.S. Size Humber)	Other fastening(O	escribe of attach switch)
7.	Jacket Closure:	ecribe as once and word, bar, etc. If t	ner give dimensions, if botts, describe or stretch	
			Orop W Charpy	light ft-1b
8.	Oesign pressure	psi at	۵	•
Ite	ms 9 and 10 to be completed for tube	sections		
9.	Tube Sheets: Stationary. Haterial	Oia.	Thickness _	in. Attachment
	Tube Sheets: Stationary. Haterial Floating. 'Haterial	(Kind & Spec. No.)	(Subject to pressure) Thickness	in. Attachment
	Tubes: Material			
Ite	ms 11 - 14 incl. to be completed for	inner chambers of jacket	ted vessels, or channels of h	eat exchangers.
11.	Shell: Material T.S. (Kind & Spec, No.) (Min. of Reng	Hominal Con Thickness In. Al	rrosion lowance in. Oia ft	in. Length ft
12.	Seams: Long	H.T	R.T	Efficiency
	Girth	1	, a.r	No. of Courses
13.	Heads: (a) Material		(b) Naterial	T.S
(a)	Location Thickness Radius Top,bottom,ends	Knuckle Elliptical	Concial Hemispherical Apex Angle Radius	Flat Side to Press.
(-,	If removable, bolts used (a)	(b)(c)	Other fastening	(Describe or attach statch)
			Orop W Charpy	eight ft-ib
14.	Design pressure	psi at	F at tem	p of°F
[te	and below to be completed for all yes:	sels where applicable.	<del></del>	
15.	Safety Valve Outlets: Number	Size	Locati	on
16.	Nozz les: Purpose (Inlet, Outlet, Orem) Number	Clia, or Size Type	Material Thickness	Reinforcement Maserial How Attached
17.	Inspection Manholes, No	SizeSize	Location Location	
18.	Supports: Skirt Lugs		Other (Country)	Attached (Where & Hx

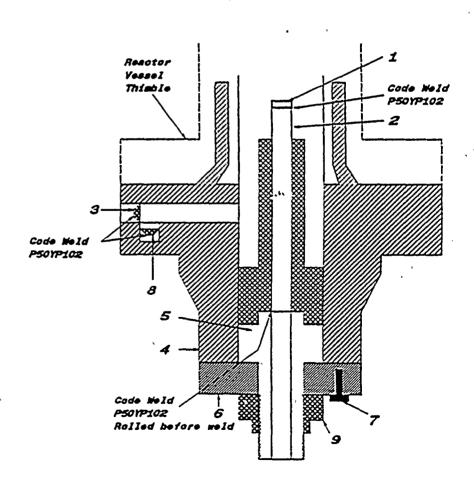
# FORM N-2 NPT CERTIFIC '= HOLDERS' DATA REPORT FOR NUC R PART AND APPURTENANCES* As required by the Provision of the ASHE Code Rules, Section III, Div. I WOND. XY 8213

1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
•	2117 Castle Hayne Road. Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Holder )
1	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of M Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/H of Part : <u>A9169</u> Nat'l Bd. No. <u>N/A</u>
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASME Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
3.	REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi, min.  ( Brief description of service for which component was designed )
	Sheet 2 of 2

1. Cap 16689274P001 SA182 - F304 3/8° thick x 1 1/16° OD

2"Indicator Tube 16689313P001 SA312 - TP316 3/4" sch 40 - seamless pipe 0.113" wall thickness 3.065" max. dia.

- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610F001 (719E474) SA182 - F304 3.37" thick x 9 5/8" OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flango 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bott circle
- 8. Plug 175A7961P001 SA182 - F304 0.38* thick x 1.307* dia.
- 9. Nut 137C5934P001 XM - 19 \$A479 1.30° thick x 2.62° dia.





WO NO. XY 8214

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*
As required by the Provision of the ASHE Code Rules, Section III, Div. I

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	-8/31
1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
	2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Here and Address of RFT Certificate Holder )
	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of M Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A9346 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min.  ( Brief description of service for which component was designed )
	•
	Sheet 1 of 2
ı	Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Date: 12/22/92
	Certification of Design for Appurtenance
	Design information on file at GE Company . San Jose . California
	Stress analysis report on file at <u>GE Company, San Jose, California</u>
	Stress analysis report on file at <u>GE Company, San Jose, California</u> 0C22A6253 Rev. 1  0esign specification certified by <u>Biorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
	0C22A6253 Rev. 1
	OC22A6253 Rev. 1 Oesign specification certified by <u>Biorn Hambero</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u> OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
	OC22A6253 Rev. 1 Design specification certified by <u>Biom Hamberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

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Inspector's Signature

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NC 1231, Ohio, WC 3686 PA
National Board, State, Province And No.

S/Nº A 9346 Culaip Engl

## FORM N-2 ( back )

Ita	ms 4-8 Incl. to be completed for single wall vessels, jackets vessels, or shells of heat exchangers.
4.	Shell: HaterialT.SThickness in. Allowance in. Diaftin. Lengthft
5.	Seams: Long H.T R.T Efficiency X
	Girth H.T. R.T No. of Courses
6.	Heads: (a) Haterial T.S (b) Haterial T.S
(a) (b)	Location (Top Bottom, Ends ) Thickness Radius Radius Ratio
	(Material State No. T.S. Stre Number) (Describe or attach stretch)
7.	(Describe as once and welf, her, str., if her size disservators, if both, describe of switch)
	Orop Weightft-lb
8.	Design pressure 1250 psi at 575 F at temp of F
Ite	ems 9 and 10 to be completed for tube sections
9.	Tube Sheets: Stationary. Material Dia Thickness in. Attachment
	Tube Sheets: Stationary. Material Dia. Thickness in. Attachment (Welded, Bottom)  Floating. 'Material Dia. (Subject to pressure)  Thickness in. Attachment (Welded, Bottom)
	Tubes: Material 0.0. In. Thickness homeorgage, Number Type (Second)
Î+,	ems 11 - 14 incl. to be completed for inner chambers of jacketed vessels, or channels of heat exchangers.
11.	Shell: Haterial T.S. Thickness in. Allowance in. Dia. ft. in. Length ft. (Kind & Spec. No.) (Min. of Plange Specified)
12.	Seams: Long H.T R.T Efficiency
	Girth H.T 'R.T No. of Courses
13.	Heads: (a) Material T.S (b) Material T.S
	Crown Knuckle Elliptical Concial Hemispherical Flat Side to Press.  Location Thickness Radius Radius Ratio Apex Angle Radius Olameter (conv. or conc.)  Top,bottom,ends Channel
\~,	If removable, bolts used (a)(b)(c) Other fastening
	Orop Veight
14.	Design pressure psi at F at temp of F
Ĩt.	we halow to he completed for all versals where applicable
	Safety Valve Outlets: Number Size Location
15.	Safety Valve Outlets: Number Size Location  Nozzles: Purpose (Intel
15.	Safety Valve Outlets: Number Size Location
!5. !6.	Safety Valve Outlets: Number Size Location  Nozzles: Purpose (Intel

# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCE RPART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I WO N.O. XY 8214

1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
•	2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of MPT Certificate Holder )  **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder   **Till Structure Folder Folder Folder   **Till Structure Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder Folder
•	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of M Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A9346 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1

3. REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psl. min.

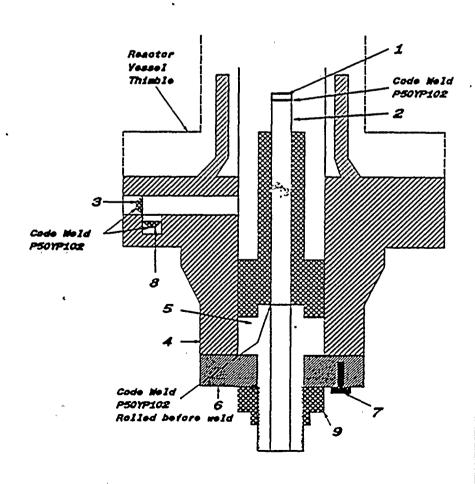
( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD

2 Indicator Tube 16689313P001
SA312-TP316
3/4" sch 40 - seamless pipe
0.113" wall thickness
21.065" max. dla.

- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610F001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8" thick x 2.875" dla.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dla. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38* thick x 1.307* dla.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.



#### WO NO. XY 8216

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code

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_	Hanufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM)
1.	
	2117 Castle Hayne Road, Wilmington, North Carolina 28401 (Name and Address of NPT Certificate Holder)
	(b) Hanufactured for : WNP 2 Richland, Washington 99352
	(Name and Address of N Certificate Holder for completed nuclear component)
2.	Identification - Certificate Holder's S/H of Part : A9126 Nat'l Bd. No. N/A
	(a) Constructed According to Orawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASME Code: Section III , Edition <u>1974</u> , Addenda Date <u>W'75</u> , Case No. <u>N207 1361-2</u> Class <u>1</u>
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )
	( Brief description of service for which component was descouded ,
	•
-	Sheat 1 of 2
	We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Date: 11/18/91 Signed GE-NEBG-NF & CM-QA By Certificate Holder )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N-1151
	Certification of Design for Appurtenance
	Design information on file atGE Company, San Jose, California
	Stress analysis report on file at <u>GE Company, San Jose, California</u>
	OC22A6253 Rev. 1 Design specification certified by <u>Biorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
	DC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
	Certification of Shop Inspection
	I. the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the control of the con

and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

מיטיטישה ר ////8 Inspector's Signature

NC 1231, Ohio, WC 3686 PA National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is  $8-1/2'' \times 11''$ , (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

#### FORM N-2 ( back )

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	Girth		н.т.'		R.T		_ No. of Course	es
6.	Heads: (a) Mater	rial	1	r.s	(b) Hat	erial	T.s	
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(b)	If removable, bol	its used			Other fasteni	D/I		
7.	Jacket Closure: _	(Mater	nel, Spec. No., T.S. Si	ize Number)	•	(De	schoe or attach sketch )	
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8.	Design pressure	1250	psi	at	575	F at temp	of	
!te	ms 9 and 10 to be	completed for tube	sections					
9.	Tube Sheets: Sta	itionary. Materia	]	Oia.	C., bi	Thickness	_ in. Attachme	ent
	Flo	oating. Material	(Kind & Spec.	Oia.	( Subject to pressure )	_ Thickness	in. Attachme	(Welded, Boiled)
10.	Tubes: Material		0.0.	_ in. Thick	ness	inches or gage. Num	nber	Type (Str. or U)
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11.	Shell: Material (Kin	T.S.		Cor in. All	rosion owance in	. Oia ft.	in. Length	in.
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15.	Safety Valve Outl	lets: Number		Size _		Location	n	
16.	Nozzies: Purpose (Ini Outlet, Drain		Dia. or Size	Туре	Material	Thickness	Reinforcement Material	How Attached
				= ===	 			
17.	Inspection Manho Openings: Handh Threa	noles. No.		Size Size	Loc	cation cation		
8.		Lugs		Legs	Othe		Attached	

^{1 - #} Postwerd Heat-Treated.

² - List other internal or external pressure with coincident temperature when applicable,

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FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*

As required by the Provision of the ASME Code Rules, Section III, Div.

Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

#### 2117 Castle Havne Road, Wilmington, North Carolina 28401

( Name and Address of NPT Certificate Holder )

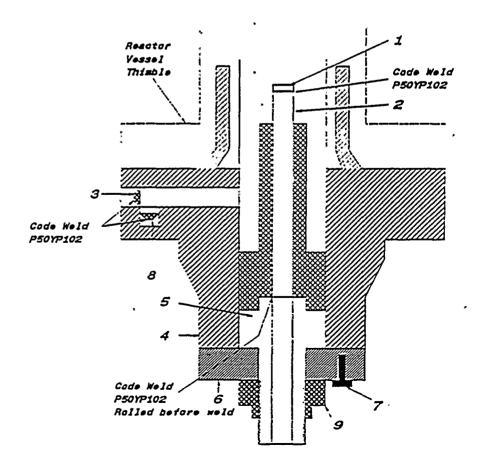
(b)	Hanufactured for	:	WNP 2	Richland,	Washing	ton 99352

( Name and Address of N Certificate Holder for completed nuclear component )

- 2. Identification Certificate Holder's S/N of Part : A9126 Nat'l Bd. No. __N/A
  - (a) Constructed According to Drawing No: <u>919D258G003 Rev 17</u> Owg. Prepared by <u>D. L. Peterson</u>
  - (b) Description of Part Inspected: ______ Cylinder Tube & Flange
  - (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REHARKS: <u>Standard part for use with Reactor</u>, Hydrostatically tested at 1825 psi. min. ( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 16689274P001 SA182 - F304 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 16689313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1.065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 6 ea. 1/2° dia. on 4 1/8° bott circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.



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#### FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES

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As required by the Provisions of the AMic Code Rules Qual Engl
VIIRELLA
1. (a) Manufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C.  (Nume and address of Manufacturer of part)
th, Manufactured for General Electric Company, San Jose, California
(Name and address of Manufacturer - 1 completed nucleus component)
2. Identification-Manufucturer's Serial No. of Part 6340 Nat'l Bd. No.
(a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by 3. L. Peterson
(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl
(c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 (1258, 2
3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1623 (St. (Brief description of service for which component was dustined)
minimum.
202 - 221man
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We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report of the part Manufacturer. An appurtenance is not included in the component Design Specification and Stress Report.)  Date December 30 19 74 Signed GE, BWRSD - REM  (Manufacturer)  WET 453
(Manufacturer)  [certificate of Authorization Expires June 20, 1975   Certificate of Authorization No. NPT - 462
CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)
1
Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington
Stress analysis report on file at General Electric Co., BWRSD-REM. Castle Havne Rd., Wilmington
Design specifications certified by Vernon W. Pence Prof. Eng. State Callf. Reg. No. 14488
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessei Inspectors and/or the State of Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this
Manufacturer's Partial Data Report on <u>December 30</u> Manufacturer's Partial Data Report on <u>December 30</u> and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthernore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date December 30 19 74  Commissions NC 723 PA TC 1766 Obio
Inspector's Signature National Board, State, Province and No.

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# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I WO No. XY 8219

	100 140.	<u> </u>
)1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing	(GENF&CM)
•	2117 Castle Havne Road, Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Holder )	Busito Sur
•	(b) Hanufactured for : WNP 2 Richland, Washington 99352	, 81.2
	(B) Manufactured for : WAY 2 ACCIDITED TO SOUR Completed nuclear component	)
2.	Identification - Certificate Holder's S/H of Part : A9100 Nat'l Bd. No. N/A	
	(a) Constructed According to Drawing No: <u>919D258G003 Rev 17</u> Dwg. Prepared by <u>D. L. Peterson</u>	
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>	
	(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 136	<u>1-2</u> Class <u>1</u>
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.	
	( Brief description of service for which component was designed )	
		,
		Sheet 1 of 2
_		•
	Date: 12/22/92 Signed GE-NEBG-NF&CM-QA By SC Que Representive  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPTN-1151	_
	Certification of Design for Appurtenance .	
	Design information on file at <u>GE Company, San Jose, California</u>	
	Stress analysis report on file atGE Company . San Jose . California	•
	OC22A6253 Rev. 1 Design specification certified by <u>Blom Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>	•
	OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>	_
	Certification of Shop Inspection	h
	I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors State or Province of North Carolina and employed by Department of Labor of State of North Carolins inspected the part of a pressure vessel described in this Partial Data Report on and state that to the best of my knowledge and belief, the MPT Cartificate Holder has constructed this accordance with the ASKE Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his shall be liable in any manner for any personal injury or property damages or a loss of any kind arisin connected with this inspection.	ina have //92 ipart in implied. cmployer
	12/22.1992 Orone P. Ever NC 1231, Ohio, WC 3686 PA	

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

Inspector's Signature

(47/90)

National Board, State, Province And No.

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				F	ORM N-2	( back )	· · · · · · · · · · · · · · · · · · ·		
Ite	ns 4-8 Inc	l. to be compl	eted for sing	le wall ve	sels, jackets	vessels, or	shells of heat	exchangers.	7/28794
4.	Shell: X	aterial (Kind & Spec	T.S. No.) (Min. of Reng	Nominal Thickness • Specified)	Cor in. All	rosion lowance i	in. Oia ft	in. Le	ength ft
5.	Seams: Lo	ang		н.т.1	4	R.T.		Efficien	cyx
	- <b>G</b>	irth		н.т. 1		R.T		No. of (	Courses
6.	Heads: (a	a) Haterial _	<del> </del>		T.S	(b) Ha	iterial	T.S	
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(p)	If removal	ble, bolts use	:d		·	Other faster	ing		
7.	Jacket Cle	osure:	•	L, Spec. No., T,S.	· · · · · · · · · · · · · · · · · · ·			Describe or attach w	etch)
			(04	ecibe as oges a	nd weid, ber, etc. I b	er give dimensions, i	f botts, describe or state Orop W Charpy	n)  eight   [mpact	ft-1b
8.	Design pro	essure	1250	ps	i at	575	F at tem	p of	°F
Ita	ms 9 and 1	0 to be comple	ted for tube	sections					
9.	Tube Shee	ts: Stationa	ry. Haterial		Oia.	•	Thickness _	in. At	(Welded, Bored)
		Floating	. Haterial	(Kind & Sp	ona) Ola,	(Subject to pressu	Thickness	in. At	(Welded, Boxed)
10.	Tubes:	aterial		0.0.	in. Thici	cness	_ Inches or gage. H	umber	Type
[te	ms 11 - 14	·incl. to be	completed for	inner cham	bers of jacket	ted vessels, o	or channels of h	eat exchanger	3.
11.	Shell: H	aterial	T.S. .No.) (Min. of Ren	Nominal Thickness pe Specded)		rrosion lowance	in. Dia ft	in. Le	engthft
12.	Seams: L	ong		н.т. 1	····	R.T.		Efficien	ncy
	G	irth		1					Courses
13.	Heads: (	a) Haterial _		·	T.S	(b) X	aterial	т.:	s
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(0)	Channel If remova	ble, bolts us	ed (a)	(b)	(c)	Othe	r fastening		
			п		4			leight	er or estach season)
14.	Design pr	essure			psi at		Fat ter	pp of	
ite	ms below t	a be complete	d for all ves	sels where	applicable.	•	•		
15.	Safety Va	lve Outlets:	Number		Size		Locati	lon	
16.		Purpose (Inlet, Outlet, Drain)	Number	Cla. or Size	Туре	Meserial	Thickness.	Reinforcem	Haw Allinched
17.	Inspectio Openings:	n Hanholes. Handholes. Threaded.	. Жа На		Size Size		Location		
18.	Supports:	Skirt		(Namber)	Legs			Attac	(Where & Hr

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## FORM N-2 NPT CERTIFIC .E HOLDERS' DATA REPORT FOR NUCL AR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I . IND No. XY 821

1.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing	(GENF&CM)
	2117 Castle Havne Road, Wilmington, North Carolina 28401 ( Name and Address of MPT Cartificate Holder )	13i9

(h)	Manufactured for :	WNP 2	Richland, Washington 99352	
(-,		( Hame	and Address of N Certificate Holder for completed nuclear component )	

- 2. Identification Certificate Holder's S/H of Part : A9100 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>

ره المحقق بعد العمر التراك المجمورة الأرامعة بهم علي فلتوج برافة بالواقة فها والموجود ويرابه والمراك ويركي ويوبيون والوج

- (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.

  ( Brief description of service for which component was designed )

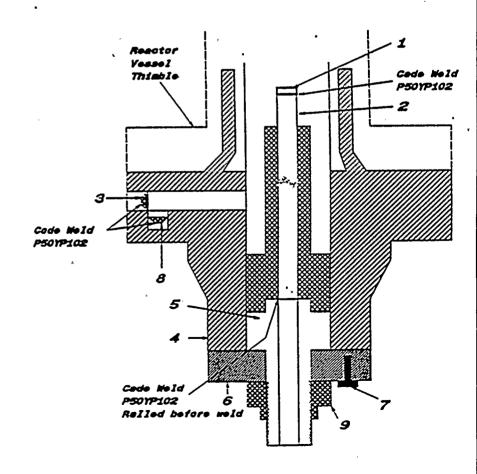
Sheat 2 of 2

المخالف بينده م المعارة فالمهيوس الثامير والخاسرانير

1. Cap 166B9274P001 SA182 - F304 3/8" thick x 1 1/16" OD

2 Indicator Tube 16689313P001 SA312 - TP316 3/4° sch 40 - seemless pipe 70.113° well thickness 21.065° max. dis.

- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8" thick x 2.875" dia.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dis.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dis.



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FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES As required by the Provisions of the ASME Code Rules General Electric Company, Castle Hayne Rd., Wilmington, N. C. l. (a) Manufactured by. (Name and address of Manufacturer of purt) General Electric Company, San Jose, California (Name and address of Manyfacturer of completed nuclear component) 2. Identification-Manufacturer's Serial No. of Part _ Nat'l Bd. No. Drawing Prepared by D. L. Peterson (a) Constructed According to Drawing No. 761E387G2 (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl (c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1 Standard part for use with Reactor. Hydrostatically tested at 1820 psi 3. Remarks:_ (Brief description of service for which component was dusigned) minimum. We certify that the statements made in this report are correct and this vessel part or appurtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An apputtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.) October 28 19 74 Signed GE, BWRSD - REM NPT - 462 June 20, 1975 Certificate of Authorization Expites. Certificate of Authorization No. -CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable) Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington Stress analysis report on file at General Electric Co., BWRSD-REM. Castle Hayne Rd., Wilmington Design specifications certified by Vernon W. Pence Prot. Eng. State Calif. Reg. No. 14488 Stress analysis report certified by Vernon W. Pence 14488 Prof. Eng. State Calif. Reg. No. _ CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor ol State of North Carolina have inspected the part of a pressure vessel described in this October 28 19.74, and state that to the best of my knowledge Manufacturer's Partial Data Report on _ and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer maker any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. October 28 723 PA MC 1766 Chio
National Board, State, Province and No. Inspector's Signature

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	Ginh	н.	т. <u>'</u>		_ R.T	41		No. of Co	urses	20.0	
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If Postweld Heat-Treated.

List other internal or external pressure with coincident temperature when applicable.

## FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES As required by the Provisions of the ASME Code Rules WO No. XY 8223

Guarp one
1. (a) Munufactured by General Electric Company, Castle Hayne Rd., Wilmington, N. C. 913(96
(b) Manufactured for General Electric Company, San Jose, California
(b) Manufactured for General Executive of Manufactures of completed nuclear component)
2. Identification-Manufacturer's Serial No. of Part 4970 Nat'l Bd. No.
(a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson
(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl
(c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1
3. Remarks: Standard part for use with Reactor. Hydrostatically tested at 1320 psi (Brief description of service for which component was designed)
minimum.
34-A to 151-2-1
भारता । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनु स्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनुस्ति । अनु
Ve certify that the statements made in this report are correct and this vessel part or appurenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.  (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurenance is not included in the component Design Specification and Stress Report.)  Date November 11 19 74 Signed GE, BWRSD - REM  [Manufacturer]  Certificate of Authorization Expires June 20, 1975 Certificate of Authorization No. NPT - 462
. CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable)
Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington
Stress analysis report on file at General Electric Co., BWRSD-REM. Castle Hayne Rd., Wilmington
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488
Stress analysis report certified by Vermon W. Pence Prof. Eng. State Calif. Reg. No. 14488
CERTIFICATE OF SHOP INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on November 11 19 10 and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the inspector nor his employer makes any varianty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
Date November 11 19 74  El Slevel Commissions No. 723 DA TO 1766 Obio Inspector's Signature Commissions National Board, State, Province and No

#### FORM N-2 (back)

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WOND. 24 8224 Rudy Supe

FORM H-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPRENDANCES* 8/13(6)
As required by the Provision of the ASME Code Rules, Section III, Div. 1

1. Manufactured & Certified by: GE Company, 2117 Castle Hayne Rd., Wilmington, N.C. 28402
1. Manufactured & Certified by: GE Company, 2117 Castle Hayne Rd., Wilmington, N.C. 28402  (Name and Address of NPT Certificate Holder)  (b) Manufactured for: WNP-2, RICHLAND, Wa. 99352  (Name and Address of N Certificate Holder for completed nuclear component)
2. Identification-Certificate Bolders's S/N of Part: A8745 Nat'l Bd. No. N/A
(a) Constructed According to Drawing No: 919D258G003 Dwg. Prepared by D. L. Peterson
(b) Description of Part Inspected: CYLINDER TUBE & FLANGE
(c) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75 Case No. 1361-2 Class 1
a presence Sub-agombly of Control Rod Drive for use with reactor.
(Brief description of service for which component was designed)  Bydrostatically tested at 1825 psi. min.
*Sheet 1 of 2
We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Bolder for parts. An NPT Certification Bolder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report).  DATE:  12/31  19 88 Signed GE-NEBG-NFSOM-QA  By  (NPT Certificate Bolder)
Certificate Of Authorization Expires: 6/16/90 Certification of Authorization No.: NPT N-1151
· CRETIFICATION OF DESIGN FOR APPORTMENTS
CRETIFICATION OF DESIGN FOR APPRECIATION
Design information on file at GE COMPANY, SAN JOSE, CALIFORNIA  Stress analysis report on file at GE COMPANY, SAN JOSE, CALIFORNIA  DC22A6253 Rev. 0  Design specification certified by BJORN HAABERG Prof. Eng. State CALIF. Reg. No. 15570  DC22A6254 Rev. 0.
Design information on file at GE COMPANY, SAN JOSE, CALIFORNIA  Stress analysis report on file at GE COMPANY, SAN JOSE, CALIFORNIA  IC22A6253 Rev. 0  Design specification certified by BJORN HAABERG Prof. Eng. State CALIF. Reg. No. 15570  IC22A6254 Rev. 0.  Stress analysis report certified by EDWARD WOSHIO Prof. Eng. State CALIF. Reg. No. M018646   CETTICATION OF SHIP INSTACTION  I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of NORTH CAROLINA and employed by DEPARTMENT OF LABOR of STATE OF NORTH CAROLINA have inspected the part of a pressure vessel described in this Partial Data Report on /2 - 3 / 1989, and state that to the best of my knowledge and belief, the NFT Certificate Bolder has constructed this part in accordance with the ASME
Design information on file at GE COMPANY, SAN JOSE, CALIFORNIA  Stress analysis report on file at GE COMPANY, SAN JOSE, CALIFORNIA  DC22A6253 Rev. 0  Design specification certified by BIORN HARBERG Prof. Eng. State CALIF. Reg. No. 15570  DC22A6254 Rev. 0.  Stress analysis report certified by EDWARD WOSHIO Prof. Eng. State CALIF. Reg. No. M018646  T, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of NORTH CAROLINA and employed by DEPARTMENT OF LABOR of STATE OF NORTH CAROLINA have inspected the part of a pressure vessel described in this Partial Data Report on (2.3) 1988, and state that to the best of my knowledge
Design information on file at GE COMPANY, SAN JOSE, CALIFORNIA  Stress analysis report on file at GE COMPANY, SAN JOSE, CALIFORNIA  DC22A6253 Rev. 0  Design specification certified by BIORN HARBERG Prof. Eng. State CALIF. Reg. No. 15570  DC22A6254 Rev. 0.  Stress analysis report certified by EDWARD WOSHIO Prof. Eng. State CALIF. Reg. No. M018646   T, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of NORTH CAROLINA and employed by DEPARTMENT OF LABOR of STATE OF NORTH CAROLINA have inspected the part of a pressure vessel described in this Partial Data Report on /2 . 3 / 19%, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Purthermore, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Purthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury

**VERIFIED & ACCEPTED** 

R.I. Inspector

Date

(10/77)

+----

5)N 1- 8745. Ememp Emos

#### FORM N-2 (back)

		Mominal			saora, or anel	ILS OF heat	exchangers.
4. Sholl: Material	t.s. 1	Thickness is	n. Allowan	ca in [	Dia. ft	in. Length	n ft. in.
(Kind	& Spec.No) (M	in.ofRange Sp	ecified)				<u></u>
(Kind							
Girth	н.т.	.1	R.T	•	No. of Cour	2081	
Girth  6. Heads: (a) Materia	1	· 1.5	(b	)Hatorial_		5	
Location (Top Bottom,Ends) Thick (s)	Crown cness Radius	Knuckla Ell Radius R	iptical C atio Ap	Concial H wax Angle			
(b) If removable, bolts				- Contra	1		
If removable, DOLLE (Ma	used_ sterial,Spec.No	I.S. Size	Number)	her Table	ning (Describe	or attach	sketch)
7. Jacket Closure:				<del></del>			
7. Jacket Closure:(Desc	ribe as ogen a	and weld, ber,	stc. If ba	r give dis	mensions, if t	colts, desc	ribe or shetch)
8. Design Pressure 2					Drop Weigh Charpy Imp at temp. c	pact	ft-1b
Items 9 and 10 to be c	leted for	tide enctions					=
					<del></del>		
9. Tube Sheets: Stati	ionary Hat'l.		Dia.	· · · · · · · · · · · · · · · · · · ·	_Thickness:	in. Attachi	ment_
Floatir	(Ki ⊶ Mater <u>iel</u>	ind of Spec.	(lo.) (Sub Nia	j.to r <del>res</del> Thic	i.) Poess in./	i) Attachment	Welded, Bolted)
10. Tubes: Material						Type	
					·	(:	Str. or U)
•	c.No.) (Hin.of	fRange Specif	ied)				
Girth	H.T. ¹	R.T	Na.	of Courses	3	 	
12. Seams: Long		T.S		(b)Hat	terial		S. Pres
End	kess Radius	Redius R	iptical c	ex Angle	Radius	Dismotor	(Conv.or Conc.)
(b)Channel					<del></del>		<del></del>
If measurable, bolts us	<del></del>	(h) (i	-) Ot	her Fester	ing	- <del> </del>	
If removable, bolts us	sed (a)	(b)(	c) Ot	her Faster	(Describe	or attach	sketch
If removable, bolts us	sed (a)	(b)(i	c) Ot	her Faster	(Describe Drop Weigh	or attach	,
If removable, bolts us  14. Design pressure ²	sed (a)	psi at		her Faster	(Describe Drop Weigh	nt pact	,
If removable, bolts us		osi at		ef	(Describe Drop Weigh Charpy Imp	nt pact	ft-1b
If removable, bolts us  14. Design pressure ²	pleted for all	psi at	e applicab	of	(Describe Drop Weigh Charpy Imp	nt pact	ft-1b
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 $^{^{2}}$  List other internal or external pressure with conincident temperature when applicable.

WO No. XY 8224

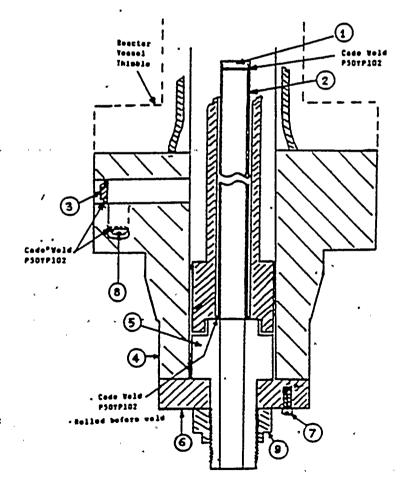
FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPRIENTANCES* 313(
As required by the Provision of the ASME Code Rules, Section III, Div. I

. Anufactured & Certified by: GE Company, 2117 Castle Hayne Rd., Wilmington, N.C. 28402
(Name and Address of NPT Certificate Holder)
(b) Manufactured for: WNP-2, RICHLAND, Wa. 99352
Name and Address of N Certificate Holder for completed nuclear component
. Identification-Certificate Holders's S/N of Part: A8745 Nat'l Bd. N. N/A
(a) Constructed According to Drawing No: 919D258G003 Dwg. Prepared by D. L. Peterson
(b) Description of Part Inspected: CYLINDER TUBE & FLANGE
(C) Applicable ASME Code: Section III, Edition 1974, Addenda Date W'75, Case No. 1361-2 Class
REMARKS: Sub-assembly of Control Rod Drive for use with reactor.
(Brief cescription of service for which component was designed)
Hydrostatically tested at 1825 psi. min.

#### *Sheet 2 of 2

3.

- 1. Cap 167A2343P1 SA182-F304 3/8 thick X 1 1/16 CD
- 2. Indicator Tube 104Bl336P3 SA312-TP316 3/4 sch 40-seamless pipe 0.113 wall thickness 1.065 max. dia.
- 3. Plug 159All76Pl SAl82-F304 1/4 thick x 0.812 CD
- 4. Flange 919D610P1 (719E474) SA182-F304 3.37 thick x 9 5/8 CD
- 5. Head 129B3539P3, P5 SA182-F304 7/8 thick x 2.875 Dia.
- 6. Ring Flange 114B5122P2 SA182-F304 1" thick x 5.0 CD x 1.75 ID
- 7. Cap Screw 117C4516P2 , SA193-B6 6 ea. 1/2 dia. on 4 1/8 bolt circle
- 8. Plug 175A7961P1 SA182-F304 0.38 thick x 1.307 dia.
- 9. Nut 114B5460P1 SA193-B8A 1.30 thick x 2.62 dia.



#### WO No. XY 8225

FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTES ANCES Sur 5 As required by the Provisions of the ASMP, Gode Rules General Electric Company, Castle Hayne Rd., Wilmington, N. (Nume and address of Manufacturer of part) General Electric Company, San Jose, California (Name and address of Manufacturer : 1 completed nuclear component) 6404 Nat'l Bd. No. Identification-Manufacturer's Serial No. of Part _ Drawing Prepared by D. L. Peterson (a) Constructed According to Drawing No. 761E387G2 (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 Cl (c) Applicable ASME Code: Section III, Edition 1971, Addanda date None, Case No. 1361-1 Class 1 Standard part for use with Reactor. Hydrostatically tested at 1020 ost 3. Remarks: (Brief description of service for which component was dasigned) minimum. We certify that the statements made in this report are correct and this vessel part or appurtunance as defined in the Code conforms to the rules of construction of the ASME. Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appuitenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report the appurtenance is not included in the component Design Specification and Stress Report.) __ 19__ 75_ Signed GE, BWRSD - REM Date January 24 (Manufacturer) NPT - 462 <u>June</u> 20. 1975 Certificate of Authorization Expires. Certificate of Authorization No. . CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable) Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilnington Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14458 Prof. Eng. State Calif. Reg. No. 14488 Stress analysis report certified by Vernon W. Pence CERTIFICATE OF SHOP INSPECTION 1. the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessei Inspectors and/or the State or Province of North Carolina and employed by Department of Labor oi State of North Carolina have inspected the part of a pressure vessel described in this 1975 Manufacturer's Partial Data Report on January 24 Manufacturer's Partial Data Report on <u>January 24</u> 19<u>75</u>, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. ___ Commissions NC 723 P4 WC 1766 National Board, State, Province and No.

#### FORM Not closed)

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FORM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES. As required by the Provisions of the AME Code Rules General Electric Company, Castle Hayne Rd., Wilmington, N. C. 1. (a) Manufactured by_ (Name and address of Manufacturer of part) General Electric Company, San Jose, California (b) Manufactured for. (Name and address of Manufacturer of completed nuclear component) Nat'l Bd. No. 2. Identification-Manufacturer's Serial No. of Part _ (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1 (c) Applicable ASME Code: Section III, Edition 1971, Addanda date None, Case No. 1361-1 Class 1 Standard part for use with Reactor. Hydrostatically tested at 1820 psi (Brief description of service for which component was dusigned) minimum. ' We certify that the statements made in this report are correct and this vessel part or apputtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III.

(The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An apputtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.) 19 74 Signed GE, BWRSD - REM October 28 (Manu(acturer) NPT - 462 June 20. Certificate of Authorization Expires. Certificate of Authorization No. . CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable) Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. 14488 Prof. Eng. State Calif. Reg. No. 14488 <u>Vernon W. Pence</u> Stress analysis report certified by... CERTIFICATE OF SHOP INSPECTION 1, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on <u>October 28</u> 19.74, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. 19 74 October 28 one _ Commissions __NC. 723. PA. WC 1766, Obio mapector's Signature National Board, State, Province and No.

#### FORM N-2 (back)

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#### FGRM N-2 MANUFACTURERS DATA REPORT FOR NUCLEAR PART AND APPURTENANCES An required by the Provisions of the ASME Gode Rules General Electric Company, Castle Hayne Rd., Wilmington, N. C. (a) Manufactured by. (Name and address of Manufacturer of part) General Electric Company, San Jose, California (b) Manufactured for (Name and address of Manufacturer of completed nuclear component) 2. Identification-Manufacturer's Serial No. of Part Nat'l Bd. No. (a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson (b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1 (c) Applicable ASME Code: Section III, Edition 1971, Addenda date, None, Case No. 1361-1 Class 1 Hydrostatically tested at 1020 psi Standard part for use with Reactor. (Brief description of service for which component was dusigned) minimum. We certify that the statements made in this report are correct and this vessel part or apputtenance as defined in the Code conforms to the rules of construction of the ASME Code Section III. (The applicable Design Specification and Stress Report are not the responsibility of the part Manufacturer. An appurtenance Manufacturer is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report.) Signed GE, BWRSD - REM (Manufacturer) June 20, 1978 NPT - 462Certificate of Authorization Expires. Certificate of Authorization No. . CERTIFICATION OF DESIGN FOR APPURTENANCE (when applicable) Design information on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilmington Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No. CERTIFICATE OF SHOP INSPECTION I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of North Carolina and employed by Department of Labor oi State of North Carolina have inspected the part of a pressure vessel described in this Manufacturer's Partial Data Report on July 30 1975, and state that to the best of my knowledge and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III. Manufacturer's Partial Data Report on July 30 By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection. 19 75 Date

Inspector's Signature

Commissions NC 723 PA LTC 1766 Obio
National Board, State, Province and No.

#### FORM N-2 (Luck)

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(b) Manufactured tor General Electric Company, San Jose, California	
(Name and address of Manufacturer of completed nuclear component)  2. Identification-Manufacturer's Serial No. of Part 7143 Nat'l Bd. No	
(a) Constructed According to Drawing No. 761E387G2 Drawing Prepared by D. L. Peterson	<del></del>
(b) Description of Part Inspected Control Rod Drive, Model #7RDB144 C1	
(c) Applicable ASME Code: Section III, Edition 1971, Addenda date None, Case No. 1361-1 Class 1	
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CER'TIFICATION OF DESIGN FOR APPURTENANCE (when applicable)	
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Stress analysis report on file at General Electric Co., BWRSD-REM, Castle Hayne Rd., Wilr	nington
Design specifications certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No.	14488
Stress analysis report certified by Vernon W. Pence Prof. Eng. State Calif. Reg. No.	14488
CERTIFICATE OF SHOP INSPECTION .	
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspend/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in Manufacturer's Partial Data Report on June 18 1975, and state that to the best of my known and belief, the Manufacturer has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, coing the part described in this Manufacturer's Partial Data Report. Furthermore, neither the Inspector nor his emphall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or converted this inspection.	in this wledge
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As required by the Provision of the ASME Code Rules, Section III, 1: Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM 2117 Castle Havne Road, Wilmington, North Carolina_28401_ ( Name and Address of NPT Certificate Holder ) (b) Manufactured for : WNP 2 Richland, Washington 99352 ( Name and Address of N Certificate Holder for completed nuclear component ) 2. Identification - Certificate Holder's S/N of Part: A9120 Nat'l Bd. No. ___N/A (a) Constructed According to Orawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson (b) Description of Part Inspected: Cylinder Tube & Flange (c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W'75 , Case No. N207 1361-2 Class 1 3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min. ( Brief description of service for which component was designed ) Sheet 1 of 2 We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ). Date: <u>11/18/9</u>1 Signed <u>GE - NEBG - NF & CM - QA</u> ( NPT Certificate Holder ) (A Representive ) Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPTN - 1151 Certification of Design for Appurtenance Oesign information on file at ____ GE Company , San Jose , California Stress analysis report on file at ___GE Company , San Jose , California OC22A6253 Rev. 1 Design specification certified by Biorn Habberg Prof. Eng. State Calif. Reg. No. 15570 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u> Certification of Shop Inspection

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*

I. the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 1797. and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASHE Code Section III. By signing this certificate. neither the Inspector nor his employer makes any warranty, expressed or implied. concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

NC 1231, Ohio, WC 3686 PA Date Inspector's Signature National Board, State, Province And No.

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

#### FORM N-2 ( back )

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(a) (b) 14. !tes	Heads: (a Location Ton, bottom Channel If removate  Design pre- ms below to Safety Val Nozzles: F	ong	Crown Radius a)	Knuckle Radius  (b)  pels where a	T.SElliptical Ratio(c)si atpplicableSizeType	R.T.  (b) MacConcial Apex Angle  Other	Hemispherical Radius  r fastening  Drop We Charpy  F at temp	Efficiency   No. of Courses   T.S.   Flat   Side to Diameter   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.   Conv.	Press. or conc. )
(a) (b) 14. Ites	Heads: (a Location Ton, bottom Channel If removate  Design presidents below to  Safety Va Nozzles: F	ong  irth  a) Material  on Thickness m.ends  ole, bolts used (  essure  o be completed fo  lve Outlets: Num  Purpose (Intel, Dutlet, Drain)  in Manholes, No Handholes, No	Crown Radius a)	Knucx le Radius  (b)  p  place ls where a	T.S.  Elliptical Ratio  (c)  si at  pplicable.  Size  Type	R.T.  (b) MacConcial Apex Angle  Other	Hemispherical Radius  r fastening  Drop We Charpy  F at temp  Location	Efficiency No. of Courses T.S Flat Side to Oiameter (conv	Press. or conc. )  Letter   ft-lb   F

^{1 -} If Postweid Heat-Treated.

 $[\]mathbf{2}$  -  $\mathbf{U}\text{st}$  other internal or external pressure with coincident temperature when applicable,

### FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I. Wo No. XY 8231

Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

#### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NFT Certificate Holder )

المنتشاف متلال الإطهابي مالتشابه والمستعد المنتطب فيتهديكا والمشتقيل المتكراة هرا مناف بالعابر المتاكرة المان بالمناف والمنتطب والمتاكرة والمنتطبة والمتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة المتاكرة

Buarpourb 8713196

'(h)	Manufactured for	WNP 2	Richland, Washington 99352
(0)	Hallaraces ca		and Address of N Certificate Holder for completed nuclear component

2. Identification - Certificate Holder's S/N of Part : A9120 Nat'l Bd. No. N/A

(a) Constructed According to Orawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>

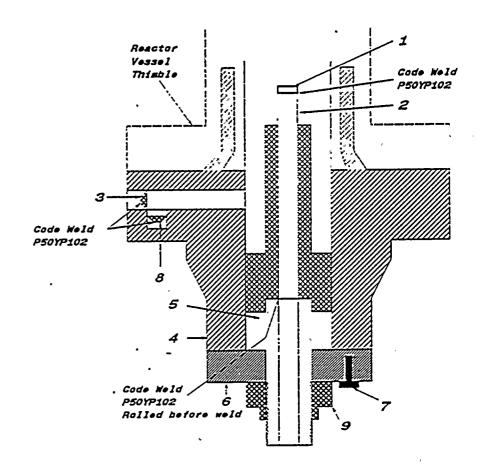
(c) Applicable ASHE Code: Section III. Edition 1974, Addenda Date W'75. Case No. N207 1361-2 Class 1

3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.

( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 16689274P001 SA182 - F304 3/8" thick x 1 1/16" OD
- 2. Indicator Tube 166B9313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1,065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8* thick x 2.875* dia.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick × 5.0° OD × 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0,38* thick x 1.307* dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.



## FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I WO No. XY8248

	١.	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM	<u>1)</u>
	••	2117 Castle Havne Road, Wilmington, North Carolina 28401	ime.
		( Name and Address of MPT Certificate Holder )	)13 (
		(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )	
	2 '	Identification - Certificate Holder's S/N of Part : A9173 Nat'l Bd. No. N/A	
	۷.	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson	
		(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>	
		(c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1	
	_		
	3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )	
_		Sheet 1 of 2	
		We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASKE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the MPT Certificate Holder for parts. An MPT Certification Holder for appurtenance is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report).	3 C25
		Oate: 12/22/92 Signed GE-NEBG-NF&CM-QA By SC QM Representive )	
	١		
	,	Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151	
٢		Certification of Design for Appurtenance	
		Design information on file atGE Company . San Jose . California	
		Stress analysis report on file at <u>GE Company, San Jose, California</u>	
		OC22A6253 Rev. 1 Oesign specification certified by <u>Biom Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>	
		OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>	
		•	
ſ		Certification of Shop Inspection	
		I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.	
		12/22, 1992 A corre Private NC 1231, Ohio, WC 3686 PA  Date National Board, State, Province And No.	
- 1		usts V inspector's Signature Sational sound, State, revenue and So.	

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

ر و الإنجازالة الإنجازية المعاد الماء الذورة المعاد

#### FORM N-2 ( back )

SIN A9173 Kulang Sujeb

Ite	ns 4-8 Incl. 1	to be complete	d for sing	le wall ves	sels, jackets	vessels, or	shells of heat	exchangers.	7/25	194
4.	Shell: Hater	riall (Kind & Spec. No.			in. Al	rrosion lowance i	in. Oia fi	t In. L	ength	ft
5.	Seams: Long					R.T	· · · · · · · · · · · · · · · · · · ·	Efficie	псу	<u>*</u>
	Girti	h		н.т.'		R.T. _. _		No. af	Courses _	<del></del>
6.	Heads: (a)	Material			T.S	(ь) ж	iterial	т.	s	
(a). (b)		) Thickness	Radius	Radius	Ratio	Apex Angle	Hemispherical Radius	0iameter	( conv. c	
			( Material,	Spec No. T.S.	Size Number)		ning	Describe or extects:	metch)	
7.	Jacket Closu	re:	(Dec	cribe as cose ar	d weld, ber, etc. I't	per give dimensions, i	f bolts, describe or sleet	ch)	<del></del>	
			,,,,,,				Orop Charp	Weight y Impact	h.	ft-1b
8.	Oesign press	2 :ure	1250	ps:	i at	575	_ F at te			^
	·····- •- ·	o be complete								
9.	Tube Sheets:	, Stationary.	Haterial		01a	•	Thickness Thickness	in. At	tachment	(Walded Gazed)
		Floating.	Haterial	(Xind & So	c.No.)	(2mplect to busean	Thickness	in. At	tachment	( 110000, 20000 )
10.	Tubes: Rate	rial		0.0	in. Thic	kness	_ Inches or gage.,	Kumber	Турс	(Str. or U)
ite	ms 11 - 14 in	icl. to be com	pleted for	inner cham	ers of jacke	ted vessels,	or channels of	heat exchange	rs.	
11.	Shell: Mate	erial		Thickness	in. Al	rrosion lowance	in. Oia f	t in. i	ength	ft
12.	Seams: Long	J		н.т.'		R.T.		Efficie	псу	×
	Girt	:h		н.т.'		`R.T.		No. af	Courses _	
13.							aterial			
(a)	Location Top.bottom.e	Thicknes	Crown s Radius	Knuck le	Elliptical	Concial	Hemispherical Radius	Flat	Side to	Press.
(0)		e, bolts used	(a)	<u>_(b)</u>	(c)	Othe	r fastening	/5***	the of attach so	
	• · · · · · · · · · · · · · · · · · · ·							Veight		ft-lb
14.	Oesign press	sure			psi at		Fat to	mp of		°F
Ite	ems below to b	be completed f	or all vess	els where	applicable.					
15.	Safety Valve	e Outlets: Nu	mber		Size		Locat	ion		
16.	Nozzles: Pun	- •	Number	Cia, or Size	Туре	Material	Thickness	Reinforce Meterel		low Attached
17.	Inspection Openings:	Handholes. N	a		Size		Location			
		Threaded, N	la		Size		Location			

WO NO. XY 8248

FORM N-2 NPT CERTIFIC .E HOLDERS' DATA REPORT FOR NUC. AR PART AND APPURTENANCES*
As required by the Provision of the ASME Code Rules, Section III, Div. I

iv.	I	_	1	
L	علد	all b	Su.	45

1. Hanufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

#### 2117 Castle Hayne Road, Wilmington, North Carolina 28401

(b) Hanufactured for : WNP 2 Richland, Washington 99352				( Here and Wortess or HII despirations power )	
	(b)	Manufactured for :	WNP 2	Richland, Washington 99352	

( Name and Address of N Certificate Holder for completed nuclear component )

2. Identification - Certificate Holder's S/H of Part : A9173 Nat'l Bd. No. N/A

(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>

(c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1

3. REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi. min.

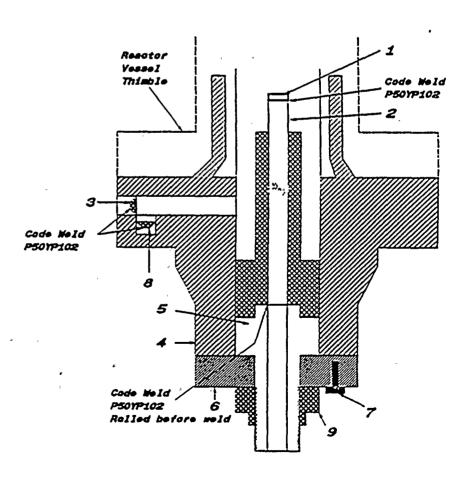
( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 16689274P001 SA182 - F304 3/8° thick x 1 1/16° OD

2 Indicator Tube 16689313P001 SA312 - TP316 3/4° sch 40 - seamless pipe "0.113" wall thickness "1.065° max. dia.

- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8" thick x 2.875" dla.
- 6. Ring Flange 11485122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Scrow 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dis.





#### CRD OVERHAUL DURING R-11, PPM No 10.5.4

<u>WO No</u>	Cylinder S/N	Piston S/N	PT Report No	PT Results	Replacement Item S/N	Reason For Replacement
XY 8305 ,	5399	Note 1	4-96-22-01	A	None	Not Applicable
XY 8306	7047	Note 1	4-96-22-02	Α	None	Not Applicable
XY 8307	6383	Note 1	4-96-22-06	R	Cylinder S/N A9128	Unacceptable PT
XY 8308	5491	Note 1	4-96-22-09	Α	None	Not Applicable
XY 8309	A8562	Note 1	4-96-22-01	Α	None	Not Applicable
XY 8310	5982	Note 1	4-96-22-03	Α	None	Not Applicable
XY 8311	A8503	Note 1	4-96-22-01	Α	None	Not Applicable
XY 8312	A8659	Note 1	4-96-22-03	Α	None	Not Applicable
XY 8314	7165	Note 1	Note 2	Note 2	Cylinder S/N A9280	Note 2
XY 8316	6299	Note 1	4-96-22-02	Α	None	Not Applicable
XY 8317	6534	Note 1	4-96-22-04	R	Cylinder S/N A9159	Unacceptable PT
XY 8319	7324	Note 1	Note 2	Note 2	Cylinder S/N A9447	Note 2
XY 8321	6672	Note 1	4-96-22-11	R	Cylinder S/N A9138	Unacceptable PT
XY 8322	7200	Note 1	4-96-22-12	Α	None	Not Applicable
XY 8323	2996	Note 1	4-96-22-13	R	Cylinder S/N A9420	Unacceptable PT
XY 8326	6137	Note 1	4-96-22-05	R	Cylinder S/N A9348	Unacceptable PT
XY 8327	6449	Note 1	4-96-22-10	Α	None	Not Applicable
XY 8328	7367	Note 1	4-96-22-11	R	Cylinder S/N A9155	Unacceptable PT
XY 8329	7157	Note 1	4-96-22-07	R	Cylinder S/N A9350	Unacceptable PT
XY 8337	7331	Note 1	4-96-22-08	R	Cylinder S/N A9172	Unacceptable PT
XY 8304	A9120	N/A	N/A	N/A	N/A	Note 3

Cylinder - Cylinder Tube And Flange (CT&F)

Piston - Piston Tube Assembly

A - Accept

R - Reject

- 1) Piston Tube serial number not recorded on the attachment to PPM No 10.5.4
- 2) Liquid penetrant (PT) examination not performed. A rejectable Indication observed during visual examination
- 3) Replaced one (1) ring flange cap screw, H/C RK 2, See PER No 296-0283

NOTES -



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda, Code Case: None
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric	A9120	N/A	N/A	1991	Replacement	Yes, Code Class 1

7. Description Of Work Performed: Installed one (1) ring flange cap screw for Control Rod Drive (CRD) assembly Serial No A9120.

#### NOTES-

1) ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda for Cylinder Tube And Flange (CT&F) Serial No A9120



	FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)
87	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other None Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: None
	•
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable
	Prepared By Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
	Date 8112196 Date 5/13/96
ı	
1	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/9/9/ to 5/24// and state to the best of my knowledge and belief, the
1	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI.
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	111. The Commissions 7/186, 7486 W NEIS-IS
J	Inspector's Signature Commissions / 1/3 Carlonal Board, State, and Endorsements
	Data 8/2//9/
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#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

Unit: WNP-2

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric General Electric	6383	N/A	N/A	1974	Replaced	Yes, Code Class 1
CT&F		A9128	N/A	N/A	1993	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 6383. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6383. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES-

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6383, ASME Section III, Code Class 1, 1971 Edition with no
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No. A9128



#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X None Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9128
1	
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prengrad By Vildim City Staned By Class
Ì	Prepared By Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding
	Date812186 Date 8/(3/96
ł	
	CERTIFICATE OF INCERVIOR INCRESTON
ı	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 1997 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI.
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report.  Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	11-11 Commissions 7486, 7486 W NSIS-IT
4	Inspector's Signature National Board, State, and Endorsements
	- 6/3/19/
	Date of Fol 100
1	

( WO No. XY 8307

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*
As required by the Provision of the ASHE Code Rules, Section III, Div. I

Kuldih Kwph
1. Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF&CM)
2117 Castle Hayne Road, Wilmington, North Caroling 28401 ( Name and Address of MPT Certificate Holder )
(b) Hanufactured for : WNP 2 Richland, Washington 99352
( Name and Address of H Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : <u>A9128</u> Nat'l Bd. No. <u>N/A</u>
(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
(c) Applicable ASKE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3. REHARKS: <u>Standard part for use with Reactor, Hydrostatically tested at 1825 psi, min.</u> (Brief description of service for which component was designed)
•
Chan I as n
Sheet 1 of 2
conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Date: 01/28/93 Signed GE-NEBG-NF&CM-QA By QA Representive )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPTN-1151
Certification of Design for Appurtenance
Design information on file at <u>GE Company, San Jose, California</u> -,
Stress analysis report on file at <u>GE Company, San Jose, California</u>
DC22A6253 Rev. 1 Design specification certified by <u>Biorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
DC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
,
Certification of Shop Inspection
I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on
Date ( Inspector's Signature NC 1231, Ohio, WC 3686 PA  Unspector's Signature National Board, State, Province And No.

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

Ite	ans 4-8 I	ncl. to t	e complete	d for sing	jle wall ver	ssels, jackr	ets vessels, o	ır shells o	f heat e	xchangers.	
4.	Shell:		T Ond & Spec. No. )			in. /	Corrosion Allowance	_ in. Dia.	ft.	, in. Length	ft
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					1					No. of Course	
6.	Heads:							Haterial _		T.S	
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7.	Jacket (	Closure:		<b>.</b>		· · · · · · · · · · · · · · · · · · ·	If her give dimensions	e. if boils, describ	be or statch	1)	
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Ite	ms 11 - )	14 incl.	to be comp	leted for	····	<del> </del>	keted vessels,	or channe	is of hea	at exchangers.	
11.	Shell:	Haterial (ю	T and & Spec. No. )	.S. ) (Min. of Rengr	Hominal Thickness (e Specified)	in. A	Corresion Allowance	, in. Dia	ft.	in. Length	
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13.									2.		
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16.	Nozzles:	: Purpose (In Outlet, Draw		umber	Dist, or Size	Тур•	Meteral	d Thic	dnes	Reinforcement Medental	How Attached
17.	Inspecti Openings	s: Hand	holes, 'No.			Size Size		Location _ Location _ Location _			
18.	Supports	s: Skirt	t (Yes or No	Lugs	(Number)	Legs	(Number)	Other	Describe)	Attached	(Where & June)

^{1 -} If Postweid Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable.

WO'NO. XY 8307

# FORM N-2 NPT CERTIF TE HOLDERS' DATA REPORT FOR NUL AR PART AND APPURTENANCES* As required by the Provision of the ASHE Code Rules, Section III, Div, I

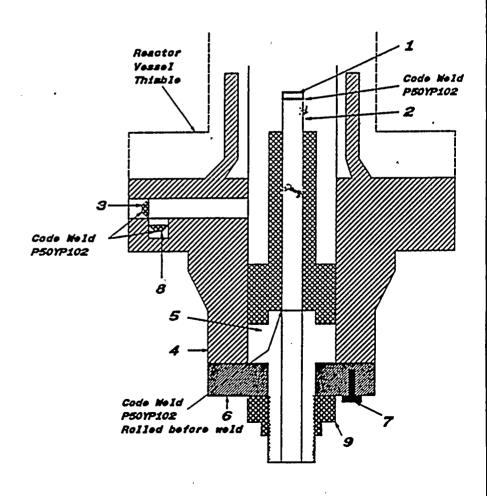
•	<u> </u>	ĺ
Manufactured & Certified by :	General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)	_

### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Holder )

	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A9128 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: <u>919D258G003 Rev 17</u> Dwg. Prepared by <u>D. L. Peterson</u>
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case Ho. N207 1361-2 Class 1
١.	REMARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 166B9313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1.065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610F001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8" thick x 2.875" dla.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1* thick x 5.0* OD x 1.75* ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2" dla. on 4 1/8" bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38" thick x 1.307" dla.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.





### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/12/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
- (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
- (c) Type Code Symbol Stamp: Not Applicable
- (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Clase: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Bullt	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	7165 A9280	N/A N/A	N/A N/A	1975 1995	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1
	d	2					

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 7165. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7165 was rejected based on an unacceptable indication observed during visual examination. Liquid penetrant (PT) examination was not performed
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES -

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) assembly Serial No A9280 (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CT&F) (CTF) (CTF) (C
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7165, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9280



#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

Tests Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other X Nor Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F	10
Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9280	•
CERTIFICATE OF COMPLIANCE	
We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  Type Code Symbol Stamp: Not Applicable  Certificate Of Authorization No.: Not Applicable  Expiration Date: Not Applicable	
Prepared By Union Suph Signed By  Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding  Date Date 8/13/96	
	]
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period	
Commissions 486,7486 w v SIB - 2)  Inspector's Signature  National Board, State, and Endorsements  Date 8/14/19/1	
	Test Pressure: Psig Test Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: ° F Temperature: °

WÓ NO. XY 8314

## FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

		812196
1.	Manufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (G	ENF&CM)
	2117 Castle Havne Road, Wilmington, North Carolina 28401	
	( Name and Address of MPT Certificate Holder )	
	(b) Manufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )	
	Identification - Certificate Holder's S/N of Part : A9280 Nat'l Bd. No. N/A	
	(a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson	
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>	laga 1
	(c) Applicable ASME Code: Section III , Edition <u>1974</u> , Addenda Date <u>W75</u> , Case No. <u>1361-2</u> C	1435
3.	REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )	
	Shee	t 1 of 2
Re i:	e certify that the statements in this report are correct and this vessel part or appurtenance as defined in onforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification eport are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for a responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not in component Design Specification and Stress Report).	and Stress Dourtenances
0a	ste: <u>06/27/95</u> Signed <u>GE - NEBG - NF &amp; CM - QA</u> By	-
	( NPT Certificate Holder ) CC QA depresentive )	
Ca	ertificate of Authorization Expires: 6/16/96 Certification of Authorization No.: NPTN - 1151	
	Certification of Design for Appurtenance	
9	design information on file at <u>GE Company, San Jose, California</u>	
s	tress analysis report on file at <u>GE Company, San Jose, California</u>	
0	C22A6253 Rev. ! esign specification certified by <u>Biorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>	
	C22A6254 Rev 1 tress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>	
	Certification of Shop Inspection	
S 1 3 0 8	the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/o tate or Province of North Carolina and employed by Department of Labor of State of North Carolina in inspected the part of a pressure vessel described in this Partial Data Report on State of My knowledge and belief, the NPT Certificate Holder has constructed this part accordance with the ASME Code Section III.  The signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implicate in the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employed hall be liable in any manner for any personal injury or property damages or a loss of any kind arising from connected with this inspection.	ave 5 1n ed. er
_	Date Date / Inspector's Signature NC 1231, Ohio, WC 3686 PA  Matternal Board, State, Province And No.	
	Date	
_		

Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is  $8-1/2^{\prime\prime\prime}$  x  $11^{\prime\prime\prime}$ , (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

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			,	,		•	Orop 1 Charps	Weight y Impact	ft-1b
8.	Design p	ressure	1250	ps	i at	575	F at ter	mp of	F
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		(Mind & Sp	ec. No. ) (Min. of Reng	e Specified )	in. Al				ngth ft
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^{1 -} if Postereid Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable.

, WO NO. XY 8314

FORM N-2 NPT CERTIFICATE :JLDERS' DATA REPORT FOR NUCLEAR . ART AND APPURTENANCES*
As required by the Provision of the ASME Code Rules, Section III, Div. I

Euro 5

Hanufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NFT Certificate Holder )

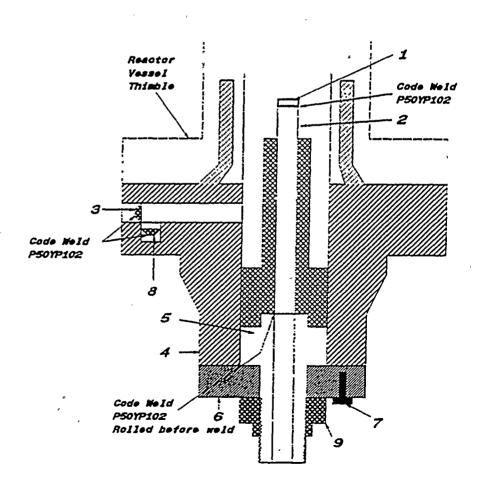
(b)	Manufactured for	:	WNP 2	Richland, Washington 99352	_
			( Name and	Address of N Cartificate Holder for completed nuclear component	

- 2. Identification Certificate Holder's S/N of Part : A9280 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>
  - (c) Applicable ASHE Code: Section III., Edition 1974, Addenda Date W75, Case No. __1361-2 Class 1
- 3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.

  ( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 166B9274P001 \$A182 - F316 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 167B4908P001 SA312 - TP316 3/4* sch 40 - seamless pipe 0.113* wall thickness 1.065* max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Head 129B3539P005 SA182 - F304 7/8" thick x 2.875" dia.
- 6. Ring Flange 11485122P002 SA182 - F304 1* thick x 5.0* OD x 1.75* ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2* dia. on 4 1/8* bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 114B5460P001 XM - 19 SA479 1.30° thick x 2.62° dia.



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD CT&F	General Electric General Electric	6534 A9159	N/A N/A	N/A N/A	1974 1992	Replaced Replacement	Yes, Code Class 1 Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 6534. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6534, Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES.

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6534, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9159, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9159



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

3 Tests Conducted	d: Hydrostatic Pneumati Test Pressure: Psig Component Design Pressure		Operating Pressure Other X Non- Test Temperature: ° F Temperature: ° F
<i>). Remarks:</i> Soo att	ached N-2 Code Data Report for the ne	ew replacement Cylino	der Tube And Flange (CT&F) assembly Serial No A9159
	CERTIFIC	CATE OF COMPL	LIANCE
to the rules of a Type Code Syn Certificate Of A Expiration Date Prepared By	the ASME Code, Section XI  nbol Stamp: Not Applicable  Authorization No.: Not Applicable	Signed By	Supervisor, Materials And Welding
	CERTIFICATE	OF INSERVICE I	INSPECTION
Vessel Inspects of Waltham, Mas period//// Owner has per in accordance By signing this implied, conce Furthermore, n	ned, holding a valid commissions and the State of Washington sachusetts have inspected the to some taken of the Association of the Association of the Association of the Association of the examinations and consistent the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector nor his entitle of the inspector n	ion issued by the n and employed in components des and state to the corrective measure tor nor his employer shall be	National Board of Boller and Pressure by Arkwright Mutual Insurance Company scribed in this Owner's Report during the he best of my knowledge and belief, the asures described in this Owner's Report
Date 5/2/	pector's Signature	Commission	National Board, State, and Endorsements

: WO NO. XY 8317

# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

$\frac{1}{1}$	) Supu
	9112256

	ı.,	Manufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
•		2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NFT Certificate Holder )
		(b) Manufactured for : WNP 2 Richland, Washington 99352
•	4	( Name and Address of N Certificate Holder for completed nuclear component )
:	2.	Identification - Certificate Holder's S/N of Part : A9159 Nat'l Bd. No. N/A
		(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
		(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
		(c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
;	3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )
		Sheet 1 of 2
		conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Besign Specification and Stress Report ).  Date: 12/22/92 Signed GE-NEBG-NF & CM-QA By SC QA Representive )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N - 1151
		Certification of Design for Appurtenance
		the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of the second of th
		Design information on file at <u>GE Company</u> , San Jose, California
		Design information on file atGE Company, San Jose, California
		Design information on file at <u>GE Company</u> , <u>San Jose</u> , <u>California</u> Stress analysis report on file at <u>GE Company</u> , <u>San Jose</u> , <u>California</u> 0C22A6253 Rev. 1
		Design information on file at <u>GE Company</u> , <u>San Jose</u> , <u>California</u> Stress analysis report on file at <u>GE Company</u> , <u>San Jose</u> , <u>California</u> DC22A6253 Rev. 1  Design specification certified by <u>Biorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u> DC22A6254 Rev i
		Design information on file at <u>GE Company</u> , <u>San Jose</u> , <u>California</u> Stress analysis report on file at <u>GE Company</u> , <u>San Jose</u> , <u>California</u> DC22A6253 Rev. 1  Design specification certified by <u>Biorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u> DC22A6254 Rev i

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

. 199: Juone P & nove Inspector's Signature

NC 1231, Ohio, WC 3686 PA
National Board, State, Province And No.

Iter	ns 4-8 Incl.	to be comple	eted for sing	le wall ve:	ssels, jacket:	s vessels, or	shells of	heat exchangers		
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(a) (b)		s) Thickno	Crown ess Radius	Radius		Apex Angle		ical Flat Diameter	Side to Press. ( conv. or conc. )	<i>-</i>
` .					Size Number I			( Describe or artac	n sketch)	-
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10.	Tubes: Hate	./ erial		0.D	in. Thic	kness	Inches or gage	Number	Type(Sr. or t	۱)
Ite	ms 11 - 14·11	ncl. to be c	completed for	inner cham	bers of jacke	ted vessels,	or channels	of heat exchan	gers.	
11.	Shell: Mate	erial (Kind & Spec.	T.S. Na.) (Min. of Reng	Nominal Thickness • Specified)	in. Al	rrosion lowance	in. Dia	ft in.	Length ft.	j
12.	Seams: Long	9		н.т		R.T.		Effic	iency	<u>~</u>
•	Gir	th	<del> </del>			R.T.	·	Хо. о	f Courses	-
13.	Heads: (a)	Haterial _			T.S	(ь) н	laterial	· · · · · · · · · · · · · · · · · · ·	T.S	-
	Location Top,bottom.	ends		Radius		Apex Angle		ical Flat Diameter	Side to Press. ( conv. or conc. )	<b>)</b>
(5)	Channel If removable	e, bolts use	d (a)	(b)	(c)	Othe	r fastening		cribe or attach shetch)	-
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18.	Supports:		Lugs .	(Number)	Legs	(Number)	ther	Att	ached (Where 4	)-

t - if Postweid Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable,

#### WO NO. XY 8317

E HOLDERS' DATA REPORT FOR NUCL "R PART AND APPURTENANCES* FORM N-2 NPT CERTIFIC

As required by the Provision of the ASME Code Rules, Section III, Div. I

	7212196
_	

Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of MPT Certificate Holder )

(b)	Manufactured for : _	WNP 2	Richland, Washington 99352
	_	( Name	and Address of N Certificate Holder for completed nuclear component )

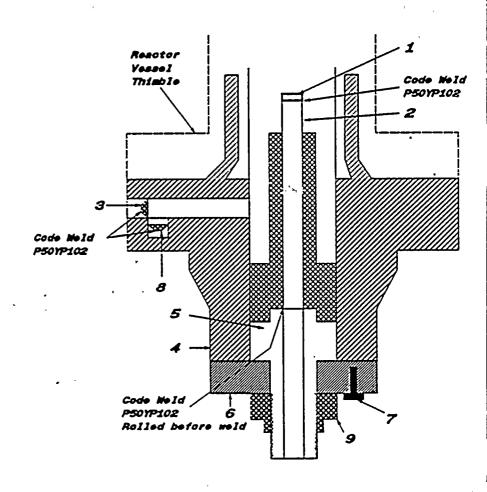
- 2. Identification Certificate Holder's S/N of Part : A9159 _ Nat'l Bd. No. <u> N/A</u>
  - (a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
  - (b) Description of Part Inspected: ______ Cylinder Tube & Flange
  - (c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
- 3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min. ( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD

2 Indicator Tube 166B9313P001 . SA312 - TP316 3/4° sch 40 - seamless pipe "0.113" wall thickness ~1.065° max. dia.

- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2º dia, on 4 1/8º bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.





### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric General Electric	7324	N/A	N/A	1975	Replaced	Yes, Code Class 1
CT&F		A9447	N/A	N/A	1995	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 7324. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7324 was rejected based on an unacceptable indication observed during visual examination. Liquid penetrant (PT) examination was not performed
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES -

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7324, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9447



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

87	Tests Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other X Non Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9447
	•
[	CERTIFICATE OF COMPLIANCE
١	OLITHIOATE OF COMPLANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable
	Certificate Of Authorization No.: Not Applicable
١	Expiration Date: Not Applicable
	Prepared By Julain Suis Signed By Class
	Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding
	Date
,	
	CERTIFICATE OF INSERVICE INSPECTION
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure
	Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 4/19/96 to 5/26/96 and state to the best of my knowledge and belief, the
	Owner has performed examinations and taken corrective measures described in this Owner's Report
	in accordance with the requirements of the ASME Code, Section XI.  By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
1	implied, concerning the examinations and corrective measures described in this Owner's Report.
	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
	injury or property damage or a loss of any kind arising from or connected with this inspection.
	id With The There was the
	Inspector's Signature  Commissions (1/5/1, 7/18/2 LU /USII) = III  National Board, State, and Endorsements
	(2) 4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	Date 8/124/ 1/6

WO NO. XY 8319

### FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

		Leidth Euro
9	1.	% 12-196 Hanufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM
	,	2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of HTT Certificate Holder )
		and the second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second second s
		(b) Manufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Cartificate Holder for completed nuclear component )
	2.	Identification - Certificate Holder's S/N of Part : <u>A9447</u> Nat'l Bd. No. <u>N/A</u>
		(a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
		(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
		(c) Applicable ASME Code: Section III , Edition 1974 , Addenda Oate W75 , Case No. 1361-2 Class 1
	3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )
		Sheet 1 of 2
		JART I OI Z
		We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).
		Date: 06/27/95 Signed GE-NEBG-NF&CM-QA By SC QA sepresentive)
T)		Certificate of Authorization Expires: 6/16/96 Certification of Authorization No. : NPT N - 1151
		Certification of Design for Appurtenance
		Design information on file atGE Company , San Jose , California
		Stress analysis report on file atGE Company, San Jose, California
		OC22A6253 Rev. 1 Design specification certified by <u>Bjorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
		OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
L		
ſ		Certification of Shop Inspection
		I. the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on
		6/27, 1995 Auson P Enem NC 1231, Ohio, WC 3686 PA

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

Inspector's Signature

National Board, State, Province And No.

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		Girth _			н.т.'		R.T.			No. of	Courses _	
ô.	Heads:	(a) Mat	erial			T.S	(b) i	Haterial _		ī	·.s	
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(b)	If remo	vaple, b	olts used _				Other faste	ening	10	nibe or attach		
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3.	Oesign	pressure		1250	ps	1 at	575	Š	at temp o	f		F
			e completed									
	Tube Sh	eets: S	tationary. loating.	Material Material	(Kind & Sp	Oiz oc.No.)	(Subject to present	Thick	cness	in. At	ttachment ttachment	(Welded, Sk
•	Tubes:	Matería	1		O.D	in. Thic	kness	_ inches or ga	ge. Numbe	er <u>`</u>	Турс	(Str. or
		17 111611	to be comp	leted for	inner cham	bers of jacke	eted vessels.	or channel	s of heat	exchange	PF5.	····
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	Shell:	Materia (× Long	T. T. Sind A Spec. No. )	.S	Nominal Thickness Specified)	in. Al	prrosion  lowance	in. Dia	ft	in. L	ength	
•	Shell: Seams:	Materia (* Long Girth _	T. T. Ind A Spec, No.)	.S	Mominal Thickness Specified) 1 H.T.	in. Al	Prosion	in. Dia	ft	in. L Efficie	ength	
•	Shell: Seams:	Materia (* Long Girth _	T. T. Ind A Spec, No.)	S	Mominal Thickness Specified) H.T.	in. Al	R.T. (b) M	in. Dia	ft	in. L Efficie No. of	ength ncy Courses S	
	Shell: Seams: Heads: Locat	Materia (* Long Girth (a) Mate	T. T. Ind A Spec, No.)	Crown	Nominal Thickness Specified) H.T. H.T.	in. Al	Prosion	in. Dia	ft	in. L  Efficie  No. of (	ength	ress.
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a ) b)	Shell: Seams: Heads: Locat Top,bott Channel If remov	Materia (x  Long Girth (a) Mate tion tom,ends vable, bo pressure to be co	Thickness  Its used (a	Crown Radius	Nominal Thickness Specied) H.T. H.T. Knuck le Radius (b)	T.S.  Elliptical Ratio  (c)  pplicable.	R.T.  R.T.  (b) Marce  Concial Apex Angle	in. Diaaterial	ft	in, L  Efficie  No. of in  T.  iat iameter  (Decort	ength ncy Courses S Side to P ( conv. o	ress. r conc. ) chj
a ) b )	Shell:  Seams:  Heads:  Locat Top.bott Channel If remov  Design p  s below Safety V  Nozzles:	Materia  Long Girth (a) Materia  tion ton, ends vable, bo  ressure to be co Valve Gut  Purpose (I Oudet, Ora  on Manne: Hand	Thickness  Its used (a  moleted for lets: Number	Crown Radius ) all yesseer	Mominal Thickness Specified)  H.T.  H.T.  Knuck le Radius  (b)  Pels where a	T.S	R.T.  R.T.  (b) Maconnel  Other	aterial	ft	in, L  Efficie No. of T.  iat iameter  (Decont it act  Assistant	ength  Courses  S  Side to P ( conv. o	ress. r conc. ) ch) ft-lb

^{1 - 4} Postweid Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when appearable,

WONO. XY 8319

## FORM N-2 NPT CERTIFICATE MULDERS' DATA REPORT FOR NUCLEAR. ART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III. Div. I

			જાાયર
1.	Hanufactured & Certified by :	General Electric Company Nuclear Fuel & Components Manufacturing	<u>(GE NF &amp; CM)</u>

### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Holder )

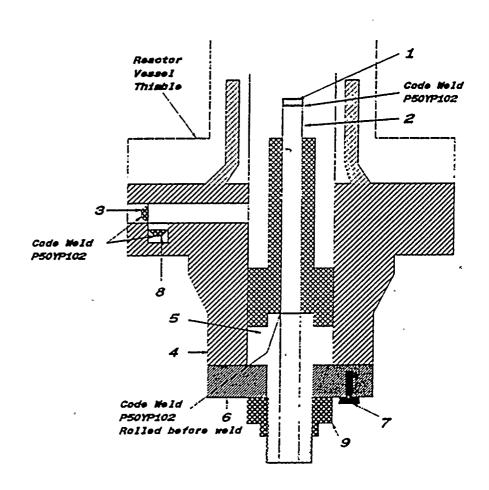
(b)	Manufactured for	:	WNP 2	Richland, Washington 99352	_
,			( Name	and Address of N Certificate Holder for completed nuclear component	7

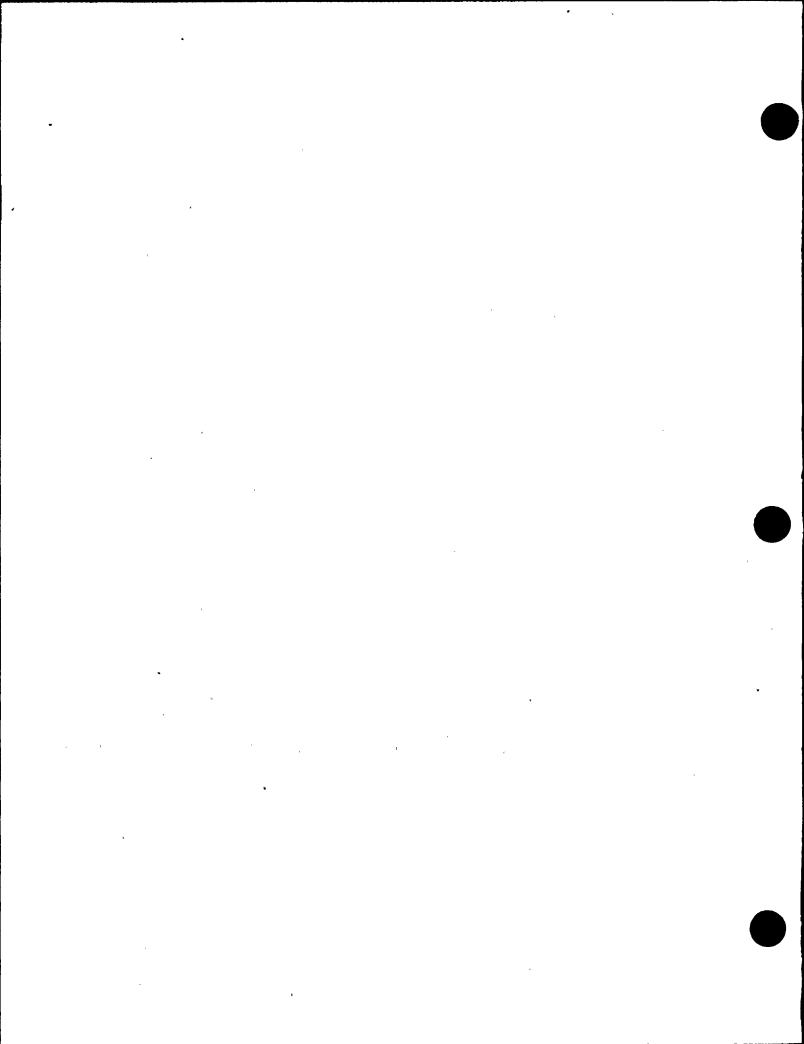
- 2. Identification Certificate Holder's S/N of Part : A9447 Nat'l Bd. No. N/A
  - (a) Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
    - (b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>
    - (c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. 1361-2 Class 1
- 3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.

  ( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 16689274P001 SA182 - F316 3/8" thick x 1 1/16" OD
- Indicator Tube 167B4908P001 SA312 - TP316 3/4" sch 40 - seamless pipe 0.113" wall thickness 1.065" max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Head 12983539P005 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 11485122P002 SA182 - F304 1* thick x 5.0* OD x 1.75* ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 114B5460P001 XM - 19 SA479 1.30° thick x 2.62° dia.







### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric	6672	N/A	NVA	1975	Replaced	Yes, Code Class 1
CT&F	General Electric	A9138	N/A	NVA	1993	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 6672. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6534, Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES-

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6672, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9138



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9138
	CERTIFICATE OF COMPLIANCE
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  Type Code Symbol Stamp: Not Applicable  Certificate Of Authorization No.: Not Applicable  Expiration Date: Not Applicable  Prepared By  Kuldip Singh - Program Lead Engineer (PLE)  Signed By  Supervisor, Materials And Welding  Date  Date
=	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel inspectors and the State of Washington and employed by Arkwight Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/
	Inspector's Signature National Board, State, and Endorsements  Date S/3/1/6

( WO NO. XY 8321

# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASHE Code Rules, Section III, Div. I

_	
	ાં મanufactured & Certified by : <u>General Electric Company Nuclear Fuel &amp; Components Manufacturing ( GE NF &amp; CM</u>
	2117 Castle Hayne Road, Wilmington, North Carolina 28401
	( Name and Address of NPT Certificate Holder )  (b) Hanufactured for : WNP 2 Richland, Washington 99352
•	( Name and Address of N Certificate Holder for completed nuclear component )
2	2. Identification - Certificate Holder's S/H of Part : <u>A9138</u> Nat'l Bd. No. <u>N/A</u>
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by <u>D. L. Peterson</u>
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
3	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )
	( Direc describing of Metalds for Amicu combonent was designed )
	Sheet 1 of 2
	We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).
	Oate: 01/28/93 Signed GE - NEBG - NF & CM - QA By (SC OK Representive)
	Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151
F	Certification of Design for Appurtenance
	Design information on file atGE Company. San Jose. California
	Stress analysis report on file atGE Company, San Jose, California
	DC22A6253 Rev. 1 Design specification certified by <u>Blorn Heaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
,	OC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018648</u>
<u> </u>	
	Certification of Shop Inspection
	I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on
	Date   1993   1   1   1   1   1   1   1   1   1
	Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

(07/90)

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	ems 4-8 Incl. to be comple	, , , , , , , , , , , , , , , , , , ,		· · · · · · · · · · · · · · · · · · ·	CAGINITY C. C.
4.		T.S. Thi No.) (Min. of Range Spec	ckness in. Al	rrosion lowance in. Dia f	t fr. Length ft.
5.	Seams: Long	н.т.		R.T	Efficiencyx
	Girth	н.т.		R.T	No. of Courses
6.	Heads: (a) Haterial	·	T.S	(b) Haterial	T.S
(a)	Location ( Top Bottom, Ends ) Thickne	ess Radius Ra		Apex Angle Radius	Diameter (conv. or conc.)
(b)	If removable, bolts used	1		Other fastening(	
7.	Jacket Closure:				-
	2			Δ.	/eightft-lb
_		*		575 F at ter	p of F
	ems 9 and 10 to be complet				
9.	Tube Sheets: Stationary Floating.	'. Haterial() Haterial	Ond & Spec. No. )  Ola	(Subject to pressure) Thickness	in. Attachment (Welded, Bolle
10.	Tubes: Haterial	0.0	in. Thic	kness Inches or gage, N	umber Type(Str. or U)
Ite	ms 11 - 14 incl. to be co	mpleted for inne	r chambers of jacke	ted vessels, or channels of h	eat exchangers.
	(Kind & Spec. N	io.) (Min. of Range Speci	fed)	R.T	in. Length ft X Efficiency X Ko. of Courses
					•
(a)	Location Thickne	Crown Kni ss Radius Rad	ickle Elliptical		Flat Side to Press. Diameter (conv. or conc.)
(b)	Channel If removable, bolts used	(a)(b)	(c)	Other fastening	
14.	0esign pressure		 psi at	0	(Describe of attach statch) eightft~lb p ofF
Ite	ms below to be completed	for all vessels v	here applicable.		
15.	Safety Valve Outlets: No	umber	Size	Locati	on
	Nozzies: Purpose (Iniet,	Number Dia	or Size Type	Material Thickness	Reinforcement Meterial How Attached
16.	Outlet, Drain )				
	Inspection Hanholes, Page 1997	: :	SizeSizeSize	Location	

^{1 -} If Postword Heat-Treated.

^{2 -} List other internal or esternal pressure with coincident temperature when applicable.

WO'NO. XY 8321

# FORM N-2 NPT CERTIF. TE HOLDERS' DATA REPORT FOR NULL AR PART AND APPURTENANCES* As required by the Provision of the ASHE Code Rules, Section III, Div. I

1. Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)

2117 Castle Hayne Road. Wilmington. North Carolina 28401
( Name and Address of NFT Certificate Holder )

(b)	Hanufactured for :	WNP 2	Richland, Washington 99352	
		( Hame and	Address of M Certificate Holder fo	r completed nuclear component )

2. Identification - Certificate Holder's S/N of Part : A9138 Nat'l Bd. No. N/A

(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>

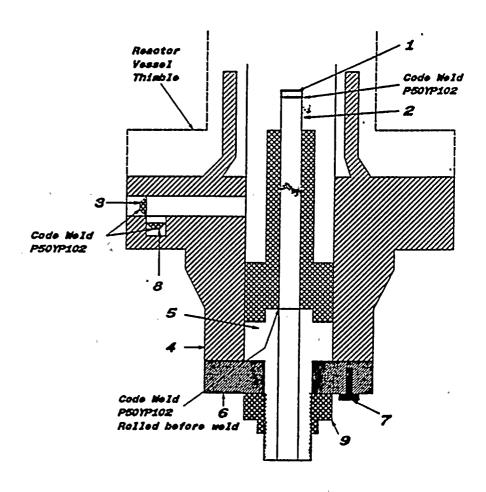
(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case Ho. N207 1361-2 Class 1

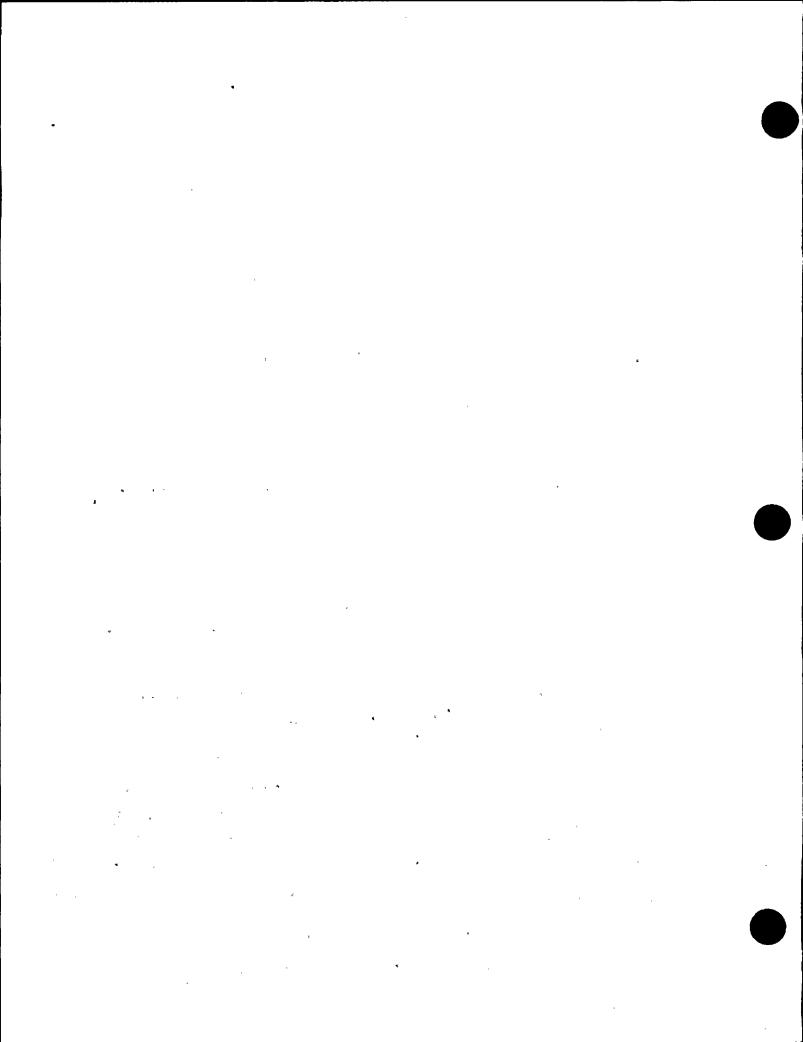
3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psl. min.

( Brief description of service for which component was designed )

· Sheet 2 of 2

- 1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 166B9313P001 SA312 - TP316 3/4" sch 40 - seamless pipe 0.113" wall thickness 1.065" max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8* thick x 2.875* dia.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B8 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38* thick x 1,307* dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.





### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric General Electric	2996	N/A	N/A	1974	Replaced	Yes, Code Class 1
CT&F		A9420	N/A	N/A	1995	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 2996. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 2996. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES-

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 2996, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9420



#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Non Test Pressure: Psig Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9420
	F ,
	•
ſ	
	CERTIFICATE OF COMPLIANCE
l	We certify that the statements made in this Owner's Report are correct and this replacement conforms
	to the rules of the ASME Code, Section XI
	Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable
	Expiration Date: Not Applicable
	Prepared By Julius Such Signed By Signed By
	Kuldip Singh - Program Lead Engineer (PLE)  Supervisor, Materials And Welding
	Date
Į	
,	
	CERTIFICATE OF INSERVICE INSPECTION
-	
ı	I, the undersigned, holding a valid commission issued by the National Board of Boller and Pressure  Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
ı	of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
	period <u>4//9/9/</u>
	Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of the ASME Code, Section XI.
	By signing this certificate neither the inspector nor his employer makes any warranty, expressed or
	implied, concerning the examinations and corrective measures described in this Owner's Report.
-	Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.
	injury or property damage or a loss or any kind arising from or connected with this hispection.
	If the Tuel we were to
1	Inspector's Signature  Commissions 486, 7486, 60 in STB-TS  National Board, State, and Endorsements
	E/1/101
	Date <u>0/16/ 16-</u>

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*

As required by the Provision of the ASME Code Rules, Section III, Div. I

Outout

<del></del> -	Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM
	2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Zolder )
ŧ	Washington 99352
	( Name and Address of a Certificate notice for Company)
2.	Identification - Certificate Holder's S/N of Part: A9420 Nat'l Bd. No. N/A
	(a) Constructed According to Orawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASME Code: Section III . Edition 1974 , Addenda Date W75 , Case No. 1361-2 Class 1
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )
	Sheet 1 of 2
:	We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenance is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).
,	Date: 06/27/95 Signed GE-NEBG-NF & CM-QA By (NFT Certificate Holder)
	Certificate of Authorization Expires: 6/16/96 Certification of Authorization No. : NPT N - 1151
	Certification of Design for Appurtenance
	Design information on file atGE Company, San Jose, California
	Stress analysis report on file at <u>GE Company, San Jose, California</u>
	OC22A6253 Rev. 1 Design specification certified by <u>Blorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
	OC22A6254 Rev I Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
	. Certification of Shop Inspection
	i. the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on accordance with the ASHE Code Section III.  By signing this certificate, neither the inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the inspector nor his employer snall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.
	Oate Inspector's Signature NC 1231, Ohio, WC 3686 PA  National Board, State, Province And No.

"Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

ite	ms 4-8	Incl. to	be complete	d for sin	gle wall ve	essels. jacko	ets vessels, or	shells of	heat exch	angers.		
•4,	Shell:	Materia (	1 ] ii XInd & Spec. No. )	.3. (Min. of Run	Hominal Thicknes: ge Specified)	s in. /	Corrosion Allowance	in. Oia	ft	in. Len	gth	ft
٤.	Seams:	Long _			н.т.		R.T.		·	Efficienc	у	<u>:</u> ×
					3							
5.	Heads:						(b) N	laterial		T.S.		
(a)	Bottom.		Thickness	Radius	Radius	Ratio		Hemispher Radius	rical Fl Oi	at S ameter (	ide to P	ress.
(b)	if remo	ovanie, t	oits used		<del></del>	Size Number)	Other faste	ning				
7.	Jacket	Closure:	<del>-</del>	( Mateni	M, Soog. No., 7.5	L Size Number)			( Descrit	e of stach sket	ch)	···
							I ber give dimensions,	Ċ	harpy Imp	act		ft-lb
з.	Cesign	pressure	² 	1250	ps	:1 at	575	F	it temp of			
:te	ms 9 and	10 to b	e completed	for tube	sections							
Э.	Tupe Sh	neets: S	tationary.	Material		01	& Subject to pressu	Thickr	ess	in. Atta	crment _	
		۶	loating.	Materia i	i Kind & Sc	>+c. No.1 01	a	Thickn	ess	in. Atta	ciment _	( welced, Boxed )
:0.	Tubes:						ckness					
;te	ms 11 -	14 incl.	to be como	leted for	inner cnam	pers of jack	eted vessels.	or channels	of heat	exchangers	•	
11.	Shell:	Materia (1	] T.	S. (Min. of Rang	Nominal Thickness (Specified)	in. A	orrosion 11owance	in. Dia	ft	_ in. Leng	jth	ft
:2.	Seams:	Long			н.т		R.T.			Efficiency	<i></i>	x
		Girth _			н.т. ¹		R.T.			No. of Cou	rses	
:3.	Yeads:	(a) Mat	erial			T.S	(ь) на	aterial		r.s.		
(a)	Loca Cop.pot	tion tom, ends	Thickness	Crown Radius	Knuck ie Ragius	Elliptical	Concial Apex Angle	Hemispher	ical Fla	it Si	de to Pr	ess.
,01	Channel If remo	vable. b	olts useo (a	)	(b)	(c)	Other	fastening				
	•							0: C:	rop Veight harpy Impa	(Describe o		ft-lb
	Joeian	pressure	2		1	osi at		۰	t temp of			—。 F
			ompleted for	all vees								
			tlets: Xumo	·				1,				
	•			er		3126				Reinforcement		
·.	10ZZ IES	Purpose ( Outlet, Dri		mber -	Ola, or Size	Туре	Vasenel	Thican		Material	How	Attached
<b>:</b> .	inspect Coening:	s: Hand	iholes. No.			Size Size		ocation ocation ocation				
8.	Support	s: Skii	(Yes or No.)		(Number)	_ Legs	(Number)	her	cribe )	Attached		& How)

^{* •} If Postwerd Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable.

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*
As required by the Provision of the ASME Code Rules, Section III, Div, I

		Kuldi	10 Sours
		**	811219
ι.	. Manufactured & Certified by : General Electric Company	Nuclear Fuel & Components Manufacturing (G.	ENF&CM)

### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Holder )

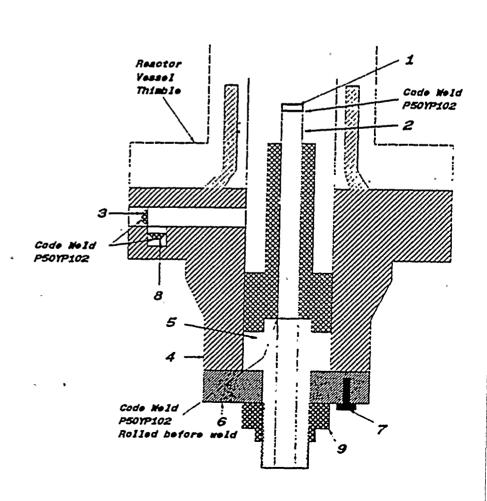
*	(b)	Manufactured for : WNP 2 Richland, Washington 99352
		( Name and Address of N Certificate Holder for completed nuclear component )
2.	Iden	tification - Certificate Holder's S/N of Part : <u>A9420</u> Nat'l Bd. No. <u>N/A</u>
	(a)	Constructed According to Drawing No: 919D258G003 Rev 18 Dwg. Prepared by D. L. Peterson
	(b)	Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c)	Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. 1361-2 Class 1

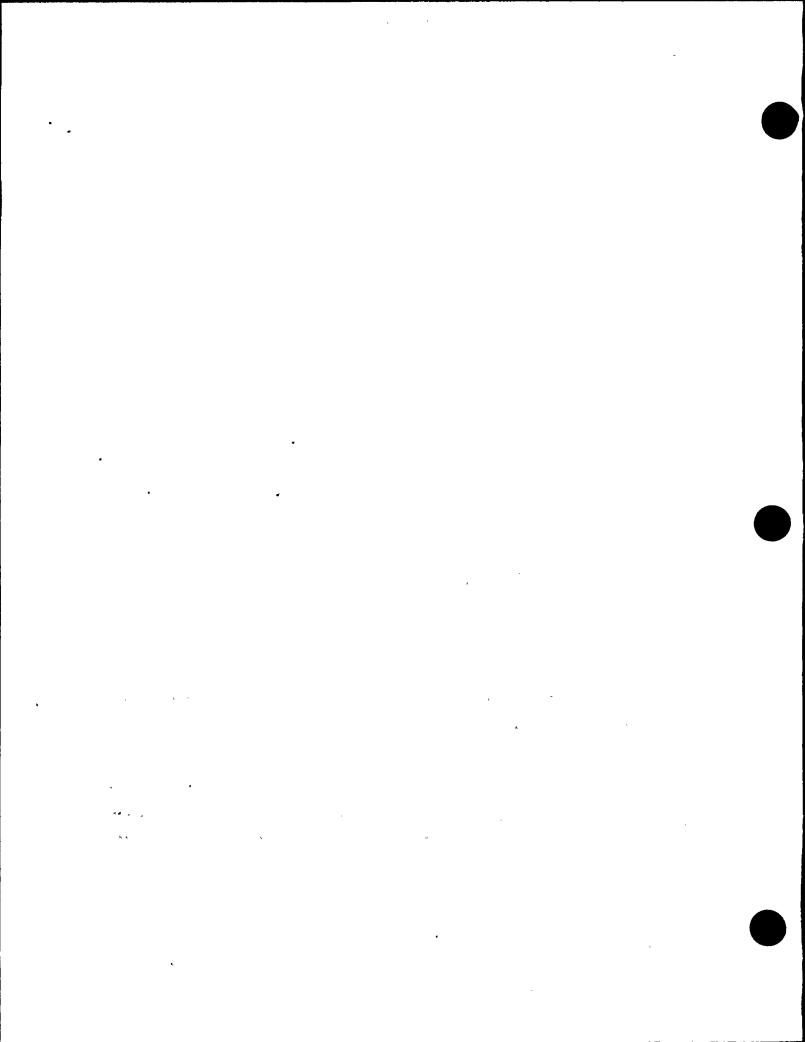
( Brief description of service for which component was designed )

3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.

Sheet 2 of 2

- 1. Cap 166B9274P001 SA182 - F316 3/8" thick x 1 1/16" OD
- Indicator Tube 167B4908P001 SA312 - TP316 3/4" sch 40 - seamless pipe 0.113" wall thickness 1.065" max. dla.
- 3. Plug 159A1176P001 SA182 - F304 1/4" thick x 0.812" OD
- 4. Flango 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Hoad 129B3539P005 SA182 - F304 7/8" thick x 2.875" dia.
- 6. Ring Flange 114B5122P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- Nut 114B5460P001
   XM 19 SA479
   1.30° thick x 2.62° dia.







### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric	6137	N/A	N/A	1975	Replaced	Yes, Code Class 1
CT&F	General Electric	A9348	N/A	N/A	1993	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 6137. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6137. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES -

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 6137, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9348, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9348



### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8 Tests Conduc	ted: Hydrostatic Test Pressure: Ps Component Desi	ig -		al Operating Pressure Other X  Test Temperature: ° F  Temperature: ° F	Nor
9. Remarks: See	attached N-2 Code Data F	Report for the new r	eplacement Cyli	inder Tube And Flange (CT&F) assembly Serial No	A9348
,					
	'	CERTIFICAT	E OF COM	PLIANCE	· ·
to the rules of Type Code S	of the ASME Code, S ymbol Stamp: Not App	l <i>ection XI</i> plicable	ner's Report	are correct and this replacement conform	5
Expiration Da	f Authorization No.: I ate: Not Applicable				
Prepared By Date	Kuldip Singh - Program Lo Sl12/96	ead Engineer (PLE)	Signed By _ Date	Supervisor, Materials And Welding 8/13/96	
	7				<del>-</del>
	CEF	RTIFICATE OF	INSERVICE	INSPECTION	. <del></del>
Vessel Inspectof Waltham, Manageriod /// Owner has point accordance By signing the implied, concertions.	ctors and the State of assachusetts have in to	of Washington and spected the colors and taken colors of the ASM of the Inspector tions and corrector nor his employed.	nd employed imponents d and state to corrective m AE Code, Se nor his emp ective measu loyer shall b	ne National Board of Boiler and Pressure of by Arkwright Mutual Insurance Company lescribed in this Owner's Report during the best of my knowledge and belief, the easures described in this Owner's Reportion XI.  Soloyer makes any warranty, expressed oures described in this Owner's Report. e liable in any manner for any personal a or connected with this inspection.	the le ort
1111	Zall	> ,	_	ons 7486,7486.W writes-2	<u>~</u>
Date	Inspector's Signature			National Board, State, and Endorsements	

WO NO. XY 8326

FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES*
As required by the Provision of the ASME Code Rules, Section, III, Div. I

=	
	1. Hanufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
	2117 Castle Hayne Road, Wilmington, North Carolina 28401
	( Name and Address of MPT Certificate Holder )
	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )
	2. Identification - Certificate Holder's S/H of Part : A9348 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASKE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
	3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.
	( Brief description of service for which component was designed )
	•
_	Sheet 1 of 2
_	
	We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASME Code Section III. ( The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).
	Date: 01/28/93 Signed GE-NEBG-NF & CM-QA By SC Qy Representive )
	Certificate of Authorization Expires: 6/16/93 Certification of Authorization No. : NPT N - 1151
Г	Certification of Design for Appurtenance
Ì	Design information on file atGE Company. San Jose. California
	Stress analysis report on file at <u>GE Company, San Jose, California</u>
	0C22A6253 Rev. 1
	Design specification certified by <u>Blom Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
	DC22A6254 Rev I Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018648</u>
<b></b>	
	Certification of Shop Inspection
	I. the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on 1/25, 1793, and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.
	Date   1/28, 1993   Amore Person   NC 1231, Ohio, WC 3686 PA   Inspector's Signature   National Board, State, Province And No.
<b>,</b>	*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

4.	Shell:		T.			in. A	orrosion Nowance	in. Dia	ft.	in.	Length _	ft
5.	Seams:	•	·-	-		t	R.T.		٧	Effici	encv	•
٠.	,				1							
R	Heade.						(ь) н					
٠.		on ( Top		Crown			Concial					o Press.
(a) (b)	Bottom,	Ends )	Thickness	Radius	Radius	Ratio	. Apex Angle	Radius				. or conc. )
,	if remo	vable, bo	its used			L Size Number)	Other faste	ning	(Dee	cribe or attach	atuach l	
7.	Jacket	Closure:		•		-	ber give dimensions,	Mhada darada				
		_		(150	ecrise de ogee d	and word, but, etc. I	per give contentions,	# DOILL, GARCIE	Drop Wei Charpy I	ght mpact		ft-1b
8.	Design	pressure		1250	ps	i at	575	F	at temp	of		°F.
Ite	ns 9 and	10 to be	completed	for tube	sections							
9.	Tube Sh	eets: St	ationary.	Material	(Kind & Sp	Dia Dia	(Subject to pressu	Thick	ness	_ in. A	ttachmen ttachmen	(Welded, Bolte
٥.	Tubes:						kness					
		<del></del> -	·	·	Nomina 1	Co	rrosion					
1.	Shell:	Haterial (Kin	T., ad & Spec. No) (	S	Nominal Thickness Specified)	Co in. Al	rrosion lowance	in. Día	ft.	in. L	ength _	x
1.	Shell: Seams:	Haterial (Kin	T., d & Spec. No.) (	S	Nominal Thickness Specified) H.T.	in. Al	R.T.	in. Dia	ft.	Efficie	ength	x
1.	Shell: Seams:	Haterial (Kin	T., d & Spec. No.) (	S	Nominal Thickness Specified) H.T.	in. Al	rrosion lowance	in. Dia	ft.	Efficie	ength	x
11. 2.	Shell: Seams: Heads: Locat	Haterial (KGr Long Girth (a) Hatertion	T., d & Spec. No.) (	S. Min. of Reng	Nominal Thickness Specified) H.T.	T.S	R.T (b) Ms	in. Dia	ft.	Efficie No., of T.	ency Courses Side to	X
11. 2.	Seams: Heads: Locat Top.bott	Haterial (Mon Long Girth (a) Hater	T., d & Spec. No.) (	S Min. of Flenge Crown Radius	Nominal Thickness Specified)  H.T.  t H.T.  Knuck le Radius	T.SElliptical	R.T R.T (b) Ma	in. Dia	ft.	Efficie No., of T. Flat Diameter	ency Courses S Side to ( conv.	Press. or conc. )
11. 2.	Shell: Seams: Heads: Locat Top.bott	Haterial (No. Long Girth (a) Hater tion tom,ends vable, bo	T. d & Spec. No.) (	S Min. of Flenge Crown Radius	Kominal Thickness Specied) H.T.  t H.T.  Knuck le Radius  (b)	T.SElliptical	R.T R.T (b) Ma	terial	ft.	Efficie No., of T. Flat Diameter	ength ency Courses .S Side to ( conv.	Press. or conc. )
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^{1 -} If Postweid Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable

"WONO. XY 8326

### FORM N-2 NPT CERTIF TE HOLDERS' DATA REPORT FOR NULL LAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing

### 2117 Castle Havne Road, Wilmington, North Carolina 28401

			( Name and Address of NPT Certificate Holder )
ֆ (b)	Manufactured for :	WNP 2	Richland, Washington 99352

( Name and Address of N Certificate Holder for completed nuclear component ) Identification - Certificate Holder's S/N of Part : <u>A9348</u> ____ Nat'l Bd. No. ___N/A

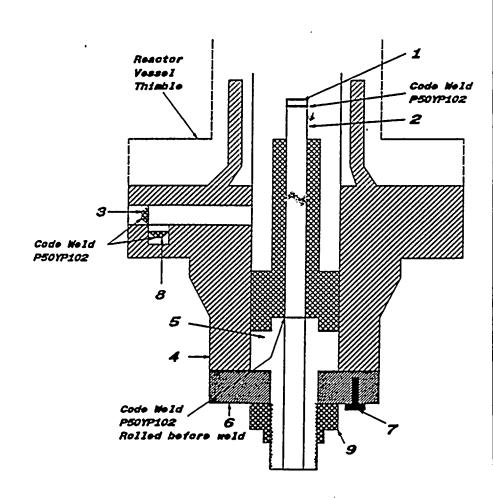
(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson

(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1

3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min. ( Brief description of service for which component was designed )

·Sheet 2 of 2 =

- 1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 166B9313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1.065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - 86 6 ea. 1/2° dia.'on 4 1/8° bott circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dla.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.





## FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Address: 3000 George Washington Way, Richland, Washington, 99352

Date: 8/12/96 Sheet: 1 of 1 Unit: WNP-2

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric	7367	N/A	N/A	1975	Replaced	Yes, Code Class 1
CT&F	General Electric	A9155	N/A	N/A	1992	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 6367. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 6367. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES-

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7367, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9155



#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Mominal Operating Pressure Other Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9.	Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9155
	CERTIFICATE OF COMPLIANCE
•	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI Type Code Symbol Stamp: Not Applicable Certificate Of Authorization No.: Not Applicable Expiration Date: Not Applicable  Prepared By Signed By Signed By Supervisor, Materials And Welding  Date Date Date
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period 1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/

# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

===	3,000
1.	Hanufactured & Certified by: General Electric Company Nuclear Fuel & Components Manufacturing (GENF & CM)
	2117 Castle Hayne Road, Wilmington, North Carolina 28401
3.	( Name and Address of NPT Certificate Holder )
	(b) Manufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of N Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A9155 · Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASME Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.  ( Brief description of service for which component was designed )
	Sheet 1 of 2
	Ve certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Date: 12/22/92 Signed GE-NEBG-NF & CM-QA By SC QA Representive )  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPT N-1151
	Certification of Design for Appurtenance
	Design information on file atGE Company, San Jose, California
	Stress analysis report on file at <u>GE Company, San Jose, California</u>
	OC22A6253 Rev. 1 Design specification certified by <u>Biom Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
İ	OC22A6254 Rev 1
	Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
	Certification of Shop Inspection
	I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Caroling and employed by Department of Labor of State of North Caroling have inspected the part of a pressure vessel described in this Partial Data Report on and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASME Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.
	Jate Date P C Nove NC 1231, Ohio, WC 3686 PA  Inspector's Signature National Board, State, Province And No.
	Date' Inspector's Signature National Board, State, Province And No.
_	

^{*}Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

#### FORM N-2 ( back )

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					•		R.T.					
6.	Heads:						(ь) н					
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(a) (b)												
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			completed						<del></del>	<del> : :</del>		
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11.	Shell:		Tod & Spec, No.			in. Al	rrosion lowance	in. Dia.	ft.	in.	Length	- ft
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16.	nozz les	Purpose (1 Outlet, Dra		umber	Die, or Size	Туре	Meternal	Th	ckness	Reinforce Material	rment	How Attached
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		Thre	aded. No	•		Size		Location				
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			( restor No	'1	( number )		( INUMORY )	(	Describe )		()	

^{1 -} If Postweld Hear-Treated,

^{2 -} Ust other internal or external pressure with coincident temperature when applicable

WO NO. XY 8328

FORM N-2 NPT CERTIFIC .E HOLDERS' DATA REPORT FOR NUCL .R PART AND APPURTENANCES*
As required by the Provision of the ASME Code Rules, Section III, Div. I

									8112
1.	<b>Hanufactured &amp;</b>	Certified by :	General Electric	Company	Nuclear Fuel	& Componen	ts Manufacturing	(GENF & C	<u>M)</u>
		•							

2117 Castle Hayne Road, Wilmington, North Carolina 28401
( Name and Address of NPT Certificate Holder )

(b)	Manufactured for	: <u>WNP 2</u>	Richland, Washington 99352
		( Name	and Address of N Cartificate Holder for completed nuclear component

2. Identification - Certificate Holder's S/N of Part : A9155 Nat'l Bd. No. N/A

(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dag. Prepared by D. L. Peterson

(b) Description of Part Inspected: <u>Cylinder Tube & Flange</u>

(c) Applicable ASME Code: Section III , Edition 1974, Addenda Date W75, Case No. N207 1361-2 Class 1

3. REMARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi, min.

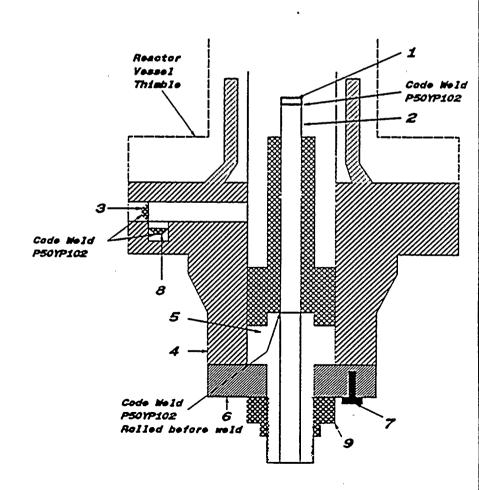
( Brief description of service for which component was designed )

Sheet 2 of 2

1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD

2. Indicator Tube 166B9313P001
SA312 - TP316
3/4° sch 40 - seamless pipe
0.113° wall thickness
~1.065° max. dia.

- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Base 137C5311P001 SA182 • F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1* thick x 5.0* OD x 1.75* ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dla.





## FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
- (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric General Electric	7157	N/A	N/A	1975	Replaced	Yes, Code Class 1
CT&F		A9350	N/A	N/A	1993	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 7157. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 7157. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES-

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7157, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9350



#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

Onin Mo-2 Office of the office And of the Execution (====)
8 Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other X Non Test Pressure: Psig Test Temperature: ° F Component Design Pressure: Psig Temperature: ° F
9. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9350
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CERTIFICATE OF COMPLIANCE
We certify that the statements made in this Owner's Report are correct and this replacement conforms
to the rules of the ASME Code, Section XI
Type Code Symbol Stamp: Not Applicable
Certificate Of Authorization No.: Not Applicable  Expiration Date: Not Applicable
Expiration Date. Not repricate
Prepared By Lulaus Surs Signed By Col m Zon
Kuldip Singh - Program Lead Engineer (PLE) Supervisor, Materials And Welding
Date 8/13/96
CERTIFICATE OF INSERVICE INSPECTION
I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure  Vessel inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company
of Waltham, Massachusetts have inspected the components described in this Owner's Report during the
period 4/19/9/ to 5/26/96 and state to the best of my knowledge and belief, the
Owner has performed examinations and taken corrective measures described in this Owner's Report
In accordance with the requirements of the ASME Code, Section XI.
By signing this certificate neither the inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report.
Furthermore, neither the inspector nor his employer shall be liable in any manner for any personal
injury or property damage or a loss of any kind arising from or connected with this inspection.
1 1 1 2 2
Commissions 7486, 7486 w ~ 57.52-75
Inspector's Signature National Board, State, and Endorsements
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vale 3/10/10

# FORM N-2 NPT CERTIFICATE HOLDERS' DATA REPORT FOR NUCLEAR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

	, proces garage
1.	전(구기의 Hanufactured & Certified by : <u>General Electric Company Nuclear Fuel &amp; Components Manufacturing</u> (GE NF & CM)
••	2117 Castle Havne Road, Wilmington, North Carolina 28401_
, ,	( Name and Address of MPT Certificate Holder )
•	(b) Hanufactured for : WNP 2 Richland, Washington 99352  ( Name and Address of M Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A9350 Nat'l Bd. No. N/A
	(a) Constructed According to Orawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASHE Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi. min.
	( Brief description of service for which component was designed )
	Sheat 1 of 2
	We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component Design Specification and Stress Report ).  Date: 01/28/93
	Certification of Design for Appurtenance
	Design information on file at <u>GE Company, San Jose, California</u>
	Stress analysis report on file at <u>GE Company, San Jose, California</u>
	OC22A6253 Rev. 1 Design specification certified by <u>Bjorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
	DC22A6254 Rev 1 Stress analysis report certified by <u>Edward Yoshlo</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
<del></del>	
	Certification of Shop Inspection
	I. the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the State or Province of North Carolina and employed by Department of Labor of State of North Carolina have inspected the part of a pressure vessel described in this Partial Data Report on and state that to the best of my knowledge and belief, the NPT Certificate Holder has constructed this part in accordance with the ASHE Code Section III.  By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or

Inspector's Signature

connected with this inspection.

NC 1231, Ohio, WC 3686 PA National Board, State, Province And No.

^{*}Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

### FORM N-2 ( back )

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	Heads:	(a) Hate	rial	<del> </del>		T.S	(b) t	Katerial _		·	T.S	
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^{1 - #} Postweld Heat-Treased.

^{2 -} Ust other internel or externel pressure with coincident temperature when applicable.

WO NO. XY 8329

#### FORM N-2 NPT CERTIF. .TE HOLDERS' DATA REPORT FOR NUL £AR PART AND APPURTENANCES* As required by the Provision of the ASME Code Rules, Section III, Div. I

Hanufactured & Certified by : General Electric Company Nuclear Fuel & Components Manufacturing (GE NF & CM

#### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NPT Certificate Holder )

(h)	Hanufactured for	•	WNP 2	Richland, Washington 99352	
(5)	indital december 101	•	77777 2	1110111011110111101111011110111110111111	

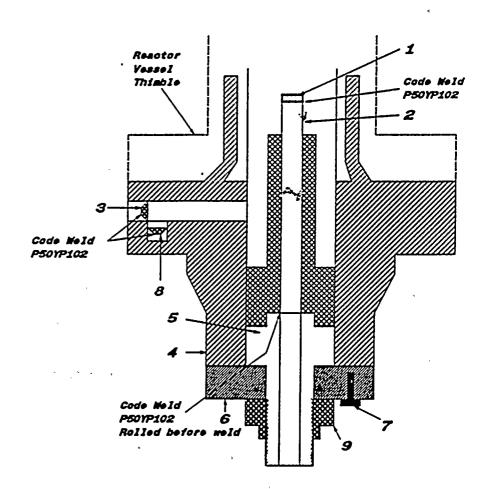
( Name and Address of N Certificate Holder for completed nuclear component )

- 2. Identification Certificate Holder's S/N of Part : <u>A9350</u> Nat'l Bd. No. ___N/A
  - (a) Constructed According to Drawing No: <u>919D258G003 Rev 17</u> Dwg. Prepared by <u>D. L. Peterson</u>

  - (c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
- 3. REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min. ( Brief description of service for which component was designed )

Sheet 2 of 2

- 1. Cap 166B9274P001 SA182 - F304 3/8° thick x 1 1/16° OD
- 2. Indicator Tube 16689313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness 1.065° max. dia.
- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37° thick x 9 5/8° OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - 88 6 ea. 1/2º dia. on 4 1/8º bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dia.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.





## FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS As Required By The Provisions Of The ASME Code Section XI

1. Owner: Washington Public Power Supply System (WPPSS)

Date: 8/12/96

Address: 3000 George Washington Way, Richland, Washington, 99352

Sheet: 1 of 1

2. Plant: Washington Public Power Supply System (WPPSS) Nuclear Power Plant (WNP)

Unit: WNP-2

Address: Hanford Reservation, Benton County, Washington

- 3. (a) Work Performed By: Washington Public Power Supply System (WPPSS), 3000 George Washington Way, Richland, WA, 99352
  - (b) Repair Organization P.O. No, Job No, etc.: Washington Public Power Supply System (WPPSS)
  - (c) Type Code Symbol Stamp: Not Applicable
  - (d) Certificate Of Authorization No.: Not Applicable
  - (e) Expiration Date: Not Applicable
- 4. Identification Of System: Control Rod Drive (CRD)
- 5. (a) Applicable Construction Code: ASME Section III, Code Class 1, 1971 Edition with no Addenda, Code Case: See Notes
  - (b) Applicable Edition Of ASME Section XI Utilized For Repairs Or Replacements: 1989 Edition with no Addenda, Code Case: None
- 6. Identification Of Components Repaired Or Replaced And Replacement Components

Name Of Component	Name Of Manufacturer	Manufacturer's Serial No	National Board No	Other I.D.	Year Built	Repaired, Replaced Or Replacement	ASME Code Stamped (Yes Or No) Code Class
CRD	General Electric General Electric	7331	N/A	N/A	1975	Replaced	Yes, Code Class 1
CT&F		A9172	N/A	N/A	1992	Replacement	Yes, Code Class 1

- 7. Description Of Work Performed: Overhauled Control Rod Drive (CRD) assembly Serial No 7331. The overhaul work was performed in accordance with plant procedure PPM No 10.5.4 "Control Rod Drive Overhaul" as follows:
  - 1) Disassembled Control Rod Drive (CRD) assembly for overhaul
  - 2) Performed liquid penetrant (PT) examination on the existing Cylinder Tube And Flange (CT&F) assembly Serial No 7331. Liquid penetrant (PT) examination results unacceptable
  - 3) Installed new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172
  - 4) Reassembled remaining Control Rod Drive (CRD) parts

#### NOTES-

- 1) ASME Section III Code Cases are as listed on the attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172
- 2) The existing Cylinder Tube And Flange (CT&F) assembly Serial No 7331, ASME Section III, Code Class 1, 1971 Edition with no Addenda
- 3) The new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172, ASME Section III, Code Class 1, 1974 Edition with Winter 1975 Addenda
- 4) The entire Control Rod Drive (CRD) assembly is now identified by the new replacement Cylinder Tube And Flange (CT&F) Serial No A9172



#### FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS (Back)

8	Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Other Nominal Operating Pressure Test Pressure: Psig Temperature: ° F  Component Design Pressure: Psig Temperature: ° F	1e
9.	. Remarks: See attached N-2 Code Data Report for the new replacement Cylinder Tube And Flange (CT&F) assembly Serial No A9172	:
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	CERTIFICATE OF COMPLIANCE	
	We certify that the statements made in this Owner's Report are correct and this replacement conforms to the rules of the ASME Code, Section XI  Type Code Symbol Stamp: Not Applicable  Certificate Of Authorization No.: Not Applicable  Expiration Date: Not Applicable  Prepared By Signed By Signed By Supervisor, Materials And Welding  Date Date Date	
	· · · · · · · · · · · · · · · · · · ·	i
	CERTIFICATE OF INSERVICE INSPECTION	
	I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Washington and employed by Arkwright Mutual Insurance Company of Waltham, Massachusetts have inspected the components described in this Owner's Report during the period to	
	Commissions 7486 w N ISB-IS Inspector's Signature  Date 8/14/196  Commissions 7486 w N ISB-IS National Board, State, and Endorsements	(

WO NO. XY B337

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't	As	required	by	the	Provision	of	the	ASME	Code	Rules,	Section	III, Div.	I	

Julans Suis
প্রাম্পর 1. Hanufactured & Certified by : <u>General Electric Company Nuclear Fuel &amp; Components Manufacturing (GENF &amp; CM)</u>
2117 Castle Hayne Road, Wilmington, North Carolina 28401 ( Name and Address of NFT Certificate Holder )
(b) Hanufactured for: WNP 2 Richland, Washington 99352
( Name and Address of N Certificate Holder for completed nuclear component )
2. Identification - Certificate Holder's S/N of Part : A9172 Nat'l Bd. No. N/A
(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
(b) Description of Part Inspected: Cylinder Tube & Flange
(c) Applicable ASHE Code: Section III , Edition 1974 , Addenda Date W75 , Case No. N207 1361-2 Class 1
3. REHARKS: Standard part for use with Reactor, Hydrostatically tested at 1825 psi, min.  ( Brief description of service for which component was designed )
Sheet 1 of 2
We certify that the statements in this report are correct and this vessel part or appurtenance as defined in the code conforms to the rules of construction of the ASHE Code Section III. (The applicable Designed Specification and Stress Report are not the responsibility of the NPT Certificate Holder for parts. An NPT Certification Holder for appurtenances is responsible for furnishing a separate Design Specification and Stress Report if the appurtenance is not included in the component. Design Specification and Stress Report).  Date: 12/22/92  Signed GE-NEBG-NF&CM-QA  (NPT Certificate Holder)  Certificate of Authorization Expires: 6/16/93 Certification of Authorization No.: NPTN-1151
Certification of Design for Appurtenance
Design information on file at <u>GE Company, San Jose, California</u>
Stress analysis report on file at <u>GE Company, San Jose, California</u>
DC22A6253 Rev. 1 Design specification certified by <u>Blorn Haaberg</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>15570</u>
OC22A6Z54 Rev 1 Stress analysis report certified by <u>Edward Yoshio</u> Prof. Eng. State <u>Calif.</u> Reg. No. <u>M018646</u>
Contidienties of Chan Transation
Certification of Shop Inspection
I, the undersigned, holding a valid commission by the National Board of Boiler and Pressure Inspectors and/or the

accordance with the ASHE Code Section III. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the part described in the Partial Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damages or a loss of any kind arising from or connected with this inspection.

12/22,1992	1 evome P & verie	NC 1231, Ohio, WC 3686 PA
Date	Inspector's Signature	National Board, State, Province And No.

*Supplemental sheets in form of lists, sketches or drawing may be used provided (1) size is 8-1/2" x 11", (2) information in 1-2 on this Data Report is included on each sheet, and (3) each sheet is numbered and number of sheets is recorded in Item 3. "REMARKS".

#### FORM N-2 ( back )

_										
4.	Shell:	Haterial (KAn	T. nd & Spec. No. ) (	(Min. of Range	Specified)				•	ength ft.
5.	Seams:	Long			н.т.]		R.T.		Efficie	encyx
	,	Girth		!	н.т.¹		R.T.	<del>,</del>	No. of	Courses
6.	Heads:	(a) Hater	rial		<del></del>	T.S	(b) H	aterial	Ţ.	.s
	Location Bottom,	n ( Top Ends )	Thickness	Crown Radius	Knuck le Radius	Elliptical Ratio	Concial Apex Angle	Hemispherica Radius	l Flat	
(0)	If remove	vable, boi		( Meterial.	Snec. No. T.S. 5	She Number )			(Describe or attach s	
7.	Jacket C	:losure: _		(Manny	, Spec. No., T.S. S	Size Humber)		If boils, describe or site	(Describe or sussering	wetch)
		_						Charp	py impact	ft-1b
8.	Design p	ressure		1250	psf	i at	575	F at to	emp of	°F
			completed							
9.	Tube She	ets: Sta	stionary.	Haterial .	(19nd & Spr	Ota.	(Subject to present	Thickness Thickness	in. At	tachment (Welded, Boiled
										Typa (Str. or U)
Ite	ms 11 - 1	i4·incl: 1	to be comp!	leted for	inner chamb	pers of jacket	ted vessels.	or channels of	heat exchange	ers. ·
		(IGn	nd & Spec. No. ) (	.S (Min. of Rengr	Nominal Thickness Specified)	in. All	rrosion lowance	in. Dia f	ft in. l	ength ft.
12.					1					ency
	1	Girth	<del></del>	1	н.т.¹		R.T.		No. of	Courses
13. (a)	Heads: Locat Top,bott Channel	Girth (a) Hater tion tom, ends	rial	Crown Radius	Knuck le Radius	T.SElliptical Ratio	R.T. (b) He Concial Apex Angle		No. of T. l Flat	Courses
13. (a)	Heads: Locat Top,bott Channel	Girth (a) Hater tion tom, ends	rial	Crown Radius	Knuck le Radius	T.SElliptical Ratio	Concial Apex Angle	aterial	No. of T. I Flat Diameter	Side to Press. ( conv. or conc. )
(a) (b)	Heads: Locat Top,bott Channel If remove	Girth (a) Mater tion tom, ends vable, boi	Thickness	Crown Radius ————	Knuck le Radius	T.SElliptical Ratio	R.T. (b) He Concial Apex Angle	Hemispherical Radius  r fastening  Orop Charp	No. of  T.  I Flat Diameter  (Description Weight Diameter	Courses S
(a) (b)	Locat Top,bott Channel If remov	Girth (a) Hater tion tom,ends vable, bol pressure	Thickness	Crown Radius ————	Knuck le Radius (b)	T.SElliptical Ratio(c)	R.T. (b) He Concial Apex Angle	Hemispherical Radius  r fastening  Orop Charp	No. of  T.  I Flat Diameter  (Description Weight Diameter	Side to Press. ( conv. or conc. )  be or attach sleech)
(a) (b)	Locat Top,bott Channel If remov	Girth  (a) Mater  tion tom, ends  vable, boil  pressure  to be com	Thickness  Thickness  Thickness	Crown Radius	Knuck le Radius  (b)  pels where a	T.S	Concial Apex Angle Other	Hemispherical Radius  r fastening Orop Charp	No. of  T.  I Flat Diameter  (Description Weight py Impact emp of	Side to Press. ( conv. or conc. )  be or attach statch)  ft-lb
(a) (b) 14. Ites	Locat Top,bott Channel If remove  Design p  ms below  Safety V	(a) Mater tion tom, ends vable, boi pressure to be com	Thickness  Its used (a	Crown Radius	Knuck le Radius  (b)  pels where a	T.S	Concial Apex Angle Other	Hemispherical Radius  r fastening Orop Charp	No. of  T.  I Flat Diameter  (Description Weight py Impact emp of tion	Courses  Side to Press. ( conv. or conc. )  be or etsch sketch)  ft-lb
(a) (b) 14. Ites	Locat Top,bott Channel If remove  Design p  ms below  Safety V	Girth  (a) Mater  tion tom, ends  vable, boil  pressure  to be com	Thickness  Its used (a  moleted for lets: Numb	Crown Radius a) all vess	Knuck le Radius  (b)  Pels where a	T.S	R.T. (b) He Concial Apex Angle Other	Hemispherical Radius  r fastening Orop Charp F at te	No. of  T.  I Flat Diameter  (Description Weight py Impact emp of	Courses  Side to Press. ( conv. or conc. )  be or essch siech)  ft-lb  F
13. (a) (b)  14.  Ites 15.	Locat Top,bott Channel If remove  Design p  ms below  Safety V	(a) Hater tion tion, ends vable, boil pressure to be con Valve Out: Purpose (in Outlet, Draw ion Hannots: Hannot	Thickness  Thickness  Its used (a  moleted for  lets: Numb  not,  n) Nu  oles. No. holes. No.	Crown Radius a) all vess oer	Knuck le Radius  (b)  Pels where a	T.S.  Elliptical Ratio  (c)  psi at  applicable.  Size  Type  Size Size	R.T. (b) He Concial Apex Angle Other	Hemispherical Radius  r fastening  Orop Charp  F at te	No. of   T.	Courses  Side to Press. ( conv. or conc. )  be or attach sleech)  ft-lb  F
13. (a) (b)  14.  Item 15. 16.	Locat Top,bott Channel If remov  Design p  ms below  Safety V  Nozzles:	(a) Hater tion tom, ends vable, bol  pressure to be coo Valve Out : Purpose (in Outlet, Draw ion Handr Three	Thickness  Thickness  Its used (a  moleted for lets: Numb  Met. mi) Nu  oles. No. holes. No. aded. No.	Crown Radius a) all vesse per the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of the least of t	Knuck le Radius  (b)  pels where a	T.S.  Elliptical Ratio  (c)  psi at  applicable.  Size  Size  Size  Size  Legs	R.T (b) Harmonial Apex Angle Other	Hemispherical Radius  r fastening Orop Charp F at te	No. of   T.	Side to Press. ( conv. or conc. )  be or attach sleech)  ft-lb  F

^{1 -} If Postweld Heat-Treated.

^{2 -} List other internal or external pressure with coincident temperature when applicable

Sheet 2 of 2

## FORM N-2 NPT CERTIFIC & E HOLDERS' DATA REPORT FOR NUCL R PART AND APPURTENANCES* As required by the Provision of the ASHE Code Rules, Section III, Div. I

			Genera									

### 2117 Castle Hayne Road, Wilmington, North Carolina 28401 (Name and Address of NFT Certificate Holder)

t	( name and Address of Art Certificate Holder )
	(b) Manufactured for : WNP 2 Richland, Washington 99352
	( Name and Address of N Certificate Holder for completed nuclear component )
2.	Identification - Certificate Holder's S/N of Part : A9172 Nat'l Bd. No. N/A
	(a) Constructed According to Drawing No: 919D258G003 Rev 17 Dwg. Prepared by D. L. Peterson
	(b) Description of Part Inspected: <u>Cylinder Tube &amp; Flange</u>
	(c) Applicable ASME Code: Section III . Edition 1974 . Addenda Date W75 . Case No. N207 1361-2 Class 1
3.	REHARKS: Standard part for use with Reactor. Hydrostatically tested at 1825 psi, min.
	( Brief description of service for which component was designed )

1. Cap 16689274P001 SA182 - F304 3/8° thick x 1 1/16° OD

2 Indicator Tube 16689313P001 SA312 - TP316 3/4° sch 40 - seamless pipe 0.113° wall thickness ~1.065° max. dla.

- 3. Plug 159A1176P001 SA182 - F304 1/4° thick x 0.812° OD
- 4. Flange 919D610P001 (719E474) SA182 - F304 3.37* thick x 9 5/8* OD
- 5. Base 137C5311P001 SA182 - F304 7/8° thick x 2.875° dia.
- 6. Ring Flange 114B5122P002, P003 137C8151P001, P002 SA182 - F304 1° thick x 5.0° OD x 1.75° ID
- 7. Cap Screw 117C4516P002 SA193 - B6 6 ea. 1/2° dia. on 4 1/8° bolt circle
- 8. Plug 175A7961P001 SA182 - F304 0.38° thick x 1.307° dla.
- 9. Nut 137C5934P001 XM - 19 SA479 1.30° thick x 2.62° dia.

