

BBS Ltr. #376-75

Regulator JUN 27 1975 Mail Section Docket Clark Dresden Nuclear Power

Station

60450 Morris. June 17, 1975



Mr. James G. Keppler, Regional Director Directorate of Regulatory Operations-Region III U. S. Nuclear Regulatory Commission 799 Roosevelt Road Glen Ellyn, Illinois 60137

SUBJECT: SUPPLEMENTAL REPORT ON EXCESSIVE LEAKAGE THROUGH VALVE A03-1601-21.

References: 1) Drawing Number: M-356

2) Report Number: 50-249/1975-6

Report Number: 50-249/1975-6-A

Report Date: June 17, 1975

Occurrence Date: February 14, 1975

Facility: Dresden Nuclear Power Station, Morris, Illinois

#### INTRODUCTION

On February 14, 1975 leakage in excess of the Technical Specification limit of 5% LTO (29.381 scfh) was detected through isolation valve AO 3-1601-21 (report no. 50.249-1975-6). When the valve was removed from the system. cracks were found in the valve seat. The cause of the cracks was not known at that time, and the valve was sent to the manufacturer for further evaluation.

## DESIGNATION OF APPARENT CAUSE

The manufacturer examined the valve and found that it leaked totally around the seating area when pressurized to 30 psig. The valve seat had two deep tears or cracks about one inch long off the seating area. Although the cracks themselves did not leak, they distorted the rubber seat, causing the overall leakage.

The manufacturer found the rest of the seat in good condition. Because the leakage was generalized, improper valve assembly was not considered a probable cause; however, the manufacturer could not rule out cryogenic deterioration.

June 17, 1975

# CORRECTIVE ACTION

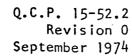
Since cryogenic deterioration of the valve seat appears to be a possible cause of the leakage, a temperature element will monitor the valve area during the nitrogen inerting process. Before the end of the outage, the temperature element will be repositioned on the bottom of the pipe to indicate any liquid nitrogen accumulation.

B. B. Stephenson Superintendent

BBS:ELS:smp

File/NRC

# ADMINISTRATIVE PROCEDURES (APPENDIX B)



## SUPPLEMENT TO DVR

DVR	NO.				
	STA		UNIT	YEAR	NO.
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PART 1 TITLE OF EVENT	OCCURRED						
Excessive Leakage Through AO 3-1601-2.	) <u>2-14-75 1800</u> DATE TIME						
REASON FOR SUPPLEMENTAL REPORT							
To give the cause of the leakage a	and state the corrective						
action to be taken to prevent reoccurrence of this incidence							
Following manufacturer's evaluation of valve.							
PART 2							
DATE  ACCEPTANCE BY STATION REVIEW  Colors  Co	Lifament for Ten						
DATE GITTS	6/17/75						
	INTENDENT DATE						

APPROVED

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