



Clinton Power Station  
8401 Power Road  
Clinton, IL 61727

U-604667  
August 11, 2017

10CFR50.73  
SRRS 5A.108

U. S. Nuclear Regulatory Commission  
ATTN: Document Control Desk  
Washington, D.C. 20555-0001

Clinton Power Station, Unit 1  
Facility Operating License No. NPF-62  
NRC Docket No. 50-461

Subject: Licensee Event Report 2017-008-00

Enclosed is Licensee Event Report (LER) 2017-008-00: Division 3 Shutdown Service Water Pump Start Failure. This report is being submitted in accordance with the requirements of 10 CFR 50.73.

There are no regulatory commitments contained in this report.

Should you have any questions concerning this report, please contact Mr. Dale Shelton, Regulatory Assurance Manager, at (217) 937-2800.

Respectfully,

A handwritten signature in black ink, appearing to read "T Stoner", written in a cursive style.

Theodore R. Stoner  
Site Vice President  
Clinton Power Station

KP/cac

Attachment: Licensee Event Report 2017-008-00

cc:

Regional Administrator— NRC Region III  
NRC Senior Resident Inspector - Clinton Power Station  
Office of Nuclear Facility Safety — Illinois Emergency Management Agency

IEZZ  
NRR



### LICENSEE EVENT REPORT (LER)

(See Page 2 for required number of digits/characters for each block)

(See NUREG-1022, R.3 for instruction and guidance for completing this form  
<http://www.nrc.gov/reading-rm/doc-collections/nuregs/staff/sr1022/r3/>)

Estimated burden per response to comply with this mandatory collection request: 80 hours. Reported lessons learned are incorporated into the licensing process and fed back to industry. Send comments regarding burden estimate to the Information Services Branch (T-2 F43), U.S. Nuclear Regulatory Commission, Washington, DC 20555-0001, or by e-mail to Infocollects.Resource@nrc.gov, and to the Desk Officer, Office of Information and Regulatory Affairs, NEOB-10202, (3150-0104), Office of Management and Budget, Washington, DC 20503. If a means used to impose an information collection does not display a currently valid OMB control number, the NRC may not conduct or sponsor, and a person is not required to respond to, the information collection.

|  |                                     |                          |
|--|-------------------------------------|--------------------------|
| <b>1. FACILITY NAME</b><br>Clinton Power Station, Unit 1 | <b>2. DOCKET NUMBER</b><br>05000461 | <b>3. PAGE</b><br>1 OF 4 |
|--|-------------------------------------|--------------------------|

**4. TITLE**  
Division 3 Shutdown Service Water Pump Start Failure

| 5. EVENT DATE |     |      | 6. LER NUMBER |                   |         | 7. REPORT DATE |     |      | 8. OTHER FACILITIES INVOLVED |               |
|---------------|-----|------|---------------|-------------------|---------|----------------|-----|------|------------------------------|---------------|
| MONTH         | DAY | YEAR | YEAR          | SEQUENTIAL NUMBER | REV NO. | MONTH          | DAY | YEAR | FACILITY NAME                | DOCKET NUMBER |
| 06            | 15  | 2017 | 2017          | 008               | 00      | 08             | 11  | 2017 | FACILITY NAME                | DOCKET NUMBER |
|               |     |      |               |                   |         |                |     |      |                              | 05000         |
|               |     |      |               |                   |         |                |     |      |                              | 05000         |

|                            |  |   |  |   |
|----------------------------|--|---|--|---|
| <b>9. OPERATING MODE</b>   | <b>11. THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREMENTS OF 10 CFR §: (Check all that apply)</b> |   |  |   |
| 1                          | <input type="checkbox"/> 20.2201(b)  | <input type="checkbox"/> 20.2203(a)(3)(f)   | <input type="checkbox"/> 50.73(a)(2)(ii)(A)                                  | <input type="checkbox"/> 50.73(a)(2)(viii)(A) |
|                            | <input type="checkbox"/> 20.2201(d)  | <input type="checkbox"/> 20.2203(a)(3)(ii)  | <input type="checkbox"/> 50.73(a)(2)(ii)(B)                                  | <input type="checkbox"/> 50.73(a)(2)(viii)(B) |
|                            | <input type="checkbox"/> 20.2203(a)(1)   | <input type="checkbox"/> 20.2203(a)(4)      | <input type="checkbox"/> 50.73(a)(2)(iii)                                    | <input type="checkbox"/> 50.73(a)(2)(ix)(A)   |
|                            | <input type="checkbox"/> 20.2203(a)(2)(i)  | <input type="checkbox"/> 50.36(c)(1)(i)(A)  | <input type="checkbox"/> 50.73(a)(2)(iv)(A)                                  | <input type="checkbox"/> 50.73(a)(2)(x)       |
| 10. POWER LEVEL<br><br>097 | <input type="checkbox"/> 20.2203(a)(2)(ii)   | <input type="checkbox"/> 50.36(c)(1)(ii)(A) | <input type="checkbox"/> 50.73(a)(2)(v)(A)                                   | <input type="checkbox"/> 73.71(a)(4)          |
|                            | <input type="checkbox"/> 20.2203(a)(2)(iii)  | <input type="checkbox"/> 50.36(c)(2)        | <input type="checkbox"/> 50.73(a)(2)(v)(B)                                   | <input type="checkbox"/> 73.71(a)(5)          |
|                            | <input type="checkbox"/> 20.2203(a)(2)(iv)   | <input type="checkbox"/> 50.46(a)(3)(ii)    | <input type="checkbox"/> 50.73(a)(2)(v)(C)                                   | <input type="checkbox"/> 73.77(a)(1)          |
|                            | <input type="checkbox"/> 20.2203(a)(2)(v)  | <input type="checkbox"/> 50.73(a)(2)(i)(A)  | <input checked="" type="checkbox"/> 50.73(a)(2)(v)(D)                        | <input type="checkbox"/> 73.77(a)(2)(i)       |
|                            | <input type="checkbox"/> 20.2203(a)(2)(vi)   | <input type="checkbox"/> 50.73(a)(2)(i)(B)  | <input type="checkbox"/> 50.73(a)(2)(vii)                                    | <input type="checkbox"/> 73.77(a)(2)(ii)      |
|                            |  | <input type="checkbox"/> 50.73(a)(2)(i)(C)  | <input type="checkbox"/> OTHER Specify in Abstract below or in NRC Form 366A |   |

**12. LICENSEE CONTACT FOR THIS LER**

|   |  |
|---|--|
| <b>LICENSEE CONTACT</b><br>Mr. Dale Shelton | <b>TELEPHONE NUMBER (Include Area Code)</b><br>(217)937-2800 |
|---|--|

**13. COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED IN THIS REPORT**

| CAUSE | SYSTEM | COMPONENT | MANU-FACTURER | REPORTABLE TO EPIX | CAUSE | SYSTEM | COMPONENT | MANU-FACTURER | REPORTABLE TO EPIX |
|-------|--------|-----------|---------------|--------------------|-------|--------|-----------|---------------|--------------------|
|       |        |           |               |                    |       |        |           |               |                    |

|  |                                     |       |     |      |
|--|-------------------------------------|-------|-----|------|
| <b>14. SUPPLEMENTAL REPORT EXPECTED</b><br><input checked="" type="checkbox"/> YES (If yes, complete 15. EXPECTED SUBMISSION DATE) <input type="checkbox"/> NO | <b>15. EXPECTED SUBMISSION DATE</b> | MONTH | DAY | YEAR |
|  |                                     | 10    | 16  | 2017 |

**ABSTRACT (Limit to 1400 spaces, i.e., approximately 15 single-spaced typewritten lines)**

On June 15, 2017, Clinton Power Station (CPS) commenced procedure CPS 9069.01, Shutdown Service Water Operability Test. The purpose of this procedure is to verify operability of the Division 3 Shutdown Service Water (SX) System Pump 1SX01PC and selected valves per the Inservice Testing program on a quarterly basis. At 0958, SX pump 1SX01PC was started and after approximately 30 seconds, it tripped due to thermal overload. The pump was declared inoperable and operations entered Technical Specifications (TS) Limiting Condition for Operation (LCO) 3.7.2, Condition A which requires the High Pressure Core Spray (HPCS) system to be declared inoperable and enter TS LCO 3.5.1 Condition B which requires verification by administrative means that the Reactor Core Isolation Cooling (RCIC) system is operable and within 14 days restore the HPCS system to operable status. The cause of the event is under investigation. A supplemental report will be provided when the cause has been established. An ENS notification was made at 1214 (EN 52806). Because the HPCS system is a single train safety system, this event is reportable under 10 CFR 50.73(a)(2)(v)(D) as a condition that could have prevented the fulfillment of a safety function to mitigate the consequences of an accident.



**LICENSEE EVENT REPORT (LER)  
CONTINUATION SHEET**

(See NUREG-1022, R.3 for instruction and guidance for completing this form  
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|                               |                  | YEAR          | SEQUENTIAL NUMBER | REV NO. |
| Clinton Power Station, Unit 1 | 05000461         | 2017          | - 008             | - 00    |

**NARRATIVE**

**PLANT AND SYSTEM IDENTIFICATION**

General Electric -- Boiling Water Reactor, 3473 Megawatts Thermal Rated Core Power Energy Industry Identification System (EIS) codes are identified in text as [XX].

**EVENT IDENTIFICATION**

Division 3 Shutdown Service Water Pump Start Failure

**A. Plant Operating Conditions Before the Event**

Unit: 1                      Event Date: 6/15/17                      Event Time: 0958  
Mode: 1   Mode Name: Power Operation                      Reactor Power: 97 percent

**B. Description of Event**

On June 15, 2017, Clinton Power Station (CPS) attempted to perform the quarterly surveillance test of the Division 3 shutdown service water (SX) [BI] pump [P] (1SX01PC). The pump ran for approximately 30 seconds before thermal overloads tripped the pump motor [M]. A second pump run was attempted with video recording that showed the motor spinning the shaft more quickly for the first rotation, then immediately slowed down to approximately 70 RPM. The run lasted approximately 8 seconds before the pump was manually secured.

At 0958, Operators declared the Division 3 SX, Division 3 Emergency Diesel Generator (EDG) [EK], Division 3 Inverter [EF], Division 3 Direct Current Distribution [EJ], Division 3 Alternating Current Distribution [ED] systems, and the High Pressure Core Spray (HPCS) [BG] system inoperable due to the pump trip. Operators entered the Technical Specification Actions Requirements for Limiting Conditions for Operation (LCO) 3.7.2 and LCO 3.5.1, ECCS - Operating. Operators verified within one hour that the RCIC system was operable, and entered the action to restore HPCS to Operable status within 14 days.

At 2220 hours, Operators completed an 8-hour non-emergency notification to the NRC (Event Notification Number 52806) under 10 CFR 50.72(b)(3)(v)(D) due to the loss of a single train safety system, that is, the loss of the HPCS system function. This event is reportable under 10 CFR 50.73(a)(2)(v)(D) due to a condition that could have prevented the fulfillment of the safety function needed to mitigate the consequences of an accident.

**C. Cause of the Event**

A decoupled run of the motor was performed with no issue. The motor was then sent to an off-site vendor for analysis, and pump disassembly commenced. The disassembled pump was inspected with the help of the pump vendor and site SMEs. No abnormalities were noted that were deemed significant enough to cause the motor to fail to accelerate the pump.

The Root Cause Evaluation has not been completed. A supplement is to be submitted once this information is available.



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**NARRATIVE**

**D. Safety Consequences**

The purpose for the Division 3 SX system is to provide cooling water to Division 3 cooling loads including the HPCS pump room coolers [CLR], the Division 3 EDG and the Division 3 Switchgear Heat Removal System (VX). The Division 3 SX header is normally supplied by cooling water from the non-safety related Plant Service Water System (WS) [KG]. Under design basis event conditions such as Loss of Offsite Power (LOOP) or Loss of Coolant Accidents (LOCAs), a Division 3 SX pump start signal is generated and the cross-tie valve [V] (1SX014C) from the plant service water system closes. At this point the Division 3 SX pump would be providing cooling water flow from the lake to the Division 3 SX cooling loads.

Divisions 1 and 2 safety-related equipment are fully capable of mitigating the consequences of an accident and were available during the period of this event.

The failure of the Division 3 Shutdown Service Water Pump results in loss of Division 3 Emergency Diesel Generator safety function and a loss of the High Pressure Core Spray System safety function.

The cause of the failure of the pump has not been determined. Once determined, this information will be provided.

**E. Corrective Actions**

In parallel with the testing described above, several component changes were made to the overall pump/motor assembly. A new motor with higher starting torque characteristics was approved and installed. The pump breaker and thermal overloads were replaced with new units. The pump shaft sleeves were replaced and the pump packing was replaced with a flexible style equivalent.

On June 23, 2017, following a successful uncoupled run of the new motor, a coupled run was performed with no abnormalities noted. All monitored points showed normal starting characteristics for the pump. The baseline and surveillance test procedures were performed without incident.

The Division 3 SX system, including the Division 3 EDG and HPCS system were declared operable at 2345 hours on 6/23/17.

Additional corrective actions for this event will be provided in the follow-up LER



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**NARRATIVE**

**F. Previous Similar Occurrences**

LER 2014-005-01      Failure of Shutdown Service Water Pump Results in Loss of Division 3  
Emergency Diesel Generator and High Pressure Core Spray Safety Functions

On 9/16/14 at approximately 1905 hours, Operators were performing an operability test of the Shutdown Service Water (SX) system. The Division 3 SX pump (1SX01PC) was started to support the 2-year Comprehensive Pump Test and the motor thermal overload protection tripped off the pump after approximately 36 seconds. The cause of the event was that procedures used to develop plant modification change packages contained an inadequate process to identify the need for further reviews and the level of design detail required by those reviews. A new pump was installed and the pump was restored to operable status on 9/21/14. (ML16006A047)).

**G. Component Failure Data**

The Division 3 SX pump is a Sulzer model 8X14A VCM pump with a Siemens-Allis type RGV motor. The pump is a vertical two-stage deep well pump that consists of a discharge head, six columns, and a bowl assembly to extend 30 feet below the floor elevation. The pump is driven by a 75 horsepower, 1800 RPM, 480-volt motor.