

FORM NIS-1 OWNERS'REPORT FOR INSERVICE INSPECTIONS
As required by the provisions of the ASME CODE RULES

1. Owner Florida Power & Light Co., P.O. Box 14000, Juno Beach, Fl. 33408
 2. PLANT St. Lucie Nuclear Power Plant, P.O.Box 128, Ft.Pierce, Fl. 33454
 3. Plant Unit 1 4. Owner Certificate of Authorization N/A
 5. Commercial Service Date 12/21/76 6. National Board Number for Unit N/A
 7. Components Inspected

Component or Appurtenance	Manufacturer or Installer	Manufacturer or Installer Serial No.	State or Province No.	National Board No
REACTOR VESSEL	COMBUSTION ENG.	CE-67109	N/A	N/A
RPV CLOS.HEAD	COMBUSTION ENG.	CE-67229	N/A	N/A
STM GEN.1A	COMBUSTION ENG.	CE-67508	N/A	N/A
PRESSURIZER	COMBUSTION ENG.	CE-67604	N/A	N/A
R.C.PUMP 1A1	BYRON JACKSON	681-N-445	N/A	N/A
REACTOR COOLANT	EBASCO	Pg. 7 of 10	N/A	N/A
SAFETY INJ.CL.1	EBASCO	Pg. 7 of 10	N/A	N/A
CHARGING	EBASCO	Pg. 7 of 10	N/A	N/A
MAIN STEAM	EBASCO	Pg. 7 of 10	N/A	N/A
FEEDWATER	EBASCO	Pg. 7 of 10	N/A	N/A

8812080235 881130
 PDR ADOCK 05000335
 R PDC

Note: Supplemental sheets in form of lists, sketches, or drawings may be used, provided, (1) size is 8 1/2 in. x 11 in.; (2) information in items 1 through 6 on this report is included on each sheet; and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.



NIS-1 REPORT (Continued)

8. Examination Dates: 7-11-1988 to 9-1-1988
9. Inspection Interval: Second 10 Year 02-11-88 to 02-10-98;
First Period 02-11-88 to 02-10-91

10. Abstract of Examinations

The Inservice Examination of selected Class I and II components and piping systems of Florida Power and Light Company's St. Lucie Plant, Unit 1, was performed during the refueling outage which began on July 11, 1988. This was the first outage in the first inspection period of the Second 10-year Interval (Program B).

The components and piping systems examined were selected per the Second Ten Year Inspection Plan, which was prepared per the requirements of Section XI of the ASME Code, 1983 Edition, through Summer of 1983 addenda and Code Case N-408.

Manual Ultrasonic, Liquid Penetrant, Magnetic Particle, and Visual nondestructive techniques were used in the examination of the selected components, piping systems, and their supports. See attached Summary Tables for complete examination results.

Eddy Current examinations were conducted by Combustion Engineering from July 20, 1988 through August 6, 1988 on 1A and 1B Steam Generators. There were 8057 tubes examined in Steam Generator 1A, and 8161 tubes were examined in Steam Generator 1B. See the attached NIS-BB report for the summary of examination results.

The augmented Feedwater Nozzle follow up examination program continued this outage. One hundred percent of the area from the nozzle ramp out to a point of one pipe diameter on the elbow side was examined using ultrasonics.

Snubber functional testing and visual examinations were conducted in accordance with St. Lucie Unit-1 Plant Technical Specification 4.7.10. Examination and testing services were supplied by Wyle Laboratories.

System pressure testing was conducted by the plant to applicable Plant Technical Specifications and Procedures. The Instrumented Inspection Technique was used as applicable. A summary of the specific systems tested is included in this report on Page 6.

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NIS-1 REPORT (Continued)

11. Conditions Noted
12. Corrective Measures Recommended and Taken

CLASS I

REACTOR VESSEL

A visual (VT-3) examination (B-N-1) was conducted on accessible areas of the vessel interior. Ultrasonic examinations were performed on 1/3 of the vessel to flange weld and on 1/3 of the flange ligament area. No rejectable indications were noted. One third of the flange to head weld and one head meridional weld were examined using ultrasonic and magnetic particle techniques. No rejectable indications were noted.

STEAM GENERATOR 1A (PRIMARY SIDE)

The nozzle inner radius section on the two (2) reactor coolant outlet nozzles were volumetrically (UT) examined. No recordable indications were noted.

PRESSURIZER

Volumetric (UT) examinations were conducted on the upper shell to head weld and the upper shell longitudinal weld. In addition, the support skirt to lower head weld was surface (MT) examined. No recordable indications were noted.

REACTOR COOLANT PUMPS

Surface (PT) examinations were performed on 1A1 reactor coolant pump support integral attachments. No recordable indications were noted.

MAIN REACTOR COOLANT PIPING

Surface (MT,PT), and volumetric (UT) examinations were conducted on eight (8) circumferential welds, ten (10) longitudinal welds, and three (3) branch connection welds. No rejectable indications were noted. This included two (2) welds on the surge line.

REACTOR COOLANT PIPING

Visual, surface, and volumetric examinations were conducted on selected piping welds, valves, and supports. No rejectable indications were noted.

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NIS-1 REPORT (Continued)

11. Conditions Noted
12. Corrective measures Recommended and Taken

CLASS I (Cont.)

SAFETY INJECTION/CHARGING PIPING

Visual, surface, and volumetric examinations were conducted on selected piping welds, valves, and supports. Visual examination revealed incomplete thread engagement on valve V-1405 (one stud/nut) and flange FE-3321. Per Plant procedures, the bolting was adjusted to meet minimum thread engagement and re-examined. Valves V-3227 and V-3124 were found to have boric acid buildup at bolted connections (Cover Plates). The affected areas were cleaned, bolting tightened, and re-inspected satisfactory. Visual examination revealed support # SIH-199 had a loose nut on a U-bolt. This was evaluated as improper installation. Six (6) other supports of the same type were inspected showing no discrepant conditions per IWF-2430. The four (4) bolts which connect the spring can base plate to the pedestal on support CH-129-316, were identified as being inadequately engaged. The condition was evaluated acceptable as is.

CHEMICAL AND VOLUME CONTROL

Visual, and surface examinations were conducted on selected piping welds, valves, and supports. No recordable indications were noted.

CLASS II

MAIN STEAM

Visual(VT-3), surface (MT), and volumetric (UT) examinations were conducted as applicable on selected piping welds, supports and integral attachments. No rejectable indications were noted.

MAIN FEEDWATER

Surface (MT) and volumetric (UT) examinations were conducted as applicable on seven (7) piping welds. Surface Examination revealed indications in the area of interest of two welds (BF-14-4-SW-1 & BF-51-FW-2B). The indications were evaluated as tooling marks and the area of concern was subjected to additional surface prep, re-examined and found acceptable.

Augmented examinations were done on the feedwater nozzle for 1B steam generator. Several geometric indications were recorded and determined to be due to root geometry and nozzle transition.



NIS-1 REPORT (Continued)

11. Conditions Noted12. Corrective measures Recommended and Taken

SAFETY INJECTION/CONTAINMENT SPRAY PIPING
Visual, volumetric, and surface examinations were conducted on selected piping welds, valves and supports. No rejectable indications were noted.

SNUBBER EXAMINATION AND TESTING

Visual examination was conducted on 100% of the Plants' snubber population per the Plant Technical Specifications. A failure in the initial ten percent functional test sample and failures in the next two test samples resulted in a total of 132 snubbers being functionally tested. Complete examination and test results are on file at the Plant. A summary of the functional test results is included with this report.

SYSTEM LEAKAGE/PRESSURE TESTING

The system leakage tests and visual (VT-2) examinations of class I systems were performed by the Plant prior to plant startup. The system leakage test was conducted during Reactor Coolant (RCS) overpressure. The pressure testing documented on page 6 of this report includes all testing done from 4/16/87 up to 8/28/88.

The Pressure test requirements for the first Ten Year Interval have been met. Documentation packages for all the system leakage tests and pressure tests are on file at the Plant Site.

All the above conditions were dispositioned in accordance with Plant Procedures.

The Examination Summary Tables included with this Report provide the results for the non-destructive examinations performed.

An explanation of the Summary Table format is also included.

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NIS-1 REPORT(Continued)

Pressure Testing Summary Report

Test No.	System Description	Method/Type	Results
1-IPT-07	RCS System Leakage	SYS. LEAK	Packing gland leakage four valves, test sat.
1-IPT-16	3"-CS-108 & 3"-CS-109	HYDROSTATIC	Satisfactory
1-IPT-17	"A" Aux.feedwater pump discharge	IIT	Satisfactory
1-IPT-18	"B" Aux.feedwater pump discharge	IIT	Satisfactory
1-IPT-19	"C" Aux.feedwater pump discharge	IIT	Packing gland leakage two valves, 2-4 dpm one valve check body hinge plugs, 3 dpm, Sat.
1-IPT-26	Containment spray NAOH lines	IIT	Satisfactory
1-IPT-27	Intake cooling water pump lube water 1A 1B 1C	HYDROSTATIC " "	Satisfactory Satisfactory 5 dpm leak NCR 1-105
1-IPT-29	A Charging pump disch.	IIT	Satisfactory
1-IPT-33	B Charging pump disch.	IIT	Satisfactory
1-IPT-34	C Charging pump disch.	IIT	Satisfactory
1-IPT-36	A, B, & C AFW Suction	IIT	Satisfactory
1-IPT-37	Atmospheric storage CCW Surge tk, RWST, CST, Boric Acid mkup, Spent Fuel pool, diesel oil	Hydrostatic	Satisfactory
1-IPT-38	Spent Fuel pool, intake cooling water disch.	Hydrostatic	Satisfactory
1-IPT-40	NaOH Tank	Hydrostatic	Satisfactory
1-IPT-41	SI from HCVs TO check valves (4 LINES)	IIT	Unsatisfactory seat leakage: 3 valves
1-IPT-41	SI, retest between HCV and check valves.	IIT	Satisfactory
1-IPT-42	1A, 1B Diesel oil transfer pump suction	Hydrostatic	Satisfactory
1-IPT-43	Shutdown cooling tie lines	Hydrostatic	Satisfactory
1-IPT-44	LP & HP SI recirc.line	Hydrostatic	Satisfactory
1-IPT-45	S.I. Tanks 1B1, 1B2, 1A1 1A2	Hydrostatic	Satisfactory
1-IPT-46	1A & 1B Diesel Oil Transfer pump disch.	Hydrostatic	Unsatisfactory thru wall leakage in two locations, repaired per NCR-1-245 & 1-240 .

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NIS-1 REPORT (Continued)

Line numbers for the Piping systems with items examined (NDE) this outage.

CLASS I

REACTOR COOLANT

I-42-RC-123
 I-30-RC-112
 I-30-RC-115
 I-12-RC-108
 I-12-RC-151
 I-3-RC-109
 I-2.5-RC-157
 I-2-RC-116
 I-2-RC-125
 I-2-RC-142

SAFETY INJECTION

I-12-SI-148
 I-6-SI-110
 I-6-SI-112
 I-6-SI-113
 I-3-SI-140

CHARGING/LETDOWN

I-2-CH-147
 I-2-CH-148

CLASS II

MAIN STEAM

I-35.5-MS-3
 I-34-MS-29
 I-34-MS-28

MAIN FEEDWATER

I-20-BF-14
 I-20-BF-55
 I-18-BF-51
 I-18-BF-52

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NIS-1 REPORT(Continued)

We certify that the statement made in this report are correct and the examinations and corrective measures taken conform to the rules of the ASME Code, Section XI.

Certificate of Authorization No. N/A Expiration Date N/A

Date 11/21/88 Signed Florida Power & Light Co. By J. Moalva
Owner

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and / or the State or Province of Ohio and employed by Arkwright Mutual Insurance Company of Norwood, Mass. have inspected the components described in this Owner's Data Report during the period 11 July 1988 to 1 September 1988 and state that to the best of my knowledge and belief, the owner has performed examinations and taken corrective measures described in this Owner's Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

C. F. Villo Commissions NB 7719
Inspector's Signature National Board, State, Province,
and Endorsements

Date 11-22-88

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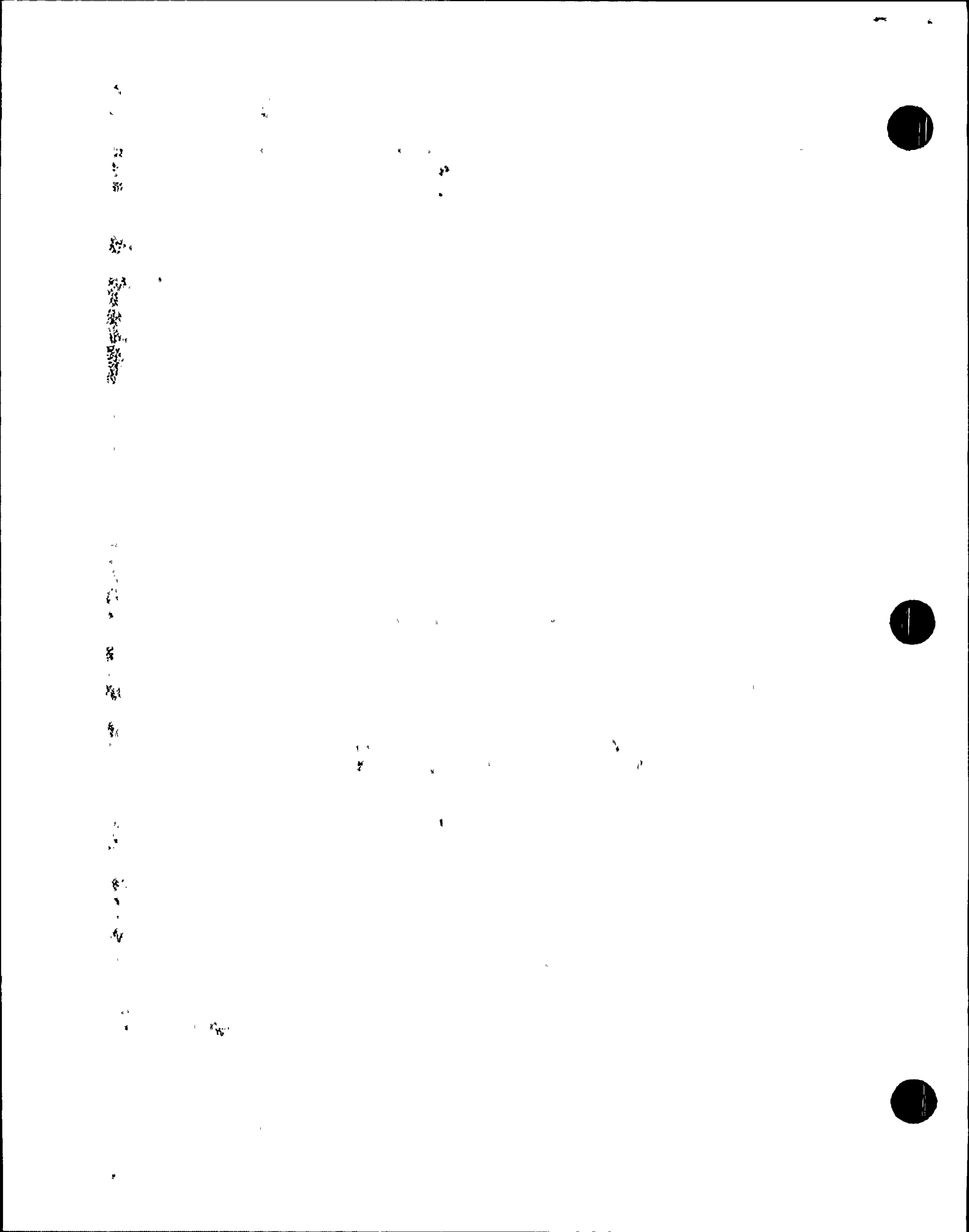
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NIS-1 REPORT

1. Owner: Florida Power and Light Co., 700 Universe Blvd., Juno Bch.FL.33408
2. Plant: St. Lucie Nuclear Power Plant, P.O.Box 128, Ft. Pierce,FL. 33454
- 3.Plant Unit: 1 4.Owner Certificate of Authorization N/A
- 5.Commerical Service Date: 21 December 1976
- 6.Unit National Board No. N/A

REPORT NUMBER	ORGANIZATION	DESCRIPTION OF SERVICES
JNS-PSL-100-88	FPL	INSERVICE INSPECTION FINAL REPORT
	FPL	EDDY CURRENT EXAMINATION OF STEAM GENERATORS FINAL REPORT
	CE	EDDY CURRENT EXAMINATION OF STEAM GENERATORS
	FPL	SNUBBER VISUAL EXAMINATION AND FUNCTIONAL TESTING FINAL REPORT
1-IPT-07,1-IPT-16, 1-IPT-17,thru 1-IPT-19, 1-IPT-26,1-IPT-27, 1-IPT-29,1-IPT-33, 1-IPT-34,1-IPT-36 1-IPT-37,1-IPT-38 1-IPT-40,THRU 1-IPT-46		TEST DOCUMENTATION FOR INSERVICE PRESSURE TESTING



FORM NIS-BB OWNERS' DATA REPORT FOR EDDY CURRENT EXAMINATION RESULTS
As required by the provisions of the ASME CODE RULES

EDDY CURRENT EXAMINATION RESULTS

PLANT: St. Lucie Unit # 1

EXAMINATION DATES: 20 July 1988 thru 6 August 1988

STEAM GENERATOR	TOTAL TUBES INSPECTED	TOTAL INDICATIONS		TUBES PLUGGED AS PREVENTIVE MAINTENANCE	TUBES PLUGGED THIS OUTAGE	TOTAL PLUGGED TUBES IN S/G
		20% - 39%	40% - 100%			
A	8057	904	113 *	40 **	141	603
B	8161	522	62 *	42 ****	97***	455

LOCATION OF INDICATIONS

(20% - 100%)

STEAM GENERATOR	U BENDS DHB to DCB	EGGCRATES 1 TO 8		DRILLED SUPPORTS 9 TO 10		TOP OF TUBE SHEET TO # 1 EGGCRATE	
		H/L	C/L	H/L	C/L	H/L	C/L
A	29	452	56	77	83	286	34
B	24	194	44	31	45	190	56

REMARKS:

* S/G A: 113 Indications located in 101 tubes.

* S/G B: 62 Indications located in 60 tubes,
5 of the 60 tubes are also ASR tubes.

** S/G A 39 = ASR, and 1 = TRS.

*** S/G B Row 116 - line 124, cold leg was inadvertently left unplugged
but was reported during 2/87 outage; see LER # 335-88-006.

**** S/G B 41 = ASR and 1 TBP (row 116 - line 122)

ASR = Adjacent stay rod tube

TRS = Tube restriction

TBP = To be plugged

CERTIFICATION OF RECORD

We certify that the statements in this report are correct and the tubes inspected were tested in accordance with the requirements of Section XI of the ASME Code.

Florida Power & Light Co.

11/21/88

DATE

JENHOLLA

BY



SECRET

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FLORIDA POWER & LIGHT COMPANY
700 UNIVERSE BLVD.
JUNO BEACH, FLORIDA
33408

ST. LUCIE NUCLEAR PLANT
P.O. BOX 128
FT. PIERCE, FLORIDA
33454

UNIT 1
STEAM GENERATOR 1A& 1B
1988 EDDY CURRENT RESULTS
CUMULATIVE REPORT

1. 1000

2. 5000

3. 10000



CUMULATIVE REPORT
 07/88, ST. LUCIE S/G A, UNIT 1

STEAM GENERATOR: A
 LOCATION: ALL
 CRITERIA: 40% TO 100%, ASR, TRS

PAGE: 1 OF 4
 DATE: 09/09/88
 TIME: 09:51:25

ROW	LINE	HEAT#	LEG	REQUIT	ST	REMI	REEL	PROBE	LOCATION	VOLTS	MIL	DEGI	%	ICH	
52	12	100012	C	IF/LIF/LIRPI		27F	1580SM	101H+	0.0	SS	1.1	100	52	11	
21	18	100012	C	IF/LIF/LIRPI		35F	1580SM	101H-	0.4	PS	1.0	101	52	11	
36	18	99999	C	IF/LIF/LIRPI		20F	1580SM	IVS2-	1.4	PC	1.0	87	62	11	
14	24	100014	C	IF/LIF/LIRPI		21F	1580SM	101H+	0.4	PS	0.7	106	47	11	
21	25	100012	C	IF/LIF/LIRPI		21F	1580SM	101H+	0.5	SS	0.7	97	55	11	
14	26	100022	C	IF/LIF/LIRPI		22F	1580SM	102H-	0.5	PS	0.5	113	40	11	
21	27	99999	C	IF/LIF/LIRPI		22F	1580SM	101H+	0.0	PC	1.7	82	68	11	
30	28	100013	C	IF/LIF/LIRPI		22F	1580SM	ITSH+	4.5	PS	0.5	110	43	11	
67	29	100012	C	IF/LIF/LIRPI		30F	1580SM	102H+	0.2	PS	2.4	113	40	11	
98	30	100042	C	IF/LIF/LIRPI		39F	1580SM	101H+	0.6	SS	0.5	99	53	11	
			C	IF/LIF/LIRPI		39F	1580SM	105H+	0.0	SS	1.4	73	75	11	
43	31	100070	C	IF/LI									IASR		
45	31	100070	C	IF/LI									IASR		
46	32	100070	C	IF/LI									IASR		
			C	IF/LIF/LI		72F	1540SM						IASR		
17	33	100042	C	IF/LIF/LIRPI		23F	1580SM	ITSC+	3.9	PS	0.4	103	50	11	
43	33	100070	C	IF/LI									IASR		
			C	IF/LIF/LI		72F	1540SM						IASR		
45	33	100070	C	IF/LI									IASR		
12	34	100012	C	IF/LIF/LIRPI		23F	1580SM	101H+	0.5	PC	0.9	78	71	11	
32	36	100013	C	IF/LIF/LIRPI		24F	1580SM	ITSC+	2.2	PS	1.2	108	45	11	
33	37	100013	C	IF/LIF/LIRPI		24F	1580SM	101H+	0.7	PS	0.4	87	63	11	
93	37	100012	C	IF/LIF/LIRPI		41F	1580SM	101H+	0.4	PS	1.1	101	51	11	
19	39	100012	C	IF/LIF/LIRPI		24F	1580SM	ITSH+	1.5	PS	0.5	102	50	11	
			C	IF/LIF/LIRPI		24F	1580SM	ITSC+	4.4	PS	0.6	110	43	11	
103	39	100043	C	IF/LIF/LIRPI		41F	1580SM	109C+	0.0	PS	1.5	113	41	11	
33	47	100014	H	IF/LIF/LIRPI		10F	1580SM	103H-	0.1	SC	1.6	114	44	11	
91	47	100070	C	IF/LI									IASR		
93	47	100070	C	IF/LI									IASR		
90	48	100070	C	IF/LITEC									IASR		
94	48	100070	C	IF/LI									IASR		
21	49	100012	H	IF/LIF/LIRPI		11F	1580SM	ITSH+	4.5	PC	4.2	112	41	11	
93	49	100070	C	IF/LI									IASR		
4	50	100012	C	IF/LIF/LIRPI		37F	1580SM	ITSH+	0.7	SC	0.7	81	53	11	
			C	IF/LIF/LIRPI		37F	1580SM	101H+	0.0	SS	1.4	109	44	11	
30	50	100014	H	IF/LIF/LIRPI		11F	1580SM	101H+	0.9		1.8	78	69	11	
98	50	100012	C	IF/LIF/LIRPI		44F	1580SM	ITSH+	2.4	PS	1.3	110	43	11	
7	51	100014	C	IF/LIF/LIRPI		37F	1580SM	IVS2+	0.0	PS	0.6	74	73	11	
28	52	100012	H	IF/LIF/LIRPI		11F	1580SM	101H-	0.5	PC	1.3	112	41	11	
21	53	99999	H	IF/LIF/LIRPI		11F	1580SM	104H+	0.2		0.5	112	41	11	
38	58	99999	H	ITSC	ITSC	IGNB	13F	1580SM	101H-	0.2	PS	1.5	59	86	11
25	59	100013	H	IF/LIF/LIRPI		13F	1580SM	106H+	0.5	PS	0.6	94	58	11	
93	59	99999	C	IF/LIF/LIRPI		51F	1580SM	109H+	0.0	PS	2.2	98	53	11	
6	60	100021	C	IF/LIF/LIRPI		37F	1580SM	101H+	0.6	PS	1.0	103	49	11	
113	61	99999	C	IF/LIF/LIRPI		48F	1580SM	109H+	0.0	SS	2.2	102	50	11	



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CUMULATIVE REPORT
 07/88, ST. LUCIE S/G A, UNIT 1

STEAM GENERATOR: A
 LOCATION: ALL
 CRITERIA: 40% TO 100%, ASR, TRS

PAGE: 2 OF 4
 DATE: 09/09/88
 TIME: 09:51:25

ROW	LINE	HEAT#	LEG	REQ	TST	REMI	REEL	PROBE	LOCATION	VOLTS	MIL	DEGI	%	ICH
161	62100041	H	IF/LIF/LIRPI	14F	1580SM	101H+	0.6	PS	1.31	100	54	11		
114	64199999	C	IF/LIF/LIRPI	49F	1580SM	109H+	0.0	PC	1.11	99	54	11		
43	65100022	H	IF/LI									ASR		
45	65100021	H	IF/LI									ASR		
101	65100012	C	IF/LIF/LIRPI	52F	1580SM	102H-	0.4	PS	2.21	105	47	11		
32	66100022	H	ITSCITSC	IGN	14F	1580SM	ITSH+	2.6	PS	0.81	111	44	11	
42	66100043	H	IF/LI									ASR		
46	66100022	H	IF/LI									ASR		
43	67100021	H	IF/LI									ASR		
45	67100021	H	IF/LI									ASR		
47	69100021	H	IF/LIF/LIRPI	15F	1580SM	103H-	0.5	PS	0.61	113	41	11		
101	69199999	C	IF/LIF/LIRPI	53F	1580SM	109H+	0.0	PS	2.31	101	52	11		
32	70100021	H	IF/LIF/LIRPI	15F	1580SM	102H+	0.5	SS	0.61	102	51	11		
106	72199999	C	IF/LIF/LIRPI	54F	1580SM	109H+	0.0	PS	0.81	96	55	11		
37	73100014	H	IF/LIF/LIRPI	15F	1580SM	102H+	0.4	SS	0.51	99	53	11		
49	73100011	H	IF/LIF/LIRPI	15F	1580SM	102C-	0.4	SS	0.71	104	49	11		
63	73100012	H	IF/LIF/LIRPI	07F	1580SM	ITSC+	4.8	PS	0.71	106	45	11		
98	76100013	C	IF/LIF/LIRPI	55F	1580SM	ITSH+	1.5	PS	1.61	113	42	11		
78	78199999	H	IF/LIF/LIRPI	08F	1580SM	102H+	0.8	PS	0.81	106	48	11		
58	80100014	H	IF/LIF/LIRPI	09F	1580SM	103H+	0.8	PS	0.81	107	48	11		
46	82188888	H	IF/LIF/LIRPI	11F	1580SM	ITSC+	5.8		1.61	89	60	11		
		H	IF/LIF/LIRPI	11F	1580SM	ITSC+	5.5	PC	0.51	108	47	11		
50	82199999	H	IF/LIF/LIRPI	16F	1580SM	ITSC+	6.4	PS	1.01	88	60	11		
120	82199999	H	IF/LIF/LIRPI	53F	1580SM	109C+	0.0	PS	1.41	100	53	11		
57	83100014	H	IF/LIF/LIRPI	09F	1580SM	102H+	0.2	PS	1.51	111	45	11		
91	83100070	H	IF/LI									ASR		
93	83100070	H	IF/LI									ASR		
95	83199999	C	IF/LIF/LIRPI	57F	1580SM	109H+	0.0	PS	2.21	95	56	11		
90	84100070	H	IF/LI									ASR		
94	84100070	H	IF/LI									ASR		
		C	IF/LIF/LI	72F	1540SM							ASR		
112	84199999	H	IF/LIF/LIRPI	53F	1580SM	109H+	0.0	PS	1.81	115	40	11		
39	85100044	C	IF/LIF/LIRPI	10F	1580SM	ITSH+	2.2	PS	0.91	113	41	11		
91	85100070	H	IF/LI									ASR		
93	85100070	H	IF/LI									ASR		
96	86100012	C	IF/LIF/LIRPI	58F	1580SM	101H-	0.5	PC	2.11	104	49	11		
100	86199999	C	IF/LIF/LIRPI	57F	1580SM	109H+	0.0	PS	1.61	95	56	11		
92	88199999	C	IF/LIF/LIRPI	58F	1580SM	104H+	0.3	PS	0.41	86	64	11		
101	89100012	C	IF/LIF/LIRPI	58F	1580SM	109H+	0.1	PC	5.61	111	42	11		
107	89100012	C	IF/LIF/LIRPI	58F	1580SM	102H-	0.6	SS	2.21	108	45	11		
120	90199999	H	IF/LIF/LIRPI	55F	1580SM	101H+	0.5	PS	1.41	70	79	11		
124	90100013	H	IF/LIF/LIRPI	56F	1580SM	103H+	0.3	PS	0.61	105	49	11		
42	94199999	C	IF/LIF/LIRPI	11F	1580SM	ITSH+	0.5	SS	0.71	104	48	11		
120	96199999	H	IF/LIF/LIRPI	57F	1580SM	109C+	0.0		1.81	61	84	11		
43	10100070	H	IF/LI									ASR		

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CUMULATIVE REPORT
 07/88, ST. LUCIE S/G A, UNIT 1

STEAM GENERATOR: A
 LOCATION: ALL
 CRITERIA: 40% TO 100%, ASR, TRS

PAGE: 3 OF 4
 DATE: 09/09/88
 TIME: 09:51:25

ROW	LINE	HEAT#	LEG	REQUIT	ST	REMI	REEL	PROBE	LOCATION	VOLTS	MIL	DEGI	X	CHI
	45	101	00070	H	IF/LI								ASR	
	42	102	00070	H	IF/LI								ASR	
	46	102	00070	H	IF/LI								ASR	
	106	102	99999	C	IF/LIF/LIRPI	61F	1580SM	09H+	0.0	PS	2.3	108	44	11
	43	103	00070	H	IF/LI								ASR	
	45	103	00070	H	IF/LI								ASR	
	118	104	99999	H	IF/LIF/LIRPI	46F	1580SM	09C+	0.0	PS	1.6	105	49	11
	21	107	00013	C	IF/LIF/LIRPI	13F	1580SM	01H+	0.2	SS	1.2	107	46	11
	53	107	99999	C	IF/LIF/LIRPI	06F	1580SM	02H-	0.5	SS	0.6	114	40	11
	61	107	99999	C	IF/LIF/LIRPI	06F	1580SM	02H-	0.2	SS	0.6	106	50	11
	14	108	00012	C	IF/LIF/LIRPI	13F	1580SM	04H-	0.4	PS	0.8	111	42	11
	74	108	99999	C	IF/LIF/LIRPI	06F	1580SM	ITSH+	1.1	PS	0.6	111	46	11
	98	108	00012	C	IF/LIF/LIRPI	63F	1580SM	ITSH+	1.4	PS	2.5	116	43	11
	99	111	00012	C	IF/LIF/LIRPI	63F	1580SM	09H+	0.0	PS	2.4	100	53	11
	24	112	00012	C	IF/LIF/LIRPI	14F	1580SM	03H+	0.1	PS	0.8	116	40	11
	96	112	99999	C	IF/LIF/LIRPI	64F	1580SM	09H+	0.0	PS	1.2	99	53	11
	77	113	99999	C	IF/LIF/LIRPI	07F	1580SM	ITSH+	3.9		0.9	110	43	11
				C	IF/LIF/LIRPI	07F	1580SM	01H+	0.5	SS	0.4	101	51	11
	17	115	00013	C	IF/LIF/LIRPI	15F	1580SM	04H+	0.4	PC	2.3	107	44	11
	113	115	00012	H	IF/LIF/LIRPI	48F	1580SM	09H+	0.0	PS	6.3	99	52	11
	14	116	00041	C	IF/LIF/LIRPI	15F	1580SM	05H+	0.0	SS	1.7	95	55	11
	22	116	00042	C	IF/LIF/LIRPI	15F	1580SM	01H+	0.0	SS	0.7	101	50	11
	15	117	00041	C	IF/LIF/LIRPI	15F	1580SM	04H+	0.1	SS	0.9	85	63	11
	14	118	00041	C	IF/LIF/LIRPI	15F	1580SM	ITSH+	1.0	PS	1.2	61	83	11
	42	118	00043	C	IF/LIF/LIRPI	15F	1580SM	03H+	0.5	PS	0.4	82	66	11
	35	119	00044	C	IF/LIF/LIRPI	16F	1580SM	02H+	0.0	SS	1.0	104	47	11
	91	119	00070	H	IF/LI								ASR	
	113	119	99999	H	IF/LIF/LIRPI	49F	1580SM	09C+	0.0	PS	2.1	95	57	11
	90	120	00070	H	IF/LI								ASR	
	94	120	00070	H	IF/LI								ASR	
	91	121	00022	H	IF/LI								ASR	
	93	121	00022	H	IF/LI								ASR	
	14	122	99999	H	IF/LIF/LIRPI	16F	1580SM	ITSH+	0.8	PS	2.3	87	48	11
				H	IF/LIF/LIRPI	16F	1580SM	ITSH+	1.2	PS	2.5	94	41	11
				H	IF/LIF/LIRPI	16F	1580SM	ITSH+	2.4	PS	2.1	82	53	11
				H	IF/LIF/LIRPI	16F	1580SM	ITSH+	2.9	PS	1.9	91	44	11
				H	IF/LIF/LIRPI	16F	1580SM	ITSH+	3.3	PS	1.4	57	78	11
				H	IF/LIF/LIRPI	16F	1580SM	01H-	0.5	SS	0.9	114	40	11
				H	IF/LIF/LIRPI	16F	1580SM	03H+	0.0	PC	1.8	99	51	11
	34	122	00014	H	IF/LIF/LIRPI	16F	1580SM	01H+	0.0	SS	0.9	89	62	11
	96	122	00012	H	IF/LIF/LIRPI	39F	1580SM	01H+	0.9	SS	0.6	96	56	11
	50	124	99999	H	IF/LIF/LIRPI	17F	1580SM	ITSH+	0.6	PS	1.6	101	52	11
	22	130	99999	H	IF/LIF/LIRPI	18F	1580SM	02H-	0.5	PS	1.3	113	41	11
	96	132	00021	H	IF/LIF/LIRPI	42F	1580SM	09C+	0.0	PS	1.1	103	51	11
	102	132	00012	H	IF/LIF/LIRPI	42F	1580SM	09H+	0.0	PS	3.3	111	44	11

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CUMULATIVE REPORT
 07/88, ST. LUCIE S/G A, UNIT 1

STEAM GENERATOR: A
 LOCATION: ALL
 CRITERIA: 40% TO 100%, ASR, TRS

PAGE: 4 OF 4
 DATE: 09/09/88
 TIME: 09:51:35

ROW	WILIN	HEAT#	LEG	REQUIT	ST	REMI	REEL	PROBE	LOCATION	VOLTS	SIMIL	DEG	%	CHI
	13	133	100013	H	F/LIF/LIRPI	19F	1580SM	ITSH+	1.3	SS	0.8	93	47	M1
	21	133	100013	H	F/LIF/LIRPI	19F	1580SM	ITSC+	2.8	SS	0.7	115	42	11
	73	133	100012	H	F/LIF/LIRPI	29F	1580SM	I01H+	0.5	PS	0.5	85	66	11
	12	134	100013	H	F/LIF/LIRPI	19F	1580SM	ITSH+	0.5	PS	1.1	73	78	11
	43	135	199999	H	F/LI									IASR
				H	F/LI01C		19F	1580SM						IASR
	45	135	100013	H	F/LI									IASR
				H	F/LIF/LI		19F	1580SM						IASR
	97	135	100011	H	F/LIF/LIRPI	42F	1580SM	I09H+	0.0	SC	1.8	97	56	11
	42	136	100070	H	F/LI									IASR
	46	136	100070	H	F/LI									IASR
	43	137	100070	H	F/LI									IASR
	45	137	100013	H	F/LI									IASR
	38	138	100012	H	F/LIF/LIRPI	20F	1580SM	I02H+	0.2	PS	0.8	107	46	11
	32	144	100012	H	F/LIF/LIRPI	21F	1580SM	ITSH+	0.1	PS	1.3	82	58	M1
	95	145	100011	H	F/LIF/LIRPI	44F	1580SM	I02H-	0.5	PS	0.5	112	43	11
	27	147	100012	H	F/LIF/LIRPI	22F	1580SM	ITSH+	0.8	PS	0.8	94	57	11
	69	147	199999	H	F/LIF/LIRPI	32F	1580SM	I05H+	0.6		0.3	104	51	11
	15	151	100044	H	F/LIF/LIRPI	23F	1580SM	ITSH+	0.8	SS	2.3	96	44	M1
				H	F/LIF/LIRPI	23F	1580SM	I01H+	0.9	SC	10.3	112	43	11
	32	152	199999	H	F/LIF/LIRPI	23F	1580SM	I02H+	0.4	SS	0.7	106	48	11
	72	154	199999	H	F/LIF/LIRPI	34F	1580SM	I04H+	0.2	SS	0.9	87	64	11
	3	159	199999	H	F/LI06H	IRPI	67F	1540SM						ITRS

NUMBER OF TUBES SELECTED FROM CURRENT OUTAGE: 141

NO TREND ANALYSIS REQUESTED

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CUMULATIVE REPORT
07/88, ST. LUCIE S/G B, UNIT 1

STEAM GENERATOR: B
LOCATION: ALL
CRITERIA: 40% TO 100%, ASR, TBP

PAGE: 1 OF 3
DATE: 09/05/88
TIME: 10:19:36

ROW	LINE	HEAT#	LEG	REQ	TST	REM	REEL	PROBE	LOCATION	VOLTS	SIMIL	DEGI	%	ICH
44	18199999		C	IF/LIF/LIRPI			19F1580SM	102H+	0.5	PS	0.5	109	49	11
31	25199999		C	IF/LIF/LIRPI			35F1580SD	101H-	0.7	SS	0.8	64	84	11
43	31100070		H	IF/LI									ASR	
45	31100070		H	IF/LI									ASR	
42	32100070		H	IF/LI									ASR	
46	32100070		H	IF/LI									ASR	
43	33100070		H	IF/LI									ASR	
45	33100011		H	IF/LI									ASR	
111	37100043		C	IF/LIF/LIRPI			44F1580SM	109C+	0.0	PS	1.2	98	59	11
78	42199999		C	IF/LIF/LIRPI			33F1580SM	101H+	0.0	SS	0.9	115	44	11
51	47100012		H	IF/LIF/LIRPI			01F1580SM	104H+	0.6	PS	0.8	119	43	11
91	47100070		C	IF/LI	IRIT								ASR	
93	47100070		H	IF/LI									ASR	
90	48100070		H	IF/LI									ASR	
94	48100070		H	IF/LI									ASR	
91	49100021		H	IF/LI									ASR	
93	49100070		H	IF/LI									ASR	
120	54199999		C	IF/LIF/LIRPI			46F1580SM	101H+	0.7	PS	0.4	111	49	11
131	59100022		H	IF/LIF/LIRPI			12F1580SM	101H+	0.4	PS	1.0	94	63	11
42	60199999		H	IF/LIF/LIRPI			13F1580SM	ITSC+	8.1	PS	1.0	91	64	11
121	62100022		H	IF/LIF/LIRPI			13F1580SM	ITSH+	1.1	PS	0.6	93	63	11
36	62199999		H	ITSCITSC	IGNSI		13F1580SM	ITSC+	4.1	SS	0.9	89	55	11
31	65100012		H	ITSCITSC	IGNSI		14F1580SM	101H-	0.5		2.3	114	44	11
43	65100022		H	101HI	IRIT								ASR	
45	65100022		H	101HI	IRIT								ASR	
22	66100022		H	IF/LIF/LIRPI			14F1580SM	101H+	0.8	SS	0.9	117	40	11
40	66100022		H	IF/LIF/LIRPI			14F1580SM	102H+	0.0	PS	0.8	108	49	11
42	66100022		H	101HI	IRIT								ASR	
46	66100022		H	101HI	IRIT								ASR	
43	67100012		H	IF/LI									ASR	
45	67100012		H	101HI	IRIT								ASR	
47	67100022		H	IF/LIF/LIRPI			14F1580SM	ITSC+	6.3	SS	1.2	67	74	11
44	68100021		H	IF/LIF/LIRPI			14F1580SM	ITSC+	7.5	PS	1.6	106	51	11
122	70199999		C	IF/LIF/LIRPI			49F1580SM	109C+	0.0	PS	0.8	87	67	11
63	75199999		H	IF/LIF/LIRPI			07F1580SM	101H+	0.4	SS	1.2	104	53	11
135	77199999		H	IF/LIF/LIRPI			51F1580SM	109H+	0.0	PS	1.4	108	49	11
91	83100070		H	ITEH	IRPI								ASR	
93	83100070		H	IF/LI	IRIT								ASR	
90	84100070		H	IF/LI									ASR	
94	84100070		H	IF/LI									ASR	
91	85100070		H	101CI	IRIT								ASR	
			H	101CI	101CI		56F1580SM						ASR	
93	85100070		H	101CI	IRIT								ASR	
			H	101CI	101CI		56F1580SM						ASR	
52	86100012		C	IF/LIF/LIRPI			02F1580SM	ITSC+	6.7	PS	1.2	106	52	11

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CUMULATIVE REPORT
07/88, ST. LUCIE S/G B, UNIT 1

STEAM GENERATOR: B
LOCATION: ALL
CRITERIA: 40% TO 100%, ASR, TBP

PAGE: 2 OF 3
DATE: 09/09/88
TIME: 10:19:36

ROW	WILINI	HEAT#	LEG	REQIT	ST	REMI	REEL	IPROBE	LOCATION	VOLTS	MIL	DEGI	%	ICH
48	92	00012	C	F/LIF/LIRPI	10F	580SMITSC+	6.5	PS	1.1	117	42	1		
134	94	99999	H	F/LIF/LIRPI	56F	580SMI02H+	0.9	SS	0.8	103	55	1		
54	96	00012	C	F/LIF/LIRPI	04F	580SMI01H-	0.4	SS	1.1	114	46	1		
35	99	00012	C	F/LIF/LIRPI	11F	580SMITSC+	6.5	PS	0.9	104	53	1		
43	99	99999	C	F/LIF/LIRPI	11F	580SMITSC+	6.8	PC	1.5	97	44	M		
135	99	99999	H	F/LIF/LIRPI	44F	580SMI09H+	0.0	PS	2.1	116	43	1		
126	100	99999	H	F/LIF/LIRPI	45F	580SMI09C+	0.0	PS	1.9	98	59	1		
45	101	00012	H	F/LI										
			C	F/LIF/LIRPI	11F	580SMITSC+	5.9	SC	0.9	81	60	M		
42	102	00012	H	F/LI										
46	102	00070	H	F/LI										
48	102	00012	C	F/LIF/LIRPI	11F	580SMI01H+	0.7	SS	3.1	113	46	1		
43	103	00012	H	F/LI										
			C	F/LIF/LIRPI	12F	580SMITSC+	9.5	PS	0.8	116	44	1		
45	103	00070	H	F/LI										
17	105	00012	C	F/LIF/LIRPI	12F	580SMITSC+	2.4	PS	0.8	109	50	1		
39	105	00041	C	TSHITSHIGNS	12F	580SMI05H+	0.1	SS	0.4	112	47	1		
37	107	00014	C	TSHITSHIGNS	12F	580SMI01H+	0.5	PS	1.2	101	57	1		
43	107	00012	C	F/LIF/LIRPI	12F	580SMI01H+	0.5	PS	3.5	105	54	1		
47	109	00012	C	F/LIF/LIRPI	13F	580SMI01H-	0.3	PS	2.3	117	42	1		
4	110	00014	H	F/LIF/LIRPI	34F	580SMI02H+	0.3	PS	0.4	101	55	1		
69	113	00012	C	F/LIF/LIRPI	08F	580SMI01H+	0.0	PC	1.5	95	60	1		
			C	F/LIF/LIRPI	08F	580SMI01H+	0.5		1.8	109	49	1		
70	116	99999	C	F/LIF/LIRPI	08F	580SMITSC+	4.0	SS	0.9	113	45	1		
91	119	00041	H	01C	IRIT									
93	119	00041	H	F/LI										
			H	F/LIF/LIRPI	38F	580SMITSH+	1.4	PS	1.4	108	50	1		
66	120	00012	C	F/LIF/LIRPI	09F	580SMITSC+	2.6	PC	2.1	113	45	1		
90	120	00041	H	F/LI										
			H	F/LI01C	38F	580SMI03H+	0.4	PS	0.5	119	40	1		
94	120	00014	H	F/LI										
91	121	00041	H	F/LI										
			H	F/LIF/LI	38F	580SMITSH+	1.7	PC	6.1	29	72	1		
93	121	00041	H	ITHIRPI										
66	122	99999	H	F/LIF/LIRPI	26F	580SMITSC+	4.6	PS	0.6	114	43	1		
98	122	00022	H	F/LIF/LIRPI	38F	580SMITSH+	0.2	PS	1.0	79	73	1		
116	122	00041	H	F/LI	IRPI									
15	125	00012	H	F/LIF/LIRPI	17F	580SMI01H+	0.1	PS	3.1	119	42	1		
58	126	99999	H	F/LIF/LIPID	26F	580SMI01H+	0.00	SS	0.9	110	47	1		
100	126	00012	H	F/LIF/LIRPI	39F	580SMI09H+	0.0	PS	7.0	117	42	1		
90	128	00021	H	F/LIF/LIRPI	40F	580SMI01H+	0.3	PS	0.9	102	55	1		
94	130	00021	H	F/LIF/LIRPI	40F	580SMI01H+	0.4	SS	0.6	114	44	1		
100	130	00021	H	F/LIF/LIRPI	40F	580SMI09C+	0.0	PS	1.7	118	41	1		
100	132	00021	H	F/LIF/LIRPI	41F	580SMI09H+	0.0	PS	3.5	85	68	1		
72	134	99999	H	F/LIF/LIRPI	28F	580SMITSH+	0.9	PS	0.7	106	51	1		

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CUMULATIVE REPORT
 07/88, ST. LUCIE S/G E, UNIT 1

STEAM GENERATOR: B
 LOCATION: ALL
 CRITERIA: 40% TO 100%, ASR, TBP

PAGE: 3 OF 3
 DATE: 09/09/88
 TIME: 10:19:36

ROW	LINE	HEAT#	LEG	EXTENT	REQUIT	ST	REMI	REEL	PROBE	LOCATION	VOLTS	MIL	DEG	%	CHI
94	134	100013	H	F/LIF/LIRPI	41F	1580SM	109H+	0.0	PS	2.0	107	50	11		
43	135	100070	H	101CI	IRIT								ASR		
45	135	100070	H	101CI	IRIT								ASR		
69	135	199999	H	F/LIF/LIRPI	29F	1580SM	ITSH+	0.7	PS	0.8	119	42	11		
			H	F/LIF/LIRPI	29F	1580SM	105C+	0.4	PS	0.6	114	46	11		
6	136	100012	H	F/LIF/LIRPI	35F	1580SM	IVS2+	0.4	PS	0.7	119	41	11		
42	136	100070	H	101CI	IRIT								ASR		
46	136	100070	H	F/LI									ASR		
43	137	100070	H	101CI	IRIT								ASR		
45	137	100070	H	ITEH	IRPI								ASR		
92	138	100011	H	F/LIF/LIRPI	42F	1580SM	109H+	0.0	PS	1.1	109	49	11		
12	148	100041	H	F/LIF/LIRPI	22F	1580SM	101H-	0.5	SS	0.9	58	88	11		
20	148	100013	H	F/LIF/LIRPI	22F	1580SM	ITSH+	1.4	PS	1.0	116	43	11		
1	151	100012	H	F/LIF/LIRPI	36F	1580SD	101H+	0.6	SS	2.1	114	44	11		
21	151	199999	H	F/LIF/LIRPI	23F	1580SM	ITSH+	0.3	PS	1.2	105	52	11		
55	155	199999	H	F/LIF/LIRPI	33F	1580SM	104H-	0.4	PS	0.5	114	46	11		

NUMBER OF TUBES SELECTED FROM CURRENT OUTAGE: 97

NO TREND ANALYSIS REQUESTED

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FLORIDA POWER & LIGHT COMPANY
700 UNIVERSE BLVD.
JUNO BEACH, FLORIDA
33408

ST. LUCIE NUCLEAR PLANT
P.O. BOX 128
FT. PIERCE, FLORIDA
33454

UNIT 1
1988 OUTAGE
SNUBBER FUNCTIONAL TESTING
REPORT

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	<u>Test Parameter:</u>	<u>Tension Mode</u>	<u>Compression Mode</u>
Tag #: 1-010 Mfg/Cap.: ITT-200 Serial #: 5571 Mark #: SS-2 1B	Lockup Velocity: Bleed Rate: Test Load:	1.340 PASS. 0.015 PASS. 193	1.480 PASS. 0.128 PASS. 257
Tag #: 1-016 Mfg/Cap.: ITT-200 Serial #: 5573 Mark #: SS-8 1B	Lockup Velocity: Bleed Rate: Test Load:	1.480 PASS. 0.036 PASS. 193	1.480 PASS. 0.038 PASS. 257
Tag #: 1-018 Mfg/Cap.: ITT-50 Serial #: 11180 Mark #: 1A2	Lockup Velocity: Bleed Rate: Test Load:	3.140 PASS. 0.067 PASS. 20	1.400 PASS. 0.067 PASS. 20

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<u>Test Parameter:</u>		<u>Tension Mode</u>		<u>Compression Mode</u>	
Tag #: 1-022 Mfg/Cap.: PSA-3 Serial #: 101 Mark #: RC-005-34B	Breakaway:	53.9	0.9%, PASS.	13.4	0.2%, PASS.
	Initial Drag:	14.9	0.2%, PASS.	14.2	0.2%, PASS.
	Peak Drag:	25.0	0.4%, PASS.	29.7	0.5%, PASS.
	Activation (PSA):	0.009	PASS	0.006	PASS
	Release (A/D)				
	Test Load:	4500	75.0%	4500	75.0%
	Final Drag:	15.0	0.3%, PASS.	10.9	0.2%, PASS.
	Peak Drag:	25.2	0.4%, PASS.	26.9	0.4%, PASS.
Tag #: 1-027 Mfg/Cap.: PSA-3 Serial #: 100 Mark #: RC-005-55B	Breakaway:	39.0	0.7%, PASS.	20.0	0.3%, PASS.
	Initial Drag:	26.1	0.4%, PASS.	12.4	0.2%, PASS.
	Peak Drag:	45.1	0.8%, PASS.	27.6	0.5%, PASS.
	Activation (PSA):	0.005	PASS	0.006	PASS
	Release (A/D)				
	Test Load:	4634	77.2%	4407	73.4%
	Final Drag:	19.5	0.3%, PASS.	18.1	0.3%, PASS.
	Peak Drag:	34.2	0.6%, PASS.	28.8	0.5%, PASS.
Tag #: 1-029 Mfg/Cap.: PSA-3 Serial #: 114 Mark #: RC-005-62A	Breakaway:	19.8	0.3%, PASS.	12.2	0.2%, PASS.
	Initial Drag:	19.0	0.3%, PASS.	18.3	0.3%, PASS.
	Peak Drag:	33.9	0.6%, PASS.	31.2	0.5%, PASS.
	Activation (PSA):	0.003	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	4590	76.5%	4957	82.6%
	Final Drag:	29.8	0.5%, PASS.	12.2	0.2%, PASS.
	Peak Drag:	42.9	0.7%, PASS.	25.1	0.4%, PASS.
Tag #: 1-031 Mfg/Cap.: PSA-3 Serial #: 29505 Mark #: RC-005-90	Breakaway:	27.8	0.5%, PASS.	3.7	0.1%, PASS.
	Initial Drag:	27.1	0.5%, PASS.	26.4	0.4%, PASS.
	Peak Drag:	52.0	0.9%, PASS.	47.3	0.8%, PASS.
	Activation (PSA):	0.002	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	4326	72.1%	4458	74.3%
	Final Drag:	32.7	0.5%, PASS.	41.0	0.7%, PASS.
	Peak Drag:	56.9	0.9%, PASS.	60.8	1.0%, PASS.
Tag #: 1-035 Mfg/Cap.: PSA-3 Serial #: 19348 Mark #: MS-1076-3164	Breakaway:	25.6	0.4%, PASS.	25.6	0.4%, PASS.
	Initial Drag:	25.4	0.4%, PASS.	4.9	0.1%, PASS.
	Peak Drag:	36.4	0.6%, PASS.	15.4	0.3%, PASS.
	Activation (PSA):	0.007	PASS	0.006	PASS
	Release (A/D)				
	Test Load:	4648	77.5%	4656	77.6%
	Final Drag:	13.9	0.2%, PASS.	7.1	0.1%, PASS.
	Peak Drag:	32.2	0.5%, PASS.	22.4	0.4%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-036 Mfg/Cap.: PSA-35 Serial #: 8452 Mark #: MS-649-314	Breakaway:	133.0	0.3%, PASS.	145.2	0.3%, PASS.
	Initial Drag:	141.5	0.3%, PASS.	205.0	0.4%, PASS.
	Peak Drag:	240.3	0.5%, PASS.	311.1	0.6%, PASS.
	Activation (PSA):	0.002	PASS	0.000	PASS
	Release (A/D)				
	Test Load:	37576	75.2%	39577	79.2%
	Final Drag:	162.3	0.3%, PASS.	248.9	0.5%, PASS.
	Peak Drag:	279.4	0.6%, PASS.	328.2	0.7%, PASS.
Tag #: 1-044 Mfg/Cap.: PSA-100 Serial #: 1229 Mark #: BF-549-8	Breakaway:	235.5	0.2%, PASS.	380.6	0.3%, PASS.
	Initial Drag:	324.5	0.3%, PASS.	377.0	0.3%, PASS.
	Peak Drag:	908.9	0.8%, PASS.	1101.7	0.9%, PASS.
	Activation (PSA):	0.004	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	89670	74.7%	90182	75.2%
	Final Drag:	269.6	0.2%, PASS.	683.2	0.6%, PASS.
	Peak Drag:	961.4	0.8%, PASS.	1331.0	1.1%, PASS.
Tag #: 1-045 Mfg/Cap.: PSA-10 Serial #: 164 Mark #: BF-549-11	Breakaway:	49.5	0.3%, PASS.	45.6	0.3%, PASS.
	Initial Drag:	65.4	0.4%, PASS.	40.5	0.3%, PASS.
	Peak Drag:	92.2	0.6%, PASS.	60.5	0.4%, PASS.
	Activation (PSA):	0.038	0.018g over, FAIL!	0.040	0.020g over, FAIL!
	Release (A/D)				
	Test Load:	12054	80.4%	11053	73.7%
	Final Drag:	79.1	0.5%, PASS.	47.3	0.3%, PASS.
	Peak Drag:	107.8	0.7%, PASS.	68.8	0.5%, PASS.
Tag #: 1-046 Mfg/Cap.: PSA-10 Serial #: 171 Mark #: BF-549-11	Breakaway:	49.0	0.3%, PASS.	42.5	0.3%, PASS.
	Initial Drag:	44.2	0.3%, PASS.	32.0	0.2%, PASS.
	Peak Drag:	75.4	0.5%, PASS.	52.2	0.3%, PASS.
	Activation (PSA):	0.010	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	11895	79.3%	11407	76.0%
	Final Drag:	48.6	0.3%, PASS.	52.2	0.3%, PASS.
	Peak Drag:	78.8	0.5%, PASS.	69.5	0.5%, PASS.
Tag #: 1-047 Mfg/Cap.: PSA-35 Serial #: 8453 Mark #: BF-661-4020	Breakaway:	144.0	0.3%, PASS.	263.5	0.5%, PASS.
	Initial Drag:	120.8	0.2%, PASS.	274.5	0.5%, PASS.
	Peak Drag:	402.6	0.8%, PASS.	436.8	0.9%, PASS.
	Activation (PSA):	0.001	PASS	0.001	PASS
	Release (A/D)				
	Test Load:	37527	75.1%	38406	76.8%
	Final Drag:	176.9	0.4%, PASS.	344.0	0.7%, PASS.
	Peak Drag:	464.8	0.9%, PASS.	483.1	1.0%, PASS.

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<u>Test Parameter:</u>		<u>Tension Mode</u>		<u>Compression Mode</u>	
Tag #: 1-054 Mfg/Cap.: PSA-3 Serial #: 111 Mark #: SI-968-565	Breakaway:	20.0	0.3%, PASS.	13.7	0.2%, PASS.
	Initial Drag:	14.9	0.2%, PASS.	5.1	0.1%, PASS.
	Peak Drag:	29.5	0.5%, PASS.	21.2	0.4%, PASS.
	Activation (PSA):	0.009	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	3821	63.7%	3733	62.2%
	Final Drag:	15.4	0.3%, PASS.	25.6	0.4%, PASS.
	Peak Drag:	28.8	0.5%, PASS.	41.5	0.7%, PASS.
Tag #: 1-055 Mfg/Cap.: PSA-3 Serial #: 119 Mark #: SI-968-1205	Breakaway:	14.4	0.2%, PASS.	15.9	0.3%, PASS.
	Initial Drag:	26.1	0.4%, PASS.	23.9	0.4%, PASS.
	Peak Drag:	37.6	0.6%, PASS.	42.5	0.7%, PASS.
	Activation (PSA):	0.010	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	3792	63.2%	3975	66.2%
	Final Drag:	21.5	0.4%, PASS.	8.8	0.1%, PASS.
	Peak Drag:	35.4	0.6%, PASS.	30.0	0.5%, PASS.
Tag #: 1-057 Mfg/Cap.: PSA-10 Serial #: 113 Mark #: SI-969-1190	Breakaway:	42.9	0.3%, PASS.	30.3	0.2%, PASS.
	Initial Drag:	50.0	0.3%, PASS.	47.8	0.3%, PASS.
	Peak Drag:	81.2	0.5%, PASS.	102.7	0.7%, PASS.
	Activation (PSA):	0.006	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	11797	78.6%	11675	77.8%
	Final Drag:	46.6	0.3%, PASS.	46.1	0.3%, PASS.
	Peak Drag:	76.9	0.5%, PASS.	91.5	0.6%, PASS.
Tag #: 1-063 Mfg/Cap.: PSA-10 Serial #: 100 Mark #: SI-969-6217	Breakaway:	42.7	0.3%, PASS.	37.8	0.3%, PASS.
	Initial Drag:	55.4	0.4%, PASS.	62.7	0.4%, PASS.
	Peak Drag:	87.8	0.6%, PASS.	75.9	0.5%, PASS.
	Activation (PSA):	0.009	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	11200	74.7%	10724	71.5%
	Final Drag:	27.3	0.2%, PASS.	42.0	0.3%, PASS.
	Peak Drag:	66.1	0.4%, PASS.	58.3	0.4%, PASS.
Tag #: 1-064 Mfg/Cap.: PSA-10 Serial #: 112 Mark #: SI-969-6217	Breakaway:	31.0	0.2%, PASS.	28.8	0.2%, PASS.
	Initial Drag:	45.9	0.3%, PASS.	42.7	0.3%, PASS.
	Peak Drag:	60.0	0.4%, PASS.	66.6	0.4%, PASS.
	Activation (PSA):	0.011	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	11712	78.1%	11248	75.0%
	Final Drag:	33.2	0.2%, PASS.	42.2	0.3%, PASS.
	Peak Drag:	49.3	0.3%, PASS.	63.9	0.4%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-066 Mfg/Cap.: PSA-3 Serial #: 19345 Mark #: SI-970-1248	Breakaway:	19.0	0.3%, PASS.	20.4	0.3%, PASS.
	Initial Drag:	44.9	0.7%, PASS.	24.9	0.4%, PASS.
	Peak Drag:	67.3	1.1%, PASS.	50.5	0.8%, PASS.
	Activation (PSA):	0.004	PASS	0.004	PASS
	Release (A/D)				
	Test Load:	4436	73.9%	4070	67.8%
	Final Drag:	22.0	0.4%, PASS.	31.7	0.5%, PASS.
	Peak Drag:	42.7	0.7%, PASS.	58.1	1.0%, PASS.
Tag #: 1-069 Mfg/Cap.: PSA-10 Serial #: 16611 Mark #: SI-971-1229	Breakaway:	44.9	0.3%, PASS.	104.9	0.7%, PASS.
	Initial Drag:	88.6	0.6%, PASS.	89.3	0.6%, PASS.
	Peak Drag:	108.1	0.7%, PASS.	259.1	1.7%, PASS.
	Activation (PSA):	0.007	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	11749	78.3%	11297	75.3%
	Final Drag:	44.4	0.3%, PASS.	79.5	0.5%, PASS.
	Peak Drag:	66.1	0.4%, PASS.	219.4	1.5%, PASS.
Tag #: 1-070 Mfg/Cap.: PSA-3 Serial #: 30535 Mark #: SI-971-6229	Breakaway:	46.6	0.8%, PASS.	38.1	0.6%, PASS.
	Initial Drag:	48.6	0.8%, PASS.	43.9	0.7%, PASS.
	Peak Drag:	137.6	2.3%, PASS.	83.2	1.4%, PASS.
	Activation (PSA):	0.007	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	5109	85.2%	5007	83.5%
	Final Drag:	59.5	1.0%, PASS.	40.0	0.7%, PASS.
	Peak Drag:	153.0	2.5%, PASS.	65.9	1.1%, PASS.
Tag #: 1-071 Mfg/Cap.: PSA-3 Serial #: 112 Mark #: SI-971-6236	Breakaway:	39.5	0.7%, PASS.	37.8	0.6%, PASS.
	Initial Drag:	39.8	0.7%, PASS.	39.3	0.7%, PASS.
	Peak Drag:	57.3	1.0%, PASS.	56.9	0.9%, PASS.
	Activation (PSA):	0.009	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	4736	78.9%	4831	80.5%
	Final Drag:	26.8	0.4%, PASS.	48.6	0.8%, PASS.
	Peak Drag:	45.1	0.8%, PASS.	62.2	1.0%, PASS.
Tag #: 1-072 Mfg/Cap.: PSA-10 Serial #: 101 Mark #: SI-972-1243	Breakaway:	46.6	0.3%, PASS.	52.0	0.3%, PASS.
	Initial Drag:	43.7	0.3%, PASS.	53.4	0.4%, PASS.
	Peak Drag:	69.5	0.5%, PASS.	75.6	0.5%, PASS.
	Activation (PSA):	0.011	PASS	0.015	PASS
	Release (A/D)				
	Test Load:	12200	81.3%	12151	81.0%
	Final Drag:	25.1	0.2%, PASS.	66.4	0.4%, PASS.
	Peak Drag:	54.4	0.4%, PASS.	88.8	0.6%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-073 Mfg/Cap.: PSA-3 Serial #: 26881 Mark #: SI-972-6240	Breakaway:	499.5	8.3%, 199# over, FAIL!	499.7	8.3%, 199.7# over, FAIL!
	Initial Drag:	460.7	7.7%, 160.7# over, FAIL!	491.7	8.2%, 191.7# over, FAIL!
	Peak Drag:	499.5	8.3%, 199# over, FAIL!	499.7	8.3%, 200# over, FAIL!
	Activation (PSA):	0.000	PASS	0.000	PASS
	Release (A/D)				
	Test Load:	3287	54.8%	3418	57.0%
	Final Drag:	478.7	8.0%, 178.7# over, FAIL!	493.1	8.2%, 193.1# over, FAIL!
	Peak Drag:	499.5	8.3%, 199# over, FAIL!	499.7	8.3%, 200# over, FAIL!
Tag #: 1-076 Mfg/Cap.: PSA-3 Serial #: 29502 Mark #: SI-973-6224	Breakaway:	25.4	0.4%, PASS.	20.5	0.3%, PASS.
	Initial Drag:	16.6	0.3%, PASS.	13.2	0.2%, PASS.
	Peak Drag:	28.1	0.5%, PASS.	24.4	0.4%, PASS.
	Activation (PSA):	0.003	PASS	0.004	PASS
	Release (A/D)				
	Test Load:	4041	67.3%	4085	68.1%
	Final Drag:	12.2	0.2%, PASS.	29.0	0.5%, PASS.
	Peak Drag:	27.1	0.5%, PASS.	43.9	0.7%, PASS.
Tag #: 1-079 Mfg/Cap.: PSA-3 Serial #: 19349 Mark #: SI-868-163	Breakaway:	28.3	0.5%, PASS.	41.2	0.7%, PASS.
	Initial Drag:	15.1	0.3%, PASS.	33.7	0.6%, PASS.
	Peak Drag:	32.2	0.5%, PASS.	60.3	1.0%, PASS.
	Activation (PSA):	0.010	PASS	0.027	0.007g over, FAIL!
	Release (A/D)				
	Test Load:	7605	126.8%	4890	81.5%
	Final Drag:	58.8	1.0%, PASS.	57.1	1.0%, PASS.
	Peak Drag:	78.6	1.3%, PASS.	75.9	1.3%, PASS.
Tag #: 1-080 Mfg/Cap.: PSA-3 Serial #: 19352 Mark #: SI-868-410	Breakaway:	27.6	0.5%, PASS.	20.5	0.3%, PASS.
	Initial Drag:	22.0	0.4%, PASS.	16.4	0.3%, PASS.
	Peak Drag:	39.3	0.7%, PASS.	54.7	0.9%, PASS.
	Activation (PSA):	0.027	0.007g over, FAIL!	0.027	0.007g over, FAIL!
	Release (A/D)				
	Test Load:	2350	39.2%	695	11.6%
	Final Drag:	49.0	0.8%, PASS.	15.4	0.3%, PASS.
	Peak Drag:	75.9	1.3%, PASS.	35.4	0.6%, PASS.
Tag #: 1-081 Mfg/Cap.: PSA-3 Serial #: 17189 Mark #: SI-676-67	Breakaway:	19.8	0.3%, PASS.	13.9	0.2%, PASS.
	Initial Drag:	18.1	0.3%, PASS.	7.3	0.1%, PASS.
	Peak Drag:	26.4	0.4%, PASS.	16.6	0.3%, PASS.
	Activation (PSA):	0.005	PASS	0.006	PASS
	Release (A/D)				
	Test Load:	4743	79.0%	4802	80.0%
	Final Drag:	17.8	0.3%, PASS.	9.8	0.2%, PASS.
	Peak Drag:	26.1	0.4%, PASS.	16.8	0.3%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-085 Mfg/Cap.: PSA-10 Serial #: 115 Mark #: SI-676-127	Breakaway:	32.0	0.2%, PASS.	37.8	0.3%, PASS.
	Initial Drag:	29.0	0.2%, PASS.	32.9	0.2%, PASS.
	Peak Drag:	44.4	0.3%, PASS.	48.8	0.3%, PASS.
	Activation (PSA):	0.013	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	12212	81.4%	11932	79.5%
	Final Drag:	24.4	0.2%, PASS.	31.7	0.2%, PASS.
Peak Drag:	38.5	0.3%, PASS.	47.8	0.3%, PASS.	
Tag #: 1-087 Mfg/Cap.: PSA-3 Serial #: 18843 Mark #: SI-676-250	Breakaway:	13.7	0.2%, PASS.	16.1	0.3%, PASS.
	Initial Drag:	11.8	0.2%, PASS.	7.7	0.1%, PASS.
	Peak Drag:	28.4	0.5%, PASS.	36.3	0.6%, PASS.
	Activation (PSA):	0.006	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	4780	79.7%	4619	77.0%
	Final Drag:	22.2	0.4%, PASS.	27.3	0.5%, PASS.
Peak Drag:	60.5	1.0%, PASS.	114.2	1.9%, PASS.	
Tag #: 1-091 Mfg/Cap.: PSA-3 Serial #: 19353 Mark #: SPS-417	Breakaway:	17.8	0.3%, PASS.	7.6	0.1%, PASS.
	Initial Drag:	9.6	0.2%, PASS.	10.0	0.2%, PASS.
	Peak Drag:	20.2	0.3%, PASS.	23.4	0.4%, PASS.
	Activation (PSA):	0.004	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	4165	69.4%	4070	67.8%
	Final Drag:	12.5	0.2%, PASS.	8.0	0.1%, PASS.
Peak Drag:	24.4	0.4%, PASS.	21.4	0.4%, PASS.	
Tag #: 1-094 Mfg/Cap.: PSA-3 Serial #: 102 Mark #: CS-832-118	Breakaway:	11.5	0.2%, PASS.	6.6	0.1%, PASS.
	Initial Drag:	17.8	0.3%, PASS.	7.3	0.1%, PASS.
	Peak Drag:	25.9	0.4%, PASS.	15.9	0.3%, PASS.
	Activation (PSA):	0.009	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	4487	74.8%	4187	69.8%
	Final Drag:	9.8	0.2%, PASS.	3.7	0.1%, PASS.
Peak Drag:	17.8	0.3%, PASS.	11.0	0.2%, PASS.	
Tag #: 1-095 Mfg/Cap.: PSA-3 Serial #: 110 Mark #: CS-878-115	Breakaway:	12.9	0.2%, PASS.	19.5	0.3%, PASS.
	Initial Drag:	23.4	0.4%, PASS.	11.0	0.2%, PASS.
	Peak Drag:	30.0	0.5%, PASS.	21.7	0.4%, PASS.
	Activation (PSA):	0.011	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	4560	76.0%	4282	71.4%
	Final Drag:	10.7	0.2%, PASS.	11.2	0.2%, PASS.
Peak Drag:	18.1	0.3%, PASS.	42.7	0.7%, PASS.	

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-096 Mfg/Cap.: PSA-3 Serial #: 19360 Mark #: CC-1865-9	Breakaway:	18.5	0.3%, PASS.	13.4	0.2%, PASS.
	Initial Drag:	18.8	0.3%, PASS.	11.7	0.2%, PASS.
	Peak Drag:	89.0	1.5%, PASS.	29.5	0.5%, PASS.
	Activation (PSA):	0.004	PASS	0.007	PASS
	Release (A/D)				
	Test Load:	4055	67.6%	4041	67.3%
	Final Drag:	18.3	0.3%, PASS.	14.4	0.2%, PASS.
	Peak Drag:	36.1	0.6%, PASS.	35.9	0.6%, PASS.
Tag #: 1-101 Mfg/Cap.: PSA-10 Serial #: 16443 Mark #: CC-17-1	Breakaway:	48.1	0.3%, PASS.	9.0	0.1%, PASS.
	Initial Drag:	72.7	0.5%, PASS.	22.9	0.2%, PASS.
	Peak Drag:	101.0	0.7%, PASS.	74.4	0.5%, PASS.
	Activation (PSA):	0.025	0.005g over, FAIL!	0.016	PASS
	Release (A/D)				
	Test Load:	11000	73.3%	11000	73.3%
	Final Drag:	58.1	0.4%, PASS.	30.7	0.2%, PASS.
	Peak Drag:	86.6	0.6%, PASS.	78.3	0.5%, PASS.
Tag #: 1-102 Mfg/Cap.: PSA-10 Serial #: 14478 Mark #: CC-14-2	Breakaway:	63.7	0.4%, PASS.	60.5	0.4%, PASS.
	Initial Drag:	58.1	0.4%, PASS.	57.6	0.4%, PASS.
	Peak Drag:	88.8	0.6%, PASS.	94.7	0.6%, PASS.
	Activation (PSA):	0.007	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	11907	79.4%	11736	78.2%
	Final Drag:	56.9	0.4%, PASS.	60.3	0.4%, PASS.
	Peak Drag:	89.5	0.6%, PASS.	98.1	0.7%, PASS.
Tag #: 1-106 Mfg/Cap.: PSA-3 Serial #: 19358 Mark #: CH-64-40	Breakaway:	22.2	0.4%, PASS.	26.6	0.4%, PASS.
	Initial Drag:	23.4	0.4%, PASS.	32.9	0.5%, PASS.
	Peak Drag:	32.0	0.5%, PASS.	32.9	0.5%, PASS.
	Activation (PSA):	0.009	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	4875	81.2%	4963	82.7%
	Final Drag:	22.0	0.4%, PASS.	21.5	0.4%, PASS.
	Peak Drag:	32.7	0.5%, PASS.	31.2	0.5%, PASS.
Tag #: 1-114 Mfg/Cap.: PSA-3 Serial #: 26882 Mark #: SI-972-6240	Breakaway:	619.8	10.3%, PASS.	129.3	2.2%, PASS.
	Initial Drag:	460.9	7.7%, 160.9# over, FAIL!	483.9	8.1%, 183.8# over, FAIL!
	Peak Drag:	499.5	8.3%, 199# over, FAIL!	499.7	8.3%, 200# over, FAIL!
	Activation (PSA):	0.003	PASS	0.001	PASS
	Release (A/D)				
	Test Load:	3733	62.2%	3924	65.4%
	Final Drag:	400.9	6.7%, 100.9# over, FAIL!	439.2	7.3%, 139.2# over, FAIL!
	Peak Drag:	499.5	8.3%, 199# over, FAIL!	499.7	8.3%, 200# over, FAIL!

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-117 Mfg/Cap.: A/D-41 Serial #: 1297 Mark #: RC-1-221A	Breakaway:	12.7	3.2%, PASS.	11.0	2.7%, PASS.
	Initial Drag:	12.7	3.2%, PASS.	13.1	3.3%, PASS.
	Peak Drag:	15.2	3.8%, PASS.	16.5	4.1%, PASS.
	Activation (PSA):				
	Release (A/D)	54.500	PASS.	54.100	PASS.
	Test Load:	322	80.5%	334	83.5%
	Final Drag:	12.1	3.0%, PASS.	15.1	3.8%, PASS.
	Peak Drag:	14.4	3.6%, PASS.	30.4	7.6%, 10# over, FAILI
Tag #: 1-118 Mfg/Cap.: PSA-1/4 Serial #: 29367 Mark #: RC-1-124B	Breakaway:	4.8	1.4%, PASS.	6.3	1.8%, PASS.
	Initial Drag:	33.8	9.7%, 16.3# over, FAILI	19.9	5.7%, 2.4# over, FAILI
	Peak Drag:	50.0	14.3%, 32# over, FAILI	50.0	14.3%, 32# over, FAILI
	Activation (PSA):	0.011	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	266	76.0%	311	88.9%
	Final Drag:	35.2	10.1%, 17.7# over, FAILI	5.1	1.5%, PASS.
	Peak Drag:	50.0	14.3%, 32# over, FAILI	50.0	14.3%, 32# over, FAILI
Tag #: 1-120 Mfg/Cap.: A/D-41 Serial #: 1287 Mark #: RC-1-192A	Breakaway:	6.5	1.6%, PASS.	5.6	1.4%, PASS.
	Initial Drag:	5.0	1.2%, PASS.	8.5	2.1%, PASS.
	Peak Drag:	9.8	2.4%, PASS.	10.8	2.7%, PASS.
	Activation (PSA):				
	Release (A/D)	5.200	FAIL.	113.200	FAIL.
	Test Load:	0	0.0%	9	2.2%
	Final Drag:	6.3	1.6%, PASS.	6.5	1.6%, PASS.
	Peak Drag:	8.9	2.2%, PASS.	7.6	1.9%, PASS.
Tag #: 1-121 Mfg/Cap.: PSA-1/4 Serial #: 19778 Mark #: RC-5-475	Breakaway:	3.0	0.9%, PASS.	3.5	1.0%, PASS.
	Initial Drag:	4.7	1.4%, PASS.	4.7	1.3%, PASS.
	Peak Drag:	6.8	1.9%, PASS.	6.9	2.0%, PASS.
	Activation (PSA):	0.011	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	261	74.6%	253	72.3%
	Final Drag:	2.9	0.8%, PASS.	4.8	1.4%, PASS.
	Peak Drag:	4.5	1.3%, PASS.	7.2	2.1%, PASS.
Tag #: 1-122 Mfg/Cap.: PSA-1/4 Serial #: 4152 Mark #: CH-129-99	Breakaway:	8.2	2.3%, PASS.	13.9	4.0%, PASS.
	Initial Drag:	6.5	1.9%, PASS.	9.9	2.8%, PASS.
	Peak Drag:	16.4	4.7%, PASS.	12.8	3.7%, PASS.
	Activation (PSA):	0.012	PASS	0.007	PASS
	Release (A/D)				
	Test Load:	296	84.6%	282	80.6%
	Final Drag:	10.7	3.1%, PASS.	9.6	2.8%, PASS.
	Peak Drag:	15.7	4.5%, PASS.	12.1	3.4%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-123 Mfg/Cap.: PSA-1/4 Serial #: 11412 Mark #: RC-217-5	Breakaway:	1.9	0.5%, PASS.	3.1	0.9%, PASS.
	Initial Drag:	4.9	1.4%, PASS.	5.9	1.7%, PASS.
	Peak Drag:	6.9	2.0%, PASS.	8.0	2.3%, PASS.
	Activation (PSA):	0.008	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	271	77.4%	274	78.3%
	Final Drag:	2.7	0.8%, PASS.	4.4	1.3%, PASS.
	Peak Drag:	4.5	1.3%, PASS.	6.5	1.9%, PASS.
Tag #: 1-124 Mfg/Cap.: PSA-1/4 Serial #: 36531 Mark #: CH-65-54C	Breakaway:	3.4	1.0%, PASS.	2.5	0.7%, PASS.
	Initial Drag:	2.7	0.8%, PASS.	3.2	0.9%, PASS.
	Peak Drag:	4.0	1.1%, PASS.	4.2	1.2%, PASS.
	Activation (PSA):	0.011	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	280	80.0%	283	80.9%
	Final Drag:	3.1	0.9%, PASS.	3.4	1.0%, PASS.
	Peak Drag:	4.2	1.2%, PASS.	4.2	1.2%, PASS.
Tag #: 1-125 Mfg/Cap.: PSA-1/4 Serial #: 20283 Mark #: CH-142-9	Breakaway:	7.7	2.2%, PASS.	9.8	2.8%, PASS.
	Initial Drag:	9.2	2.6%, PASS.	13.1	3.8%, PASS.
	Peak Drag:	11.7	3.4%, PASS.	16.1	4.6%, PASS.
	Activation (PSA):	0.012	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	275	78.6%	267	76.3%
	Final Drag:	9.9	2.8%, PASS.	16.0	4.6%, PASS.
	Peak Drag:	14.2	4.0%, PASS.	21.5	6.1%, 4# over, FAIL
Tag #: 1-126 Mfg/Cap.: PSA-1/4 Serial #: 36814 Mark #: CH-143-30C	Breakaway:	9.0	2.6%, PASS.	9.1	2.6%, PASS.
	Initial Drag:	8.6	2.5%, PASS.	13.3	3.8%, PASS.
	Peak Drag:	11.7	3.3%, PASS.	16.4	4.7%, PASS.
	Activation (PSA):	0.009	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	248	70.9%	229	65.4%
	Final Drag:	8.8	2.5%, PASS.	11.7	3.4%, PASS.
	Peak Drag:	12.0	3.4%, PASS.	14.7	4.2%, PASS.
Tag #: 1-127 Mfg/Cap.: PSA-1/4 Serial #: 20210 Mark #: RC-215-9A	Breakaway:	7.5	2.1%, PASS.	6.4	1.8%, PASS.
	Initial Drag:	7.2	2.0%, PASS.	7.4	2.1%, PASS.
	Peak Drag:	9.6	2.7%, PASS.	9.2	2.6%, PASS.
	Activation (PSA):	0.011	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	264	75.4%	266	76.0%
	Final Drag:	3.7	1.0%, PASS.	7.4	2.1%, PASS.
	Peak Drag:	6.0	1.7%, PASS.	10.1	2.9%, PASS.

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	Test Parameter:	Tension Mode		Compression Mode	
Tag #: 1-128 Mfg/Cap.: PSA-1/4 Serial #: 29182 Mark #: MSI-22-3A	Breakaway:	2.1	0.6%, PASS.	6.1	1.7%, PASS.
	Initial Drag:	3.2	0.9%, PASS.	7.0	2.0%, PASS.
	Peak Drag:	5.4	1.5%, PASS.	9.4	2.7%, PASS.
	Activation (PSA):	0.009	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	246	70.3%	240	68.6%
	Final Drag:	5.3	1.5%, PASS.	7.3	2.1%, PASS.
Peak Drag:	7.6	2.2%, PASS.	10.4	3.0%, PASS.	
Tag #: 1-130 Mfg/Cap.: PSA-1/4 Serial #: 11850 Mark #: MSI-20-3A	Breakaway:	4.7	1.4%, PASS.	4.8	1.4%, PASS.
	Initial Drag:	4.8	1.4%, PASS.	5.6	1.6%, PASS.
	Peak Drag:	6.0	1.7%, PASS.	6.7	1.9%, PASS.
	Activation (PSA):	0.009	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	278	79.4%	262	74.9%
	Final Drag:	3.6	1.0%, PASS.	5.1	1.5%, PASS.
Peak Drag:	5.0	1.4%, PASS.	6.2	1.8%, PASS.	
Tag #: 1-131 Mfg/Cap.: PSA-1/4 Serial #: 20296 Mark #: MSI-16-3A	Breakaway:	5.1	1.5%, PASS.	6.8	1.9%, PASS.
	Initial Drag:	3.3	0.9%, PASS.	6.8	1.9%, PASS.
	Peak Drag:	6.0	1.7%, PASS.	9.2	2.6%, PASS.
	Activation (PSA):	0.009	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	239	68.3%	227	64.9%
	Final Drag:	3.8	1.1%, PASS.	6.8	1.9%, PASS.
Peak Drag:	8.1	2.3%, PASS.	9.0	2.6%, PASS.	
Tag #: 1-132 Mfg/Cap.: PSA-1/4 Serial #: 29371 Mark #: CH-125-356	Breakaway:	4.2	1.2%, PASS.	5.5	1.6%, PASS.
	Initial Drag:	2.8	0.8%, PASS.	7.4	2.1%, PASS.
	Peak Drag:	5.4	1.5%, PASS.	10.8	3.1%, PASS.
	Activation (PSA):	0.009	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	273	78.0%	269	76.9%
	Final Drag:	2.8	0.8%, PASS.	8.7	2.5%, PASS.
Peak Drag:	5.3	1.5%, PASS.	11.2	3.2%, PASS.	
Tag #: 1-133 Mfg/Cap.: PSA-1/4 Serial #: 11838 Mark #: MSI-14-3A	Breakaway:	4.2	1.2%, PASS.	3.8	1.1%, PASS.
	Initial Drag:	4.6	1.3%, PASS.	5.1	1.5%, PASS.
	Peak Drag:	5.7	1.6%, PASS.	7.6	2.2%, PASS.
	Activation (PSA):	0.007	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	277	79.1%	269	76.9%
	Final Drag:	2.1	0.6%, PASS.	4.7	1.3%, PASS.
Peak Drag:	4.4	1.3%, PASS.	6.2	1.8%, PASS.	

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-134 Mfg/Cap.: PSA-1/4 Serial #: 29193 Mark #: CH-129-339	Breakaway:	3.2	0.9%, PASS.	6.8	1.9%, PASS.
	Initial Drag:	7.2	2.1%, PASS.	4.7	1.4%, PASS.
	Peak Drag:	10.0	2.9%, PASS.	7.7	2.2%, PASS.
	Activation (PSA):	0.008	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	280	80.0%	277	79.1%
	Final Drag:	2.5	0.7%, PASS.	4.0	1.1%, PASS.
Peak Drag:	5.6	1.6%, PASS.	6.8	1.9%, PASS.	
Tag #: 1-135 Mfg/Cap.: PSA-1/4 Serial #: 19085 Mark #: RC-220-105	Breakaway:	3.2	0.9%, PASS.	3.1	0.9%, PASS.
	Initial Drag:	4.4	1.3%, PASS.	4.5	1.3%, PASS.
	Peak Drag:	5.9	1.7%, PASS.	6.9	2.0%, PASS.
	Activation (PSA):	0.009	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	257	73.4%	256	73.1%
	Final Drag:	4.0	1.1%, PASS.	4.8	1.4%, PASS.
Peak Drag:	5.2	1.5%, PASS.	5.8	1.7%, PASS.	
Tag #: 1-136 Mfg/Cap.: PSA-1/4 Serial #: 11835 Mark #: RC-217-5	Breakaway:	12.8	3.7%, PASS.	8.3	2.4%, PASS.
	Initial Drag:	10.7	3.0%, PASS.	13.2	3.8%, PASS.
	Peak Drag:	13.9	4.0%, PASS.	16.7	4.8%, PASS.
	Activation (PSA):	0.009	PASS	0.007	PASS
	Release (A/D)				
	Test Load:	271	77.4%	265	75.7%
	Final Drag:	6.5	1.9%, PASS.	11.8	3.4%, PASS.
Peak Drag:	10.1	2.9%, PASS.	15.4	4.4%, PASS.	
Tag #: 1-137 Mfg/Cap.: PSA-1/4 Serial #: 12898 Mark #: CH-129-339	Breakaway:	9.5	2.7%, PASS.	9.2	2.6%, PASS.
	Initial Drag:	12.3	3.5%, PASS.	11.9	3.4%, PASS.
	Peak Drag:	17.4	5.0%, PASS.	16.0	4.6%, PASS.
	Activation (PSA):	0.014	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	257	73.4%	255	72.9%
	Final Drag:	4.3	1.2%, PASS.	9.9	2.8%, PASS.
Peak Drag:	9.2	2.6%, PASS.	14.4	4.1%, PASS.	
Tag #: 1-138 Mfg/Cap.: PSA-1/4 Serial #: 29197 Mark #: RC-114-129	Breakaway:	2.3	0.7%, PASS.	3.2	0.9%, PASS.
	Initial Drag:	4.4	1.3%, PASS.	7.6	2.2%, PASS.
	Peak Drag:	6.9	2.0%, PASS.	9.8	2.8%, PASS.
	Activation (PSA):	0.010	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	248	70.9%	244	69.7%
	Final Drag:	3.4	1.0%, PASS.	4.5	1.3%, PASS.
Peak Drag:	5.6	1.6%, PASS.	6.7	1.9%, PASS.	



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		<u>Test Parameter: Tension Mode</u>		<u>Compression Mode</u>	
Tag #: 1-139 Mfg/Cap.: PSA-1/4 Serial #: 11428 Mark #: RC-221-162	Breakaway:	2.4	0.7%, PASS.	3.9	1.1%, PASS.
	Initial Drag:	2.1	0.6%, PASS.	3.7	1.1%, PASS.
	Peak Drag:	4.1	1.2%, PASS.	5.0	1.4%, PASS.
	Activation (PSA):	0.013	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	269	76.9%	247	70.6%
	Final Drag:	2.6	0.7%, PASS.	3.7	1.1%, PASS.
	Peak Drag:	4.2	1.2%, PASS.	4.9	1.4%, PASS.
Tag #: 1-140 Mfg/Cap.: PSA-1/4 Serial #: 20290 Mark #: CH-187-38A	Breakaway:	5.4	1.5%, PASS.	4.0	1.2%, PASS.
	Initial Drag:	4.8	1.4%, PASS.	6.4	1.8%, PASS.
	Peak Drag:	6.9	2.0%, PASS.	8.3	2.4%, PASS.
	Activation (PSA):	0.009	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	262	74.9%	262	74.9%
	Final Drag:	2.9	0.8%, PASS.	6.5	1.9%, PASS.
	Peak Drag:	4.6	1.3%, PASS.	8.5	2.4%, PASS.
Tag #: 1-141 Mfg/Cap.: PSA-1/4 Serial #: 20179 Mark #: CH-143-26C	Breakaway:	3.1	0.9%, PASS.	7.0	2.0%, PASS.
	Initial Drag:	2.5	0.7%, PASS.	6.6	1.9%, PASS.
	Peak Drag:	4.2	1.2%, PASS.	7.6	2.2%, PASS.
	Activation (PSA):	0.008	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	237	67.7%	228	65.1%
	Final Drag:	3.5	1.0%, PASS.	7.1	2.0%, PASS.
	Peak Drag:	4.7	1.3%, PASS.	8.3	2.4%, PASS.
Tag #: 1-142 Mfg/Cap.: PSA-1/4 Serial #: 29370 Mark #: CH-141-74	Breakaway:	6.1	1.7%, PASS.	5.9	1.7%, PASS.
	Initial Drag:	6.7	1.9%, PASS.	9.7	2.8%, PASS.
	Peak Drag:	0.5	0.1%, PASS.	15.5	4.4%, PASS.
	Activation (PSA):	0.010	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	253	72.3%	252	72.0%
	Final Drag:	3.8	1.1%, PASS.	10.9	3.1%, PASS.
	Peak Drag:	8.3	2.4%, PASS.	16.9	4.8%, PASS.
Tag #: 1-144 Mfg/Cap.: PSA-1/4 Serial #: 19781 Mark #: RC-128-99	Breakaway:	50.0	14.3%, 32# over, FAIL!	50.0	14.3%, 32.5# over, FAIL!
	Initial Drag:	47.2	13.5%, 29.7# over, FAIL!	48.8	13.9%, 31.3# over, FAIL!
	Peak Drag:	50.0	14.3%, 32# over, FAIL!	50.0	14.3%, 32# over, FAIL!
	Activation (PSA):	0.000	PASS	0.000	PASS
	Release (A/D)				
	Test Load:	268	76.6%	265	75.7%
	Final Drag:	44.8	12.8%, 27.3# over, FAIL!	48.8	13.9%, 31.3# over, FAIL!
	Peak Drag:	50.0	14.3%, 32# over, FAIL!	50.0	14.3%, 32# over, FAIL!

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	Test Parameter:	Tension Mode		Compression Mode	
Tag #: 1-145 Mfg/Cap.: PSA-1/4 Serial #: 20293 Mark #: CH-143-34C	Breakaway:	16.5	4.7%, PASS.	13.1	3.7%, PASS.
	Initial Drag:	15.6	4.5%, PASS.	12.1	3.4%, PASS.
	Peak Drag:	18.5	5.3%, 1# over, FAIL!	19.0	5.4%, 1# over, FAIL!
	Activation (PSA):	0.015	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	279	79.7%	281	80.3%
	Final Drag:	15.3	4.4%, PASS.	12.0	3.4%, PASS.
	Peak Drag:	19.0	5.4%, 1# over, FAIL!	17.4	5.0%, PASS.
Tag #: 1-147 Mfg/Cap.: PSA-1/4 Serial #: 19101 Mark #: CH-141-36C	Breakaway:	3.8	1.1%, PASS.	2.9	0.8%, PASS.
	Initial Drag:	3.3	0.9%, PASS.	3.8	1.1%, PASS.
	Peak Drag:	5.0	1.4%, PASS.	5.6	1.6%, PASS.
	Activation (PSA):	0.014	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	264	75.4%	274	78.3%
	Final Drag:	3.3	1.0%, PASS.	4.0	1.1%, PASS.
	Peak Drag:	4.8	1.4%, PASS.	6.0	1.7%, PASS.
Tag #: 1-148 Mfg/Cap.: PSA-1 Serial #: 20184 Mark #: RC-1-124A	Breakaway:	4.1	0.3%, PASS.	4.6	0.3%, PASS.
	Initial Drag:	8.1	0.5%, PASS.	10.6	0.7%, PASS.
	Peak Drag:	2.0	0.1%, PASS.	15.5	1.0%, PASS.
	Activation (PSA):	0.014	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	274	18.3%	267	17.8%
	Final Drag:	5.0	0.3%, PASS.	8.0	0.5%, PASS.
	Peak Drag:	7.8	0.5%, PASS.	12.1	0.8%, PASS.
Tag #: 1-150 Mfg/Cap.: PSA-1/4 Serial #: 11427 Mark #: MSI-8-3A	Breakaway:	1.6	0.5%, PASS.	2.7	0.8%, PASS.
	Initial Drag:	4.0	1.1%, PASS.	5.4	1.6%, PASS.
	Peak Drag:	6.2	1.8%, PASS.	7.0	2.0%, PASS.
	Activation (PSA):	0.014	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	254	72.6%	267	76.3%
	Final Drag:	2.7	0.8%, PASS.	5.2	1.5%, PASS.
	Peak Drag:	5.0	1.4%, PASS.	7.0	2.0%, PASS.
Tag #: 1-151 Mfg/Cap.: PSA-1/4 Serial #: 11830 Mark #: CH-142-17	Breakaway:	5.8	1.7%, PASS.	4.4	1.3%, PASS.
	Initial Drag:	7.0	2.0%, PASS.	7.5	2.1%, PASS.
	Peak Drag:	9.8	2.8%, PASS.	11.8	3.4%, PASS.
	Activation (PSA):	0.005	PASS	0.004	PASS
	Release (A/D)				
	Test Load:	283	80.9%	282	80.6%
	Final Drag:	4.1	1.2%, PASS.	8.8	2.5%, PASS.
	Peak Drag:	7.0	2.0%, PASS.	14.7	4.2%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-153 Mfg/Cap.: PSA-1/4 Serial #: 19782 Mark #: RC-165-11	Breakaway:	3.1	0.9%, PASS.	6.6	1.9%, PASS.
	Initial Drag:	13.1	3.8%, PASS.	29.7	8.5%, 12.2# over, FAIL!
	Peak Drag:	21.5	6.1%, 4# over, FAIL!	45.2	12.9%, 28# over, FAIL!
	Activation (PSA):	0.002	PASS	0.002	PASS
	Release (A/D)				
	Test Load:	251	71.7%	262	74.9%
	Final Drag:	7.7	2.2%, PASS.	12.5	3.6%, PASS.
	Peak Drag:	12.0	3.4%, PASS.	17.5	5.0%, 0# over, FAIL!
Tag #: 1-154 Mfg/Cap.: PSA-1/4 Serial #: 20182 Mark #: MSI-18-3A	Breakaway:	1.9	0.5%, PASS.	3.1	0.9%, PASS.
	Initial Drag:	2.5	0.7%, PASS.	4.1	1.2%, PASS.
	Peak Drag:	4.0	1.2%, PASS.	5.8	1.7%, PASS.
	Activation (PSA):	0.009	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	277	79.1%	281	80.3%
	Final Drag:	2.0	0.6%, PASS.	4.2	1.2%, PASS.
	Peak Drag:	3.6	1.0%, PASS.	6.4	1.8%, PASS.
Tag #: 1-155 Mfg/Cap.: A/D-41 Serial #: 1302 Mark #: RC-128-99	Breakaway:	3.9	1.0%, PASS.	8.3	2.1%, PASS.
	Initial Drag:	15.5	3.9%, PASS.	13.3	3.3%, PASS.
	Peak Drag:	18.6	4.7%, PASS.	50.0	12.5%, 30# over, FAIL!
	Activation (PSA):				
	Release (A/D)	47.200	PASS.	45.200	PASS.
	Test Load:	324	81.0%	319	79.8%
	Final Drag:	6.9	1.7%, PASS.	48.7	12.2%, 28.7# over, FAIL!
	Peak Drag:	10.0	2.5%, PASS.	48.7	12.2%, 29# over, FAIL!
Tag #: 1-156 Mfg/Cap.: A/D-41 Serial #: 1293 Mark #: MSI-12-3A	Breakaway:	7.7	1.9%, PASS.	3.4	0.9%, PASS.
	Initial Drag:	7.1	1.8%, PASS.	7.1	1.8%, PASS.
	Peak Drag:	9.9	2.5%, PASS.	10.4	2.6%, PASS.
	Activation (PSA):				
	Release (A/D)	56.500	PASS.	52.100	PASS.
	Test Load:	342	85.5%	326	81.5%
	Final Drag:	6.7	1.7%, PASS.	6.4	1.6%, PASS.
	Peak Drag:	8.8	2.2%, PASS.	10.2	2.5%, PASS.
Tag #: 1-157 Mfg/Cap.: PSA-1/4 Serial #: 19784 Mark #: RC-219-6B	Breakaway:	1.4	0.4%, PASS.	4.6	1.3%, PASS.
	Initial Drag:	2.2	0.6%, PASS.	6.0	1.7%, PASS.
	Peak Drag:	4.9	1.4%, PASS.	8.2	2.3%, PASS.
	Activation (PSA):	0.011	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	277	79.1%	276	78.9%
	Final Drag:	3.8	1.1%, PASS.	5.4	1.5%, PASS.
	Peak Drag:	6.7	1.9%, PASS.	7.0	2.0%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-158 Mfg/Cap.: PSA-1/4 Serial #: 19021 Mark #: CH-142-18	Breakaway:	5.7	1.6%, PASS.	3.2	0.9%, PASS.
	Initial Drag:	3.8	1.1%, PASS.	6.1	1.7%, PASS.
	Peak Drag:	5.6	1.6%, PASS.	8.0	2.3%, PASS.
	Activation (PSA):	0.009	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	282	80.6%	278	79.4%
	Final Drag:	3.7	1.0%, PASS.	5.6	1.6%, PASS.
	Peak Drag:	5.2	1.5%, PASS.	7.2	2.1%, PASS.
Tag #: 1-160 Mfg/Cap.: PSA-1/4 Serial #: 36815 Mark #: CH-142-18	Breakaway:	7.0	2.0%, PASS.	10.8	3.1%, PASS.
	Initial Drag:	9.1	2.6%, PASS.	9.6	2.7%, PASS.
	Peak Drag:	11.8	3.4%, PASS.	14.3	4.1%, PASS.
	Activation (PSA):	0.008	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	302	86.3%	285	81.4%
	Final Drag:	6.7	1.9%, PASS.	7.9	2.3%, PASS.
	Peak Drag:	9.8	2.8%, PASS.	10.1	2.9%, PASS.
Tag #: 1-161 Mfg/Cap.: PSA-1 Serial #: 12790 Mark #: RC-165-11	Breakaway:	10.2	0.7%, PASS.	19.3	1.3%, PASS.
	Initial Drag:	12.7	0.8%, PASS.	16.6	1.1%, PASS.
	Peak Drag:	27.3	1.8%, PASS.	27.1	1.8%, PASS.
	Activation (PSA):	0.007	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	1149	76.6%	1139	75.9%
	Final Drag:	11.0	0.7%, PASS.	19.3	1.3%, PASS.
	Peak Drag:	23.7	1.6%, PASS.	30.0	2.0%, PASS.
Tag #: 1-162 Mfg/Cap.: PSA-1/4 Serial #: 20255 Mark #: RC-217-5	Breakaway:	4.3	1.2%, PASS.	5.3	1.5%, PASS.
	Initial Drag:	6.5	1.9%, PASS.	7.6	2.2%, PASS.
	Peak Drag:	8.6	2.5%, PASS.	9.5	2.7%, PASS.
	Activation (PSA):	0.005	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	273	78.0%	276	78.9%
	Final Drag:	2.8	0.8%, PASS.	7.7	2.2%, PASS.
	Peak Drag:	5.7	1.6%, PASS.	9.7	2.8%, PASS.
Tag #: 1-163 Mfg/Cap.: PSA-1/4 Serial #: 29187 Mark #: SI-69-58	Breakaway:	2.8	0.8%, PASS.	6.2	1.8%, PASS.
	Initial Drag:	2.2	0.6%, PASS.	5.7	1.6%, PASS.
	Peak Drag:	4.7	1.3%, PASS.	7.7	2.2%, PASS.
	Activation (PSA):	0.010	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	241	68.9%	244	69.7%
	Final Drag:	4.2	1.2%, PASS.	6.5	1.9%, PASS.
	Peak Drag:	7.3	2.1%, PASS.	8.5	2.4%, PASS.

	Test Parameter:	Tension Mode		Compression Mode	
Tag #: 1-164 Mfg/Cap.: PSA-1/4 Serial #: 20294 Mark #: SI-39-6	Breakaway:	3.5	1.0%, PASS.	4.3	1.2%, PASS.
	Initial Drag:	4.6	1.3%, PASS.	5.8	1.7%, PASS.
	Peak Drag:	6.3	1.8%, PASS.	9.1	2.6%, PASS.
	Activation (PSA):	0.009	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	276	78.9%	276	78.9%
	Final Drag:	2.6	0.8%, PASS.	5.0	1.4%, PASS.
	Peak Drag:	4.0	1.2%, PASS.	7.0	2.0%, PASS.
Tag #: 1-165 Mfg/Cap.: PSA-1/4 Serial #: 19061 Mark #: RC-221-148	Breakaway:	8.6	2.5%, PASS.	8.0	2.3%, PASS.
	Initial Drag:	11.3	3.2%, PASS.	11.6	3.3%, PASS.
	Peak Drag:	14.6	4.2%, PASS.	15.2	4.3%, PASS.
	Activation (PSA):	0.009	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	237	67.7%	241	68.9%
	Final Drag:	8.5	2.4%, PASS.	11.1	3.2%, PASS.
	Peak Drag:	11.7	3.4%, PASS.	13.9	4.0%, PASS.
Tag #: 1-167 Mfg/Cap.: PSA-1/4 Serial #: 29338 Mark #: CH-67-81	Breakaway:	2.9	0.8%, PASS.	3.8	1.1%, PASS.
	Initial Drag:	4.9	1.4%, PASS.	6.7	1.9%, PASS.
	Peak Drag:	10.8	3.1%, PASS.	11.8	3.4%, PASS.
	Activation (PSA):	0.009	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	271	77.4%	275	78.6%
	Final Drag:	3.2	0.9%, PASS.	7.0	2.0%, PASS.
	Peak Drag:	8.6	2.5%, PASS.	10.7	3.0%, PASS.
Tag #: 1-168 Mfg/Cap.: PSA-1/4 Serial #: 20137 Mark #: RC-114-129	Breakaway:	3.6	1.0%, PASS.	4.1	1.2%, PASS.
	Initial Drag:	4.2	1.2%, PASS.	6.3	1.8%, PASS.
	Peak Drag:	5.7	1.6%, PASS.	8.6	2.5%, PASS.
	Activation (PSA):	0.010	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	270	77.1%	275	78.6%
	Final Drag:	7.8	2.2%, PASS.	7.1	2.0%, PASS.
	Peak Drag:	9.4	2.7%, PASS.	11.0	3.1%, PASS.
Tag #: 1-169 Mfg/Cap.: PSA-1/4 Serial #: 20247 Mark #: RC-44-26	Breakaway:	2.7	0.8%, PASS.	3.7	1.0%, PASS.
	Initial Drag:	3.7	1.1%, PASS.	4.2	1.2%, PASS.
	Peak Drag:	5.6	1.6%, PASS.	6.2	1.8%, PASS.
	Activation (PSA):	0.012	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	250	71.4%	242	69.1%
	Final Drag:	2.4	0.7%, PASS.	4.7	1.3%, PASS.
	Peak Drag:	3.8	1.1%, PASS.	6.7	1.9%, PASS.

Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-170 Mfg/Cap.: PSA-1/4 Serial #: 19106 Mark #: RC-220-112	Breakaway:	3.5	1.0%, PASS.	7.0	2.0%, PASS.
	Initial Drag:	8.1	2.3%, PASS.	10.3	2.9%, PASS.
	Peak Drag:	12.9	3.7%, PASS.	16.4	4.7%, PASS.
	Activation (PSA):	0.011	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	251	71.7%	252	72.0%
	Final Drag:	3.8	1.1%, PASS.	12.9	3.7%, PASS.
	Peak Drag:	10.9	3.1%, PASS.	20.7	5.9%, 3# over, FAIL!
Tag #: 1-171 Mfg/Cap.: PSA-1/4 Serial #: 20201 Mark #: RC-218-26	Breakaway:	5.4	1.6%, PASS.	4.6	1.3%, PASS.
	Initial Drag:	5.2	1.5%, PASS.	5.7	1.6%, PASS.
	Peak Drag:	7.8	2.2%, PASS.	8.4	2.4%, PASS.
	Activation (PSA):	0.014	PASS	0.012	PASS
	Release (A/D)				
	Test Load:	259	74.0%	257	73.4%
	Final Drag:	3.5	1.0%, PASS.	5.9	1.7%, PASS.
	Peak Drag:	5.3	1.5%, PASS.	8.4	2.4%, PASS.
Tag #: 1-172 Mfg/Cap.: A/D-41 Serial #: 1298 Mark #: RC-44-11	Breakaway:	8.4	2.1%, PASS.	9.5	2.3%, PASS.
	Initial Drag:	6.8	1.6%, PASS.	12.8	3.1%, PASS.
	Peak Drag:	10.0	2.4%, PASS.	17.1	4.2%, PASS.
	Activation (PSA):				
	Release (A/D)	49.000	PASS.	53.000	PASS.
	Test Load:	323	78.8%	329	80.2%
	Final Drag:	9.9	2.4%, PASS.	9.3	2.3%, PASS.
	Peak Drag:	13.1	3.2%, PASS.	14.7	3.6%, PASS.
Tag #: 1-173 Mfg/Cap.: PSA-1/4 Serial #: 29183 Mark #: CH-67-81	Breakaway:	5.0	1.4%, PASS.	3.2	0.9%, PASS.
	Initial Drag:	4.2	1.2%, PASS.	4.1	1.2%, PASS.
	Peak Drag:	5.8	1.7%, PASS.	5.5	1.6%, PASS.
	Activation (PSA):	0.009	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	256	73.1%	255	72.9%
	Final Drag:	2.9	0.8%, PASS.	3.6	1.0%, PASS.
	Peak Drag:	4.2	1.2%, PASS.	5.1	1.5%, PASS.
Tag #: 1-175 Mfg/Cap.: PSA-1/4 Serial #: 19075 Mark #: RC-220-112	Breakaway:	2.2	0.6%, PASS.	3.0	0.8%, PASS.
	Initial Drag:	3.2	0.9%, PASS.	5.0	1.4%, PASS.
	Peak Drag:	4.2	1.2%, PASS.	7.3	2.1%, PASS.
	Activation (PSA):	0.011	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	257	73.4%	249	71.1%
	Final Drag:	3.3	0.9%, PASS.	4.8	1.4%, PASS.
	Peak Drag:	5.1	1.5%, PASS.	7.0	2.0%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-176 Mfg/Cap.: PSA-1/4 Serial #: 20194 Mark #: MSI-2-H1	Breakaway:	3.0	0.9%, PASS.	4.5	1.3%, PASS.
	Initial Drag:	5.6	1.6%, PASS.	6.7	1.9%, PASS.
	Peak Drag:	7.8	2.2%, PASS.	9.1	2.6%, PASS.
	Activation (PSA):	0.013	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	259	74.0%	261	74.6%
	Final Drag:	4.2	1.2%, PASS.	5.2	1.5%, PASS.
	Peak Drag:	5.9	1.7%, PASS.	6.6	1.9%, PASS.
Tag #: 1-177 Mfg/Cap.: PSA-1/4 Serial #: 20133 Mark #: RC-222-43	Breakaway:	7.5	2.1%, PASS.	5.8	1.7%, PASS.
	Initial Drag:	5.4	1.5%, PASS.	7.5	2.1%, PASS.
	Peak Drag:	10.8	3.1%, PASS.	11.1	3.2%, PASS.
	Activation (PSA):	0.001	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	264	75.4%	269	76.9%
	Final Drag:	5.5	1.6%, PASS.	6.7	1.9%, PASS.
	Peak Drag:	18.6	5.3%, 1# over, FAIL!	10.0	2.8%, PASS.
Tag #: 1-178 Mfg/Cap.: PSA-1/4 Serial #: 11836 Mark #: MSI-4-H1	Breakaway:	4.4	1.3%, PASS.	4.6	1.3%, PASS.
	Initial Drag:	6.0	1.7%, PASS.	6.6	1.9%, PASS.
	Peak Drag:	8.2	2.3%, PASS.	8.5	2.4%, PASS.
	Activation (PSA):	0.012	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	252	72.0%	254	72.6%
	Final Drag:	2.3	0.6%, PASS.	4.6	1.3%, PASS.
	Peak Drag:	3.6	1.0%, PASS.	6.2	1.8%, PASS.
Tag #: 1-179 Mfg/Cap.: PSA-1 Serial #: 453 Mark #: RC-216-15	Breakaway:	3.4	0.2%, PASS.	7.4	0.5%, PASS.
	Initial Drag:	15.4	1.0%, PASS.	23.7	1.6%, PASS.
	Peak Drag:	46.6	3.1%, 17# over, FAIL!	42.2	2.8%, 12# over, FAIL!
	Activation (PSA):	0.010	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	659	43.9%	698	46.5%
	Final Drag:	10.7	0.7%, PASS.	16.1	1.1%, PASS.
	Peak Drag:	31.7	2.1%, 2# over, FAIL!	29.5	2.0%, PASS.
Tag #: 1-180 Mfg/Cap.: PSA-1/4 Serial #: 19103 Mark #: RC-220-114	Breakaway:	4.3	1.2%, PASS.	5.1	1.5%, PASS.
	Initial Drag:	5.1	1.5%, PASS.	5.8	1.7%, PASS.
	Peak Drag:	8.1	2.3%, PASS.	9.1	2.6%, PASS.
	Activation (PSA):	0.012	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	264	75.4%	268	76.6%
	Final Drag:	3.5	1.0%, PASS.	5.5	1.6%, PASS.
	Peak Drag:	6.5	1.9%, PASS.	9.4	2.7%, PASS.

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-181 Mfg/Cap.: PSA-1/4 Serial #: 19786 Mark #: RC-215-9B	Breakaway:	3.0	0.9%, PASS.	4.7	1.4%, PASS.
	Initial Drag:	4.0	1.1%, PASS.	4.6	1.3%, PASS.
	Peak Drag:	7.2	2.1%, PASS.	6.9	2.0%, PASS.
	Activation (PSA):	0.009	PASS	0.005	PASS
	Release (A/D)				
	Test Load:	262	74.9%	268	76.6%
	Final Drag:	3.6	1.0%, PASS.	4.8	1.4%, PASS.
	Peak Drag:	6.0	1.7%, PASS.	7.0	2.0%, PASS.
Tag #: 1-183 Mfg/Cap.: PSA-1/4 Serial #: 20189 Mark #: MSI-3-H1	Breakaway:	13.6	3.9%, PASS.	16.0	4.6%, PASS.
	Initial Drag:	15.4	4.4%, PASS.	21.2	6.1%, 3.7# over, FAIL!
	Peak Drag:	26.7	7.6%, 9# over, FAIL!	27.8	7.9%, 10# over, FAIL!
	Activation (PSA):	0.007	PASS	0.007	PASS
	Release (A/D)				
	Test Load:	232	66.3%	230	65.7%
	Final Drag:	12.9	3.7%, PASS.	16.3	4.7%, PASS.
	Peak Drag:	23.2	6.6%, 6# over, FAIL!	21.4	6.1%, 4# over, FAIL!
Tag #: 1-184 Mfg/Cap.: PSA-1/4 Serial #: 20209 Mark #: RC-218-26	Breakaway:	5.9	1.7%, PASS.	8.2	2.3%, PASS.
	Initial Drag:	7.7	2.2%, PASS.	7.6	2.2%, PASS.
	Peak Drag:	9.6	2.7%, PASS.	9.3	2.7%, PASS.
	Activation (PSA):	0.011	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	269	76.9%	268	76.6%
	Final Drag:	1.6	0.5%, PASS.	6.8	1.9%, PASS.
	Peak Drag:	4.5	1.3%, PASS.	8.4	2.4%, PASS.
Tag #: 1-185 Mfg/Cap.: A/D-41 Serial #: 1290 Mark #: CH-64-45A	Breakaway:	4.2	1.0%, PASS.	17.7	4.4%, PASS.
	Initial Drag:	12.4	3.1%, PASS.	14.0	3.5%, PASS.
	Peak Drag:	14.9	3.7%, PASS.	19.9	5.0%, PASS.
	Activation (PSA):				
	Release (A/D)	54.700	PASS.	51.500	PASS.
	Test Load:	331	82.8%	327	81.8%
	Final Drag:	12.1	3.0%, PASS.	17.7	4.4%, PASS.
	Peak Drag:	14.9	3.7%, PASS.	23.8	5.9%, 4# over, FAIL!
Tag #: 1-187 Mfg/Cap.: PSA-1/4 Serial #: 19774 Mark #: SI-69-60	Breakaway:	7.6	2.2%, PASS.	7.6	2.2%, PASS.
	Initial Drag:	5.2	1.5%, PASS.	6.6	1.9%, PASS.
	Peak Drag:	10.2	2.9%, PASS.	12.1	3.4%, PASS.
	Activation (PSA):	0.005	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	281	80.3%	277	79.1%
	Final Drag:	6.3	1.8%, PASS.	6.8	1.9%, PASS.
	Peak Drag:	9.6	2.7%, PASS.	15.1	4.3%, PASS.

1. 11月1日 晴 温度 10-15度 湿度 70% 风速 1-2米/秒
2. 11月2日 晴 温度 12-18度 湿度 65% 风速 2-3米/秒
3. 11月3日 晴 温度 15-22度 湿度 60% 风速 3-4米/秒
4. 11月4日 晴 温度 18-25度 湿度 55% 风速 4-5米/秒
5. 11月5日 晴 温度 20-28度 湿度 50% 风速 5-6米/秒
6. 11月6日 晴 温度 22-30度 湿度 45% 风速 6-7米/秒
7. 11月7日 晴 温度 25-32度 湿度 40% 风速 7-8米/秒
8. 11月8日 晴 温度 28-35度 湿度 35% 风速 8-9米/秒
9. 11月9日 晴 温度 30-38度 湿度 30% 风速 9-10米/秒
10. 11月10日 晴 温度 32-40度 湿度 25% 风速 10-11米/秒
11. 11月11日 晴 温度 35-42度 湿度 20% 风速 11-12米/秒
12. 11月12日 晴 温度 38-45度 湿度 15% 风速 12-13米/秒
13. 11月13日 晴 温度 40-48度 湿度 10% 风速 13-14米/秒
14. 11月14日 晴 温度 42-50度 湿度 5% 风速 14-15米/秒
15. 11月15日 晴 温度 45-52度 湿度 0% 风速 15-16米/秒
16. 11月16日 晴 温度 48-55度 湿度 0% 风速 16-17米/秒
17. 11月17日 晴 温度 50-58度 湿度 0% 风速 17-18米/秒
18. 11月18日 晴 温度 52-60度 湿度 0% 风速 18-19米/秒
19. 11月19日 晴 温度 55-62度 湿度 0% 风速 19-20米/秒
20. 11月20日 晴 温度 58-65度 湿度 0% 风速 20-21米/秒
21. 11月21日 晴 温度 60-68度 湿度 0% 风速 21-22米/秒
22. 11月22日 晴 温度 62-70度 湿度 0% 风速 22-23米/秒
23. 11月23日 晴 温度 65-72度 湿度 0% 风速 23-24米/秒
24. 11月24日 晴 温度 68-75度 湿度 0% 风速 24-25米/秒
25. 11月25日 晴 温度 70-78度 湿度 0% 风速 25-26米/秒
26. 11月26日 晴 温度 72-80度 湿度 0% 风速 26-27米/秒
27. 11月27日 晴 温度 75-82度 湿度 0% 风速 27-28米/秒
28. 11月28日 晴 温度 78-85度 湿度 0% 风速 28-29米/秒
29. 11月29日 晴 温度 80-88度 湿度 0% 风速 29-30米/秒
30. 11月30日 晴 温度 82-90度 湿度 0% 风速 30-31米/秒



Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-188 Mfg/Cap.: PSA-1/4 Serial #: 19785 Mark #: RC-150-H7	Breakaway:	1.5	0.4%, PASS.	4.2	1.2%, PASS.
	Initial Drag:	6.3	1.8%, PASS.	8.3	2.4%, PASS.
	Peak Drag:	11.0	3.1%, PASS.	10.8	3.1%, PASS.
	Activation (PSA):	0.013	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	275	78.6%	278	79.4%
	Final Drag:	3.3	0.9%, PASS.	8.1	2.3%, PASS.
Peak Drag:	5.4	1.6%, PASS.	9.7	2.8%, PASS.	
Tag #: 1-189 Mfg/Cap.: PSA-1/4 Serial #: 19775 Mark #: SI-69-60	Breakaway:	5.5	1.6%, PASS.	5.5	1.6%, PASS.
	Initial Drag:	6.8	1.9%, PASS.	6.7	1.9%, PASS.
	Peak Drag:	9.9	2.8%, PASS.	10.1	2.9%, PASS.
	Activation (PSA):	0.011	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	258	73.7%	261	74.6%
	Final Drag:	3.3	0.9%, PASS.	9.2	2.6%, PASS.
Peak Drag:	5.0	1.4%, PASS.	11.4	3.2%, PASS.	
Tag #: 1-192 Mfg/Cap.: PSA-1/4 Serial #: 19789 Mark #: B-3-795	Breakaway:	3.1	0.9%, PASS.	1.8	0.5%, PASS.
	Initial Drag:	3.3	0.9%, PASS.	7.0	2.0%, PASS.
	Peak Drag:	6.6	1.9%, PASS.	11.9	3.4%, PASS.
	Activation (PSA):	0.013	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	330	94.3%	330	94.3%
	Final Drag:	3.5	1.0%, PASS.	4.9	1.4%, PASS.
Peak Drag:	5.8	1.7%, PASS.	9.7	2.8%, PASS.	
Tag #: 1-194 Mfg/Cap.: A/D-41 Serial #: 1294 Mark #: MSH-7B	Breakaway:	18.0	4.5%, PASS.	6.2	1.6%, PASS.
	Initial Drag:	10.1	2.5%, PASS.	8.8	2.2%, PASS.
	Peak Drag:	22.6	5.6%, 3# over, FAIL!	14.5	3.6%, PASS.
	Activation (PSA):				
	Release (A/D)	53.500	PASS.	51.200	PASS.
	Test Load:	322	80.5%	320	80.0%
	Final Drag:	11.4	2.8%, PASS.	15.8	4.0%, PASS.
Peak Drag:	22.4	5.6%, 2# over, FAIL!	23.8	6.0%, 4# over, FAIL!	
Tag #: 1-195 Mfg/Cap.: PSA-1/4 Serial #: 11388 Mark #: MPR-200-250	Breakaway:	3.2	0.9%, PASS.	4.1	1.2%, PASS.
	Initial Drag:	2.7	0.8%, PASS.	4.3	1.2%, PASS.
	Peak Drag:	5.0	1.4%, PASS.	6.0	1.7%, PASS.
	Activation (PSA):	0.011	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	284	81.1%	272	77.7%
	Final Drag:	1.4	0.4%, PASS.	3.2	0.9%, PASS.
Peak Drag:	2.9	0.8%, PASS.	5.2	1.5%, PASS.	

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Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-196 Mfg/Cap.: A/D-41 Serial #: 1295 Mark #: MSH-7A	Breakaway:	8.3	2.1%, PASS.	6.7	1.7%, PASS.
	Initial Drag:	2.4	0.6%, PASS.	4.4	1.1%, PASS.
	Peak Drag:	6.8	1.7%, PASS.	9.2	2.3%, PASS.
	Activation (PSA):				
	Release (A/D)	50.800	FAIL.	48.900	FAIL.
	Test Load:	286	71.5%	286	71.5%
	Final Drag:	0.0	0.0%, PASS.	0.0	0.0%, PASS.
	Peak Drag:				
Tag #: 1-197 Mfg/Cap.: PSA-1/4 Serial #: 12655 Mark #: MPR-201-16	Breakaway:	6.9	2.0%, PASS.	7.8	2.2%, PASS.
	Initial Drag:	6.0	1.7%, PASS.	6.5	1.9%, PASS.
	Peak Drag:	7.8	2.2%, PASS.	8.5	2.4%, PASS.
	Activation (PSA):	0.010	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	233	66.6%	237	67.7%
	Final Drag:	6.7	1.9%, PASS.	7.2	2.1%, PASS.
	Peak Drag:	8.5	2.4%, PASS.	9.2	2.6%, PASS.
Tag #: 1-198 Mfg/Cap.: PSA-1/4 Serial #: 20218 Mark #: MPR-200-20	Breakaway:	5.6	1.6%, PASS.	4.0	1.1%, PASS.
	Initial Drag:	4.0	1.1%, PASS.	3.6	1.0%, PASS.
	Peak Drag:	5.0	1.4%, PASS.	4.8	1.4%, PASS.
	Activation (PSA):	0.045	0.025g over, FAIL!	0.036	0.016g over, FAIL!
	Release (A/D)				
	Test Load:	88	25.1%	46	13.1%
	Final Drag:	4.2	1.2%, PASS.	4.4	1.3%, PASS.
	Peak Drag:	6.0	1.7%, PASS.	6.4	1.8%, PASS.
Tag #: 1-201 Mfg/Cap.: PSA-3 Serial #: 29628 Mark #: CS-678-2135	Breakaway:	22.0	0.4%, PASS.	6.1	0.1%, PASS.
	Initial Drag:	26.6	0.4%, PASS.	22.0	0.4%, PASS.
	Peak Drag:	38.8	0.6%, PASS.	39.0	0.7%, PASS.
	Activation (PSA):	0.002	PASS	0.003	PASS
	Release (A/D)				
	Test Load:	4531	75.5%	4377	72.9%
	Final Drag:	20.7	0.3%, PASS.	13.7	0.2%, PASS.
	Peak Drag:	31.0	0.5%, PASS.	26.1	0.4%, PASS.
Tag #: 1-203 Mfg/Cap.: PSA-1/4 Serial #: 19107 Mark #: CH-240-H10	Breakaway:	50.0	14.3%, 32# over, FAIL!	50.0	14.3%, 32.5# over, FAIL!
	Initial Drag:	49.4	14.1%, 31.9# over, FAIL!	49.6	14.2%, 32.1# over, FAIL!
	Peak Drag:	50.0	14.3%, 32# over, FAIL!	50.0	14.3%, 32# over, FAIL!
	Activation (PSA):	0.000	PASS	0.000	PASS
	Release (A/D)				
	Test Load:	269	76.9%	255	72.9%
	Final Drag:	48.8	13.9%, 31.3# over, FAIL!	49.5	14.1%, 32.0# over, FAIL!
	Peak Drag:	50.0	14.3%, 32# over, FAIL!	50.0	14.3%, 32# over, FAIL!

<u>Test Parameter:</u>		<u>Tension Mode</u>		<u>Compression Mode</u>	
Tag #: 1-206 Mfg/Cap.: PSA-10 Serial #: 11392 Mark #: BF-659-32	Breakaway:	28.6	0.2%, PASS.	34.6	0.2%, PASS.
	Initial Drag:	41.7	0.3%, PASS.	20.7	0.1%, PASS.
	Peak Drag:	63.2	0.4%, PASS.	38.8	0.3%, PASS.
	Activation (PSA):	0.003	PASS	0.004	PASS
	Release (A/D)				
	Test Load:	11358	75.7%	12066	80.4%
	Final Drag:	28.3	0.2%, PASS.	22.9	0.2%, PASS.
	Peak Drag:	50.5	0.3%, PASS.	42.0	0.3%, PASS.
Tag #: 1-217 Mfg/Cap.: PSA-1/4 Serial #: 19030 Mark #: B-9-501	Breakaway:	2.2	0.6%, PASS.	2.6	0.8%, PASS.
	Initial Drag:	3.6	1.0%, PASS.	3.4	1.0%, PASS.
	Peak Drag:	4.9	1.4%, PASS.	5.7	1.6%, PASS.
	Activation (PSA):	0.011	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	276	78.9%	271	77.4%
	Final Drag:	2.4	0.7%, PASS.	4.2	1.2%, PASS.
	Peak Drag:	4.3	1.2%, PASS.	5.8	1.6%, PASS.
Tag #: 1-219 Mfg/Cap.: PSA-1/4 Serial #: 11408 Mark #: CH-235-H9	Breakaway:	2.4	0.7%, PASS.	2.8	0.8%, PASS.
	Initial Drag:	2.9	0.8%, PASS.	4.2	1.2%, PASS.
	Peak Drag:	4.2	1.2%, PASS.	5.6	1.6%, PASS.
	Activation (PSA):	0.012	PASS	0.013	PASS
	Release (A/D)				
	Test Load:	273	78.0%	268	76.6%
	Final Drag:	3.0	0.9%, PASS.	5.0	1.4%, PASS.
	Peak Drag:	3.0	0.9%, PASS.	5.0	1.4%, PASS.
Tag #: 1-220 Mfg/Cap.: PSA-1/2 Serial #: 10720 Mark #: CH-235-H10	Breakaway:	12.3	1.9%, PASS.	9.3	1.4%, PASS.
	Initial Drag:	5.7	0.9%, PASS.	8.8	1.4%, PASS.
	Peak Drag:	11.6	1.8%, PASS.	11.8	1.8%, PASS.
	Activation (PSA):	0.011	PASS	0.011	PASS
	Release (A/D)				
	Test Load:	505	77.7%	510	78.5%
	Final Drag:	5.7	0.9%, PASS.	9.1	1.4%, PASS.
	Peak Drag:	11.3	1.7%, PASS.	13.8	2.1%, PASS.
Tag #: 1-221 Mfg/Cap.: PSA-1/4 Serial #: 19081 Mark #: CH-235-H11	Breakaway:	3.6	1.0%, PASS.	5.7	1.6%, PASS.
	Initial Drag:	5.1	1.5%, PASS.	5.4	1.5%, PASS.
	Peak Drag:	7.3	2.1%, PASS.	6.5	1.9%, PASS.
	Activation (PSA):	0.011	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	243	69.4%	246	70.3%
	Final Drag:	3.0	0.9%, PASS.	5.3	1.5%, PASS.
	Peak Drag:	4.7	1.4%, PASS.	6.7	1.9%, PASS.

Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-222 Mfg/Cap.: PSA-10 Serial #: 8219 Mark #: CS-678-1555	Breakaway:	44.2	0.3%, PASS.	20.5	0.1%, PASS.
	Initial Drag:	51.0	0.3%, PASS.	23.7	0.2%, PASS.
	Peak Drag:	71.5	0.5%, PASS.	105.9	0.7%, PASS.
	Activation (PSA):	0.026	0.005g over, FAIL!	0.036	0.016g over, FAIL!
	Release (A/D)				
	Test Load:	10016	66.8%	9601	64.0%
	Final Drag:	24.6	0.2%, PASS.	20.5	0.1%, PASS.
	Peak Drag:	40.3	0.3%, PASS.	123.2	0.8%, PASS.
Tag #: 1-223 Mfg/Cap.: PSA-1/2 Serial #: 16089 Mark #: RC-164-H1	Breakaway:	3.3	0.5%, PASS.	8.9	1.4%, PASS.
	Initial Drag:	7.0	1.1%, PASS.	3.4	0.5%, PASS.
	Peak Drag:	9.7	1.5%, PASS.	7.0	1.1%, PASS.
	Activation (PSA):	0.006	PASS	0.021	0.001g over, FAIL!
	Release (A/D)				
	Test Load:	432	66.5%	456	70.2%
	Final Drag:	7.2	1.1%, PASS.	18.9	2.9%, PASS.
	Peak Drag:	7.2	1.1%, PASS.	18.9	2.9%, PASS.
Tag #: 1-224 Mfg/Cap.: PSA-1/4 Serial #: 19082 Mark #: RC-244-H1	Breakaway:	2.6	0.8%, PASS.	6.6	1.9%, PASS.
	Initial Drag:	3.2	0.9%, PASS.	6.3	1.8%, PASS.
	Peak Drag:	13.0	3.7%, PASS.	7.4	2.1%, PASS.
	Activation (PSA):	0.011	PASS	0.008	PASS
	Release (A/D)				
	Test Load:	242	69.1%	255	72.9%
	Final Drag:	2.4	0.7%, PASS.	6.8	2.0%, PASS.
	Peak Drag:	8.2	2.3%, PASS.	8.2	2.3%, PASS.
Tag #: 1-226 Mfg/Cap.: PSA-1/4 Serial #: 19073 Mark #: RC-246-H3	Breakaway:	4.9	1.4%, PASS.	6.3	1.8%, PASS.
	Initial Drag:	4.9	1.4%, PASS.	6.3	1.8%, PASS.
	Peak Drag:	7.9	2.2%, PASS.	6.3	1.8%, PASS.
	Activation (PSA):	0.013	PASS	0.010	PASS
	Release (A/D)				
	Test Load:	255	72.9%	260	74.3%
	Final Drag:	3.2	0.9%, PASS.	4.6	1.3%, PASS.
	Peak Drag:	6.2	1.8%, PASS.	5.7	1.6%, PASS.
Tag #: 1-228 Mfg/Cap.: PSA-1/4 Serial #: 20282 Mark #: RC-247-H2	Breakaway:	9.7	2.8%, PASS.	9.8	2.8%, PASS.
	Initial Drag:	12.3	3.5%, PASS.	17.0	4.9%, PASS.
	Peak Drag:	12.3	3.5%, PASS.	17.0	4.9%, PASS.
	Activation (PSA):	0.005	PASS	0.001	PASS
	Release (A/D)				
	Test Load:	261	74.6%	256	73.1%
	Final Drag:	7.2	2.1%, PASS.	14.4	4.1%, PASS.
	Peak Drag:	7.2	2.1%, PASS.	14.4	4.1%, PASS.

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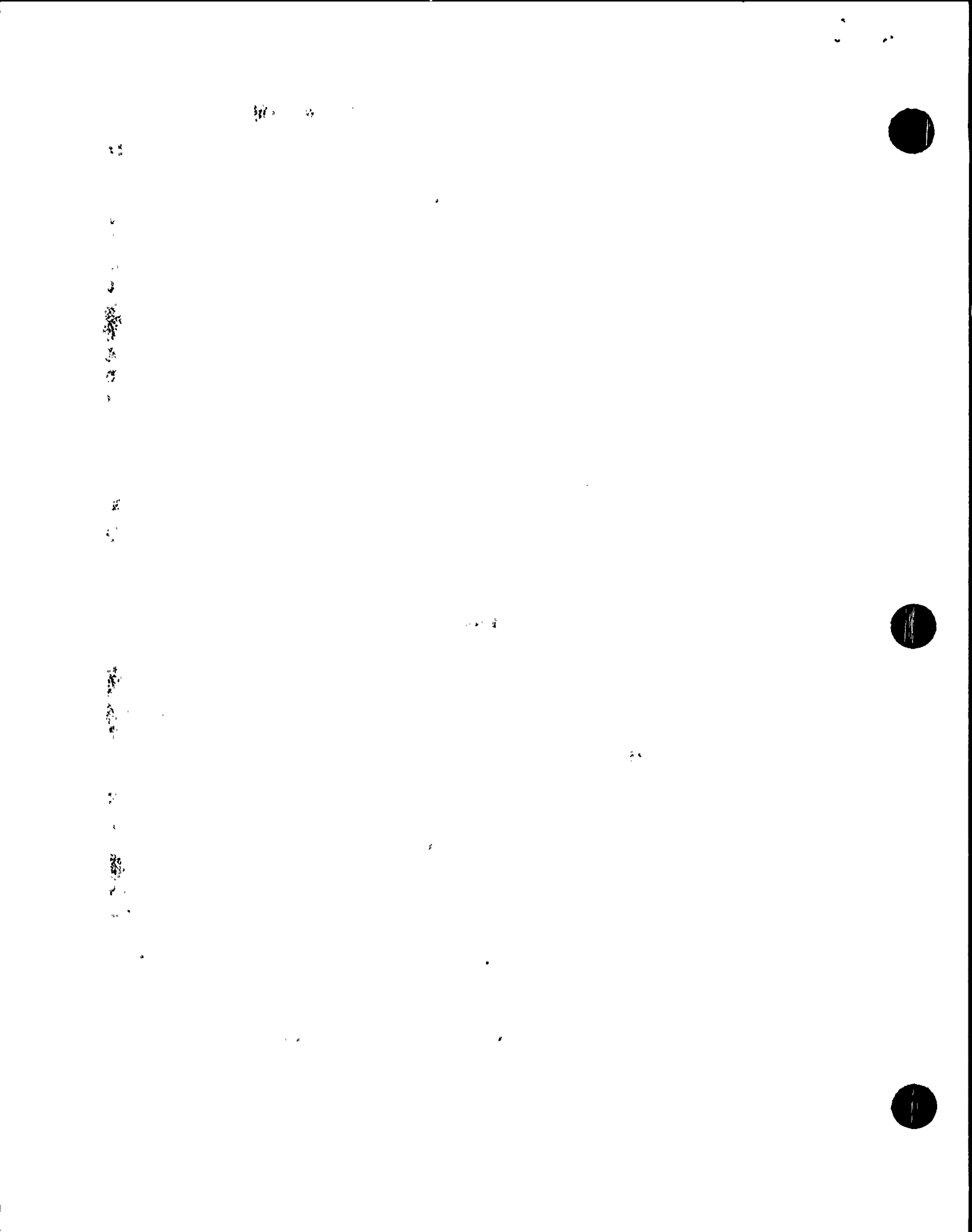


Test Parameter:		Tension Mode		Compression Mode	
Tag #: 1-229 Mfg/Cap.: A/D-41 Serial #: 1304 Mark #: RC-247-H3	Breakaway:	28.5	7.1%, 8# over, FAIL!	33.0	8.2%, 13.0# over, FAIL!
	Initial Drag:	30.3	7.6%, 10.3# over, FAIL!	28.1	7.0%, 8.1# over, FAIL!
	Peak Drag:	38.5	9.6%, 18# over, FAIL!	34.7	8.7%, 15# over, FAIL!
	Activation (PSA):				
	Release (A/D)	52.700	PASS.	53.100	PASS.
	Test Load:	327	81.8%	321	80.2%
	Final Drag:	25.6	6.4%, 5.6# over, FAIL!	30.5	7.6%, 10.5# over, FAIL!
	Peak Drag:	39.4	9.9%, 19# over, FAIL!	35.7	8.9%, 16# over, FAIL!
Tag #: 1-230 Mfg/Cap.: PSA-1/4 Serial #: 20288 Mark #: RC-247-H5	Breakaway:	3.0	0.9%, PASS.	7.0	2.0%, PASS.
	Initial Drag:	12.4	3.5%, PASS.	30.9	8.8%, 13.4# over, FAIL!
	Peak Drag:	12.4	3.5%, PASS.	30.9	8.8%, 13# over, FAIL!
	Activation (PSA):	0.003	PASS	0.005	PASS
	Release (A/D)				
	Test Load:	281	80.3%	283	80.9%
	Final Drag:	7.1	2.0%, PASS.	23.0	6.6%, 5.5# over, FAIL!
	Peak Drag:	7.1	2.0%, PASS.	23.0	6.6%, 5# over, FAIL!
Tag #: 1-231 Mfg/Cap.: PSA-1/4 Serial #: 29178 Mark #: RCGV-13	Breakaway:	4.2	1.2%, PASS.	2.2	0.6%, PASS.
	Initial Drag:	3.5	1.0%, PASS.	4.5	1.3%, PASS.
	Peak Drag:	5.6	1.6%, PASS.	6.2	1.8%, PASS.
	Activation (PSA):	0.013	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	255	72.9%	258	73.7%
	Final Drag:	1.7	0.5%, PASS.	4.4	1.3%, PASS.
	Peak Drag:	4.1	1.2%, PASS.	6.1	1.7%, PASS.
Tag #: 1-232 Mfg/Cap.: PSA-1/4 Serial #: 15060 Mark #: RCGV-14	Breakaway:	4.0	1.2%, PASS.	5.7	1.6%, PASS.
	Initial Drag:	3.0	0.9%, PASS.	5.2	1.5%, PASS.
	Peak Drag:	4.1	1.2%, PASS.	6.7	1.9%, PASS.
	Activation (PSA):	0.008	PASS	0.005	PASS
	Release (A/D)				
	Test Load:	279	79.7%	280	80.0%
	Final Drag:	2.1	0.6%, PASS.	5.2	1.5%, PASS.
	Peak Drag:	3.5	1.0%, PASS.	6.1	1.7%, PASS.
Tag #: 1-233 Mfg/Cap.: PSA-1/4 Serial #: 15062 Mark #: RCGV-15	Breakaway:	2.6	0.7%, PASS.	3.2	0.9%, PASS.
	Initial Drag:	3.8	1.1%, PASS.	4.9	1.4%, PASS.
	Peak Drag:	5.8	1.7%, PASS.	6.6	1.9%, PASS.
	Activation (PSA):	0.009	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	270	77.1%	265	75.7%
	Final Drag:	1.3	0.4%, PASS.	4.5	1.3%, PASS.
	Peak Drag:	3.1	0.9%, PASS.	6.2	1.8%, PASS.

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<u>Test Parameter:</u>		<u>Tension Mode</u>		<u>Compression Mode</u>	
Tag #: 1-234 Mfg/Cap.: PSA-1/4 Serial #: 15061 Mark #: RCGV-22	Breakaway:	2.1	0.6%, PASS.	2.1	0.6%, PASS.
	Initial Drag:	3.0	0.8%, PASS.	3.4	1.0%, PASS.
	Peak Drag:	3.8	1.1%, PASS.	4.8	1.4%, PASS.
	Activation (PSA):	0.010	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	264	75.4%	260	74.3%
	Final Drag:	3.0	0.9%, PASS.	3.4	1.0%, PASS.
	Peak Drag:	4.3	1.2%, PASS.	4.6	1.3%, PASS.
Tag #: 1-235 Mfg/Cap.: PSA-1/4 Serial #: 20199 Mark #: RCGV-26	Breakaway:	6.4	1.8%, PASS.	6.7	1.9%, PASS.
	Initial Drag:	2.6	0.7%, PASS.	7.9	2.2%, PASS.
	Peak Drag:	4.9	1.4%, PASS.	9.8	2.8%, PASS.
	Activation (PSA):	0.010	PASS	0.007	PASS
	Release (A/D)				
	Test Load:	248	70.9%	254	72.6%
	Final Drag:	4.2	1.2%, PASS.	7.9	2.3%, PASS.
	Peak Drag:	6.8	1.9%, PASS.	10.6	3.0%, PASS.
Tag #: 1-236 Mfg/Cap.: PSA-1/4 Serial #: 19115 Mark #: SI-101-6	Breakaway:	6.8	1.9%, PASS.	5.7	1.6%, PASS.
	Initial Drag:	4.3	1.2%, PASS.	7.3	2.1%, PASS.
	Peak Drag:	8.0	2.3%, PASS.	11.4	3.3%, PASS.
	Activation (PSA):	0.003	PASS	0.004	PASS
	Release (A/D)				
	Test Load:	257	73.4%	249	71.1%
	Final Drag:	3.5	1.0%, PASS.	6.7	1.9%, PASS.
	Peak Drag:	6.1	1.7%, PASS.	9.5	2.7%, PASS.
Tag #: 1-237 Mfg/Cap.: PSA-1/4 Serial #: 12653 Mark #: SI-101-13	Breakaway:	6.7	1.9%, PASS.	7.9	2.3%, PASS.
	Initial Drag:	3.8	1.1%, PASS.	9.5	2.7%, PASS.
	Peak Drag:	6.8	2.0%, PASS.	12.4	3.5%, PASS.
	Activation (PSA):	0.005	PASS	0.005	PASS
	Release (A/D)				
	Test Load:	255	72.9%	255	72.9%
	Final Drag:	4.5	1.3%, PASS.	10.4	3.0%, PASS.
	Peak Drag:	7.6	2.2%, PASS.	13.3	3.8%, PASS.
Tag #: 1-238 Mfg/Cap.: PSA-100 Serial #: 2126 Mark #: MS-649-275	Breakaway:	434.3	0.4%, PASS.	203.7	0.2%, PASS.
	Initial Drag:	223.3	0.2%, PASS.	294.0	0.2%, PASS.
	Peak Drag:	1048.0	0.9%, PASS.	1071.2	0.9%, PASS.
	Activation (PSA):	0.005	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	81179	67.6%	81398	67.8%
	Final Drag:	518.5	0.4%, PASS.	327.0	0.3%, PASS.
	Peak Drag:	1238.3	1.0%, PASS.	1080.9	0.9%, PASS.



	Test Parameter:	Tension Mode		Compression Mode	
Tag #: 1-239 Mfg/Cap.: PSA-1 Serial #: 12755 Mark #: SI-676-149	Breakaway:	5.3	0.4%, PASS.	9.3	0.6%, PASS.
	Initial Drag:	7.9	0.5%, PASS.	7.2	0.5%, PASS.
	Peak Drag:	59.0	3.9%, PASS.	12.7	0.8%, PASS.
	Activation (PSA):	0.010	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	1222	81.5%	1200	80.0%
	Final Drag:	5.9	0.4%, PASS.	10.3	0.7%, PASS.
	Peak Drag:	11.9	0.8%, PASS.	16.4	1.1%, PASS.
Tag #: 1-240 Mfg/Cap.: PSA-1/2 Serial #: 14569 Mark #: SPS-467	Breakaway:	9.6	1.5%, PASS.	7.3	1.1%, PASS.
	Initial Drag:	7.9	1.2%, PASS.	8.6	1.3%, PASS.
	Peak Drag:	10.3	1.6%, PASS.	10.8	1.7%, PASS.
	Activation (PSA):	0.009	PASS	0.009	PASS
	Release (A/D)				
	Test Load:	512	78.8%	515	79.2%
	Final Drag:	6.7	1.0%, PASS.	6.8	1.0%, PASS.
	Peak Drag:	9.2	1.4%, PASS.	8.2	1.3%, PASS.
Tag #: 1-241 Mfg/Cap.: PSA-1/2 Serial #: 14572 Mark #: SPS-467	Breakaway:	3.4	0.5%, PASS.	2.6	0.4%, PASS.
	Initial Drag:	3.3	0.5%, PASS.	4.0	0.6%, PASS.
	Peak Drag:	5.1	0.8%, PASS.	5.4	0.8%, PASS.
	Activation (PSA):	0.014	PASS	0.015	PASS
	Release (A/D)				
	Test Load:	493	75.8%	505	77.7%
	Final Drag:	3.0	0.5%, PASS.	5.2	0.8%, PASS.
	Peak Drag:	4.4	0.7%, PASS.	6.8	1.0%, PASS.
Tag #: 1-242 Mfg/Cap.: PSA-3 Serial #: 30534 Mark #: SI-971-6229	Breakaway:	51.2	0.9%, PASS.	31.2	0.5%, PASS.
	Initial Drag:	32.5	0.5%, PASS.	36.8	0.6%, PASS.
	Peak Drag:	82.7	1.4%, PASS.	77.3	1.3%, PASS.
	Activation (PSA):	0.002	PASS	0.004	PASS
	Release (A/D)				
	Test Load:	4634	77.2%	4568	76.1%
	Final Drag:	34.9	0.6%, PASS.	34.6	0.6%, PASS.
	Peak Drag:	72.5	1.2%, PASS.	67.1	1.1%, PASS.
Tag #: 1-243 Mfg/Cap.: A/D-41 Serial #: 1335 Mark #: RC-95-H3A	Breakaway:	10.8	2.7%, PASS.	8.5	2.1%, PASS.
	Initial Drag:	0.9	0.2%, PASS.	9.4	2.4%, PASS.
	Peak Drag:	5.0	1.2%, PASS.	13.1	3.3%, PASS.
	Activation (PSA):				
	Release (A/D)	40.200	PASS.	43.400	PASS.
	Test Load:	319	79.8%	338	84.5%
	Final Drag:	10.2	2.5%, PASS.	6.6	1.7%, PASS.
	Peak Drag:	15.0	3.8%, PASS.	12.0	3.0%, PASS.

FLORIDA POWER & LIGHT COMPANY
700 UNIVERSE BLVD.
JUNO BEACH, FLORIDA
33408

ST. LUCIE NUCLEAR PLANT
P.O. BOX 128
FT. PIERCE, FLORIDA
33454

UNIT 1

1988 OUTAGE

INSERVICE INSPECTION SUMMARY

TABLES

100-100000-100000

100-100000-100000

100-100000-100000

100-100000-100000



Summary Table Format

Inservice Inspection Summary
 Outage __ (Year) _____ Period _____ Interval
 Class__ Components

SYSTEM (I)						N	I	O
ZONE NUMBER: (J)	ASME					O	N	G
	SEC. XI					R	S	E
SUMMARY EXAMINATION AREA	CATGY	NDE				E	I	O
NUMBER IDENTIFICATION	ITEM NO	METH	PROCEDURE			C	G	M
								R
								E
								REMARKS
								CAL
								BLOCK

 DWG. NO. (K)

(L)	(M)	(P)	(R)	(S)	(T)	(U)
	(N)	(Q)				
	(O)					(V)

- (A) Denotes the date of the inspection plan table
- (B) Denotes the current revision number of the plan
- (C) Identifies the outage number within the period
- (D) Identifies the year of the outage
- (E) Identifies which period (First, Second, Third)
- (F) Identifies which interval (First, Second, Third, Fourth)
- (G) Identifies the ASME Code Class
- (H) Identifies the page number of the table
- (I) Identifies the System applicable to this table
- (J) Denotes the applicable Zone number for this table
- (K) Identifies the applicable isometric drawing number for this table
- (L) Identifies the item number associated with the item
- (M) Denotes the component or weld identification number
- (N) Identifies the component or weld description
- (O) Denotes the elevation level
- (P) Denotes the ASME Code Category
- (Q) Denotes the ASME Code Item Number
- (R) Denotes the NDE Method to be used for the examination
- (S) Identifies which NDE procedure was used
- (T) Identifies the results of the NDE examinations
- (U) Denotes any remarks associated with the examination results
- (V) Identifies the ultrasonic calibration block to be used

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DATE: 11/14/88

PAGE: 1

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

DIVISION: 0

REACTOR VESSEL

ZONE NUMBER: 001		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. 01-001-A

000200	7-203	B-A	UT 1.5 DEG NDE 5.12 - 001	C C		8-9-88 UT: EXAMINED FROM FLANGE, FROM STUD HOLES 1 THRU 18 INCLUSIVE (1/3).
	UPPER SHELL TO FLANGE GIRTH WELD	B1.30	UT 5.7 DEG NDE 5.12 - 001	C		
	RCB		UT 12.5 NDE 5.12 - 001	C		**UT-8**

REF. DWG. NO. 01-001

000760	FL-01 THRU 54 THREADS IN BASE MATERIAL (FLANGE)	B-G-1	UT 0 DEG. NDE 5.12 - 001	C C		8-9-88 UT: EXAMINED 1/3 OF FLANGE LIGAMENT AREA. 1-18 STUDS INCLUSIVE.
	RCB	B6.40				**UT-8**

001010	AK-01 ALIGNMENT KEY @ 0 DEGREES	B-N-1	VT-3	NDE 4.3 - 045	C C	8-4-88 VT-3: COMPLETE
	RCB	B13.10				**N/A**

001020	AK-02 ALIGNMENT KEY @ 90 DEGREES	B-N-1	VT-3	NDE 4.3 - 045	C C	8-4-88 VT-3: COMPLETE
	RCB	B13.10				**N/A**

001030	AK-03 ALIGNMENT KEY @ 180 DEGREES	B-N-1	VT-3	NDE 4.3 - 045	C C	8-4-88 VT-3: COMPLETE
	RCB	B13.10				**N/A**

001040	AK-04 ALIGNMENT KEY @ 270 DEGREES	B-N-1	VT-3	NDE 4.3 - 045	C C	8-4-88 VT-3: COMPLETE
	RCB	B13.10				**N/A**

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DATE: 11/14/88

PAGE: 2

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

REACTOR VESSEL

				N	I	O		
ZONE NUMBER: 001				S	O	N	G	T
SUMMARY EXAMINATION AREA				T	R	S	E	H
NUMBER	IDENTIFICATION	CATGY	EXAM	A	E	I	O	E
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	M
				R			REMARKS	
								CALIBRATION BLOCK

REF. DWG. NO. 01-001

001050 ON-IE-A B-N-1 VT-3 NDE 4.3 - 045 C C 8-4-88 VT-3: COMPLETE, PITTING
 INTERGRAL EXT. MATING SURFACE B13.10
 @ 0 D
 RCB

N/A

001060 ON-IE-B B-N-1 VT-3 NDE 4.3 - 045 C C 8-4-88 VT-3: COMPLETE
 INTERGRAL EXT. MATING SURFACE B13.10
 @1800
 RCB

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DATE: 11/14/88
REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 4

STEAM GENERATOR 1A PRIMARY

ZONE NUMBER: 003		ASME				N I O	
SUMMARY EXAMINATION AREA		SEC. XI				S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R		**CALIBRATION BLOCK**

REF. DWG. NO. 01-003

001380 ON-IR-B B-D UT 45 DEG. NDE 5.13 - 001 C C 8-5-88 UT: COMPLETE
OUTLET NOZZLE(45 D) INNER B3.140 UT 60 DEG. NDE 5.13 0 001 C
RADIUS
RCB

UT-2, UT-4A

001400 ON-IR-A B-D UT 45 DEG. NDE 5.13 - 001 C C 8-5-88 UT: COMPLETE
OUTLET NOZZLE(315 D) INNER B3.140 UT 60 DEG. NDE 5.13 - 001 C
RADIUS
RCB

UT-2, UT-4A

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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 5

PRESSURIZER

ZONE NUMBER: 005		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI	CATGY	EXAM	S O N G T	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T R S E H	REMARKS
					A E I O E	
					T C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. 01-005

001900 PRZ-8-411 B-B UT 0 DEG. NDE 5.1 - 001 C C 8-4-88 UT: COMPLETE
TOP HEAD TO UPPER SHELL CIRC. B2.11 UT 45 DEG. NDE 5.1 - 001 C
WELD UT 60 DEG. NDE 5.1 - 001 C
RCB

UT-4A

001910 PRZ-L1 B-B UT 0 DEG. NDE 5.1 - 001 C C 8-4-88 UT: COMPLETE
UPPER SHELL LONGITUDINAL WELD B2.12 UT 45 DEG. NDE 5.1 - 001 C
@ 0 DEG UT 60 DEG. NDE 5.1 - 001 C
RCB

UT-4A

001930 PRZ-410-02 B-H HT NDE 2.2 - 015 C C 8-3-88 HT: COMPLETE
SUPPORT SKIRT TO LOWER HEAD B8.20
WELD
RCB

N/A

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 7

REVISION: 0

REACTOR COOLANT PIPING LOOP "A" PUMP 1A2 TO REACTO

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ZONE NUMBER: 009				S	O	N	G	T
				T	R	S	E	H
SUMMARY EXAMINATION AREA				A	E	I	O	E
NUMBER	IDENTIFICATION	CATGY	EXAM	T	C	G	M	R
		ITEM NO	METHOD	PROCEDURE				
								REMARKS
								CALIBRATION BLOCK

REF. DWG. NO. 01-009

002440	RC-115-4-508	B-J	UT 0 DEG.	NDE 5.3 - 007	C	C	7-29-88 MT: COMPLETE
	BRANCH CONNECTION SAFETY INJ	B9.31	UT 45 DEG.	NDE 5.3 - 007	C		8-9-88 UT: COMPLETE
	NOZ.		UT 60 DEG.	NDE 5.3 - 007	C		
	RCB		MT	NDE 2.2 - 006	C		

UT-6

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DATE: 11/14/88

VISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

REACTOR COOLANT PIPING, LOOP "A" S/G 1A TO PUMP 1A

ZONE NUMBER: 012		ASME		N I O			
SUMMARY EXAMINATION AREA		SEC. XI		S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	ITEM NO	PROCEDURE	A E I O E	REMARKS
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T C G M R	**CALIBRATION BLOCK**	

REF. DWG. NO. 01-012

002770	1A-1-112-C	B-J	UT 0 DEG.	NDE 5.3 - 005	C C	7-23-88	HT: COMPLETE
	S/G NOZZLE TO EXTENSION PIECE	B9.11	UT 45 DEG.	NDE 5.3 - 005	C		
	RCB		UT 60 DEG.	NDE 5.3 - 005	C		
	RCB		MT	NDE 2.2 - 002	C		

UT-6

002790	RC-112-1-500L-LS-A	B-J	UT 45 DEG.	NDE 5.3 - 006	C C	7-23-88	HT: COMPLETE
	ELBOW LONGITUDINAL SEAM	B9.12	UT 60 DEG.	NDE 5.3 - 006	C	8-9-88	UT: COMPLETE
	RCB		MT	NDE 2.2 - 002	C		

UT-6

REF. DWG. NO. 1-012

002800	RC-112-1-500L-LS-B	B-J	UT 45 DEG.	NDE 5.3 - 006	C C	7-23-88	HT: COMPLETE
	ELBOW LONGITUDINAL SEAM	B9.12	UT 60 DEG.	NDE 5.3 - 006	C	8-9-88	UT: COMPLETE
	RCB		MT	NDE 2.2 - 002	C		

UT-6

002810	RC-112-3-503	B-J	UT 0 DEG.	NDE 5.3 - 006	C C	7-23-88	HT: COMPLETE
	ELBOW TO PIPE	B9.11	UT 45 DEG.	NDE 5.3 - 006	C	8-9-88	UT: COMPLETE
	RCB		UT 60 DEG.	NDE 5.3 - 006	C		
	RCB		MT	NDE 2.2 - 002	C		

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002820	RC-112-3-503-LS-A	B-J	UT 45 DEG.	NDE 5.3 - 006	C C	7-23-88	HT: COMPLETE
	PIPE LONGITUDINAL SEAM	B9.12	UT 60 DEG.	NDE 5.3 - 006	C	8-9-88	UT: COMPLETE
	RCB		MT	NDE 2.2 - 001	C		

UT-6

002830	RC-112-3-503-LS-B	B-J	UT 45 DEG.	NDE 5.3 - 006	C C	7-23-88	HT: COMPLETE
	PIPE LONGITUDINAL SEAM	B9.12	UT 60 DEG.	NDE 5.3 - 006	C	8-9-88	UT: COMPLETE
	RCB		MT	NDE 2.2 - 001	C		

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DATE: 11/14/88

DIVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

PAGE: 9

REACTOR COOLANT PIPING, LOOP "A" S/G 1A TO PUMP 1A

ZONE NUMBER: 012		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. 1-012

002920	RC-112-2-500H-LS-A ELBOW LONGITUDINAL SEAM RCB	B-J B9.12	UT 45 DEG. NDE 5.3 - 006 UT 60 DEG. NDE 5.3 - 006 MT NDE 2.2 - 001	C C C C	7-23-88 MT: COMPLETE 8-9-88 UT: COMPLETE	**UT-6**
002930	RC-112-2-500H-LS-B ELBOW LONGITUDINAL SEAM RCB	B-J B9.12	UT 45 DEG. NDE 5.3 - 006 UT 60 DEG. NDE 5.3 - 006 MT NDE 2.2 - 001	C C C C	7-23-88 MT : COMPLETE 8-9-88 UT: COMPLETE	**UT-6**
002940	RC-112-5-503 ELBOW TO SAFE END RCB RCB	B-F B5.130	UT 0 DEG. NDE 5.3 - 002 UT 45 DEG. NDE 5.3 - 002 UT 0 DEG. NDE 5.3 - 006 UT 45 DEG. NDE 5.3 - 006 UT 60 DEG. NDE 5.3 - 006 PT NDE 3.3 - 002	C C C C C C C	7-23-88 PT: COMPLETE, LIGHT PINK INDICATIONS FROM GRINDING MARKS, PRESENT @ 360 DEGREES INTERMITTENT. 8-5-88 UT: COMPLETE (UT-59) 8-9-88 UT: COMPLETE (UT-6)	**UT-59, UT-6**
002960	RC-112-FW-3-500G SAFE END TO PUMP 1A1 RCB RCB	B-J B9.11	UT 0 DEG. NDE 5.3 - 002 UT 45 DEG. NDE 5.3 - 002 PT NDE 3.3 - 001	C C C C	7-23-88 PT: LIGHT PINK INDICATIONS FROM GRINDING MARKS PRESENT(360 DEGREES, INTERMITTENT) 8-5-88 UT: COMPLETE	**UT-59**
002970	RC-112-16-507 BRANCH CONNECTION DRAIN NOZZLE B9.32 RCB	B-J	MT NDE 2.2 - 001	C C	7-23-88 MT: COMPLETE	**N/A**

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DATE: 11/14/88



DIVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 11

PRESSURIZER SURGE LINE

				N	I	O		
ZONE NUMBER: 016				S	O	N	G	T
SUMMARY EXAMINATION AREA				T	R	S	E	H
NUMBER	IDENTIFICATION	CATGY	EXAM	A	E	I	O	E
		ITEM NO	METHOD	PROCEDURE	T	C	G	M
					R			

REF. DWG. NO. 1-016								
003430	RC-2-505-C	B-J	UT 45 DEG.	NDE 5.4 - 006	C	C	8-3-88 PT: COMPLETE	
	PIPE-TO-PIPE	B9.11	UT 60 DEG.	NDE 5.4 - 006	C		8-3-88 UT: COMPLETE	
	RCB		PT	NDE 3.3 - 046	C		**UT-23**	
003440	RC-2-505-B	B-J	UT 45 DEG.	NDE 5.4 - 006	C	C	8-3-88 PT: COMPLETE	
	PIPE-TO-ELBOW	B9.11	UT 60 DEG.	NDE 5.4 - 006	C		8-3-88 UT: COMPLETE	
	RCB		PT	NDE 3.3 - 047	C		**UT-23**	



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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 12

REACTOR COOLANT PUMP 1A1

ZONE NUMBER: 017		ASME	N I O				
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T				
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R		**CALIBRATION BLOCK**

REF. DWG. NO. 1-017

003530	01-017-004 SUPPORT LUG #1 RCB	B-K-1 B10.20	PT	NDE 3.3 - 033	C C	8-1-88 PT: COMPLETE
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N/A

003540	01-017-005 SUPPORT LUG #2 RCB	B-K-1 B10.20	PT	NDE 3.3 - 034	C C	8-1-88 PT: COMPLETE
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003550	01-017-006 SUPPORT LUG #3 RCB	B-K-1 B10.20	PT	NDE 3.3 - 035	C C	8-1-88 PT: COMPLETE
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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

PAGE: 13

REVISION: 0

LPSI 1A1

ZONE NUMBER: 021		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM		A E I O E	REMARKS
		ITEM NO	METHOD	PROCEDURE	T C G M R	**CALIBRATION BLOCK**
<u>REF. DWG. NO. 1-021</u>						
004090	S1-112-FW-7 PENETRATION #37-TO-PIPE RCB EL.34' RCB EL.34'	B-J B9.11	UT 45 DEG. NDE 5.4 - 001 UT 60 DEG. NDE 5.4 - 002 PT NDE 3.3 - 011		C C C C	7-25-88 PT: COMPLETE 7-25-88 UT: COMPLETE, I.D. GEOMETRY, REFLECTORS FROM THE ROOT OF THE WELD (60 DEGREE) **UT-38**
004100	S1-112-6-SW-3 PIPE-TO-ELBOW RCB EL.34' RCB EL.34'	B-J B9.11	UT 45 DEG. NDE 5.4 - 001 UT 60 DEG. NDE 5.4 - 002 PT NDE 3.3 - 010		C C C C	7-25-88 PT: COMPLETE 7-25-88 UT: COMPLETE, I.D. GEOMETRY, REFLECTORS FROM THE ROOT OF THE WELD.(60 DEG.) **UT-38**
110	S1-112-6-SW-2 ELBOW-TO-PIPE RCB RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 001 UT 60 DEG. NDE 5.4 - 002 PT NDE 3.3 - 005		C C C C	7-25-88 PT: COMPLETE 7-25-88 UT: COMPLETE, I.D. GEOMETRY, REFLECTORS FROM THE ROOT OF THE WELD (60 DEG.) **UT-38**
004120	S1-112-6-SW-1 PIPE-TO-ELBOW RCB RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 001 UT 60 DEG. NDE 5.4 - 002 PT NDE 3.3 - 009		C C C C	7-25-88 PT: COMPLETE 7-25-88 UT: COMPLETE, I.D. GEOMETRY, REFLECTORS FROM THE ROOT OF THE WELD.(60 DEG.) **UT-38**
004130	S1-112-FW-8 ELBOW-TO-PIPE RCB RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 001 UT 60 DEG. NDE 5.4 - 002 PT NDE 3.3 - 008		C C C C	7-25-88 PT: COMPLETE 7-25-88 UT: COMPLETE, I.D. GEOMETRY, REFLECTORS FROM THE ROOT OF THE WELD.(60 DEG.) **UT-38**
004140	S1-112-7-SW-1 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 004 UT 60 DEG. NDE 5.4 - 004 PT NDE 3.3 - 032		C C C C	7-28-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEGREE ;ROOT GEOMETRY. **UT-38**

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 14

VISION: 0

LPSI 1A1

ZONE NUMBER: 021		ASHE		N I O	
SUMMARY EXAMINATION AREA		SEC. XI		S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	A E I O E	REMARKS
		ITEM NO	METHOD	PROCEDURE	T C G M R

REF. DWG. NO. 1-021					

004150	SI-112-FW-9 ELBOW-TO-PIPE RCB RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 004 NDE 5.4 - 004 NDE 3.3 - 031	C C C C	7-28-88 PT: COMPLETE, LIGHT PINK INDICATIONS FROM GRINDING MARKS. 8-2-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
004160	SI-112-8-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 004 NDE 5.4 - 004 NDE 3.3 - 017	C C C C	7-27-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
004170	SI-112-FW-10 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 004 NDE 5.4 - 004 NDE 3.3 - 016	C C C C	7-27-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
004180	SI-112-9-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 015 NDE 5.4 - 016 NDE 3.3 - 048	C C C C	8-4-88 PT: COMPLETE 8-12-88 UT: COMPLETE, I.D. GEOMETRY. **UT-38**
004190	SI-112-FW-11 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 015 NDE 5.4 - 016 NDE 3.3 - 063	C C C C	8-10-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY. **UT-38**
004200	SI-112-10-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 010 NDE 5.4 - 011 NDE 3.3 - 041	C C C C	7-25-88 PT: COMPLETE 8-3-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY. **UT-38**
004210	SI-112-FW-12 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 010 NDE 5.4 - 011 NDE 3.3 - 040	C C C C	7-25-88 PT: COMPLETE 8-3-88 UT: COMPLETE, 60 DEG.; I.D. GEOMETRY. **UT-38**



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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 15

LPSI 1A1

ZONE NUMBER: 021		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. 1-021

004220	SI-112-11-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 008 UT 60 DEG. NDE 5.4 - 009 PT NDE 3.3 - 044	C C C	C C C	7-25-88 PT: COMPLETE 8-2-88 UT: COMPLETE, I.D. GEOMETRY **UT-38**
004230	SI-112-FW-13 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 008 UT 60 DEG. NDE 5.4 - 009 PT NDE 3.3 - 043	C C C	C C C	8-2-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEG.; I.D. GEOMETRY. **UT-38**
004240	SI-112-12-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 008 UT 60 DEG. NDE 5.4 - 009 PT NDE 3.3 - 042	C C C	C C C	8-2-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEG.; I.D. GEOMETRY. **UT-38**
004250	SI-112-FW-14 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 008 UT 60 DEG. NDE 5.4 - 009 PT NDE 3.3 - 039	C C C	C C C	7-25-88 PT: COMPLETE 8-2-88 UT: COMPLETE, I.D. GEOMETRY. **UT-38**
004260	SI-112-13-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 010 UT 60 DEG. NDE 5.4 - 011 PT NDE 3.3 - 038	C C C	C C C	7-25-88 PT: COMPLETE 8-3-88 UT: COMPLETE, 60 DEG.; I.D. GEOMETRY **UT-38**
004270	SI-112-FW-15 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 010 UT 60 DEG. NDE 5.4 - 011 PT NDE 3.3 - 045	C C C	C C C	8-2-88 PT: COMPLETE 8-3-88 UT: COMPLETE, I.D. GEOMETRY. **UT-38**
004280	SI-112-14-SW-1 PIPE-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 010 UT 60 DEG. NDE 5.4 - 011 PT NDE 3.3 - 037	C C C	C C C	7-25-88 PT: COMPLETE 8-3-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY **UT-38**



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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

PAGE: 16

REVISION: 0

LPSI 1A1

ZONE NUMBER: 021		ASME			N I O			
SUMMARY EXAMINATION AREA		SEC. XI	CATGY EXAM		S O N G T		T R S E H	
NUMBER	IDENTIFICATION	ITEM NO	METHOD	PROCEDURE	T	C	G	H R
					A E I O E		REMARKS	
					T C G H R		**CALIBRATION BLOCK**	

REF. DWG. NO. 1-021

004290	SI-112-FW-16 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 015 UT 60 DEG. NDE 5.4 - 016 PT NDE 3.3 - 065		C C C	C C C		8-12-88 PT: COMPLETE 8-12-88 UT: COMPLETE, I.D. GEOMETRY, 360 DEG. INTERMITTENT. **UT-38**
004300	SI-112-FW-17 ELBOW-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 016 UT 60 DEG. NDE 5.4 - 016 PT NDE 3.3 - 004		C C C	C C C		7-25-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY. **UT-38**
004310	SI-148-2-SW-2 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 016 UT 60 DEG. NDE 5.4 - 016 PT NDE 3.3 - 003		C C C	C C C		7-25-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY. **UT-38**
004320	SI-148-2-SW-3 ELBOW-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 016 UT 60 DEG. NDE 5.4 - 016 PT NDE 3.3 - 007		C C C	C C C		7-25-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY. **UT-38**
004330	SI-148-2-SW-4 PIPE-TO-TEE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 016 UT 60 DEG. NDE 5.4 - 016 PT NDE 3.3 - 006		C C C	C C C		7-25-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 60 DEG. I.D. GEOMETRY. **UT-38**
004340	V-3624 BOLTING RCB	B-G-2 87.70	VT-1 NDE 4.1 - 001		C C	C C		7-23-88 VT-1: COMPLETE **N/A**
004370	SI-148-1-SW-1 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 013 UT 60 DEG. NDE 5.4 - 013 PT NDE 3.3 - 066		C C C	C C C		8-12-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 45 DEG. ROOT GEOMETRY. SCAN LIMITATIONS. **UT-35**

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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 17

LPSI 1A1

ZONE NUMBER: 021		ASME			N I O	
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T	
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**
<u>REF. DWG. NO. 1-021</u>						
004380	SI-148-1-SW-2 ELBOW-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 007 UT 60 DEG. NDE 5.4 - 007 PT NDE 3.3 - 012		C C C C	7-26-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEGREE, I.D. GEOMETRY LESS THAN 20% DAC **UT-35**
004390	SI-148-FW-2 PIPE-TO-TEE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 007 UT 60 DEG. NDE 5.4 - 007 PT NDE 3.3 - 013		C C C C	7-26-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEGREE; I.D. GEOMETRY < 20% DAC. **UT-35**
004400	SI-148-2-SW-5 TEE-TO-ELBOW RCB RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 007 UT 60 DEG. NDE 5.4 - 007 PT NDE 3.3 - 018		C C C C	7-26-88 PT: COMPLETE, I.D. TAG LIMITATION 8" TO 12" CCW FROM 0 REF., .7" U.S. FROM TOE OF WELD. TAG IS WELDED TO PIPE. (LIMITATION BY PROCEDURE ONLY) 8-2-88 UT: COMPLETE, 60 DEGREE, I.D. GEOMETRY < 20% DAC. **UT-35**
004410	SI-148-FW-3 ELBOW-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 007 UT 60 DEG. NDE 5.4 - 007 PT NDE 3.3 - 036		C C C C	8-2-88 PT: COMPLETE 8-2-88 UT: COMPLETE, 60 DEGREE; I.D. GEOMETRY < 20% DAC. **UT-35**
004450	SI-148-4-SW-1 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 013 UT 60 DEG. NDE 5.4 - 013 PT NDE 3.3 - 061		C C C C	8-11-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 45 DEG. ROOT GEOMETRY. **UT-35**
004460	SI-148-FW-5 ELBOW-TO-VALVE (V-3227) RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 013 UT 60 DEG. NDE 5.4 - 013 PT NDE 3.3 - 064		C C C C	8-12-88 PT: COMPLETE 8-12-88 UT: COMPLETE, SCAN LIMITATION **UT-35**



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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

PAGE: 18

LPSI 1A1

ZONE NUMBER: 021		ASME			N I O			
SUMMARY EXAMINATION AREA		SEC. XI			S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	ITEM NO	METHOD	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD	PROCEDURE	T C G H R	**CALIBRATION BLOCK**		

REF. DWG. NO. 1-021

004470	V-3227 BOLTING RCB RCB	B-G-2 B7.70	VT-1 VT-1	NDE 4.1 - 006 NDE 4.1 - 011	C C	C C	8-11-88 VT-1:HEAVY BORIC ACID RESIDUE BUILDUP,CNF-88-1-016.FOLLOW UP EXAM REQUIRED. 8-23-88 VT-1:COMPLETE, CNF CLOSED PER PWO XA88081509-1203. **N/A**
004490	RC-151-FW-1 VALVE-TO-ELBOW (V-3227) RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 014 NDE 5.4 - 014 NDE 3.3 - 059	C C C	C C C	8-11-88 PT: COMPLETE 8-12-88 UT: COMPLETE, **UT-35**
500	RC-151-1-SW-1 ELBOW-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 014 NDE 5.4 - 014 NDE 3.3 - 058	C C C	C C C	8-11-88 PT: COMPLETE 8-12-88 UT: COMPLETE, 45 DEG. ROOT GEOMETRY. **UT-35**
004510	RC-151-FW-2 ELBOW-TO-SAFE END RCB	B-J B9.11	UT 45 DEG. UT 60 DEG. PT	NDE 5.4 - 014 NDE 5.4 - 014 NDE 3.3 - 057	C C C	C C C	8-11-88 PT: COMPLETE 8-12-88 UT: COMPLETE **UT-35**
004520	RC-6-508A SAFE END-TO-SI NOZZLE RCB	B-F B5.130	PT	NDE 3.3 - 056 NDE 5.11	C C	C C	8-11-88 PT: COMPLETE **UT-23,UT-16**

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

PAGE: 19

LOOP 1A1 SAFETY INJECTION PIPING SUPPORTS

ZONE NUMBER: 021		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	T R S E H	REMARKS
		ITEM NO	METHOD		A E I O E	
					T C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. 1-021S

004610	SIH-200 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 009	C C	7-21-88 VT-3: COMPLETE, FOLLOW UP EXAM PER IWF-2420,NRI,RESUME NORMAL SCHEDULE **N/A**
004630	SI-969-6199 RIGID STRUT RCB	F-B F3.10	VT-3	NDE 4.3 - 043	C C	8-2-88 VT-3: COMPLETE **N/A**
004640	SIH-199 SLIDING BASE SUPPORT RCB RCB	F-C F3.10	VT-3 VT-3	NDE 4.3 - 005 NDE 4.3 - 053	C C	7-21-88 VT-3: LOOSE NUT ON LEFT SIDE OF SUPPORT CLAMP,LOOKING DOWNSTREAM, CNF 88-1-003. 8-23-88 VT-3: COMPLETE,CNF CLOSED PER NCR 1-209.REEXAMINE 2/1. **N/A**
004650	SIH-198 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 010	C C	7-21-88 VT-3: COMPLETE,FOLLOW UP EXAM PER IWF-2420,NRI,RESUME NORMAL SCHEDULE **N/A**
004680	SIH-197 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 011	C C	7-21-88 VT-3: COMPLETE,FOLLOW UP EXAM PER IWF-2420,NRI,RESUME NORMAL SCHEDULE **N/A**
004690	SI-969-6197 RIGID SWAY STRUT RCB	F-B F3.10	VT-3	NDE 4.3 - 044	C C.	8-2-88 VT-3: COMPLETE **N/A**
004700	SIH-196 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 012	C C	7-21-88 VT-3: COMPLETED,FOLLOW UP EXAM PER IWF-2420,NRI,RESUME NORMAL SCHEDULE **N/A**

DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 20

REVISION: 0

LOOP 1A1 SAFETY INJECTION PIPING SUPPORTS

ZONE NUMBER: 021		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G M R	**CALIBRATION BLOCK**

REF. DWG. NO. 1-021S

004720	SIH-195 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 007	C C	7-21-88 VT-3: COMPLETE, FOLLOWUP EXAM PER IWF-2420, NRI, RESUME NORMAL SCHEDULE
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N/A

004750	SIH-194 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 014	C C	7-21-88 VT-3: COMPLETE, FOLLOW UP EXAM PER IWF-2420, NRI RESUME NORMAL SCHEDULE
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004760	SI-969-6194 RIGID SWAY STRUT RCB	F-B F3.10	VT-3	NDE 4.3 - 008	C C	7-21-88 VT-3: COMPLETE
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004770	SIH-193 SLIDING BASE SUPPORT RCB	F-C F3.10	VT-3	NDE 4.3 - 013	C C	7-21-88 VT-3: COMPLETE, FOLLOW UP EXAM PER IWF-2420, NRI, RESUME NORMAL SCHEDULE
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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 21

LPSI 1B2

ZONE NUMBER: 024		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
-----	-----	ITEM NO	METHOD	-----	T C G H R	**CALIBRATION BLOCK**
<u>REF. DWG. NO. 1-024</u>						
005930	SI-110-FW-9A PENETRATION #39-TO-PIPE RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 029		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
005940	SI-110-8-SW-5 PIPE-TO-ELBOW RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 021		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE 60 DEGREE; ROOT GEOMETRY. **UT-38**
005950	SI-110-8-SW-4 ELBOW-TO-PIPE RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 020		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
005960	SI-110-8-SW-3 PIPE-TO-ELBOW RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 022		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
005970	SI-110-8-SW-2 ELBOW-TO-PIPE RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 019		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
005980	SI-110-8-SW-1 PIPE-TO-ELBOW RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 012 UT 60 DEG. NDE 5.4 - 012 PT NDE 3.3 - 027		C C C C	7-27-88 PT: COMPLETE 8-4-88 UT: COMPLETE, 45 DEGREE INSIGNIFICANT IND., 60 DEGREE, GEOMETRY. **UT-38**
005990	SI-110-FW-10 ELBOW-TO-PIPE RCB	B-J 89.11	UT 45 DEG. NDE 5.4 - 012 UT 60 DEG. NDE 5.4 - 012 PT NDE 3.3 - 028		C C C C	7-27-88 PT: COMPLETE 8-4-88 UT: COMPLETE, 45 DEG. INSIGNIFICANT IND., 60 DEG. GEOMETRY. **UT-38**

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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 22

LPSI 1B2

ZONE NUMBER: 024		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. 1-024

006000	SI-110-9-SW-1 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 026		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
006010	SI-110-FW-11 ELBOW-TO-PIPE RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 023		C C C C	7-27-88 PT: COMPLETE 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
006020	SI-110-10-SW-2 PIPE-TO-ELBOW RCB RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 024		C C C C	7-27-88 PT: COMPLETE, LIGHT PINK INDICATIONS FROM GRINDING MARKS PRESENT 360 DEGREES INTERMITTENT. 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
006030	SI-110-10-SW-1 ELBOW-TO-PIPE RCB RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 003 UT 60 DEG. NDE 5.4 - 003 PT NDE 3.3 - 025		C C C C	7-27-88 PT: COMPLETE LIGHT PINK INDICATIONS 360 DEGREES INT. GRINDING MARKS 7-28-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**
006040	SI-110-FW-12 PIPE-TO-ELBOW RCB	B-J B9.11	UT 45 DEG. NDE 5.4 - 005 UT 60 DEG. NDE 5.4 - 005 PT NDE 3.3 - 030		C C C C	7-28-88 PT: COMPLETE 8-4-88 UT: COMPLETE, 60 DEGREE; ROOT GEOMETRY. **UT-38**

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DATE: 11/14/88
REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 23

LOOP 1B2 SAFETY INJECTION PIPING SUPPORTS

ZONE NUMBER: 024		ASME	N I O			
SUMMARY EXAMINATION AREA		SEC. XI	S O N G T			
NUMBER	IDENTIFICATION	CATGY	EXAM	PROCEDURE	A E I O E	REMARKS
		ITEM NO	METHOD		T C G H R	**CALIBRATION BLOCK**

REF. DWG. NO. 01-024S

006360	SI-971-235	F-B	VT-3	NDE 4.3 - 003	C	C	7-21-88 VT-3: CNF-88-1-001, COTTER PIN ON LOWER ASSEMBLY ARE NOT PROPERLY BENT.
	RIGID SWAY STRUT	F3.10	VT-3	NDE 4.3 - 051	C		8-23-88 VT-3: COMPLETE, CNF CLOSED PER NCR 1-209. REEXAMINE 2/1.
	RCB						**N/A**
	RCB						

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DATE: 11/14/88

REVISION: 0

PAGE: 25

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

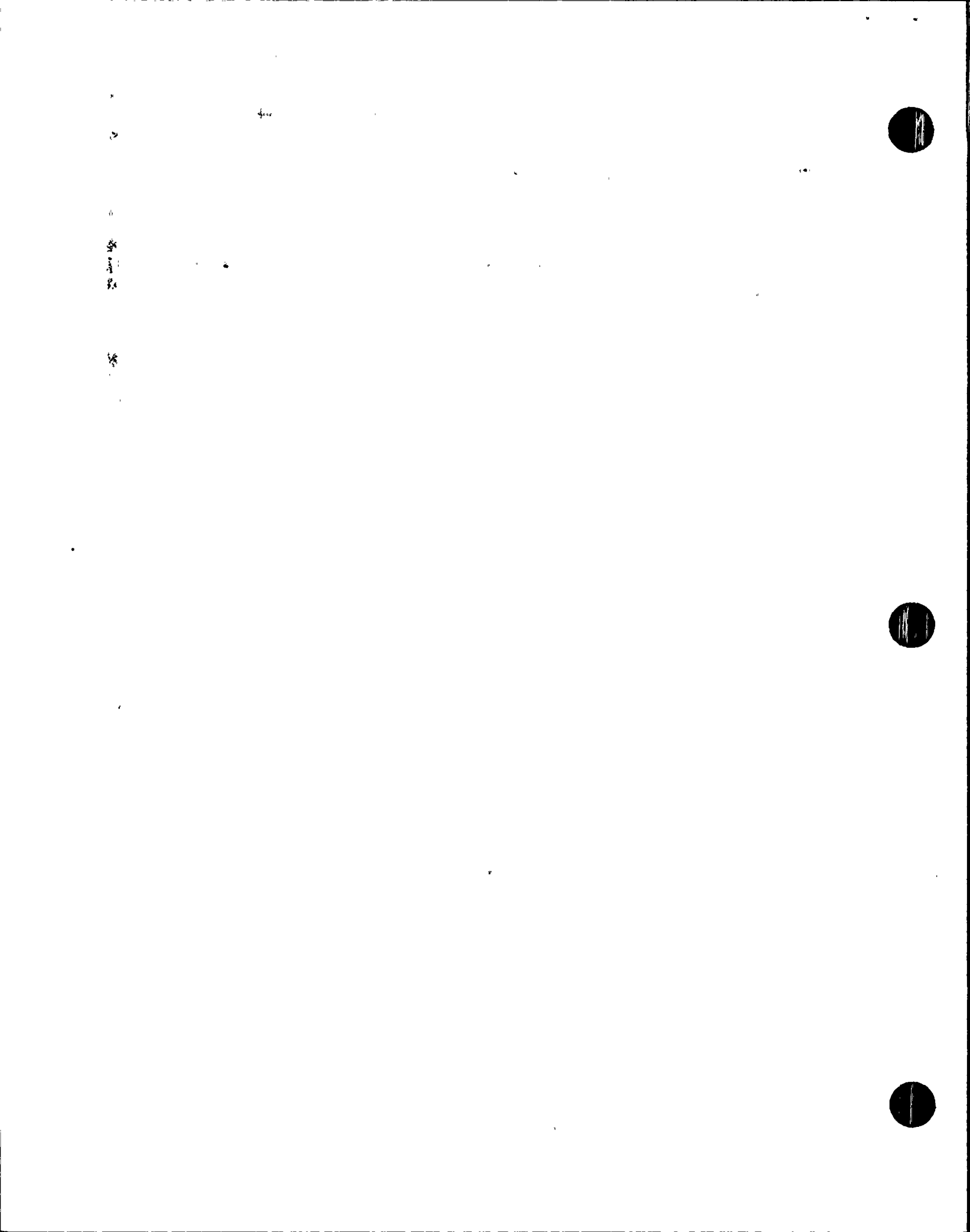
LOOP B HOT LEG-S.I.& S.D COOLING

| ZONE NUMBER: 028 | | ASME | N I O | | |
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| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | REMARKS |
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REF. DWG. NO. 1-028

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|--------|--------------------------|-------|----|---------------|-----|---------------------|
| 007660 | SI-130-FW-2 | B-J | PT | NDE 3.3 - 050 | C C | 8-8-88 PT: COMPLETE |
| | VALVE (MV-3652) TO ELBOW | B9.11 | | NDE 5.4 | | |
| | RCB | | | | | |

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DATE: 11/14/88
REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 26

CHARGING LINE TO LOOP 1B1

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| ZONE NUMBER: 031 | | | | ASME | S | O | N | G | T | | |
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| SUMMARY EXAMINATION AREA | | | | CATGY | EXAM | A | E | I | O | E | REMARKS |
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REF. DWG. NO. 01-031

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|--------|-------------|-------|----|---------------|---|---|--------|--------------|
| 008920 | CH-148-SW-2 | B-J | PT | NDE 3.3 - 049 | C | C | 8-9-88 | PT: COMPLETE |
| | TEE TO PIPE | 89.40 | | | | | | |
| | RCB | | | | | | | |

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DATE: 11/14/88

PAGE: 28

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

VISION: 0

CHARGING LINE TO LOOP 1A2

| SUMMARY EXAMINATION AREA | | ASHE | | | | N I O | |
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| NUMBER | IDENTIFICATION | SEC. XI | CATGY | EXAM | PROCEDURE | T R S E H | REMARKS |
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REF. DWG. NO. 01-032

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|--------|--|--------------|----|---------------|-----|--|----------------------|
| 009460 | CH-147-SW-26A
PIPE TO COUPLING
RCB | B-J
B9.40 | PT | NDE 3.3 - 055 | C C | | 8-11-88 PT: COMPLETE |
|--------|--|--------------|----|---------------|-----|--|----------------------|

N/A

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|--------|---|--------------|----|---------------|-----|--|----------------------|
| 009580 | CH-147-SW-34
COUPLING TO PIPE
RCB | B-J
B9.40 | PT | NDE 3.3 - 054 | C C | | 8-11-88 PT: COMPLETE |
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DATE: 11/14/88

PAGE: 29

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

VISION: 0

LOOP 1A2 PRIMARY DRAIN

| ZONE NUMBER: 034 | | ASHE | N I O | | |
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| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | REMARKS |
| | | ITEM NO | METHOD | | |
| | | | | | **CALIBRATION BLOCK** |

REF. DWG. NO. 1-034

010070 18-507-B B-F PT NDE 3.3 - 067 C C 8-13-88 PT: COMPLETE
 NOZZLE TO SAFE END 85.140
 RCB
 N/A

010140 B-G-2 VT-1 NDE 4.1 - 007 C C 8-13-88 VT-1: COMPLETE
 FLANGE BOLTING (8 STUDS & 16 NUTS) 87.50
 RCB
 N/A



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DATE: 11/14/88
VISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 30

LOOP 1B2 PRIMARY DRAIN

| SUMMARY EXAMINATION AREA | | ASME | | | N I O | |
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| NUMBER | IDENTIFICATION | SEC. XI | CATGY | EXAM | S O N G T | |
| | | ITEM NO | METHOD | PROCEDURE | T R S E H | REMARKS |
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REF. DWG. NO. 1-035

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| 010150 | 18-507-C | B-F | PT | NDE 3.3 - 069 | C C | 8-13-88 PT: COMPLETE |
| | NOZZLE TO SAFE END | B5.140 | | | | |
| | RCB | | | | | |

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DATE: 11/14/88
VISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PAGE: 31

LETDOWN LINE FROM LOOP 1B1

| SUMMARY EXAMINATION AREA | | ASME | | | H I O | |
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| NUMBER | IDENTIFICATION | SEC. XI | CATGY | EXAM | S O N G T | REMARKS |
| | | ITEM NO | METHOD | PROCEDURE | T R S E H | |
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REF. DWG. NO. 1-037

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|--------|-------------------------------------|--------------|----|---------------|-----|----------------------|
| 010440 | RC-142-FW-6
PIPE TO ELBOW
RCB | B-J
B9.40 | PT | NDE 3.3 - 068 | C C | 8-13-88 PT: COMPLETE |
|--------|-------------------------------------|--------------|----|---------------|-----|----------------------|

N/A

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DATE: 11/14/88

VISION: 0

PAGE: 32

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PRESSURIZER RELIEF LINE

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| ZONE NUMBER: 038 | | | | S | O | N | G | T |
| SUMMARY EXAMINATION AREA | | | | T | R | S | E | H |
| NUMBER | IDENTIFICATION | CATGY | EXAM | A | E | I | O | E |
| | | ITEM NO | METHOD | PROCEDURE | T | C | G | M |
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REMARKS
CALIBRATION BLOCK

REF. DWG. NO. 1-038

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|--------|---------------|-------|------|---------------|---|---|--|--|
| 011180 | V-1405 | B-G-2 | VT-1 | NDE 4.1 - 005 | C | C | 8-10-88 VT: INCOMPLETE THREAD | |
| | VALVE BOLTING | B7.70 | VT-1 | NDE 4.1 - 010 | | C | ENGAGEMENT, CNF 88-1-014, FOLLOW UP EXAM | |
| | RCB | | | | | | REQUIRED. 8-19-88 | |
| | RCB | | | | | | VT: COMPLETE, CNF CLOSED PER PWO | |
| | | | | | | | XA88081509-2947. | |
| | | | | | | | **N/A** | |
| 011250 | V-1404 | B-G-2 | VT-1 | NDE 4.1 - 003 | C | C | 8-10-88 VT-1: COMPLETE | |
| | VALVE BOLTING | B7.70 | | | | | | |
| | RCB | | | | | | | |
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DATE: 11/14/88

PAGE: 33

DIVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 1 COMPONENTS

PRESSURIZER RELIEF VALVE PIPING SUPPORTS

| ZONE NUMBER: 038 | | ASHE | N I O | | | | |
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| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | T R S E H | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G M R | | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-038S

| | | | | | | | |
|--------|----------------------|-------|------|---------------|-----|--|------------------------|
| 011310 | RC-005-53A | F-B | VT-3 | NDE 4.3 - 047 | C C | | 8-10-88 VT-3: COMPLETE |
| | RIGID STRUT ASSEMBLY | F3.10 | | | | | |
| | RCB | | | | | | **N/A** |

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DATE: 11/14/88
 REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

SI 1A1 OUTSIDE CONTAINMENT

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| ZONE NUMBER: 039 | | | | S O N G T | |
| SUMMARY EXAMINATION AREA | | | | T R S E H | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | A E I O E | REMARKS |
| | | ITEM NO | METHOD | PROCEDURE | T C G M R |

REF. DWG. NO. 1-039-B

| | | | | | | | |
|--------|----------------|-------|------|---------------|---|---|---|
| 011400 | FLANGE BOLTING | B-G-2 | VT-1 | NDE 4.1 - 002 | C | C | 7-23-88 VT-1: INCOMPLETE THREAD ENGAGEMENT,CNF 88-1-012,FOLLOW UP EXAM NEEDED. 8-23-88 |
| | RAB | 87.70 | VT-1 | NDE 4.1 - 008 | C | | VT-1: COMPLETE,CNF CLOSED PER PWO # XA88081509-3858. |
| | RAB | | | | | | **N/A** |
| 011470 | V-3124 BOLTING | B-G-2 | VT-1 | NDE 4.1 - 004 | C | C | 7-23-88 VT-1: BORIC ACID RESIDUE AROUND STUDS.CNF-88-1-013. FOLLOW UP EXAM REQUIRED. 8-22-88 VT-1: COMPLETE,CNF CLOSED PER PWO # XA88081509-4806,CLEANED, NO DEGRADATION. |
| | RAB | 87.70 | VT-1 | NDE 4.1 - 009 | C | | |
| | RAB | | | | | | **N/A** |

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 1 COMPONENTS

PAGE: 35

SI 1A1 OUTSIDE CONTAINMENT SUPPORTS

| ZONE NUMBER: 039 | | ASME | | | N I O | |
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| SUMMARY EXAMINATION AREA | | SEC. XI | | | S O N G T | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | | A E I O E | REMARKS |
| | | ITEM NO | METHOD | PROCEDURE | T C G H R | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-039-BS

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|--------|--|--------------|----------------|--------------------------------|-----|---|
| 011980 | SIH-171
SLIDING BASE SUPPORT
RAB | F-C
F3.10 | VT-3 | NDE 4.3 - 002 | C C | 7-23-88 VT-3,4: COMPLETE

N/A |
| 012030 | SIH-49
HANGER
RAB | F-C
F3.10 | VT-3 | NDE 4.3 - 050 | C C | 8-13-88 VT-3: COMPLETE (AUGMENTED)

N/A |
| 012040 | SI-868-1295
BOX RESTRAINT
RAB
RAB | F-B
F3.10 | VT-3
VT-3 | NDE 4.3 - 015
NDE 4.3 - 054 | C C | 7-23-88 VT-3: SHIM SLIPPING OUT, S.S.
PIPE, C.S. SUPPORT. 8-23-88 VT-3
COMPLETE, CNF
CLOSED PER NCR 1-209. REEXAMINE 2/1.
N/A |
| 012050 | SIH-48
HANGER
RAB | F-C
F3.10 | VT-3 | NDE 4.3 - 049 | C C | 8-13-88 VT-3: COMPLETE (AUGMENTED)

N/A |
| 012060 | SI-868-131
RIGID SWAY STRUT
RAB | F-B
F3.10 | VT-3 | NDE 4.3 - 006 | C C | 7-23-88 VT-3: COMPLETE

N/A |
| 012110 | SIH-45
SPRING HANGER
RAB | F-C
F3.50 | VT-3,4
VT-4 | NDE 4.3 - 001 | C C | 7-23-88 VT: COMPLETE

N/A |

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DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 2 COMPONENTS

PAGE: 36

STEAM GENERATOR 1A SECONDARY SIDE

| SUMMARY EXAMINATION AREA | | | | H I O | | | REMARKS |
|--------------------------|----------------|---------|--------|-------|-----------|-----------|---------|
| ZONE NUMBER: | ASHE | SEC. XI | CATGY | EXAM | PROCEDURE | T C G M R | |
| NUMBER | IDENTIFICATION | ITEM NO | METHOD | | | | |
| ----- | | | | | | | |

REF. DWG. NO. 01-041

| | | | | | | |
|--------|---|--------------|----|---------------|-----|---|
| 013480 | SG-1A-S1
KEY BRACKET @ 0 DEGREES
RCB | C-C
C3.10 | MT | NDE 2.2 - 010 | C C | 7-28-88 MT: COMPLETE

N/A |
| 013490 | SG-1A-S5
KEY BRACKET @ 180 DEGREES
RCB | C-C
C3.10 | MT | NDE 2.2 - 011 | C C | 7-30-88 MT: COMPLETE

N/A |
| 013500 | SG-1A-S2
CLEVIS BRACKET @ 45 DEGREES
RCB | C-C
C3.10 | MT | NDE 2.2 - 010 | C P | 7-28-88 MT: PARTIAL EXAM, INSULATION
RING BLOCKING ONE SIDE, COMPLETE EXAM 3RD
PERIOD WITH CONE TO UPPER SHELL WELD.
N/A |
| 013510 | SG-1A-S3
SUPPORT BRACKET @ 90 DEGREES
RCB | C-C
C3.10 | MT | NDE 2.2 - 010 | C P | 7-28-88 MT: PARTIAL, INSULATION RING
BLOCKING ONE SIDE, COMPLETE 3RD PERIOD.

N/A |

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DATE: 11/14/88
REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 2 COMPONENTS

PAGE: 37

MAIN STEAM LINE 1A1 INSIDE CONTAINMENT

| ZONE NUMBER: 063 | | ASME | | H I O | |
|--------------------------|----------------|---------|--------|-----------|-----------|
| SUMMARY EXAMINATION AREA | | SEC. XI | | S O N G T | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | A E I O E | REMARKS |
| | | ITEM NO | METHOD | PROCEDURE | T C G H R |

REF. DWG. NO. 01-063

| | | | | | | |
|--------|-----------------------------|--------------|----|---------------|-----|----------------------|
| 020110 | MSH-78
TRUNNION (T=3/4") | C-C
C3.20 | MT | NDE 2.2 - 019 | C C | 8-11-88 MT: COMPLETE |
|--------|-----------------------------|--------------|----|---------------|-----|----------------------|

N/A

| | | | | | | |
|--------|-----------------------------|--------------|----|---------------|-----|----------------------|
| 020390 | MSH-81
TRUNNION (T=3/4") | C-C
C3.20 | MT | NDE 2.2 - 019 | C C | 8-11-88 MT: COMPLETE |
|--------|-----------------------------|--------------|----|---------------|-----|----------------------|

N/A

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 2 COMPONENTS

PAGE: 38

MAIN STEAM LINE 1B1 INSIDE CONTAINMENT

| ZONE NUMBER: 064 | ASME
SEC. XI | CATGY
EXAM | ITEM NO
METHOD | PROCEDURE | N I O | | REMARKS |
|---|-----------------|---------------|-------------------|-----------|-----------|-----------|-----------------------|
| | | | | | S O N G T | T R S E H | |
| SUMMARY EXAMINATION AREA
NUMBER IDENTIFICATION | | | | | A E I O E | T C G M R | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-064

| | | | | | | | |
|--------|---------------------------------------|----------------|----|--------------------------|---|---|---------------------|
| 020620 | MS-53-FW-1
S/G EXT. PIECE-TO-ELBOW | C-F-2
C5.51 | MT | NDE 2.2 - 021
NDE 5.2 | C | C | 8-9-88 MT: COMPLETE |
|--------|---------------------------------------|----------------|----|--------------------------|---|---|---------------------|

UT-45

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|--------|----------------------------|----------------|----|--------------------------|---|---|---------------------|
| 020630 | MS-53-FW-1-LR
LONG SEAM | C-F-2
C5.52 | MT | NDE 2.2 - 021
NDE 5.2 | C | C | 8-9-88 MT: COMPLETE |
|--------|----------------------------|----------------|----|--------------------------|---|---|---------------------|

UT-45

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|--------|----------------------------|----------------|----|--------------------------|---|---|---------------------|
| 020640 | MS-53-FW-1-SR
LONG SEAM | C-F-2
C5.52 | MT | NDE 2.2 - 021
NDE 5.2 | C | C | 8-9-88 MT: COMPLETE |
|--------|----------------------------|----------------|----|--------------------------|---|---|---------------------|

UT-45

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|--------|-----------------------------|--------------|----|---------------|---|---|---------------------|
| 020680 | MSH-74
TRUNNION (T=3/4") | C-C
C3.20 | MT | NDE 2.2 - 017 | C | C | 8-6-88 MT: COMPLETE |
|--------|-----------------------------|--------------|----|---------------|---|---|---------------------|

N/A

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|--------|--------------------------------------|--------------|----|---------------|---|---|---------------------|
| 020840 | MSH-75
WELDED LUGS (4) (T=1 1/4") | C-C
C3.20 | MT | NDE 2.2 - 022 | C | C | 8-9-88 MT: COMPLETE |
|--------|--------------------------------------|--------------|----|---------------|---|---|---------------------|

N/A

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|--------|--|--------------|----|---------------|---|---|---------------------|
| 020850 | MS-649-314
WELDED LUGS (8) (T=1 1/2") | C-C
C3.20 | MT | NDE 2.2 - 022 | C | C | 8-9-88 MT: COMPLETE |
|--------|--|--------------|----|---------------|---|---|---------------------|

N/A

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|--------|------------------------------|--------------|----|---------------|---|---|---------------------|
| 021000 | MSH-77
TRUNNION (T= 3/4") | C-C
C3.20 | MT | NDE 2.2 - 017 | C | C | 8-6-88 MT: COMPLETE |
|--------|------------------------------|--------------|----|---------------|---|---|---------------------|

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
 INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 2 COMPONENTS

PAGE: 39

MAIN STEAM LINE 1B1 OUTSIDE CONTAINMENT

| ZONE NUMBER: 066 | | ASME | | | | N I O | |
|--------------------------|----------------|---------|--------|-----------|-----------|-----------|-----------------------|
| SUMMARY EXAMINATION AREA | | SEC. XI | | | | S O N G T | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | T R S E H | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G H R | | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-066

| | | | | | | | |
|--------|--|-----------------|--------------------------------|---|-----------------|--|---|
| 021850 | MS-3-1-SW-5
PIPE-TO-RELIEF NOZZLE | C-F-2
C-5.81 | MT | NDE 2.2 - 016 | C C | | 7-27-88 MT: COLPLETE

N/A |
| 021890 | MS-3-1-SW-25
PIPE-TO-PIPE | C-F-2
C5.51 | UT 45 DEG.
UT 60 DEG.
MT | NDE 5.2 - 003
NDE 5.2 - 003
NDE 2.2 - 016 | C C
C
C | | 7-27-88 MT: COMPLETE
7-30-88 UT: COMPLETE

UT-44 |
| 021900 | MS-3-1-SW-25-LS-A
PIPE LONG SEAM | C-F-2
C5.52 | UT 45 DEG.
UT 60 DEG.
MT | NDE 5.2 - 004
NDE 5.2 - 004
NDE 2.2 - 020 | C C C
C
C | | 8-8-88 UT: COMPLETE, 45 DEG. GEOMETRIC
INDICATIONS, SLAG, INSIGNIFICANT.
8-8-88 MT: COMPLETE
UT-44 |
| 021926 | MS-3-1-FW-2-LS-A
PIPE LONG SEAM
STM TRSL | C-F-2
C5.52 | UT 45 DEG.
UT 60 DEG.
MT | NDE 5.2 - 004
NDE 5.2 - 004
NDE 2.2 - 020 | C C
C
C | | 8-8-88 MT: COMPLETE
8-8-88 UT: COMPLETE

UT-44 |
| 021935 | MS-3-1-V1
VALVE TO VALVE
STM TRSL | C-G
C6.20 | MT | NDE 2.2 - 016 | C C | | 7-27-88 MT: COMPLETE

N/A |

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 2 COMPONENTS

PAGE: 40

DIVISION: 0

MAIN FEEDWATER TO STEAM GENERATOR 1A1 INSIDE CONTA

| | | | | N I O | | | |
|--------------------------|----------------|---------|--------|-----------|-----------|-----------------------|---------|
| ZONE NUMBER: 067 | | | | ASME | S O N G T | | |
| | | | | SEC. XI | T R S E H | | |
| SUMMARY EXAMINATION AREA | | | | CATGY | EXAM | A E I O E | REMARKS |
| NUMBER | IDENTIFICATION | ITEM NO | METHOD | PROCEDURE | T C G M R | **CALIBRATION BLOCK** | |

REF. DWG. NO. 01-067

| | | | | | | | |
|--------|--|-------|------------|----------------|---|---|---|
| 022050 | BF-14-4-SW-1
ELBOW-TO-PIPE | C-F-2 | UT 45 DEG. | NDE 5.2 - 005 | C | C | 8-11-88 UT: COMPLETE, ROOT GEOMETRY < 20%
DAC |
| | | C5.51 | UT 60 DEG. | NDE 5.2 - 005 | | C | |
| | | | MT | NDE 2.2 - 023 | | C | 8-11-88 MT: LINEAR INDICATIONS,
CNF-88-1-015. FOLLOW UP EXAM REQUIRED. |
| | | | MT | NDE 2.2 - 025 | | C | 8-16-88 MT: COMPLETE, CNF CLOSED OUT.
UT-41 |
| 022090 | BF-51-FW-3A
PIPE-TO-ELBOW | C-F-2 | UT 45 DEG. | NDE 5.2 - 006 | C | C | 8-6-88 MT: COMPLETE |
| | | C5.51 | UT 60 DEG. | NDE 5.2 - 006 | | C | 8-9-88 UT: COMPLETE, ROOT GEOMETRY. |
| | | | MT | NDE 2.2 - 018 | | C | **UT-43** |
| 100 | BF-51-FW-2B
ELBOW-TO-PIPE
RCB
RCB | C-F-2 | MT | NDE 2.2 - 012 | C | C | 8-1-88 MT: LINEAR INDICATION, CNF |
| | | C5.51 | MT | NDE 2.2 - 024 | | C | 88-1-010. EVALUATION, COLD LAP. |
| | | | UT 0 DEG. | NDE 5.18 - 001 | | C | 8-16-88 MT: COMPLETE (FOLLOWUP EXAM), UT 0
DEGREE OF AREA, CNF CLOSED PER NCR 1-228. |
| 022110 | BF-51-FW-1B
PIPE-TO-S/G EXTENSION | C-F-2 | UT 45 DEG. | NDE 5.2 - 008 | C | C | 8-1-88 MT: COMPLETE, NON-RELEVANT POWDER
ACCUMULATION DUE TO PERMEABILITY. |
| | | C5.51 | UT 60 DEG. | NDE 5.2 - 008 | | C | |
| | | | MT | NDE 2.2 - 013 | | C | 8-8-88 UT: COMPLETE
UT-43 |

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DATE: 11/14/88

PAGE: 41

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 2 COMPONENTS

VISION: 0

MAIN FEEDWATER TO STEAM GENERATOR 1B1 INSIDE CONTA

| | | | | N | I | O | | |
|--------------------------|--|--|--|-----------------------|---|---|---|---|
| ZONE NUMBER: 068 | | | | S | O | N | G | T |
| SUMMARY EXAMINATION AREA | | | | T | R | S | E | H |
| NUMBER IDENTIFICATION | | | | A | E | I | O | E |
| | | | | T | C | G | M | R |
| | | | | REMARKS | | | | |
| | | | | **CALIBRATION BLOCK** | | | | |

REF. DWG. NO. 01-068

| | | | | | | |
|--------|--------------------------------------|--------|--------------------------|---|---|-------------------------------------|
| 022340 | BF-52-FW-2B
ELBOW-TO-PIPE | C-F-2 | UT 45 DEG. NDE 5.2 - 007 | C | C | 8-2-88 MT: COMPLETE |
| | | C5.51 | UT 60 DEG. NDE 5.2 - 007 | | C | 8-8-88 UT: COMPLETE, ROOT GEOMETRY. |
| | | | MT NDE 2.2 - 014 | | C | **UT-43** |
| 022350 | BF-52-FW-2A
PIPE-TO-S/G EXTENSION | C-F-1 | UT 45 DEG. NDE 5.2 - 007 | C | C | 8-2-88 MT: COMPLETE |
| | | C-5.51 | UT 60 DEG. NDE 5.2 - 007 | | C | 8-8-88 UT: COMPLETE |
| | | | MT NDE 2.2 - 014 | | C | **UT-43** |

DATE: 11/14/88

REVISION: 0

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 2 COMPONENTS

PAGE: 42

MAIN FEEDWATER TO S/G 1A1 OUTSIDE CONTAINMENT

| | | | | N I O | |
|--------------------------|----------------|---------|--------|-----------|-----------|
| ZONE NUMBER: 071 | | | | S O N G T | |
| SUMMARY EXAMINATION AREA | | | | T R S E H | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | A E I O E | REMARKS |
| | | ITEM NO | METHOD | PROCEDURE | T C G M R |
| ----- | | | | | |
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REF. DWG. NO. 01-071

| | | | | | |
|--------|------------------------|-------|--------------------------|-----|--|
| 023380 | BF-55-FW-1 | C-F-2 | UT 45 DEG. NDE 5.2 - 001 | C C | 7-27-88 MT: COMPLETE |
| | VALVE-TO-PIPE (V-9248) | C5.51 | UT 60 DEG. NDE 5.2 - 001 | C | 7-30-88 UT: COMPLETE, ONE SIDED EXAM DUE TO CONFIGURATION. |
| | | | MT NDE 2.2 - 007 | C | **UT-42** |

DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT

PAGE: 43

REVISION: 0

OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 2 COMPONENTS

MAIN FEEDWATER TO S/G 1B1 OUTSIDE CONTAINMENT

| ZONE NUMBER: 072 | | ASME | N I O | | |
|--------------------------|----------------|---------|-----------|-----------|-----------------------|
| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | REMARKS |
| | | ITEM NO | METHOD | | |
| | | | | | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-072

| | | | | | |
|--------|-------------------------|-------|--------------------------|-----|---|
| 023490 | BF-19-FW-1 | C-F-2 | UT 45 DEG. NDE 5.2 - 002 | C C | 7-27-88 MT: COMPLETE |
| | VALVE-TO-PIPE (MV-09-8) | C5.51 | UT 60 DEG. NDE 5.2 - 002 | C | 7-30-88 UT: COMPLETE, SCAN LIMITATION DUE |
| | | MT | NDE 2.2 - 005 | C | TO 1" DRAIN LINE. |

DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1

PAGE: 44

DIVISION: 0

INSERVICE INSPECTION SUMMARY REPORT
 OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
 CLASS 3 COMPONENTS

COMPONENT COOLING HEAT EXCHANGER A&B INLET HEADERS

| ZONE NUMBER: 100 | | ASME | H I O | | | |
|-----------------------------|----------------------------------|--------------|------------------|--------------------------------|-----------|---|
| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G M R | **CALIBRATION BLOCK** |
| <u>REF. DWG. NO. 01-100</u> | | | | | | |
| 031100 | CC-998-11
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 028 | C C | 7-29-88 VT-3: COMPLETE |
| 031130 | CC-998-65
RIGID STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 027 | C C | 7-27-88 VT-3: COMPLETE |
| 031190 | YPH-1
VARIABLE SPRING HANGER | F-C
F3.50 | VT-3,4
VT-3,4 | NDE 4.3 - 023
NDE 4.3 - 058 | C C
C | 7-29-88 VT-3,4:
COMPLETE,CNF-88-1-008,PAINTED SCALE ON
SPRING CAN.
8-23-88 VT-3,4: COMPLETE,CNF CLOSED PER
NCR 1-209. NO REEXAM REQUIRED.
N/A |
| 031220 | YPH-4
ROD HANGER | F-C
F3.10 | VT-3 | NDE 4.3 - 040 | C C | 7-29-88 VT-3; COMPLETE

N/A |
| 031250 | YPH-110
SLIDING BASE SUPPORT | F-C
F3.10 | VT-3 | NDE 4.3 - 041 | C C | 7-29-88 VT-3: COMPLETE

N/A |
| 031290 | YPH-176
VARIABLE BASE SUPPORT | F-C
F3.10 | VT-3,4
VT-3,4 | NDE 4.3 - 022
NDE 4.3 - 057 | C C
C | 7-29-88 VT-3,4: COMPLETE, CNF-88-1-007
FOR SPRING CAN SCALE BEING PAINTED OVER.
8-23-88 VT-3,4: COMPLETE,CNF CLOSED PER
NCR 1-209.NO REEXAM REQUIRED.
N/A |

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT

PAGE: 45

REVISION: 0

OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 3 COMPONENTS

COMPONENT COOLING PUMP 1A-1B-1C INLET SUPPORTS

| ZONE NUMBER: 105 | | ASME | N I O | | | |
|--------------------------|----------------|---------|-----------|-----------|-----------|-----------------------|
| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G H R | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-105

| | | | | | | |
|--------|-----------------------------------|--------------|------|---------------|-----|------------------------|
| 032720 | CC-28-1
RIGID TIE BAR ASSEMBLY | F-B
F3.10 | VT-3 | NDE 4.3 - 032 | C C | 7-29-88 VT-3: COMPLETE |
| 032750 | CC-28-3
BOX RESTRAINT | F-B
F3.10 | VT-3 | NDE 4.3 - 031 | C C | 7-29-88 VT-3: COMPLETE |
| 032800 | CC-28-7A
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 037 | C C | 7-29-88 VT-3: COMPLETE |
| 032860 | CC-28-11
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 029 | C C | 7-29-88 VT-3: COMPLETE |

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DATE: 11/14/88

PAGE: 46

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 3 COMPONENTS

CIRCULATING WATER HEAT EXCHANGER -A&B- DISCHARGE T

| ZONE NUMBER: 107 | | ASME | N I O | | | | |
|--------------------------|----------------|---------|-----------|-----------|-----------|-----------|-----------------------|
| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | T R S E H | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G M R | | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-107

| | | | | | | | |
|--------|--|--------------|------------------|--------------------------------|-----|---|--|
| 033280 | CW-1000-9A
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 035 | C C | | 7-29-88 VT-3: COMPLETE |
| 033330 | CW-1000-14B
BOX RESTRAINT | F-B
F3.10 | VT-3
VT-3 | NDE 4.3 - 020
NDE 4.3 - 055 | C C | C | 7-29-88 VT-3: HEAVY RUST ON BOLTS AND NUTS AT BASE & TWO (2) NUTS ARE NOT COMPLETELY ENGAGED.
CNF-88-1-005, FOLLOW UP EXAM REQUIRED. 8-23-88 VT-3: COMPLETE, CNF CLOSED PER NCR 1-209. REEXAMINE 2/1. |
| 033350 | CW-1000-90
SPRING BASE RESTRAINT ASSEMBLY | F-C
F3.10 | VT-3,4
VT-3,4 | NDE 4.3 - 021
NDE 4.3 - 056 | C C | C | 7-30-88 VT-3,4: INCOMPLETE THREAD ENGAGEMENT, HEAVY RUST, CNF-88-1-006.
8-23-88 VT-3,4: COMPLETE, CNF CLOSED OUT PER NCR 1-209. REEXAMINE 2/1.
N/A |
| 033410 | CW-1001-14A
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 036 | C C | | 7-29-88 VT-3: COMPLETE |
| 033470 | YPH-105
SLIDING BASE SUPPORT ASSEMBLY | F-C
F3.10 | VT-3 | NDE 4.3 - 034 | C C | | 7-29-88 VT-3: COMPLETE

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DATE: 11/14/88

PAGE: 47

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 3 COMPONENTS

CIRCULATING WATER INLET SUPPORTS

| ZONE NUMBER: 109 | | ASME | N I O | | | |
|--------------------------|----------------|---------|-----------|-----------|-----------|-----------------------|
| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G M R | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-109

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|--------|--------------------------------|--------------|------|---------------|-----|------------------------|
| 033930 | CW-999-75A
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 033 | C C | 7-29-88 VT-3: COMPLETE |
| 033980 | CW-999-225A
RIGID STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 039 | C C | 7-29-88 VT-3: COMPLETE |
| 033990 | CW-999-235
BOX RESTRAINT | F-B
F3.10 | VT-3 | NDE 4.3 - 038 | C C | 7-29-88 VT-3: COMPLETE |

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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT

PAGE: 48

VISION: 0

OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 3 COMPONENTS

CIRCULATING WATER INLET SUCTION SUPPORTS

| ZONE NUMBER: 110 | | ASME | H I O | | | |
|--------------------------|----------------|---------|-----------|-----------|-----------|-----------------------|
| SUMMARY EXAMINATION AREA | | SEC. XI | S O N G T | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | PROCEDURE | A E I O E | REMARKS |
| | | ITEM NO | METHOD | | T C G H R | **CALIBRATION BLOCK** |

REF. DWG. NO. 01-110

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|--------|---------------------------|--------------|------|---------------|-----|------------------------|
| 034240 | ISH-2
BOX RESTRAINT | F-B
F3.10 | VT-3 | NDE 4.3 - 026 | C C | 7-28-88 VT-3: COMPLETE |
| 034250 | ISH-3
SADDLE RESTRAINT | F-B
F3.10 | VT-3 | NDE 4.3 - 024 | C C | 7-28-88 VT-3: COMPLETE |
| 034260 | ISH-4
SADDLE RESTRAINT | F-B
F3.10 | VT-3 | NDE 4.3 - 025 | C C | 7-28-88 VT-3: COMPLETE |
| 034270 | ISH-5
BOX RESTRAINT | F-B
F3.10 | VT-3 | NDE 4.3 - 030 | C C | 7-28-88 VT-3: COMPLETE |

DATE: 11/14/88

PAGE: 49

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ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 3 COMPONENTS

AUXILIARY FEEDWATER PUMP 1C TO MAIN FEEDWATER SUPP

| ZONE NUMBER: 112 | | ASME | N I O | | | | |
|--------------------------|----------------|---------|-----------|-----------|-----------|-----------------------|---------|
| | | SEC. XI | S O N G T | | | | |
| SUMMARY EXAMINATION AREA | | CATGY | EXAM | A E I O E | | | REMARKS |
| NUMBER | IDENTIFICATION | ITEM NO | METHOD | PROCEDURE | T C G M R | **CALIBRATION BLOCK** | |

REF. DWG. NO. 01-112

| | | | | | | |
|--------|----------------------------------|--------------|------|---------------|-----|------------------------|
| 034620 | BF-3-6
RIGID TIE BAR ASSEMBLY | F-B
F3.10 | VT-3 | NDE 4.3 - 018 | C C | 7-28-88 VT-3: COMPLETE |
|--------|----------------------------------|--------------|------|---------------|-----|------------------------|

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|--------|---------------------------|--------------|------|---------------|-----|-------------------------|
| 034680 | BF-4-1
RIGID RESTRAINT | F-C
F3.10 | VT-3 | NDE 4.3 - 017 | C C | 7-28-88 VT-3: COMPLETED |
|--------|---------------------------|--------------|------|---------------|-----|-------------------------|

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|--------|----------------------------|--------------|------|---------------|-----|------------------------|
| 034740 | BF-4-8
RIGID SWAY STRUT | F-B
F3.10 | VT-3 | NDE 4.3 - 019 | C C | 7-28-88 VT-3; COMPLETE |
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DATE: 11/14/88

ST. LUCIE NUCLEAR PLANT UNIT 1
INSERVICE INSPECTION SUMMARY REPORT
OUTAGE 1 (1988), FIRST PERIOD, SECOND INTERVAL
CLASS 3 COMPONENTS

PAGE: 50

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AUXILIARY FEEDWATER-CONDENSATE TANK TO AUXILIARY F

| | | | | N I O | | | | |
|--------------------------|----------------|-------|------|-----------|---------|-----------|-----------|-----------------------|
| ZONE NUMBER: 114 | | | | S O N G T | | | | |
| | | | | T R S E H | | | | |
| SUMMARY EXAMINATION AREA | | | | A E I O E | REMARKS | | | |
| NUMBER | IDENTIFICATION | CATGY | EXAM | ITEM NO | METHOD | PROCEDURE | T C G H R | **CALIBRATION BLOCK** |
| ----- | | | | | | | | |

REF. DWG. NO. 01-114

| | | | | | | | | |
|--------|----------------------|-----|------|---------------|---|---|---------|----------------|
| 035190 | BF-3-H1
RESTRAINT | F-C | VT-3 | NDE 4.3 - 016 | C | C | 7-28-88 | VT-3: COMPLETE |
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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As required by the provisions of the ASME Code Section XI

1. OWNER: FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152

DATE: October 26, 1988

2. PLANT: St. Lucie Unit I
P.O. Box 128
Fort Pierce, Florida

UNIT: I

3. WORK PERFORMED BY: FPL Plant Construction
P.O. Box 14000
Juno Beach, Florida

JOB NO. PC/M: 178-188

CWO NO.: 6652

4. IDENTIFICATION OF SYSTEM: ICW Lube Water Flange Replacements

PROCESS SHEET NO.:
6652-1264 Rev. 20
6652-1269 Rev. 6

Repair Organization
PO#, JOB#, etc.

P.O. # C43967-65676
Type Code
Symbol Stamp N/A

Authorization
No. N/A

Expiration
Date N/A

5. a. Applicable Construction Code ANSI B31.7 (1969) SECTION III Edition Addenda
b. Applicable Edition of Section XI utilized for repairs or replacements: 1983 Summer 83 Addenda
6. Identification of components repaired or replaced and replacement components

| Name of Component | Name of Mfg. | Mfg's. S/N | Nat'l Bd. # | Other Identification | Year Built | Repaired /Replaced/Replacement | ASME Code Stamped (Yes/No) |
|-------------------|--------------|------------|-------------|----------------------|------------|--------------------------------|----------------------------|
| Flange | N/A | N/A | N/A | Line No. I-3"-CW-301 | 1979 | Replaced | N/A |
| Flange | N/A | N/A | N/A | Line No. I-3"-CW-302 | 1979 | Replaced | N/A |
| Flange | Hub | N/A | N/A | Line No. I-3"-CW-301 | 1988 | Replacement | N/A |
| Flange | Hub | N/A | N/A | Line No. I-3"-CW-302 | 1988 | Replacement | N/A |

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FORM NIS-2

- 7. Description of work: Installed 2 new 3" - 150# WNFF Flanges
- 8. Tests Conducted: Hydrostatic X Pneumatic Nominal Operating Pressure 60
Other Pressure 150 psi Test Temp. 125° F.
- 9. Remarks: (Applicable Manufacturer's Data Report to be attached)

CERTIFICATE OF COMPLIANCE

To certify that the statements made in this report are correct and this Replacement
(Repair or Replacement)
conforms to Section XI of the ASME Code.

Signed: [Signature] SITE PROJECT MANAGER 10-27-88
(Owner or Owner's Designee) (Title) (Date)

CERTIFICATE OF INSPECTION

I, the Undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Ohio employed by * have inspected the Repair described in this report on Oct 26 19 88 and state that to the best of my knowledge and belief, this repair or replacement has been constructed in accordance with Section XI of the ASME Code. By signing this certificate, neither the Inspector nor his employer takes any warranty, expressed or implied, concerning the repair or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*Arkwright Boston Mutual Insurance Company
Factory Mutual Systems

Date: 10-28-88 [Signature]
(Inspector)

COMMISSION NO.
Commissions: NB 7719
(State or Province, National Board)



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NIS-2 SUPPLEMENTAL SHEET

- | | | |
|------------------------------|--|---|
| 1. OWNER: | FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 | DATE: October 26, 1988 |
| 2. PLANT: | St. Lucie Unit I
P.O. Box 128
Fort Pierce, FL | UNIT: 1 |
| 3. WORK PERFORMED BY: | FPL Plant Construction
P.O. Box 14000
Juno Beach, FL | JOB NO. PC/M 178-188
CWO NO.: 6652 |
| 4. IDENTIFICATION OF SYSTEM: | ICW Lube Water Flange Replacements | PROCESS SHEET NO.:
6652-1264 Rev. 20
6652-1269 Rev. 6 |
| 5. DESCRIPTION OF WORK: | Installed 2 new 3" - 150# WNFF Flanges | |

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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As required by the provisions of the ASME Code Section XI

Page 1 of 4

1. OWNER: FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 DATE: October 24, 1988
2. PLANT: St. Lucie Unit I
P. O. Box 128
Ft. Pierce, Florida UNIT: I
3. WORK PERFORMED BY: FPL Plant Construction
P. O. Box 14000
Juno Beach, Florida JOB NO. PC/M: N/A
CWO NO.: 6745
4. IDENTIFICATION OF SYSTEM: Diesel Oil Line PROCESS SHEET NO.:
6745-1381 Rev. 2 & 1382 Rev.0
FPL/Backfit

*P.O. Number - NY 422524 (Pipe)
*P.O. Number - 43967-99153B (Elbows & Couplings)

Repair Organization
PO#, JOB#, etc.
*

Type Code
Symbol Stamp N/A

Authorization
No. N/A

Expiration
Date N/A

ANSI B31.7 (1969)

5. a. Applicable Construction Code SECTION III Edition Addenda
b. Applicable Edition of Section XI utilized for repairs or replacements: 1983 Summer 83 Addenda
6. Identification of components repaired or replaced and replacement components
See Page 4 of 4 for material list

| Name of Component | Name of Mfg. | Mfg's. S/N | Nat'l Bd. # | Other Identification | Year Built | Repaired Replaced / Replacement | ASME Code Stamped (Yes/No) |
|-------------------|--------------|------------|-------------|--------------------------------------|------------|---------------------------------|----------------------------|
| Pipe and Elbows | N/A | N/A | N/A | Line No. DO-13
per NCR 1-245 | | Replaced | N/A |
| Pipe and Elbows | N/A | N/A | N/A | Line No. DO-14
per NCR 6745-2215M | | Replaced | N/A |

SEE PAGE 4 OF 4 FOR REPLACEMENT MATERIAL ON LINE DO-13

SEE PAGE 4 OF 4 FOR REPLACEMENT MATERIAL ON LINE DO-14

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FORM NIS-2

7. Description of work: See supplement sheet for description of work Page 3

8. Tests Conducted: Hydrostatic Pneumatic X Nominal Operating Pressure 40
Other Pressure 110 psi Test Temp. 120 F.

9. Remarks: (Applicable Manufacturer's Data Report to be attached)

CERTIFICATE OF COMPLIANCE

To certify that the statements made in this report are correct and this Replacement
(Repair or Replacement)
conforms to Section XI of the ASME Code.

Signed: [Signature] SITE PROJECT MANAGER 10-27-88
(Owner or Owner's Designee) (Title) (Date)

CERTIFICATE OF INSPECTION

I, the Undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Ohio employed by * have inspected the Repairs described in this report on October 24 19 88 and state that to the best of my knowledge and belief, this repair or replacement has been constructed in accordance with Section XI of the ASME Code. By signing this certificate, neither the Inspector nor his employer takes any warranty, expressed or implied, concerning the repair or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

*Arkwright Boston Mutual Insurance Company Factory Mutual Systems

Date: 10-28-88 Chad A. Falls
(Inspector)

COMMISSION NO.

Commissions: NB 7719
(State or Province, National Board)

NIS-2 SUPPLEMENTAL SHEET

- | | | |
|------------------------------|--|--|
| 1. OWNER: | FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 | DATE: October 24, 1988 |
| 2. PLANT: | St. Lucie Unit I
P. O. Box 128
Ft. Pierce, Florida | UNIT: I |
| 3. WORK PERFORMED BY: | FPL Plant Construction
P. O. Box 14000
Juno Beach, Florida | JOB NO. PC/M N/A
CWO NO.: 6745 |
| 4. IDENTIFICATION OF SYSTEM: | Diesel Oil Line | PROCESS SHEET NO.:
6745-1381 Rev.2
6745-1382 Rev.0 |
| 5. DESCRIPTION OF WORK: | | |

Repair Line # I-2"-DO-14
Repair Line # I-2"-DO-13

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THE UNIVERSITY OF CHICAGO



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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As required by the provisions of the ASME Code Section XI

Page 1 of 4

1. OWNER: FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 DATE: October 20, 1988
2. PLANT: St. Lucie Unit I UNIT: I
P. O. Box 128
Ft. Pierce, Florida
3. WORK PERFORMED BY: FPL Plant Construction JOB NO. PC/M: 179-188
P.O. Box 14000 CWO NO.: 6740
Juno Beach, Florida
4. IDENTIFICATION OF SYSTEM: Auxillary Feedwater Pipe PROCESS SHEET NO.:
179-188-1376 Rev. 1

FPL/Backfit
Repair Organization
PO#, JOB#, etc.
PO# 61215-51388
Type Code
Symbol Stamp N/A

Authorization
No. N/A

Expiration
Date N/A

ANSI B31.7 (1969)

5. a. Applicable Construction Code SECTION III Edition Addenda
b. Applicable Edition of Section XI utilized for repairs or replacements: 1983 Summer 83 Addenda
6. Identification of components repaired or replaced and replacement components
See Page 4 of 4 for material list

| Name of Component | Name of Mfg. | Mfg's. S/N | Nat'l Bd. # | Other Identification | Year Built | Repaired /Replaced /Replacement | ASME Code Stamped (Yes/No) |
|-------------------|--------------|------------|-------------|----------------------|------------|---------------------------------|----------------------------|
|-------------------|--------------|------------|-------------|----------------------|------------|---------------------------------|----------------------------|

| | | | | | | | |
|------|-----|-----|-----|--|--|----------|-----|
| Pipe | N/A | N/A | N/A | Line No. I-2-BF-39
Between Weld Nos.
7B and 12 | | Replaced | N/A |
|------|-----|-----|-----|--|--|----------|-----|

SE PAGE 4 OF 4 FOR REPLACEMENT PIPE

FORM NIS-2

- 7. Description of work: See Supplement Sheet for description of work Page 3
- 8. Tests Conducted: Hydrostatic X Pneumatic Nominal Operating Pressure
Other Pressure 1562psi Test Temp. 120°F.
- 9. Remarks: (Applicable Manufacturer's Data Report to be attached)

CERTIFICATE OF COMPLIANCE

To certify that the statements made in this report are correct and this Replacement
(Repair or Replacement)
conforms to Section XI of the ASME Code.

Signed: [Signature] SITE PROJECT MANAGER 10-27-88
(Owner or Owner's Designee) (Title) (Date)

CERTIFICATE OF INSPECTION

I, the Undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of Ohio employed by * - have inspected the Repairs described in this report on Oct 20 19 88 and state that to the best of my knowledge and belief, this repair or replacement has been constructed in accordance with Section XI of the ASME Code. By signing this certificate, neither the Inspector nor his employer takes any warranty, expressed or implied, concerning the repair or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

* Arkwright Boston Mutual Insurance
Company Factory Mutual Systems

Date: 10-28-88 Charles A. Gallo
(Inspector)

COMMISSION NO.

Commissions: NB 7719
(State or Province, National Board)

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NIS-2 SUPPLEMENTAL SHEET

- | | | |
|---------------------------------|--|--|
| 1. OWNER: | FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 | DATE: October 20, 1988 |
| 2. PLANT: | St. Lucie Unit I
P. O. Box 128
Ft. Pierce, Florida | UNIT: I |
| 3. WORK
PERFORMED
BY: | FPL Plant Construction
P. O. Box 14000
Juno Beach, Florida | JOB NO. PC/M 179-188
CWO NO.: 6740 |
| 4. IDENTIFICATION
OF SYSTEM: | Auxiliary Feedwater Pipe | PROCESS SHEET NO.:
179-188-1376 Rev.1 |
| 5. DESCRIPTION OF WORK: | | |

Replacement of Two Inch Carbon Steel Pipe



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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
As required by the provisions of the ASME Code Section XI

Page 1 of 4

| | | |
|------------------------------|--|---|
| 1. OWNER: | FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 | DATE:

3/31/87 |
| 2. PLANT: | ST. LUCIE UNIT I
P.O. BOX 1200
JENSEN BEACH, FLA. 33457 | UNIT:

I |
| 3. WORK PERFORMED BY: | FPL PLANT CONSTRUCTION
P.O. BOX 1400
JUNO BEACH, FLA. 33408 | JOB NO. PC/M:

98-186
CWO NO.:
6566 |
| 4. IDENTIFICATION OF SYSTEM: | HYDROGEN PURGE PENETRATION VALVES | PROCESS SHEET NO.:
1122
FPL/BACKFIT |

P.O.#43967-99250B/P.O.#C08068-37232
Type Code
Symbol Stamp NA

Authorization No. NA
Expiration Date NA

- * CODE CASE N62-2(1621-2) WHERE APPLICABLE
5. a. Applicable Construction Code SECTION III 1980 Edition SUMMER 1982 Addenda *
- b. Applicable Edition of Section XI utilized for repairs or replacements: 1980 EDITION, WINTER 1980 ADDENDA
6. Identification of components repaired or replaced and replacement components

| Name of Component | Name of Mfg. | Mfg's. S/N | Nat'l Bd. # | Other Identification | Year Built | Repaired Replaced /Replacement | ASME Code Stamped (Yes/No) |
|-------------------|--------------|------------|-------------|----------------------|------------|--------------------------------|----------------------------|
|-------------------|--------------|------------|-------------|----------------------|------------|--------------------------------|----------------------------|

| | | | | | | | |
|-----------|-----------|------------|----|------------|------|----------|-----|
| I-V-25-11 | PACIFIC | 48412 | | AT PEN.#56 | | REMOVED | NO |
| I-V-25-13 | PACIFIC | 48412 | | AT PEN.#57 | | REMOVED | NO |
| I-V-25-15 | PACIFIC | 48416 | I | AT PEN.#58 | | REMOVED | NO |
| I-V-25-11 | A.DARLING | E-A108-1-1 | NA | AT PEN.#56 | 1987 | REPLACED | YES |
| I-V-25-13 | A.DARLING | E-A108-1-2 | NA | AT PEN.#57 | 1987 | REPLACED | YES |
| I-V-25-15 | A.DARLING | E-A108-1-3 | NA | AT PEN.#58 | 1987 | REPLACED | YES |
| 3" PIPE | HUB | NA | NA | | 1984 | REPLACED | NO |

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FORM NIS-2

- 7. Description of work: SEE SUPPLEMENTAL SHEET FOR DESCRIPTION OF WORK PG.3 OF 4
- 8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure
Other Pressure 44 psi Test Temp. * F. *AMBIENT
- 9. Remarks: ATTACHED
(Applicable Manufacturer's Data Report to be attached)

CERTIFICATE OF COMPLIANCE

To certify that the statements made in this report are correct and this REPLACEMENT
(Repair or Replacement)
conforms to Section XI of the ASME Code.

Signed: [Signature] SITE PROJECT MANAGER 3/31/87
(Owner or Owner's Designee) (Title) (Date)

CERTIFICATE OF INSPECTION

I, the Undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of OHIO employed by have inspected the HYDROGEN PURGE PENETRATIONS described in this report on March 19 87 and state that to the best of my knowledge and belief, this repair or replacement has been constructed in accordance with Section XI of the ASME Code. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

* ARKWRIGHT BOSTON MUTUAL INSURANCE COMPANY FACTORY MUTUAL SYSTEMS

Date: 3/31/87 Charles A. Fiello
(Inspector)

COMMISSION NO.

Commissions: NB 7719
(State or Province, National Board)



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NIS-2 SUPPLEMENTAL SHEET

- | | | |
|---------------------------------|--|---|
| 1. OWNER: | FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 | DATE: |
| 2. PLANT: | ST. LUCIE-I
P.O. BOX 1200
JENSEN BEACH, FLA. 33457 | UNIT: I |
| 3. WORK
PERFORMED
BY: | FPL PLANT CONSTRUCTION
P.O. BOX 1400
JENSEN BEACH, FLA. 33408 | JOB NO. PC/M'
CWO NO.: 98-186 |
| 4. IDENTIFICATION
OF SYSTEM: | H2 PURGE PENETRATIONS | PROCESS SHEET NO.:
6566
98-186-1122 |
| 5. DESCRIPTION OF WORK: | | |

THIS WORK IS FOR THE REPLACEMENT OF THE INBOARD-VALVE (VALVE CLOSEST TO THE REACTOR CONTAINMENT VESSEL) ON CONTAINMENT PENETRATIONS P-56, P-57 AND P-58. THE EXISTING VALVES HAVE FLANGED ENDS AND THE NEW VALVES ARE BUTT WELDED. THIS MODIFICATION IS BEING IMPLEMENTED TO IMPROVE THE CONTAINMENT VESSEL INTEGRITY WITH RESPECT TO POST ACCIDENT LEAKAGE RATES BY REPLACING FLANGED CONNECTIONS WITH WELDED CONNECTIONS.



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NIS-2 SUPPLEMENTAL SHEET

- 1. OWNER: FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152
 - 2. PLANT: ST. LUCIE I
P.O. BOX 1200
JENSEN BEACH, FLA. 33457
 - 3. WORK PERFORMED BY: FPL PLANT CONSTRUCTION
P.O. BOX 1400
JENSEN BEACH, FLA. 33408
 - 4. IDENTIFICATION OF SYSTEM: H2 PURGE PENETRATIONS
 - 5. ADDITIONAL MATERIAL (Excluding Welding Material)
- DATE:
UNIT: I
JOB NO. PC/M 98-186
CWO NO.: 6566
PROCESS SHEET NO.: 98-186-1122

| Manufacturer | Specification | Type & Description | Heat/Lot No. or CFC or RIR/Report |
|---|-------------------|----------------------------|-----------------------------------|
| ANCHOR/DARLING CO.
WILLIAMSPORT, PA. | SA 216-WCB | I-V-25-11
3" GATE VALVE | RIR #
2R 8056 |
| ANCHOR/DARLING CO.
WILLIAMSPORT, PA. | SA 216-WCB | I-V-25-13
3" GATE VALVE | RIR #
2R 8056 |
| ANCHOR/DARLING CO.
WILLIAMSPORT, PA. | SA 216-WCB | I-V-25-15
3" GATE VALVE | RIR #
2R 8056 |
| HUB INC.
TUCKER, GEORGIA | SA 106
GRADE B | 3" S/40
PIPE | HT.#Y86126
RIR# 2R6052 |
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FORM NIS-2 OWNER'S REPORT FOR REPAIRS OR REPLACEMENTS
 As required by the provisions of the ASME Code Section XI

1. OWNER: FLORIDA POWER & LIGHT CO.
 P.O. Box 529100
 Miami, Florida 33152

2. PLANT: ST. LUCIE UNIT 1
 P.O. BOX 1200
 JENSEN BEACH, FLA 33457

3. WORK PERFORMED BY: FPL PLANT CONSTRUCTION
 P.O. BOX 1400
 JUNO BEACH, FLA 33408

4. IDENTIFICATION OF SYSTEM: REFUELING WATER STORAGE
 TANK/NOZZLE REPLACEMENT

DATE: 3/17/87

UNIT: 1

JOB NO. PC/M: 28-187
 CWO NO.: 6581
 PROCESS SHEET NO.: 28-187-1154

FPL/BACKFIT
 Repair Organization
 PO#, JOB#, etc.
 PO# C43967-97915
 Type Code
 Symbol Stamp NA

Authorization No. NA

Expiration Date NA

*AWWA D100-1972
 *ANSI B96.1-1972

5. a. Applicable Construction Code SECTION III * Edition NA Addenda
- b. Applicable Edition of Section XI utilized for repairs or replacements: 1974 thru Sum.75 ADDENDA
6. Identification of components repaired or replaced and replacement components

| Name of Component | Name of Mfg. | Mfg's. S/N | Nat'l Bd. # | Other Identification | Year Built | Repaired / Replaced / Replacement | ASME Code Stamped (Yes/No) |
|------------------------|---------------------------------|------------|-------------|----------------------|------------|-----------------------------------|----------------------------|
| 3" NOZZLE
148° RWST | CHICAGO
BRIDGE &
IRON CO. | NA | NA | LOCATION
AT 148° | 1972 | REMOVED | NO |
| 3" NOZZLE
148° RWST | HUB INC. | NA | NA | SEE PAGE
4 OF 4 | 1987 | REPLACE-
MENT | NO |



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FORM NIS-2

- 7. Description of work: SEE SUPPLEMENT SHEET FOR DESCRIPTION OF WORK PG.3 OF 4
- 8. Tests Conducted: Hydrostatic Pneumatic X Nominal Operating Pressure
Other Pressure 17 psi Test Temp. * F. (AMBIENT)
- 9. Remarks: NA
(Applicable Manufacturer's Data Report to be attached)

CERTIFICATE OF COMPLIANCE

To certify that the statements made in this report are correct and this REPLACEMENT
(Repair or Replacement)
conforms to Section XI of the ASME Code.

Signed: *[Signature]* *Site Project Manager* *3/31/87*
 (Owner or Owner's Designee) (Title) (Date)

CERTIFICATE OF INSPECTION

I, the Undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State or Province of OHIO employed by have inspected the RWST NOZZLE FOR LINE I-3"-CS-46 described in this report on March 1987 and state that to the best of my knowledge and belief, this repair or replacement has been constructed in accordance with Section XI of the ASME Code. By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the repair or replacement described in this report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

* ARKWRIGHT BOSTON MUTUAL INSURANCE
COMPANY FACTORY MUTUAL SYSTEMS

COMMISSION NO.

Date: 3/31/87 *Charles G. Fialla*
(Inspector)

Commissions: NB 7719
(State or Province, National Board)



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NIS-2 SUPPLEMENTAL SHEET

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|------------------------------|--|---------------------------------------|
| 1. OWNER: | FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152 | DATE: 3/17/87 |
| 2. PLANT: | ST. LUCIE-1
P.O. BOX 1200
JENSEN BEACH, FLA 33457 | UNIT: 1 |
| 3. WORK PERFORMED BY: | FPL PLANT CONSTRUCTION
P.O. BOX 1400
JUNO BEACH, FLA 33408 | JOB NO. PC/M' 28-187
CWO NO.: 6581 |
| 4. IDENTIFICATION OF SYSTEM: | REFUELING WATER STORAGE
TANK/NOZZLE REPLACEMENT | PROCESS SHEET NO.: 28-187-1154 |
| 5. DESCRIPTION OF WORK: | | |

THIS WORK IS FOR THE REPLACEMENT OF THE REFUELING WATER TANK (RWT) NOZZLE FOR LINE I-3"-CS-46. THE EXISTING NOZZLE HAS EXTENSIVE PITTING AND CORROSION, THEREFORE IT WAS CONDISERED ADVISIBLE TO REPLACE IT.

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NIS-2 SUPPLEMENTAL SHEET

1. OWNER: FLORIDA POWER & LIGHT CO.
P.O. Box 529100
Miami, Florida 33152

DATE: 3/17/87

2. PLANT: ST. LUCIE 1
P.O. BOX 1200
JENSEN BEACH, FLA 33457

UNIT: 1

3. WORK PERFORMED BY: FPL PLANT CONSTRUCTION
P.O. BOX 1400
JUNO BEACH, FLA 33408

JOB NO. PC/M 28-187

CWO NO.: 6581

4. IDENTIFICATION OF SYSTEM: REFUELING WATER STORAGE
TANK/NOZZLE REPLACEMENT

PROCESS SHEET NO.:
28-187-1154

5. ADDITIONAL MATERIAL
(Excluding Welding Material)

| Manufacturer | Specification | Type & Description | Heat/Lot No.
or CFC or
RIR/Report |
|------------------------------|-------------------------------|--|---|
| HUB INC.
TUCKER, GEORGIA | ASME-SB241 *
ALLOY 6061 T6 | 3" SCH. 80 ALUMINUM PIPE | HEAT #14855
RIR #7886 |
| HUB, INC.
TUCKER, GEORGIA | ASME-SB247 *
6061 T6 | 3" 150 #STD. SLIP-CN
FLANGE RF | HEAT #XA 107
RIR #78783 |
| HUB, INC.
TUCKER, GEORGIA | ASME-SB209 *
6061 T651 | 13/16" PLATE (RADIUS)
SB209T6061 T651 | HEAT #531191
RIR #7869 |

* MATERIAL IN ACCORDANCE WITH FCR 1222

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