

LIST OF EFFECTIVE PAGES

PAGE	REV.	PAGE	REV.	PAGE	REV.
i thru iii	0	3-168 thru 3-171	1	23-1 thru 23-3	1
iv-1 thru iv-16	0	3-172	0	24-1 thru 24-3	1
v-1 thru v-2	1	3-173 thru 3-175	0	25-1 thru 25-2	1
vi-1 thru vi-8	1	3-176	1	26-1 thru 26-2	1
vii-1	0	3-177 thru 3-187	0	27-1 thru 27-2	1
vii-2 thru vii-4	1	3-188 thru 3-189	1	28-1	1
vii-5 thru vii-6	0	3-190 thru 3-192	0	28-2	0
viii	0	3-193 thru 3-198	1	28-3 thru 28-5	1
ix	0	3-199 thru 3-209	0	28-6	0
1-1 thru 1-2	0	4-1 thru 4-4	0	29-1 thru 29-4	1
2-1 thru 2-2	0	5-1	0	30-1 thru 30-3	1
2-3	1	6-1 thru 6-8	0	31-1 thru 31-2	1
2-4	0	Appendix A (All)	0	32-1	1
2-5	1	Appendix B (All)	0	32-2	0
2-6 thru 2-12	0	Appendix C (All)	0	32-3	1
3-1	1	Appendix D (All)	0	33-1	1
3-2 thru 3-4	0	Appendix E (All)	0	34-1	0
3-5	1	Appendix F (All)	0	35-1	1
3-6	0			36-1	0
3-7 thru 3-55	0	*** Appendix H ***		37-1 thru 37-3	1
3-56 thru 3-59	1	1-1 thru 1-2	0	38-1 thru 38-2	1
3-60 thru 3-67	0	1-3 thru 1-4	1		
3-68 thru 3-71	1	1-5	0	*** Appendix I ***	
3-72 thru 3-75	0	2-1	1	41-1	1
3-76 thru 3-80	1	3-1 thru 3-2	0	41-2	0
3-81 thru 3-90	0	4-1 thru 4-2	0	42-1	1
3-91	1	5-1	1	42-2	0
3-92 thru 3-97	0	5-2	0	43-1	0
3-98	1	6-1	1	43-2	1
3-99 thru 3-112	0	6-2	0	43-3 thru 43-12	0
3-113	1	7-1	1	43-13	1
3-114 thru 3-121	0	8-1 thru 8-2	1	43-14	0
3-122	1	9-1	1	44-1	1
3-123 thru 3-126	0	10-1 thru 10-2	1	44-2 thru 44-16	0
3-127	1	11-1	1	45-1 thru 45-2	0
3-128 thru 3-135	0	12-1 thru 12-2	1	46-1 thru 46-2	0
3-136	1	13-1	1	47-1	0
3-137 thru 3-141	0	14-1 thru 14-2	1	48-1 thru 48-2	0
3-142 thru 3-152	1	15-1	1	49-1 thru 49-6	0
3-153 thru 3-157	0	16-1 thru 16-2	1	50-1 thru 50-7	0
3-158 thru 3-159	1	17-1	0	51-1 thru 51-6	0
3-160	0	18-1	0	52-1 thru 52-4	0
3-161	1	19-1	1	55-1	1
3-162	0	20-1	0	56-1	1
3-153 thru 3-166	1	21-1 thru 21-3	1	57-1	0
3-167	0	22-1 thru 22-3	1	57-2	1

8508060191 850705  
 PDR ADCK 05000389  
 G PDR



LIST OF EFFECTIVE PAGES

PAGE	REV.	PAGE	REV.	PAGE	REV.
58-1	0				
58-2	1				
59-1	0				
59-2	1				
60-1	0				
60-2 thru 60-3	1				
61-1	1				
61-2	0				
63-1	1				
63-2 thru 63-4	0				
64-1 thru 64-5	1				
65-1	0				
65-2	1				
65-3 thru 65-4	0				
66-1 thru 66-4	0				
67-1 thru 67-2	1				
68-1 thru 68-2	0				
70-1	0				
70-2	1				
70-3 thru 70-10	0				
71-1	0				
72-1	0				
73-1 thru 73-11	0				
74-1 thru 74-11	0				
74-12	1				
74-13 thru 74-15	0				
75-1 thru 75-5	0				
76-1 thru 76-6	0				
77-1	0				
77-2	1				
77-3 thru 77-5	0				
78-1 thru 78-7	0				
79-1	1				
79-2 thru 79-4	0				
80-1 thru 80-5	0				
81-1	0				
82-1	0				

RECORD OF REVISIONS

Rev. No.	Date	Affected Pages	Purpose of Revision
0	10/03/83	ALL	ORIGINAL ISSUE
<p>*****</p> <p>Revision 0 Prepared by : P.W. Heycock</p> <p>Revision 0 Approved by: See original Document TITLE PAGE</p>			
1	05/10/85	<p>v</p> <p>vi</p> <p>vii-2</p> <p>vii-3</p> <p>vii-4</p>	<p>This revision is generally intended to correct errors found in the original issue of the Program and to address the FPL response to NRC questions as documented in Letter L-84-340 of November 19, 1985. Additionally, changes are made to the Class 1 welds selected for examination based on Table IWB-2500-1, Category B-J, Note (1)(b), per stress analyses as documented in CE letter L-CE-10432 of June 11, 1984 and FPL Letter EPO-84-0903 of May 11, 1984.</p> <p>Redo List of Effective Pages</p> <p>Revision 1 Details</p> <p>Figure 3.5-14 delete drawing title Figure 3.5-21 delete drawing title</p> <p>Figure 3.5-36 delete drawing title Figure 3.5-45 delete drawing title Figure 3.5-50 delete drawing title Figure 3.5-59 delete drawing title Figure 3.6-6 delete drawing title Figure 3.6-7 delete drawing title</p> <p>Figure 3.6-9A delete drawing title Figure 3.6-11A delete drawing title Figure 3.6-11B delete drawing title Figure 3.6-12 delete drawing title Figure 3.6-13A delete drawing title Figure 3.6-14A delete drawing title Figure 3.6-14B delete drawing title Figure 3.6-16A delete drawing title Figure 3.6-16B delete drawing title Figure 3.6-17 delete drawing title Figure 3.6-18 delete drawing title</p>



RECORD OF REVISIONS

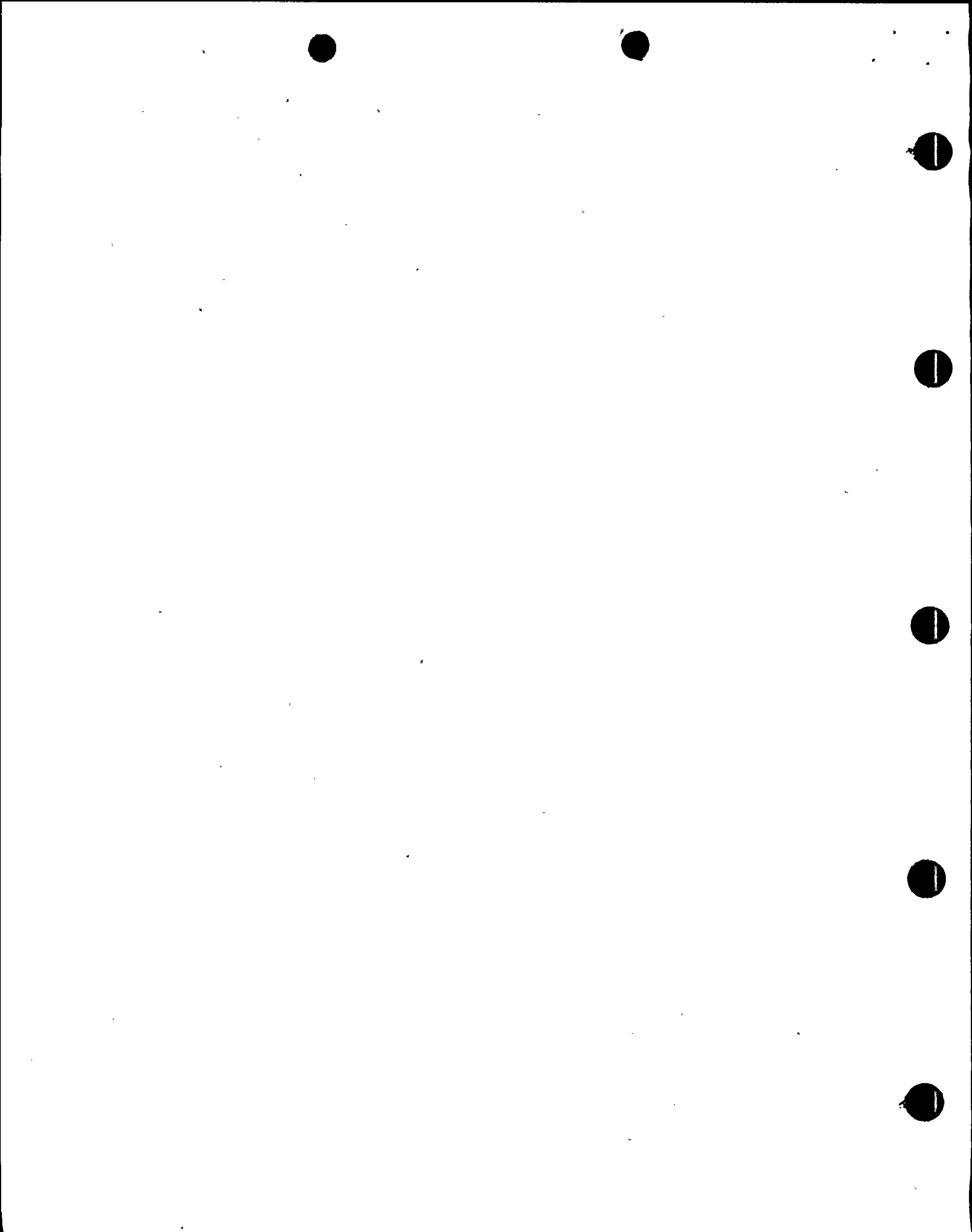
Rev. No.	Date	Affected Pages	Purpose of Revision
1	05/10/85	vii-4 (con't)	Figure 3.6-19 delete drawing title Figure 3.10-1 delete drawing title Figure 3.10-2 correct Figure number
		2-3	Delete NOTE
		2-5	Delete NOTE
		3-1	Change 93.1 to address Relief Request applicability per FPL response to NRC Program Question #1.
		3-5	Change Class 1 Relief Request Tables for RR #5 & RR #6.
		3-56	Change 9D.3 to address Relief Request applicability per FPL response to NRC Program Question #1.
		3-57 thru 3-59	Correct exam area coverage % per FPL response to NRC Relief Request Question #3, Items #3.10, 3.11, 3.12, 4.10, 4.11, 4.12.
		3-68 thru 3-70	Address per FPL response to NRC Program Questions #1 & 3, Items #12.17, 10.17, 14.17, 13.1, 9.1 & 15.1.
		3-71	Correct Revision Number
		3-76	Address per FPL response to Program Questions #1 & 3.
		3-77	Delete Item #9.1 (Not scheduled for examination).
		3-78	Delete Item #10.17 (Not scheduled for examination).
		3-79	Delete Items #12.17 & 13.1 (Not scheduled for examination).
		3-80	Delete Items #14.17 & 15.1 (Not scheduled for examination).
		3-91	Figure 3.5-14 Drawing Deleted
		3-98	Figure 3.5-21 Drawing Deleted
		3-113	Figure 3.5-36 Drawing Deleted
		3-122	Figure 3.5-45 Drawing Deleted



## RECORD OF REVISIONS

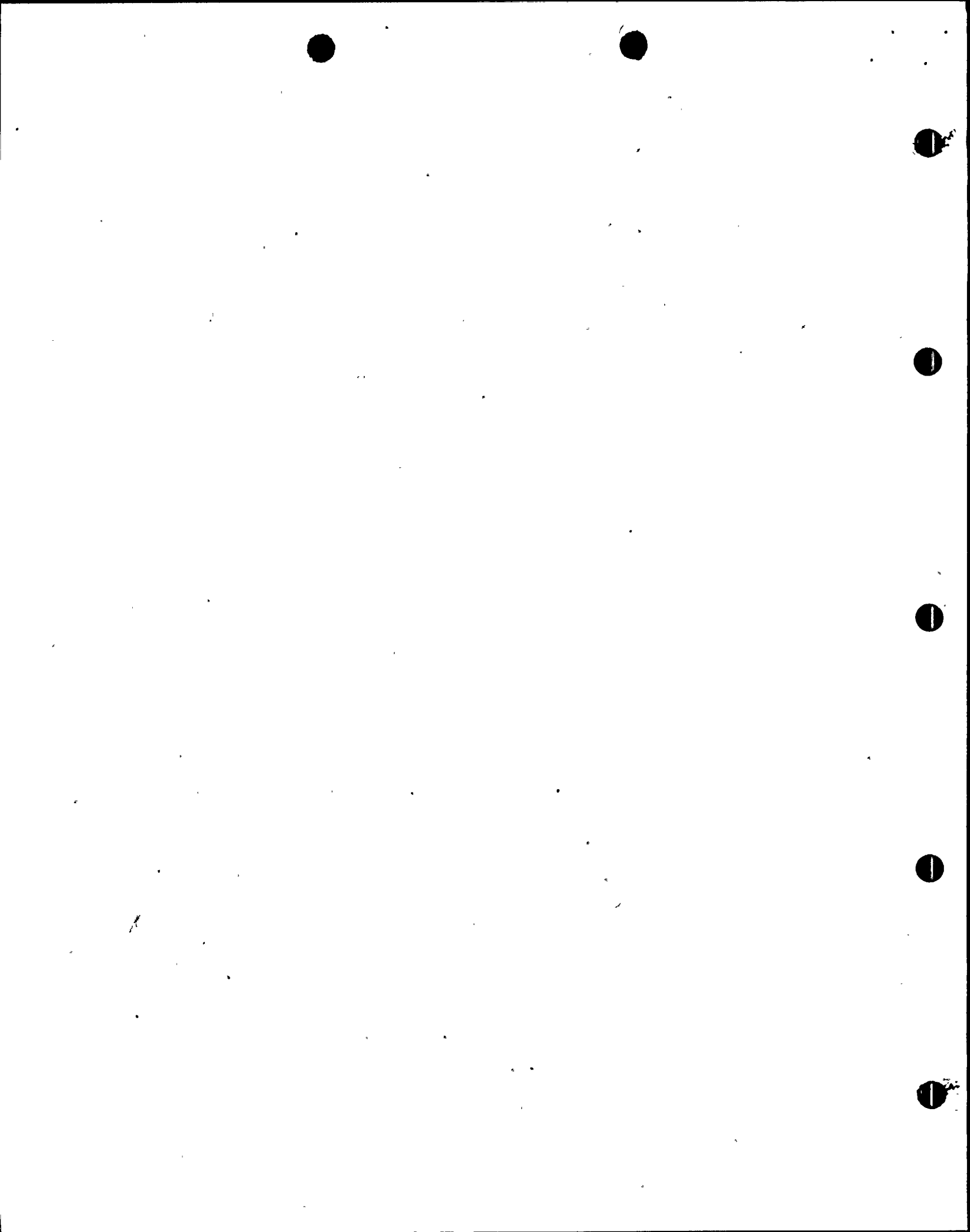
Rev. No.	Date	Affected Pages	Purpose of Revision
1	05/10/85	3-127	Figure 3.5-50 Drawing Deleted
		3-136	Figure 3.5-59 Drawing Deleted
		3-142	Add surface examination reference to 9D. "Alternative Examinations" per FPL response to NRC Relief Request Question #6.
		3-143 thru 3-152	Delete items which are not scheduled for examination per FPL response to NRC Program Question #1, Items #6.10, 7.7, 7.8, 9.11, 10.1, 11.9, 13.4, 13.9, 14.1, 15.3, 15.9, 21.6, 21.11, 21.13, 22.3, 22.8, 23.3, 24.3, 24.16, 24.17, 28.23, 28.25, 28.35, 28.51, 29.16, 29.26, 29.29, 29.31, 29.40, 29.44 & 29.47.
		3-158	Figure 3.6-6 Drawing Deleted
		3-159	Figure 3.6-7 Drawing Deleted
		3-161	Figure 3.6-9A Drawing Deleted
		3-163	Figure 3.6-11A Drawing Deleted Figure 3.6-11B Drawing Deleted
		3-164	Figure 3.6-12 Drawing Deleted
		3-165	Figure 3.6-13A Drawing Deleted
		3-166	Figure 3.6-14A Drawing Deleted Figure 3.6-14B Drawing Deleted
		3-168	Figure 3.6-16A Drawing Deleted Figure 3.6-16B Drawing Deleted
		3-169	Figure 3.6-17 Drawing Deleted
		3-170	Figure 3.6-18 Drawing Deleted
		3-171	Figure 3.6-19 Drawing Deleted
		3-176	Change Class 2 Relief Request Table 3.2 to reflect revised quantities for RR #10
3-188 thru 3-189	Delete last two sentences to address FPL response to NRC question on Relief Request #9, Items #55.3 & 55.6.		





## RECORD OF REVISIONS

Rev. No.	Date	Affected Pages	Purpose of Revision	
1	05/10/85	3-193	Change QD. to address Relief Request applicability per FPL response to NRC Program Question # 1.	
		3-194 thru 3-197	Delete items which are not scheduled for examination per FPL response to NRC Program Question #1, Items # 43.180, 57.25, 58.23, 59.30, 60.36, 60.37, 61.4, 70.33.	
		3-198	Figure 3.10-1 Drawing Deleted.	
		<u>APPENDIX "H"</u>		
		1-3	Address FPL response to NRC Program Question #6 , Items #1.33 thru 1.44).	
		1-4	Address FPL response to NRC Program Question #5, Item #1.46. Correct Items #1.47 & 1.48 (errata).	
		2-1	Revise examination schedule, since deferral is not allowed for Upper Head peel segment welds, Items #2.2 & 2.3.	
		5-1	Address ADP 84-04, Items #5.1 & 5.2. Add Note 3.	
		6-1	Address FPL response to NRC Program Question #6, Items #6.1, 6.2, 6.3, 6.7a & 6.12. Address FPL response to NRC Program Question #1, Item # 6.10. Add examination schedule for longitudinal seams, Items #6.2 & 6.3. (errata).	
		7-1	Address FPL response to NRC Program Question #6, Items #7.1, 7.2, 7.3, 7.7a & 7.12. Address FPL response to NRC Program Question #1, Items #7.7 & 7.8.	
		8-1 thru 8-2	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #8.1, 8.5, 8.11 & 8.17. Add examination schedule for longitudinal seams, Items # 8.3, 8.4, 8.6 & 8.7 ( errata). Correct Items #8.17a & 8.20 (errata).	
		9-1	Address FPL response to NRC Program Question # 1, Items #9.1 & 9.12. Add examination schedule for longitudinal seams, Items #9.3 & 9.4 (errata).	
		10-1 thru 10-2	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #10.1, 10.2, 10.3, 10.14 & 10.15.	



## RECORD OF REVISIONS

Rev. No.	Date	Affected Pages	Purpose of Revision
1	05/10/85	11-1	Address FPL response to NRC Program Question #1, Item # 11.9. Add examination schedule for longitudinal seams, Items #11.3, 11.4 (errata). Address FPL response to NRC Program Question #6, Item #11.8.
		12-1	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items # 12.1; 12.2 & 12.3.
		12-2	Address FPL response to NRC Program Question #1, Item # 12.17. Add examination schedule for longitudinal seams, Items # 12.14 & 12.15 (errata).
		13-1	Address FPL response to NRC Program Question #1, Items #13.1, 13.4 & 13.9.
		14-1 thru 14-2	Address FPL response to NRC Program Question #1, Items #14.1 & 14.17.
		15-1	Address FPL response to NRC Program Question #1, Items #15.3 & 15.9.
		16-1	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #16.2, 16.4, 16.5, 16.7 & 16.8.
		19-1	Delete examination schedule based on Relief Request #7, Item #19.3.
		21-1 thru 21-3	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #21.3, 21.5, 21.8, 21.9, 21.14, 21.16, 21.19 & 21.23. Address FPL response to NRC Program Question #1, Items #21.6, 21.11 & 21.13.
		22-1 thru 22-3	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #22.5, 22.16 & 22.21. Address FPL response to NRC Program Question #1, Items #22.3 & 22.8.
		23-1 thru 23-3	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #23.2, 23.3, 23.5, 23.8, 23.9, 23.10, 23.11, 23.12, 23.13, 23.15, 23.16, 23.20, 23.22, 23.27 & 23.28. Address FPL response to NRC Program Question #1, Item #23.3. Delete examination schedule for B-M-2 examinations based on Relief Request #7, Items # 23.4, 23.23 & 23.33.

## RECORD OF REVISIONS

Rev. No.	Date	Affected Pages	Purpose of Revision
1	05/10/85	24-1 thru 24-3	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #24.5, 24.18, 24.20 & 24.23. Address FPL response to NRC Program Question #1, Items # 24.3, 24.16 & 24.17.
		25-1 thru 25-2	Add Notes 7) & 8). Clarify EXAMINATION AREA DESCRIPTION, Item #25.14. Add Schedule to balance representative weld joint sampling, Item #25.13.
		26-1 thru 26-2	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #26.1 thru 26.7, 26.9, 26.11, 26.12, 26.18, 26.19, 26.25 & 26.26. Clarify EXAMINATION AREA DESCRIPTION, Items # 26.27 & 26.28.
		27-1 thru 27-2	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #27.9, 27.10, 27.16, 27.17, 27.18 & 27.19. Clarify EXAMINATION AREA DESCRIPTION, Items # 27.27 & 27.28.
		28-1	Add UT EXAMINATION, PROCEDURE, CAL. BLK., Item #28.2
		28-3 thru 28-5	Delete Code Item #B-M-2 examination schedule based on Relief Request #7, Items #28.24, 28.52. Address FPL response to NRC Program Question #1, Items # 28.23, 28.25, 28.35 & 28.51. Add NOTE 13 (Page 28-4).
		28-6	Correct EXAMINATION AREA IDENTIFICATION, Item #28.59
		29-1 thru 29-4	Address FPL response to NRC Program Question #1, Items #29.16, 29.26, 29.29, 29.31, 29.40, 29.44 & 29.47.
		30-1 thru 30-3	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #30.2, 30.7, 30.16, 30.17, 30.19, 30.20, 30.21, 30.23 thru 30.28, 30.30 & 30.31.
		31-1 thru 31-2	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #31.7, 31.10, 31.11, 31.14, 31.15, 31.18 & 31.20 thru 31.24. Add examination schedule for Category B-F weld Item #31.26 (errata).
		32-1	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #32.7, 32.9, 32.13, 32.14 & 32.15.

RECORD OF REVISIONS

Rev. No.	Date	Affected Pages	Purpose of Revision
1	05/10/85	32-3  33-1  35-1  37-1 thru 37-3  38-1 thru 38-2  <u>APPENDIX "I"</u>  41-1  42-1  43-1  43-2  43-13  44-1  55-1  56-1  57-2  58-2  59-2	Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #32.40, 32.45, 32.46 & 32.50.  Add Category B-F weld examination schedule, Item #33.1a (errata)  Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #35.1 thru 35.4. Revise Category B-F weld examination schedule, Item 35.1a.  Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #37.1 thru 37.13, 37.15, 37.17 & 37.35 thru 37.40.  Selection redistribution based on Stress Intensity/Cumulative Usage Factor, Items #38.4, 38.8, 38.9, 38.13 thru 38.18 & 38.22.  Delete Notes 8) & 9). Delete items 41.10 & 41.11 (moved to Zones 63 & 67, respectively).  Delete Notes 8) & 9). Delete items 42.10 & 42.11 (moved to Zones 64 & 68, respectively).  Add examination schedule, Item 43.1.  Add examination schedule, Item 43.18.  Address FPL response to NRC Program Question #1, Item #43.180.  Delete examination schedule, Items #44.1 & 44.2. (See Zone 43.1).  Add MT EXAMINATION, PROCEDURE & schedule per FPL response to NRC Question on Relief Request #9, Items 55.3 & 55.6.  Add MT EXAMINATION & PROCEDURE per FPL response to NRC Question on Relief Request #9, Items 56.3 & 56.6. (No examination scheduled)  Address FPL response to NRC Program Question #1, Item #57.25.  Address FPL response to NRC Program Question #1, Item #58.23.  Address FPL response to NRC Program Question #1, Item #59.30.

RECORD OF REVISIONS

Rev. No.	Date	Affected Pages	Purpose of Revision
1	05/10/85	60-2 thru 60-3	Address FPL response to NRC Program Question #1, Item #60.34, 60.36 & 60.37.
		61-1	Address FPL response to NRC Program Question #1, Item #61.4.
		63-1	Add Item #63.1a (moved from Zone 41.10). Clarify EXAMINATION AREA DESCRIPTION, Item #63.1.
		64-1 thru 64-5	Add Item #64.1a (moved from Zone 42.10). Clarify EXAMINATION AREA DESCRIPTION, Item #64.1. Add EXAMINATION METHOD, PROCEDURE & CAL. BLK. & schedule to Item #64-57.
		65-2	Add examination schedule, Item # 65.27.
		67-1 thru 67-2	Change examination schedule, Items #67.12 & 67.13.
		70-2	Address FPL response to NRC Program Question #1, Item #70.33.
		74-12	Add examination schedule, Items #74.187a & 74.188a (errata).
		77-2	Delete examination schedule, Items #77.22
		79-1	Add examination schedule, Item #79.12.

\*\*\*\*\*

*PWH*

Revision 1 Prepared by: P.W. Heycock, ISI Coordinator, St. Lucie Plant

Revision 1 Approved by: \_\_\_\_\_ Date: \_\_\_\_\_  
 G. Gotch, Supervisor  
 PNS-Codes and Inspections Section

