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 FACIL: 50-389 St. Lucie Plant, Unit 2, Florida Power & Light Co. 05000389  
 AUTH. NAME AUTHOR AFFILIATION  
 UHRIG, R. E. Florida Power & Light Co.  
 RECIP. NAME RECIPIENT AFFILIATION  
 EISENHUT, D. G. Division of Licensing

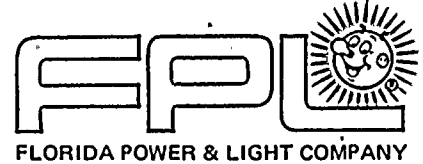
SUBJECT: Requests concurrence by 820928 re use of ASME Code Case N-316 for defining allowable code dimensions for socket welds. Request based on failure of fillet leg dimensions to meet 1.09t ASME Code requirement.

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September 3, 1982  
L-82-392

54-389

Office of Nuclear Reactor Regulation  
Attention: Mr. Darrell G. Eisenhut, Director  
Division of Licensing  
U. S. Nuclear Regulatory Commission  
Washington, D.C. 20555

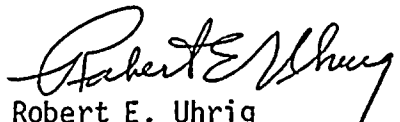
Re: The Use of ASME Code  
Case N-316 at St. Lucie Unit #2

Dear Mr. Eisenhut:

An NRC inspection of socket welds at St. Lucie #2 indicated that in some cases fillet leg dimensions did not meet the 1.09t requirement of the ASME Code. Florida Power and Light is conducting a socket weld inspection program for socket welds in safety related systems to delineate in situ weld dimensions of concern. In reviewing this issue we note that it is addressed explicitly by ASME Code Case N-316 which was recently approved by the ASME on 11 December 1981. Use of this code case would allow us to disposition any concerns regarding socket weld dimensions in a timely manner. Thus we request NRC concurrence as to use of ASME Code Case N-316 for defining allowable code dimensions for socket welds.

Your concurrence is requested by 28 September 1982 to avoid any potential impact on our construction schedule.

Very truly yours,

  
Robert E. Uhrig  
Vice President  
Advanced Systems and Technology

REU/cab

Boo!

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A PDR





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